



Yamaha F9.9BMH 1987

Parts Manual

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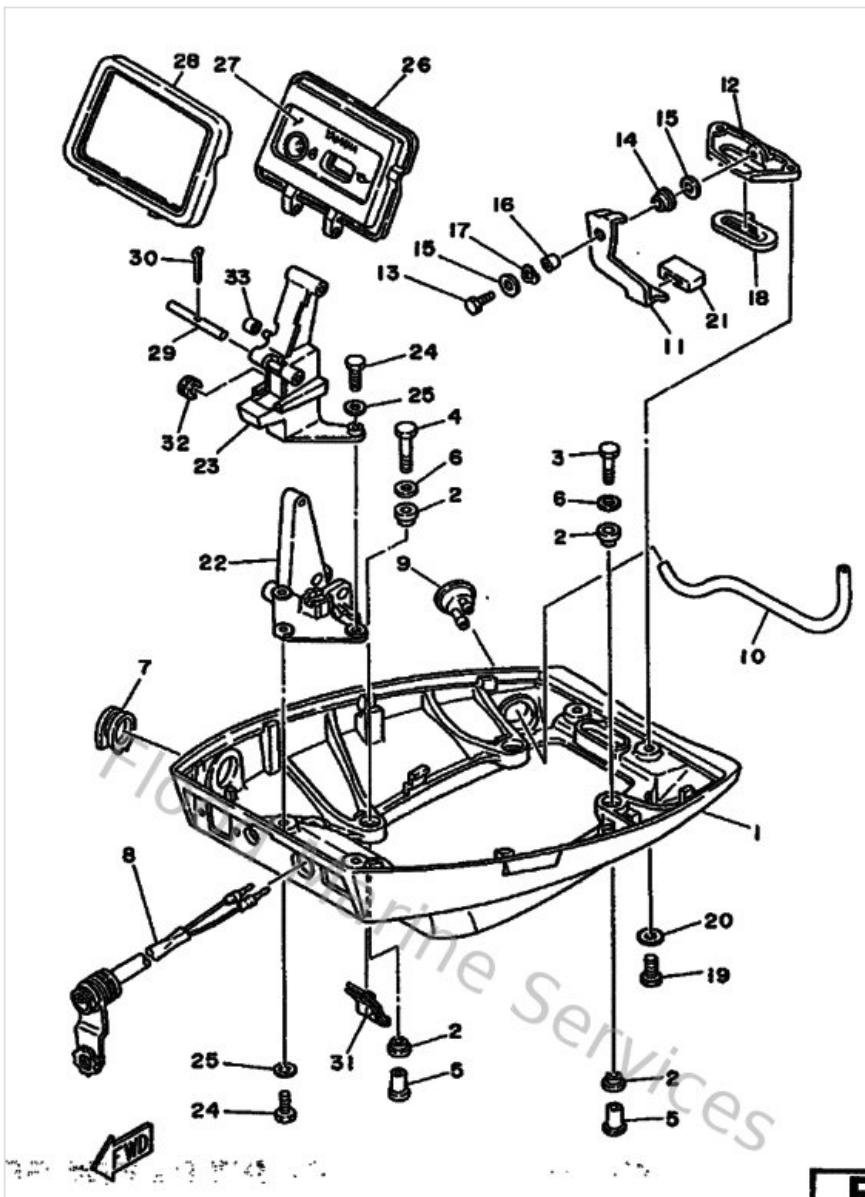
Authorised Yamaha Dealers



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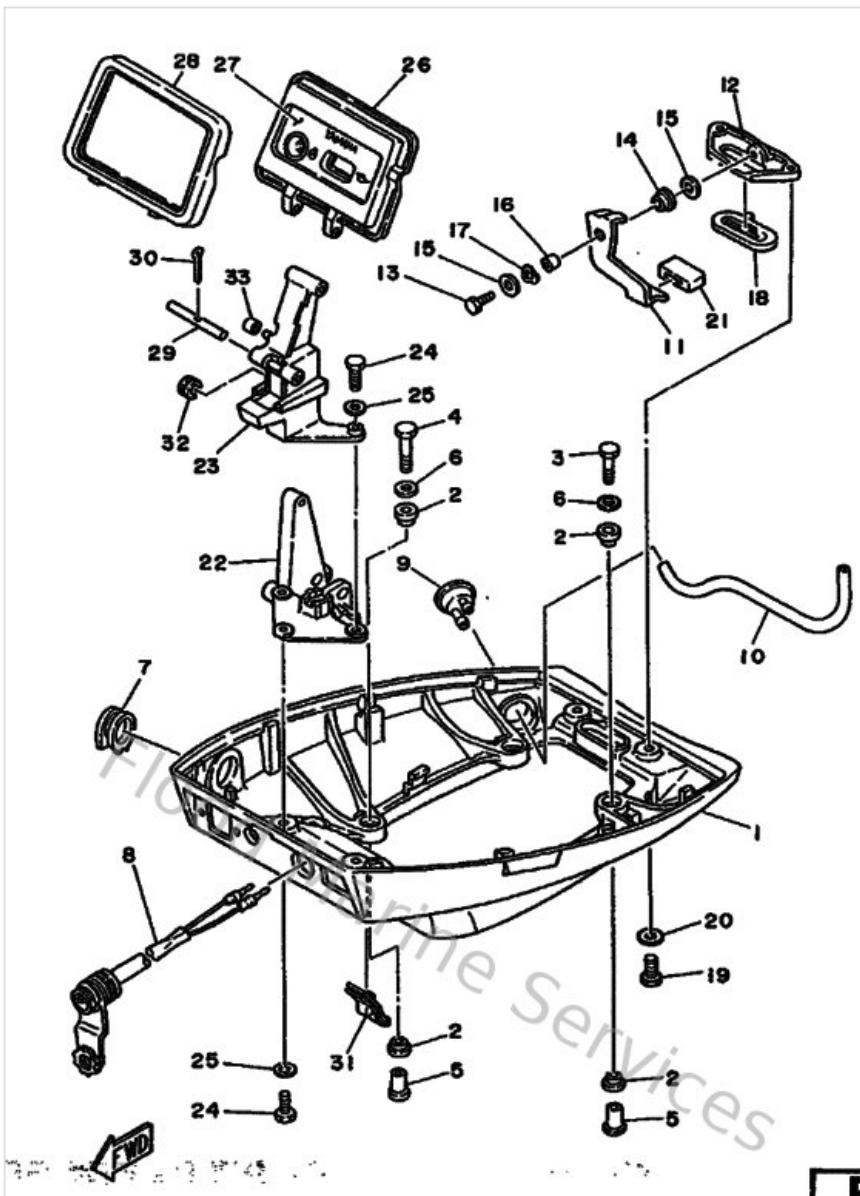
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Bottom Cowling



