



Yamaha F80CED 2011

Parts Manual

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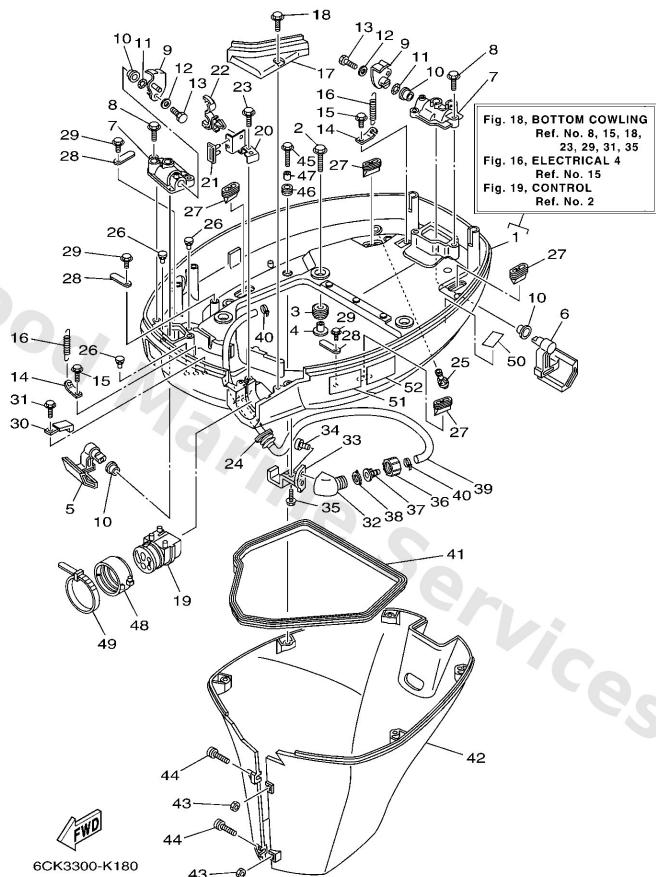
Authorised Yamaha Dealers



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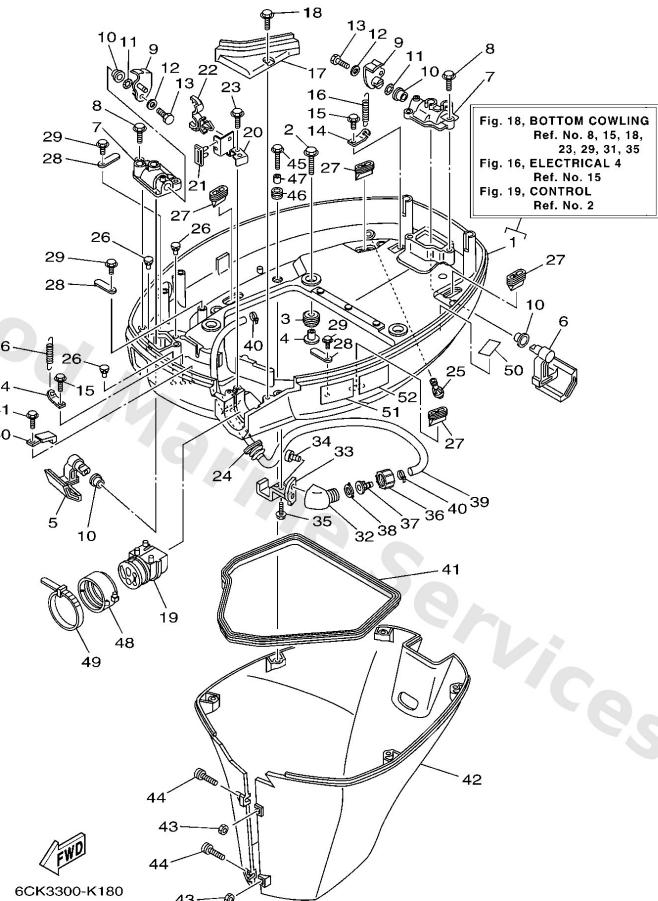
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Bottom Cowling



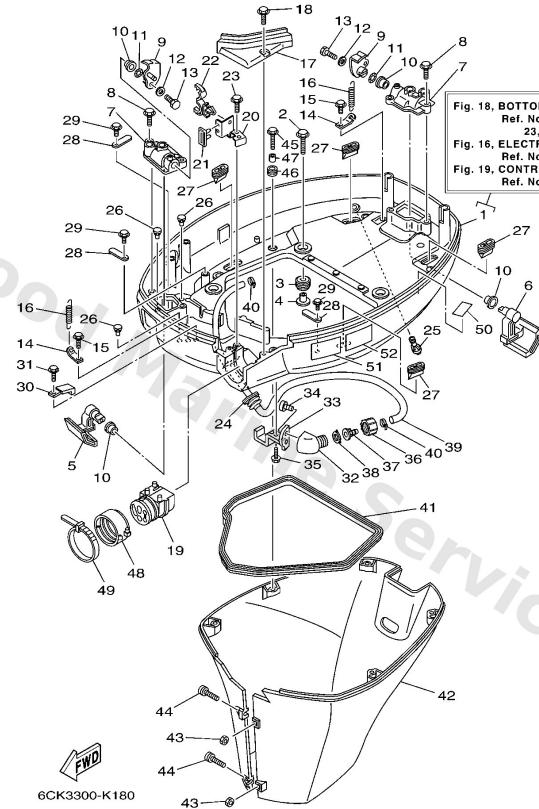
Ref	Part	
1	6D842710008D Bottom cowling assembly	Buy now
2	9011908M22 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	67F42815008D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828008D Plate, clamp	Buy now
8	9010906M82 Bolt	Buy now
9	68V4281801 Lever, clamp	Buy now
10	9038615M73 Bush(6l2)	Buy now
11	9020615M18 Washer, wave(6l2)	Buy now
12	9020106068 Washer,plate (6k8)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	64D4314400 Hook, spring	Buy now
35	9010906M86 Bolt FLUSHING KIT	Buy now

Bottom Cowling



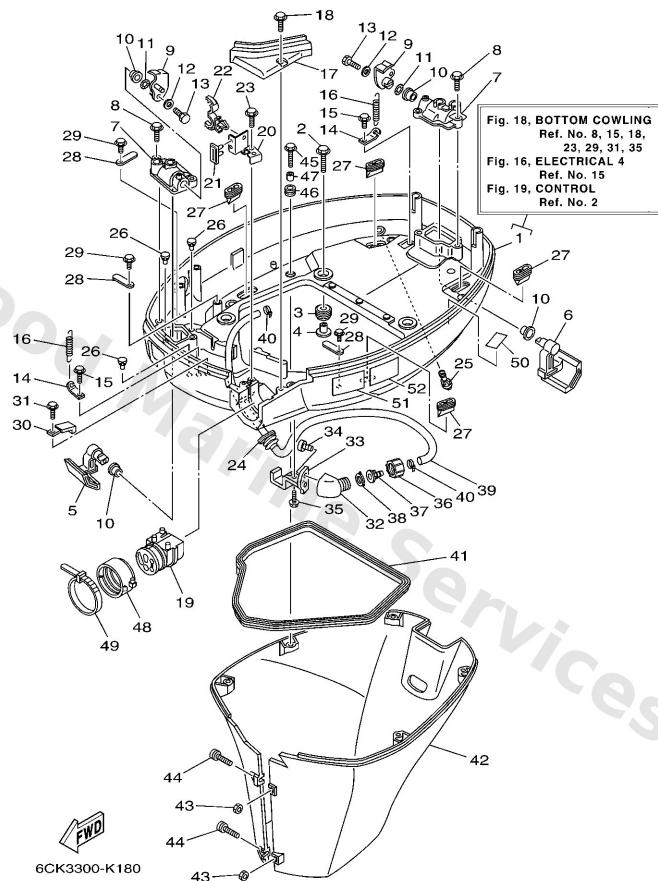
Ref	Part	
16	9050616M34 Spring, tension(64d)	Buy now
17	67F42738008D Plate, fitting	Buy now
18	9010906M96 Bolt	Buy now
19	68V4272500 Grommet	Buy now
20	6D84275602 Stay, clamp	Buy now
21	6D84271700 Rubber, seal 2	Buy now
22	9046418246 Clamp(4tr)	Buy now
24	6884272610 Grommet FLUSHING KIT	Buy now
25	6BL4439100 Nipple, hose	Buy now
26	6H44274800 Grommet	Buy now
27	67F4271700 Rubber, seal 2	Buy now
28	6E58258800 Plate	Buy now
29	9010906M81 Bolt	Buy now
30	9046508M23 Clamp (6h3)	Buy now
32	68T1257200 Adapter FLUSHING KIT	Buy now

Bottom Cowling



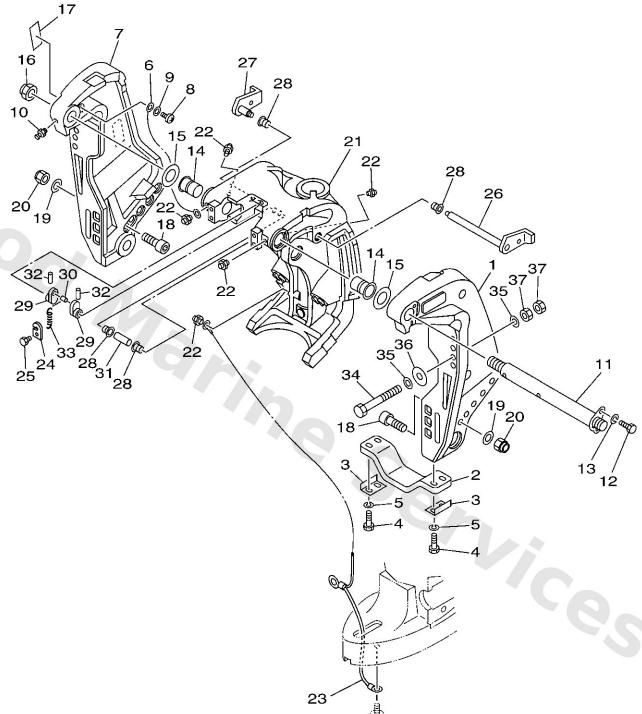
Ref	Part	
33	67F1253501 Plate FLUSHING KIT	Buy now
34	9016706002 Screw, tapping FLUSHING KIT	Buy now
36	6R31258100 Joint, hose 1 FLUSHING KIT	Buy now
37	6R31258200 Joint, hose 2 FLUSHING KIT	Buy now
38	6R31258300 Gasket, hose joint FLUSHING KIT	Buy now
39	67F2431200 Pipe 2 FLUSHING KIT	Buy now
40	9046511M10 Clamp FLUSHING KIT	Buy now
41	61A4271600 Rubber seal 1	Buy now
42	67F42741018D Apron	Buy now
43	9538006600 Nut(661)	Buy now
44	9015906M28 Screw, with washer	Buy now
45	9010906M80 Bolt	Buy now
46	9048013M24 Grommet (6e9)	Buy now
47	9038706M43 Coller (6e9)	Buy now
48	68F4275300 Fastner AP	Buy now

Bottom Cowling



Ref	Part	
49	9046420258 Clamp AP	Buy now
50	67F8237700 Label (sparkplug mark)	Buy now
51	6AH4279440 Label, warning (ge)	Buy now
52	6AH4279450 Label, warning (ge)	Buy now

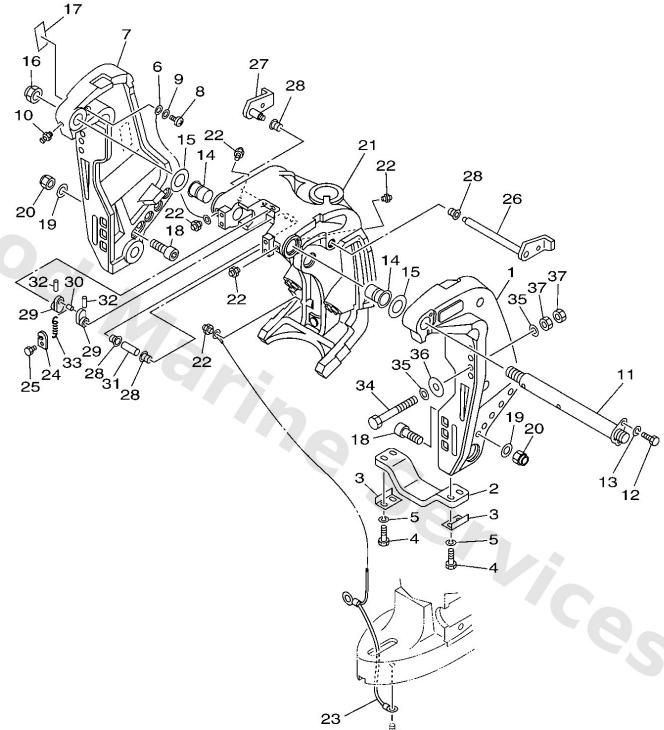
Bracket 1



 6CK3300-K200

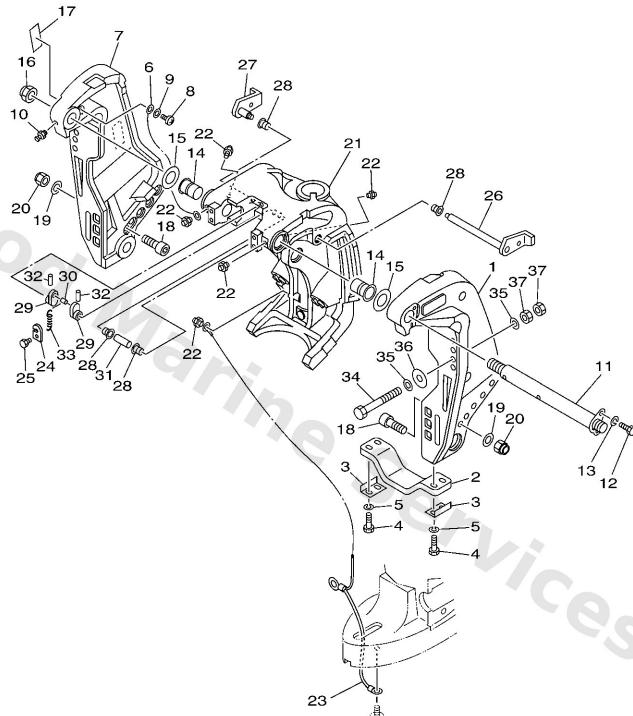
Ref	Part	
1	6BC43111008D Bracket, clamp 1	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	6BC43112008D Bracket, clamp 2	Buy now
8	9788506012 Screw, pan head(62j)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	64E4313101 Bolt, clamp bracket	Buy now
12	9709508020 Bolt, hexagon	Buy now
13	9299508100 Ybs67-8 washer, spring	Buy now
14	9038625M31 Bushing (6e5)	Buy now
15	9020126M59 Washer, plate (6e5)	Buy now

Bracket 1



Ref	Part	
16	9018522M11 Nut, self-locking	Buy now
17	63D4369100 Indicator, tilt	Buy now
18	9011012M00 Bolt, hexagon socket head	Buy now
19	9299012200 Ybs66-12 washer,plain	Buy now
20	9018512M12 Nut, self-locking(6e5)	Buy now
21	6BC43311008D Bracket, swivel 1 L(20.3")	Buy now
23	66K8214900 Wire, lead 3 L(20.3")	Buy now
24	66T4314400 Hook, spring	Buy now
25	9709506010 Bolt	Buy now
26	6BC4318100 Lever, tilt stop 1	Buy now
27	6BC4318500 Lever, tilt stop 2	Buy now
28	9038610M16 Bushing (688)	Buy now
29	6G54314800 Collar, distance	Buy now
30	9024906M19 Pin(6e5)	Buy now
31	9038710M05 Collar(6e5)	Buy now

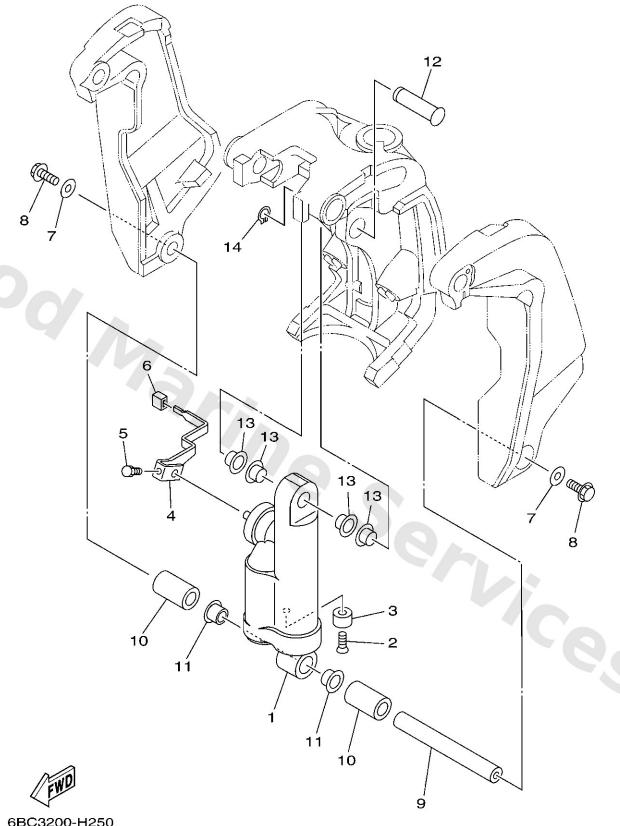
Bracket 1



6CK3300-K200

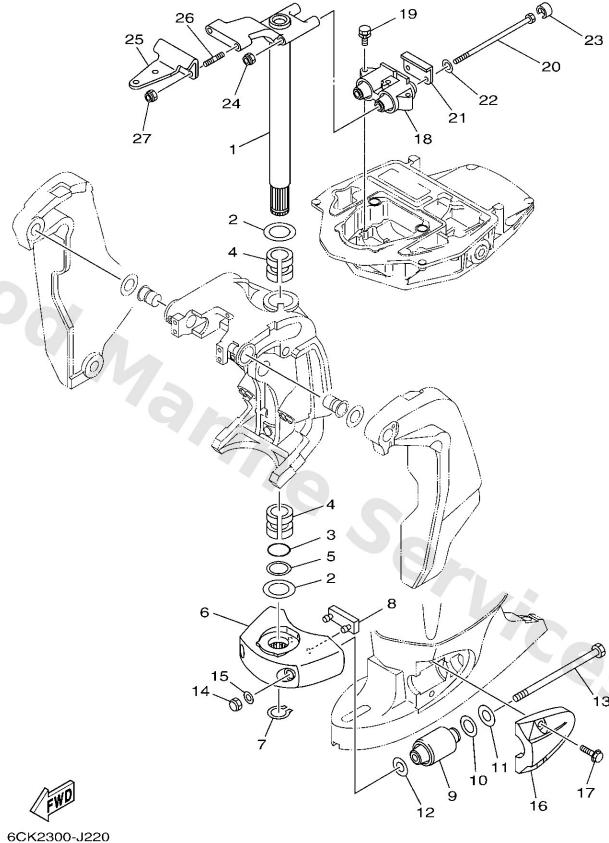
Ref	Part	
32	9169030020 Pin, spring (6h4)	Buy now
33	9050614M24 Spring, tension(6e5)	Buy now
34	9010112M03 Bolt (l:115mm)	Buy now
35	9020113M01 Washer, plate(6e5)	Buy now
36	9020112M05 Washe, plate(663)	Buy now
37	9538012600 Nut (707)	Buy now

