



Yamaha F4AMH 2002

Parts Manual

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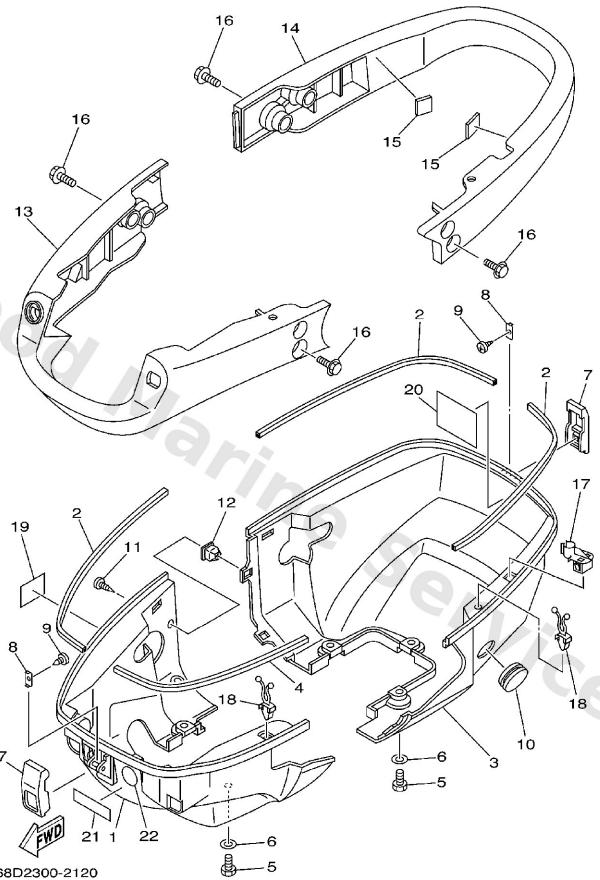
Authorised Yamaha Dealers



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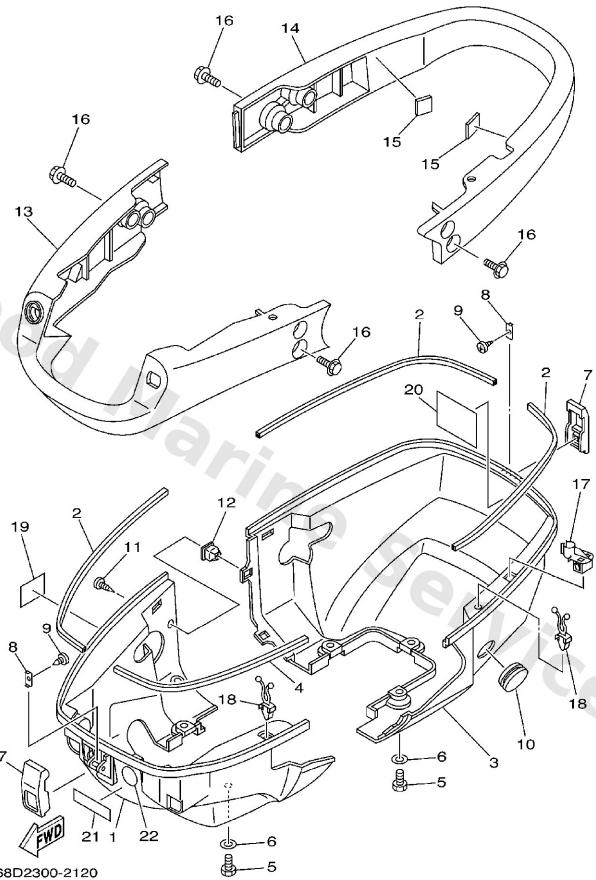
Bottom Cowling



C4

Ref	Part	
1	68DG271101 Cowling bottom 1	Buy now
2	68DG262800 Seal rubber 1	Buy now
3	68DG271201 Cowling bottom 2	Buy now
4	68DG262900 Seal	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6L54264700 Holder, clamp band	Buy now
8	6L54282300 Plate, stop	Buy now
9	9016703M02 Screw, tapping(615)	Buy now
10	9048022M72 Grommet	Buy now
11	9016105001 Screw, Tapping	Buy now
12	9048010004 Grommet	Buy now
13	68DG273100 Carring, handle	Buy now
14	68DG273500 Protector	Buy now
15	67D4266200 Damper	Buy now

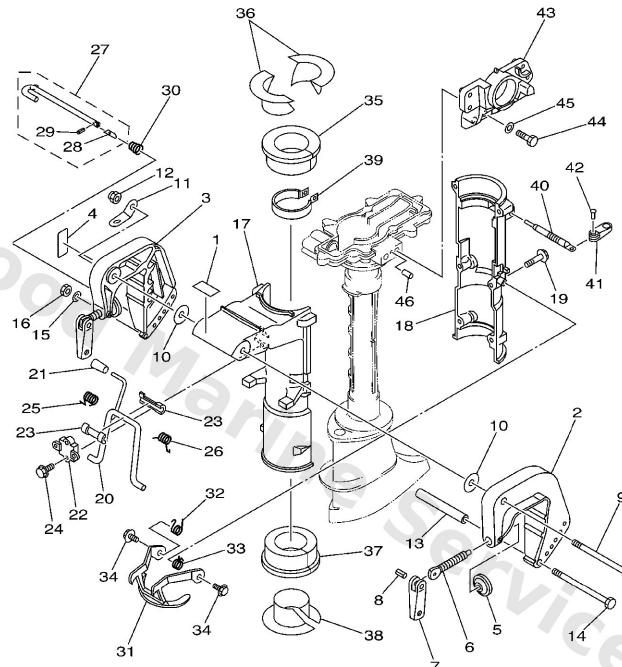
Bottom Cowling



C4

Ref	Part	
16	9011906M79 Bolt, with washer	Buy now
17	9046407M50 Clamp	Buy now
18	9046407078 Clamp(81k)	Buy now
19	67D1344450 -	Buy now
20	68DE213860 Mark, Caution	Buy now
21	68DH257H00 -	Buy now
22	6G82415E00 Label Caution FOR SAV	Buy now

Bracket

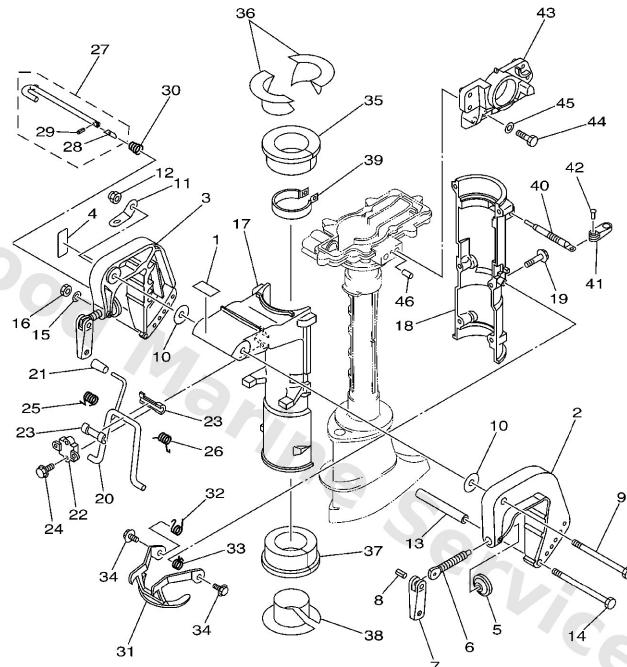



68D2010-2150

D1

Ref	Part	
1	68DF459100 Emblem, Fuel Cock	Buy now
4	6M0G331800 Cover	Buy now
5	6204311400 Pad, transom clamp	Buy now
6	6E04311601 Screw, transom clamp	Buy now
7	6L8G311801 Handle, transom cl	Buy now
8	9024304M01 Pin(6a1)	Buy now
9	9010108M07 Bolt(6e0)	Buy now
10	9020208M58 Washer, plate	Buy now
11	68DG311300 Plate, clamp bracket	Buy now
12	9018508057 Nut, nylon (6j8)	Buy now
13	9038706M11 Collar	Buy now
14	9010106335 Bolt, hexagon (624)	Buy now
15	9299006600 Washer, plain (646)	Buy now
16	9538006600 Nut(661)	Buy now
19	9589506035 Bolt, flange(4nx)	Buy now

Bracket

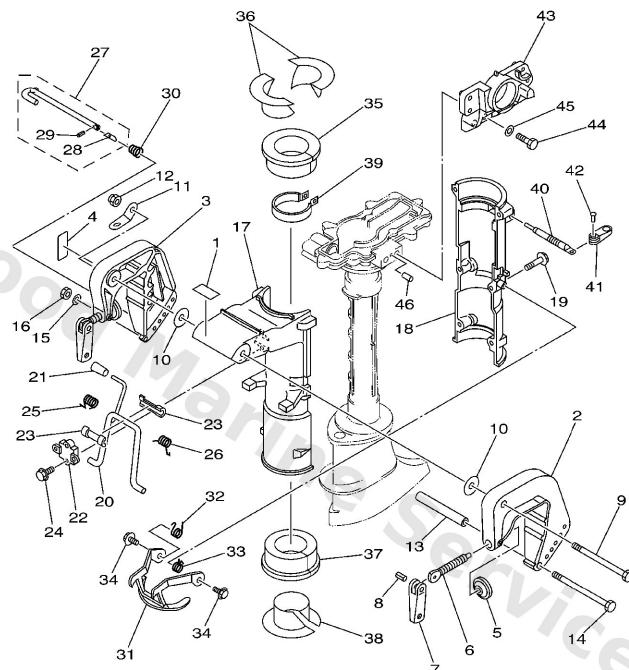



68D2010-2150

D1

Ref	Part	
20	6E04318100 Lever, tilt stop 1	Buy now
21	6E04363200 Knob, tilt	Buy now
23	6204318900 Bushing	Buy now
24	9589506020 Bolt, flange(jk3)	Buy now
25	9050816020 Spring 6474319800	Buy now
26	9050816021 Spring 6474318800	Buy now
27	68DG316000 Tilt rod assembly	Buy now
28	6N0G316500 Plate, tilt lock	Buy now
29	9169030008 Pin. spring(656)	Buy now
30	9050208M05 Spring, conical(6e0)	Buy now
32	9050814M10 Spring, torsion (6e0)	Buy now
33	9050814M11 Spring, torsion (6e0)	Buy now
34	9589506010 Bolt, flange(7ht)	Buy now
35	68DG253700 Bushing, pivot sha	Buy now
36	68DG253900 Bushing, pivot sha	Buy now

