



# Yamaha F4AMH 2003

## Parts Manual

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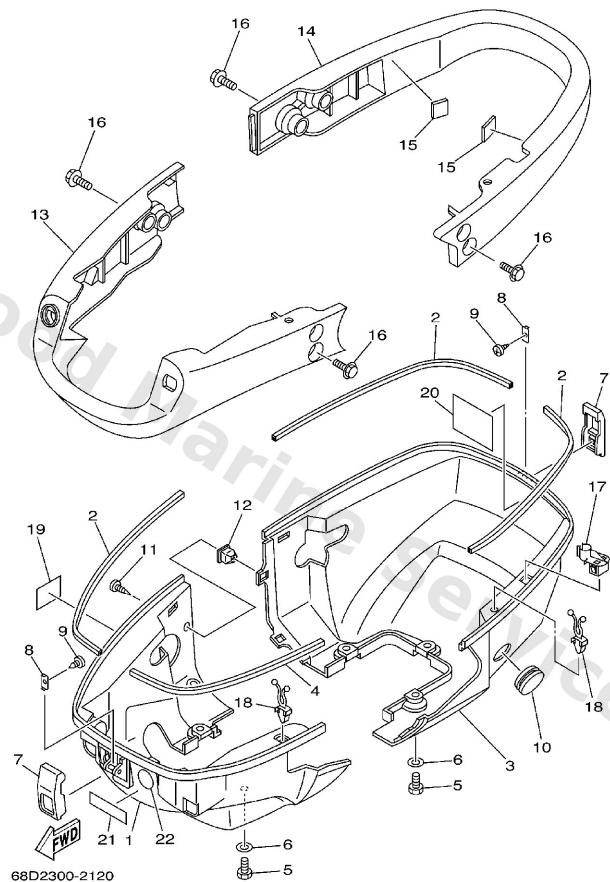
Authorised Yamaha Dealers



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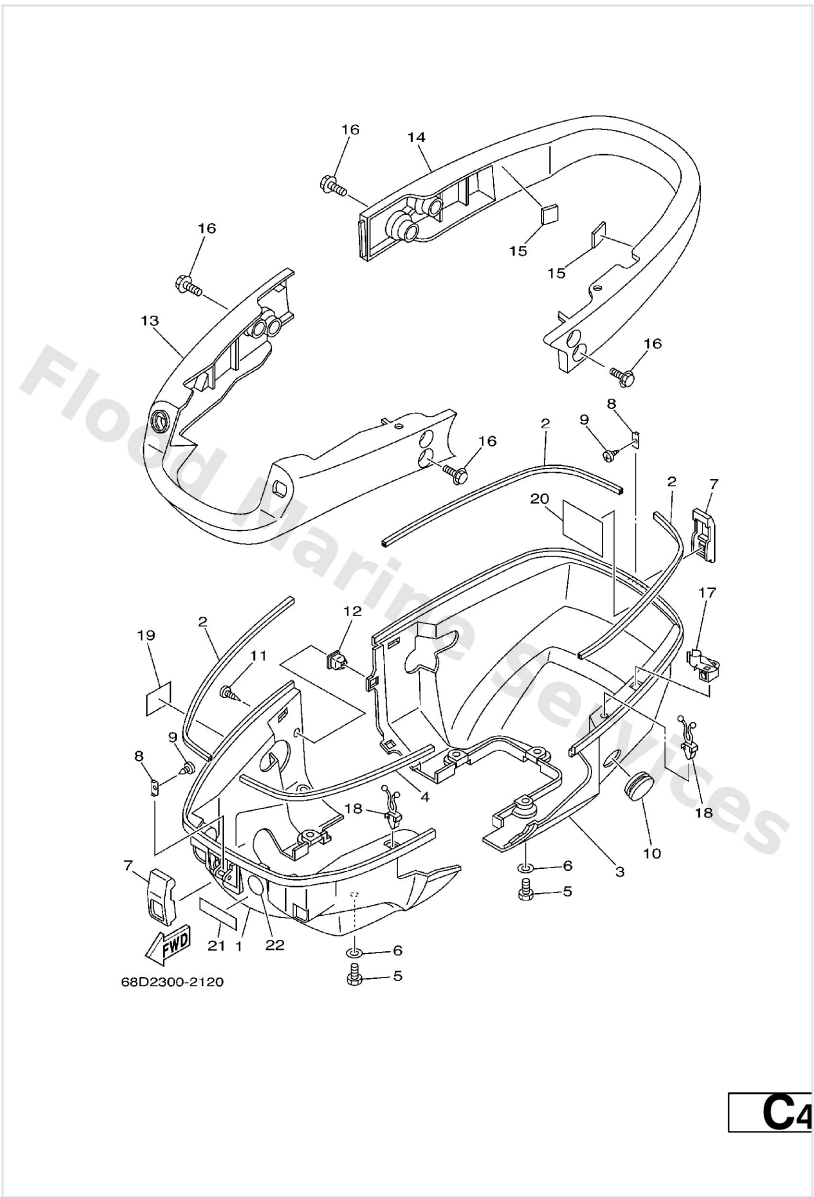
## Bottom Cowling



**C4**

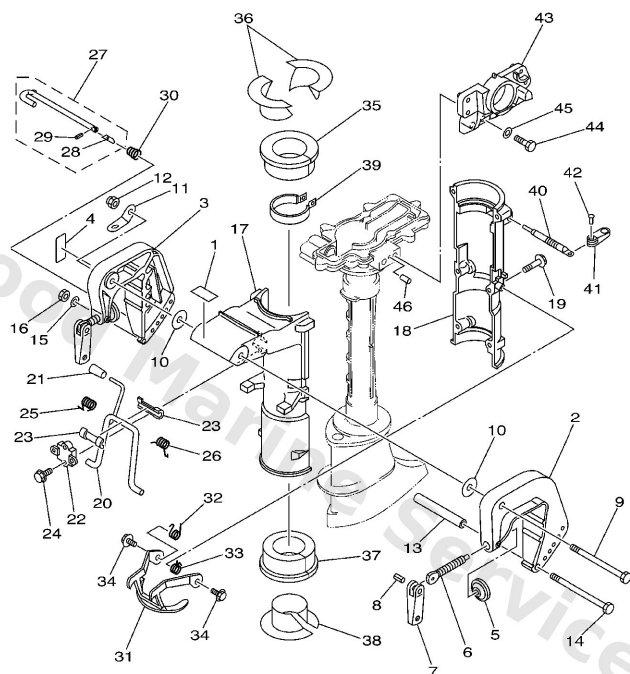
Ref	Part	
1	<a href="#">68D-G2711-01</a> Cowling bottom 1	<a href="#">Buy now</a>
2	<a href="#">68D-G2628-00</a> Seal rubber 1	<a href="#">Buy now</a>
3	<a href="#">68D-G2712-01</a> Cowling bottom 2	<a href="#">Buy now</a>
4	<a href="#">68D-G2629-00</a> Seal	<a href="#">Buy now</a>
5	<a href="#">97095-06016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
6	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">6L5-42647-00</a> Holder, clamp band	<a href="#">Buy now</a>
8	<a href="#">6L5-42823-00</a> Plate, stop	<a href="#">Buy now</a>
9	<a href="#">90167-03M02</a> Screw, tapping(615)	<a href="#">Buy now</a>
10	<a href="#">90480-22M72</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">90161-05001</a> Screw, Tapping	<a href="#">Buy now</a>
12	<a href="#">90480-10004</a> Grommet	<a href="#">Buy now</a>
13	<a href="#">68D-G2731-00</a> Carring, handle	<a href="#">Buy now</a>
14	<a href="#">68D-G2735-00</a> Protector	<a href="#">Buy now</a>
15	<a href="#">67D-42662-00</a> Damper	<a href="#">Buy now</a>

# Bottom Cowling



Ref	Part	
16	<a href="#">90119-06M79</a> Bolt, with washer	<a href="#">Buy now</a>
17	<a href="#">90464-07M50</a> Clamp	<a href="#">Buy now</a>
18	<a href="#">90464-07078</a> Clamp(81k)	<a href="#">Buy now</a>
19	<a href="#">67D-13444-50</a> Mark	<a href="#">Buy now</a>
20	<a href="#">68D-E2138-60</a> 12 -	<a href="#">Buy now</a>
21	<a href="#">68D-H257H-00</a> Plate, Mark	<a href="#">Buy now</a>
22	<a href="#">6G8-2415E-00</a> Label Caution FOR SAV	<a href="#">Buy now</a>

# Bracket

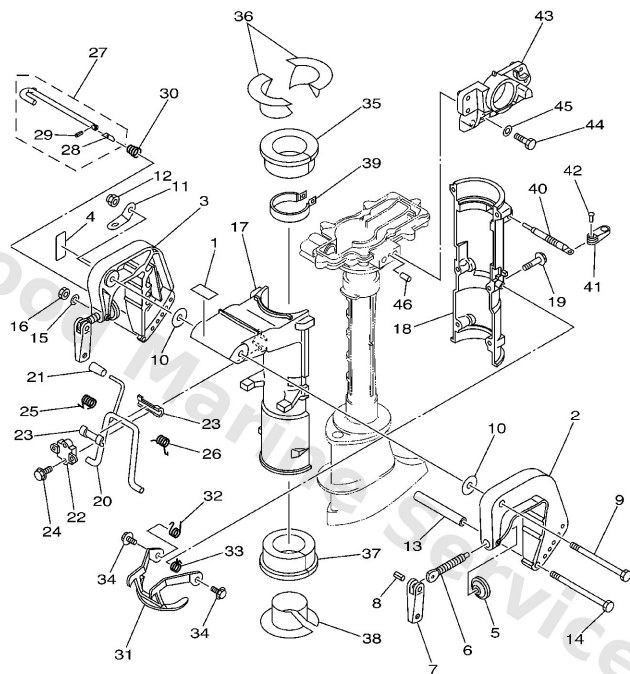


68D2010-2150

**D1**

Ref	Part	
1	<a href="#">68D-F4591-00</a> Emblem, Fuel Cock	<a href="#">Buy now</a>
4	<a href="#">6M0-G3318-00</a> Cover	<a href="#">Buy now</a>
5	<a href="#">620-43114-00</a> Pad, transom clamp	<a href="#">Buy now</a>
6	<a href="#">6E0-43116-01</a> Screw, transom clamp	<a href="#">Buy now</a>
7	<a href="#">6L8-G3118-01</a> Handle, transom cl	<a href="#">Buy now</a>
8	<a href="#">90243-04M01</a> Pin(6a1)	<a href="#">Buy now</a>
9	<a href="#">90101-08M07</a> Bolt(6e0)	<a href="#">Buy now</a>
10	<a href="#">90202-08M58</a> Washer, plate	<a href="#">Buy now</a>
11	<a href="#">68D-G3113-00</a> Plate, clamp bracket	<a href="#">Buy now</a>
12	<a href="#">90185-08057</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
13	<a href="#">90387-06M11</a> Collar	<a href="#">Buy now</a>
14	<a href="#">90101-06335</a> Bolt, hexagon (624)	<a href="#">Buy now</a>
15	<a href="#">92990-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
16	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
19	<a href="#">95895-06035</a> Bolt, flange(4nx)	<a href="#">Buy now</a>

# Bracket

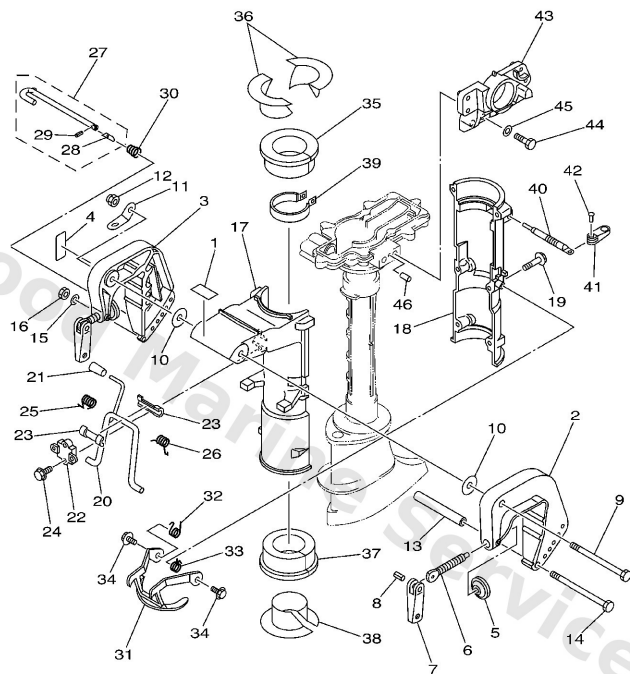


68D2010-2150

**D1**

Ref	Part	
20	<a href="#">6E0-43181-00</a> Lever, tilt stop 1	<a href="#">Buy now</a>
21	<a href="#">6E0-43632-00</a> Knob, tilt	<a href="#">Buy now</a>
23	<a href="#">620-43189-00</a> Bushing	<a href="#">Buy now</a>
24	<a href="#">95895-06020</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
25	<a href="#">90508-16020</a> Spring 6474319800	<a href="#">Buy now</a>
26	<a href="#">90508-16021</a> Spring 6474318800	<a href="#">Buy now</a>
27	<a href="#">68D-G3160-00</a> Tilt rod assembly	<a href="#">Buy now</a>
28	<a href="#">6N0-G3165-00</a> Plate, tilt lock	<a href="#">Buy now</a>
29	<a href="#">91690-30008</a> Pin. spring(656)	<a href="#">Buy now</a>
30	<a href="#">90502-08M05</a> Spring, conical(6e0)	<a href="#">Buy now</a>
32	<a href="#">90508-14M10</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
33	<a href="#">90508-14M11</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
34	<a href="#">95895-06010</a> Bolt, flange(7ht)	<a href="#">Buy now</a>
35	<a href="#">68D-G2537-00</a> Bushing, pivot sha	<a href="#">Buy now</a>
36	<a href="#">68D-G2539-00</a> Bushing, pivot sha	<a href="#">Buy now</a>

