



Yamaha F6AMH 2003

Parts Manual

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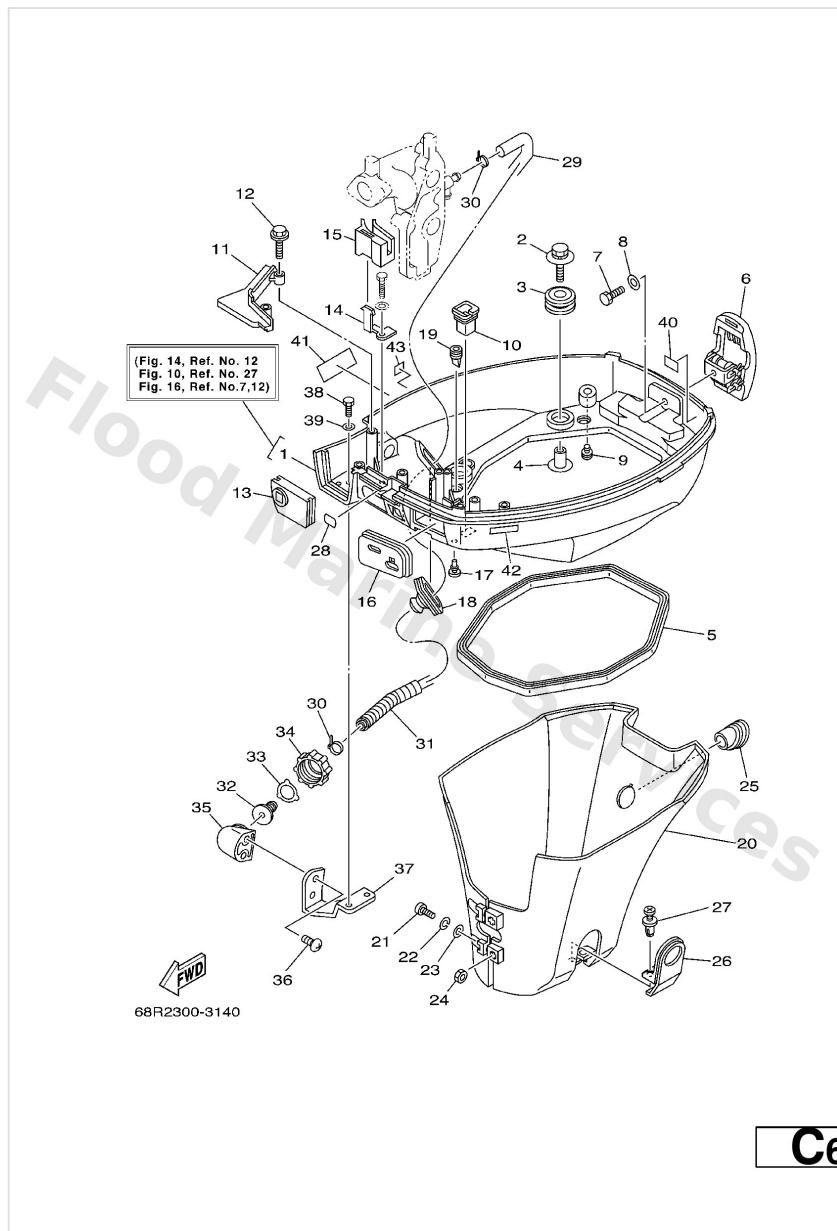
Authorised Yamaha Dealers



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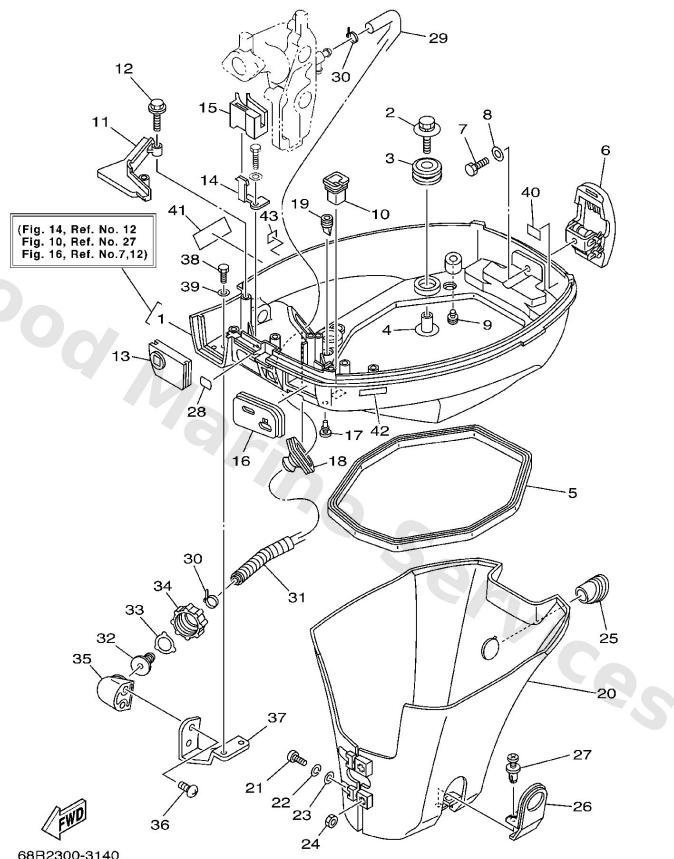
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Bottom Cowling

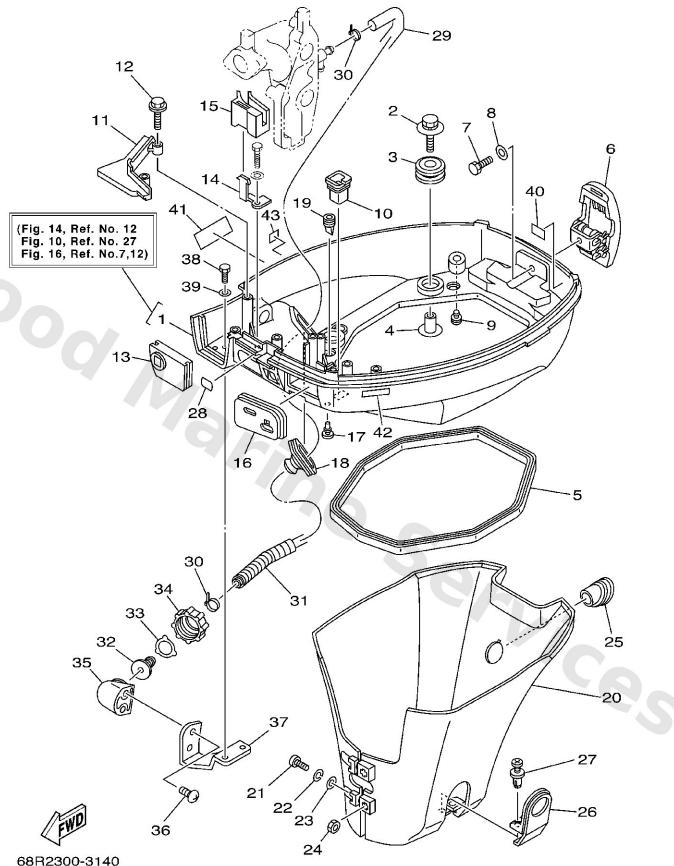


Ref	Part	
1	<u>68T-42710-00-4D</u> Bottom Cowling assembly WITH TAPPING BOLT	Buy now
2	<u>68F-85119-00</u> Bolt	Buy now
3	<u>90480-21M82</u> Grommet	Buy now
4	<u>90387-06053</u> Collar	Buy now
5	<u>68T-42716-10</u> Rubber, seal 1	Buy now
6	<u>68T-42801-00</u> Cowling clamp comp.	Buy now
7	<u>97095-06012</u> Bolt(gh1)	Buy now
39	<u>92995-06600</u> Washer, plain (646) FLUSHING KIT	Buy now
9	<u>6H3-44391-01</u> Nipple, hose	Buy now
10	<u>682-42727-00</u> Grommet	Buy now
11	<u>68T-42738-00-4D</u> Plate, fitting	Buy now
12	<u>90109-06M81</u> Bolt	Buy now
13	<u>68T-42725-00</u> Grommet	Buy now
14	<u>68T-26393-00</u> Holder	Buy now
15	<u>68T-26367-00</u> Protector	Buy now

Bottom Cowling



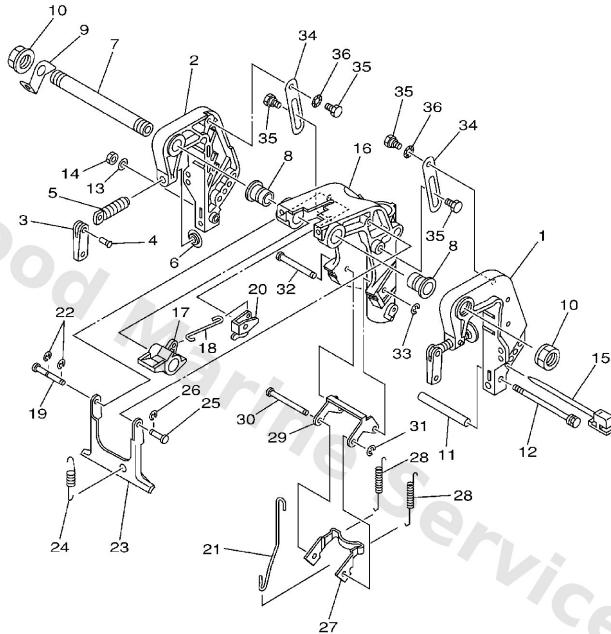
Bottom Cowling



Ref	Part	
32	6R3-12582-00 Joint, hose 2 FLUSHING KIT	Buy now
33	6R3-12583-00 Gasket, hose joint FLUSHING KIT	Buy now
34	6R3-12581-00 Joint, hose 1 FLUSHING KIT	Buy now
35	68T-12572-00 Adapter FLUSHING KIT	Buy now
36	90167-06002 Screw, tapping FLUSHING KIT	Buy now
37	68T-12535-00 Plate FLUSHING KIT	Buy now
38	97095-06010 Bolt FLUSHING KIT	Buy now
40	6H8-42791-10 Mark 1	Buy now
41	62Y-13444-50 Mark	Buy now
42	6E3-8257H-00 Plate Mark	Buy now
43	6A1-28176-00 Label Caution	Buy now

C6

Bracket 1

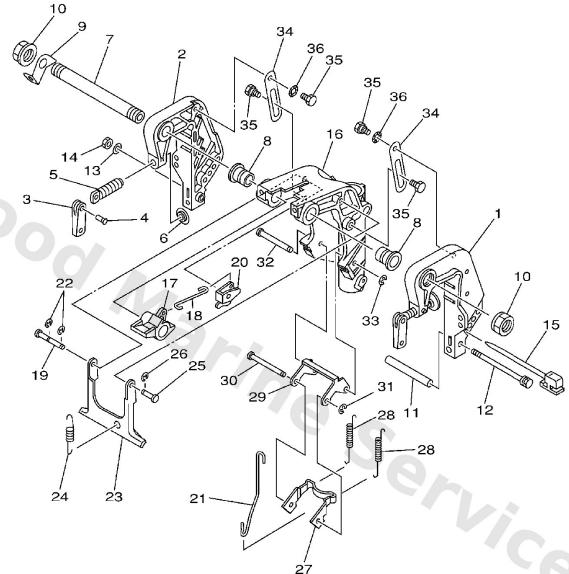


 68R0010-0200

D5

Ref	Part	
1	68T-43111-01-4D Bracket clamp + screw	Buy now
2	68T-43112-01-4D Bracket clamp + screw	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	677-43116-01 Screw, transom clamp.	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	63V-43131-10 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	90386-22MA4 Bush	Buy now
9	66R-43113-00 Plate, clamp bracket	Buy now
10	90185-22043 Nut, self-locking	Buy now
11	90387-06M13 Collar(6h6)	Buy now
12	90101-06M18 Bolt(6l5)	Buy now
13	92990-06600 Washer, plain (646)	Buy now
14	95380-06700 Nut	Buy now
15	6L2-43160-00 Tilt rod assembly	Buy now

Bracket 1

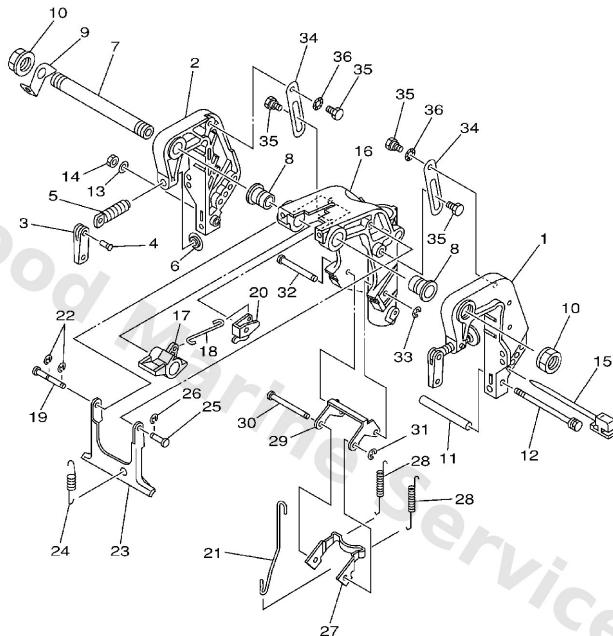


68R0010-0200

D5

Ref	Part	
16	68T-43311-00-4D Bracket, Swivel 1 <i>S</i>	Buy now
16	68T-43311-10-4D Bracket swivel1 <i>L</i>	Buy now
17	68T-43631-00 Lever Tilt	Buy now
18	68T-43616-00 Rod Tilt Lock	Buy now
19	68T-43646-00 Shaft, lever	Buy now
20	68T-43641-00 Lever, tilt	Buy now
21	68T-43617-00 Rod, tilt lock	Buy now
22	99080-05600 Circlip(22k)	Buy now
23	68T-43350-00 Receiver assembly	Buy now
24	90506-18M41 Spring, tension <i>S</i>	Buy now
24	90506-20005 Spring, tension <i>L</i>	Buy now
25	63V-43191-00 Shaft, stopper	Buy now
27	68T-43614-00 Plate, tilt lock	Buy now
28	90506-20M42 Spring, Tension <i>S</i>	Buy now
28	90506-23003 Spring, Tension <i>L</i>	Buy now

Bracket 1

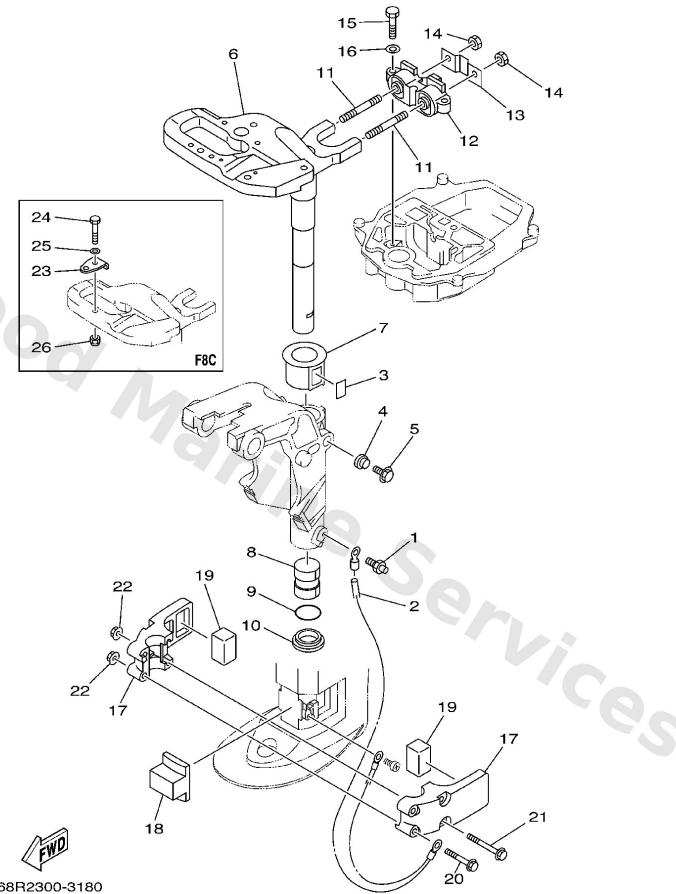


 FWD
68R0010-0200

Ref	Part	
29	68T-43615-00 Plate, tilt lock	Buy now
30	68T-43611-00 Shaft, tilt lock	Buy now
31	93430-04M03 Circlip (eu0)	Buy now
32	68T-43659-00 Shaft, reverse lock	Buy now
34	68T-43627-00 Stopper	Buy now
35	90109-06M84 Bolt	Buy now
36	90206-10M24 Washer, wave	Buy now