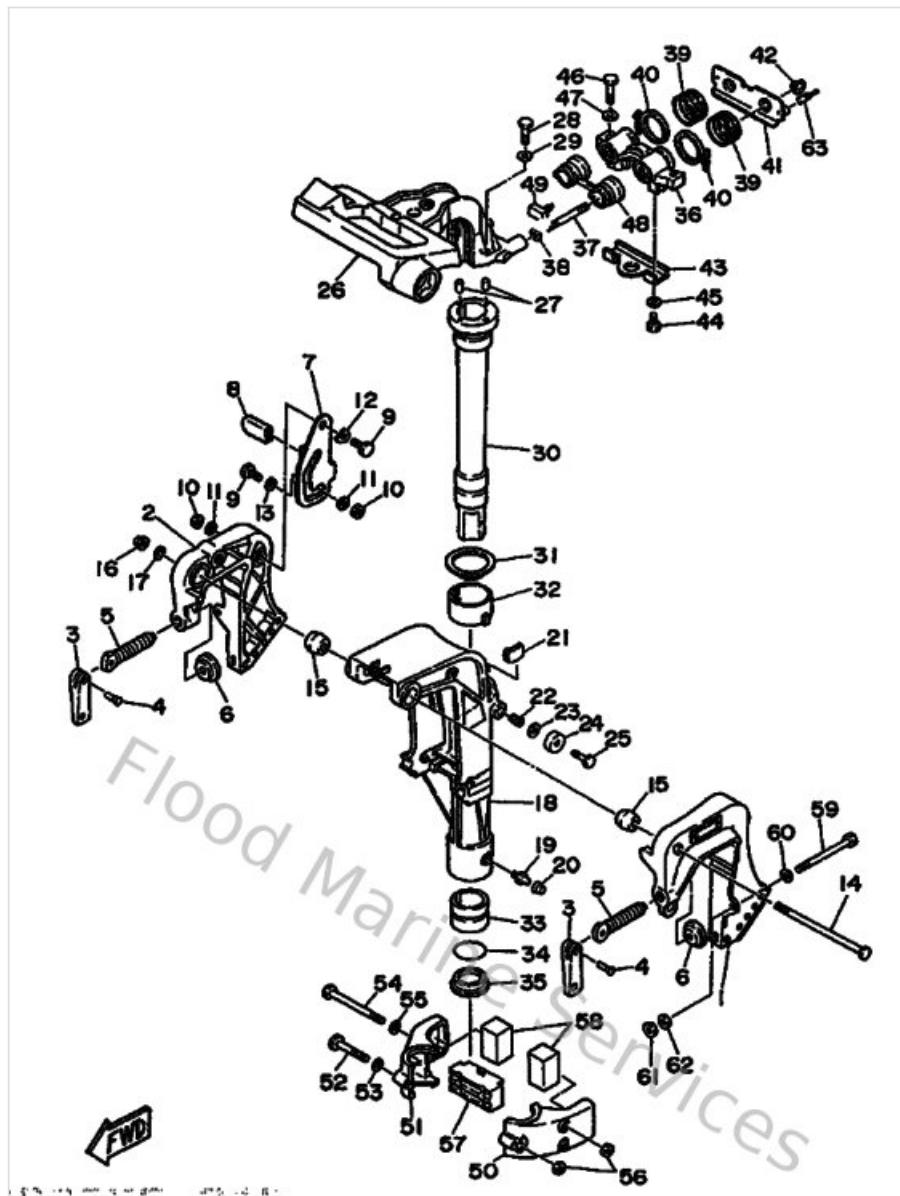
Ref	Part	
2	9048009M3500 Grommet (6G8)	Buy now
3	973130603000 Bolt	Buy now
4	973130604000 Bolt (682)	Buy now
5	9038706M5800 Collar (6g8)	Buy now
6	9020106M3100 Washer (6a0)	Buy now
7	6G9427240000 Grommet	Buy now
8	682843810000 2p concent 1	Buy now
9	6G8443910000 Nipple, Hose	Buy now
11	6G8428150000 Lever, clamp 1	Buy now
12	6G8428110094 Stay, clamp	Buy now
13	973130601600 Bolt, hexagon deep recess	Buy now
14	9038608M4900 Bushing (6g8)	Buy now
16	9038706M7200 Collar	Buy now
17	9020608M1300 Washer, Wave	Buy now
18	6G8427480000 Grommet	Buy now