# Bracket

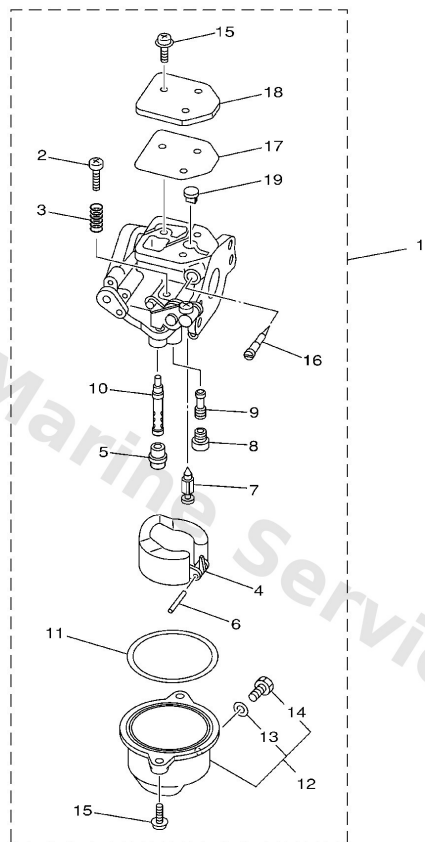


68D2010-2150

**D1**

Ref	Part	
37	<a href="#">68D-G2538-00</a> Bush Pivot Shaft 2	<a href="#">Buy now</a>
38	<a href="#">68D-G2549-00</a> Bush, pivot shaft 4	<a href="#">Buy now</a>
39	<a href="#">6E0-42528-03</a> Plate, friction	<a href="#">Buy now</a>
40	<a href="#">6L5-42529-01</a> Screw, friction piece	<a href="#">Buy now</a>
41	<a href="#">68D-G2561-01</a> Knob, steering loc	<a href="#">Buy now</a>
42	<a href="#">90266-04M05</a> Rivet(6I5)	<a href="#">Buy now</a>
44	<a href="#">97075-08030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
45	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
46	<a href="#">93604-12M07</a> Pin, dowel (688)	<a href="#">Buy now</a>

# Carburetor



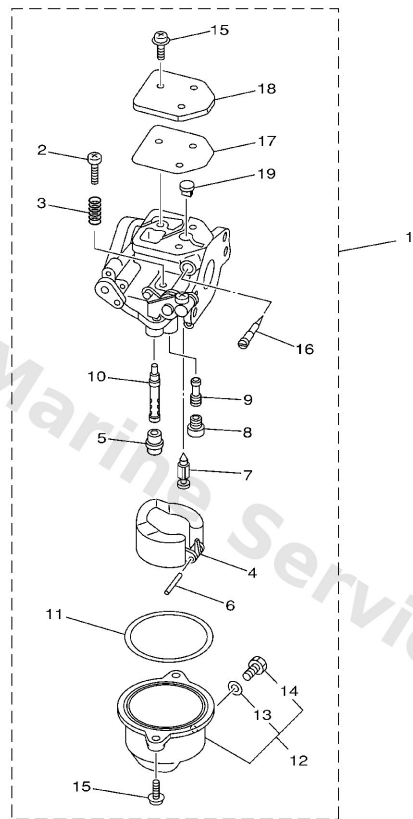
67D0010-8070

B4

Ref	Part	
1	<a href="#">67D-14301-01</a> Carburetor assembly 1 FOR STD	<a href="#">Buy now</a>
1	<a href="#">67D-14301-20</a> Carburetor assembly 1 FOR SAV	<a href="#">Buy now</a>
2	<a href="#">6E5-14321-00</a> Screw, throttle	<a href="#">Buy now</a>
3	<a href="#">6J8-14334-00</a> Spring, throttle	<a href="#">Buy now</a>
4	<a href="#">68T-14385-00</a> Float	<a href="#">Buy now</a>
5	<a href="#">67D-14966-00</a> Rubber cap	<a href="#">Buy now</a>
6	<a href="#">67D-14386-00</a> Pin, float	<a href="#">Buy now</a>
7	<a href="#">67D-14546-00</a> Valve, needle	<a href="#">Buy now</a>
8	<a href="#">67D-1492E-34</a> Jet, main (#68)	<a href="#">Buy now</a>
9	<a href="#">67D-1492F-18</a> Jet, air slow (#36)	<a href="#">Buy now</a>
10	<a href="#">67D-1492A-00</a> Nozzle, main	<a href="#">Buy now</a>
11	<a href="#">67D-14984-00</a> Gasket, float chamber	<a href="#">Buy now</a>
12	<a href="#">67D-14981-00</a> Body, float chamber	<a href="#">Buy now</a>
13	<a href="#">6J8-14959-00</a> Gasket, drain screw	<a href="#">Buy now</a>
14	<a href="#">66T-14991-00</a> Plug, drain	<a href="#">Buy now</a>



# Carburetor

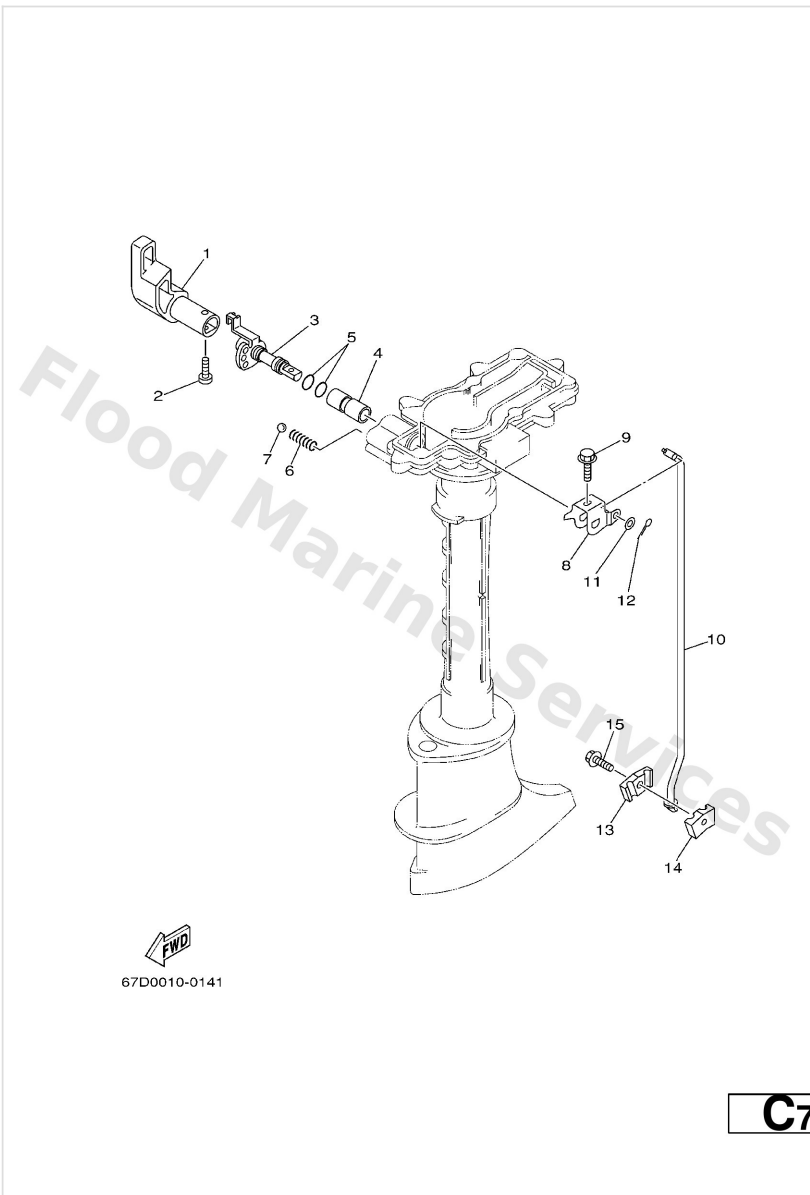


  
67D0010-8070

**B4**

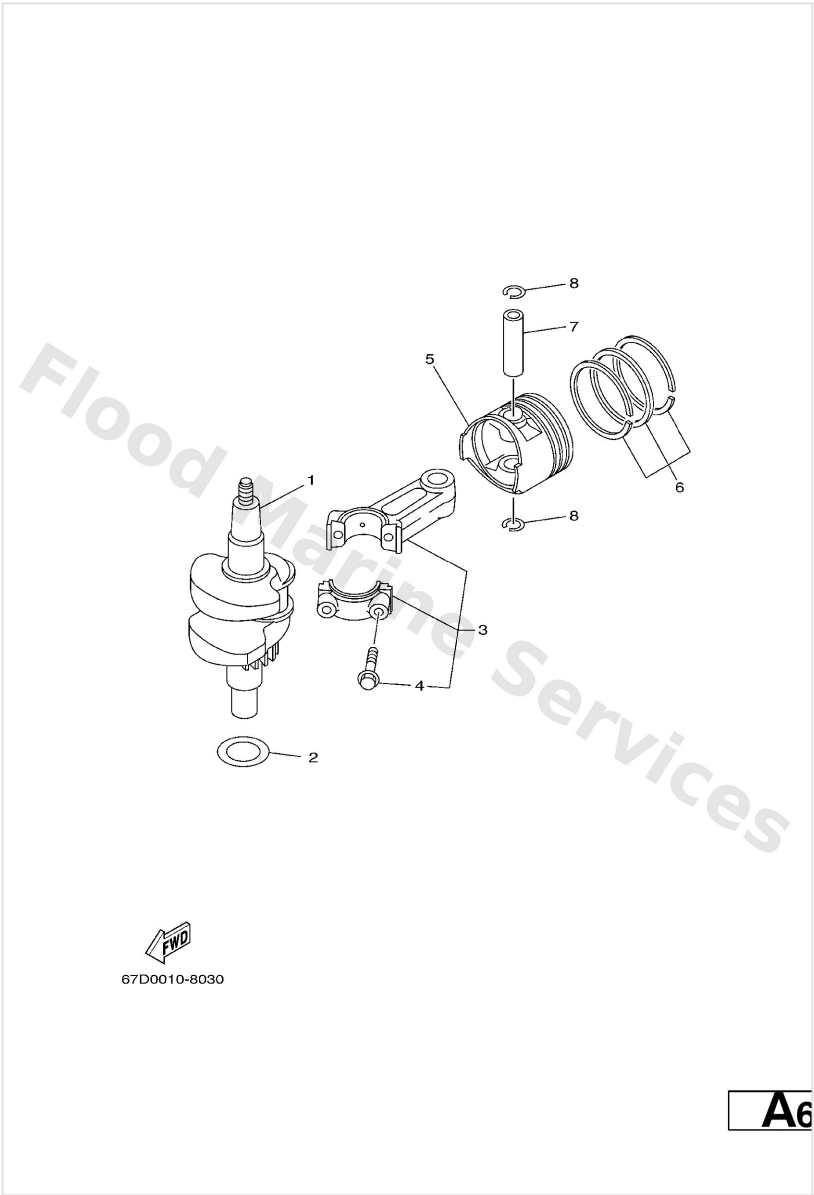
Ref	Part	
15	<a href="#">97980-04112</a> Screw, pan head (686)	<a href="#">Buy now</a>
16	<a href="#">67D-14323-00</a> Screw, air adjusting FOR 67D-14301-01	<a href="#">Buy now</a>
16	<a href="#">68T-14323-20</a> Screw Air Adjusting FOR 67D-14301-20	<a href="#">Buy now</a>
17	<a href="#">67D-14536-00</a> Gasket	<a href="#">Buy now</a>
18	<a href="#">67D-14527-00</a> Plate	<a href="#">Buy now</a>
19	<a href="#">67D-14126-00</a> Plug	<a href="#">Buy now</a>

