



Yamaha F4MHB 2003

Parts Manual

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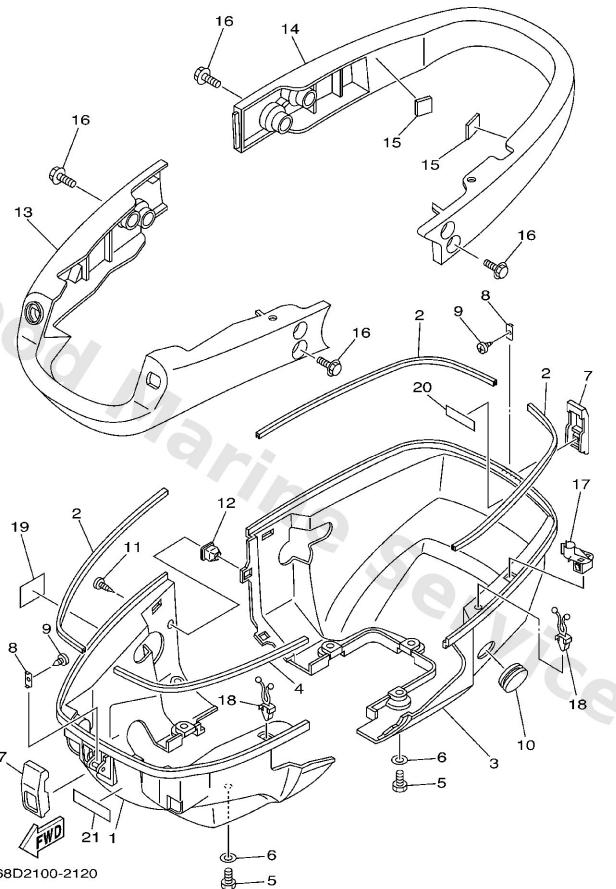
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET	5
CARBURETOR	8
CONTROL	10
CRANKSHAFT. PISTON	11
CYLINDER. CRANKCASE 1	12
CYLINDER. CRANKCASE 2	14
FUEL 1	16
FUEL 2	17
FUEL TANK	20
GENERATOR	21
INTAKE	22
LOWER CASING. DRIVE 1	23
LOWER CASING. DRIVE 2	26
REPAIR KIT 1	27
REPAIR KIT 2	29
STARTER	30
STEERING	33
TOP COWLING	36
UPPER CASING	37
VALVE	38

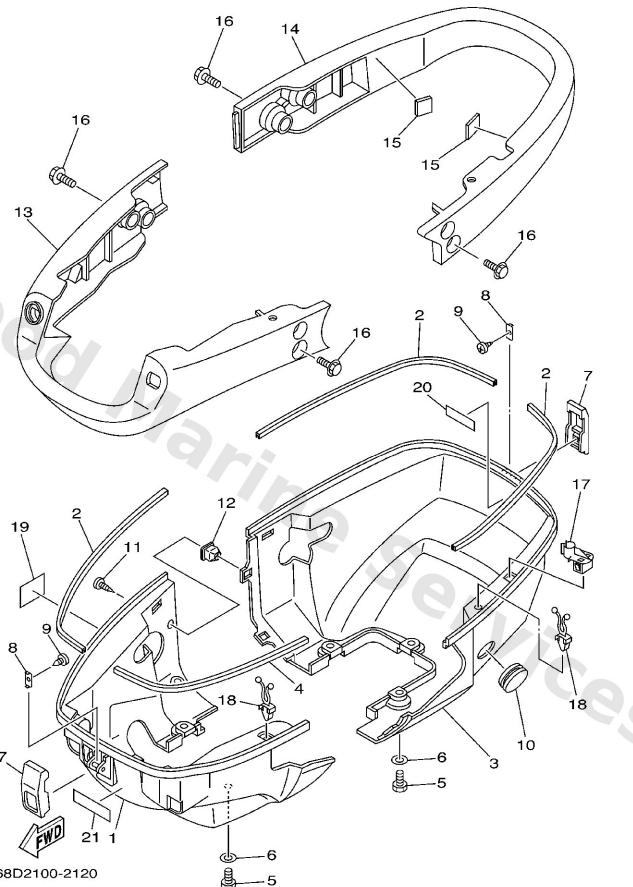
Bottom Cowling



C4

Ref	Part	
1	68D-G2711-01 Cowling bottom 1	Buy now
2	68D-G2628-00 Seal rubber 1	Buy now
3	68D-G2712-01 Cowling bottom 2	Buy now
4	68D-G2629-00 Seal	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6L5-42647-00 Holder, clamp band	Buy now
8	6L5-42823-00 Plate, stop	Buy now
9	90167-03M02 Screw, tapping(615)	Buy now
10	90480-22M72 Grommet	Buy now
11	90161-05001 Screw, Tapping	Buy now
12	90480-10004 Grommet	Buy now
13	68D-G2731-00 Carring, handle	Buy now
14	68D-G2735-00 Protector	Buy now
15	67D-42662-00 Damper	Buy now

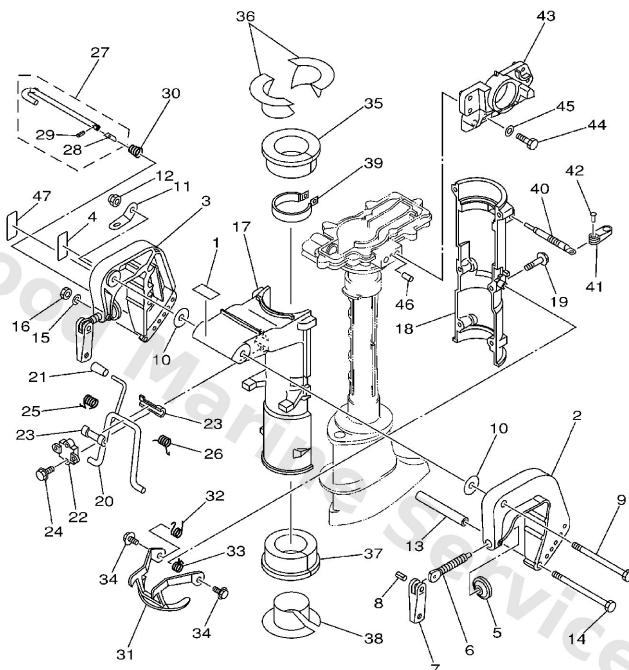
Bottom Cowling



Ref	Part	
16	90119-06M79 Bolt, with washer	Buy now
17	90464-07M50 Clamp	Buy now
18	90464-07078 Clamp(81k)	Buy now
19	67D-13444-40 Mark FOR USA,OCEANIA	Buy now
19	67D-13444-50 Mark FOR CANADA,CARIB	Buy now
20	68D-E2138-40 12 – FOR USA,OCEANIA	Buy now
20	68D-E2138-50 12 – FOR CANADA	Buy now
20	68D-E2138-60 12 – FOR CARIB	Buy now
21	68D-H257H-00 Plate, Mark FOR CARIB	Buy now

C4

Bracket

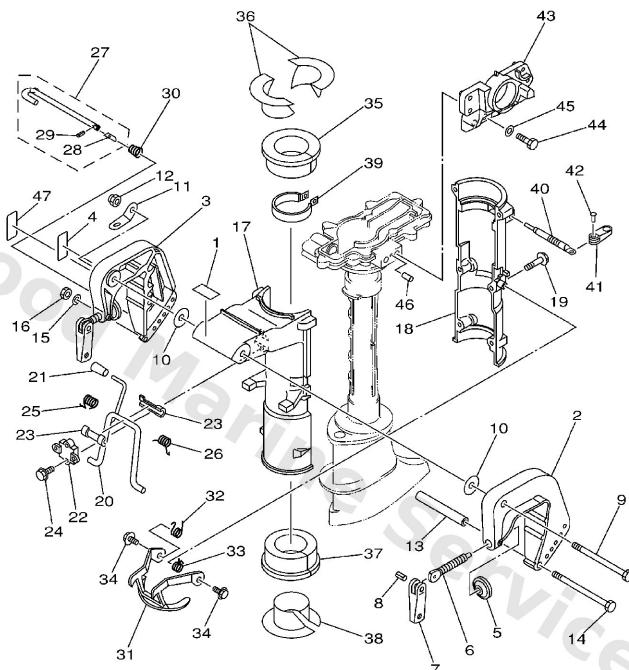



68D2100-2150

D1

Ref	Part	
1	68D-F4591-00 Emblem, Fuel Cock	Buy now
2	6L8-G3111-01-4D Bracket, clamp 1	Buy now
3	6L8-G3112-00-4D Bracket, clamp 2	Buy now
4	6M0-G3318-00 Cover	Buy now
5	620-43114-00 Pad, transom clamp	Buy now
6	6E0-43116-01 Screw, transom clamp	Buy now
7	6L8-G3118-01 Handle, transom cl	Buy now
8	90243-04M01 Pin(6a1)	Buy now
9	90101-08M07 Bolt(6e0)	Buy now
10	90202-08M58 Washer, plate	Buy now
11	68D-G3113-00 Plate, clamp bracket	Buy now
12	90185-08057 Nut, nylon (6j8)	Buy now
13	90387-06M11 Collar	Buy now
14	90101-06335 Bolt, hexagon (624)	Buy now
15	92990-06600 Washer, plain (646)	Buy now

Bracket



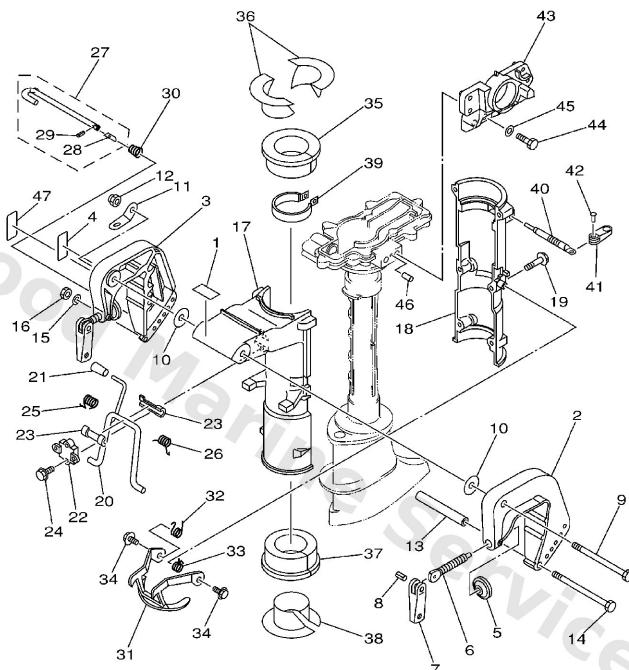
68D2100-2150



D1

Ref	Part	
16	95380-06600 Nut(661)	Buy now
19	95895-06035 Bolt, flange(4nx)	Buy now
20	6E0-43181-00 Lever, tilt stop 1	Buy now
21	6E0-43632-00 Knob, tilt	Buy now
22	6E0-43313-00-4D Bracket, swivel 3	Buy now
23	620-43189-00 Bushing	Buy now
24	95895-06020 Bolt, flange(jk3)	Buy now
25	90508-16020 Spring 6474319800	Buy now
26	90508-16021 Spring 6474318800	Buy now
27	68D-G3160-00 Tilt rod assembly	Buy now
28	6N0-G3165-00 Plate, tilt lock	Buy now
29	91690-30008 Pin. spring(656)	Buy now
30	90502-08M05 Spring, conical(6e0)	Buy now
31	6E0-43614-00-5B Plate, tilt lock	Buy now
32	90508-14M10 Spring, torsion (6e0)	Buy now