Bottom Cowling



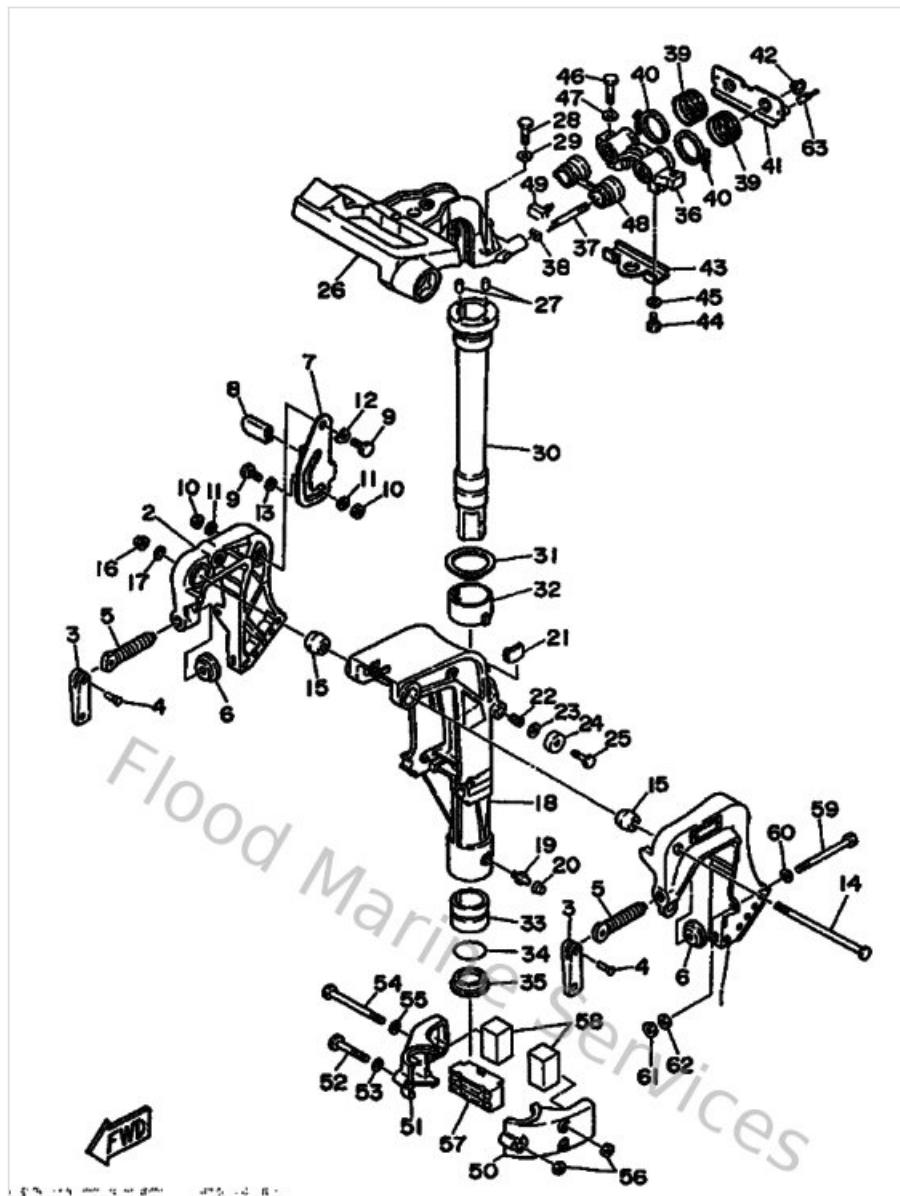
Ref	Part	
19	973950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6G8428310000 Bushing Lever	Buy now
22	6G8427380094 Plate Fitting	Buy now
23	6G84271900EJ Panel Front Lower	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
26	6G8W42610000 Panel, Front Upper	Buy now
28	6G8426290100 Seal	Buy now
29	6G8427550000 Hinge, cowling	Buy now
30	914901601000 Pin, cotter	Buy now
31	6G8427270000 Grommet 4	Buy now
32	904801903100 Grommet(75v)	Buy now

Bracket 1



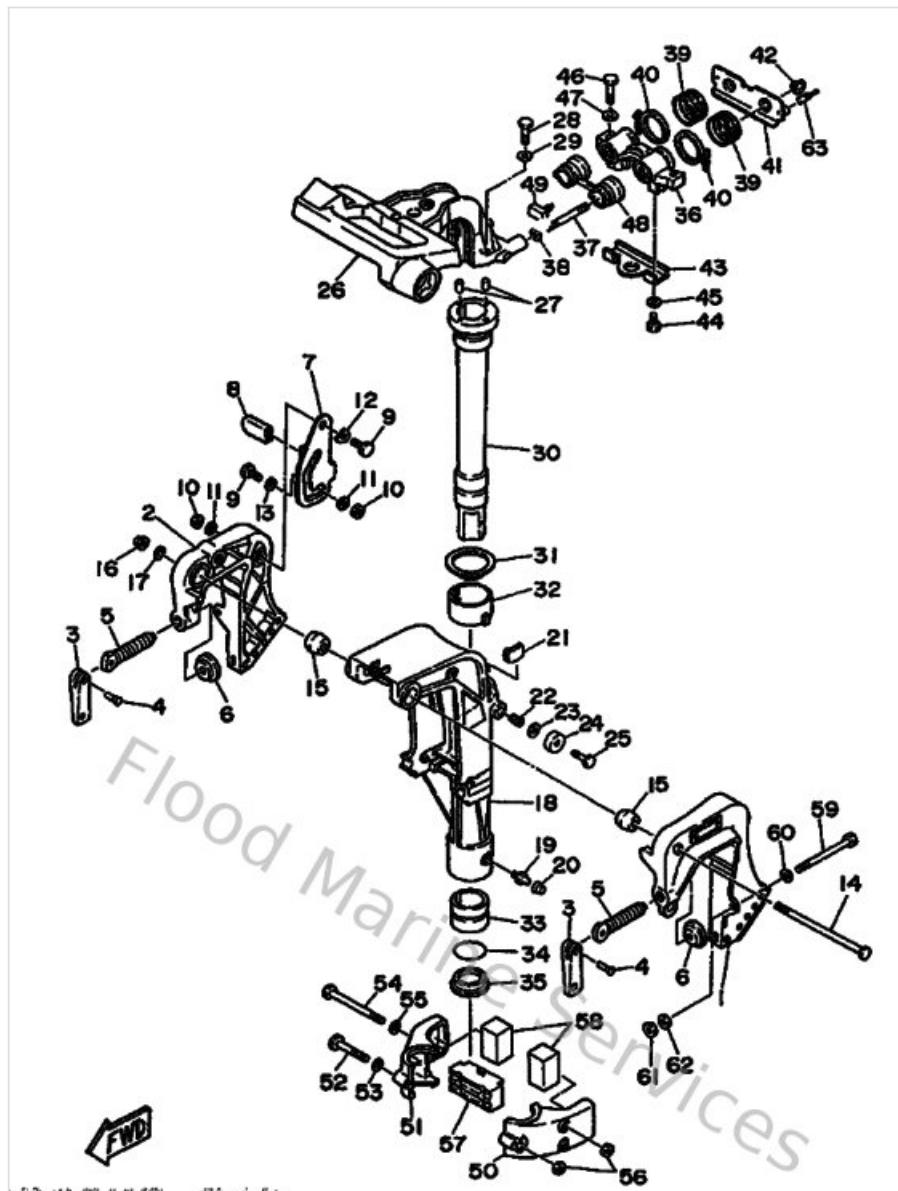
Ref	Part	
3	6164311800E Handle, transom clamp	Buy now
4	902430400100 Pin(6a9)	Buy now
5	901491403000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6G8431810000 Lever, tilt stop 1	Buy now
8	682433180100 Cover	Buy now
9	9010906M2500 Bolt (6g8)	Buy now
10	956800610000 U-nut (6a5)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	9020610M1500 Washer, wave (6e7)	Buy now
13	682433390100 Washer	Buy now
15	6G1431360000 Piece, friction	Buy now
16	901850805700 Nut, nylon (6j8)	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
19	937000600400 Nipple, grease(6a1)	Buy now