Bracket 2



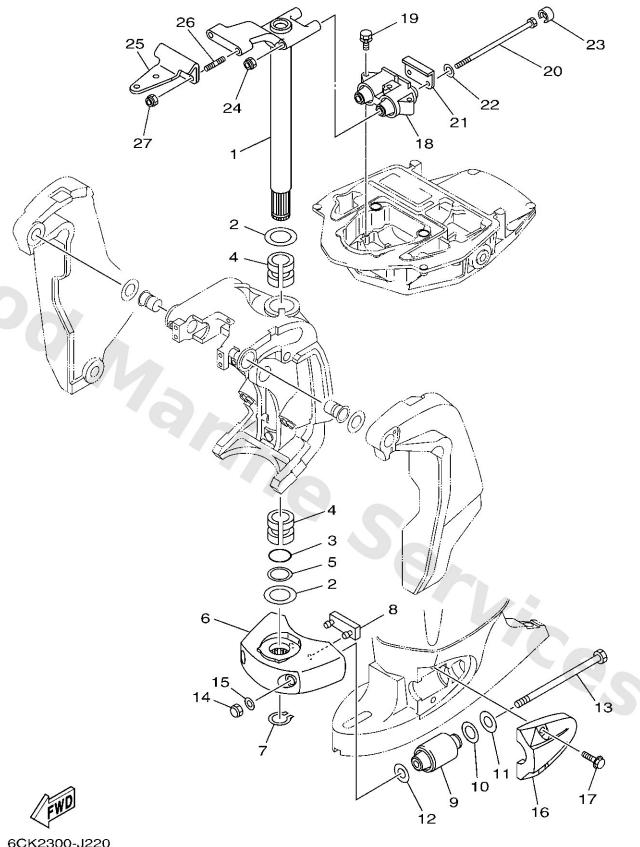
Ref	Part	
1	6BC43107008D Shock absorber sub-assembly	Buy now
2	9015206M01 Screw, countersunk	Buy now
3	6634525100 Anode	Buy now
4	6BC4363100 Lever, tilt	Buy now
5	9010106057 Bolt	Buy now
6	6G14331801 Cover	Buy now
7	9020110060 Washer, plate	Buy now
8	9757510530 Bolt, with washer	Buy now
9	6BC4381800 Pin, lower shock mount	Buy now
10	9038722018 Collar	Buy now
11	9038622M98 Bush(61u)	Buy now
12	64E4312600 Pin, upper shock mount	Buy now
14	9341022M11 Circlip(61u)	Buy now

Bracket 3



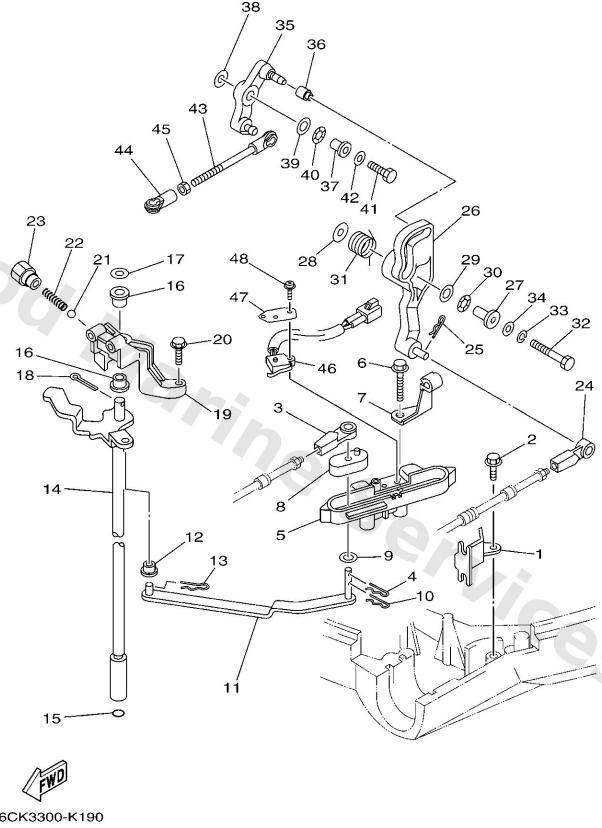
Ref	Part	
1	68V42510118D Steering bracket assembly L(20.3")	Buy now
2	9020138M60 Washer, plate (6e5)	Buy now
3	9321037MH7 O-ring(61u)	Buy now
4	9038638M32 Bush(6e5)	Buy now
5	9020240M47 Washer, plate(61a)	Buy now
6	68V44551008D Housing, lower mount rubber	Buy now
7	9341037M04 Circlip (6e5)	Buy now
8	61A4457500 Damper, lower mount rubber	Buy now
9	61A445550194 Mount damper, lower side	Buy now
10	9020232M19 Washer, plate (6e5)	Buy now
11	9020116M55 Washer, plate (6e5)	Buy now
12	9020115M58 Washer, plate (6e5)	Buy now
13	9010914007 Bolt	Buy now
14	9538014600 Nut,hex. (ge6)	Buy now
15	9299514600 Washer (6e5)	Buy now

Bracket 3



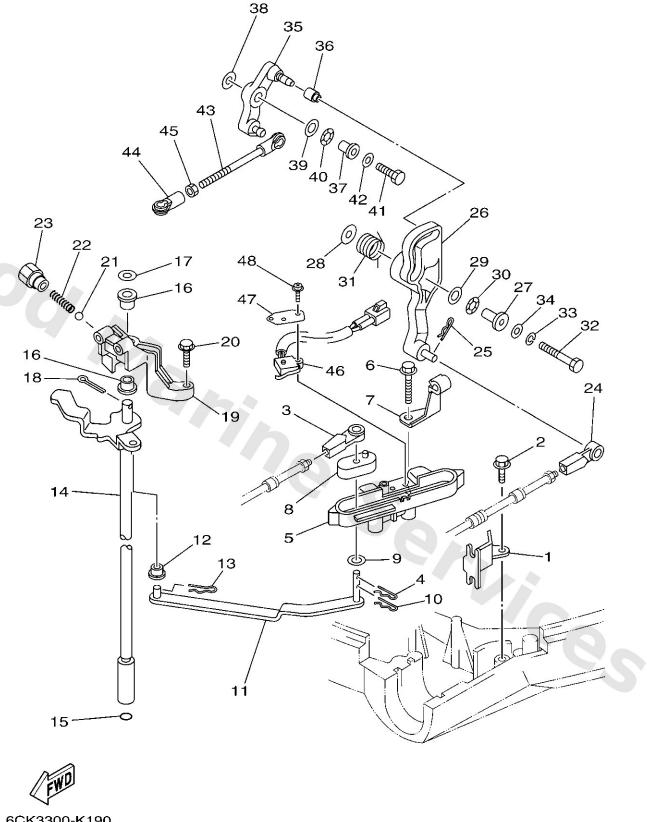
Ref	Part	
16	68V44553008D Cover, lower mount	Buy now
17	9011910049 Bolt, with washer	Buy now
18	67F4451401 Mount damper, upper side	Buy now
19	9011908091 Bolt, with washer	Buy now
20	9010912007 Bolt	Buy now
21	67F4452600 Plate	Buy now
22	9020112M09 Washer, plate	Buy now
23	67F4453300 Damper, upper mount rubber	Buy now
24	9018512M12 Nut, self-locking(6e5)	Buy now
25	68V4851110 Hook, steering	Buy now
26	9011610175 Bolt, stud	Buy now
27	9018510051 Nut, self-locking	Buy now

Control



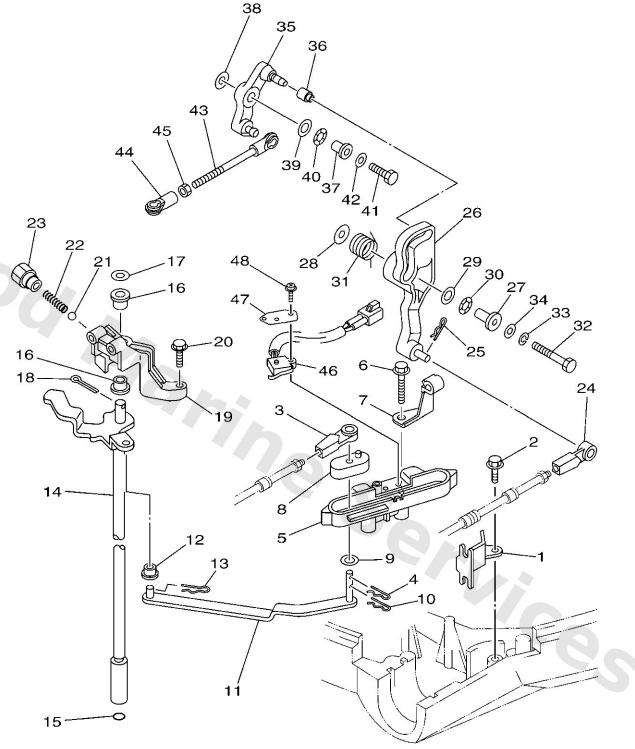
Ref	Part	
1	67F4853800 Clamp, cable 1	Buy now
2	9010906M86 Bolt	Buy now
3	6634834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	6D8441170094 Bracket	Buy now
6	9759506550 Bolt, hexagon w/w deep recess	Buy now
7	9046210027 Clamp	Buy now
8	68V4412201 Bushing, shift rod lever	Buy now
9	9020207M07 Washer, plate (688)	Buy now
11	67F4412100 Lever, shift rod	Buy now
12	9038606M12 Bushing (688)	Buy now
14	60C4412010 Handle gear shift assembly L(20.3")	Buy now
15	9321009165 O-ring	Buy now
16	9038690M90 Bush(61a)	Buy now
17	9020109M02 Washer, plate(61a)	Buy now

Control



Ref	Part	
18	9149020015 Pin, cotter (648)	Buy now
19	68V441180094 Bracket	Buy now
20	9757506525 Bolt, hexagon w/w deep recess	Buy now
21	9350104M02 Ball (697)	Buy now
22	9050112082 Spring 6484411600	Buy now
23	6484271500 Bushing 2	Buy now
26	6D84215400 Lever, throttle control	Buy now
27	9038706M21 Collar	Buy now
28	9020106M62 Washer, plate (6e5)	Buy now
29	9020110M02 Washer, plate(6g9)	Buy now
30	9020610M04 Washer, wave (676)	Buy now
31	67F4413500 Spring	Buy now
32	9709506035 Bolt(j52)	Buy now
33	9299506100 Washer(6a1)	Buy now
34	9299506600 Washer, plain (646)	Buy now

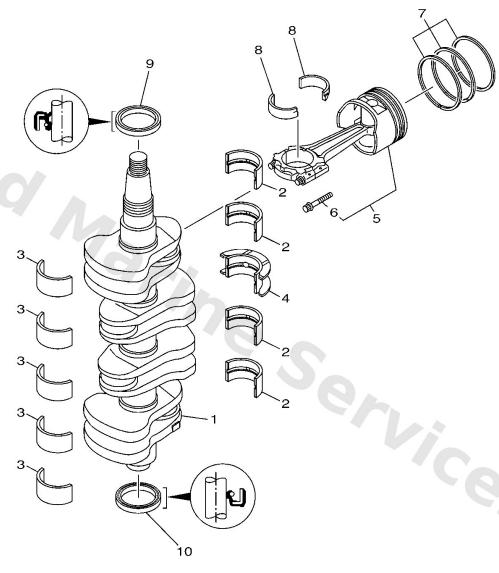
Control



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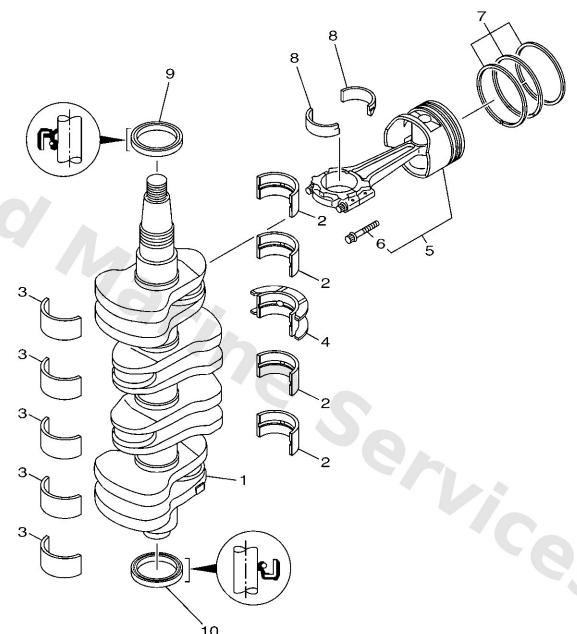
Ref	Part	
35	6D84215700 Lever, throttle	Buy now
36	68V4217100 Bushing	Buy now
37	9038706013 Collar	Buy now
38	9020106M31 Washer (6a0)	Buy now
41	9709506025 Bolt	Buy now
43	6D84123700 Joint, link	Buy now
44	6824123700 Joint, link 2	Buy now
45	9538005600 Nut, hexagon (663)	Buy now
46	60V8259F00 Switch assembly	Buy now
47	61A8258801 Plate	Buy now
48	9798504116 Screw, with washer(61b)	Buy now

Crankshaft & Piston



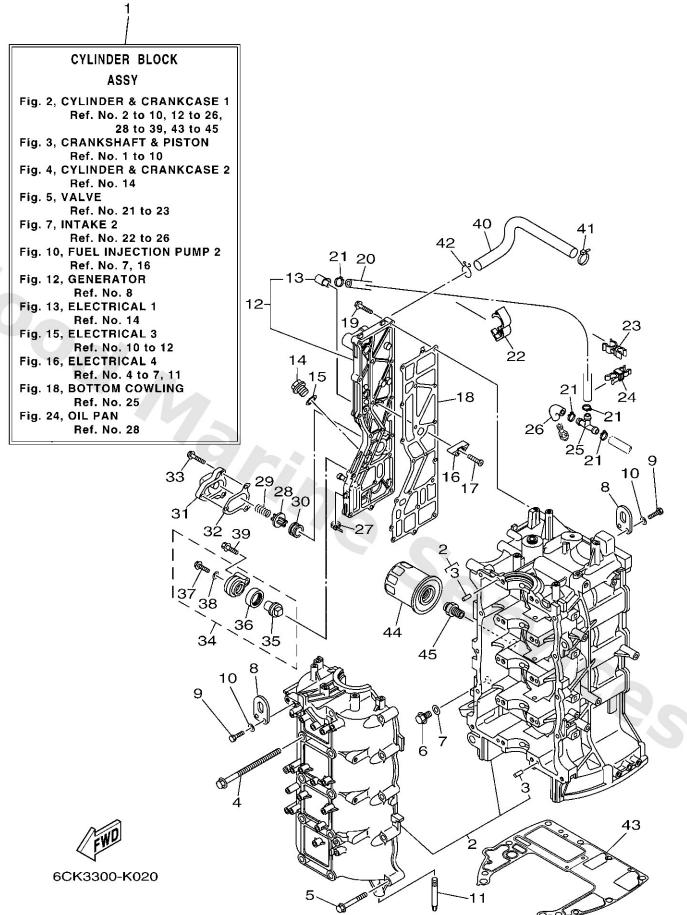
Ref	Part	
1	6D81141100 Crankshaft	Buy now
2	6D81141600 Plane bearing, crankshaft 1 UR GREEN	Buy now
2	6D81141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
2	6D81141620 Plane bearing, crankshaft 1 UR RED	Buy now
3	6D81141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
3	6D81141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
3	6D81141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
3	6D81141730 Plane bearing, crankshaft 2 UR RED	Buy now
4	6D81141800 Plane bearing, crankshaft 3 UR GREEN	Buy now
4	6D81141810 Plane bearing, crankshaft 3 UR BLUE	Buy now
4	6D81141820 Plane bearing, crankshaft 3 UR RED	Buy now
5	6D8W116421 Piston/con-rod assembly std	Buy now
5	6D8W116431 Piston/con-rod assembly(0.25mm os) AP	Buy now
6	K1CA327500 Bolt, connecting rod	Buy now
7	6D81160301 Piston ring set (std)	Buy now

Crankshaft & Piston



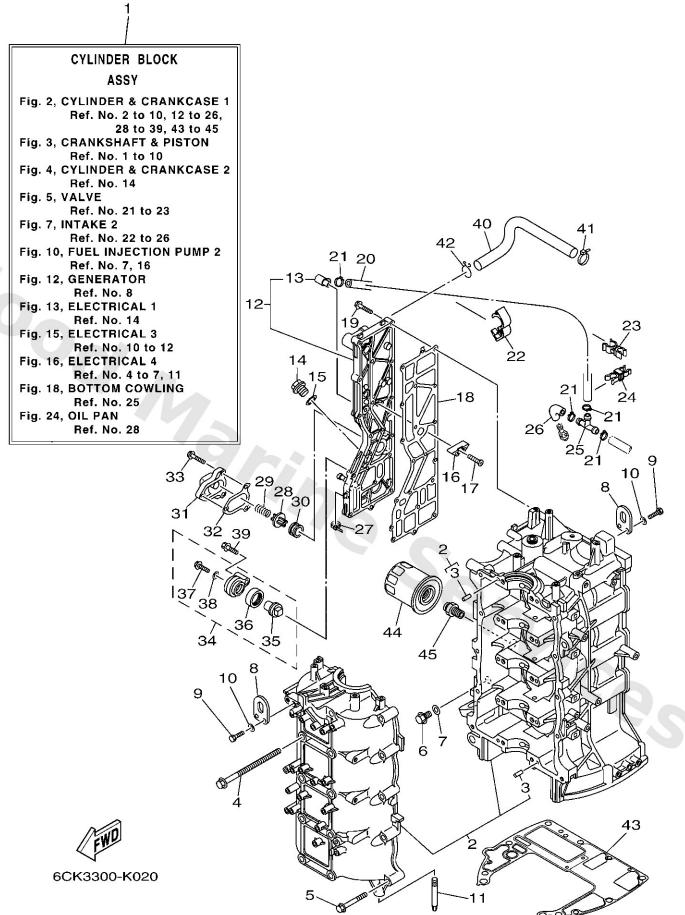
Ref	Part	
7	6D81160401 Piston ring set (0.25mm o/s) AP	Buy now
8	6D81165600 Plane bearing, connecting rod UR YELLOW	Buy now
8	6D81165610 Plane bearing, connecting rod UR GREEN	Buy now
8	6D81165620 Plane bearing, connecting rod UR BLUE	Buy now
8	6D81165630 Plane bearing, connecting rod UR RED	Buy now
9	9310248008 Oil seal	Buy now
10	9310148001 Oil seal	Buy now

Cylinder & Crankcase 1



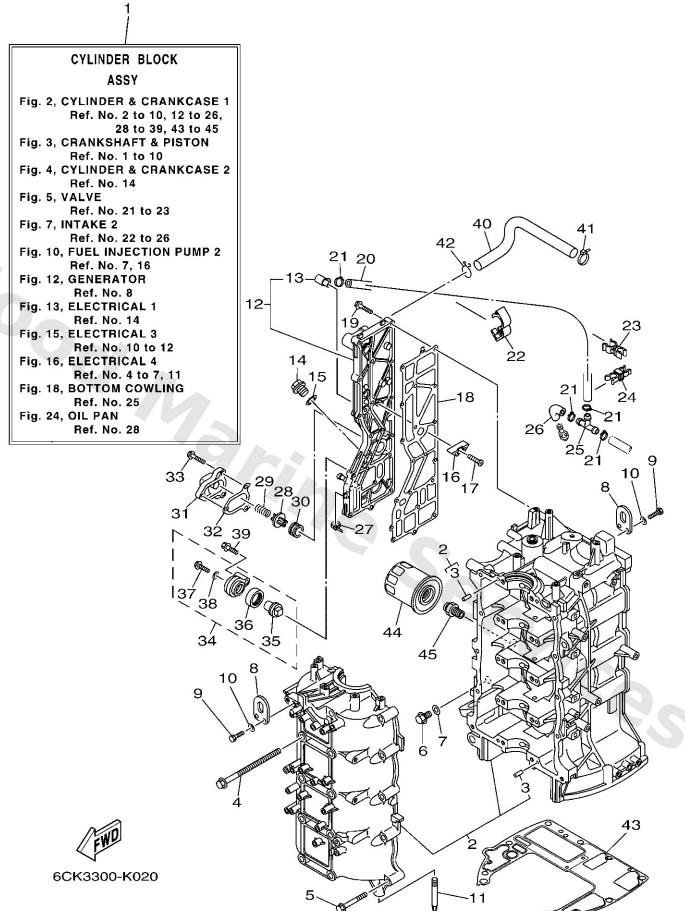
Ref	Part	
1	6D8W009B059S Cylinder block assembly (6d8-07)	Buy now
2	6D81510001 Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011910M88 Bolt, with washer	Buy now
5	9011908M66 Bolt, with washer	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	62Y1111900 Hanger, engine	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	67F1514200 Guide 1	Buy now
12	6D8411133095 Outer cover, exhaust	Buy now
13	6761137200 Nipple, hose	Buy now
14	9034018M09 Plug, straight screw	Buy now
15	9043018130 Gasket (1j7)	Buy now