Bracket



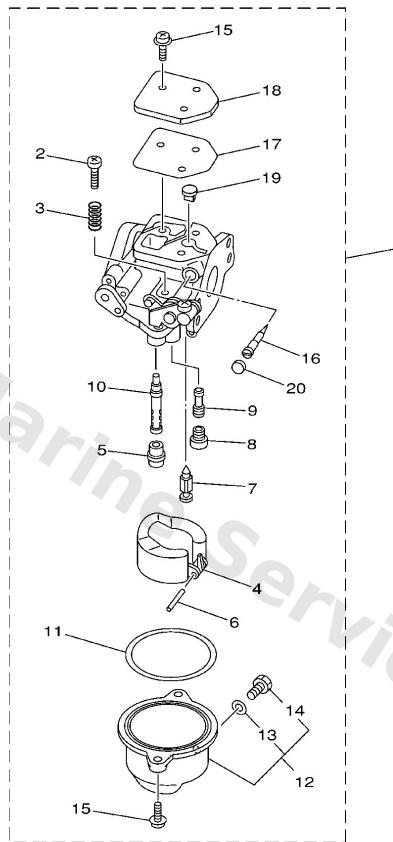
68D2100-2150



D1

Ref	Part	
33	90508-14M11 Spring, torsion (6e0)	Buy now
34	95895-06010 Bolt, flange(7ht)	Buy now
35	68D-G2537-00 Bushing, pivot sha	Buy now
36	68D-G2539-00 Bushing, pivot sha	Buy now
37	68D-G2538-00 Bush Pivot Shaft 2	Buy now
38	68D-G2549-00 Bush, pivot shaft 4	Buy now
39	6E0-42528-03 Plate, friction	Buy now
40	6L5-42529-01 Screw, friction piece	Buy now
41	68D-G2561-01 Knob, steering loc	Buy now
42	90266-04M05 Rivet(6l5)	Buy now
44	97075-08030 Bolt, hexagon (fj1)	Buy now
45	92995-08600 Washer, plain (663)	Buy now
46	93604-12M07 Pin, dowel (688)	Buy now
47	63V-82377-50 Label (Spark, Ignition) FOR CANADA	Buy now

Carburetor

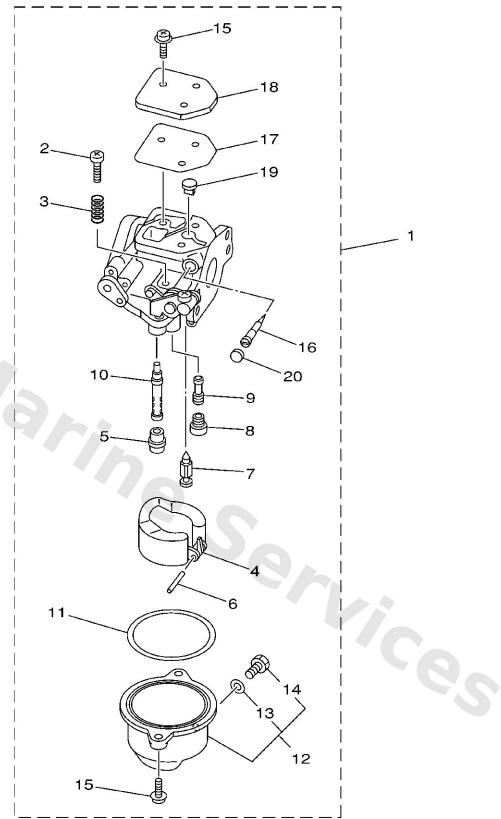


 FWD
67D0100-8070

B4

Ref	Part	
1	67D-14301-01 Carburetor assembly 1 FOR OCEANIA	Buy now
1	67D-14301-11 Carburetor assembly 1 EXCEPT	Buy now
2	6E5-14321-00 Screw, throttle	Buy now
3	6J8-14334-00 Spring, throttle	Buy now
4	68T-14385-00 Float	Buy now
5	67D-14966-00 Rubber cap	Buy now
6	67D-14386-00 Pin, float	Buy now
7	67D-14546-00 Valve, needle	Buy now
8	67D-1492E-34 Jet, main (#68)	Buy now
9	67D-1492F-18 Jet, air slow (#36)	Buy now
10	67D-1492A-00 Nozzle, main	Buy now
11	67D-14984-00 Gasket, float chamber	Buy now
12	67D-14981-00 Body, float chamber	Buy now
13	6J8-14959-00 Gasket, drin screw	Buy now
14	66T-14991-00 Plug, drain	Buy now

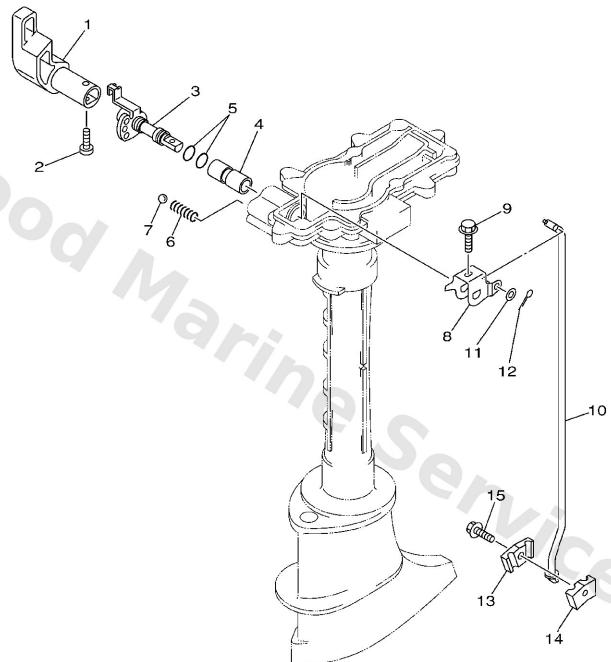
Carburetor



Ref	Part	
15	97980-04112 Screw, pan head (686)	Buy now
16	67D-14323-00 Screw, air adjusting	Buy now
17	67D-14536-00 Gasket	Buy now
18	67D-14527-00 Plate	Buy now
19	67D-14126-00 Plug	Buy now
20	67D-1432A-00 Plug FOR 67D-14301-11	Buy now

B4

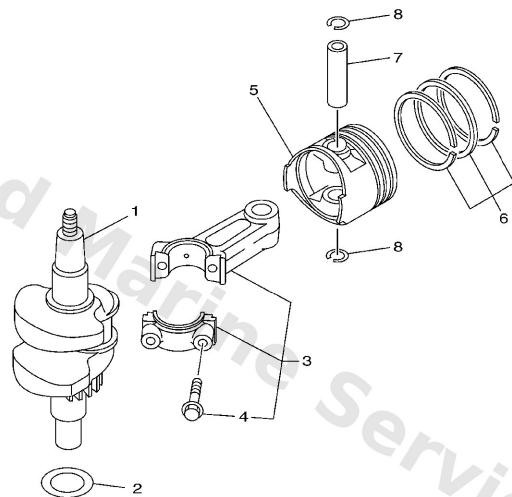
Control



C7

Ref	Part	
1	68D-G4111-00 Handle, gear shift	Buy now
2	98680-05520 Ybs53-520 screw,flat head	Buy now
3	68D-G4119-00 Shaft Change	Buy now
4	68D-G4122-01 Bushing, shift rod lever	Buy now
5	93210-09350 O-ring	Buy now
6	90501-12274 Spring 6554411600	Buy now
7	93505-16024 Ball	Buy now
8	68D-G4121-00 Lever Shift Rod 1	Buy now
9	90119-05M04 Bolt, with washer	Buy now
10	67D-44143-01 Rod Shift	Buy now
11	92990-05600 Washer, plain (646)	Buy now
12	91490-16010 Pin, cotter	Buy now
13	68D-G4145-00 Connector, shift rod 1	Buy now
14	68D-G4146-00 Connector, shift rod 2	Buy now
15	90119-06M00 Bolt, with washer	Buy now

Crankshaft. Piston

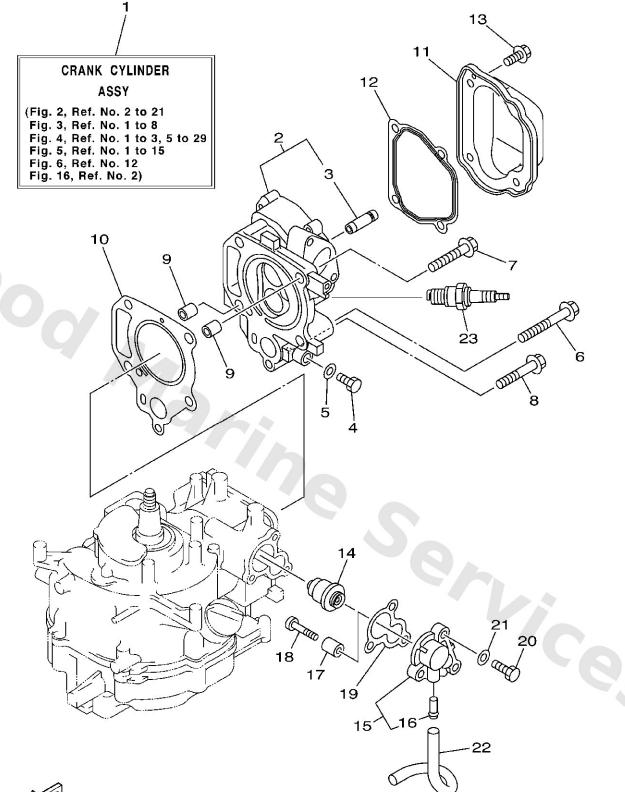


67D0010-8030

A6

Ref	Part	
1	67D-11400-00 Crankshaft assembly	Buy now
2	90201-266P2 Washer, plate(ja8)	Buy now
3	67D-11650-00 Connecting rod kit	Buy now
4	67D-11654-00 Bolt, connecting rod	Buy now
5	68D-E1631-00-96 Piston (std)	Buy now
5	68D-E1635-00 3- AP	Buy now
5	68D-E1636-00 3- AP	Buy now
6	68D-E1603-00 Piston ring (set)	Buy now
6	68D-E1604-00 3- AP	Buy now
6	68D-E1605-00 3- AP	Buy now
7	68D-E1633-00 3-	Buy now
8	93450-14088 Circlip (22f)	Buy now