Bracket 1



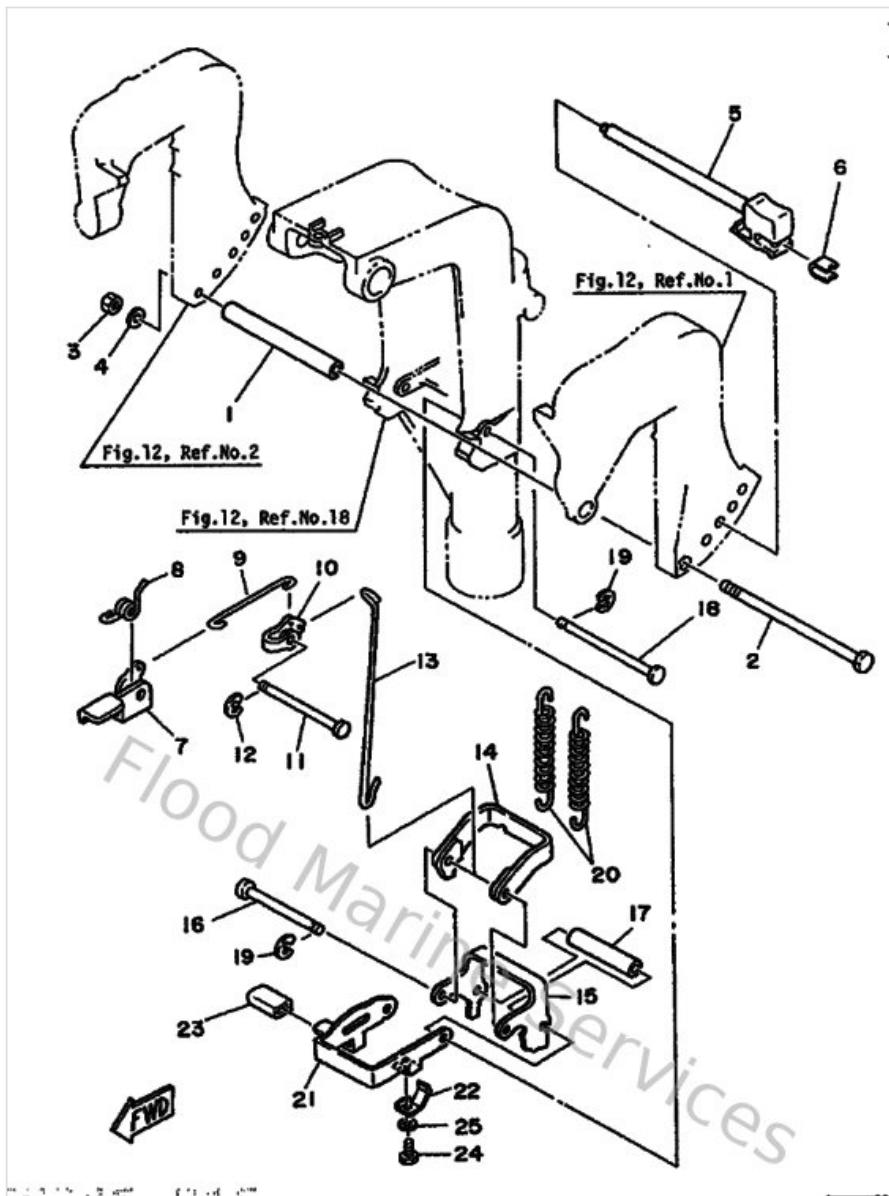
Ref	Part	
20	663451190000 Cap, grease nipple	Buy now
21	6G8425280000 Plate, Friction	Buy now
22	9050118M0000 Spring, compression (676)	Buy now
23	9020106M3100 Washer (6a0)	Buy now
24	6G8433730000 Seal rubber	Buy now
25	9010106M2700 Bolt	Buy now
27	936051506500 Pin, dowel	Buy now
28	973150603000 Bolt(jf7)	Buy now
30	6G9425210094 Shaft Steering Pivot	Buy now
31	9020945M0900 Washer	Buy now
32	6G8425370000 Bushing Pivot Shaft	Buy now
33	9038637M4700 Bush	Buy now
34	9321037M6700 O-ring (6g8)	Buy now
35	9038637M4800 Bush	Buy now
36	6G8445170094 Mount Rubber	Buy now