Control



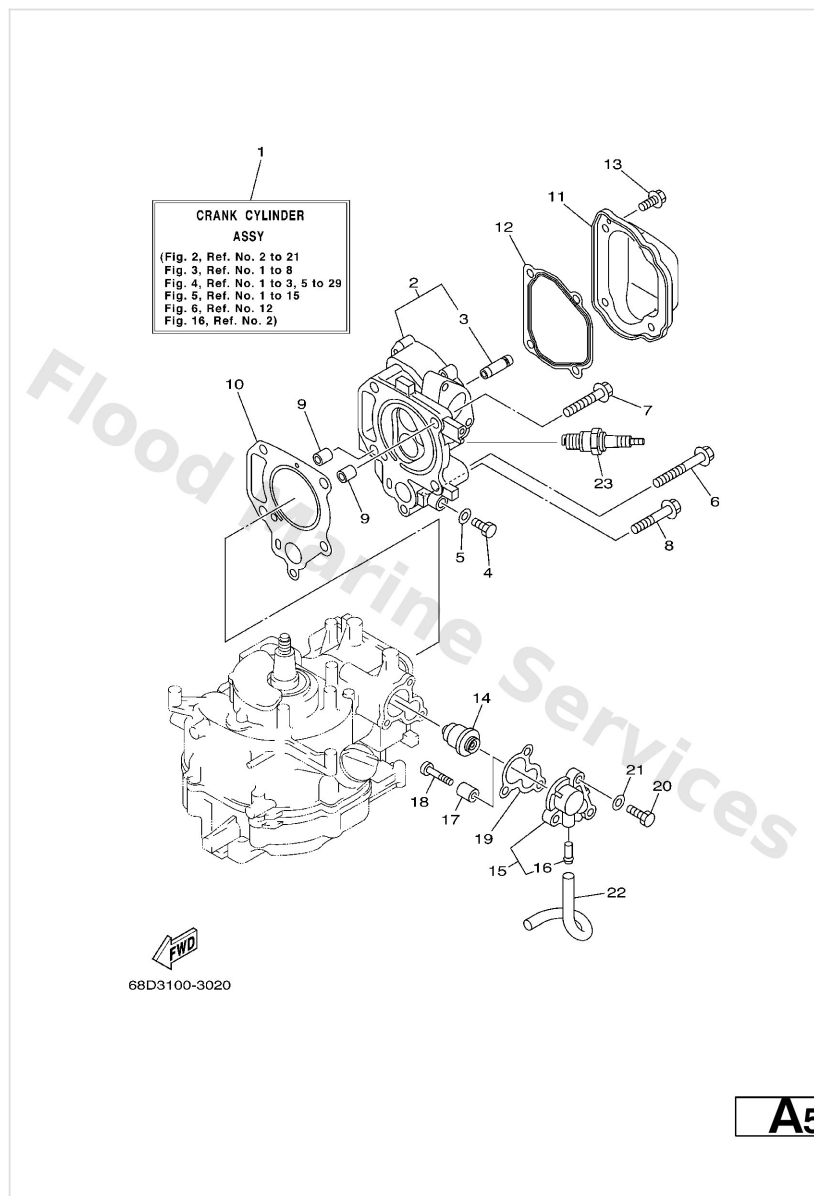
Ref	Part	
1	<a href="#">68D-G4111-00</a> Handle, gear shift	<a href="#">Buy now</a>
2	<a href="#">98680-05520</a> Ybs53-520 screw,flat head	<a href="#">Buy now</a>
3	<a href="#">68D-G4119-00</a> Shaft Change	<a href="#">Buy now</a>
4	<a href="#">68D-G4122-01</a> Bushing, shift rod lever	<a href="#">Buy now</a>
5	<a href="#">93210-09350</a> O-ring	<a href="#">Buy now</a>
6	<a href="#">90501-12274</a> Spring 6554411600	<a href="#">Buy now</a>
7	<a href="#">93505-16024</a> Ball	<a href="#">Buy now</a>
8	<a href="#">68D-G4121-00</a> Lever Shift Rod 1	<a href="#">Buy now</a>
9	<a href="#">90119-05M04</a> Bolt, with washer	<a href="#">Buy now</a>
10	<a href="#">67D-44143-01</a> Rod Shift	<a href="#">Buy now</a>
11	<a href="#">92990-05600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">91490-16010</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">68D-G4145-00</a> Connector, shift rod 1	<a href="#">Buy now</a>
14	<a href="#">68D-G4146-00</a> Connector, shift rod 2	<a href="#">Buy now</a>
15	<a href="#">90119-06ME0</a> Bolt, with washer	<a href="#">Buy now</a>

# Crankshaft. Piston



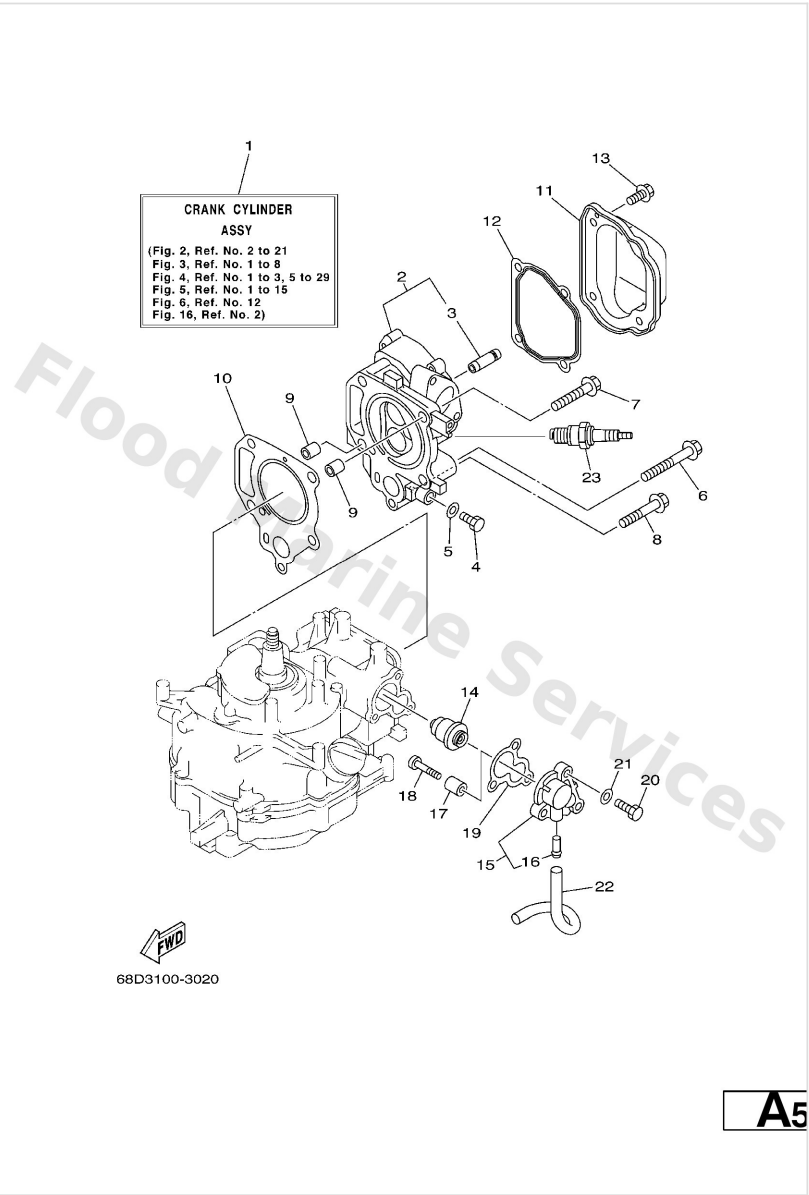
Ref	Part	
1	<a href="#">67D-11400-00</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">90201-266P2</a> Washer, plate(ja8)	<a href="#">Buy now</a>
3	<a href="#">67D-11650-00</a> Connecting rod kit	<a href="#">Buy now</a>
4	<a href="#">67D-11654-00</a> Bolt, connecting rod	<a href="#">Buy now</a>
5	<a href="#">68D-E1631-00-96</a> Piston (std)	<a href="#">Buy now</a>
5	<a href="#">68D-E1635-00</a> 3- AP	<a href="#">Buy now</a>
5	<a href="#">68D-E1636-00</a> 3- AP	<a href="#">Buy now</a>
6	<a href="#">68D-E1603-00</a> Piston ring (set)	<a href="#">Buy now</a>
6	<a href="#">68D-E1604-00</a> 3- AP	<a href="#">Buy now</a>
6	<a href="#">68D-E1605-00</a> 3- AP	<a href="#">Buy now</a>
7	<a href="#">68D-E1633-00</a> 3-	<a href="#">Buy now</a>
8	<a href="#">93450-14088</a> Circlip (22f)	<a href="#">Buy now</a>

# Cylinder. Crankcase 1



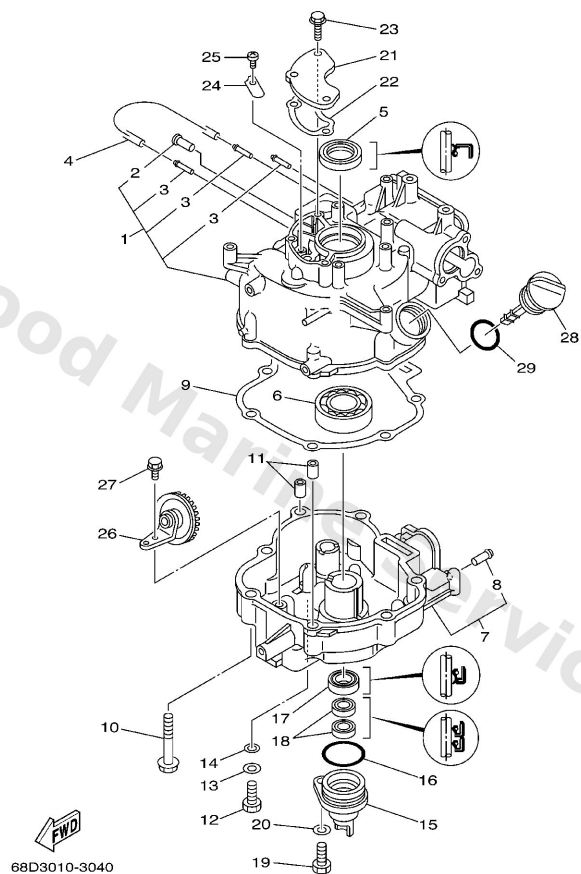
Ref	Part	
3	<a href="#">67D-11133-10</a> Guide, valve 1	<a href="#">Buy now</a>
4	<a href="#">97095-08014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
5	<a href="#">90430-08800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
6	<a href="#">90105-08M36</a> Bolt (6g8)	<a href="#">Buy now</a>
7	<a href="#">90105-08046</a> Bolt, flange	<a href="#">Buy now</a>
8	<a href="#">90105-06M25</a> Bolt (6g1)	<a href="#">Buy now</a>
9	<a href="#">99510-10114</a> Pin, dowel(3vd)	<a href="#">Buy now</a>
10	<a href="#">67D-11181-A0</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
11	<a href="#">67D-11191-00</a> Cover, cylinder head 1	<a href="#">Buy now</a>
12	<a href="#">68D-E1193-A0</a> Gasket head cover	<a href="#">Buy now</a>
13	<a href="#">90105-06M14</a> Bolt (6e0)	<a href="#">Buy now</a>
14	<a href="#">66M-12411-00</a> Thermostat	<a href="#">Buy now</a>
16	<a href="#">650-24378-00</a> Pipe, joint 2	<a href="#">Buy now</a>
17	<a href="#">68D-E1325-00</a> Anode	<a href="#">Buy now</a>
18	<a href="#">97880-05025</a> Screw, panhead (a93)	<a href="#">Buy now</a>

# Cylinder. Crankcase 1



Ref	Part	
19	<a href="#">68D-E2414-A0</a> Gasket, cover	<a href="#">Buy now</a>
20	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
21	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">90445-09807</a> Hose (l180)	<a href="#">Buy now</a>
23	<a href="#">94702-00248</a> Plug, spark (br6hs)	<a href="#">Buy now</a>

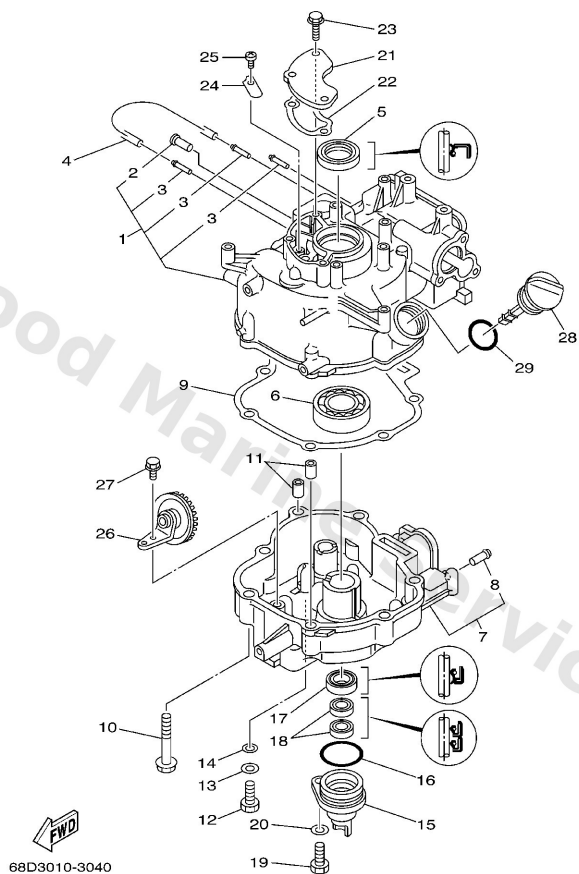
## Cylinder. Crankcase 2



**A7**

Ref	Part	
1	<a href="#">68D-E1311-01-94</a> Cylinder 1	<a href="#">Buy now</a>
2	<a href="#">650-24378-00</a> Pipe, joint 2	<a href="#">Buy now</a>
3	<a href="#">6H1-14485-00</a> Pipe, joint	<a href="#">Buy now</a>
4	<a href="#">90445-07806</a> Hose (I200)	<a href="#">Buy now</a>
5	<a href="#">93102-25090</a> Oil seal (25x40x5-256)	<a href="#">Buy now</a>
6	<a href="#">93306-205YD</a> Bearing (6k8)	<a href="#">Buy now</a>
7	<a href="#">68D-E5111-00-94</a> Crankcase 1	<a href="#">Buy now</a>
9	<a href="#">68D-11351-A0</a> Gasket, cylinder	<a href="#">Buy now</a>
10	<a href="#">97575-08550</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">99510-10114</a> Pin, dowel(3vd)	<a href="#">Buy now</a>
12	<a href="#">97095-08020</a> Bolt, hexagon	<a href="#">Buy now</a>
13	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
14	<a href="#">90201-08818</a> Washer	<a href="#">Buy now</a>
15	<a href="#">68D-E5396-00-5B</a> Housing, oil seal	<a href="#">Buy now</a>
16	<a href="#">93210-35537</a> O-ring	<a href="#">Buy now</a>