Cylinder & Crankcase 1



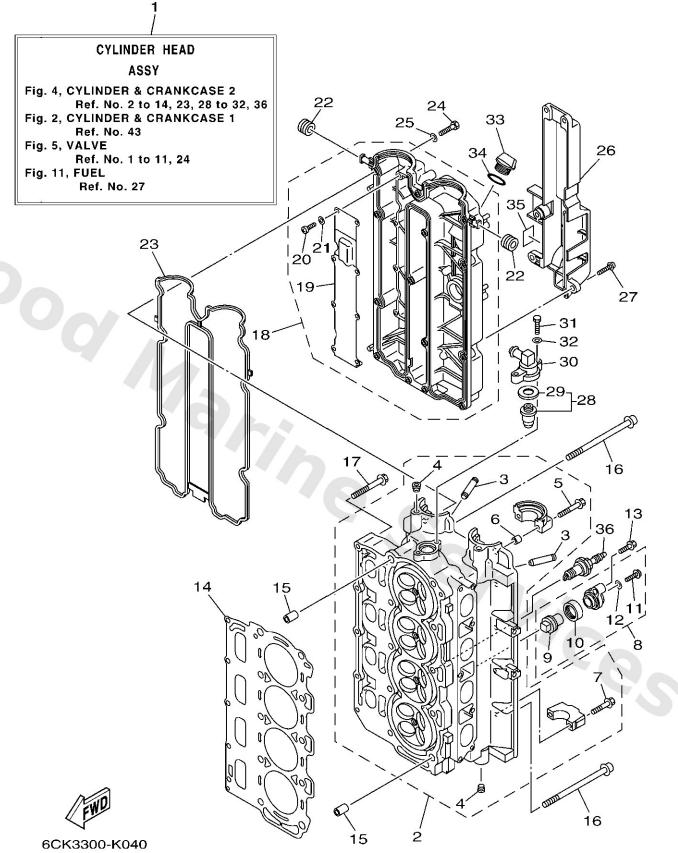
Ref	Part	
16	6E51132500 Anode	Buy now
17	9878004016 Screw, flat head(ga5)	Buy now
18	67F41114A2 Gasket, exhaust outer cover	Buy now
19	9011906MA4 Bolt, with washer	Buy now
20	6D84254100 Pipe 1	Buy now
21	9046511M10 Clamp	Buy now
22	9046418004 Clamp	Buy now
23	9046410010 Clamp	Buy now
24	9046411009 Clamp	Buy now
25	6882437800 Pipe, joint	Buy now
26	61A2431600 Pipe 6	Buy now
28	6G51241600 Valve, pressure control	Buy now
29	9050116M11 Spring, compression (688)	Buy now
30	9048020M05 Grommet (688)	Buy now
31	67F1246A019S Cover 1	Buy now

Cylinder & Crankcase 1



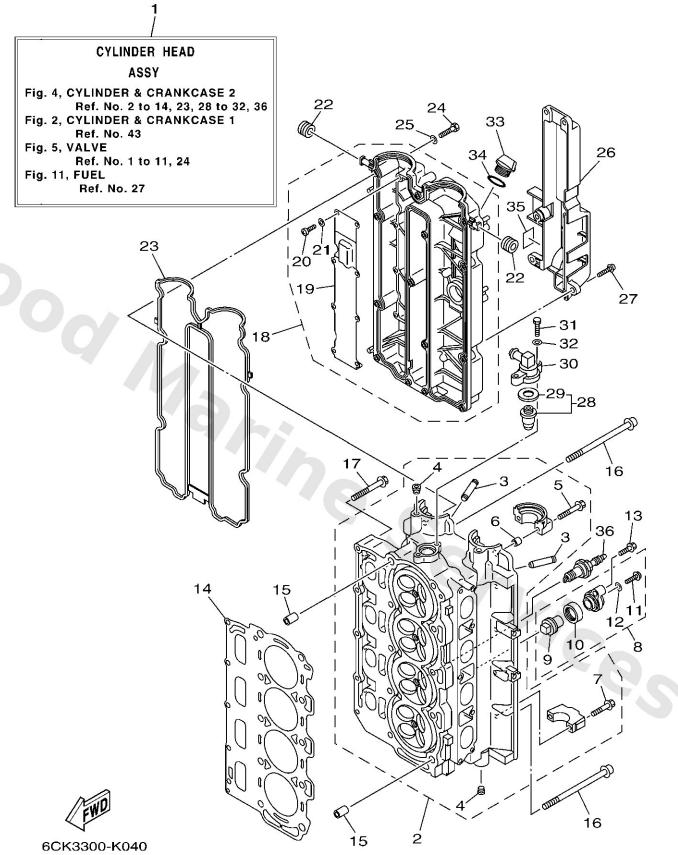
Ref	Part	
32	67F12435A0 Gasket	Buy now
33	9011906MA2 Bolt, with washer	Buy now
34	69J1130100 Anode cover assembly	Buy now
35	67F1132501 Anode	Buy now
36	67F1132800 Grommet, anode	Buy now
37	9010506M07 Bolt (689)	Buy now
38	9043006M03 Gasket (6f5)	Buy now
39	9757508540 Bolt, hexagon w/w deep recess	Buy now
40	67F1243A00 Hose 1	Buy now
42	9046720M15 Clip	Buy now
43	68V1135100 Gasket, cylinder	Buy now
44	5GH1344000 Element assembly, oil cleaner	Buy now
45	9040120007 Bolt, union	Buy now

Cylinder & Crankcase 2



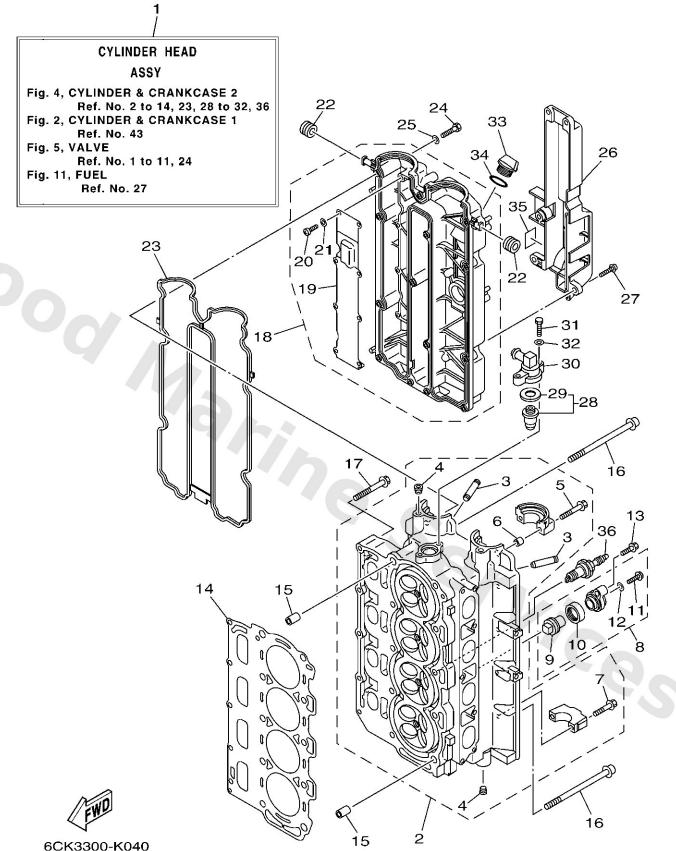
Ref	Part	
1	6D8W009A039S Cylinder head complete	Buy now
2	6D811110139S Head, cylinder with ex valve	Buy now
3	67F1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9011907235 Bolt, with washer	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907234 Bolt, with washer	Buy now
8	69J1130100 Anode cover assembly	Buy now
9	67F1132501 Anode	Buy now
10	67F1132800 Grommet, anode	Buy now
11	9010506M07 Bolt (689)	Buy now
12	9043006M03 Gasket (6f5)	Buy now
13	9757508540 Bolt, hexagon w/w deep recess	Buy now
14	67F1118103 Gasket, cylinder head 1	Buy now
15	9038710M08 Pin, dowel	Buy now

Cylinder & Crankcase 2



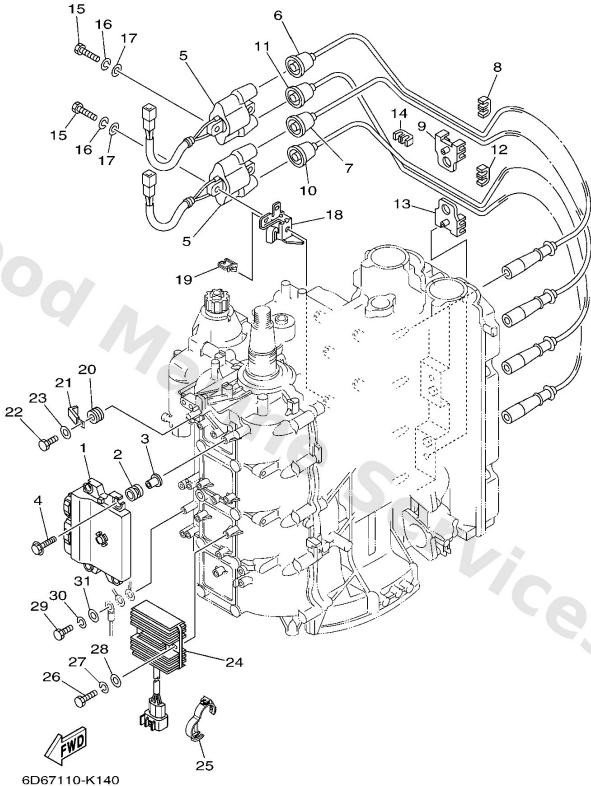
Ref	Part	
16	9015510005 Screw, flat fillister	Buy now
17	9011908M91 Bolt, with washer	Buy now
18	6D811191019S Cover, cylinder head 1	Buy now
19	67F1116800 Cover, breather	Buy now
20	9850704008 Screw, pan head(jg1)	Buy now
21	9290704600 Washer(jf2)	Buy now
22	9048012314 Grommet(3aa)	Buy now
23	6D81135601 Seal, cylinder 2	Buy now
24	9709506030 Bolt(jf7)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	67F1119201 Cover, cylinder head 2	Buy now
27	9015906M29 Screw, with washer	Buy now
28	67F1241101 Thermostat	Buy now
29	67F1241200 Seal, thermostat	Buy now
30	68V12413009S Cover, thermostat	Buy now

Cylinder & Crankcase 2



Ref	Part	
31	9709506025 Bolt	Buy now
33	6G81536300 Plug, oil	Buy now
34	9321024M79 O-ring	Buy now
35	6D88362600 Mark 6	Buy now
36	9470200391 Plug, spark (lfr5a-11)	Buy now

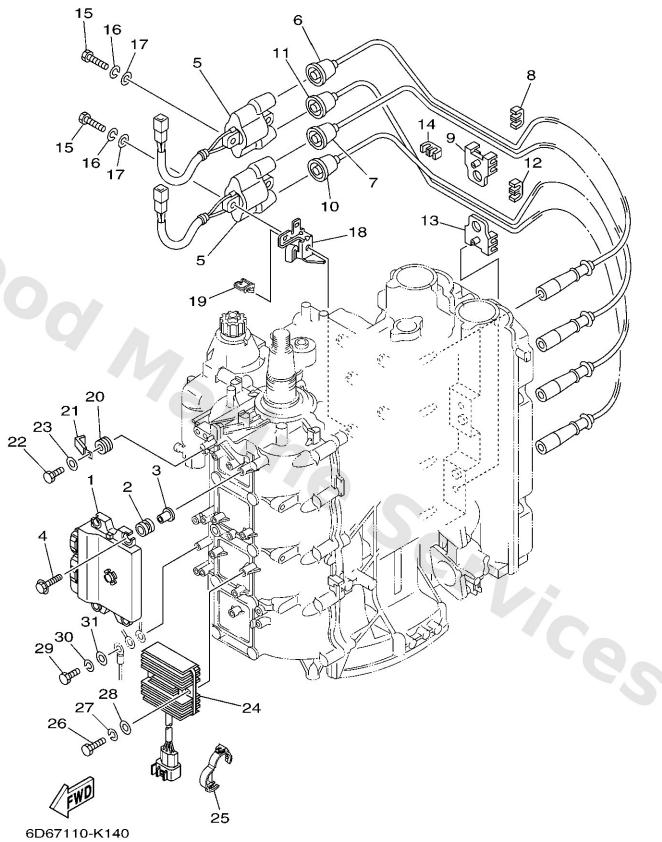
Electrical 1



6D67110-K140

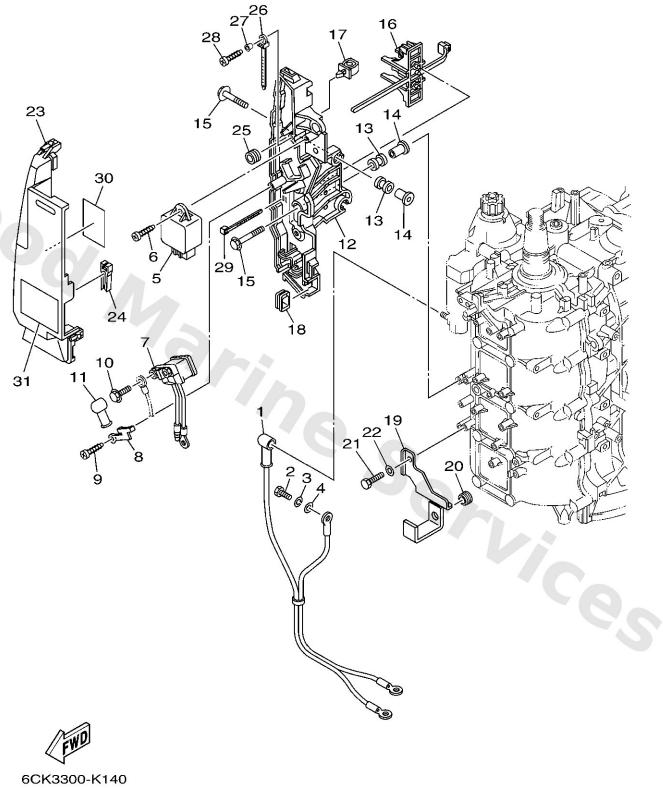
Ref	Part	
1	6D78591A13 Engine control unit assembly	Buy now
2	68V8231700 Damper, ignition coil	Buy now
3	9038706119 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	63P8231001 Ignition coil assembly	Buy now
6	67F8234100 Cord, high tension 1 #1	Buy now
7	67F8234200 Cord, high tension 2 #2	Buy now
8	67F8236100 Clamp, cord	Buy now
9	67F8236200 Clamp, cord 2	Buy now
10	67F8234300 Cord, high tension 3 #3	Buy now
11	67F8234400 Cord, high tension 4 #4	Buy now
15	9709506025 Bolt	Buy now
16	9299506100 Washer(6a1)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	6D88238801 Plate	Buy now

Electrical 1



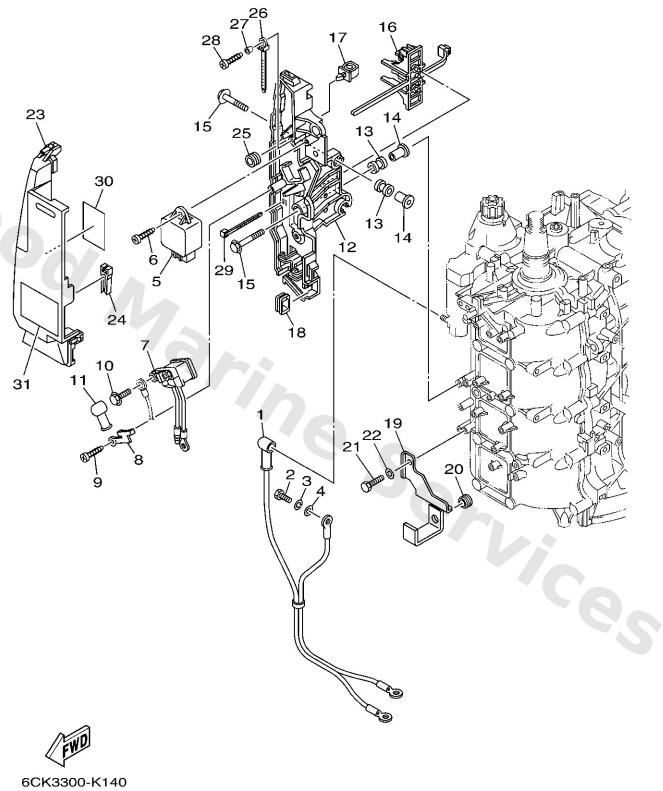
Ref	Part	
19	9046408004 Clamp	Buy now
20	9048014329 Grommet (16r)	Buy now
21	9046508M23 Clamp (6h3)	Buy now
22	9709506014 Bolt(gj3)	Buy now
24	6D88196010 Rectifier & regulator assembly	Buy now
25	9046430003 Clamp	Buy now
29	9709506016 Bolt, hexagon deep recess	Buy now

Electrical 2



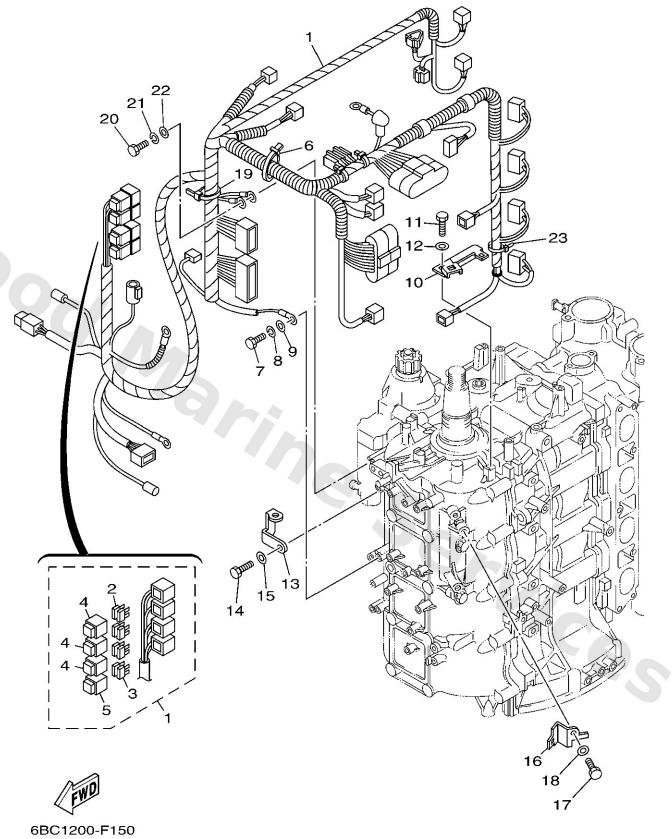
Ref	Part	
1	68V8210500 Battery cable	Buy now
2	9701306020 Bolt(62y)	Buy now
3	9290306100 Washer(6a1)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	60E8195000 Relay assembly	Buy now
6	9778060625 Screw, tapping(65j)	Buy now
7	68V8194A00 Relay	Buy now
8	68V8195300 Stay, relay	Buy now
9	9778060620 Screw, tapping(6k8)	Buy now
10	9759506610 Bolt, hexagon w/w deep recess	Buy now
11	6G58211900 Cover, lead wire	Buy now
12	68V8194802 Bracket	Buy now
13	6A08231700 Damper, ignition coil	Buy now
14	9038706119 Collar	Buy now
15	9011906M59 Bolt, with washer	Buy now

Electrical 2



Ref	Part	
16	68V8259400 Clamp	Buy now
17	9046412M58 Clamp	Buy now
18	6D88151800 Grommet	Buy now
19	6D88152802 Clamp 1	Buy now
20	9048013M24 Grommet (6e9)	Buy now
21	9709506014 Bolt(gj3)	Buy now
22	9299506600 Washer, plain (646)	Buy now
23	68V8194203 Cover	Buy now
24	67F2812A00 Puller, fuse	Buy now
26	9046512M53 Clamp(62e)	Buy now
27	9038706M05 Collar(6h4)	Buy now
29	9046513M18 Clamp	Buy now
30	6D88191900 Graphic, regulator	Buy now
31	6D88191910 Graphic, regulator	Buy now