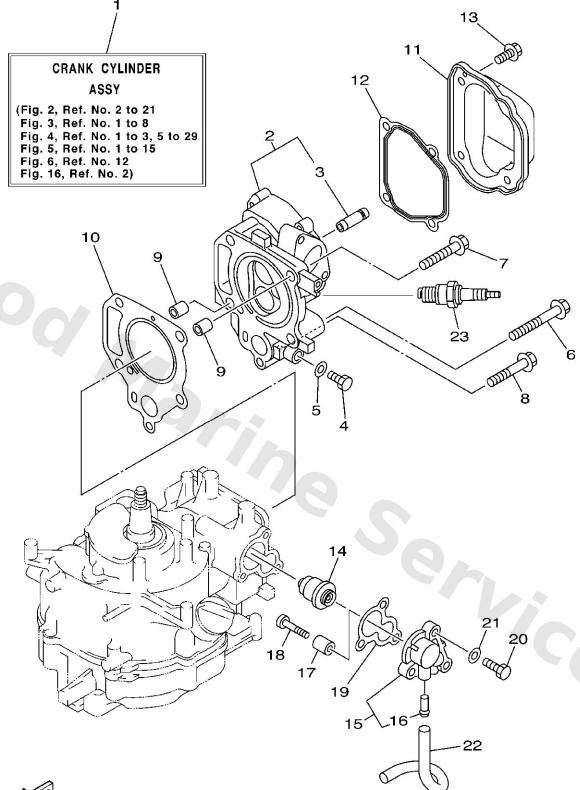
Cylinder. Crankcase 1



A5

Ref	Part	
2	68D-E1111-10-94 Head Cylinder (F4)	Buy now
3	67D-11133-10 Guide, valve 1	Buy now
4	97095-08014 Bolt, hexagon deep recess	Buy now
5	90430-08800 Gasket (256-11198-00)	Buy now
6	90105-08M36 Bolt (6g8)	Buy now
7	90105-08046 Bolt, flange	Buy now
8	90105-06M25 Bolt (6g1)	Buy now
9	99510-10114 Pin, dowel(3vd)	Buy now
10	67D-11181-A0 Gasket, cylinder head 1	Buy now
11	67D-11191-00 Cover, cylinder head 1	Buy now
12	68D-E1193-A0 Gasket head cover	Buy now
13	90105-06M14 Bolt (6e0)	Buy now
14	66M-12411-00 Thermostat	Buy now
16	650-24378-00 Pipe, joint 2	Buy now
17	68D-E1325-00 Anode	Buy now

Cylinder. Crankcase 1

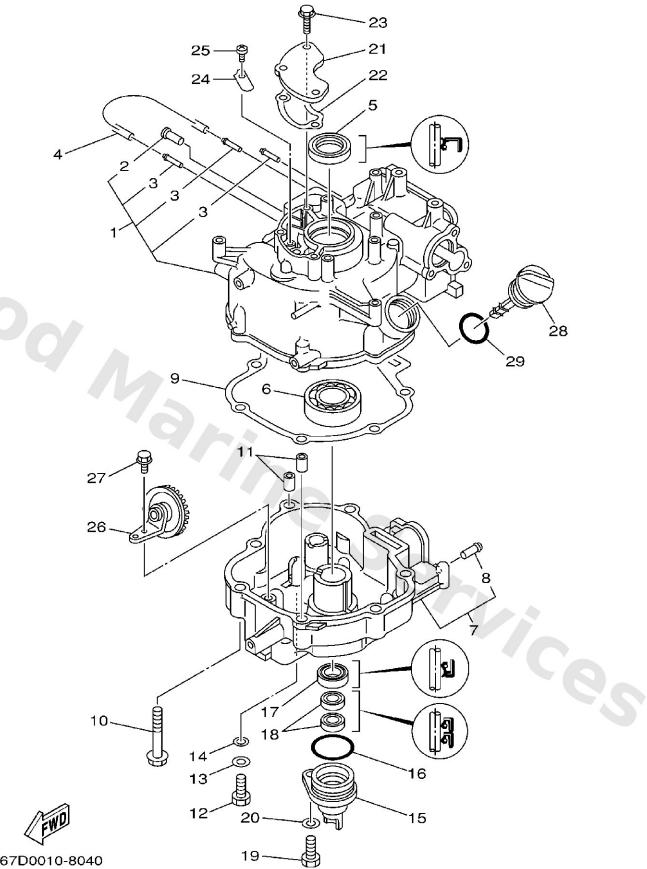


68D3100-3020

Ref	Part	
18	97880-05025 Screw, panhead (a93)	Buy now
19	68D-E2414-A0 Gasket, cover	Buy now
20	97095-06020 Bolt(7u8)	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	90445-09807 Hose (l180)	Buy now
23	94702-00248 Plug, spark (br6hs)	Buy now

A5

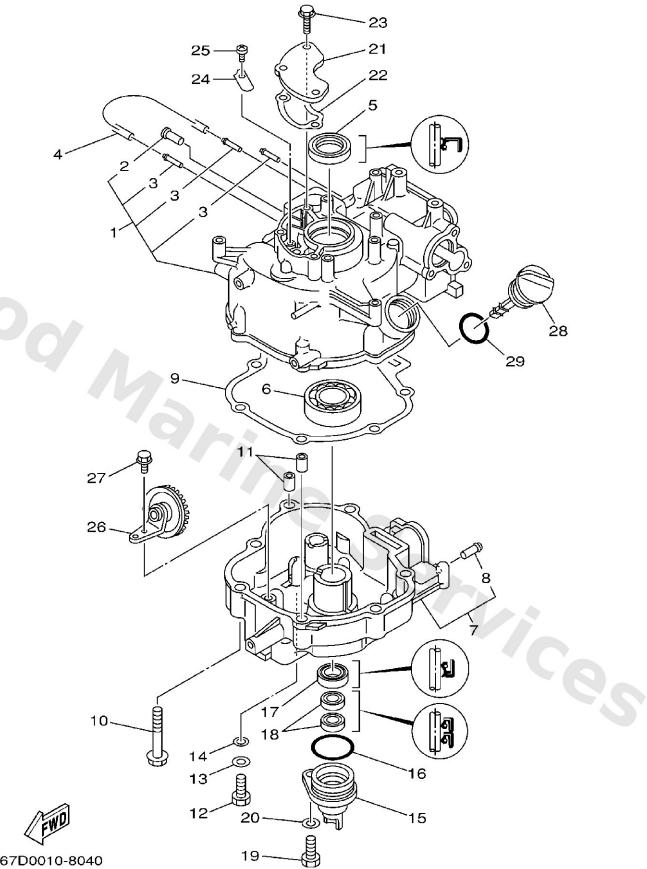
Cylinder. Crankcase 2



A7

Ref	Part	
1	68D-E1311-01-94 Cylinder 1	Buy now
2	650-24378-00 Pipe, joint 2	Buy now
3	6H1-14485-00 Pipe, joint	Buy now
4	90445-07806 Hose (l200)	Buy now
5	93102-25090 Oil seal (25x40x5-256)	Buy now
6	93306-205YD Bearing (6k8)	Buy now
7	68D-E5111-00-94 Crankcase 1	Buy now
9	68D-11351-A0 Gasket, cylinder	Buy now
10	97575-08550 Bolt, with washer	Buy now
11	99510-10114 Pin, dowel(3vd)	Buy now
12	97095-08020 Bolt, hexagon	Buy now
13	92995-08600 Washer, plain (663)	Buy now
14	90201-08818 Washer	Buy now
15	68D-E5396-00-5B Housing, oil seal	Buy now
16	93210-35537 O-ring	Buy now

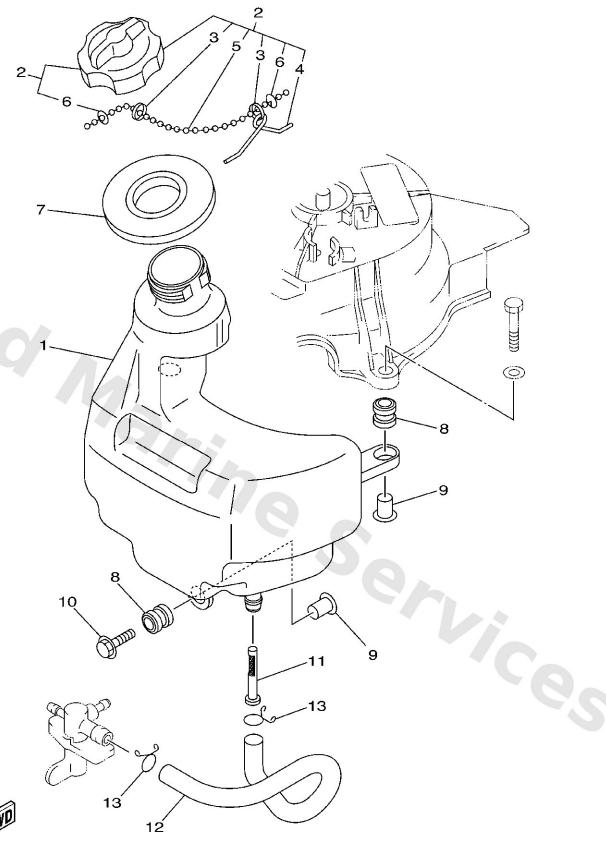
Cylinder. Crankcase 2



Ref	Part	
17	93102-20108 Oil seal	Buy now
18	93102-10004 Oil seal	Buy now
21	68D-E1168-00 Cover, Breather	Buy now
22	68D-E1169-A0 4-	Buy now
23	90119-06M80 Bolt(gj3)	Buy now
24	68D-E5346-00 Breather 1	Buy now
25	98503-04006 Screw, pan head (7h3)	Buy now
26	68D-E3102-00 Gear unit assembly	Buy now
27	95817-06012 Bolt, flange	Buy now
28	68D-E5362-00 Plug, oil level	Buy now
29	93210-24M79 O-ring	Buy now