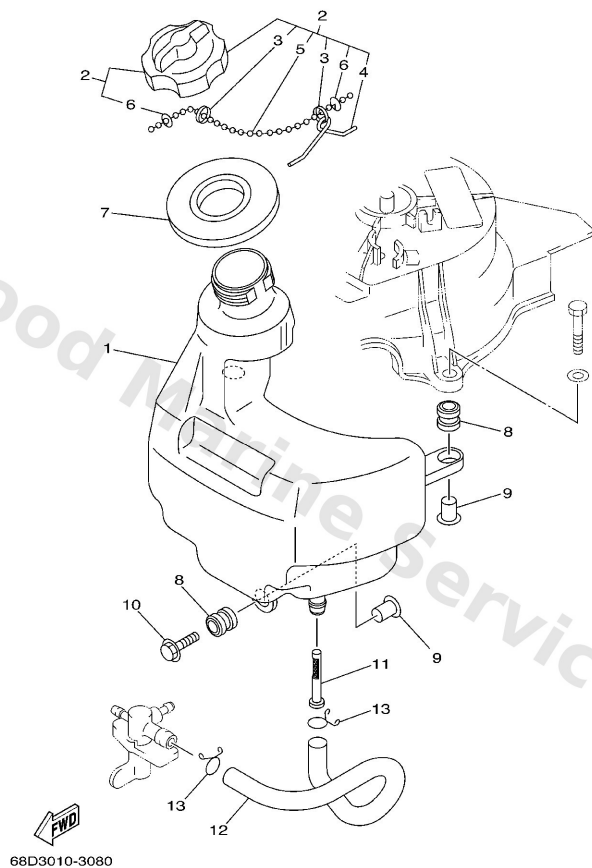
## Cylinder. Crankcase 2



**A7**

Ref	Part	
17	<a href="#">93102-20108</a> Oil seal	<a href="#">Buy now</a>
18	<a href="#">93102-10004</a> Oil seal	<a href="#">Buy now</a>
21	<a href="#">68D-E1168-00</a> Cover, Breather	<a href="#">Buy now</a>
22	<a href="#">68D-E1169-A0</a> 4-	<a href="#">Buy now</a>
23	<a href="#">90119-06M80</a> Bolt(gj3)	<a href="#">Buy now</a>
24	<a href="#">68D-E5346-00</a> Breather 1	<a href="#">Buy now</a>
25	<a href="#">98503-04006</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
26	<a href="#">68D-E3102-00</a> Gear unit assembly	<a href="#">Buy now</a>
27	<a href="#">95817-06012</a> Bolt, flange	<a href="#">Buy now</a>
28	<a href="#">68D-E5362-00</a> Plug, oil level	<a href="#">Buy now</a>
29	<a href="#">93210-24M79</a> O-ring	<a href="#">Buy now</a>

# Fuel 1

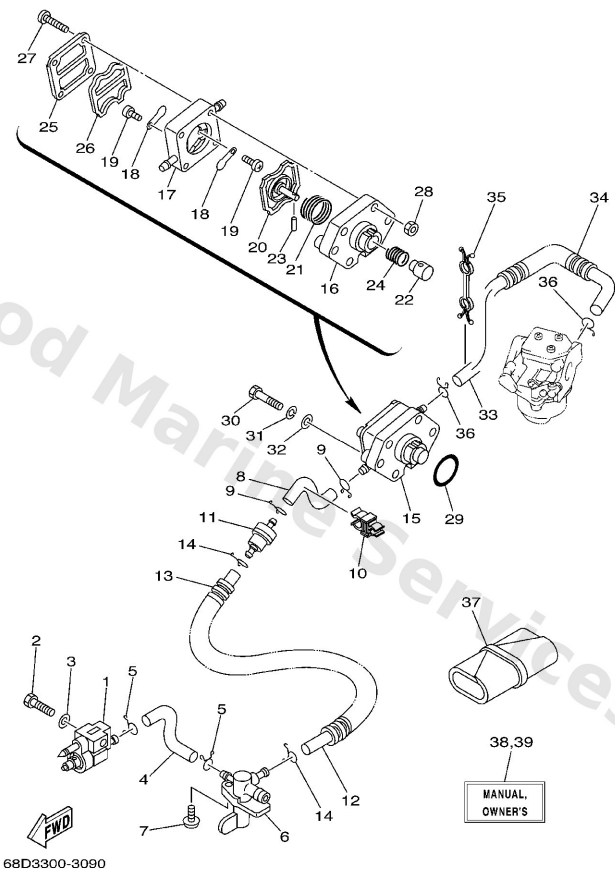


**B5**

Ref	Part	
1	<a href="#">68D-F4111-00</a> Tank, Fuel	<a href="#">Buy now</a>
2	<a href="#">67D-24610-02</a> Cap assembly	<a href="#">Buy now</a>
3	<a href="#">90501-10260</a> Spring, safety 6152463500	<a href="#">Buy now</a>
4	<a href="#">624-24634-00</a> Hook, chain ball	<a href="#">Buy now</a>
5	<a href="#">69M-24633-00</a> Chain, ball	<a href="#">Buy now</a>
6	<a href="#">6H1-21757-00</a> Washer, special 1	<a href="#">Buy now</a>
7	<a href="#">6L5-24641-00</a> Gasket, cap 1	<a href="#">Buy now</a>
8	<a href="#">6A0-82317-00</a> Damper, ignition coil	<a href="#">Buy now</a>
9	<a href="#">624-42542-00</a> Collar	<a href="#">Buy now</a>
10	<a href="#">90119-06M88</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">6L5-24251-00</a> Strainer 1	<a href="#">Buy now</a>
12	<a href="#">68D-F4311-00</a> Pipe, Fuel 1	<a href="#">Buy now</a>
13	<a href="#">90467-13M13</a> Clip(6m6)	<a href="#">Buy now</a>



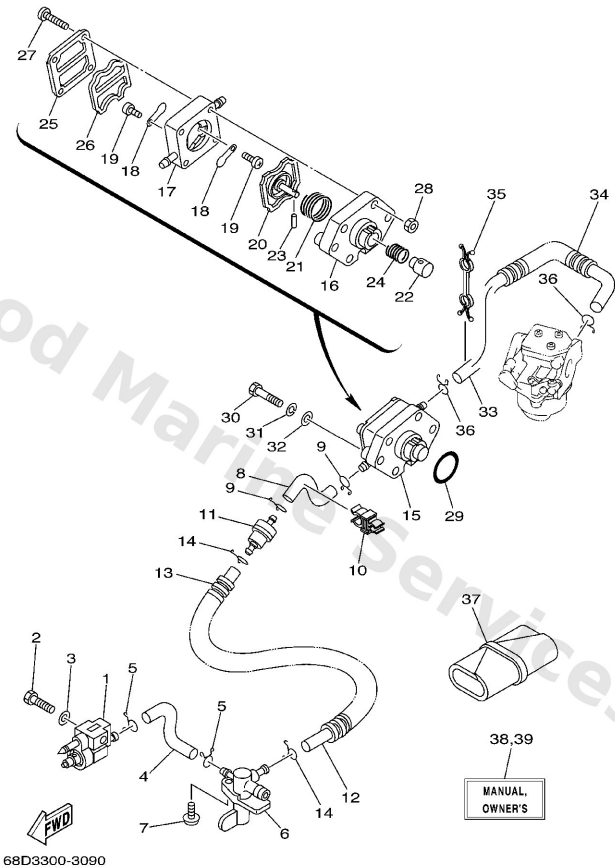
## Fuel 2



**B6**

Ref	Part	
1	<a href="#">6G1-24304-02</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
4	<a href="#">68D-F4312-00</a> 9-	<a href="#">Buy now</a>
5	<a href="#">90467-09M09</a> Clip(6k8)	<a href="#">Buy now</a>
6	<a href="#">68D-F4500-00</a> Fuel cock assembly 1	<a href="#">Buy now</a>
7	<a href="#">90159-06M10</a> Screw, with washer(6I5)	<a href="#">Buy now</a>
8	<a href="#">68D-F4313-00</a> Pipe 3	<a href="#">Buy now</a>
10	<a href="#">90464-10M52</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">646-24251-02</a> Strainer 1	<a href="#">Buy now</a>
12	<a href="#">90445-10804</a> Hose (I400)	<a href="#">Buy now</a>
13	<a href="#">90446-14M12</a> Hose(6tc)	<a href="#">Buy now</a>
15	<a href="#">67D-24410-02</a> Fuel pump assembly	<a href="#">Buy now</a>
16	<a href="#">67D-24412-00</a> Body 1	<a href="#">Buy now</a>
17	<a href="#">67D-24413-02</a> Body 2	<a href="#">Buy now</a>

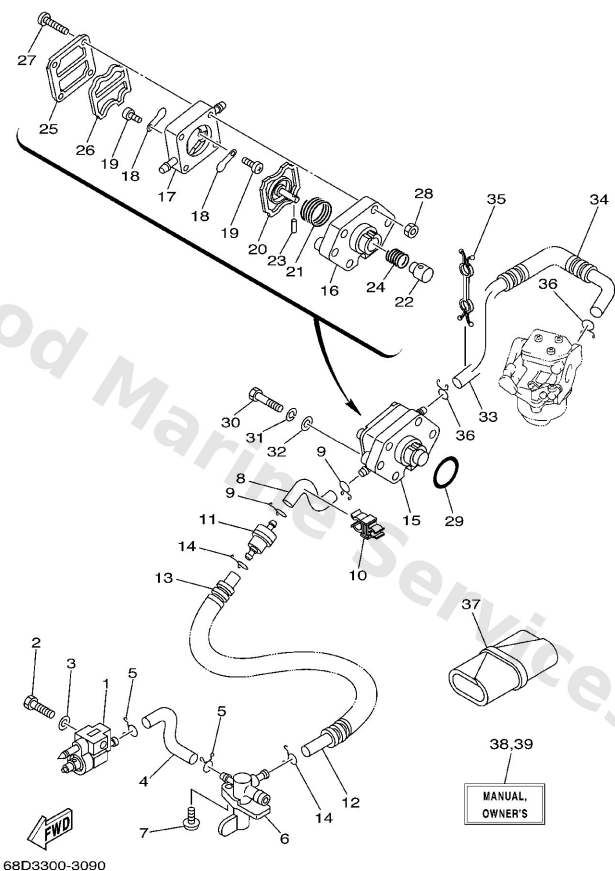
## Fuel 2



**B6**

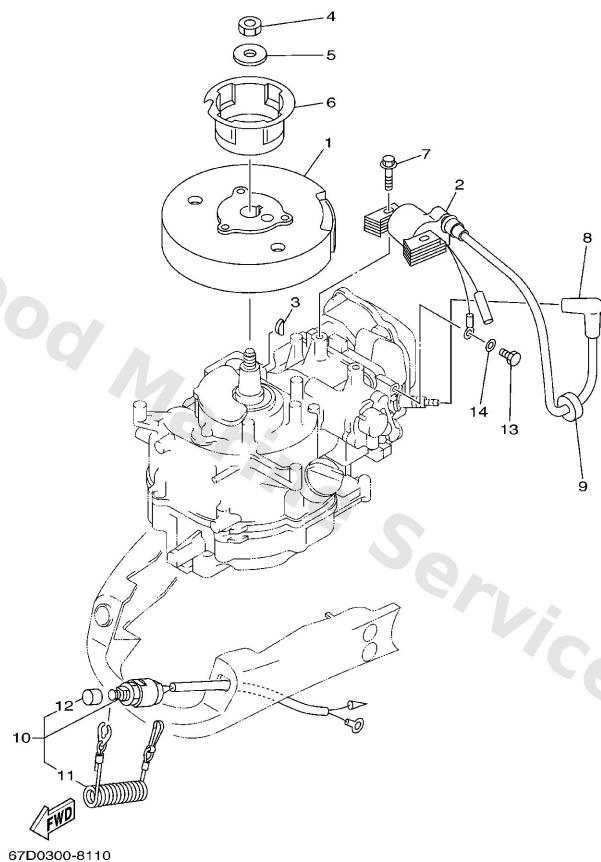
Ref	Part	
18	<a href="#">6A0-24421-01</a> Valve, check	<a href="#">Buy now</a>
19	<a href="#">6E7-14325-00</a> Screw, pan head	<a href="#">Buy now</a>
20	<a href="#">67D-24411-00</a> Diaphragm	<a href="#">Buy now</a>
21	<a href="#">67D-24423-00</a> Spring, diaphragm	<a href="#">Buy now</a>
22	<a href="#">67D-13131-00</a> Plunger	<a href="#">Buy now</a>
23	<a href="#">66M-24374-00</a> Pin	<a href="#">Buy now</a>
24	<a href="#">67D-24454-00</a> Spring	<a href="#">Buy now</a>
25	<a href="#">67D-24414-01</a> Body 3	<a href="#">Buy now</a>
26	<a href="#">66M-24471-00</a> Diaphragm	<a href="#">Buy now</a>
27	<a href="#">67D-24444-00</a> Screw	<a href="#">Buy now</a>
28	<a href="#">9538004600</a> Nut,hex	<a href="#">Buy now</a>
29	<a href="#">93210-27ME3</a> O-ring	<a href="#">Buy now</a>
30	<a href="#">97095-06030</a> Bolt(jf7)	<a href="#">Buy now</a>
31	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
33	<a href="#">90445-10805</a> Hose (l400)	<a href="#">Buy now</a>

