



Yamaha F50AET 2005

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

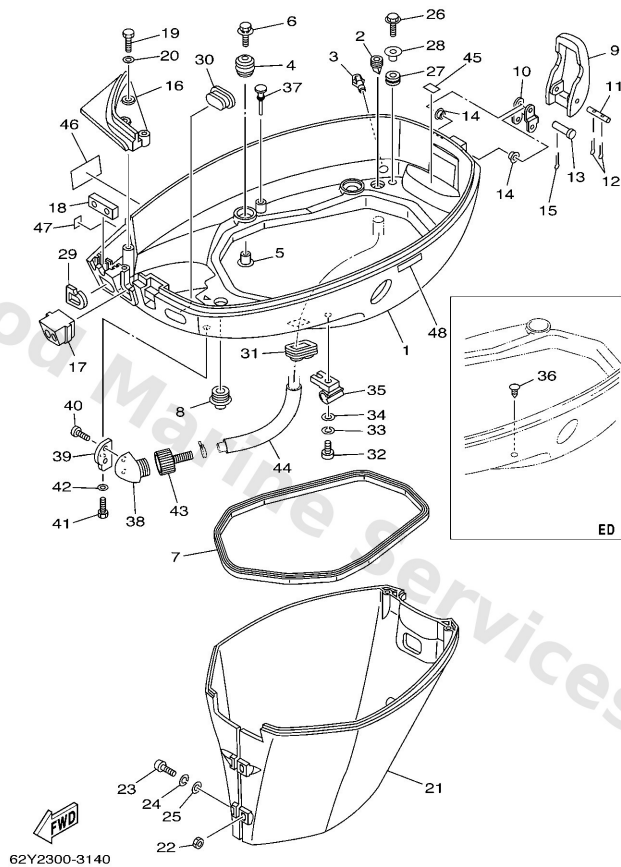
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
BRACKET 3	13
CARBURETOR	16
CONTROL	19
CRANKSHAFT & PISTON	22
CYLINDER & CRANKCASE 1	24
CYLINDER & CRANKCASE 2	27
ELECTRICAL 1	30
ELECTRICAL 2	32
FUEL	35
FUEL TANK	38
GENERATOR	39
INTAKE	41
LOWER CASING & DRIVE 1	44
LOWER CASING & DRIVE 2	50
LOWER CASING & DRIVE 3	53
LOWER CASING & DRIVE 4	59
METER	61
OIL PAN	62
OIL PUMP	64
POWER TRIM & TILT ASSY 1	66
POWER TRIM & TILT ASSY 2	71
REMOTE CONTROL ASSY	73
REMOTE CONTROL BOX	78
REPAIR KIT 1	79
REPAIR KIT 2	81
REPAIR KIT 3	82
REPAIR KIT 4	85
STARTING MOTOR	88
STEERING GUIDE	90
TOP COWLING	91
UPPER CASING	93
VALVE	96

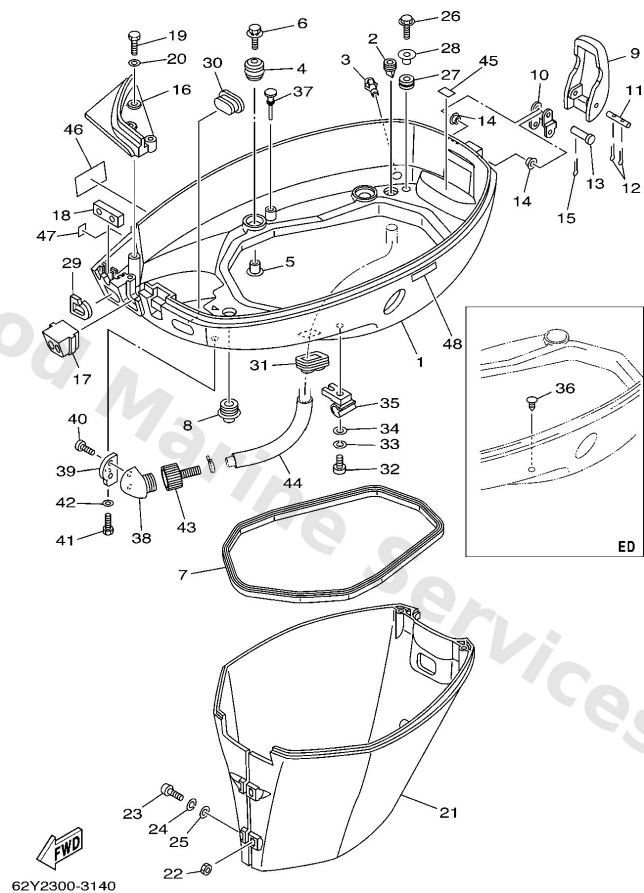
Bottom Cowling



D2

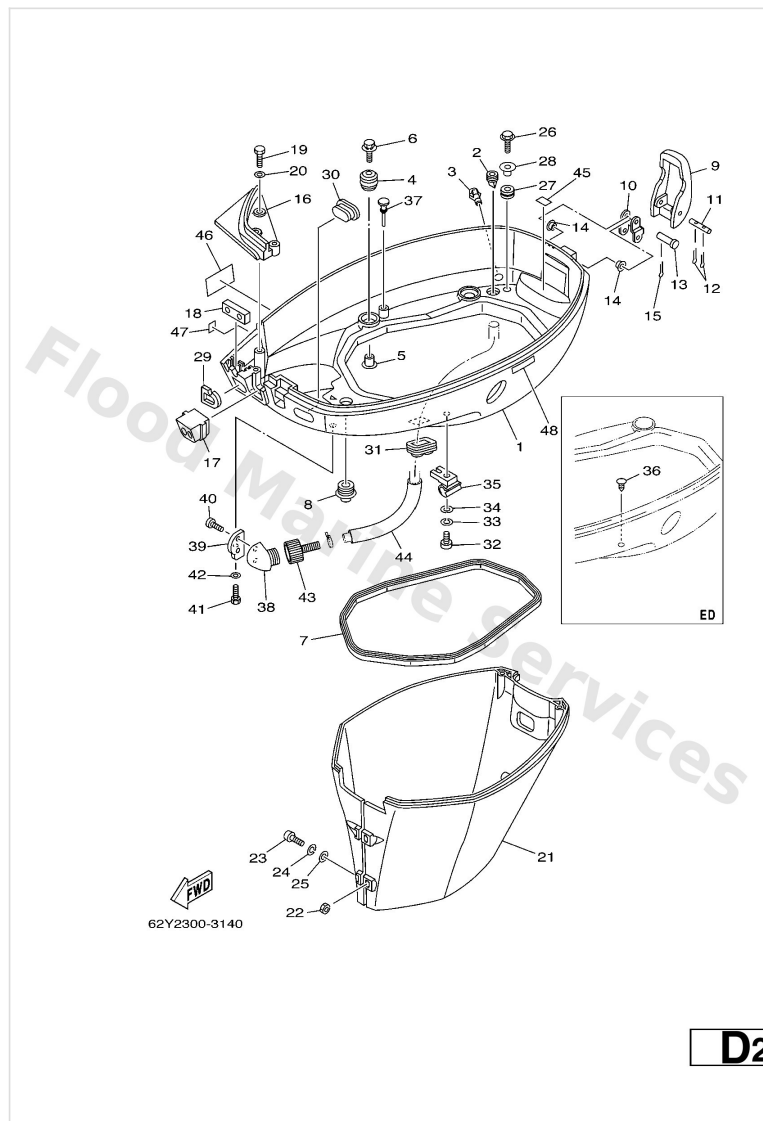
Ref	Part	
1	62Y42711044D Cowling, bottom 1	Buy now
1	62Y42711144D Cowling, bottom 1	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	6H34439101 Nipple, hose	Buy now
4	9048009M12 Grommet (6a0)	Buy now
5	9038706060 Collar (688)	Buy now
6	9011906M08 Bolt, with washer	Buy now
7	62Y4271600 Rubber seal 1	Buy now
8	6E54272400 Grommet	Buy now
9	62Y42828004D Plate, clamp	Buy now
10	62Y4281500 Lever, clamp	Buy now
11	9024905M30 Pin(62y)	Buy now
12	9149016010 Pin, cotter	Buy now
13	9024005M19 Pin, clevis(62y)	Buy now
14	9038605002 Bush 626412910000	Buy now

Bottom Cowling



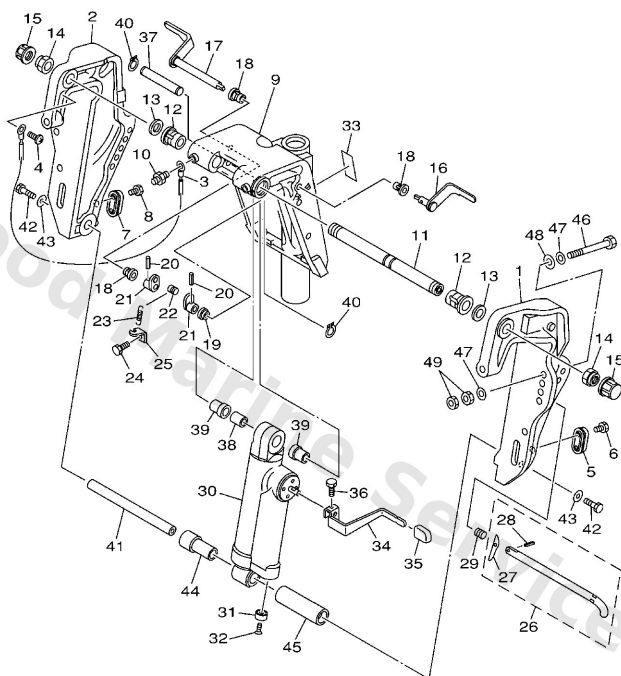
Ref	Part	
16	62Y42738015B Plate, fitting	Buy now
17	62Y4272500 Grommet	Buy now
17	62Y4272530 Grommet	Buy now
18	62Y4272700 Grommet	Buy now
41	9709506020 Bolt(7u8) FLUSHING KIT	Buy now
42	9299506600 Washer, plain (646) FLUSHING KIT	Buy now
21	62Y42741004D Apron	Buy now
22	9538006600 Nut(661)	Buy now
23	9788006025 Screw, pan head(6b0)	Buy now
24	9299006100 Washer(6a1)	Buy now
25	9299006600 Washer, plain (646)	Buy now
26	9010906M80 Bolt	Buy now
27	9048013M24 Grommet (6e9)	Buy now
28	9038706M43 Collar (6e9)	Buy now
29	61N2432900 Seal	Buy now

Bottom Cowling



Ref	Part	
30	6H34272700 Grommet	Buy now
31	65W4272410 Grommet FLUSHING KIT	Buy now
31	6H14272621 Grommet FLUSHING KIT	Buy now
35	9046409M43 Clamp(62y)	Buy now
36	9033805M03 Plug (6h1)	Buy now
37	62Y4274800 Grommet	Buy now
38	68T1257200 Adapter FLUSHING KIT	Buy now
39	6H11253500 Plate FLUSHING KIT	Buy now
40	9016706002 Screw, tapping FLUSHING KIT	Buy now
43	6R31258000 Joint assembly FLUSHING KIT	Buy now
44	9044514M41 Hose (L150) FLUSHING KIT	Buy now
45	62Y8237700 Label	Buy now
46	62Y1344450 Mark	Buy now
47	6A12817600 Label Caution	Buy now
48	6E38257H00 Plate Mark	Buy now

Bracket 1

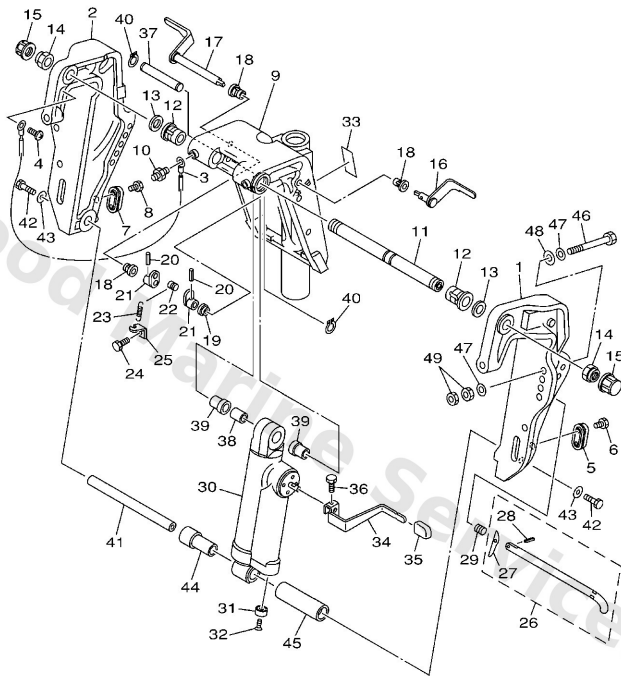


FWD
62Y0010-1200

D6

Ref	Part	
1	62Y43111004D Bracket, clamp	Buy now
2	62Y43112004D Bracket, clamp	Buy now
3	63D8214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	65W4525100 Anode	Buy now
6	9010106020 Bolt	Buy now
9	63D43311134D Bracket, swivel 1	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	63D4313101 Bolt, clamp bracket	Buy now
12	9038622M15 Bushing (688)	Buy now
13	9020122M03 Washer, plate(64j)	Buy now
14	9018522M11 Nut, self-locking	Buy now
15	6G54314501 Cap, clamp bracket	Buy now
16	6H54318103 Lever, tilt stop 1	Buy now
17	6H54318503 Lever, tilt stop 2	Buy now

Bracket 1

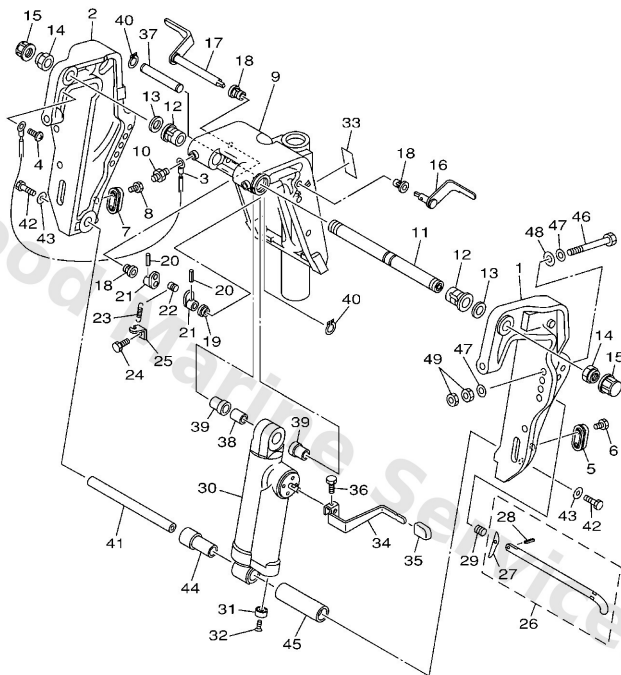


62Y0010-1200

D6

Ref	Part	
18	9038610M16 Bushing (688)	Buy now
19	9038610025 Bushing (658)	Buy now
20	9169030020 Pin, spring (6h4)	Buy now
21	6G54314800 Collar, distance	Buy now
22	9024906M19 Pin(6e5)	Buy now
23	9050614M24 Spring, tension(6e5)	Buy now
24	9709506010 Bolt	Buy now
25	6G54314400 Hook, spring	Buy now
26	6884316001 Tilt rod ass'y	Buy now
27	6884316500 Stopper, tilt rod	Buy now
28	9169030012 Pin, spring	Buy now
29	9050216M02 Spring, conical (688)	Buy now
30	62Y43170104D Shock Absorber Sub-assembly	Buy now
31	6634525100 Anode	Buy now
32	9015206M01 Screw, countersunk	Buy now

Bracket 1



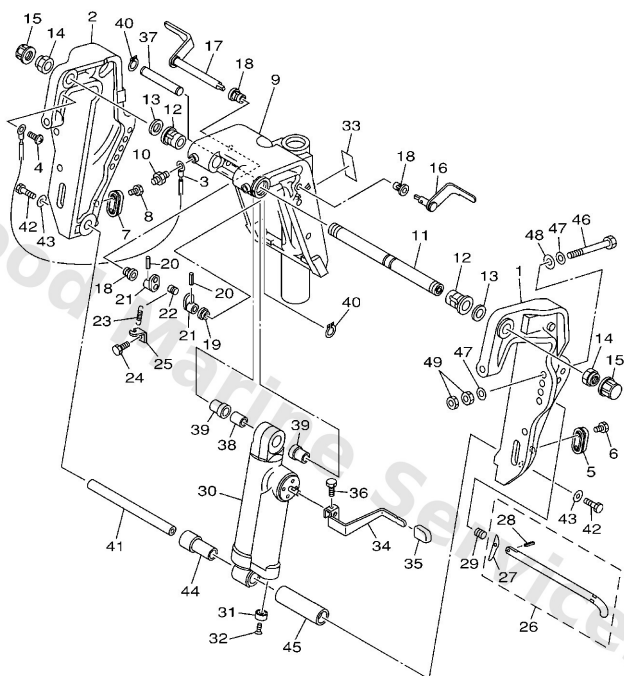
62Y0010-1200

D6

Ref	Part	
33	63D4369100 Indicator, tilt	Buy now
34	69D4363100 Lever, tilt	Buy now
35	6824331801 Cover	Buy now
37	69D4312600 Pin, upper shock mount	Buy now
38	9038716003 Collar	Buy now
39	9038716004 Collar	Buy now
40	9341016006 Circlip	Buy now
41	62Y4381800 Pin, lower shock mount	Buy now
42	9708008016 Bolt	Buy now
43	9020108M04 Washer, plate(6r8)	Buy now
44	9038718002 Collar	Buy now
45	9038718003 Collar	Buy now
46	9010112M65 Bolt	Buy now
47	9299512200 Ybs66-12 washer,plain	Buy now
48	9020112426 Washe, plate(663)	Buy now

Bracket 1

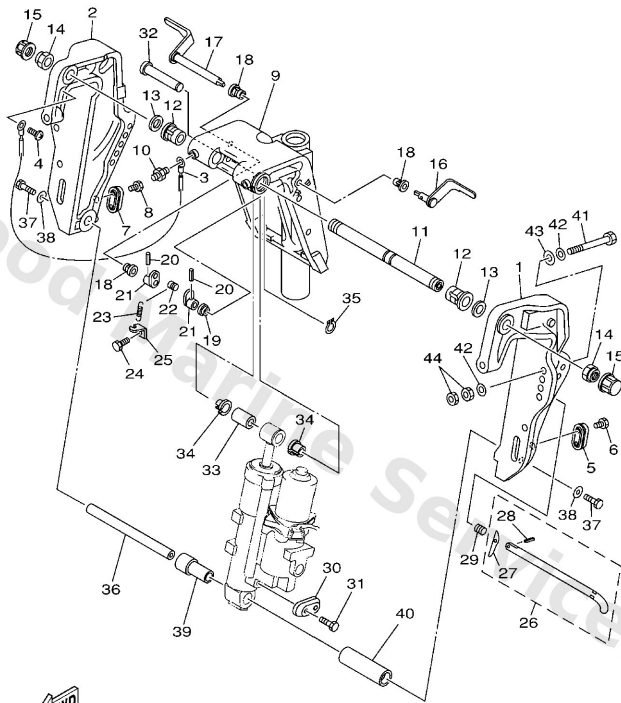
Ref	Part	
49	9538012600 Nut (707)	Buy now



62Y0010-1200

D6

Bracket 2

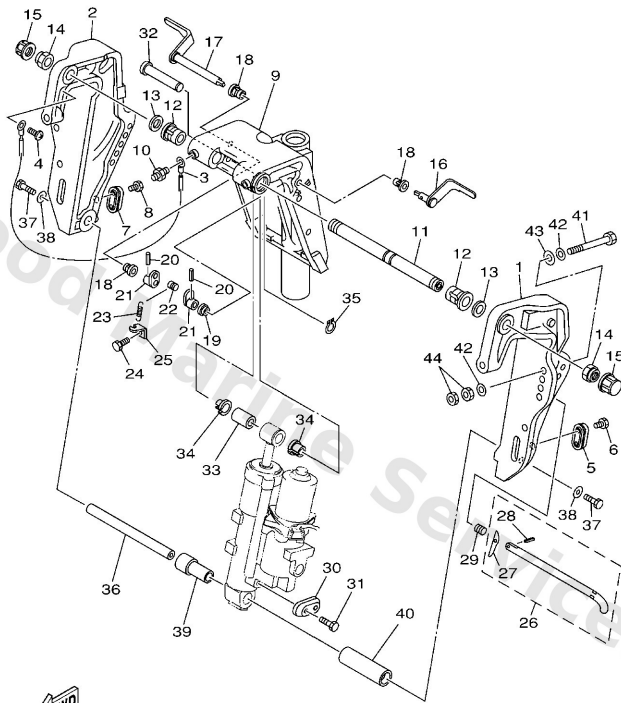


FWD
62Y0010-1210

E1

Ref	Part	
1	62Y43111004D Bracket, clamp	Buy now
2	62Y43112004D Bracket, clamp	Buy now
3	63D8214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	65W4525100 Anode	Buy now
6	9010106020 Bolt	Buy now
9	63D43311134D Bracket, swivel 1	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	63D4313101 Bolt, clamp bracket	Buy now
12	9038622M15 Bushing (688)	Buy now
13	9020122M03 Washer, plate(64j)	Buy now
14	9018522M11 Nut, self-locking	Buy now
15	6G54314501 Cap, clamp bracket	Buy now
16	6H54318103 Lever, tilt stop 1	Buy now
17	6H54318503 Lever, tilt stop 2	Buy now

Bracket 2

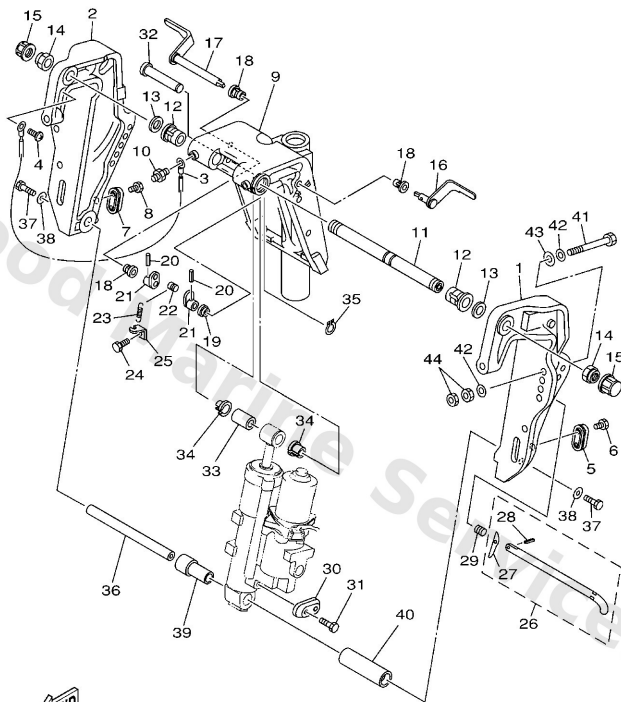


62Y0010-1210

E1

Ref	Part	
18	9038610M16 Bushing (688)	Buy now
19	9038610025 Bushing (658)	Buy now
20	9169030020 Pin, spring (6h4)	Buy now
21	6G54314800 Collar, distance	Buy now
22	9024906M19 Pin(6e5)	Buy now
23	9050614M24 Spring, tension(6e5)	Buy now
24	9709506010 Bolt	Buy now
25	6G54314400 Hook, spring	Buy now
26	6884316001 Tilt rod ass'y	Buy now
27	6884316500 Stopper, tilt rod	Buy now
28	9169030012 Pin, spring	Buy now
29	9050216M02 Spring, conical (688)	Buy now
32	6E54312602 Pin, upper shock mount	Buy now
33	9038618M92 Bush(62x)	Buy now
34	9038618M35 Bush (688)	Buy now

Bracket 2

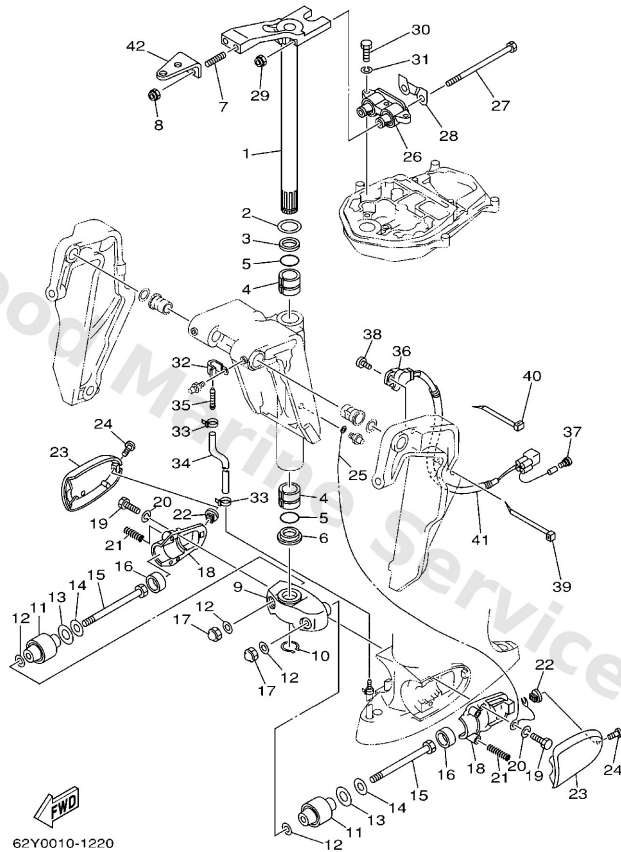


62Y0010-1210

E1

Ref	Part	
35	9341018M02 Circlip (6f2)	Buy now
36	62Y4381800 Pin, lower shock mount	Buy now
37	9708008016 Bolt	Buy now
38	9020108M04 Washer, plate(6r8)	Buy now
39	9038718002 Collar	Buy now
40	9038718003 Collar	Buy now
41	9010112M65 Bolt	Buy now
42	9299512200 Ybs66-12 washer,plain	Buy now
43	9020112426 Washer, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

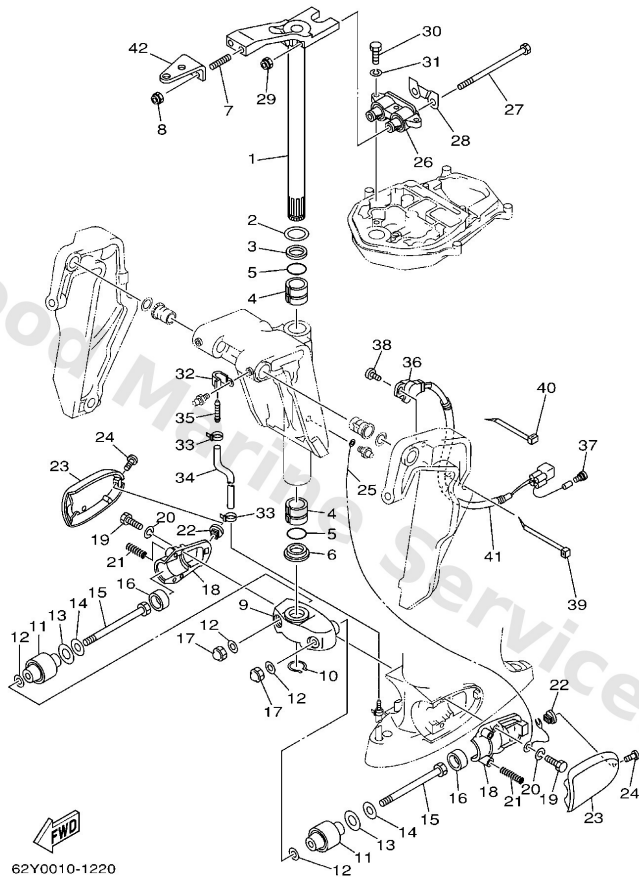
Bracket 3



E3

Ref	Part	
1	63D42510124D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610175 Bolt, stud	Buy now
8	9018510051 Nut, self-locking	Buy now
9	66344551024D Housing, lower mount rubber	Buy now
10	9341028M06 Circlip (688)	Buy now
11	62Y445550094 Mount damper, lower side	Buy now
12	9020112M16 Washer, plate (679)	Buy now
13	9020221100 Washer plate (663)	Buy now
14	9020113M19 Washer, plate (663)	Buy now
15	9010912261 Bolt(663)	Buy now

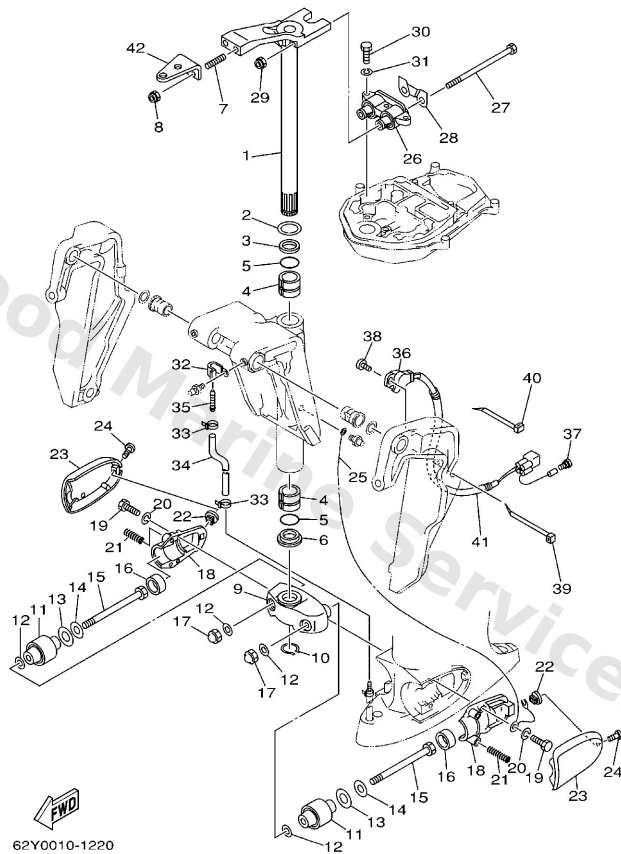
Bracket 3



E3

Ref	Part	
16	6634457500 Damper, lower mount rubber	Buy now
17	9538012800 Nut crown(663)	Buy now
18	663445520194 Housing, lower mount rubber	Buy now
19	9707508025 Bolt, hexagon deep recess	Buy now
20	9299508100 Ybs67-8 washer, spring	Buy now
21	9050114M08 Spring, compression(64j)	Buy now
22	9017906066 Nut(663)	Buy now
23	62Y44553014D Cover, lower mount	Buy now
24	9788506016 Screw, pan head(6b0)	Buy now
25	6978212701 Wire, lead 2	Buy now
26	62Y44514104D Mount damper, upper side FT50C	Buy now
26	67C44514004D Mount damper, upper side F50A	Buy now
27	9010108M15 Bolt	Buy now
28	66T4452630 Plate	Buy now
29	9018508045 Nut, self-locking	Buy now

