



# Yamaha F4AMH 2001

## Parts Manual

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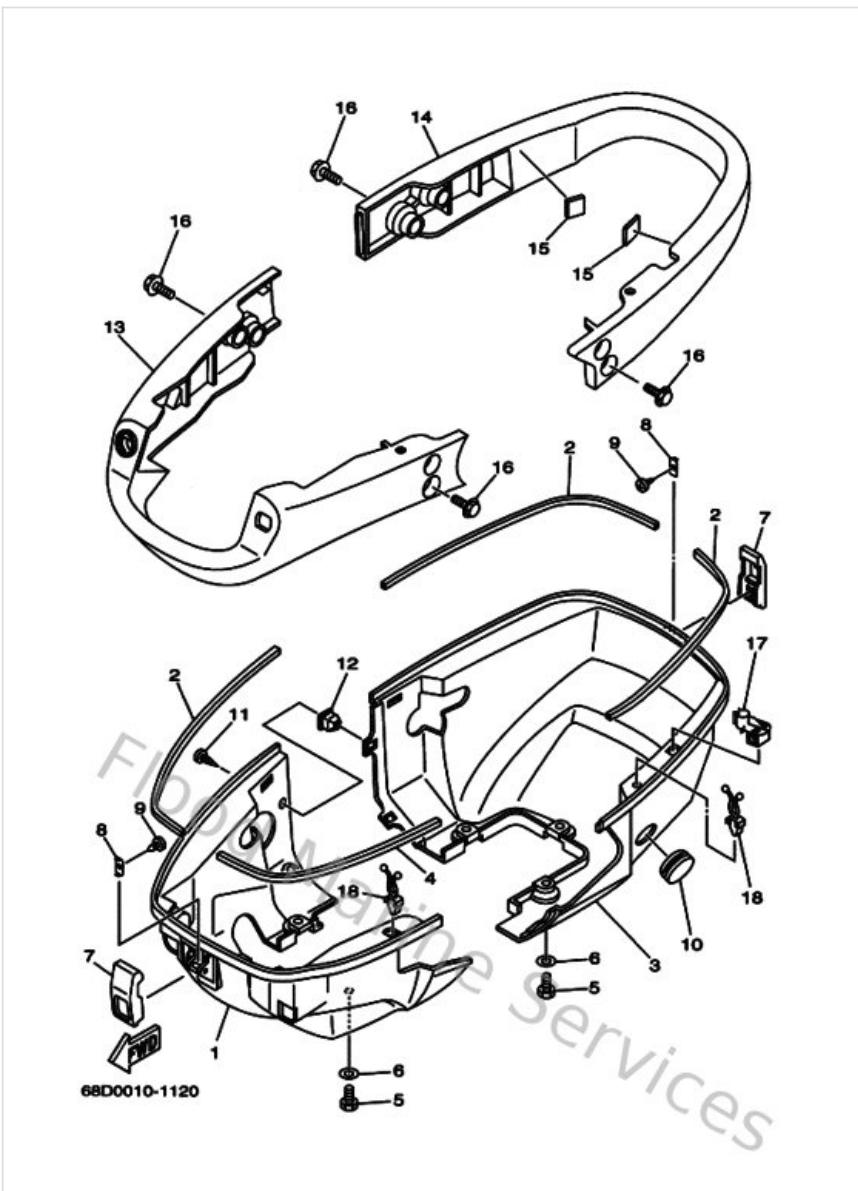
Authorised Yamaha Dealers



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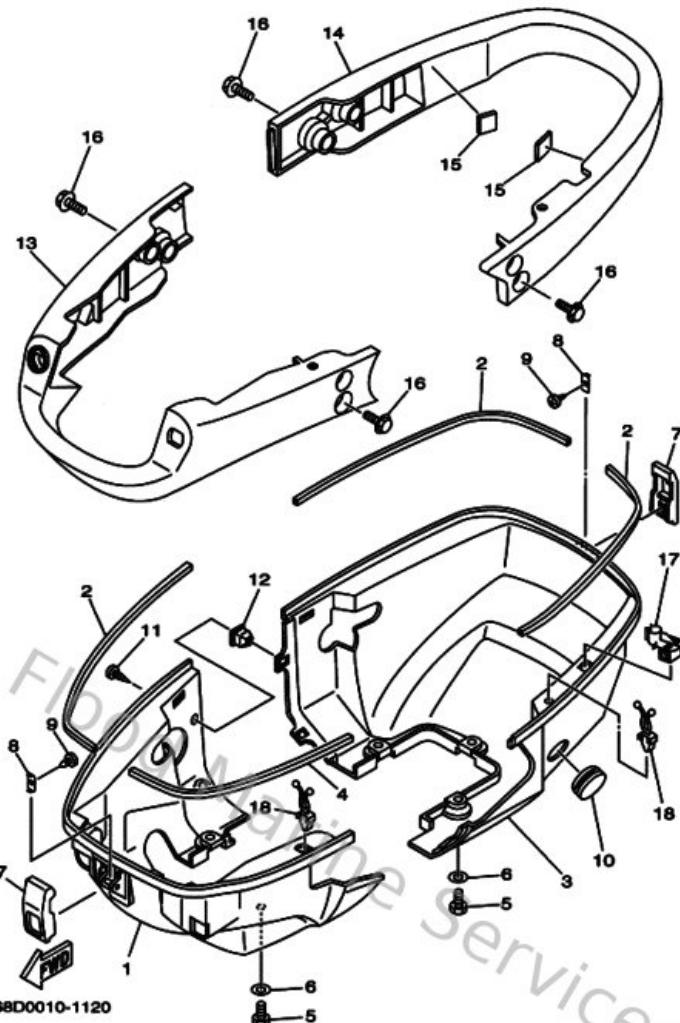
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## Bottom Cowling



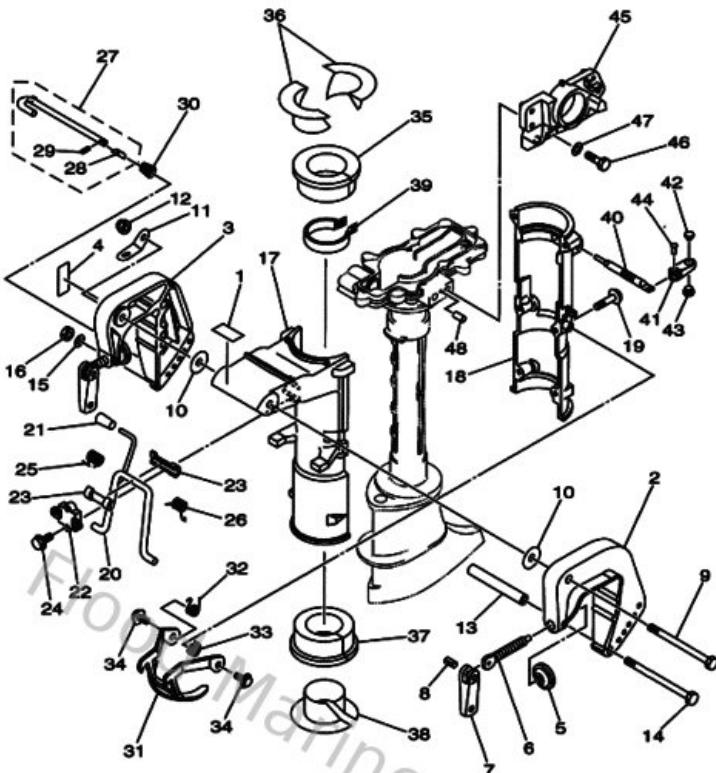
Ref	Part	
1	<a href="#">68DG27110000</a> Cowling bottom 1	<a href="#">Buy now</a>
2	<a href="#">68DG26280000</a> Seal rubber 1	<a href="#">Buy now</a>
3	<a href="#">68DG27120000</a> Cowling bottom 2	<a href="#">Buy now</a>
4	<a href="#">68DG26290000</a> Seal	<a href="#">Buy now</a>
5	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
6	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">6L5426470000</a> Holder, clamp band	<a href="#">Buy now</a>
8	<a href="#">6EGG28230000</a> Plate, stop	<a href="#">Buy now</a>
9	<a href="#">9016703M0200</a> Screw, tapping(615)	<a href="#">Buy now</a>
10	<a href="#">9048022M7200</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">901610500100</a> Screw, Tapping	<a href="#">Buy now</a>
12	<a href="#">904801000400</a> Grommet	<a href="#">Buy now</a>
13	<a href="#">68DG27310000</a> Carring, handle	<a href="#">Buy now</a>
14	<a href="#">68DG27350000</a> Protector	<a href="#">Buy now</a>
15	<a href="#">67D426620000</a> Damper	<a href="#">Buy now</a>

## Bottom Cowling



Ref	Part	
16	<a href="#">9011906M7900</a> Bolt, with washer	<a href="#">Buy now</a>
17	<a href="#">9046407M5000</a> Clamp	<a href="#">Buy now</a>
18	<a href="#">904640707800</a> Clamp(81k)	<a href="#">Buy now</a>

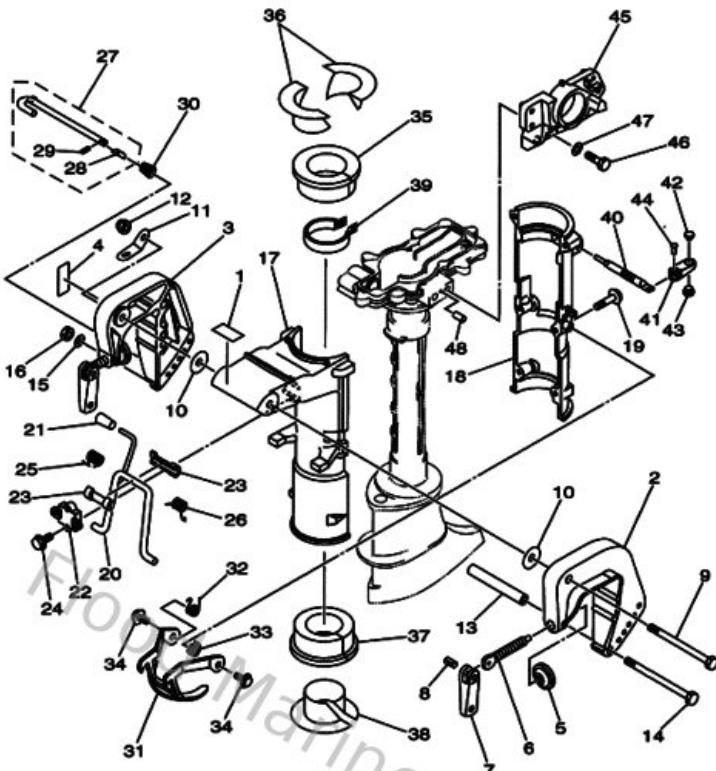
## Bracket 1



68D0010-1150

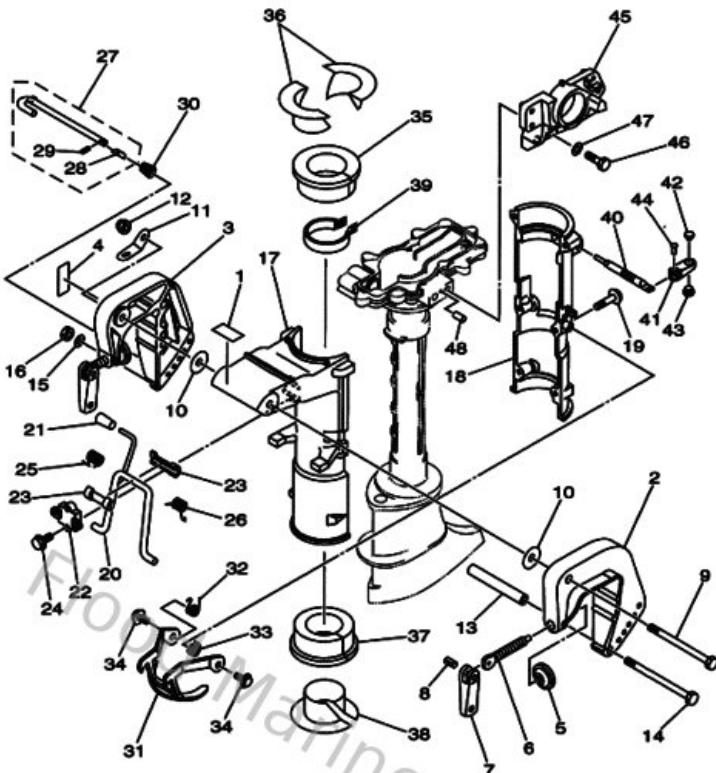
Ref	Part	
1	<a href="#">68DF45910000</a> Emblem, Fuel Cock	<a href="#">Buy now</a>
2	<a href="#">6L8G3111014D</a> Bracket, clamp 1	<a href="#">Buy now</a>
3	<a href="#">6L8G3112004D</a> Bracket, clamp 2	<a href="#">Buy now</a>
4	<a href="#">6M0G33180000</a> Cover	<a href="#">Buy now</a>
5	<a href="#">620431140000</a> Pad, transom clamp	<a href="#">Buy now</a>
6	<a href="#">6E0431160100</a> Screw, transom clamp	<a href="#">Buy now</a>
7	<a href="#">6L8G31180100</a> Handle, transom cl	<a href="#">Buy now</a>
8	<a href="#">9024304M0100</a> Pin(6a1)	<a href="#">Buy now</a>
9	<a href="#">9010108M0700</a> Bolt(6e0)	<a href="#">Buy now</a>
10	<a href="#">9020208M5800</a> Washer, plate	<a href="#">Buy now</a>
11	<a href="#">68DG31130000</a> Plate, clamp bracket	<a href="#">Buy now</a>
12	<a href="#">957800830000</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
13	<a href="#">9038706M1100</a> Collar	<a href="#">Buy now</a>
14	<a href="#">901010633500</a> Bolt, hexagon (624)	<a href="#">Buy now</a>
15	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>