Bracket

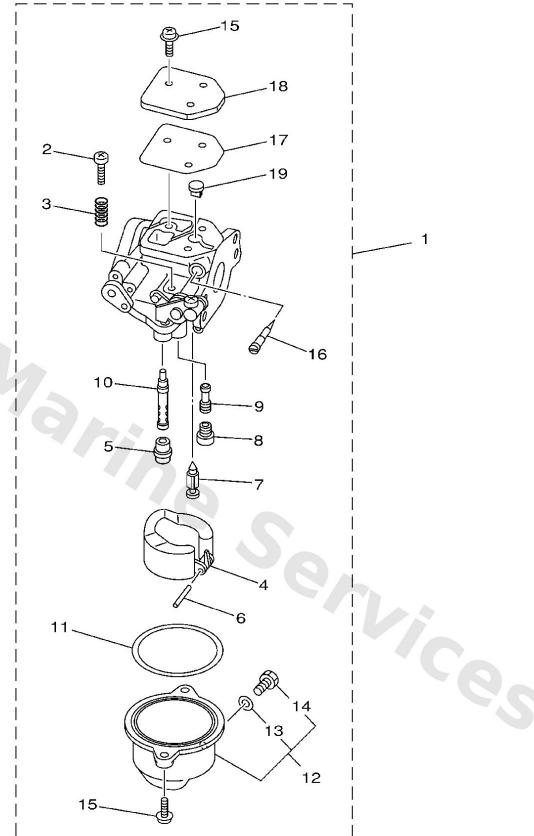


68D2010-2150

D1

Ref	Part	
37	68DG253800 Bush Pivot Shaft 2	Buy now
38	68DG254900 Bush, pivot shaft 4	Buy now
39	6E04252803 Plate, friction	Buy now
40	6L54252901 Screw, friction piece	Buy now
41	68DG256101 Knob, steering loc	Buy now
42	9026604M05 Rivet(615)	Buy now
44	9707508030 Bolt, hexagon (fj1)	Buy now
45	9299508600 Washer, plain (663)	Buy now
46	9360412M07 Pin, dowel (688)	Buy now

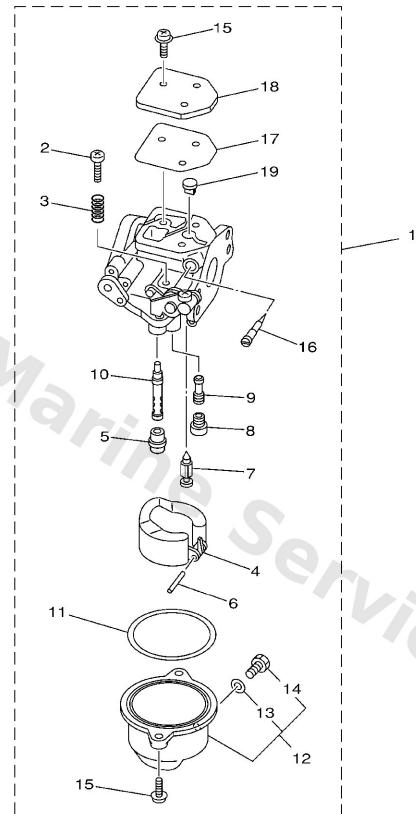
Carburetor



B4

Ref	Part	
1	67D1430101 Carburetor assembly 1 FOR STD	Buy now
1	67D1430120 Carburetor assembly 1 FOR SAV	Buy now
2	6E51432100 Screw, throttle	Buy now
3	6J81433400 Spring, throttle	Buy now
4	68T1438500 Float	Buy now
5	67D1496600 Rubber cap	Buy now
6	67D1438600 Pin, float	Buy now
7	67D1454600 Valve, needle	Buy now
8	67D1492E34 Jet, main (#68)	Buy now
9	67D1492F18 Jet, air slow (#36)	Buy now
10	67D1492A00 Nozzle, main	Buy now
11	67D1498400 Gasket, float chamber	Buy now
12	67D1498100 Body, float chamber	Buy now
13	6J81495900 Gasket, drin screw	Buy now
14	66T1499100 Plug, drain	Buy now

Carburetor

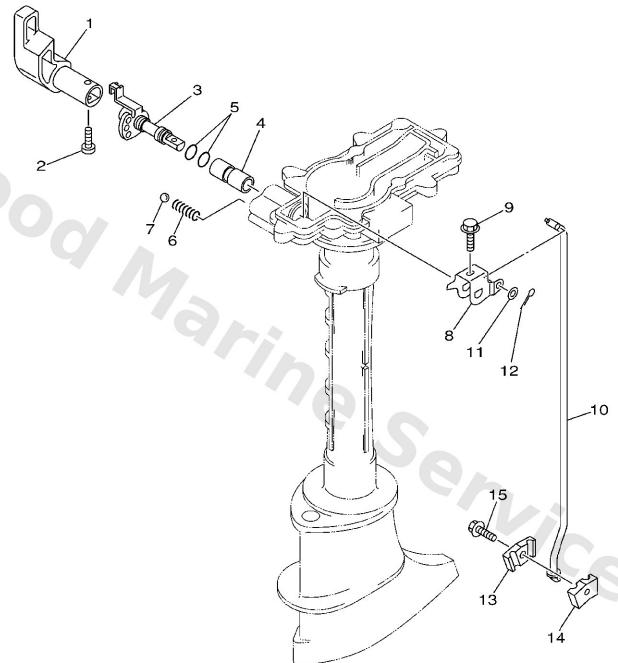


67D0010-8070

B4

Ref	Part	
15	9798004112 Screw, pan head (686)	Buy now
16	67D1432300 Screw, air adjusting FOR 67D-14301-01	Buy now
16	68T1432320 Screw Air Adjusting FOR 67D-14301-20	Buy now
17	67D1453600 Gasket	Buy now
18	67D1452700 Plate	Buy now
19	67D1412600 Plug	Buy now

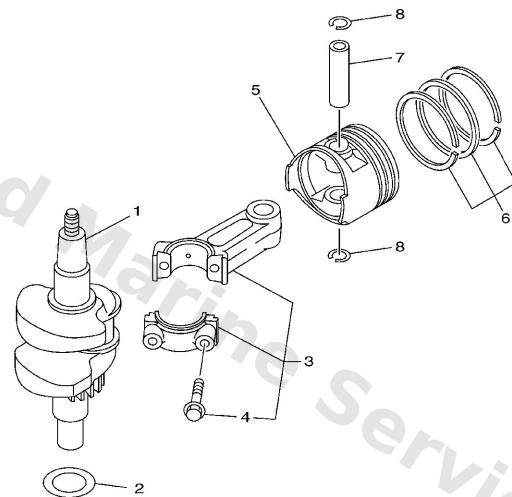
Control



C7

Ref	Part	
1	68DG411100 Handle, gear shift	Buy now
2	9868005520 Ybs53-520 screw,flat head	Buy now
3	68DG411900 Shaft Change	Buy now
4	68DG412201 Bushing, shift rod lever	Buy now
5	9321009350 O-ring	Buy now
6	9050112274 Spring 6554411600	Buy now
7	9350516024 Ball	Buy now
8	68DG412100 Lever Shift Rod 1	Buy now
9	9011905M04 Bolt, with washer	Buy now
10	67D4414300 Rod Shift	Buy now
11	9299005600 Washer, plain (646)	Buy now
12	9149016010 Pin, cotter	Buy now
13	68DG414500 Connector, shift rod 1	Buy now
14	68DG414600 Connector, shift rod 2	Buy now
15	9011906ME0 Bolt, with washer	Buy now

Crankshaft. Piston

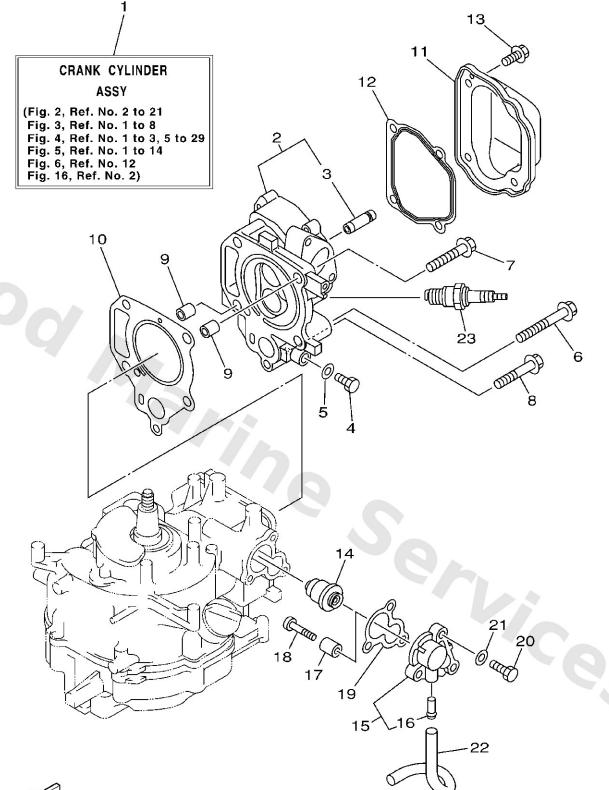


67D0010-8030

A6

Ref	Part	
1	67D1140000 Crankshaft assembly	Buy now
2	90201266P2 Washer, plate(ja8)	Buy now
3	67D1165000 Connecting rod kit	Buy now
4	67D1165400 Bolt, connecting rod	Buy now
5	68DE16310096 Piston (std)	Buy now
5	68DE163500 Piston (0.25Mm O/S) AP	Buy now
5	68DE163600 Piston (0.50Mm O/S) AP	Buy now
6	68DE160300 Piston ring (set)	Buy now
6	68DE160400 Piston Ring Set (0.25Mm O/S) AP	Buy now
6	68DE160500 Piston Ring Set (0.50Mm O/S) AP	Buy now
7	67D1163300 Pin, Piston	Buy now
8	9345014088 Circlip (22f)	Buy now