Bracket 1



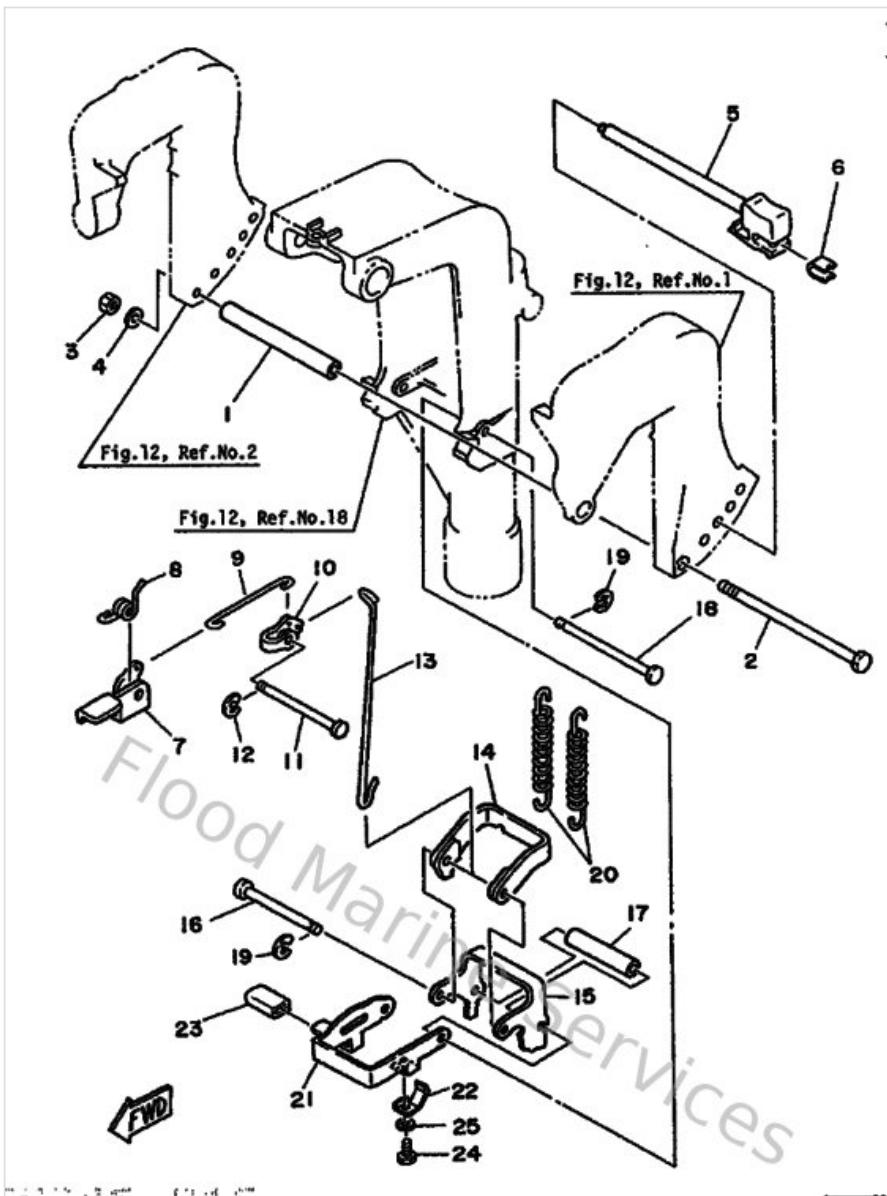
Ref	Part	
57	6G8445570000 Mount Damper, Lower Front	Buy now
58	682445550000 Mount damper, lower side	Buy now
59	9010108M8800 Bolt (6g8)	Buy now
62	9020108MA400 Washer, plate (6g8)	Buy now
63	6G8445330000 Damper, Upper Mount Rubber	Buy now

Bracket 2



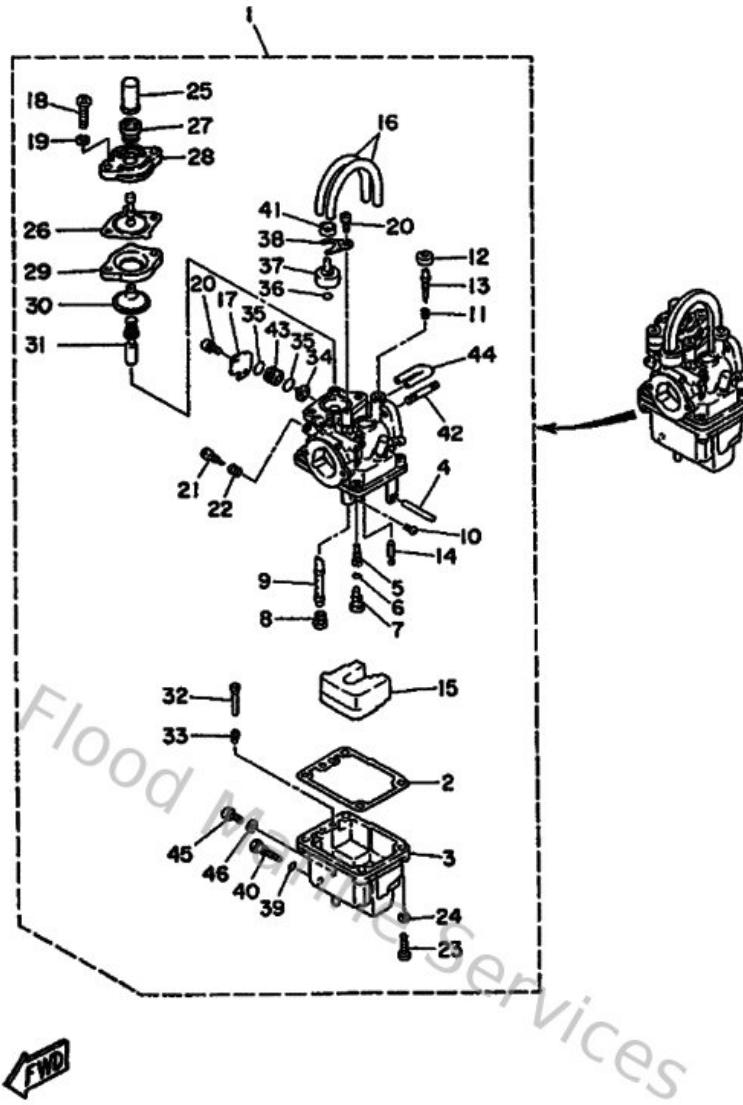
Ref	Part	
1	9038706M5700 Collar(6g8)	Buy now
2	973950613500 Bolt(6g1)	Buy now
3	953800670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G8431600000 Tilt rod assembly	Buy now
7	6G8436310000 Lever, tilt	Buy now
9	682436160000 Rod, tilt lock 1	Buy now
10	682436410000 Lever, tilt	Buy now
11	9024906M1600 Pin(6G8)	Buy now
12	934300502700 Circlip(22k)	Buy now
13	6G8436170000 Rod, tilt lock 1	Buy now
14	682436140000 Plate, tilt lock 1	Buy now
15	682436150100 Plate, tilt lock	Buy now
16	682436110000 Shaft, tilt lock	Buy now
17	9038706M1000 Collar(6m7)	Buy now