A7

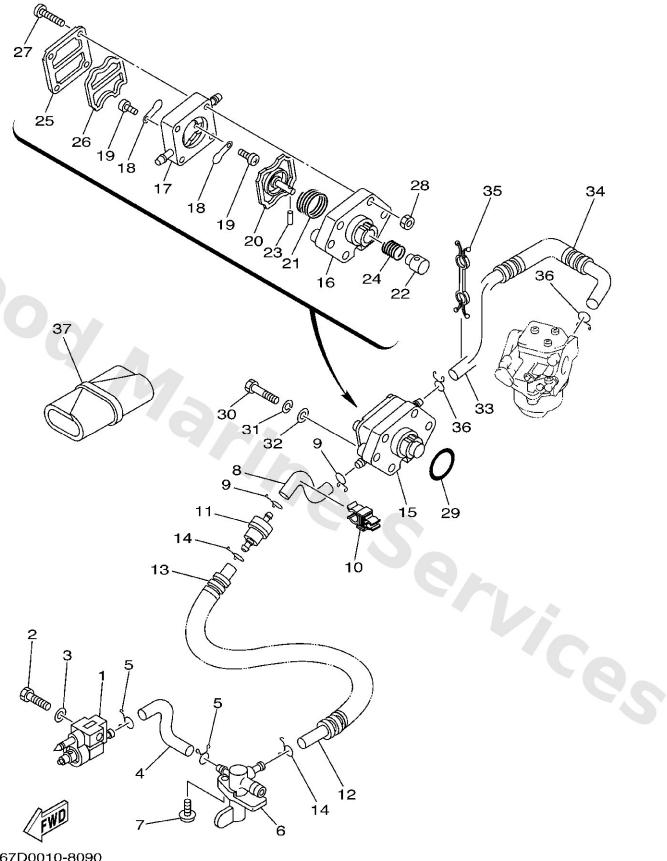
Fuel 1



Ref	Part	
1	68D-F4111-00 Tank, Fuel	Buy now
2	67D-24610-02 Cap assembly	Buy now
3	90501-10260 Spring, safety 6152463500	Buy now
4	624-24634-00 Hook, chain ball	Buy now
5	69M-24633-00 Chain, ball	Buy now
6	6H1-21757-00 Washer, special 1	Buy now
7	6L5-24641-00 Gasket, cap 1	Buy now
8	6A0-82317-00 Damper, ignition coil	Buy now
9	624-42542-00 Collar	Buy now
10	90119-06M88 Bolt, with washer	Buy now
11	6L5-24251-00 Strainer 1	Buy now
12	68D-F4311-00 Pipe, Fuel 1	Buy now
13	90467-13M13 Clip(6m6)	Buy now

B5

Fuel 2

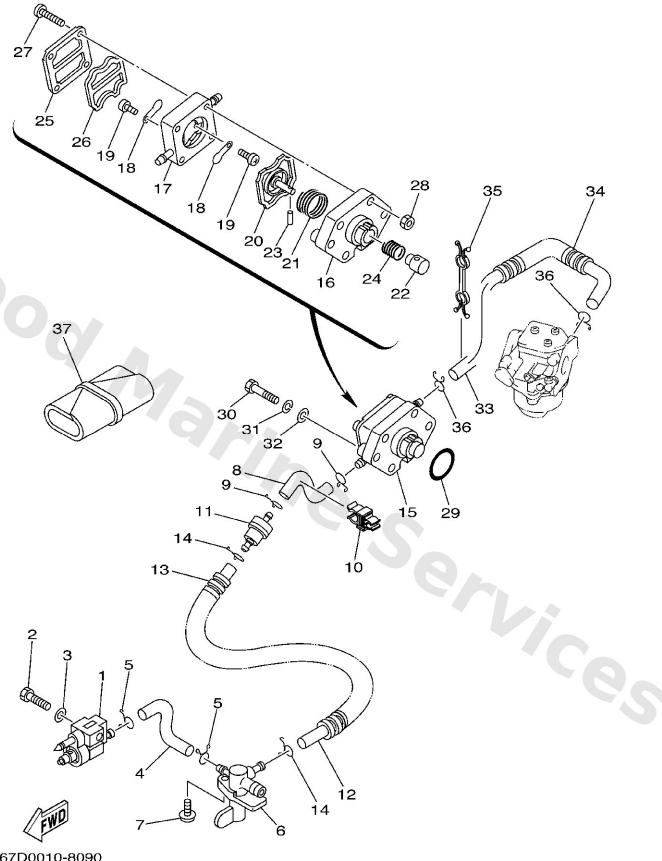


67D0010-8090

B6

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	68D-F4312-00 9-	Buy now
5	90467-09M09 Clip(6k8)	Buy now
6	68D-F4500-00 Fuel cock assembly 1	Buy now
7	90159-06M10 Screw, with washer(6l5)	Buy now
8	68D-F4313-00 Pipe 3	Buy now
10	90464-10M52 Clamp	Buy now
11	646-24251-02 Strainer 1	Buy now
12	90445-10804 Hose (l400)	Buy now
13	90446-14M12 Hose(6tc)	Buy now
15	67D-24410-02 Fuel pump assembly	Buy now
16	67D-24412-00 Body 1	Buy now
17	67D-24413-02 Body 2	Buy now

Fuel 2

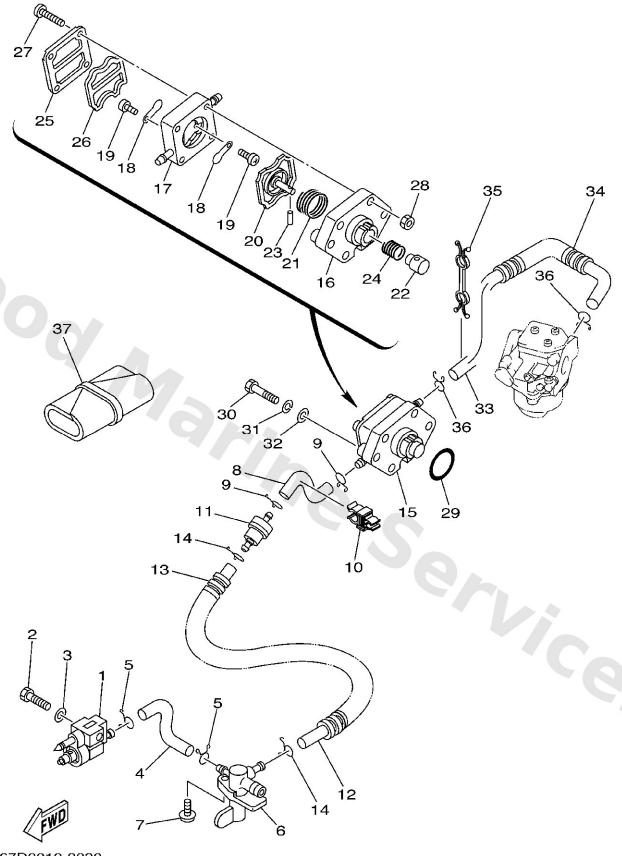


67D0010-8090

B6

Ref	Part	
18	6A0-24421-01 Valve, check	Buy now
19	6E7-14325-00 Screw, pan head	Buy now
20	67D-24411-00 Diaphragm	Buy now
21	67D-24423-00 Spring, diaphragm	Buy now
22	67D-13131-00 Plunger	Buy now
23	66M-24374-00 Pin	Buy now
24	67D-24454-00 Spring	Buy now
25	67D-24414-01 Body 3	Buy now
26	66M-24471-00 Diaphragm	Buy now
27	67D-24444-00 Screw	Buy now
28	9538004600 Nut,hex	Buy now
29	93210-27ME3 O-ring	Buy now
30	97095-06030 Bolt(jf7)	Buy now
31	92995-06100 Washer(6a1)	Buy now
33	90445-10805 Hose (l400)	Buy now

Fuel 2

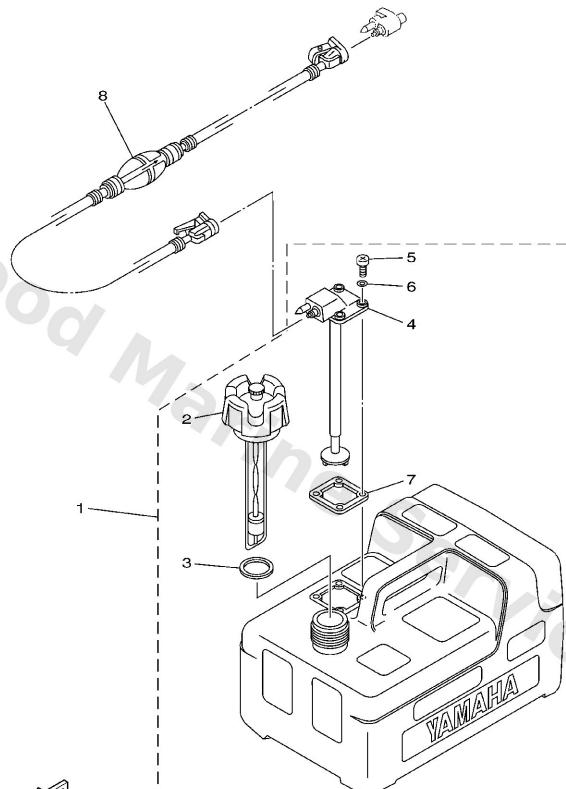


67D0010-8090

Ref	Part	
35	90464-10M53 Clamp	Buy now
37	68D-F8100-00 Tool Kit FOR CARIB	Buy now

B6

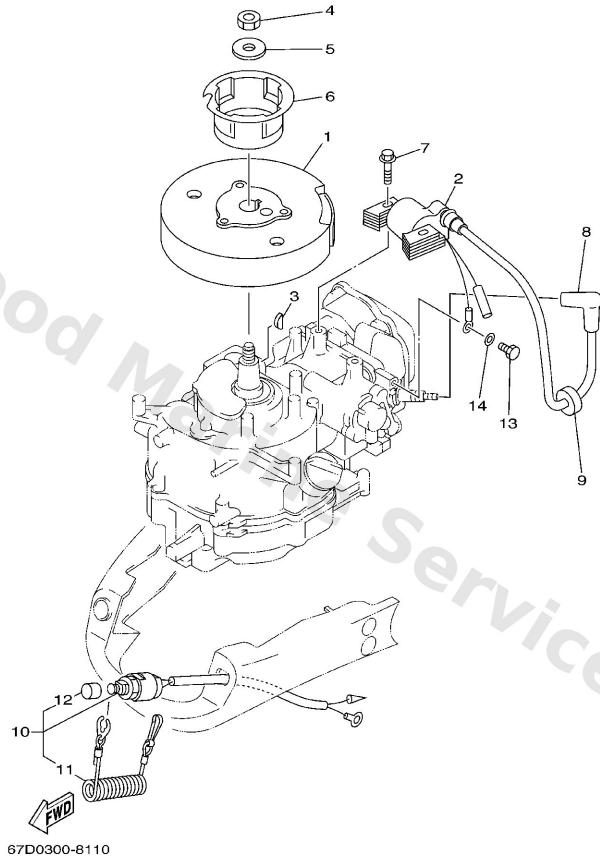
Fuel Tank



Ref	Part	
1	6YL-F4201-02 19 – AP FOR CANADA	Buy now
2	6YL-F4610-00 Cap assembly	Buy now
3	6YL-F4641-00 Gasket, cap 1	Buy now
4	6YL-F4260-01 Fuel meter assembly	Buy now
5	90157-05811 Screw, pan head	Buy now
6	6YL-F4329-00 Seal	Buy now
7	6YL-F4268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP FOR CANADA	Buy now