D5

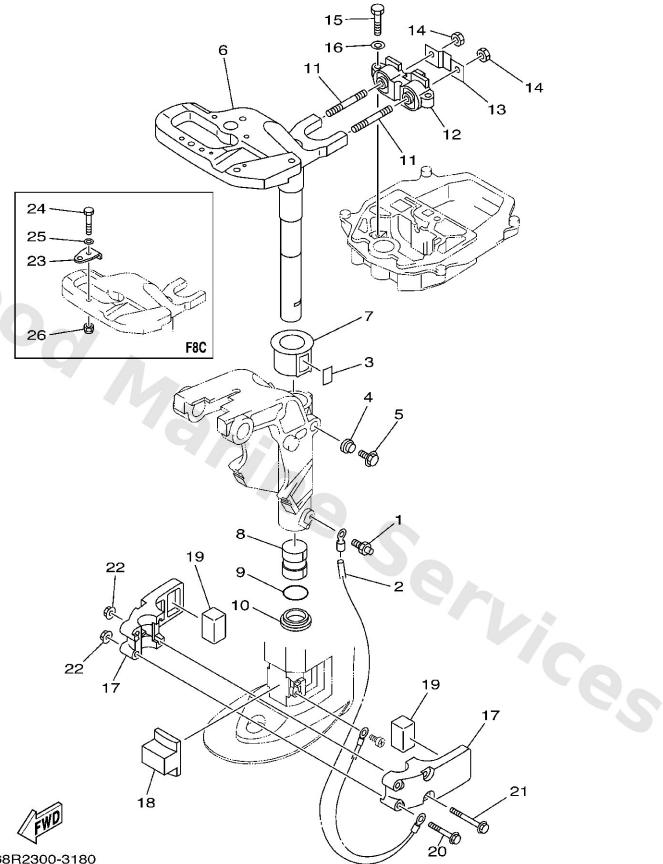
Bracket 2



D7

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	68T-82127-00 Wire, lead 2	Buy now
3	63V-42528-00 Plate, friction	Buy now
4	689-43373-01 Seal, damper	Buy now
5	90105-06M07 Bolt (689)	Buy now
6	68T-42511-01-4D Bracket, Steering S	Buy now
6	68T-42511-11-4D Bracket, steering L	Buy now
7	63V-42537-00 Bushing, pivot shaft	Buy now
8	90386-30048 Bush	Buy now
9	93210-29M94 O-ring(6h1)	Buy now
10	90386-30M60 Bush(6j8)	Buy now
11	90116-08M54 Bolt, stud(63v)	Buy now
12	68T-44517-00-94 Mount rubber	Buy now
13	68T-44526-00 Plate	Buy now
14	95380-08600 Nut (661)	Buy now

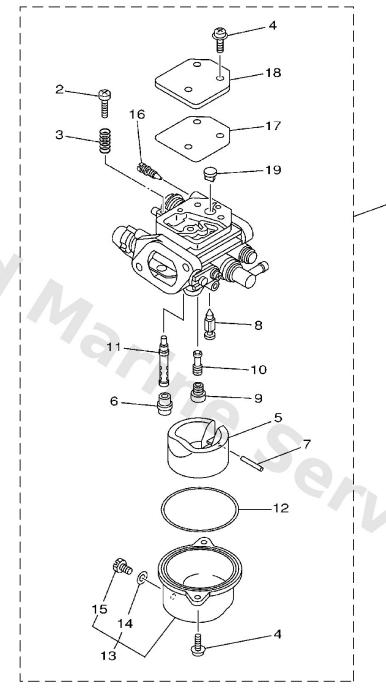
Bracket 2



Ref	Part	
15	97075-06025 Bolt	Buy now
16	92995-06600 Washer, plain (646)	Buy now
17	68T-44551-00-4D Housing, lower mount rubber 1	Buy now
18	68T-44557-00 Mount Damper Lower Front	Buy now
19	682-44555-00 Mount damper, lower side	Buy now
20	90119-06012 Bolt, with washer	Buy now
21	90119-06013 Bolt, with washer	Buy now
22	90179-06M28 Nut(63v)	Buy now
23	63V-48511-01 Hook, steering AP F8C	Buy now
24	97075-08035 Bolt(70w) AP F8C	Buy now
25	92995-08600 Washer, plain (663) AP F8C	Buy now
26	90185-08057 Nut, nylon (6j8) AP F8C	Buy now

D7

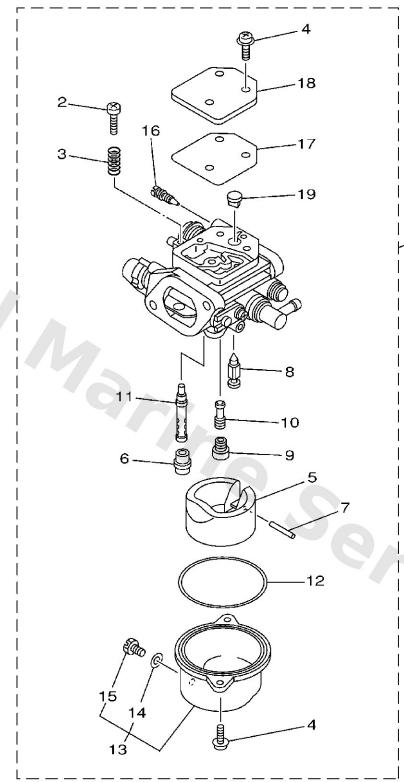
Carburetor



B3

Ref	Part	
1	68R-14301-A0 Carburetor assembly 1 F6A	Buy now
1	68R-14301-C0 Carburetor assembly 1 F6A	Buy now
1	68T-14301-00 Carburetor & accel link 68t00 F8C	Buy now
1	68T-14301-20 Carburetor & accel link 68t20 F8C	Buy now
1	69F-14301-C0 Carburetor assembly 1 F6B	Buy now
2	6E5-14321-00 Screw, throttle	Buy now
3	6J8-14334-00 Spring, throttle	Buy now
4	97980-04112 Screw, pan head (686)	Buy now
5	68T-14385-00 Float	Buy now
6	67D-14966-00 Rubber cap	Buy now
7	67D-14386-00 Pin, float	Buy now
8	68T-14546-00 Valve, needle	Buy now
9	68R-1492E-2H Jet, Main (#55) F6A,F6B	Buy now
9	68T-1492E-37 Jet, main (#74) F8C	Buy now
10	68R-1492F-18 Jet, air slow F6A,F6B	Buy now

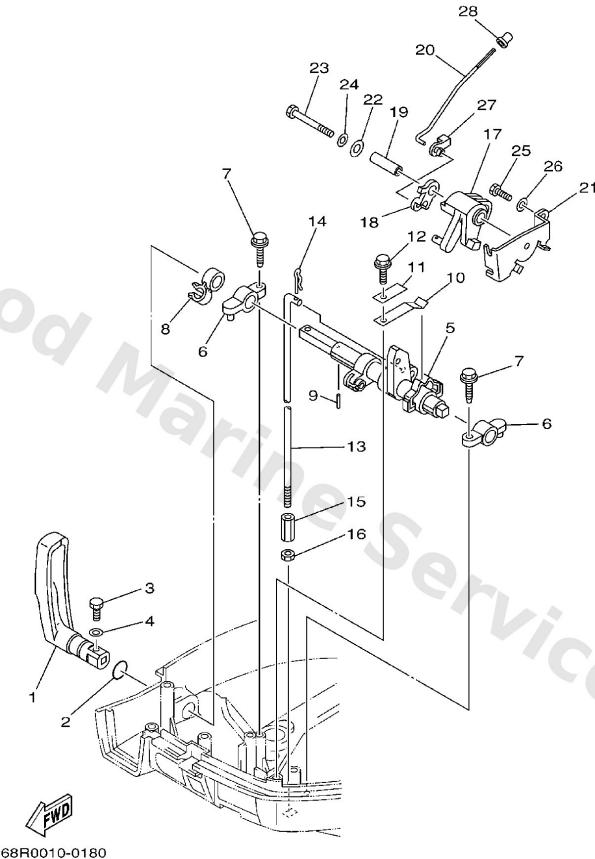
Carburetor



68R0010-0070

Ref	Part	
10	68T-1492F-1K Jet, air slow (#39) F8C	Buy now
11	68T-1492A-00 Nozzle, main	Buy now
12	67D-14984-00 Gasket, float chamber	Buy now
13	68T-14981-00 Body, float chamber	Buy now
14	6J8-14959-00 Gasket, drin screw	Buy now
15	66T-14991-00 Plug, drain	Buy now
16	67D-14323-00 Screw, air adjusting	Buy now
16	68T-14323-20 Screw Air Adjusting	Buy now
17	67D-14536-00 Gasket	Buy now
18	67D-14527-00 Plate	Buy now
19	68T-14126-00 Plug	Buy now

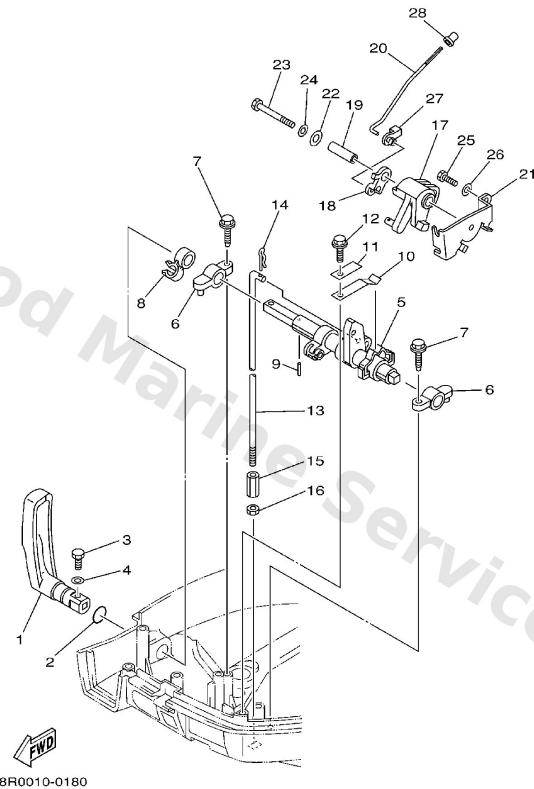
B3



D3

Ref	Part	
1	68T-44111-00 Handle, gear shift	Buy now
2	93210-12327 O-ring(3ld)	Buy now
3	97095-05016 Bolt(6a1)	Buy now
4	92995-05600 Washer, plain (646)	Buy now
5	68T-44121-01 Lever, shift rod	Buy now
6	6G1-41662-01-94 Bracket	Buy now
7	90109-06M81 Bolt	Buy now
8	90464-10M60 Clamp	Buy now
9	91690-30014 Pin, spring (647)	Buy now
10	65W-44116-00 Spring	Buy now
11	66R-44114-00 Stopper	Buy now
12	90109-06M86 Bolt	Buy now
13	68T-44143-00 Rod, shift 1 <i>S</i>	Buy now
13	68T-44143-10 Rod, shift 1 <i>L</i>	Buy now
14	90468-18001 Clip	Buy now

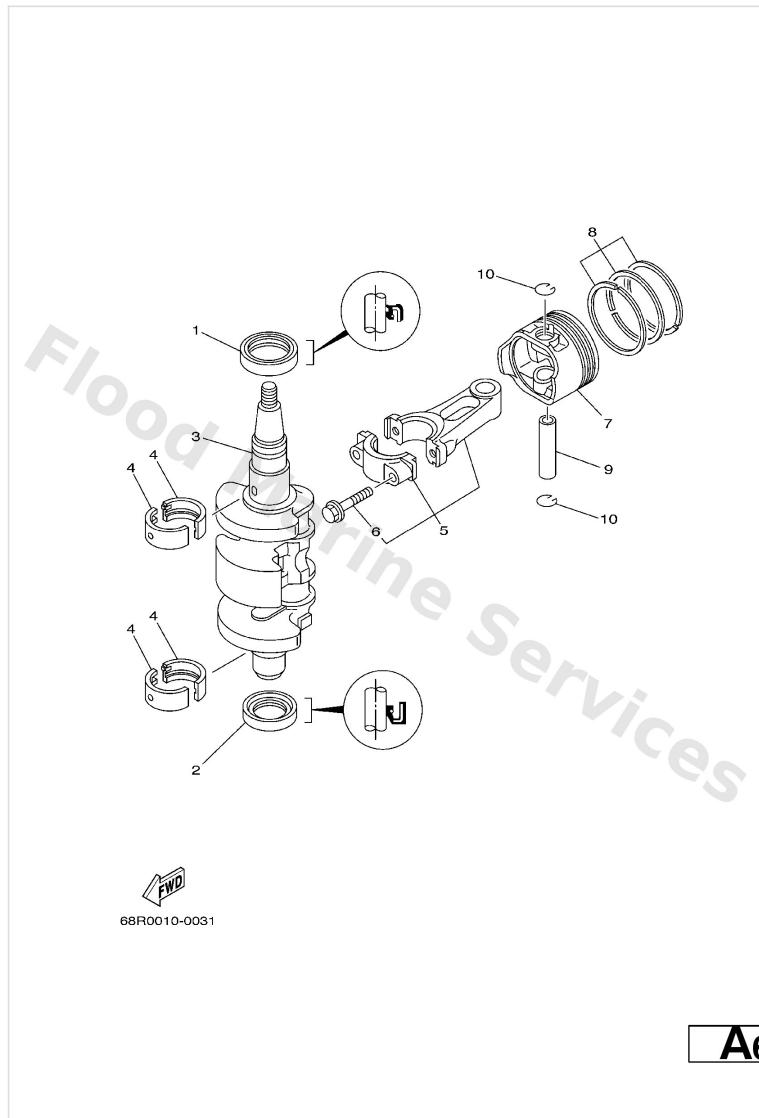
Control



D3

Ref	Part	
15	90170-06015 Connector, shift rod	Buy now
16	95380-06700 Nut	Buy now
17	68T-41638-00 Pulley	Buy now
18	68R-41283-00 Lever Free Accel. F6B	Buy now
18	68T-41283-00 Lever, free accel. F6A,F8C	Buy now
19	90387-06M59 Collar (6h3)	Buy now
20	68T-41211-00 Link, accel. F6A,F8C	Buy now
20	69F-41211-00 Link, Accel. F6B	Buy now
21	68T-14497-00 Stay, throttle wire	Buy now
22	90201-06M62 Washer, plate (6e5)	Buy now
23	97095-06045 Bolt, hexagon	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	97095-06012 Bolt(gh1)	Buy now
27	661-41262-02 Joint, choke lever	Buy now
28	647-14395-60 Cap,over flow pipe	Buy now

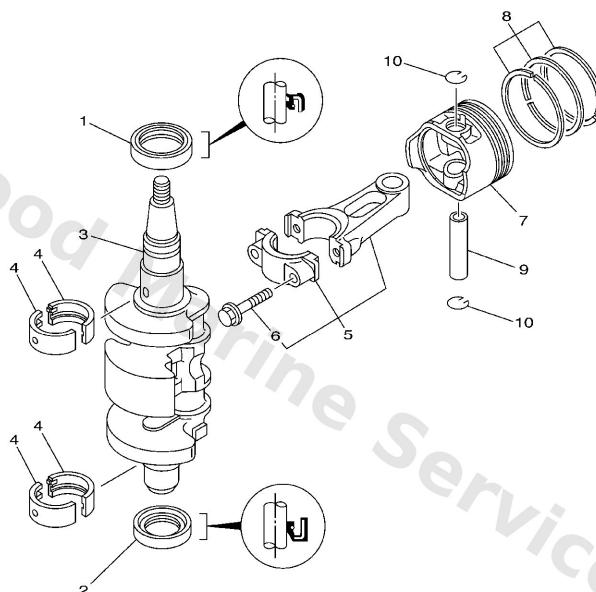
Crankshaft. Piston



Ref	Part	
1	93102-30M22 Oil seal (6g8)	Buy now
2	93101-25M69 Oil seal	Buy now
3	68T-11411-00 Crankshaft	Buy now
4	68T-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	68T-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	68T-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	68T-11650-00 Connecting rod kit	Buy now
6	67D-11654-00 Bolt, connecting rod	Buy now
7	68T-11631-00-96 Piston (std)	Buy now
7	68T-11635-00 Piston (0.25mm o/s) AP	Buy now
7	68T-11636-00 Piston (0.50mm o/s) AP	Buy now
8	68T-11603-01 Piston ring set (std)	Buy now
8	68T-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
8	68T-11605-01 Piston ring set (0.50mm o/s) AP	Buy now
9	68T-11633-00 Pin, piston	Buy now

