



Yamaha F70AET 2019

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

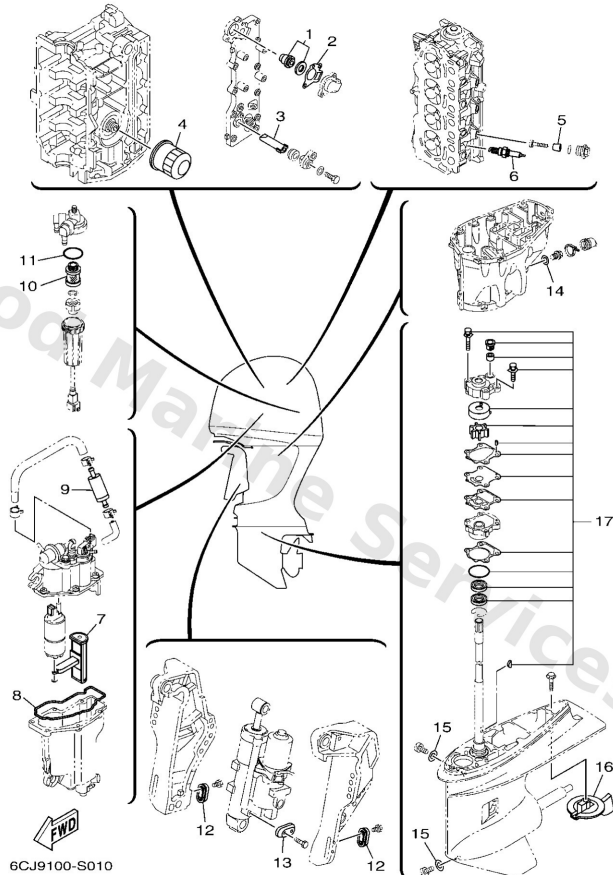
Authorised Yamaha Dealers



Contents

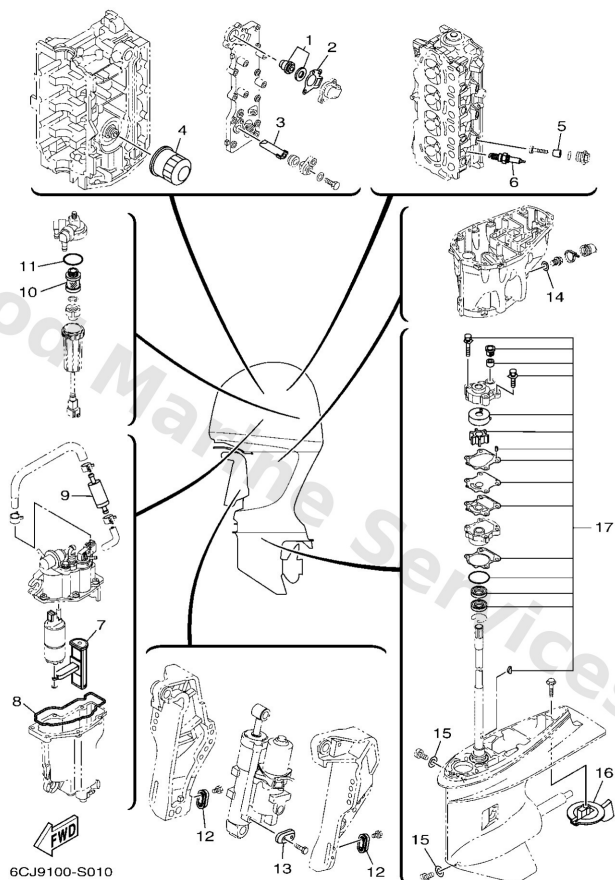
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING 1	5
BOTTOM COWLING 2	8
BRACKET 1	10
BRACKET 2	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	29
ELECTRICAL 4	31
FUEL	33
FUEL INJECTION PUMP 1	37
FUEL INJECTION PUMP 2	39
FUEL TANK	41
GENERATOR	42
INTAKE 1	44
INTAKE 2	46
INTAKE 3	48
LOWER CASING & DRIVE 1	49
LOWER CASING & DRIVE 2	55
OIL PAN	57
OIL PUMP	58
OPTIONAL PARTS 1	59
OPTIONAL PARTS 2	61
POWER TRIM & TILT ASSY 1	62
POWER TRIM & TILT ASSY 2	67
REPAIR KIT 1	68
REPAIR KIT 2	69
STARTING MOTOR	72
STEERING GUIDE	74
TOP COWLING	75
UPPER CASING	77
VALVE	79

Scheduled Service Parts



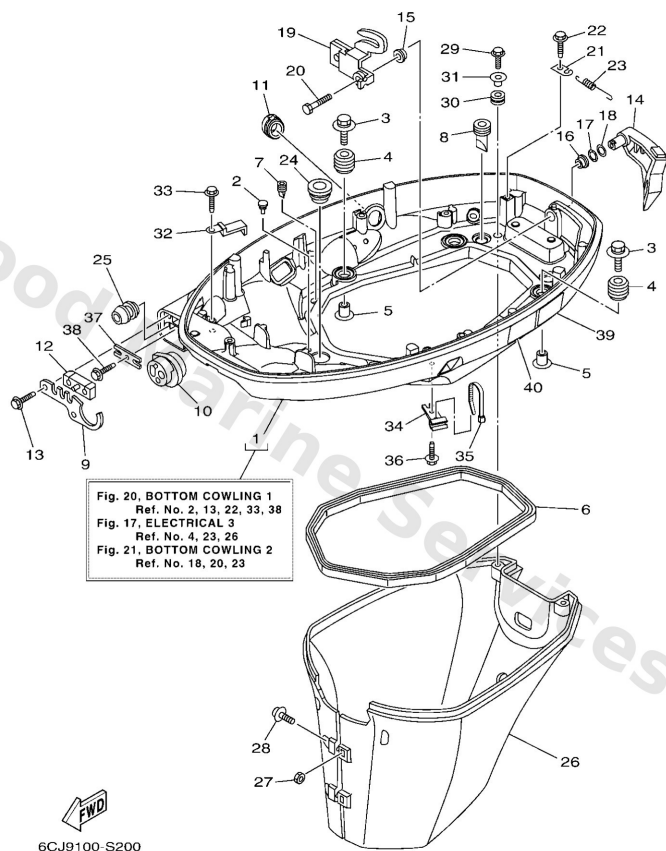
Ref	Part	
1	6G81241103 Thermostat	Buy now
2	62Y1241400 Gasket, cover	Buy now
3	62Y1132500 Anode	Buy now
4	5GH1344060 Element assembly, oil cleaner	Buy now
5	6G81132500 Anode	Buy now
6	9470200429 Plug, spark (ngk lkr7e)	Buy now
7	6C51391500 Filter	Buy now
8	6C51498410 Gasket, float chamber	Buy now
9	6C52425100 Strainer 1	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	65W4525100 Anode	Buy now
14	9043014M09 Gasket	Buy now
15	9043008003 Gasket	Buy now
16	67F4537100 Tab-trim	Buy now

Scheduled Service Parts



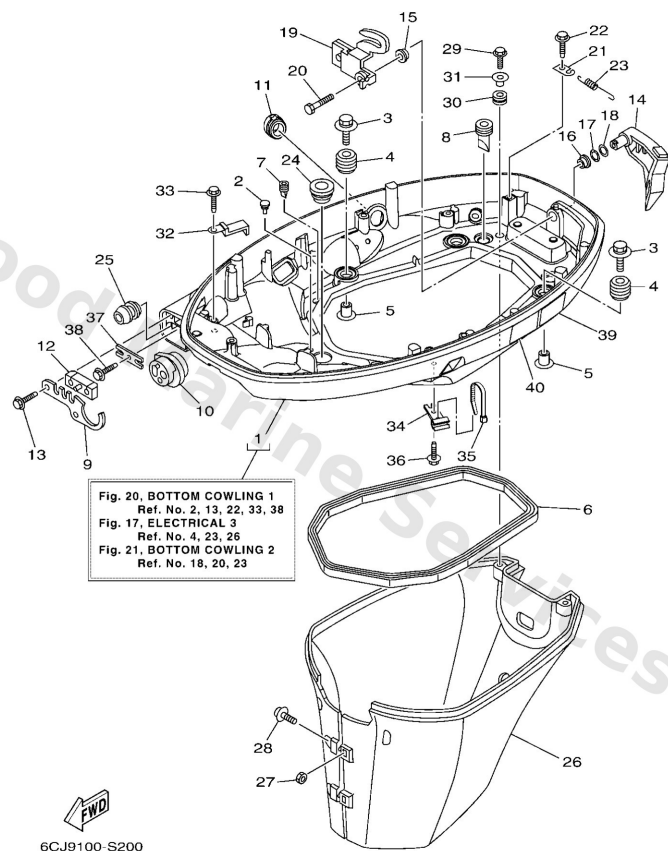
Ref	Part	
17	6CJW007800 Water pump repair kit	Buy now

Bottom Cowling 1



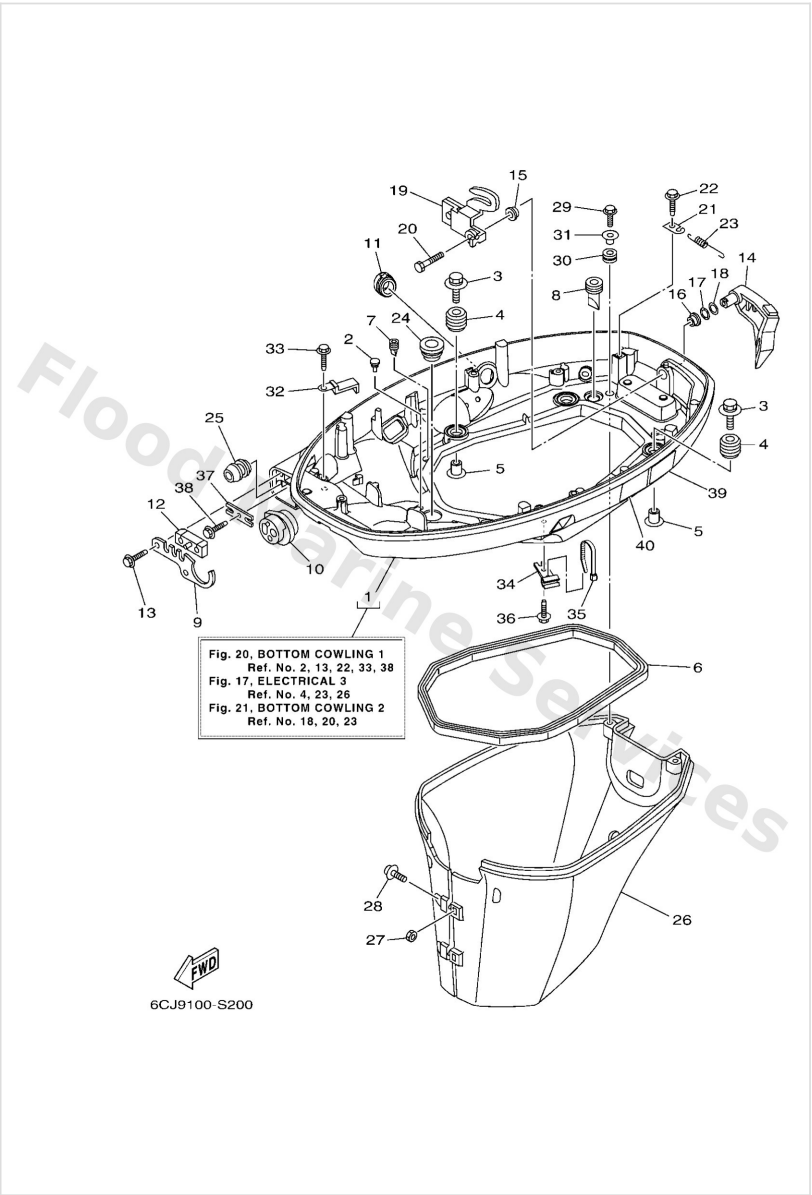
Ref	Part	
1	6CJ42710018D Bottom cowling assembly	Buy now
2	6H44274800 Grommet	Buy now
3	9011906M61 Bolt, with washer	Buy now
4	6BG4274800 Grommet	Buy now
5	9038706M69 Collar (688)	Buy now
6	62Y4271600 Rubber seal 1	Buy now
7	65W4271700 Rubber, seal 2	Buy now
8	61A4271700 Rubber, seal 2	Buy now
9	6BG4276100 Stopper	Buy now
10	6CJ4272500 Grommet	Buy now
11	6CJ4272600 Grommet	Buy now
12	6BG4272700 Grommet	Buy now
13	9010906M86 Bolt	Buy now
14	6BG42815008D Lever, clamp	Buy now
15	9038612M37 Bushing (6f5)	Buy now

Bottom Cowling 1



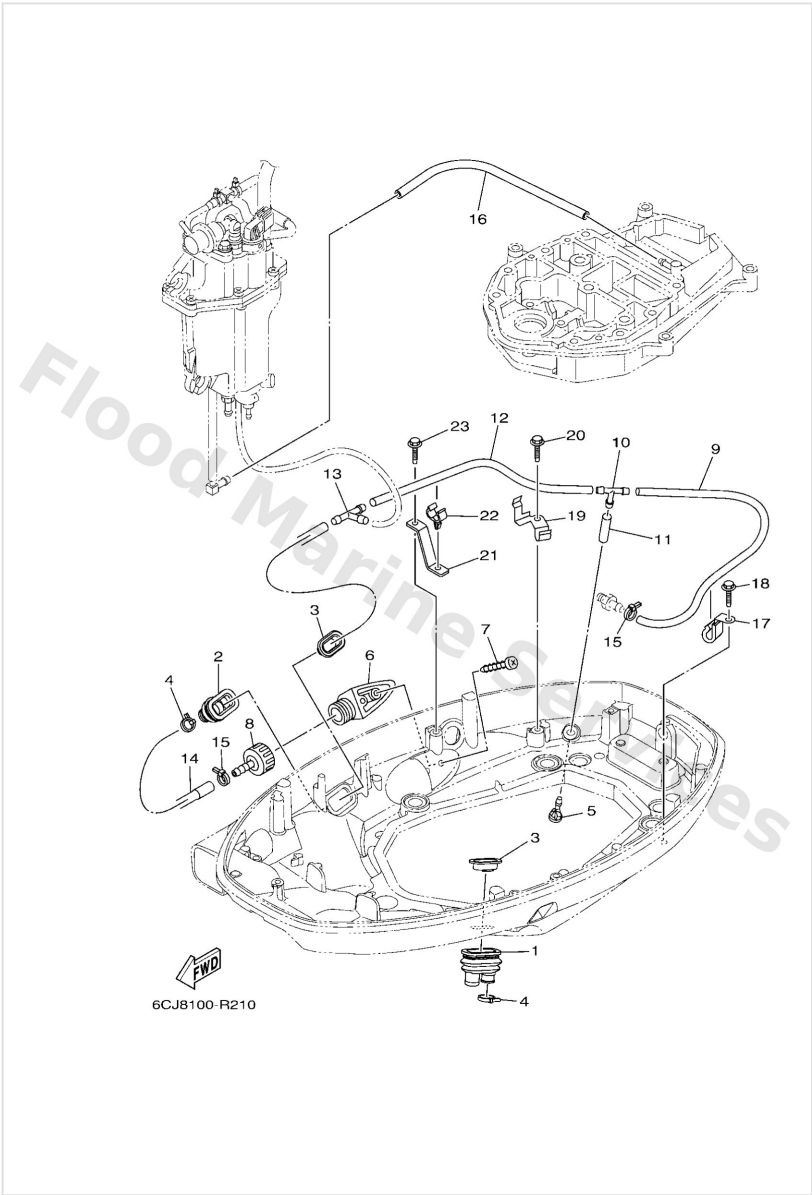
Ref	Part	
16	9038612MA2 Bush	Buy now
17	9020612052 Washer, wave (666)	Buy now
18	9020112M07 Washer, plate	Buy now
19	6BG4281600 Lever, clamp	Buy now
20	97D9506014 Bolt, hexagon deep recess	Buy now
21	66T4314400 Hook, spring	Buy now
23	9050618023 Spring, tension	Buy now
24	68U4272700 Grommet	Buy now
25	6BG2432900 Seal	Buy now
26	6BG42741108D Apron	Buy now
27	9538006600 Nut(661)	Buy now
28	9798006325 Screw, with washer	Buy now
29	9010906M80 Bolt	Buy now
30	9048013M24 Grommet (6e9)	Buy now
31	9038706M43 Coller (6e9)	Buy now

Bottom Cowling 1



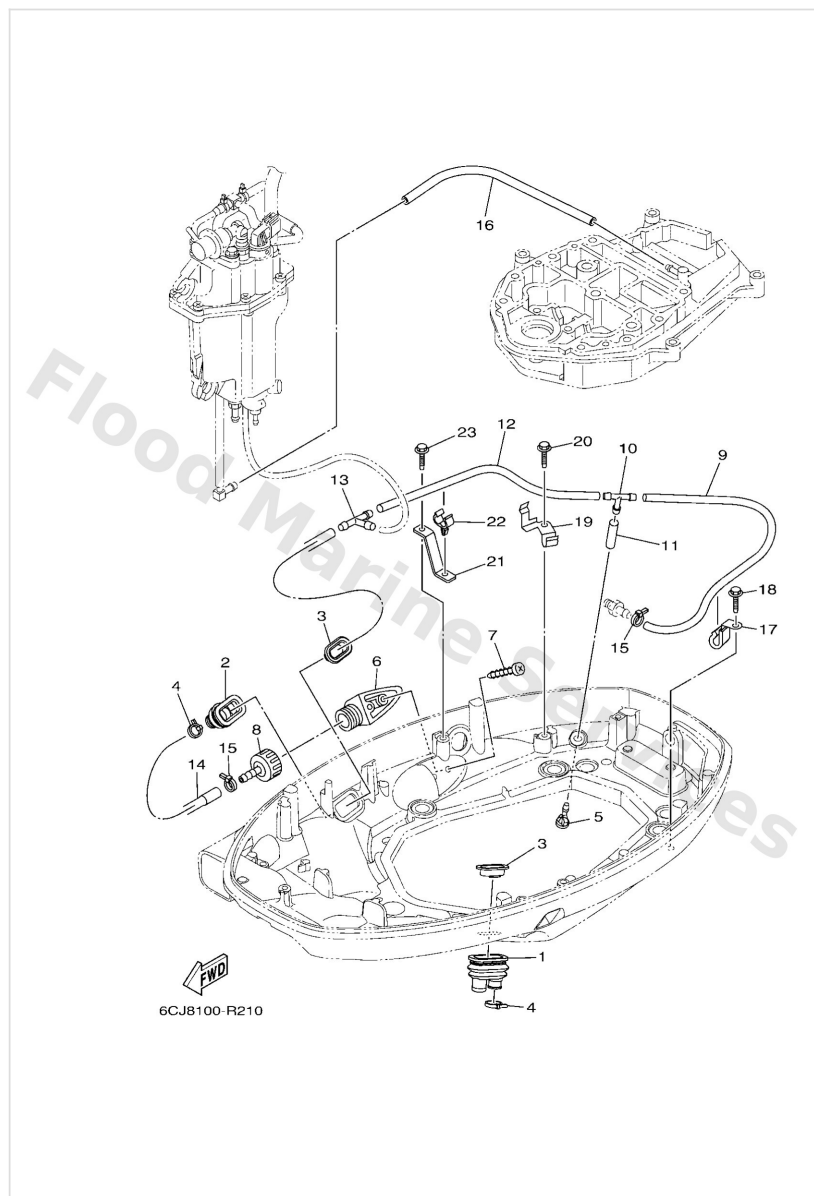
Ref	Part	
32	9046220005 Clamp	Buy now
34	9046409M49 Clamp	Buy now
35	9046511M10 Clamp	Buy now
37	6BG4853800 Clamp, cable 1	Buy now
39	6EE4279440 Label, warning (general)	Buy now
40	6EE4279450 Label, warning (general)	Buy now

Bottom Cowling 2



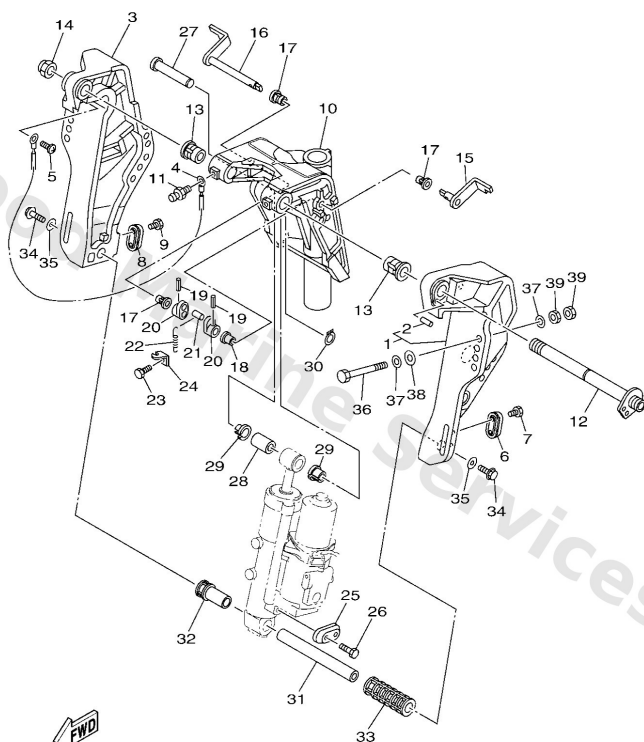
Ref	Part	
1	6H14272630 Grommet	Buy now
2	6BG4272400 Grommet	Buy now
3	6BG4238400 Seal, cap	Buy now
4	9046511M10 Clamp	Buy now
5	6BL4439100 Nipple, hose	Buy now
6	6AW1257200 Adapter	Buy now
7	9778060520 Screw, tapping(6k8)	Buy now
8	6R31258000 Joint assembly	Buy now
9	9044509036 Hose (I400)	Buy now
10	6882437800 Pipe, joint	Buy now
11	9044509220 Hose (I1500)	Buy now
12	90445096H2 Hose (I1500)	Buy now
14	6BG1248100 Pipe 1	Buy now
16	9044509304 Hose (I1500)	Buy now
17	9046208067 Clamp	Buy now

Bottom Cowling 2



Ref	Part	
18	9010906M86 Bolt	Buy now
19	6BG2413601 Clamp 2	Buy now
21	6CJ2413500 Clamp 1	Buy now
22	9046409130 Clamp(3ld)	Buy now

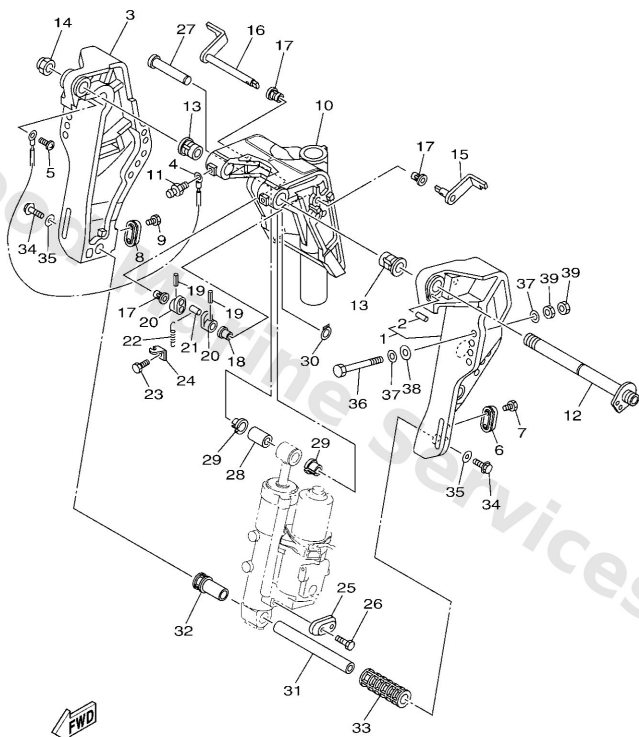
Bracket 1



6CJ7100-Q230

Ref	Part	
1	6C543111108D Bracket, clamp 1 FOR TILT LIMIT	Buy now
2	9360619002 Pin, dowel	Buy now
3	6C543112018D Bracket, clamp 2	Buy now
4	6E58214800 Wire, lead 5	Buy now
5	9788506008 Screw, pan head(6a3)	Buy now
6	65W4525100 Anode	Buy now
7	9010106020 Bolt	Buy now
10	6C543311018D Bracket, swivel 1	Buy now
11	9370006002 Nipple, grease	Buy now
12	6C54313100 Bolt, clamp bracket FOR TILT LIMIT	Buy now
13	9038622MA4 Bush	Buy now
14	9018522M11 Nut, self-locking FOR TILT LIMIT	Buy now
15	6C54318100 Lever, tilt stop 1	Buy now
16	6C54318500 Lever, tilt stop 2	Buy now
17	9038610M16 Bushing (688)	Buy now