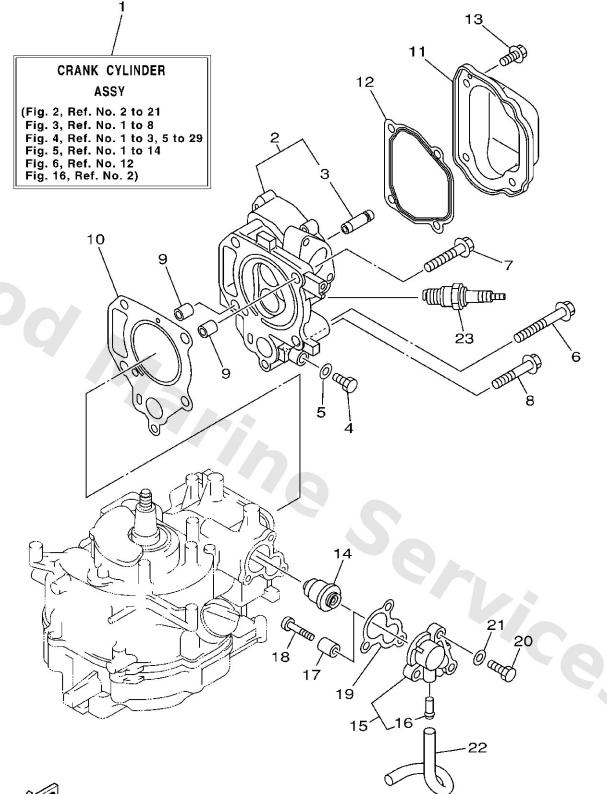
Cylinder. Crankcase 1



A5

Ref	Part	
3	67D1113310 Guide, valve 1	Buy now
4	9709508014 Bolt, hexagon deep recess	Buy now
5	9043008800 Gasket (256-11198-00)	Buy now
6	9010508M81 Bolt, Flange	Buy now
7	9010508M80 Bolt, Flange	Buy now
8	9010506M25 Bolt (6g1)	Buy now
9	9951010114 Pin, dowel(3vd)	Buy now
10	67D11181A0 Gasket, cylinder head 1	Buy now
11	67D1119100 Cover, cylinder head 1	Buy now
12	68DE1193A0 Gasket head cover	Buy now
13	9010506M14 Bolt (6e0)	Buy now
14	66M1241100 Thermostat	Buy now
16	6502437800 Pipe, joint 2	Buy now
17	68DE132500 Anode	Buy now
18	9788005025 Screw, panhead (a93)	Buy now

Cylinder. Crankcase 1

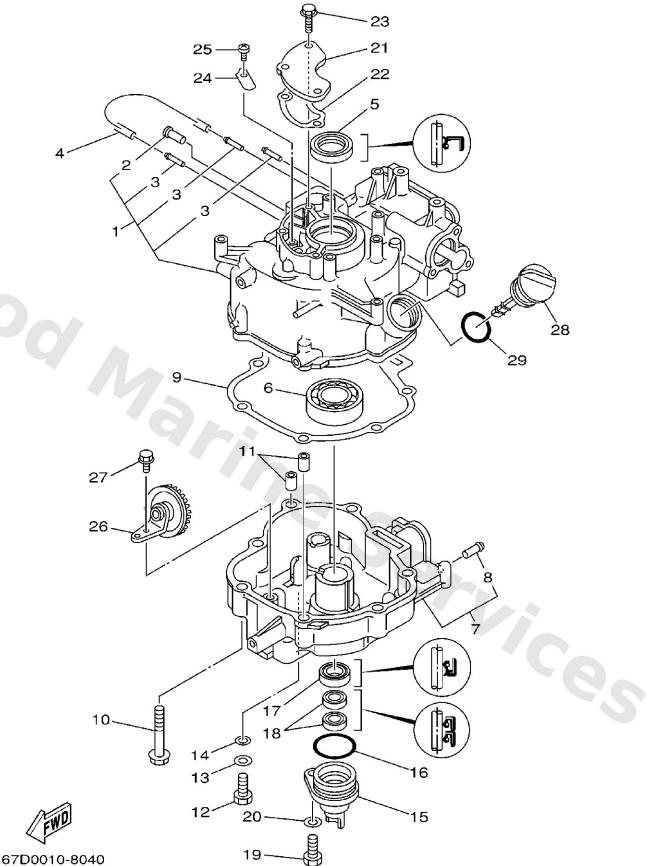


67D0100-8020

A5

Ref	Part	
19	68DE2414A0 Gasket, cover	Buy now
20	9709506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	9044509807 Hose (l180)	Buy now
23	9470200248 Plug, spark (br6hs)	Buy now

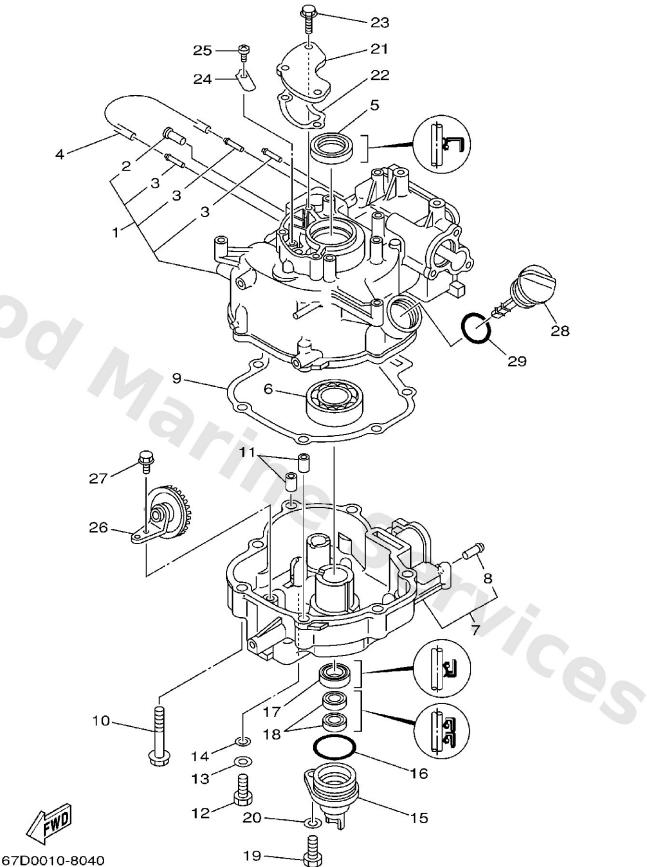
Cylinder. Crankcase 2



A7

Ref	Part	
1	68DE13110194 Cylinder 1	Buy now
2	6502437800 Pipe, joint 2	Buy now
3	6H11448500 Pipe, joint	Buy now
4	9044507806 Hose (I200)	Buy now
5	9310225090 Oil seal (25x40x5-256)	Buy now
6	93306205YD Bearing (6k8)	Buy now
7	68DE51110094 Crankcase 1	Buy now
9	68D11351A0 Gasket, cylinder	Buy now
10	9757508550 Bolt, with washer	Buy now
11	9951010114 Pin, dowel(3vd)	Buy now
12	9709508020 Bolt, hexagon	Buy now
13	9299508600 Washer, plain (663)	Buy now
14	9043008209 Gasket(3gh)	Buy now
15	68DE5396005B Housing, oil seal	Buy now
16	9321035537 O-ring	Buy now

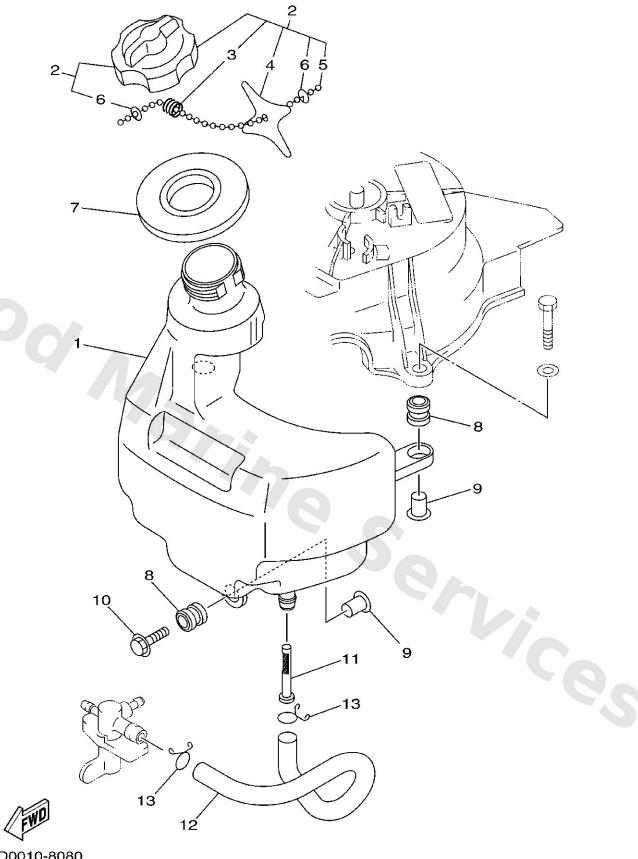
Cylinder. Crankcase 2



Ref	Part	
17	9310220108 Oil seal	Buy now
18	9310210004 Oil seal	Buy now
21	68DE116800 Cover, Breather	Buy now
22	68DE1169A0 Gasket, Breather Cover	Buy now
23	9011906M80 Bolt(gj3)	Buy now
24	68DE534600 Breather 1	Buy now
25	9850304006 Screw, pan head (7h3)	Buy now
26	68DE310200 Gear unit assembly	Buy now
27	9581706012 Bolt, flange	Buy now
28	68DE536200 Plug, oil level	Buy now
29	9321024M79 O-ring	Buy now