## Bracket 1



Ref	Part	
16	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
17	<a href="#">68DG3311004D</a> Bracket, swivel 1	<a href="#">Buy now</a>
18	<a href="#">6EEG3312008D</a> Bracket, swivel 2	<a href="#">Buy now</a>
19	<a href="#">958950603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>
20	<a href="#">6E0431810000</a> Lever, tilt stop 1	<a href="#">Buy now</a>
21	<a href="#">6E0436320000</a> Knob, tilt	<a href="#">Buy now</a>
22	<a href="#">6E043313004D</a> Bracket, swivel 3	<a href="#">Buy now</a>
23	<a href="#">620431890000</a> Bushing	<a href="#">Buy now</a>
24	<a href="#">958800602000</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
25	<a href="#">905081602000</a> Spring 6474319800	<a href="#">Buy now</a>
26	<a href="#">905081602100</a> Spring 6474318800	<a href="#">Buy now</a>
27	<a href="#">68DG31600000</a> Tilt rod assembly	<a href="#">Buy now</a>
28	<a href="#">6EEG31650000</a> Plate, tilt lock	<a href="#">Buy now</a>
29	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>
30	<a href="#">9050208M0500</a> Spring, conical(6e0)	<a href="#">Buy now</a>

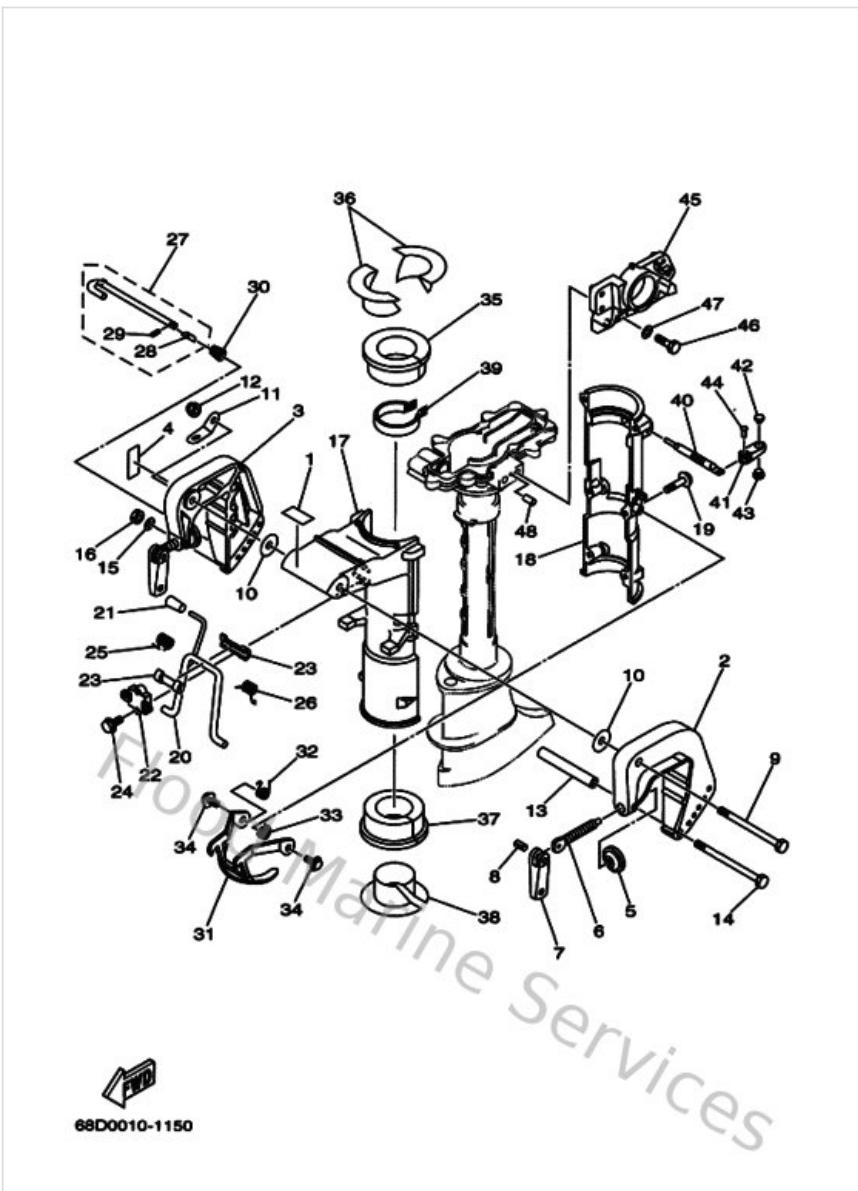
## Bracket 1



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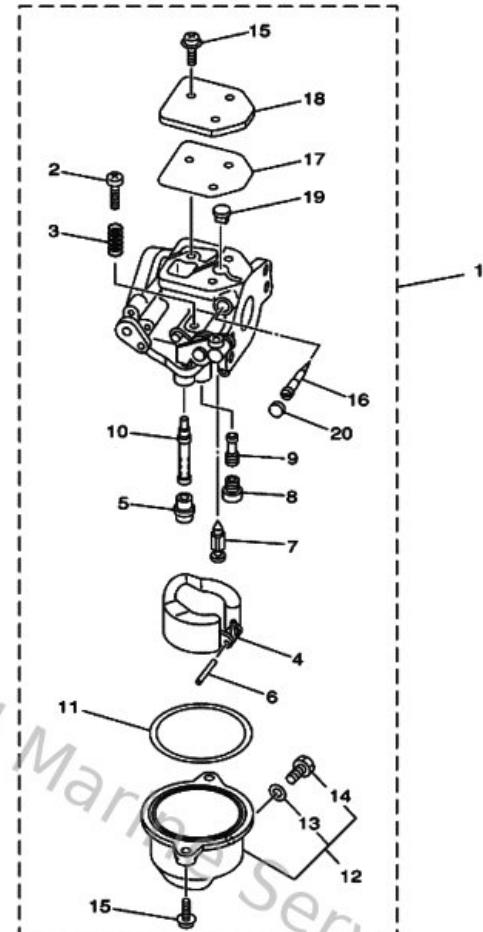
Ref	Part	
31	<a href="#">6E04361400CA</a> Plate, tilt lock	<a href="#">Buy now</a>
32	<a href="#">9050814M1000</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
33	<a href="#">9050814M1100</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
34	<a href="#">958950601000</a> Bolt, flange(7ht)	<a href="#">Buy now</a>
35	<a href="#">68DG25370000</a> Bushing, pivot sha	<a href="#">Buy now</a>
36	<a href="#">6EEG25390000</a> Bushing, pivot sha	<a href="#">Buy now</a>
37	<a href="#">68DG25380000</a> Bush Pivot Shaft 2	<a href="#">Buy now</a>
38	<a href="#">68DG25490000</a> Bush, pivot shaft 4	<a href="#">Buy now</a>
39	<a href="#">6E0425280300</a> Plate, friction	<a href="#">Buy now</a>
40	<a href="#">6L5425290100</a> Screw, friction piece	<a href="#">Buy now</a>
41	<a href="#">68DG25610000</a> Knob, steering lock	<a href="#">Buy now</a>
42	<a href="#">6L5441960000</a> Indicator 3	<a href="#">Buy now</a>
43	<a href="#">6L5441970000</a> Indicator 4	<a href="#">Buy now</a>
44	<a href="#">9026604M0500</a> Rivet(6l5)	<a href="#">Buy now</a>
45	<a href="#">68DG2511004D</a> Bracket, Steering	<a href="#">Buy now</a>

## Bracket 1



Ref	Part	
46	<a href="#">970750803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
47	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
48	<a href="#">9360412M0700</a> Pin, dowel (688)	<a href="#">Buy now</a>

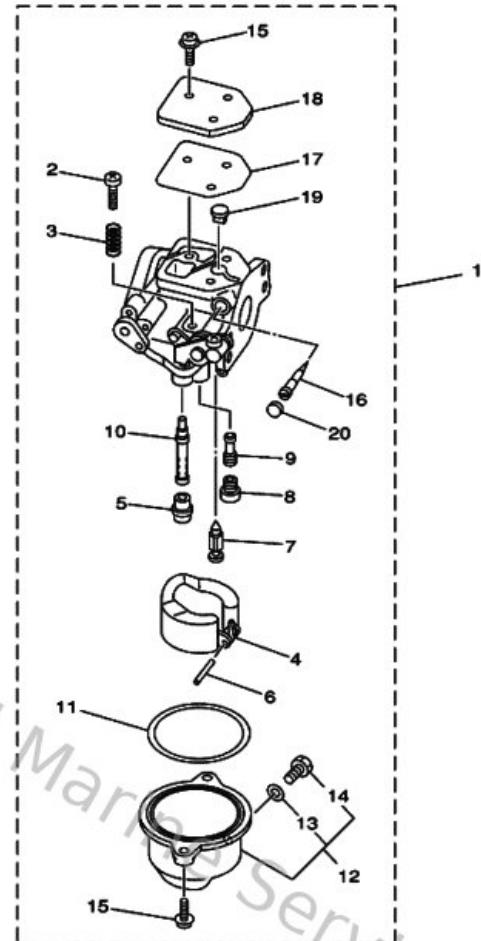
# Carburetor



67D0100-8070

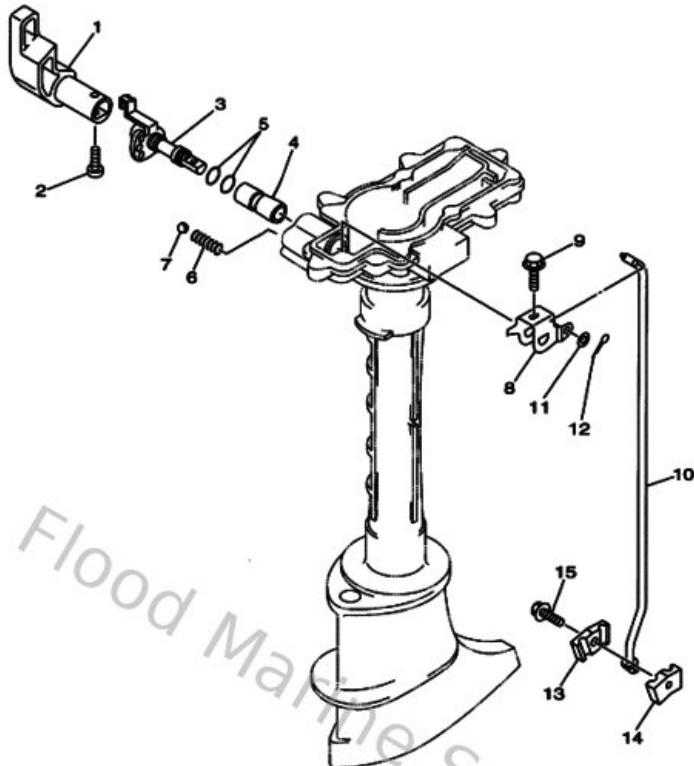
Ref	Part	
1	<a href="#">67D143011100</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">6E5143210000</a> Screw, throttle	<a href="#">Buy now</a>
3	<a href="#">6J8143340000</a> Spring, throttle	<a href="#">Buy now</a>
4	<a href="#">68T143850000</a> Float	<a href="#">Buy now</a>
5	<a href="#">67D149660000</a> Rubber cap	<a href="#">Buy now</a>
6	<a href="#">67D143860000</a> Pin, float	<a href="#">Buy now</a>
7	<a href="#">67D145460000</a> Valve, needle	<a href="#">Buy now</a>
8	<a href="#">67D1492E3400</a> Jet, main (#68)	<a href="#">Buy now</a>
9	<a href="#">67D1492F1800</a> Jet, air slow (#36)	<a href="#">Buy now</a>
10	<a href="#">67D1492A0000</a> Nozzle, main	<a href="#">Buy now</a>
11	<a href="#">67D149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
12	<a href="#">67D149810000</a> Body, float chamber	<a href="#">Buy now</a>
13	<a href="#">6J8149590000</a> Gasket, drin screw	<a href="#">Buy now</a>
14	<a href="#">66T149910000</a> Plug, drain	<a href="#">Buy now</a>
15	<a href="#">985800401200</a> Screw, pan head (686)	<a href="#">Buy now</a>

# Carburetor



Ref	Part	
16	<a href="#">67D143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
17	<a href="#">67D145360000</a> Gasket	<a href="#">Buy now</a>
18	<a href="#">67D145270000</a> Plate	<a href="#">Buy now</a>
19	<a href="#">67D141260000</a> Plug	<a href="#">Buy now</a>
20	<a href="#">67D1432A0000</a> Plug	<a href="#">Buy now</a>

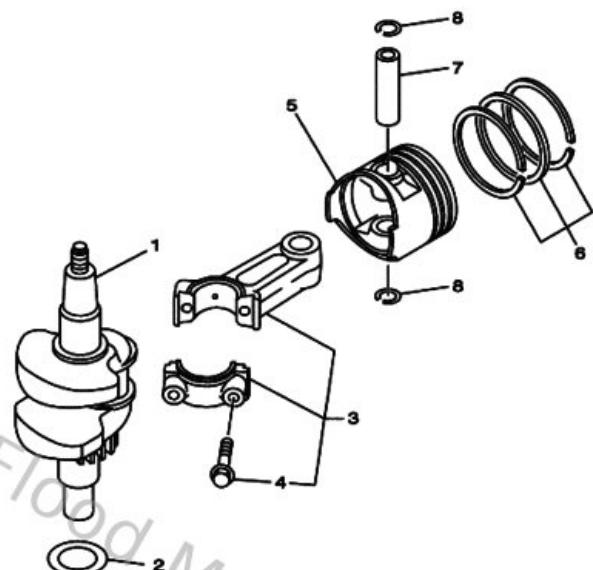
# Control



67D0010-0141

Ref	Part	
1	<a href="#">68DG41110000</a> Handle, gear shift	<a href="#">Buy now</a>
2	<a href="#">986800552000</a> Ybs53-520 screw,flat head	<a href="#">Buy now</a>
3	<a href="#">68DG41190000</a> Shaft Change	<a href="#">Buy now</a>
4	<a href="#">68DG41220100</a> Bushing, shift rod lever	<a href="#">Buy now</a>
5	<a href="#">932100935000</a> O-ring	<a href="#">Buy now</a>
6	<a href="#">905011227400</a> Spring 6554411600	<a href="#">Buy now</a>
7	<a href="#">935051602400</a> Ball	<a href="#">Buy now</a>
8	<a href="#">68DG41210000</a> Lever Shift Rod 1	<a href="#">Buy now</a>
9	<a href="#">9011905M0400</a> Bolt, with washer	<a href="#">Buy now</a>
10	<a href="#">67D441430000</a> Rod Shift	<a href="#">Buy now</a>
11	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">68DG41450000</a> Connector, shift rod 1	<a href="#">Buy now</a>
14	<a href="#">68DG41460000</a> Connector, shift rod 2	<a href="#">Buy now</a>
15	<a href="#">9011906ME000</a> Bolt, with washer	<a href="#">Buy now</a>