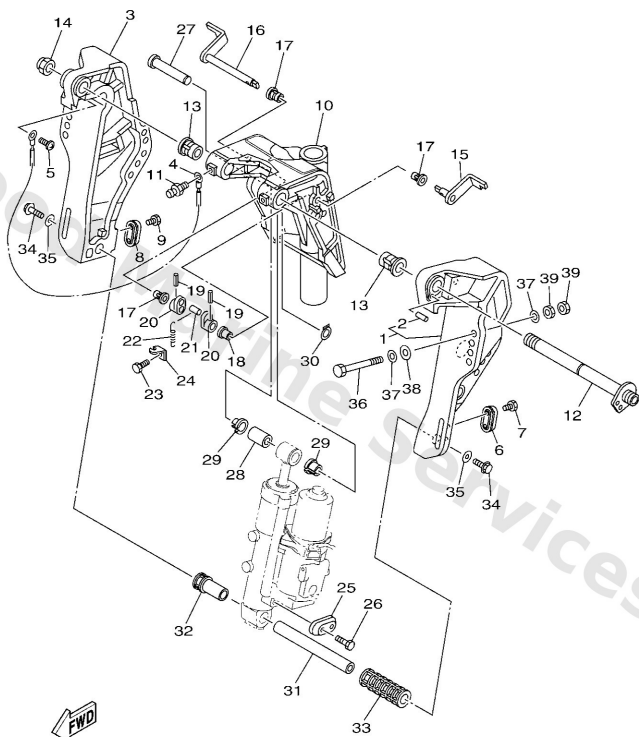
Bracket 1



6CJ7100-Q230

Ref	Part	
18	9038610025 Bushing (658)	Buy now
19	9169030020 Pin, spring (6h4)	Buy now
20	6G54314800 Collar, distance	Buy now
21	9024906M19 Pin(6e5)	Buy now
22	9050614M24 Spring, tension(6e5)	Buy now
23	97D9506010 Bolt, hexagon deep recess	Buy now
24	6G54314400 Hook, spring	Buy now
27	6E54312602 Pin, upper shock mount	Buy now
28	9038618M92 Bush(62x)	Buy now
29	9038618M35 Bush (688)	Buy now
30	9341018M05 Circlip (6f2)	Buy now
31	6CJ4381800 Pin, lower shock mount	Buy now
32	6C54383300 Pipe	Buy now
33	6C54383400 Pipe	Buy now
34	9011910054 Bolt, with washer	Buy now

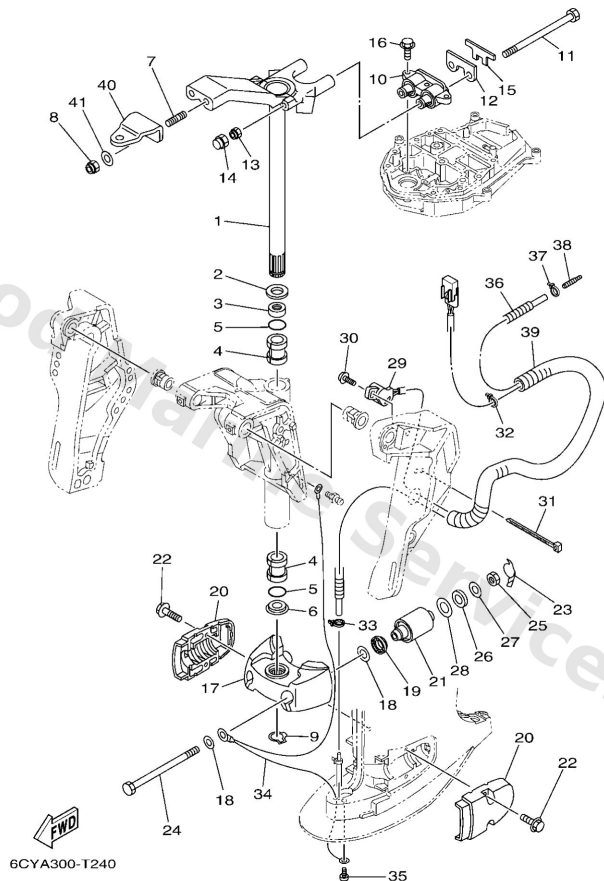
Bracket 1



6CJ7100-Q230

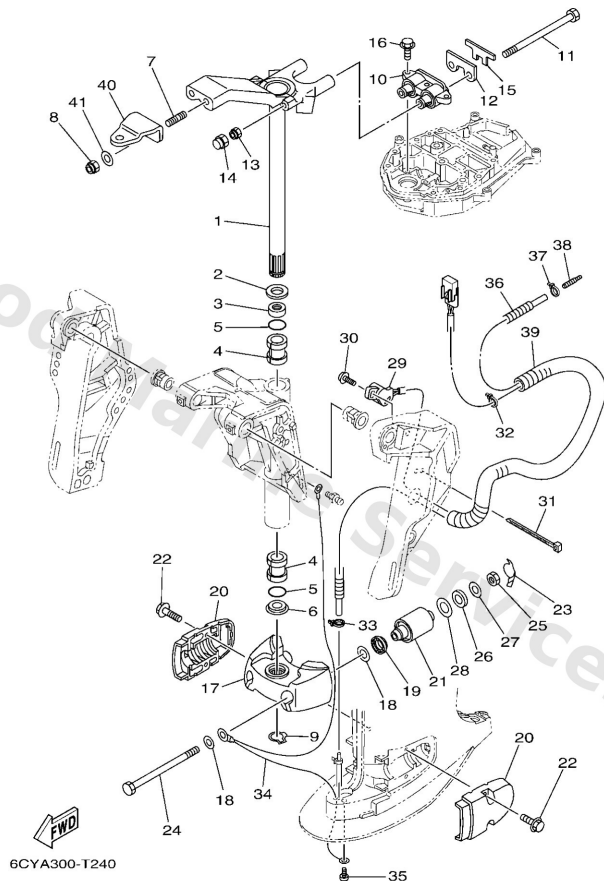
Ref	Part	
35	9020110060 Washer, plate	Buy now
36	9010112M65 Bolt	Buy now
37	9020112062 Washer, plate	Buy now
38	9020112426 Washer, plate(663)	Buy now
39	9538012600 Nut (707)	Buy now

Bracket 2



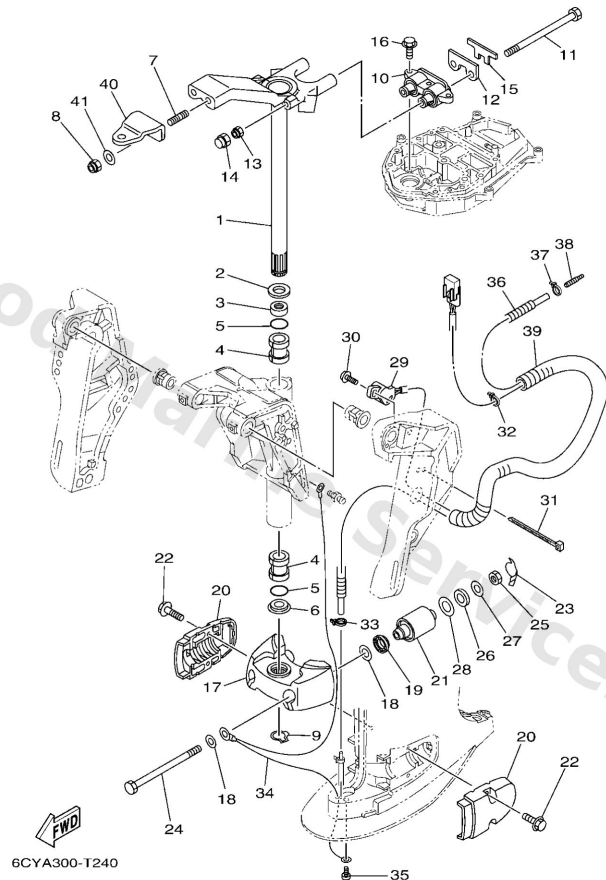
Ref	Part	
1	69W42510018D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610063 Bolt, stud	Buy now
8	9018510027 Nut, self-locking	Buy now
9	9341028M06 Circlip (688)	Buy now
10	6CJ4451400 Mount damper, upper side	Buy now
11	9010908229 Bolt	Buy now
12	6CJ4452600 Plate	Buy now
13	9018508018 Nut, self-locking	Buy now
14	6C54419400 Cap	Buy now
15	6CJ4453300 Damper, upper mount rubber	Buy now

Bracket 2



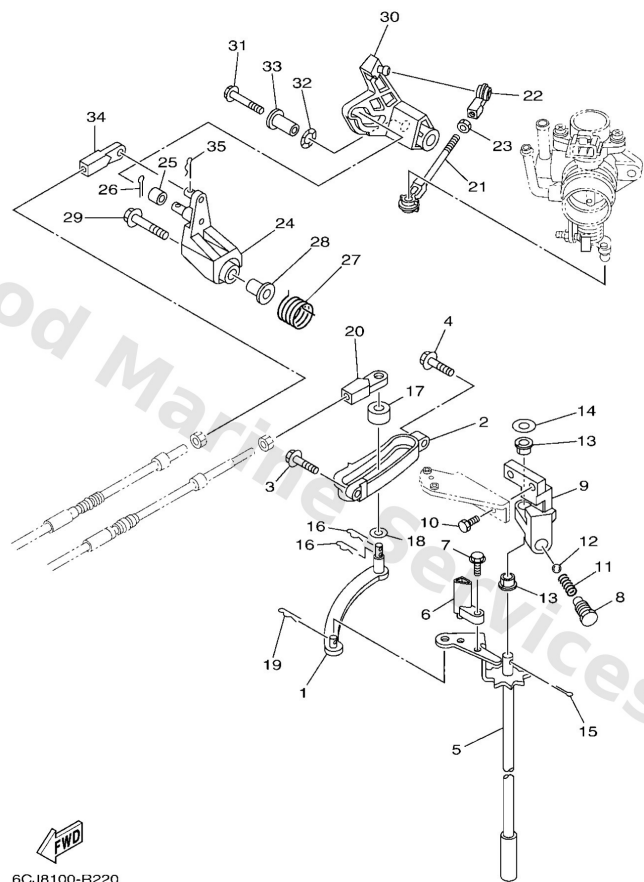
Ref	Part	
16	97E7508530 Bolt, hexagon w/w deep recess	Buy now
17	6C544551008D Housing, lower mount rubber 1	Buy now
18	9020112M16 Washer, plate (679)	Buy now
19	6C54388500 Grommet	Buy now
20	6C544552008D Housing, lower mount rubber 2	Buy now
21	69W4455500 Mount damper, lower side	Buy now
22	9011908094 Bolt, with washer	Buy now
23	6CJ4457500 Damper, lower mount rubber	Buy now
24	9010912MA3 Bolt	Buy now
25	9538012600 Nut (707)	Buy now
26	9020221100 Washer plate (663)	Buy now
27	9020113M19 Washer, plate (663)	Buy now
28	9020122M05 Washer, plate	Buy now
29	63D8367211 Trim sender	Buy now
30	9798506216 Screw, with washer(6h2)	Buy now

Bracket 2



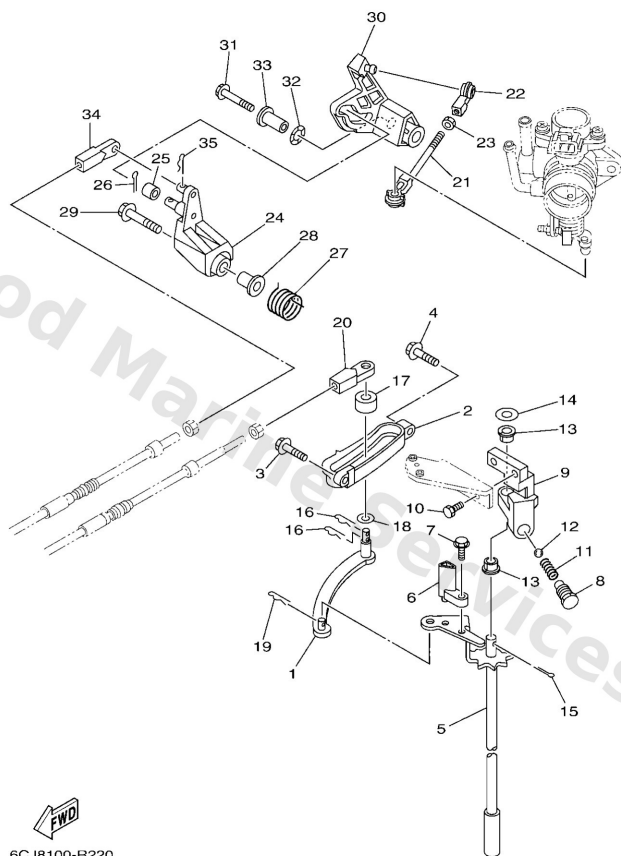
Ref	Part	
31	9046476001 Clamp	Buy now
32	9046511M10 Clamp	Buy now
34	67C8212710 Wire, lead 2	Buy now
35	9788506008 Screw, pan head(6a3)	Buy now
36	6CJ4438500 Hose, water 1	Buy now
38	6E58355800 End, nipple	Buy now
39	9044719009 Hose, with spring	Buy now
40	65W4851101 Hook, steering	Buy now
41	9020110049 Washer, plate	Buy now

Control



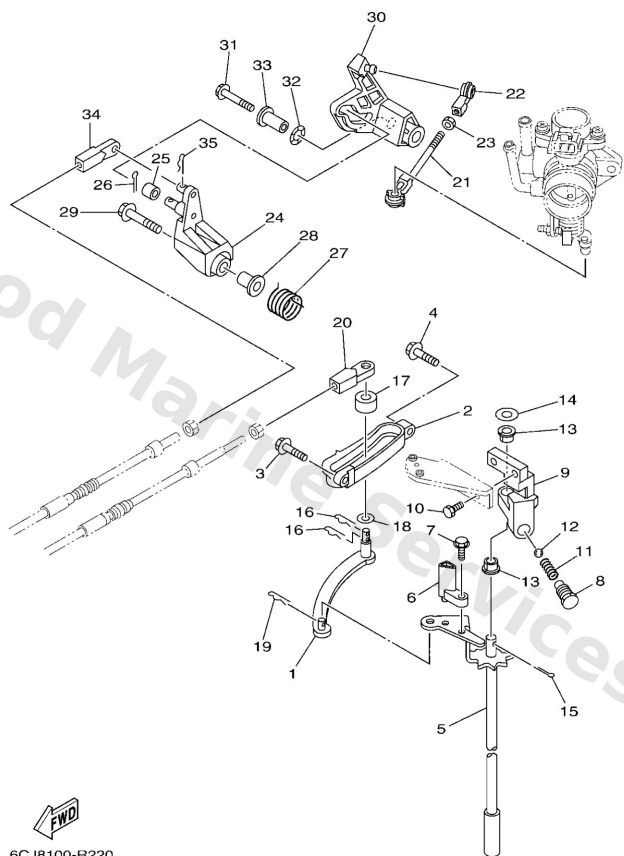
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y4411701 Bracket	Buy now
3	97E9506520 Bolt, hexagon w/w deep recess	Buy now
4	97E9506525 Bolt, hexagon w/w deep recess	Buy now
5	6C54412002 Handle gear shift assembly L(21.0")	Buy now
5	6C54412012 Handle gear shift assembly X(25.5")	Buy now
6	6C54412200 Bushing, shift rod lever	Buy now
7	9759505514 Bolt, w/ plain	Buy now
8	62Y4271501 Bushing	Buy now
9	62Y441180094 Bracket	Buy now
10	9010106054 Bolt(7u8)	Buy now
11	9050112082 Spring 6484411600	Buy now
12	9350104M02 Ball (697)	Buy now
13	9038690M90 Bush(61a)	Buy now
14	9020110M20 Washer, plate (663)	Buy now

Control



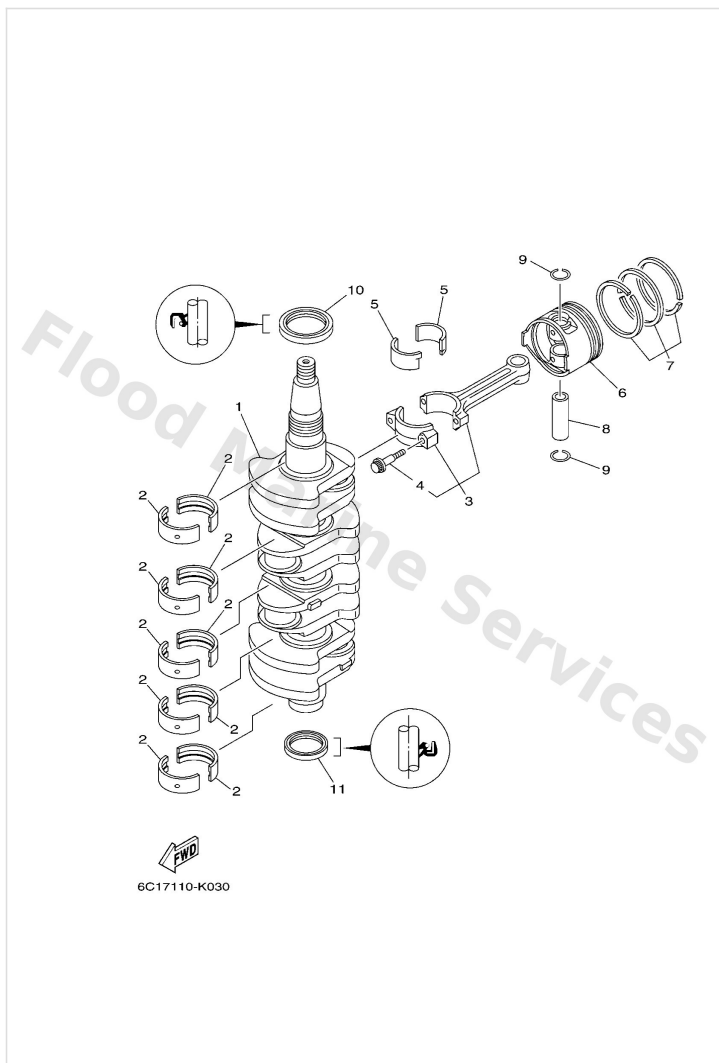
Ref	Part	
15	9149020015 Pin, cotter (648)	Buy now
16	9046818008 Clip 620436610000	Buy now
17	6884412200 Bushing, shift rod lever	Buy now
18	9020207M07 Washer, plate (688)	Buy now
20	69W4834400 Cable end, remote control	Buy now
21	6884121101 Link, accel	Buy now
22	6H44123700 Joint, link	Buy now
23	9538005700 Nut (656)	Buy now
24	62Y42154A0 Lever, throttle control	Buy now
25	6C54217100 Bushing	Buy now
26	9149016010 Pin, cotter	Buy now
27	62Y4413500 Spring	Buy now
28	9038706M45 Collar(62y)	Buy now
29	9011906126 Bolt, with washer	Buy now
30	6BG42335A0 Lever, accel. control	Buy now

Control



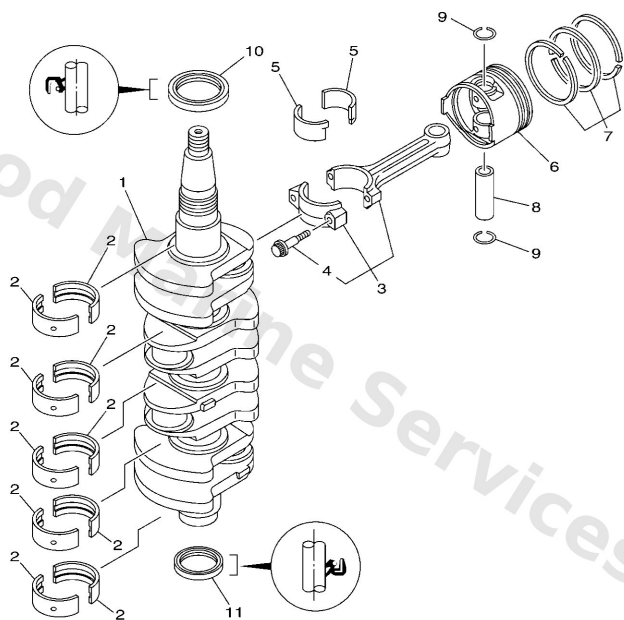
Ref	Part	
31	95D9506045 Bolt, flange deep recess	Buy now
32	9020610M04 Washer, wave (676)	Buy now
33	9038706279 Collar	Buy now

Crankshaft & Piston



Ref	Part	
1	6C51141110 Crankshaft	Buy now
2	6BG1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165010 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6CJ1165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6CJ1165610 Plane bearing, connecting rod UR RED	Buy now
5	6CJ1165620 Plane bearing, connecting rod UR PINK	Buy now
5	6CJ1165630 Plane bearing, connecting rod UR GREEN	Buy now
6	6CJ116310096 Piston (std)	Buy now
6	6CJ1163500 Piston (0.25mm o/s) AP	Buy now
6	6CJ1163600 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

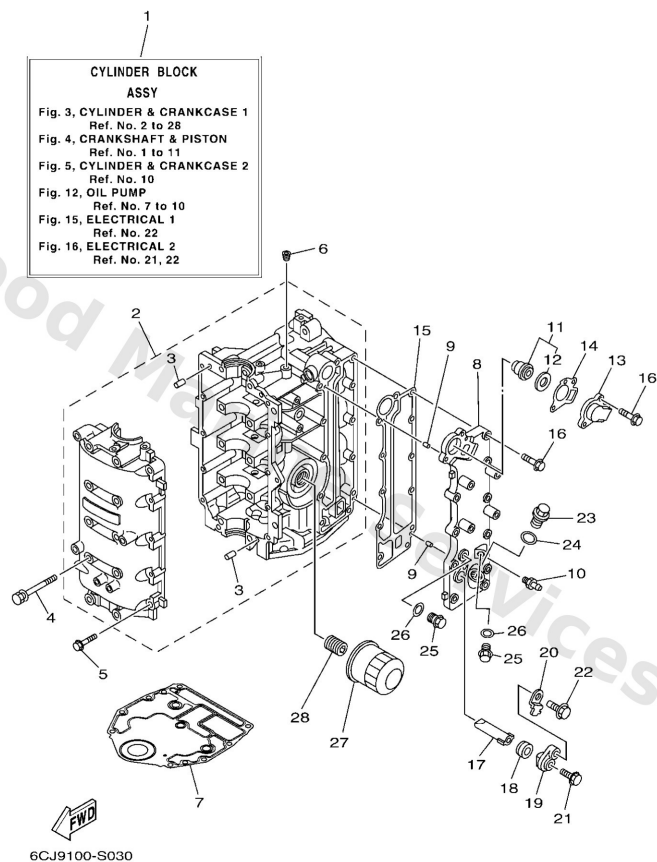
Crankshaft & Piston



6C17110-K030

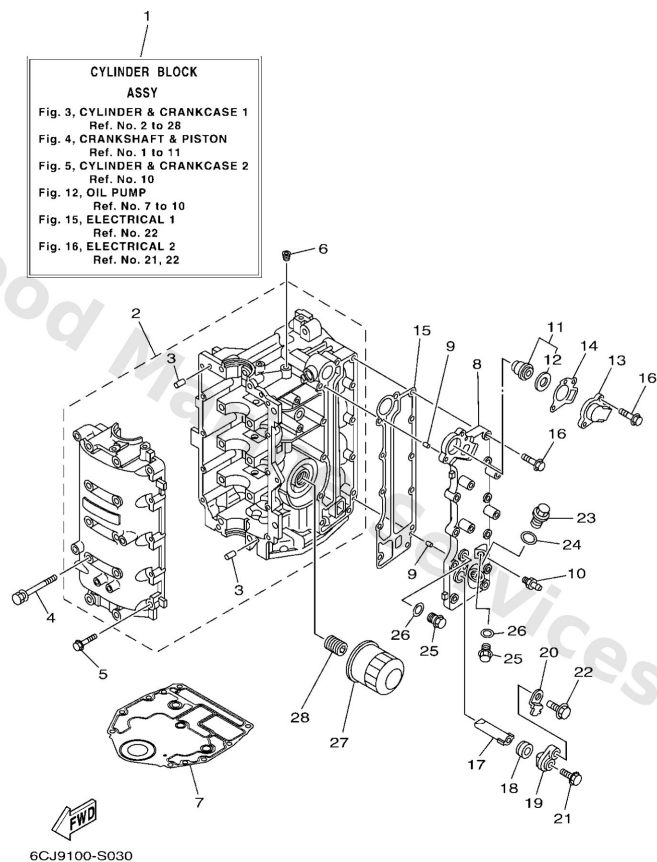
Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243004 Oil seal	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