Crankshaft. Piston

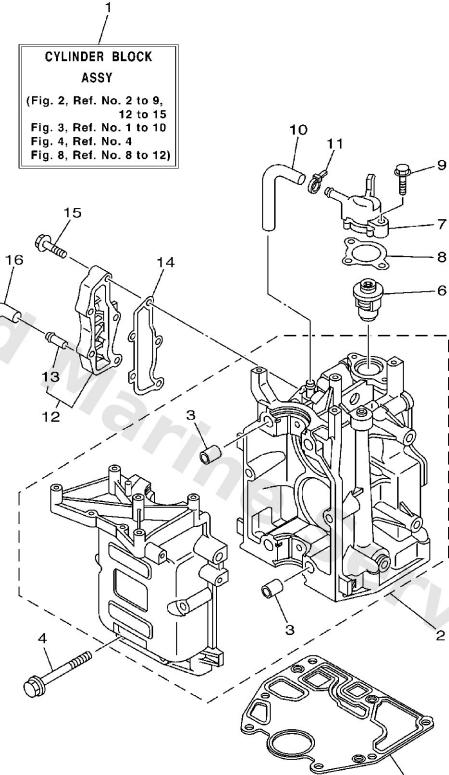
Ref	Part	
10	93450-15023 Circlip 131116340000	Buy now



68R0010-0031

A6

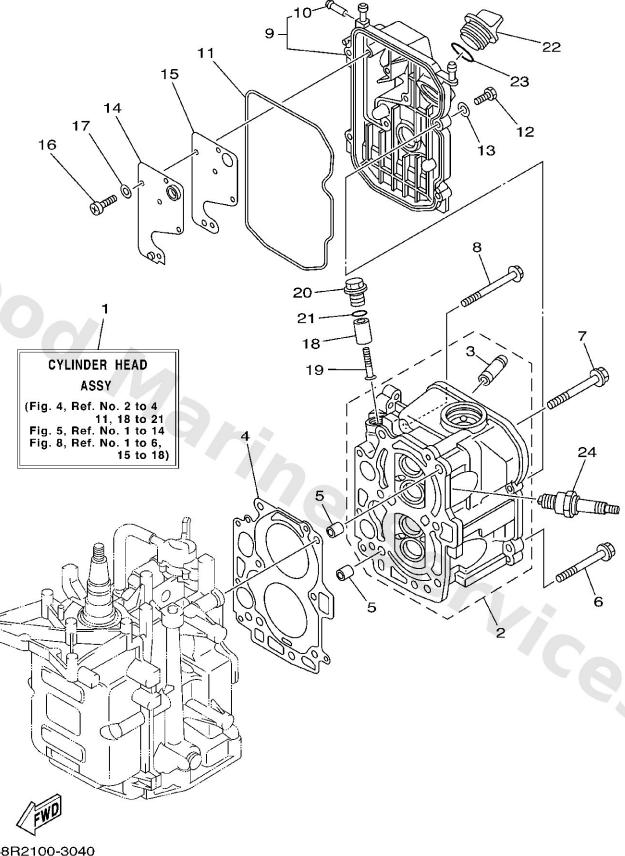
Cylinder. Crankcase 1



Ref	Part	
3	99530-12016 Pin, dowel	Buy now
4	90119-08M29 Bolt, with washer	Buy now
5	68T-11351-00 Gasket, cylinder	Buy now
6	66M-12411-00 Thermostat	Buy now
8	6G8-12414-A0 Gasket, cover	Buy now
9	90119-06MA2 Bolt, with washer	Buy now
10	68T-12481-00 Pipe 1	Buy now
11	90465-11M10 Clamp	Buy now
13	6E9-24378-00 Pipe, Joint 4	Buy now
14	68T-41114-A0 Gasket, exhaust outer cover	Buy now
15	90119-06MA3 Bolt, with washer	Buy now
16	68T-12482-00 Pipe 2	Buy now

A5

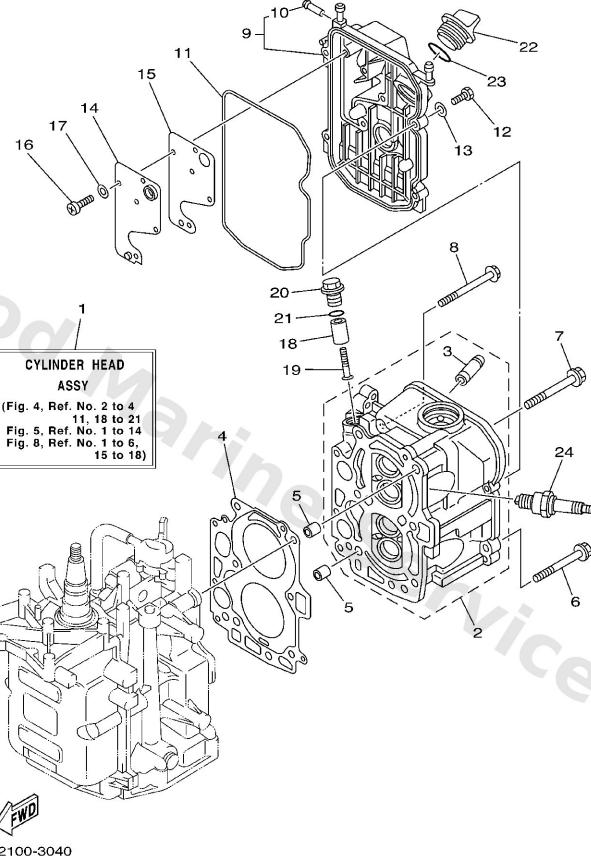
Cylinder. Crankcase 2



A7

Ref	Part	
3	67D-11133-10 Guide, valve 1	Buy now
4	68T-11181-00 Gasket, cylinder head 1	Buy now
5	99510-10114 Pin, dowel(3vd)	Buy now
6	90105-08M36 Bolt (6g8)	Buy now
7	90105-08M78 Bolt, washer based	Buy now
8	90119-06049 Bolt, with washer	Buy now
10	650-24378-00 Pipe, joint 2	Buy now
11	68T-11356-00 Seal, cylinder 2	Buy now
12	97095-06020 Bolt(7u8)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	68T-11168-00 Cover, breather	Buy now
15	68T-11169-A0 Gasket, breather cover	Buy now
16	98507-04010 Screw, pan head(6g8)	Buy now
17	92907-04600 Washer(jf2)	Buy now
18	6G8-11325-00 Anode	Buy now

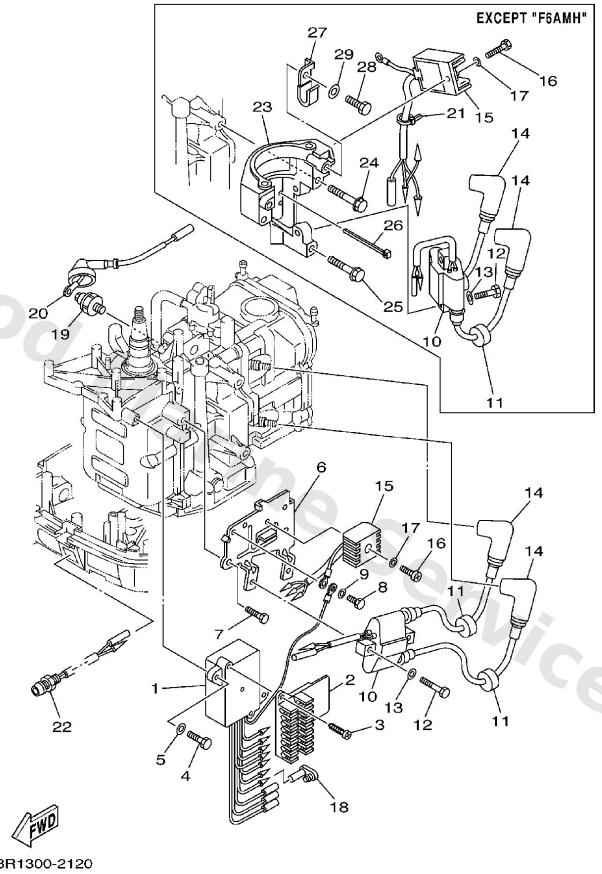
Cylinder. Crankcase 2



Ref	Part	
19	97880-05025 Screw, panhead (a93)	Buy now
20	6G8-11197-01 Plug, blind	Buy now
21	93210-13M63 O-ring (6g8)	Buy now
22	6G8-15363-00 Plug, oil	Buy now
23	93210-24M79 O-ring	Buy now
24	94702-00274 Plug, spark (br6hs-10)	Buy now

A7

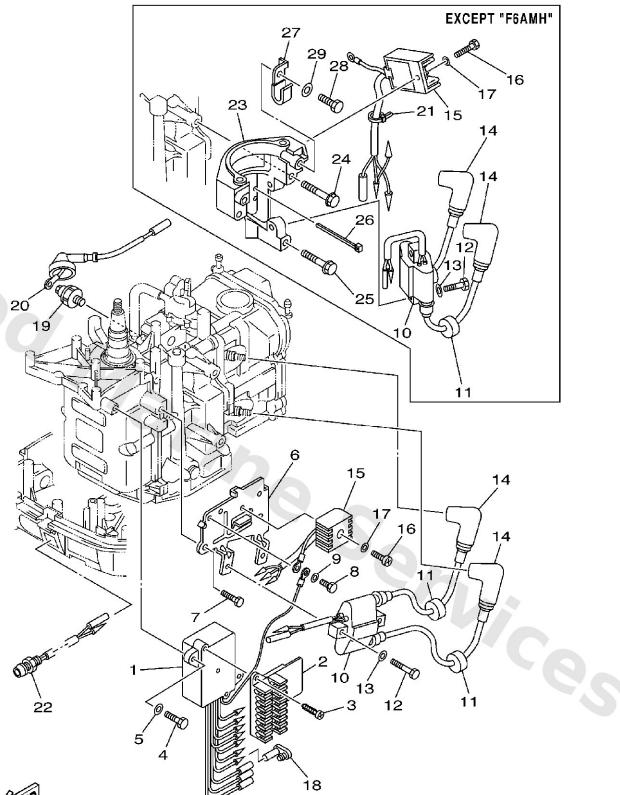
Electrical 1



C3

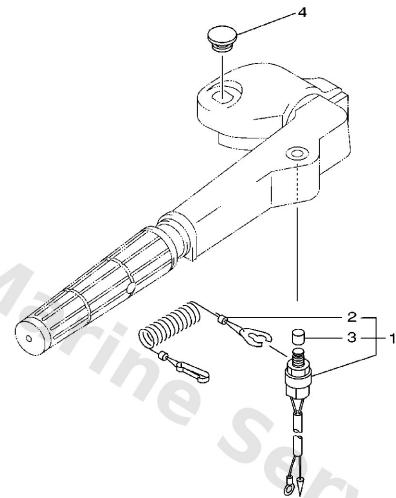
Ref	Part	
1	68T-85540-00 C.d.i. unit assembly F6A,F8C	Buy now
1	69F-85540-00 C.d.i. Unit assembly F6B	Buy now
2	68T-82522-00 Clamp, coupler	Buy now
3	97780-40512 Screw, pan head tapping	Buy now
4	97095-06020 Bolt(7u8)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	68T-85542-00 Bracket	Buy now
7	97095-08012 Bolt, hexagon deep recess	Buy now
8	97095-06012 Bolt(gh1)	Buy now
10	680-85570-00 Ignition coil assembly	Buy now
11	90480-25161 Grommet(656)	Buy now
12	97095-06025 Bolt	Buy now
14	6E3-82370-21 Plug cap assembly	Buy now
15	664-81970-61 Rectifier assembly	Buy now
15	68T-81960-00 Rectifier & regulator assembly	Buy now

Electrical 1



Ref	Part	
16	97880-05025 Screw, panhead (a93)	Buy now
17	92990-05600 Washer, plain (646)	Buy now
18	6A0-82119-00 Cover, lead wire	Buy now
19	67F-82504-00 Oil pressure switch assembly	Buy now
20	68T-82127-10 Wire, lead 2	Buy now
21	90465-11M10 Clamp	Buy now
22	68T-85410-00 Emergency signal light assembly	Buy now
23	68T-81822-00-94 Bracket, starting motor	Buy now
24	90119-08046 Bolt, with washer	Buy now
25	90119-08020 Bolt, with washer	Buy now
27	90465-08M99 Clamp	Buy now

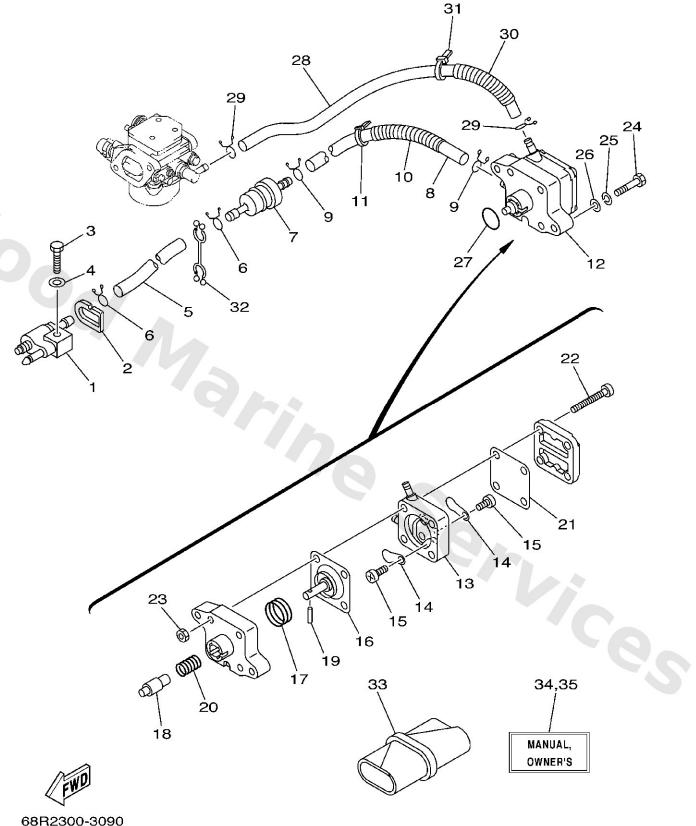
C3



68R0300-0140

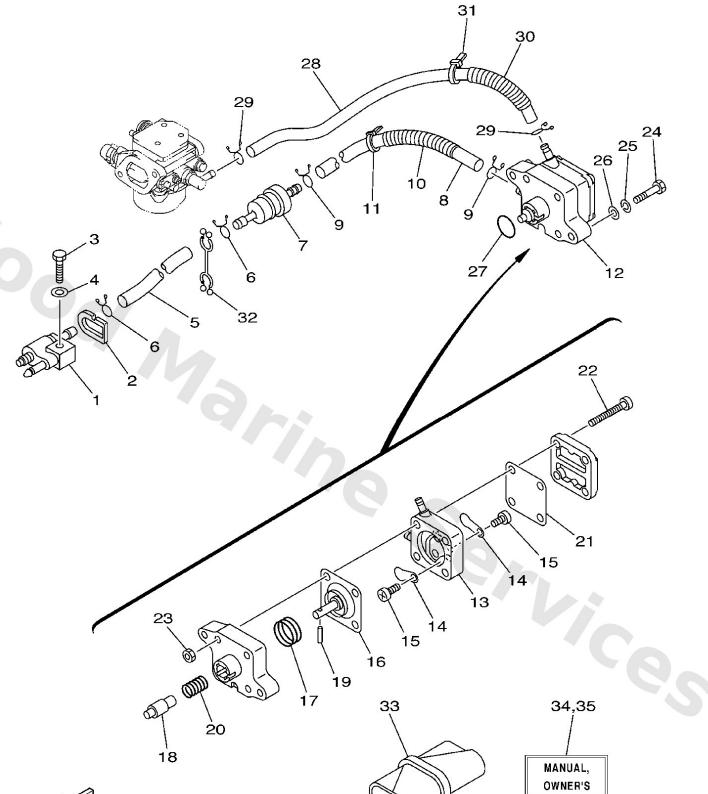
C5

Ref	Part	
1	65W-82575-01 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now
4	6G1-42725-00 Grommet	Buy now