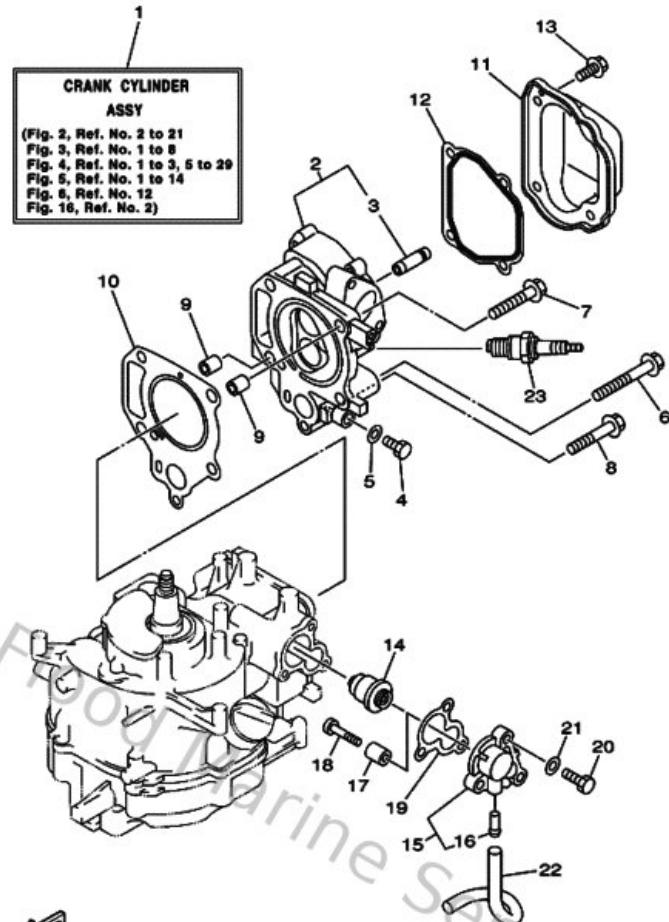
## Crankshaft & Piston



67D0010-8030

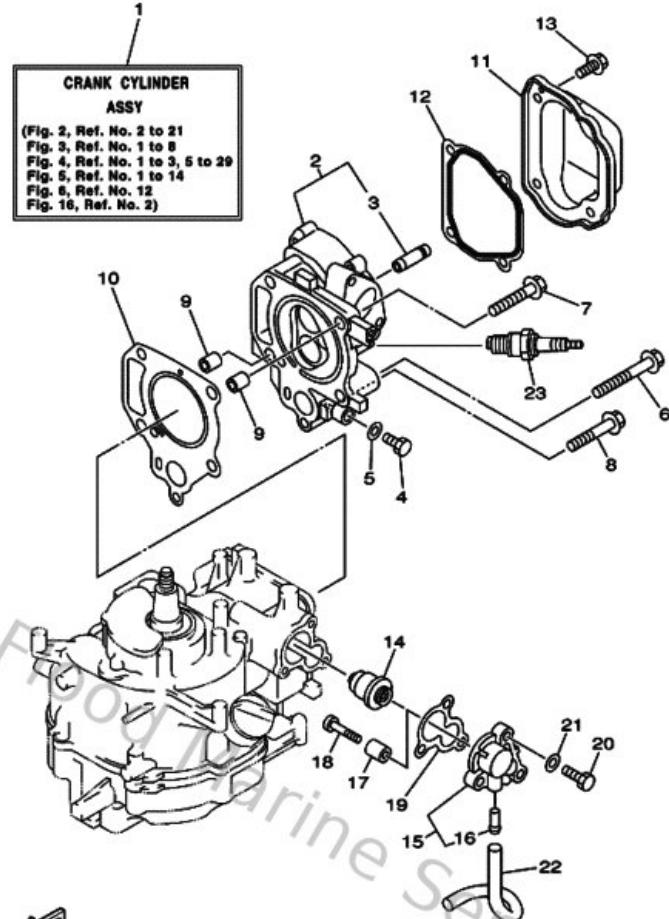
Ref	Part	
1	<a href="#">67D114000000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">90201266P200</a> Washer, plate(ja8)	<a href="#">Buy now</a>
3	<a href="#">67D116500000</a> Connecting rod kit	<a href="#">Buy now</a>
4	<a href="#">67D116540000</a> Bolt, connecting rod	<a href="#">Buy now</a>
5	<a href="#">67D116360000</a> Piston (0.50Mm O/s)	<a href="#">Buy now</a>
6	<a href="#">67D116030000</a> Piston ring (set)	<a href="#">Buy now</a>
7	<a href="#">67D116330000</a> Pin, Piston	<a href="#">Buy now</a>
8	<a href="#">934501408800</a> Circlip (22f)	<a href="#">Buy now</a>

# Cylinder & Crankcase



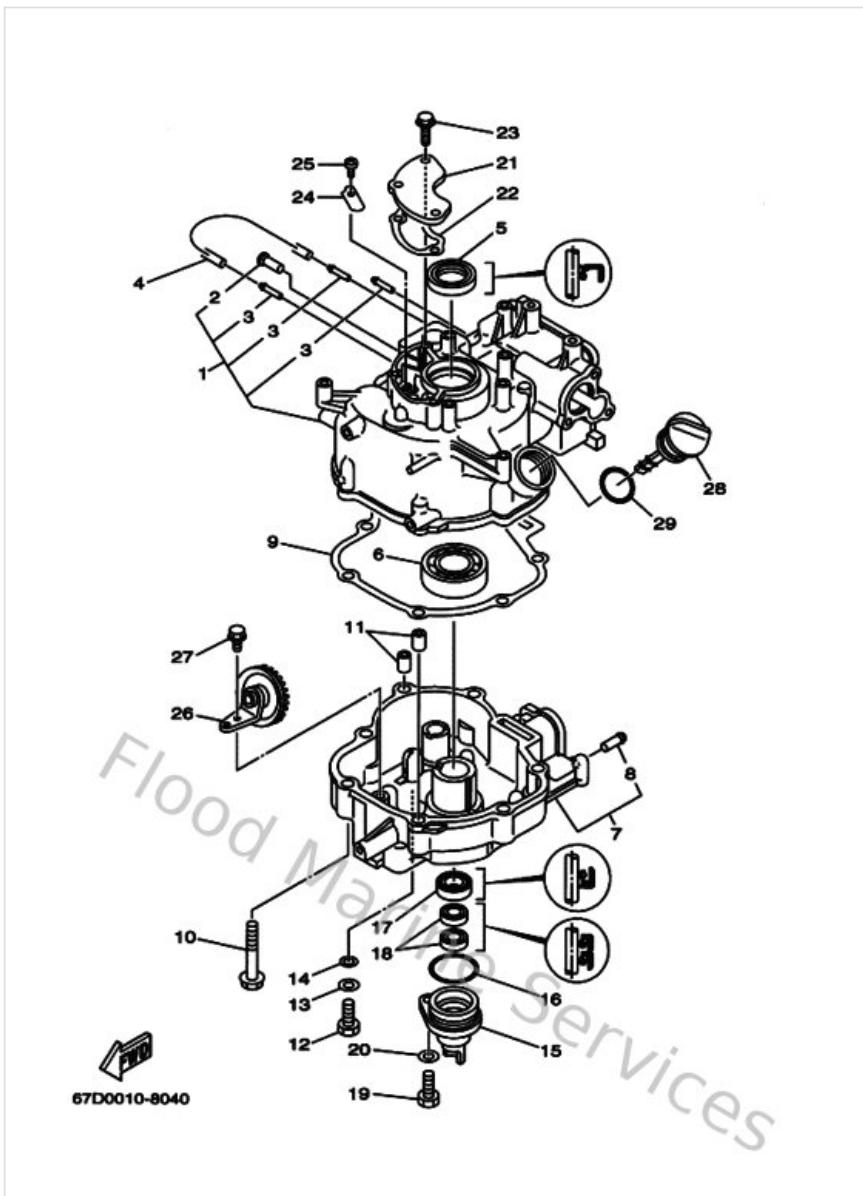
Ref	Part	
1	<a href="#">68DWE090004D</a> Crank Cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">68DE11110094</a> Head Cylinder (F4)	<a href="#">Buy now</a>
3	<a href="#">6EEE11331000</a> Guide, valve 1	<a href="#">Buy now</a>
4	<a href="#">970950801400</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
5	<a href="#">904300880000</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
6	<a href="#">9010508M8100</a> Bolt, Flange	<a href="#">Buy now</a>
7	<a href="#">9010508M8000</a> Bolt, Flange	<a href="#">Buy now</a>
8	<a href="#">9010506M2500</a> Bolt (6g1)	<a href="#">Buy now</a>
9	<a href="#">995101011400</a> Pin, dowel(3vd)	<a href="#">Buy now</a>
10	<a href="#">67D11181A000</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
11	<a href="#">67D111910000</a> Cover, cylinder head 1	<a href="#">Buy now</a>
12	<a href="#">67D11193A000</a> Gasket head cover	<a href="#">Buy now</a>
13	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
14	<a href="#">66M124110100</a> Thermostat	<a href="#">Buy now</a>
15	<a href="#">68DE2413009M</a> Cover, thermostat	<a href="#">Buy now</a>

# Cylinder & Crankcase



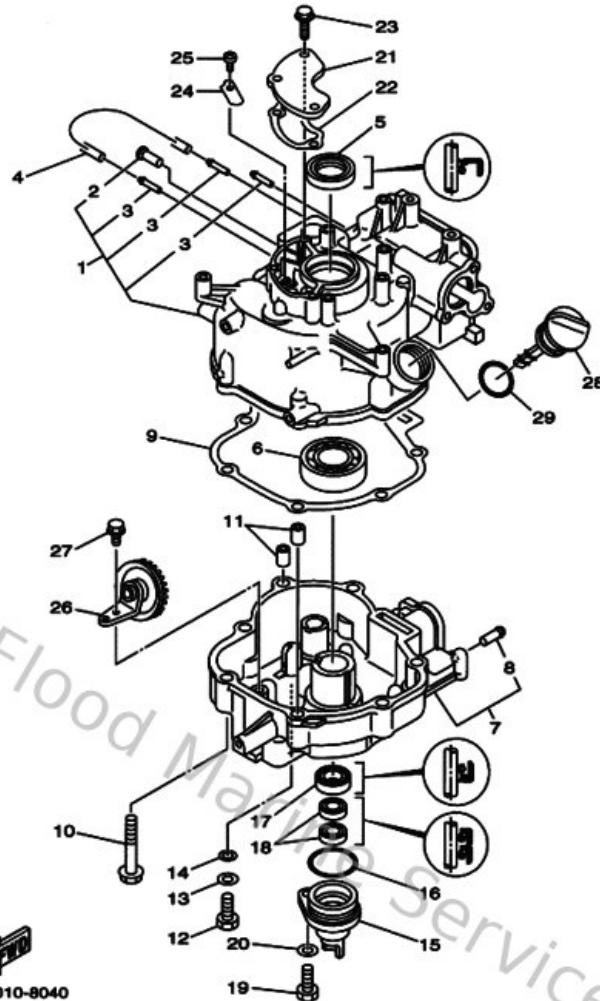
Ref	Part	
16	<a href="#">650243780000</a> Pipe, joint 2	<a href="#">Buy now</a>
17	<a href="#">68DE13250000</a> Anode	<a href="#">Buy now</a>
18	<a href="#">985800552500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
19	<a href="#">67D12414A000</a> Gasket, cover	<a href="#">Buy now</a>
20	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
21	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">904450980700</a> Hose (l180)	<a href="#">Buy now</a>
23	<a href="#">947020024800</a> Plug, spark (br6hs)	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



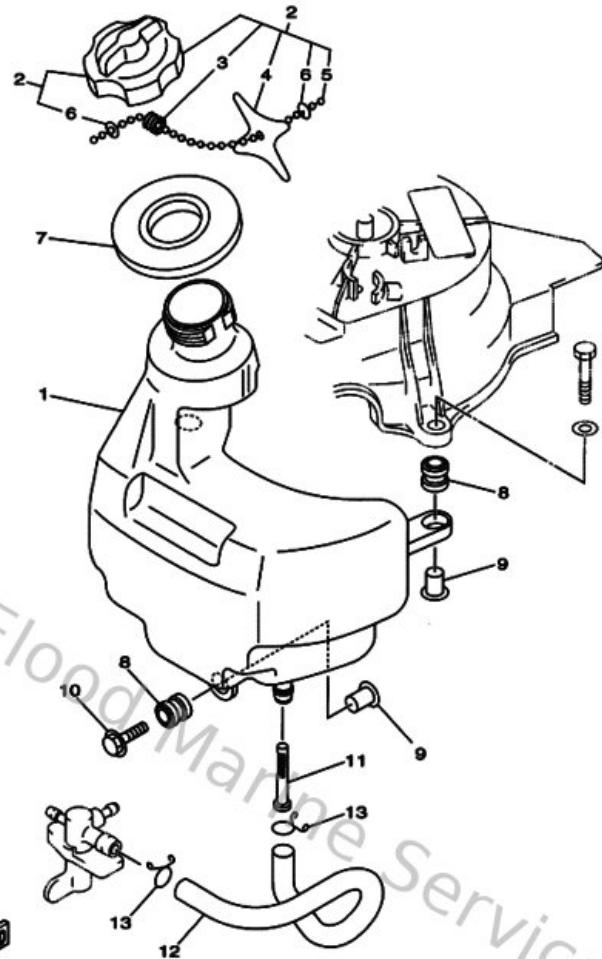
Ref	Part	
1	<a href="#">67DE13110094</a> Cylinder 1	<a href="#">Buy now</a>
2	<a href="#">650243780000</a> Pipe, joint 2	<a href="#">Buy now</a>
3	<a href="#">6H1144850000</a> Pipe, joint	<a href="#">Buy now</a>
4	<a href="#">9044507MA300</a> Hose (I200)	<a href="#">Buy now</a>
5	<a href="#">931022509000</a> Oil seal (25x40x5-256)	<a href="#">Buy now</a>
6	<a href="#">93306205YD00</a> Bearing (6k8)	<a href="#">Buy now</a>
7	<a href="#">68DE51110094</a> Crankcase 1	<a href="#">Buy now</a>
8	<a href="#">6EEF43770000</a> Pipe, joint 2	<a href="#">Buy now</a>
9	<a href="#">67D11351A000</a> Gasket, cylinder	<a href="#">Buy now</a>
10	<a href="#">975750855000</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">995301011400</a> Pin, dowel(3vd)	<a href="#">Buy now</a>
12	<a href="#">970950802000</a> Bolt, hexagon	<a href="#">Buy now</a>
13	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
14	<a href="#">904300820900</a> Gasket(3gh)	<a href="#">Buy now</a>
15	<a href="#">6EEE539600CA</a> Housing, oil seal	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