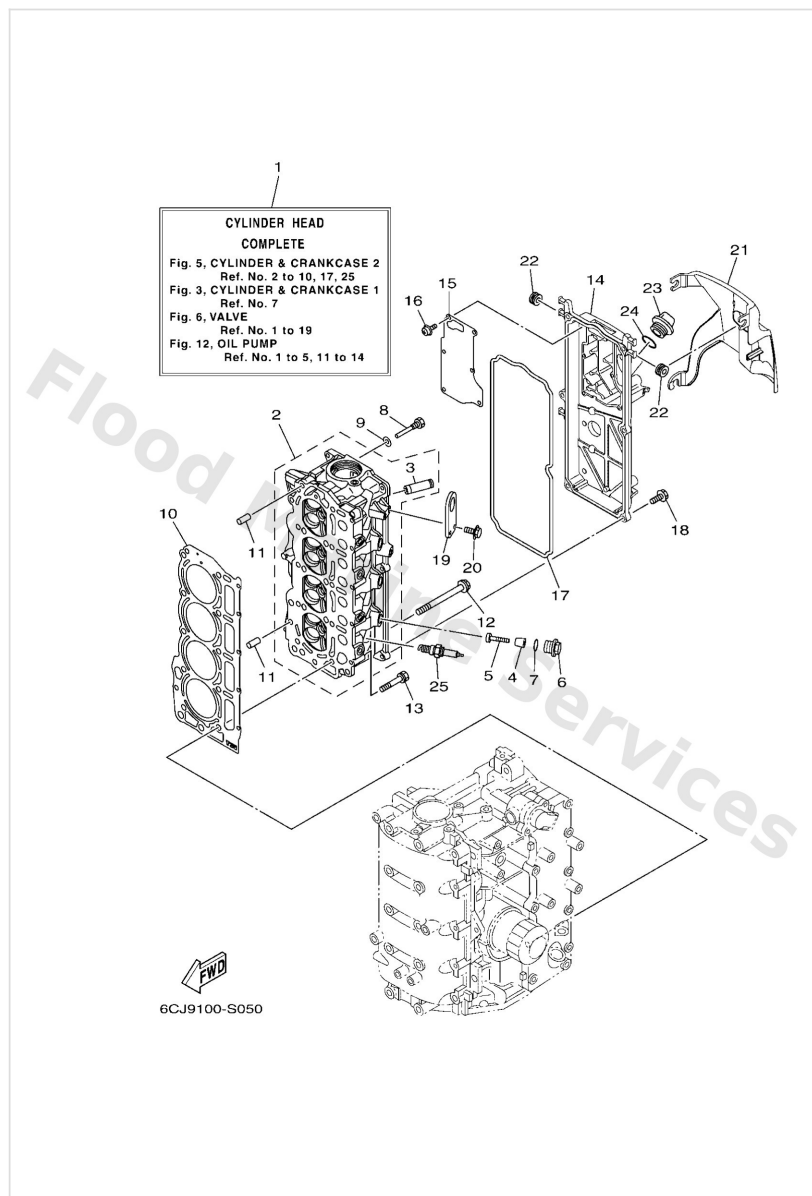
Ref	Part	
1	6CJW009B039S Cylinder block assembly	Buy now
2	6CJ1510001 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908154 Bolt, with washer	Buy now
5	9751306535 Bolt(3rv)	Buy now
6	9034451003 Plug, taper screw	Buy now
7	6BG1135100 Gasket, cylinder	Buy now
8	6C541113119S Outer cover, exhaust	Buy now
9	9360410M03 Pin, dowel (688)	Buy now
10	62Y1248110 Pipe 1	Buy now
11	6G81241103 Thermostat	Buy now
12	6881241200 Seal, thermostat	Buy now
13	6C512413009S Cover, thermostat	Buy now
14	62Y1241400 Gasket, cover	Buy now
15	6C54111410 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase 1



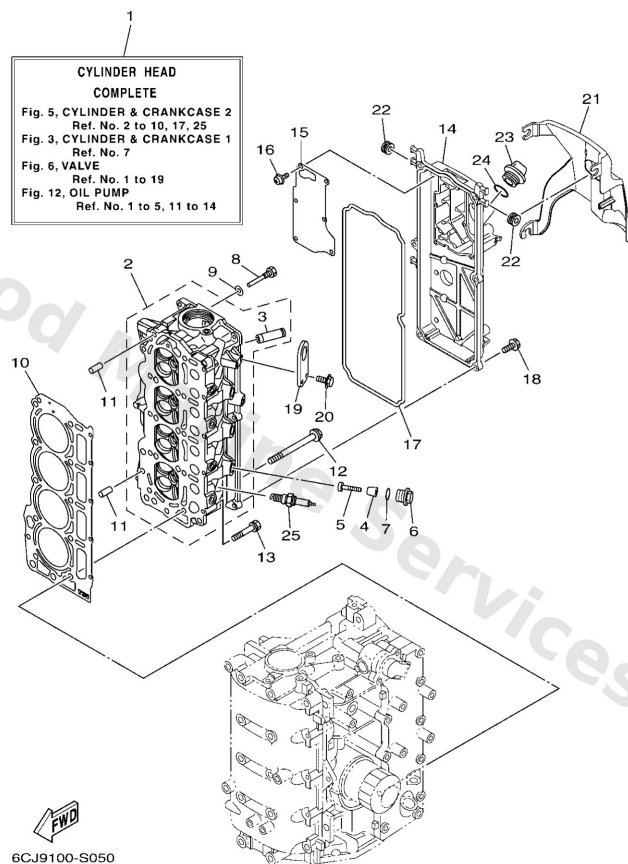
Ref	Part	
16	9011906MA5 Bolt, with washer	Buy now
17	62Y1132500 Anode	Buy now
18	66M1132800 Grommet, anode	Buy now
19	66M113270094 Cover, anode	Buy now
20	66M1253500 Plate	Buy now
21	9759505512 Bolt, hexagon	Buy now
22	97E9506520 Bolt, hexagon w/w deep recess	Buy now
23	9034018M09 Plug, straight screw	Buy now
24	90201186F1 Washer, plate (22f)	Buy now
25	9034014M06 Plug, straight screw(62y)	Buy now
26	9043014115 Gasket (663)	Buy now
27	5GH1344060 Element assembly, oil cleaner	Buy now
28	6C512858A0 Bolt, union	Buy now

Cylinder & Crankcase 2



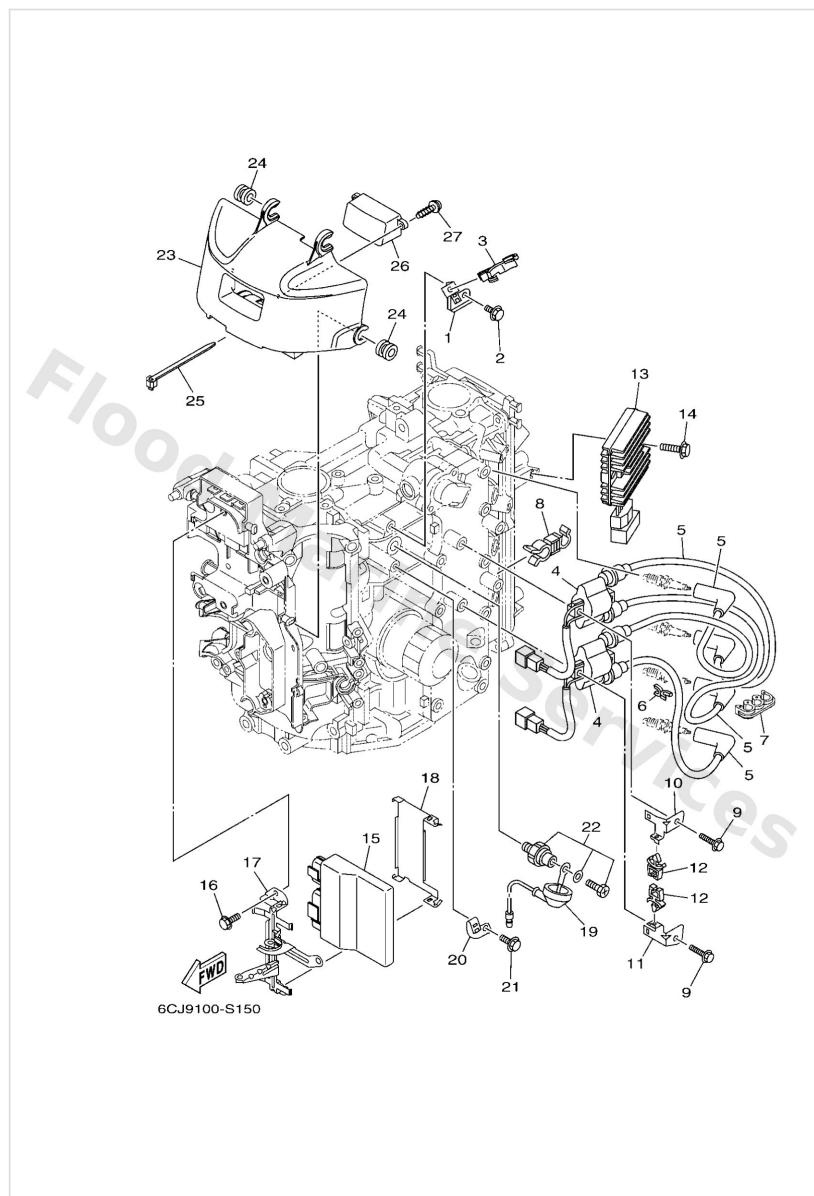
Ref	Part	
1	6CJW009A019S Cylinder head complete	Buy now
2	6CJ1111109S Head, cylinder 1	Buy now
3	6AH1113310 Guide, valve 1	Buy now
4	6G81132500 Anode	Buy now
5	9898005025 Screw, panhead (a93)	Buy now
6	6G811197A0 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6CJ1118100 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509009 Bolt, flange	Buy now
13	9011906MA6 Bolt, with washer	Buy now
14	6CJ11191009S Cover, cylinder head 1	Buy now
15	6C51116800 Cover, breather	Buy now

Cylinder & Crankcase 2



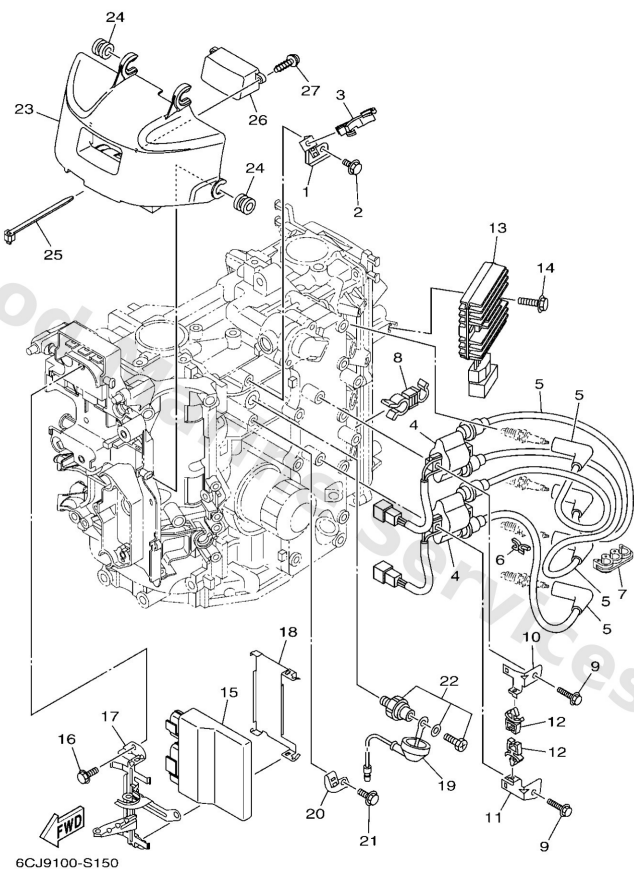
Ref	Part	
16	9760704210 Screw, pan head with washer	Buy now
17	6CJ1135600 Seal, cylinder 2	Buy now
18	97E9506520 Bolt, hexagon w/w deep recess	Buy now
19	6CJ1111900 Hanger, engine	Buy now
21	6CJ1119200 Cover, cylinder head 2	Buy now
22	9048012314 Grommet(3aa)	Buy now
23	6G81536300 Plug, oil	Buy now
24	9321024M79 O-ring	Buy now
25	9470200429 Plug, spark (ngk lkr7e)	Buy now

Electrical 1



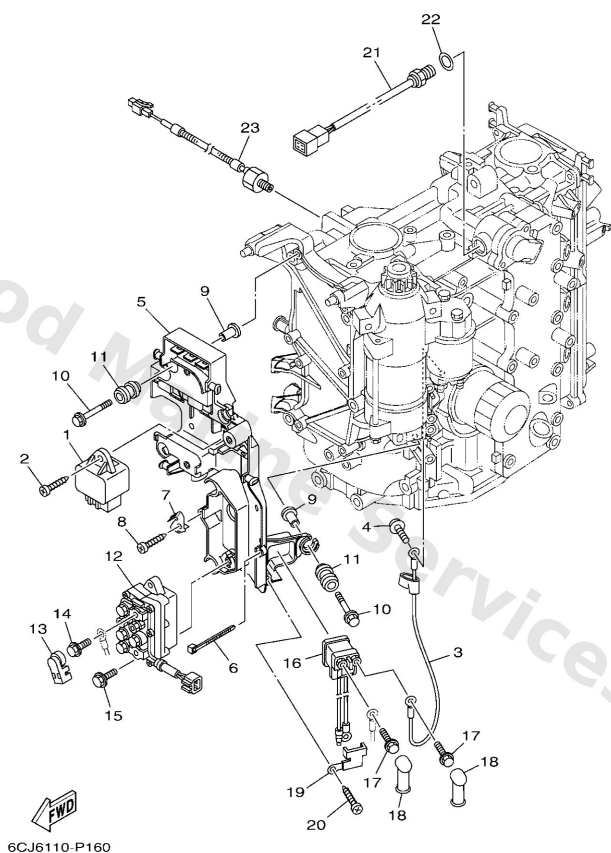
Ref	Part	
1	6C58552500 Plate	Buy now
2	97E9506514 Bolt, hexagon w/w deep recess	Buy now
3	9046418246 Clamp(4tr)	Buy now
4	63P8231001 Ignition coil assembly	Buy now
5	6CJ8234000 High tension cord assembly 1	Buy now
6	9046407M41 Clamp(62y)	Buy now
7	9046407M05 Clamp (6g5)	Buy now
8	9046413013 Clamp	Buy now
9	97E9506525 Bolt, hexagon w/w deep recess	Buy now
10	6C58231601 Bracket, ignition coil	Buy now
11	6C58231611 Bracket, ignition coil	Buy now
12	9046406001 Clamp	Buy now
13	68V8196010 Rectifier & regulator assembly	Buy now
15	6CJ8591A12 Engine control unit assembly	Buy now
16	97E9506516 Bolt, hexagon w/w deep recess	Buy now

Electrical 1



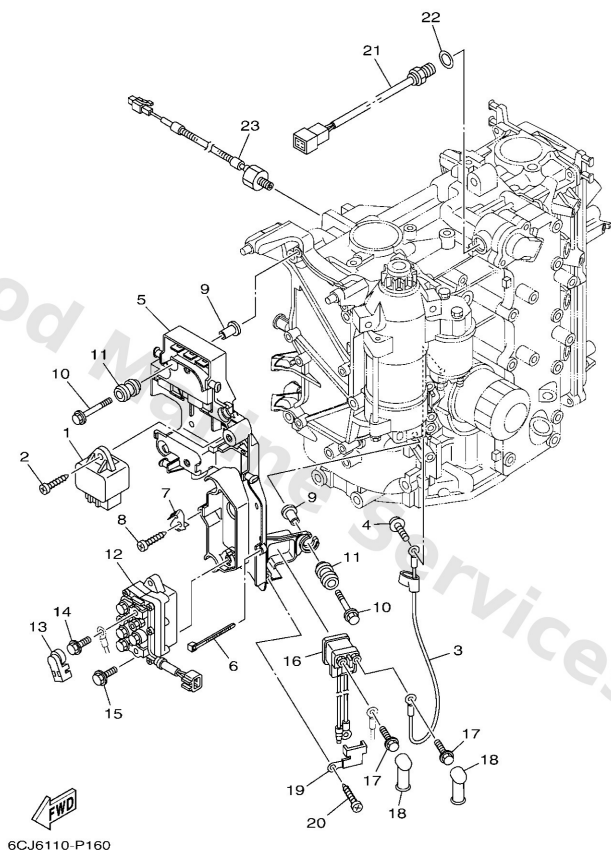
Ref	Part	
17	6CJ8258800 Plate	Buy now
18	6CJ8253B00 Plate, lock	Buy now
19	68V8131500 Lead wire assembly	Buy now
20	6C58238810 Plate	Buy now
22	64J8250400 Oil pressure switch assembly	Buy now
23	6CJ8194200 Cover	Buy now
24	9048012314 Grommet(3aa)	Buy now
25	9046513M24 Band, switch cord	Buy now
26	6CJ8355900 Cover, meter	Buy now
27	9016705009 Screw, tapping	Buy now

Electrical 2



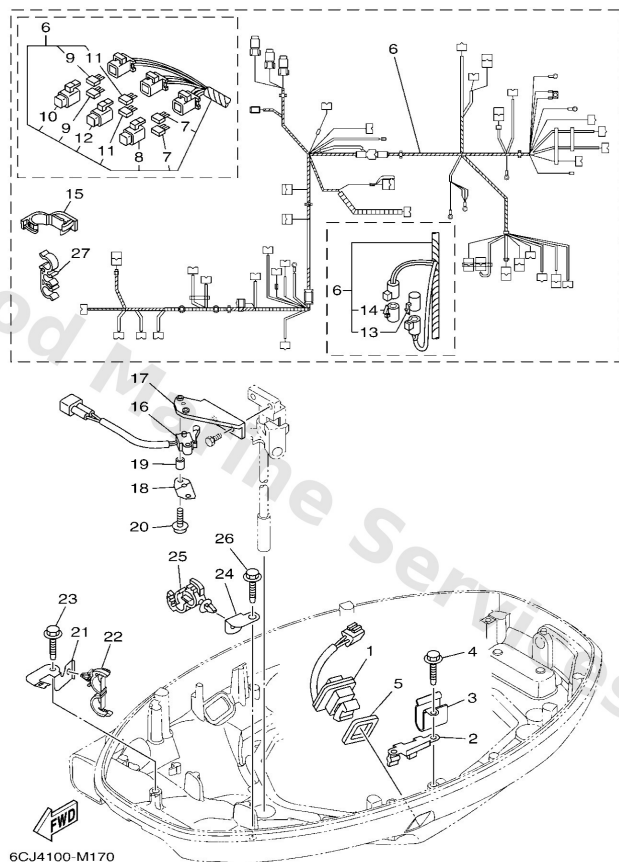
Ref	Part	
1	60E8195000 Relay assembly	Buy now
2	9778060620 Screw, tapping(6k8)	Buy now
3	6C58181500 Cord, starter motor	Buy now
4	9015904005 Screw, with washer	Buy now
5	6CJ8194801 Bracket	Buy now
6	9046513M97 Clamp	Buy now
7	6CJ8554800 Holder	Buy now
9	9038706119 Collar	Buy now
10	9011906M59 Bolt, with washer	Buy now
11	6A08231700 Damper, ignition coil	Buy now
12	63P8195000 Relay assembly	Buy now
13	6P28183X00 Cap, terminal	Buy now
14	97E9506610 Bolt, hexagon w/w deep recess	Buy now
15	97E9506520 Bolt, hexagon w/w deep recess	Buy now
16	68V8194A00 Relay	Buy now

Electrical 2



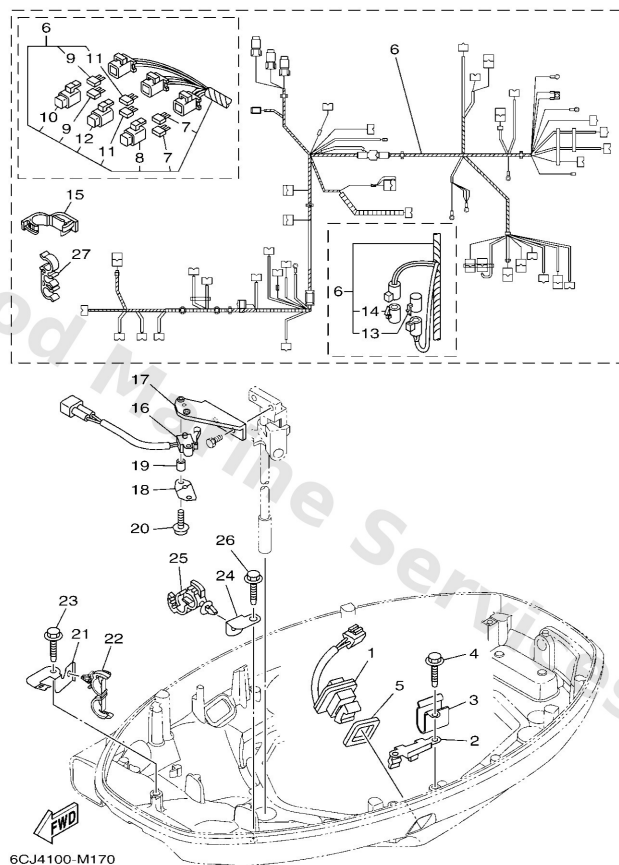
Ref	Part	
18	6G58211900 Cover, lead wire	Buy now
19	68F8195300 Stay, relay	Buy now
21	6CJ8579000 Thermosensor assembly	Buy now
22	9043014115 Gasket (663)	Buy now
23	6CJ8578000 Sensor, knock	Buy now