D7

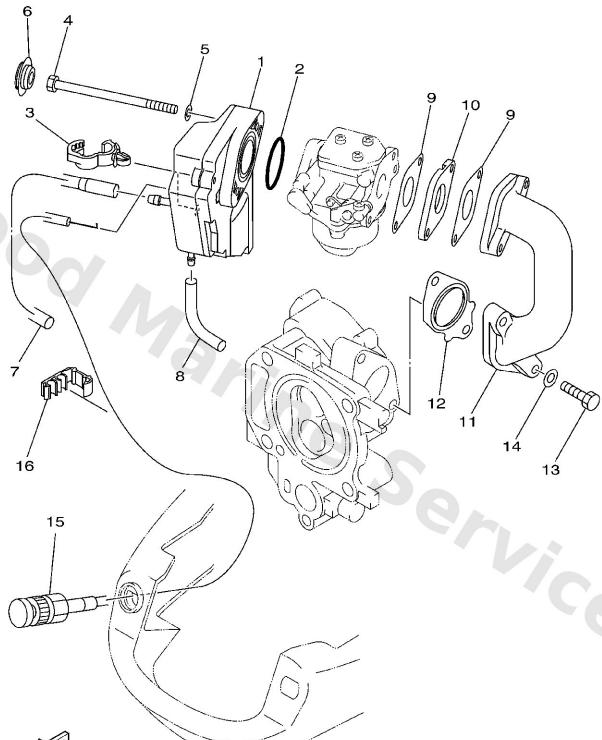
Generator



C3

Ref	Part	
1	67D-85650-00 Rotor assembly	Buy now
2	67D-85640-00 T.c.i. unit assembly	Buy now
3	90280-04M06 Key, woodruff(6a1)	Buy now
4	90170-10M33 Nut(6a1)	Buy now
5	90201-105A2 Washer, plate (4x7)	Buy now
6	67D-15723-00 Pulley Starter	Buy now
7	90105-06M24 Bolt (6g1)	Buy now
8	6E3-82370-21 Plug cap assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	67D-82575-00 Engine stop switch assembly	Buy now
11	682-82556-00 Lanyard, stop switch	Buy now
12	689-8257Y-00 Cap	Buy now
13	97095-06012 Bolt(gh1)	Buy now
14	92995-06600 Washer, plain (646)	Buy now

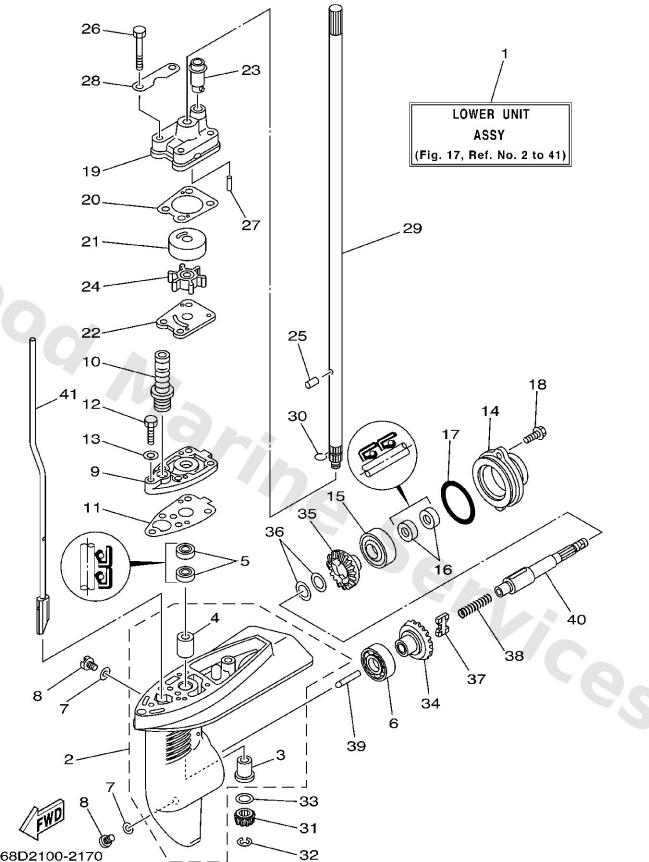
Intake



B3

Ref	Part	
1	68D-E4440-00 Silencer assembly, Intake	Buy now
2	93210-31MJ5 O-ring	Buy now
3	90464-13249 Clamp	Buy now
4	97095-06090 Bolt(62y)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	90480-18M74 Grommet	Buy now
7	68D-F4314-00 Pipe 4	Buy now
8	90445-07805 Hose (I200)	Buy now
9	68D-E3646-A0 Gasket Int. Manifold	Buy now
10	68D-E3647-00 Gasket, Manifold 3	Buy now
11	68D-E3641-00-94 Manifold, Intake 1	Buy now
12	68D-E3645-A0 Gasket int. manifold	Buy now
13	97095-06025 Bolt	Buy now
15	68D-F6330-00 Wire starter	Buy now
16	90464-05122 Clamp	Buy now

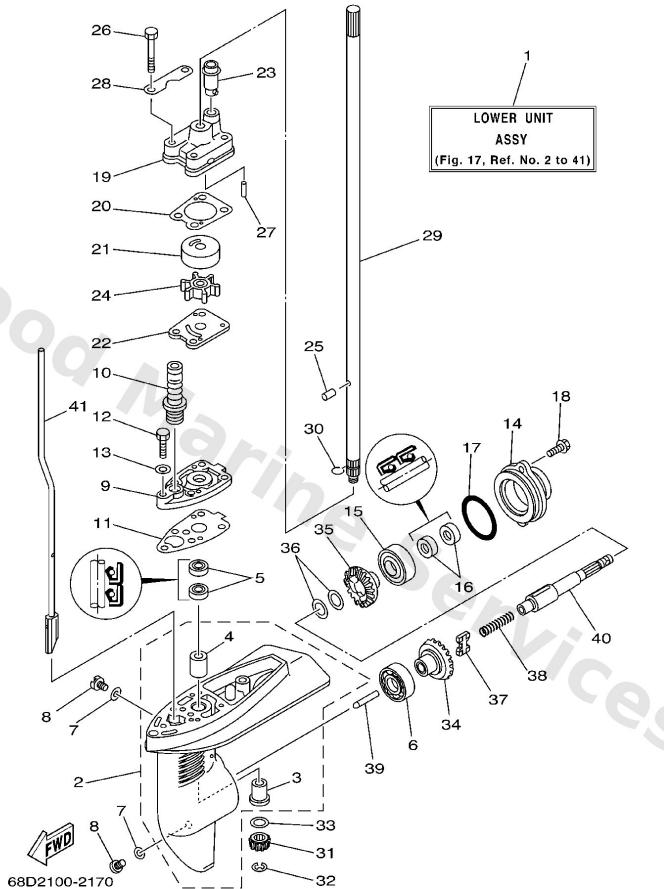
Lower Casing. Drive 1



D4

Ref	Part	
3	6E0-45317-09 Bushing	Buy now
4	6E0-45316-09 Bushing	Buy now
5	93101-10M14 Oil seal	Buy now
6	93306-004YH Bearing (7k2)	Buy now
7	90430-08801 Gasket	Buy now
8	90340-08002 Plug, straight screw	Buy now
9	68D-G5321-00 Plate	Buy now
10	6L2-44147-00 Boot, shift rod	Buy now
11	68D-G5315-A0 Packing, lower cas	Buy now
12	97095-06025 Bolt	Buy now
13	92995-06600 Washer, plain (646)	Buy now
16	93101-13M12 Oil seal	Buy now
17	93210-48214 O-ring	Buy now
18	95895-06016 Bolt, flange deep recess	Buy now
19	68D-G4311-01 Housing water pump	Buy now

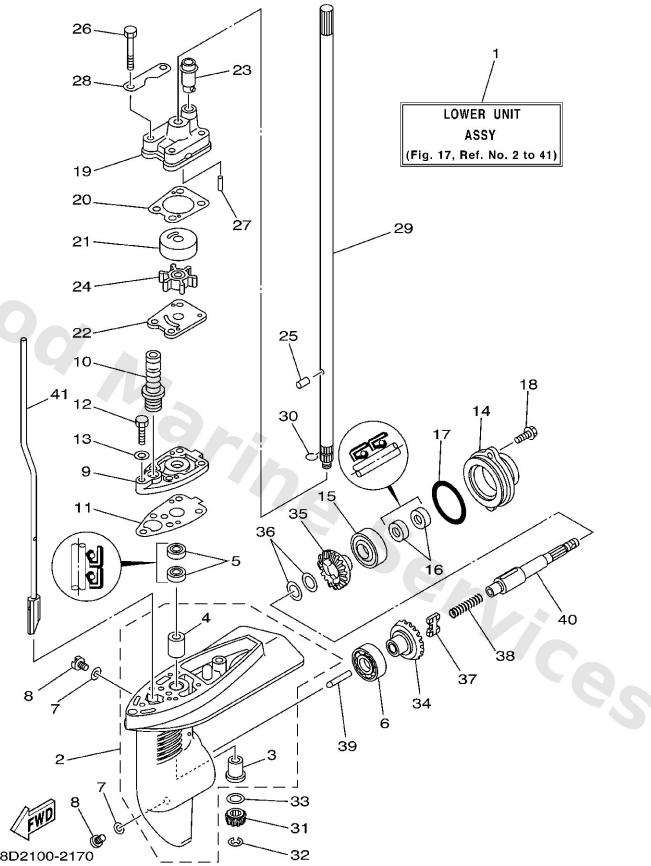
Lower Casing. Drive 1



D4

Ref	Part	
20	68D-G4315-A0 Gasket, water pump	Buy now
21	68D-G4322-00 Insert, cartridge	Buy now
22	6E0-44323-00 Outer plate, cartridge	Buy now
23	67D-44366-00 Damper, water seal 2	Buy now
24	6E0-44352-00 Impeller	Buy now
25	93604-09066 Pin, dowel	Buy now
26	97095-06045 Bolt, hexagon	Buy now
27	93604-18080 Pin. dowel. (647)	Buy now
28	68D-G4328-00 Plate	Buy now
29	68D-G5511-00 Shaft, drive S	Buy now
29	68D-G5511-10 Shaft, drive L	Buy now
30	90467-08M01 Clip (6e0)	Buy now
31	6E0-45551-00 Pinion (13t)	Buy now
32	99001-06600 Circlip(53l)	Buy now
33	90201-11M49 Washer, plate (6e0)	Buy now