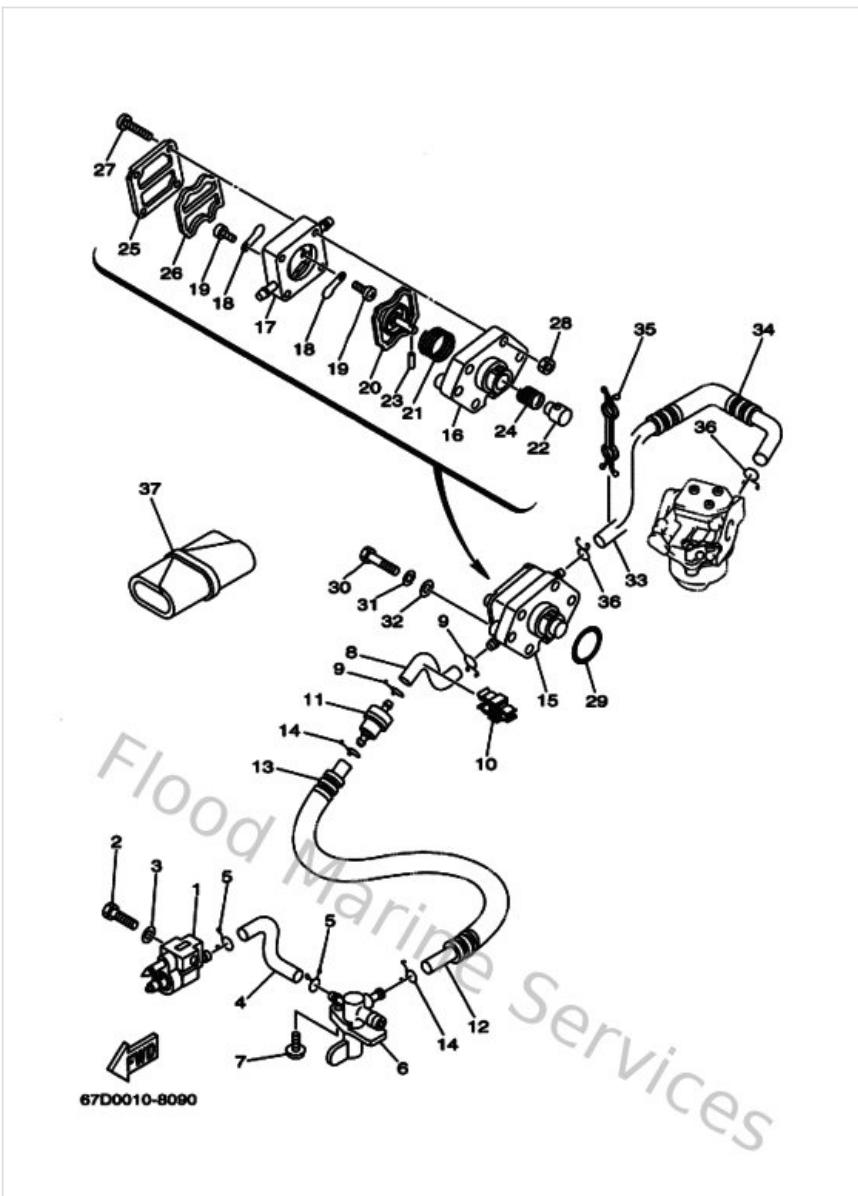
Ref	Part	
16	<a href="#">932103553700</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">931022010800</a> Oil seal	<a href="#">Buy now</a>
18	<a href="#">9310110M2500</a> Oil seal(6e0)	<a href="#">Buy now</a>
21	<a href="#">68DE11680000</a> Cover, Breather	<a href="#">Buy now</a>
22	<a href="#">67D11169A000</a> Gasket, Breather Cover	<a href="#">Buy now</a>
23	<a href="#">975950651400</a> Bolt(gj3)	<a href="#">Buy now</a>
24	<a href="#">68DE53460000</a> Breather 1	<a href="#">Buy now</a>
25	<a href="#">985030400600</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
26	<a href="#">68DE31020000</a> Gear unit assembly	<a href="#">Buy now</a>
27	<a href="#">958170601200</a> Bolt, flange	<a href="#">Buy now</a>
28	<a href="#">68DE53620000</a> Plug, oil level	<a href="#">Buy now</a>
29	<a href="#">9321024M7900</a> O-ring	<a href="#">Buy now</a>

# Fuel



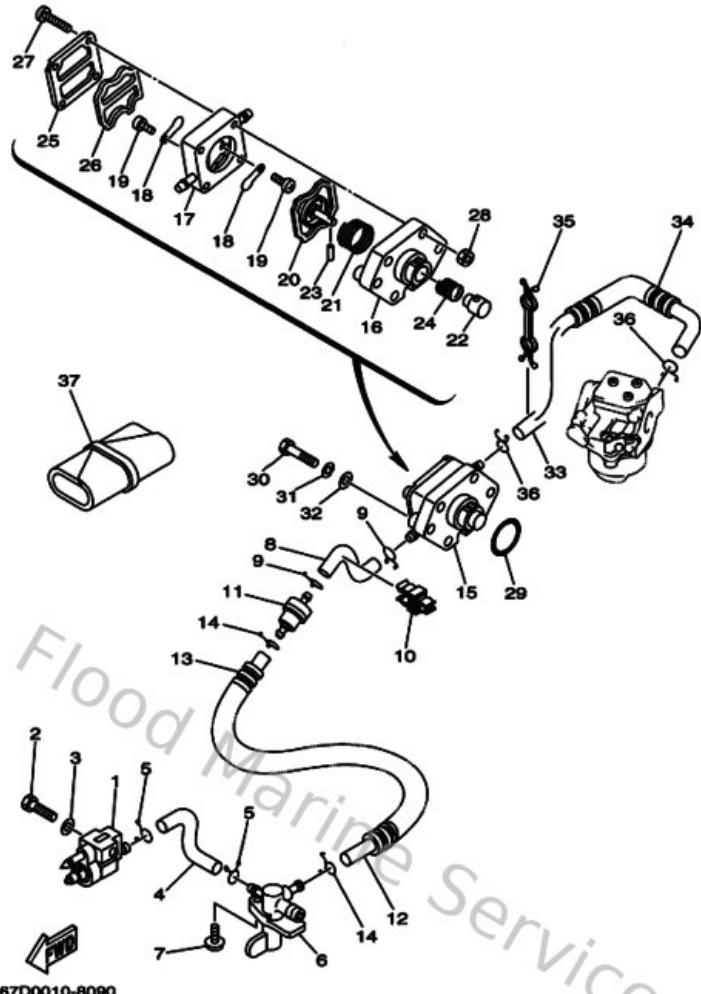
Ref	Part	
1	<a href="#">68DF41110000</a> Tank, Fuel	<a href="#">Buy now</a>
2	<a href="#">67D24610000</a> Cap assembly	<a href="#">Buy now</a>
3	<a href="#">905011026000</a> Spring, safety 6152463500	<a href="#">Buy now</a>
4	<a href="#">6J8217580000</a> Washer, special 2	<a href="#">Buy now</a>
6	<a href="#">6H1217570000</a> Washer, special 1	<a href="#">Buy now</a>
7	<a href="#">6L5246410000</a> Gasket, cap 1	<a href="#">Buy now</a>
8	<a href="#">6A0823170000</a> Damper, ignition coil	<a href="#">Buy now</a>
9	<a href="#">624425420000</a> Collar	<a href="#">Buy now</a>
10	<a href="#">9011906M8800</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">6L5242510000</a> Strainer 1	<a href="#">Buy now</a>
12	<a href="#">68DF43110000</a> Pipe, Fuel 1	<a href="#">Buy now</a>
13	<a href="#">9046713M1300</a> Clip(6m6)	<a href="#">Buy now</a>

## Fuel 2



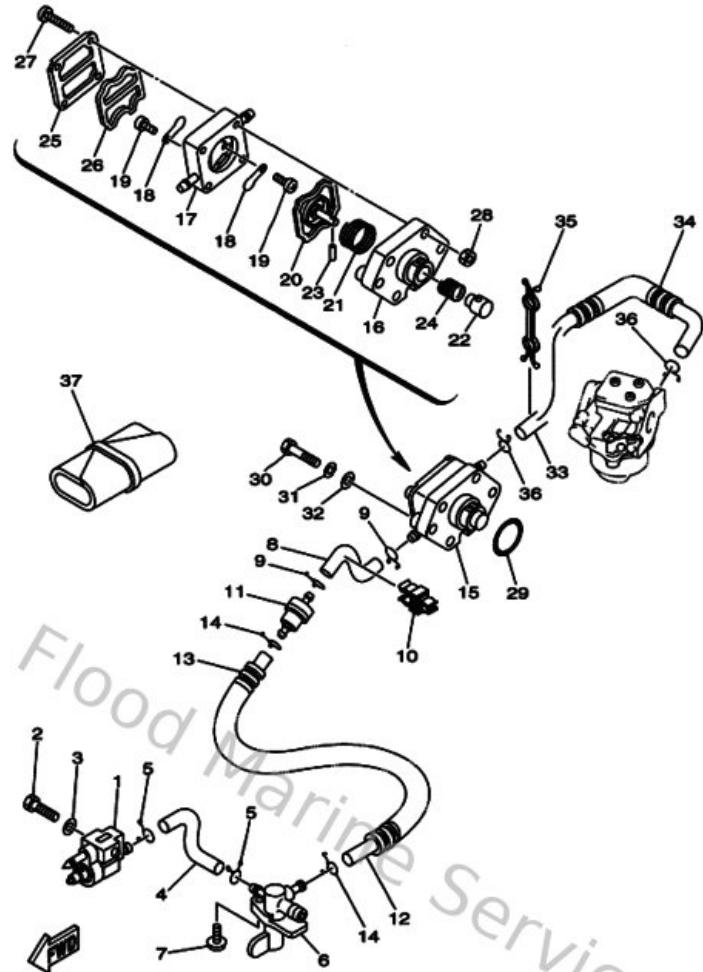
Ref	Part	
1	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
4	<a href="#">67D243120000</a> Pipe 2	<a href="#">Buy now</a>
5	<a href="#">9046709M0900</a> Clip(6k8)	<a href="#">Buy now</a>
6	<a href="#">68DF45000000</a> Fuel cock assembly 1	<a href="#">Buy now</a>
7	<a href="#">9015906M1000</a> Screw, with washer(6l5)	<a href="#">Buy now</a>
8	<a href="#">68DF43130000</a> Pipe 3	<a href="#">Buy now</a>
10	<a href="#">9046410M5200</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">646242510200</a> Strainer 1	<a href="#">Buy now</a>
12	<a href="#">904451080400</a> Hose (l400)	<a href="#">Buy now</a>
13	<a href="#">9044614M1200</a> Hose(6tc)	<a href="#">Buy now</a>
15	<a href="#">67D244100200</a> Fuel pump assembly	<a href="#">Buy now</a>
16	<a href="#">67D244120000</a> Body 1	<a href="#">Buy now</a>
17	<a href="#">67D244130200</a> Body 2	<a href="#">Buy now</a>

## Fuel 2



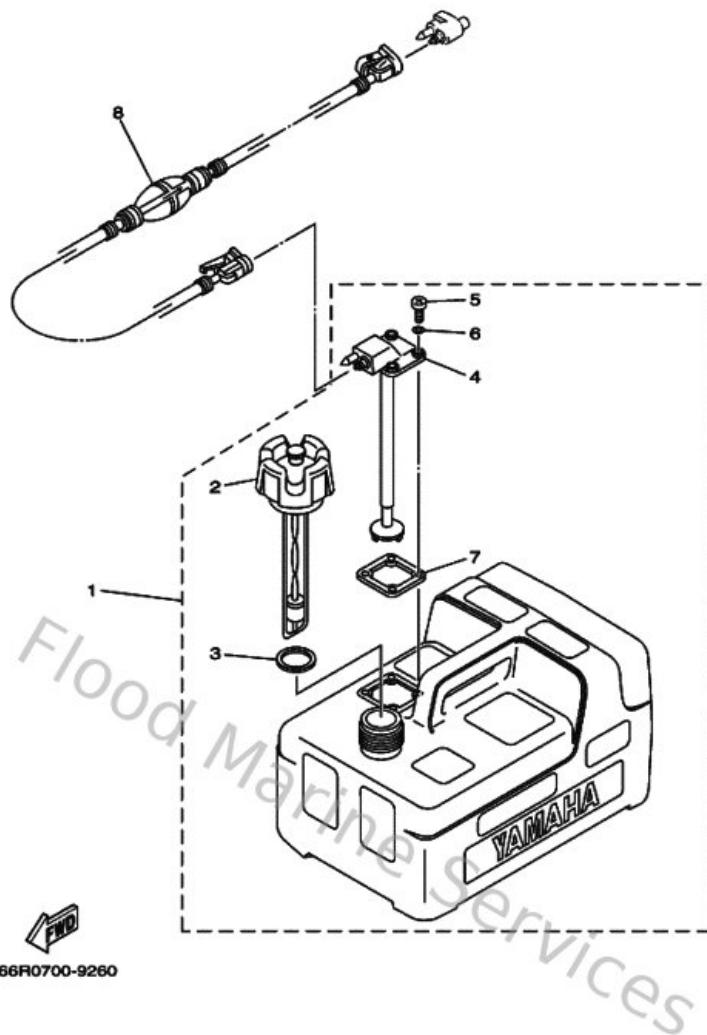
Ref	Part	
18	<a href="#">6A0244210100</a> Valve, check	<a href="#">Buy now</a>
19	<a href="#">6E7143250000</a> Screw, pan head	<a href="#">Buy now</a>
20	<a href="#">67D244110000</a> Diaphragm	<a href="#">Buy now</a>
21	<a href="#">67D244230000</a> Spring, diaphragm	<a href="#">Buy now</a>
22	<a href="#">67D131310000</a> Plunger	<a href="#">Buy now</a>
23	<a href="#">66M243740000</a> Pin	<a href="#">Buy now</a>
24	<a href="#">67D244540000</a> Spring	<a href="#">Buy now</a>
25	<a href="#">67D244140100</a> Body 3	<a href="#">Buy now</a>
26	<a href="#">66M244710000</a> Diaphragm	<a href="#">Buy now</a>
27	<a href="#">67D244440000</a> Screw	<a href="#">Buy now</a>
28	<a href="#">953800460000</a> Nut,hex	<a href="#">Buy now</a>
29	<a href="#">932102780600</a> O-ring	<a href="#">Buy now</a>
30	<a href="#">970950603000</a> Bolt(jf7)	<a href="#">Buy now</a>
31	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
33	<a href="#">9044510M4300</a> Hose (I400)	<a href="#">Buy now</a>