Electrical 3



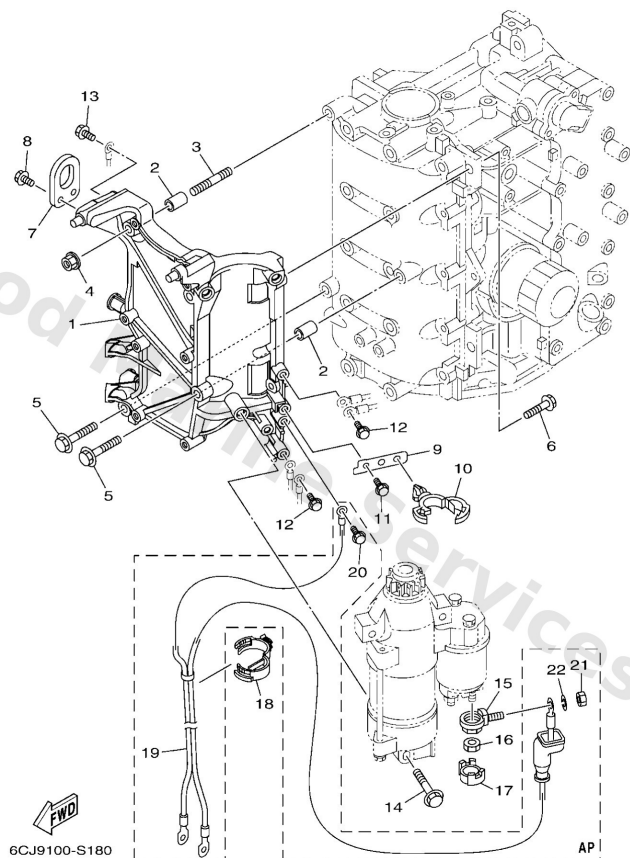
Ref	Part	
1	69J8256301 Trim & tilt switch assembly	Buy now
2	6BG8361400 Bracket	Buy now
3	9046508M89 Clamp	Buy now
4	9010906M86 Bolt	Buy now
5	69J8258700 Gasket	Buy now
6	6CJ8259012 Wire harness assembly FOR TILT LIMIT	Buy now
7	67F8215100 Fuse	Buy now
8	67F8215B10 Cap (yellow)	Buy now
9	67F8215110 Fuse	Buy now
10	67F8215B20 Cap (green)	Buy now
11	5JJ8215110 Fuse (15a)	Buy now
12	67F8215B00 Cap (black)	Buy now
13	6DA8258200 Cap 1 (female)	Buy now
14	6DA8258210 Cap 1 (male)	Buy now
15	9046418004 Clamp	Buy now

Electrical 3



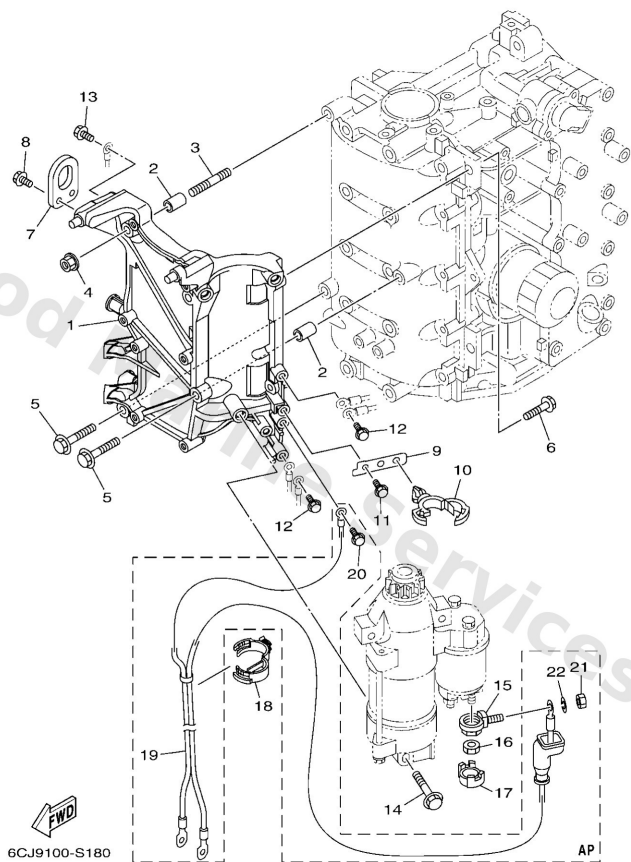
Ref	Part	
16	60V8259F00 Switch assembly	Buy now
17	6CJ8255400 Stay, neutral switch	Buy now
18	61A8258801 Plate	Buy now
19	9038704001 Collar	Buy now
20	9798504116 Screw, with washer(61b)	Buy now
21	6BG4281101 Stay	Buy now
22	9046418205 Clamp(4tr)	Buy now
24	63P4275600 Stay, clamp	Buy now
25	9046412183 Clamp(jn2)	Buy now
27	9046415008 Clamp	Buy now

Electrical 4



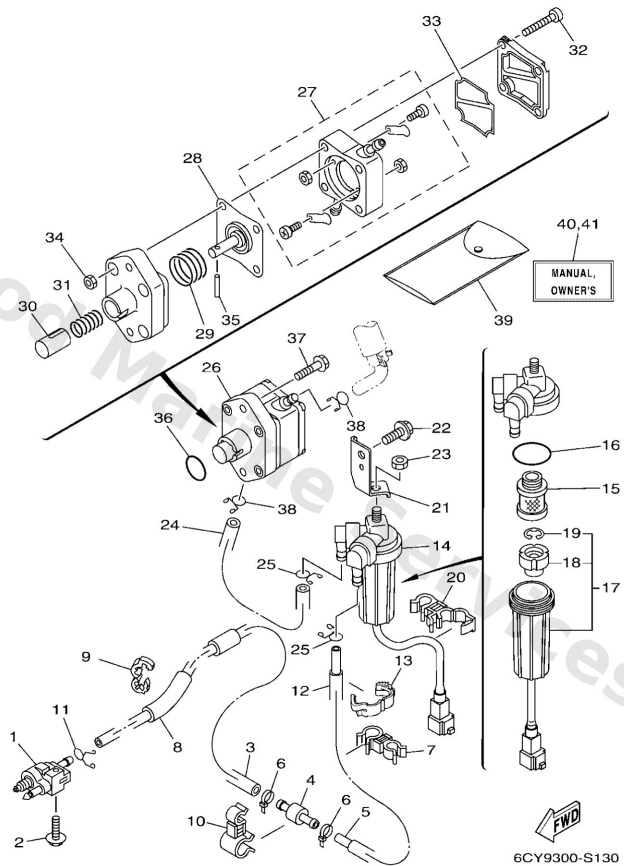
Ref	Part	
1	6CJ8182200 Bracket, starting motor	Buy now
2	9953010114 Pin, dowel(3vd)	Buy now
3	9568008330 Bolt, stud	Buy now
4	9017908M34 Nut	Buy now
5	97E9508535 Bolt, hexagon w/w deep recess	Buy now
6	97E9508525 Bolt, hexagon w/w deep recess	Buy now
7	62Y1111900 Hanger, engine	Buy now
8	97E9506520 Bolt, hexagon w/w deep recess	Buy now
9	6CJ8552500 Plate	Buy now
10	9046420181 Clamp(4ap)	Buy now
20	97E9506516 Bolt, hexagon w/w deep recess AP	Buy now
14	9751308545 Bolt, with washer	Buy now
15	60V8192500 Terminal	Buy now
16	9017908003 Nut	Buy now
17	68F8258200 Cover, wire harness	Buy now

Electrical 4



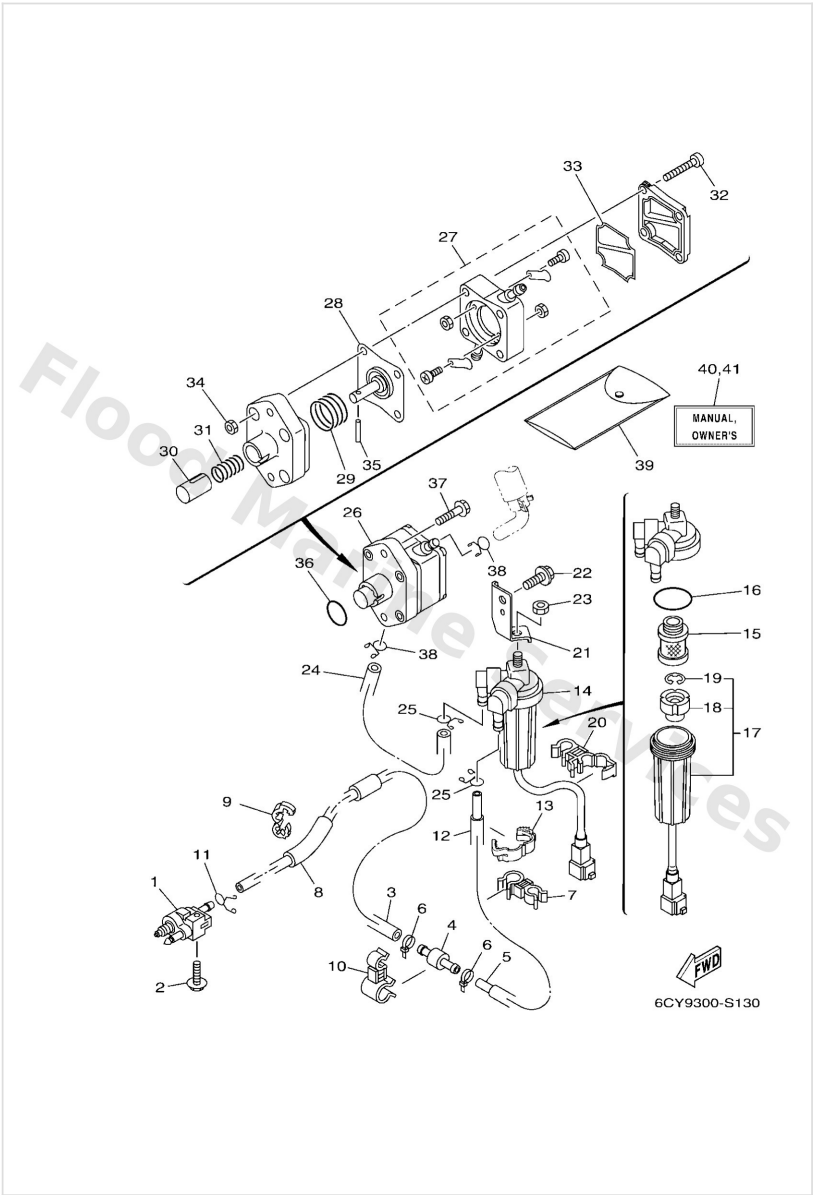
Ref	Part	
18	9046430003 Clamp	Buy now
19	6C582105U1 Battery cable AP	Buy now
21	9533308600 Nut(6I2) AP	Buy now
22	9290308100 Ybs67-8 washer, spring AP	Buy now

Fuel



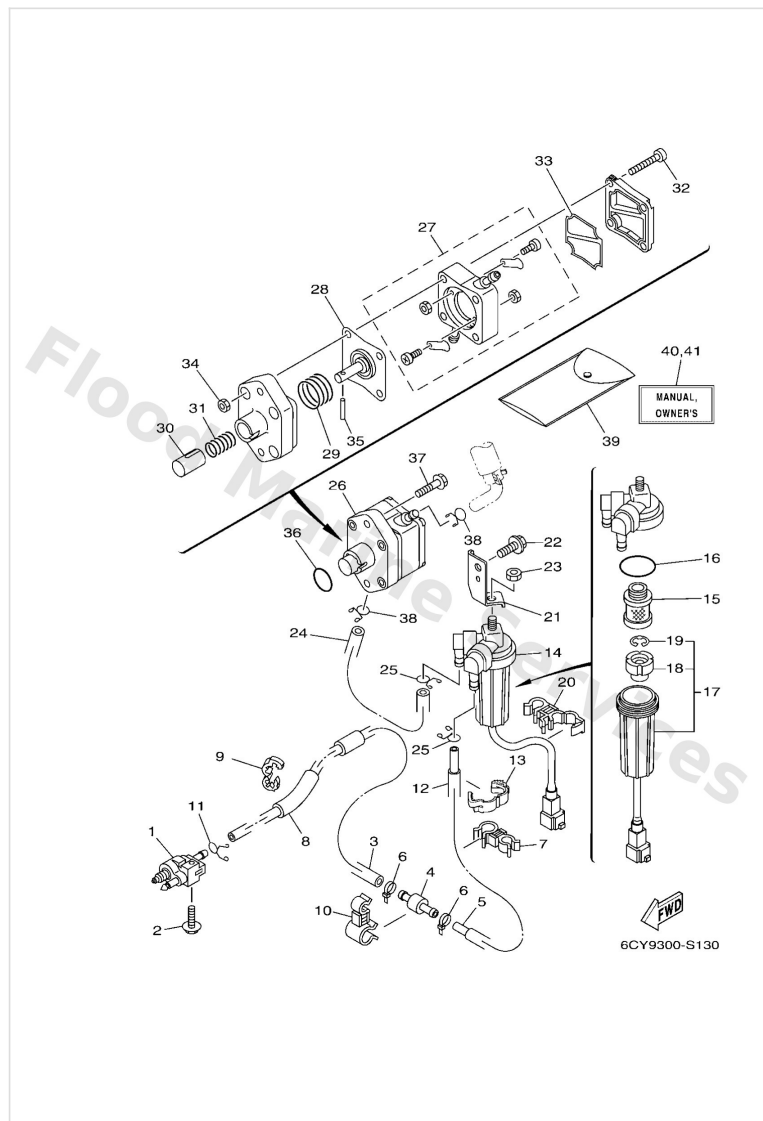
Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	97E9506525 Bolt, hexagon w/w deep recess	Buy now
3	6BG2431300 Pipe 3	Buy now
4	67F2437700 Pipe, joint 3	Buy now
5	90445133F0 Hose (l195)	Buy now
6	9046511M10 Clamp	Buy now
7	9046412004 Clamp	Buy now
8	9044613M11 Hose(6n6)	Buy now
9	9046413227 Clamp	Buy now
10	9046416017 Clamp	Buy now
11	9046709M17 Clip(6k8)	Buy now
12	9044615006 Hose	Buy now
13	9046414010 Clamp	Buy now
14	6D82456001 Filter assembly	Buy now
15	6D82456300 Element, filter (with tag)	Buy now

Fuel



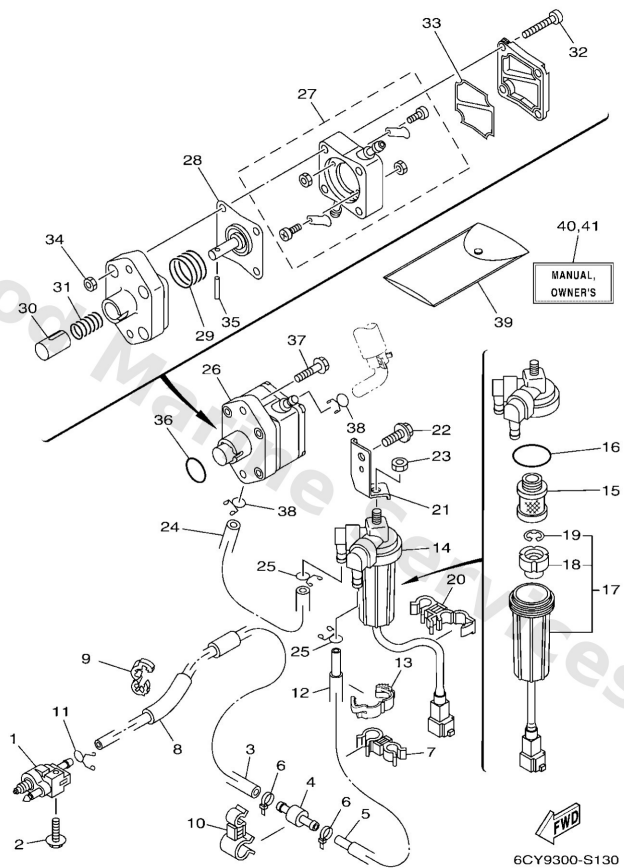
Ref	Part	
16	6D82456400 Gasket	Buy now
17	6D82456200 Cup, filter (with tag)	Buy now
18	6D82446900 Float, water level	Buy now
19	6D82451900 Clip	Buy now
20	9046412012 Clamp	Buy now
21	6CJ2456600 Bracket, filter	Buy now
22	95D9508016 Bolt, flange deep recess	Buy now
23	9538008600 Nut (661)	Buy now
24	6BG2431100 Pipe, fuel 1	Buy now
25	9046711M08 Clip(72x)	Buy now
26	6CJ2441000 Fuel pump assembly	Buy now
27	6CJ2441500 Body 4	Buy now
28	62Y2441102 Diaphragm	Buy now
29	62Y2442300 Spring, diaphragm	Buy now
30	6CJ1313100 Plunger	Buy now

Fuel



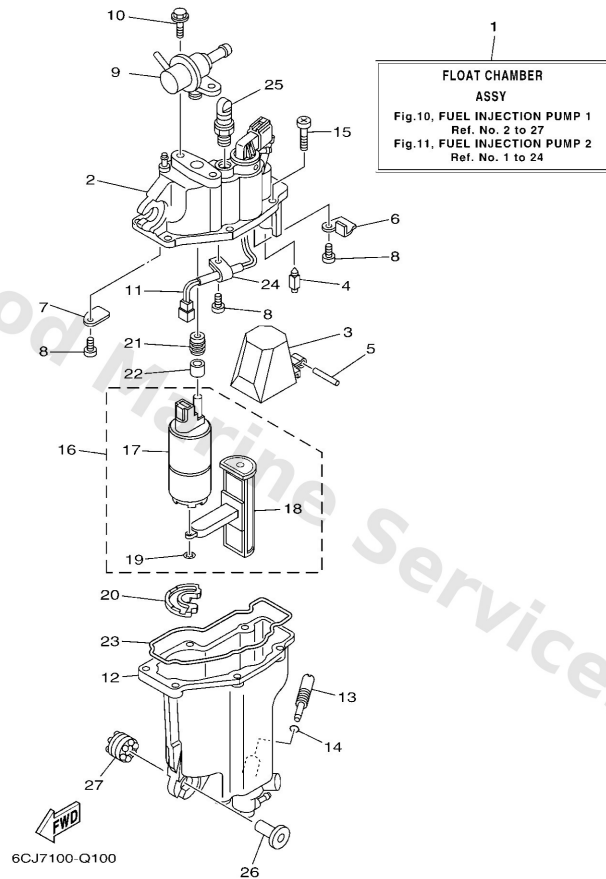
Ref	Part	
31	6CJ2445400 Spring	Buy now
32	62Y2444401 Screw	Buy now
33	6C52447100 Diaphragm	Buy now
34	9538005600 Nut, hexagon (663)	Buy now
35	6CJ2437400 Pin	Buy now
36	9321024M79 O-ring	Buy now
37	97E9506530 Bolt, hexagon w/w deep recess	Buy now
38	9046710M04 Clip, pipe 1 (6e9)	Buy now
39	6CJ2810000 Tool kit AP	Buy now
40	6C1281997HD0 Manual,owner's UR (NL)	Buy now
40	6C1281997HE0 Manual,owner's UR (E)	Buy now
40	6C1281997HF0 Manual,owner's UR (F)	Buy now
40	6C1281997HG0 Manual,owner's UR (D)	Buy now
40	6C1281997HH0 Manual,owner's UR (I)	Buy now
40	6C1281997HS0 Manual,owner's UR (ES)	Buy now

Fuel



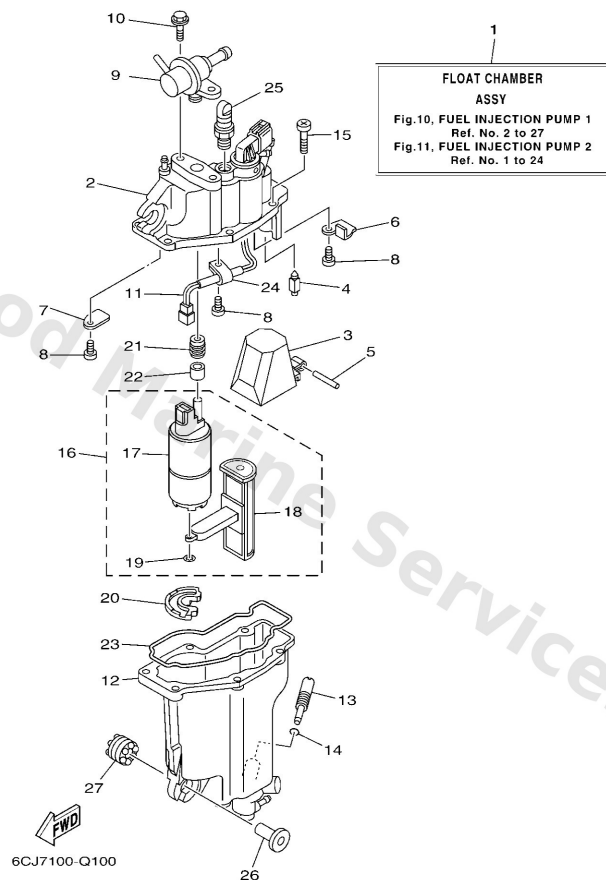
Ref	Part	
41	6C1281998HK0 Manual,owner's UR (DK)	Buy now
41	6C1281998HL0 Manual,owner's UR (SF)	Buy now
41	6C1281998HM0 Manual,owner's UR (S)	Buy now
41	6C1281998HN0 Manual,owner's UR (N)	Buy now
41	6C1281998HP0 Manual,owner's UR (P)	Buy now
41	6C1281998HR0 Manual,owner's UR (GR)	Buy now

Fuel Injection Pump 1



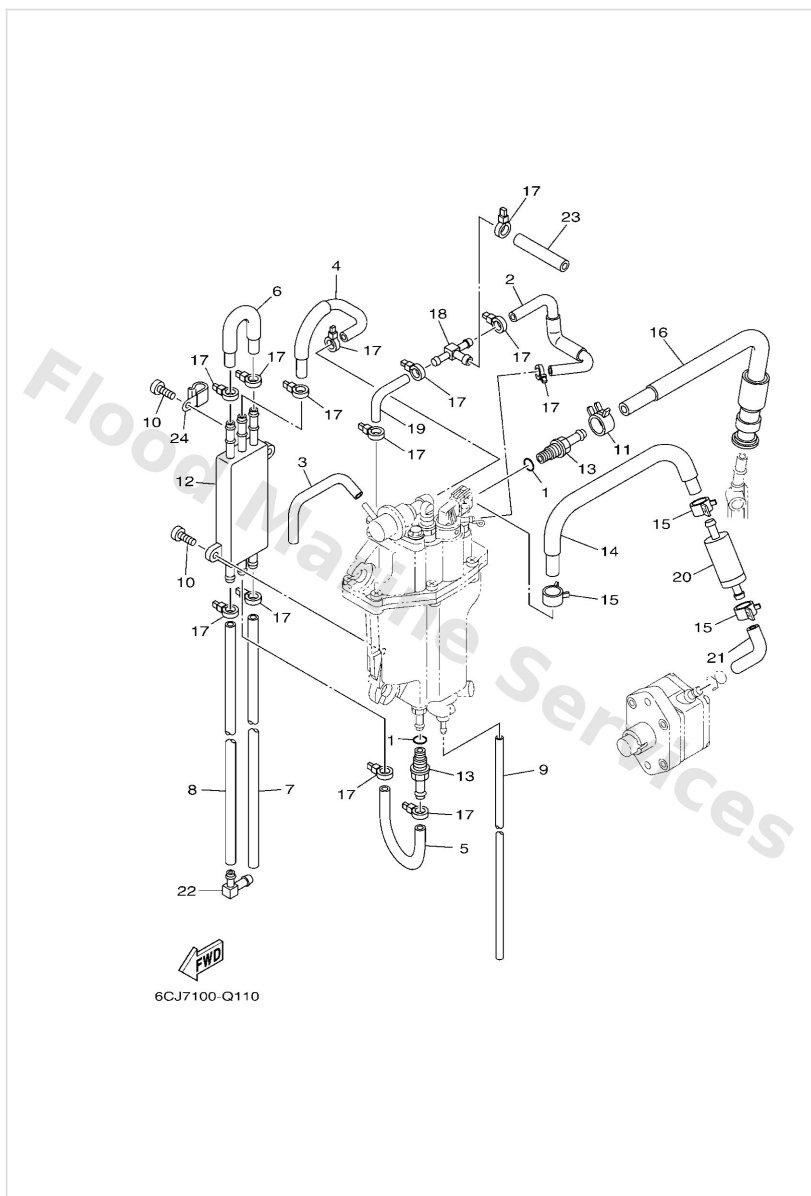
Ref	Part	
1	6CJ1418003 Float chamber assembly	Buy now
2	6C51418220 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454610 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R10 Plate, baffle 1	Buy now
7	6C52441T10 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6C51496020 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