Bracket 2



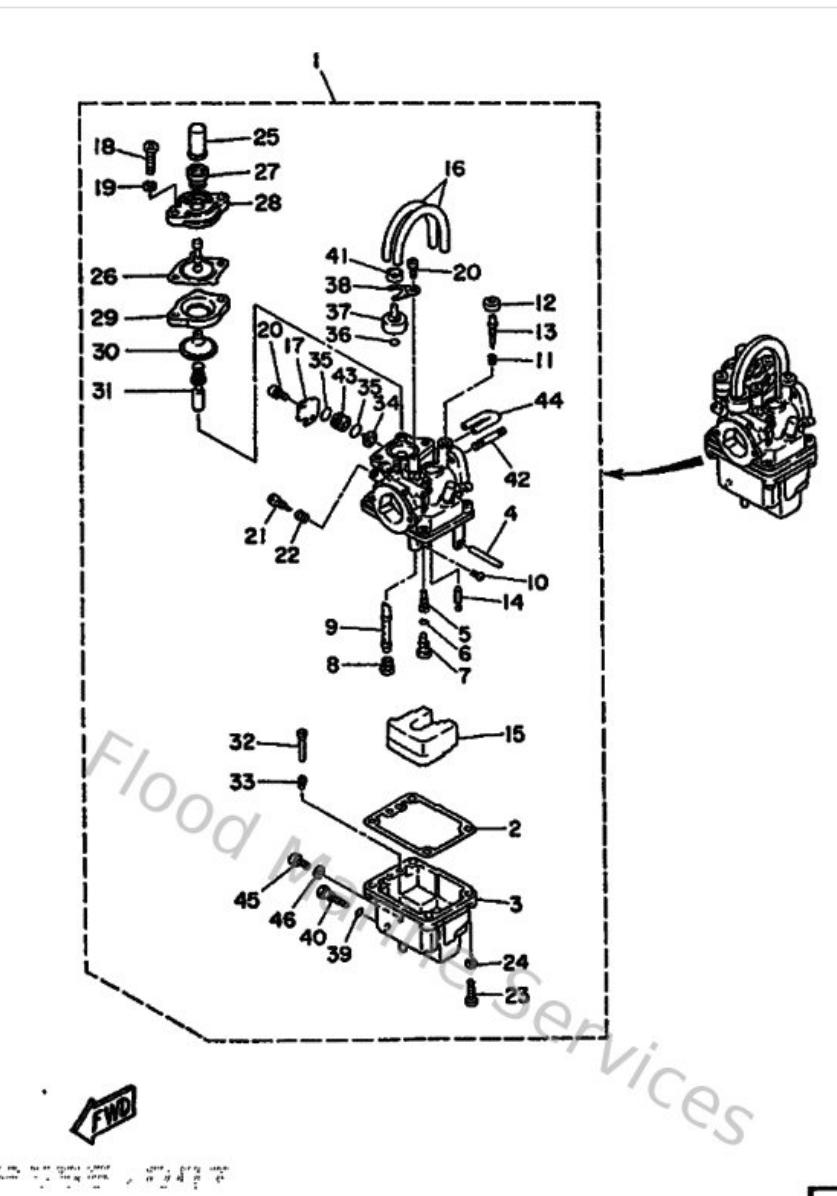
Ref	Part	
18	682436590000 Shaft, reverse lock	Buy now
19	990800560000 Circlip(22k)	Buy now
20	9050626M0100 Spring, tension (682)	Buy now
21	6G9436810000 Lever Shallow Water Drive	Buy now
22	6G9436430000 Spring	Buy now
23	682433180100 Cover	Buy now
24	973950600800 Bolt (fj1)	Buy now

Carburetor



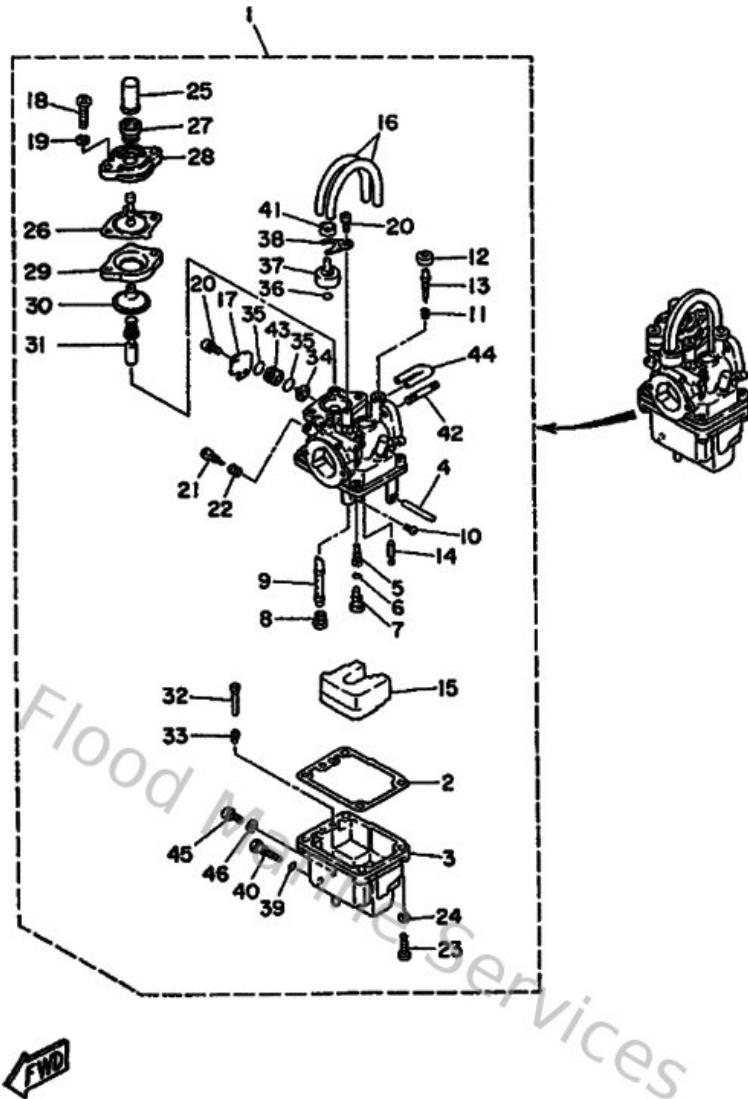
Ref	Part	
1	6G8143010000 Carburetor assembly 1	Buy now
2	6G8143840000 Gasket, float chamber	Buy now
4	647143860000 Pin, float	Buy now
5	6G8143422100 Jet, Pilot	Buy now
6	654141980000 Gasket	Buy now
7	6G8143450000 Plug	Buy now
8	648143434700 Jet, Main (#94)	Buy now
9	6G8143410000 Nozzle, Main	Buy now
10	654142160000 Screw	Buy now
11	647143340000 Spring, air adjusting.	Buy now
12	6G8149970000 Seal	Buy now
13	6G8143230000 Screw, air adjusting	Buy now
14	6G8143920000 Valve, needle	Buy now
15	6G8143850000 Float assembly	Buy now
17	6G8143460000 Plate	Buy now