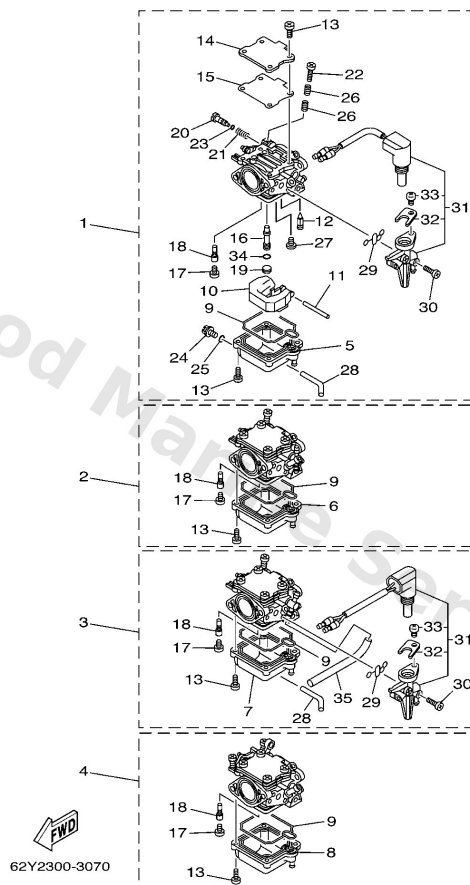
Bracket 3



E3

Ref	Part	
30	9707508030 Bolt, hexagon (fj1)	Buy now
32	9046506M86 Clamp	Buy now
33	9046511M10 Clamp	Buy now
34	9044507MF1 Hose (I570)	Buy now
35	6E58355800 End, nipple	Buy now
36	63D8367201 Trim sender	Buy now
37	7038211900 Cover, lead wire	Buy now
39	9046513M18 Clamp	Buy now
41	9044617M91 Hose	Buy now
42	63D48511004D Hook, steering STEERING GUIDE	Buy now

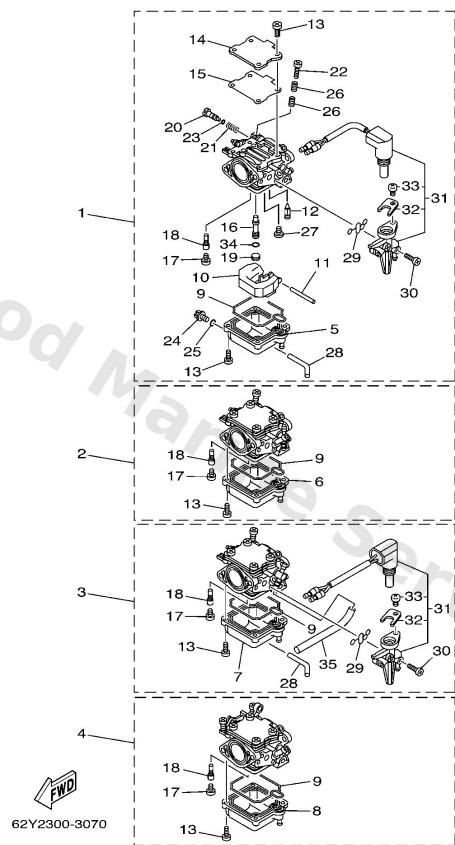
Carburetor



B6

Ref	Part	
1	62Y1490130 Carburetor assembly 1	Buy now
2	62Y1490230 Carburetor assembly 2	Buy now
3	62Y1490330 Carburetor assembly 3	Buy now
4	62Y1490431 Carburetor assembly 4	Buy now
5	62Y1438130 Body, float chamber #1	Buy now
6	62Y1438140 Body, float chamber #2	Buy now
7	62Y1438150 Body, float chamber #3	Buy now
8	62Y1438161 Body, float chamber #4	Buy now
9	62Y1438430 Gasket, float chamber	Buy now
10	6L21438500 Float	Buy now
11	6E51438601 Pin, float	Buy now
12	62Y1439200 Valve, needle	Buy now
13	62Y1432100 Screw, throttle	Buy now
14	62Y1415730 Cover, mixing	Buy now
15	62Y1439930 Valve, bimetal	Buy now

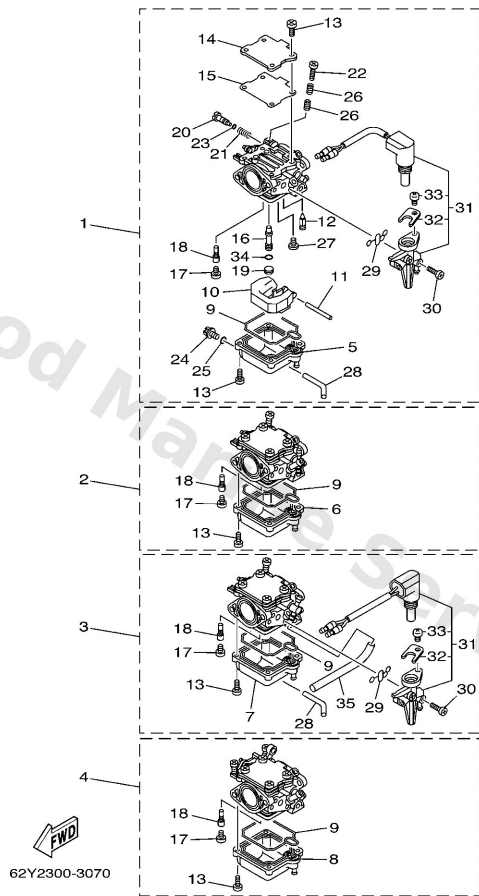
Carburetor



B6

Ref	Part	
16	62Y1434130 Nozzle, main	Buy now
17	62Y1434357 Jet, main (#114) #4	Buy now
17	62Y1434358 Jet, main (#116) #3	Buy now
17	62Y1434362 Jet, main (#124) #1	Buy now
17	62Y1434363 Jet, main (#126) #2	Buy now
18	64J1434220 Jet, pilot (#39)	Buy now
19	62Y1435530 Plug	Buy now
20	62Y1432330 Screw, air adjusting	Buy now
21	62Y1433400 Spring, air adjusting	Buy now
22	62Y1432110 Screw, throttle	Buy now
23	2T41439700 O-ring	Buy now
24	62Y1438330 Screw, drain	Buy now
25	6521439700 Ring, o	Buy now
26	62Y1421200 Spring, pilot adjusting	Buy now
27	9898004006 Screw, bind(6l2)	Buy now

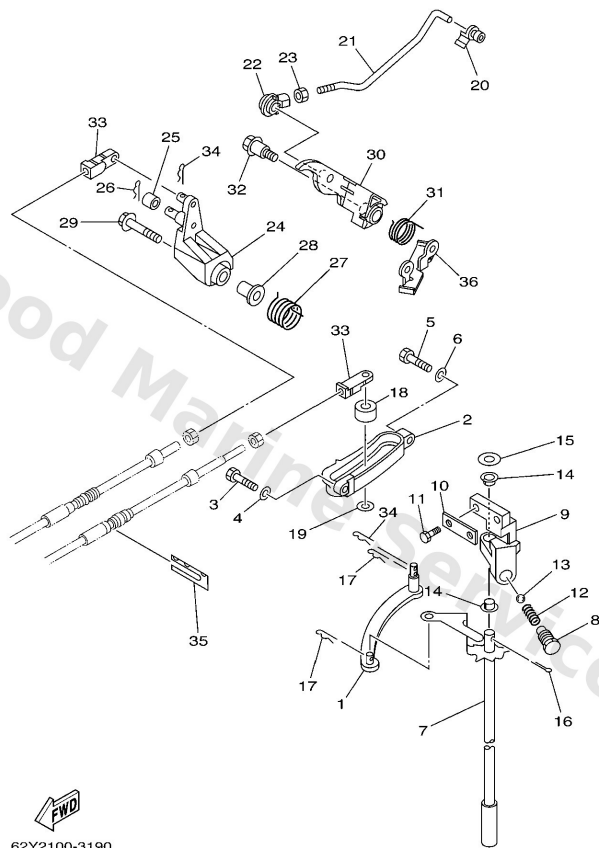
Carburetor



B6

Ref	Part	
28	62Y2431130 Pipe, fuel 1 #1,3	Buy now
29	62Y1439830 Gasket #1,3	Buy now
30	62Y1456730 Screw #1	Buy now
30	62Y1456740 Screw #3	Buy now
31	62Y1438010 Prime starter assembly #1	Buy now
31	62Y1438020 Prime starter assembly #3	Buy now
32	62Y1424300 Plate	Buy now
33	9789004007 Screw, pan head (7h3)	Buy now
34	62Y1422700 O-ring	Buy now
35	62Y2431390 Pipe 3 #3	Buy now

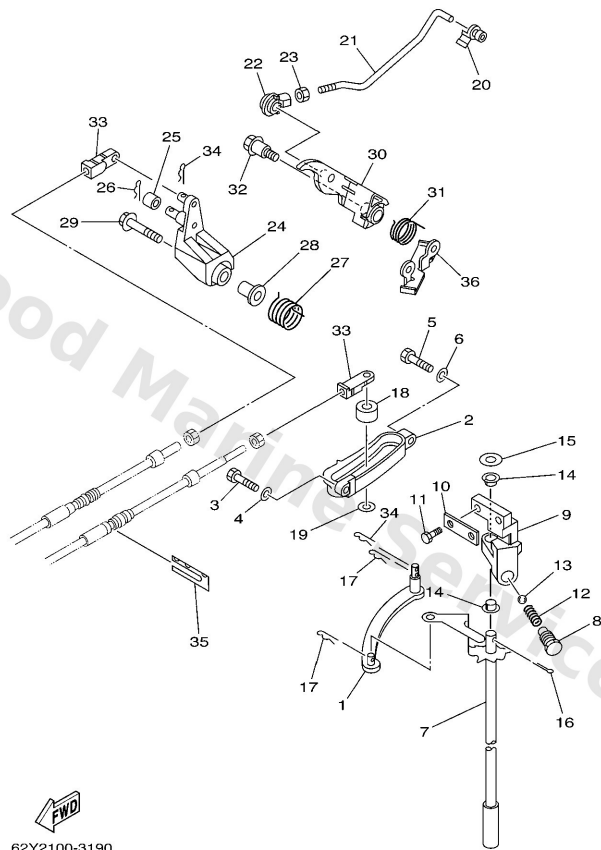
Control



D4

Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y44117014D Bracket	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9709506025 Bolt	Buy now
7	62Y4412001 Handle gear shift assembly L	Buy now
8	62Y4271501 Bushing	Buy now
9	62Y4411800 Bracket	Buy now
10	62Y4411200 Stay, handle gear shift	Buy now
12	9050112082 Spring 6484411600	Buy now
13	9350104M02 Ball (697)	Buy now
14	9038690M90 Bush(61a)	Buy now
15	9020110M20 Washer, plate (663)	Buy now
16	9149020015 Pin, cotter (648)	Buy now
17	9046818008 Clip 620436610000	Buy now

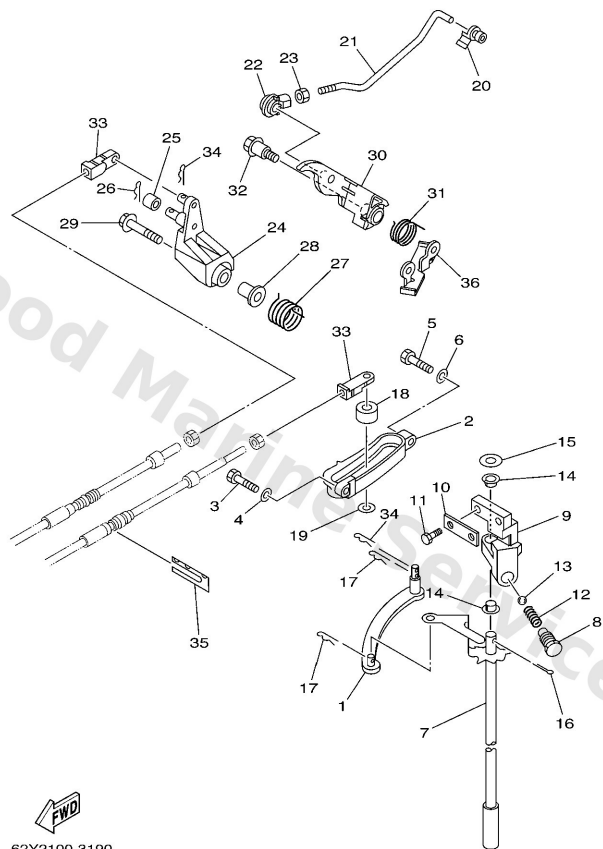
Control



D4

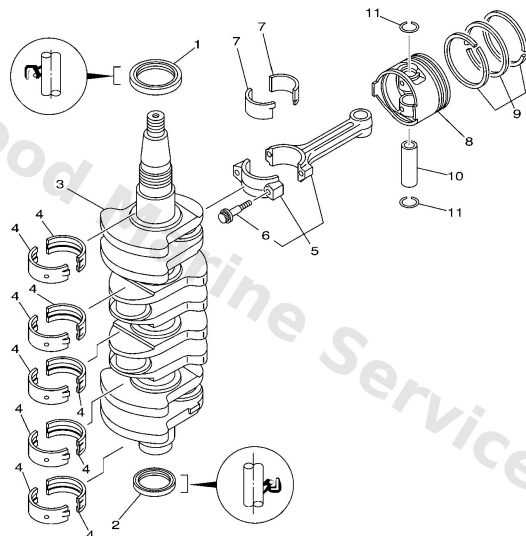
Ref	Part	
18	6884412200 Bushing, shift rod lever	Buy now
19	9020207M07 Washer, plate (688)	Buy now
20	6F54123700 Joint, link	Buy now
21	62Y4124100 Rod, link	Buy now
22	6624123701 Joint, link	Buy now
23	9538005700 Nut (656)	Buy now
24	62Y4215400 Lever, throttle control	Buy now
25	62Y4217100 Bushing	Buy now
26	9149016010 Pin, cotter	Buy now
27	62Y4413500 Spring	Buy now
28	9038706M45 Collar(62y)	Buy now
29	9589506035 Bolt, flange(4nx)	Buy now
30	62Y4233520 Lever, accel. control	Buy now
31	62Y4411601 Spring	Buy now
32	9010906M30 Bolt(62y)	Buy now

Control



Ref	Part	
33	6G82636300 End, wire 1	Buy now
35	62Y4853800 Clamp, cable 1	Buy now
36	62Y4215901 Stay	Buy now

Crankshaft & Piston

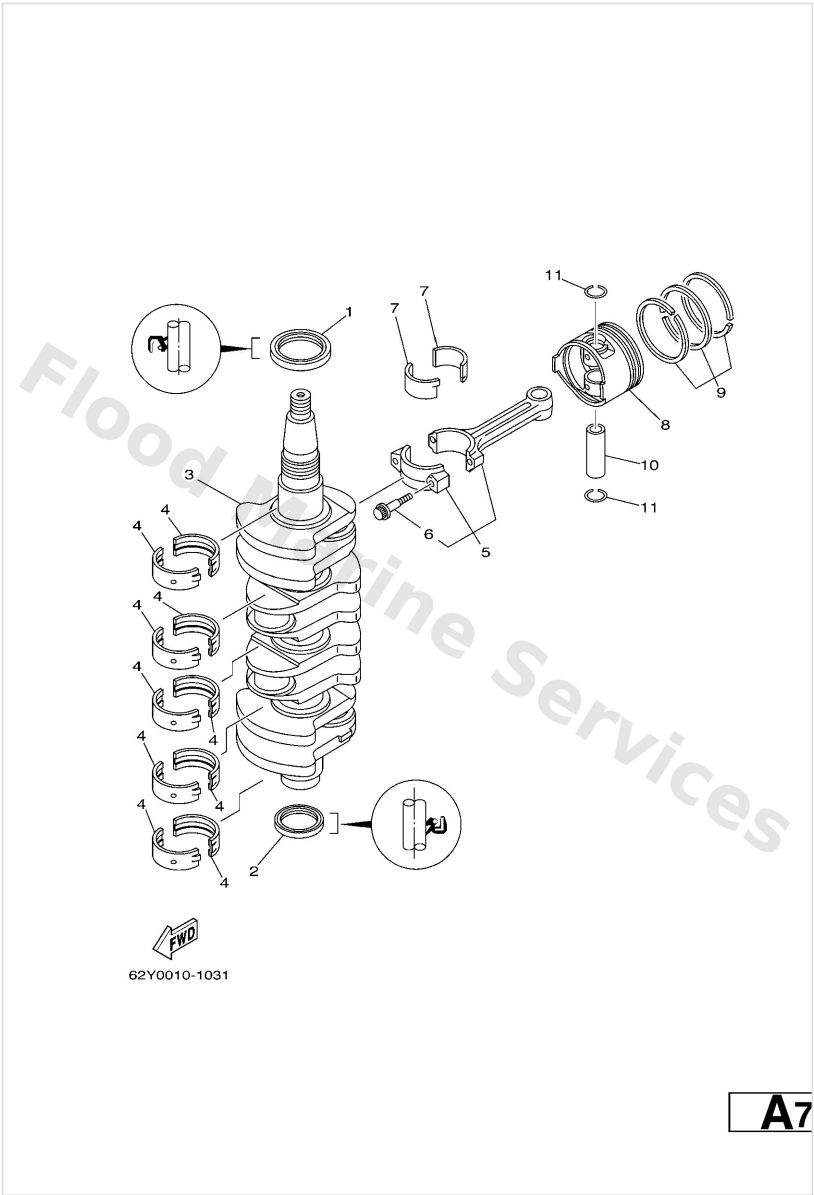


62Y0010-1031

A7

Ref	Part	
1	9310243M42 Oil seal(62y)	Buy now
2	9310135002 Oil seal	Buy now
3	69W1141101 Crankshaft & nut set	Buy now
4	6C51141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
4	6C51141610 Plane bearing, crankshaft 1 UR RED	Buy now
4	6C51141620 Plane bearing, crankshaft 1 UR PINK	Buy now
4	6C51141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
5	6C51165000 Connecting rod assembly	Buy now
6	6C51165400 Bolt, connecting rod	Buy now
7	6C51165600 Plane bearing, connecting rod UR YELLOW	Buy now
7	6C51165610 Plane bearing, connecting rod UR RED	Buy now
7	6C51165620 Plane bearing, connecting rod UR PINK	Buy now
7	6C51165630 Plane bearing, connecting rod UR GREEN	Buy now
8	62Y116311096 Piston (std)	Buy now
8	62Y1163510 Piston (0.25mm o/s) AP	Buy now

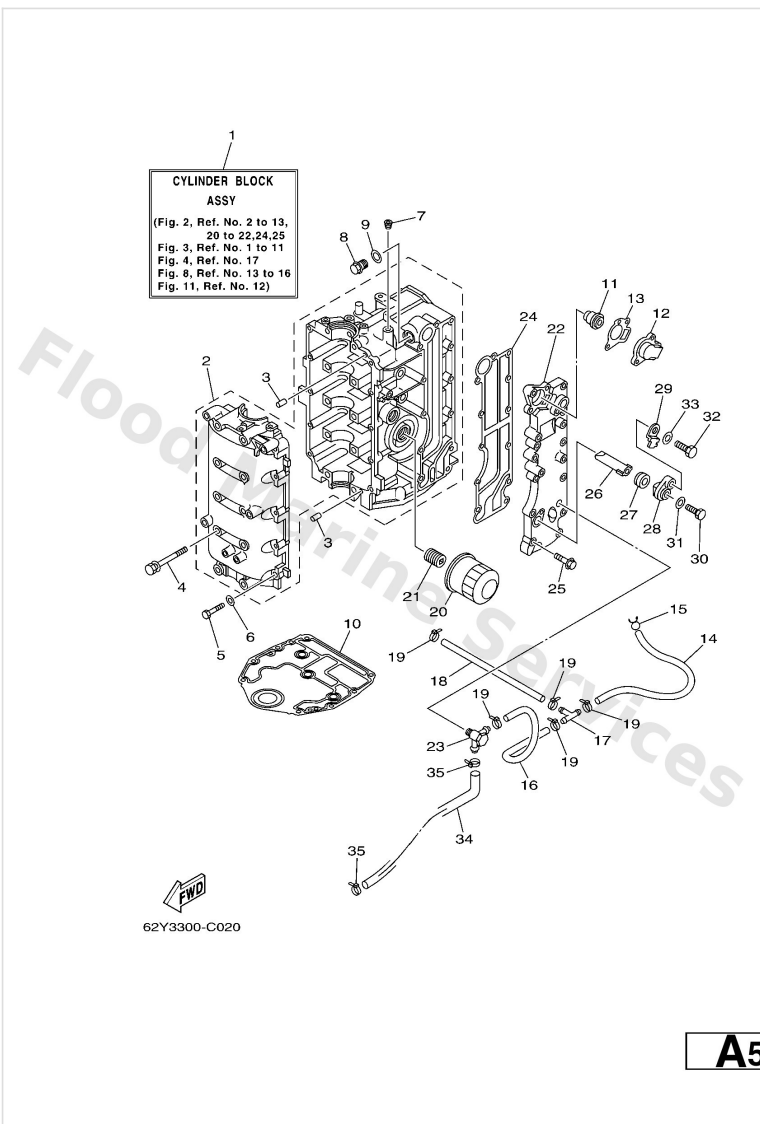
Crankshaft & Piston



Ref	Part	
8	62Y1163610 Piston (0.50mm o/s) AP	Buy now
9	64J1160300 Piston ring set (std)	Buy now
9	64J1160400 Piston ring set (0.25mm o/s) AP	Buy now
9	64J1160500 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y1163300 Pin, piston	Buy now
11	9345017129 Circlip(1ar)	Buy now

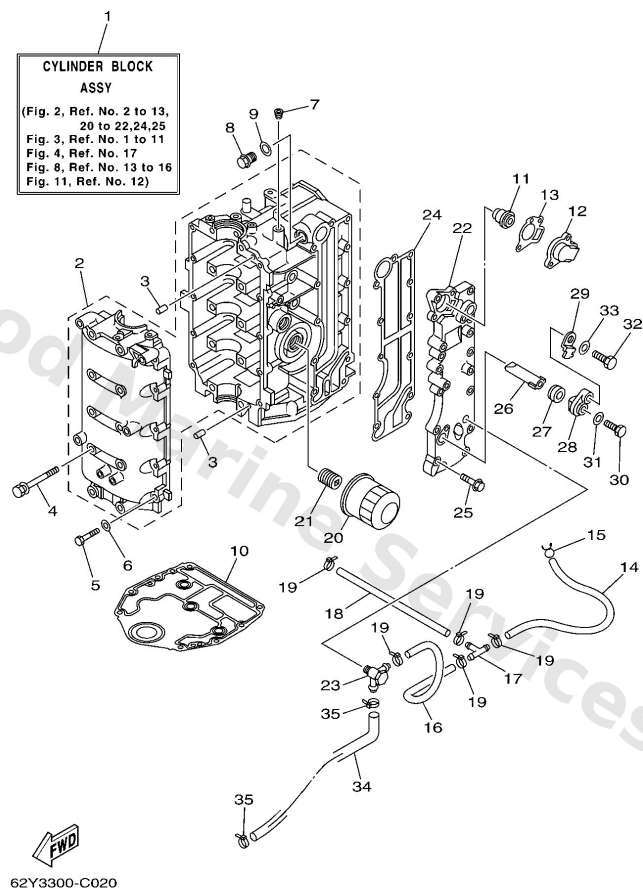
A7

Cylinder & Crankcase 1



Ref	Part	
1	60AW009B001S Cylinder block assembly FT50C	Buy now
1	64JW009B021S Cylinder block assembly F50A	Buy now
2	62Y15100201S Crankcase assembly F50A	Buy now
2	64J15100001S Crankcase assembly FT50C	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	9034014M06 Plug, straight screw(62y)	Buy now
9	9043014115 Gasket (663)	Buy now
10	67C1135101 Gasket, cylinder	Buy now
11	6G81241103 Thermostat	Buy now
12	6H312413001S Cover, thermostat	Buy now
13	62Y1241400 Gasket, cover	Buy now

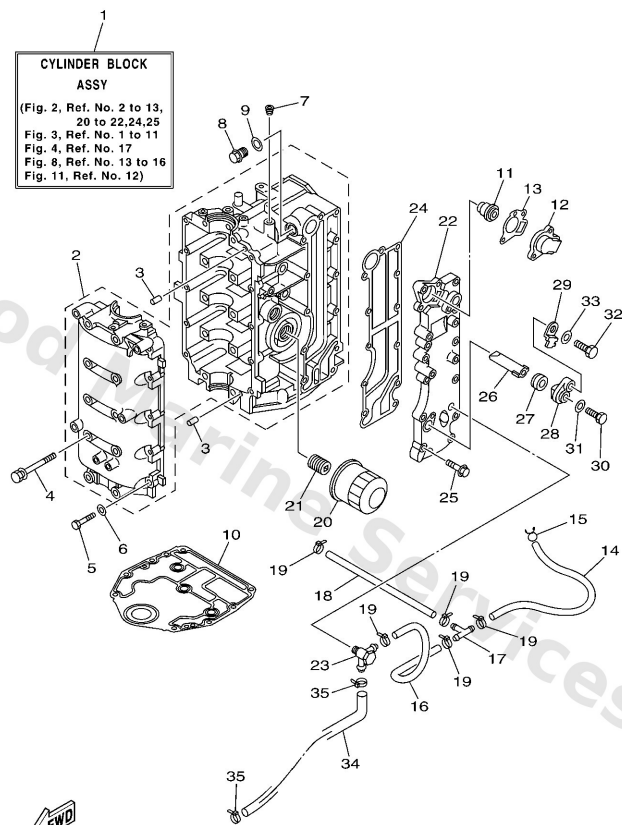
Cylinder & Crankcase 1



A5

Ref	Part	
14	9044509104 Hose (I1500)	Buy now
15	9046708M18 Clip	Buy now
16	9044509068 Hose (I420)	Buy now
17	6882437800 Pipe, joint	Buy now
18	9044509095 Hose (L260)	Buy now
35	9046511M10 Clamp FLUSHING KIT	Buy now
20	5GH1344010 Element assembly, oil cleaner	Buy now
21	6C51285800 Bolt, union	Buy now
22	62Y41113201S Outer Cover Exhaust	Buy now
23	62Y1137201 Nipple, hose FLUSHING KIT	Buy now
24	6C54111400 Gasket, exhaust outer cover	Buy now
25	9011906MA5 Bolt, with washer	Buy now
26	62Y1132500 Anode	Buy now
27	66M1132800 Grommet, anode	Buy now
28	66M113270094 Cover, anode	Buy now

Cylinder & Crankcase 1

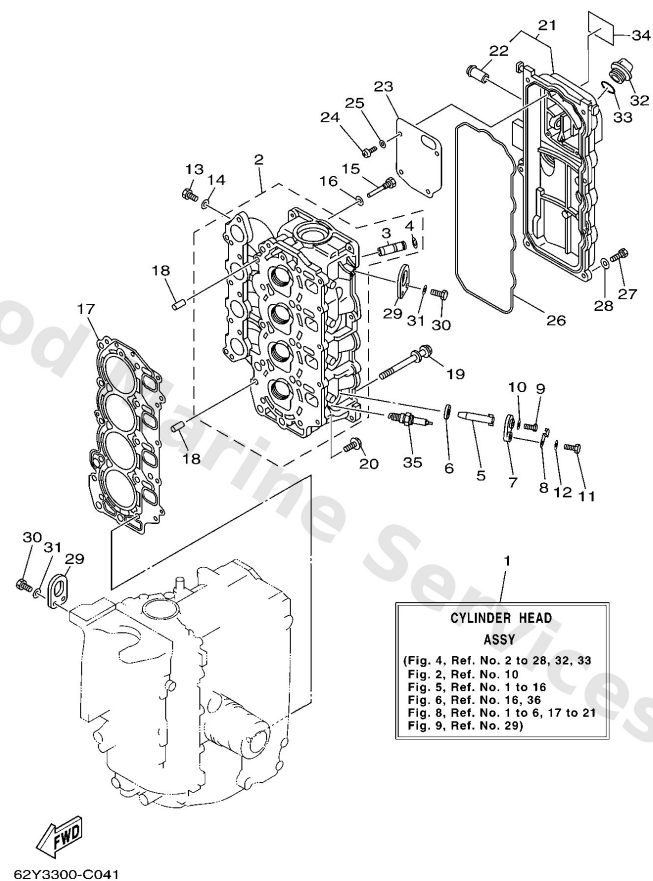


62Y3300-C020

A5

Ref	Part	
29	66M1253500 Plate	Buy now
30	9709505012 Bolt, hexagon	Buy now
31	9299505600 Washer, plain (646)	Buy now
32	9709506020 Bolt(7u8)	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	62Y2431210 Pipe 2 FLUSHING KIT	Buy now

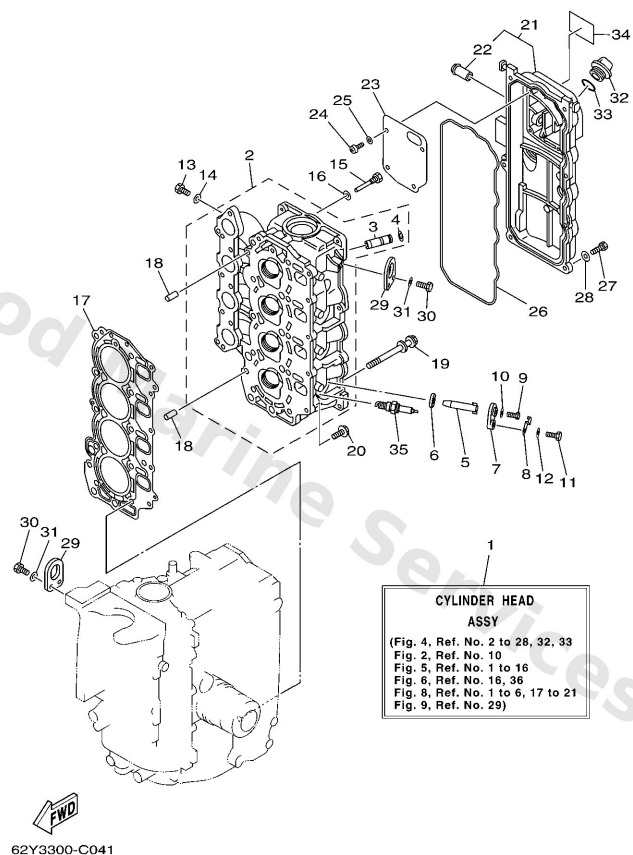
Cylinder & Crankcase 2



B1

Ref	Part	
1	64JW009A011S Cylinder head assembly	Buy now
2	62Y11111201S - F50A	Buy now
2	64J11111001S Head, cylinder 1 FT50C	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	62Y1132500 Anode	Buy now
6	66M1132800 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M1253500 Plate	Buy now
9	9709505012 Bolt, hexagon	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9709506010 Bolt	Buy now
14	9043006014 Gasket 256113960000	Buy now