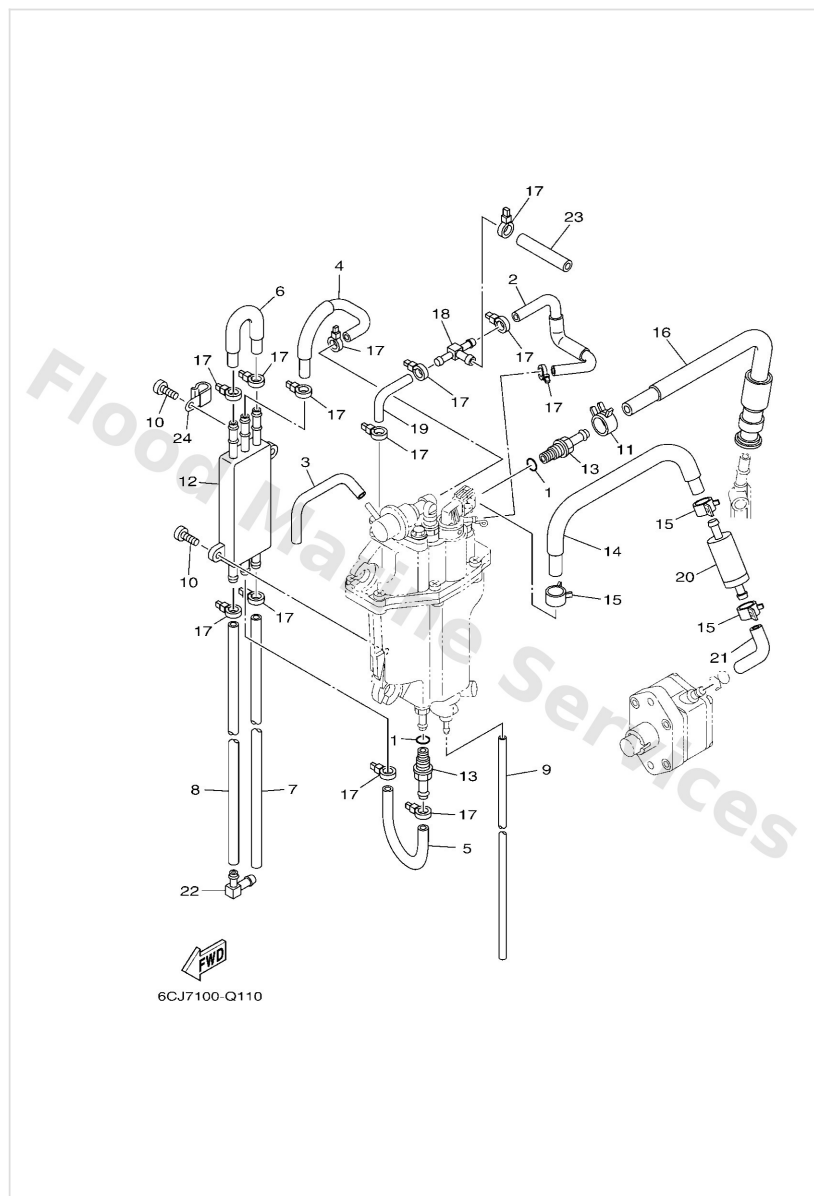
Ref	Part	
16	6C51391010 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51391500 Filter	Buy now
19	6C51412710 Clip	Buy now
20	6C51359300 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498410 Gasket, float chamber	Buy now
24	6C52133710 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M03 Collar (676)	Buy now
27	69L8551600 Spacer	Buy now

Fuel Injection Pump 2



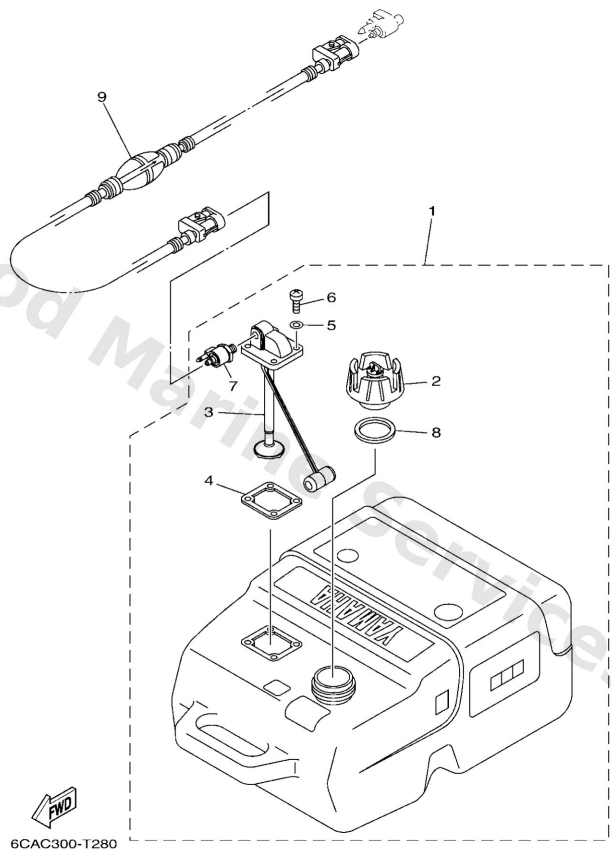
Ref	Part	
1	6C51373900 O-ring	Buy now
2	6CJ1354600 Hose 2	Buy now
3	6C51354200 Hose, vacuum sensing 1	Buy now
4	6CJ2432100 Pipe 10	Buy now
5	6C52432200 Pipe 11	Buy now
6	6CJ2432300 Pipe 12	Buy now
7	6CJ2432400 Pipe 13	Buy now
8	6CJ2432500 Pipe 14	Buy now
9	6BG1414900 Pipe	Buy now
10	6C52444400 Screw	Buy now
11	6C51357700 Clip	Buy now
12	6C52184101 Cooler	Buy now
13	6C51425100 Nipple	Buy now
14	6C51414800 Pipe	Buy now
15	6BG2438700 Clip	Buy now

Fuel Injection Pump 2



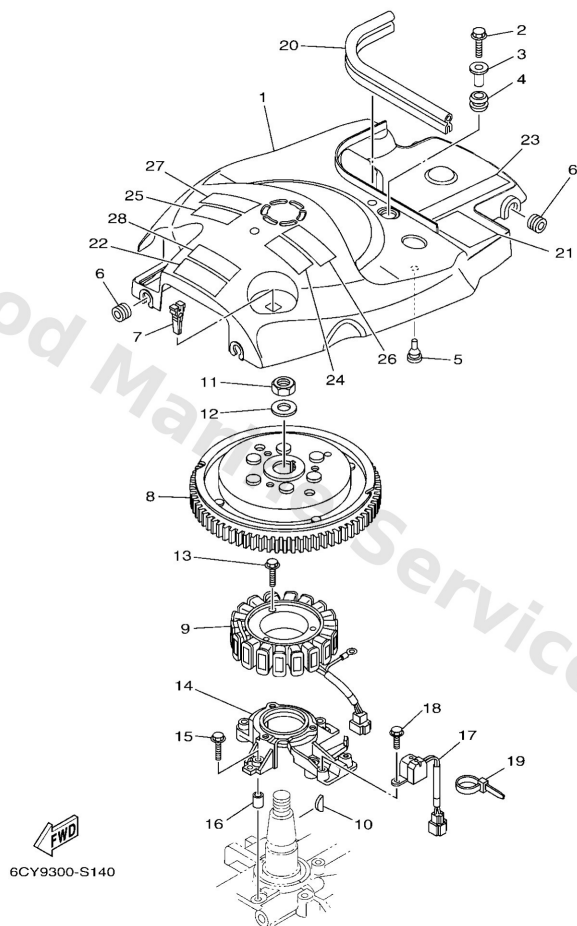
Ref	Part	
16	6CJ1397410 Pipe, fuel 4	Buy now
17	9046511M10 Clamp	Buy now
18	6C52437900 Pipe, joint 4	Buy now
19	6BG1354500 Hose 1	Buy now
20	6C52425100 Strainer 1	Buy now
21	6CJ2451B00 Hose, fuel inlet	Buy now
22	6C51410F00 Connector	Buy now
23	6C51354700 Hose 3	Buy now
24	9046508M83 Clamp	Buy now

Fuel Tank



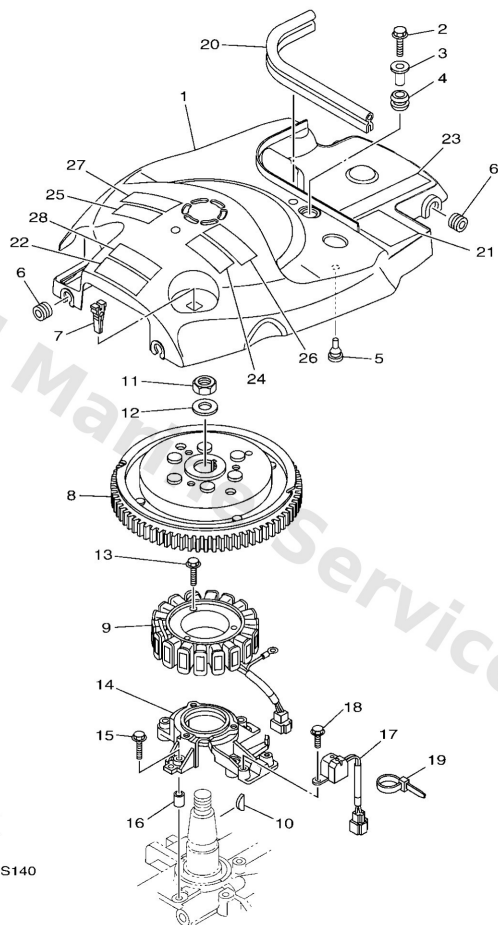
Ref	Part	
1	6YK2420105 Fuel tank comp. AP	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YK2426020 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2437711 Pipe, Joint 2	Buy now
8	6YL2464100 Gasket, cap 1	Buy now
9	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



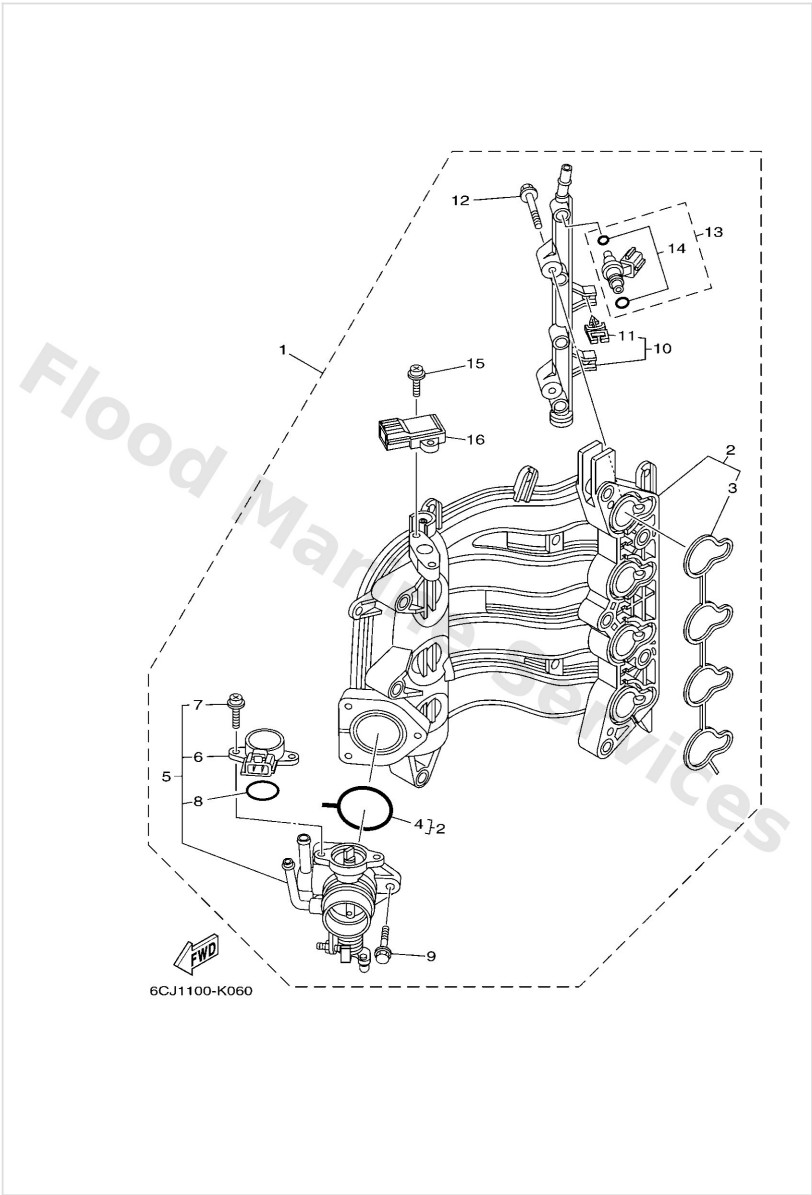
Ref	Part	
1	6CJ8133710 Cover, flywheel	Buy now
2	95D9506020 Bolt, flange deep recess	Buy now
3	9038706285 Collar	Buy now
4	9048015M31 Grommet (6g1)	Buy now
5	9048006M19 Grommet (6e3)	Buy now
6	9048012314 Grommet(3aa)	Buy now
7	67F2812A00 Puller, fuse	Buy now
8	6C58145000 Rotor assembly	Buy now
9	6C58141001 Stator assembly	Buy now
10	6H41154500 Key, woodruff	Buy now
11	9017020137 Nut, hexagon(663)	Buy now
12	9020121M18 Washer, plate (663)	Buy now
13	9502306030 Bolt, flange(4as)	Buy now
14	6C58556100 Base, magneto	Buy now
16	9953008012 Pin, dowel(6g8)	Buy now

Generator



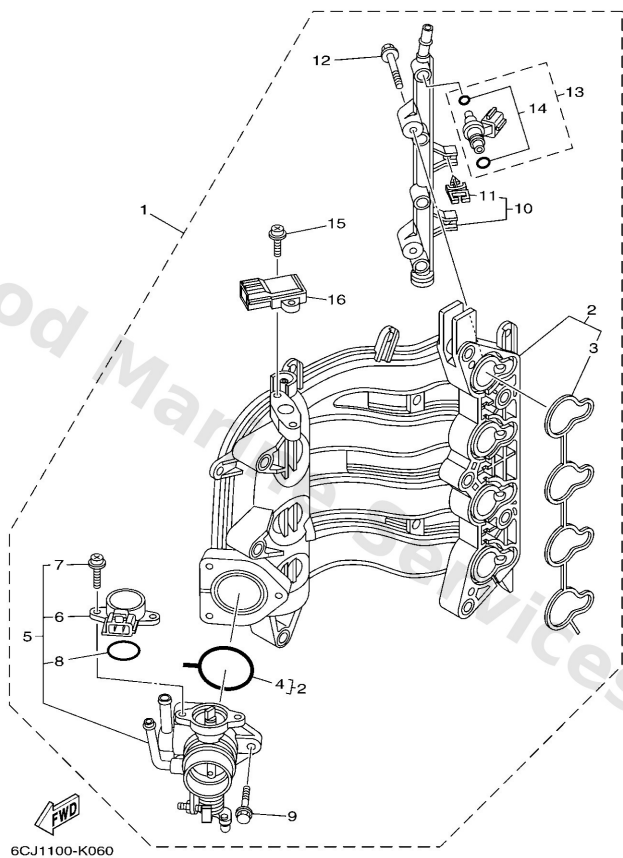
Ref	Part	
17	62Y8558000 Coil, pulser	Buy now
18	9759505512 Bolt, hexagon	Buy now
19	9046513M97 Clamp	Buy now
20	6BG4261700 Damper, form	Buy now
21	62Y8362600 Mark. 6	Buy now
22	6CJ8191900 Graphic, regulator	Buy now
23	6C51343763 Mark, caution	Buy now
24	6EE8199540 Label, warning	Buy now
25	6EE8199550 Label, warning	Buy now
26	6EE8199440 Label, safety	Buy now
27	6EE8199450 Label, safety	Buy now
28	6AG8199600 Mark	Buy now

Intake 1



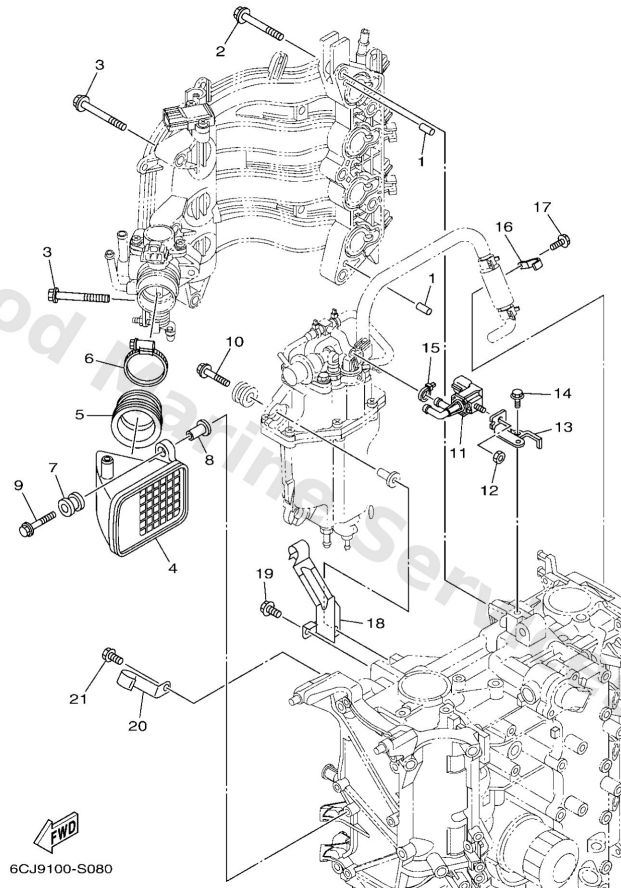
Ref	Part	
1	6CJ1420002 Intake assembly	Buy now
2	6CJ1364101 Manifold, intake 1	Buy now
3	6C51364500 Gasket, manifold 1	Buy now
4	6C51355700 Gasket	Buy now
5	6CJ1375001 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6C51316100 Pipe, delivery 1	Buy now
11	9046407M56 Clamp	Buy now
12	6C51444600 Bolt	Buy now
13	6C51376100 Injector assembly	Buy now
14	6C51410B00 Packing kit	Buy now
15	6C58114610 Screw 2	Buy now

Intake 1



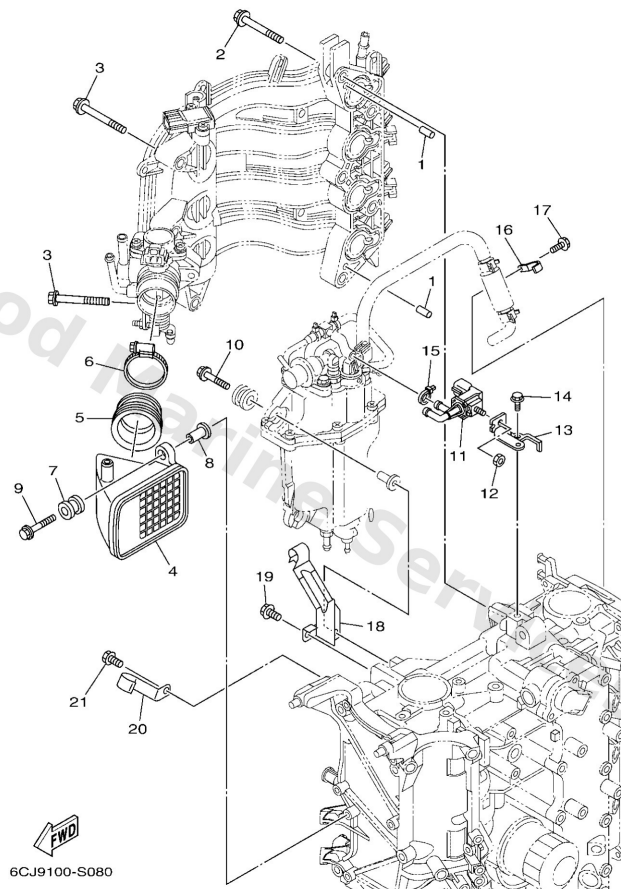
Ref	Part	
16	68F8368800 Sensor assembly	Buy now

Intake 2



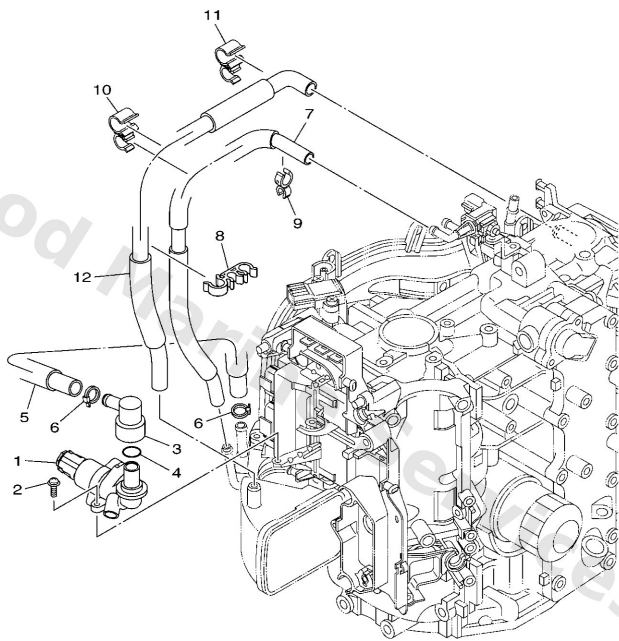
Ref	Part	
1	9360812M05 Pin, dowel b (6e5)	Buy now
2	9011908069 Bolt, with washer	Buy now
3	9011906087 Bolt, with washer	Buy now
4	6C51444010 Silencer assembly, intake	Buy now
5	6C51445301 Joint, air cleaner 1	Buy now
6	9045050001 Hose Clamp assembly	Buy now
7	6A08231700 Damper, ignition coil	Buy now
8	9038706119 Collar	Buy now
9	9011906126 Bolt, with washer	Buy now
10	9011906M61 Bolt, with washer	Buy now
11	6C58612000 Solenoid valve assembly	Buy now
12	9538006600 Nut(661)	Buy now
13	6BG8611210 Stay, solenoid	Buy now
14	97E9506516 Bolt, hexagon w/w deep recess	Buy now
15	9046511M10 Clamp	Buy now

Intake 2



Ref	Part	
16	6CJ1342800 Bracket, strainer 1	Buy now
18	6C51537800 Holder	Buy now
19	97E9506514 Bolt, hexagon w/w deep recess	Buy now
20	6C51537811 Holder	Buy now