## Fuel 2



Ref	Part	
35	<a href="#">90464-10M53</a> Clamp	<a href="#">Buy now</a>
37	<a href="#">68D-F8100-00</a> Tool Kit	<a href="#">Buy now</a>
38	<a href="#">68D-F8199-72-A0</a> O/m f4a(68d) '03 e, f, s UR (E,F,S)	<a href="#">Buy now</a>
38	<a href="#">68D-F8199-72-B0</a> O/m f4a(68d) '03 g, d, i UR (D,NL,I)	<a href="#">Buy now</a>
39	<a href="#">68D-F8199-82-A0</a> O/m f4amh(68d3) '03 d,p,g UR (DK,P,GR)	<a href="#">Buy now</a>
39	<a href="#">68D-F8199-82-B0</a> O/m f4amh(68d3) '03 n,s,f UR (N,S,SS)	<a href="#">Buy now</a>

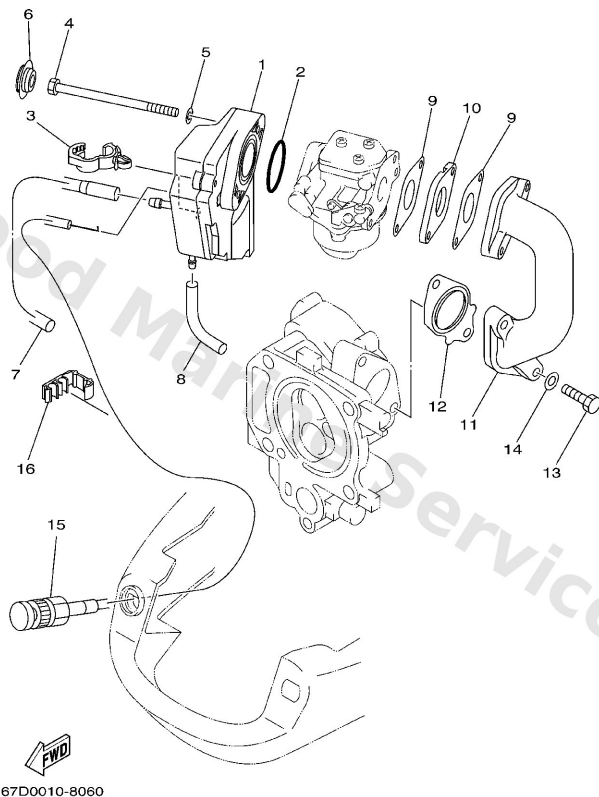
# Generator



**C3**

Ref	Part	
1	<a href="#">67D-85650-00</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">67D-85640-00</a> T.c.i. unit assembly	<a href="#">Buy now</a>
3	<a href="#">90280-04M06</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
4	<a href="#">90170-10M33</a> Nut(6a1)	<a href="#">Buy now</a>
5	<a href="#">90201-105A2</a> Washer, plate (4x7)	<a href="#">Buy now</a>
6	<a href="#">67D-15723-00</a> Pulley Starter	<a href="#">Buy now</a>
7	<a href="#">90105-06M24</a> Bolt (6g1)	<a href="#">Buy now</a>
8	<a href="#">6E3-82370-21</a> Plug cap assembly	<a href="#">Buy now</a>
9	<a href="#">90480-25161</a> Grommet(656)	<a href="#">Buy now</a>
10	<a href="#">67D-82575-00</a> Engine stop switch assembly	<a href="#">Buy now</a>
11	<a href="#">682-82556-00</a> Lanyard, stop switch	<a href="#">Buy now</a>
12	<a href="#">689-8257Y-00</a> Cap	<a href="#">Buy now</a>
13	<a href="#">97095-06012</a> Bolt(gh1)	<a href="#">Buy now</a>
14	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>

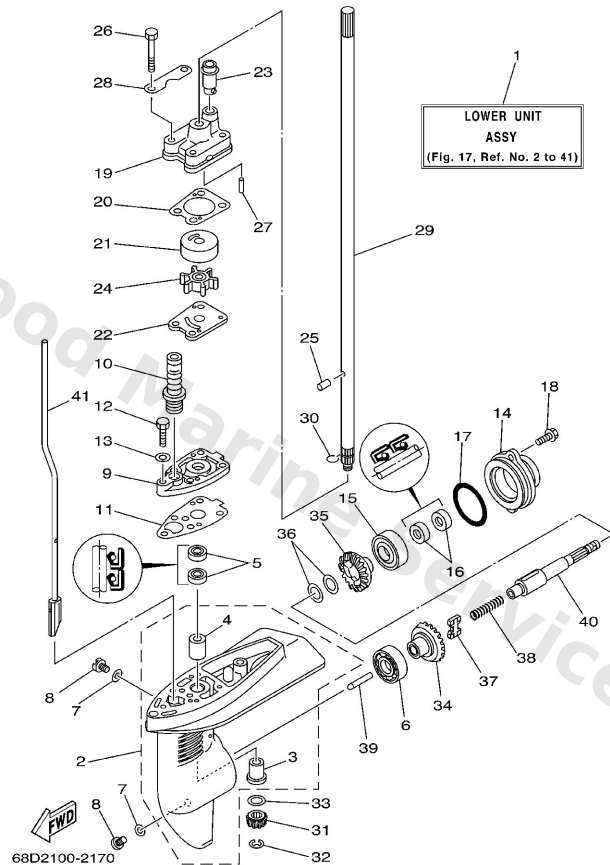
# Intake



**B3**

Ref	Part	
1	<a href="#">68D-E4440-00</a> Silencer assembly, Intake	<a href="#">Buy now</a>
2	<a href="#">93210-31MJ5</a> O-ring	<a href="#">Buy now</a>
3	<a href="#">90464-13249</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">97095-06090</a> Bolt(62y)	<a href="#">Buy now</a>
5	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">90480-18M74</a> Grommet	<a href="#">Buy now</a>
7	<a href="#">68D-F4314-00</a> Pipe 4	<a href="#">Buy now</a>
8	<a href="#">90445-07805</a> Hose (I200)	<a href="#">Buy now</a>
9	<a href="#">68D-E3646-A0</a> Gasket Int. Manifold	<a href="#">Buy now</a>
10	<a href="#">68D-E3647-00</a> Gasket, Manifold 3	<a href="#">Buy now</a>
11	<a href="#">68D-E3641-00-94</a> Manifold, Intake 1	<a href="#">Buy now</a>
12	<a href="#">68D-E3645-A0</a> Gasket int. manifold	<a href="#">Buy now</a>
13	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>
15	<a href="#">68D-F6330-00</a> Wire starter	<a href="#">Buy now</a>
16	<a href="#">90464-05122</a> Clamp	<a href="#">Buy now</a>

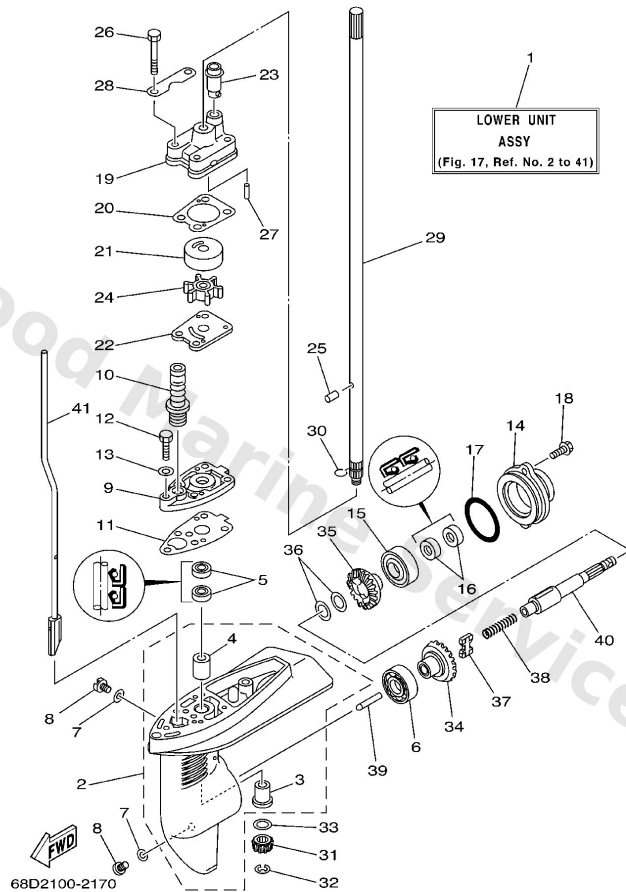
## Lower Casing. Drive 1



**D4**

Ref	Part	
3	<a href="#">6E0-45317-09</a> Bushing	<a href="#">Buy now</a>
4	<a href="#">6E0-45316-09</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">93101-10M14</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">93306-004YH</a> Bearing (7k2)	<a href="#">Buy now</a>
7	<a href="#">90430-08801</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">90340-08002</a> Plug, straight screw	<a href="#">Buy now</a>
9	<a href="#">68D-G5321-00</a> Plate	<a href="#">Buy now</a>
10	<a href="#">6L2-44147-00</a> Boot, shift rod	<a href="#">Buy now</a>
11	<a href="#">68D-G5315-A0</a> Packing, lower cas	<a href="#">Buy now</a>
12	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>
13	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
16	<a href="#">93101-13M12</a> Oil seal	<a href="#">Buy now</a>
17	<a href="#">93210-48214</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">95895-06016</a> Bolt, flange deep recess	<a href="#">Buy now</a>
19	<a href="#">68D-G4311-01</a> Housing water pump	<a href="#">Buy now</a>

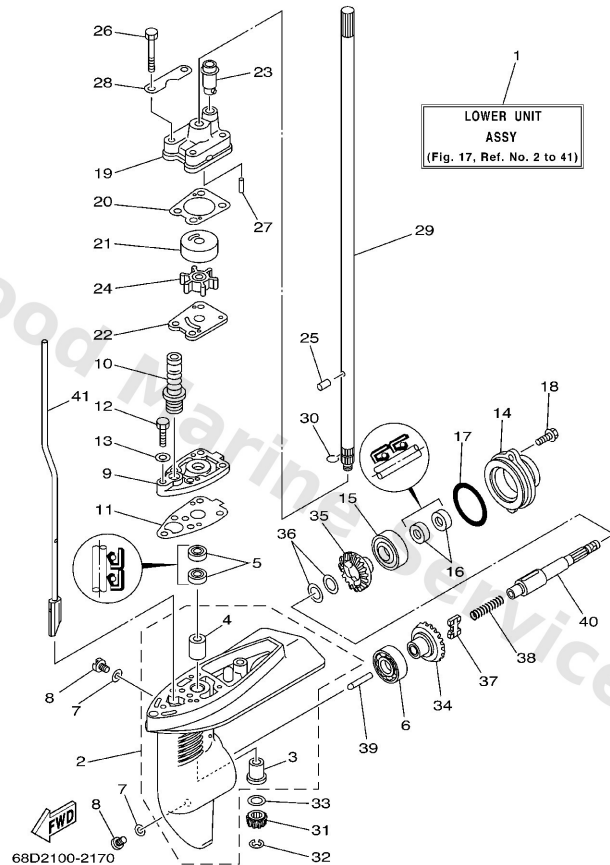
## Lower Casing. Drive 1



**D4**

Ref	Part	
20	<a href="#">68D-G4315-A0</a> Gasket, water pump	<a href="#">Buy now</a>
21	<a href="#">68D-G4322-00</a> Insert, cartridge	<a href="#">Buy now</a>
22	<a href="#">6E0-44323-00</a> Outer plate, cartridge	<a href="#">Buy now</a>
23	<a href="#">67D-44366-00</a> Damper, water seal 2	<a href="#">Buy now</a>
24	<a href="#">6E0-44352-00</a> Impeller	<a href="#">Buy now</a>
25	<a href="#">93604-09066</a> Pin, dowel	<a href="#">Buy now</a>
26	<a href="#">97095-06045</a> Bolt, hexagon	<a href="#">Buy now</a>
27	<a href="#">93604-18080</a> Pin, dowel. (647)	<a href="#">Buy now</a>
28	<a href="#">68D-G4328-00</a> Plate	<a href="#">Buy now</a>
29	<a href="#">68D-G5511-00</a> Shaft, drive S	<a href="#">Buy now</a>
29	<a href="#">68D-G5511-10</a> Shaft, drive L	<a href="#">Buy now</a>
30	<a href="#">90467-08M01</a> Clip (6e0)	<a href="#">Buy now</a>
31	<a href="#">6E0-45551-00</a> Pinion (13t)	<a href="#">Buy now</a>
32	<a href="#">99001-06600</a> Circlip(53l)	<a href="#">Buy now</a>
33	<a href="#">90201-11M49</a> Washer, plate (6e0)	<a href="#">Buy now</a>