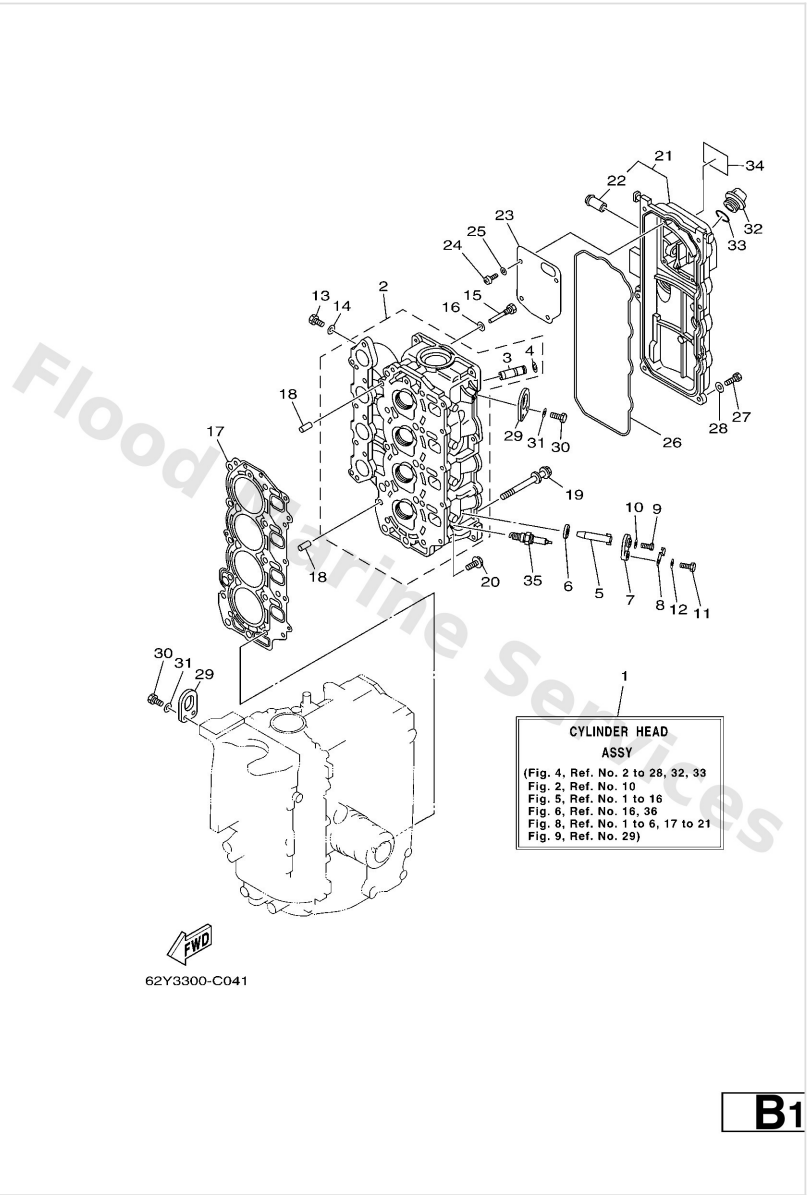
Cylinder & Crankcase 2



B1

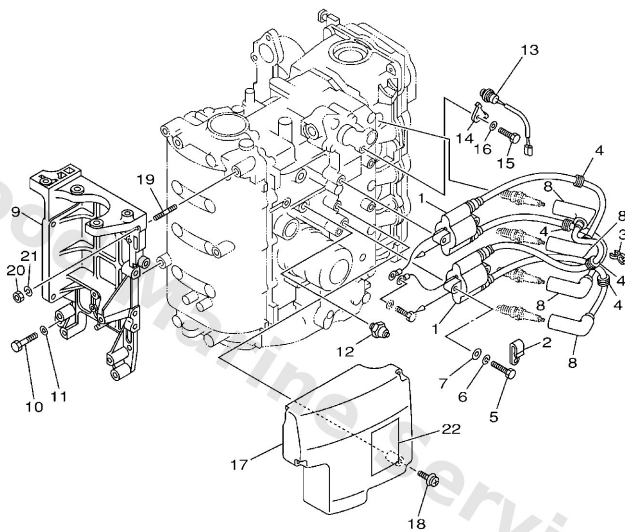
Ref	Part	
15	9010906M65 Bolt(62y)	Buy now
17	62Y1118100 Gasket, cylinder head 1	Buy now
18	9953008012 Pin, dowel(6g8)	Buy now
19	9011909M00 Bolt, with washer(62y)	Buy now
20	9011906MA3 Bolt, with washer	Buy now
21	62Y11191011S Cover, cylinder head 1	Buy now
22	62Y1448500 Pipe, joint	Buy now
23	62Y1116800 Cover, breather	Buy now
24	9850704010 Screw, pan head(6g8)	Buy now
25	9290704600 Washer(jf2)	Buy now
26	62Y1135600 Seal, cylinder 2	Buy now
29	62Y1111900 Hanger, engine	Buy now
32	6G81536300 Plug, oil	Buy now
33	9321024M79 O-ring	Buy now
34	62Y1213860 Mark Caution	Buy now

Cylinder & Crankcase 2



Ref	Part	
35	9470100375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1

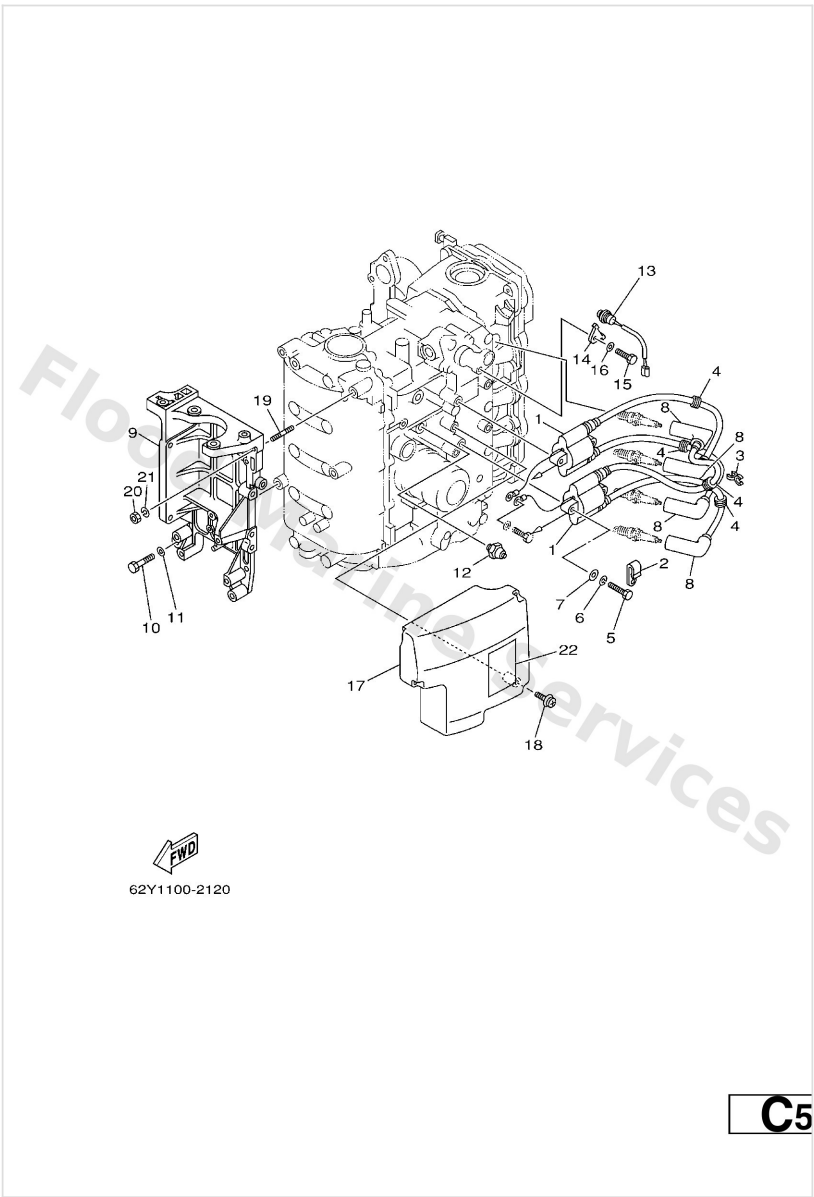



62Y1100-2120

C5

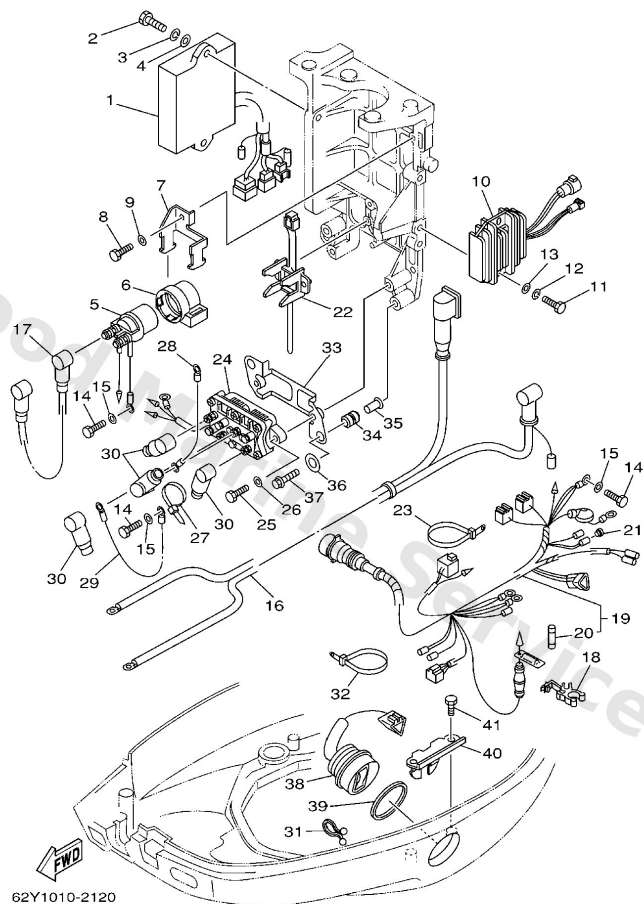
Ref	Part	
1	62Y8557000 Ignition coil assembly	Buy now
2	9046506M90 Clamp	Buy now
3	9046407M41 Clamp(62y)	Buy now
4	9048025161 Grommet(656)	Buy now
5	9709506030 Bolt(jf7)	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6G88237030 Plug cap assembly	Buy now
9	62Y818220194 Bracket, starting motor	Buy now
10	9709508035 Bolt(70w)	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	64J8250400 Oil pressure switch assembly	Buy now
13	62Y8256001 Thermo switch assembly	Buy now
14	6E98258800 Plate	Buy now
15	9709506012 Bolt(gh1)	Buy now

Electrical 1



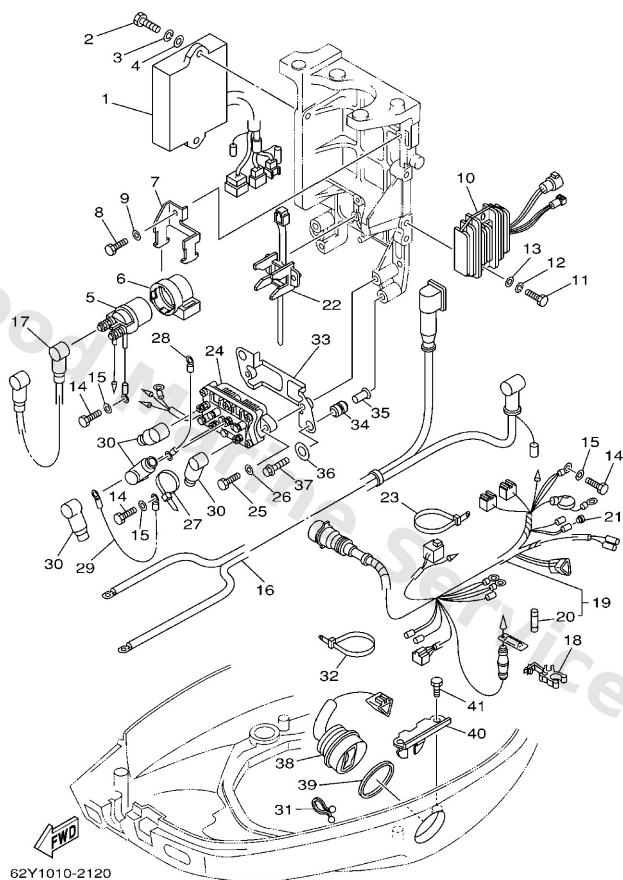
Ref	Part	
17	62Y8559900 Cover	Buy now
18	9015906M08 Screw, with washer(6k7)	Buy now
19	9011608M14 Bolt, stud (6e5)	Buy now
20	9538008600 Nut (661)	Buy now
21	9299008100 Ybs67-8 washer, spring	Buy now
22	62Y8362600 Mark. 6	Buy now

Electrical 2



Ref	Part	
1	64J8554001 C.d.i. unit assembly F50A	Buy now
1	64J8554011 C.d.i. unit assembly FT50C	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506100 Washer(6a1)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6G18194110 Starter relay	Buy now
6	6G18195200 Holder, relay	Buy now
7	6L28194500 Plate, switch fitting	Buy now
8	9709506014 Bolt(gj3)	Buy now
10	64J8196010 Rectifier & regulator assembly	Buy now
11	9709506025 Bolt	Buy now
14	9709506012 Bolt(gh1)	Buy now
16	62Y8210500 Battery cable	Buy now
17	6E58211701 Wire, lead	Buy now
18	6G58215200 Holder, fuse	Buy now

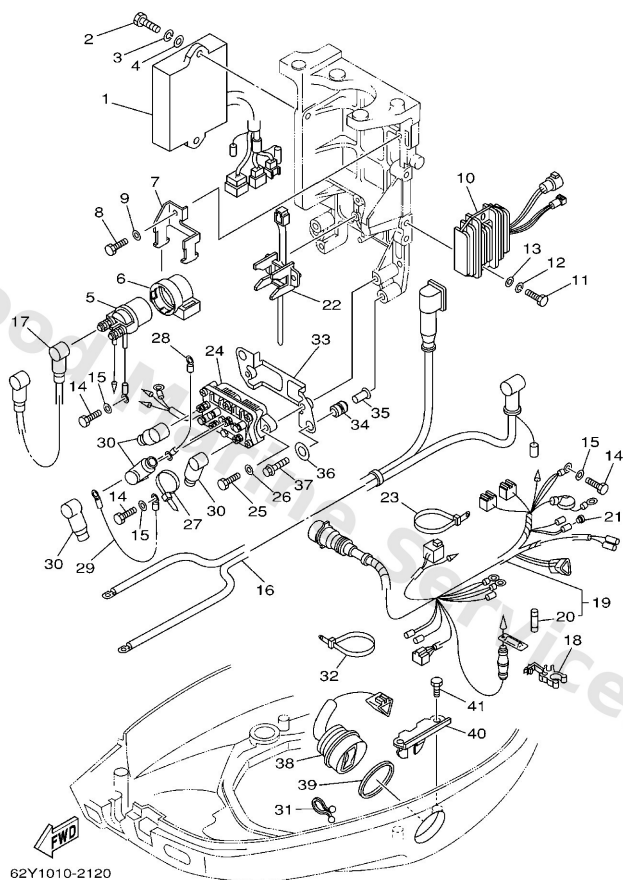
Electrical 2



C6

Ref	Part	
19	64J8259020 Wire harness assembly	Buy now
19	64J8259030 Wire Harness assembly	Buy now
20	6638215100 Fuse	Buy now
21	7038211900 Cover, lead wire	Buy now
22	6888259400 Clamp	Buy now
23	9046513M24 Band, switch cord	Buy now
24	6H18195000 Relay aasy	Buy now
27	9046513M11 Clamp (6e5)	Buy now
28	6H28194901 Wire, lead	Buy now
29	61A8194900 Wire, lead	Buy now
30	6828211901 Cover, lead wire	Buy now
31	9046415M11 Clamp (3y2)	Buy now
33	62Y8194800 Bracket	Buy now
34	6A08231700 Damper, ignition coil	Buy now
35	6244254200 Collar	Buy now

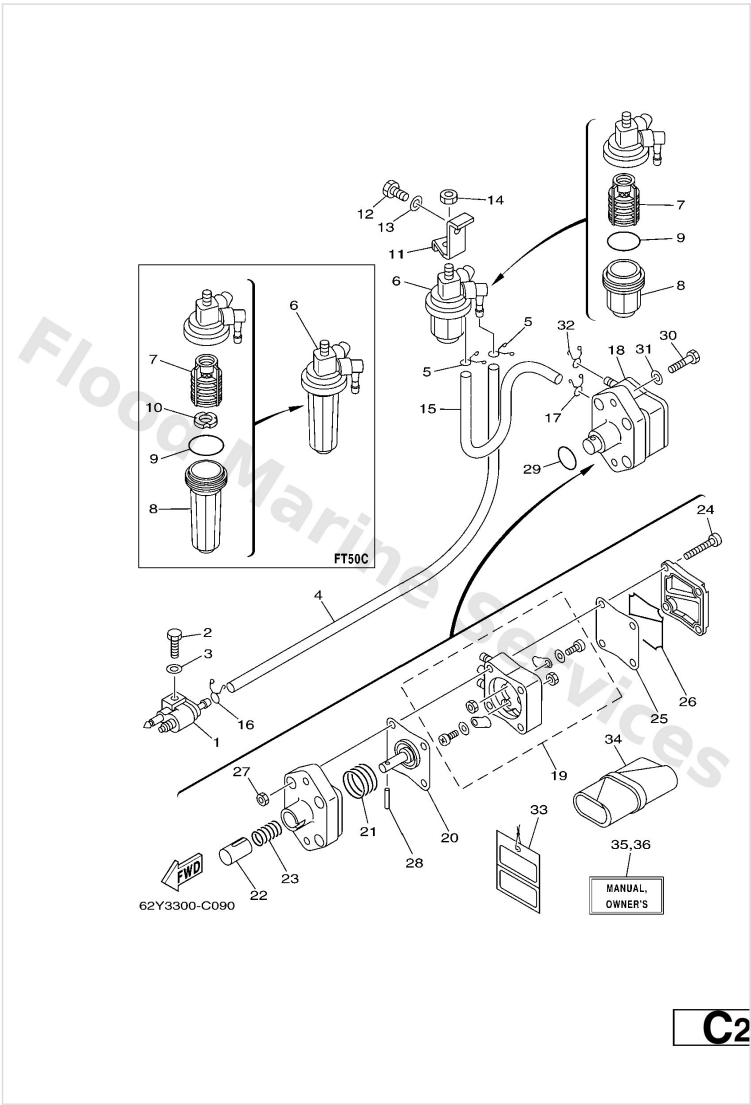
Electrical 2



C6

Ref	Part	
36	9020112M16 Washer, plate (679)	Buy now
37	9589506025 Bolt, flange deep recess	Buy now
38	63D8256310 Trim & tilt switch assembly	Buy now
39	6E58258700 Gasket	Buy now
40	62Y8361400 Bracket	Buy now

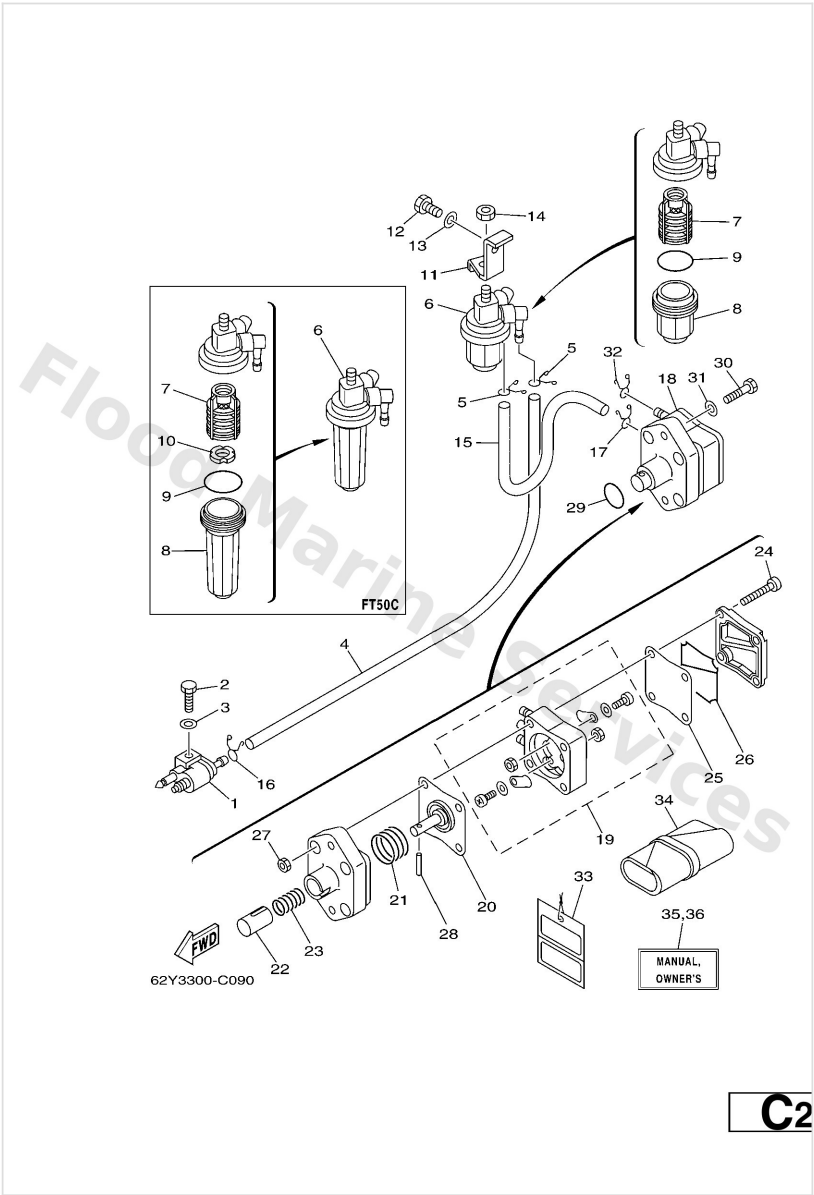
Fuel



C2

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044510020 Hose (I590)	Buy now
5	9046709M17 Clip(6k8)	Buy now
6	61N2456000 Filter assembly F50A	Buy now
6	64J2456000 Filter assembly FT50C	Buy now
7	61N2456300 Element, filter	Buy now
8	61N2452100 Cup, filter FOR 61N-24560-00	Buy now
8	68V2452101 Cup, filter FOR 64J-24560-00	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	68V2446901 Float, water level FOR 64J-24560-00	Buy now
11	62Y2456600 Bracket, filter	Buy now
12	9709508014 Bolt, hexagon deep recess	Buy now
13	9299508600 Washer, plain (663)	Buy now

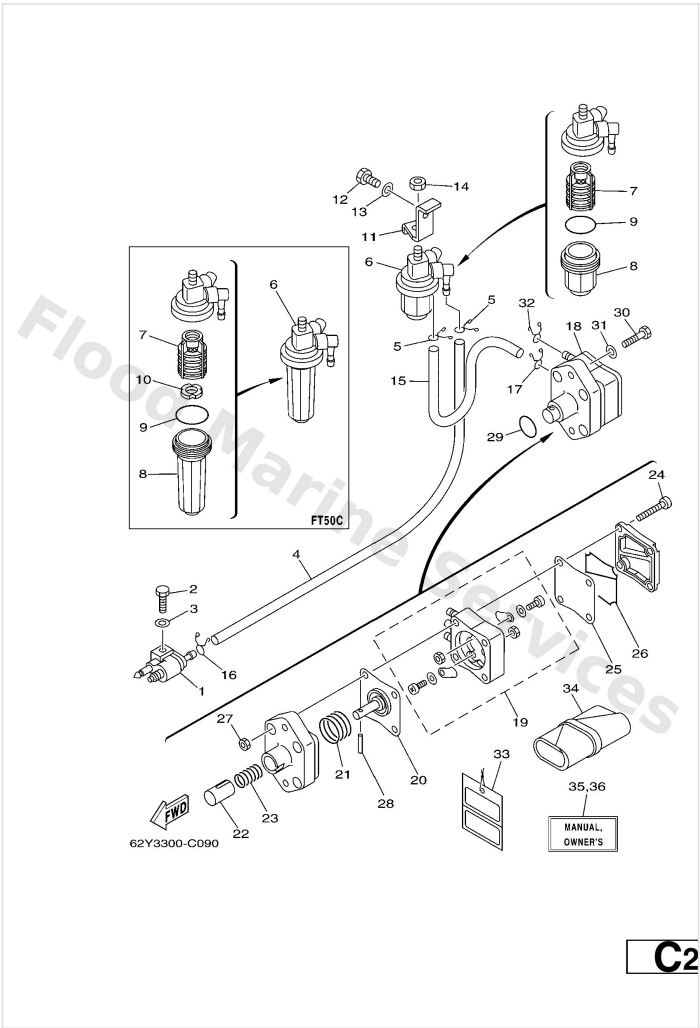
Fuel



C2

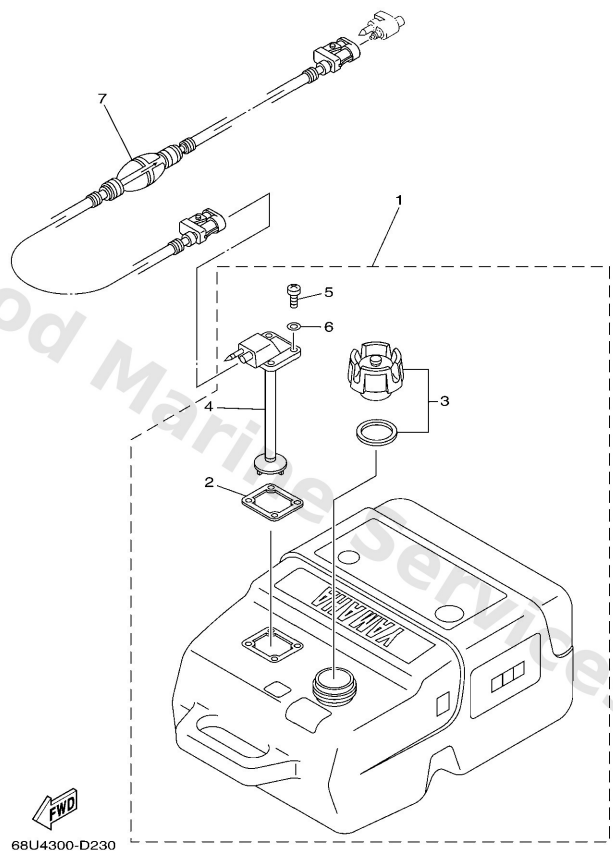
Ref	Part	
14	9538008600 Nut (661)	Buy now
15	9044510M48 Hose (l400)	Buy now
17	9046710M04 Clip, pipe 1 (6e9)	Buy now
18	62Y2441003 Fuel pump assembly	Buy now
19	62Y2441500 Body 4	Buy now
20	62Y2441102 Diaphragm	Buy now
21	62Y2442300 Spring, diaphragm	Buy now
22	62Y1313101 Plunger	Buy now
23	62Y2445400 Spring	Buy now
24	62Y2444401 Screw	Buy now
25	62Y2447100 Diaphragm	Buy now
26	62Y2445200 Packing	Buy now
27	9538005600 Nut, hexagon (663)	Buy now
28	62Y2437401 Pin	Buy now
29	9321024M79 O-ring	Buy now

Fuel



Ref	Part	
30	9709506030 Bolt(jf7)	Buy now
33	61H2819R31 Tag Warning	Buy now
34	62Y2810000 Tool kit	Buy now
35	62Y281997FD0 Ft50c/f50a UR (NL)	Buy now
35	62Y281997FE0 Ft50c/f50a UR (E)	Buy now
35	62Y281997FF0 Ft50c/f50a UR (F)	Buy now
35	62Y281997FG0 Ft50c/f50a UR (D)	Buy now
35	62Y281997FH0 Ft50c/f50a UR (I)	Buy now
35	62Y281997FS0 Ft50c/f50a UR (ES)	Buy now
36	62Y281998GK0 Ft50c/f50a UR (DK)	Buy now
36	62Y281998GL0 Ft50c/f50a UR (SF)	Buy now
36	62Y281998GM0 Ft50c/f50a UR (S)	Buy now
36	62Y281998GN0 Ft50c/f50a UR (N)	Buy now
36	62Y281998GP0 Ft50c/f50a UR (P)	Buy now
36	62Y281998GR0 Ft50c/f50a UR (GR)	Buy now

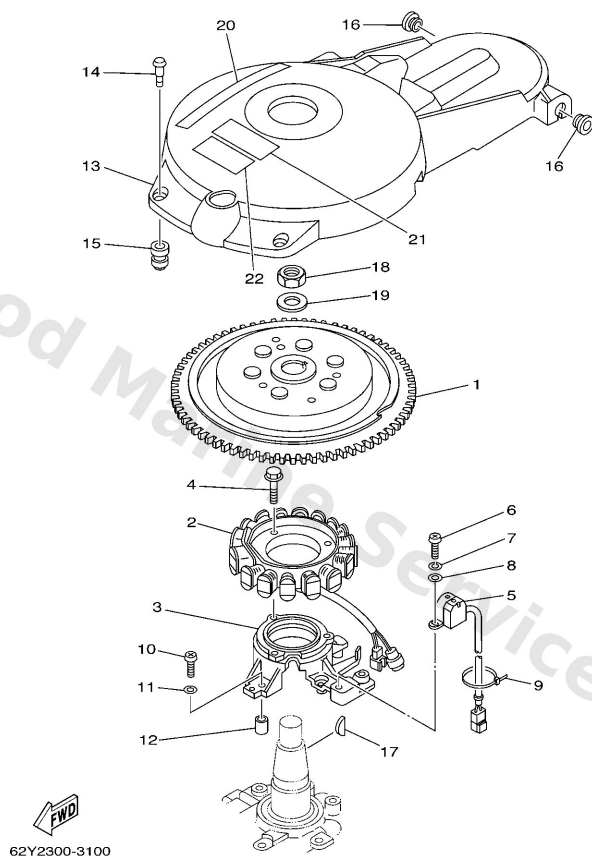
Fuel Tank



B4

Ref	Part	
1	6YK2420102 - AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430653 Fuel pipe comp. 1 AP	Buy now

