



Yamaha F6BMH 2002

Parts Manual

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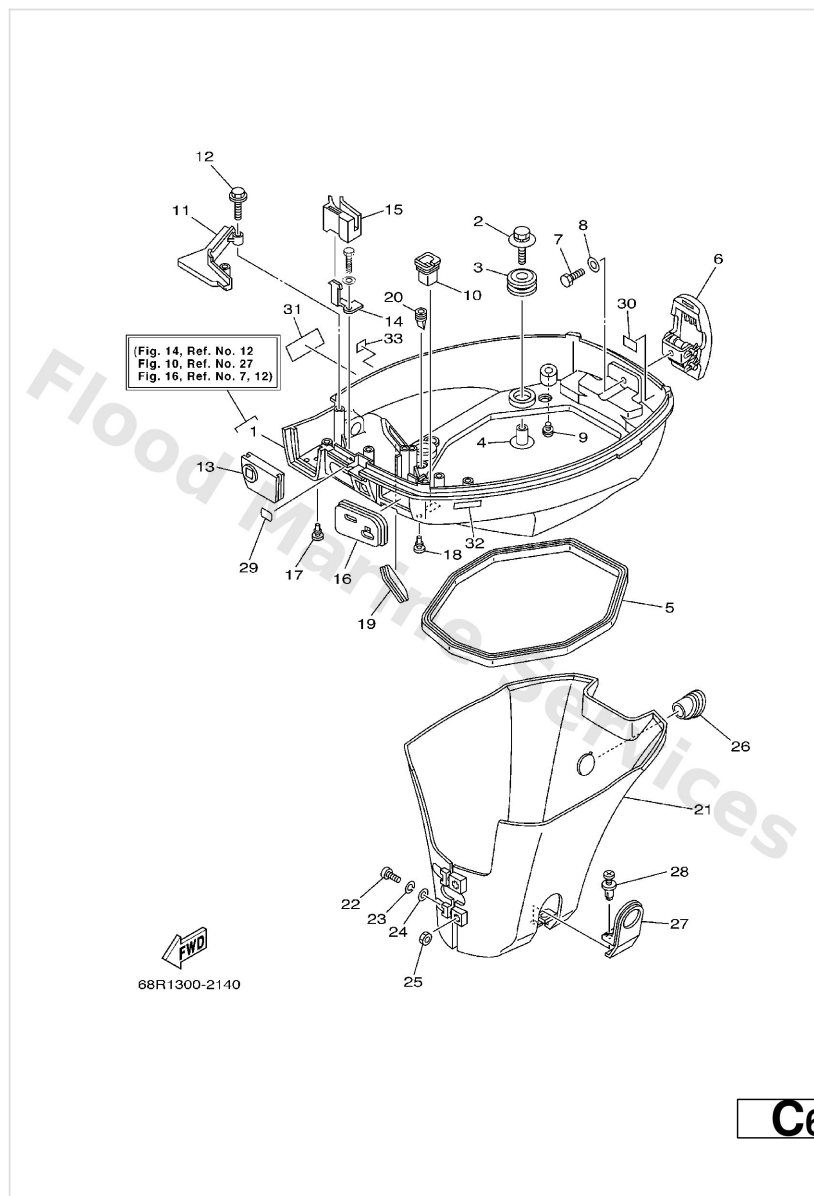
Authorised Yamaha Dealers



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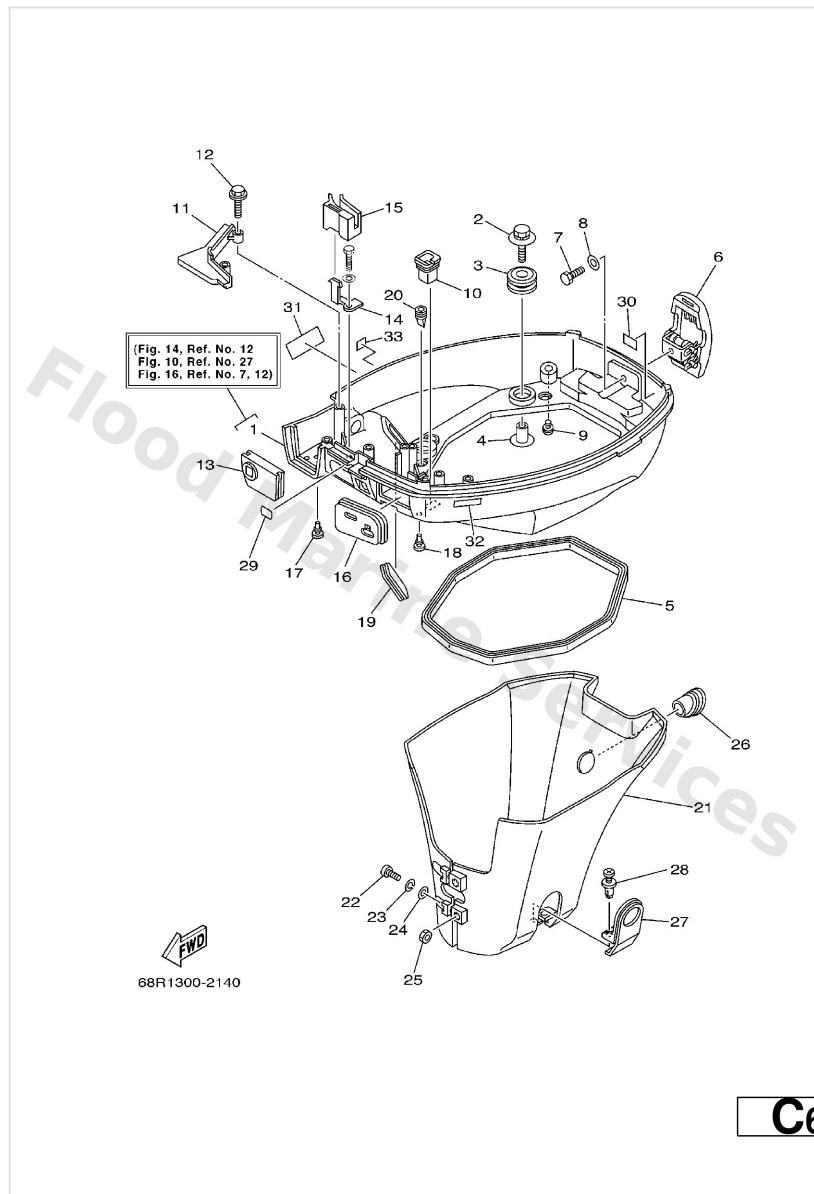
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Bottom Cowling



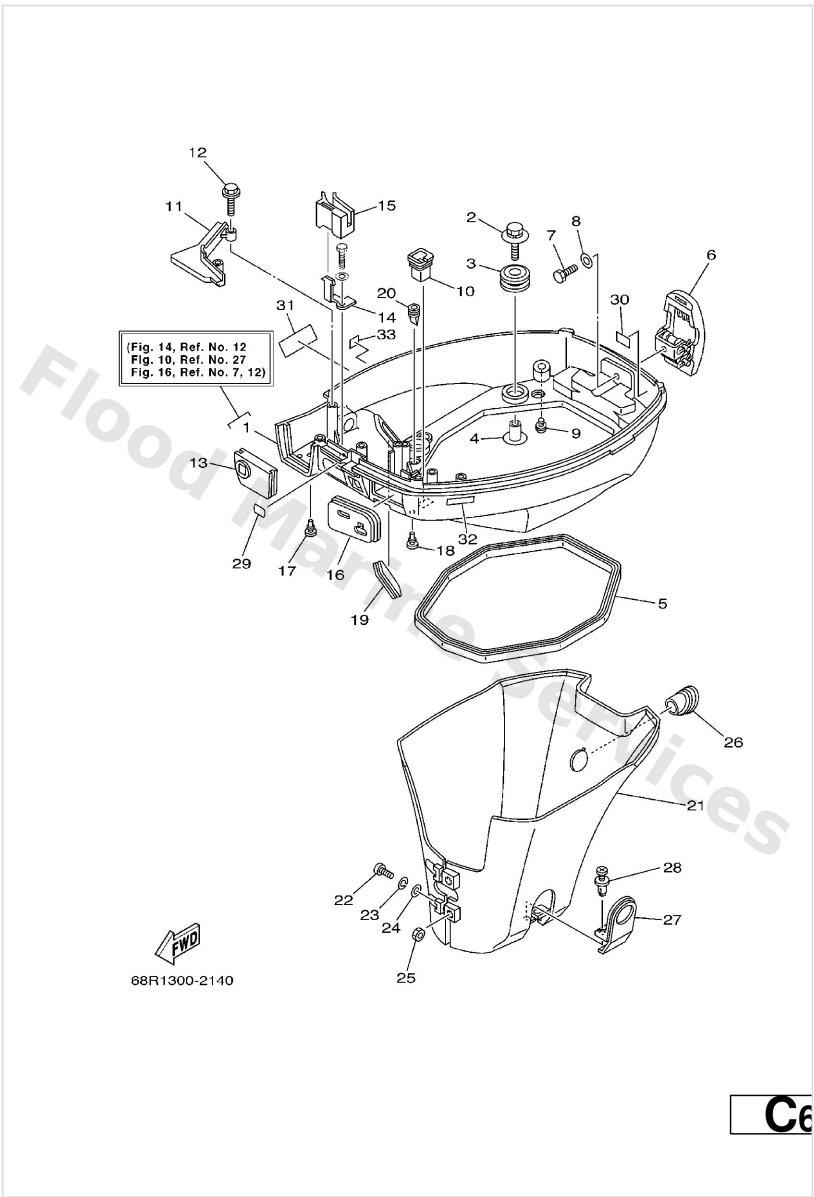
Ref	Part	
1	68T42710004D Bottom Cowling assembly	Buy now
2	68F8511900 Bolt	Buy now
3	9048021M82 Grommet	Buy now
4	68F8612900 Collar	Buy now
5	68T4271600 Rubber, seal 1	Buy now
6	68T4280100 Cowling clamp comp.	Buy now
7	9709506012 Bolt(gh1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6H34439101 Nipple, hose	Buy now
10	6824272700 Grommet	Buy now
11	68T42738004D Plate, fitting	Buy now
12	9010906M81 Bolt	Buy now
13	68T4272500 Grommet	Buy now
14	68T2639300 Holder	Buy now
15	68T2636700 Protector	Buy now

Bottom Cowling



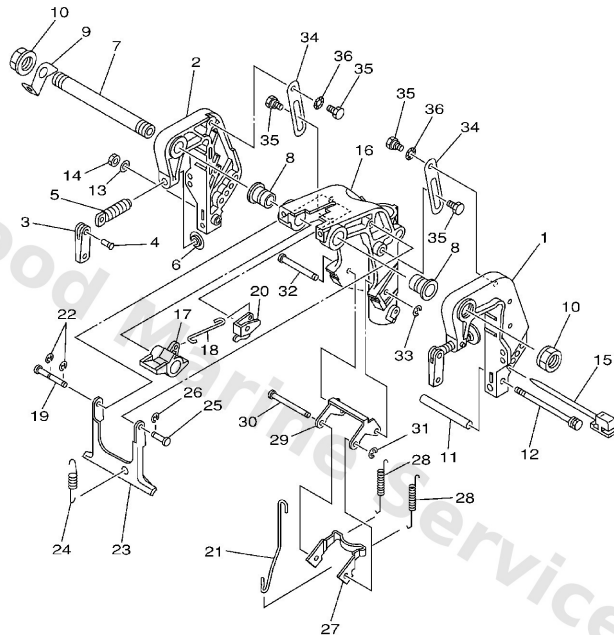
Ref	Part	
16	68T4272400 Grommet	Buy now
17	9048006M19 Grommet (6e3)	Buy now
19	6H44272600 Grommet	Buy now
20	65W4271700 Rubber, seal 2	Buy now
21	68T4274100 Apron	Buy now
22	9788006030 Screw, pan head(6e0)	Buy now
23	9299006100 Washer(6a1)	Buy now
24	9299006600 Washer, plain (646)	Buy now
25	9538006600 Nut(661)	Buy now
26	68T4271700 Rubber, seal 2	Buy now
27	68T4277100 Apron	Buy now
28	9033806M20 Plug	Buy now
29	65W8434200 Seat, emblem	Buy now
30	6H84279110 Mark 1	Buy now
31	62Y1344450 Mark	Buy now

Bottom Cowling



Ref	Part	
32	6E38257H00 Plate Mark	Buy now
33	6A12817600 Label Caution	Buy now

Bracket 1

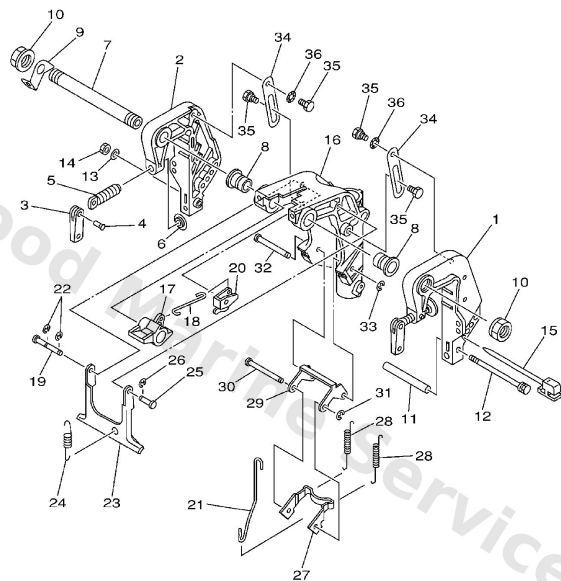


FWD
68R0010-0200

D5

Ref	Part	
1	68T43111014D Bracket clamp + screw	Buy now
2	68T43112014D Bracket clamp + screw	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	6774311601 Screw, transom clamp.	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	63V4313110 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	9038622MA4 Bush	Buy now
9	66R4311300 Plate, clamp bracket	Buy now
10	9018522043 Nut, self-locking	Buy now
11	9038706M13 Collar(6h6)	Buy now
12	9010106M18 Bolt(6I5)	Buy now
13	9299006600 Washer, plain (646)	Buy now
14	9538006700 Nut	Buy now
15	6L24316000 Tilt rod assembly	Buy now

Bracket 1

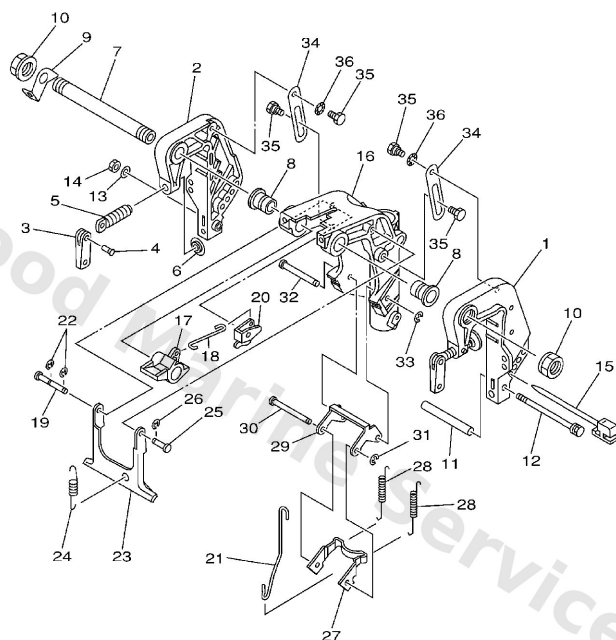


68R0010-0200

D5

Ref	Part	
16	68T43311004D Bracket, Swivel 1 S	Buy now
16	68T43311104D Bracket swivel L	Buy now
17	68T4363100 Lever Tilt	Buy now
18	68T4361600 Rod Tilt Lock	Buy now
19	68T4364600 Shaft, lever	Buy now
20	68T4364100 Lever, tilt	Buy now
21	68T4361700 Rod, tilt lock	Buy now
22	9908005600 Circlip(22k)	Buy now
23	68T4335000 Receiver assembly	Buy now
24	9050618M41 Spring, tension S	Buy now
24	9050620005 Spring, tension L	Buy now
25	63V4319100 Shaft, stopper	Buy now
27	68T4361400 Plate, tilt lock	Buy now
28	9050620M42 Spring, Tension S	Buy now
28	9050623003 Spring, Tension L	Buy now

Bracket 1

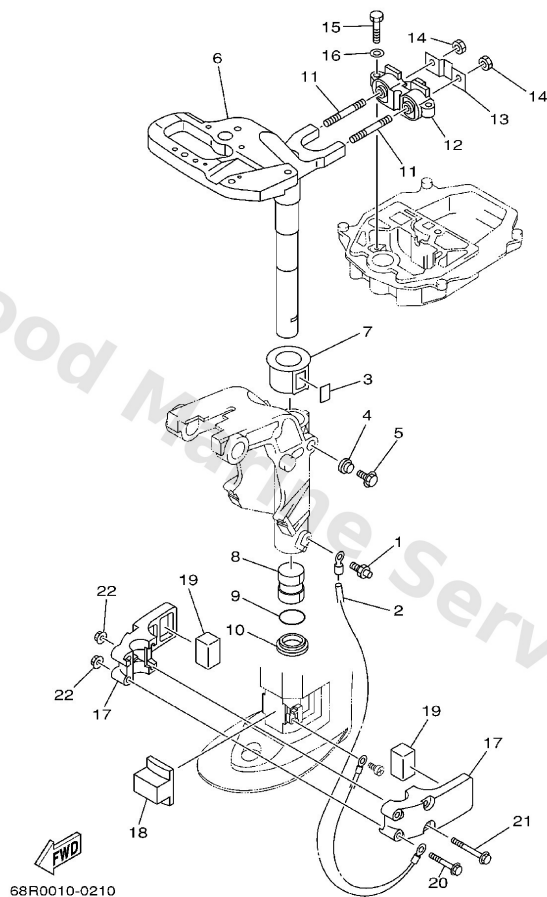



68R0010-0200

D5

Ref	Part	
29	68T4361500 Plate, tilt lock	Buy now
30	68T4361100 Shaft, tilt lock	Buy now
31	9343004M03 Circlip (eu0)	Buy now
32	68T4365900 Shaft, reverse lock	Buy now
34	68T4362700 Stopper	Buy now
35	9010906M84 Bolt	Buy now
36	9020610M24 Washer, wave	Buy now