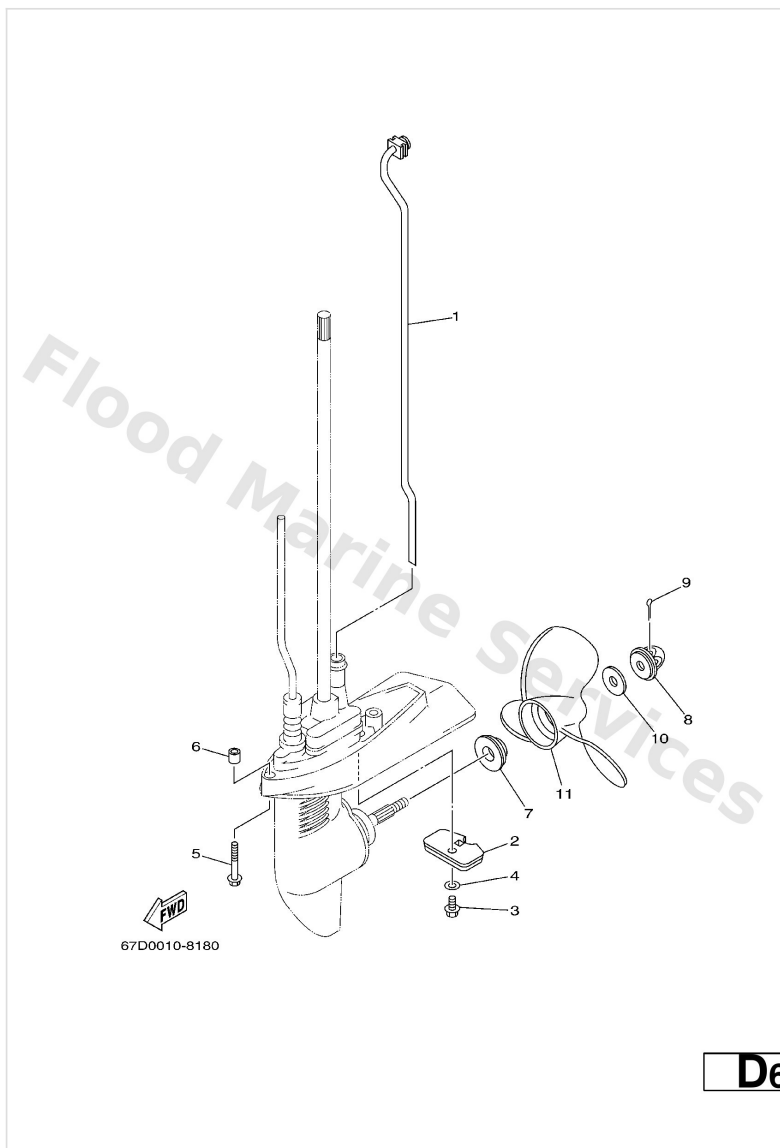
# Lower Casing. Drive 1



Ref	Part	
34	<a href="#">67D-45560-00</a> Gear	<a href="#">Buy now</a>
35	<a href="#">67D-45570-00</a> Gear	<a href="#">Buy now</a>
36	<a href="#">67D-45576-00</a> Washer, thrust 2	<a href="#">Buy now</a>
37	<a href="#">67D-45631-01</a> Clutch, dog	<a href="#">Buy now</a>
38	<a href="#">90501-10064</a> Spring, compression 6164563600	<a href="#">Buy now</a>
39	<a href="#">67D-45635-00</a> Plunger, shift	<a href="#">Buy now</a>
40	<a href="#">68D-G5611-10</a> Shaft, propeller	<a href="#">Buy now</a>
41	<a href="#">68D-G4150-00</a> Shift cam assembly S	<a href="#">Buy now</a>
41	<a href="#">68D-G4150-10</a> Shift cam assembly L	<a href="#">Buy now</a>

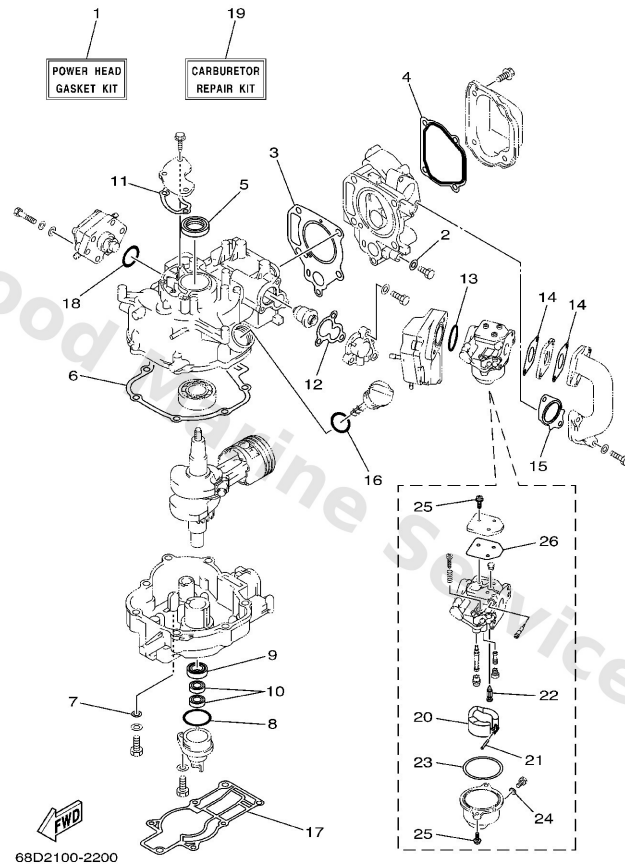


## Lower Casing. Drive 2



Ref	Part	
1	<a href="#">68D-G4360-00</a> Water Tube assembly S	<a href="#">Buy now</a>
1	<a href="#">68D-G4360-10</a> Water tube assembly L	<a href="#">Buy now</a>
2	<a href="#">68D-G5251-00</a> Anode	<a href="#">Buy now</a>
3	<a href="#">95895-06012</a> Bolt, flange deep recess	<a href="#">Buy now</a>
4	<a href="#">92990-06300</a> Washer, tooth	<a href="#">Buy now</a>
5	<a href="#">90119-06M40</a> Bolt, with washer S	<a href="#">Buy now</a>
6	<a href="#">90387-06806</a> Collar(6e0)	<a href="#">Buy now</a>
7	<a href="#">68D-G5987-00</a> Spacer 1	<a href="#">Buy now</a>
8	<a href="#">6L5-45616-00</a> Nut, propeller	<a href="#">Buy now</a>
9	<a href="#">91490-25030</a> Pin, cotter(6I5)	<a href="#">Buy now</a>
10	<a href="#">90201-08M54</a> Washer, plate (6e5)	<a href="#">Buy now</a>
11	<a href="#">6E0-45941-01-EL</a> Propeller (3x7-1/2 x8 -ba) UR	<a href="#">Buy now</a>
11	<a href="#">6E0-45943-01-EL</a> Propeller (3x7-1/2"x7"-ba) UR	<a href="#">Buy now</a>
11	<a href="#">6E0-45949-00-EL</a> Propeller (3x7-1/4 x6-1/2 -ba) UR	<a href="#">Buy now</a>

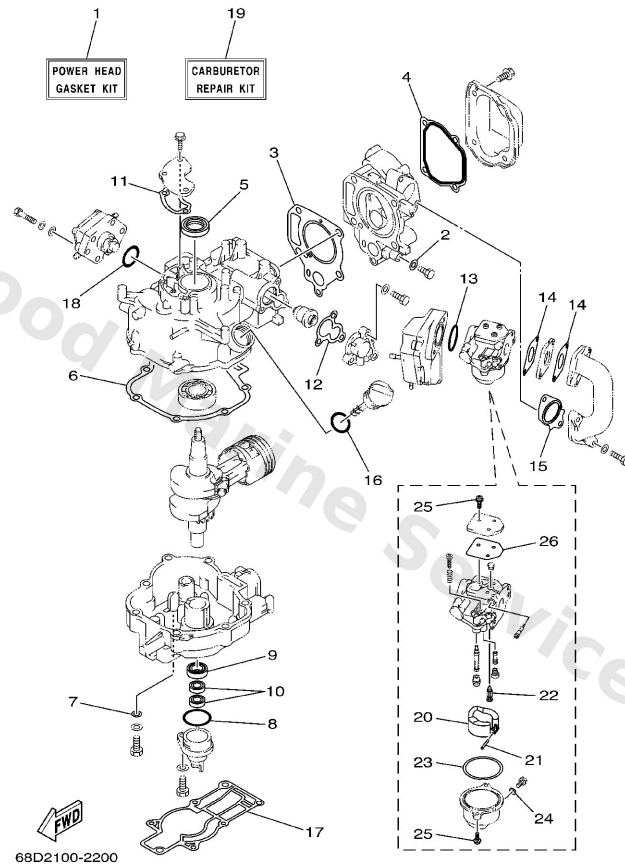
# Repair Kit 1



**D7**

Ref	Part	
1	<a href="#">68D-WE001-00</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">90430-08800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
3	<a href="#">67D-11181-A0</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
4	<a href="#">68D-E1193-A0</a> Gasket head cover	<a href="#">Buy now</a>
5	<a href="#">93102-25090</a> Oil seal (25x40x5-256)	<a href="#">Buy now</a>
6	<a href="#">68D-11351-A0</a> Gasket, cylinder	<a href="#">Buy now</a>
7	<a href="#">90201-08818</a> Washer	<a href="#">Buy now</a>
8	<a href="#">93210-35537</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">93102-20108</a> Oil seal	<a href="#">Buy now</a>
10	<a href="#">93102-10004</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">68D-E1169-A0</a> 4-	<a href="#">Buy now</a>
12	<a href="#">68D-E2414-A0</a> Gasket, cover	<a href="#">Buy now</a>
13	<a href="#">93210-31MJ5</a> O-ring	<a href="#">Buy now</a>
14	<a href="#">68D-E3646-A0</a> Gasket Int. Manifold	<a href="#">Buy now</a>
15	<a href="#">68D-E3645-A0</a> Gasket int. manifold	<a href="#">Buy now</a>