## Fuel 2



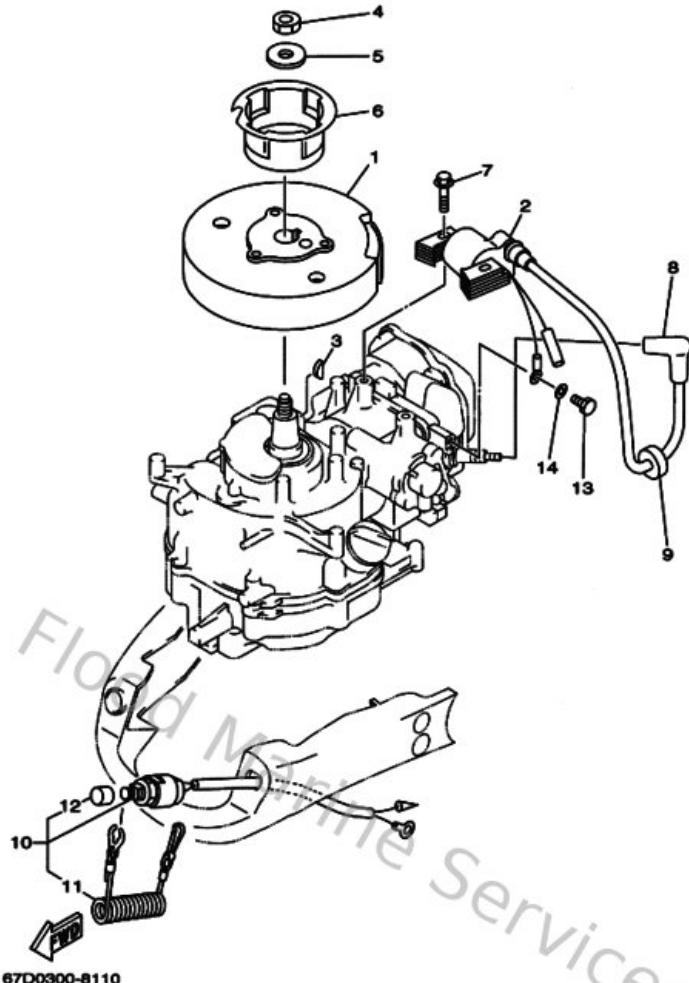
Ref	Part	
35	<a href="#">9046410M5300</a> Clamp	<a href="#">Buy now</a>
37	<a href="#">68DF81000000</a> Tool Kit	<a href="#">Buy now</a>

## Fuel Tank



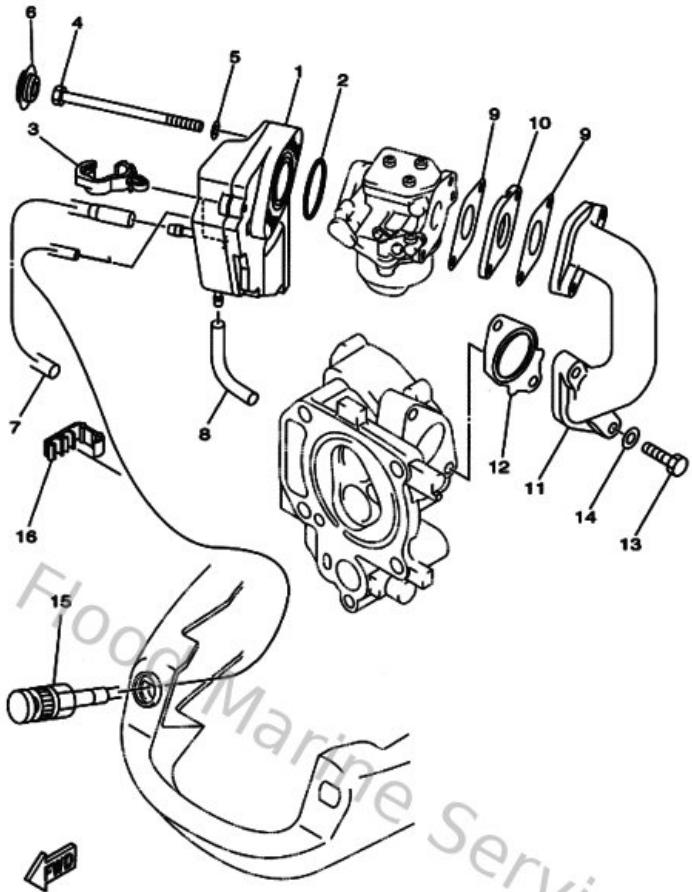
Ref	Part	
1	<a href="#">6YL242010100</a> Fuel Tank assembly (12L)	<a href="#">Buy now</a>
2	<a href="#">6YL246100000</a> Cap Assembly	<a href="#">Buy now</a>
3	<a href="#">6YL246410000</a> Gasket, cap 1	<a href="#">Buy now</a>
4	<a href="#">6YL242600100</a> Fuel meter assembly	<a href="#">Buy now</a>
5	<a href="#">9015705M1600</a> Screw, pan head	<a href="#">Buy now</a>
6	<a href="#">6YL243290000</a> Seal	<a href="#">Buy now</a>
7	<a href="#">6YL242680100</a> Gasket, fuel meter	<a href="#">Buy now</a>
8	<a href="#">6YL243065200</a> Fuel pipe comp. 1	<a href="#">Buy now</a>

# Generator



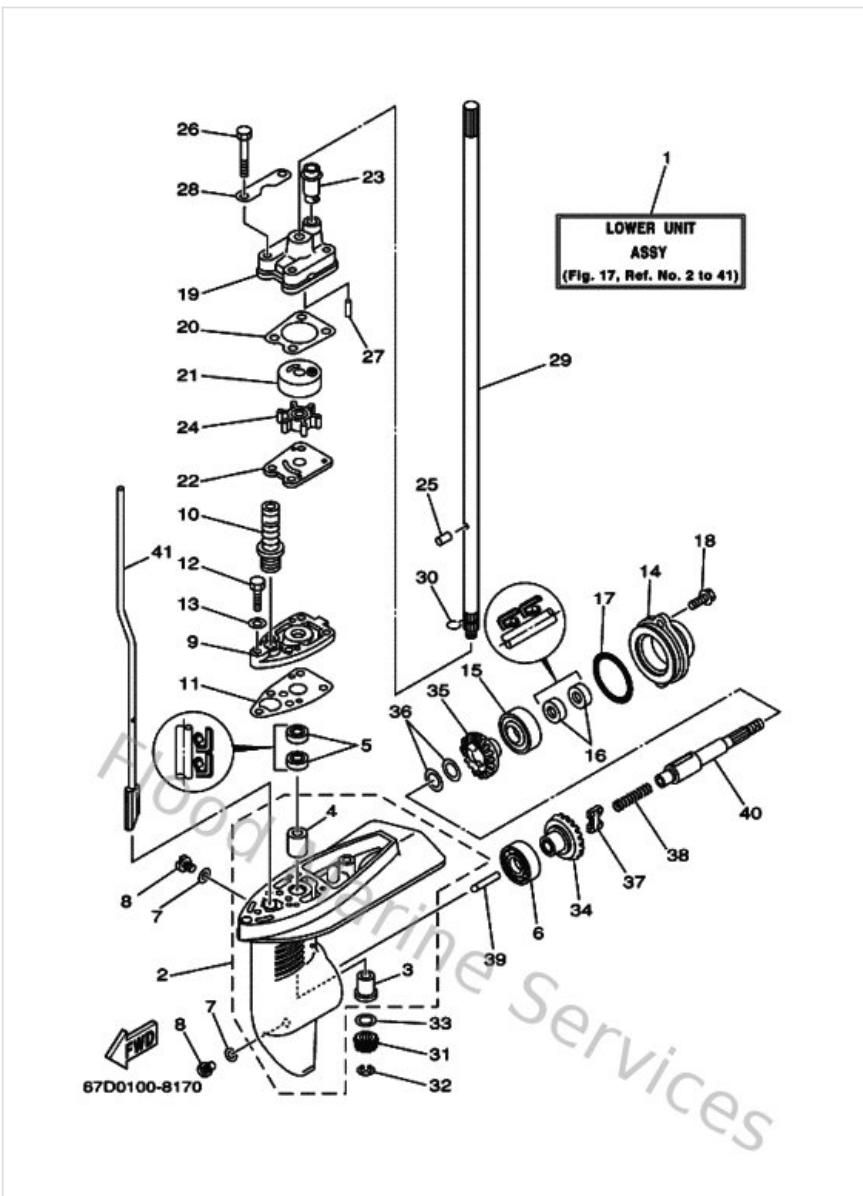
Ref	Part	
1	<a href="#">67D856500000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">67D856400000</a> T.c.i. unit assembly	<a href="#">Buy now</a>
3	<a href="#">9028004M0600</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
4	<a href="#">9017010M3300</a> Nut(6a1)	<a href="#">Buy now</a>
5	<a href="#">90201105A200</a> Washer, plate (4x7)	<a href="#">Buy now</a>
6	<a href="#">67D157230000</a> Pulley Starter	<a href="#">Buy now</a>
7	<a href="#">9010506M2400</a> Bolt (6g1)	<a href="#">Buy now</a>
8	<a href="#">6E3823702100</a> Plug cap assembly	<a href="#">Buy now</a>
9	<a href="#">904802516100</a> Grommet(656)	<a href="#">Buy now</a>
10	<a href="#">67D825750000</a> Engine stop switch assembly	<a href="#">Buy now</a>
11	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
12	<a href="#">6898257Y0000</a> Cap	<a href="#">Buy now</a>
13	<a href="#">970950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
14	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>

# Intake



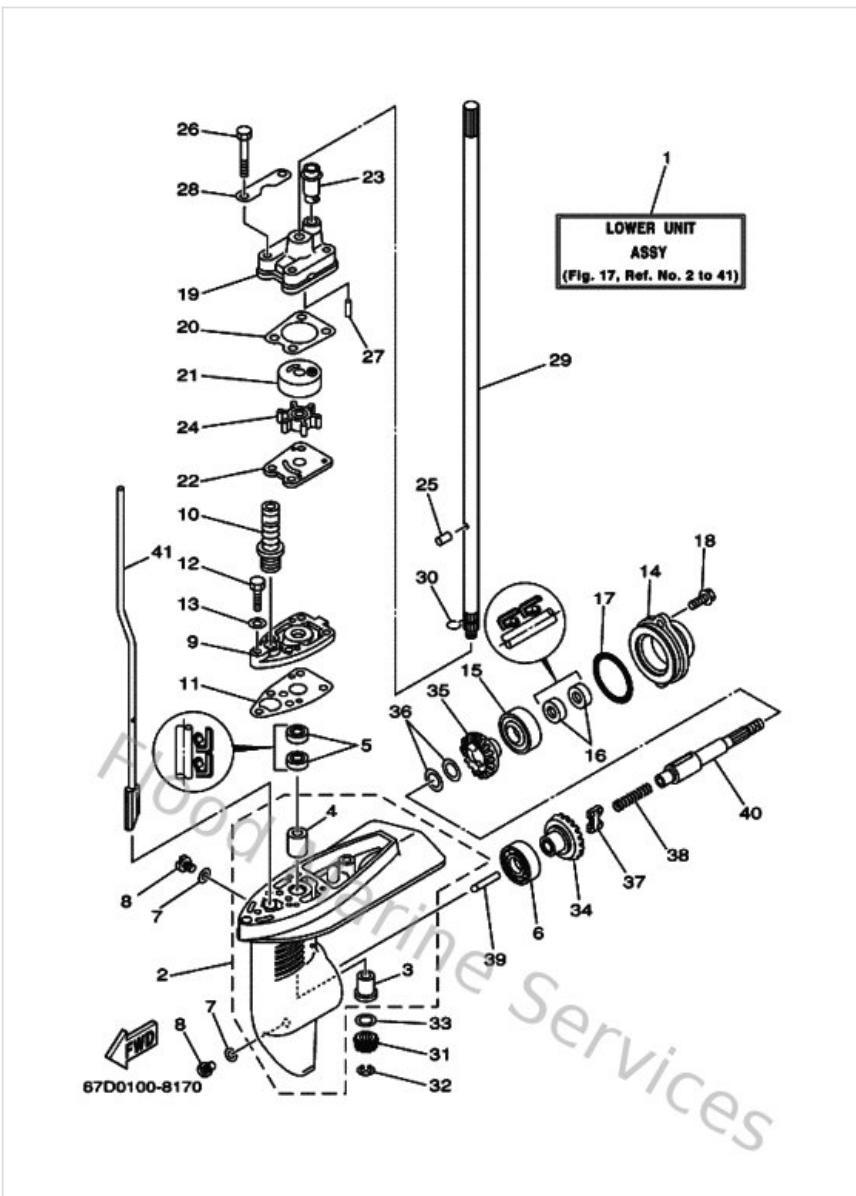
Ref	Part	
1	<a href="#">68DE44400000</a> Silencer assembly, Intake	<a href="#">Buy now</a>
2	<a href="#">9321031MJ500</a> O-ring	<a href="#">Buy now</a>
3	<a href="#">904641324900</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">970950609000</a> Bolt(62y)	<a href="#">Buy now</a>
5	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">9048018M7400</a> Grommet	<a href="#">Buy now</a>
7	<a href="#">68DF43140000</a> Pipe 4	<a href="#">Buy now</a>
8	<a href="#">9044507MA300</a> Hose (I200)	<a href="#">Buy now</a>
9	<a href="#">67D13646A000</a> Gasket Int. Manifold	<a href="#">Buy now</a>
10	<a href="#">68DE36470000</a> Gasket, Manifold 3	<a href="#">Buy now</a>
11	<a href="#">68DE36410094</a> Manifold, Intake 1	<a href="#">Buy now</a>
12	<a href="#">67D13645A000</a> Gasket, Manifold 1	<a href="#">Buy now</a>
13	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
14	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
15	<a href="#">68DF63300000</a> Wire starter	<a href="#">Buy now</a>