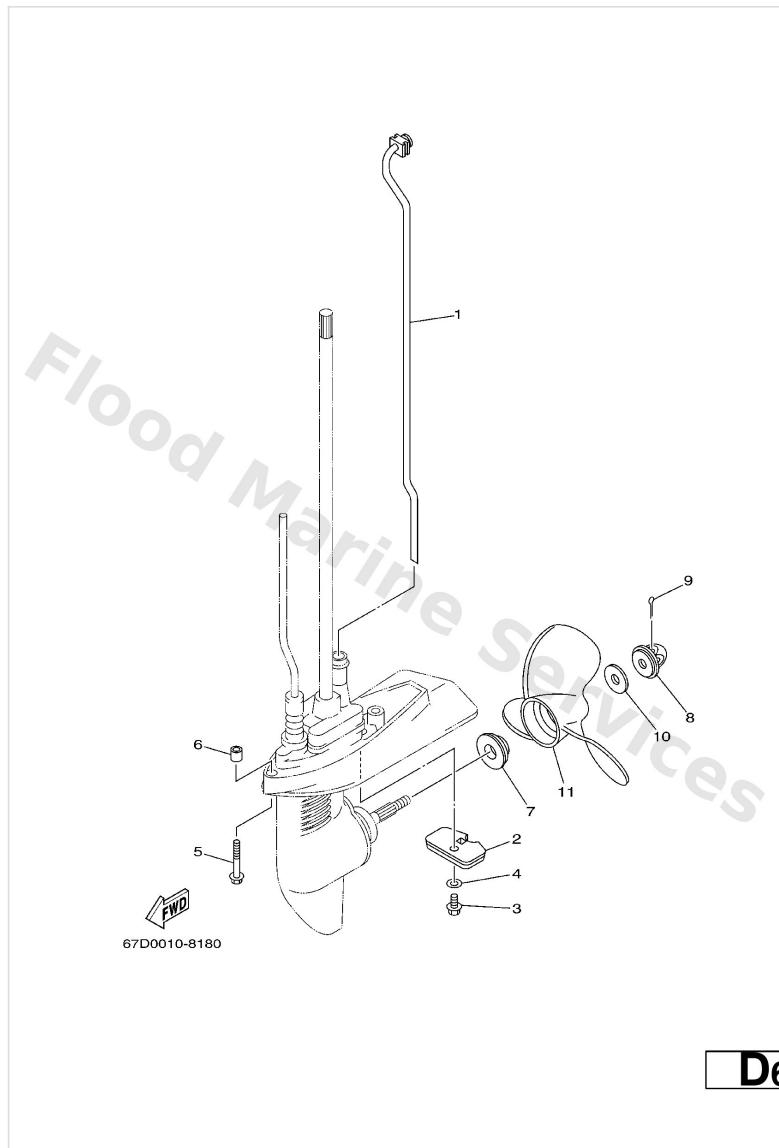
Lower Casing. Drive 1



D4

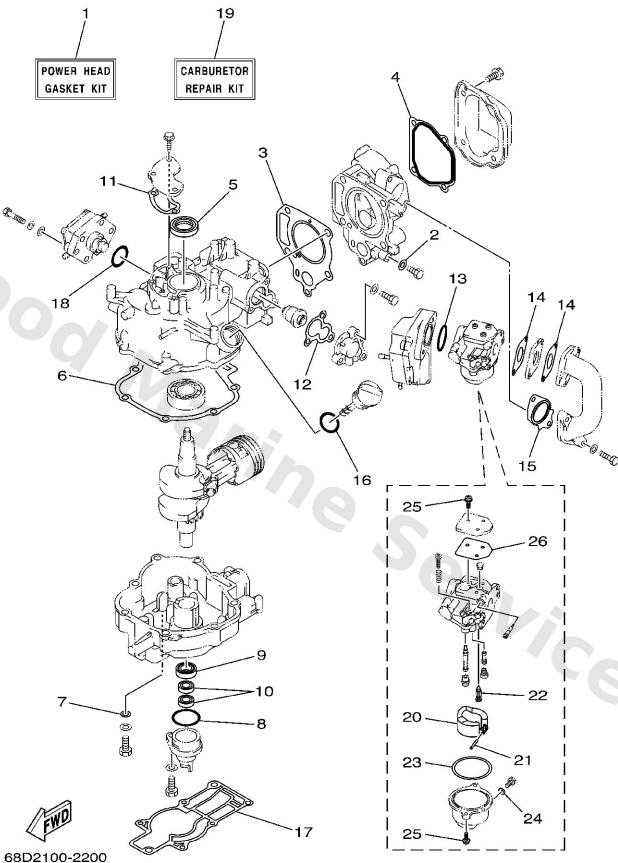
Ref	Part	
34	67D-45560-00 Gear	Buy now
35	67D-45570-00 Gear	Buy now
36	67D-45576-00 Washer, thrust 2	Buy now
37	67D-45631-01 Clutch, dog	Buy now
38	90501-10064 Spring, compression 6164563600	Buy now
39	67D-45635-00 Plunger, shift	Buy now
40	68D-G5611-10 Shaft, propeller	Buy now
41	68D-G4150-00 Shift cam assembly S	Buy now
41	68D-G4150-10 Shift cam assembly L	Buy now

Lower Casing. Drive 2



Ref	Part	
1	68D-G4360-00 Water Tube assembly S	Buy now
1	68D-G4360-10 Water tube assembly L	Buy now
2	68D-G5251-00 Anode	Buy now
3	95895-06012 Bolt, flange deep recess	Buy now
4	92990-06300 Washer, tooth	Buy now
5	90119-06M40 Bolt, with washer S	Buy now
6	90387-06806 Collar(6e0)	Buy now
7	68D-G5987-00 Spacer 1	Buy now
8	6L5-45616-00 Nut, propeller	Buy now
9	91490-25030 Pin, cotter(6l5)	Buy now
10	90201-08M54 Washer, plate (6e5)	Buy now
11	6E0-45941-01-EL Propeller (3x7-1/2 x8 -ba) UR	Buy now
11	6E0-45943-01-EL Propeller (3x7-1/2"x7"-ba) UR	Buy now
11	6E0-45949-00-EL Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now

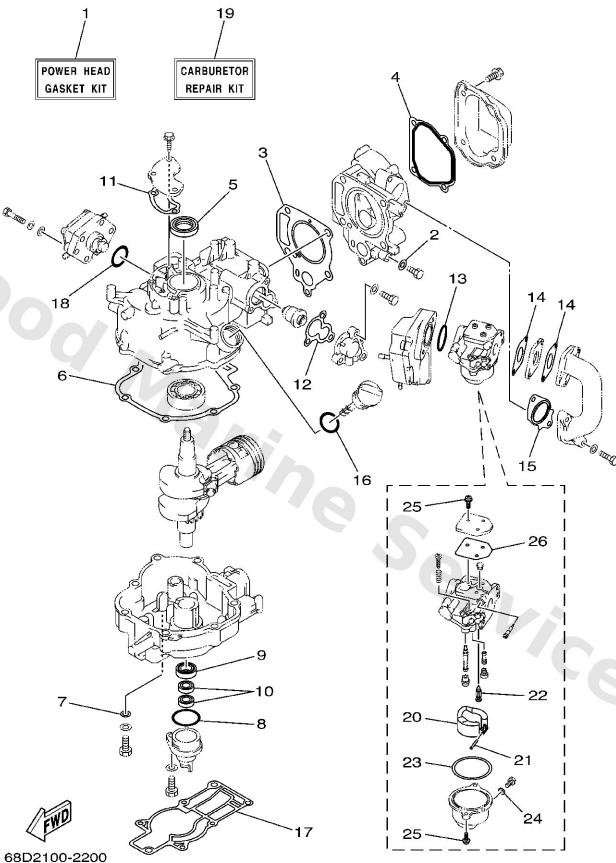
Repair Kit 1



E1

Ref	Part	
1	68D-WE001-00 Power head gasket kit	Buy now
2	90430-08800 Gasket (256-11198-00)	Buy now
3	67D-11181-A0 Gasket, cylinder head 1	Buy now
4	68D-E1193-A0 Gasket head cover	Buy now
5	93102-25090 Oil seal (25x40x5-256)	Buy now
6	68D-11351-A0 Gasket, cylinder	Buy now
7	90201-08818 Washer	Buy now
8	93210-35537 O-ring	Buy now
9	93102-20108 Oil seal	Buy now
10	93102-10004 Oil seal	Buy now
11	68D-E1169-A0 4-	Buy now
12	68D-E2414-A0 Gasket, cover	Buy now
13	93210-31MJ5 O-ring	Buy now
14	68D-E3646-A0 Gasket Int. Manifold	Buy now
15	68D-E3645-A0 Gasket int. manifold	Buy now

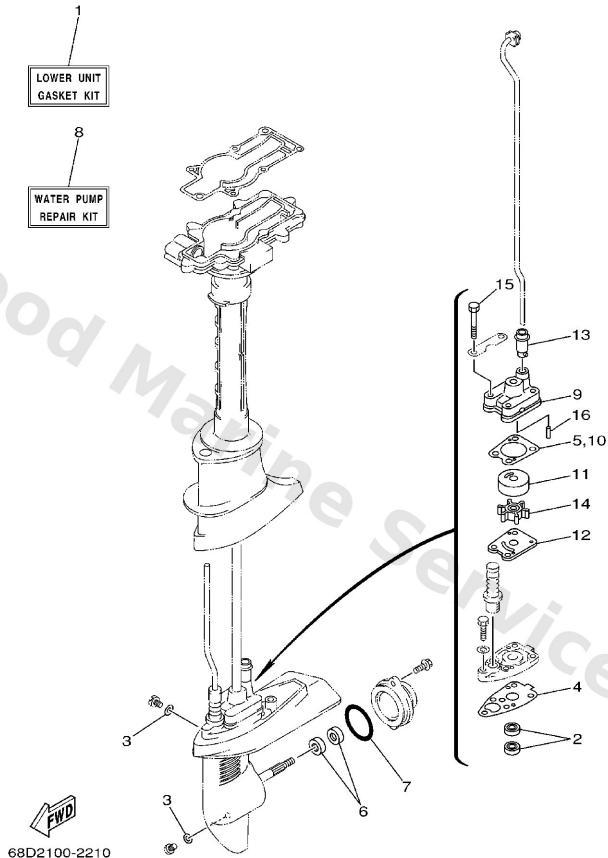
Repair Kit 1



E1

Ref	Part	
16	93210-24M79 O-ring	Buy now
17	68D-G5113-A0 Gasket, upper casing	Buy now
18	93210-27ME3 O-ring	Buy now
19	67D-W0093-01 Carburetor repair kit	Buy now
20	68T-14385-00 Float	Buy now
21	67D-14386-00 Pin, float	Buy now
22	67D-14546-00 Valve, needle	Buy now
23	67D-14984-00 Gasket, float chamber	Buy now
24	6J8-14959-00 Gasket, drin screw	Buy now
25	97980-04112 Screw, pan head (686)	Buy now
26	67D-14536-00 Gasket	Buy now