A7

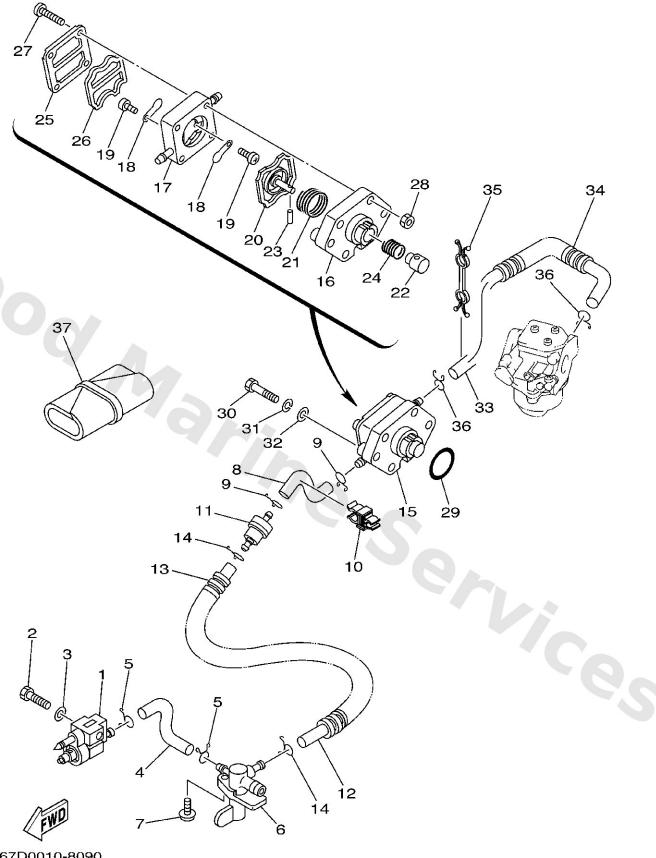
Fuel 1



Ref	Part	
1	68DF411100 Tank, Fuel	Buy now
2	67D2461000 Cap assembly	Buy now
3	9050110260 Spring, safety 6152463500	Buy now
4	6J82175800 Washer, special 2	Buy now
5	6H12463300 Chain, Ball	Buy now
6	6H12175700 Washer, special 1	Buy now
7	6L52464100 Gasket, cap 1	Buy now
8	6A08231700 Damper, ignition coil	Buy now
9	6244254200 Collar	Buy now
10	9011906M88 Bolt, with washer	Buy now
11	6L52425100 Strainer 1	Buy now
12	68DF431100 Pipe, Fuel 1	Buy now
13	9046713M13 Clip(6m6)	Buy now

B5

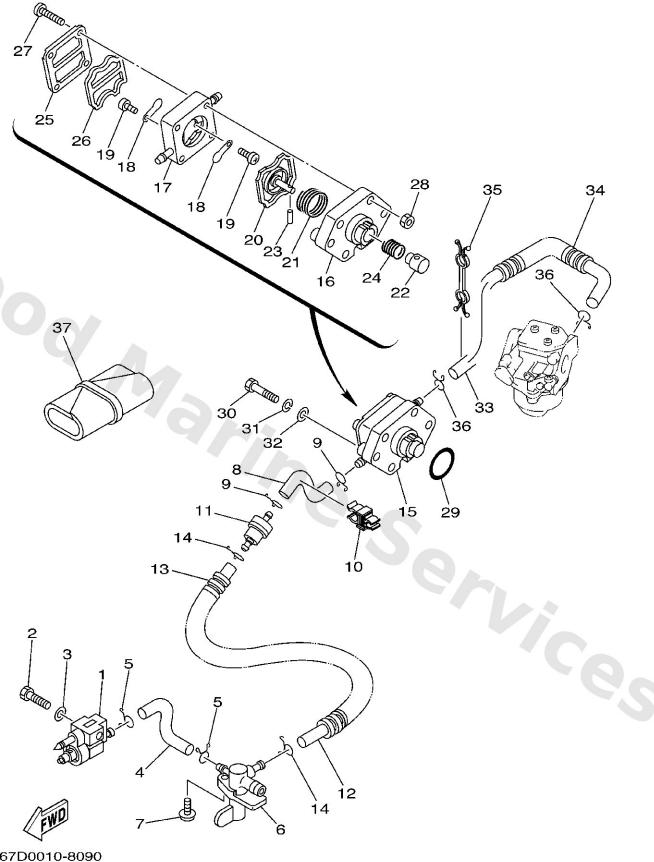
Fuel 2



B6

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	68DF431200 Pipe 2	Buy now
5	9046709M09 Clip(6k8)	Buy now
6	68DF450000 Fuel cock assembly 1	Buy now
7	9015906M10 Screw, with washer(6l5)	Buy now
8	68DF431300 Pipe 3	Buy now
10	9046410M52 Clamp	Buy now
11	6462425102 Strainer 1	Buy now
12	9044510804 Hose (l400)	Buy now
13	9044614M12 Hose(6tc)	Buy now
15	67D2441002 Fuel pump assembly	Buy now
16	67D2441200 Body 1	Buy now
17	67D2441302 Body 2	Buy now

Fuel 2

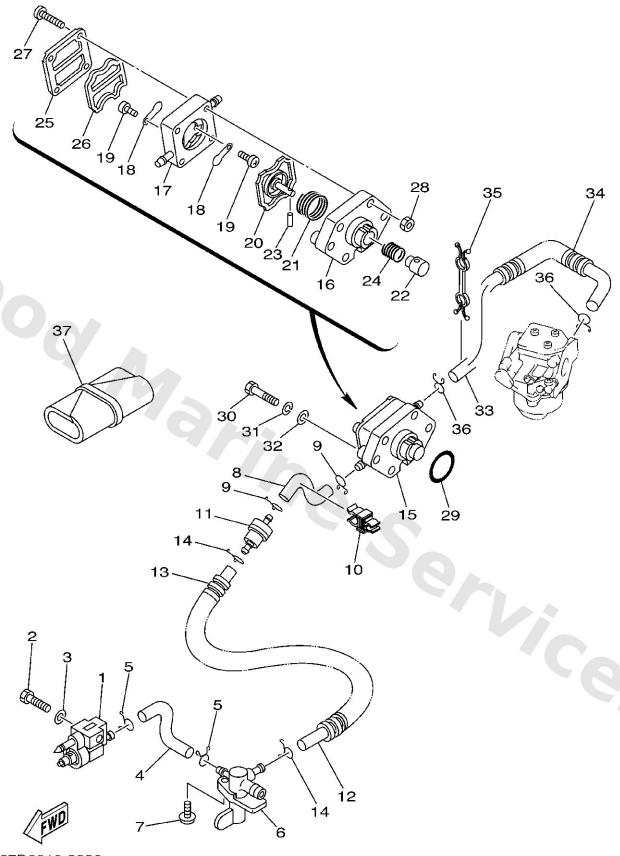


67D0010-8090

B6

Ref	Part	
18	6A02442101 Valve, check	Buy now
19	6E71432500 Screw, pan head	Buy now
20	67D2441100 Diaphragm	Buy now
21	67D2442300 Spring, diaphragm	Buy now
22	67D1313100 Plunger	Buy now
23	66M2437400 Pin	Buy now
24	67D2445400 Spring	Buy now
25	67D2441401 Body 3	Buy now
26	66M2447100 Diaphragm	Buy now
27	67D2444400 Screw	Buy now
28	9538004600 Nut,hex	Buy now
29	9321027ME3 O-ring	Buy now
30	9709506030 Bolt(jf7)	Buy now
31	9299506100 Washer(6a1)	Buy now
33	9044510805 Hose (I400)	Buy now