# Repair Kit 1

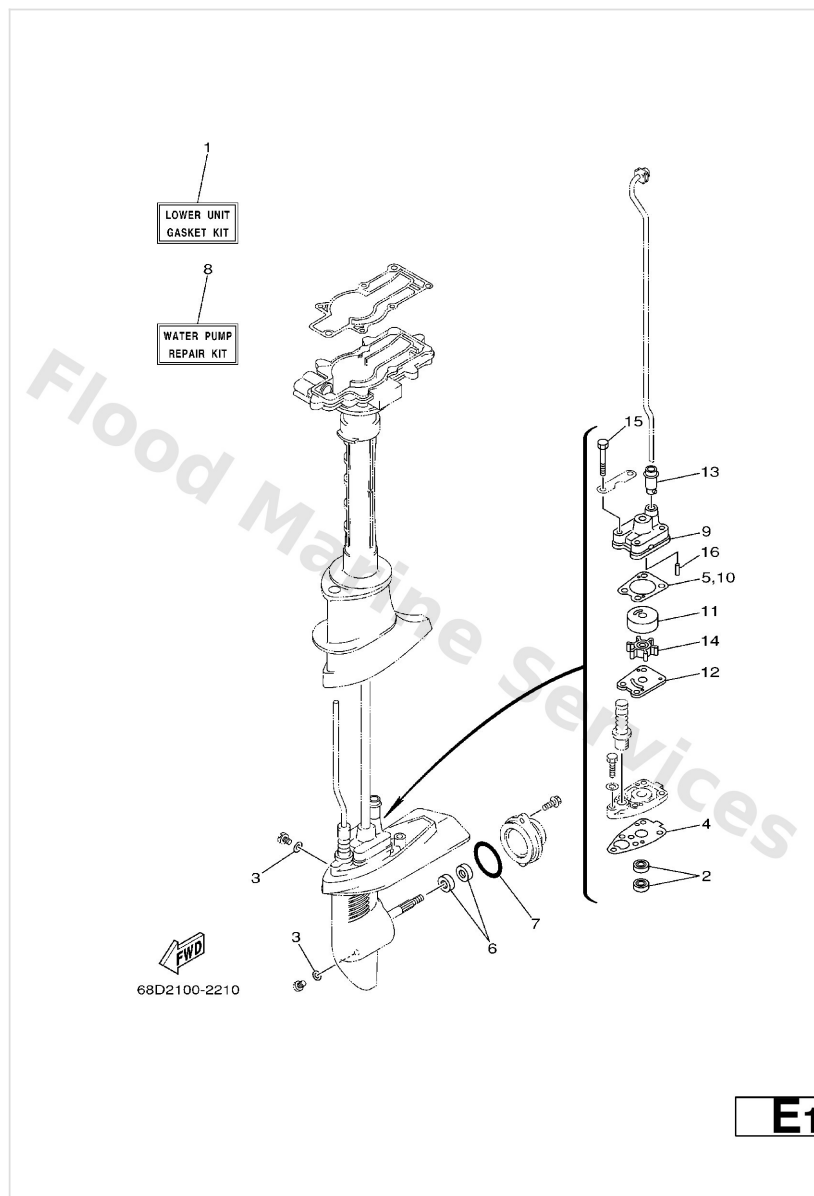


68D2100-2200

**D7**

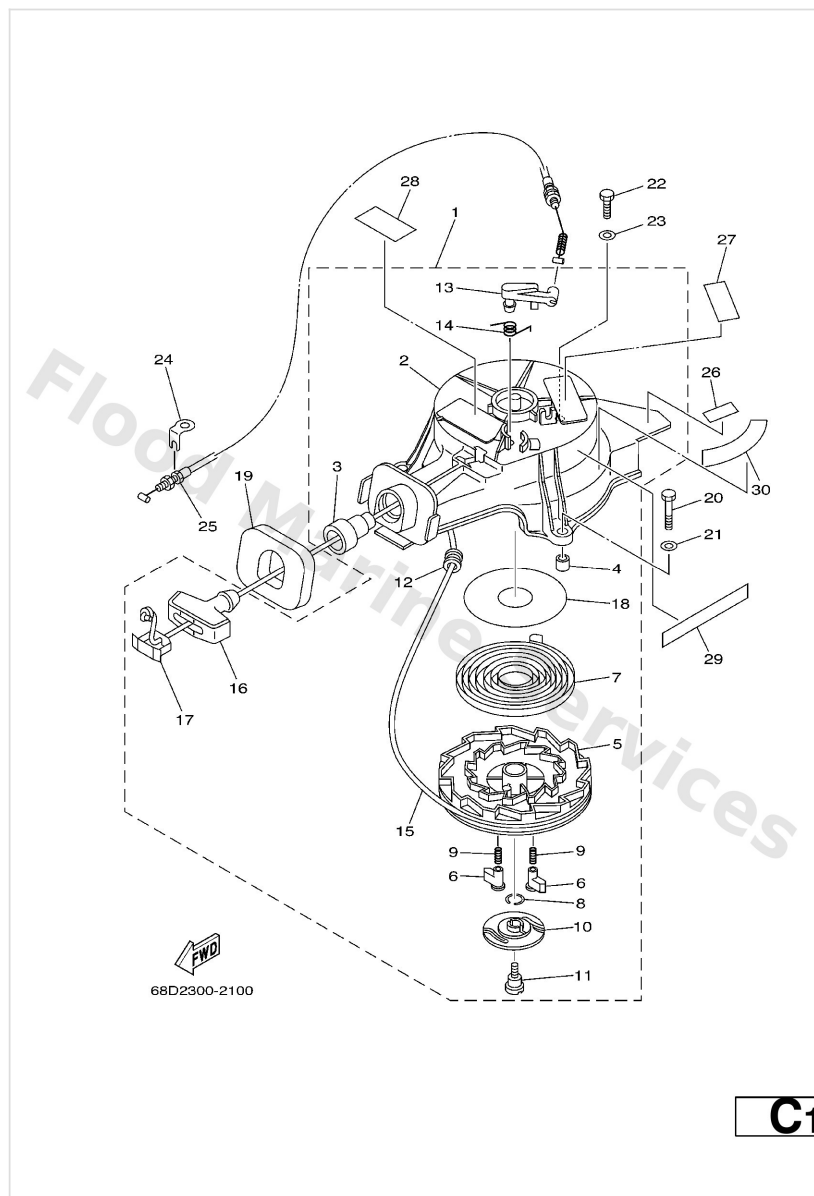
Ref	Part	
16	<a href="#">93210-24M79</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">68D-G5113-A0</a> Gasket, upper casing	<a href="#">Buy now</a>
18	<a href="#">93210-27ME3</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">67D-W0093-01</a> Carburetor repair kit	<a href="#">Buy now</a>
20	<a href="#">68T-14385-00</a> Float	<a href="#">Buy now</a>
21	<a href="#">67D-14386-00</a> Pin, float	<a href="#">Buy now</a>
22	<a href="#">67D-14546-00</a> Valve, needle	<a href="#">Buy now</a>
23	<a href="#">67D-14984-00</a> Gasket, float chamber	<a href="#">Buy now</a>
24	<a href="#">6J8-14959-00</a> Gasket, drain screw	<a href="#">Buy now</a>
25	<a href="#">97980-04112</a> Screw, pan head (686)	<a href="#">Buy now</a>
26	<a href="#">67D-14536-00</a> Gasket	<a href="#">Buy now</a>

## Repair Kit 2



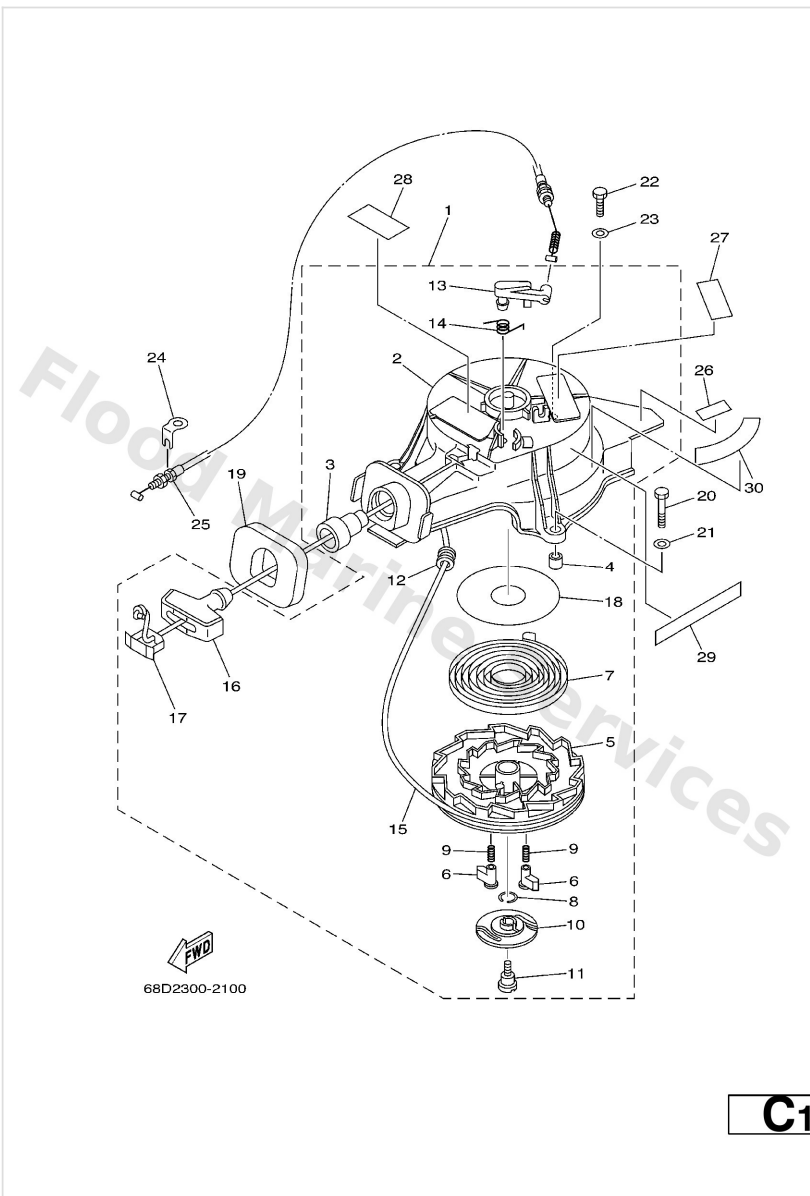
Ref	Part	
1	<a href="#">6E0-W0001-C1</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">93101-10M14</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">90430-08801</a> Gasket	<a href="#">Buy now</a>
4	<a href="#">68D-G5315-A0</a> Packing, lower cas	<a href="#">Buy now</a>
5	<a href="#">68D-G4315-A0</a> Gasket, water pump	<a href="#">Buy now</a>
6	<a href="#">93101-13M12</a> Oil seal	<a href="#">Buy now</a>
7	<a href="#">93210-48214</a> O-ring	<a href="#">Buy now</a>
8	<a href="#">68D-WG078-00</a> Water Pump Repair Kit	<a href="#">Buy now</a>
9	<a href="#">68D-G4311-01</a> Housing water pump	<a href="#">Buy now</a>
11	<a href="#">68D-G4322-00</a> Insert, cartridge	<a href="#">Buy now</a>
12	<a href="#">6E0-44323-00</a> Outer plate, cartridge	<a href="#">Buy now</a>
13	<a href="#">67D-44366-00</a> Damper, water seal 2	<a href="#">Buy now</a>
14	<a href="#">6E0-44352-00</a> Impeller	<a href="#">Buy now</a>
15	<a href="#">97095-06045</a> Bolt, hexagon	<a href="#">Buy now</a>
16	<a href="#">93604-18080</a> Pin. dowel. (647)	<a href="#">Buy now</a>

# Starter



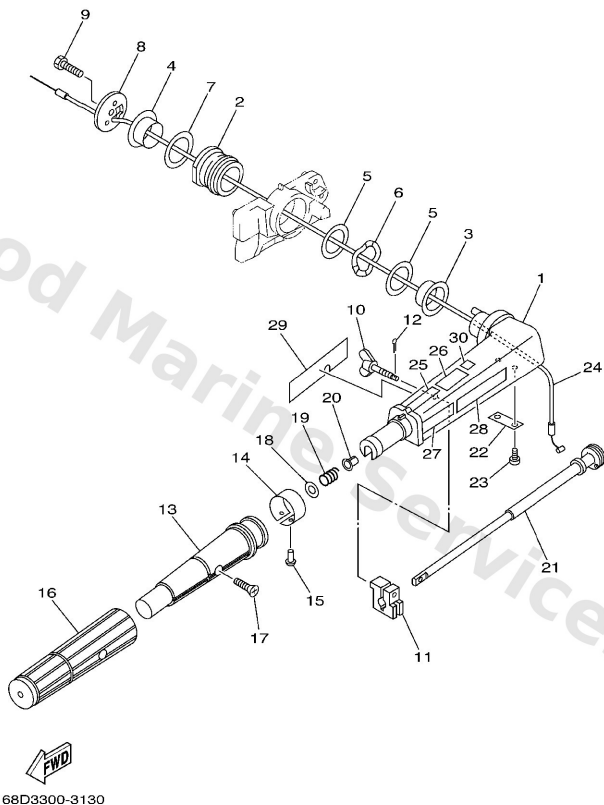
Ref	Part	
1	<a href="#">67D-15710-00</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">67D-15711-00</a> Case, Starter	<a href="#">Buy now</a>
3	<a href="#">63V-15795-01</a> Guide, rope	<a href="#">Buy now</a>
4	<a href="#">67D-15764-00</a> Collar 1	<a href="#">Buy now</a>
5	<a href="#">67D-15714-00</a> Drum, sheave	<a href="#">Buy now</a>
6	<a href="#">67D-15741-00</a> Pawl, drive	<a href="#">Buy now</a>
7	<a href="#">67D-15713-00</a> Spring, starter	<a href="#">Buy now</a>
8	<a href="#">67D-15705-00</a> Spring, drive pawl	<a href="#">Buy now</a>
9	<a href="#">67D-15767-00</a> Spring	<a href="#">Buy now</a>
10	<a href="#">67D-15735-00</a> Guide, cam	<a href="#">Buy now</a>
11	<a href="#">67D-15793-00</a> Screw	<a href="#">Buy now</a>
12	<a href="#">63V-15764-00</a> Collar 1	<a href="#">Buy now</a>
13	<a href="#">67D-15794-00</a> Stopper	<a href="#">Buy now</a>
14	<a href="#">67D-15734-00</a> Spring, return	<a href="#">Buy now</a>
15	<a href="#">*</a> item_description	<a href="#">Buy now</a>

# Starter



Ref	Part	
16	<a href="#">6G1-15755-00</a> Handle, starter	<a href="#">Buy now</a>
17	<a href="#">6G1-15779-00</a> Cover	<a href="#">Buy now</a>
18	<a href="#">67D-15739-00</a> Washer, thrust	<a href="#">Buy now</a>
19	<a href="#">67D-15762-00</a> Seal Rubber 2	<a href="#">Buy now</a>
20	<a href="#">97095-06035</a> Bolt(j52)	<a href="#">Buy now</a>
21	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
24	<a href="#">67D-15772-00</a> Stay 2	<a href="#">Buy now</a>
25	<a href="#">67D-15770-00</a> Cable comp., starter stop	<a href="#">Buy now</a>
26	<a href="#">67D-42791-10</a> Mark 1	<a href="#">Buy now</a>
27	<a href="#">6A1-83625-41</a> Mark 5	<a href="#">Buy now</a>
28	<a href="#">6A1-83625-51</a> Mark 5	<a href="#">Buy now</a>
29	<a href="#">68D-13437-60</a> Mark, Caution	<a href="#">Buy now</a>
30	<a href="#">67D-14427-60</a> Label, Instruction	<a href="#">Buy now</a>