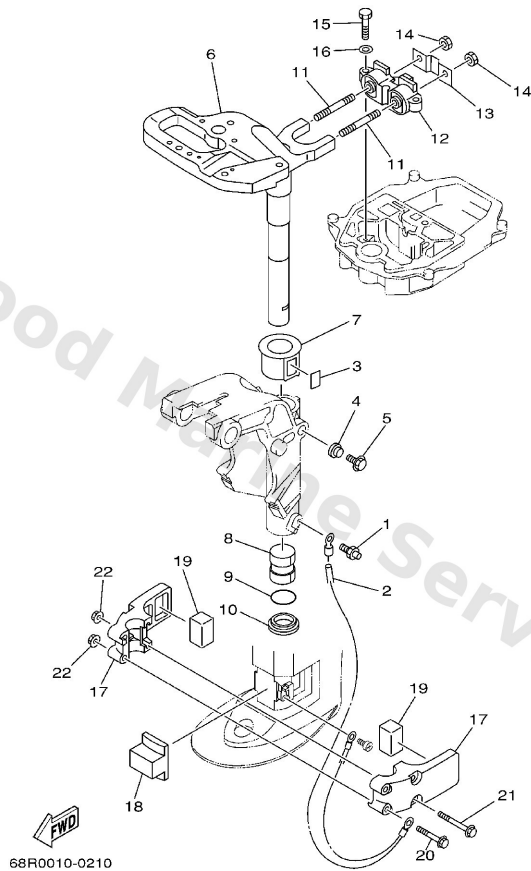
Bracket 2



D7

Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	68T8212700 Wire, lead 2	Buy now
3	63V4252800 Plate, friction	Buy now
4	6894337301 Seal, damper	Buy now
5	9010506M07 Bolt (689)	Buy now
6	68T42511014D Bracket, Steering S	Buy now
6	68T42511114D Bracket, steering L	Buy now
7	63V4253700 Bushing, pivot shaft	Buy now
8	9038630048 Bush	Buy now
9	9321029M94 O-ring(6h1)	Buy now
10	9038630M60 Bush(6j8)	Buy now
11	9011608M54 Bolt, stud(63v)	Buy now
12	68T445170094 Mount rubber	Buy now
13	68T4452600 Plate	Buy now
14	9538008600 Nut (661)	Buy now

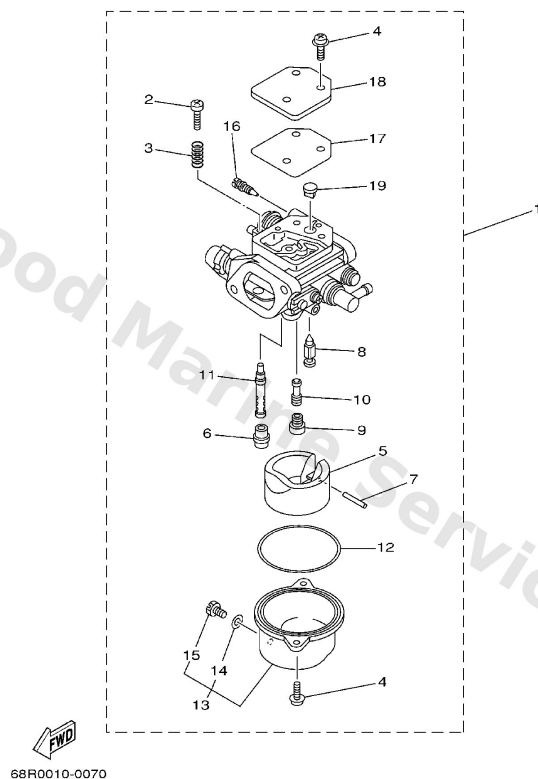
Bracket 2



D7

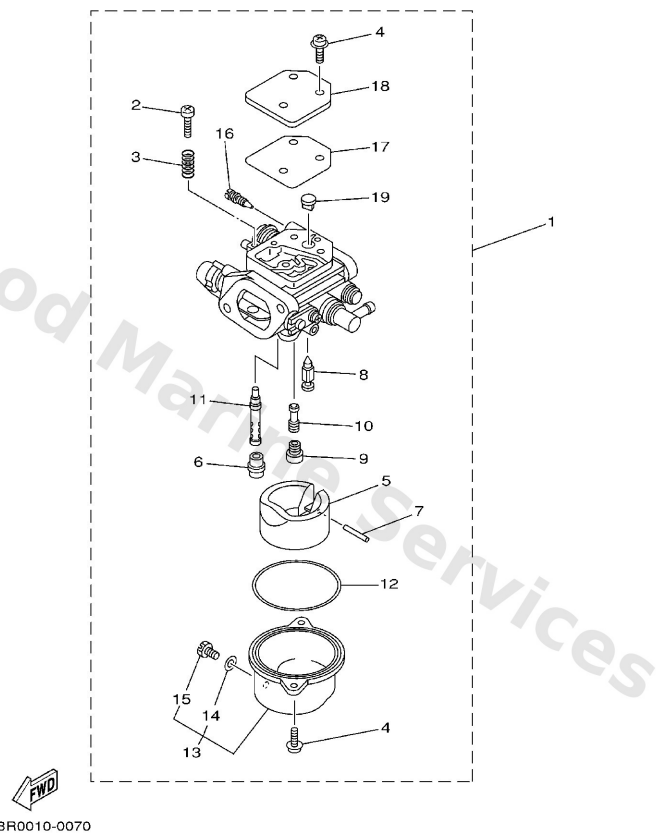
Ref	Part	
15	9707506025 Bolt	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	68T44551004D Housing, lower mount rubber 1	Buy now
18	68T4455700 Mount Damper Lower Front	Buy now
19	6824455500 Mount damper, lower side	Buy now
20	9011906012 Bolt, with washer	Buy now
21	9011906013 Bolt, with washer	Buy now
22	9017906M28 Nut(63v)	Buy now

Carburetor



Ref	Part	
1	68R1430100 Carburetor assembly 1 F6A	Buy now
1	68R1430120 Carburetor assembly 1 F6A	Buy now
1	68T1430100 Carburetor & accel link 68t00 F8C	Buy now
1	68T1430120 Carburetor & accel link 68t20 F8C	Buy now
1	69F1430120 Carburetor assembly 1 F6B	Buy now
2	6E51432100 Screw, throttle	Buy now
3	6J81433400 Spring, throttle	Buy now
4	9798004112 Screw, pan head (686)	Buy now
5	68T1438500 Float	Buy now
6	67D1496600 Rubber cap	Buy now
7	67D1438600 Pin, float	Buy now
8	68T1454600 Valve, needle	Buy now
9	68T1492E37 Jet, main (#74)	Buy now
10	68T1492F1K Jet, air slow (#39)	Buy now
11	68T1492A00 Nozzle, main	Buy now

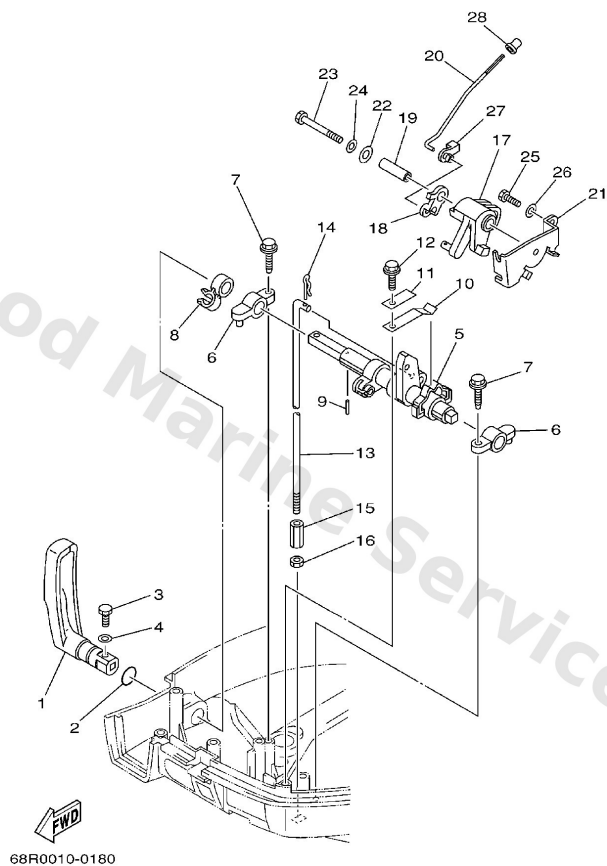
Carburetor



B3

Ref	Part	
12	67D1498400 Gasket, float chamber	Buy now
13	68T1498100 Body, float chamber	Buy now
14	6J81495900 Gasket, drain screw	Buy now
15	66T1499100 Plug, drain	Buy now
16	67D1432300 Screw, air adjusting	Buy now
16	68T1432320 Screw Air Adjusting	Buy now
17	67D1453600 Gasket	Buy now
18	67D1452700 Plate	Buy now
19	68T1412600 Plug	Buy now

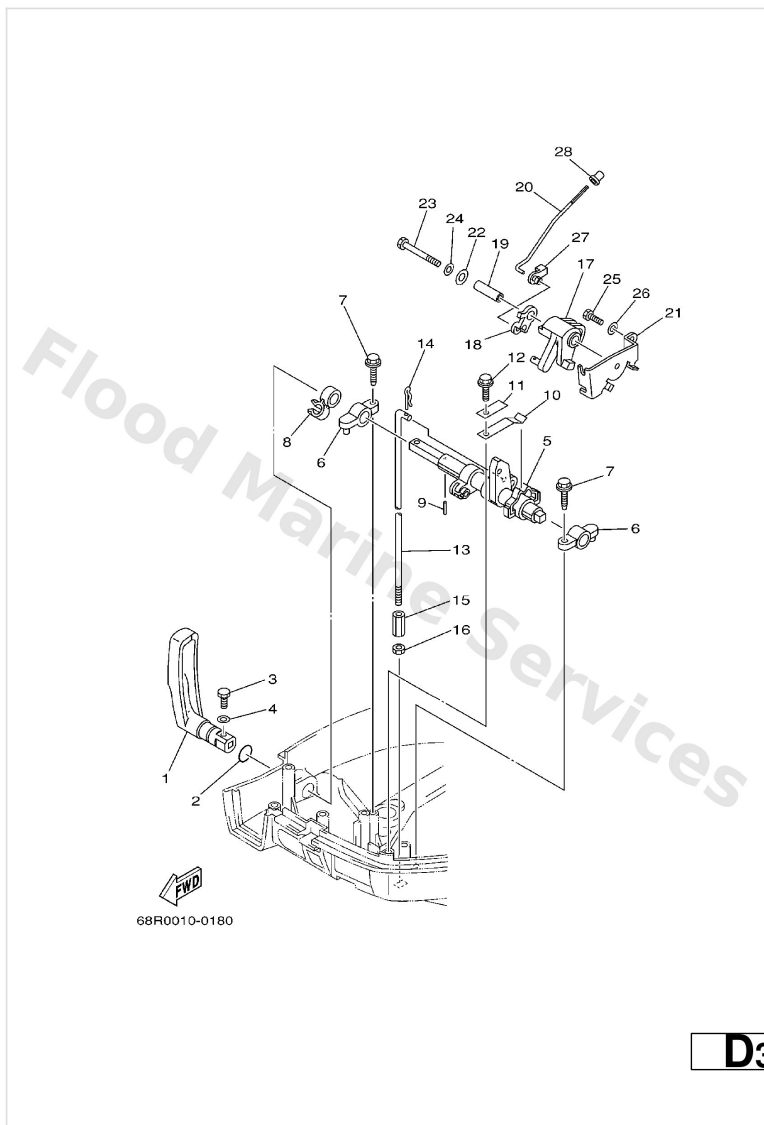
Control



D3

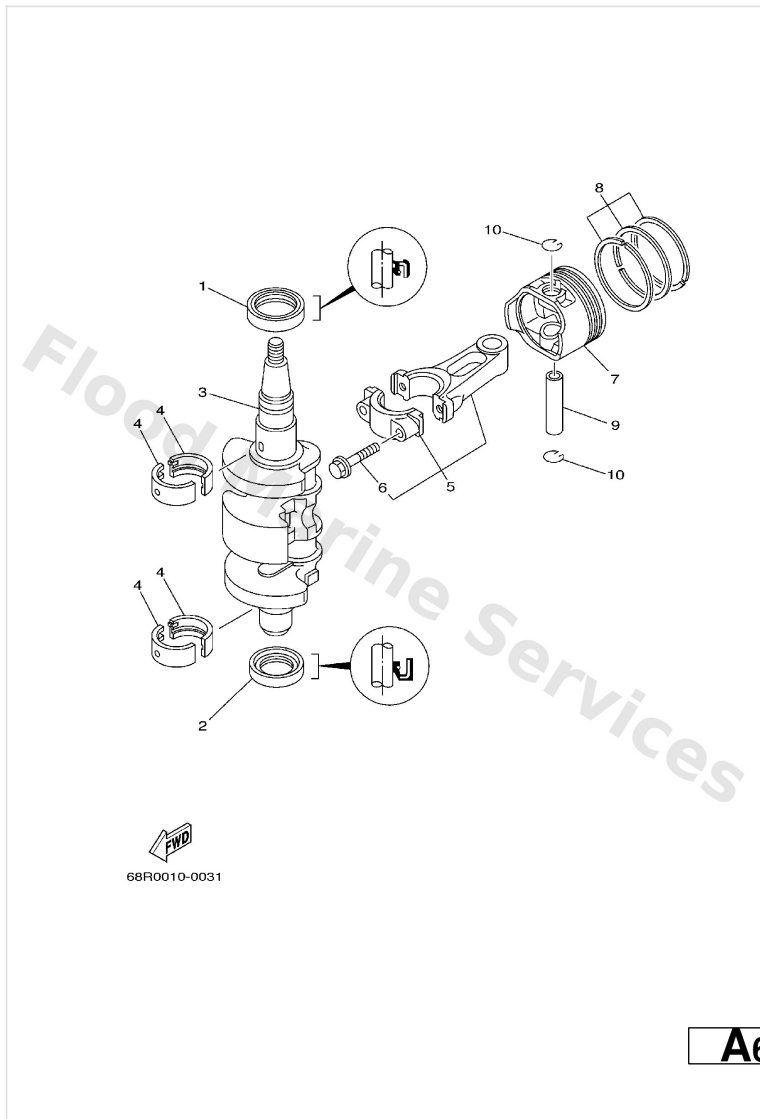
Ref	Part	
1	68T4411100 Handle, gear shift	Buy now
2	9321012327 O-ring(3ld)	Buy now
3	9709505016 Bolt(6a1)	Buy now
4	9299505600 Washer, plain (646)	Buy now
5	68T4412101 Lever, shift rod	Buy now
6	6G1416620194 Bracket	Buy now
7	9010906M81 Bolt	Buy now
8	9046410M60 Clamp	Buy now
9	9169030014 Pin, spring (647)	Buy now
10	65W4411600 Spring	Buy now
11	66R4411400 Stopper	Buy now
12	9010906M86 Bolt	Buy now
13	68T4414300 Rod, shift 1 S	Buy now
13	68T4414310 Rod, shift 1 L	Buy now
14	9046818001 Clip	Buy now

Control



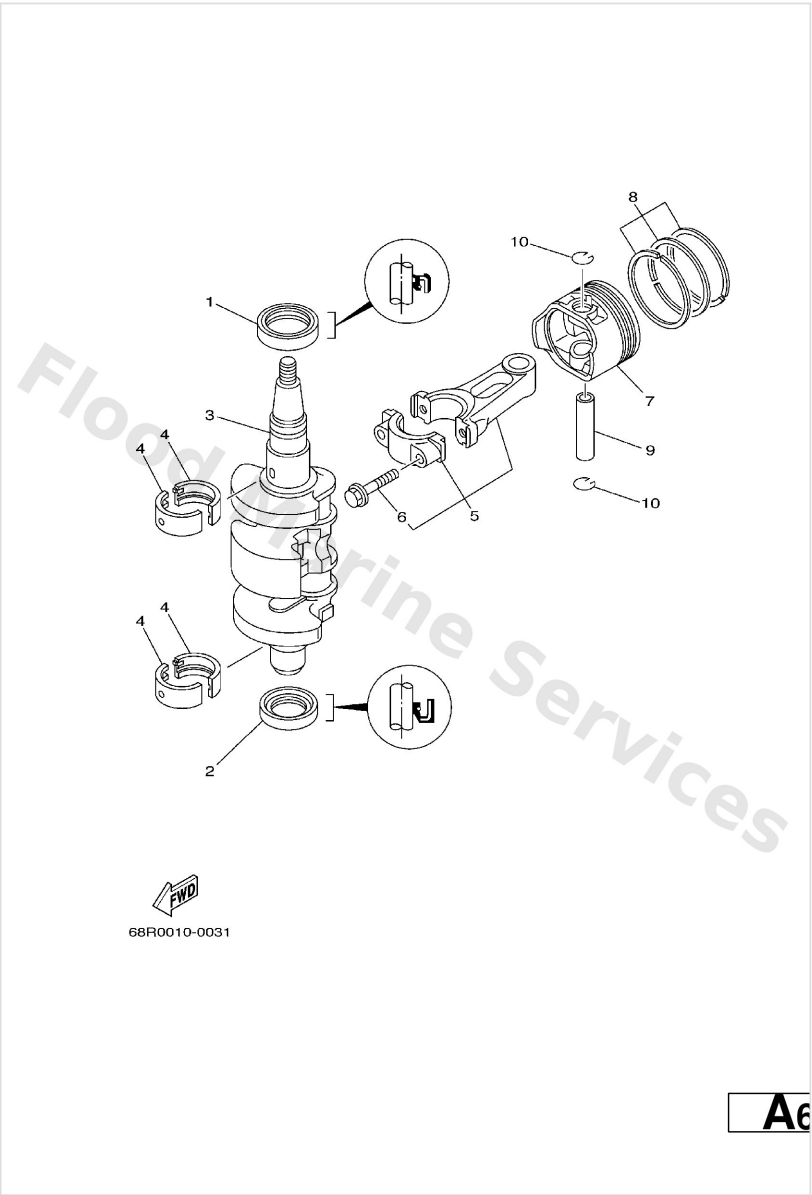
Ref	Part	
15	9017006015 Connector, shift rod	Buy now
16	9538006700 Nut	Buy now
17	68T4163800 Pulley	Buy now
18	68R4128300 Lever Free Accel. F6A,F6B	Buy now
18	68T4128300 Lever, free accel. F8C	Buy now
19	9038706M59 Collar (6h3)	Buy now
20	68T4121100 Link, accel. F6A,F8C	Buy now
20	69F4121100 Link, Accel. F6B	Buy now
21	68T1449700 Stay, throttle wire	Buy now
22	9020106M62 Washer, plate (6e5)	Buy now
23	9709506045 Bolt, hexagon	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	9709506012 Bolt(gh1)	Buy now
27	6614126202 Joint, choke lever	Buy now
28	6471439560 Cap,over flow pipe	Buy now

Crankshaft. Piston



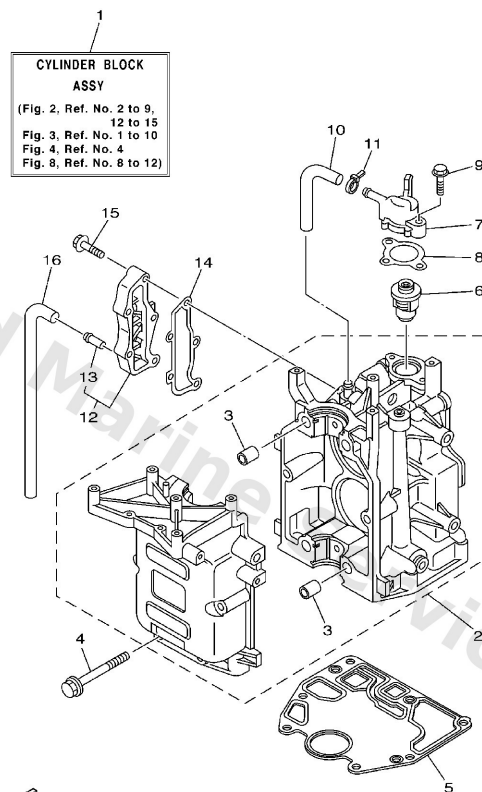
Ref	Part	
1	9310230M22 Oil seal (6g8)	Buy now
2	9310125M69 Oil seal	Buy now
3	68T1141100 Crankshaft	Buy now
4	68T1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	68T1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	68T1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	68T1165000 Connecting rod kit	Buy now
6	67D1165400 Bolt, connecting rod	Buy now
7	68T116310096 Piston (std)	Buy now
7	68T1163500 Piston (0.25mm o/s) AP	Buy now
7	68T1163600 Piston (0.50mm o/s) AP	Buy now
8	68T1160301 Piston ring set (std)	Buy now
8	68T1160401 Piston ring set (0.25mm o/s) AP	Buy now
8	68T1160501 Piston ring set (0.50mm o/s) AP	Buy now
9	68T1163300 Pin, piston	Buy now