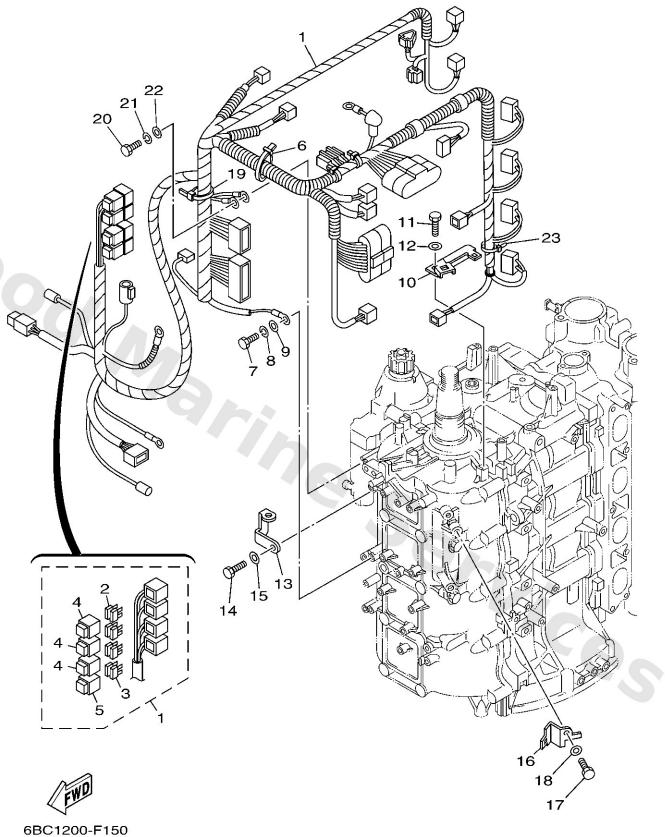
Electrical 3



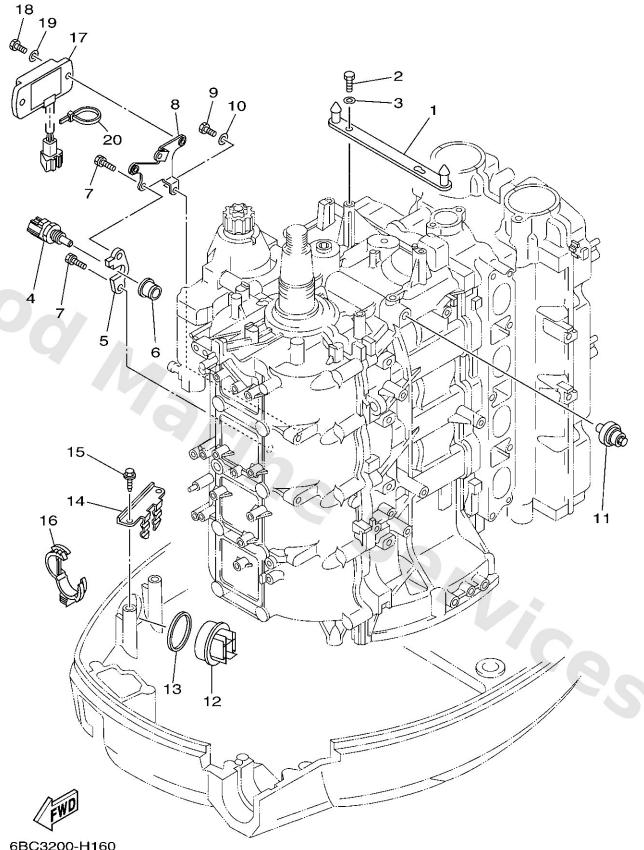
Ref	Part	
1	6BC8259000 Wire harness assembly	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	9046476001 Clamp	Buy now
7	9709506016 Bolt, hexagon deep recess	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	6D88258801 Plate	Buy now
11	9709506012 Bolt(gh1)	Buy now
13	6D88258101 Stay, cord clamp	Buy now
14	9709506014 Bolt(gj3)	Buy now
16	6D88238901 Plate 2	Buy now
19	9046513M18 Clamp	Buy now

Electrical 3

Ref	Part	
23	9046513M11 Clamp (6e5)	Buy now

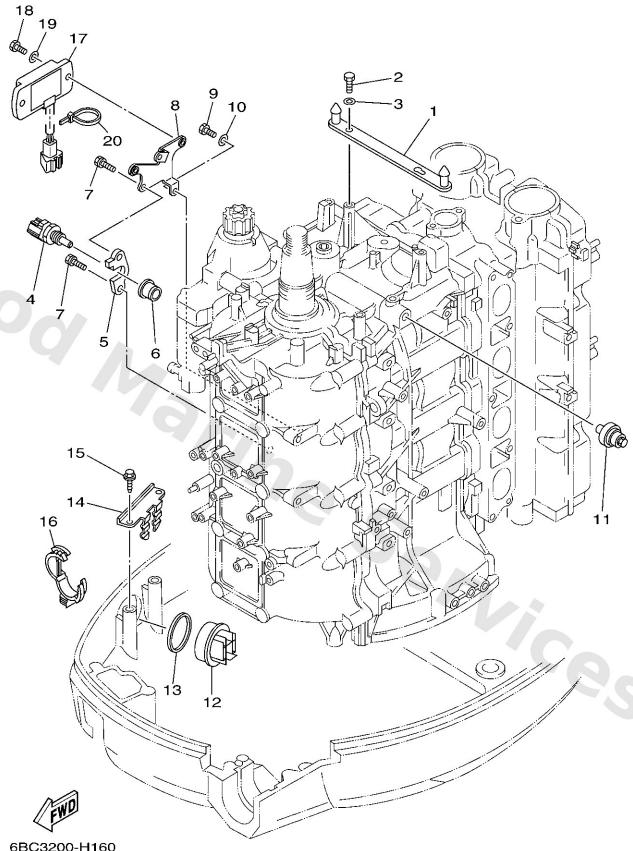


Electrical 4



Ref	Part	
1	6D88132G00 Plate	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	67F8579000 Thermosensor assembly	Buy now
5	67F8575700 Retainer	Buy now
6	68V8575300 Gasket, sender unit	Buy now
7	9011906MA2 Bolt, with washer	Buy now
8	6BC8351900 Bracket, meter	Buy now
9	9709506012 Bolt(gh1)	Buy now
11	68V8250400 Oil pressure switch assembly	Buy now
12	68F42723108D Cover, bottom	Buy now
13	6E58258700 Gasket	Buy now
14	67F8361400 Bracket	Buy now
15	9010906M86 Bolt	Buy now
16	9046430003 Clamp	Buy now

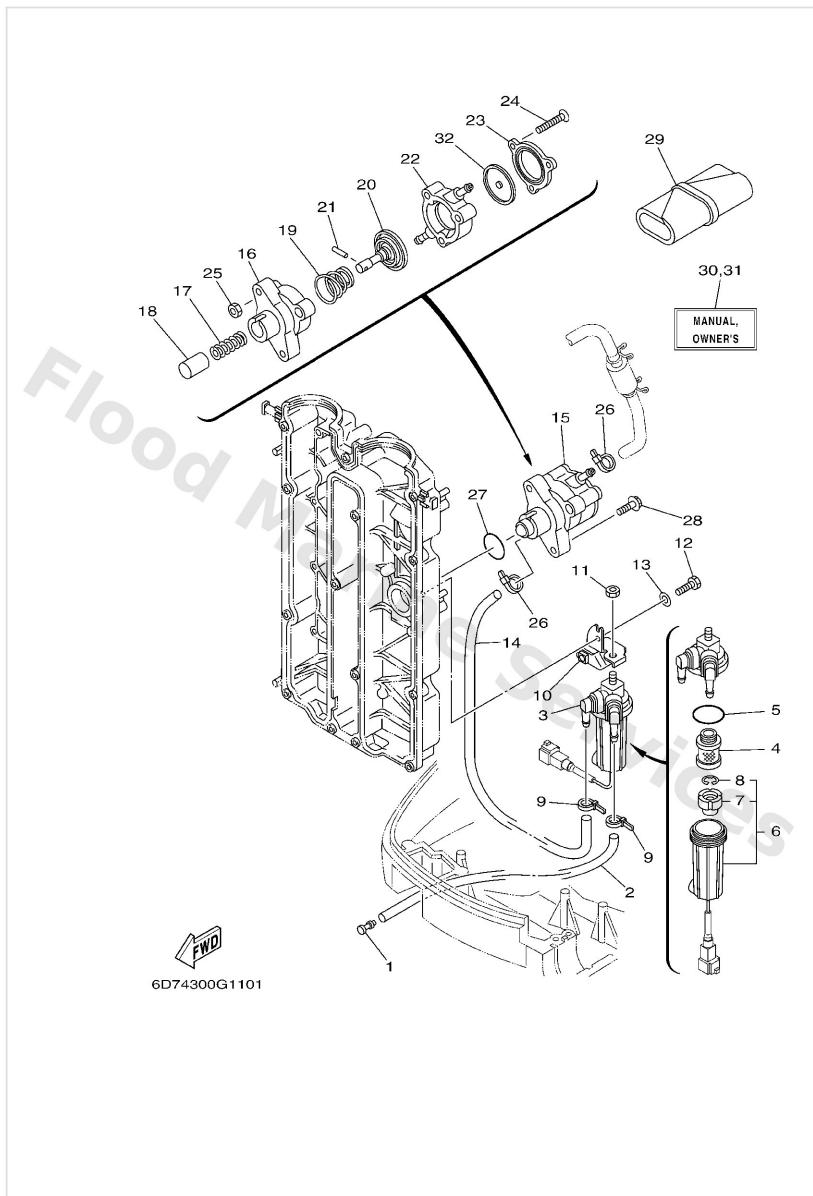
Electrical 4



6BC3200-H160

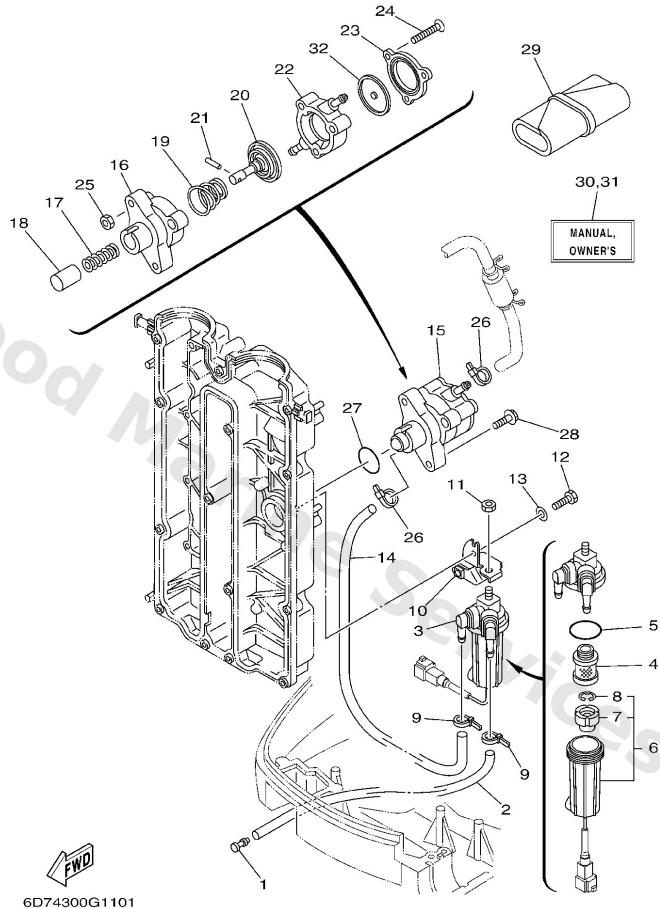
Ref	Part	
17	6Y58350422 Hour meter assembly	Buy now
18	9788005014 Screw, pan head(3yl)	Buy now
19	9299005600 Washer, plain (646)	Buy now
20	9046511M10 Clamp	Buy now

Fuel



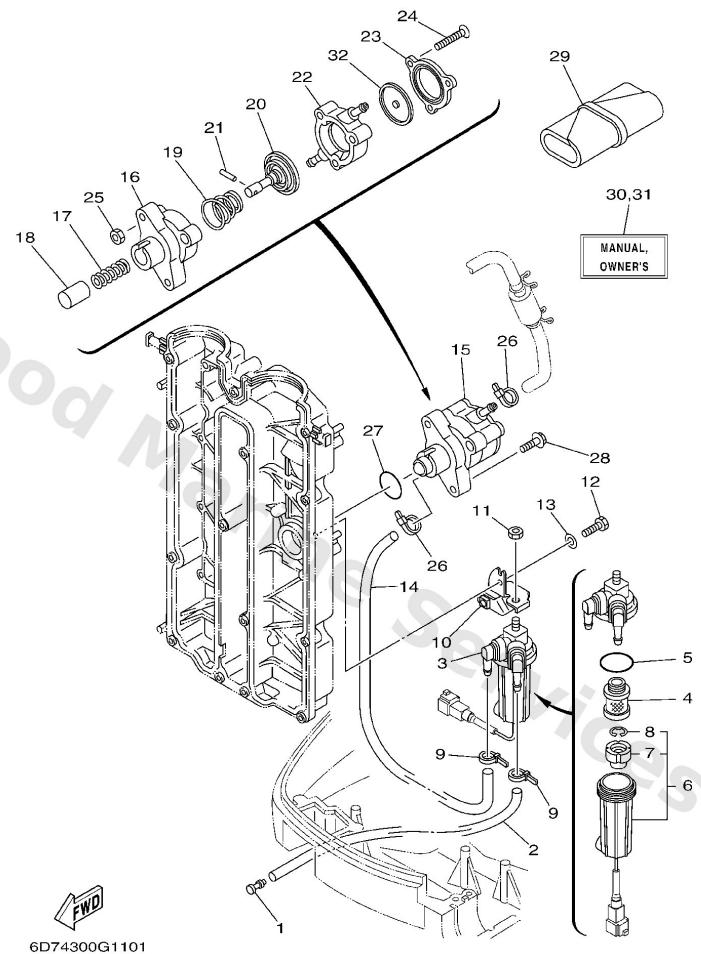
Ref	Part	
1	<u>6898554700</u> Damper	<u>Buy now</u>
2	<u>9044513M37</u> Hose (I2300)	<u>Buy now</u>
3	<u>6D82456000</u> Filter assembly	<u>Buy now</u>
4	<u>6D82456300</u> Element, filter (with tag)	<u>Buy now</u>
5	<u>6D82456400</u> Gasket	<u>Buy now</u>
6	<u>6D82456200</u> Cup, filter (with tag)	<u>Buy now</u>
7	<u>6D82446900</u> Float, water level	<u>Buy now</u>
8	<u>6D82451900</u> Clip	<u>Buy now</u>
9	<u>9046511M10</u> Clamp	<u>Buy now</u>
10	<u>6D82456600</u> Bracket, filter	<u>Buy now</u>
11	<u>9538008600</u> Nut (661)	<u>Buy now</u>
12	<u>9709506016</u> Bolt, hexagon deep recess	<u>Buy now</u>
13	<u>9299506600</u> Washer, plain (646)	<u>Buy now</u>
14	<u>6D82431100</u> Pipe, fuel 1	<u>Buy now</u>
15	<u>6D82441010</u> Fuel pump assembly	<u>Buy now</u>

Fuel



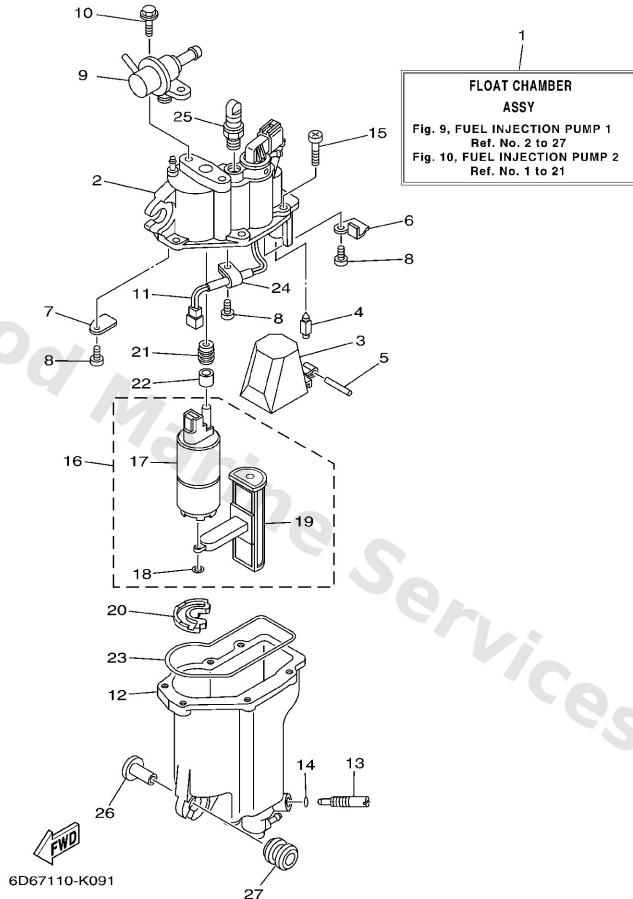
Ref	Part	
16	68V2441200 Body 1	Buy now
17	68V2445400 Spring	Buy now
18	63P1313100 Plunger	Buy now
19	68V2442300 Spring, diaphragm	Buy now
20	68V2441100 Diaphragm	Buy now
21	68V2437400 Pin	Buy now
22	68V2441300 Body 2	Buy now
23	6D82441400 Body 3	Buy now
24	68V2444400 Screw	Buy now
25	68V2414900 Nut	Buy now
27	9321030682 O-ring (371)	Buy now
28	9011906M83 Bolt, with washer	Buy now
29	67F2810001 Tool kit AP	Buy now
30	6D72819977D0 Om f80c/f80b/f100d '11 UR (NL)	Buy now
30	6D72819977E0 Om f80c/f80b/f100d '11 UR (E)	Buy now

Fuel



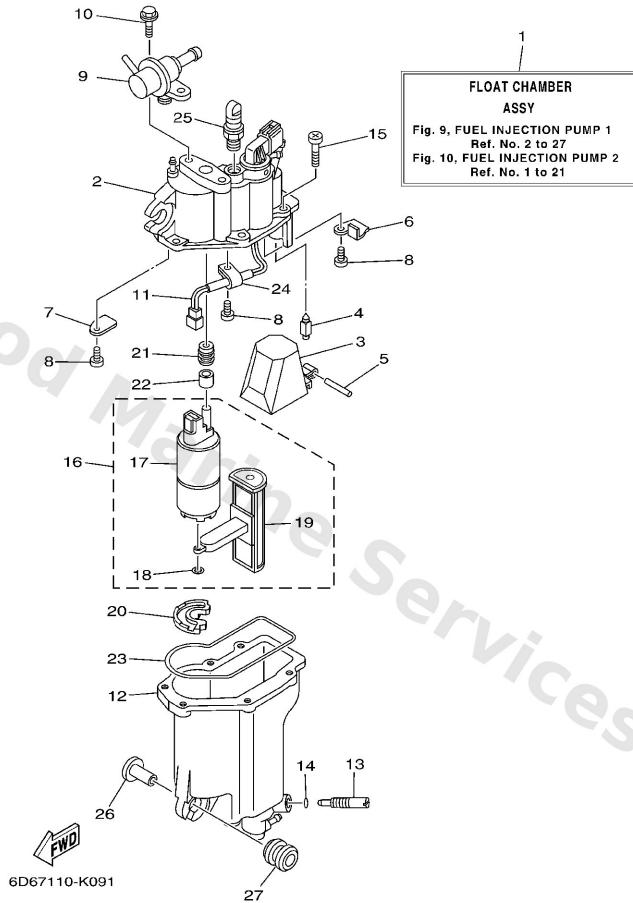
Ref	Part	
30	6D72819977F0 Om f80c/f80b/f100d '11 UR (F)	Buy now
30	6D72819977G0 Om f80c/f80b/f100d '11 UR (D)	Buy now
30	6D72819977H0 Om f80c/f80b/f100d '11 UR (I)	Buy now
30	6D72819977S0 Om f80c/f80b/f100d '11 UR (ES)	Buy now
31	6D72819987K0 Om f80c/f80b/f100d '11 UR (DK)	Buy now
31	6D72819987L0 Om f80c/f80b/f100d '11 UR (SF)	Buy now
31	6D72819987M0 Om f80c/f80b/f100d '11 UR (S)	Buy now
31	6D72819987N0 Om f80c/f80b/f100d '11 UR (N)	Buy now
31	6D72819987P0 Om f80c/f80b/f100d '11 UR (P)	Buy now
31	6D72819987R0 Om f80c/f80b/f100d '11 UR (GR)	Buy now
32	68V2447110 Diaphragm	Buy now
38	4EB2314400 Seal, dust	Buy now