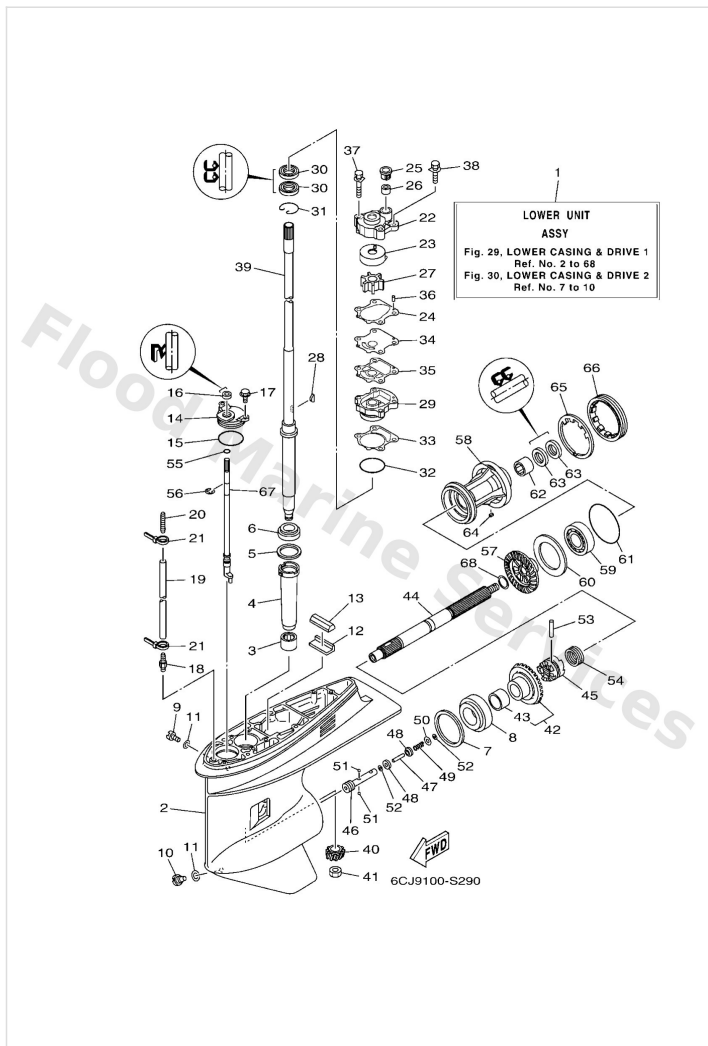
Intake 3



6CJ1100-K080

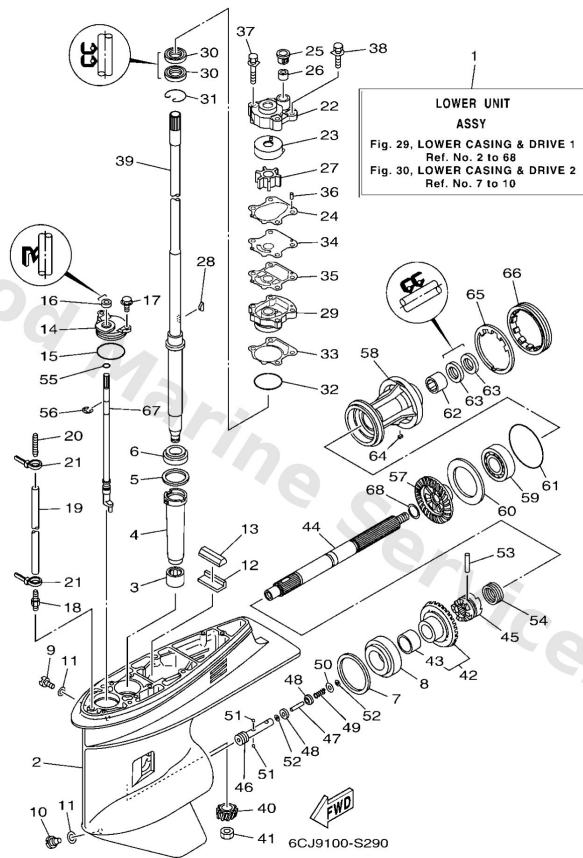
Ref	Part	
1	6C51371300 Valve, idle speed control	Buy now
2	9798005214 Screw, with washer	Buy now
3	6CJ1137200 Nipple, hose	Buy now
4	9321033003 O-ring	Buy now
5	6CJ1354300 Hose, air	Buy now
6	9046511M10 Clamp	Buy now
7	6CJ1257600 Hose 1	Buy now
8	9046415008 Clamp	Buy now
9	9046412006 Clamp	Buy now
10	9046415007 Clamp	Buy now
12	6CJ1531A00 Hose, breather 1	Buy now

Lower Casing & Drive 1



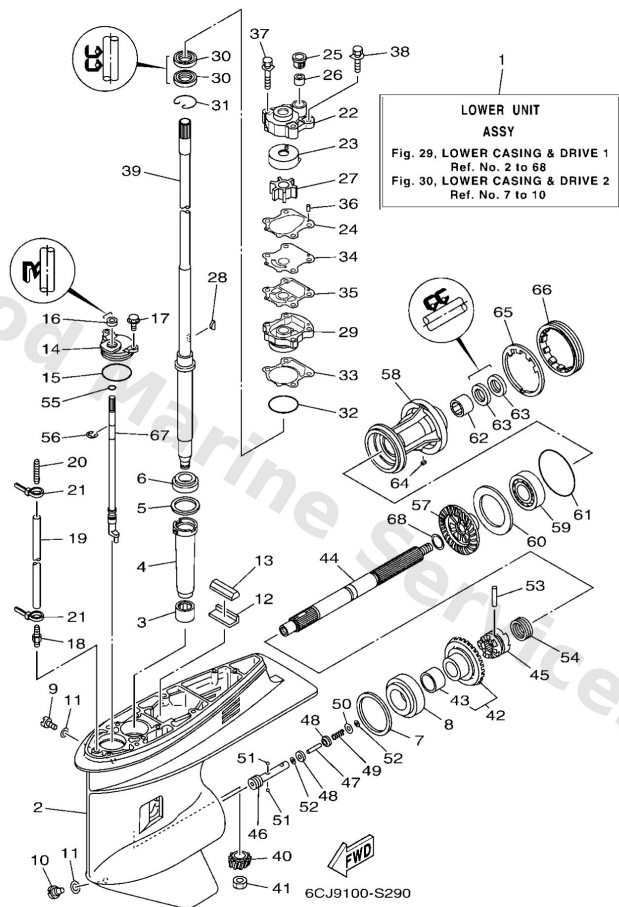
Ref	Part	
1	6CJ45300318D Lower unit assembly L(21.0")	Buy now
1	6CJ45300418D Lower unit assembly X(25.5")	Buy now
2	67F45301008D Casing, lower	Buy now
3	9331552563 Bearing	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



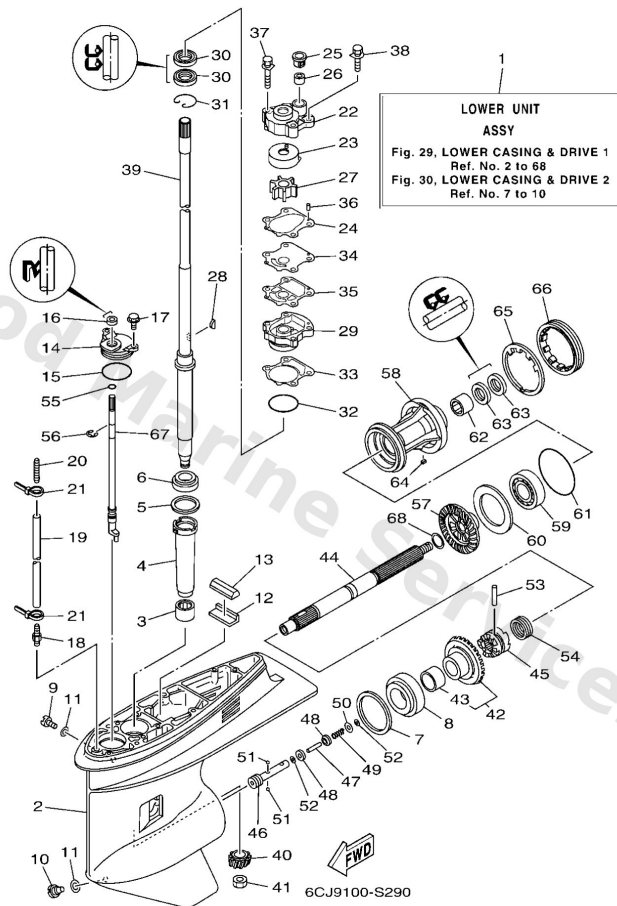
Ref	Part	
7	6884556720 Shim (t:0.15mm) UR	Buy now
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	9333200095 Bearing	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008003 Gasket	Buy now
12	6634537600 Guide, seal damper	Buy now
13	6884537500 Damper, seal 2	Buy now
14	6884532100 Plate	Buy now
15	9321049046 O-ring (620)	Buy now
16	9310609014 Oil seal	Buy now
17	97E9506516 Bolt, hexagon w/w deep recess	Buy now

Lower Casing & Drive 1



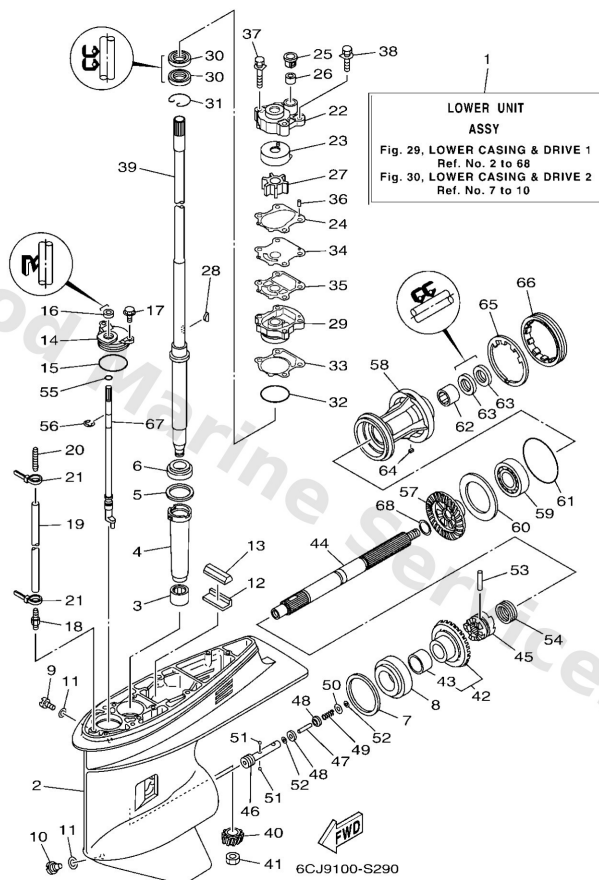
Ref	Part	
18	6E54537800 Nipple, hose	Buy now
19	9044507M31 Hose (I200) X(25.5")	Buy now
19	9044507ME8 Hose (I250) L(21.0")	Buy now
20	6E58355810 End, nipple	Buy now
21	9046511M10 Clamp	Buy now
22	6CJ4431100 Housing, water pump	Buy now
23	63D4432200 Insert, cartridge	Buy now
24	6CJ4431500 Gasket, water pump	Buy now
25	63D4431200 Cover, water pump housing	Buy now
26	6634436600 Damper, water seal 2	Buy now
27	6H34435200 Impellar	Buy now
28	9028003M03 Key, woodruff (697)	Buy now
29	6CJ4434100CA Housing, water pump	Buy now
30	9310123070 Oil seal (663)	Buy now
31	9345040165 Circlip	Buy now

Lower Casing & Drive 1



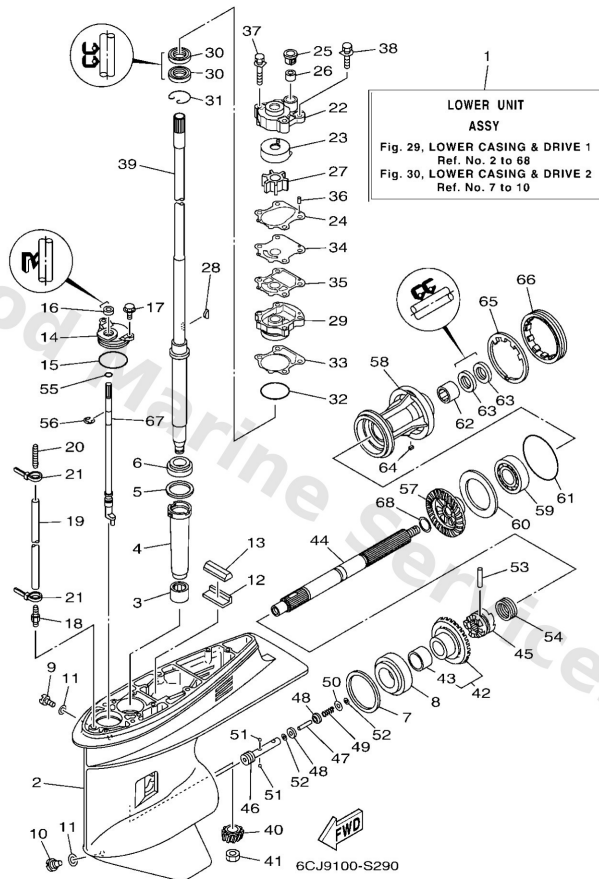
Ref	Part	
32	9321046044 O-ring	Buy now
33	6CJ4431600 Gasket, water pump	Buy now
34	6CJ4432300 Outer plate, cartridge	Buy now
35	6CJ4432400 Gasket, cartridge	Buy now
36	9360410M03 Pin, dowel (688)	Buy now
37	9011908M33 Bolt, with washer(6b0)	Buy now
38	9011908M14 Bolt, with washer	Buy now
39	64J4550130 Drive shaft comp. (l, d: 18mm) L(21.0")	Buy now
39	64J4550140 Drive shaft comp. (x, d: 18mm) X(25.5")	Buy now
40	6CJ4555100 Pinion (12t)	Buy now
41	9017016M01 Nut, hexagon (688)	Buy now
42	6CJ4556000 Gear 1 (28t)	Buy now
43	93317322V0 Bearing	Buy now
44	67F4561101 Shaft, propeller	Buy now
45	6D84563100 Clutch, dog	Buy now

Lower Casing & Drive 1



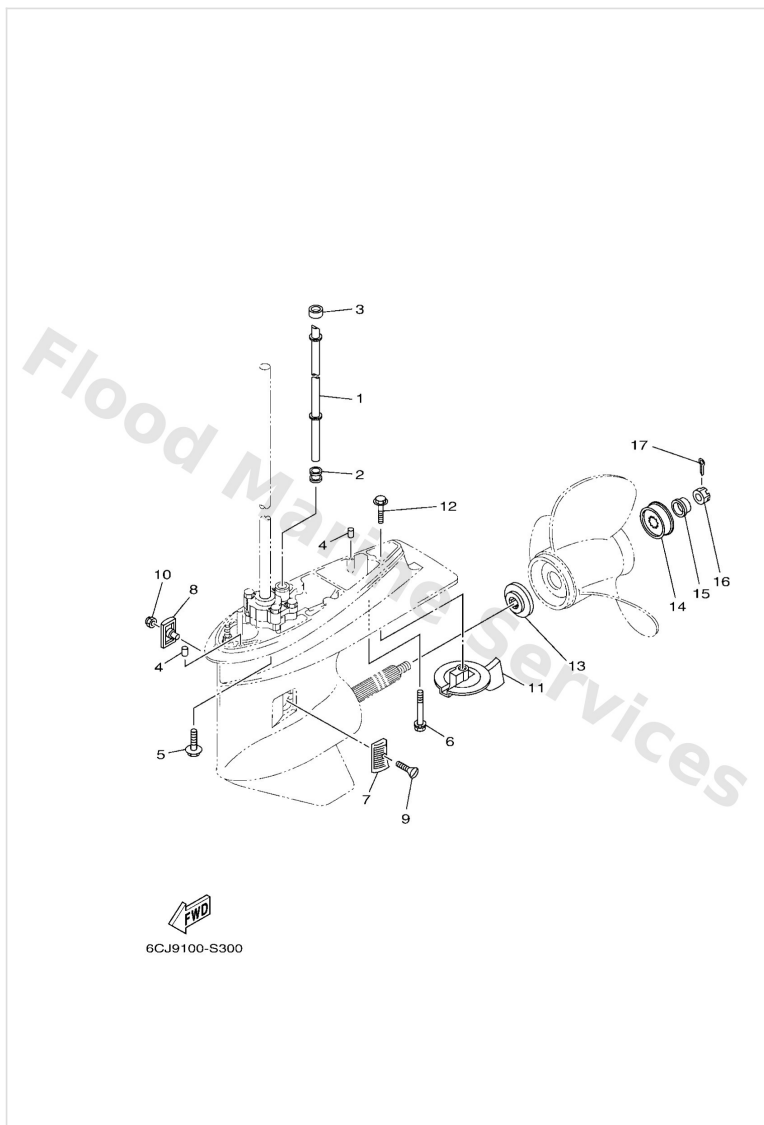
Ref	Part	
46	67F4563400 Slide, shift	Buy now
47	6H14566800 Shaft, free 1	Buy now
48	6H14563500 Plunger, shift	Buy now
49	9050112M48 Spring (6h1)	Buy now
50	9020103313 Washer, plate 8077743700	Buy now
51	9350316003 Ball	Buy now
52	9018302M03 Nut, spring (6h1)	Buy now
53	9025007M02 Pin, straight (688)	Buy now
54	6884563300 Ping, cross pin	Buy now
55	9321007003 O-ring (11m)	Buy now
56	9900108600 Circlip(2r6)	Buy now
57	68S4557100 Gear	Buy now
58	67F4533100CA Housing, bearing	Buy now
59	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
60	67F4557600 Washer, thrust 2	Buy now

Lower Casing & Drive 1



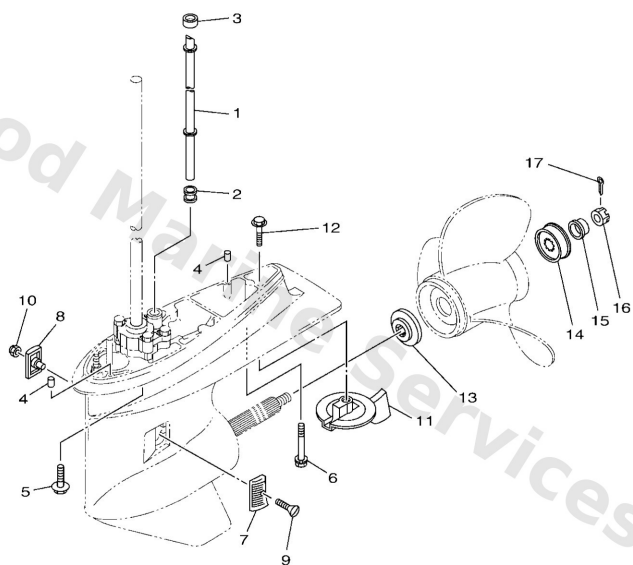
Ref	Part	
61	9321086M39 O-ring (6e5)	Buy now
62	93317325U0 Brg,needle	Buy now
63	9310125M03 Oil seal	Buy now
64	9028204010 Key, strait(663)	Buy now
65	6884538302 Washer, claw	Buy now
66	6884538402 Nut	Buy now
67	64J4415001 Shift cam assembly	Buy now
68	9020125M05 Washer, plate	Buy now

Lower Casing & Drive 2



Ref	Part	
1	6CJ4436100 Tube, water 1 L(21.0")	Buy now
1	6CJ4436110 Tube, water 1 X(25.5")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	6634436600 Damper, water seal 2	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	9011910068 Bolt, with washer L(21.0")	Buy now
6	9011908M84 Bolt, with washer L(21.0")	Buy now
7	6H14521400 Cover, water inlet	Buy now
8	6H14521500 Cover, water inlet	Buy now
9	9015105M00 Screw, countersunk(692)	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	67F4537100 Tab-trim	Buy now
12	9010510M67 Bolt, hexagon (663)	Buy now
13	6884598701 Spacer	Buy now
14	67F4599700 Spacer 2	Buy now

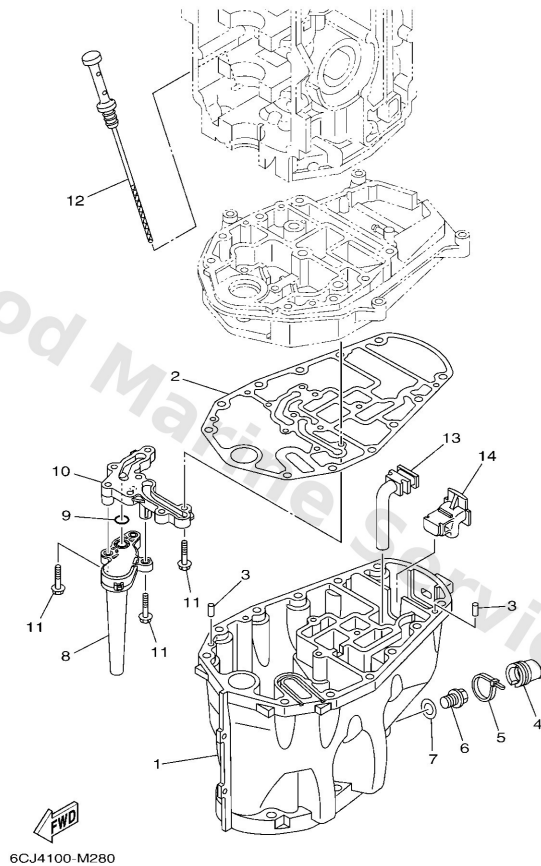
Lower Casing & Drive 2




6CJ9100-S300

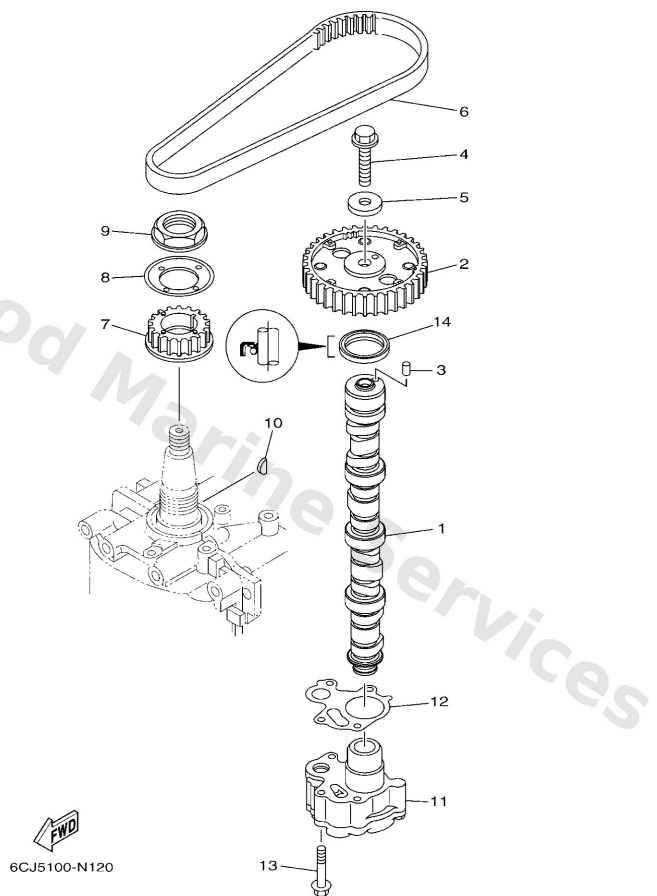
Ref	Part	
15	9038925M00 Bush	Buy now
16	9017116011 Nut, castle (663)	Buy now
17	9149030025 Pin cotter	Buy now

Oil Pan



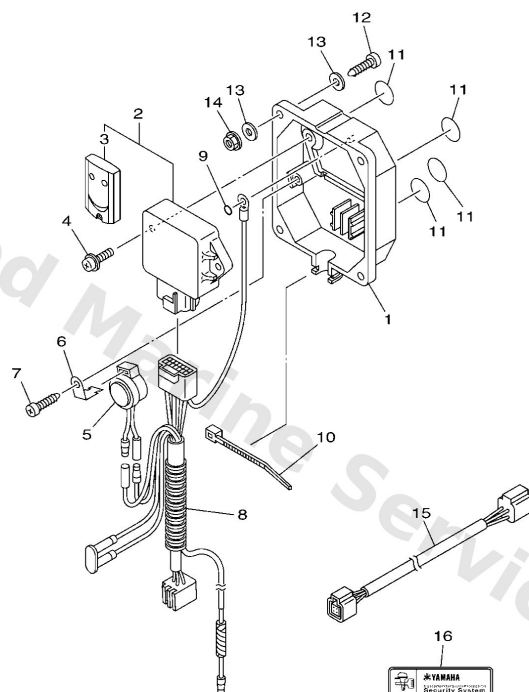
Ref	Part	
1	6C51531102 Oil pan	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	6CJ1531600 Damper 1	Buy now
5	9046511M59 Clamp(63m)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	6CJ1341110 Strainer, oil	Buy now
9	9321012790 O-ring(3ld)	Buy now
10	6CJ1533310 Cover	Buy now
11	9581206025 Bolt, flange	Buy now
12	6C51536200 Plug, oil level	Buy now
13	6C54513510 Pipe	Buy now
14	6C54513610 Pipe	Buy now

Oil Pump



Ref	Part	
1	6CJ1217100 Camshaft 1	Buy now
2	6C51153710 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003017 Key Woodruff 146115450000	Buy now
11	6CJ1330000 Oil pump assembly	Buy now
12	6C51332900 Gasket, pump cover	Buy now
13	9011906025 Bolt, with washer	Buy now
14	9310237M40 Oil seal(62y)	Buy now