Crankshaft. Piston



Ref	Part	
10	9345015023 Circlip 131116340000	Buy now

Cylinder. Crankcase 1

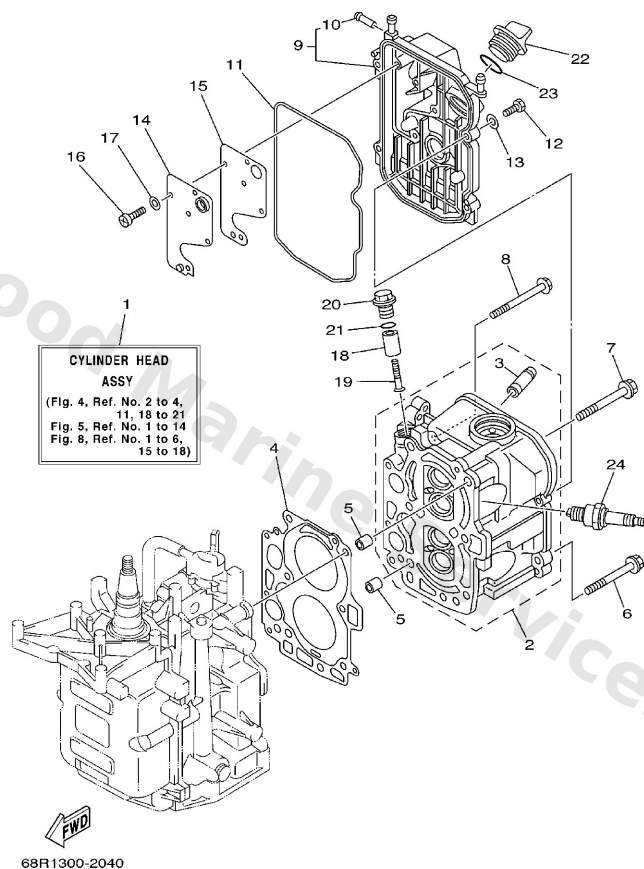


FWD
68R1300-2020

A5

Ref	Part	
3	9953012016 Pin, dowel	Buy now
4	9011908M29 Bolt, with washer	Buy now
5	68T1135100 Gasket, cylinder	Buy now
6	66M1241100 Thermostat	Buy now
8	6G812414A0 Gasket, cover	Buy now
9	9011906MA2 Bolt, with washer	Buy now
10	68T1248100 Pipe 1	Buy now
11	9046511M10 Clamp	Buy now
13	6E92437800 Pipe, joint 4	Buy now
14	68T41114A0 Gasket, exhaust outer cover	Buy now
15	9011906MA3 Bolt, with washer	Buy now
16	68T1248200 Pipe 2	Buy now

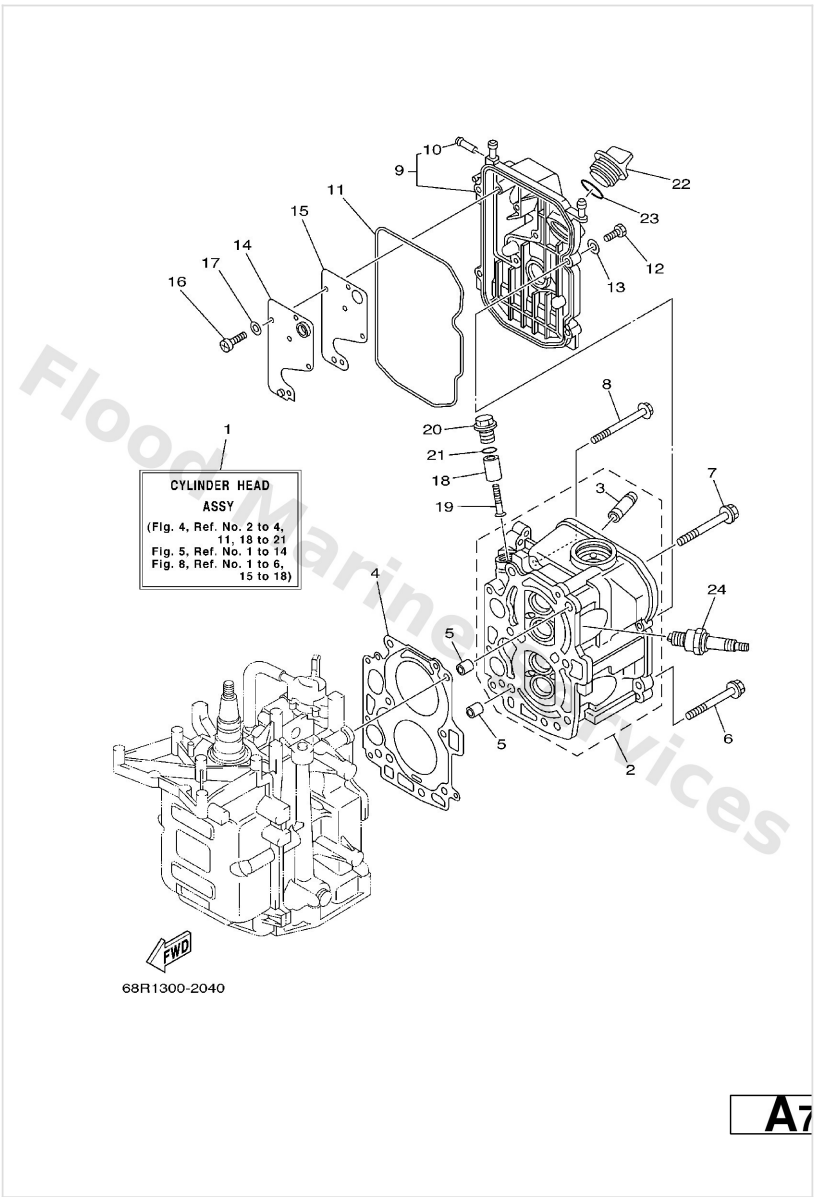
Cylinder. Crankcase 2



A7

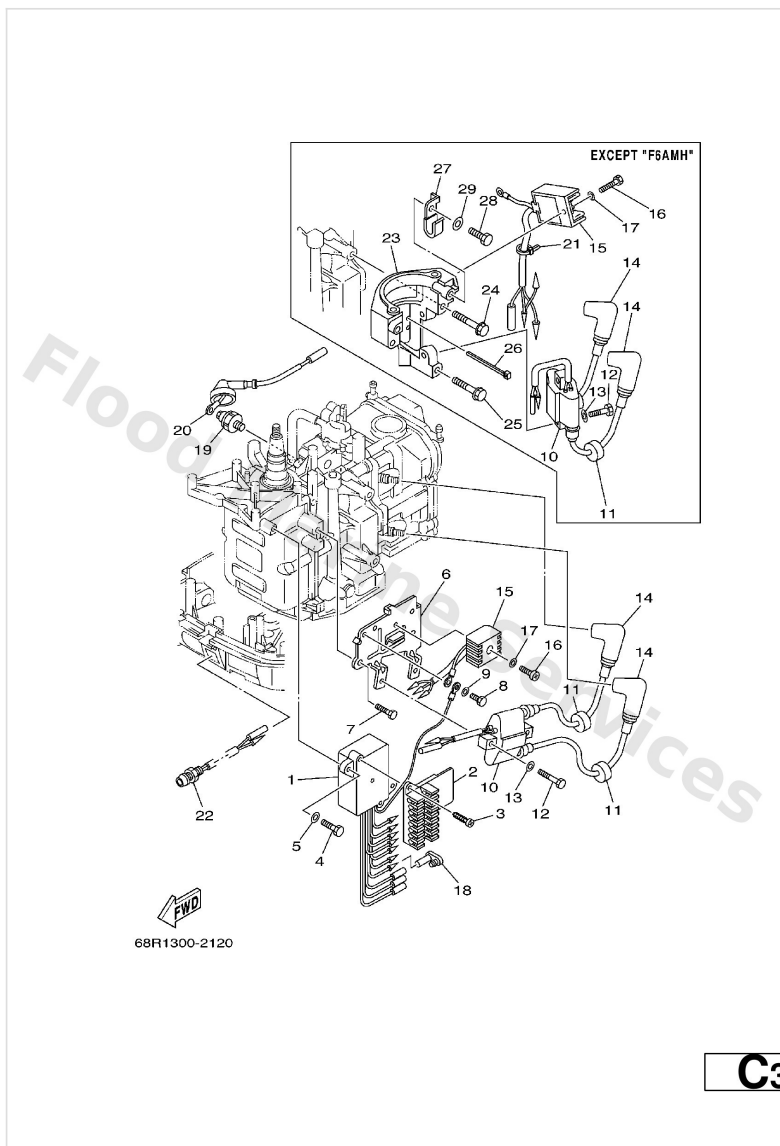
Ref	Part	
3	67D1113310 Guide, valve 1	Buy now
4	68T1118100 Gasket, cylinder head 1	Buy now
5	9951010114 Pin, dowel(3vd)	Buy now
6	9010508M36 Bolt (6g8)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906049 Bolt, with washer	Buy now
10	6502437800 Pipe, joint 2	Buy now
11	68T1135600 Seal, cylinder 2	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	68T1116800 Cover, breather	Buy now
15	68T11169A0 Gasket, breather cover	Buy now
16	9850704010 Screw, pan head(6g8)	Buy now
17	9290704600 Washer(jf2)	Buy now
18	68T1132500 Anode	Buy now

Cylinder. Crankcase 2



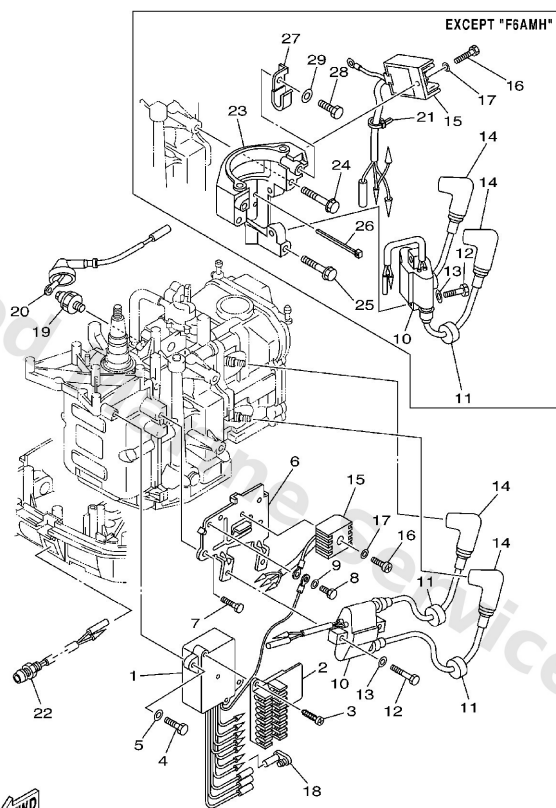
Ref	Part	
19	9015105M05 Screw, countersunk	Buy now
20	6G81119701 Plug, blind	Buy now
21	9321013M63 O-ring (6g8)	Buy now
22	6G81536300 Plug, oil	Buy now
23	9321024M79 O-ring	Buy now
24	9470200274 Plug, spark (br6hs-10)	Buy now

Electrical 1



Ref	Part	
1	68R8554000 C.d.i. Unit assembly F6A	Buy now
1	68T8554000 C.d.i. unit assembly F8C	Buy now
1	69F8554000 - F6B	Buy now
2	68T8252200 Clamp, coupler	Buy now
3	9778040512 Screw, pan head tapping	Buy now
4	9709506020 Bolt(7u8)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	68T8554200 Bracket	Buy now
7	9709508012 Bolt, hexagon deep recess	Buy now
8	9709506012 Bolt(gh1)	Buy now
10	6808557000 Ignition coil assembly	Buy now
11	9048025161 Grommet(656)	Buy now
12	9709506025 Bolt	Buy now
14	6E38237021 Plug cap assembly	Buy now
15	6648197061 Rectifier assembly	Buy now

Electrical 1

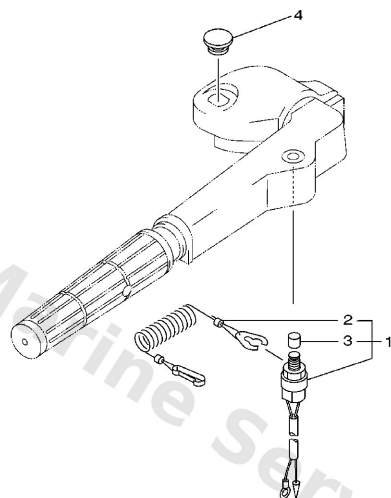


68R1300-2120

C3

Ref	Part	
15	68T8196000 Rectifier & regulator assembly	Buy now
16	9788005025 Screw, panhead (a93)	Buy now
17	9299005600 Washer, plain (646)	Buy now
18	6A08211900 Cover, lead wire	Buy now
19	67F8250400 Oil pressure switch assembly	Buy now
20	68T8212710 Wire, lead 2	Buy now
21	9046511M10 Clamp	Buy now
22	68T8541000 Emergency signal light assembly	Buy now
23	68T818220094 Bracket, starting motor	Buy now
24	9011908046 Bolt, with washer	Buy now
25	9011908020 Bolt, with washer	Buy now
27	9046508M99 Clamp	Buy now

Electrical 2

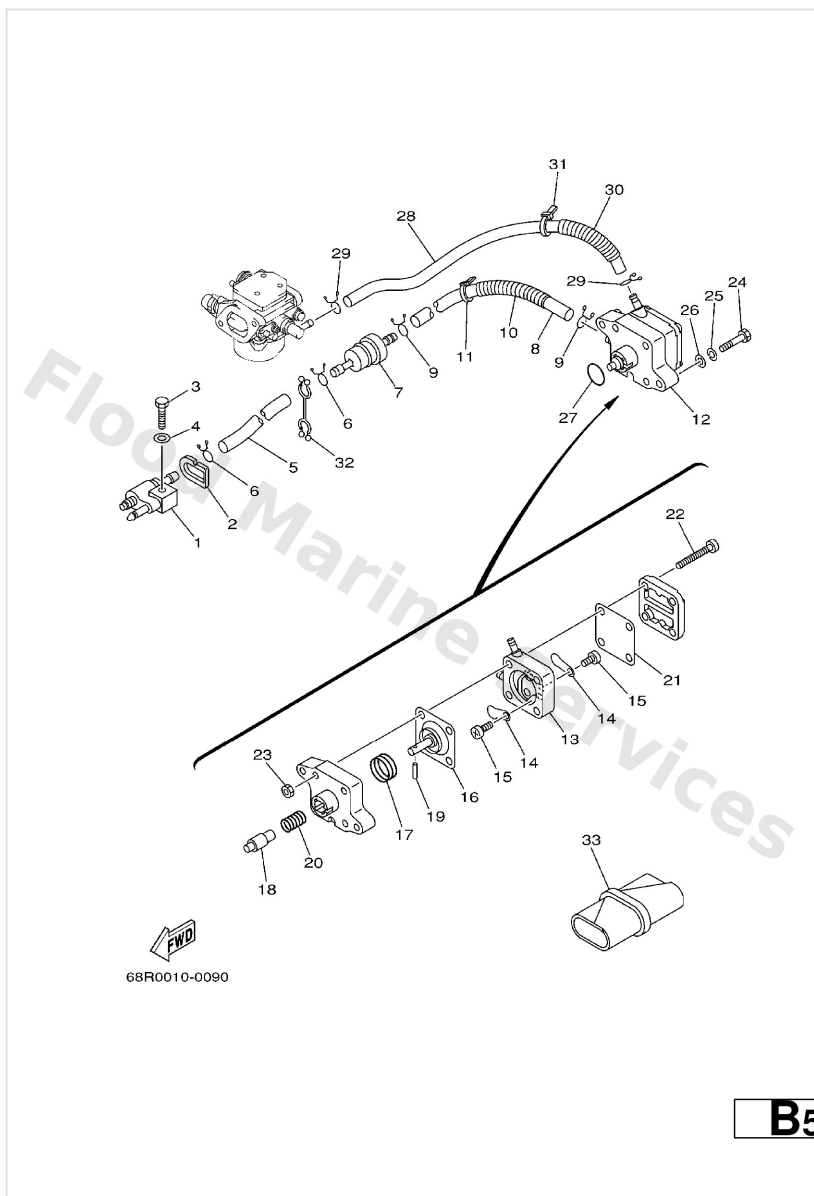



68R0300-0140

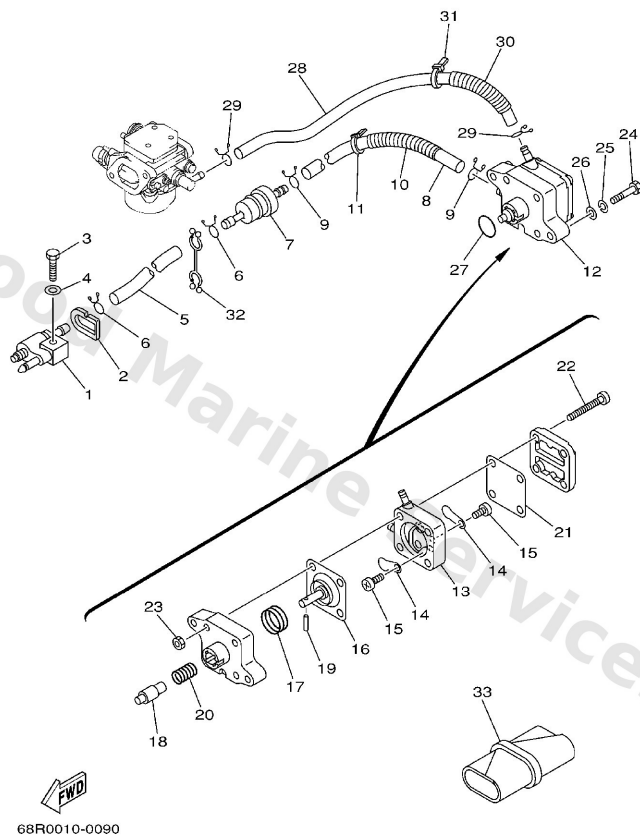
C5

Ref	Part	
1	65W8257501 Engine stop switch assembly	Buy now
2	6828255600 Lanyard, stop switch	Buy now
3	6898257Y00 Cap	Buy now
4	6G14272500 Grommet	Buy now