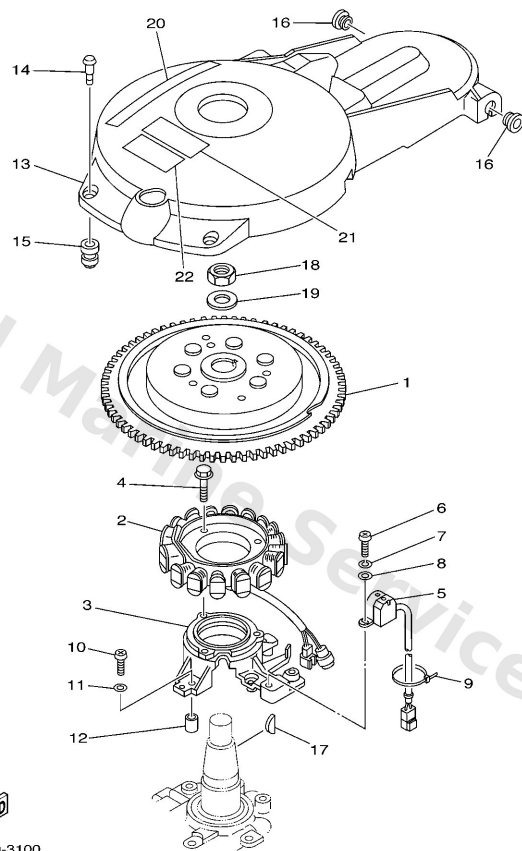
Generator



C4

Ref	Part	
1	69W8555010 Rotor assembly	Buy now
2	64J8551000 Stator assembly	Buy now
3	62Y855610094 Base, magneto	Buy now
4	9502306025 Bolt, flange(4kg)	Buy now
5	62Y8558000 Coil, pulser	Buy now
6	9788005012 Screw,pan head (646)	Buy now
7	9299005100 Ybs67-5 washer, spring	Buy now
8	9299005600 Washer, plain (646)	Buy now
9	9046513M97 Clamp	Buy now
10	9788006025 Screw, pan head(6b0)	Buy now
11	9299006600 Washer, plain (646)	Buy now
12	9953008012 Pin, dowel(6g8)	Buy now
13	62Y8133711 Cover, flywheel	Buy now
14	6K78133801 Stay	Buy now
15	6638231701 Damper, ignition coil	Buy now

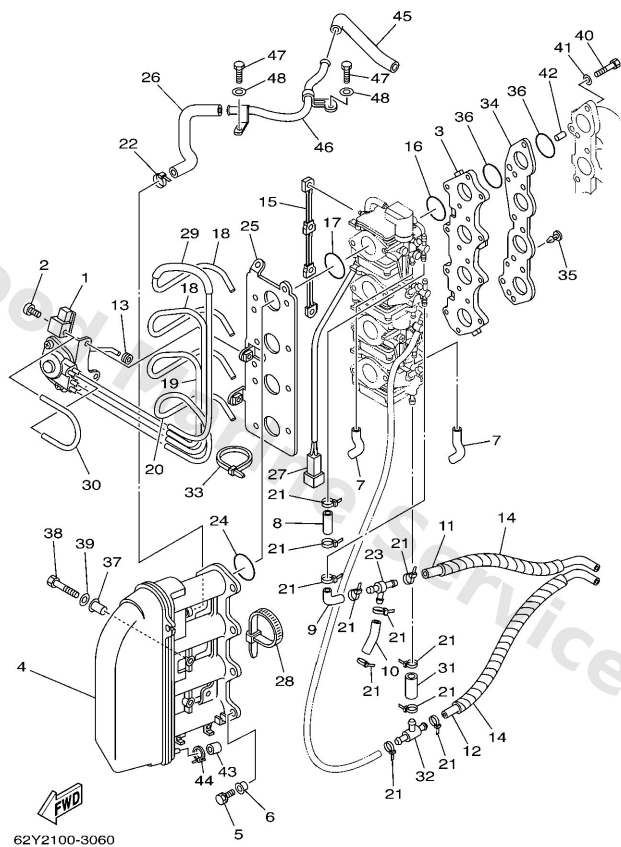
Generator



C4

Ref	Part	
16	9048012072 Grommet(53y)	Buy now
17	6H41154500 Key, woodruff	Buy now
18	9017020137 Nut, hexagon(663)	Buy now
19	9020121M18 Washer, plate (663)	Buy now
20	62Y1343761 Mark, caution	Buy now
21	6A18362541 Mark 5	Buy now
22	6A18362551 Mark 5	Buy now

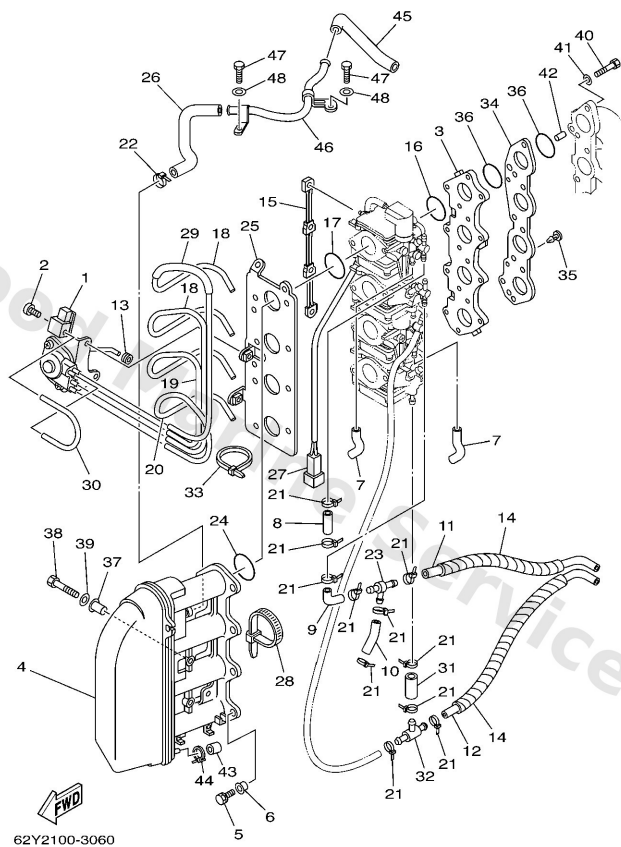
Intake



B4

Ref	Part	
1	62Y1436930 Diaphragm assembly 2	Buy now
2	6501432701 Screw	Buy now
3	62Y1358630 Joint, carburetor 1	Buy now
4	62Y1444000 Silencer assembly, intake	Buy now
5	9759506590 Bolt(62y)	Buy now
6	9038706M70 Collar (6h5)	Buy now
7	62Y2431200 Pipe, fuel 1	Buy now
8	62Y2431330 Pipe 3	Buy now
9	62Y2431340 Pipe 3	Buy now
10	62Y2431350 Pipe 3	Buy now
11	62Y2431361 Pipe 3	Buy now
12	62Y2431370 Pipe 3	Buy now
13	62Y4126230 Joint, choke lever	Buy now
14	69W2431380 Pipe 3	Buy now
15	64J1458500 Rod, choke	Buy now

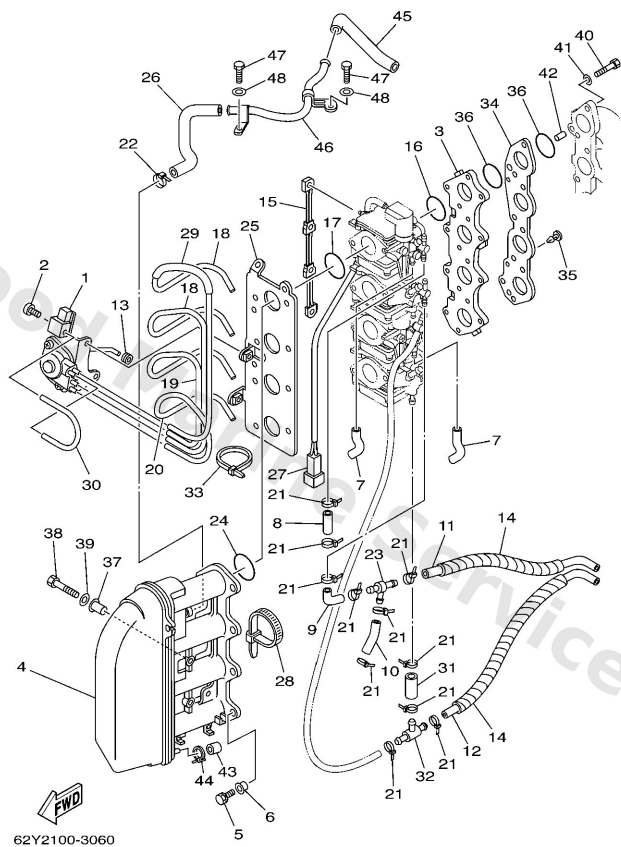
Intake



B4

Ref	Part	
16	9321030MH4 O-ring(62y)	Buy now
17	9321035M86 O-ring(6l2)	Buy now
18	64J1434911 Pipe	Buy now
19	64J1434921 Pipe	Buy now
20	64J1434931 Pipe	Buy now
21	9046511M10 Clamp	Buy now
22	9046513M36 Clamp(6h4)	Buy now
23	62Y2437800 Pipe, joint 4	Buy now
24	9321038MH3 O-ring(62y)	Buy now
25	62Y1429130 Bracket 1	Buy now
26	62Y1532B00 Pipe, breather	Buy now
27	62Y8250900 Wire, sub lead	Buy now
28	62Y8254400 Clamp	Buy now
29	64J1434940 Pipe	Buy now
30	64J1434950 Pipe	Buy now

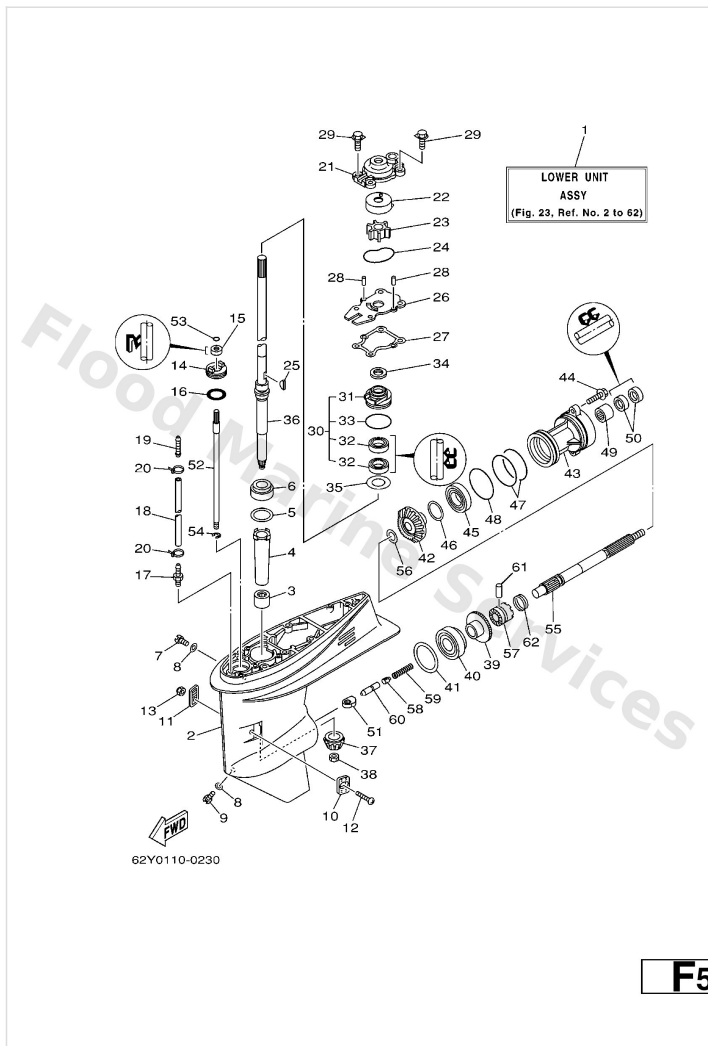
Intake



B4

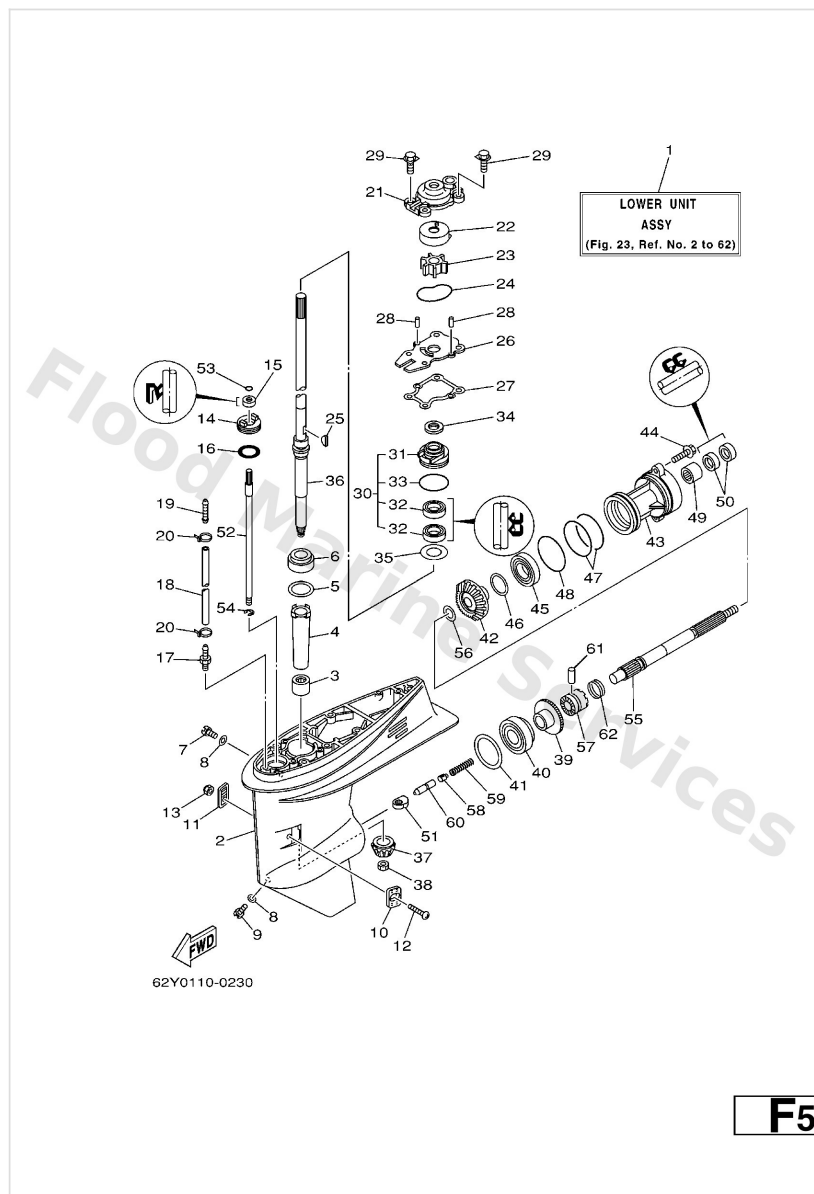
Ref	Part	
31	62Y2431400 Pipe 4	Buy now
33	62Y2413500 Clamp 1	Buy now
34	62Y1427100 Insulator	Buy now
35	9033804M17 Plug(62y)	Buy now
37	9038706M15 Collar(6g8)	Buy now
38	9709506030 Bolt(jf7)	Buy now
39	9299506600 Washer, plain (646)	Buy now
40	9709506025 Bolt	Buy now
42	9360816M16 Pin, dowel(6t4)	Buy now
43	62Y1344800 Cap	Buy now
45	62Y1531A00 Hose, breather 1	Buy now
46	62Y1537310 Pipe, breather	Buy now
47	9709506016 Bolt, hexagon deep recess	Buy now

Lower Casing & Drive 1



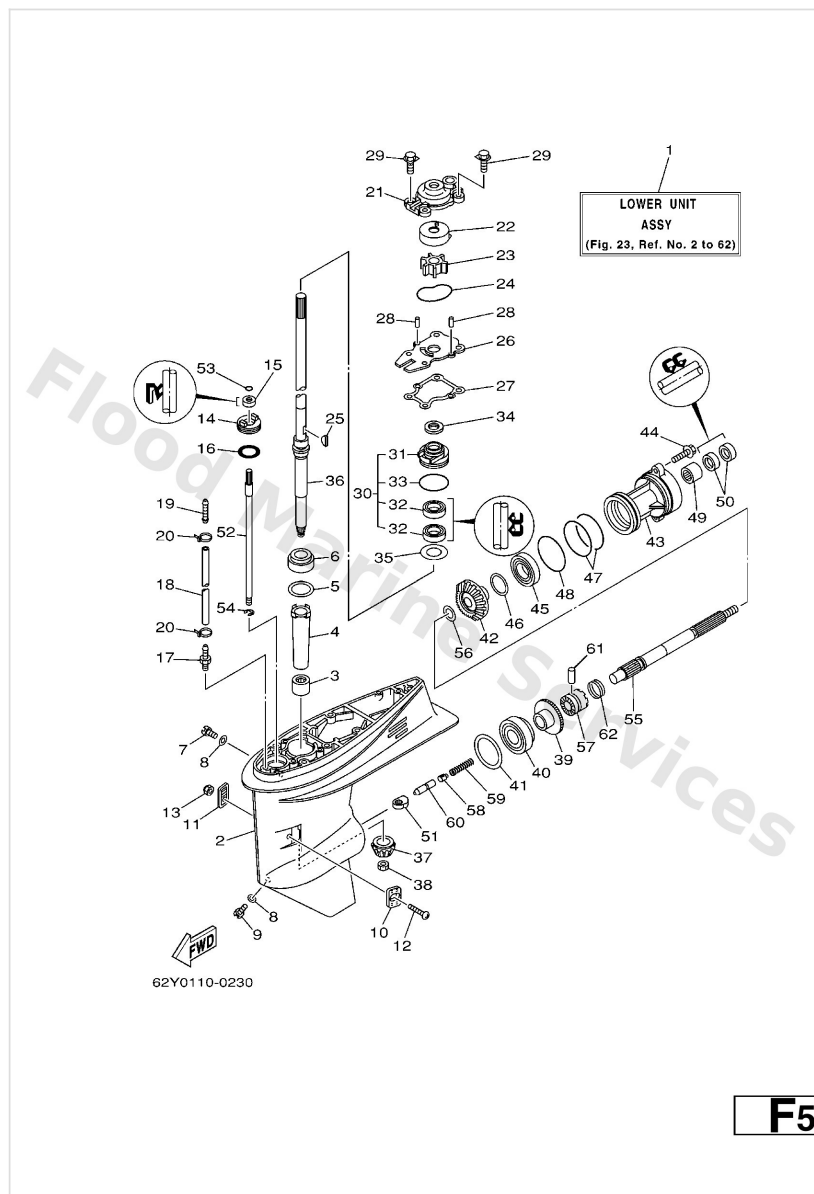
Ref	Part	
1	62Y45300304D Lower unit assembly F50A- L	Buy now
2	62Y45301004D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H44553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0.30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008020 Gasket	Buy now
9	6884534110 Plug, drain	Buy now

Lower Casing & Drive 1



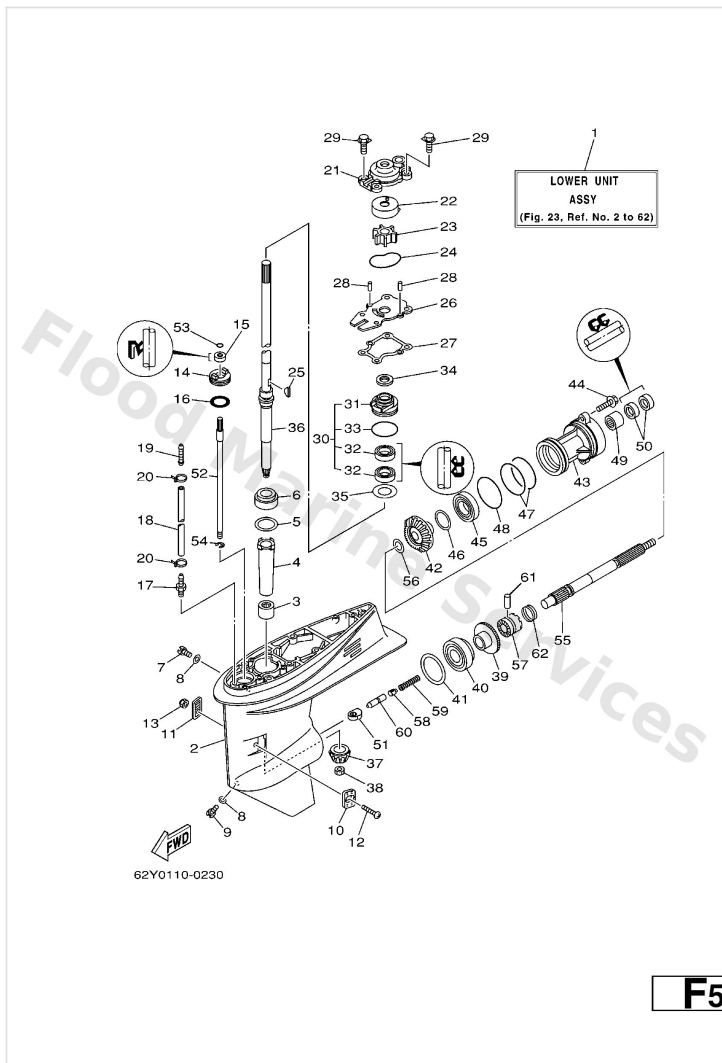
Ref	Part	
10	63D4521400 Cover, water inlet	Buy now
11	63D4521500 Cover, water inlet	Buy now
12	9014205M06 Screw, countersunk	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	63D4532100 Plate	Buy now
15	9310609014 Oil seal	Buy now
16	9321033MG4 O-ring	Buy now
17	6E54537800 Nipple, hose	Buy now
18	9044507M31 Hose (I200) L	Buy now
19	6E58355810 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	63D4431100 Housing, water pump	Buy now
22	63D4432200 Insert, cartridge	Buy now
23	6H34435200 Impellar	Buy now
24	9321059MG7 O-ring	Buy now

Lower Casing & Drive 1



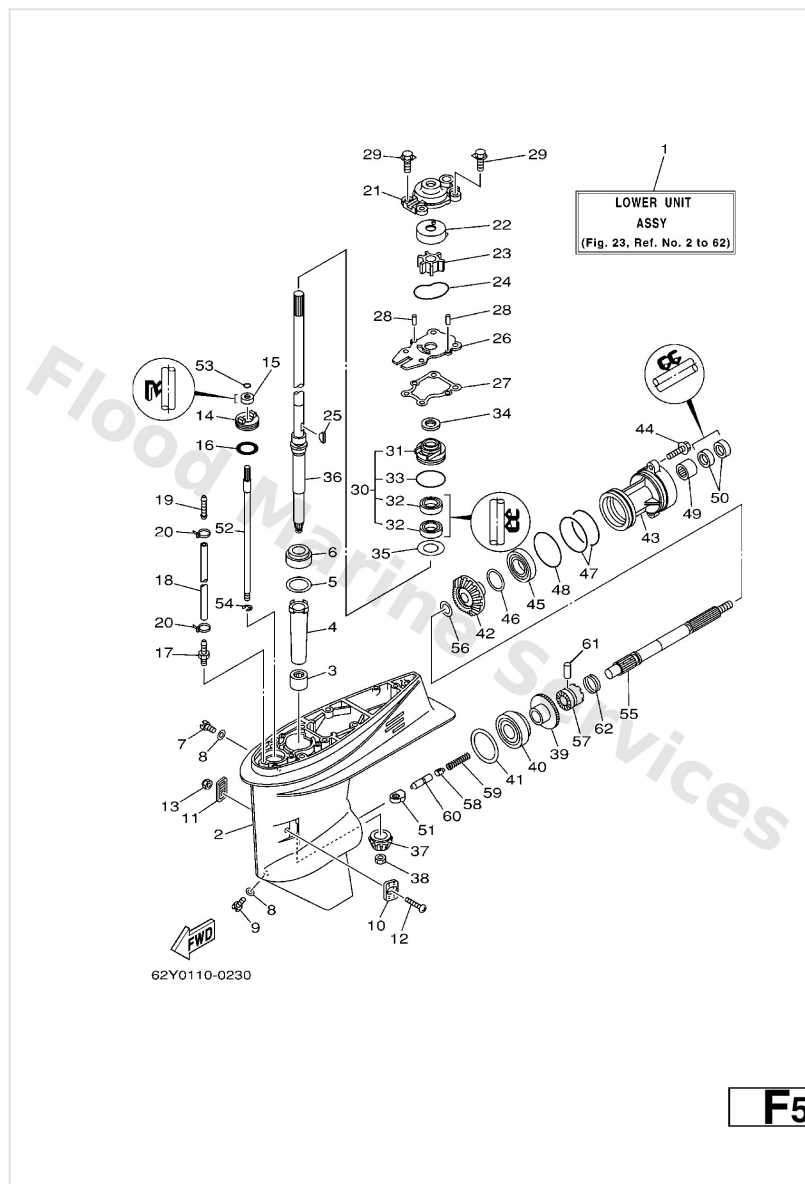
Ref	Part	
25	9028003024 Key, woodruff(662)	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
27	63D4431600 Gasket, water pump	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	63DW443400 Water pump housing assembly	Buy now
31	63D4434100 Housing, water pump set	Buy now
32	9310125M57 Oil seal	Buy now
33	9321048MG8 O-ring	Buy now
34	63D4534400 Cover, oil seal	Buy now
35	9020127M00 Washer, plate(62x)	Buy now
36	62Y4550130 Drive shaft comp. (l,d:18mm) L	Buy now
37	6H44555101 Pinion	Buy now
38	9017012138 Nut hexagon(663)	Buy now
39	6H44556001 Gear	Buy now

Lower Casing & Drive 1



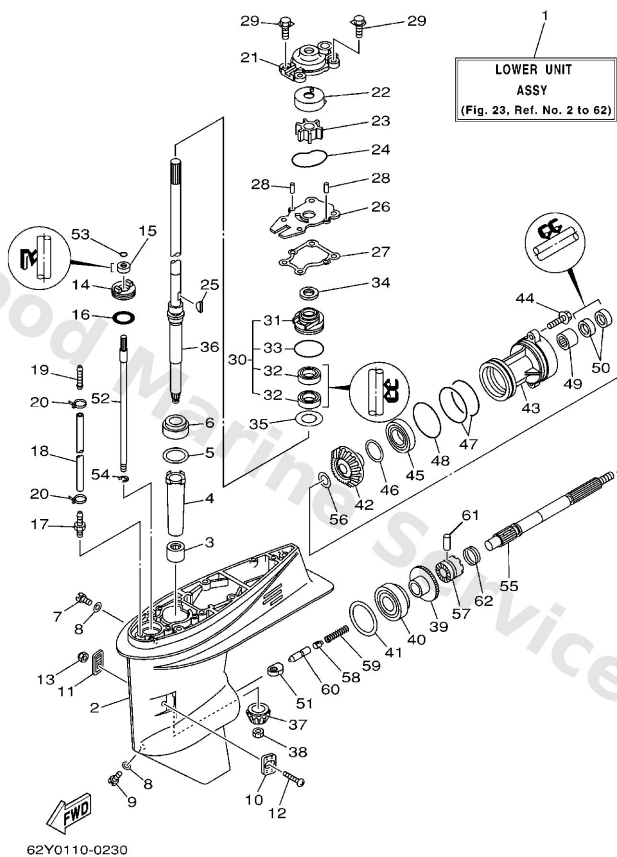
Ref	Part	
40	9333200003 Brg,cyl-cal roller 318g ky	Buy now
41	6634556701 Shim (t:0.10mm) UR	Buy now
41	6634556710 Shim (t:0.12mm) UR	Buy now
41	6634556720 Shim (t:0.15mm) UR	Buy now
41	6634556730 Shim (t:0.18mm) UR	Buy now
41	6634556740 Shim (t:0.30mm) UR	Buy now
41	6634556750 Shim (t:0.40mm) UR	Buy now
41	6634556760 Shim (t:0.50mm) UR	Buy now
42	62Y4557100 Gear	Buy now
43	63D45361024D Cap, lower casing	Buy now
44	9010508M61 Bolt, washer based(62x)	Buy now
45	93306001U1 Bearing(62x)	Buy now
46	63D4557700 Shim (t:0.10mm) UR	Buy now
46	63D4557710 Shim (t:0.12mm) UR	Buy now
46	63D4557720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
46	63D4557730 Shim (t:0.18mm) UR	Buy now
46	63D4557740 Shim (t:0.30mm) UR	Buy now
46	63D4557750 Shim (t:0.40mm) UR	Buy now
46	63D4557760 Shim (t:0.50mm) UR	Buy now
47	9321074MG5 O-ring (xea)	Buy now
48	9321069MG6 O-ring	Buy now
49	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
50	9310122M00 Oil seal (22x36x6-663)	Buy now
51	62Y4415100 Cam, shift	Buy now
52	63D4414400 Rod, shift	Buy now
53	9321007003 O-ring (11m)	Buy now
54	9900108600 Circlip(2r6)	Buy now
55	63D4561100 Shaft, propeller	Buy now
56	9020122429 Washer, plate(663)	Buy now
57	62Y4563100 Clutch, dog	Buy now