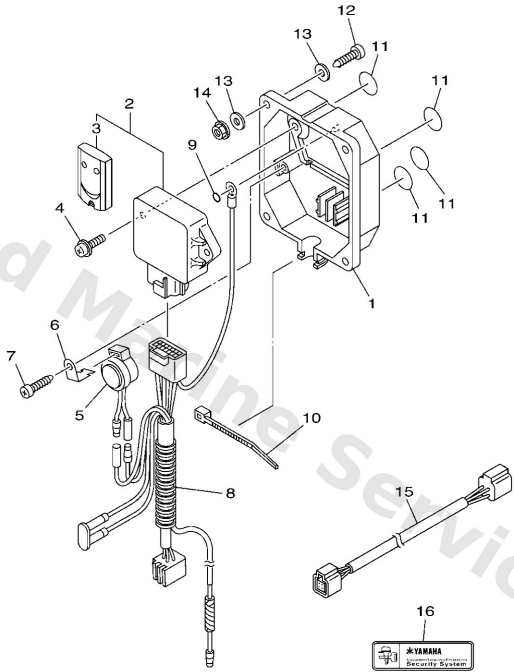
Optional Parts 1



6CJ1100-K370

Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626003 Remote control unit assembly	Buy now
3	6AA8626101 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

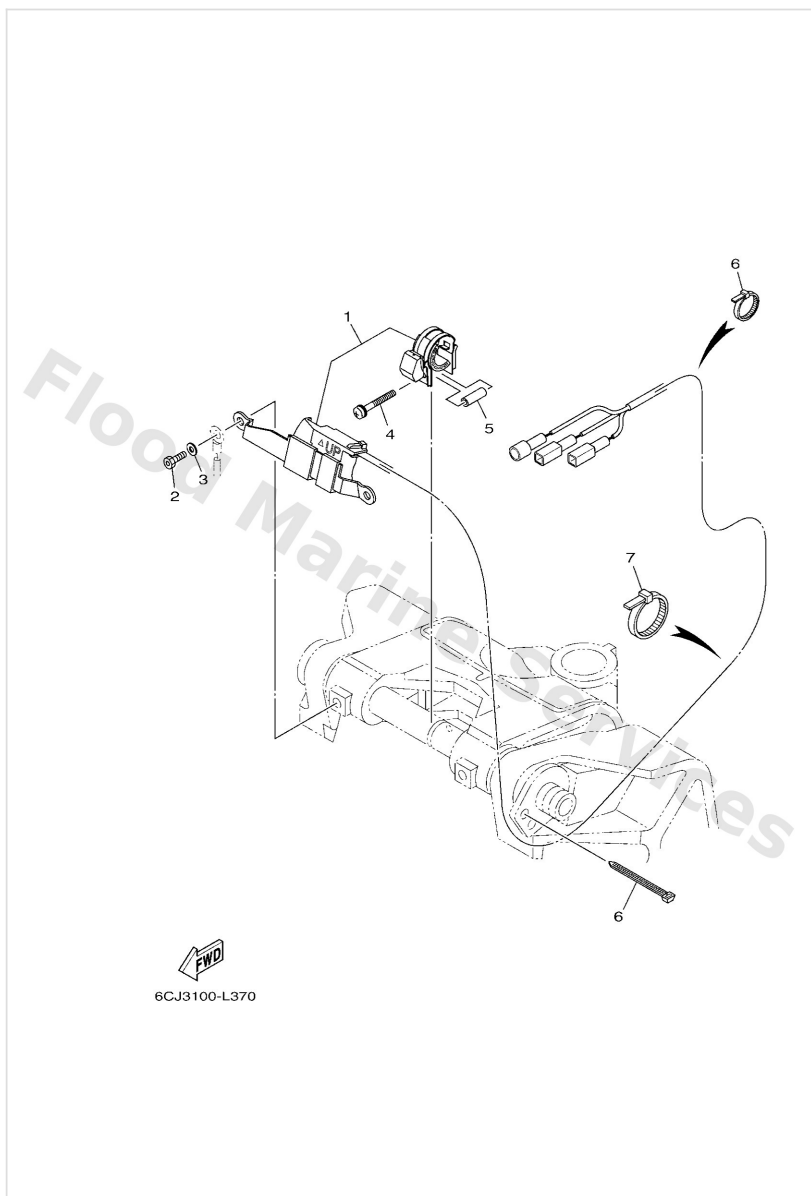
Optional Parts 1



6CJ1100-K370

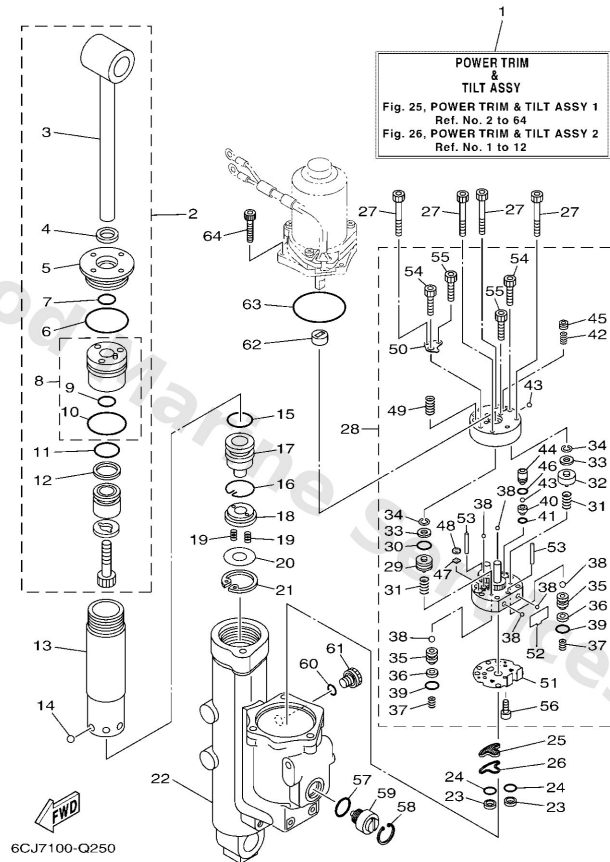
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Optional Parts 2



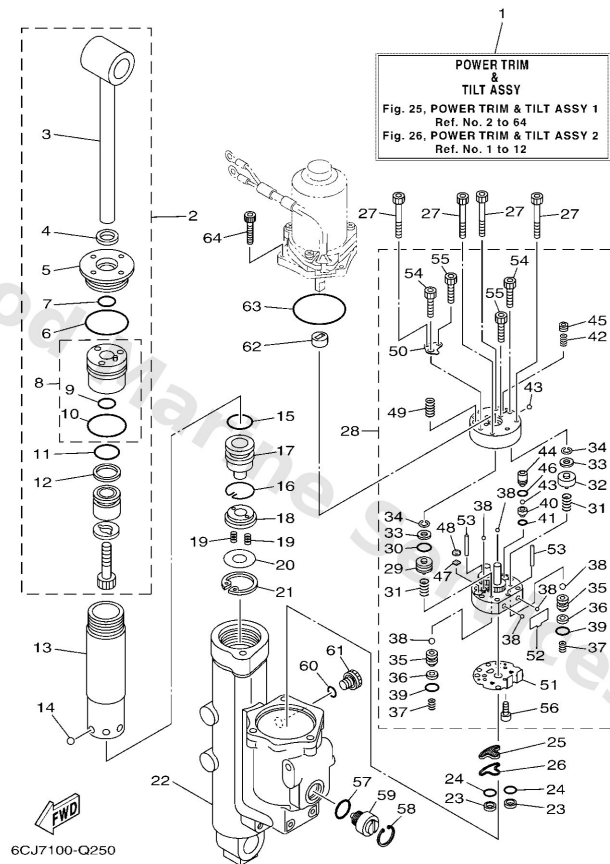
Ref	Part	
1	6C5825E000 Tilt limit switch assembly	Buy now
2	9010906M88 Bolt(61a)	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9015905059 Screw, with washer	Buy now
5	9038705004 Collar	Buy now
6	9046511M10 Clamp	Buy now
7	9046513M18 Clamp	Buy now

Power Trim & Tilt Assy 1



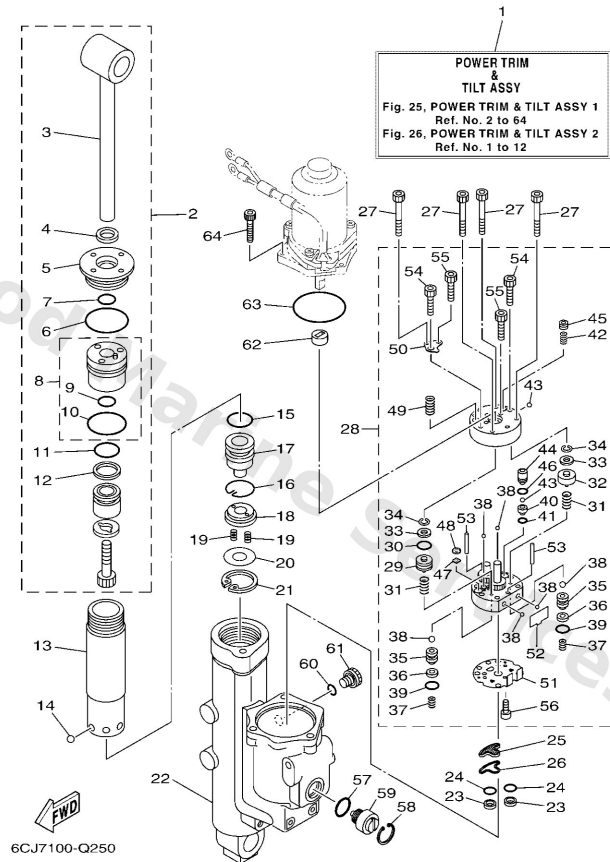
Ref	Part	
1	6CJ4380012 Power trim & tilt assembly	Buy now
2	6CJ4381010 Tilt piston sub assembly	Buy now
3	6CJ4380110 Rod	Buy now
4	62Y4382200 Seal, trim dust	Buy now
5	6CJ4382110 Screw, trim cylinder end	Buy now
6	9321049001 O-ring	Buy now
7	6CJ4386300 O-ring	Buy now
8	6CJ4380R10 Cylinder end sub assembly	Buy now
10	9321044006 O-ring	Buy now
11	6C54386100 O-ring	Buy now
12	6C54387100 Ring, back up	Buy now
13	6CJ2247110 Cylinder, shock absorber	Buy now
14	9350316003 Ball	Buy now
16	6C54387500 Ring, snap	Buy now
17	6CJ4381B10 Free piston sub assembly	Buy now

Power Trim & Tilt Assy 1



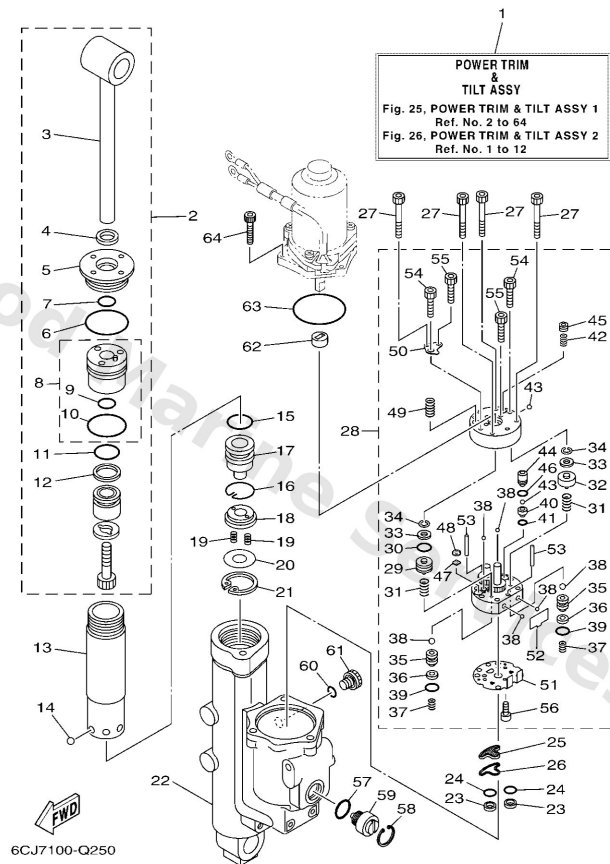
Ref	Part	
18	6C54389900 Plate stopper	Buy now
19	62X4384H00 Spring	Buy now
20	6C52243500 Plate, valve 2	Buy now
21	9900932500 Circlip(46t)	Buy now
22	6CJ4380K11 Cylinder, tilt sub assembly	Buy now
23	6C54381710 Filter 2	Buy now
24	69J4389J00 O-ring	Buy now
25	6C54381600 Filter 1	Buy now
26	6C54380G00 Plate	Buy now
27	9131805045 Bolt	Buy now
28	6CJ4383010 Gear pump assembly	Buy now
29	6D84384100 Piston, shuttle	Buy now
30	6H14388300 O-ring	Buy now
31	69J4389400 Spring, shuttle return	Buy now
32	6D84384M00 Piston, shuttle 2	Buy now

Power Trim & Tilt Assy 1



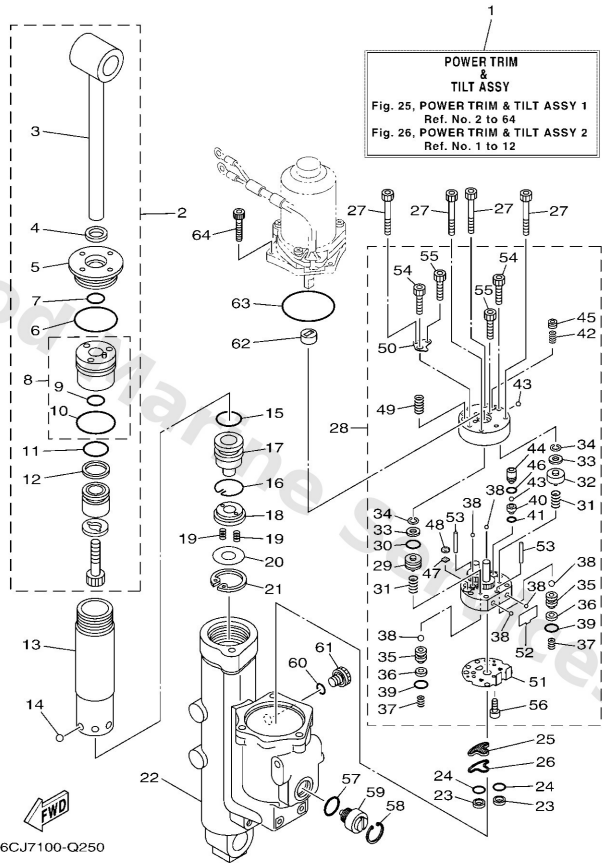
Ref	Part	
33	69A4384F00 Seal, main valve	Buy now
34	9900203600 Circlip(6I5)	Buy now
35	6EK4382E00 Adaptor 2	Buy now
36	6C64387G00 Washer	Buy now
37	6C64385300 Spring, main valve	Buy now
38	9350532038 Ball(7fk)	Buy now
40	6D84385100 Seat, relief valve	Buy now
41	93210064A5 O-ring(61a)	Buy now
42	6C54385510 Spring, up relief	Buy now
43	9350108001 Ball	Buy now
44	6D84384400 Pin, valve support	Buy now
45	6D84384300 Screw, valve lock	Buy now
46	9321004N51 O-ring	Buy now
47	6H14384G11 Seal, relief valve	Buy now
48	6H14384410 Pin, valve support	Buy now

Power Trim & Tilt Assy 1



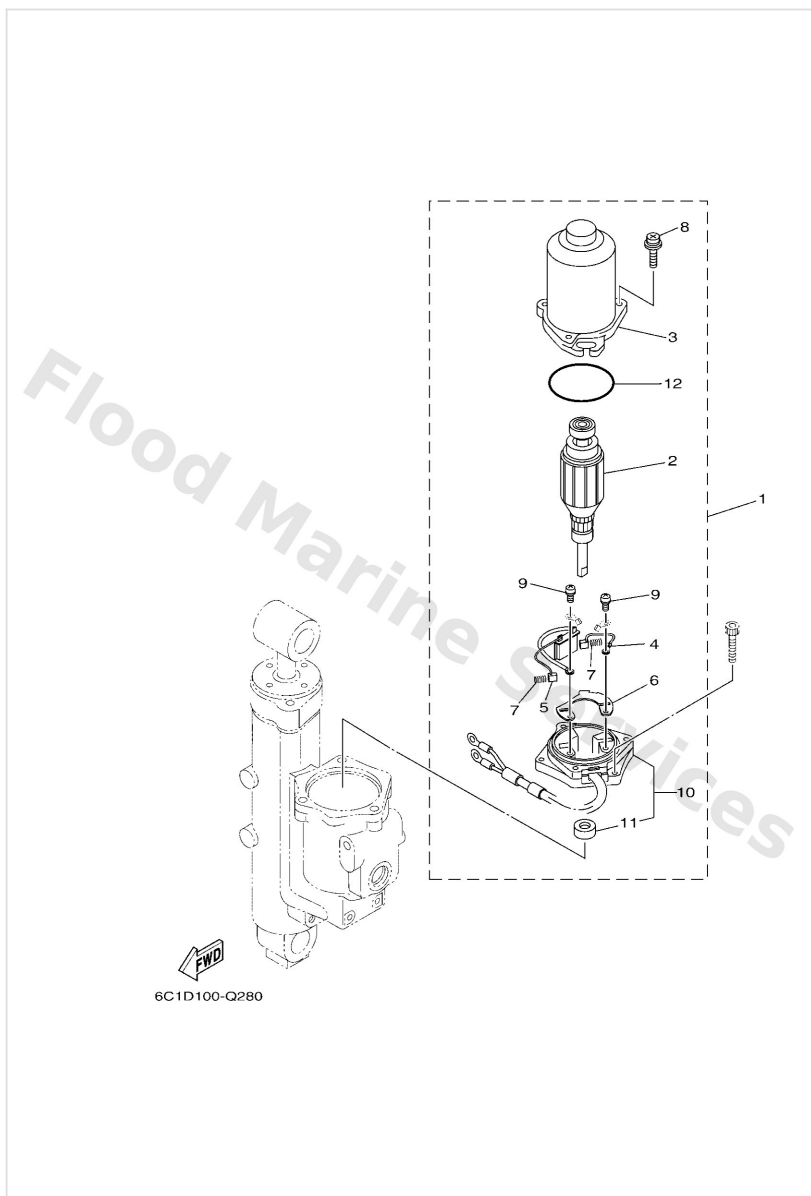
Ref	Part	
49	6C54385610 Spring, down relief	Buy now
50	6D84382L00 Cap, relief valve	Buy now
51	6C54389500 Seat, relief valve	Buy now
52	6C54385400 Spring, manual release	Buy now
53	9360426256 Pin, dowel	Buy now
54	9131805030 Bolt	Buy now
55	9131803025 Bolt	Buy now
56	9131803005 Bolt	Buy now
57	6D84386300 O-ring	Buy now
58	6H14387500 Ring, snap	Buy now
59	6CJ4384510 Screw, manual release	Buy now
60	9321009165 O-ring	Buy now
61	6CJ4382910 Plug, reservoir	Buy now
62	6C54383100 Connector, shaft	Buy now
63	9321064488 93210-64488	Buy now

Power Trim & Tilt Assy 1



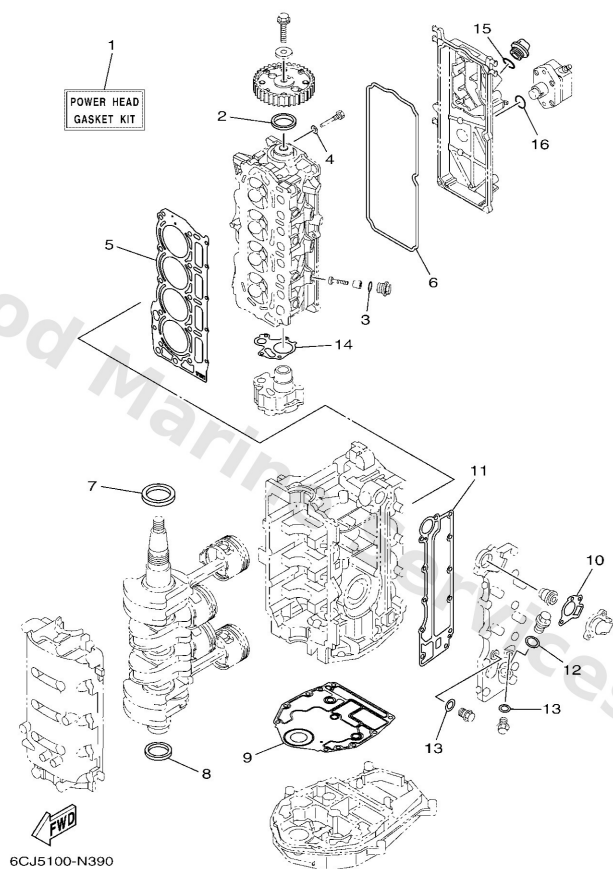
Ref	Part	
64	9138005020 Bolt,socket	Buy now

Power Trim & Tilt Assy 2



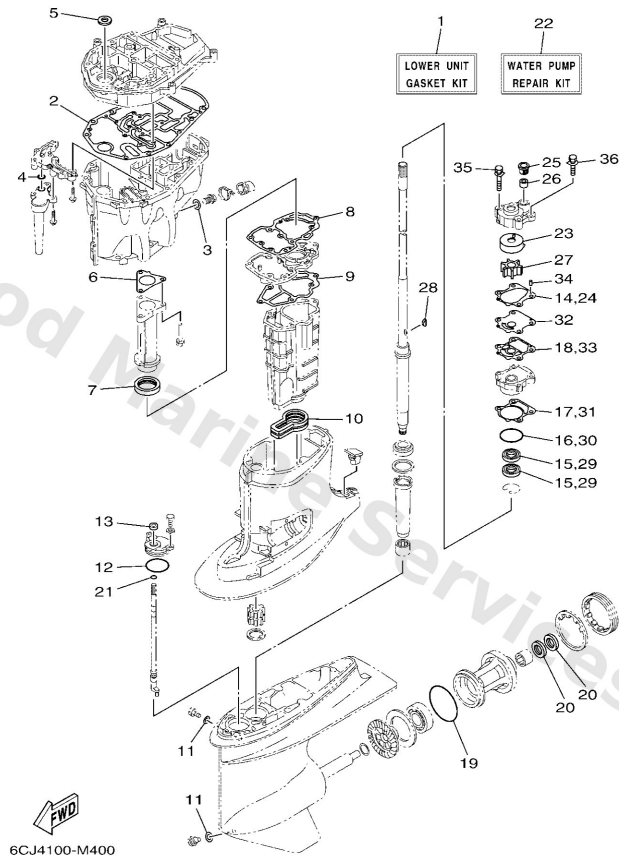
Ref	Part	
1	6CJ4388012 Motor assembly	Buy now
2	6CJ4380511 Armature assembly	Buy now
3	6CJ4380411 Stator assembly	Buy now
4	6EK4389200 Brush 2	Buy now
5	6CJ8218110 Circuit breaker comp.	Buy now
6	6EK4380F00 Plate, brush holder	Buy now
7	62X4386K00 Spring, brush	Buy now
8	6CJ4387910 Screw, with washer	Buy now
9	9760204316 Screw, pan head with washer	Buy now
10	6CJ4388110 Frame, end	Buy now
11	6EK4388200 Oil seal	Buy now
12	6CJ4386210 O-ring	Buy now