B5

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	61N-24329-00 Seal	Buy now
3	97095-06025 Bolt	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90445-10M18 Hose (l400)	Buy now
6	90467-09M09 Clip(6k8)	Buy now
7	68T-24251-00 Strainer 1	Buy now
8	90445-10M50 Hose (l400)	Buy now
10	90446-14M66 Hose(64x)	Buy now
11	90465-11M10 Clamp	Buy now
12	68T-24410-00 Fuel pump assembly	Buy now
13	66M-24413-01 Body 2	Buy now
14	6A0-24421-01 Valve, check	Buy now
15	6E7-14325-00 Screw, pan head	Buy now
16	66M-24411-00 Diaphragm	Buy now



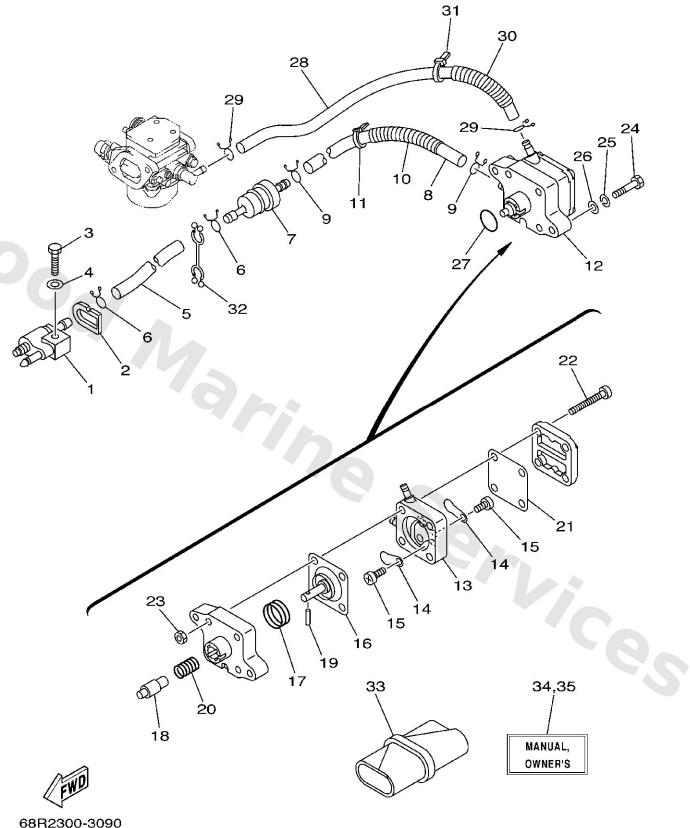
68R2300-3090



B5

Ref	Part	
17	66M-24423-00 Spring, diaphragm	Buy now
18	66M-13131-00 Plunger	Buy now
19	66M-24374-00 Pin	Buy now
20	66M-24454-00 Spring	Buy now
21	66M-24471-00 Diaphragm	Buy now
22	66M-24444-00 Screw	Buy now
23	95380-05600 Nut, hexagon (663)	Buy now
24	97095-06030 Bolt(jf7)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	93210-20M65 O-ring	Buy now
28	90445-10016 Hose (I280)	Buy now
32	90464-10M53 Clamp	Buy now
33	68T-28100-00 Tool kit	Buy now
34	68T-28199-72-A0 O/m f6amh/bmh/f8cmh/ft8de/ '03 UR (E,F,S)	Buy now
34	68T-28199-72-B0 O/m f6amh/bmh/f8cmh/ft8de/ '03 UR (D,NL,I)	Buy now

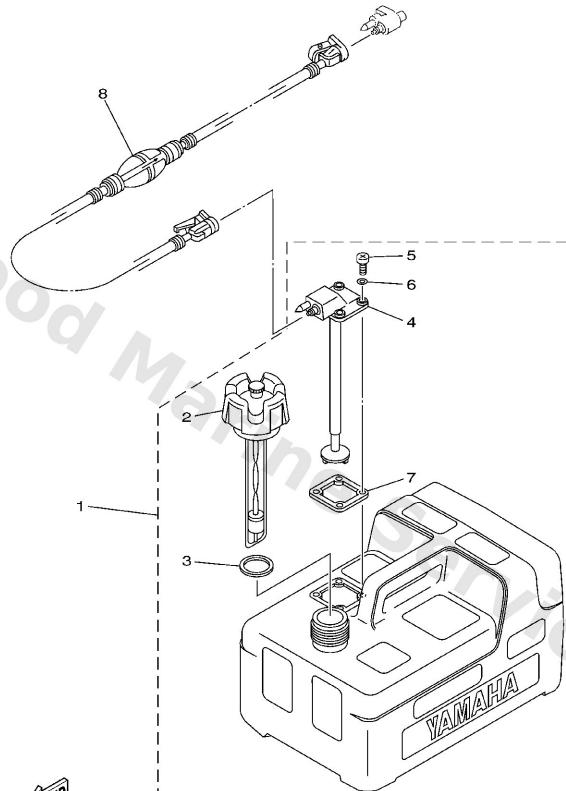
Fuel



Ref	Part	
35	68T-28199-82-A0 O/m f6amh/bmh/f8cmh/ft8de/ '03 UR (DK,P,GR)	Buy now
35	68T-28199-82-B0 O/m f6amh/bmh/f8cmh/ft8de/ '03 UR (N,S,SS)	Buy now

B5

Fuel Tank 1



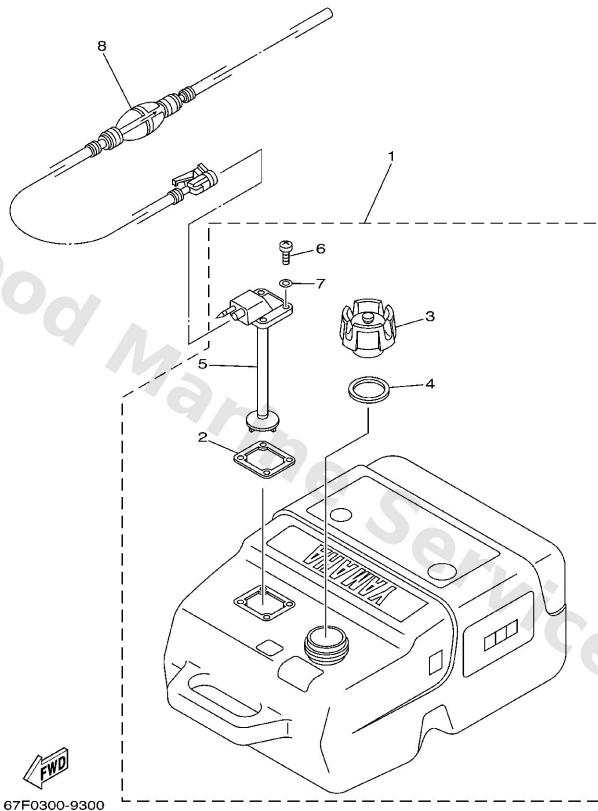
66R0700-9260



E7

Ref	Part	
1	6YL-24201-02 Fuel Tank assembly AP	Buy now
2	6YL-24610-00 Cap Assembly	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YL-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

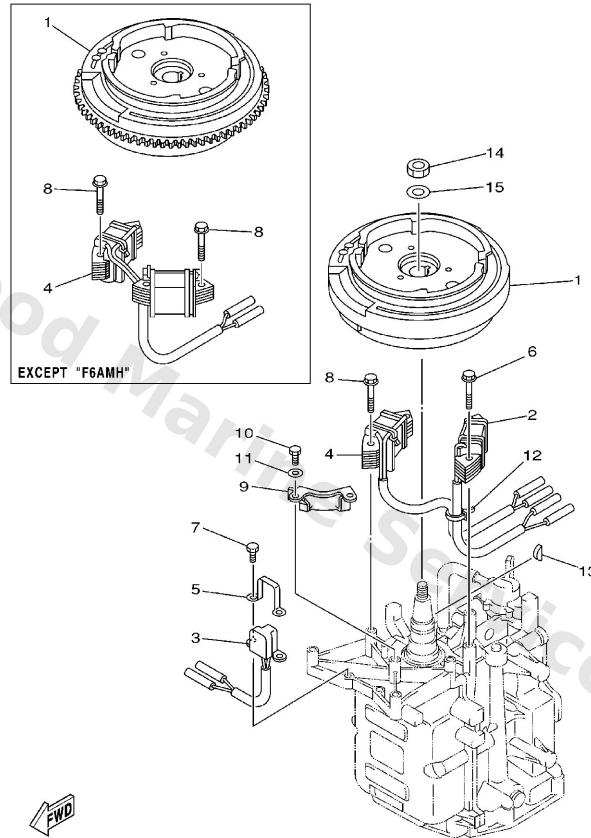
Fuel Tank 2



F1

Ref	Part	
1	6YK-24201-10 Fuel Tank assembly (25L) AP	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-10 Cap assembly WITHOUT INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Generator

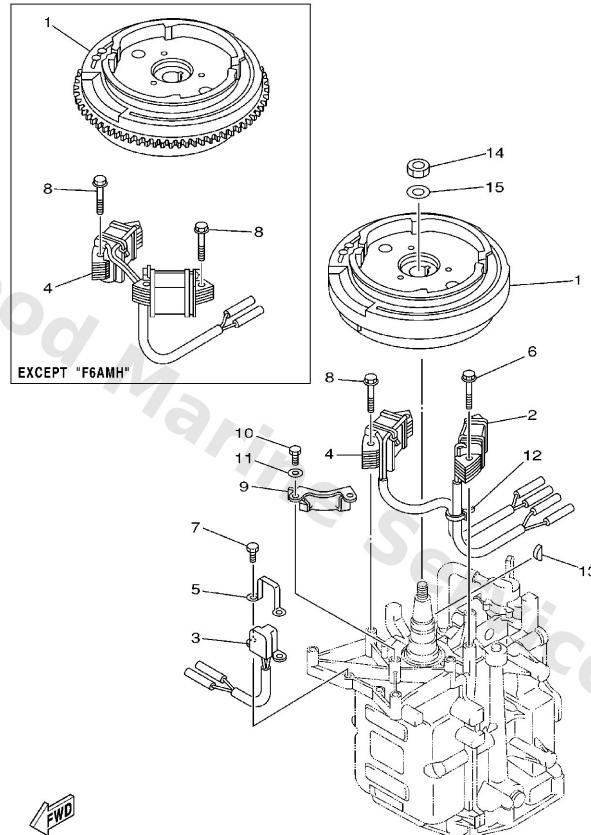


68R0300-1110

C2

Ref	Part	
1	68T-85550-01 Rotor assembly	Buy now
1	68T-85550-11 Rotor assembly	Buy now
2	68T-85520-00 Coil, charge	Buy now
3	68T-85580-01 Coil, pulser	Buy now
4	68T-85533-00 Coil, lighting	Buy now
4	68T-85533-10 Coil, lighting	Buy now
5	6H2-85582-00 Attachment, pulser	Buy now
6	90119-06014 Bolt, with washer(61b)	Buy now
7	97095-05010 Bolt (682)	Buy now
8	90119-06MA1 Bolt, with washer(63m)	Buy now
9	68T-81328-00 Clamp	Buy now
10	97013-06012 Bolt(gh1)	Buy now
11	92903-06600 Washer, plain (646)	Buy now
12	90465-11M10 Clamp	Buy now
13	90280-04M06 Key, woodruff(6a1)	Buy now

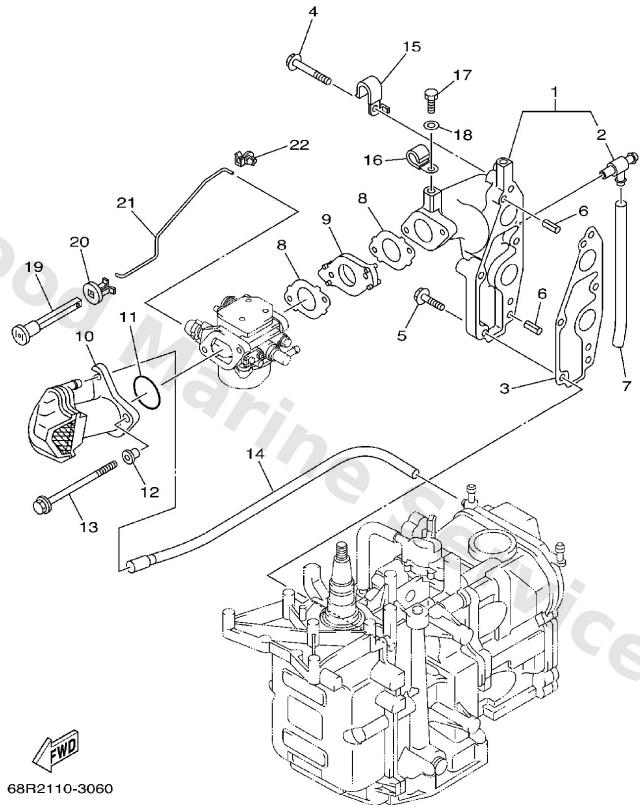
Generator



Ref	Part	
14	90170-12066 Nut, hexagon 6481155500	Buy now
15	90201-12472 Washer, plate (4n0)	Buy now

C2

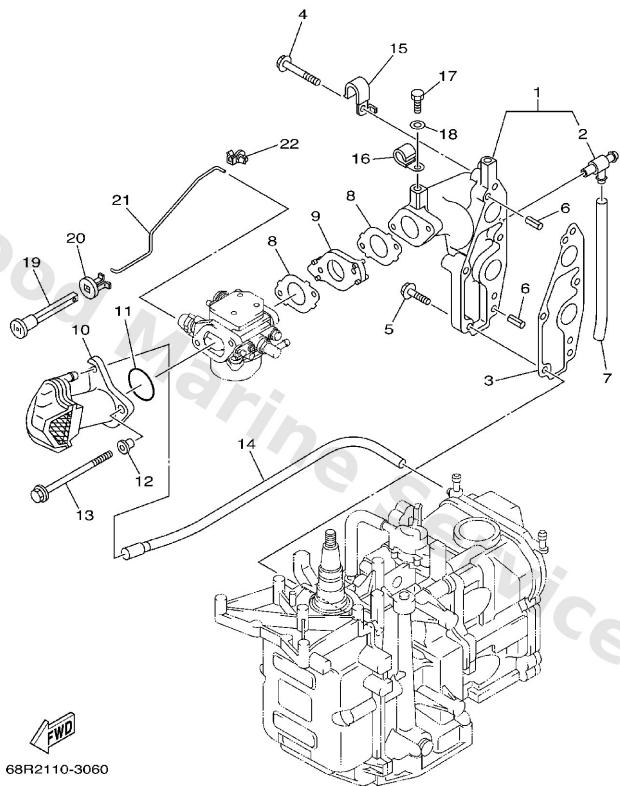
Intake



B2

Ref	Part	
1	68T-13641-20-1S Manifold 1 FOR FLUSHING KIT	Buy now
2	67F-12482-00 Pipe 2	Buy now
3	68T-13645-00 Gasket, manifold 1	Buy now
4	90119-06MA5 Bolt, with washer	Buy now
5	90119-06MA3 Bolt, with washer	Buy now
6	91690-50014 Pin, spring (647)	Buy now
7	90445-09M20 Hose (L95) FOR FLUSHING KIT	Buy now
8	68T-13646-A0 Gasket, manifold 2	Buy now
9	68T-14271-00 Insulator	Buy now
10	68T-14440-00 Silencer assembly, intake	Buy now
11	93210-31MJ5 O-ring	Buy now
12	90387-06M70 Collar (6h5)	Buy now
13	97595-06585 Bolt, flange	Buy now
14	68T-12483-00 Pipe 3	Buy now
15	90465-08M99 Clamp	Buy now