Fuel



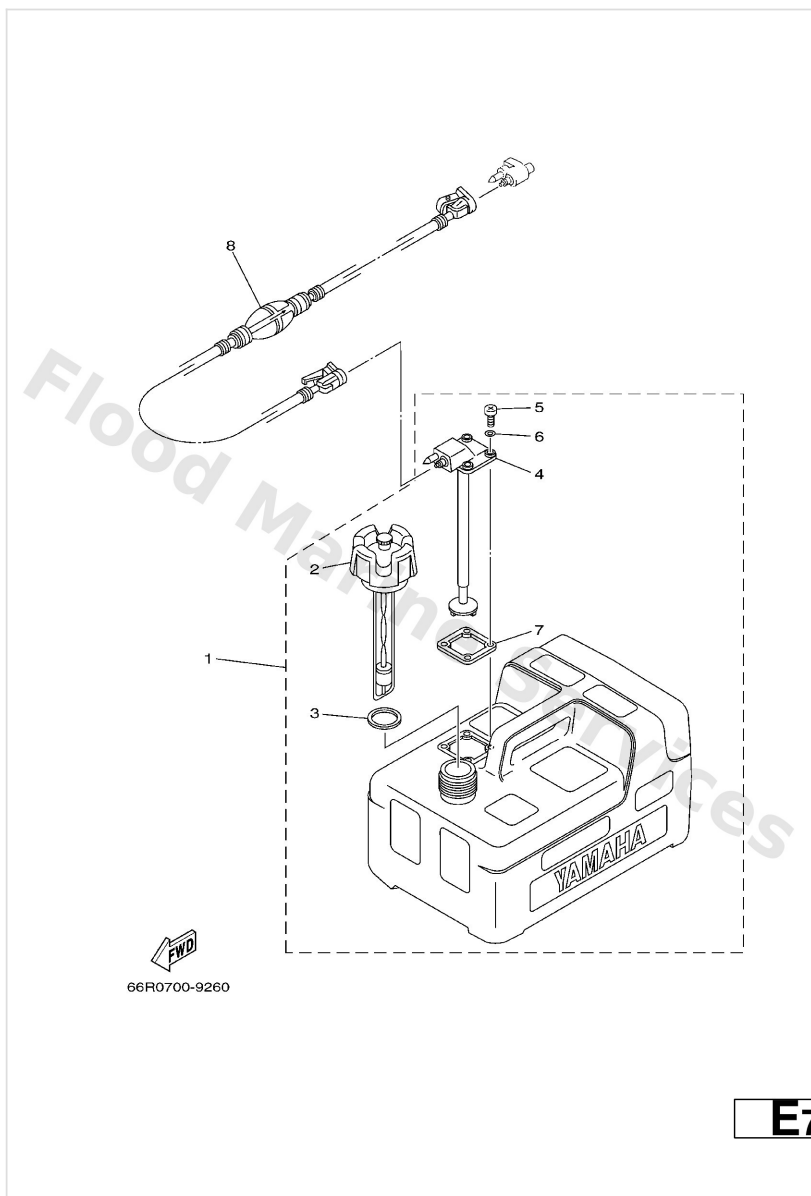
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9709506025 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9044510M18 Hose (I400)	Buy now
6	9046709M09 Clip(6k8)	Buy now
7	68T2425100 Strainer 1	Buy now
8	9044510M50 Hose (I400)	Buy now
10	9044614M66 Hose(64x)	Buy now
11	9046511M10 Clamp	Buy now
12	68T2441000 Fuel pump assembly	Buy now
13	66M2441301 Body 2	Buy now
14	6A02442101 Valve, check	Buy now
15	6E71432500 Screw, pan head	Buy now
16	66M2441100 Diaphragm	Buy now



B5

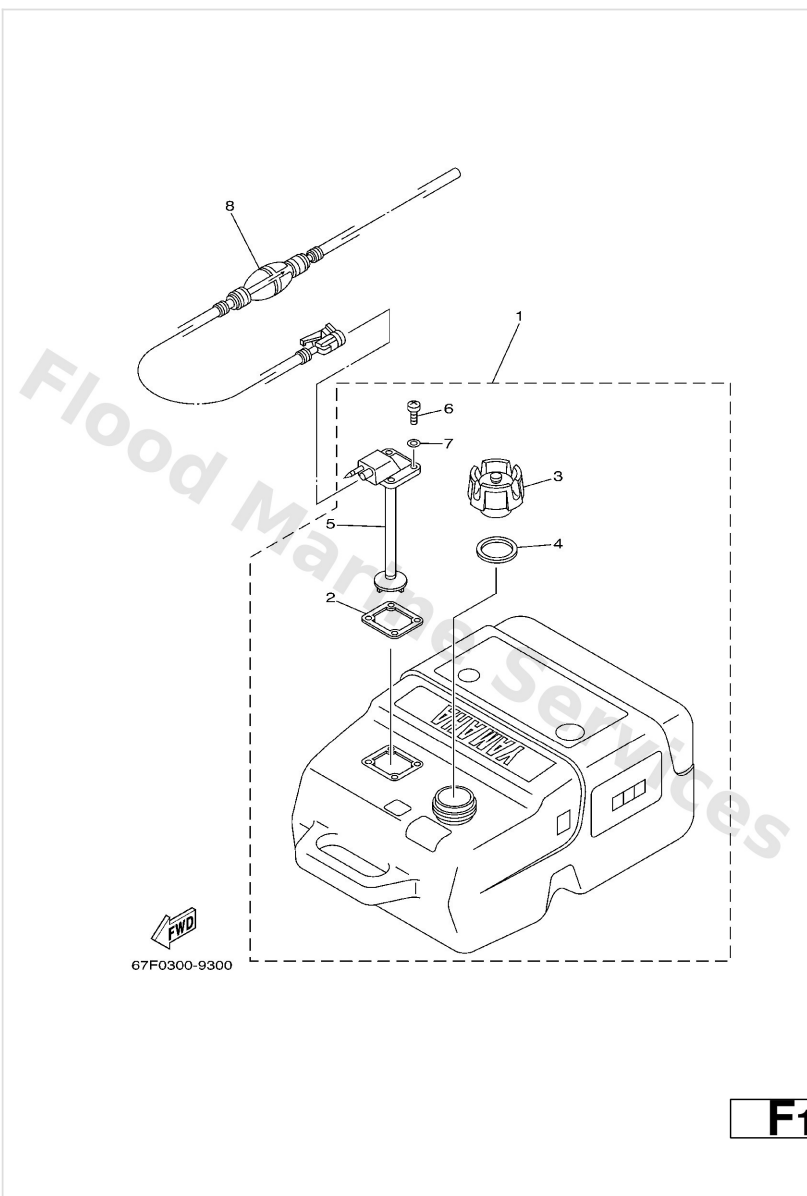
Ref	Part	
17	66M2442300 Spring, diaphragm	Buy now
18	66M1313100 Plunger	Buy now
19	66M2437400 Pin	Buy now
20	66M2445400 Spring	Buy now
21	66M2447100 Diaphragm	Buy now
22	66M2444400 Screw	Buy now
23	9538005600 Nut, hexagon (663)	Buy now
24	9709506030 Bolt(jf7)	Buy now
25	9299506100 Washer(6a1)	Buy now
27	9321020M65 O-ring	Buy now
28	9044510016 Hose (l280)	Buy now
32	9046410M53 Clamp	Buy now
33	68T2810000 Tool kit	Buy now

Fuel Tank 1



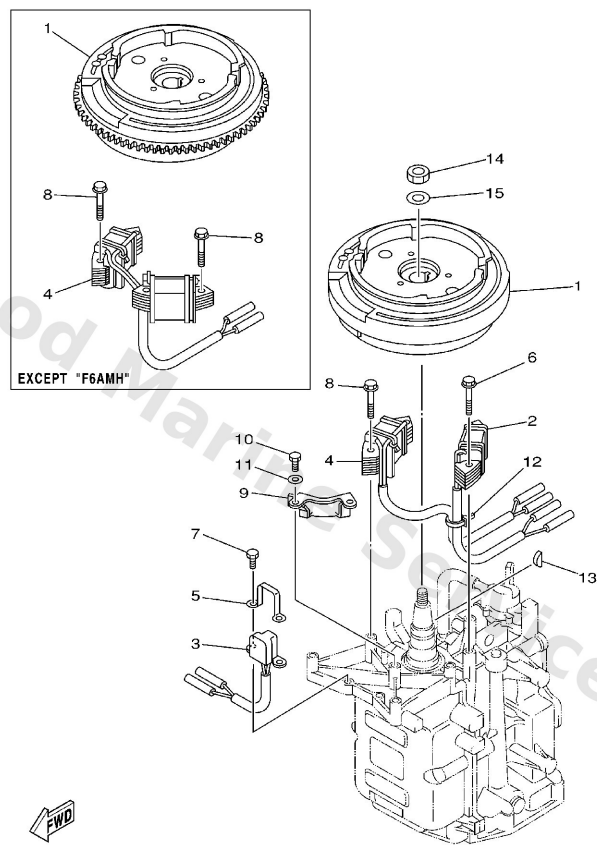
Ref	Part	
1	6YL2420102 Fuel Tank assembly AP	Buy now
2	6YL2461000 Cap Assembly	Buy now
3	6YL2464100 Gasket, cap 1	Buy now
4	6YL2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2426801 Gasket, fuel meter	Buy now
8	6YL2430652 Fuel pipe comp. 1 AP	Buy now

Fuel Tank 2



Ref	Part	
1	6YK2420110 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430652 Fuel pipe comp. 1 AP	Buy now

Generator

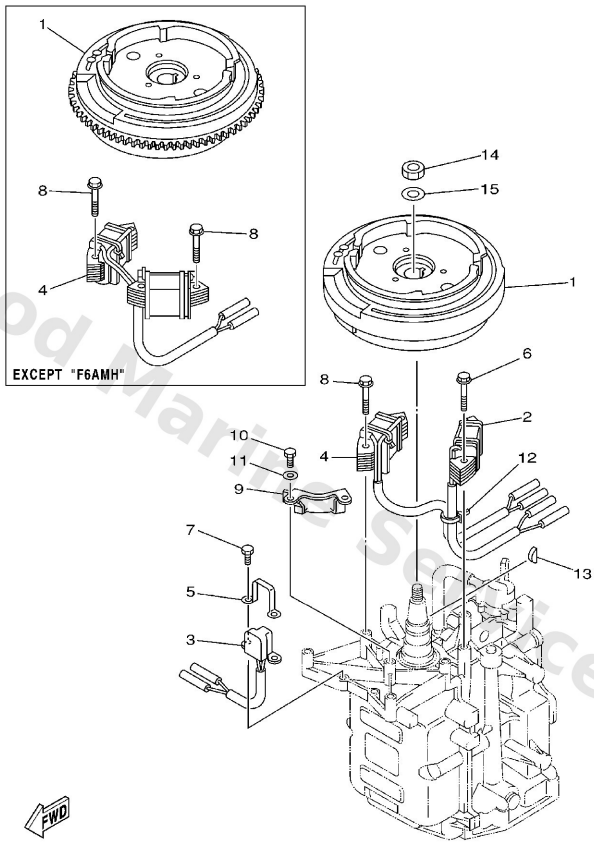


68R0300-1110

C2

Ref	Part	
1	68T8555001 Rotor assembly	Buy now
1	68T8555011 Rotor assembly	Buy now
2	68T8552000 Coil, charge	Buy now
3	68T8558001 Coil, pulser	Buy now
4	68T8553300 Coil, lighting	Buy now
4	68T8553310 Coil, lighting	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	9011906014 Bolt, with washer(61b)	Buy now
7	9709505010 Bolt (682)	Buy now
8	9011906MA1 Bolt, with washer(63m)	Buy now
9	68T8132800 Clamp	Buy now
10	9701306012 Bolt(gh1)	Buy now
11	9290306600 Washer, plain (646)	Buy now
12	9046511M10 Clamp	Buy now
13	9028004M06 Key, woodruff(6a1)	Buy now

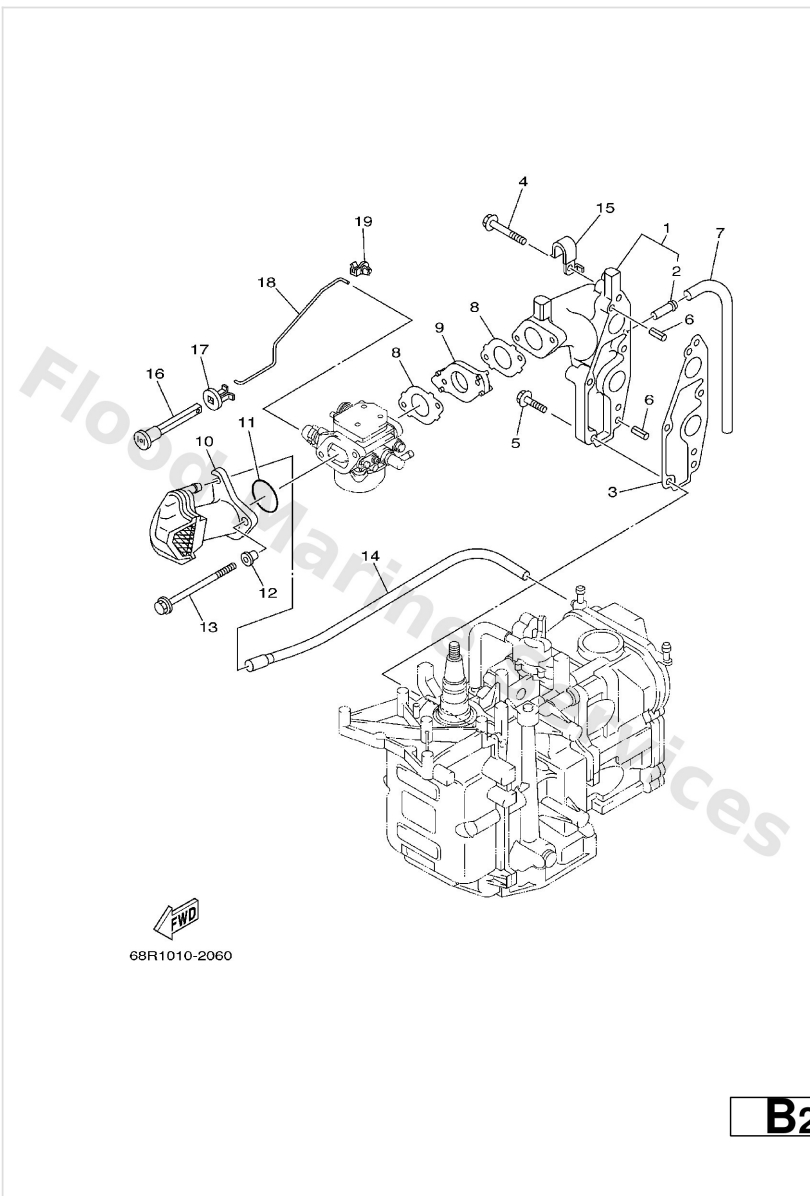
Generator



C2

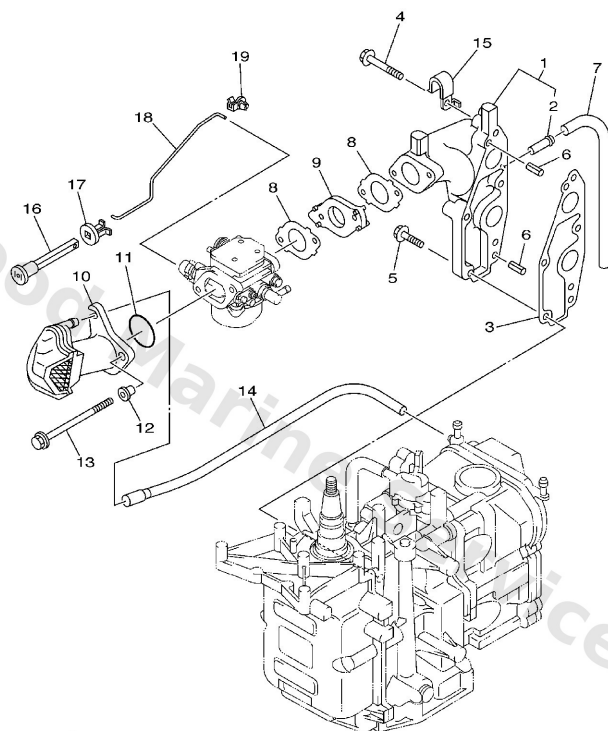
Ref	Part	
14	9017012066 Nut, hexagon 6481155500	Buy now
15	9020112472 Washer, plate (4n0)	Buy now

Intake



Ref	Part	
1	68T13641001S Manifold 1	Buy now
2	6502437800 Pipe, joint 2	Buy now
3	68T1364500 Gasket, manifold 1	Buy now
4	9011906MA5 Bolt, with washer	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9169050014 Pin, spring (647)	Buy now
7	9044509074 Hose (I1500)	Buy now
8	68T13646A0 Gasket, manifold 2	Buy now
9	68T1427100 Insulator	Buy now
10	68T1444000 Silencer assembly, intake	Buy now
11	9321031MJ5 O-ring	Buy now
12	9038706M70 Collar (6h5)	Buy now
13	9759506585 Bolt, flange	Buy now
14	68T1248300 Pipe 3	Buy now
15	9046508M99 Clamp	Buy now

Intake

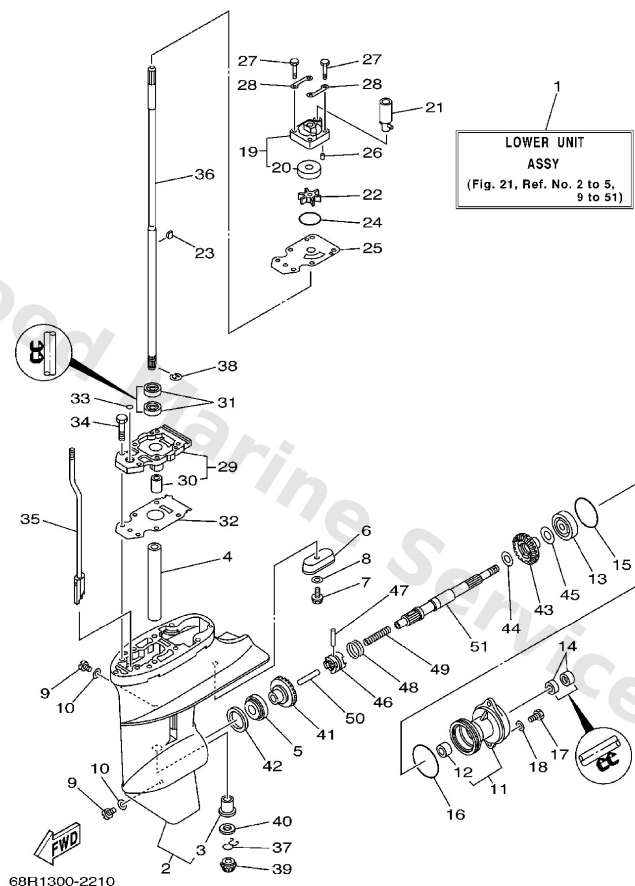


FWD
68R1010-2060

B2

Ref	Part	
16	6H44127101 Knob, choke	Buy now
17	6894127300 Grommet	Buy now
18	68T4125600 Rod, choke 1	Buy now
19	6J84126200 Joint, choke lever	Buy now