Repair Kit 1



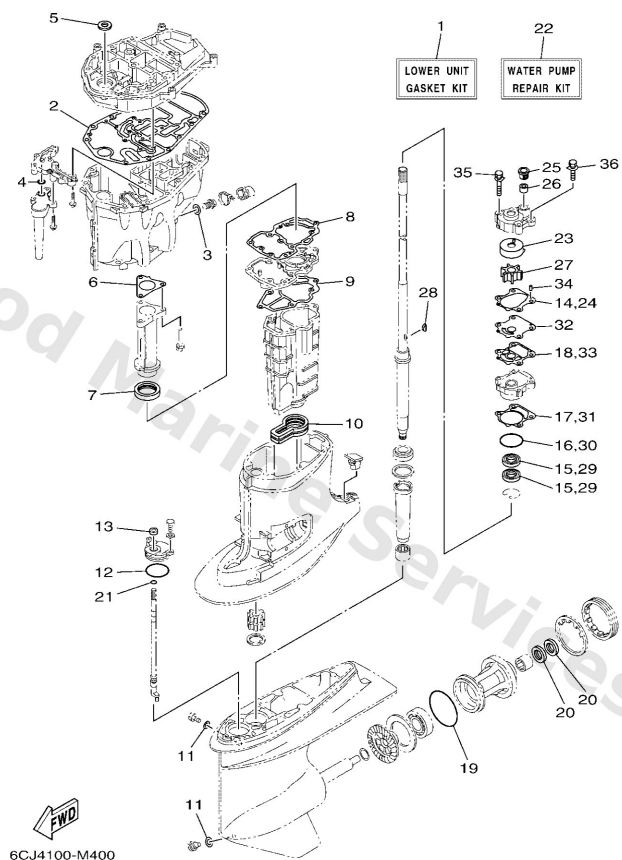
Ref	Part	
1	6CJW000101 Power head gasket kit	Buy now
2	9310237M40 Oil seal(62y)	Buy now
3	9321013M63 O-ring (6g8)	Buy now
4	9043006014 Gasket 256113960000	Buy now
5	6CJ1118100 Gasket, cylinder head 1	Buy now
6	6CJ1135600 Seal, cylinder 2	Buy now
7	9310243004 Oil seal	Buy now
8	9310135002 Oil seal	Buy now
9	6BG1135100 Gasket, cylinder	Buy now
10	62Y1241400 Gasket, cover	Buy now
11	6C54111410 Gasket, exhaust outer cover	Buy now
12	90201186F1 Washer, plate (22f)	Buy now
13	9043014115 Gasket (663)	Buy now
14	6C51332900 Gasket, pump cover	Buy now
15	9321024M79 O-ring	Buy now

Repair Kit 2



Ref	Part	
1	6CJW000121 Lower unit gasket kit	Buy now
2	6C51531201 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	9321012790 O-ring(3ld)	Buy now
5	9310318011 Oil seal	Buy now
6	6C54113300 Gasket, exhaust manifold 1	Buy now
7	6C54613200 Gasket 1	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54113500 Gasket, exhaust manifold	Buy now
10	6C54512300 Gasket, muffler	Buy now
11	9043008003 Gasket	Buy now
12	9321049046 O-ring (620)	Buy now
13	9310609014 Oil seal	Buy now
14	6CJ4431500 Gasket, water pump	Buy now
15	9310123070 Oil seal (663)	Buy now

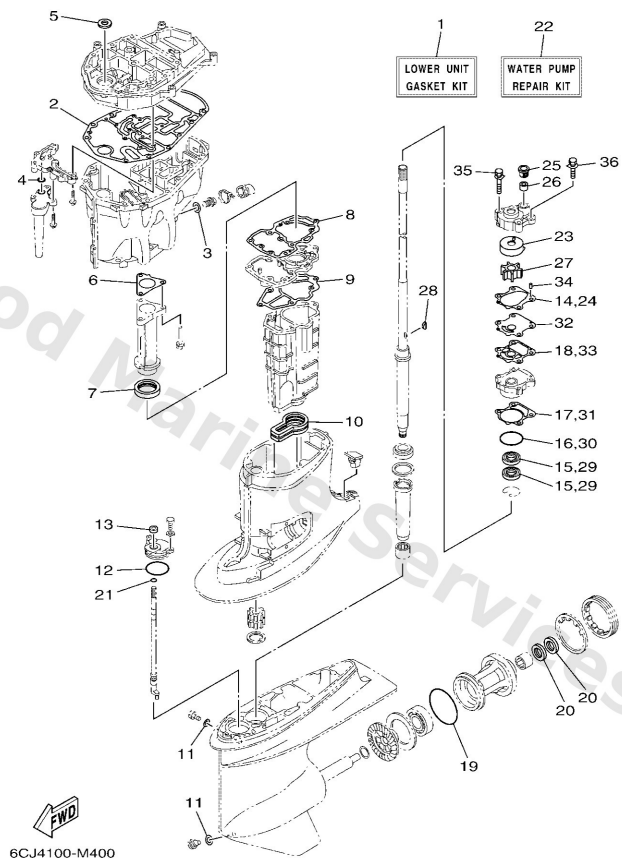
Repair Kit 2



6CJ4100-M400

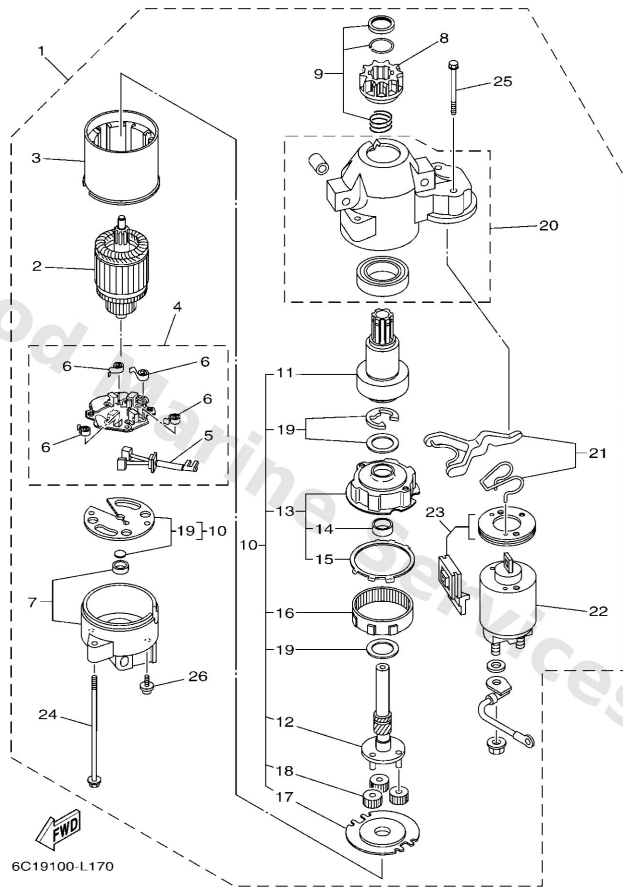
Ref	Part	
16	9321046044 O-ring	Buy now
17	6CJ4431600 Gasket, water pump	Buy now
18	6CJ4432400 Gasket, cartridge	Buy now
19	9321086M39 O-ring (6e5)	Buy now
20	9310125M03 Oil seal	Buy now
21	9321007003 O-ring (11m)	Buy now
22	6CJW007800 Water pump repair kit	Buy now
23	63D4432200 Insert, cartridge	Buy now
25	63D4431200 Cover, water pump housing	Buy now
26	6634436600 Damper, water seal 2	Buy now
27	6H34435200 Impellar	Buy now
28	9028003M03 Key, woodruff (697)	Buy now
32	6CJ4432300 Outer plate, cartridge	Buy now
34	9360410M03 Pin, dowel (688)	Buy now
35	9011908M33 Bolt, with washer(6b0)	Buy now

Repair Kit 2



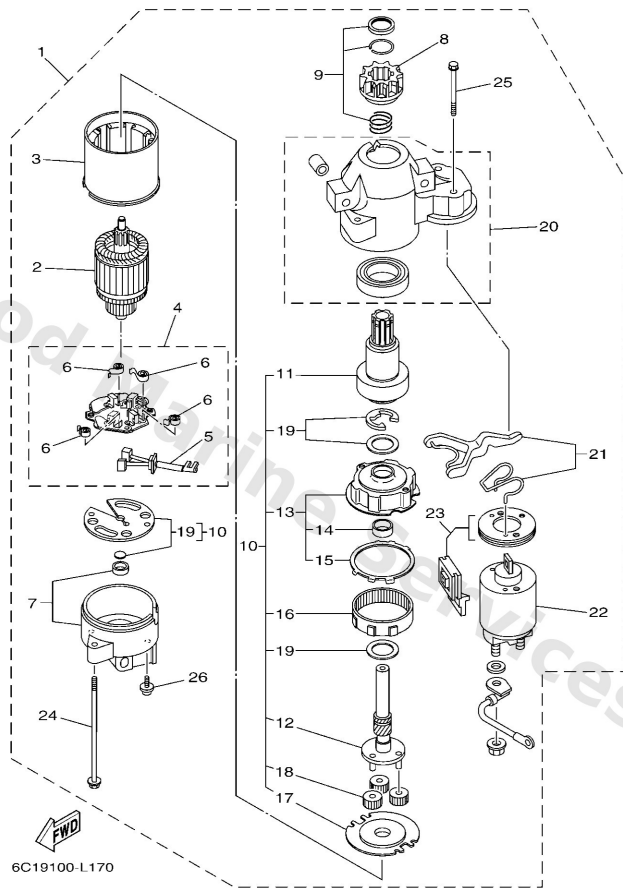
Ref	Part	
36	9011908M14 Bolt, with washer	Buy now

Starting Motor



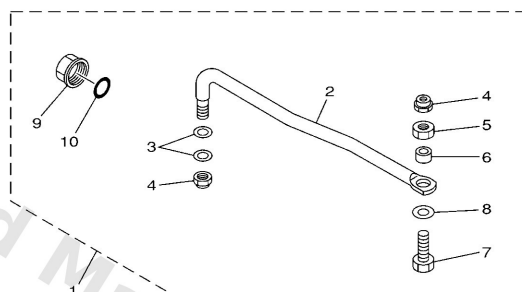
Ref	Part	
1	6CJ8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184011 Brush holder assembly	Buy now
5	69J8180111 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8183R00 Gasket	Buy now

Starting Motor



Ref	Part	
16	67F8189100 Gear, ring WITH 67F-8183R-00	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	60X8184200 Cover	Buy now
21	6C58183900 Lever assembly	Buy now
22	6C58194100 Starter relay assembly	Buy now
23	6C58186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now

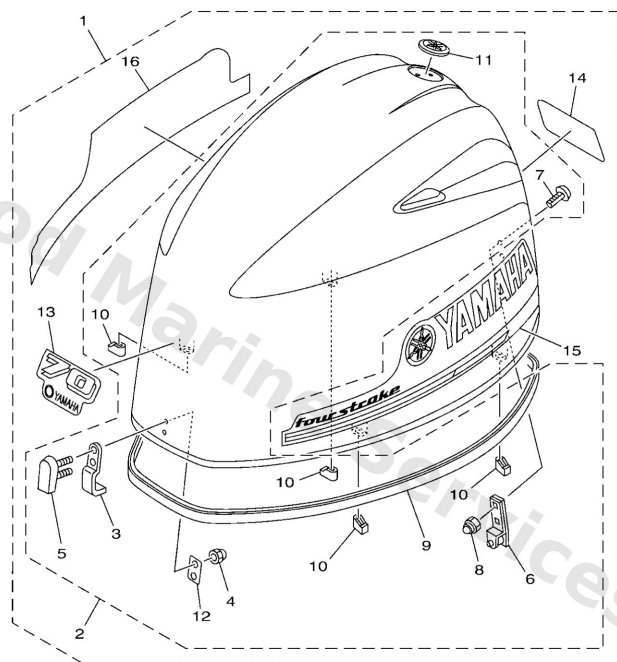
Steering Guide



65W0010-8210

Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

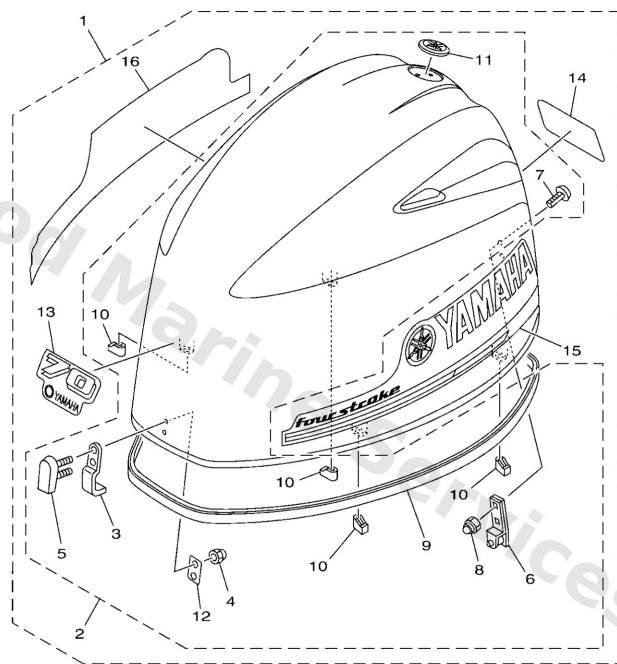
Top Cowling



6CJ8100-R020

Ref	Part	
1	6CJ4261002 Top cowling assembly	Buy now
2	6CJ4261A00 Top cowling w/o graphics	Buy now
3	6BG4265100 Hook	Buy now
4	9538005800 Nut(j44)	Buy now
5	6BG4285100 Cover, clamp	Buy now
6	6BG4265200 Hook	Buy now
7	9010906047 Bolt	Buy now
8	9018506M05 Nut, self-locking(6e9)	Buy now
9	6CJ4261500 Seal	Buy now
10	6BG4266200 Damper	Buy now
11	6AH4269710 Tuning fork mark	Buy now
12	6BG4264900 Holder, clamp band	Buy now
13	6CJ4267700 Graphic, front	Buy now
14	6CJ4267801 Graphic, rear	Buy now
15	6CJ4267500 Graphic, side 1	Buy now

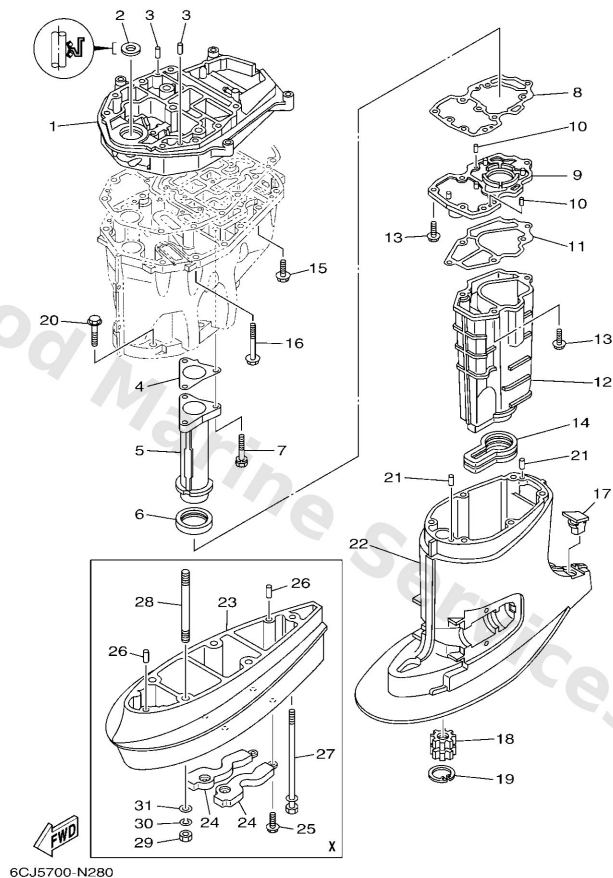
Top Cowling




6CJ8100-R020

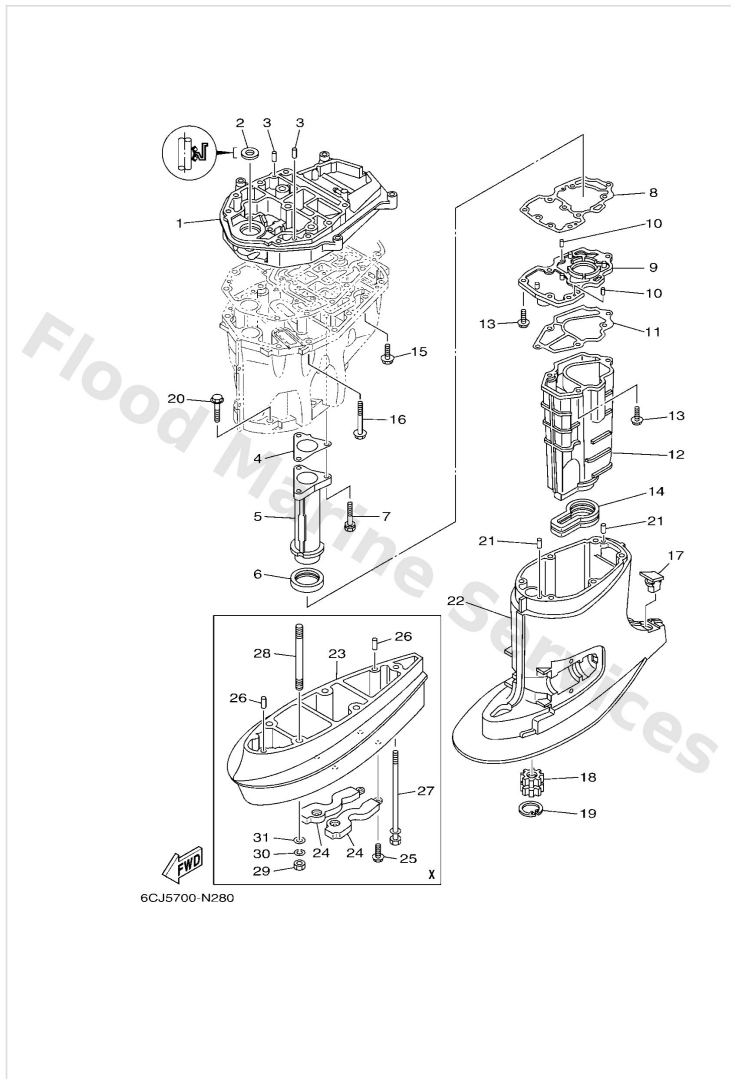
Ref	Part	
16	6CJ4267600 Graphic, side 2	Buy now

Upper Casing



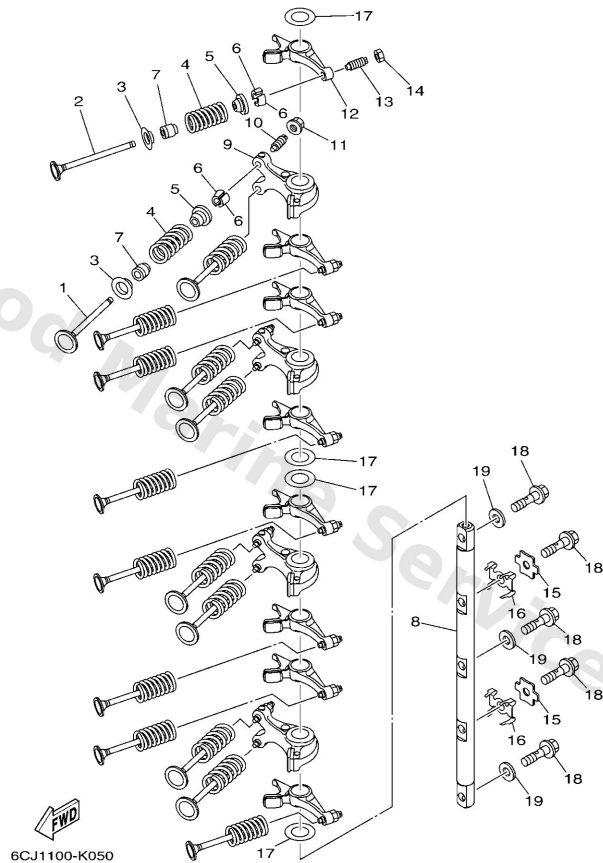
Ref	Part	
1	6C54113703 Guide, exhaust	Buy now
2	9310318011 Oil seal	Buy now
3	9360812M05 Pin, dowel b (6e5)	Buy now
4	6C54113300 Gasket, exhaust manifold 1	Buy now
5	6C54113100CA Manifold, ext. 1	Buy now
6	6C54613200 Gasket 1	Buy now
7	9011906261 Bolt, with washer	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6CJ4518101 Plate	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	6C54113500 Gasket, exhaust manifold	Buy now
12	6CJ1471101 Muffler 1	Buy now
13	97E7506525 Bolt, hexagon w/w deep recess	Buy now
14	6C54512300 Gasket, muffler	Buy now
15	9011908102 Bolt, with washer	Buy now

Upper Casing



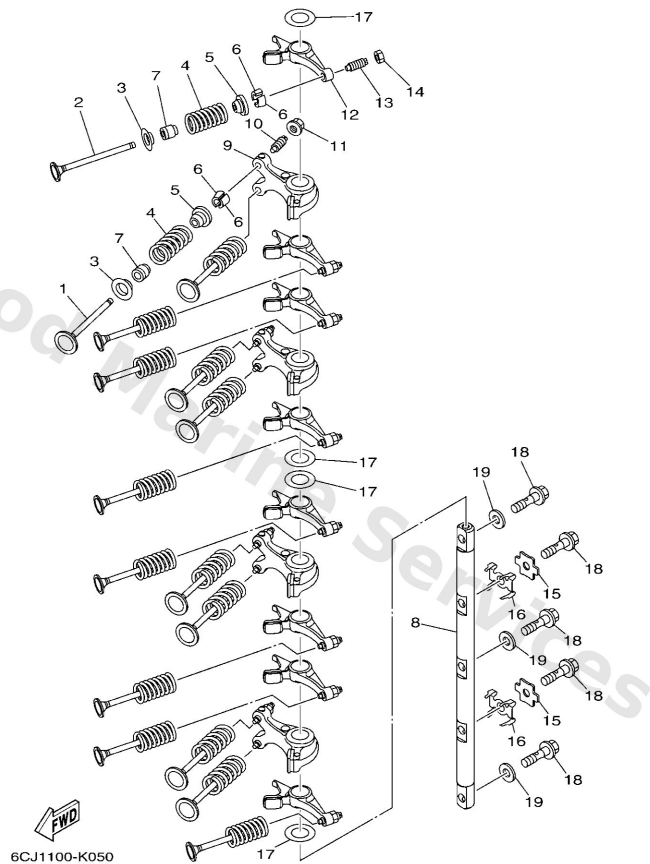
Ref	Part	
16	9011908132 Bolt, with washer	Buy now
17	6C54515500 Cap	Buy now
18	69W4531800 Bushing, drive shaft	Buy now
19	9342036M01 Circlip (6a0)	Buy now
20	97E7510545 Bolt, hexagon w/w deep recess	Buy now
26	9360612019 Pin, dowel (614) X(25.5")	Buy now
22	6C545111008D Casing, upper	Buy now
23	6C545211008D Extension X(25.5")	Buy now
24	6C54521301 Cover, extension X(25.5")	Buy now
25	97E7506520 Bolt, hexagon w/w deep recess X(25.5")	Buy now
27	9011908M00 Bolt, with washer(62x) X(25.5")	Buy now
28	9011610M53 Bolt, stud X(25.5")	Buy now
29	9538010600 Nut(624) X(25.5")	Buy now
30	9299010100 Ybs67-10 washer, spring X(25.5")	Buy now
31	9299510600 Washer, plate X(25.5")	Buy now

Valve



Ref	Part	
1	6CJ1211100 Valve, intake	Buy now
2	6CJ1212110 Valve, exhaust	Buy now
3	6CJ1211600 Seat, valve spring	Buy now
4	6CJ1211300 Spring, valve inner	Buy now
5	3LD1211700 Retainer, valve spring	Buy now
6	3LD1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6CJ1214600 Shaft, rocker	Buy now
9	6CJ1215100 Arm, valve rocker	Buy now
10	6C51215900 Screw, valve adjusting	Buy now
11	6C51215800 Nut, lock	Buy now
12	6CJ1216100 Arm, valve rocker 2	Buy now
13	64J1215900 Screw, valve adjusting	Buy now
14	62Y1215800 Nut, lock	Buy now
15	6CJ1223100 Guide, stopper 1	Buy now

Valve



6CJ1100-K050

Ref	Part	
16	6CJ1223300 Plate, guide stopper 1	Buy now
17	9020116014 Washer, plate	Buy now
18	9040108011 Bolt, union	Buy now
19	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.