Carburetor



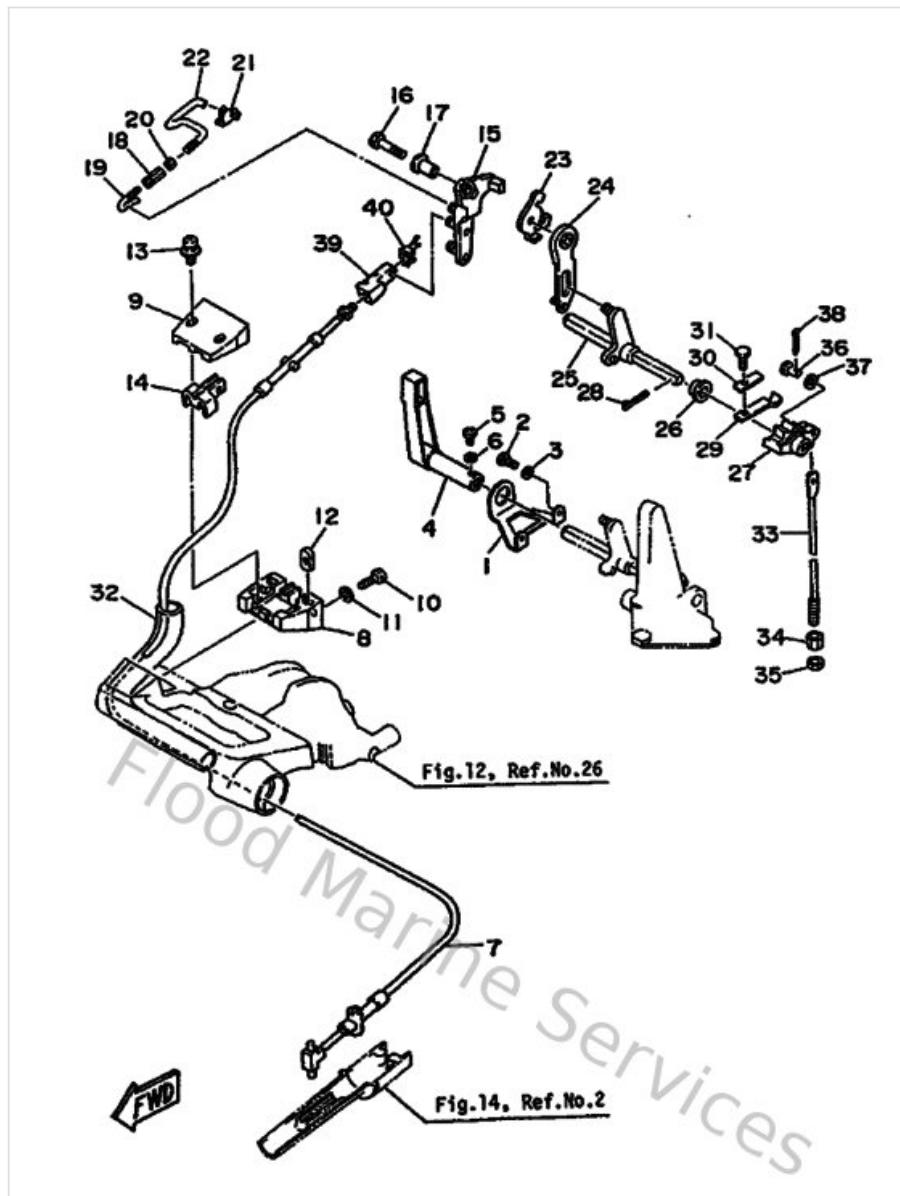
Ref	Part	
18	985800602000 Screw pan head	Buy now
19	929030610000 Washer(6a1)	Buy now
20	978030400700 Screw, pan head (713)	Buy now
21	985800401400 Screw, pan head(ga5)	Buy now
22	646142120100 Spring, pilot adjusting	Buy now
24	929030410000 Ybs67-4 washer, spring	Buy now
26	6G8143680000 Diaphragm	Buy now
27	6G8143730000 Cover, Plunger Cap	Buy now
30	33A143690000 Diaphragm Assembly	Buy now
31	6G8143710000 Plunger, Starter	Buy now
32	6G8143182700 Pipe, Starter	Buy now
33	6A4143443100 Jet, Starter	Buy now
34	6G8142720000 Valve, Check Seat	Buy now
35	1J2143970000 O-Ring	Buy now
36	5H0143970000 O-ring	Buy now