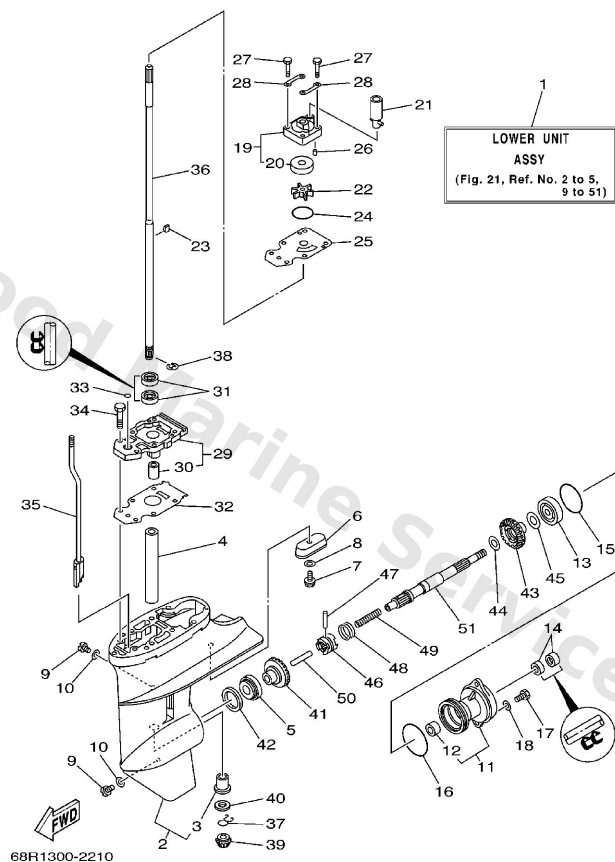
Lower Casing. Drive 1



E3

Ref	Part	
1	68T45300004D Lower unit assembly S	Buy now
1	68T45300104D Lower unit assembly L	Buy now
2	68T45311004D Casing, lower	Buy now
3	6G14531709 Bushing, drive shaft 2	Buy now
4	9038714M49 Collar (6g1)	Buy now
5	93306004U0 Bearing (7k2)	Buy now
6	68T4525100 Anode	Buy now
7	9589506016 Bolt, flange deep recess	Buy now
8	9299006300 Washer, tooth	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008020 Gasket	Buy now
11	6G145361014D Cap, lower casing	Buy now
12	6G14536209 Bushing, lower casing cap	Buy now
14	9310115074 Oil seal (655)	Buy now
15	9321049046 O-ring (620)	Buy now

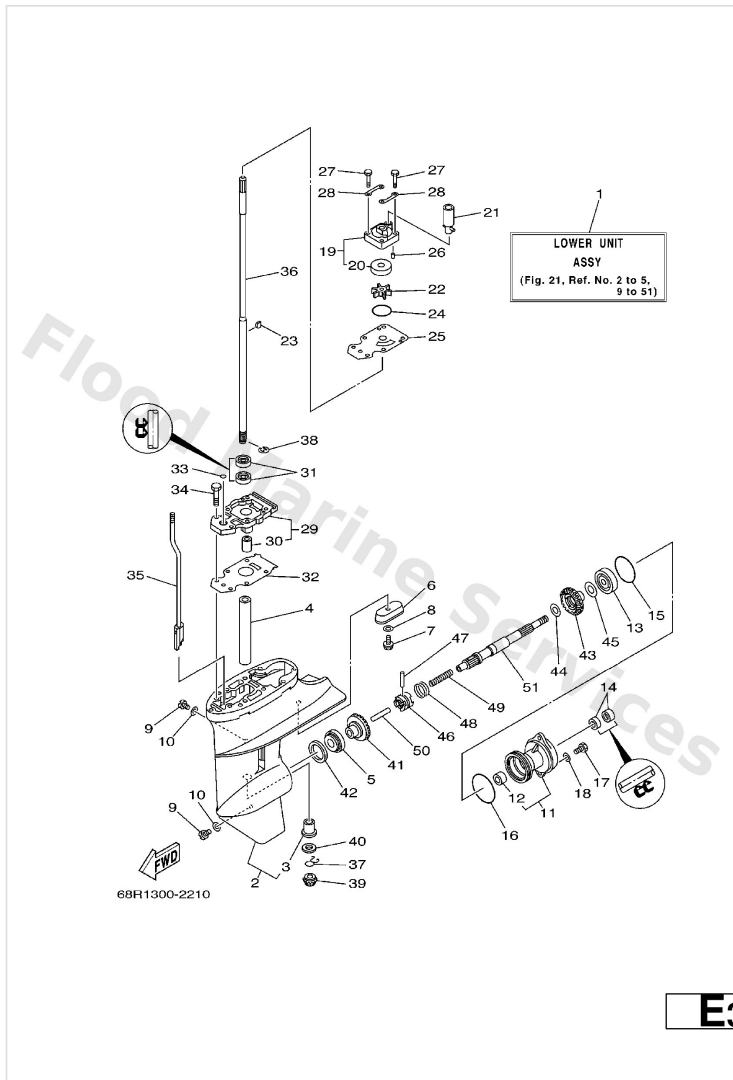
Lower Casing. Drive 1



E3

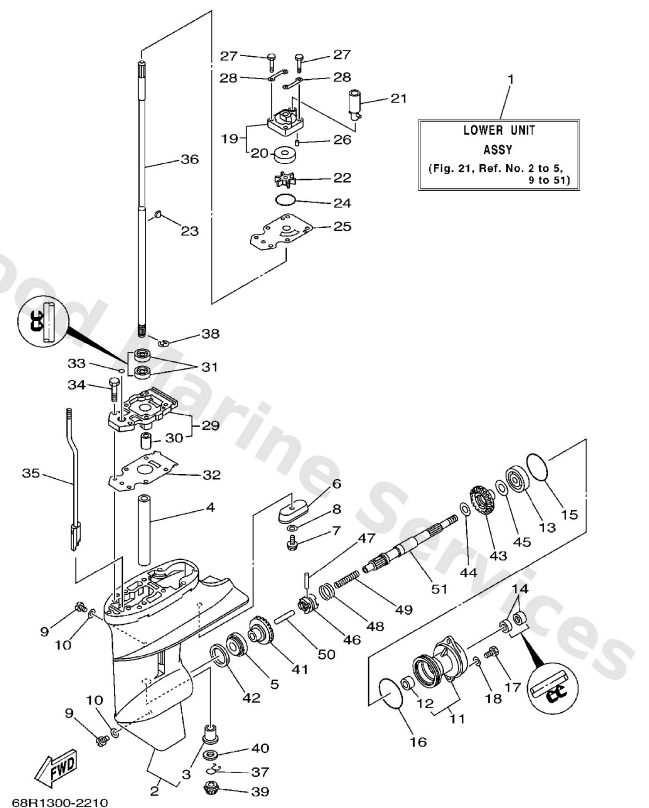
Ref	Part	
16	9321053M08 O-ring(50m)	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	63V4430100 Water pump housing comp.	Buy now
20	63V4432200 Insert, cartridge	Buy now
21	68T4436600 Damper, water seal 2	Buy now
22	68T4435200 Impeller	Buy now
23	6644433800 Key, woodruff	Buy now
24	9321044398 O-ring(55x)	Buy now
25	68T4432300 Outer plate, cartridge	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9708008045 Bolt, hexagon	Buy now
28	63V4432800 Plate	Buy now
29	68T45331005B Housing, bearing	Buy now
30	6G14531609 Bushing, drive shaft 1	Buy now

Lower Casing. Drive 1



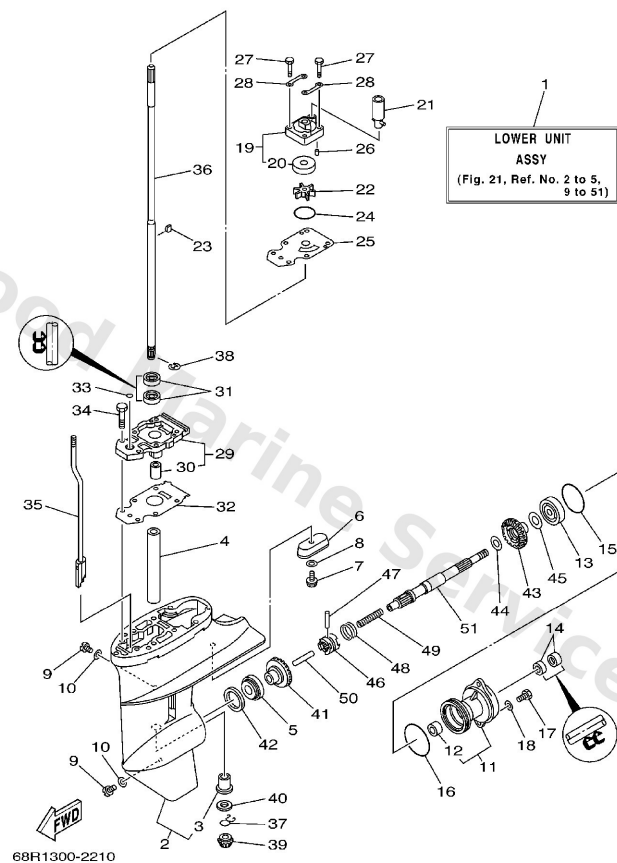
Ref	Part	
31	9310111M23 Oil seal (6g1)	Buy now
32	68T45315A0 Packing, lower casing	Buy now
33	9321006ME6 O-ring	Buy now
34	9708008025 Screw, bind(j36)	Buy now
35	68T4415000 Shift cam assembly	Buy now
36	68T4551100 Shaft, drive S	Buy now
36	68T4551110 Shaft, drive L	Buy now
37	9046709M05 Clip (6g1)	Buy now
38	9900107600 Circlip(6I2)	Buy now
39	68T4555100 Pinion	Buy now
40	6G1455330019 Shim (t:1.9mm) UR	Buy now
40	6G1455330020 Shim (t:2.0mm) UR	Buy now
40	6G1455330021 Shim (t:2.1mm) UR	Buy now
40	6G1455330022 Shim (t:2.2mm) UR	Buy now
41	68T4556000 Gear	Buy now

Lower Casing. Drive 1



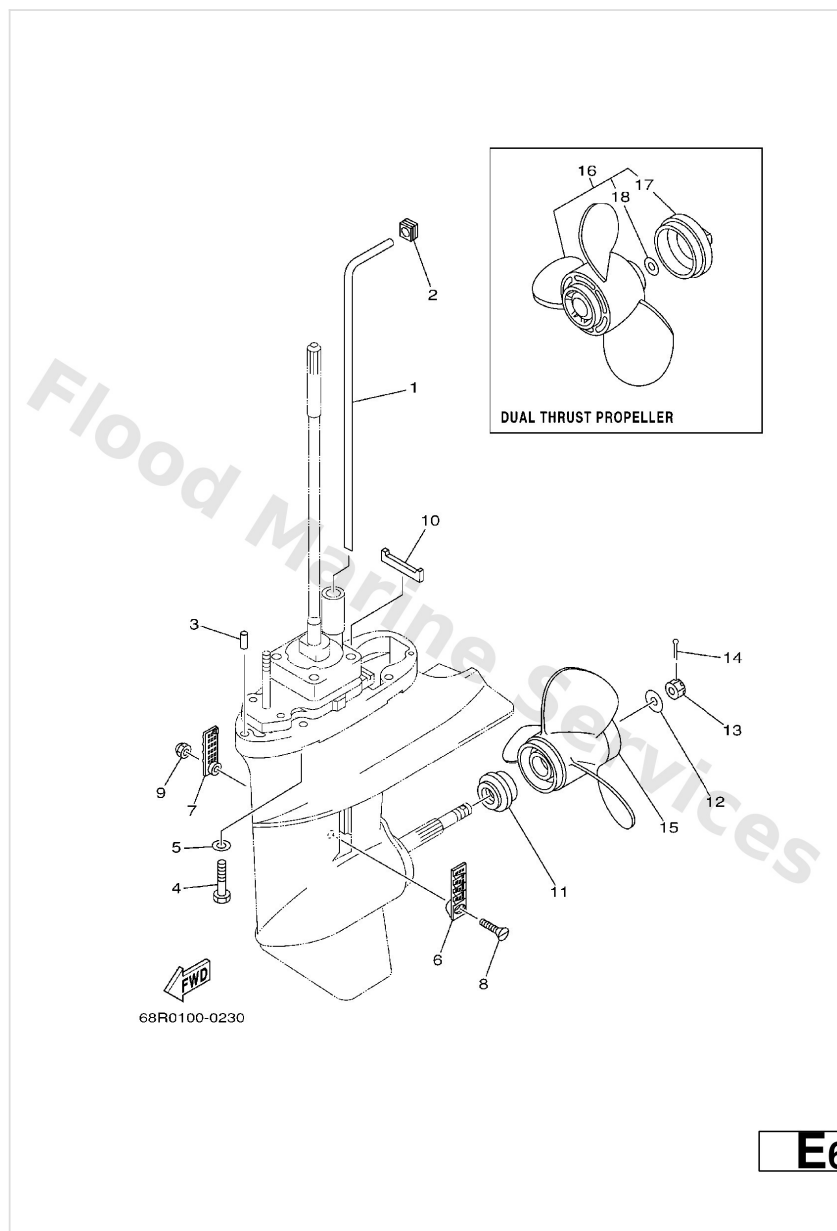
Ref	Part	
42	664455870110 Shim (t:0.10mm) UR	Buy now
42	664455870112 Shim (t:0.12mm) UR	Buy now
42	664455870115 Shim (t:0.15mm) UR	Buy now
42	664455870118 Shim (t:0.18mm) UR	Buy now
42	664455870130 Shim (t:0.30mm) UR	Buy now
42	664455870140 Shim (t:0.40mm) UR	Buy now
42	664455870150 Shim (t:0.50mm) UR	Buy now
43	68T4557100 Gear	Buy now
44	9020115M89 Washer, plate (6g1)	Buy now
45	6474556700 Shim, gear adjust	Buy now
46	68T4563100 Clutch, dog	Buy now
47	6G14563200 Cross, pin	Buy now
48	6544563300 Ring, cross pin	Buy now
49	9050112M05 Spring, compression	Buy now
50	6G14563500 Plunger, shift	Buy now

Lower Casing. Drive 1



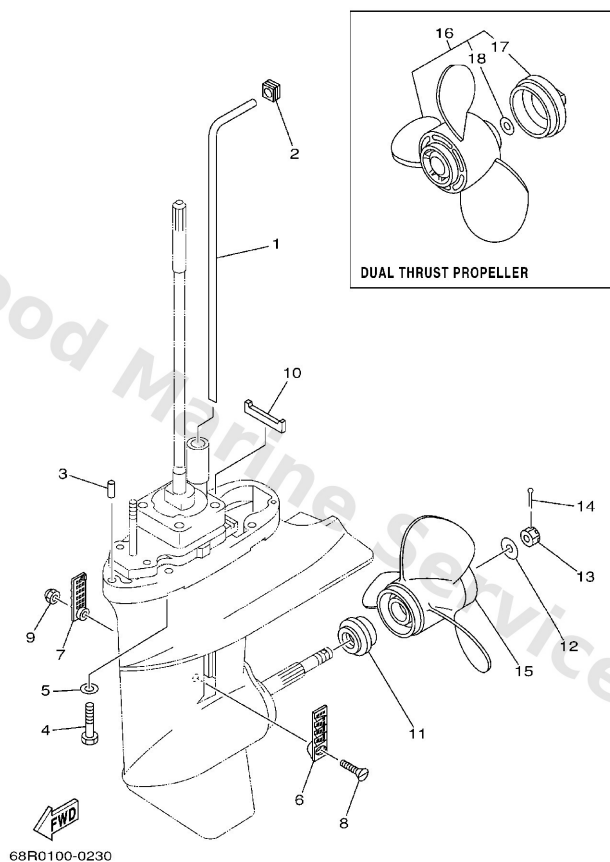
Ref	Part	
51	68T4561100 Shaft, propeller	Buy now

Lower Casing. Drive 2



Ref	Part	
1	68T4436100 Tube, water 1 S	Buy now
1	68T4436110 Tube, water 1 L	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	9360412M07 Pin, dowel (688)	Buy now
4	9707508035 Bolt(70w)	Buy now
5	9299508600 Washer, plain (663)	Buy now
6	6G14521400 Cover, water inlet	Buy now
7	6G14521500 Cover, water inlet	Buy now
8	9015205M03 Screw, countersunk	Buy now
9	9018505002 Nut nylon (sus)(ex4)	Buy now
10	63V4537500 Damper, seal	Buy now
11	6G14598702 Spacer	Buy now
12	9020110M01 Washer, plate(6m7)	Buy now
13	9017110M01 Nut castle (683)	Buy now
14	9149030020 Pin cotter	Buy now

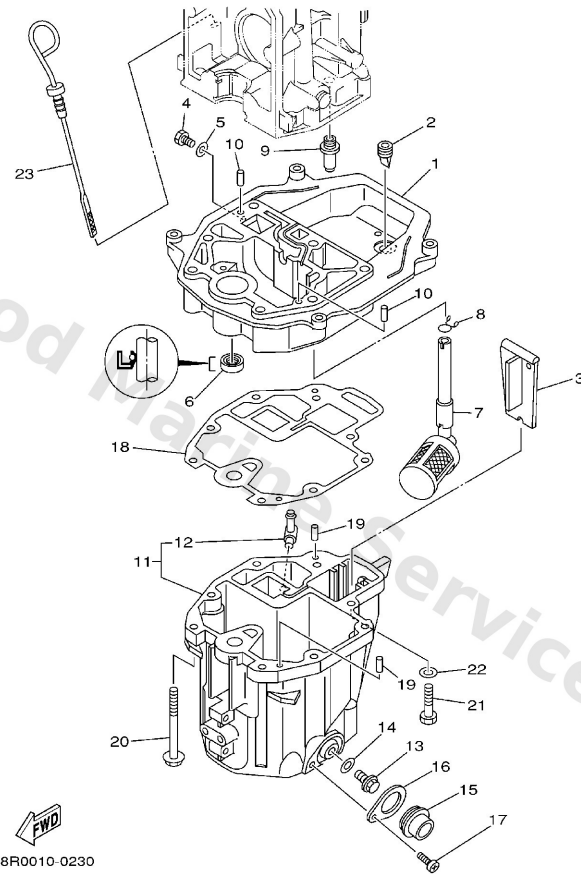
Lower Casing. Drive 2



E6

Ref	Part	
17	6G14561601 Nut, propeller	Buy now
18	9020110M02 Washer, plate(6g9)	Buy now