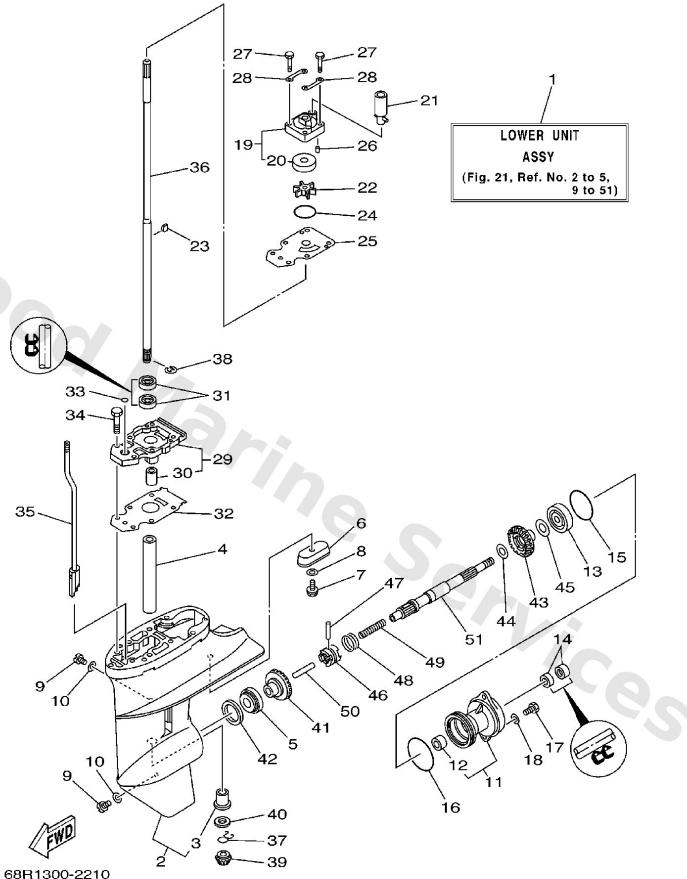
Intake



B2

Ref	Part	
16	90465-08M83 Clamp FOR FLUSHING KIT	Buy now
17	97095-06010 Bolt FOR FLUSHING KIT	Buy now
18	92995-06600 Washer, plain (646) FOR FLUSHING KIT	Buy now
19	6H4-41271-01 Knob, choke	Buy now
20	689-41273-00 Grommet	Buy now
21	68T-41256-00 Rod, choke 1	Buy now
22	6J8-41262-00 Joint, choke lever	Buy now

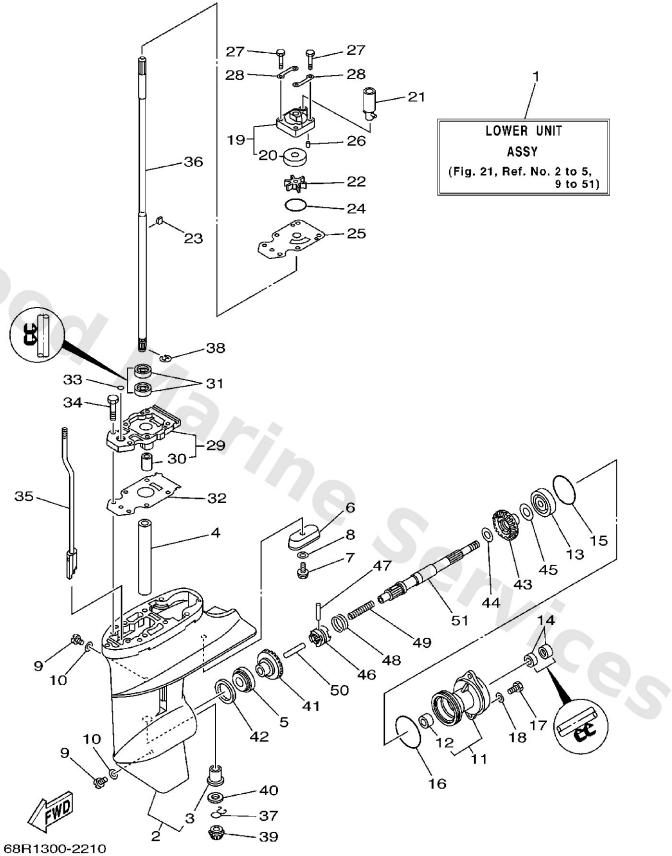
Lower Casing. Drive 1



E3

Ref	Part	
1	68T-45300-00-4D Lower unit assembly S	Buy now
1	68T-45300-10-4D Lower unit assembly L	Buy now
2	68T-45311-00-4D Casing, lower	Buy now
3	6G1-45317-09 Bushing, drive shaft 2	Buy now
4	90387-14M49 Collar (6g1)	Buy now
5	93306-004U0 Bearing (7k2)	Buy now
6	68T-45251-00 Anode	Buy now
7	95895-06016 Bolt, flange deep recess	Buy now
8	92990-06300 Washer, tooth	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	6G1-45361-01-4D Cap, lower casing	Buy now
12	6G1-45362-09 Bushing, lower casing cap	Buy now
14	93101-15074 Oil seal (655)	Buy now
15	93210-49046 O-ring (620)	Buy now

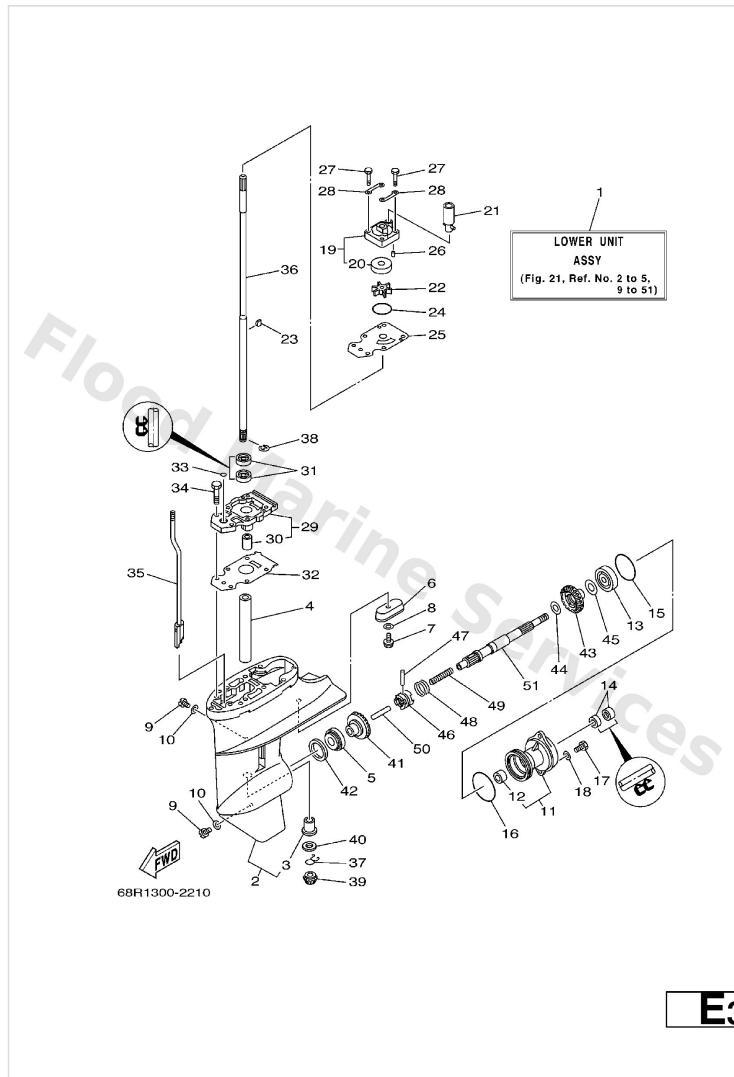
Lower Casing. Drive 1



E3

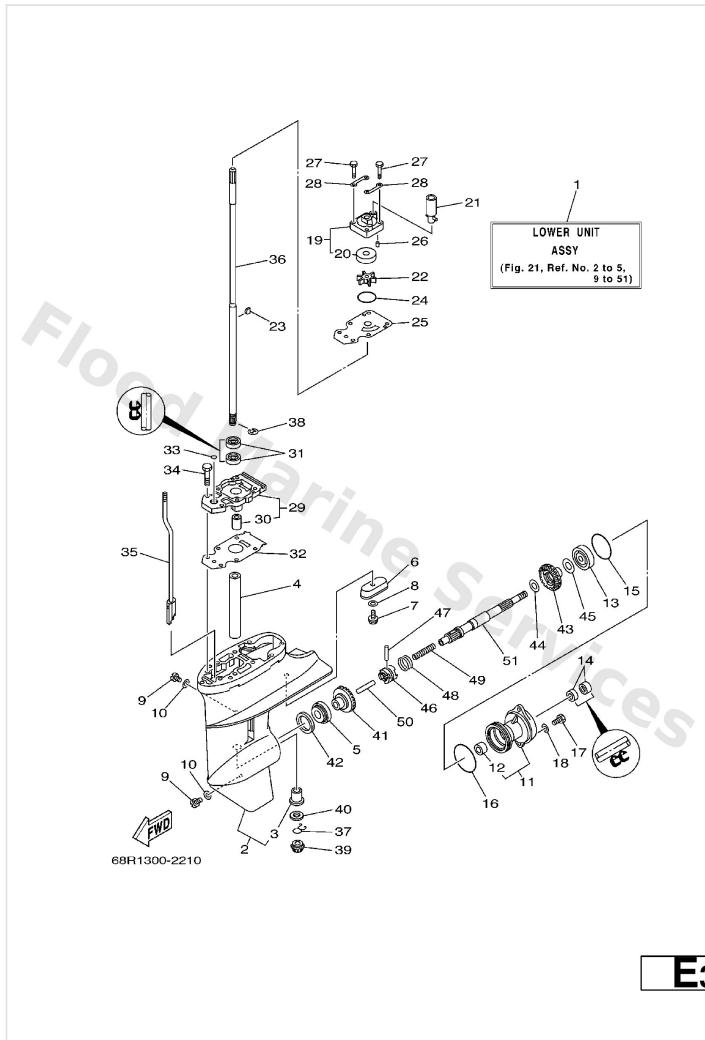
Ref	Part	
16	93210-53M08 O-ring(50m)	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	63V-44301-00 Water pump housing comp.	Buy now
20	63V-44322-00 Insert, cartridge	Buy now
21	68T-44366-00 Damper, water seal 2	Buy now
22	68T-44352-00 Impeller	Buy now
23	664-44338-00 Key, woodruff	Buy now
24	93210-44398 O-ring(55x)	Buy now
25	68T-44323-00 Outer plate, cartridge	Buy now
26	93604-12M07 Pin, dowel (688)	Buy now
27	97080-08045 Bolt, hexagon	Buy now
28	63V-44328-00 Plate	Buy now
29	68T-45331-00-5B Housing, bearing	Buy now
30	6G1-45316-09 Bushing, drive shaft 1	Buy now

Lower Casing. Drive 1



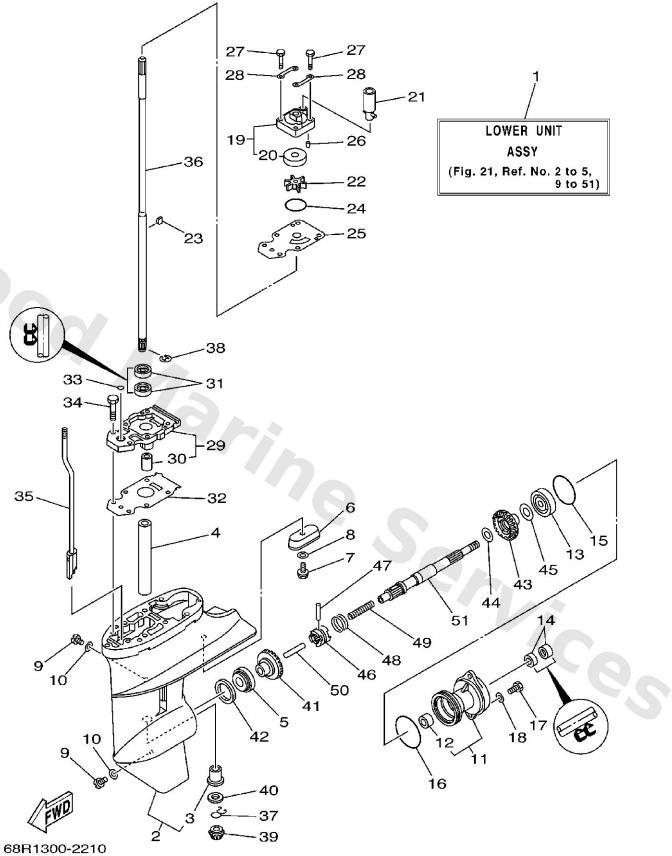
Ref	Part	
31	93101-11M23 Oil seal (6g1)	Buy now
32	68T-45315-A0 Packing, lower casing	Buy now
33	93210-06ME6 O-ring	Buy now
34	97080-08025 Screw, bind(j36)	Buy now
35	68T-44150-00 Shift cam assembly	Buy now
36	68T-45511-00 Shaft, drive S	Buy now
36	68T-45511-10 Shaft, drive L	Buy now
37	90467-09M05 Clip (6g1)	Buy now
38	99001-07600 Circlip(6l2)	Buy now
39	68T-45551-00 Pinion	Buy now
40	6G1-45533-00-19 Shim (t:1.9mm) UR	Buy now
40	6G1-45533-00-20 Shim (t:2.0mm) UR	Buy now
40	6G1-45533-00-21 Shim (t:2.1mm) UR	Buy now
40	6G1-45533-00-22 Shim (t:2.2mm) UR	Buy now
41	68T-45560-00 Gear	Buy now

Lower Casing. Drive 1



Ref	Part	
42	664-45587-01-10 Shim (t:0.10mm) UR	Buy now
42	664-45587-01-12 Shim (t:0.12mm) UR	Buy now
42	664-45587-01-15 Shim (t:0.15mm) UR	Buy now
42	664-45587-01-18 Shim (t:0.18mm) UR	Buy now
42	664-45587-01-30 Shim (t:0.30mm) UR	Buy now
42	664-45587-01-40 Shim (t:0.40mm) UR	Buy now
42	664-45587-01-50 Shim (t:0.50mm) UR	Buy now
43	68T-45571-00 Gear	Buy now
44	90201-15M89 Washer, plate (6g1)	Buy now
45	647-45567-00 Shim, gear adjust UN	Buy now
46	68T-45631-00 Clutch, dog	Buy now
47	6G1-45632-00 Cross, pin	Buy now
48	654-45633-00 Ring, cross pin	Buy now
49	90501-12M05 Spring, compression	Buy now
50	6G1-45635-00 Plunger, shift	Buy now

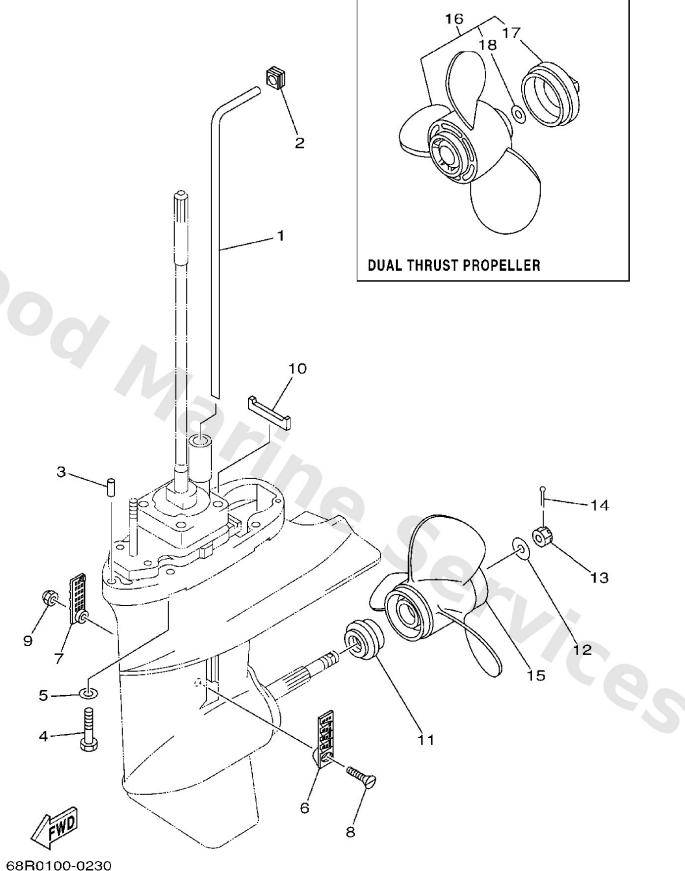
Lower Casing. Drive 1



Ref	Part	
51	68T-45611-00 Shaft, propeller	Buy now

E3

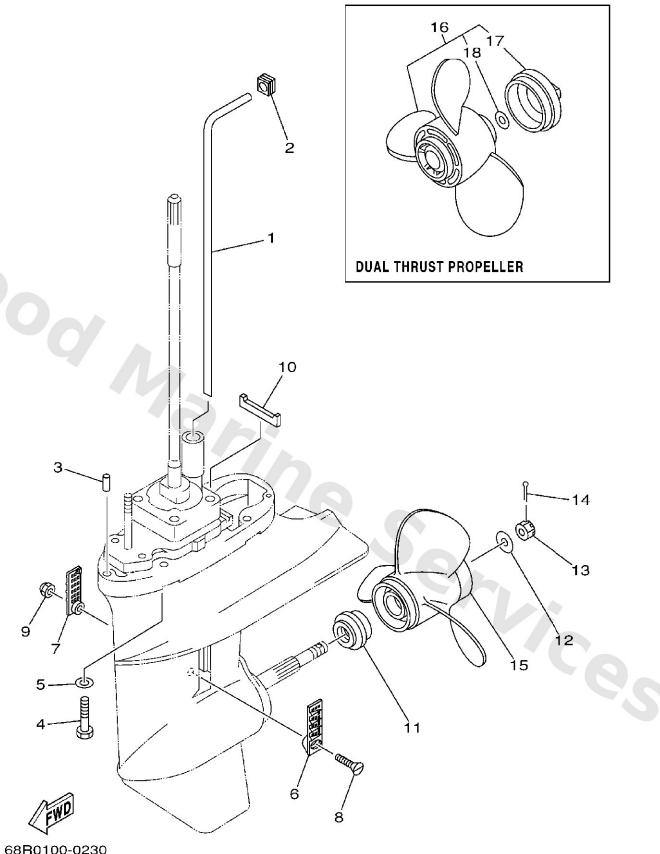
Lower Casing. Drive 2



E6

Ref	Part	
1	68T-44361-00 Tube, water 1 S	Buy now
1	68T-44361-10 Tube, water 1 L	Buy now
2	63V-44365-10 Damper, water seal 1	Buy now
3	93604-12M07 Pin, dowel (688)	Buy now
4	97075-08035 Bolt(70w)	Buy now
5	92995-08600 Washer, plain (663)	Buy now
6	6G1-45214-00 Cover, water inlet	Buy now
7	6G1-45215-00 Cover, water inlet	Buy now
8	90152-05M03 Screw, countersunk	Buy now
9	90185-05002 Nut nylon (sus)(ex4)	Buy now
10	63V-45375-00 Damper, seal	Buy now
11	6G1-45987-02 Spacer	Buy now
12	90201-10M01 Washer, plate(6m7)	Buy now
13	90171-10M01 Nut castle (683)	Buy now
14	91490-30020 Pin cotter	Buy now