Fuel Injection Pump 1



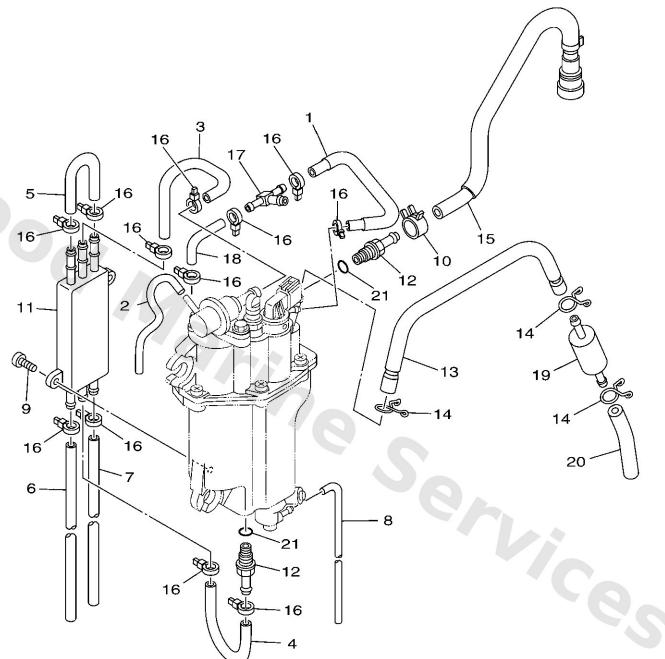
Ref	Part	
1	6D81418020 Float chamber assembly	Buy now
2	6D81418200 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454600 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R00 Plate, baffle 1	Buy now
7	6C52441T00 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6D81496000 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



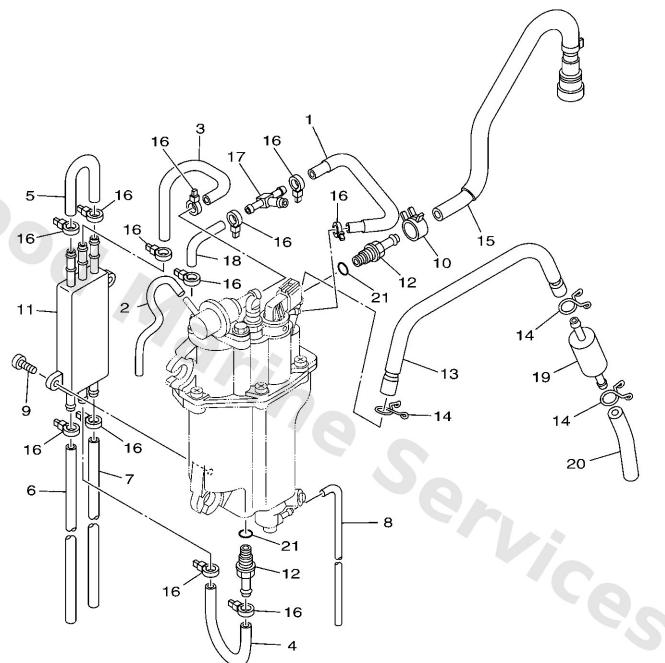
Ref	Part	
16	6C51391000 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51412700 Clip	Buy now
19	6C51391500 Filter	Buy now
20	6C51359300 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498400 Gasket, float chamber	Buy now
24	6C52133700 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M69 Collar (688)	Buy now
27	9048009M12 Grommet (6a0)	Buy now

Fuel Injection Pump 2



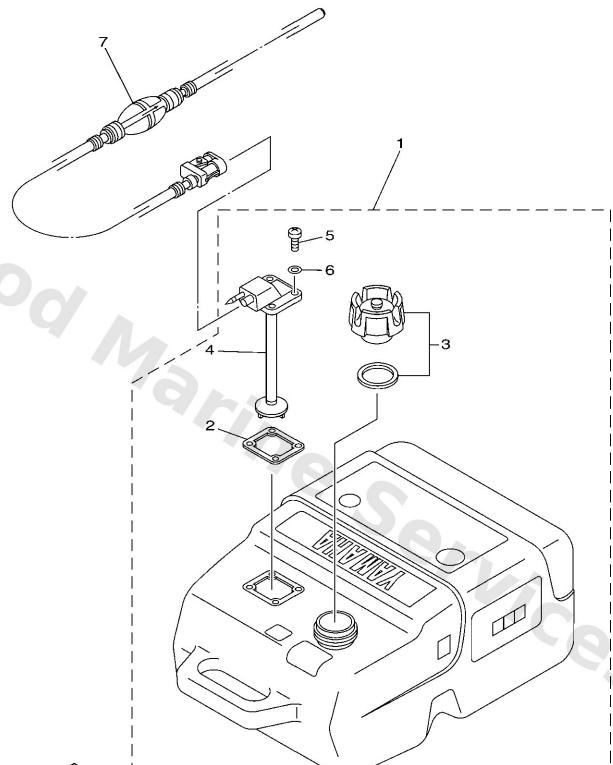
Ref	Part	
1	6D81354601 Hose 2	Buy now
2	6D81354201 Hose, vacuum sensing 1	Buy now
3	6C52432100 Pipe 10	Buy now
4	6C52432200 Pipe 11	Buy now
5	6C52432300 Pipe 12	Buy now
6	6D82432401 Pipe 13	Buy now
7	6D82432510 Pipe 14	Buy now
8	6BG1414900 Pipe	Buy now
9	6C52444400 Screw	Buy now
10	6C51357700 Clip	Buy now
11	6C52184100 Cooler	Buy now
12	6C51425100 Nipple	Buy now
13	6D81414800 Pipe	Buy now
14	6C52438700 Clip	Buy now
15	6D81397400 Pipe, fuel 4	Buy now

Fuel Injection Pump 2



Ref	Part	
16	9046511M10 Clamp	Buy now
17	6C52437900 Pipe, joint 4	Buy now
18	6C51354500 Hose 1	Buy now
19	6C52425100 Strainer 1	Buy now
20	6D82451B00 Hose, fuel inlet	Buy now
21	6C51373900 O-ring	Buy now

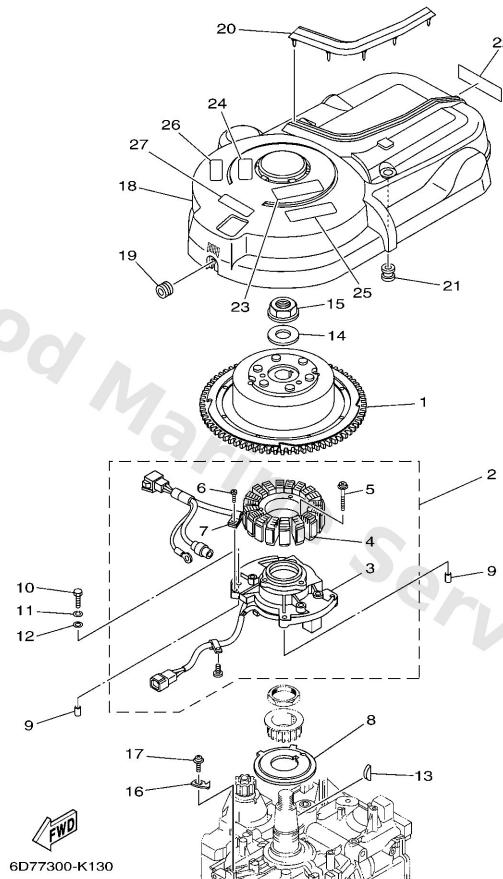
Fuel Tank



6D71300-D320

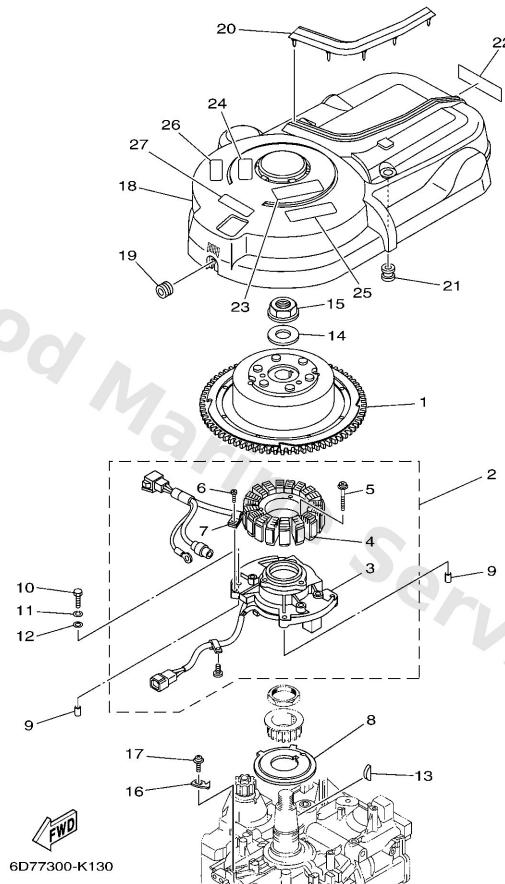
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YK2430644 Fuel pipe comp. 1 AP	Buy now

Generator



Ref	Part	
1	6D88145000 Rotor assembly	Buy now
2	6D88146000 Base assembly	Buy now
3	6D88558000 Coil, pulser	Buy now
4	6D88141000 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9760704110 Screw, pan head with washer (s)	Buy now
7	4458132820 Clamp, read	Buy now
8	68V8167300 Rotor	Buy now
9	9953008012 Pin, dowel(6g8)	Buy now
10	9709506030 Bolt(jf7)	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9028005015 Key, woodruff	Buy now
14	9020124014 Washer, plate	Buy now
15	9017924002 Nut	Buy now

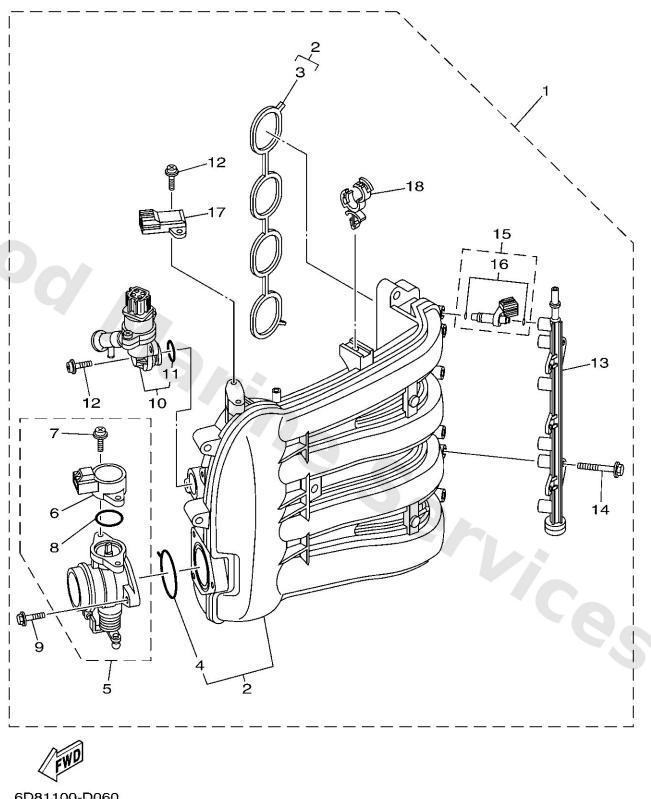
Generator



6D77300-K130

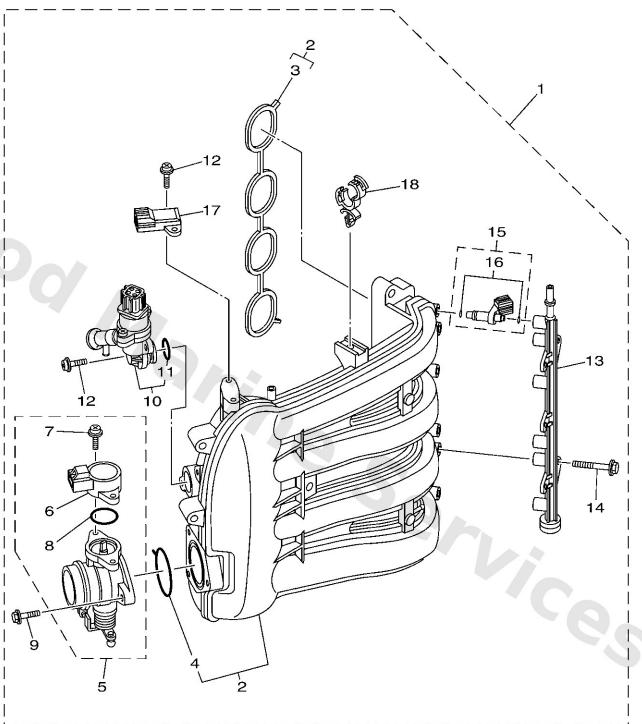
Ref	Part	
16	6D88133200 Plate, timing	Buy now
17	9798506210 Screw pan head	Buy now
18	6D88133700 Cover, flywheel	Buy now
19	9048012314 Grommet(3aa)	Buy now
20	6D88554700 Damper	Buy now
21	6638231701 Damper, ignition coil	Buy now
22	68V1343762 Mark, caution	Buy now
23	6AH8199540 Label, warning	Buy now
24	6AH8199550 Label, warning	Buy now
25	6AH8199440 Label, safety	Buy now
26	6AH8199450 Label, safety	Buy now
27	6AG8199600 Mark	Buy now

Intake 1



Ref	Part	
1	6D81420000 Intake assembly	Buy now
2	6D81364100 Manifold, intake 1	Buy now
3	6D81364500 Gasket, manifold 1	Buy now
4	6D81355700 Gasket	Buy now
5	6D81375000 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6D81310501 Control valve assembly	Buy now
11	6C51319C00 O-ring	Buy now
12	6C58114600 Screw 2	Buy now
13	6D81316100 Pipe, delivery 1	Buy now
14	6C51444600 Bolt	Buy now
15	6D81376100 Injector assembly	Buy now

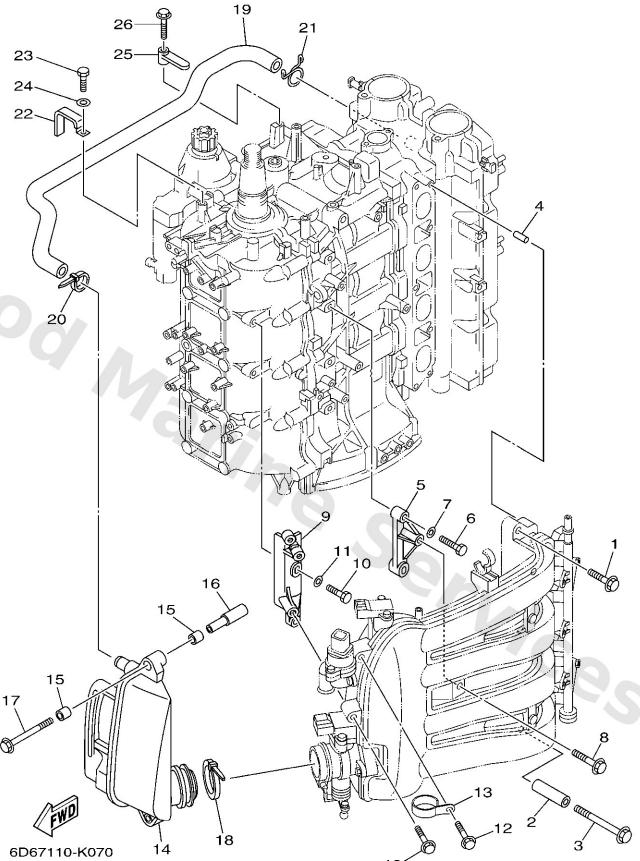
Intake 1



6D81100-D060

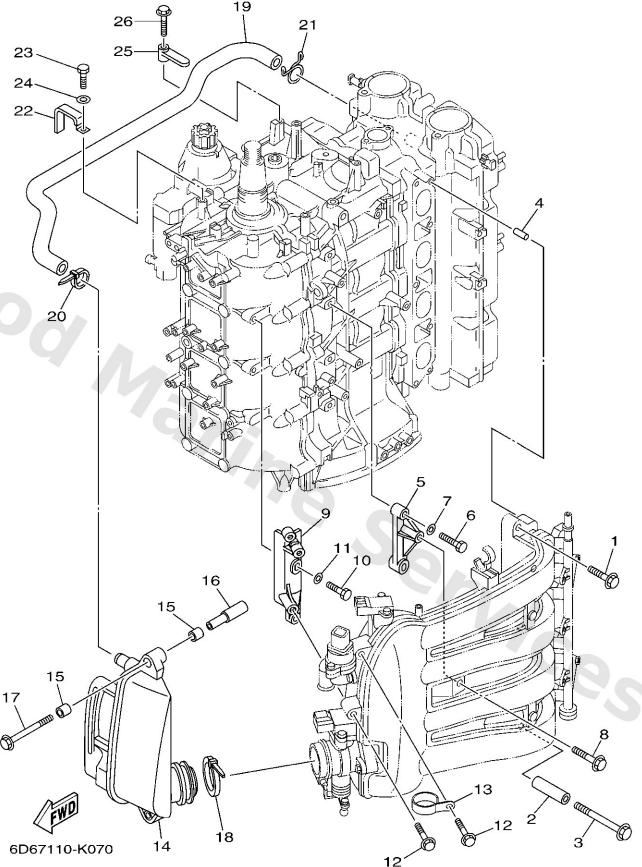
Ref	Part	
16	6C51410B00 Packing kit	Buy now
17	68F8368800 Sensor assembly	Buy now
18	9046418246 Clamp(4tr)	Buy now

Intake 2



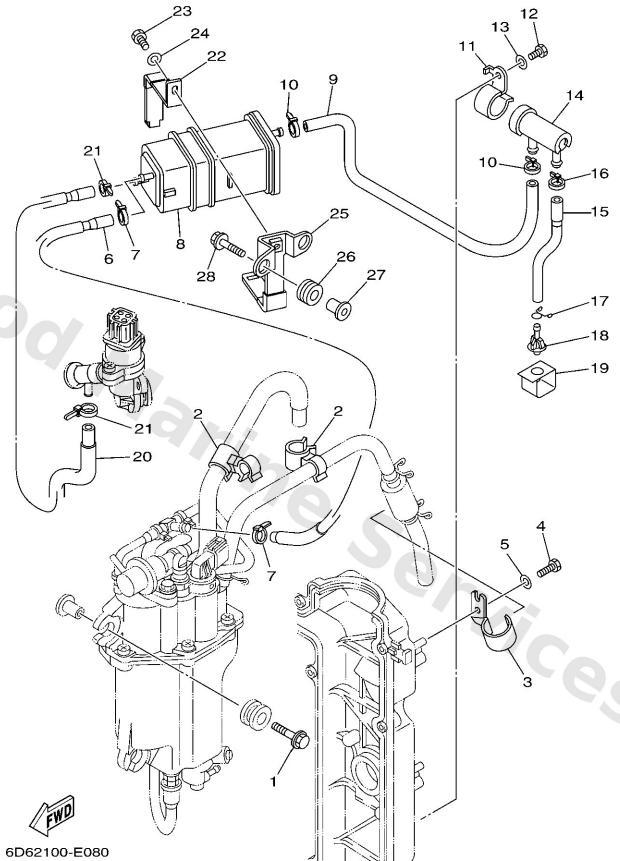
Ref	Part	
1	9011908069 Bolt, with washer	Buy now
2	9038708033 Collar	Buy now
3	9011908M03 Bolt (689)	Buy now
4	9169050014 Pin, spring (647)	Buy now
5	6D81429100 Bracket 1	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9011906087 Bolt, with washer	Buy now
9	6D81429200 Bracket 2	Buy now
10	9709506020 Bolt(7u8)	Buy now
13	6D81378200 Stay	Buy now
14	6D61444000 Silencer assembly, intake	Buy now
15	9038608001 Bush	Buy now
16	9038707013 Collar	Buy now
17	9011906113 Bolt, with washer	Buy now