## Lower Casing & Drive 1



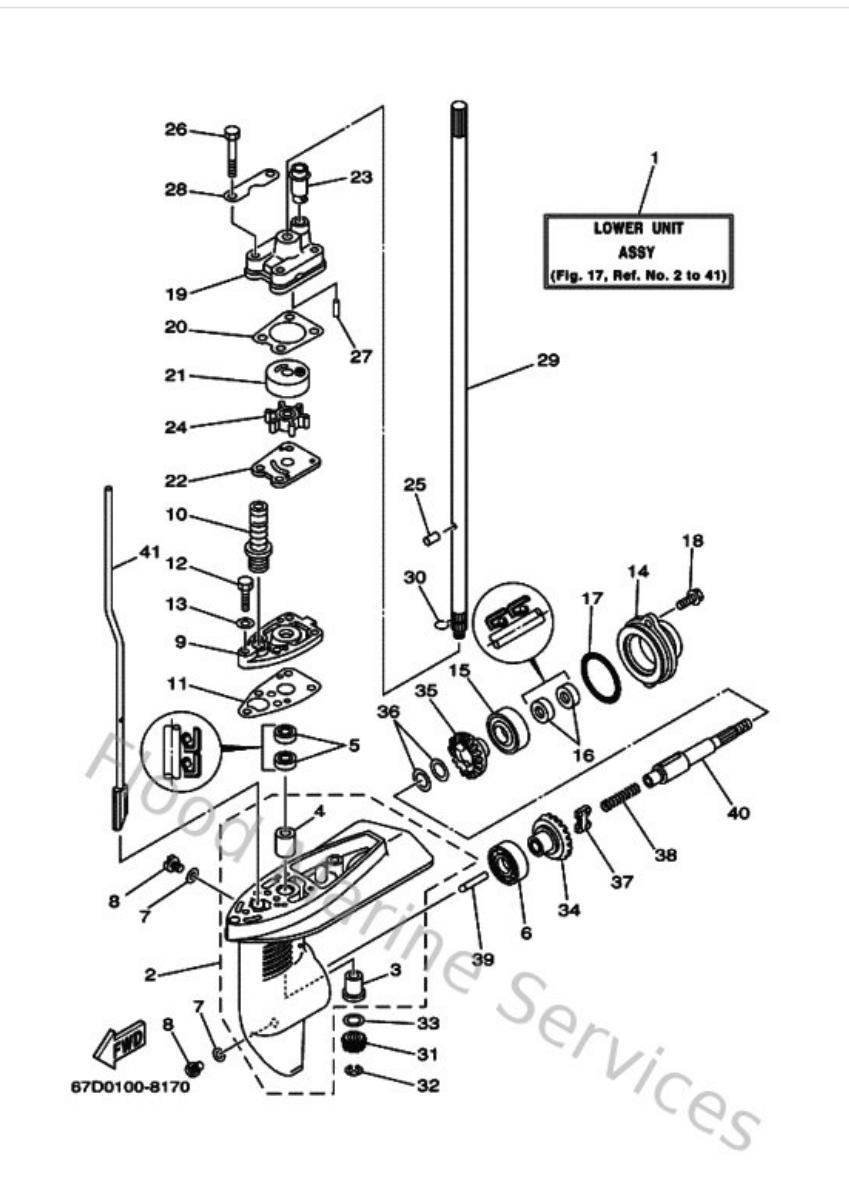
Ref	Part	
1	<a href="#">68DG5300004D</a> Lower Unit assembly	<a href="#">Buy now</a>
2	<a href="#">68DG5311004D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">6E0453170900</a> Bushing	<a href="#">Buy now</a>
4	<a href="#">6E0453160900</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">931011081100</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">93306004YH00</a> Bearing (7k2)	<a href="#">Buy now</a>
7	<a href="#">904300880100</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
9	<a href="#">6E04532101CA</a> Plate	<a href="#">Buy now</a>
10	<a href="#">6L2441470000</a> Boot, shift rod	<a href="#">Buy now</a>
11	<a href="#">6E045315A000</a> Packing,lower casing	<a href="#">Buy now</a>
12	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
13	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">6E045361018D</a> Cap, lower casing	<a href="#">Buy now</a>
16	<a href="#">9310113M1200</a> Oil seal	<a href="#">Buy now</a>

## Lower Casing & Drive 1



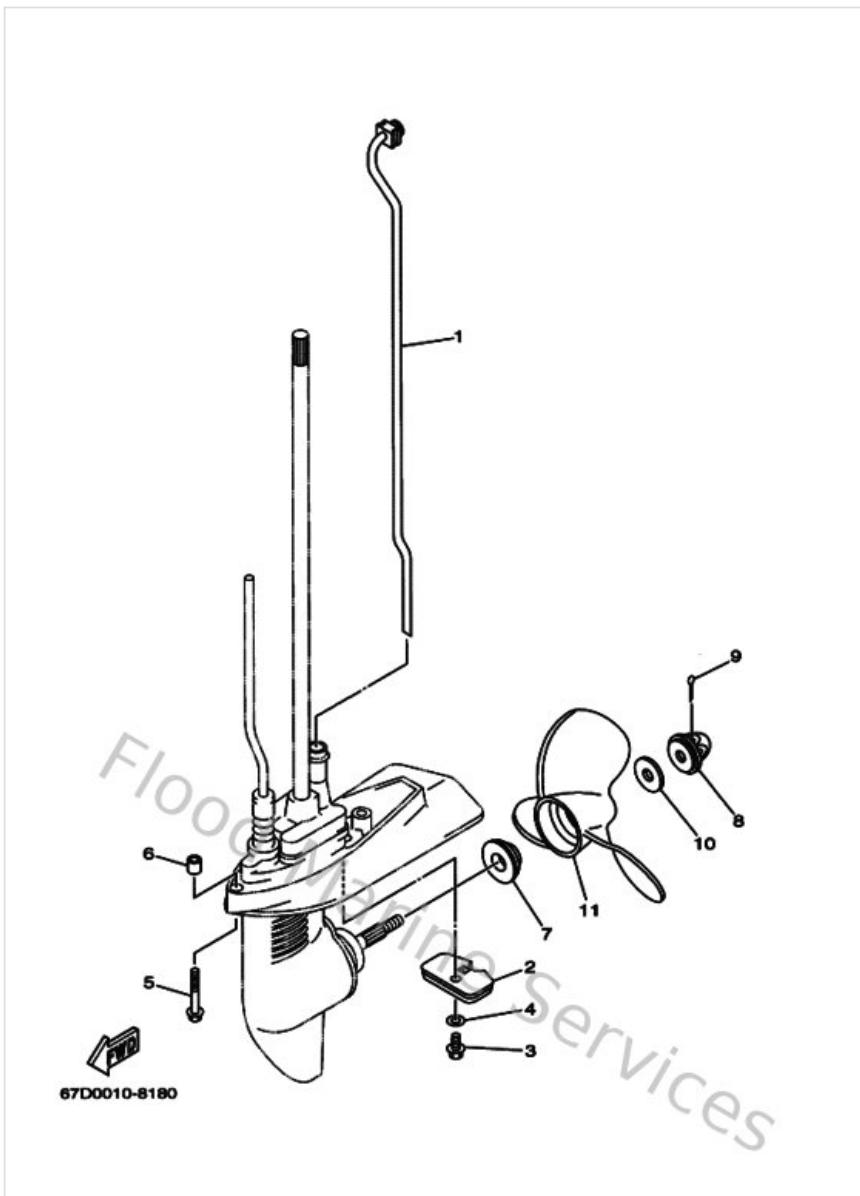
Ref	Part	
17	<a href="#">932104821400</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">958950601600</a> Bolt, flange deep recess	<a href="#">Buy now</a>
19	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>
20	<a href="#">6E044315A000</a> Gasket, water pump 1	<a href="#">Buy now</a>
21	<a href="#">6E0443220200</a> Insert, cartridge	<a href="#">Buy now</a>
22	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
23	<a href="#">67D443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
24	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
25	<a href="#">936040906600</a> Pin, dowel	<a href="#">Buy now</a>
26	<a href="#">970800604500</a> Bolt, hexagon	<a href="#">Buy now</a>
27	<a href="#">936041808000</a> Pin, dowel. (647)	<a href="#">Buy now</a>
28	<a href="#">68DG43280000</a> Plate	<a href="#">Buy now</a>
29	<a href="#">6E0455110100</a> Shaft, drive	<a href="#">Buy now</a>
30	<a href="#">9046708M0100</a> Clip (6e0)	<a href="#">Buy now</a>
31	<a href="#">6E0455510000</a> Pinion (13t)	<a href="#">Buy now</a>

## Lower Casing & Drive 1



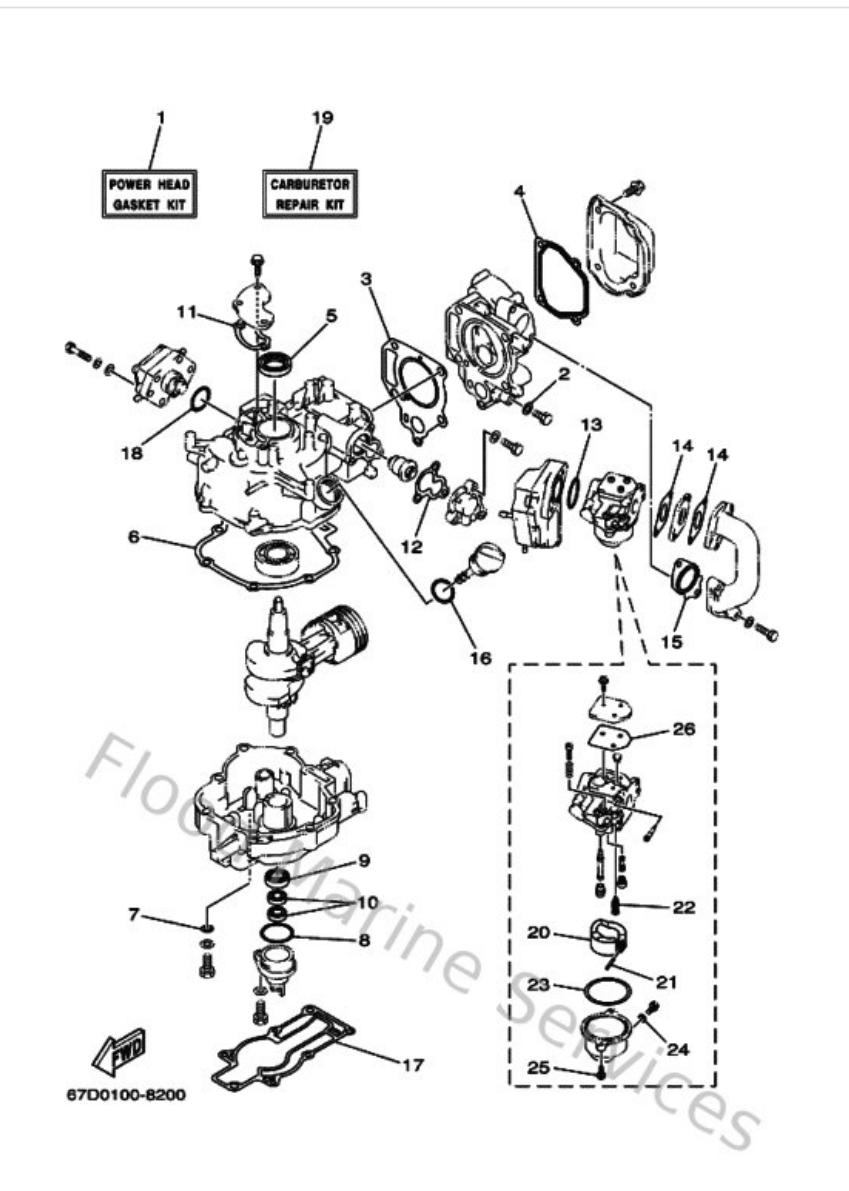
Ref	Part	
32	<a href="#">990010660000</a> Circlip(53l)	<a href="#">Buy now</a>
33	<a href="#">9020111M4900</a> Washer, plate (6e0)	<a href="#">Buy now</a>
34	<a href="#">67D455600000</a> Gear	<a href="#">Buy now</a>
35	<a href="#">67D455700000</a> Gear	<a href="#">Buy now</a>
36	<a href="#">67D455760000</a> Washer, thrust 2	<a href="#">Buy now</a>
37	<a href="#">67D456310100</a> Clutch, dog	<a href="#">Buy now</a>
38	<a href="#">905011006400</a> Spring, compression 6164563600	<a href="#">Buy now</a>
39	<a href="#">6EEG56350000</a> Plunger, shift	<a href="#">Buy now</a>
40	<a href="#">67D456110000</a> Shaft, propeller	<a href="#">Buy now</a>
41	<a href="#">68DG41500000</a> Shift cam assembly	<a href="#">Buy now</a>