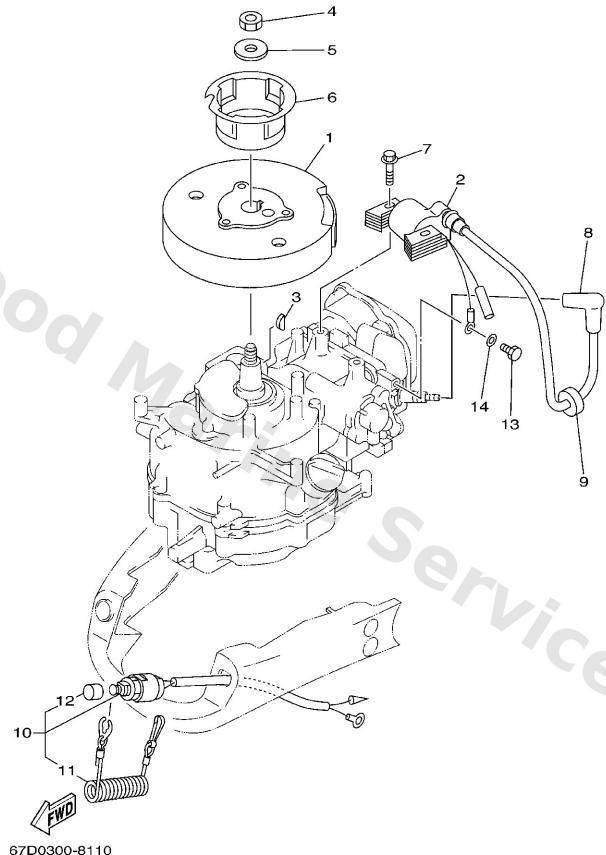
Fuel 2



Ref	Part	
35	9046410M53 Clamp	Buy now
37	68DF810000 Tool Kit	Buy now

B6

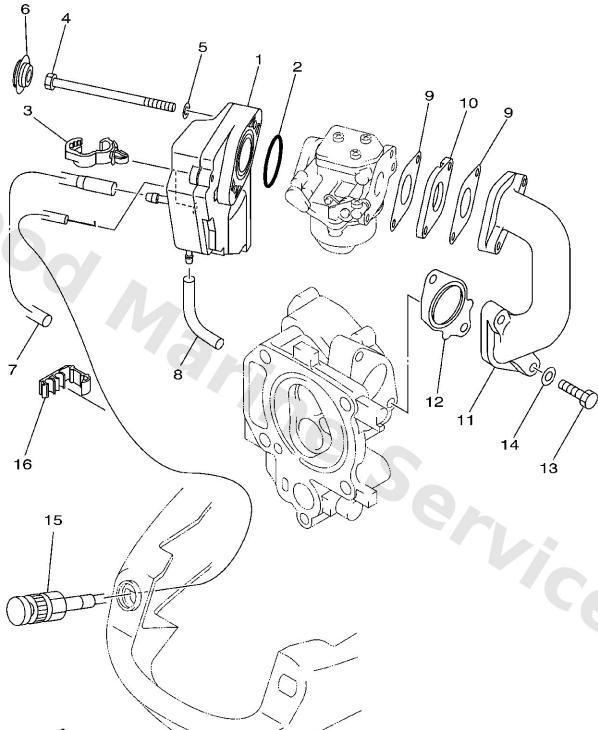
Generator



C3

Ref	Part	
1	67D8565000 Rotor assembly	Buy now
2	67D8564000 T.c.i. unit assembly	Buy now
3	9028004M06 Key, woodruff(6a1)	Buy now
4	9017010M33 Nut(6a1)	Buy now
5	90201105A2 Washer, plate (4x7)	Buy now
6	67D1572300 Pulley Starter	Buy now
7	9010506M24 Bolt (6g1)	Buy now
8	6E38237021 Plug cap assembly	Buy now
9	9048025161 Grommet(656)	Buy now
10	67D8257500 Engine stop switch assembly	Buy now
11	6828255600 Lanyard, stop switch	Buy now
12	6898257Y00 Cap	Buy now
13	9709506012 Bolt(gh1)	Buy now
14	9299506600 Washer, plain (646)	Buy now

Intake

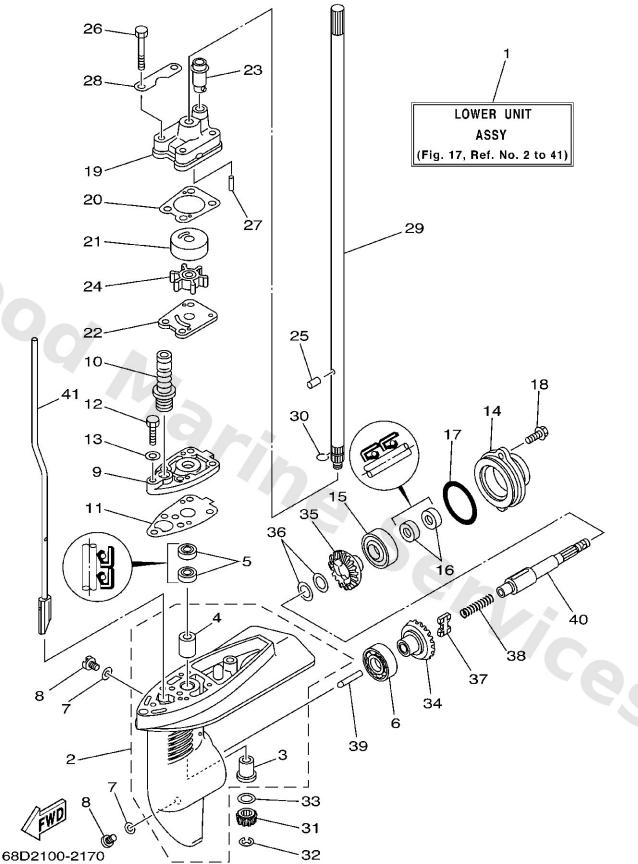


67D0010-8060

B3

Ref	Part	
1	68DE444000 Silencer assembly, Intake	Buy now
2	9321031MJ5 O-ring	Buy now
3	9046413249 Clamp	Buy now
4	9709506090 Bolt(62y)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9048018M74 Grommet	Buy now
7	68DF431400 Pipe 4	Buy now
8	9044507805 Hose (I200)	Buy now
9	68DE3646A0 Gasket Int. Manifold	Buy now
10	68DE364700 Gasket, Manifold 3	Buy now
11	68DE36410094 Manifold, Intake 1	Buy now
12	68DE3645A0 Gasket int. manifold	Buy now
13	9709506025 Bolt	Buy now
15	68DF633000 Wire starter	Buy now
16	9046405122 Clamp	Buy now

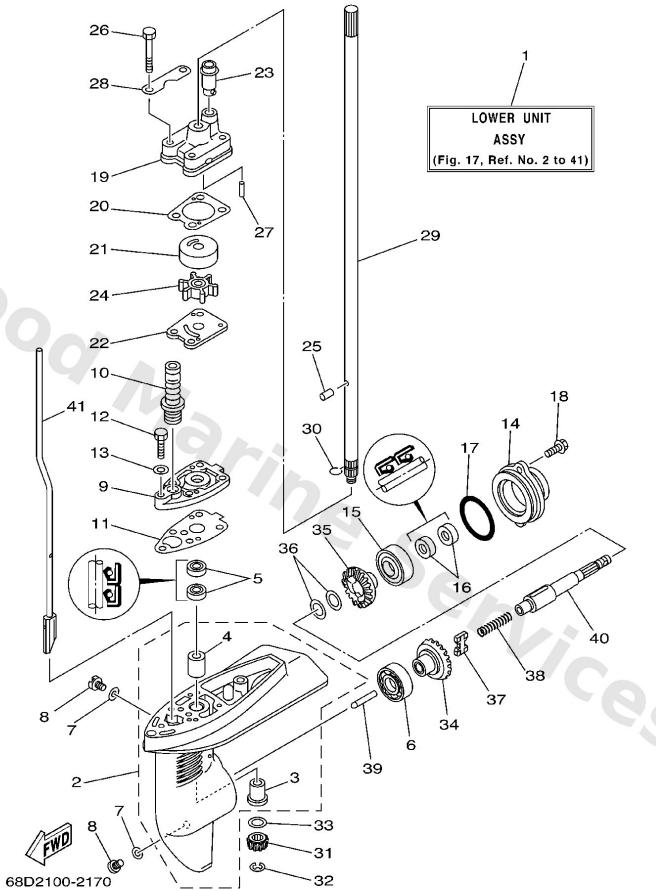
Lower Casing. Drive 1



D4

Ref	Part	
3	6E04531709 Bushing	Buy now
4	6E04531609 Bushing	Buy now
5	9310110M14 Oil seal	Buy now
6	93306004YH Bearing (7k2)	Buy now
7	9043008801 Gasket	Buy now
8	9034008002 Plug, straight screw	Buy now
9	68DG532100 Plate	Buy now
10	6L24414700 Boot, shift rod	Buy now
11	68DG5315A0 Packing, lower cas	Buy now
12	9709506025 Bolt	Buy now
13	9299506600 Washer, plain (646)	Buy now
16	9310113M12 Oil seal	Buy now
17	9321048214 O-ring	Buy now
18	9589506016 Bolt, flange deep recess	Buy now
19	68DG431101 Housing water pump	Buy now

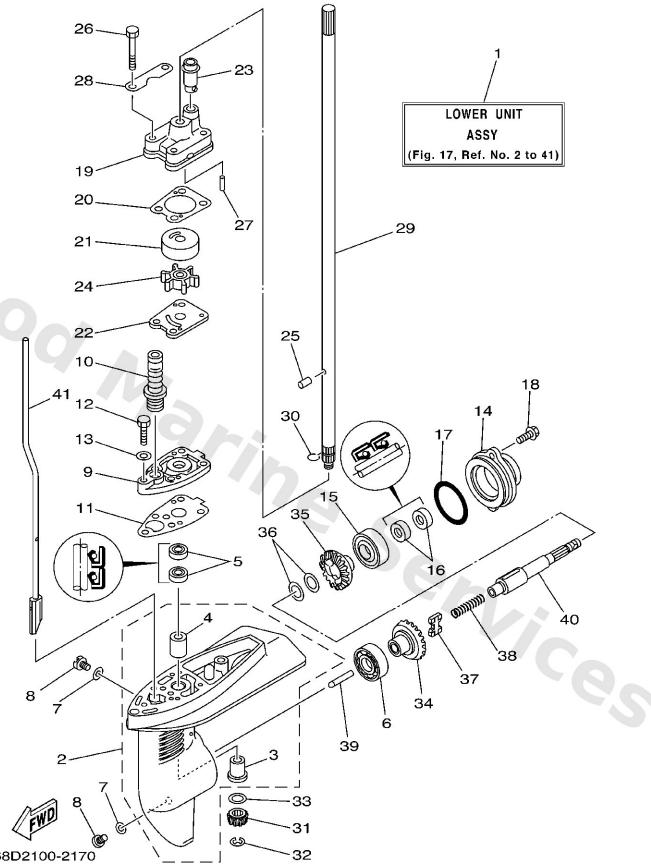
Lower Casing. Drive 1



D4

Ref	Part	
20	68DG4315A0 Gasket, water pump	Buy now
21	68DG432200 Insert, cartridge	Buy now
22	6E04432300 Outer plate, cartridge	Buy now
23	67D4436600 Damper, water seal 2	Buy now
24	6E04435200 Impeller	Buy now
25	9360409066 Pin, dowel	Buy now
26	9709506045 Bolt, hexagon	Buy now
27	9360418080 Pin, dowel. (647)	Buy now
28	68DG432800 Plate	Buy now
29	68DG551100 Shaft, drive S	Buy now
29	68DG551110 Shaft, drive L	Buy now
30	9046708M01 Clip (6e0)	Buy now
31	6E04555100 Pinion (13t)	Buy now
32	9900106600 Circlip(53l)	Buy now
33	9020111M49 Washer, plate (6e0)	Buy now