Intake 2



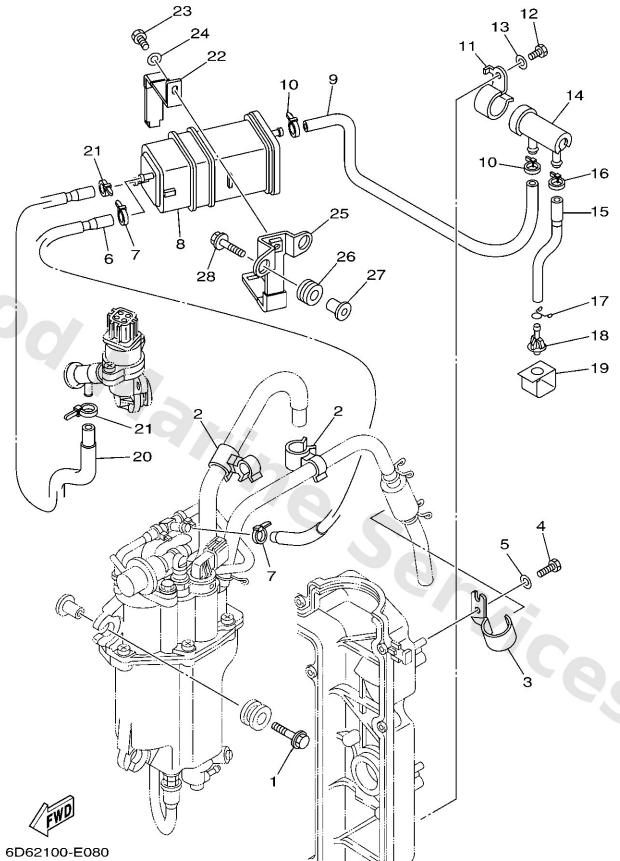
Ref	Part	
18	9046476001 Clamp	Buy now
19	6D81537300 Pipe, breather	Buy now
20	9046511M59 Clamp(63m)	Buy now
21	9046720M15 Clip	Buy now
22	9046512M03 Clamp, cord (688)	Buy now
23	9709506012 Bolt(gh1)	Buy now
25	6D88254400 Clamp	Buy now
26	9589506025 Bolt, flange deep recess	Buy now

Intake 3



Ref	Part	
1	9011906M08 Bolt, with washer	Buy now
2	9046415007 Clamp	Buy now
3	6D81342801 Bracket, strainer 1	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6D82431401 Pipe 4	Buy now
7	9046511M10 Clamp	Buy now
8	69J2417000 Canister assembly	Buy now
9	6D82431500 Pipe 5	Buy now
11	6D82417H01 Clamp 1	Buy now
12	9709506010 Bolt	Buy now
14	69J2450200 Filter, fuel	Buy now
15	6D82431600 Pipe 6	Buy now
17	9046709M03 Clip(6k8)	Buy now
18	69J4439100 Nipple, hose	Buy now

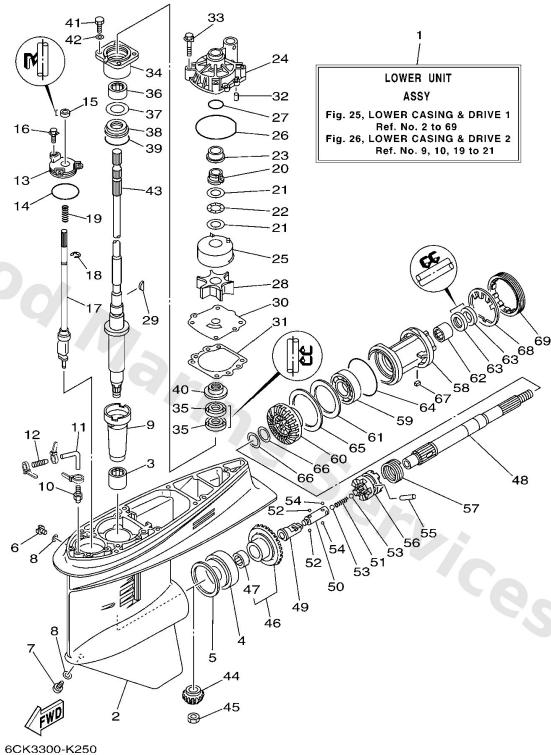
Intake 3



6D62100-E080

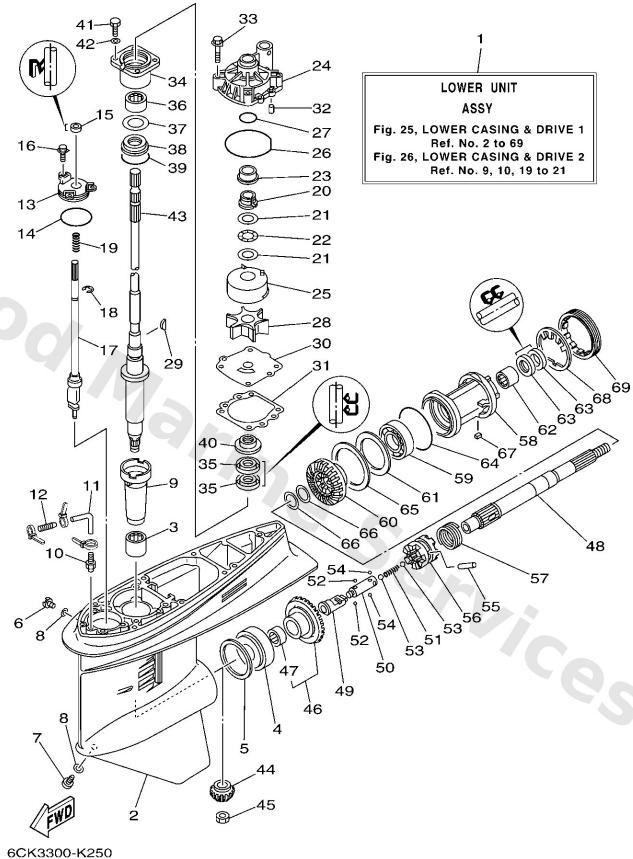
Ref	Part	
19	6D82413X01 Plate	Buy now
20	6D82431701 Pipe 7	Buy now
22	69J2419A01 Holder	Buy now
23	9709506016 Bolt, hexagon deep recess	Buy now
25	6D82134X00 Bracket, canister	Buy now
26	9048010M23 Grommet(6k7)	Buy now
27	9038706M60 Collar (6h3)	Buy now
28	9011906M59 Bolt, with washer	Buy now

Lower Casing & Drive 1



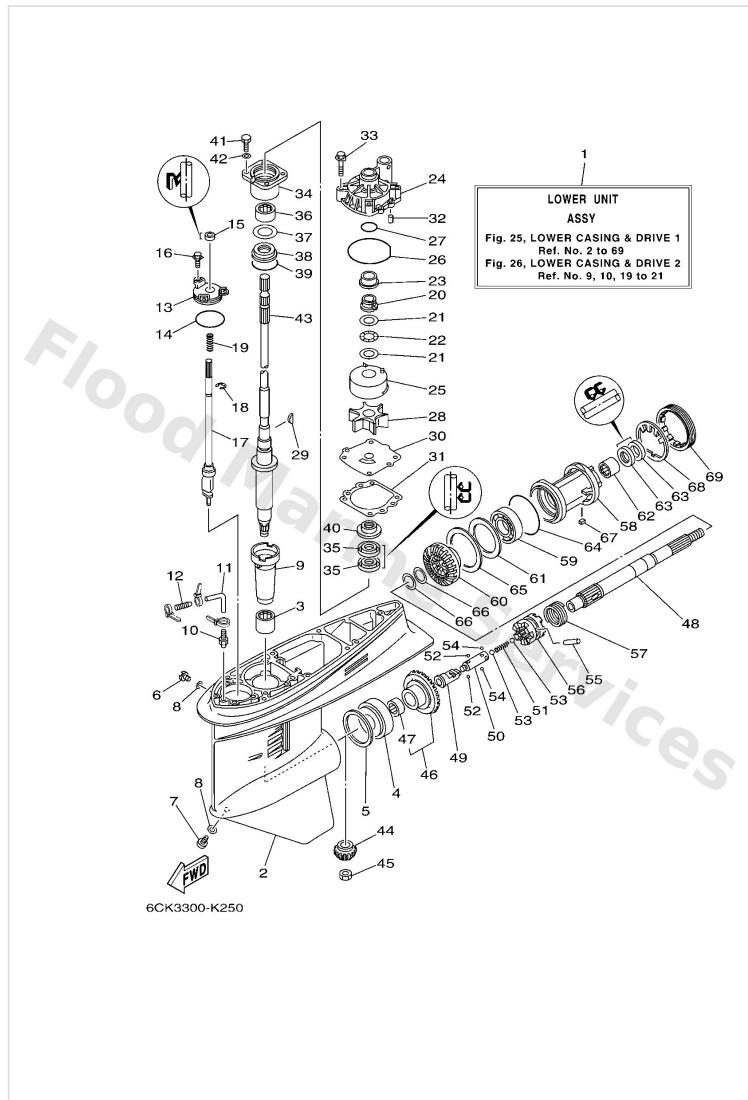
Ref	Part	
1	60C45300118D Lower unit assembly L(20.3")	Buy now
2	6E545301058D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E54556701 Shim (t:0.10mm) UR	Buy now
5	6E54556710 Shim (t:0.12mm) UR	Buy now
5	6E54556720 Shim (t:0.15mm) UR	Buy now
5	6E54556730 Shim (t:0.18mm) UR	Buy now
5	6E54556740 Shim (t:0.30mm) UR	Buy now
5	6E54556750 Shim (t:0.40mm) UR	Buy now
5	6E54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now
9	6E54553600 Sleeve, drive shaft	Buy now

Lower Casing & Drive 1



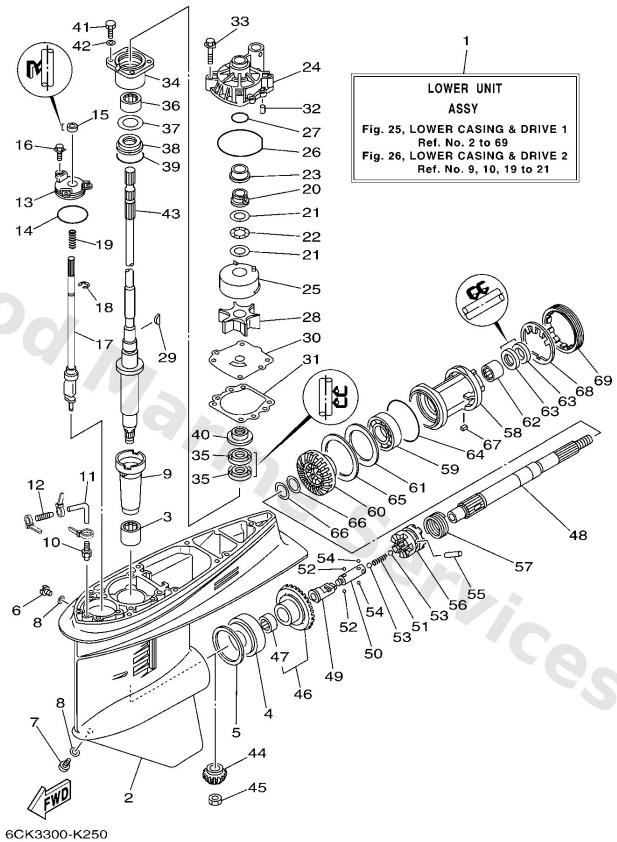
Ref	Part	
10	6E54537800 Nipple, hose	Buy now
11	9044507ME8 Hose (I250) L(20.3")	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	6L64415001 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now

Lower Casing & Drive 1



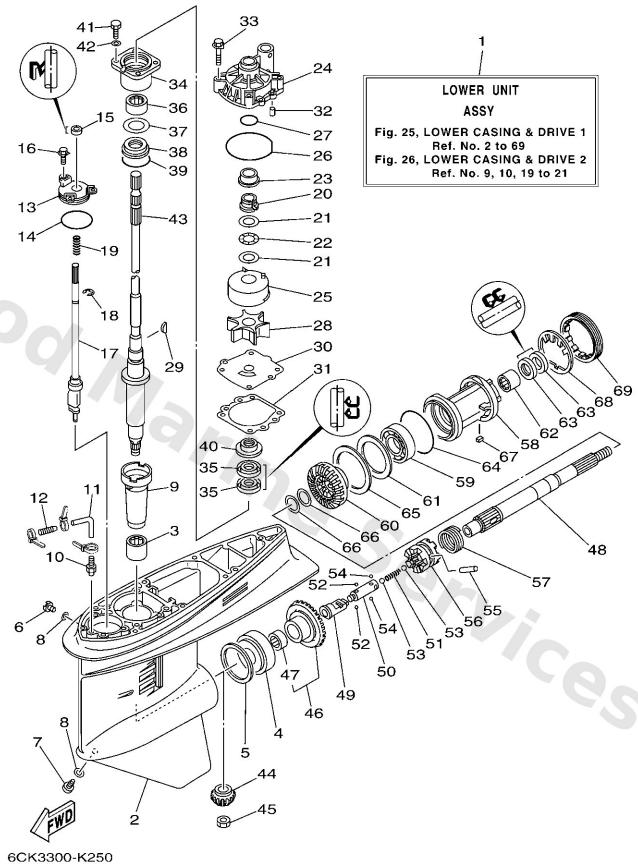
Ref	Part	
25	6R34432242 Insert, cartridge FOR CHROMATE	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54435201 Impeller	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now
30	60C4432340 Outer plate, cartridge FOR CHROMATE	Buy now
31	6E544315A0 Gasket,water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6E545331009S Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	6E54558701 Shim (t:0.10mm) UR	Buy now
37	6E54558710 Shim (t:0.12mm) UR	Buy now
37	6E54558720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
37	6E54558730 Shim (t:0.18mm) UR	Buy now
37	6E54558740 Shim (t:0.30mm) UR	Buy now
37	6E54558750 Shim (t:0.40mm) UR	Buy now
37	6E54558760 Shim (t:0.50mm) UR	Buy now
38	93341930V2 Bearing, thrust(64d)	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	68V4550110 Drive shaft comp. L(20.3")	Buy now
44	68V4555100 Pinion	Buy now
45	9017016M01 Nut, hexagon (688)	Buy now
46	68V4556000 Gear	Buy now
47	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E54561101 Shaft, propeller	Buy now

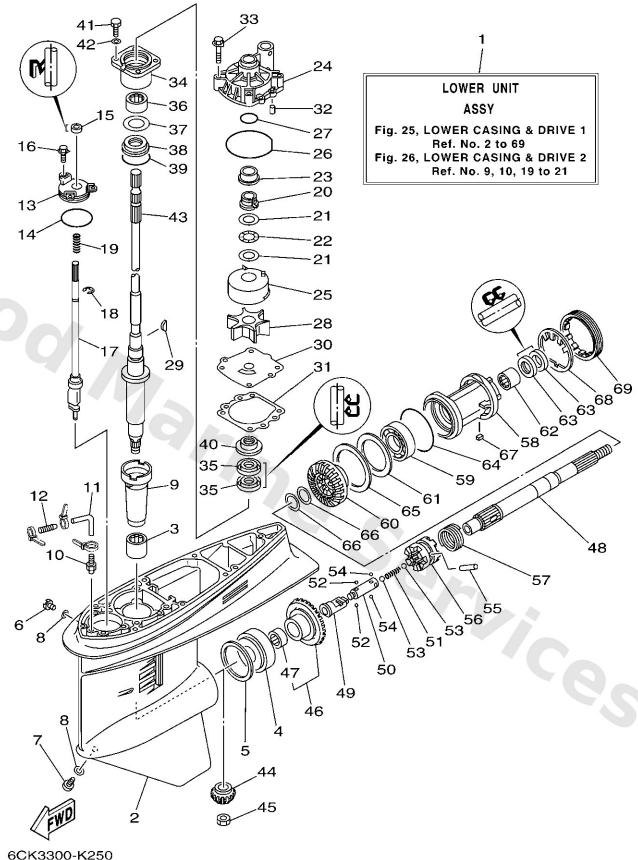
Lower Casing & Drive 1



6CK3300-K250

Ref	Part	
49	6K14564101 Shifter	Buy now
50	6E54563401 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	68V4563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6E54533200CA Housing, bearing	Buy now
59	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	68V4557100 Gear	Buy now
61	6E54557600 Washer, thrust 2	Buy now
62	93315430U8 Bearing	Buy now
63	9310130M17 Oil seal (6e5)	Buy now

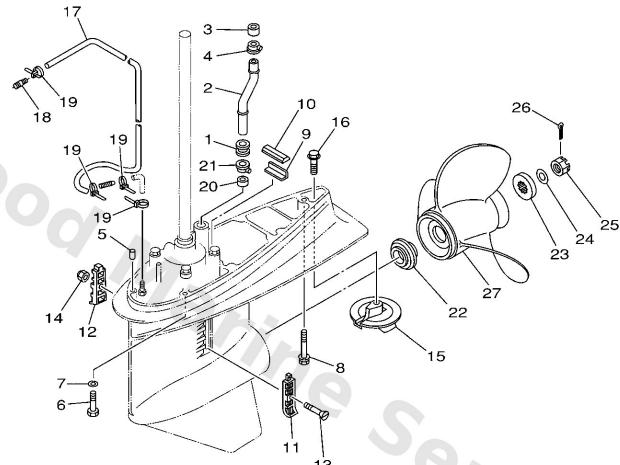
Lower Casing & Drive 1



6CK3300-K250

Ref	Part	
64	9321086M39 O-ring (6e5)	Buy now
65	6L64557700 Shim (t:0.10mm) UR	Buy now
65	6L64557710 Shim (t:0.12mm) UR	Buy now
65	6L64557720 Shim (t:0.15mm) UR	Buy now
65	6L64557730 Shim (t:0.18mm) UR	Buy now
65	6L64557740 Shim (t:0.30mm) UR	Buy now
65	6L64557750 Shim (t:0.40mm) UR	Buy now
65	6L64557760 Shim (t:0.50mm) UR	Buy now
66	9020130M92 Washer (6g5)	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538402 Nut	Buy now

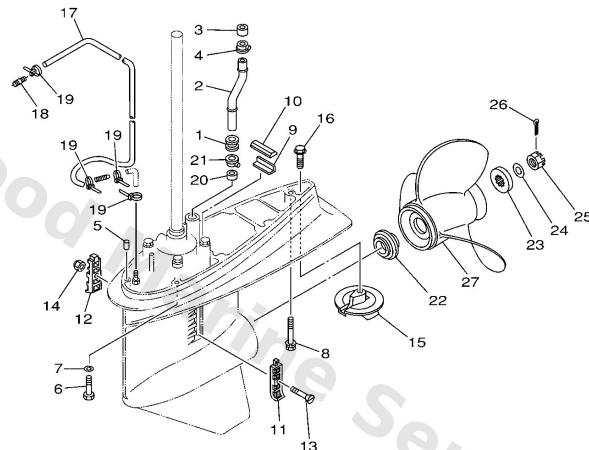
Lower Casing & Drive 2



68V0010-0280

Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6BC4436110 Tube, water 1 L(20.3")	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	6E54431200 Cover, water pump housing	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	9707510045 Bolt(64d)	Buy now
7	9299510100 Ybs67-10 washer, spring	Buy now
8	9011910M89 Bolt, with washer	Buy now
9	6634537600 Guide, seal damper	Buy now
10	6884537500 Damper, seal 2	Buy now
11	6884521402 Cover, water inlet	Buy now
12	6884521502 Cover, water inlet	Buy now
13	9015205M07 Screw, countersunk	Buy now
14	9018505002 Nut nylon (sus)(ex4)	Buy now
15	6E54537101 Trim tab	Buy now