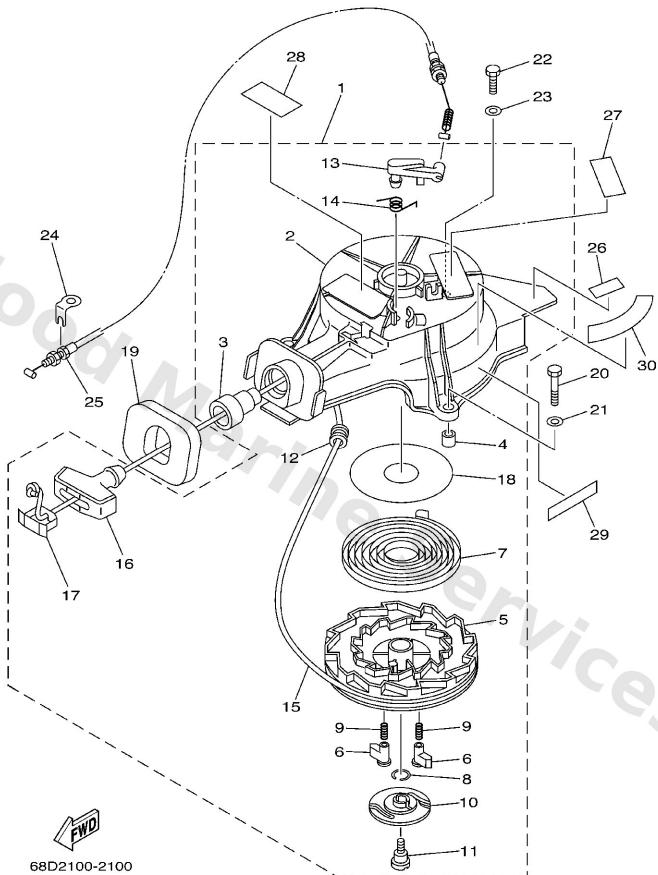
Repair Kit 2



E2

Ref	Part	
1	6E0-W0001-C1 Lower unit gasket kit	Buy now
2	93101-10M14 Oil seal	Buy now
3	90430-08801 Gasket	Buy now
4	68D-G5315-A0 Packing, lower cas	Buy now
5	68D-G4315-A0 Gasket, water pump	Buy now
6	93101-13M12 Oil seal	Buy now
7	93210-48214 O-ring	Buy now
8	68D-WG078-00 Water Pump Repair Kit	Buy now
9	68D-G4311-01 Housing water pump	Buy now
11	68D-G4322-00 Insert, cartridge	Buy now
12	6E0-44323-00 Outer plate, cartridge	Buy now
13	67D-44366-00 Damper, water seal 2	Buy now
14	6E0-44352-00 Impeller	Buy now
15	97095-06045 Bolt, hexagon	Buy now
16	93604-18080 Pin. dowel. (647)	Buy now

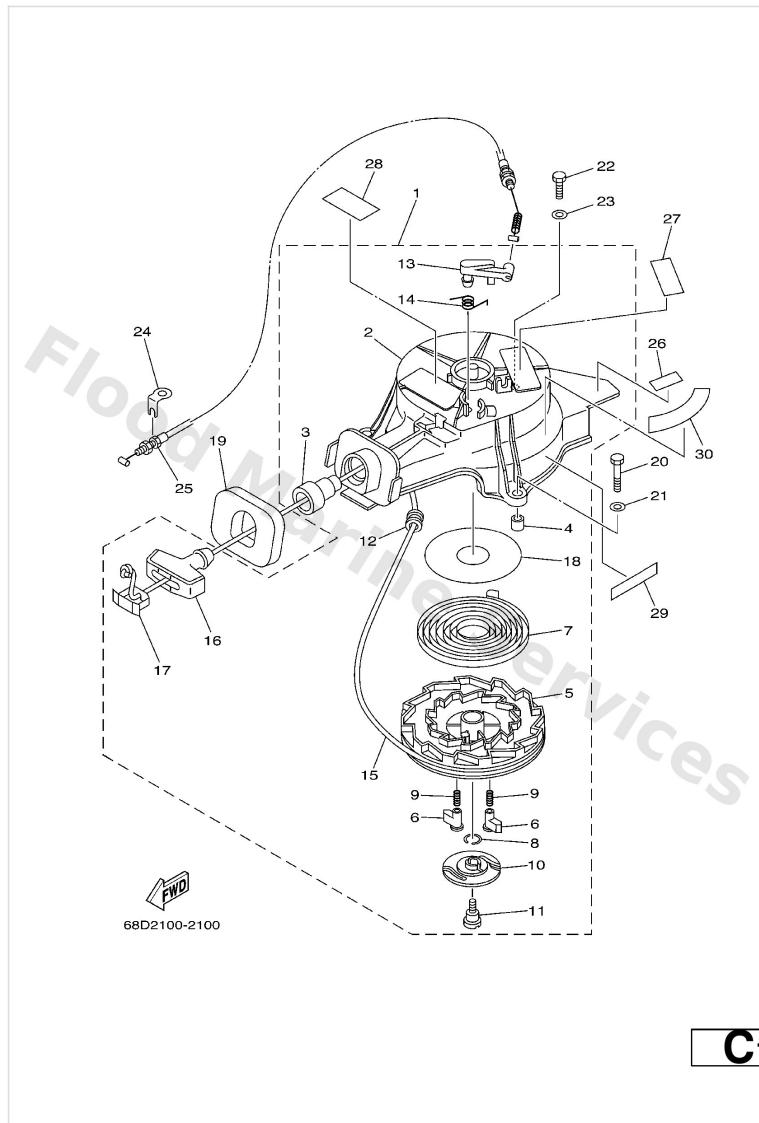
Starter



C1

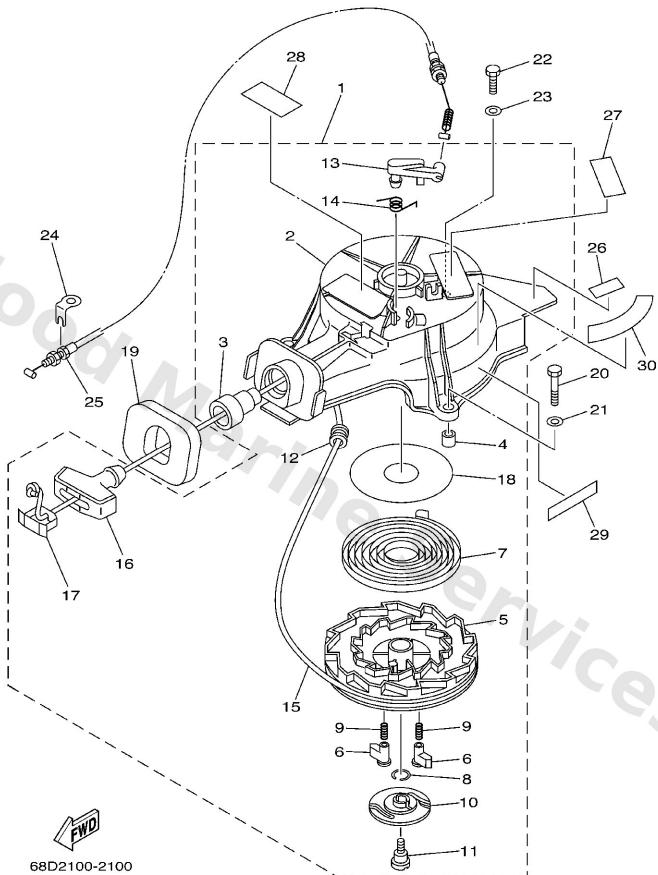
Ref	Part	
1	67D-15710-00 Starter assembly	Buy now
2	67D-15711-00 Case, Starter	Buy now
3	63V-15795-01 Guide, rope	Buy now
4	67D-15764-00 Collar 1	Buy now
5	67D-15714-00 Drum, sheave	Buy now
6	67D-15741-00 Pawl, drive	Buy now
7	67D-15713-00 Spring, starter	Buy now
8	67D-15705-00 Spring, drive pawl	Buy now
9	67D-15767-00 Spring	Buy now
10	67D-15735-00 Guide, cam	Buy now
11	67D-15793-00 Screw	Buy now
12	63V-15764-00 Collar 1	Buy now
13	67D-15794-00 Stopper	Buy now
14	67D-15734-00 Spring, return	Buy now
15	* item_description	Buy now

Starter



Ref	Part	
16	6G1-15755-00 Handle, starter	Buy now
17	6G1-15779-00 Cover	Buy now
18	67D-15739-00 Washer, thrust	Buy now
19	67D-15762-00 Seal Rubber 2	Buy now
20	97095-06035 Bolt(j52)	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	97095-06020 Bolt(7u8)	Buy now
24	67D-15772-00 Stay 2	Buy now
25	67D-15770-00 Cable comp., starter stop	Buy now
26	67D-42791-10 Mark 1	Buy now
27	6A1-83625-41 Mark 5	Buy now
28	6A1-83625-51 Mark 5 FOR CANADA,CARIB	Buy now
29	68D-13437-40 Mark, Caution FOR USA,OCEANIA	Buy now
29	68D-13437-50 Mark, caution FOR CANADA	Buy now
29	68D-13437-60 Mark, Caution FOR CARIB	Buy now

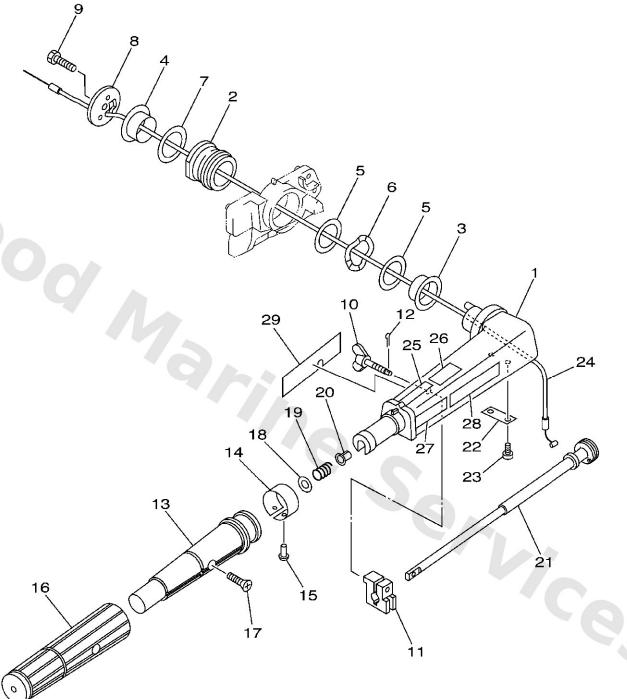
Starter



C1

Ref	Part	
30	67D-14427-40 Label, Instruction FOR USA,OCEANIA	Buy now
30	67D-14427-50 Label, Instruction FOR CANADA	Buy now
30	67D-14427-60 Label, Instruction FOR CARIB	Buy now