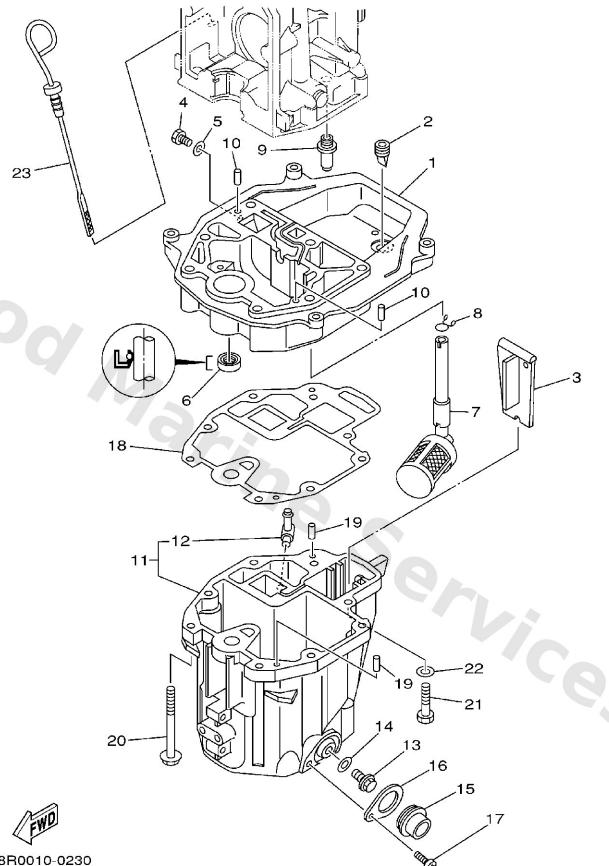
Lower Casing. Drive 2



E6

Ref	Part	
17	6G1-45616-01 Nut, propeller	Buy now
18	90201-10M02 Washer, plate(6g9)	Buy now

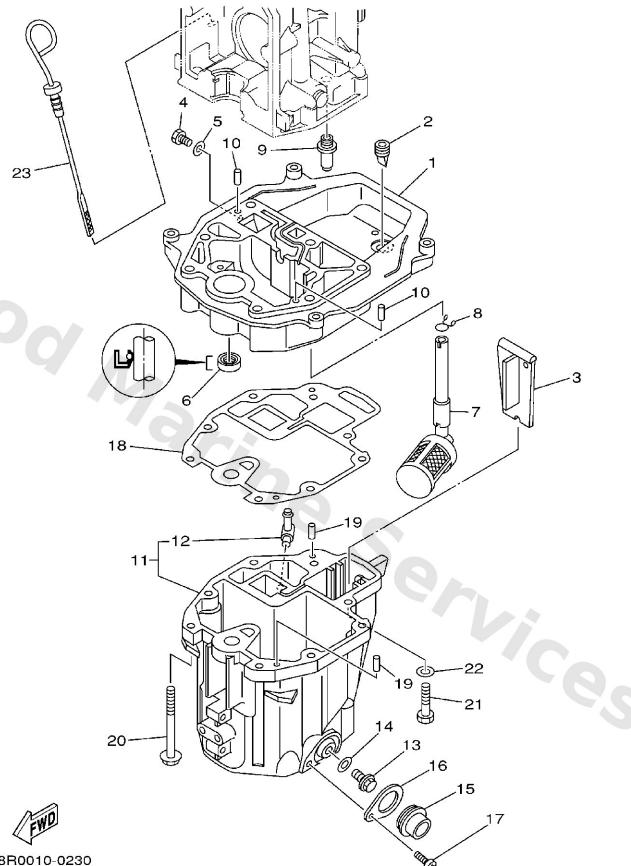
Oil Pan



E2

Ref	Part	
1	68T-41137-00-94 Guide, exhaust	Buy now
2	65W-42717-00 Rubber, seal 2	Buy now
3	68T-45181-00 Plate	Buy now
4	97095-08014 Bolt, hexagon deep recess	Buy now
5	90430-08143 Gasket (256-11198-00)	Buy now
6	93101-12M70 Oil seal	Buy now
7	68T-13421-01 Strainer 2	Buy now
8	90467-11M08 Clip(72x)	Buy now
9	6G8-11575-00 Relief valve ass'y	Buy now
10	93606-19M23 Pin, dowel	Buy now
11	68T-15311-00-5B Oil pan	Buy now
12	6H1-11372-00 Nipple, hose	Buy now
13	90340-10M10 Plug, straight screw	Buy now
14	90430-10M11 Gasket	Buy now
15	68T-15316-00 Damper, engine mount 1	Buy now

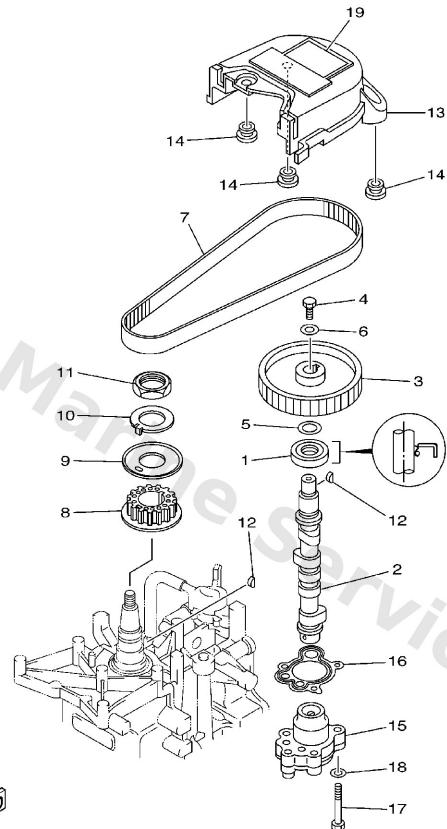
Oil Pan



E2

Ref	Part	
16	68T-15317-00 Spacer, engine mount	Buy now
17	97885-05008 Screw, pan head	Buy now
18	68T-13475-00 Gasket	Buy now
19	93604-12M07 Pin, dowel (688)	Buy now
20	90119-08005 Bolt, with washer	Buy now
21	97075-08030 Bolt, hexagon (fj1)	Buy now
22	92995-08600 Washer, plain (663)	Buy now
23	68T-15362-00 Plug, oil level	Buy now

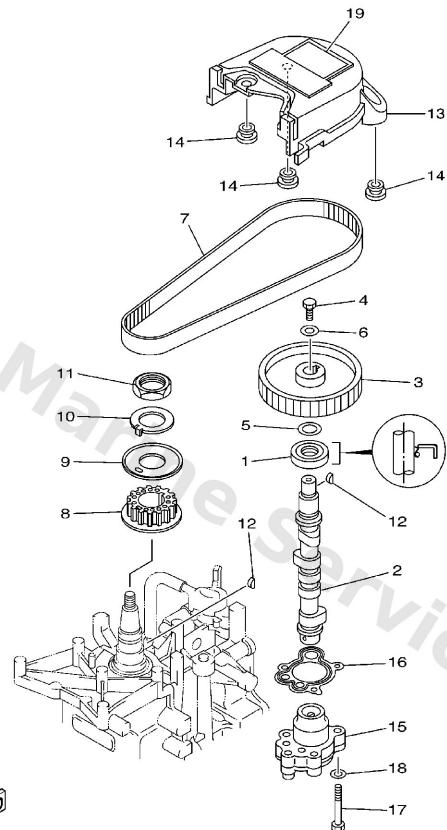
Oil Pump



B4

Ref	Part	
1	93102-18M21 Oil seal (6g8)	Buy now
2	68T-12171-00 Camshaft 1	Buy now
3	66M-11537-00-94 Gear, driven	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	90201-13201 Washer 6474283300	Buy now
6	90201-06M94 Washer (6g8)	Buy now
7	68T-46241-00 Belt	Buy now
8	68T-11536-00 Gear, drive	Buy now
9	68T-11557-00 Washer 1	Buy now
10	6G8-11587-01 Washer, lock	Buy now
11	90170-24M09 Nut (6g8)	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-46297-00 Cover, dust	Buy now
14	90480-10627 Grommet	Buy now
15	68T-13300-00 Oil pump assembly	Buy now

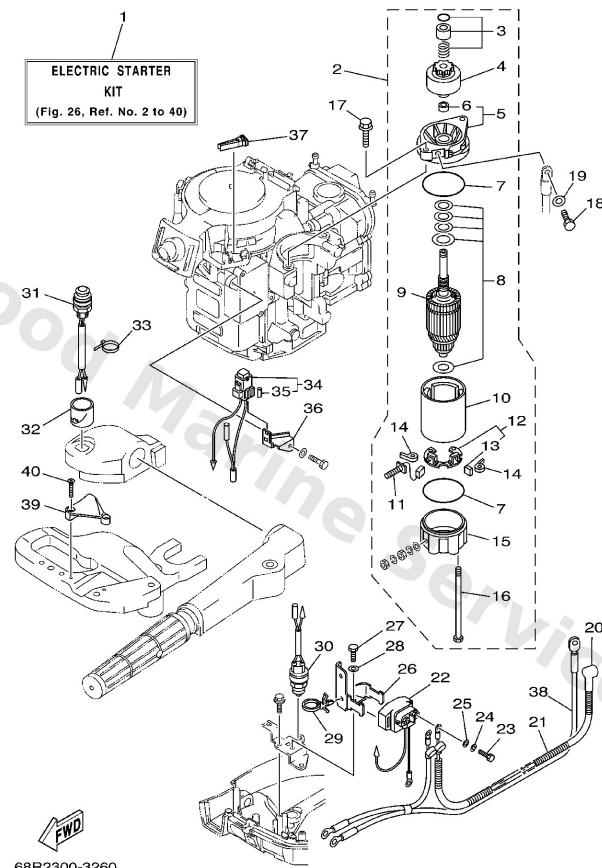
Oil Pump



Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	97095-06030 Bolt(jf7)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6G9-12138-60 Mark Caution	Buy now

B4

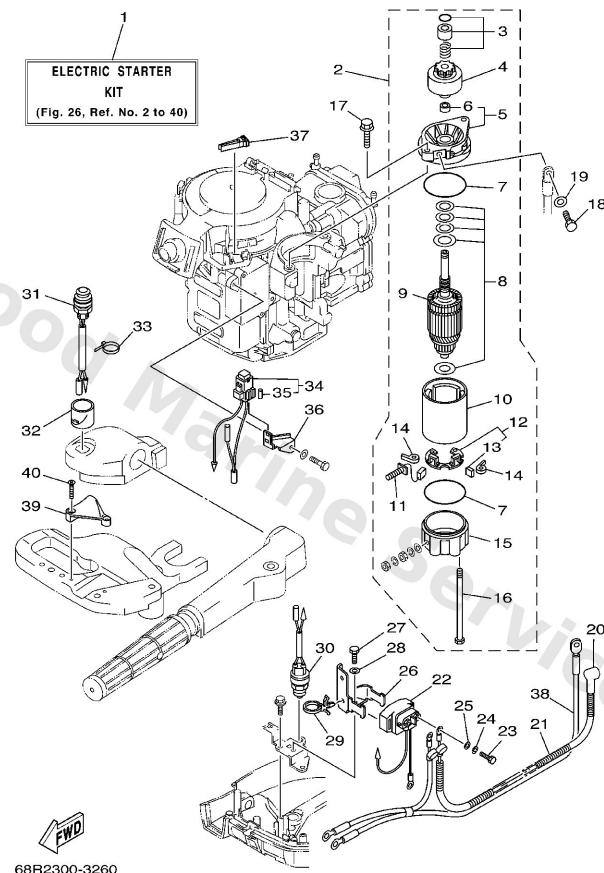
Optional Parts



F3

Ref	Part	
1	68R-W8180-00 Electric starter kit AP	Buy now
2	68T-81800-00 Starting motor assembly	Buy now
3	68T-81857-00 Pinion stopper set	Buy now
4	689-81807-12 Pinion assembly	Buy now
5	6F5-81830-11 Front cover assembly	Buy now
6	689-81831-00 Metal, front	Buy now
7	689-81847-11 O-ring	Buy now
8	689-81809-11 Washer kit	Buy now
9	689-81850-12 Armature assembly	Buy now
10	689-81810-11 Stator ass'y	Buy now
11	689-81811-11 Brush 1	Buy now
12	689-81840-11 Brush holder assembly	Buy now
13	689-81812-11 Brush 2	Buy now
14	689-81813-10 Spring, brush	Buy now
15	689-81820-11 Rear cover ass'y	Buy now

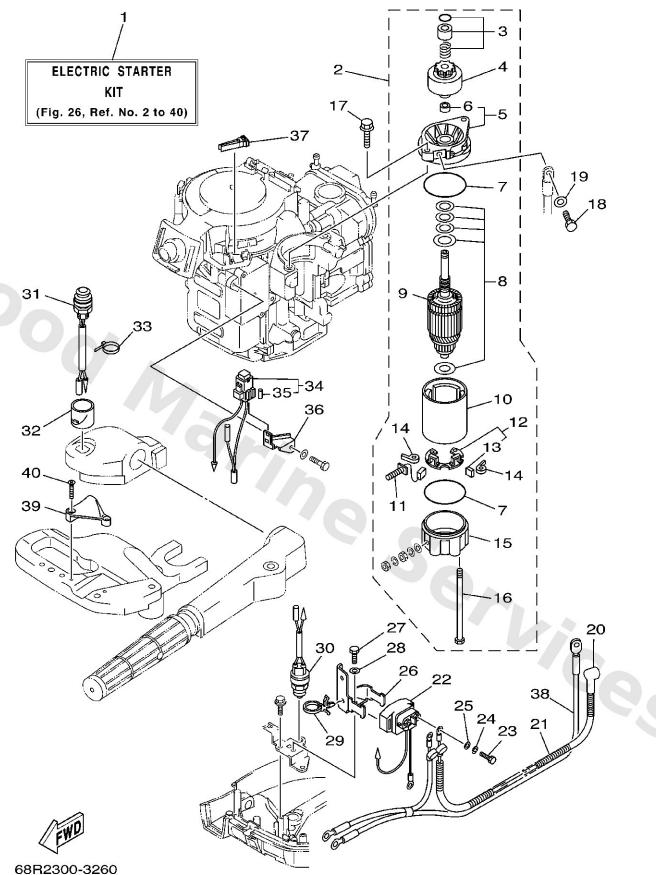
Optional Parts



F3

Ref	Part	
16	689-81826-10 Bolt	Buy now
17	90119-08M76 Bolt, with washer(6e5)	Buy now
18	97095-08016 Bolt, hexagon deep recess	Buy now
19	92995-08600 Washer, plain (663)	Buy now
20	6G8-82117-00 Wire, lead	Buy now
21	90446-10M86 Hose	Buy now
22	68T-81940-00 Starter relay assembly	Buy now
23	97095-06010 Bolt	Buy now
24	92995-06100 Washer(6a1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	68T-81945-00 Plate, switch fitting	Buy now
27	97095-06012 Bolt(gh1)	Buy now
29	90465-12M56 Clamp(62t)	Buy now
30	6F5-82540-00 Neutral switch assembly	Buy now
31	68T-81870-00 Starting switch assembly	Buy now