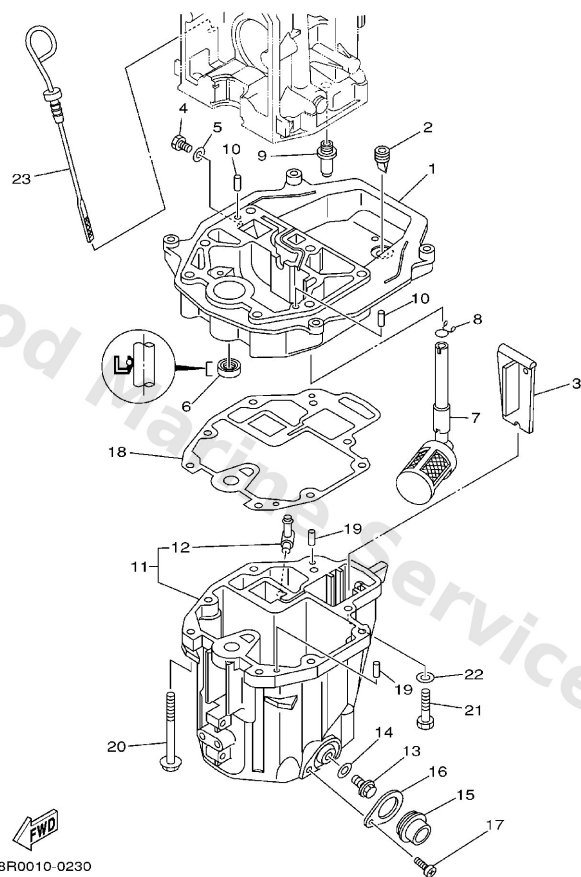
Oil Pan



E2

Ref	Part	
1	68T411370094 Guide, exhaust	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	68T4518100 Plate	Buy now
4	9709508014 Bolt, hexagon deep recess	Buy now
5	9043008143 Gasket (256-11198-00)	Buy now
6	9310112M70 Oil seal	Buy now
7	68T1342101 Strainer 2	Buy now
8	9046711M08 Clip(72x)	Buy now
9	6G81157500 Relief valve ass'y	Buy now
10	9360612019 Pin, dowel (614)	Buy now
11	68T15311005B Oil pan	Buy now
12	6H11137200 Nipple, hose	Buy now
13	9034010M10 Plug, straight screw	Buy now
14	9043010M11 Gasket	Buy now
15	68T1531600 Damper, engine mount 1	Buy now

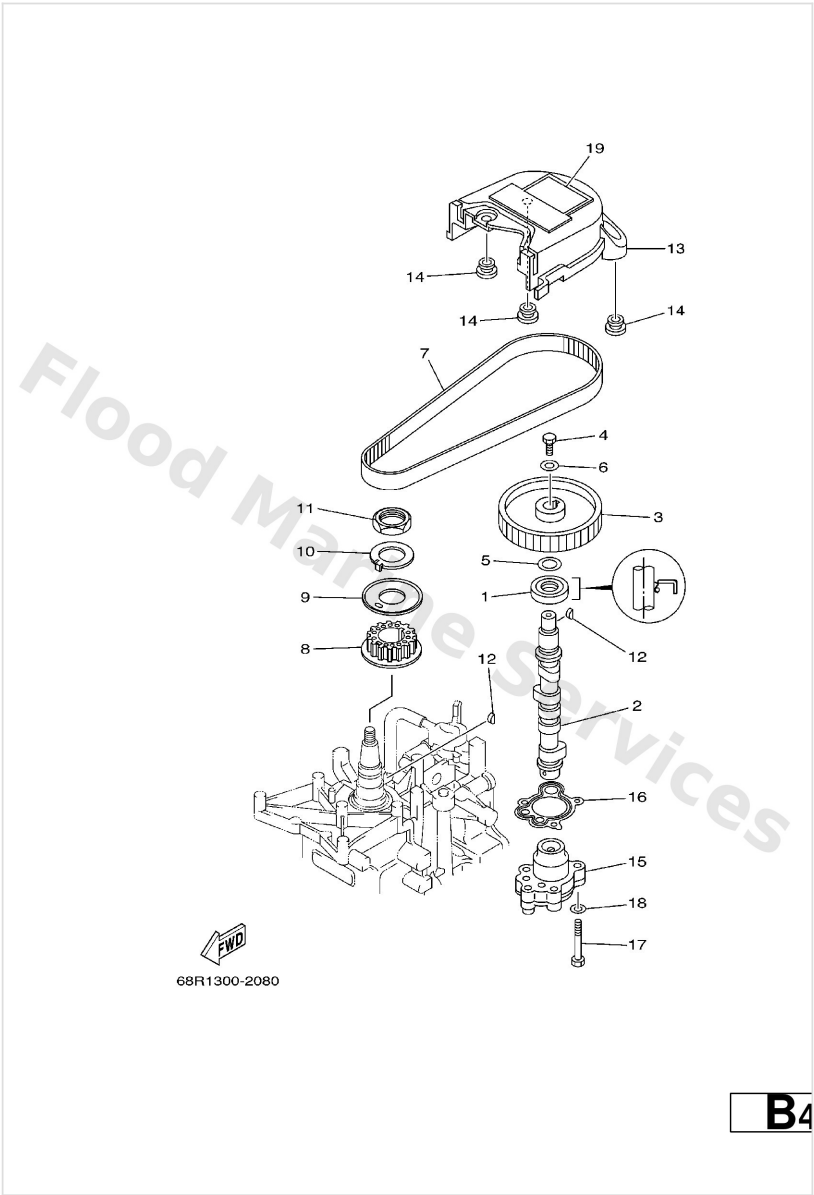
Oil Pan



E2

Ref	Part	
16	68T1531700 Spacer, engine mount	Buy now
17	9788505008 Screw, pan head	Buy now
18	68T1347500 Gasket	Buy now
19	9360412M07 Pin, dowel (688)	Buy now
20	9011908005 Bolt, with washer	Buy now
21	9707508030 Bolt, hexagon (fj1)	Buy now
22	9299508600 Washer, plain (663)	Buy now
23	68T1536200 Plug, oil level	Buy now

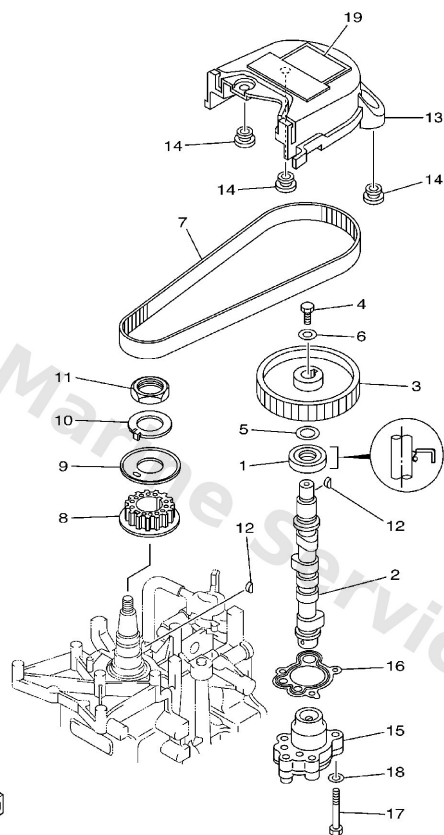
Oil Pump



B4

Ref	Part	
1	9310218M21 Oil seal (6g8)	Buy now
2	68T1217100 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	9701306016 Bolt, hexagon deep recess	Buy now
5	9020113201 Washer 6474283300	Buy now
6	9020106M94 Washer (6g8)	Buy now
7	68T4624100 Belt	Buy now
8	68T1153600 Gear, drive	Buy now
9	68T1155700 Washer 1	Buy now
10	6G81158701 Washer, lock	Buy now
11	9017024M09 Nut (6g8)	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T4629700 Cover, dust	Buy now
14	9048010627 Grommet	Buy now
15	68T1330000 Oil pump assembly	Buy now

Oil Pump

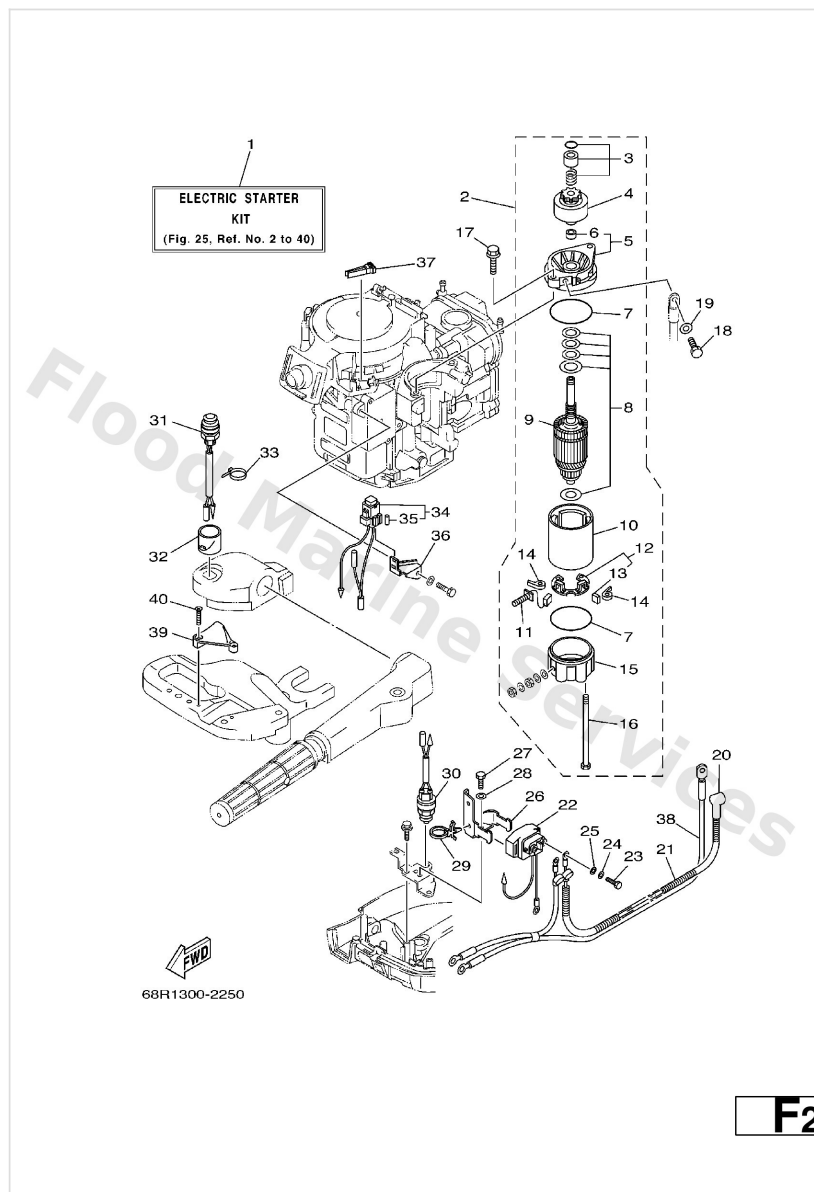


FWD
68R1300-2080

B4

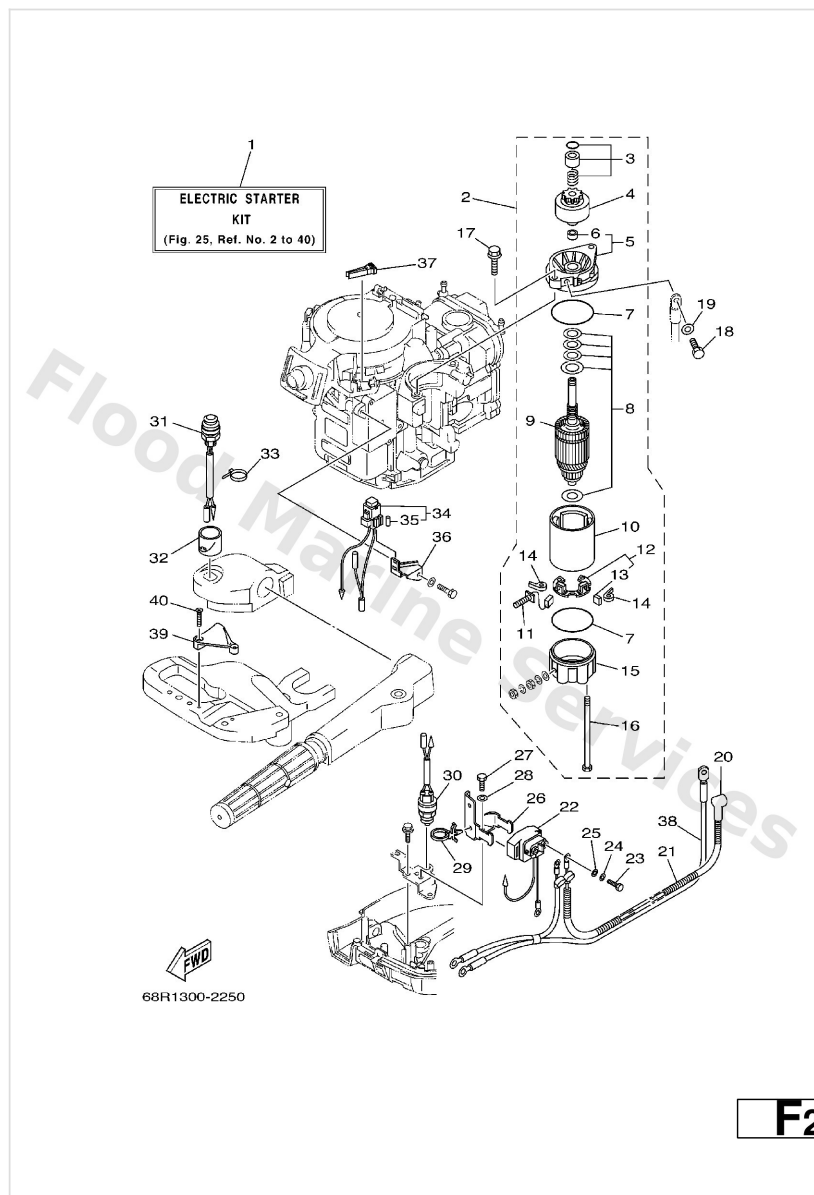
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9709506030 Bolt(jf7)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6G91213860 Mark Caution	Buy now

Optional Parts



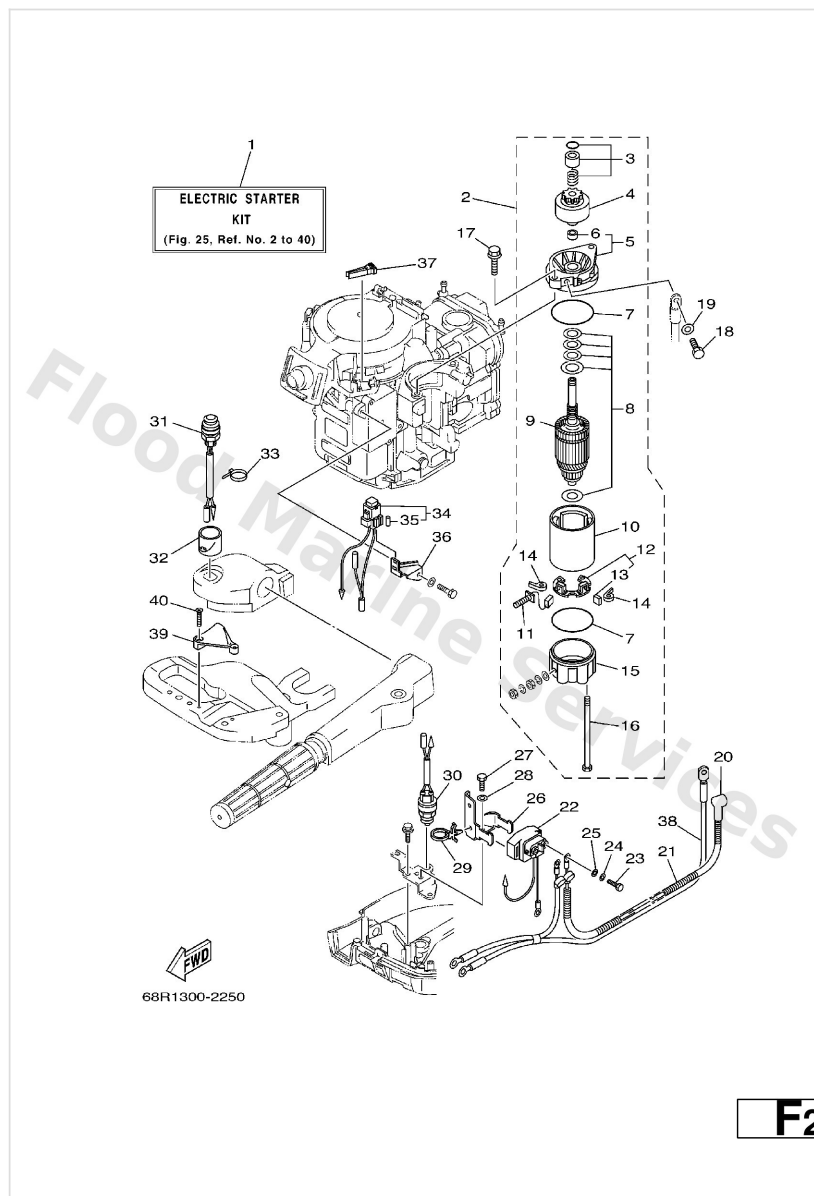
Ref	Part	
1	68RW818000 Electric starter kit AP	Buy now
2	68T8180000 Starting motor assembly	Buy now
3	68T8185700 Pinion stopper set	Buy now
4	6898180712 Pinion assembly	Buy now
5	6F58183011 Front cover assembly	Buy now
6	6898183100 Metal, front	Buy now
7	6898184711 O-ring	Buy now
8	6898180911 Washer kit	Buy now
9	6898185012 Armature assembly	Buy now
10	6898181011 Stator ass'y	Buy now
11	6898181111 Brush 1	Buy now
12	6898184011 Brush holder assembly	Buy now
13	6898181211 Brush 2	Buy now
14	6898181310 Spring, brush	Buy now
15	6898182011 Rear cover ass'y	Buy now