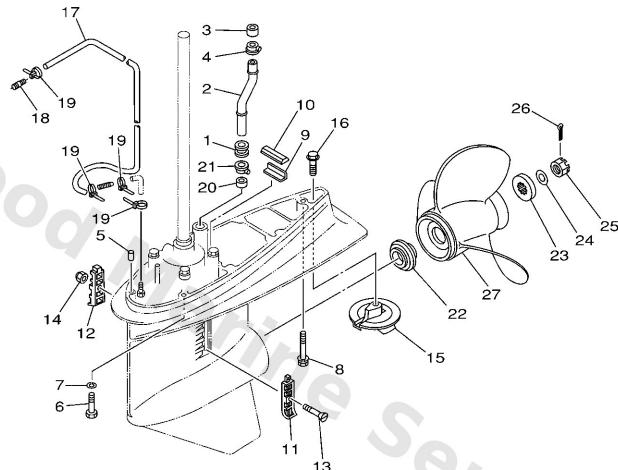
Lower Casing & Drive 2



 68V0010-0280

Ref	Part	
16	9010510M00 Bolt, hexagon (663)	Buy now
17	90445076K2 Hose (I1700)	Buy now
18	6E58355800 End, nipple	Buy now
19	9046511M10 Clamp	Buy now
22	63P4598700 Spacer 1	Buy now
23	6884599701 Spacer 2	Buy now
24	9299018200 Washer (6e5)	Buy now
25	9017118M04 Nut, castle (6e5)	Buy now
26	9149040030 Pin, cotter (663)	Buy now
27	6E54594100EL Propeller (3x13x19-k) UR	Buy now
27	688459300298 Propeller (3x13x17) UR	Buy now
27	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
27	688459700398 Propeller (3x13"x19"-k) UR	Buy now
27	688459720298 Propeller (3x13"x21"-k) UR	Buy now
27	688459740298 Propeller (3x13"x23"-k) UR	Buy now

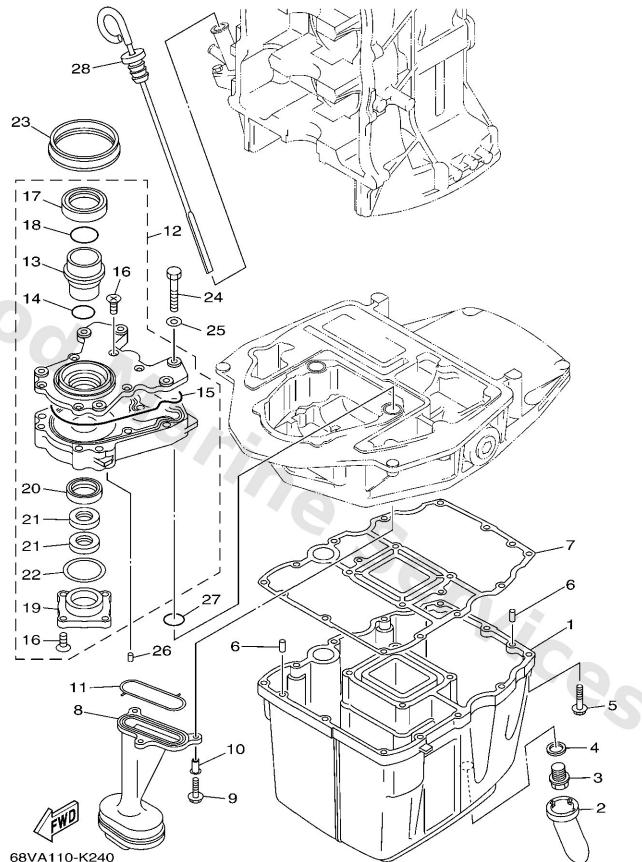
Lower Casing & Drive 2



68V0010-0280

Ref	Part	
27	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
27	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
27	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
27	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
27	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
27	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
27	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
27	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
27	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now

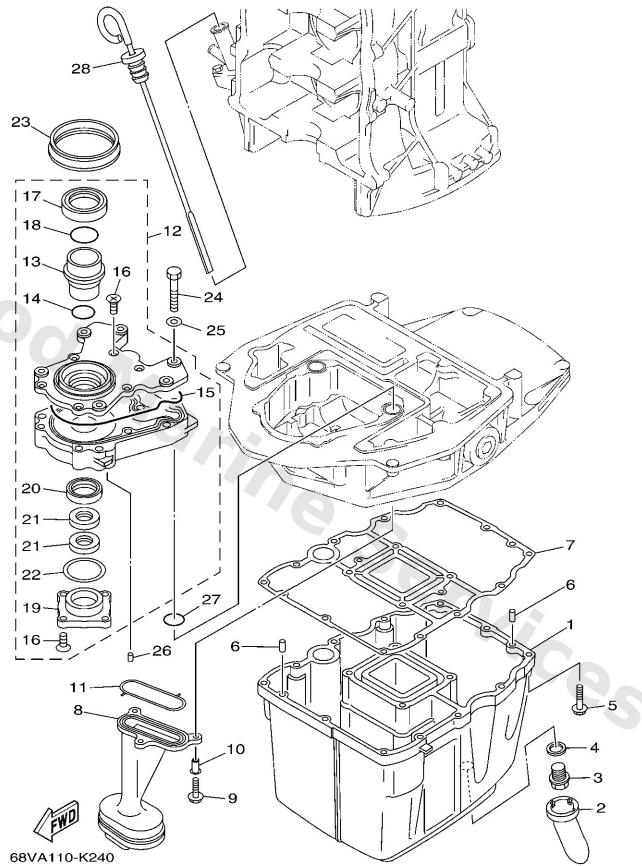
Oil Pan



68VA110-K240

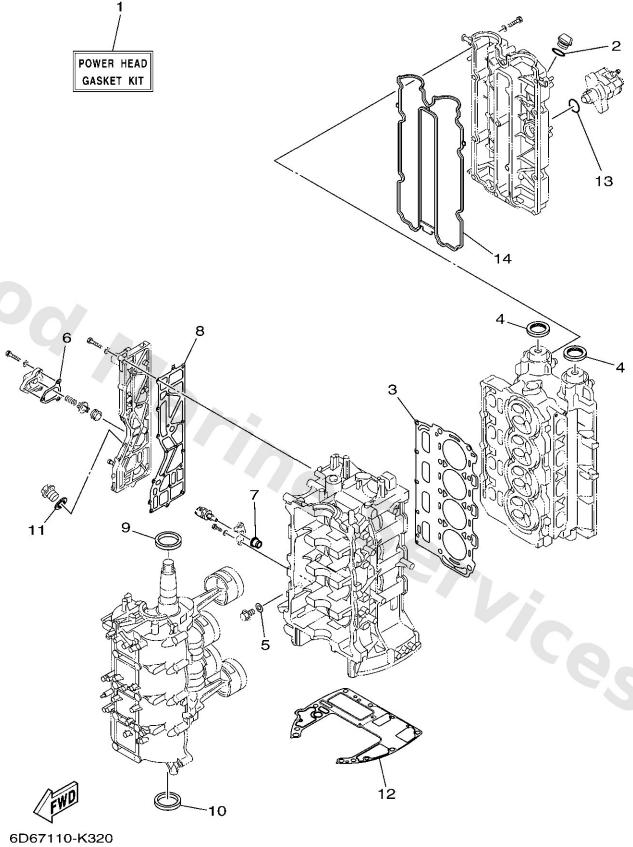
Ref	Part	
1	68V1531100CA Oil pan	Buy now
2	63P1531600 Damper 1	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9757506525 Bolt, hexagon w/w deep recess	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	68V1531200 Gasket, oil pan	Buy now
8	67F1341100 Strainer, oil	Buy now
9	9581206025 Bolt, flange	Buy now
10	9038706263 Collar	Buy now
11	67F1341500 Seal, oil strainer	Buy now
12	67F1330010 Oil pump assembly	Buy now
13	67F1331402 Shaft, pump	Buy now
14	67F1347301 O-ring	Buy now
15	67F1332900 Gasket, pump cover	Buy now

Oil Pan



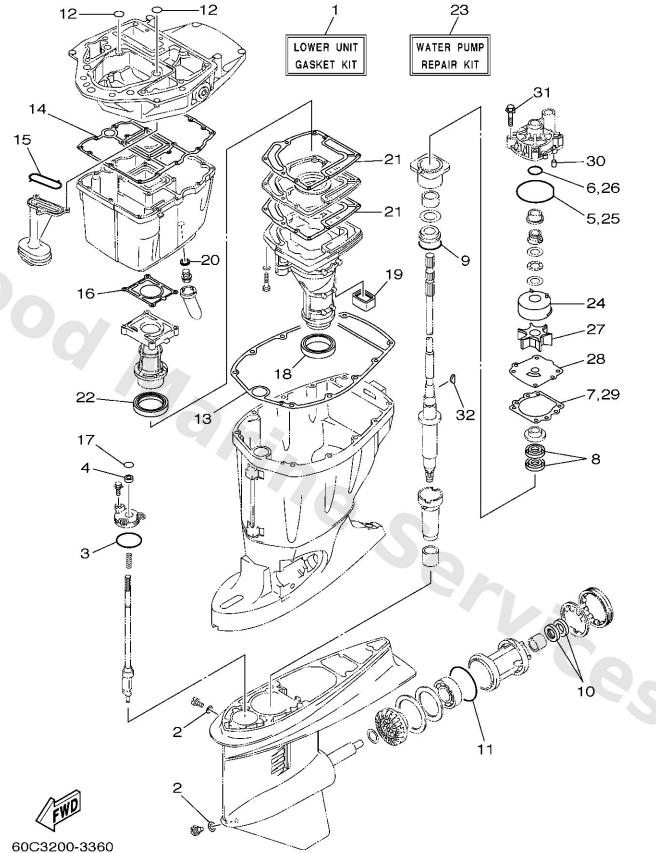
Ref	Part	
16	67F1349500 Screw	Buy now
17	67F1311901 Oil seal	Buy now
18	67F1376900 O-ring	Buy now
19	67F1391400 Housing, pump	Buy now
20	67F1363103 Oil seal	Buy now
21	67F1314900 Oil seal	Buy now
22	67F1333900 Gasket, pump cover	Buy now
23	67F1333800 Seal	Buy now
24	9709506045 Bolt, hexagon	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	9360412M07 Pin, dowel (688)	Buy now
27	9321019MJ1 O-ring	Buy now
28	6D81536200 Plug, oil level	Buy now

Repair Kit 1



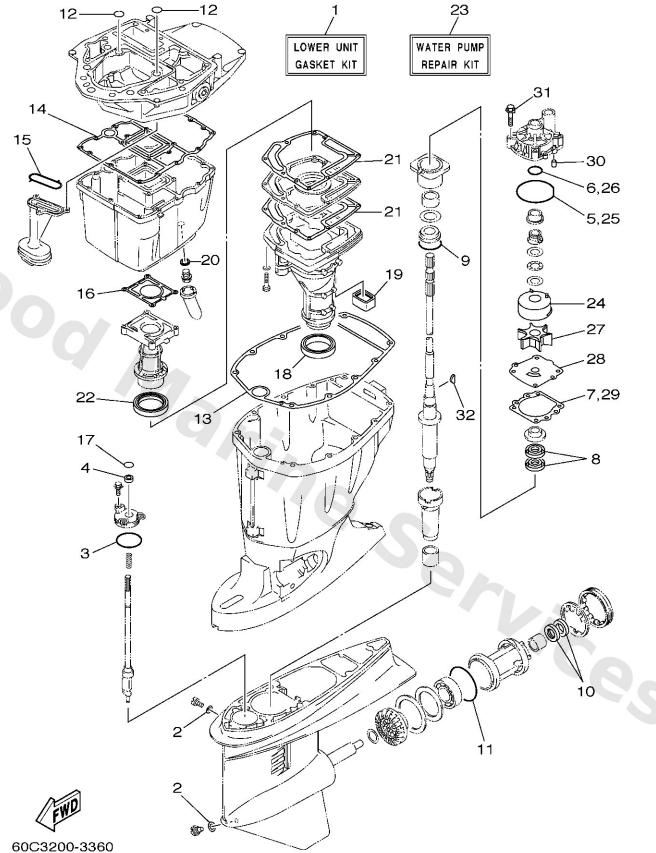
Ref	Part	
1	6D8W000102 Power head gasket kit	Buy now
2	9321024M79 O-ring	Buy now
3	67F1118103 Gasket, cylinder head 1	Buy now
4	9310238008 Oil seal	Buy now
5	9043014115 Gasket (663)	Buy now
6	67F12435A0 Gasket	Buy now
7	68V8575300 Gasket, sender unit	Buy now
8	67F41114A2 Gasket, exhaust outer cover	Buy now
9	9310248008 Oil seal	Buy now
10	9310148001 Oil seal	Buy now
11	9043018130 Gasket (1j7)	Buy now
12	68V1135100 Gasket, cylinder	Buy now
13	9321030682 O-ring (371)	Buy now
14	6D81135601 Seal, cylinder 2	Buy now

Repair Kit 2



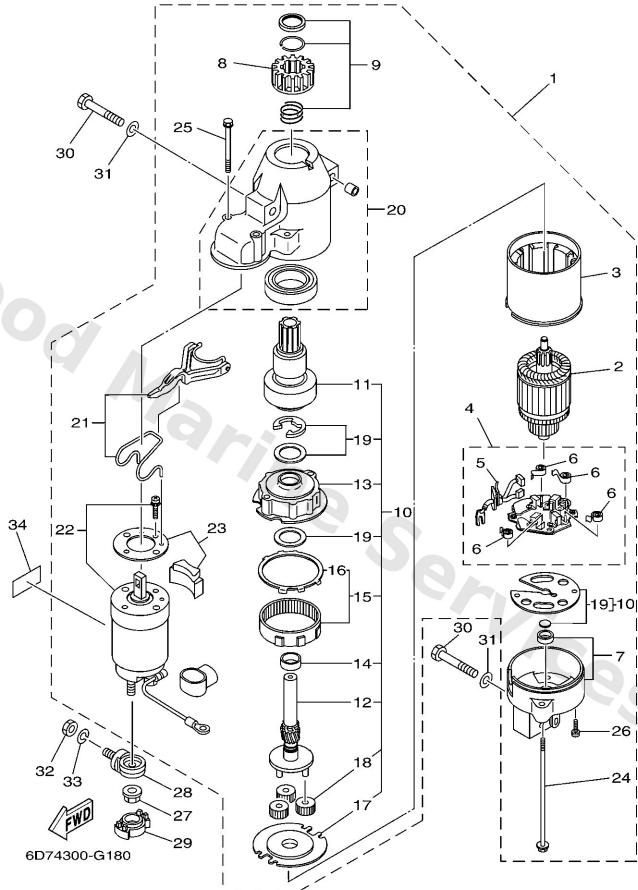
Ref	Part	
1	68VW000121 Lower unit gasket kit	Buy now
2	9043008020 Gasket	Buy now
3	9321058144 O-ring(47x)	Buy now
4	9310609014 Oil seal	Buy now
5	9321086M38 O-ring (6e5)	Buy now
6	9321037160 O-ring (6g8)	Buy now
7	6E544315A0 Gasket,water pump	Buy now
8	9310128M16 Oil seal (6e5)	Buy now
9	9321055M14 O-ring (70e)	Buy now
10	9310130M17 Oil seal (6e5)	Buy now
11	9321086M39 O-ring (6e5)	Buy now
12	9321019MJ1 O-ring	Buy now
13	67F4511300 Gasket, upper casing	Buy now
14	68V1531200 Gasket, oil pan	Buy now
15	67F1341500 Seal, oil strainer	Buy now

Repair Kit 2



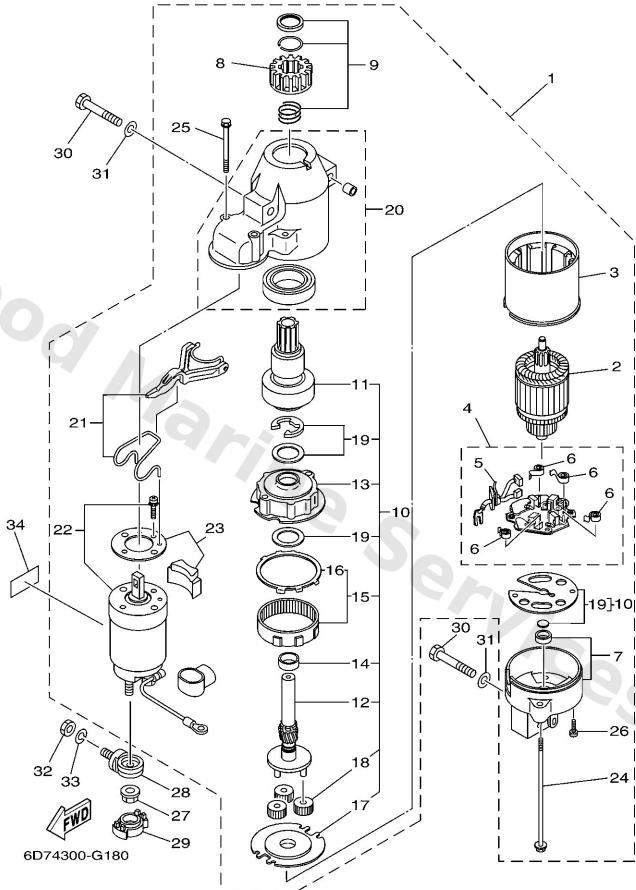
Ref	Part	
16	67F41133A1 Gasket, exhaust manifold 1	Buy now
17	9321009165 O-ring	Buy now
18	68V4512300 Gasket, muffler	Buy now
19	67F4512700 Seal	Buy now
20	9043014M09 Gasket	Buy now
21	67F41134A0 Gasket, exhaust manifold	Buy now
22	67F4113800 Seal, ext. 1	Buy now
23	60CW007800 Water pump repair kit	Buy now
24	6R34432242 Insert, cartridge	Buy now
27	6E54435201 Impeller	Buy now
28	60C4432340 Outer plate, cartridge	Buy now
30	9360612019 Pin, dowel (614)	Buy now
31	9011908M14 Bolt, with washer	Buy now
32	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



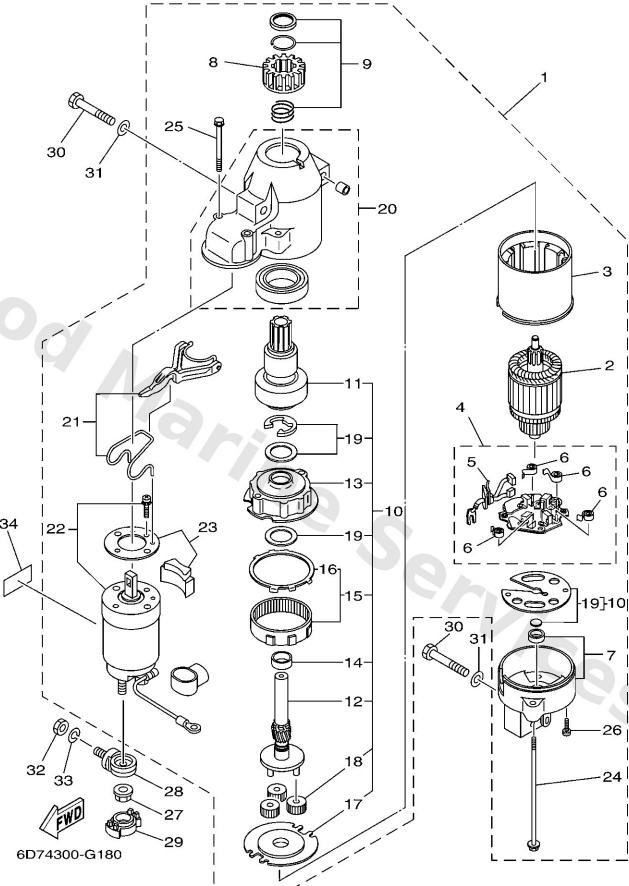
Ref	Part	
1	68V8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	68F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