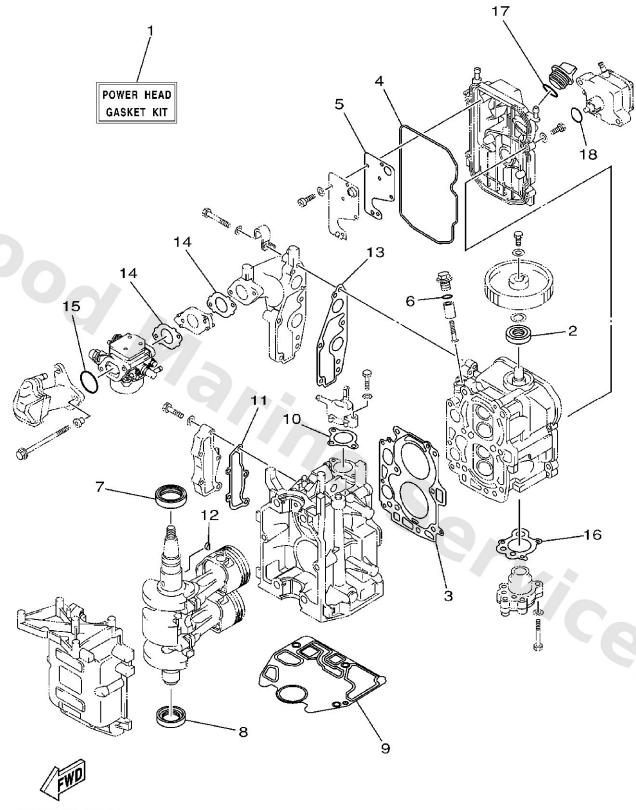
Optional Parts



F3

Ref	Part	
32	68T-81821-00 Cover, switch	Buy now
33	90465-11M10 Clamp	Buy now
34	68T-82150-00 Fuse holder assembly	Buy now
35	66V-82151-00 Fuse (10a)	Buy now
36	68T-82171-00 Stay, fuse box	Buy now
37	67F-2812A-00 Puller, fuse	Buy now
38	68T-82105-00 Battery cable (l: 3.0m)	Buy now
39	68T-82594-00 Clamp	Buy now
40	90151-05003 Screw, countersunk	Buy now

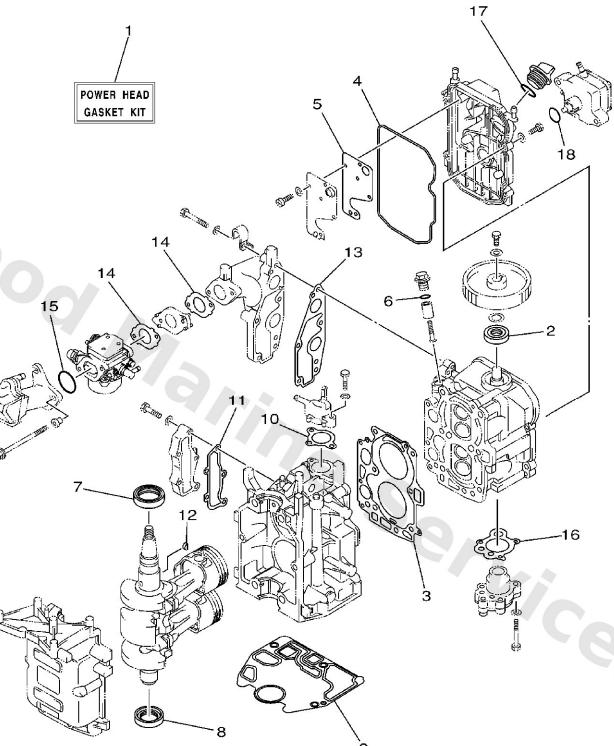
Repair Kit 1



F5

Ref	Part	
1	68T-W0001-00 Power head gasket kit	Buy now
2	93102-18M21 Oil seal (6g8)	Buy now
3	68T-11181-00 Gasket, cylinder head 1	Buy now
4	68T-11356-00 Seal, cylinder 2	Buy now
5	68T-11169-A0 Gasket, breather cover	Buy now
6	93210-13M63 O-ring (6g8)	Buy now
7	93102-30M22 Oil seal (6g8)	Buy now
8	93101-25M69 Oil seal	Buy now
9	68T-11351-00 Gasket, cylinder	Buy now
10	6G8-12414-A0 Gasket, cover	Buy now
11	68T-41114-A0 Gasket, exhaust outer cover	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-13645-00 Gasket, manifold 1	Buy now
14	68T-13646-A0 Gasket, manifold 2	Buy now
15	93210-31MJ5 O-ring	Buy now

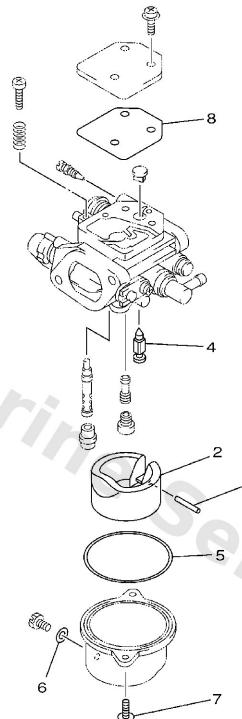
Repair Kit 1



Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	93210-24M79 O-ring	Buy now
18	93210-20M65 O-ring	Buy now

F5

Repair Kit 2

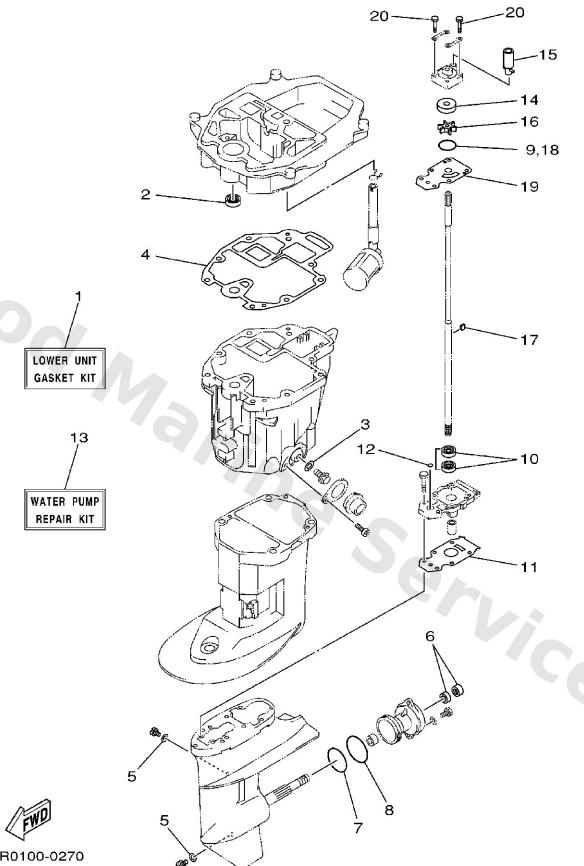


68R0100-0260

F6

Ref	Part	
1	68T-W0093-00 Carburetor repair kit	Buy now
2	68T-14385-00 Float	Buy now
3	67D-14386-00 Pin, float	Buy now
4	68T-14546-00 Valve, needle	Buy now
5	67D-14984-00 Gasket, float chamber	Buy now
6	6J8-14959-00 Gasket, drin screw	Buy now
7	97980-04112 Screw, pan head (686)	Buy now
8	67D-14536-00 Gasket	Buy now

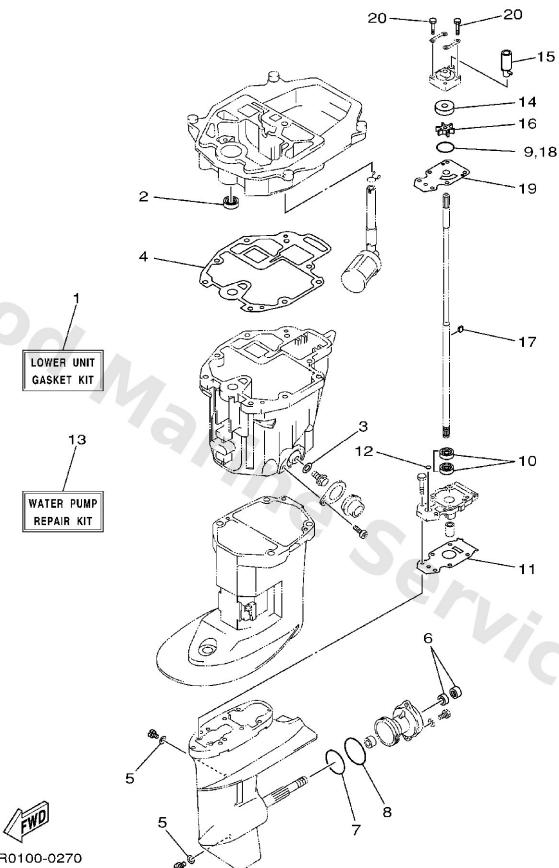
Repair Kit 3



F7

Ref	Part	
1	68T-W0001-20 Lower unit gasket kit	Buy now
2	93101-12M70 Oil seal	Buy now
3	90430-10M11 Gasket	Buy now
4	68T-13475-00 Gasket	Buy now
5	90430-08020 Gasket	Buy now
6	93101-15074 Oil seal (655)	Buy now
7	93210-49046 O-ring (620)	Buy now
8	93210-53M08 O-ring(50m)	Buy now
9	93210-44398 O-ring(55x)	Buy now
10	93101-11M23 Oil seal (6g1)	Buy now
11	68T-45315-A0 Packing, lower casing	Buy now
12	93210-06ME6 O-ring	Buy now
13	68T-W0078-00 Water pump repair kit	Buy now
14	63V-44322-00 Insert, cartridge	Buy now
15	68T-44366-00 Damper, water seal 2	Buy now

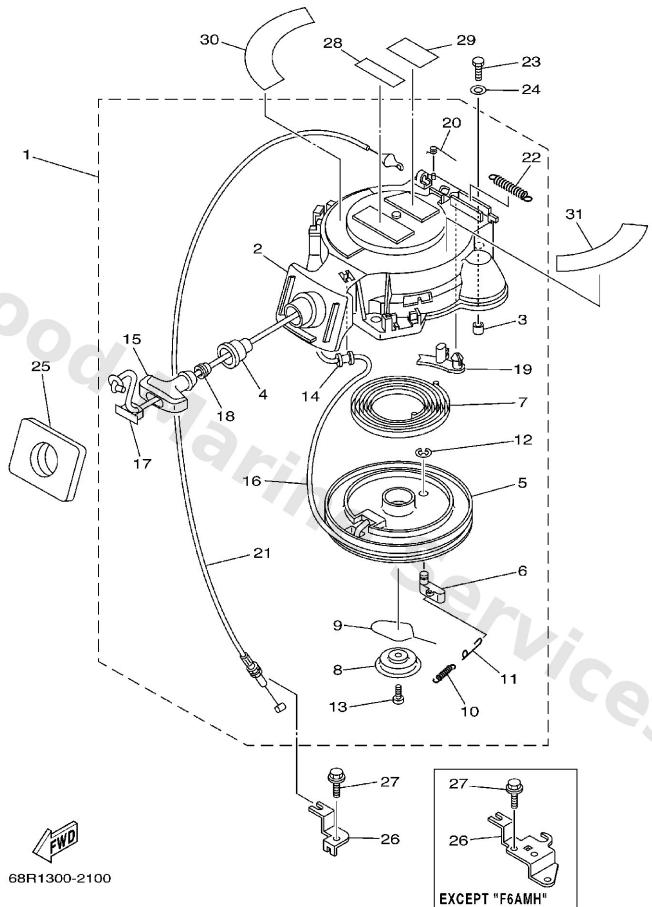
Repair Kit 3



Ref	Part	
16	68T-44352-00 Impeller	Buy now
17	664-44338-00 Key, woodruff	Buy now
19	68T-44323-00 Outer plate, cartridge	Buy now
20	97080-08045 Bolt, hexagon	Buy now

F7

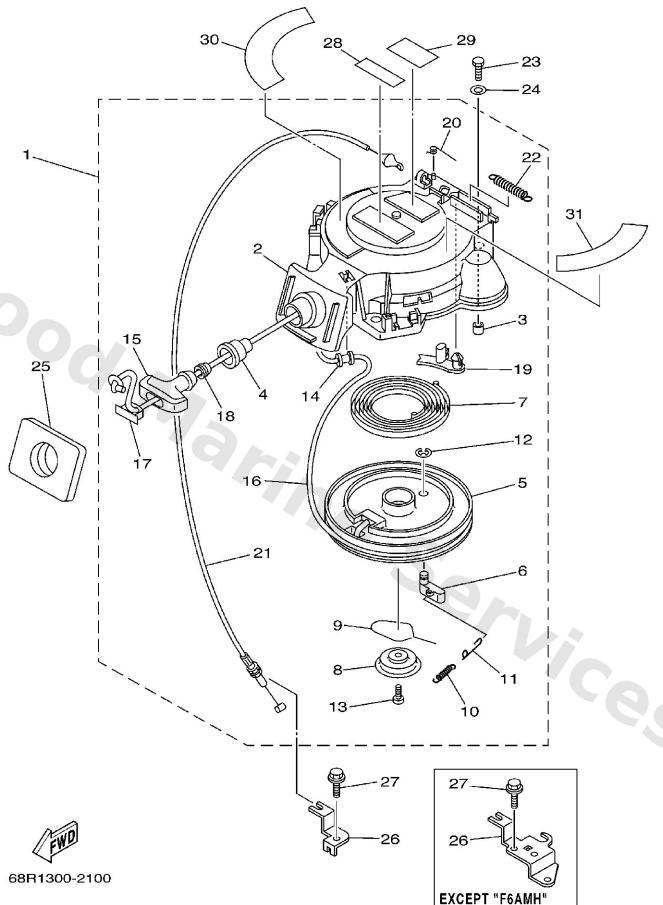
Starter



B7

Ref	Part	
1	68T-15710-01 Starter assembly	Buy now
2	68T-15711-01 Case, Starter	Buy now
3	67D-15764-00 Collar 1	Buy now
4	68T-15795-00 Guide, rope	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	68T-15716-00 Plate, drive	Buy now
9	63V-15705-01 Spring, drive pawl	Buy now
10	63V-15767-01 Spring	Buy now
11	68T-15784-00 Spring, return	Buy now
12	63V-15744-00 Circlip	Buy now
13	68T-15793-00 Screw	Buy now
14	68T-15764-00 Collar 1	Buy now
15	6G1-15755-00 Handle, starter	Buy now