Optional Parts



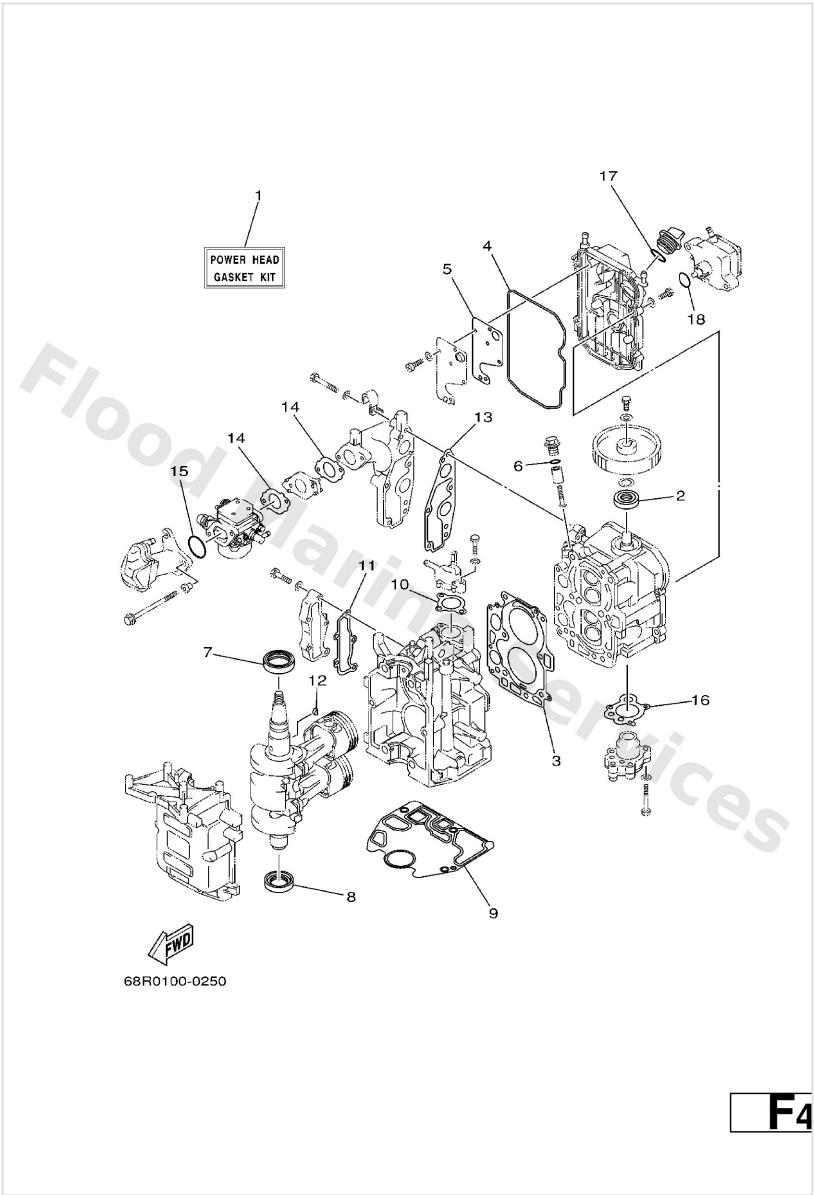
Ref	Part	
16	6898182610 Bolt	Buy now
17	9011908M76 Bolt, with washer(6e5)	Buy now
18	9709508016 Bolt, hexagon deep recess	Buy now
19	9299508600 Washer, plain (663)	Buy now
20	6G88211700 Wire, lead	Buy now
21	9044610M86 Hose	Buy now
22	68T8194000 Starter relay assembly	Buy now
23	9709506010 Bolt	Buy now
24	9299506100 Washer(6a1)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	68T8194500 Plate, switch fitting	Buy now
27	9709506012 Bolt(gh1)	Buy now
29	9046512M56 Clamp(62t)	Buy now
30	6F58254000 Neutral switch assembly	Buy now
31	68T8187000 Starting switch assembly	Buy now

Optional Parts



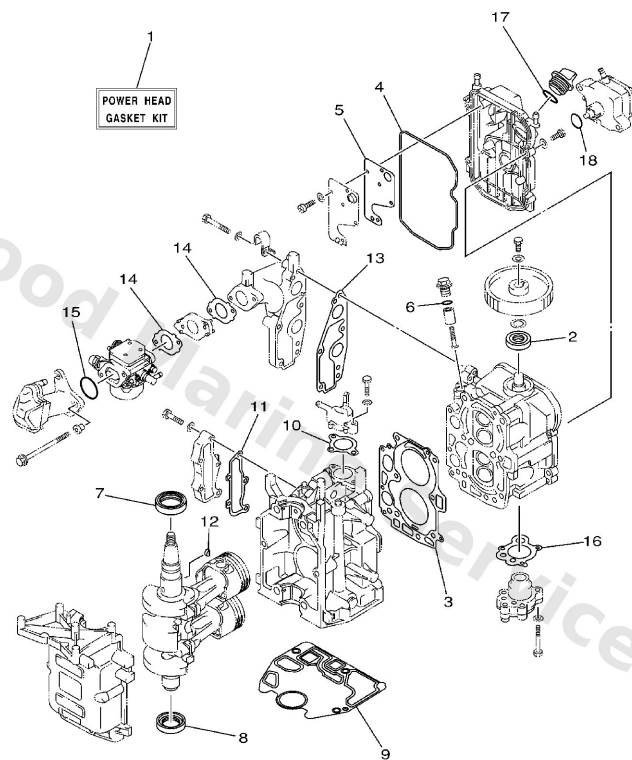
Ref	Part	
32	68T8182100 Cover, switch	Buy now
33	9046511M10 Clamp	Buy now
34	68T8215000 Fuse holder assembly	Buy now
35	66V8215100 Fuse (10a)	Buy now
36	68T8217100 Stay, fuse box	Buy now
37	67F2812A00 Puller, fuse	Buy now
38	68T8210500 Battery cable (l: 3.0m)	Buy now
39	68T8259400 Clamp	Buy now
40	9015105003 Screw, countersunk	Buy now

Repair Kit 1



Ref	Part	
1	68TW000100 Power head gasket kit	Buy now
2	9310218M21 Oil seal (6g8)	Buy now
3	68T1118100 Gasket, cylinder head 1	Buy now
4	68T1135600 Seal, cylinder 2	Buy now
5	68T11169A0 Gasket, breather cover	Buy now
6	9321013M63 O-ring (6g8)	Buy now
7	9310230M22 Oil seal (6g8)	Buy now
8	9310125M69 Oil seal	Buy now
9	68T1135100 Gasket, cylinder	Buy now
10	6G812414A0 Gasket, cover	Buy now
11	68T41114A0 Gasket, exhaust outer cover	Buy now
12	9028003M01 Key woodruff 146115450000	Buy now
13	68T1364500 Gasket, manifold 1	Buy now
14	68T13646A0 Gasket, manifold 2	Buy now
15	9321031MJ5 O-ring	Buy now

Repair Kit 1

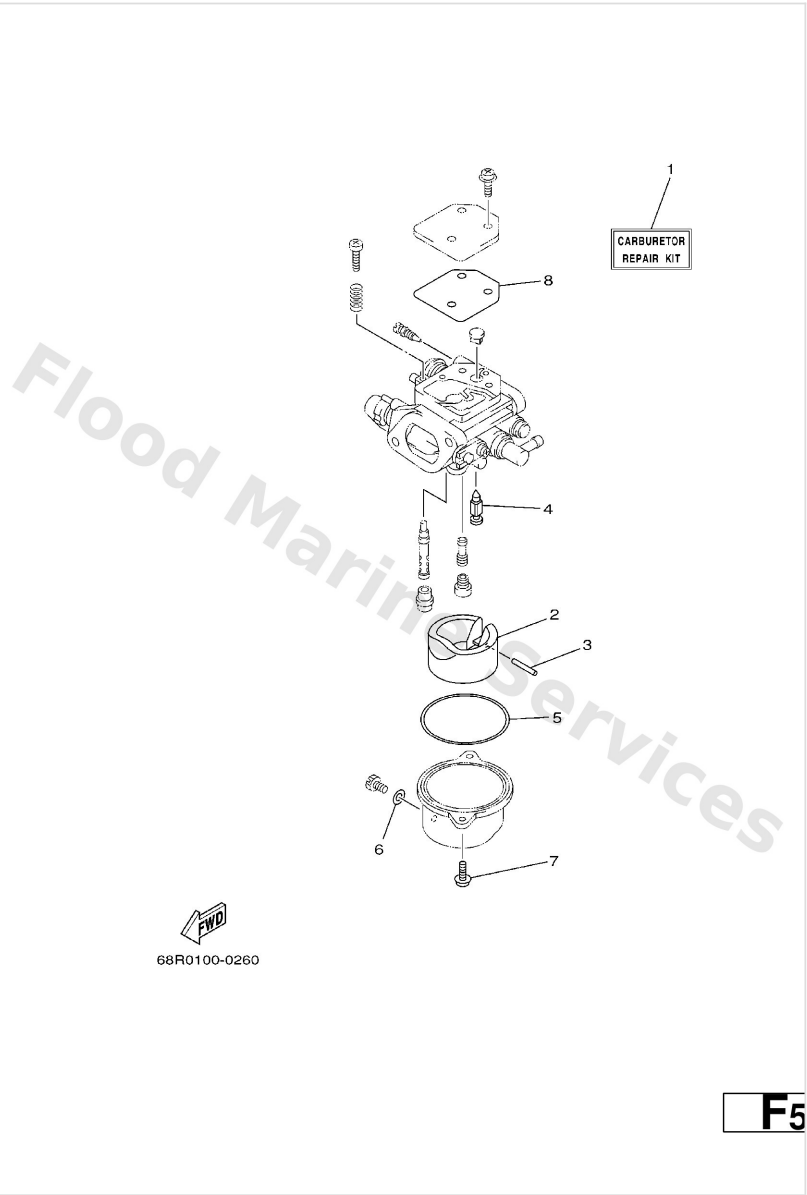


68R0100-0250

F4

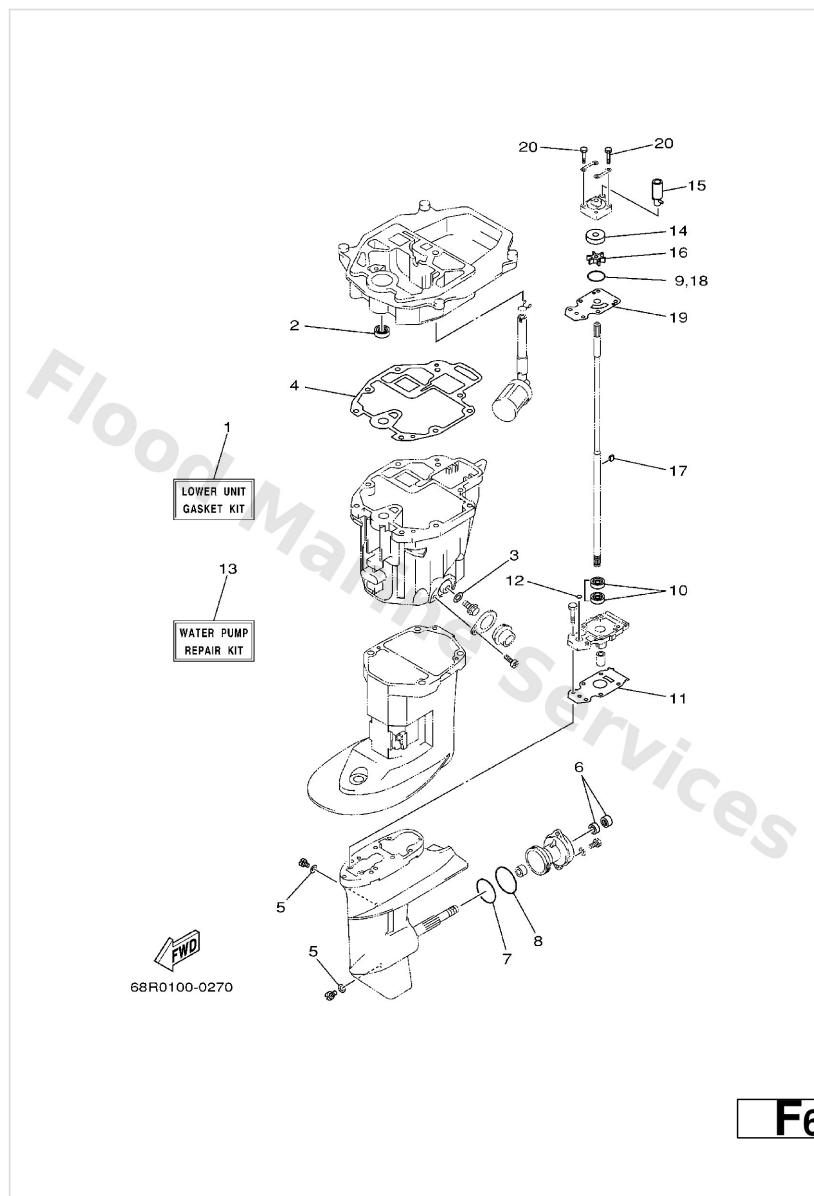
Ref	Part	
16	68T1332900 Gasket, pump cover	Buy now
17	9321024M79 O-ring	Buy now
18	9321020M65 O-ring	Buy now

Repair Kit 2



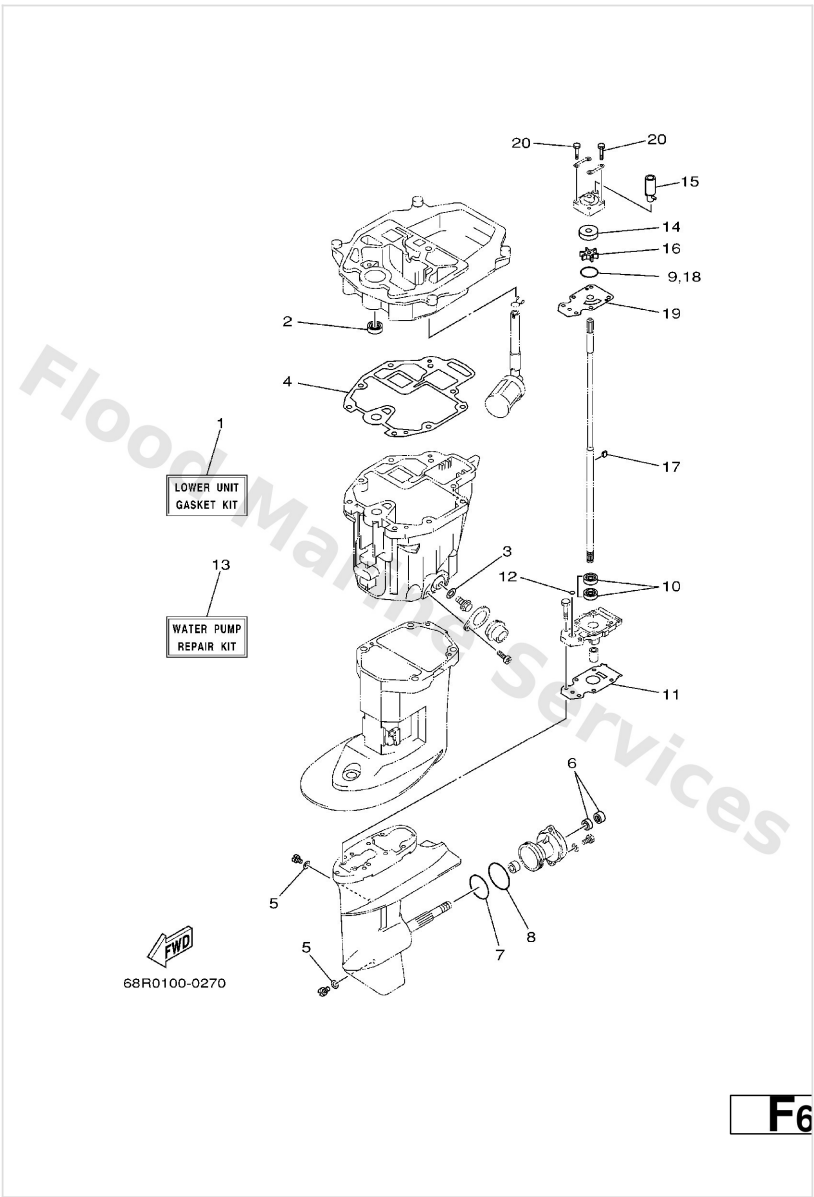
Ref	Part	
1	68TW009300 Carburetor repair kit	Buy now
2	68T1438500 Float	Buy now
3	67D1438600 Pin, float	Buy now
4	68T1454600 Valve, needle	Buy now
5	67D1498400 Gasket, float chamber	Buy now
6	6J81495900 Gasket, drin screw	Buy now
7	9798004112 Screw, pan head (686)	Buy now
8	67D1453600 Gasket	Buy now

Repair Kit 3



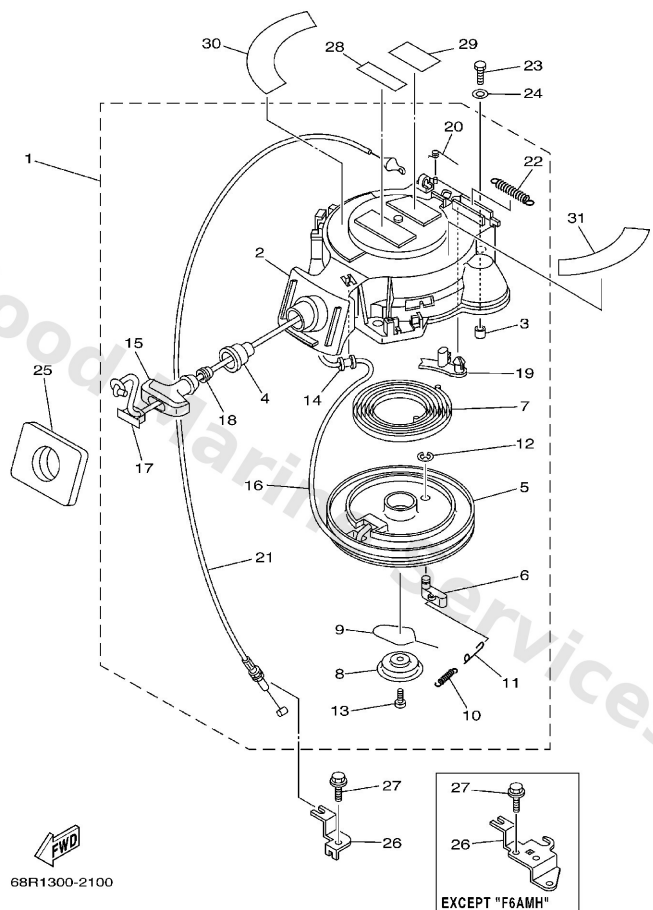
Ref	Part	
1	68TW000120 Lower unit gasket kit	Buy now
2	9310112M70 Oil seal	Buy now
3	9043010M11 Gasket	Buy now
4	68T1347500 Gasket	Buy now
5	9043008020 Gasket	Buy now
6	9310115074 Oil seal (655)	Buy now
7	9321049046 O-ring (620)	Buy now
8	9321053M08 O-ring(50m)	Buy now
9	9321044398 O-ring(55x)	Buy now
10	9310111M23 Oil seal (6g1)	Buy now
11	68T45315A0 Packing, lower casing	Buy now
12	9321006ME6 O-ring	Buy now
13	68TW007800 Water pump repair kit	Buy now
14	63V4432200 Insert, cartridge	Buy now
15	68T4436600 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	68T4435200 Impeller	Buy now
17	6644433800 Key, woodruff	Buy now
19	68T4432300 Outer plate, cartridge	Buy now
20	9708008045 Bolt, hexagon	Buy now