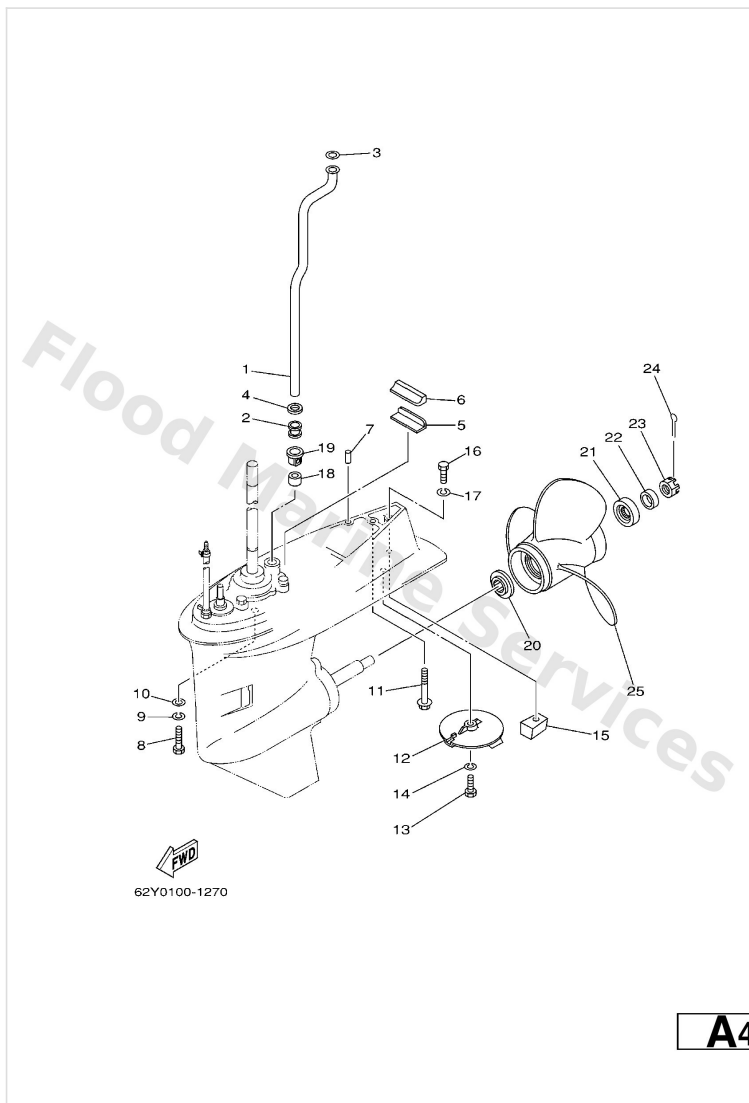
Lower Casing & Drive 1



F5

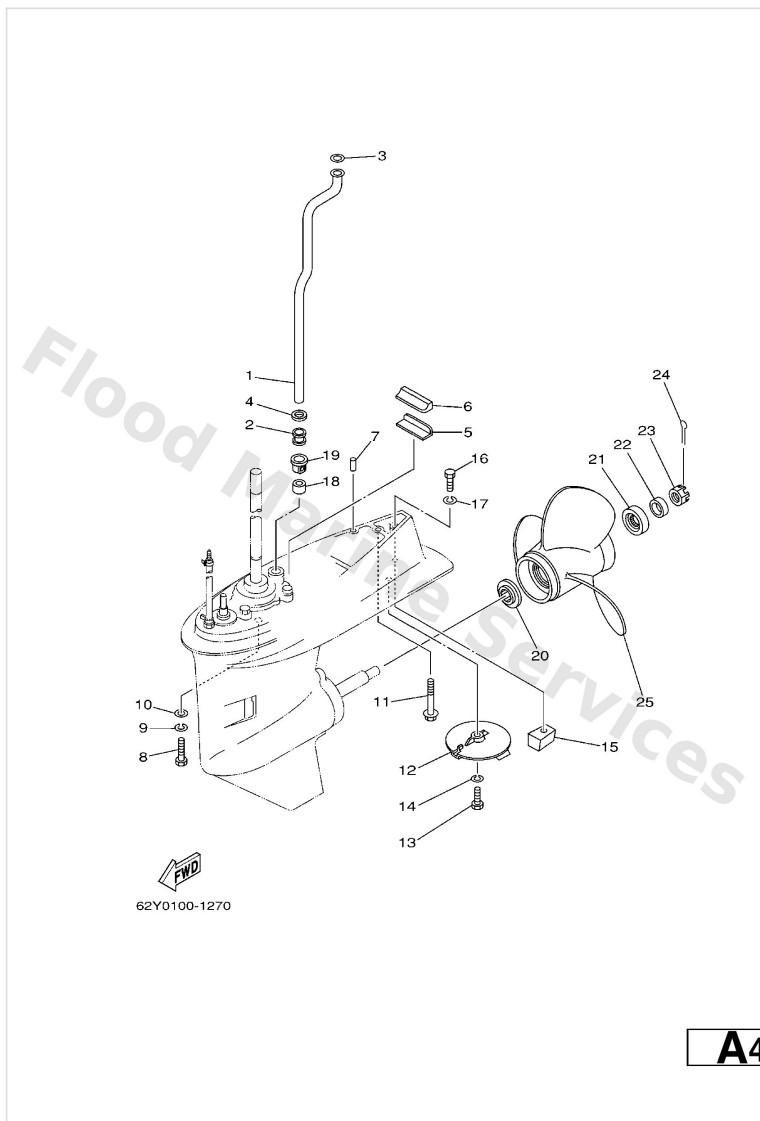
Ref	Part	
58	6634563400 Slide, shift	Buy now
59	9050118001 Spring, compression	Buy now
60	63D4563500 Plunger, shift	Buy now
61	9025006023 Pin, strait (663)	Buy now
62	67C4563300 Ring, cross pin	Buy now

Lower Casing & Drive 2



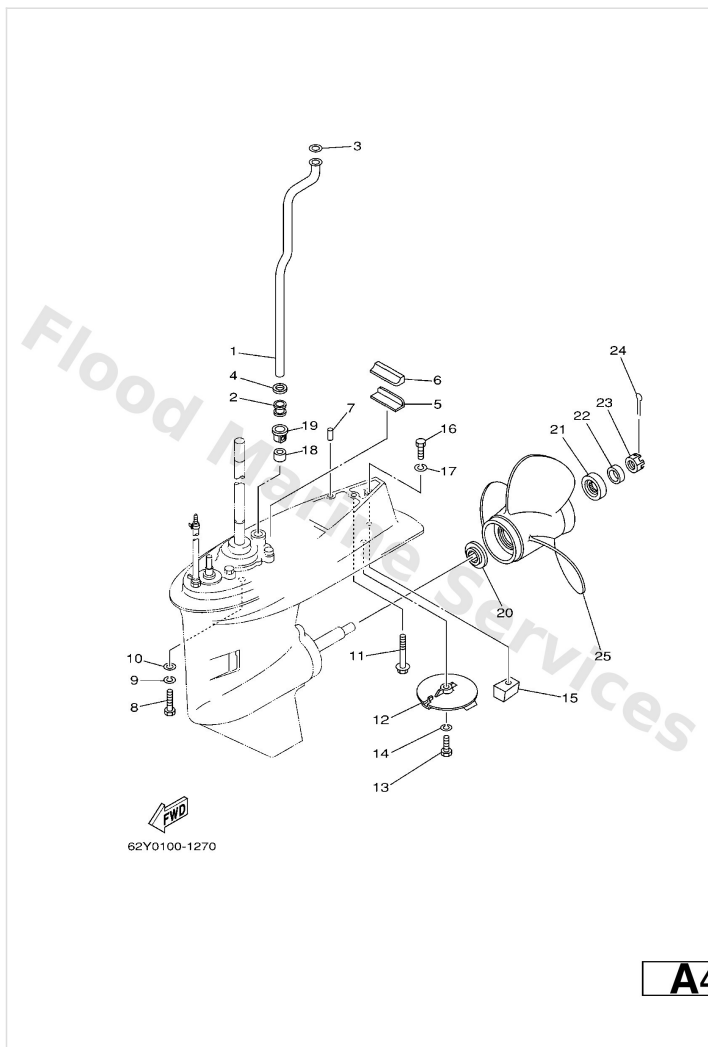
Ref	Part	
1	62Y4436100 Tube, water L	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	663453760094 Guide, seal damper	Buy now
6	63D4537500 Damper, seal	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	9707510040 Bolt, hexagon deep recess L	Buy now
9	9299510100 Ybs67-10 washer, spring L	Buy now
10	9299510600 Washer, plate L	Buy now
11	9011908M84 Bolt, with washer L	Buy now
12	67C4537100 Tab-trim	Buy now
13	9709508025 Bolt (62g)	Buy now
14	9299508100 Ybs67-8 washer, spring	Buy now
15	67C4525100 Anode	Buy now

Lower Casing & Drive 2



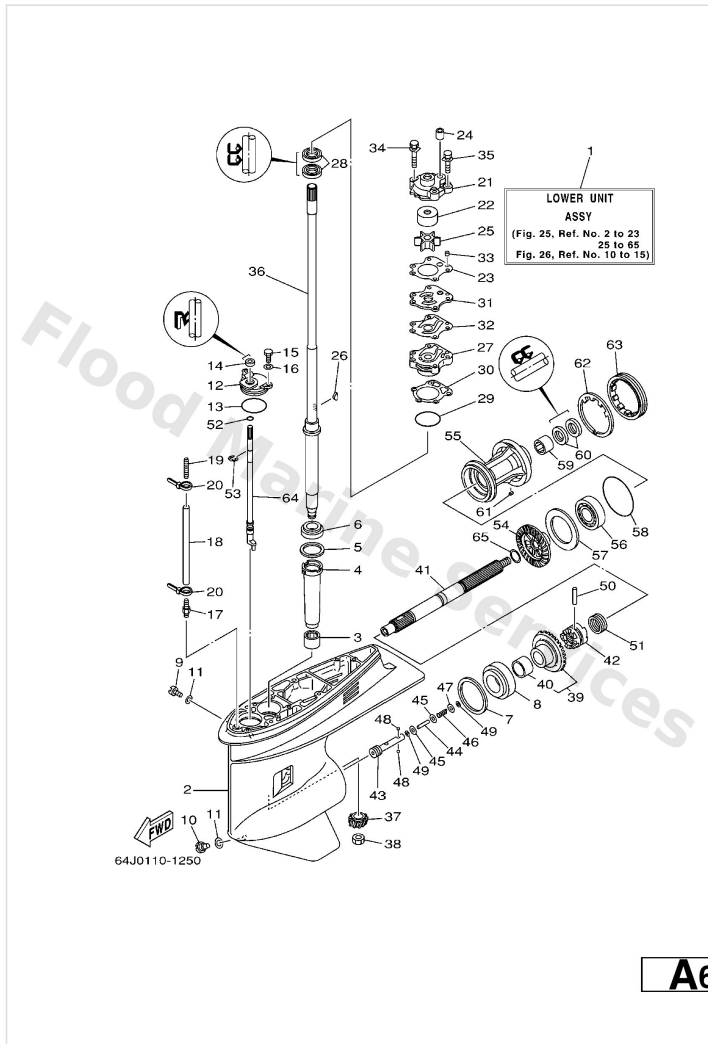
Ref	Part	
16	9709508035 Bolt(70w)	Buy now
18	6634436600 Damper, water seal 2	Buy now
19	63D4431200 Cover, water pump housing	Buy now
20	6634598702 Spacer	Buy now
21	66T4599700 Spacer 2	Buy now
22	9038922M01 Bush	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149030025 Pin cotter	Buy now
25	69W4594300EL Propeller (3x11 x15 -g) UR	Buy now
25	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
25	69W4594700EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
25	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now
25	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now

Lower Casing & Drive 2



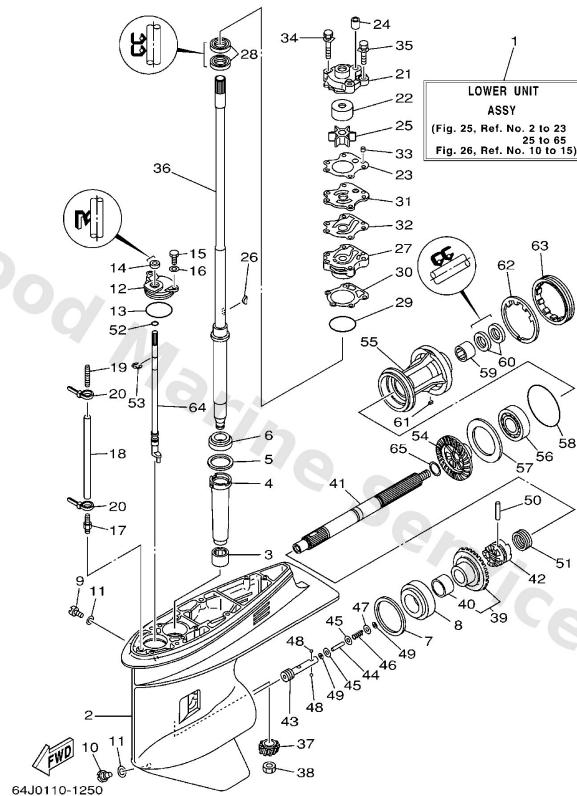
Ref	Part	
25	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now
25	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663459726098 Propeller (3x12"x11"-g) UR	Buy now
25	663459740298 Propeller (3x10-5/8"x13"-g) UR	Buy now
25	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
25	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	697459700098 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now
25	69W4595200EL Propeller (3x11-3/8 x12 -g) UR	Buy now
25	6H54594300EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
25	6H54594500EL Propeller (3x10-3/8"x13"-g) UR WITH LIP CUP	Buy now
25	6H54595200EL Propeller (3x10-5/8"x12"-g) UR WITH LIP CUP	Buy now
25	6H54595800EL Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now

Lower Casing & Drive 3



Ref	Part	
1	64J45300304D Lower unit assembly FT50C- L	Buy now
2	67F45301004D Casing, lower	Buy now
3	9331552563 Bearing	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

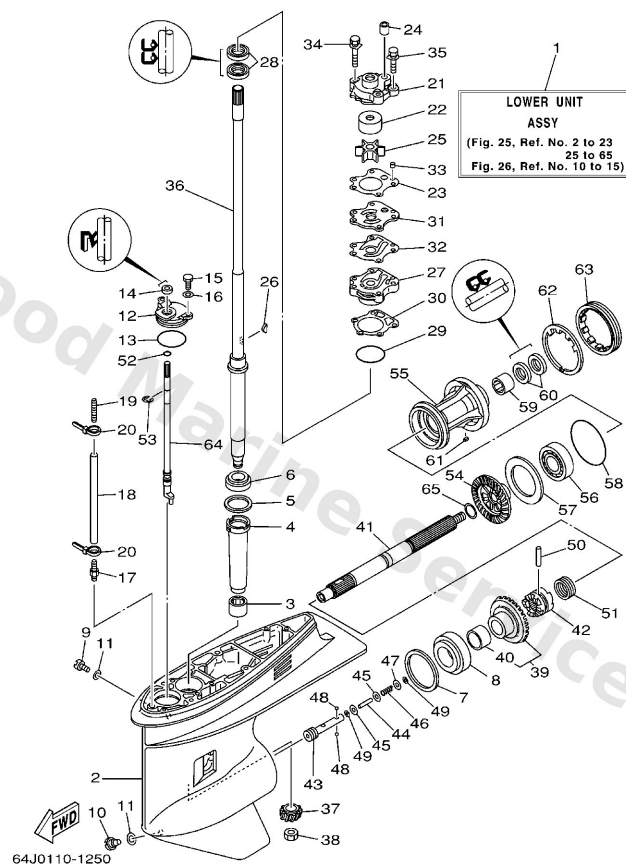
Lower Casing & Drive 3



A6

Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	9333200095 Bearing	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6884532100 Plate	Buy now
13	9321049046 O-ring (620)	Buy now
14	9310609014 Oil seal	Buy now
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6E54537800 Nipple, hose	Buy now
18	9044507M31 Hose (I200) L	Buy now

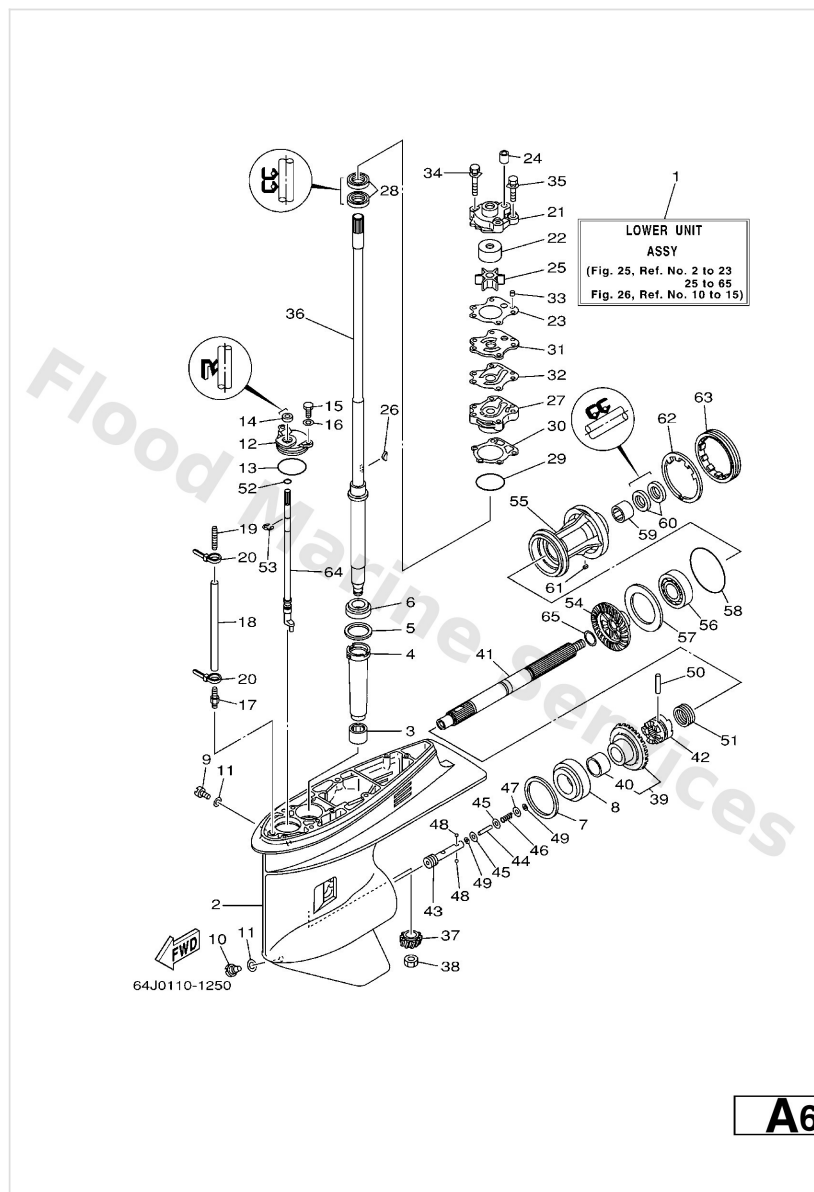
Lower Casing & Drive 3



A6

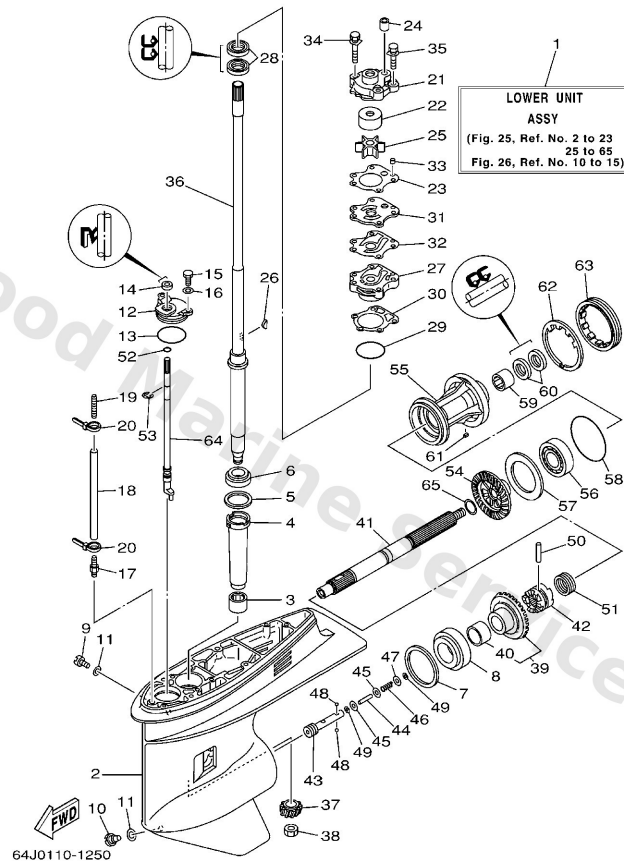
Ref	Part	
19	6E58355810 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	6H34431100 Housing, water pump 1	Buy now
22	6634432200 Insert, cartridge	Buy now
23	6H344315A0 Gasket, water pump 1	Buy now
24	6634436600 Damper, water seal 2	Buy now
25	6H34435200 Impellar	Buy now
26	9028003M03 Key, woodruff (697)	Buy now
27	6H3443410094 Housing, water pump set	Buy now
28	9310123070 Oil seal (663)	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket, water pump 2	Buy now
31	6H34432300 Outer plate, cartridge	Buy now
32	6H344324A0 Gasket, cartridge Out, plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now

Lower Casing & Drive 3



Ref	Part	
34	9011908M33 Bolt, with washer(6b0)	Buy now
35	9011908M14 Bolt, with washer	Buy now
36	64J4550130 Drive shaft comp. (l, d: 18mm) L	Buy now
37	64J4555100 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	64J4556000 Gear	Buy now
40	93317322V0 Bearing	Buy now
41	67F4561101 Shaft, propeller	Buy now
42	67F4563100 Clutch, dog	Buy now
43	67F4563400 Slide, shift	Buy now
44	6H14566800 Shaft, free 1	Buy now
45	6H14563500 Plunger, shift	Buy now
46	9050112M48 Spring (6h1)	Buy now
47	9020103313 Washer, plate 8077743700	Buy now
48	9350316003 Ball	Buy now

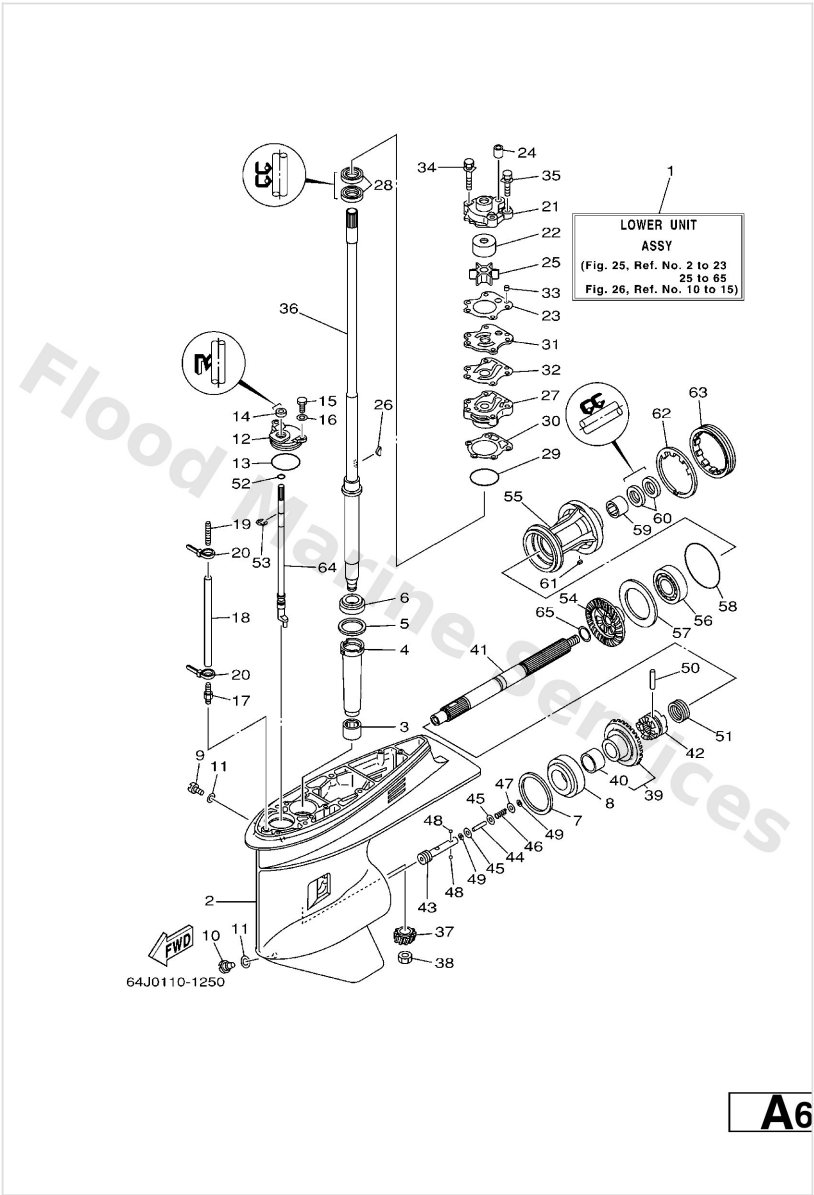
Lower Casing & Drive 3



A6

Ref	Part	
49	9018302M03 Nut, spring (6h1)	Buy now
50	9025007M02 Pin, straight (688)	Buy now
51	6884563300 Ping, cross pin	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	67F4557100 Gear	Buy now
55	67F453310094 Housing, bearing	Buy now
56	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
57	67F4557600 Washer, thrust 2	Buy now
58	9321086M39 O-ring (6e5)	Buy now
59	93317325U0 Brg,needle	Buy now
60	9310125M03 Oil seal	Buy now
61	9028204010 Key, strait(663)	Buy now
62	6884538302 Washer, claw	Buy now
63	6884538402 Nut	Buy now

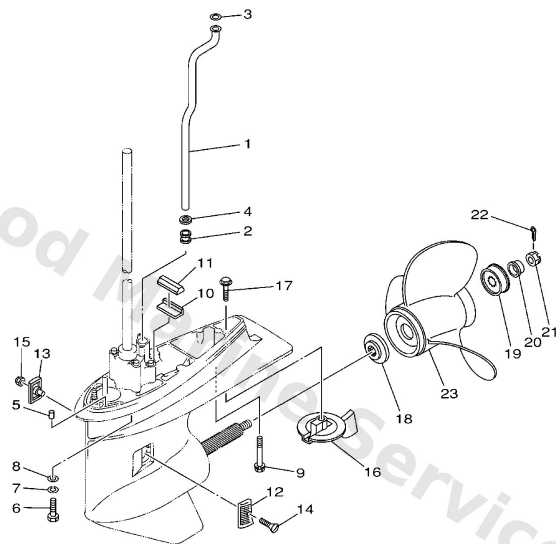
Lower Casing & Drive 3



A6

Ref	Part	
64	64J4415000 Shift cam assembly	Buy now
65	9020125M05 Washer, plate	Buy now

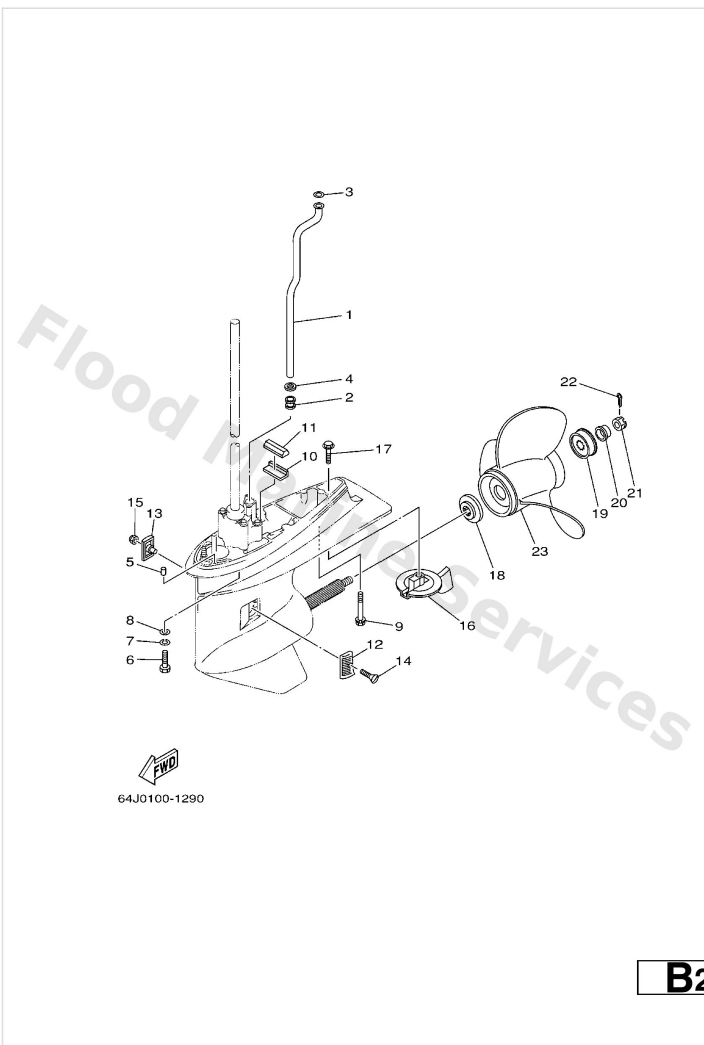
Lower Casing & Drive 4



B2

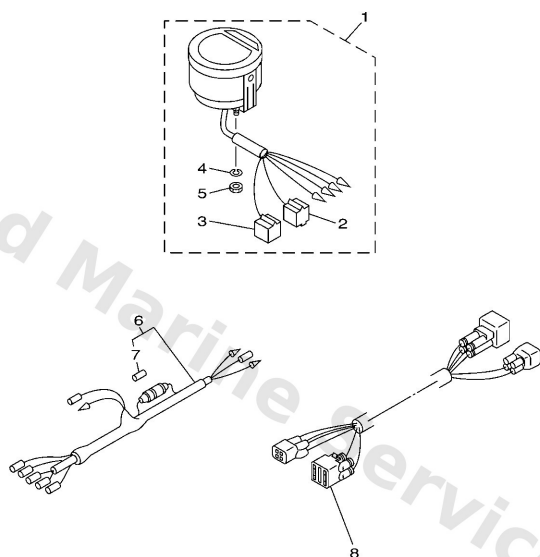
Ref	Part	
1	62Y4436100 Tube, water L	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess L	Buy now
7	9299510100 Ybs67-10 washer, spring L	Buy now
8	9299510600 Washer, plate L	Buy now
9	9011908M84 Bolt, with washer L	Buy now
10	663453760094 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 4



Ref	Part	
16	67F4537100 Tab-trim	Buy now
17	9010510M67 Bolt, hexagon (663)	Buy now
18	6884598701 Spacer	Buy now
19	67F4599700 Spacer 2	Buy now
20	9038925M00 Bush	Buy now
21	9017116011 Nut, castle (663)	Buy now
22	9149040025 Pin, cotter (663)	Buy now
23	6E54594100EL Propeller (3x13x19-k) UR	Buy now
23	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
23	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
23	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
23	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
23	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
23	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
23	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now

Meter

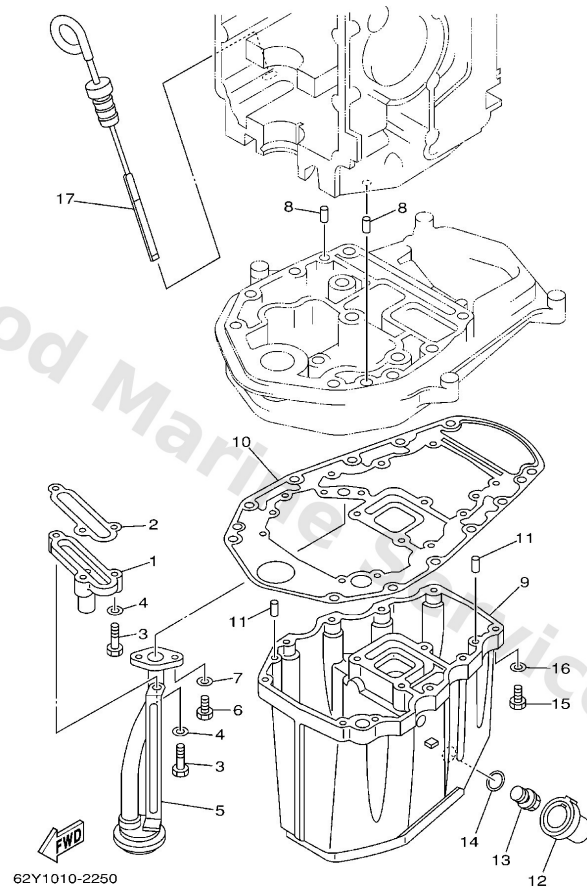


69W1300-2280

C3

Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	68F8255370 Extension, wire lead (7m) AP	Buy now