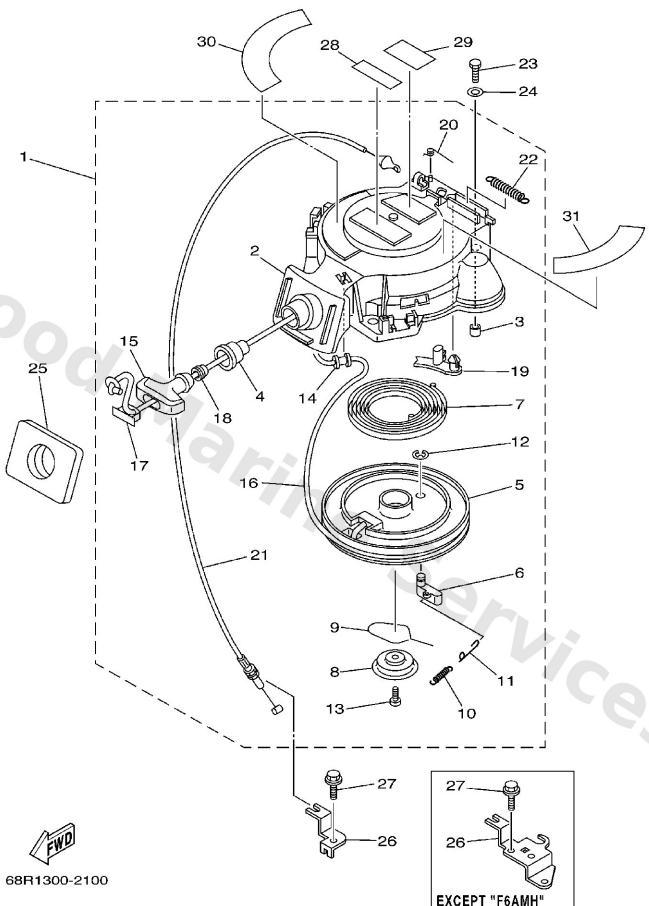
Starter



B7

Ref	Part	
16	* item_description	Buy now
17	6G1-15779-00 Cover	Buy now
18	6A0-15789-00 Damper	Buy now
19	66T-15794-00 Stopper	Buy now
20	66T-15734-00 Spring, return	Buy now
21	68T-15770-00 Cable comp., starter stop	Buy now
22	66T-15731-00 Retainer, spring	Buy now
23	97095-06020 Bolt(7u8)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	68T-15762-00 Seal, rubber 2	Buy now
26	68T-15774-00 Stay 4	Buy now
26	68T-15774-10 Stay 4	Buy now
27	90109-06M86 Bolt	Buy now
28	6A1-83625-41 Mark 5	Buy now
29	6A1-83625-51 Mark 5	Buy now

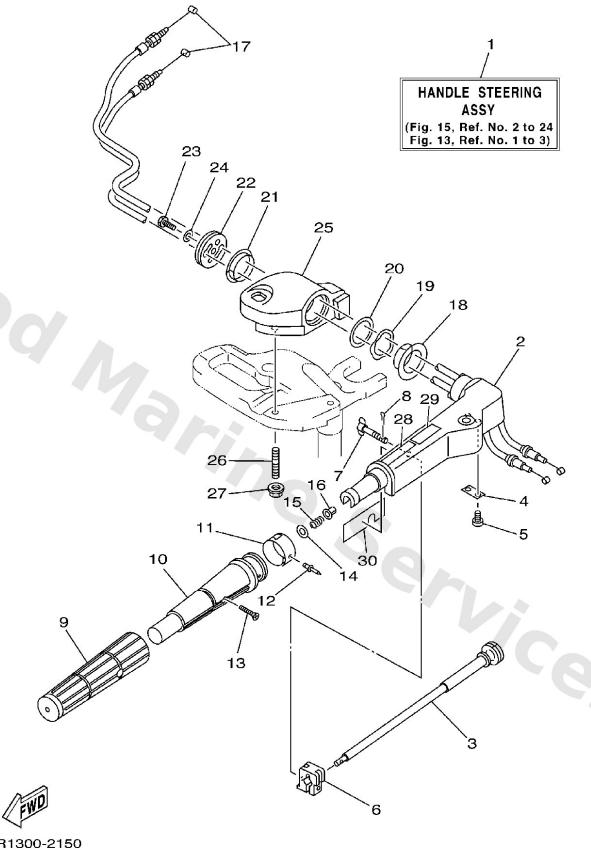
Starter



Ref	Part	
30	68T-13437-61 Mark, Caution	Buy now
31	68T-85711-60 Mark, caution	Buy now

B7

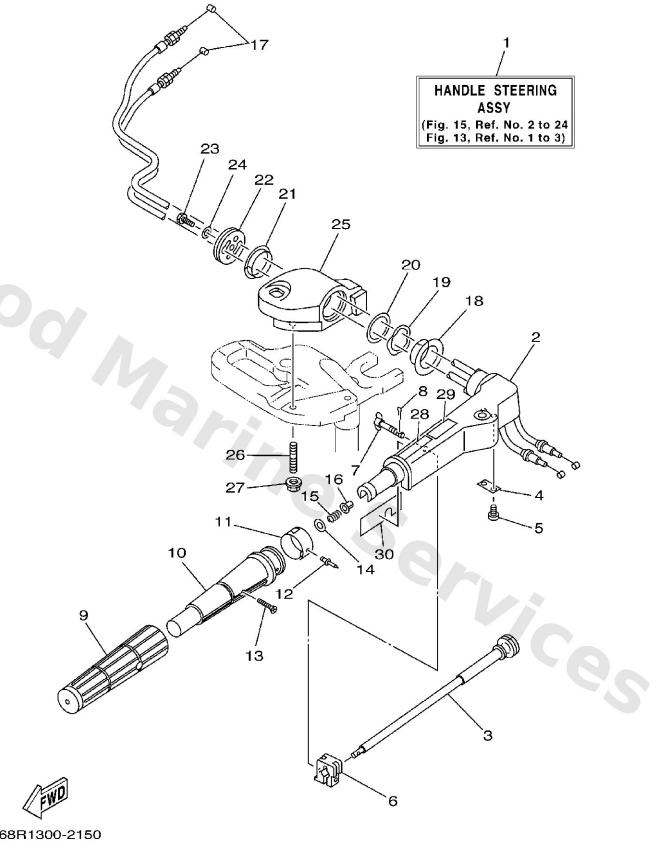
Steering



D1

Ref	Part	
3	6G1-42138-01 Lever, throttle	Buy now
4	6E0-42159-02 Stay	Buy now
5	97885-05012 Screw, pan head (646)	Buy now
6	6G1-42126-00 Piece, friction	Buy now
7	6G1-42125-01 Bolt, friction adjusting	Buy now
8	91490-16010 Pin, cotter	Buy now
9	67D-42177-00 Rubber, handle	Buy now
10	67D-42119-00 Grip, steering handle	Buy now
11	68R-42137-10 Indicator, Throttle F6A	Buy now
11	68T-42137-00 Indicator, throttle F8C	Buy now
11	69F-42137-10 Indicator, Throttle F6B	Buy now
12	90269-02M09 Rivet(615)	Buy now
13	90149-05M13 Screw, countersunk	Buy now
14	92903-10600 Washer, plate	Buy now
15	90501-23215 Spring (655)	Buy now

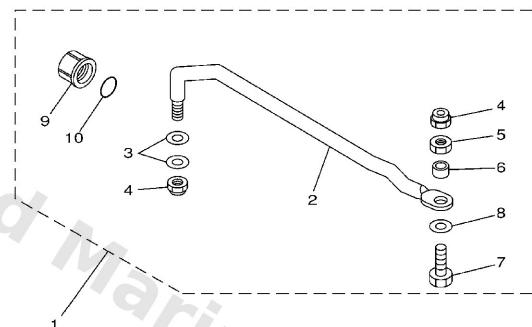
Steering



D1

Ref	Part	
16	90386-08032 Bushing (650)	Buy now
17	68T-26301-01 Throttle cable assembly	Buy now
18	90386-34M97 Bush(63v)	Buy now
19	90206-36M21 Washer, wave(63v)	Buy now
20	90202-36M55 Washer, plate(63v)	Buy now
21	90386-33M96 Bush(63v)	Buy now
22	68T-42131-00 Cover, Handle Steering	Buy now
23	97075-06025 Bolt	Buy now
24	92995-06600 Washer, plain (646)	Buy now
26	90116-10019 Bolt Stud	Buy now
27	90179-10M33 Nut	Buy now
28	6E0-83627-41 Label, caution 7	Buy now
29	6E0-83627-51 Label, Caution 7	Buy now
30	68T-1571Y-60 Mark, Caution	Buy now

Steering Guide

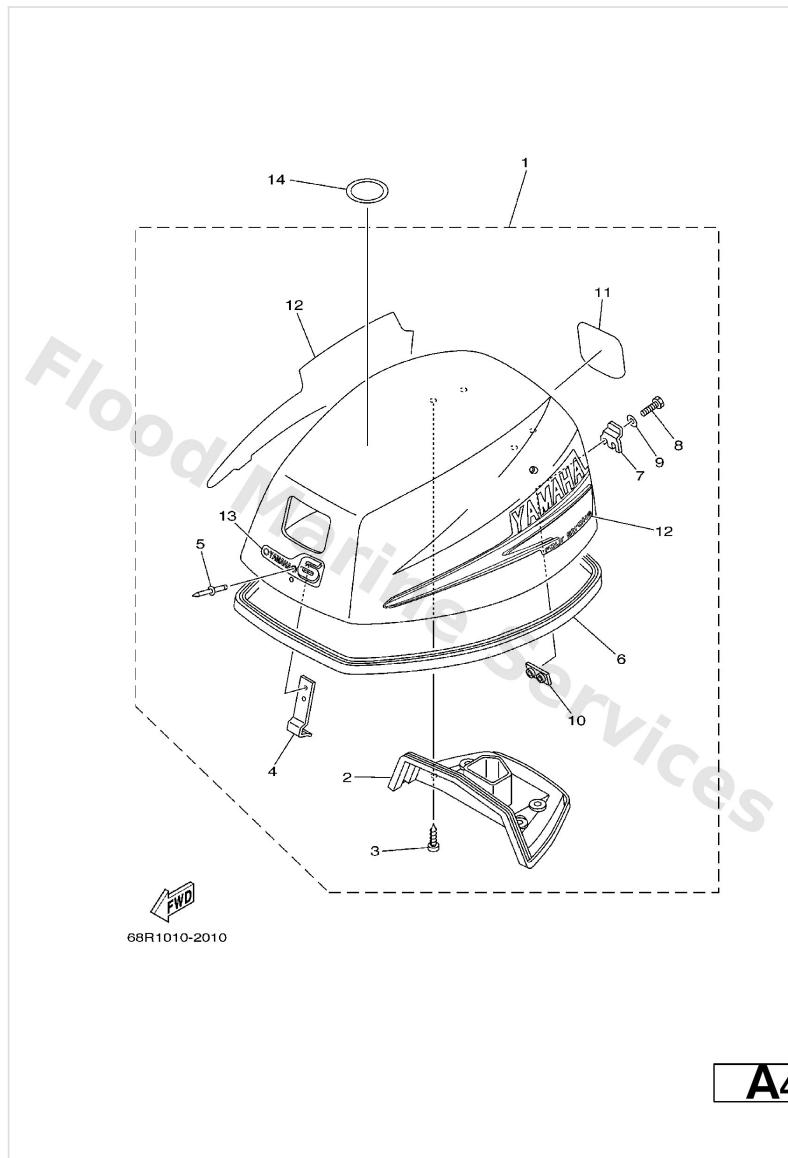


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F2

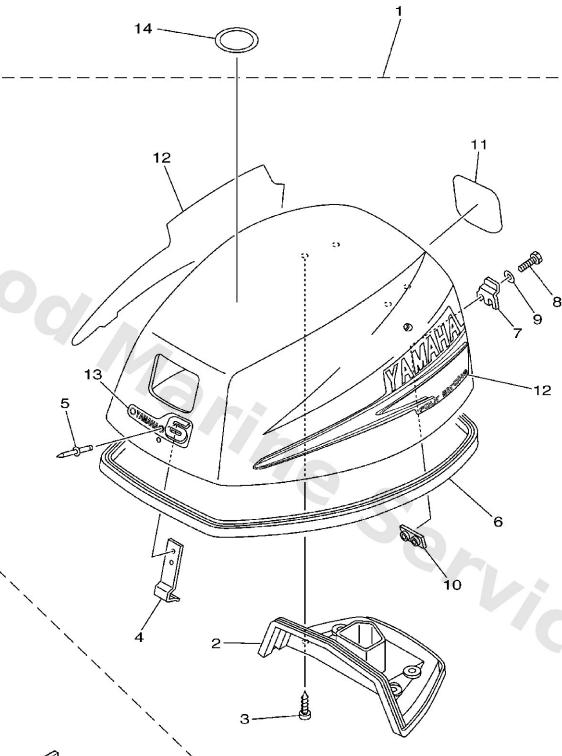
Ref	Part	
1	68T-61350-00 Steering guide attachment kit AP F8C	Buy now
2	68T-61351-00 Rod Steering Link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Top Cowling



Ref	Part	
1	68R-42610-60-4D Top Cowling assembly F6A,F6B	Buy now
1	68T-42610-60-4D Top Cowling assembly F8C	Buy now
2	68T-42613-00 Molding Air Duct	Buy now
3	97780-60516 Screw, panhead tapping (j20)	Buy now
4	6G1-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	68T-42615-00 Seal	Buy now
7	68T-42652-00 Hook	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	68T-42649-00 Holder, clamp band	Buy now
11	68R-42678-20 Graphic, rear F6A,F6B	Buy now
11	68T-42678-20 Graphic, rear F8C	Buy now
12	68T-W0070-60 Graphic set	Buy now
13	68R-42677-00 Graphic, Front F6A,F6B	Buy now

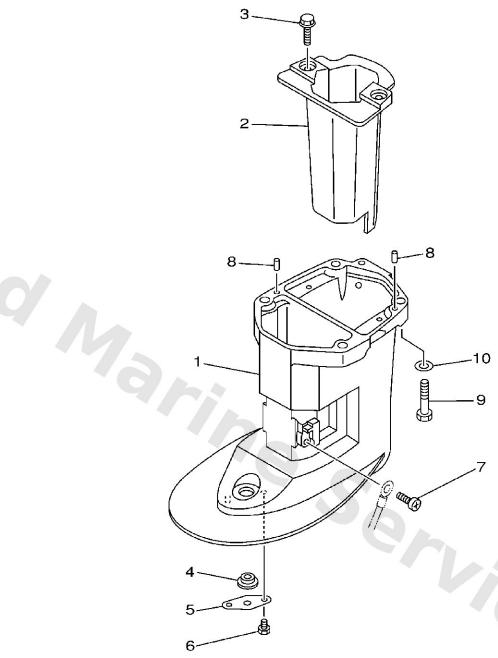
Top Cowling



Ref	Part	
13	68T-42677-00 Graphic, front F8C	Buy now
14	67F-13434-02 Label, Caution	Buy now

A4

Upper Casing

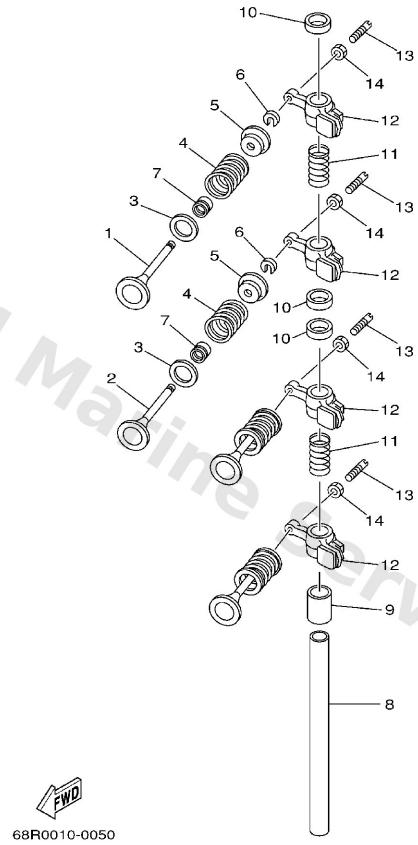


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E1

Ref	Part	
1	68T-45111-00-4D Casing upper S	Buy now
1	68T-45111-10-4D Casing, upper L	Buy now
2	68T-14711-00-5B Muffler 1	Buy now
3	97575-06514 Bolt, hexagon w/w deep recess	Buy now
4	90480-14M54 Grommet	Buy now
5	68T-45321-00 Plate	Buy now
6	97095-06008 Bolt (fj1)	Buy now
7	97885-05008 Screw, pan head	Buy now
8	93604-12M07 Pin, dowel (688)	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08600 Washer, plain (663)	Buy now

Valve



B1

Ref	Part	
1	67D-12111-00 Valve, intake	Buy now
2	67D-12121-00 Valve, exhaust	Buy now
3	68T-12116-00 Seat, valve spring	Buy now
4	68T-12113-00 Spring, valve inne	Buy now
5	7NJ-12117-00 Retainer, valve spring	Buy now
6	7NJ-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	68T-12146-00 Shaft, rocker	Buy now
9	90387-13M56 Collar (6g8)	Buy now
10	90387-14M03 Collar	Buy now
11	90501-12M40 Spring, compression (6g8)	Buy now
12	68T-12151-00 Arm, valve rocker	Buy now
13	6G8-12159-00 Screw, valve adjusting	Buy now
14	6G8-12158-00 Nut, lock	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.