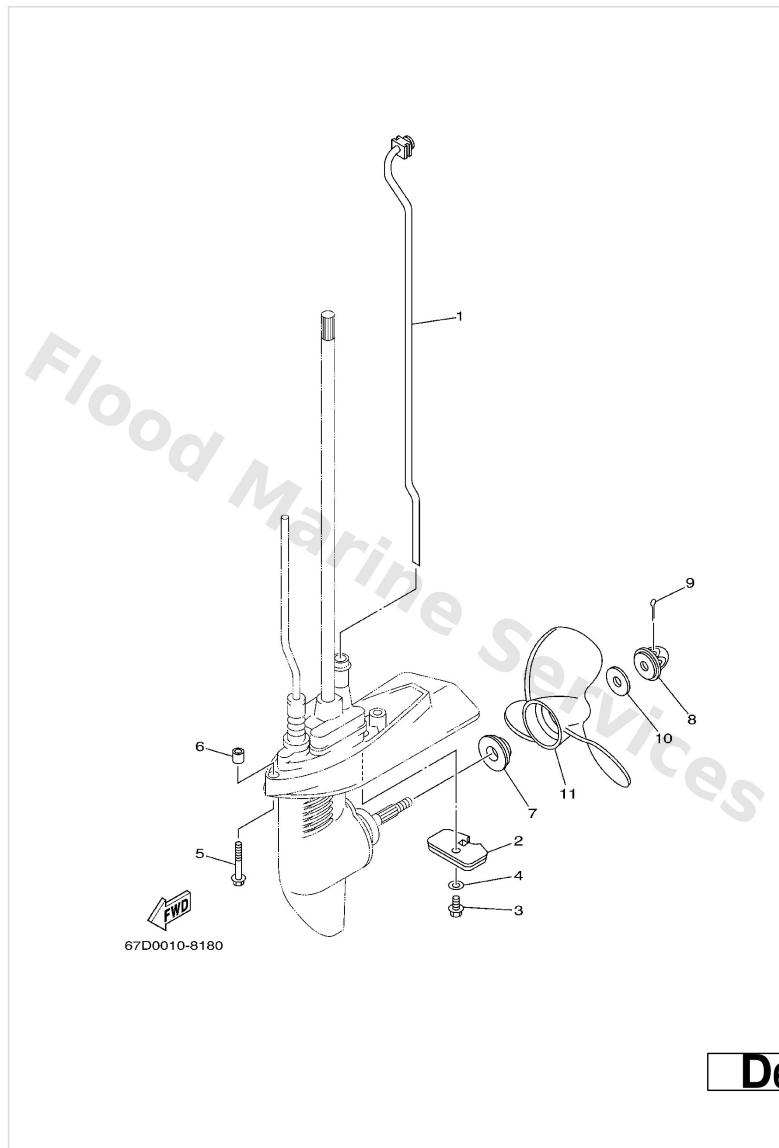
Lower Casing. Drive 1



D4

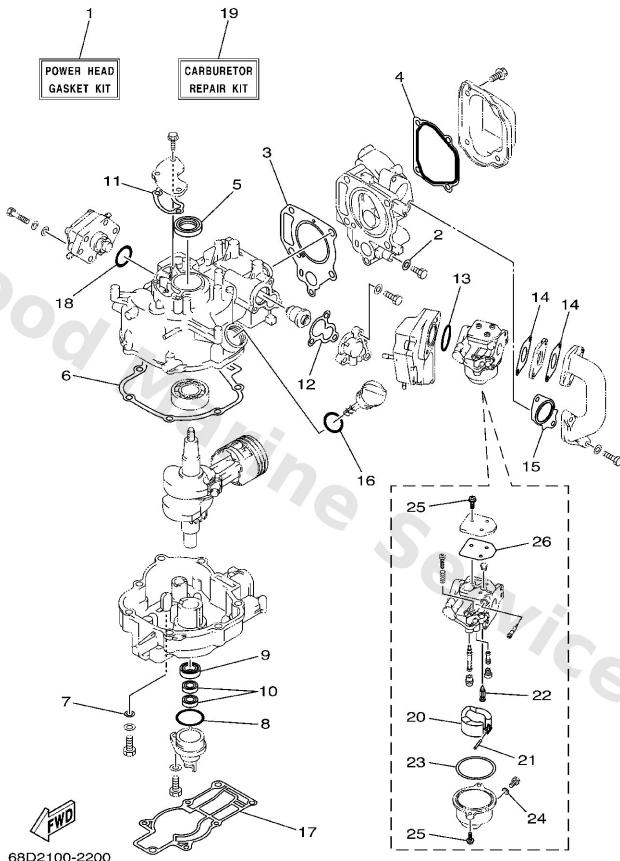
Ref	Part	
34	67D4556000 Gear	Buy now
35	67D4557000 Gear	Buy now
36	67D4557600 Washer, thrust 2	Buy now
37	67D4563101 Clutch, dog	Buy now
38	9050110064 Spring, compression 6164563600	Buy now
39	67D4563500 Plunger, shift	Buy now
40	67D4561100 Shaft, propeller	Buy now
41	68DG415000 Shift cam assembly <i>S</i>	Buy now
41	68DG415010 Shift cam assembly <i>L</i>	Buy now

Lower Casing. Drive 2



Ref	Part	
1	68DG436000 Water Tube assembly S	Buy now
1	68DG436010 Water tube assembly L	Buy now
2	68DG525100 Anode	Buy now
3	9589506012 Bolt, flange deep recess	Buy now
4	9299006300 Washer, tooth	Buy now
5	9011906M40 Bolt, with washer S	Buy now
6	9038706806 Collar(6e0)	Buy now
7	68DG598700 Spacer 1	Buy now
8	6L54561600 Nut, propeller	Buy now
9	9149025030 Pin, cotter(6l5)	Buy now
10	9020108M54 Washer, plate (6e5)	Buy now
11	6E04594101EL Propeller (3x7-1/2 x8 -ba) UR	Buy now
11	6E04594301EL Propeller (3x7-1/2"x7"-ba) UR	Buy now
11	6E04594900EL Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now

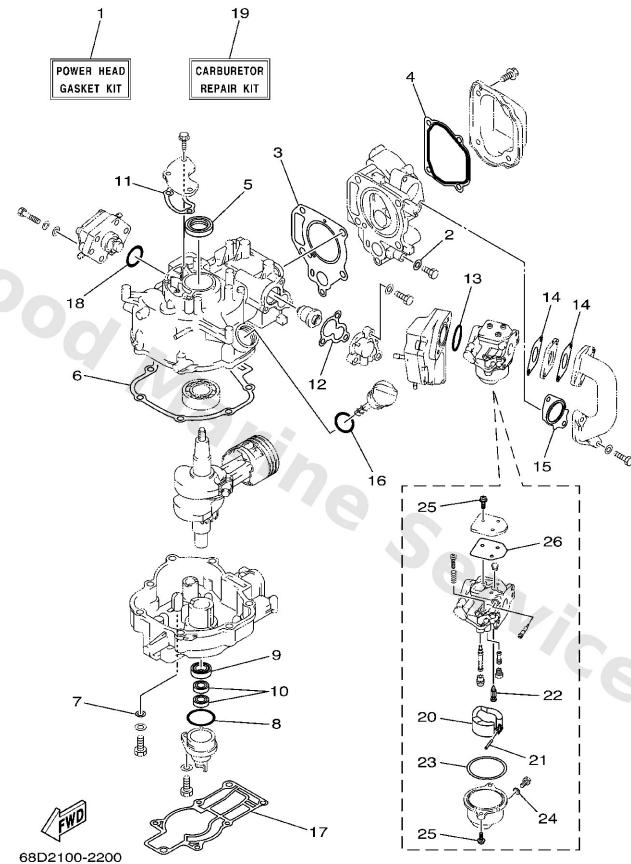
Repair Kit 1



D7

Ref	Part	
1	68DW000100 Power head gasket kit	Buy now
2	9043008800 Gasket (256-11198-00)	Buy now
3	67D11181A0 Gasket, cylinder head 1	Buy now
4	67D11193A0 Gasket head cover	Buy now
5	9310225090 Oil seal (25x40x5-256)	Buy now
6	68D11351A0 Gasket, cylinder	Buy now
7	9043008209 Gasket(3gh)	Buy now
8	9321035537 O-ring	Buy now
9	9310220108 Oil seal	Buy now
10	9310210004 Oil seal	Buy now
11	67D11169A0 Gasket, Breather Cover	Buy now
12	67D12414A0 Gasket, cover	Buy now
13	9321031MJ5 O-ring	Buy now
14	67D13646A0 Gasket Int. Manifold	Buy now
15	67D13645A0 Gasket, Manifold 1	Buy now