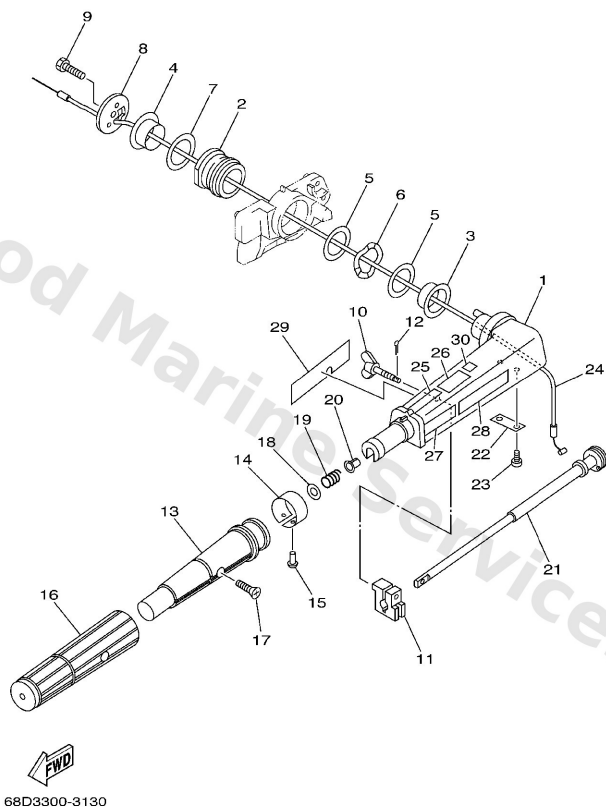
# Steering



**C5**

Ref	Part	
1	<a href="#">68D-G2111-00-4D</a> Handle, Steering	<a href="#">Buy now</a>
2	<a href="#">67D-42129-00</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">68D-G2171-00</a> Bushing, 1	<a href="#">Buy now</a>
4	<a href="#">68D-G2172-00</a> Bushing, 2	<a href="#">Buy now</a>
5	<a href="#">68D-G2181-00</a> Washer, 1	<a href="#">Buy now</a>
6	<a href="#">69M-G2188-00</a> Washer,wave	<a href="#">Buy now</a>
7	<a href="#">68D-G2182-00</a> Washer, 2	<a href="#">Buy now</a>
8	<a href="#">68D-G2131-01</a> Cover, Handle Steering	<a href="#">Buy now</a>
9	<a href="#">97075-08025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">6G1-42125-01</a> Bolt, friction adjusting	<a href="#">Buy now</a>
11	<a href="#">6N0-G2126-00</a> Piece, friction	<a href="#">Buy now</a>
12	<a href="#">91490-16010</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">68D-G2119-00</a> Grip, steering han	<a href="#">Buy now</a>
14	<a href="#">68D-G2137-00</a> Indicator Throttle	<a href="#">Buy now</a>
15	<a href="#">90269-02M09</a> Rivet(6I5)	<a href="#">Buy now</a>

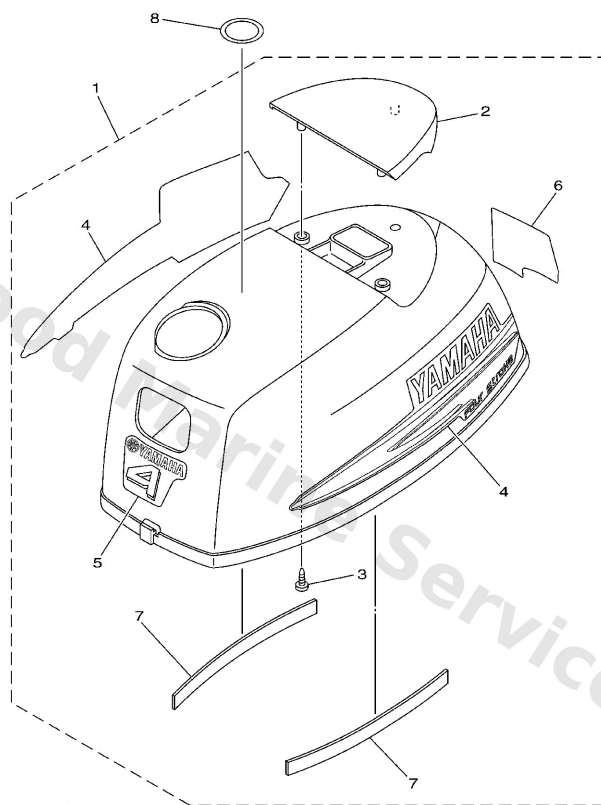
# Steering



Ref	Part	
16	<a href="#">67D-42177-00</a> Rubber, handle	<a href="#">Buy now</a>
17	<a href="#">90149-05M13</a> Screw, countersunk	<a href="#">Buy now</a>
18	<a href="#">92903-10600</a> Washer, plate	<a href="#">Buy now</a>
19	<a href="#">90501-23215</a> Spring (655)	<a href="#">Buy now</a>
20	<a href="#">90386-08032</a> Bushing (650)	<a href="#">Buy now</a>
21	<a href="#">69M-G2138-00</a> Lever, throttle	<a href="#">Buy now</a>
22	<a href="#">68D-G2159-00</a> Stay	<a href="#">Buy now</a>
23	<a href="#">97885-05012</a> Screw, pan head (646)	<a href="#">Buy now</a>
24	<a href="#">68D-F6301-00</a> Trottle cable	<a href="#">Buy now</a>
25	<a href="#">6E0-83627-41</a> Label, caution 7	<a href="#">Buy now</a>
26	<a href="#">6E0-83627-51</a> Label, Caution 7	<a href="#">Buy now</a>
27	<a href="#">6A1-2415A-41</a> Label, caution	<a href="#">Buy now</a>
28	<a href="#">6A1-2415A-51</a> Label Caution	<a href="#">Buy now</a>
29	<a href="#">68D-E571Y-60</a> 13 -	<a href="#">Buy now</a>
30	<a href="#">6N0-F8176-00</a> Caution Sticker	<a href="#">Buy now</a>



## Top Cowling

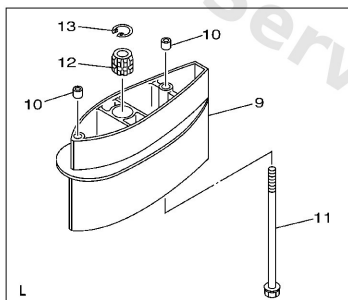
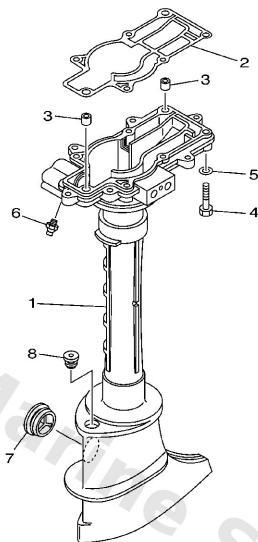


68D2010-2010

**A4**

Ref	Part	
2	<a href="#">68D-G2613-01</a> Molding,air duct	<a href="#">Buy now</a>
3	<a href="#">97780-40012</a> Screw, trushead tapping (ge31)	<a href="#">Buy now</a>
4	<a href="#">68D-WG070-00</a> Graphic set	<a href="#">Buy now</a>
5	<a href="#">68D-G2677-00</a> Graphic, Front	<a href="#">Buy now</a>
6	<a href="#">68D-G2678-00</a> Graphic Rear	<a href="#">Buy now</a>
7	<a href="#">68D-42662-00</a> Damper	<a href="#">Buy now</a>
8	<a href="#">67F-13434-02</a> Label, Caution	<a href="#">Buy now</a>

# Upper Casing

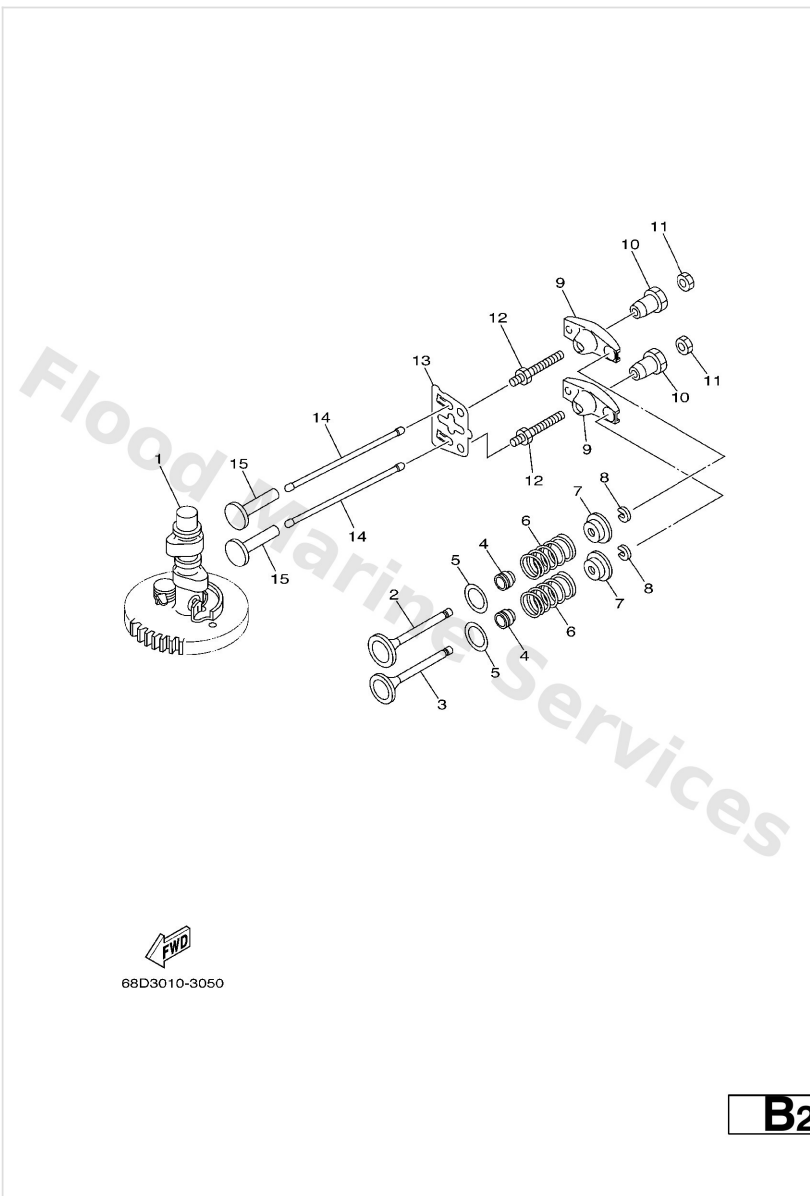


68D2010-2160

**D3**

Ref	Part	
2	<a href="#">68D-G5113-A0</a> Gasket, upper casing	<a href="#">Buy now</a>
10	<a href="#">90387-06806</a> Collar(6e0) L	<a href="#">Buy now</a>
4	<a href="#">97095-06035</a> Bolt(j52)	<a href="#">Buy now</a>
5	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">93700-06M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
7	<a href="#">647-45151-01</a> Cover, upper casing	<a href="#">Buy now</a>
8	<a href="#">90480-10M13</a> Grommet (6e0)	<a href="#">Buy now</a>
11	<a href="#">90119-06M77</a> Bolt, with washer L	<a href="#">Buy now</a>
12	<a href="#">6E0-45318-01</a> Bushing, drive shaft 3 L	<a href="#">Buy now</a>
13	<a href="#">93420-22M03</a> Cir clip (6e0) L	<a href="#">Buy now</a>

# Valve



Ref	Part	
1	<a href="#">68D-E2170-00</a> Cam shaft assembly	<a href="#">Buy now</a>
2	<a href="#">67D-12111-00</a> Valve, intake	<a href="#">Buy now</a>
3	<a href="#">67D-12121-00</a> Valve, exhaust	<a href="#">Buy now</a>
4	<a href="#">51Y-12119-00</a> Seal, valve stem	<a href="#">Buy now</a>
5	<a href="#">68T-12116-00</a> Seat, valve spring	<a href="#">Buy now</a>
6	<a href="#">68D-E2113-00</a> Spring, valve inne	<a href="#">Buy now</a>
7	<a href="#">7NJ-12117-00</a> Retainer, valve spring	<a href="#">Buy now</a>
8	<a href="#">7NJ-12118-00</a> Cotter, valve	<a href="#">Buy now</a>
9	<a href="#">67D-12151-00</a> Arm, valve rocker	<a href="#">Buy now</a>
10	<a href="#">7FK-12165-00</a> Pivot, rocker arm	<a href="#">Buy now</a>
11	<a href="#">7FK-12158-00</a> Nut, lock	<a href="#">Buy now</a>
12	<a href="#">67D-12157-00</a> Bolt	<a href="#">Buy now</a>
13	<a href="#">68D-E2155-00</a> Guide, Push Rod	<a href="#">Buy now</a>
14	<a href="#">67D-12154-00</a> Rod, valve push	<a href="#">Buy now</a>
15	<a href="#">JA9-12153-00</a> Lifter, valve	<a href="#">Buy now</a>

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