## Lower Casing & Drive 2



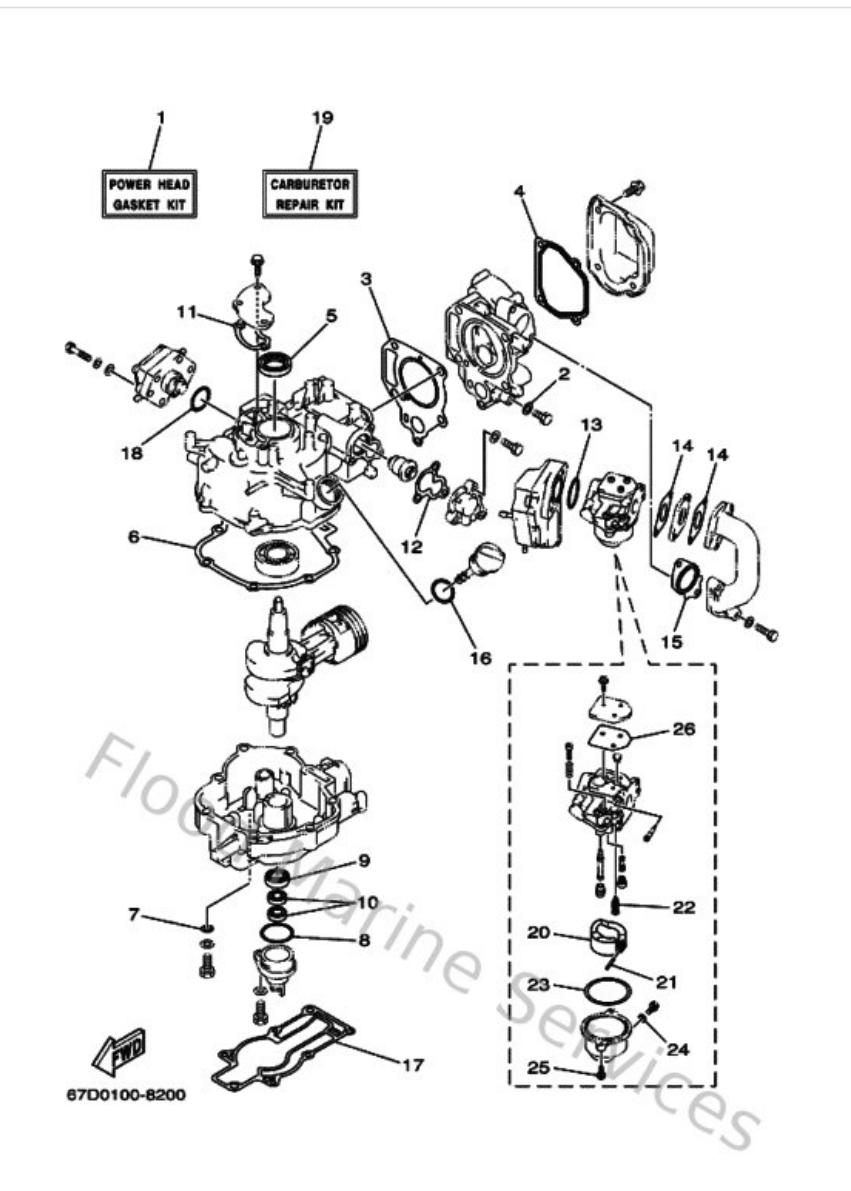
Ref	Part	
1	<a href="#">68DG43600000</a> Water Tube assembly	<a href="#">Buy now</a>
2	<a href="#">68DG52510000</a> Anode	<a href="#">Buy now</a>
3	<a href="#">958950601200</a> Bolt, flange deep recess	<a href="#">Buy now</a>
4	<a href="#">929900630000</a> Washer, tooth	<a href="#">Buy now</a>
5	<a href="#">9011906M4000</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">903870680600</a> Collar(6e0)	<a href="#">Buy now</a>
7	<a href="#">6L5459870100</a> Spacer 1	<a href="#">Buy now</a>
8	<a href="#">6L5456160000</a> Nut, propeller	<a href="#">Buy now</a>
9	<a href="#">914902503000</a> Pin, cotter(6l5)	<a href="#">Buy now</a>
10	<a href="#">9020108M5400</a> Washer, plate (6e5)	<a href="#">Buy now</a>
11	<a href="#">6E04594900EL</a> Propeller (3x7-1/4 x6-1/2 -ba)	<a href="#">Buy now</a>

# Repair Kit 1



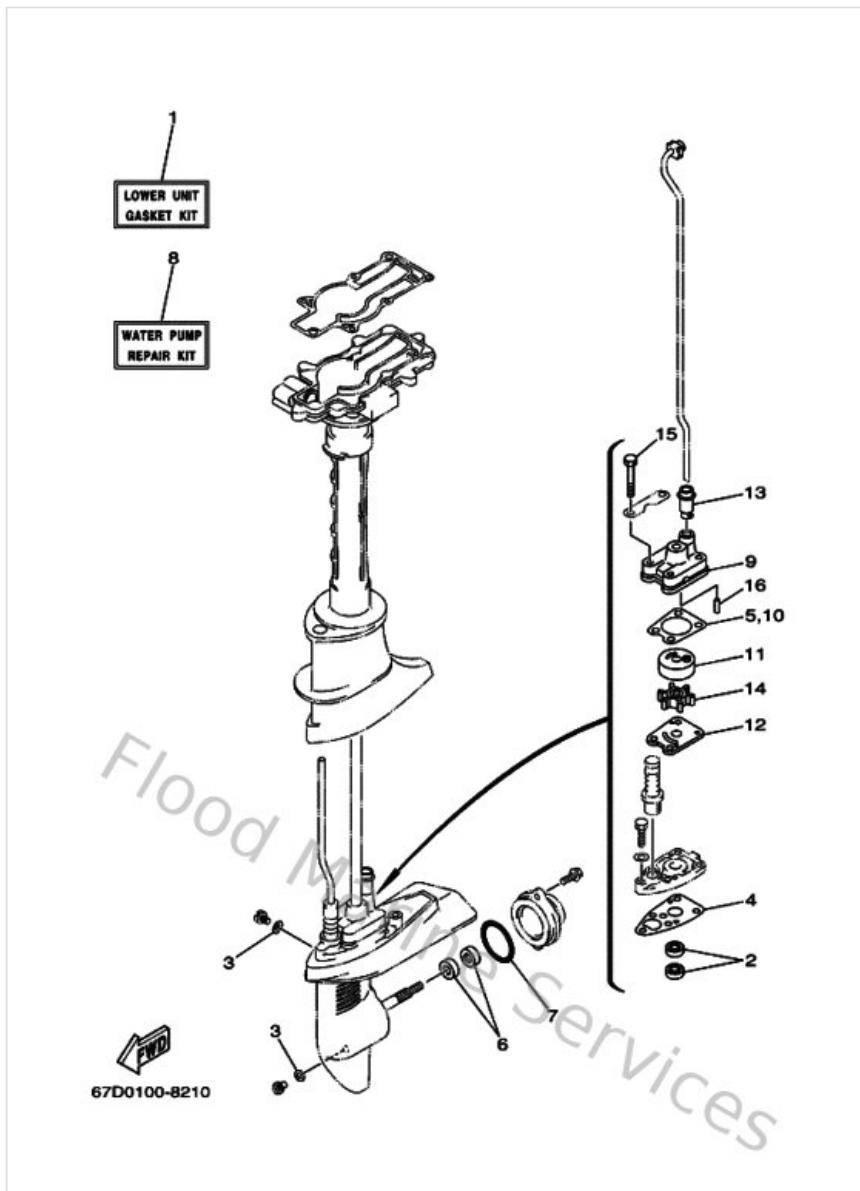
Ref	Part	
1	<a href="#">67DW00010000</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">904300814300</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
3	<a href="#">67D11181A000</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
4	<a href="#">67D11193A000</a> Gasket head cover	<a href="#">Buy now</a>
5	<a href="#">931022509000</a> Oil seal (25x40x5-256)	<a href="#">Buy now</a>
6	<a href="#">67D11351A000</a> Gasket, cylinder	<a href="#">Buy now</a>
7	<a href="#">904300820900</a> Gasket(3gh)	<a href="#">Buy now</a>
8	<a href="#">932103553700</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">931022010800</a> Oil seal	<a href="#">Buy now</a>
10	<a href="#">9310110M2500</a> Oil seal(6e0)	<a href="#">Buy now</a>
11	<a href="#">67D11169A000</a> Gasket, Breather Cover	<a href="#">Buy now</a>
12	<a href="#">67D12414A000</a> Gasket, cover	<a href="#">Buy now</a>
13	<a href="#">9321031MJ500</a> O-ring	<a href="#">Buy now</a>
14	<a href="#">67D13646A000</a> Gasket Int. Manifold	<a href="#">Buy now</a>
15	<a href="#">67D13645A000</a> Gasket, Manifold 1	<a href="#">Buy now</a>

# Repair Kit 1



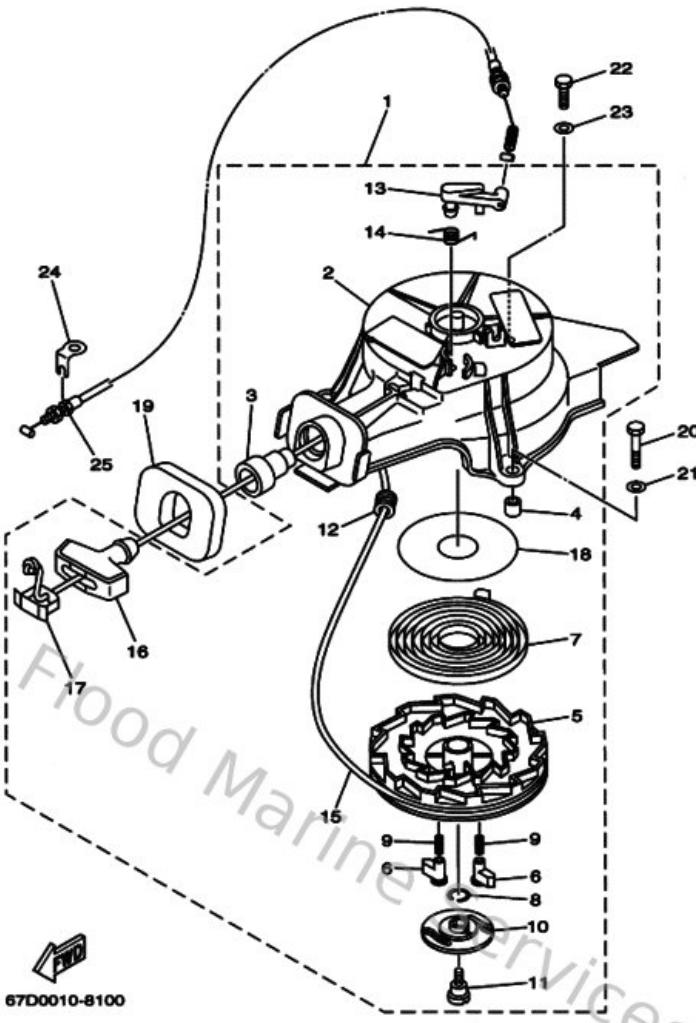
Ref	Part	
16	<a href="#">9321024M7900</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">67D45113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
18	<a href="#">9321027ME300</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">67DW00930000</a> Carburetor repair kit	<a href="#">Buy now</a>
20	<a href="#">67D143850000</a> Float	<a href="#">Buy now</a>
21	<a href="#">67D143860000</a> Pin, float	<a href="#">Buy now</a>
22	<a href="#">67D145460000</a> Valve, needle	<a href="#">Buy now</a>
23	<a href="#">67D149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
24	<a href="#">6J8149590000</a> Gasket, drain screw	<a href="#">Buy now</a>
25	<a href="#">979800411200</a> Screw, pan head (686)	<a href="#">Buy now</a>
26	<a href="#">67D145360000</a> Gasket	<a href="#">Buy now</a>

## Repair Kit 2



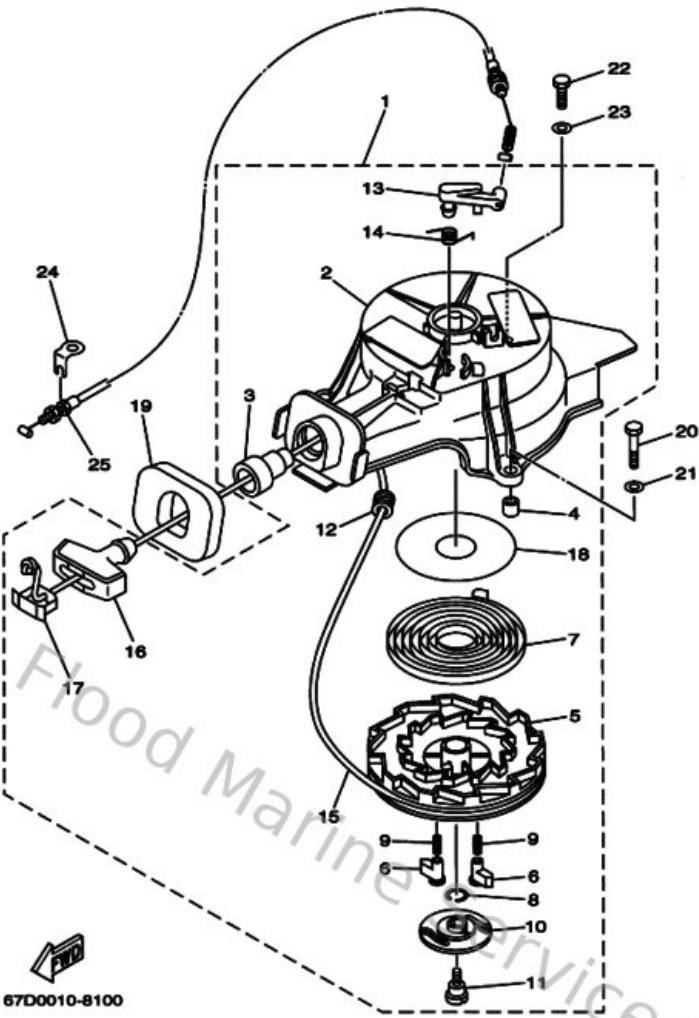
Ref	Part	
1	<a href="#">6E0W0001C100</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">9310110M1400</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">904300880100</a> Gasket	<a href="#">Buy now</a>
4	<a href="#">6E045315A000</a> Packing,lower casing	<a href="#">Buy now</a>
5	<a href="#">6E044315A000</a> Gasket,water pump 1	<a href="#">Buy now</a>
6	<a href="#">9310113M1200</a> Oil seal	<a href="#">Buy now</a>
7	<a href="#">932104821400</a> O-ring	<a href="#">Buy now</a>
8	<a href="#">68DWG0780000</a> Water Pump Repair Kit	<a href="#">Buy now</a>
9	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>
11	<a href="#">6E0443220200</a> Insert, cartridge	<a href="#">Buy now</a>
12	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
13	<a href="#">6EFG43660000</a> Damper, water seal 2	<a href="#">Buy now</a>
14	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
15	<a href="#">970950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
16	<a href="#">936041808000</a> Pin. dowel. (647)	<a href="#">Buy now</a>