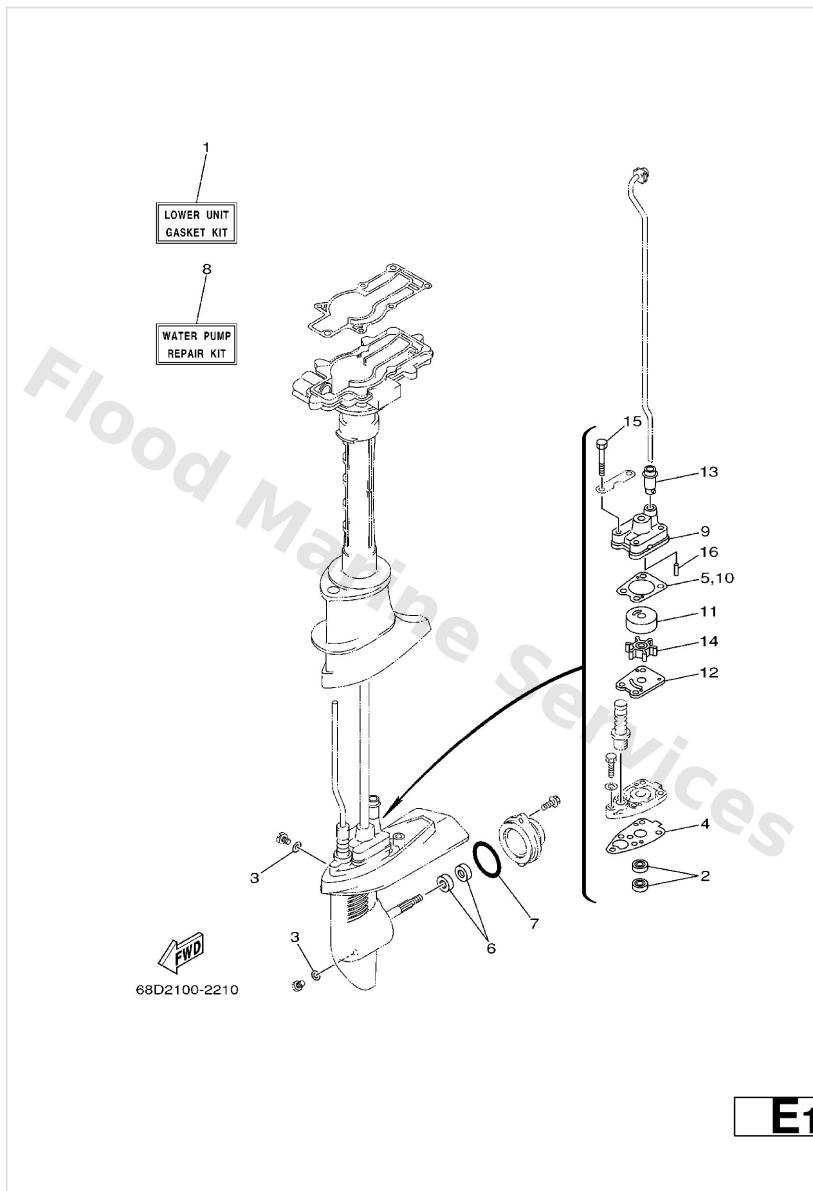
Repair Kit 1



Ref	Part	
16	9321024M79 O-ring	Buy now
17	67D45113A0 Gasket, upper casing	Buy now
18	9321027ME3 O-ring	Buy now
19	67DW009300 Carburetor repair kit	Buy now
20	67D1438500 Float	Buy now
21	67D1438600 Pin, float	Buy now
22	67D1454600 Valve, needle	Buy now
23	67D1498400 Gasket, float chamber	Buy now
24	6J81495900 Gasket, drain screw	Buy now
25	9798004112 Screw, pan head (686)	Buy now
26	67D1453600 Gasket	Buy now

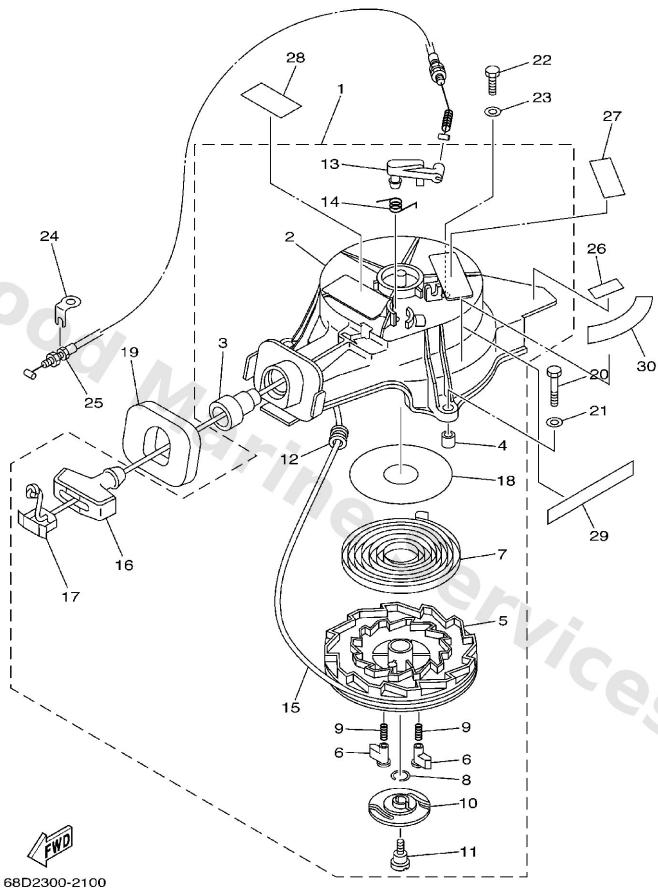
D7

Repair Kit 2



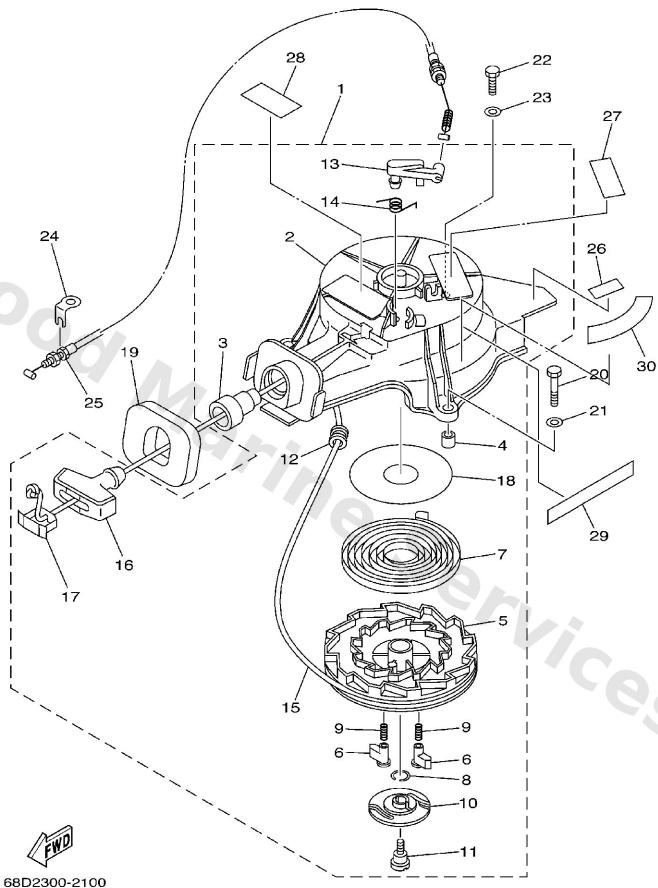
Ref	Part	
1	6E0W0001C1 Lower unit gasket kit	Buy now
2	9310110M14 Oil seal	Buy now
3	9043008801 Gasket	Buy now
4	6E045315A0 Packing,lower casing	Buy now
5	6E044315A0 Gasket,water pump 1	Buy now
6	9310113M12 Oil seal	Buy now
7	9321048214 O-ring	Buy now
8	68DWG07800 Water Pump Repair Kit	Buy now
9	68DG431101 Housing water pump	Buy now
11	6E04432202 Insert, cartridge	Buy now
12	6E04432300 Outer plate, cartridge	Buy now
13	67D4436600 Damper, water seal 2	Buy now
14	6E04435200 Impeller	Buy now
15	9709506045 Bolt, hexagon	Buy now
16	9360418080 Pin. dowel. (647)	Buy now

Starter



Ref	Part	
1	67D1571000 Starter assembly	Buy now
2	67D1571100 Case, Starter	Buy now
3	63V1579501 Guide, rope	Buy now
4	67D1576400 Collar 1	Buy now
5	67D1571400 Drum, sheave	Buy now
6	67D1574100 Pawl, drive	Buy now
7	67D1571300 Spring, starter	Buy now
8	67D1570500 Spring, drive pawl	Buy now
9	67D1576700 Spring	Buy now
10	67D1573500 Guide, cam	Buy now
11	67D1579300 Screw	Buy now
12	63V1576400 Collar 1	Buy now
13	67D1579400 Stopper	Buy now
14	67D1573400 Spring, return	Buy now
15	* item_description	Buy now