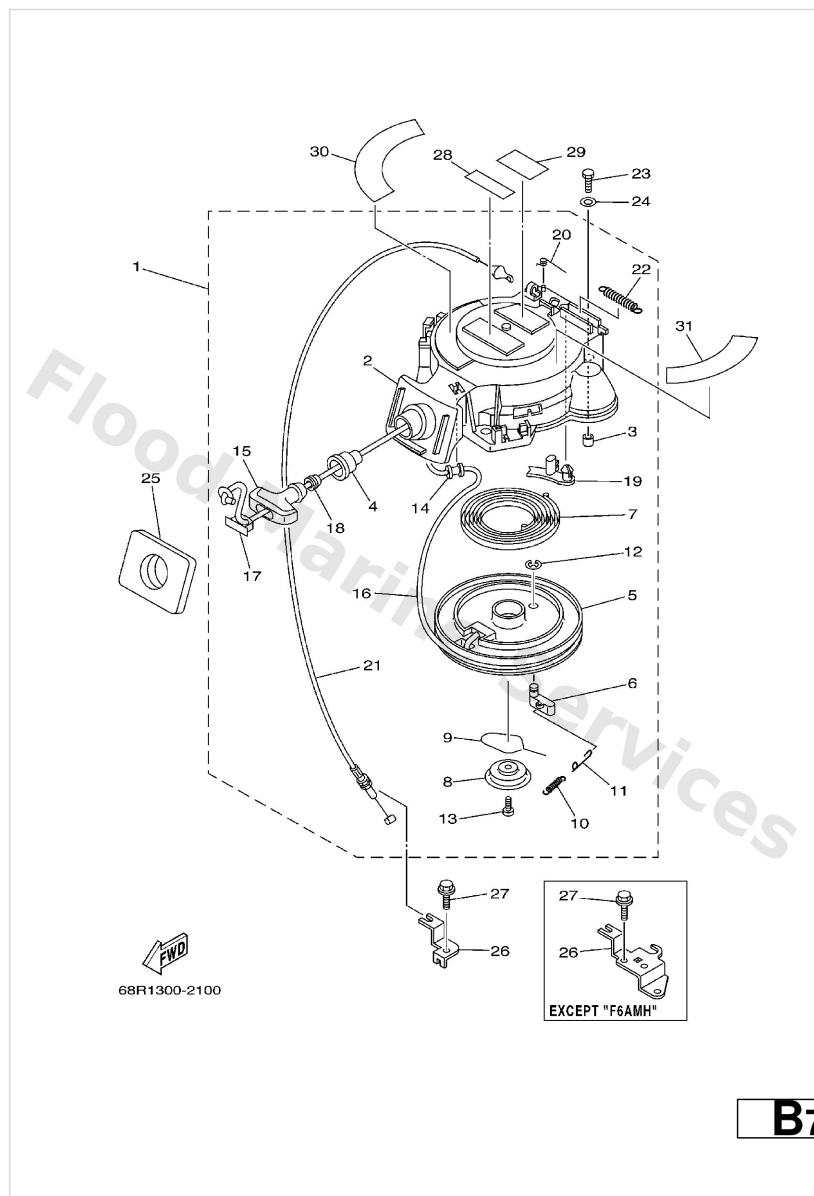
Starter



B7

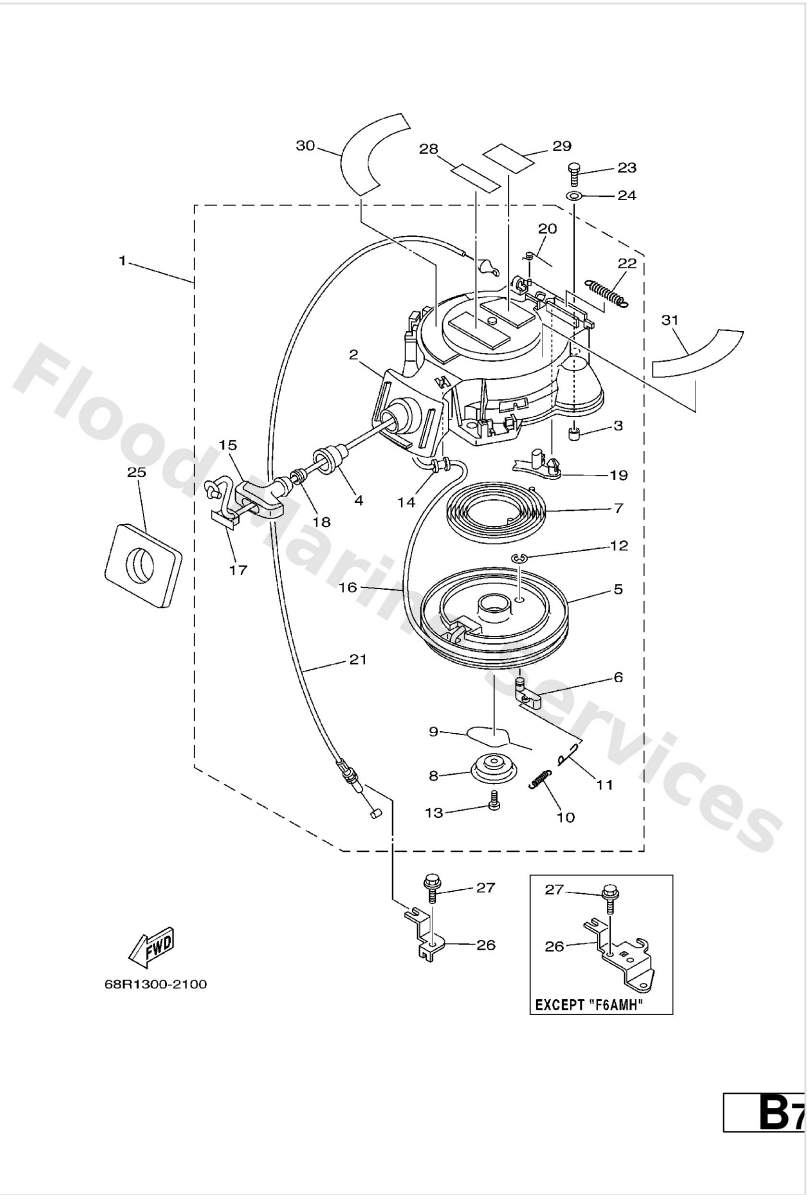
Ref	Part	
1	68T1571001 Starter assembly	Buy now
2	68T1571101 Case, Starter	Buy now
3	67D1576400 Collar 1	Buy now
4	68T1579500 Guide, rope	Buy now
5	63V1571400 Drum, sheave	Buy now
6	63V1574100 Pawl, drive	Buy now
7	63V1571300 Spring, starter	Buy now
8	68T1571600 Plate, drive	Buy now
9	63V1570501 Spring, drive pawl	Buy now
10	63V1576701 Spring	Buy now
11	68T1578400 Spring, return	Buy now
12	63V1574400 Circlip	Buy now
13	68T1579300 Screw	Buy now
14	68T1576400 Collar 1	Buy now
15	6G11575500 Handle, starter	Buy now

Starter



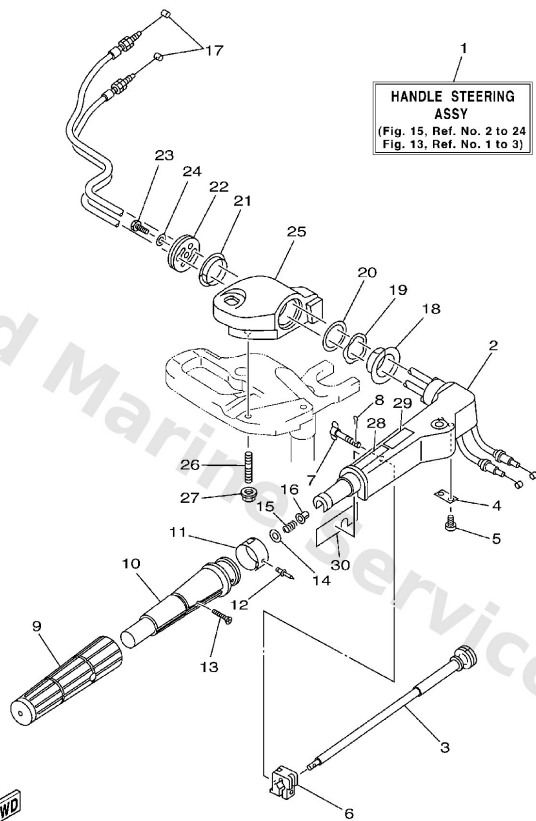
Ref	Part	
16	* item_description	Buy now
17	6G11577900 Cover	Buy now
18	6A01578900 Damper	Buy now
19	66T1579400 Stopper	Buy now
20	66T1573400 Spring, return	Buy now
21	68T1577000 Cable comp., starter stop	Buy now
22	66T1573100 Retainer, spring	Buy now
23	9709506020 Bolt(7u8)	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	68T1576200 Seal, rubber 2	Buy now
26	68T1577400 Stay 4	Buy now
26	68T1577410 Stay 4	Buy now
27	9010906M86 Bolt	Buy now
28	6A18362541 Mark 5	Buy now
29	6A18362551 Mark 5	Buy now

Starter



Ref	Part	
30	68T1343760 Mark, Caution	Buy now
31	68T8571160 Mark, caution	Buy now

Steering

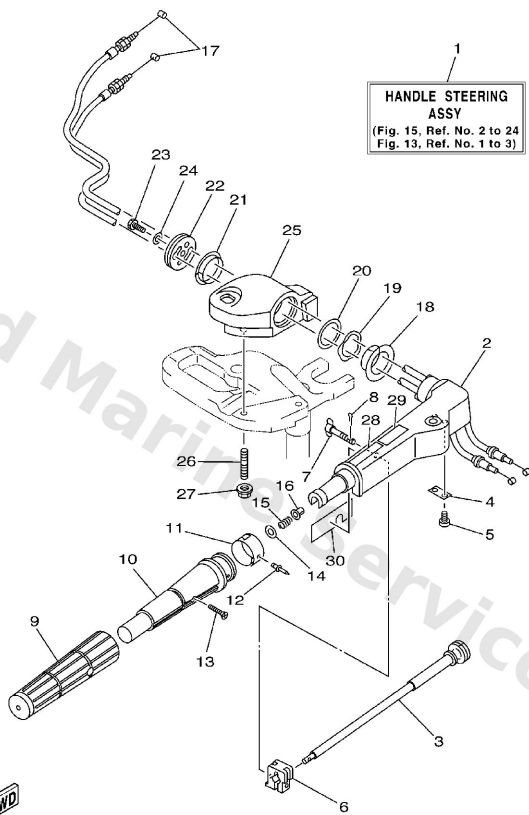


68R1300-2150

D1

Ref	Part	
3	6G14213801 Lever, throttle	Buy now
4	6E04215902 Stay	Buy now
5	9788505012 Screw,pan head (646)	Buy now
6	6G14212600 Piece, friction	Buy now
7	6G14212501 Bolt, friction adjusting	Buy now
8	9149016010 Pin, cotter	Buy now
9	67D4217700 Rubber, handle	Buy now
10	67D4211900 Grip, steering handle	Buy now
11	68R4213700 Indicator Throttle F6A	Buy now
11	68T4213700 Indicator, throttle F8C	Buy now
11	69F4213700 Indicator, Throttle F6B	Buy now
12	9026902M09 Rivet(615)	Buy now
13	9014905M13 Screw, countersunk	Buy now
14	9290310600 Washer, plate	Buy now
15	9050123215 Spring (655)	Buy now

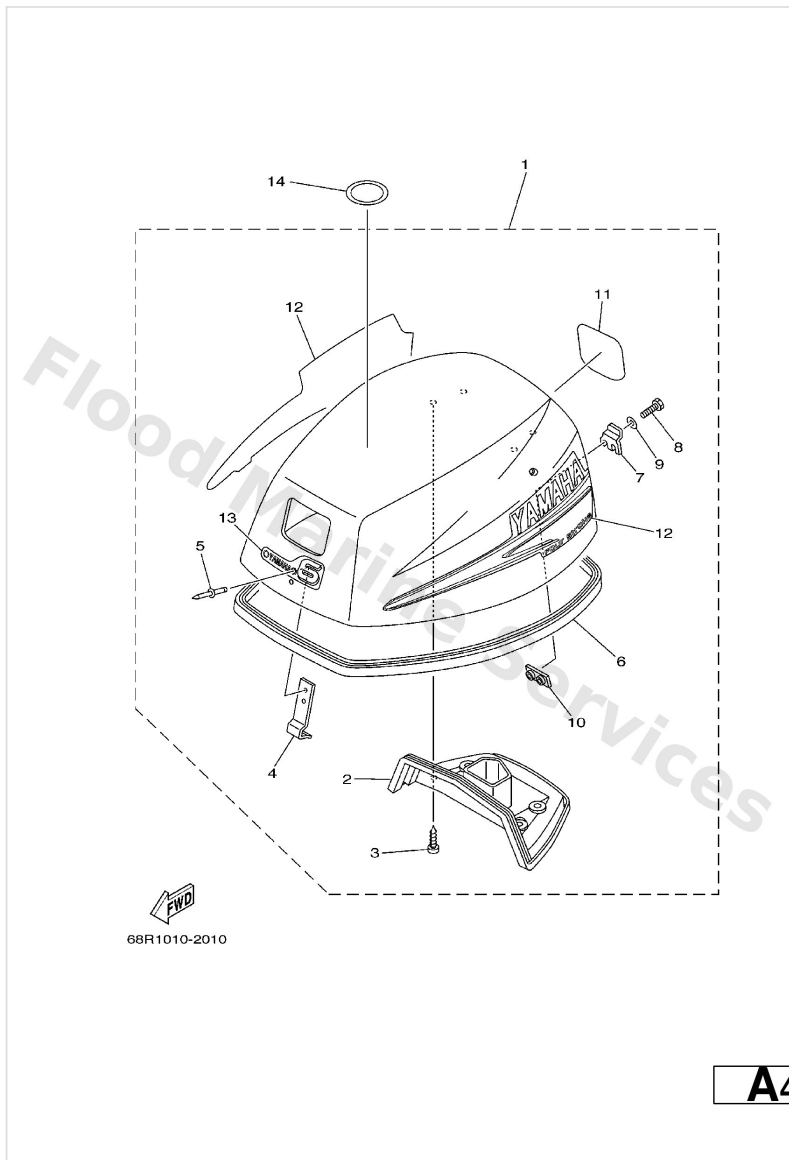
Steering



D1

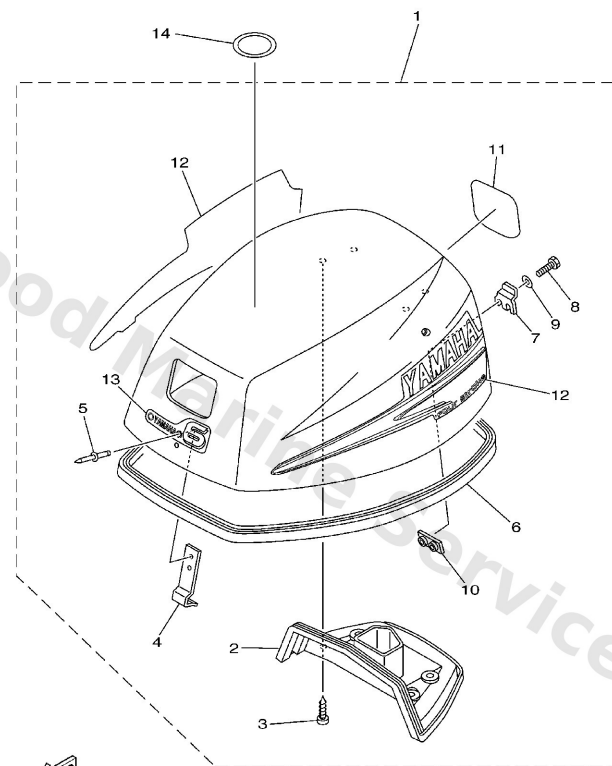
Ref	Part	
16	9038608032 Bushing (650)	Buy now
17	68T2630101 Throttle cable assembly	Buy now
18	9038634M97 Bush(63v)	Buy now
19	9020636M21 Washer, wave(63v)	Buy now
20	9020236M55 Washer, plate(63v)	Buy now
21	9038633M96 Bush(63v)	Buy now
22	68T4213100 Cover, Handle Steering	Buy now
23	9707506025 Bolt	Buy now
24	9299506600 Washer, plain (646)	Buy now
26	9011610M28 Bolt, stud	Buy now
27	9017910004 Nut	Buy now
28	6E08362741 Label, caution 7	Buy now
29	6E08362751 -	Buy now
30	68T1571Y60 Mark, Caution	Buy now

Top Cowling



Ref	Part	
1	68R42610604D Top Cowling assembly F6A,F6B	Buy now
1	68T42610604D Top Cowling assembly F8C	Buy now
2	68T4261300 Molding Air Duct	Buy now
3	9778060516 Screw, panhead tapping (j20)	Buy now
4	6G14265102 Hook	Buy now
5	9026604M04 Rivet(6e7)	Buy now
6	68T4261500 Seal	Buy now
7	68T4265200 Hook	Buy now
8	9709505016 Bolt(6a1)	Buy now
9	9299505600 Washer, plain (646)	Buy now
10	68T4264900 Holder, clamp band	Buy now
11	68R4267820 Graphic, rear F6A,F6B	Buy now
11	68T4267820 Graphic, rear F8C	Buy now
12	68TW007060 Graphic set	Buy now
13	68R4267700 Graphic, Front F6A,F6B	Buy now

Top Cowling

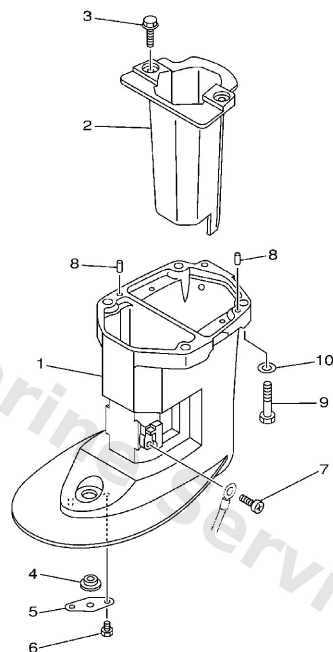


68R1010-2010

A4

Ref	Part	
13	68T4267700 Graphic, front F8C	Buy now
14	67F1343402 Label, Caution	Buy now

Upper Casing

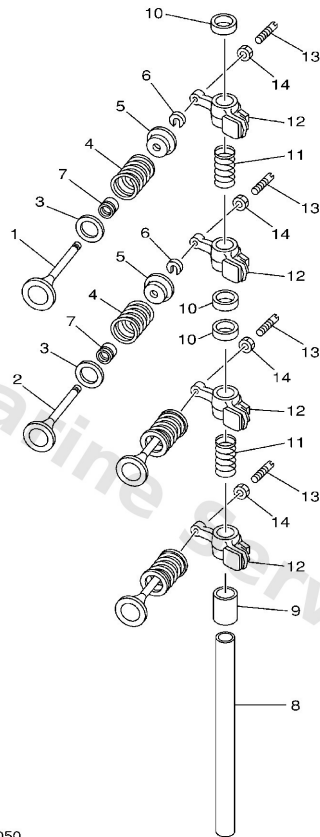



68R0010-0220

E1

Ref	Part	
1	68T45111004D Casing upper S	Buy now
1	68T45111104D Casing, upper L	Buy now
2	68T14711005B Muffler 1	Buy now
3	9757506514 Bolt, hexagon w/w deep recess	Buy now
4	9048014M54 Grommet	Buy now
5	68T4532100 Plate	Buy now
6	9709506008 Bolt (fj1)	Buy now
7	9788505008 Screw, pan head	Buy now
8	9360412M07 Pin, dowel (688)	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508600 Washer, plain (663)	Buy now

Valve



B1

Ref	Part	
1	67D1211100 Valve, intake	Buy now
2	67D1212100 Valve, exhaust	Buy now
3	68T1211600 Seat, valve spring	Buy now
4	68T1211300 Spring, valve inne	Buy now
5	7NJ1211700 Retainer, valve spring	Buy now
6	7NJ1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	68T1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038714M03 Collar	Buy now
11	9050112M40 Spring, compression (6g8)	Buy now
12	68T1215100 Arm, valve rocker	Buy now
13	6G81215900 Screw, valve adjusting	Buy now
14	6G81215800 Nut, lock	Buy now

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