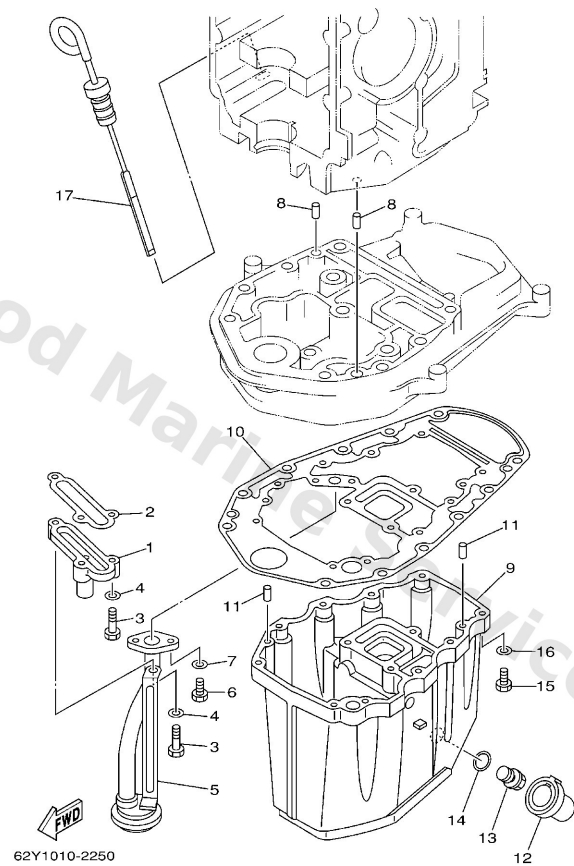
Oil Pan



F4

Ref	Part	
1	62Y1157500 Relief valve ass'y	Buy now
2	62Y1347500 Gasket	Buy now
3	9701306025 Bolt(62y)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	62Y1341100 Strainer, oil	Buy now
6	9701306016 Bolt, hexagon deep recess	Buy now
8	9360812M05 Pin, dowel b (6e5)	Buy now
9	62Y15311025B Oil pan F50A	Buy now
9	64J15311015B Oil pan FT50C	Buy now
10	69W1531200 Gasket, oil pan	Buy now
11	9360612019 Pin, dowel (614)	Buy now
12	62Y1531600 Damper 1	Buy now
13	9034014M06 Plug, straight screw(62y)	Buy now
14	9043014M09 Gasket	Buy now
15	9707506025 Bolt	Buy now

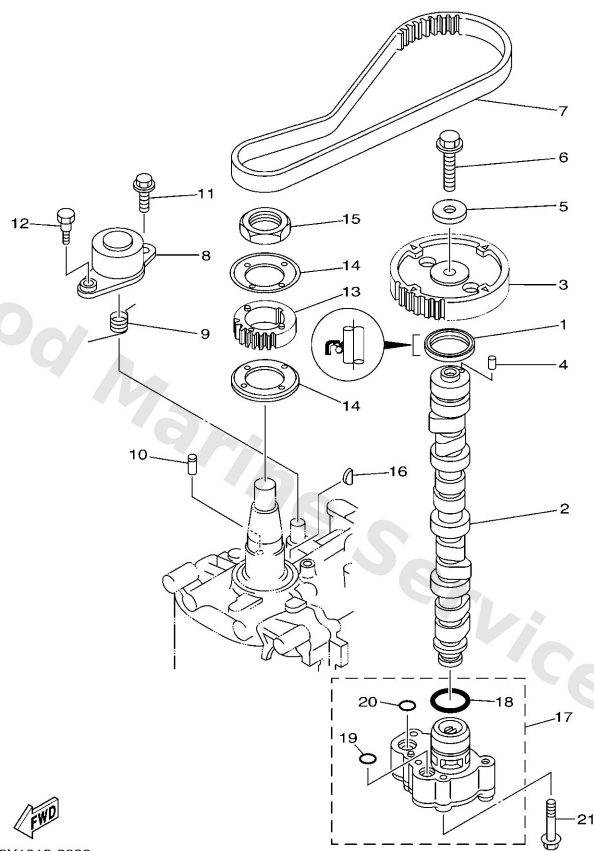
Oil Pan



F4

Ref	Part	
16	9299506600 Washer, plain (646)	Buy now
17	62Y1536200 Plug, oil level	Buy now

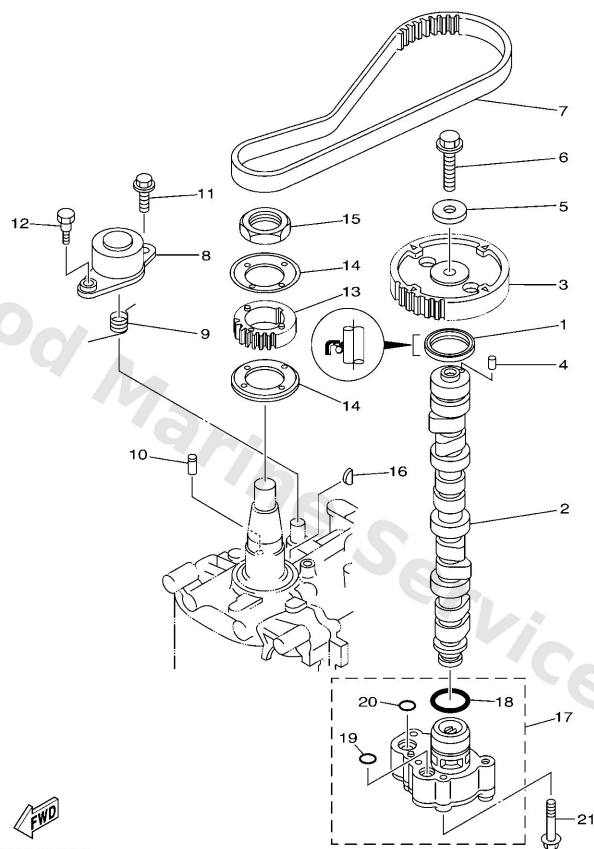
Oil Pump



C1

Ref	Part	
1	9310237M40 Oil seal(62y)	Buy now
2	62Y1217100 Camshaft 1	Buy now
3	62Y1153710 Gear, driven	Buy now
4	9360514143 Pin (2h7)	Buy now
5	9020110M06 Washer, plate(62y)	Buy now
6	9589510040 Bolt, flange deep recess	Buy now
7	62Y4624100 Belt	Buy now
8	62Y1159010 Tensioner assembly	Buy now
9	9050820018 Spring, torsion	Buy now
10	9024907M29 Pin(62y)	Buy now
11	9589508020 Bolt, flange deep recess	Buy now
12	9010906M64 Bolt(62y)	Buy now
13	62Y1153610 Gear, drive	Buy now
14	62Y1155700 Washer 1	Buy now
15	9017035008 Nut	Buy now

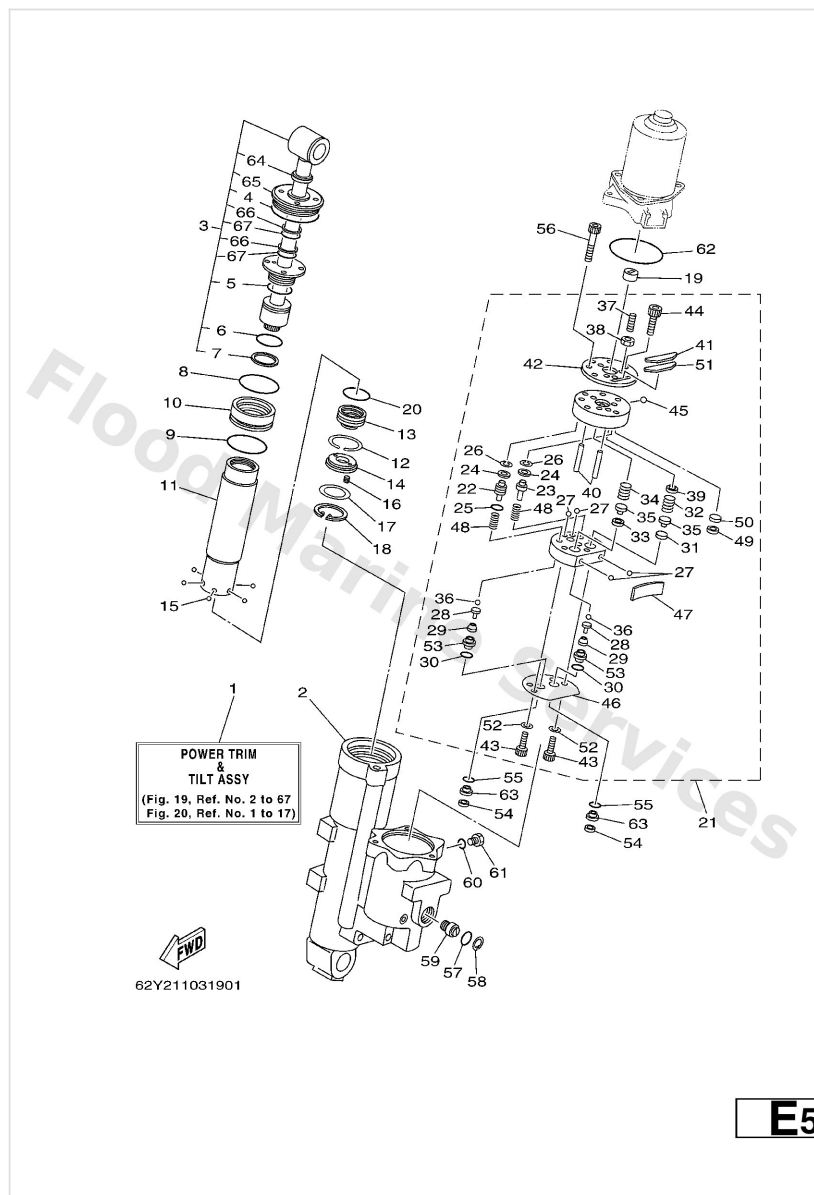
Oil Pump



C1

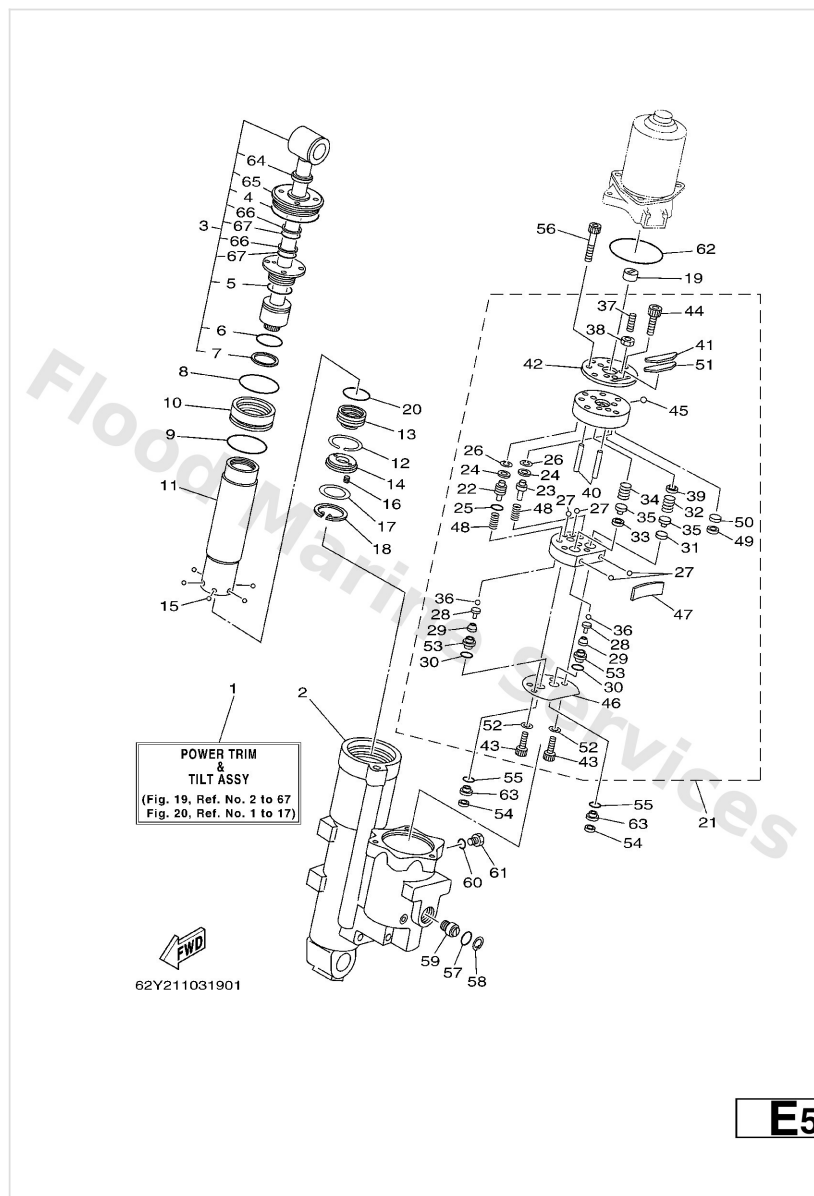
Ref	Part	
16	9028004M06 Key, woodruff(6a1)	Buy now
17	69W1330000 Oil pump assembly	Buy now
18	9321033MH2 O-ring(62y)	Buy now
19	9321012MG9 O-ring(62y)	Buy now
20	9321014515 O-ring (11h)	Buy now
21	9011906025 Bolt, with washer	Buy now

Power Trim & Tilt Assy 1



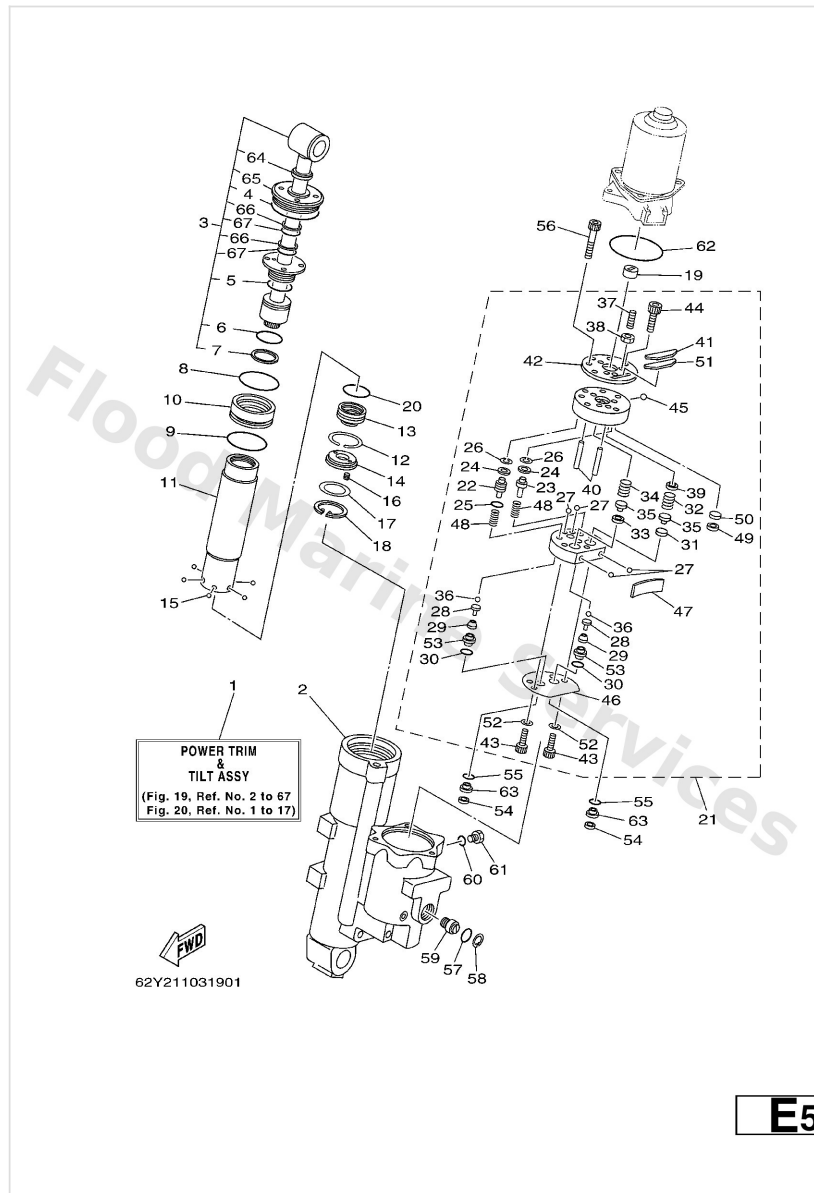
Ref	Part	
1	62Y43800018D Power trim & tilt assembly	Buy now
2	62Y4380K01 Cylinder, tilt sub assembly	Buy now
3	62X4381001 Tilt piston sub assembly	Buy now
4	62X4386100 O-ring	Buy now
5	62X4386200 O-ring	Buy now
6	9321029375 O-ring (j10)	Buy now
7	62X4387100 Ring, back up	Buy now
8	9321044383 O-ring (705)	Buy now
9	9321048214 O-ring	Buy now
10	62X4388A00 Piston, trim	Buy now
11	62Y2247100 Cylinder, shock absorber	Buy now
12	67F4387500 Ring, snap	Buy now
13	69W4381B00 Free piston sub assembly	Buy now
14	62X4389900 Plate stopper	Buy now
15	9350316003 Ball	Buy now

Power Trim & Tilt Assy 1



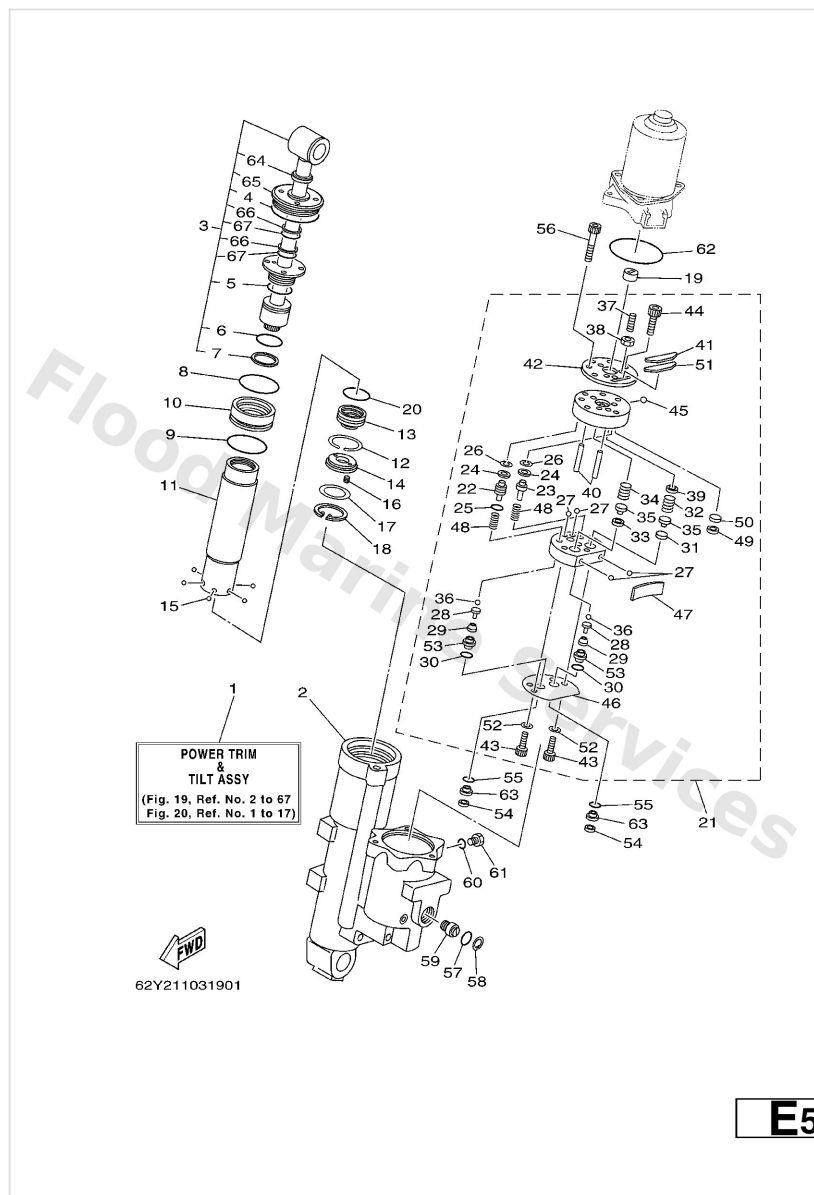
Ref	Part	
16	62X4384H00 Spring	Buy now
17	1UF2243400 Plate, valve 1	Buy now
18	62X4387500 Ring, snap	Buy now
19	6H14383110 Connector, shaft	Buy now
21	62Y4383001 Gear pump assembly	Buy now
22	69J4384100 Piston, shuttle	Buy now
23	69J4384M00 Piston, shuttle 2	Buy now
24	69A4384F00 Seal, main valve	Buy now
25	6H14388300 O-ring	Buy now
26	9900203600 Circlip(6I5)	Buy now
27	9350532038 Ball(7fk)	Buy now
28	65W4386A00 Pin, absorber valve	Buy now
29	69J4385300 Spring, main valve	Buy now
30	69J4389J00 O-ring	Buy now
31	6H14384G11 Seal, relief valve	Buy now

Power Trim & Tilt Assy 1



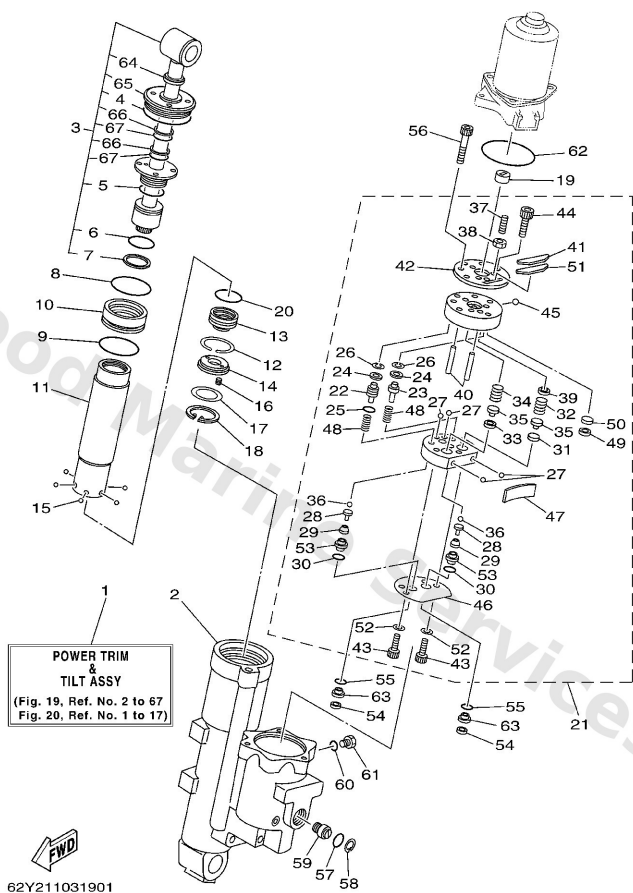
Ref	Part	
32	62Y4385500 Spring, up relief	Buy now
33	6H14384F10 Seal, main valve	Buy now
34	6H14385610 Spring, down relief	Buy now
35	6H14384410 Pin, valve support	Buy now
37	92A0803110 Screw set	Buy now
38	9530203600 Nut(7h6)	Buy now
39	62Y4382A00 Adaptor 1	Buy now
40	9360426256 Pin, dowel	Buy now
41	62Y4381600 Filter 1	Buy now
42	62Y4382L00 Cap, relief valve	Buy now
43	9131805020 Bolt, socket	Buy now
44	9131805008 Bolt,socket	Buy now
45	9350108001 Ball	Buy now
46	69W4384G00 Seal, relief valve	Buy now
47	62Y4385400 Spring, manual release	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
48	69J4389400 Spring, shuttle return	Buy now
49	62Y4387J00 Washer, special 2	Buy now
50	62Y2243400 Plate, valve 1	Buy now
51	62Y4387100 Ring, back up	Buy now
52	62Y4387G00 Washer	Buy now
53	69J4389300 Washer	Buy now
54	6H14381600 Filter 1	Buy now
56	9131806040 Bolt,socket	Buy now
57	9321018397 O-ring (6g5)	Buy now
58	6H14387500 Ring, snap	Buy now
59	62Y4384500 Screw, manual release	Buy now
60	9321009165 O-ring	Buy now
61	6H14382900 Plug, reservoir	Buy now
62	62X4386500 O-ring	Buy now
63	69W4389901 Plate stopper	Buy now

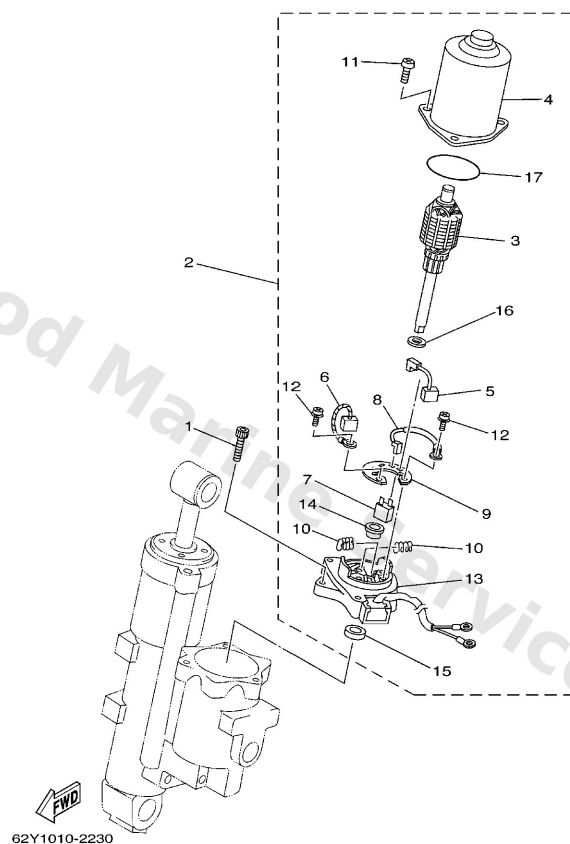
Power Trim & Tilt Assy 1



E5

Ref	Part	
64	62Y4382200 Seal, trim dust	Buy now
65	62X4382100 Screw, trim cylinder end	Buy now
66	62X4387200 Ring, back up	Buy now
67	6C54386300 O-ring	Buy now

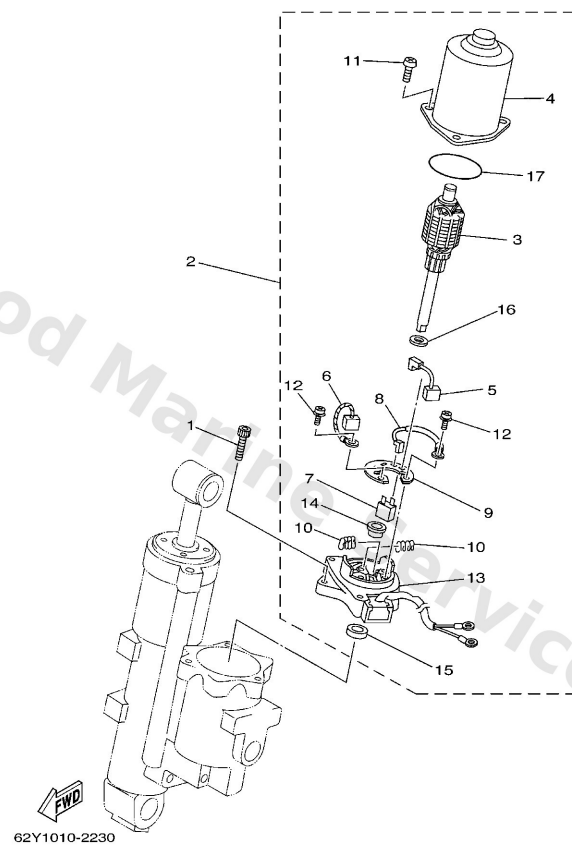
Power Trim & Tilt Assy 2



F1

Ref	Part	
1	62X4388800 Bolt,socket	Buy now
2	62Y4388001 Motor assembly	Buy now
3	62Y4380500 Armature assembly	Buy now
4	62X4380401 Stator assembly	Buy now
5	62Y4389200 Brush 2	Buy now
6	62Y4389100 Brush 1	Buy now
7	62Y8218101 Circuit breaker comp.	Buy now
8	62X4380700 Wire sub assembly	Buy now
9	69W4380F00 Plate, brush holder	Buy now
10	62X4386K00 Spring, brush	Buy now
11	9788005020 Screw, pan head (e22)	Buy now
12	9760204216 Screw, pan head with washer	Buy now
13	62Y4388100 Frame, end	Buy now
14	62X4380H00 Metal	Buy now
15	9310208414 Oil seal(61a)	Buy now

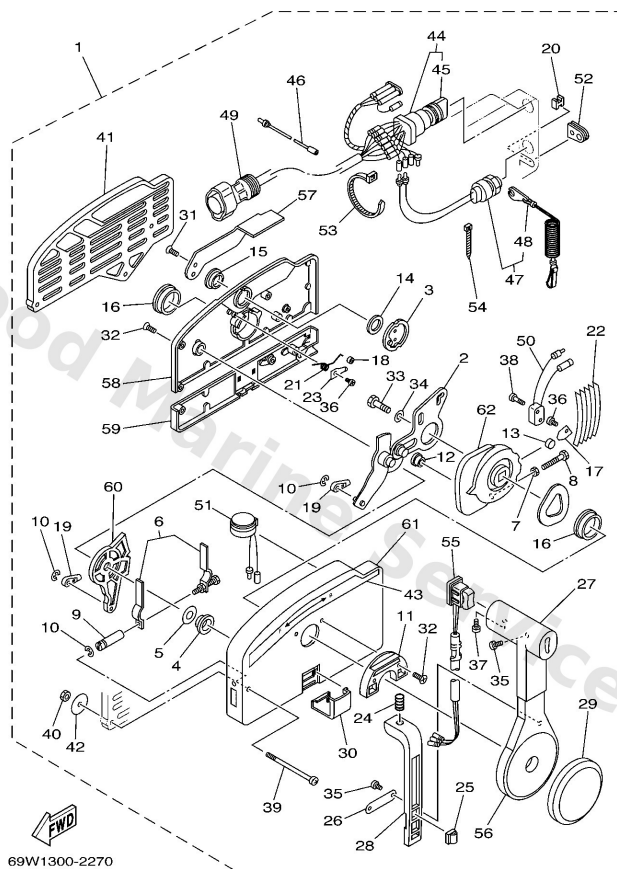
Power Trim & Tilt Assy 2



F1

Ref	Part	
16	90201083J8 Washer, plate(62x)	Buy now
17	9321052449 O-ring(50m)	Buy now