Starting Motor



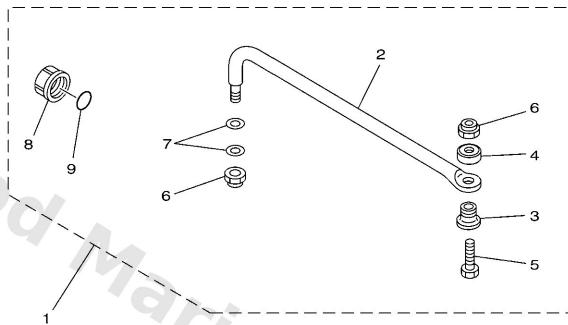
Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F818300 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	68V8194101 Starter relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9017908003 Nut	Buy now
28	60V8192500 Terminal	Buy now
29	68F8258200 Cover, wire harness	Buy now
30	9701308045 Bolt	Buy now

Starting Motor



Ref	Part	
31	9290308600 Washer, plain (663)	Buy now
32	9533308600 Nut(6l2)	Buy now
33	9290308100 Ybs67-8 washer, spring	Buy now
34	67F8362701 Label, caution 7	Buy now

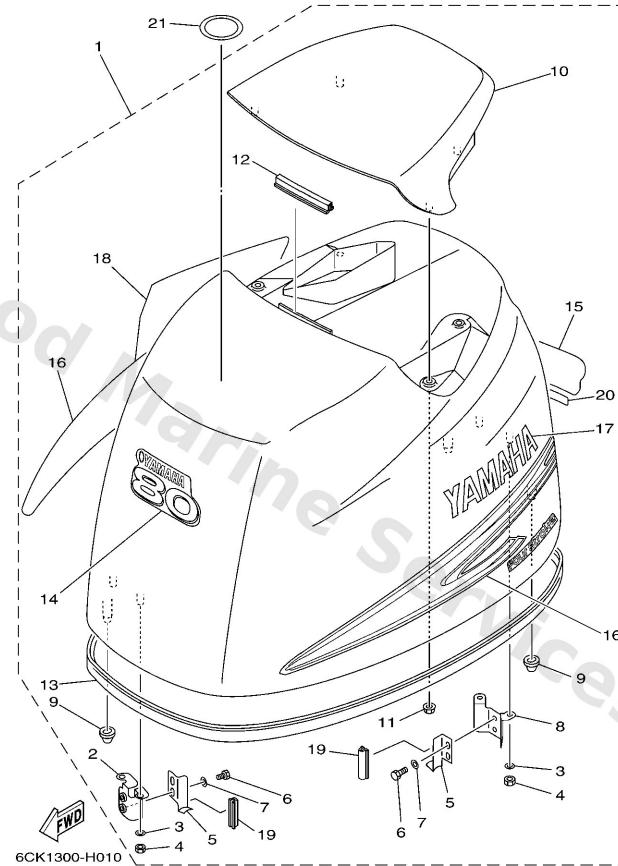
Steering Guide



Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

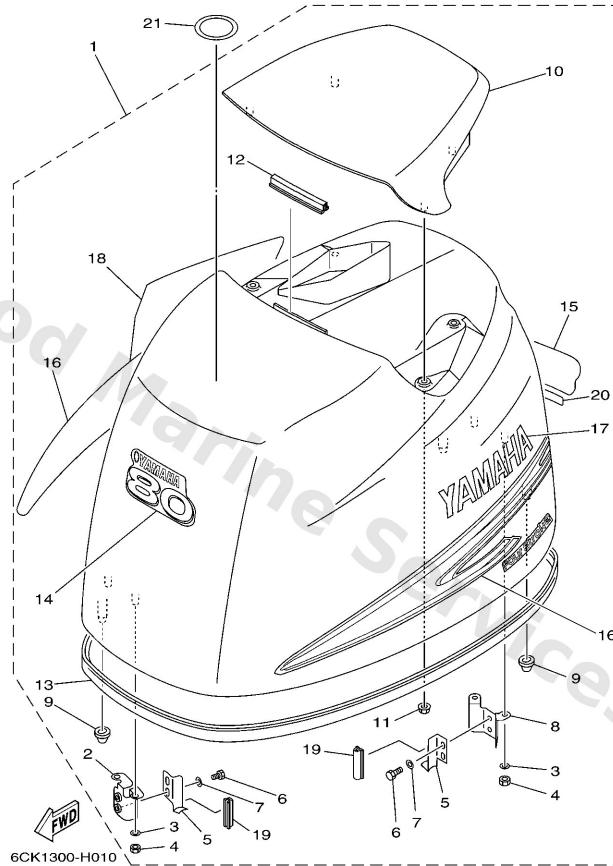
67H0100-9290

Top Cowling



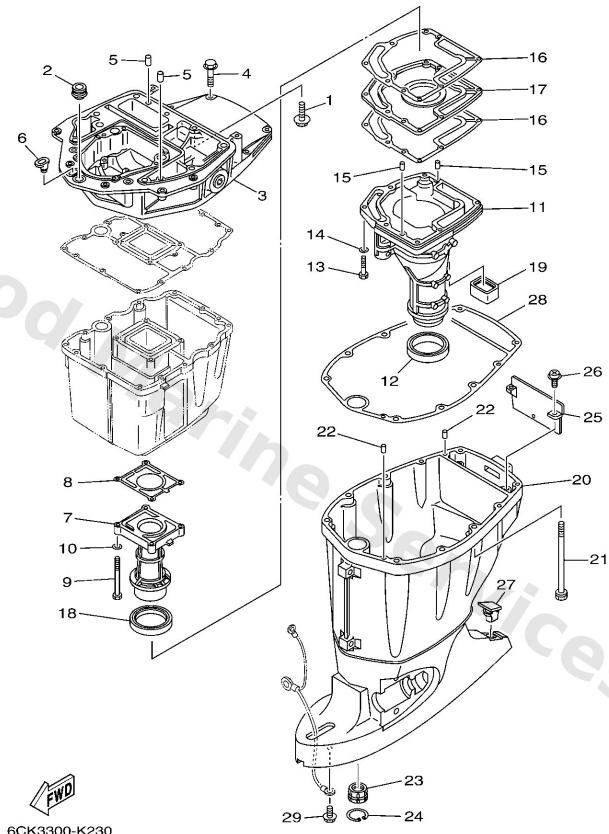
Ref	Part	
1	6CK4261000 Top Cowling assembly	Buy now
2	67F4264700 Holder, clamp band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	68V4265200 Hook	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	67F4264900 Holder, clamp band	Buy now
9	67F4266200 Damper	Buy now
10	67F42613008D Molding, air duct	Buy now
11	9017906M24 Nut(6j8)	Buy now
12	61N4262800 Seal	Buy now
13	67F4261500 Seal	Buy now
14	67G4267710 Graphic, front	Buy now
15	6D74267800 Graphic, front	Buy now

Top Cowling



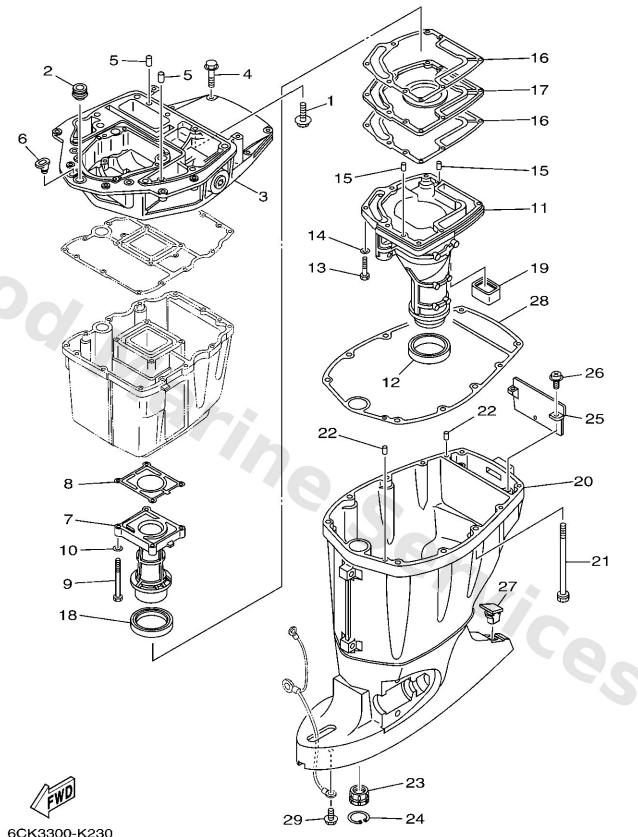
Ref	Part	
16	67FW007010 Graphic set	Buy now
17	67F4268110 Mark, cowling	Buy now
18	67F4268210 Mark, cowling	Buy now
19	67F4262800 Seal	Buy now
20	6BC4268100 -	Buy now
21	67F1343420 Label, Caution	Buy now

Upper Casing



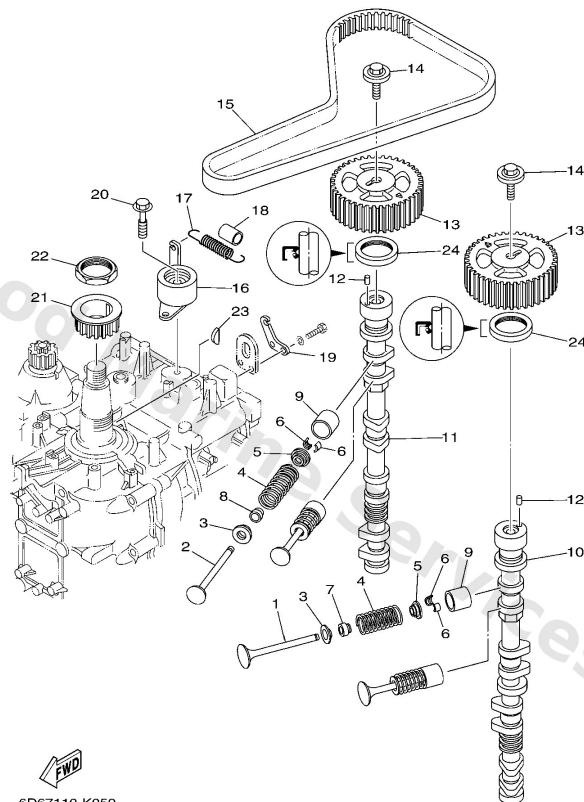
Ref	Part	
1	9011908M58 Bolt, with washer	Buy now
2	67F4272400 Grommet	Buy now
3	67F4113702CA Guide, exhaust	Buy now
4	9757508540 Bolt, hexagon w/w deep recess	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	6G14272700 Grommet	Buy now
7	60C41131019S Manifold, ext. 1	Buy now
8	67F41133A1 Gasket, exhaust manifold 1	Buy now
9	9707506070 Bolt(4kg)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	60C14711109S Muffler 1 L(20.3")	Buy now
12	68V4512300 Gasket, muffler	Buy now
13	9707506030 Bolt(jf7)	Buy now
15	9360619M23 Pin, dowel	Buy now
16	67F41134A0 Gasket, exhaust manifold	Buy now

Upper Casing



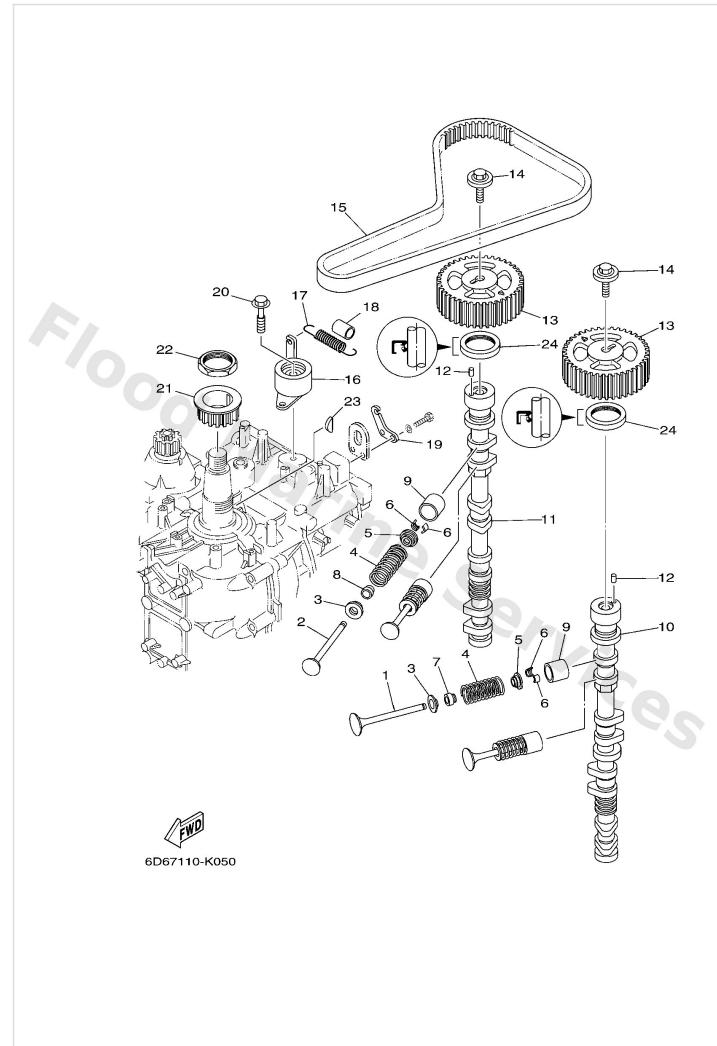
Ref	Part	
17	67F4518100CA Plate	Buy now
18	67F4113800 Seal, ext. 1	Buy now
19	67F4512700 Seal	Buy now
20	68V45111118D Casing, upper L(20.3")	Buy now
21	9011910M08 Bolt, with washer	Buy now
23	6E54531800 Bushing, drive shaft 3	Buy now
24	9342036M01 Circlip (6a0)	Buy now
25	67F4515100 Cover, upper casing	Buy now
26	9798006216 Screw, with washer(6h2)	Buy now
27	6C54515500 Cap	Buy now
28	67F4511300 Gasket, upper casing	Buy now
29	9589506010 Bolt, flange(7ht)	Buy now

Valve



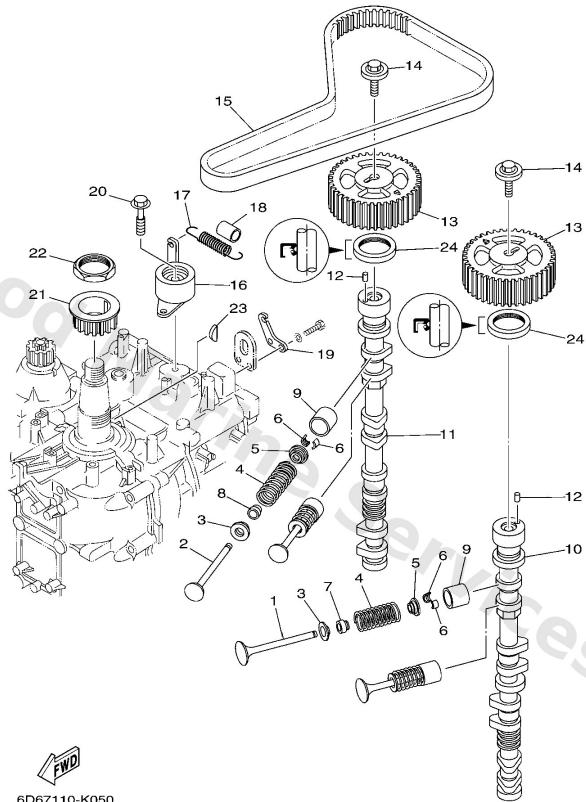
Ref	Part	
1	6D81211100 Valve, intake	Buy now
2	6D81212100 Valve, exhaust	Buy now
3	6D81211600 Seat, valve spring	Buy now
4	6D81211300 Spring, valve inner	Buy now
5	26H1211700 Retainer, valve spring	Buy now
6	4G01211800 Cotter, valve	Buy now
7	KOAA372100 Seal, valve stem	Buy now
8	KOAA372200 Seal, valve stem 2	Buy now
9	6D81215300 Lifter, valve (12) UR	Buy now
9	6D81215310 Lifter, valve (14) UR	Buy now
9	6D81215320 Lifter, valve (16) UR	Buy now
9	6D81215330 Lifter, valve (18) UR	Buy now
9	6D81215340 Lifter, valve (20) UR	Buy now
9	6D81215350 Lifter, valve (22) UR	Buy now
9	6D81215360 Lifter, valve (24) UR	Buy now

Valve



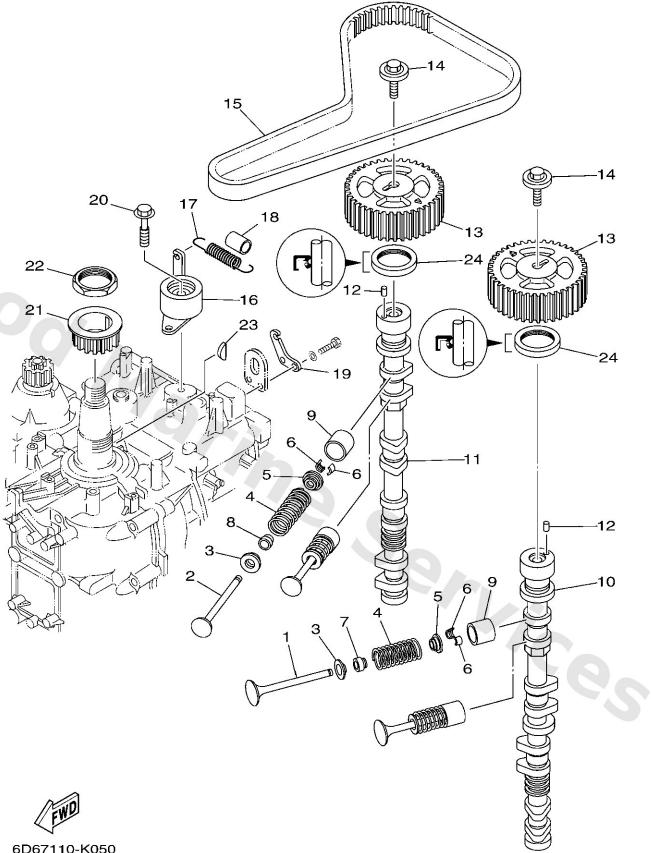
Ref	Part	
9	6D81215370 Lifter, valve (26) UR	Buy now
9	6D81215380 Lifter, valve (28) UR	Buy now
9	6D81215390 Lifter, valve (30) UR	Buy now
9	6D812153A0 Lifter, valve (32) UR	Buy now
9	6D812153B0 Lifter, valve (34) UR	Buy now
9	6D812153C0 Lifter, valve (36) UR	Buy now
9	6D812153D0 Lifter, valve (38) UR	Buy now
9	6D812153E0 Lifter, valve (40) UR	Buy now
9	6D812153F0 Lifter, valve (42) UR	Buy now
9	6D812153G0 Lifter, valve (44) UR	Buy now
9	6D812153H0 Lifter, valve (46) UR	Buy now
9	6D812153J0 Lifter, valve (48) UR	Buy now
9	6D812153K0 Lifter, valve (50) UR	Buy now
9	6D812153L0 Lifter, valve (52) UR	Buy now
9	6D812153M0 Lifter, valve (54) UR	Buy now

Valve



Ref	Part	
9	6D812153N0 Lifter, valve (56) UR	Buy now
9	6D812153P0 Lifter, valve (58) UR	Buy now
9	6D812153R0 Lifter, valve (60) UR	Buy now
9	6D812153S0 Lifter, valve (62) UR	Buy now
9	6D812153T0 Lifter, valve (64) UR	Buy now
9	6D812153U0 Lifter, valve (66) UR	Buy now
9	6D812153V0 Lifter, valve (68) UR	Buy now
10	6D81217100 Camshaft 1	Buy now
11	6D81218100 Camshaft 2	Buy now
12	9360510108 Pin, dowel (8g8)	Buy now
13	67F1153700 Gear, driven	Buy now
14	9011910050 Bolt, with washer	Buy now
15	67F4624100 Belt	Buy now
16	67F1159000 Tensioner assembly	Buy now
17	9050616M39 Spring, tension	Buy now

Valve



Ref	Part	
18	9044515M03 Hose (I23)	Buy now
19	67F1159500 Plate, valve	Buy now
20	9011910M72 Bolt, with washer(6m6)	Buy now
21	6D81153600 Gear, drive	Buy now
22	9017040008 Nut	Buy now
23	9028004008 Key woodruff 604115450000	Buy now
24	9310238008 Oil seal	Buy now

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