# Starter



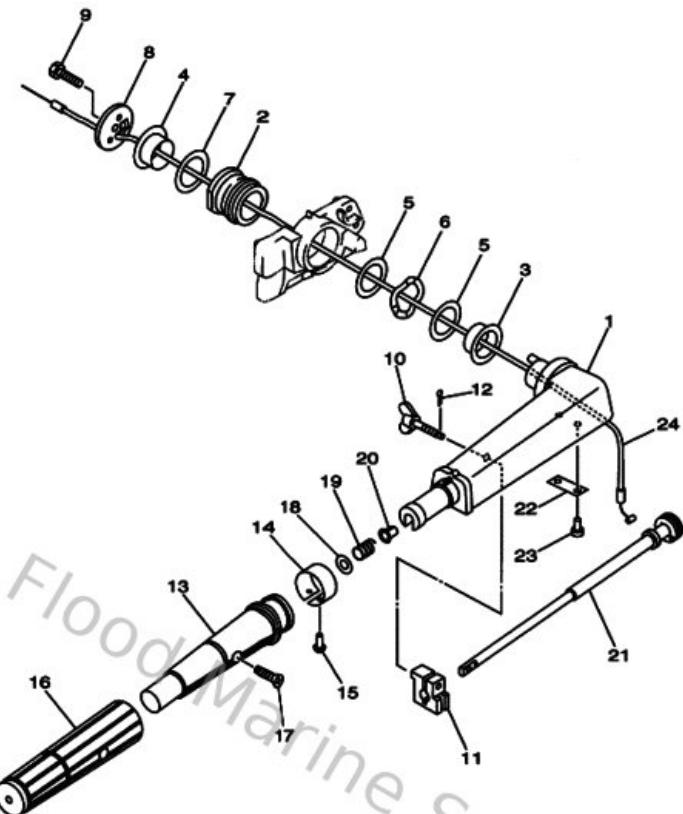
Ref	Part	
1	<a href="#">67D157100000</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">67D157110000</a> Case, Starter	<a href="#">Buy now</a>
3	<a href="#">63V157950100</a> Guide, rope	<a href="#">Buy now</a>
4	<a href="#">67D157640000</a> Collar 1	<a href="#">Buy now</a>
5	<a href="#">67D157140000</a> Drum, sheave	<a href="#">Buy now</a>
6	<a href="#">67D157410000</a> Pawl, drive	<a href="#">Buy now</a>
7	<a href="#">67D157130000</a> Spring, starter	<a href="#">Buy now</a>
8	<a href="#">67D157050000</a> Spring, drive pawl	<a href="#">Buy now</a>
9	<a href="#">67D157670000</a> Spring	<a href="#">Buy now</a>
10	<a href="#">67D157350000</a> Guide, cam	<a href="#">Buy now</a>
11	<a href="#">67D157930000</a> Screw	<a href="#">Buy now</a>
12	<a href="#">63V157640000</a> Collar 1	<a href="#">Buy now</a>
13	<a href="#">67D157940000</a> Stopper	<a href="#">Buy now</a>
14	<a href="#">67D157340000</a> Spring, return	<a href="#">Buy now</a>
15	<a href="#">67D157510000</a> Wire, starter (l:1800mm)	<a href="#">Buy now</a>

# Starter



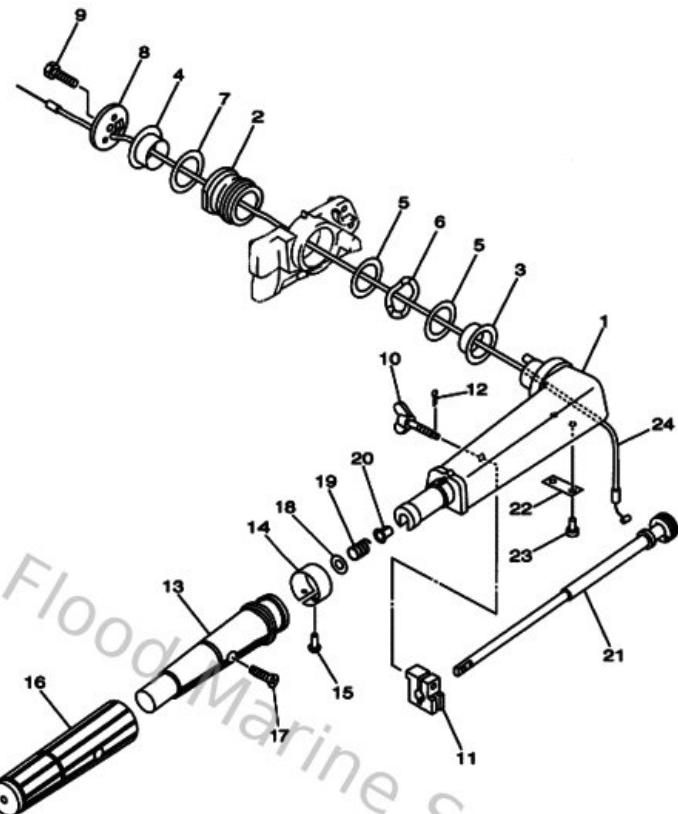
Ref	Part	
16	<a href="#">6G1157550000</a> Handle, starter	<a href="#">Buy now</a>
17	<a href="#">6G1157790000</a> Cover	<a href="#">Buy now</a>
18	<a href="#">67D157390000</a> Washer, thrust	<a href="#">Buy now</a>
19	<a href="#">67D157620000</a> Seal Rubber 2	<a href="#">Buy now</a>
20	<a href="#">970950603500</a> Bolt(j52)	<a href="#">Buy now</a>
21	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
23	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
24	<a href="#">67D157720000</a> Stay 2	<a href="#">Buy now</a>
25	<a href="#">67D157700000</a> Cable comp., starter stop	<a href="#">Buy now</a>

# Steering



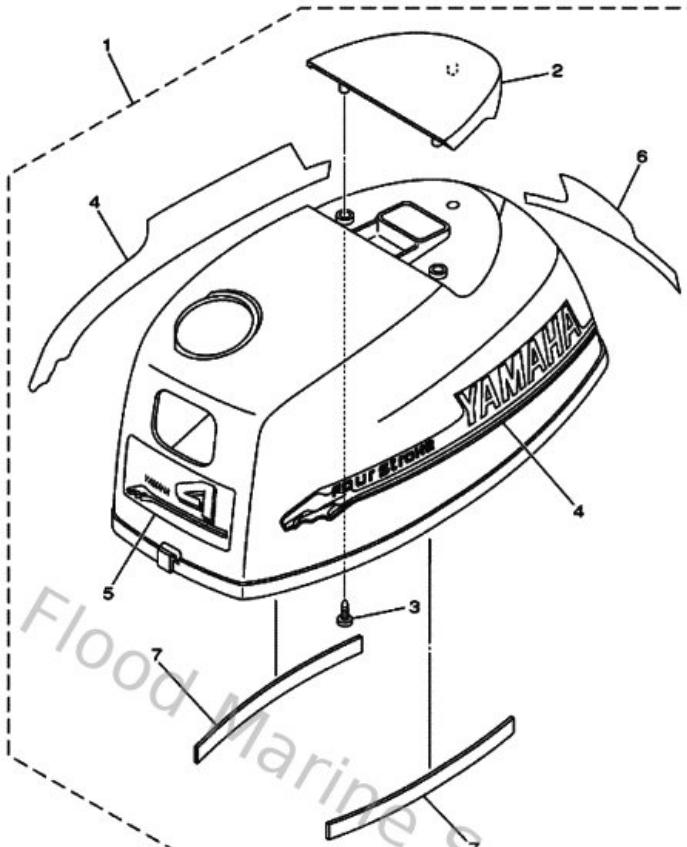
Ref	Part	
1	<a href="#">68DG2111004D</a> Handle, Steering	<a href="#">Buy now</a>
2	<a href="#">67D421290000</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">68DG21710000</a> Bushing, 1	<a href="#">Buy now</a>
4	<a href="#">68DG21720000</a> Bushing, 2	<a href="#">Buy now</a>
5	<a href="#">68DG21810000</a> Washer, 1	<a href="#">Buy now</a>
6	<a href="#">67D421880000</a> Washer, wave	<a href="#">Buy now</a>
7	<a href="#">68DG21820000</a> Washer, 2	<a href="#">Buy now</a>
8	<a href="#">68DG21310000</a> Cover, Handle Steering	<a href="#">Buy now</a>
9	<a href="#">970750802500</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">6N0G21250000</a> Bolt, friction adjusting	<a href="#">Buy now</a>
11	<a href="#">6N0G21260000</a> Piece, friction	<a href="#">Buy now</a>
12	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">68DG21190000</a> Grip, steering han	<a href="#">Buy now</a>
14	<a href="#">6L5421370000</a> Indicator, throttle	<a href="#">Buy now</a>
15	<a href="#">9026902M0900</a> Rivet(615)	<a href="#">Buy now</a>

## Steering



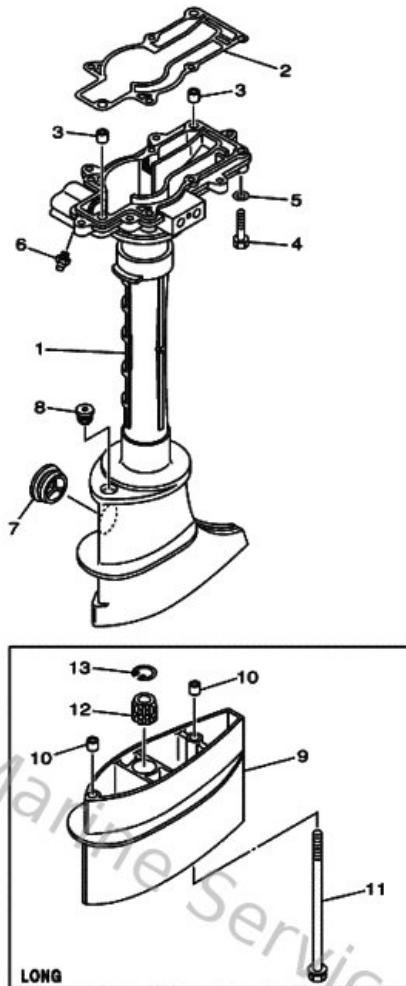
Ref	Part	
16	<a href="#">67D421770000</a> Rubber, handle	<a href="#">Buy now</a>
17	<a href="#">9014905M1300</a> Screw, countersunk	<a href="#">Buy now</a>
18	<a href="#">929031060000</a> Washer, plate	<a href="#">Buy now</a>
19	<a href="#">905012321500</a> Spring (655)	<a href="#">Buy now</a>
20	<a href="#">903860803200</a> Bushing (650)	<a href="#">Buy now</a>
21	<a href="#">6G1421380100</a> Lever, throttle	<a href="#">Buy now</a>
22	<a href="#">68DG21590000</a> Stay	<a href="#">Buy now</a>
23	<a href="#">978850501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
24	<a href="#">68DF63010000</a> Trottle cable	<a href="#">Buy now</a>

## Top Cowling



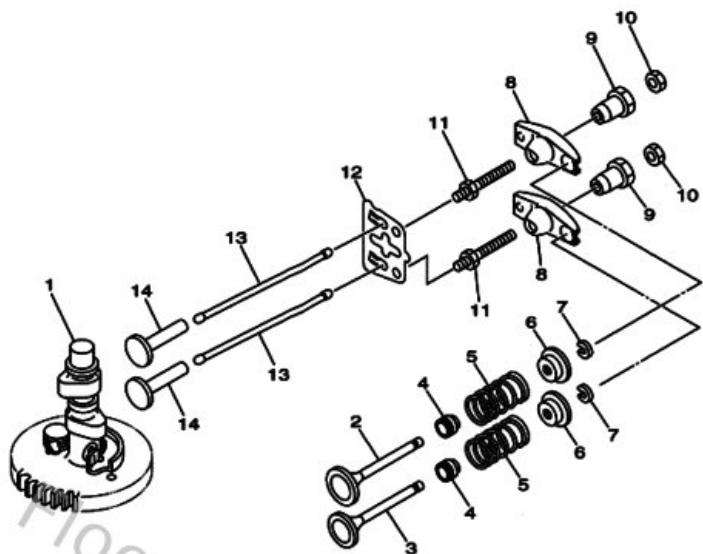
Ref	Part	
1	<a href="#">68DG2610104D</a> Top Cowling assembly	<a href="#">Buy now</a>
2	<a href="#">68DG26130000</a> Molding,air duct	<a href="#">Buy now</a>
3	<a href="#">977804001200</a> Screw, trushead tapping (ge31)	<a href="#">Buy now</a>
4	<a href="#">67DW00701000</a> Graphic Set	<a href="#">Buy now</a>
5	<a href="#">67D426771100</a> Graphic, rear	<a href="#">Buy now</a>
6	<a href="#">67D426781000</a> Graphic, rear	<a href="#">Buy now</a>
7	<a href="#">68D426620000</a> Damper	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
1	<a href="#">68DG5111004D</a> Casing, Upper	<a href="#">Buy now</a>
2	<a href="#">67D45113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
3	<a href="#">903870680600</a> Collar(6e0)	<a href="#">Buy now</a>
4	<a href="#">970950603500</a> Bolt(j52)	<a href="#">Buy now</a>
5	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
7	<a href="#">647451510100</a> Cover, upper casing	<a href="#">Buy now</a>
8	<a href="#">9048010M1300</a> Grommet (6e0)	<a href="#">Buy now</a>
9	<a href="#">68DG5211004D</a> Extension	<a href="#">Buy now</a>
11	<a href="#">9011906M7700</a> Bolt, with washer	<a href="#">Buy now</a>
12	<a href="#">6E0453180100</a> Bushing, drive shaft 3	<a href="#">Buy now</a>
13	<a href="#">9342022M0300</a> Cir clip (6e0)	<a href="#">Buy now</a>

# Valve



68D0010-1050

Ref	Part	
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