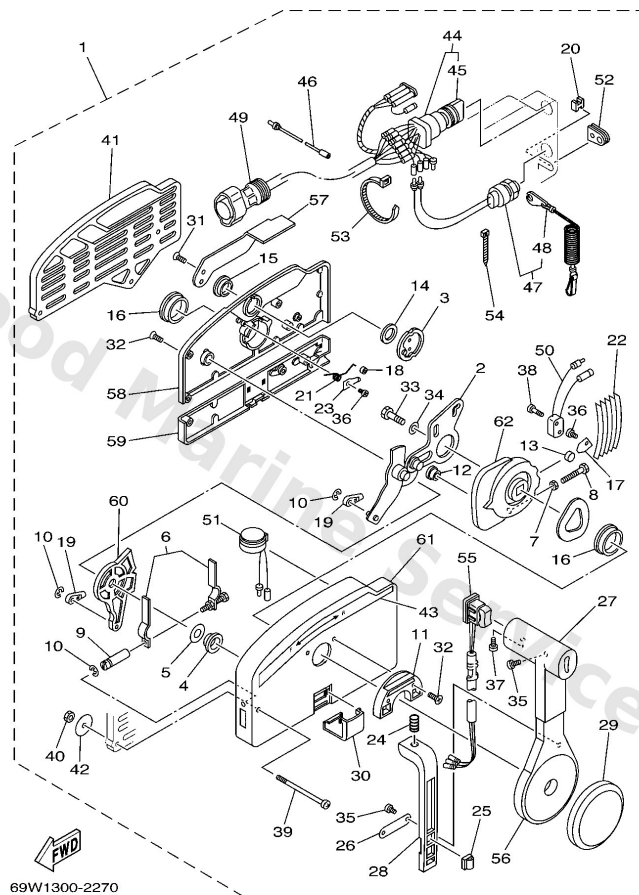
Remote Control Assy



B7

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

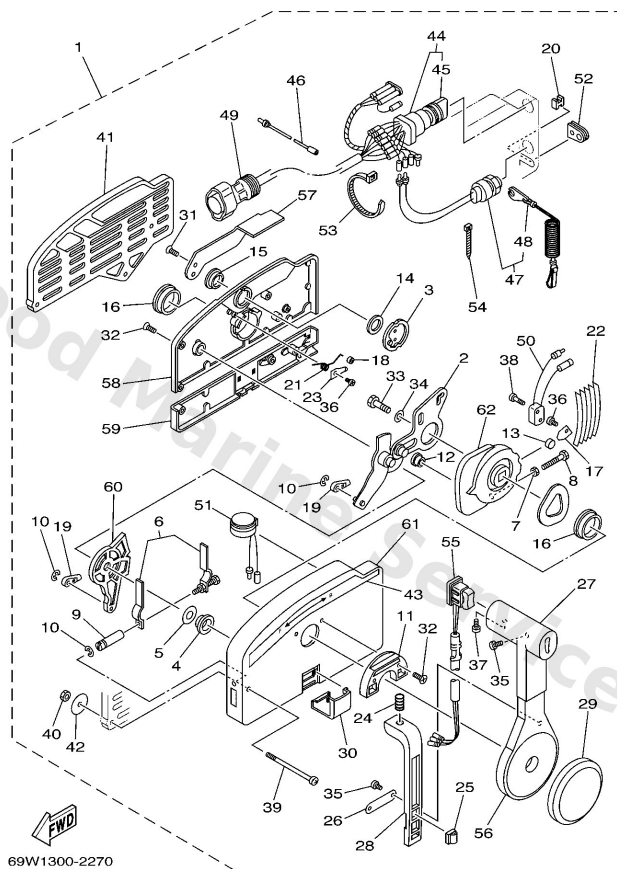
Remote Control Assy



B7

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

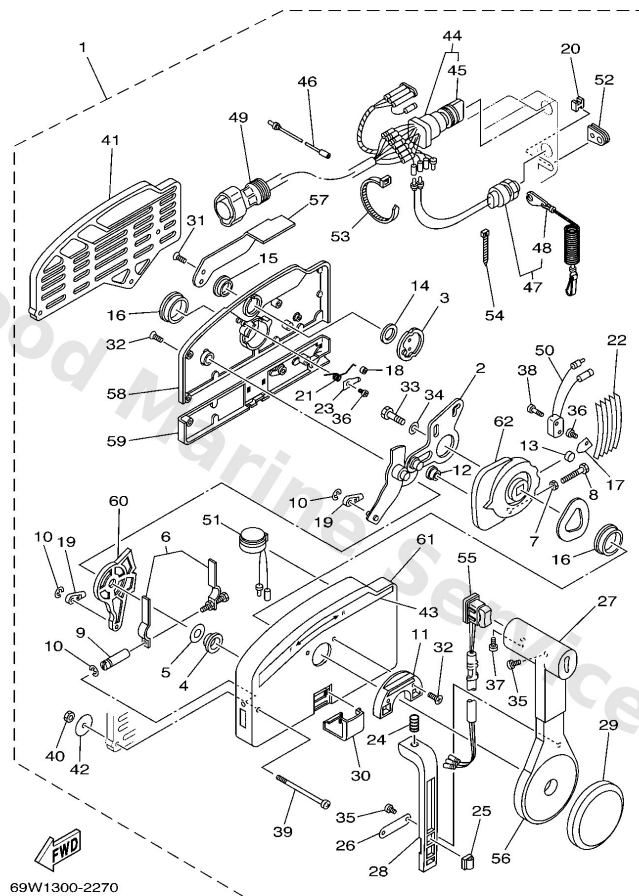
Remote Control Assy



B7

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

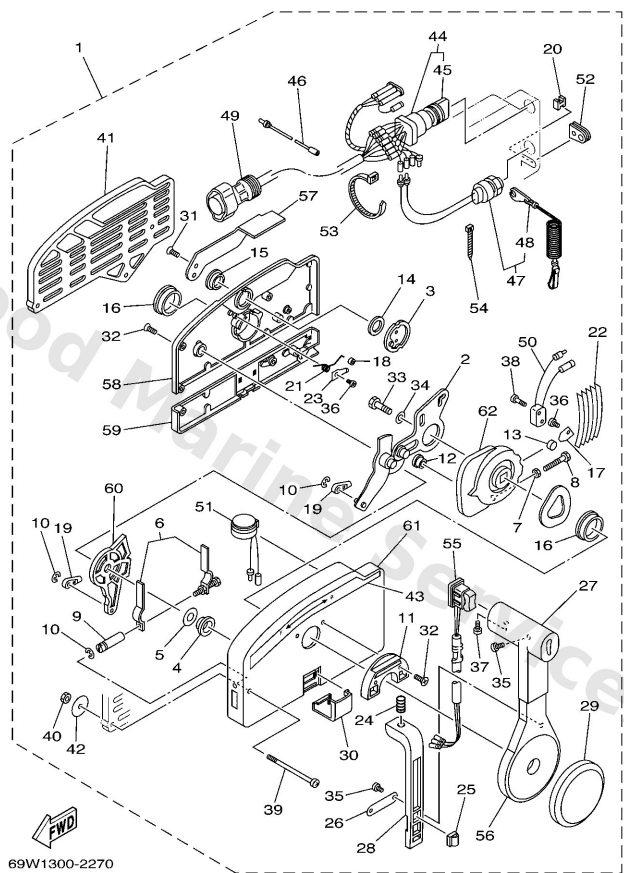
Remote Control Assy



B7

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828410 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256312 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

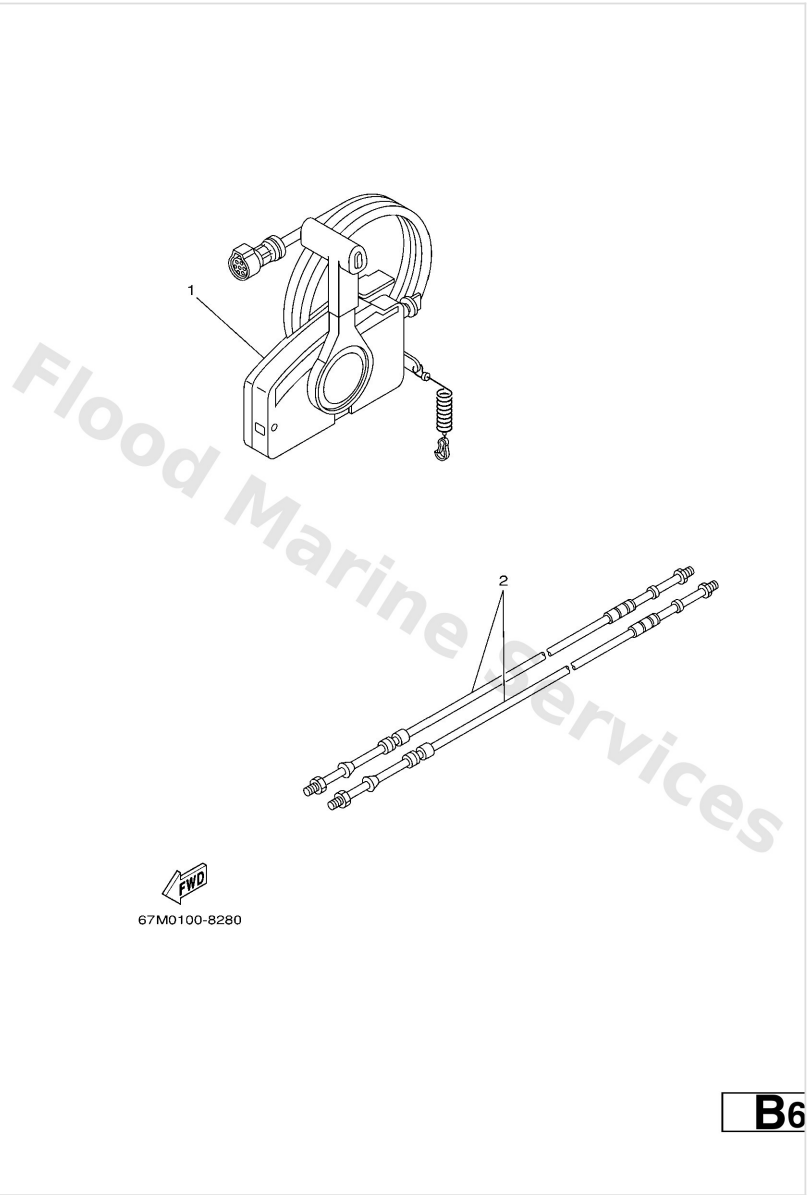
Remote Control Assy



B7

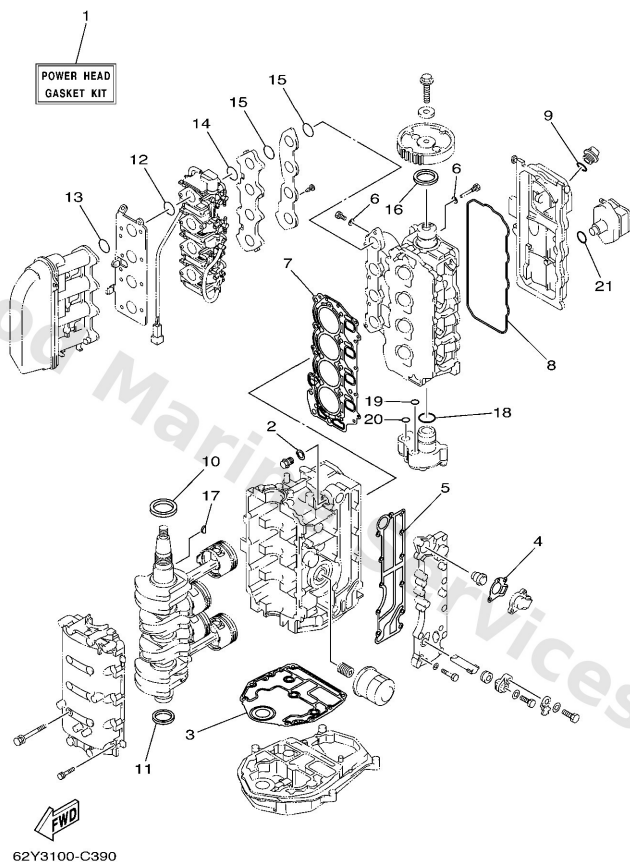
Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box



Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

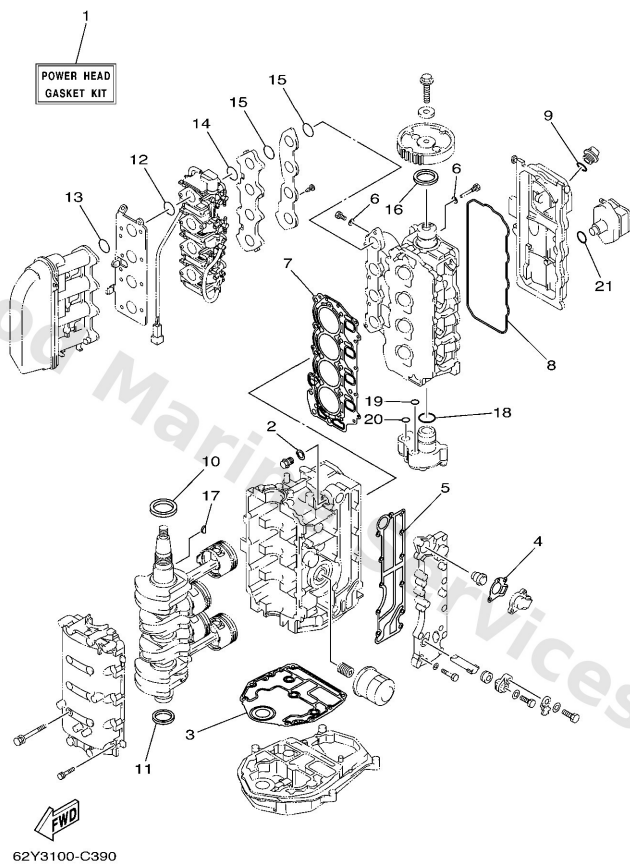
Repair Kit 1



C4

Ref	Part	
1	62YW000110 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	67C1135101 Gasket, cylinder	Buy now
4	62Y1241400 Gasket, cover	Buy now
5	6C54111400 Gasket, exhaust outer cover	Buy now
6	9043006014 Gasket 256113960000	Buy now
7	62Y1118100 Gasket, cylinder head 1	Buy now
8	62Y1135600 Seal, cylinder 2	Buy now
9	9321024M79 O-ring	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now
12	9321035M86 O-ring(612)	Buy now
13	9321038MH3 O-ring(62y)	Buy now
14	9321030MH4 O-ring(62y)	Buy now
16	9310237M40 Oil seal(62y)	Buy now

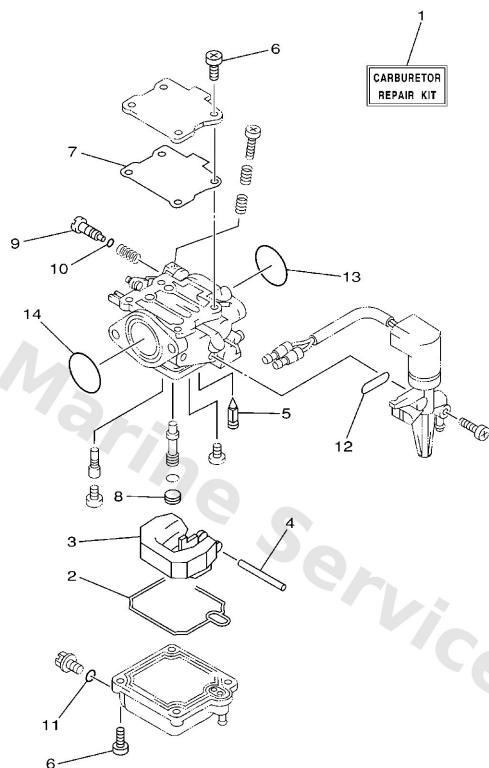
Repair Kit 1



C4

Ref	Part	
17	9028004M06 Key, woodruff(6a1)	Buy now
18	9321033MH2 O-ring(62y)	Buy now
19	9321012MG9 O-ring(62y)	Buy now
20	9321014515 O-ring (11h)	Buy now

Repair Kit 2

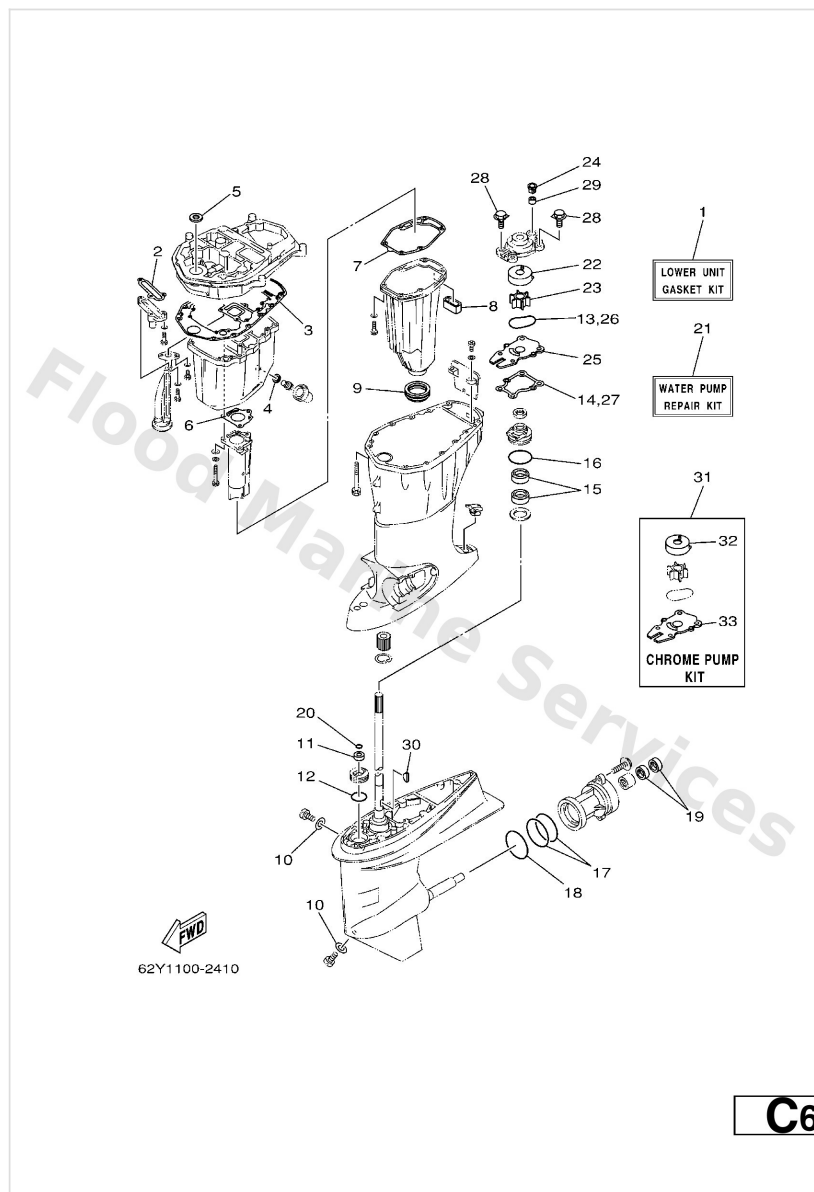


62Y0100-1390

C5

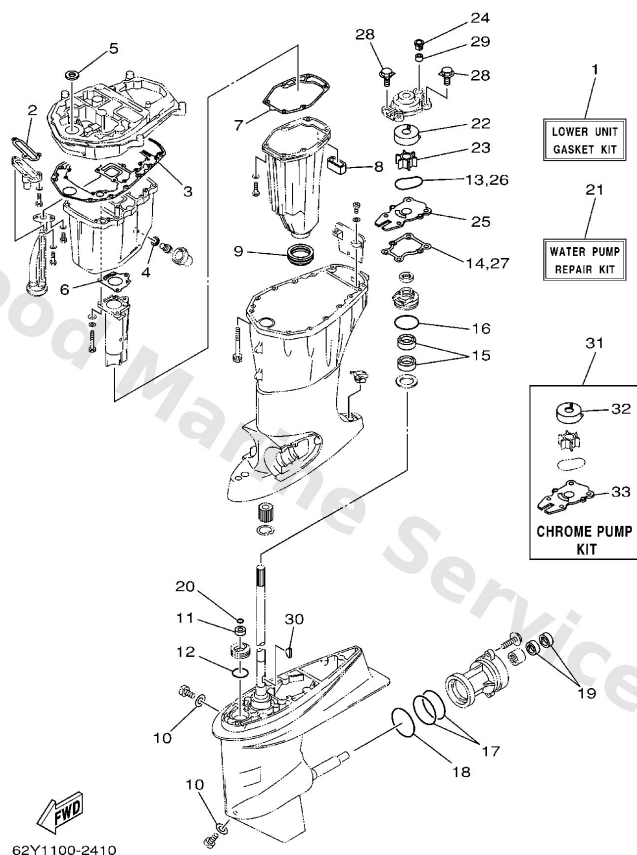
Ref	Part	
1	62YW009310 Carburetor repair kit	Buy now
2	62Y1438430 Gasket, float chamber	Buy now
3	6L21438500 Float	Buy now
4	6E51438601 Pin, float	Buy now
5	62Y1439200 Valve, needle	Buy now
6	62Y1432100 Screw, throttle	Buy now
7	62Y1439930 Valve, bimetal	Buy now
8	62Y1435530 Plug	Buy now
9	62Y1432330 Screw, air adjusting	Buy now
10	2T41439700 O-ring	Buy now
11	6521439700 Ring, o	Buy now
12	62Y1439830 Gasket	Buy now
13	9321030MH4 O-ring(62y)	Buy now
14	9321035M86 O-ring(6I2)	Buy now

Repair Kit 3



Ref	Part	
1	62YW000122 Lower unit gasket kit F50A	Buy now
2	62Y1347500 Gasket	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9043014M09 Gasket	Buy now
5	9310318011 Oil seal	Buy now
6	67C4113300 Gasket, exhaust manifold 1	Buy now
7	62Y4113401 Gasket, exhaust manifold	Buy now
8	62Y4512700 Seal	Buy now
9	6634512300 Gasket, muffler	Buy now
10	9043008020 Gasket	Buy now
11	9310609014 Oil seal	Buy now
12	9321033MG4 O-ring	Buy now
13	9321059MG7 O-ring	Buy now
14	63D4431600 Gasket, water pump	Buy now
15	9310125M57 Oil seal	Buy now

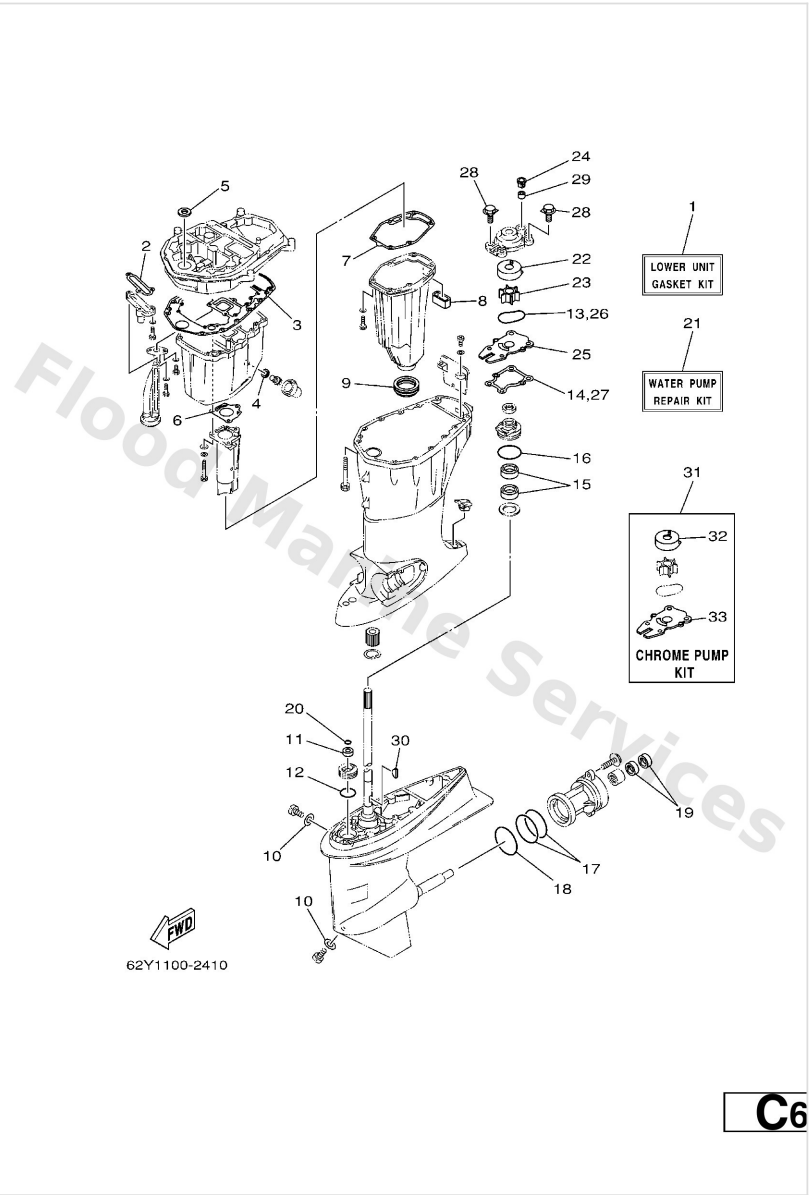
Repair Kit 3



C6

Ref	Part	
16	9321048MG8 O-ring	Buy now
17	9321074MG5 O-ring (xea)	Buy now
18	9321069MG6 O-ring	Buy now
19	9310122M00 Oil seal (22x36x6-663)	Buy now
20	9321007003 O-ring (11m)	Buy now
21	63DW007801 Water pump repair kit F50A	Buy now
22	63D4432200 Insert, cartridge	Buy now
23	6H34435200 Impellar	Buy now
24	63D4431200 Cover, water pump housing	Buy now
25	63D4432300 Outer plate, cartridge	Buy now
28	9011908M15 Bolt, with washer(62w)	Buy now
29	6634436600 Damper, water seal 2	Buy now
30	9028003024 Key, woodruff(662)	Buy now
31	63DW00780A Chrome pump kit F50A	Buy now
32	63D4432240 Insert, cartridge	Buy now

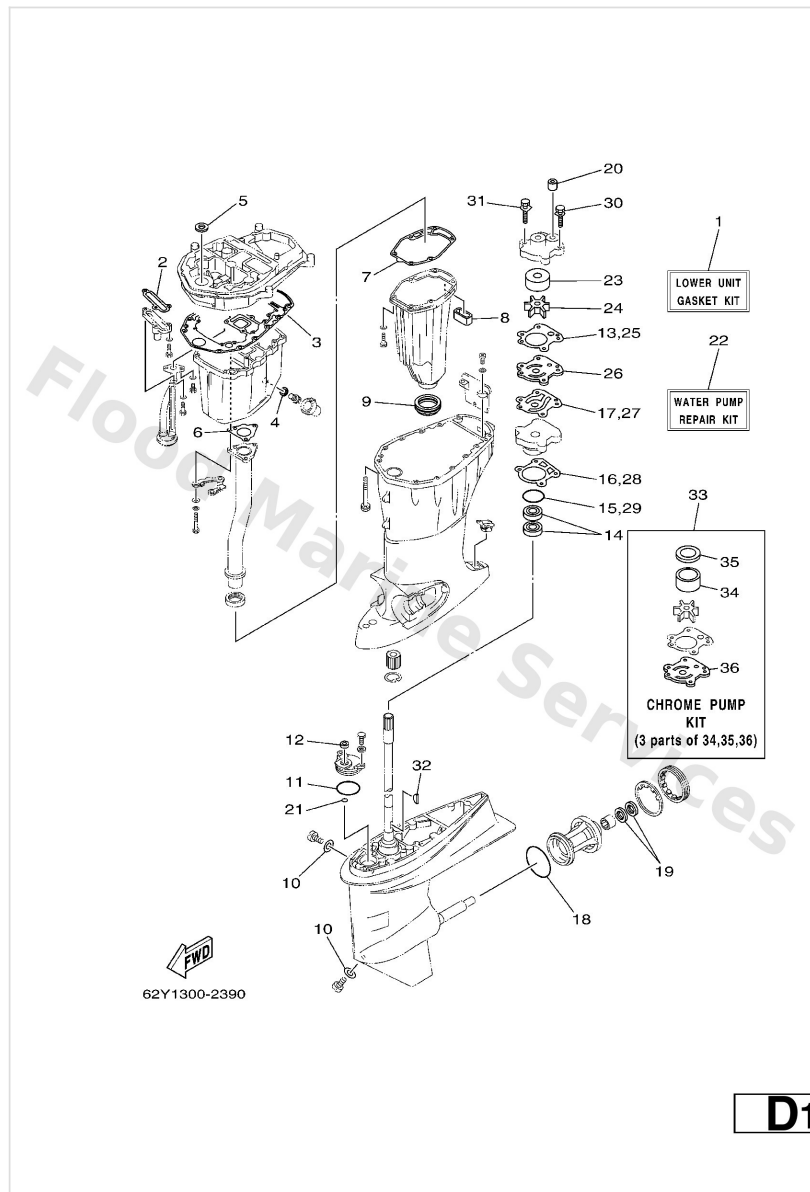
Repair Kit 3



Ref	Part	
33	63D4432340 Outer plate, cartridge	Buy now

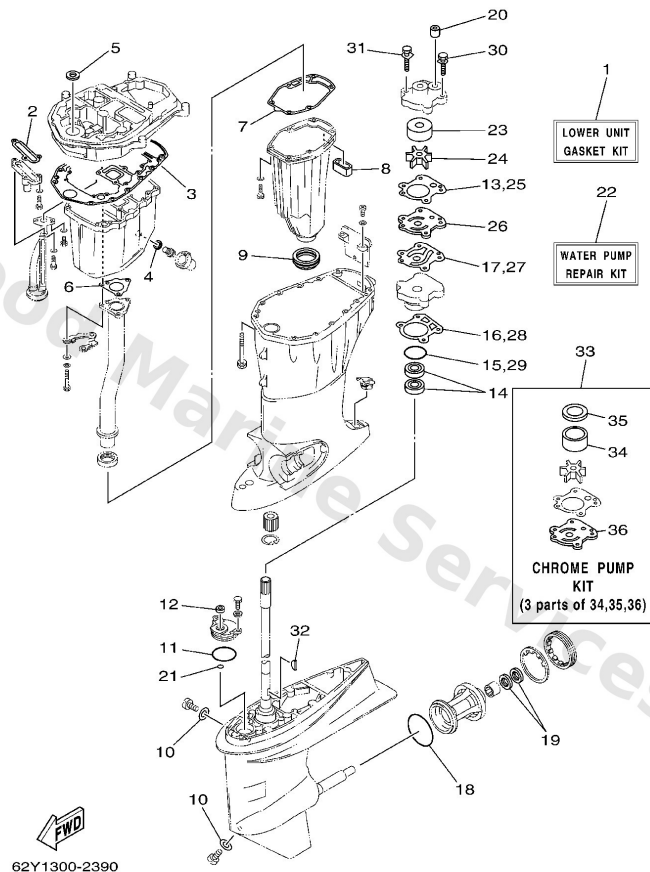
C6

Repair Kit 4



Ref	Part	
1	64JW00012B Lower unit gasket kit FT50C	Buy now
2	62Y1347500 Gasket	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9043014M09 Gasket	Buy now
5	9310318011 Oil seal	Buy now
6	64J4113310 Gasket, exhaust manifold 1	Buy now
7	62Y4113401 Gasket, exhaust manifold	Buy now
8	62Y4512700 Seal	Buy now
9	6634512300 Gasket, muffler	Buy now
10	9043008020 Gasket	Buy now
11	9321049046 O-ring (620)	Buy now
12	9310609014 Oil seal	Buy now
13	6H344315A0 Gasket,water pump 1	Buy now
14	9310123070 Oil seal (663)	Buy now
15	9321046044 O-ring	Buy now