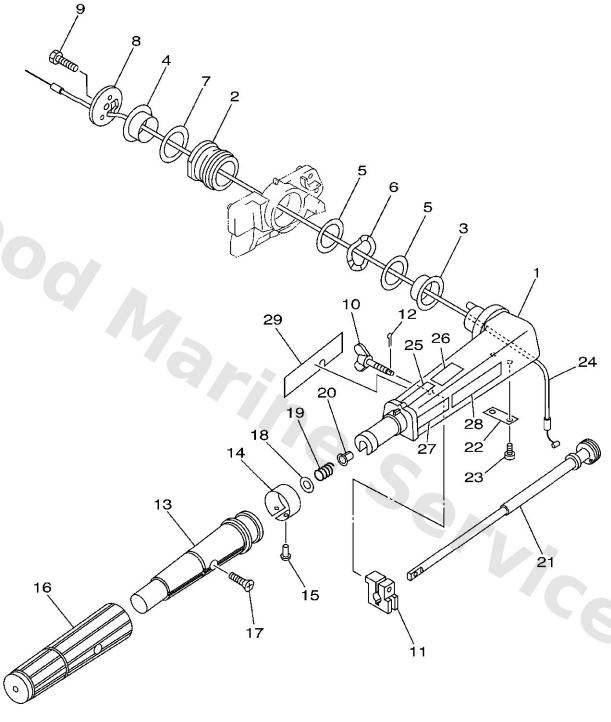
Starter



C1

Ref	Part	
16	6G11575500 Handle, starter	Buy now
17	6G11577900 Cover	Buy now
18	67D1573900 Washer, thrust	Buy now
19	67D1576200 Seal Rubber 2	Buy now
20	9709506035 Bolt(j52)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	9709506020 Bolt(7u8)	Buy now
24	67D1577200 Stay 2	Buy now
25	67D1577000 Cable comp., starter stop	Buy now
26	67D4279110 Mark 1	Buy now
27	6A18362541 Mark 5	Buy now
28	6A18362551 Mark 5	Buy now
29	67D1343760 Mark, caution	Buy now
30	67D1442760 -	Buy now

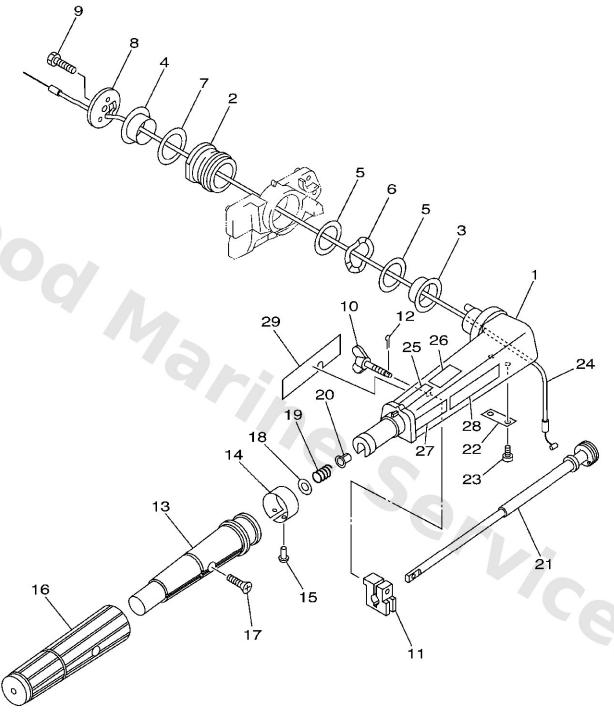
Steering



C5

Ref	Part	
1	68DG2111004D Handle, Steering	Buy now
2	67D4212900 Bushing, rubber	Buy now
3	68DG217100 Bushing, 1	Buy now
4	68DG217200 Bushing, 2	Buy now
5	68DG218100 Washer, 1	Buy now
6	67D4218800 Washer, wave	Buy now
7	68DG218200 Washer, 2	Buy now
8	68DG213101 Cover, Handle Steering	Buy now
9	9707508025 Bolt, hexagon deep recess	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6N0G212600 Piece, friction	Buy now
12	9149016010 Pin, cotter	Buy now
13	68DG211900 Grip, steering han	Buy now
14	68DG213700 Indicator Throttle	Buy now
15	9026902M09 Rivet(615)	Buy now

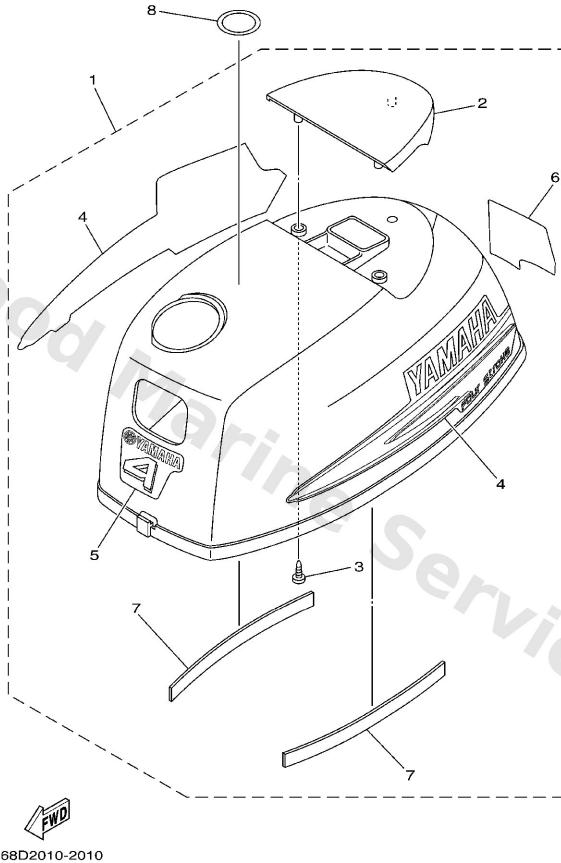
Steering



C5

Ref	Part	
16	67D4217700 Rubber, handle	Buy now
17	9014905M13 Screw, countersunk	Buy now
18	9290310600 Washer, plate	Buy now
19	9050123215 Spring (655)	Buy now
20	9038608032 Bushing (650)	Buy now
21	6G14213801 Lever, throttle	Buy now
22	68DG215900 Stay	Buy now
23	9788505012 Screw,pan head (646)	Buy now
24	68DF630100 Throttle cable	Buy now
25	6E08362741 Label, caution 7	Buy now
26	6E08362751 -	Buy now
27	6A12415A41 Label, caution	Buy now
28	6A12415A51 Label Caution	Buy now
29	68DE571Y60 Mark, Caution	Buy now

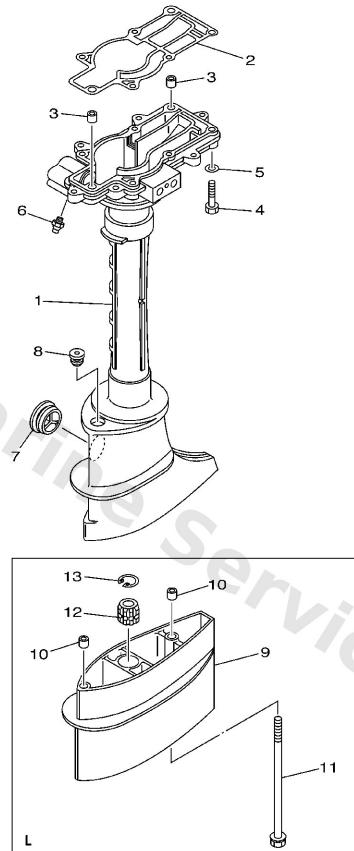
Top Cowling



A4

Ref	Part	
2	68DG261301 Molding,air duct	Buy now
3	9778040012 Screw, trushead tapping (ge31)	Buy now
4	68DWG07000 Graphic set	Buy now
5	68DG267700 Graphic, Front	Buy now
6	68DG267800 Graphic Rear	Buy now
7	68D4266200 Damper	Buy now
8	67F1343402 Label, Caution	Buy now

Upper Casing

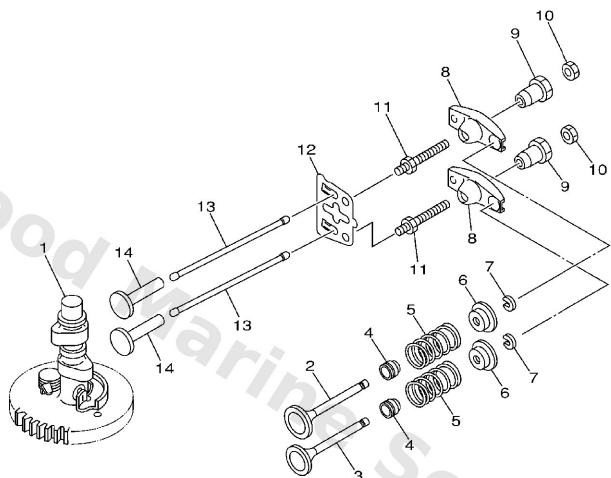


68D2010-2160

D3

Ref	Part	
2	68DG5113A0 Gasket, upper casing	Buy now
10	9038706806 Collar(6e0) L	Buy now
4	9709506035 Bolt(j52)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9370006M03 Nipple, grease(6a1)	Buy now
7	6474515101 Cover, upper casing	Buy now
8	9048010M13 Grommet (6e0)	Buy now
11	9011906M77 Bolt, with washer L	Buy now
12	6E04531801 Bushing, drive shaft 3 L	Buy now
13	9342022M03 Cir clip (6e0) L	Buy now

Valve



68D0010-1050

B2

Ref	Part	
1	68DE217000 Cam shaft assembly	Buy now
2	67D1211100 Valve, intake	Buy now
3	67D1212100 Valve, exhaust	Buy now
4	51Y1211900 Seal, valve stem	Buy now
5	68DE211300 Spring, valve inner	Buy now
6	7NJ1211700 Retainer, valve spring	Buy now
7	7NJ1211800 Cotter, valve	Buy now
8	67D1215100 Arm, valve rocker	Buy now
9	7FK1216500 Pivot, rocker arm	Buy now
10	7FK1215800 Nut, lock	Buy now
11	67D1215700 Bolt	Buy now
12	68DE215500 Guide, Push Rod	Buy now
13	67D1215400 Rod, valve push	Buy now
14	JA91215300 Lifter, valve	Buy now

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