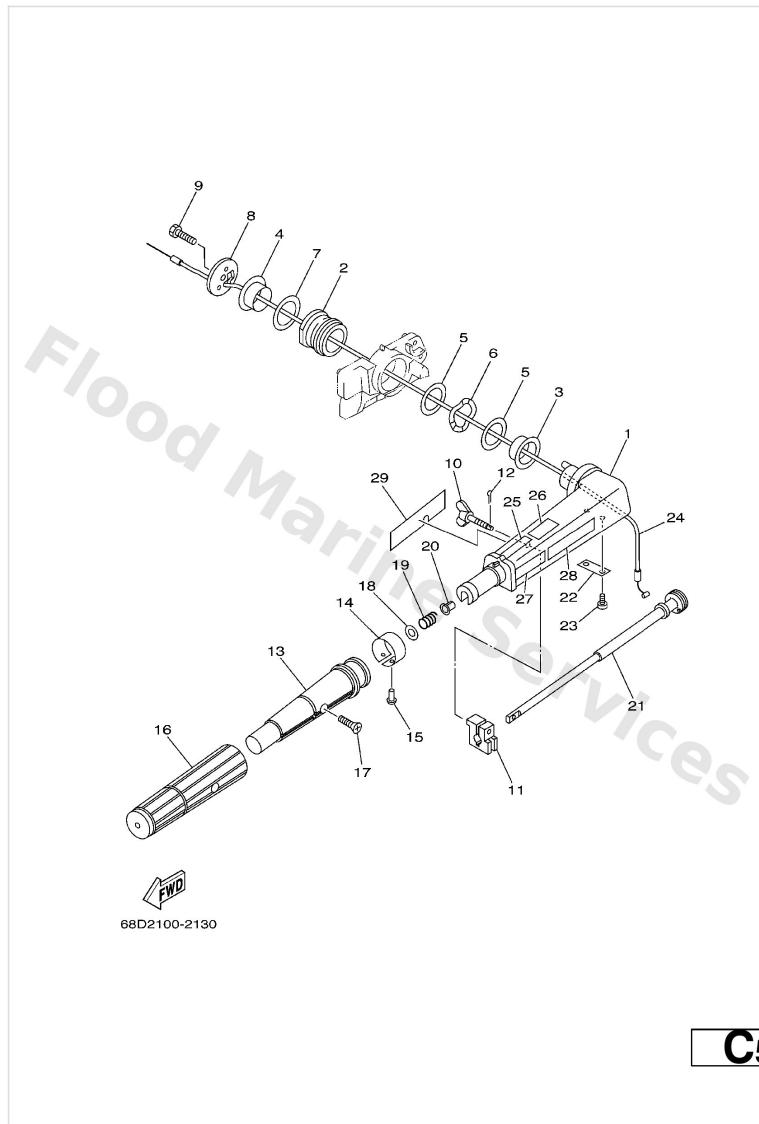
Steering



C5

Ref	Part	
1	68D-G2111-00-4D Handle, Steering	Buy now
2	67D-42129-00 Bushing, rubber	Buy now
3	68D-G2171-00 Bushing, 1	Buy now
4	68D-G2172-00 Bushing, 2	Buy now
5	68D-G2181-00 Washer, 1	Buy now
6	69M-G2188-00 Washer, wave	Buy now
7	68D-G2182-00 Washer, 2	Buy now
8	68D-G2131-01 Cover, Handle Steering	Buy now
9	97075-08025 Bolt, hexagon deep recess	Buy now
10	6G1-42125-01 Bolt, friction adjusting	Buy now
11	6N0-G2126-00 Piece, friction	Buy now
12	91490-16010 Pin, cotter	Buy now
13	68D-G2119-00 Grip, steering han	Buy now
14	68D-G2137-00 Indicator Throttle	Buy now
15	90269-02M09 Rivet(6I5)	Buy now

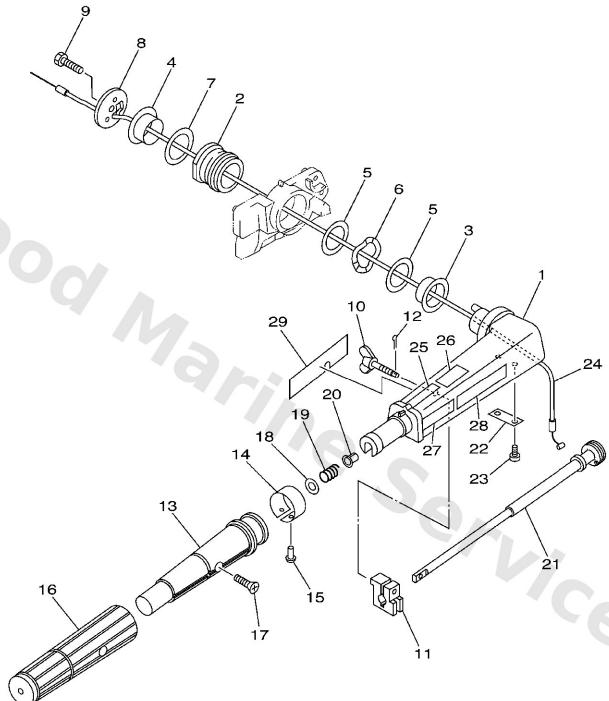
Steering



Ref	Part	
16	67D-42177-00 Rubber, handle	Buy now
17	90149-05M13 Screw, countersunk	Buy now
18	92903-10600 Washer, plate	Buy now
19	90501-23215 Spring (655)	Buy now
20	90386-08032 Bushing (650)	Buy now
21	69M-G2138-00 Lever, throttle	Buy now
22	68D-G2159-00 Stay	Buy now
23	97885-05012 Screw,pan head (646)	Buy now
24	68D-F6301-00 Trottle cable	Buy now
25	6E0-83627-41 Label, caution 7	Buy now
26	6E0-83627-51 Label, Caution 7 FOR CANADA,CARIB	Buy now
27	6A1-2415A-41 Label, caution	Buy now
28	6A1-2415A-51 Label Caution FOR CANADA,CARIB	Buy now
29	68D-E571Y-40 13 – FOR USA,OCEANIA	Buy now
29	68D-E571Y-50 Mark Caution FOR CANADA	Buy now

Steering

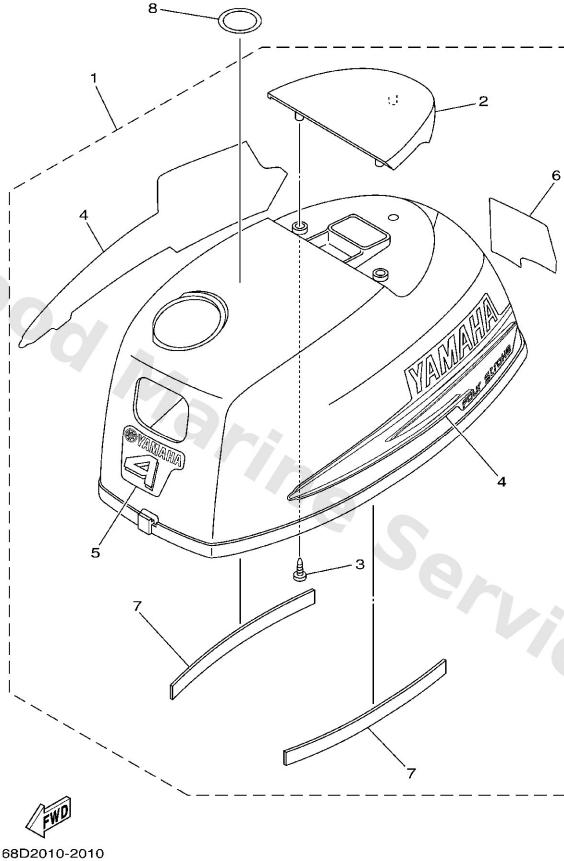
Ref	Part	
29	68D-E571Y-60 13 – FOR CARIB	Buy now



68D2100-2130

C5

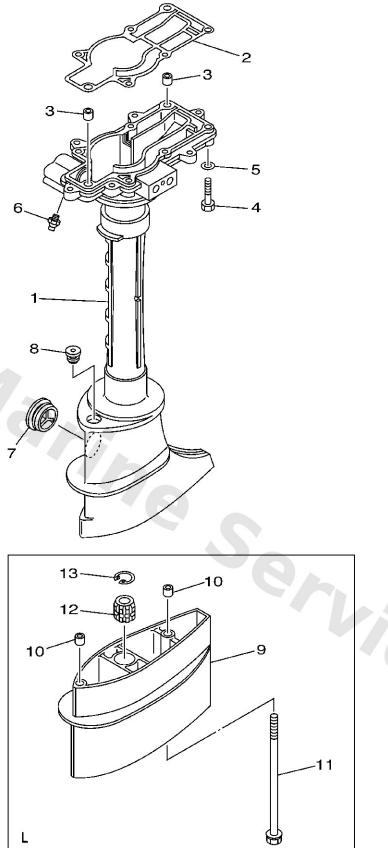
Top Cowling



Ref	Part	
2	68D-G2613-01 Molding,air duct	Buy now
3	97780-40012 Screw, trushead tapping (ge31)	Buy now
4	68D-WG070-00 Graphic set	Buy now
5	68D-G2677-00 Graphic, Front	Buy now
6	68D-G2678-00 Graphic Rear	Buy now
7	68D-42662-00 Damper	Buy now
8	67F-13434-02 Label, Caution	Buy now

A4

Upper Casing

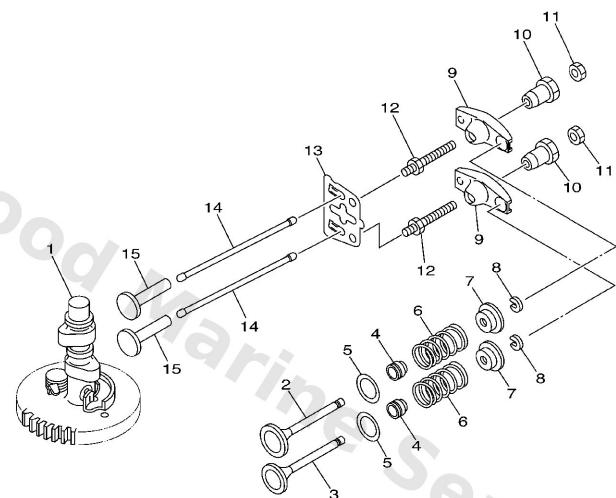


68D2010-2160

Ref	Part	
1	68D-G5111-01-4D Casing, Upper	Buy now
2	68D-G5113-A0 Gasket, upper casing	Buy now
10	90387-06806 Collar(6e0) L	Buy now
4	97095-06035 Bolt(j52)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	93700-06M03 Nipple, grease(6a1)	Buy now
7	647-45151-01 Cover, upper casing	Buy now
8	90480-10M13 Grommet (6e0)	Buy now
11	90119-06M77 Bolt, with washer L	Buy now
12	6E0-45318-01 Bushing, drive shaft 3 L	Buy now
13	93420-22M03 Cir clip (6e0) L	Buy now

D3

Valve



B2

Ref	Part	
1	68D-E2170-00 Cam shaft assembly	Buy now
2	67D-12111-00 Valve, intake	Buy now
3	67D-12121-00 Valve, exhaust	Buy now
4	51Y-12119-00 Seal, valve stem	Buy now
5	68T-12116-00 Seat, valve spring	Buy now
6	68D-E2113-00 Spring, valve inne	Buy now
7	7NJ-12117-00 Retainer, valve spring	Buy now
8	7NJ-12118-00 Cotter, valve	Buy now
9	67D-12151-00 Arm, valve rocker	Buy now
10	7FK-12165-00 Pivot, rocker arm	Buy now
11	7FK-12158-00 Nut, lock	Buy now
12	67D-12157-00 Bolt	Buy now
13	68D-E2155-00 Guide, Push Rod	Buy now
14	67D-12154-00 Rod, valve push	Buy now
15	JA9-12153-00 Lifter, valve	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.