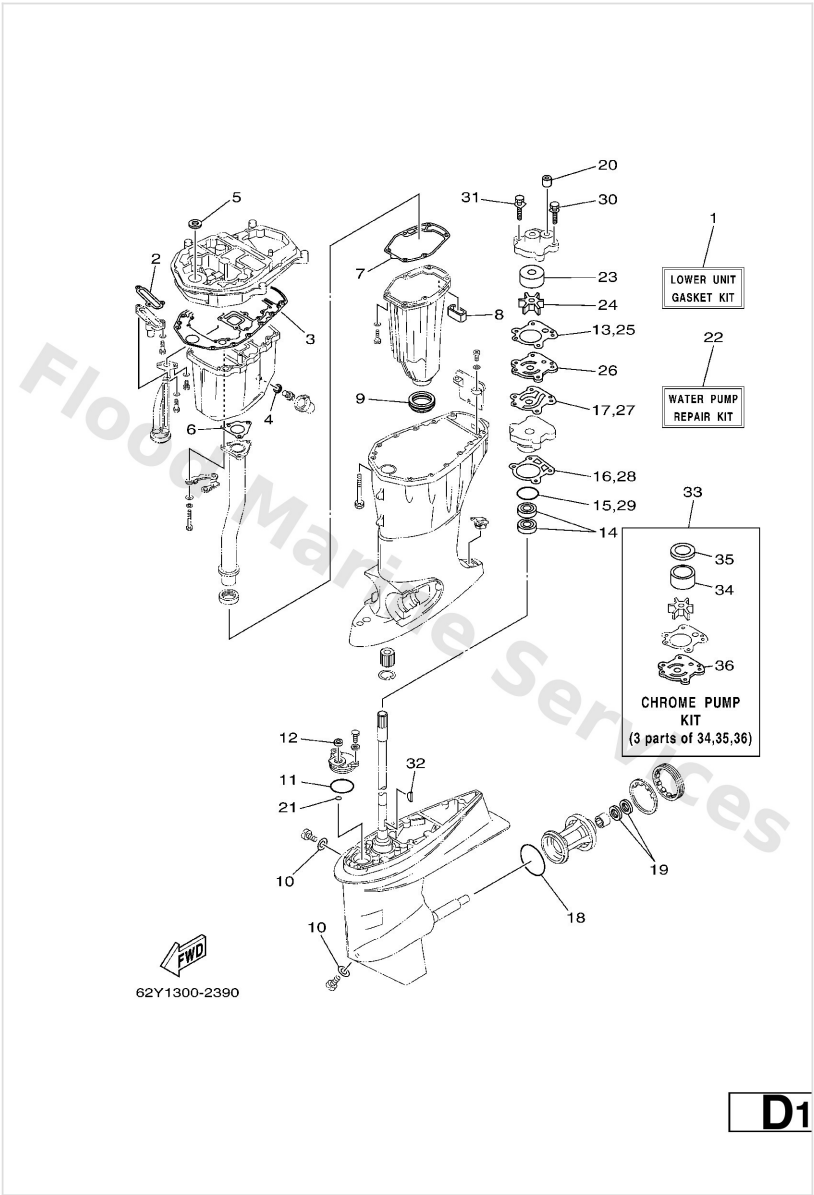
Repair Kit 4



D1

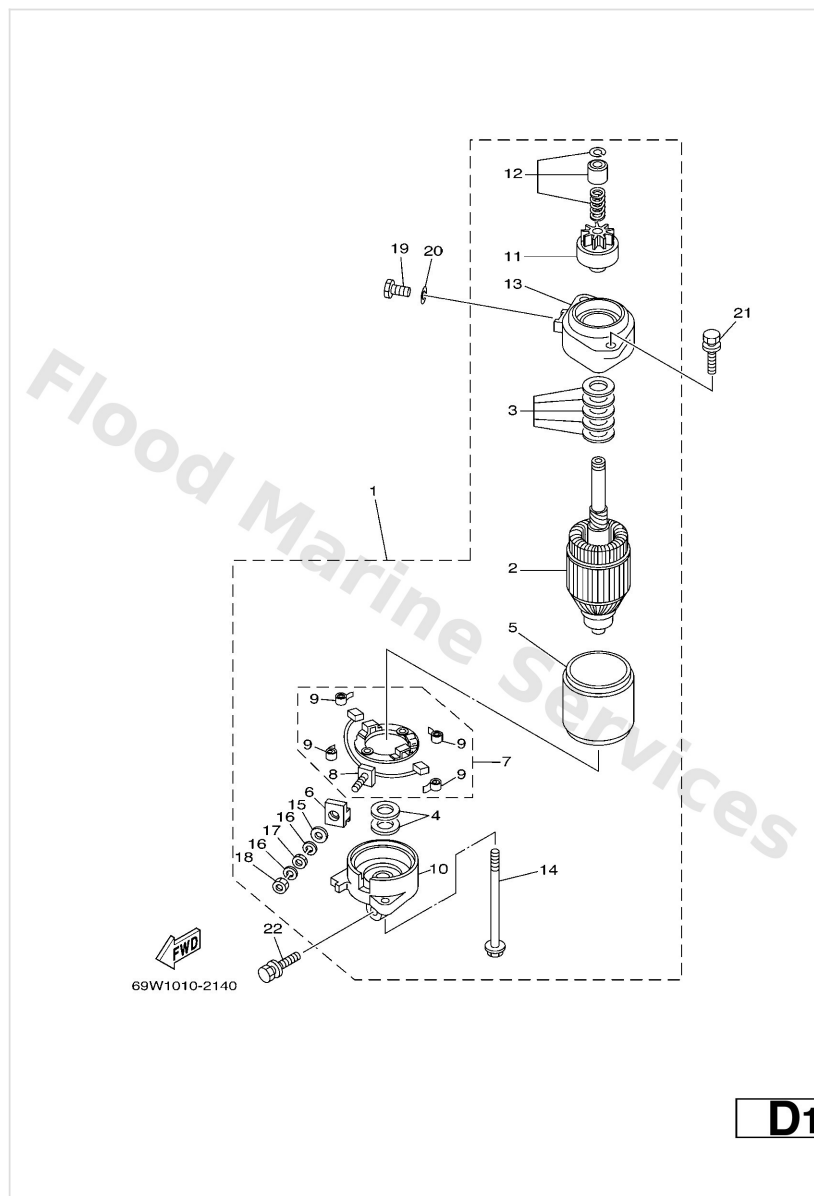
Ref	Part	
16	68844316A0 Gasket,water pump 2	Buy now
17	6H344324A0 Gasket,cartridge Out,plate	Buy now
18	9321086M39 O-ring (6e5)	Buy now
19	9310125M03 Oil seal	Buy now
20	6634436600 Damper, water seal 2	Buy now
21	9321007003 O-ring (11m)	Buy now
22	6H3W007802 Water pump repair kit FT50C	Buy now
23	6634432200 Insert, cartridge	Buy now
24	6H34435200 Impellar	Buy now
26	6H34432300 Outer plate, cartridge	Buy now
30	9011908M14 Bolt, with washer	Buy now
31	9011908M33 Bolt, with washer(6b0)	Buy now
32	9028003M03 Key, woodruff (697)	Buy now
33	6H3W00780A Chrome pump kit FT50C	Buy now
34	6704432201 Insert, cartridge	Buy now

Repair Kit 4



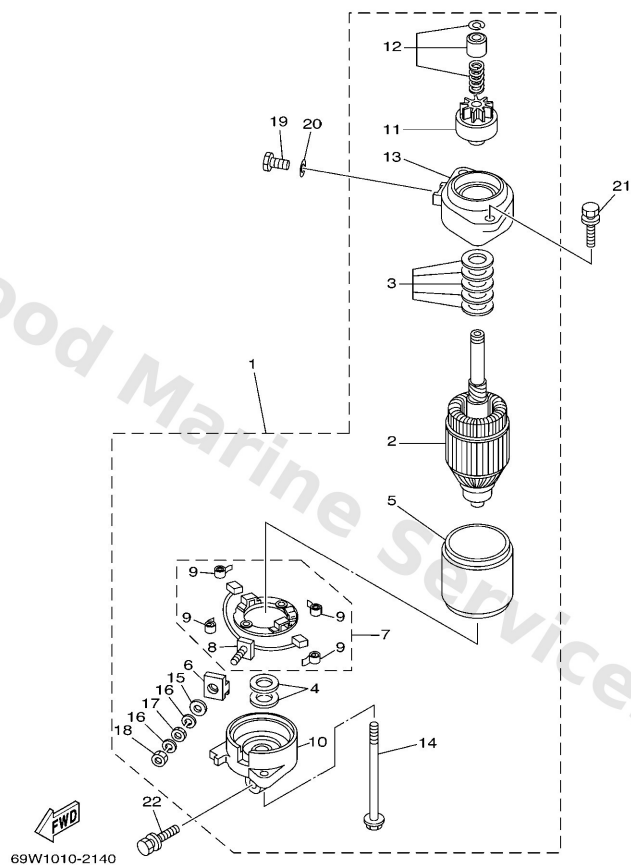
Ref	Part	
35	6704432100 Inner plate, cartridge	Buy now
36	6H34432340 Outer plate, cartridge	Buy now

Starting Motor



Ref	Part	
1	69W8180000 Starting motor assembly	Buy now
2	6N78185010 Armature assembly	Buy now
3	61A8180900 Washer kit	Buy now
4	61A8182400 Washer 2	Buy now
5	6N78181000 Stator assembly	Buy now
6	6K78182G10 Bush, terminal	Buy now
7	6N78184000 Brush holder assembly	Buy now
8	6N78180100 Brush set	Buy now
9	6N78181300 Spring, brush	Buy now
10	6N78182000 Rear bracket assembly	Buy now
11	69W8180700 Gear assembly, starting motor	Buy now
12	6N78185700 Pinion stopper set	Buy now
13	6N78183000 Front bracket assembly	Buy now
14	6K78182610 Bolt	Buy now
15	6E58182E10 Washer, spring	Buy now

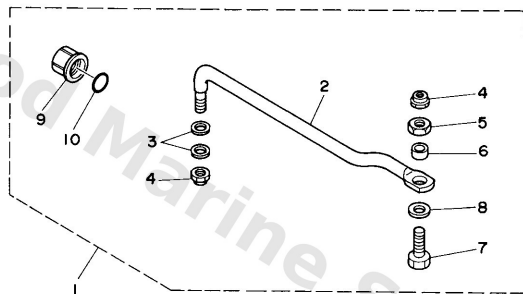
Starting Motor



D1

Ref	Part	
16	6E58182F10 Washer, plain	Buy now
17	6E58182A10 Nut	Buy now
18	6E58182K10 Nut	Buy now
19	9709508016 Bolt, hexagon deep recess	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	9011908M76 Bolt, with washer(6e5)	Buy now
22	9011908M77 Bolt, with washer(6e5)	Buy now

Steering Guide

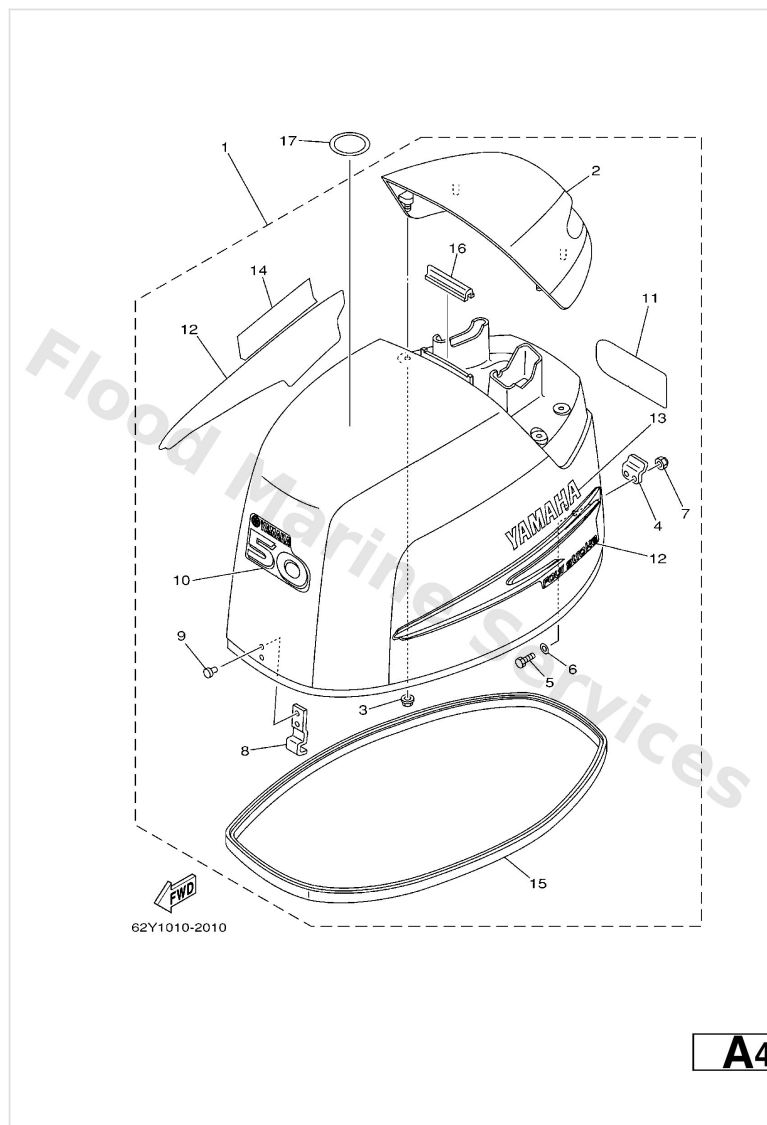


62Y0010-5200

B5

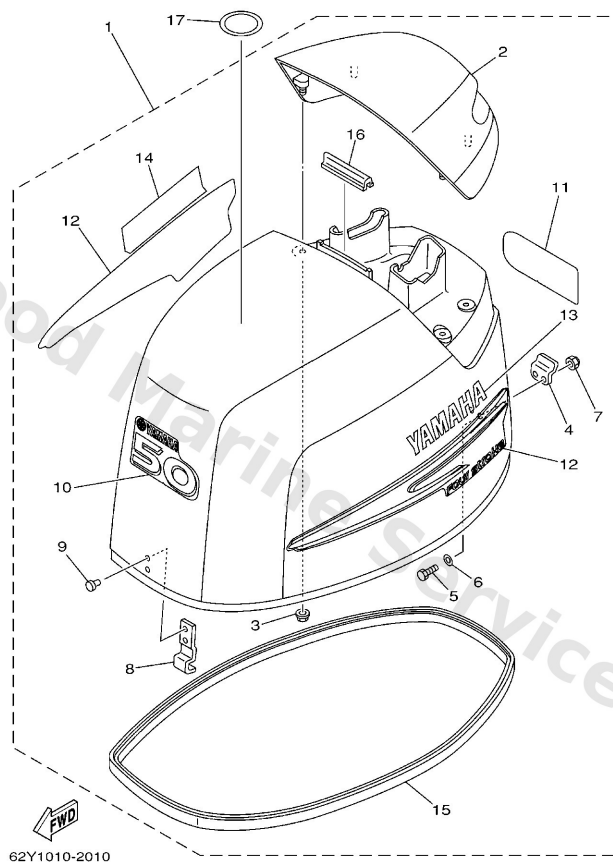
Ref	Part	
1	63D6135000 Steering guide attachment kit AP	Buy now
2	63D6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling



Ref	Part	
1	62Y42610304D - F50A	Buy now
1	64J42610104D - FT50C	Buy now
2	62Y42613014D Molding, air duct	Buy now
3	9017906M24 Nut(6j8)	Buy now
4	62Y4265200 Hook	Buy now
5	9709505016 Bolt(6a1)	Buy now
6	9299505600 Washer, plain (646)	Buy now
7	9578005300 Nut, nylon (6k8)	Buy now
8	62Y4265100 Hook	Buy now
9	9026606M02 Rivet (697)	Buy now
10	62Y4267730 Graphic, front	Buy now
11	62Y4267830 Graphic, front F50A	Buy now
11	64J4267810 Graphic, front FT50C	Buy now
12	62YW007010 Graphic set	Buy now
13	62Y4268110 Mark, cowling	Buy now

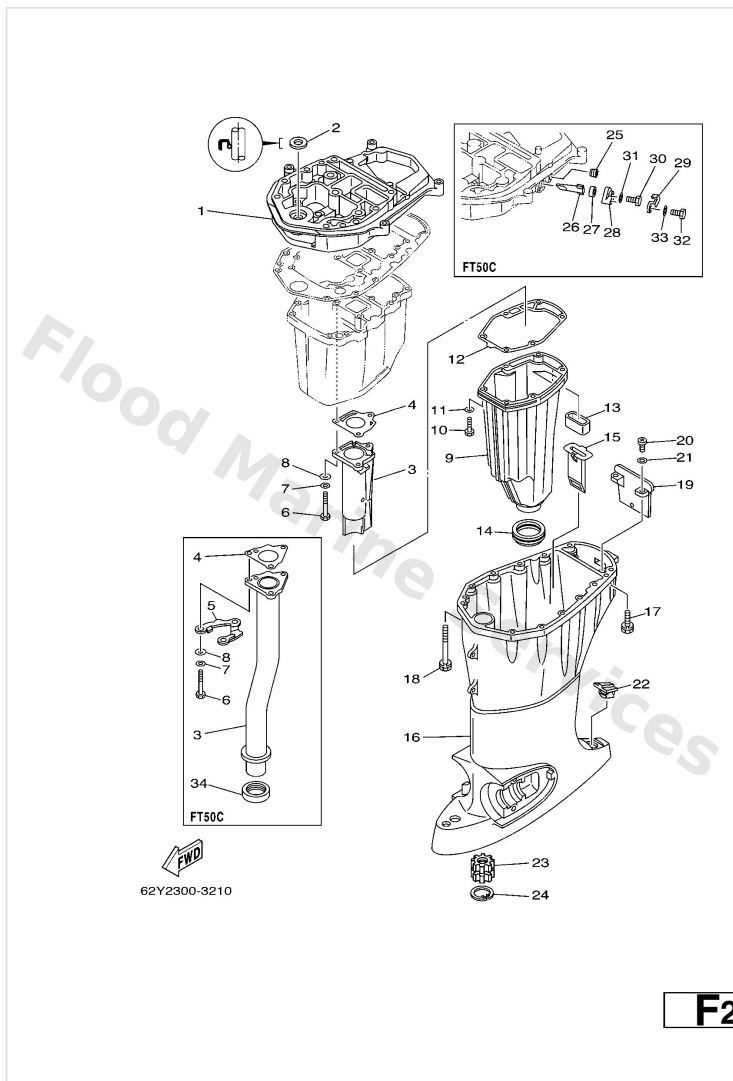
Top Cowling



A4

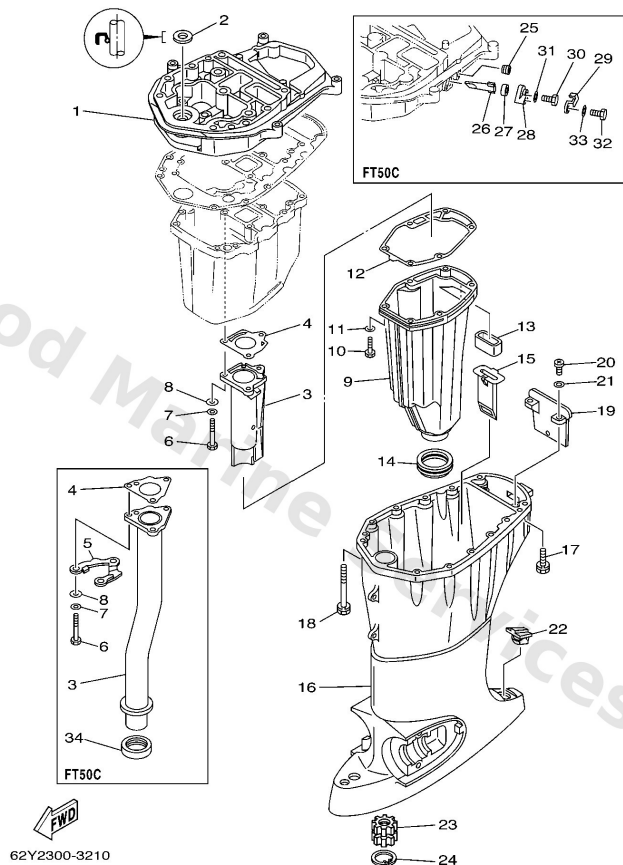
Ref	Part	
14	62Y4268210 Mark, cowling	Buy now
15	62Y4261510 Seal	Buy now
16	61N4262800 Seal	Buy now
17	67F1343402 Label, Caution	Buy now

Upper Casing



Ref	Part	
1	62Y411371194 Guide, Exhaust F50A	Buy now
1	64J411370194 Guide, exhaust FT50C	Buy now
2	9310318011 Oil seal	Buy now
3	64J4113110 Manifold, ext. 1 FT50C	Buy now
3	67C41131005B Manifold, ext. 1 F50A	Buy now
4	64J4113310 Gasket, exhaust manifold 1 FT50C	Buy now
4	67C4113300 Gasket, exhaust manifold 1 F50A	Buy now
5	64J4111600 Protector FT50C	Buy now
6	9707506050 Bolt(jf7)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9020106015 Washer, plate	Buy now
9	62Y14711005B Muffler 1 F50A	Buy now
9	64J14711005B Muffler 1 FT50C	Buy now
10	9707506025 Bolt	Buy now
12	62Y4113401 Gasket, exhaust manifold	Buy now

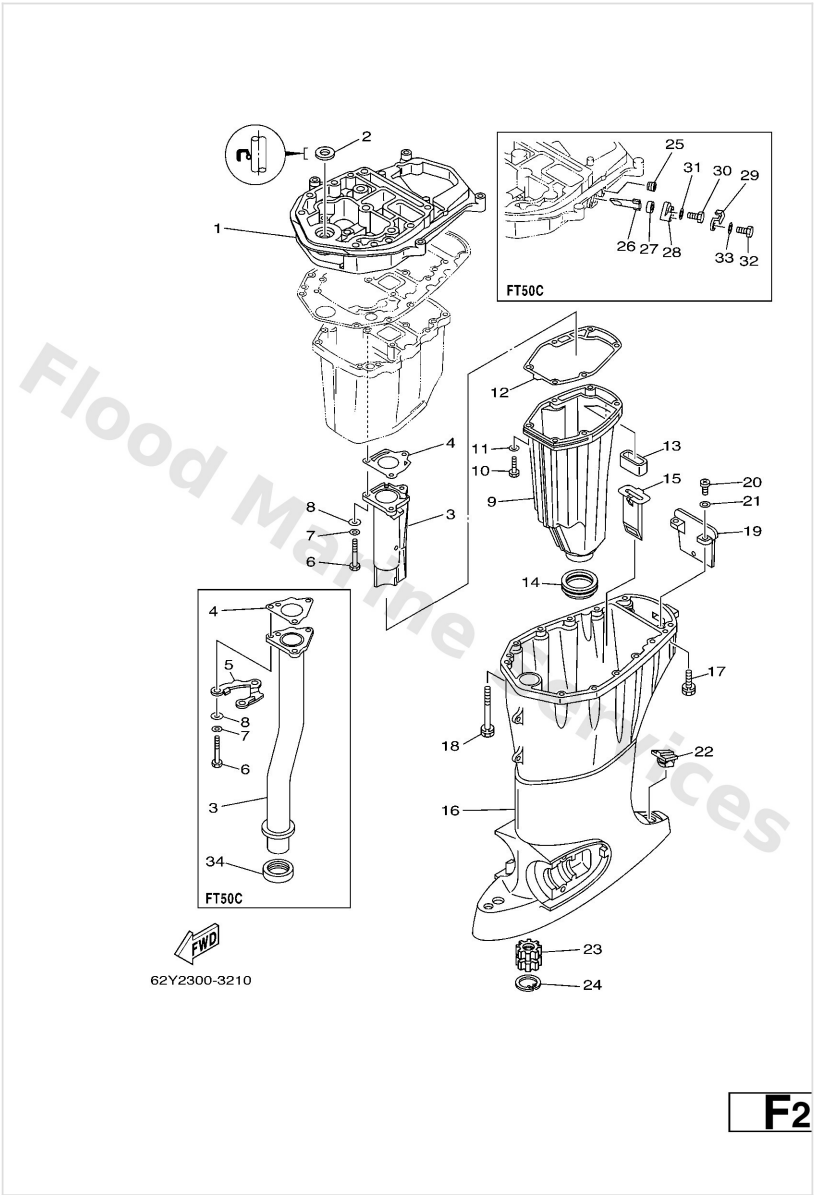
Upper Casing



F2

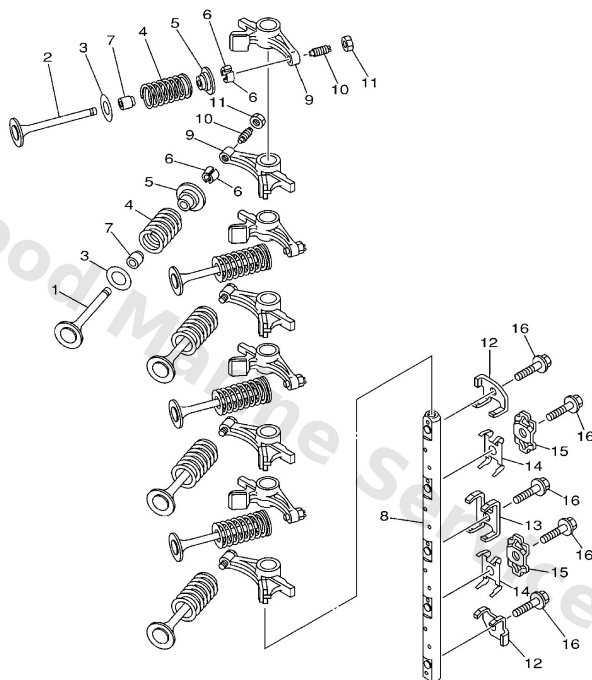
Ref	Part	
13	62Y4512700 Seal	Buy now
14	6634512300 Gasket, muffler	Buy now
15	64J7712300 Guide 1 FT50C	Buy now
16	62Y45111214D Casing, upper	Buy now
17	9011908M79 Bolt, hexagon (fj1)	Buy now
18	9011908M82 Bolt, with washer(697)	Buy now
19	62Y4515100 Cover, upper casing	Buy now
20	9788005016 Screw, pan head(6b0)	Buy now
21	9299005600 Washer, plain (646)	Buy now
22	6H34515500 Cap	Buy now
23	69W4531800 Bushing, drive shaft	Buy now
24	9342036M01 Circlip (6a0)	Buy now
25	68T1111200 - FT50C	Buy now
26	62Y1132500 Anode FT50C	Buy now
27	66M1132800 Grommet, anode FT50C	Buy now

Upper Casing



Ref	Part	
28	66M113270094 Cover, anode FT50C	Buy now
29	66M12533500 Plate FT50C	Buy now
30	9709505012 Bolt, hexagon FT50C	Buy now
31	9299505600 Washer, plain (646) FT50C	Buy now
32	9701306020 Bolt(62y) FT50C	Buy now
33	9290306600 Washer, plain (646) FT50C	Buy now
34	64J4613210 Gasket 1 FT50C	Buy now

Valve

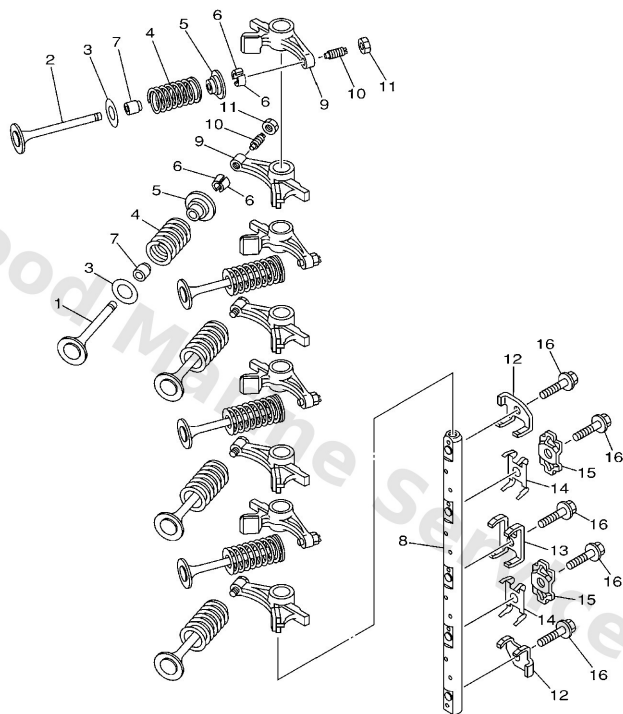


62Y1010-2050

B3

Ref	Part	
1	62Y1211100 Valve, intake F50A	Buy now
1	64J1211100 Valve, intake FT50C	Buy now
2	62Y1212100 Valve, exhaust F50A	Buy now
2	64J1212100 Valve, exhaust FT50C	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	62Y1214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	62Y1223800 Plate Bolt Stopper F50A	Buy now
12	64J1223800 Plate, bolt stopper FT50C	Buy now

Valve



62Y1010-2050

B3

Ref	Part	
13	62Y1227900 Plate F50A	Buy now
13	64J1227900 Plate FT50C	Buy now
14	62Y1221600 Spring	Buy now
15	62Y1223100 Guide, stopper 1	Buy now
16	9010908M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.