Carburetor



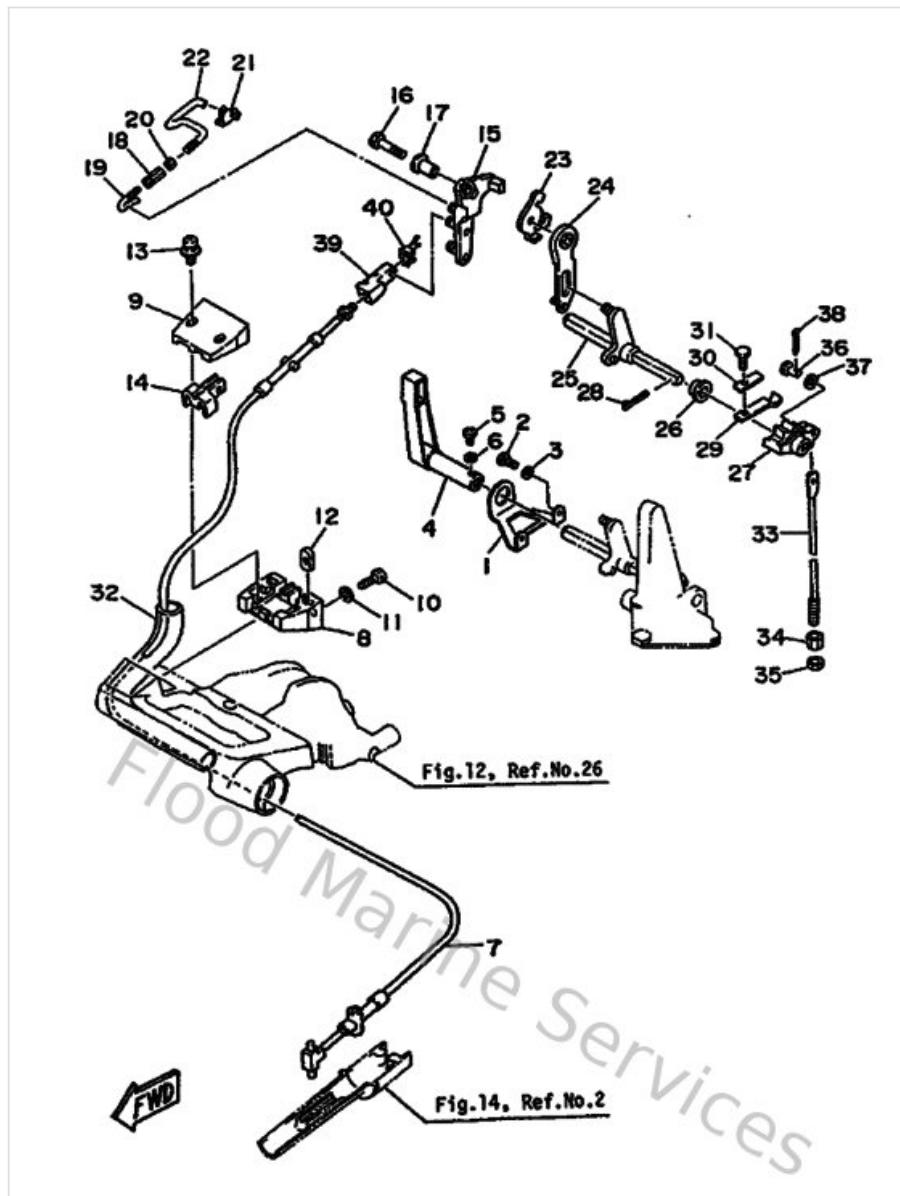
Ref	Part	
38	6G8143770000 Stopper	Buy now
39	5Y1143970000 O-ring	Buy now
40	6G8143830000 Screw Drain	Buy now
41	44J143490000 Pipe	Buy now
42	9011606M2600 Bolt, Stud	Buy now
43	6G8142710000 Insulator	Buy now
44	14T143960000 Pipe	Buy now
46	650142270100 Gasket	Buy now

Control



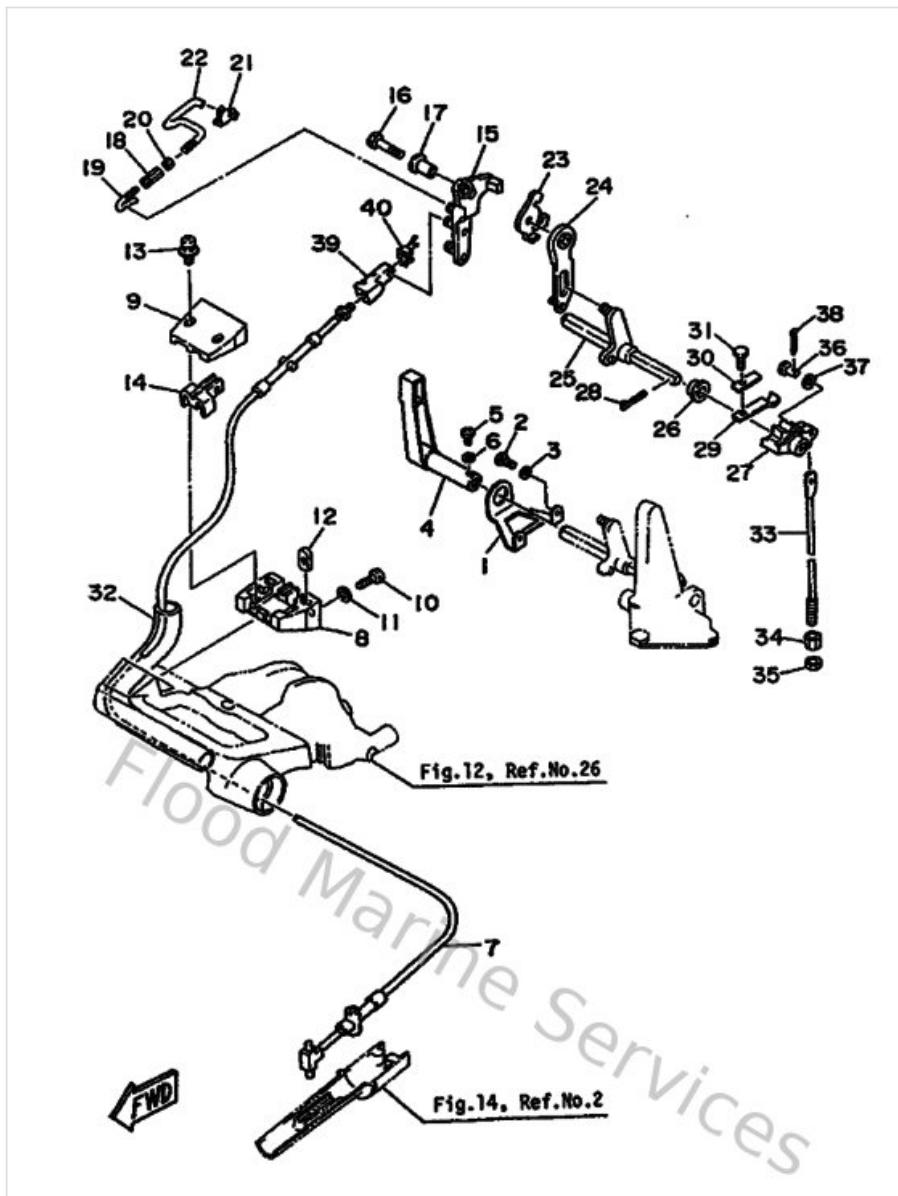
Ref	Part	
2	973130601200 Bolt(gh1)	Buy now
3	929030660000 Washer, plain (646)	Buy now
4	6G9441110000 Handle Gear Shift	Buy now
5	985030401600 Screw, pan head(ga5)	Buy now
6	929030460000 Ybs66-4 washer, plain	Buy now
7	6G9483110200 Cable	Buy now
8	6G8416610098 Bracket 1	Buy now
9	6G8416620098 Bracket 2	Buy now
10	973950601600 Bolt, hexagon deep recess	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	6G8416540000 Nut	Buy now
13	9015905M0600 Screw (6g8)	Buy now
14	6G8416630000 Bracket 3	Buy now
15	6G8412120000 Arm, accel	Buy now
16	973130603000 Bolt	Buy now

Control



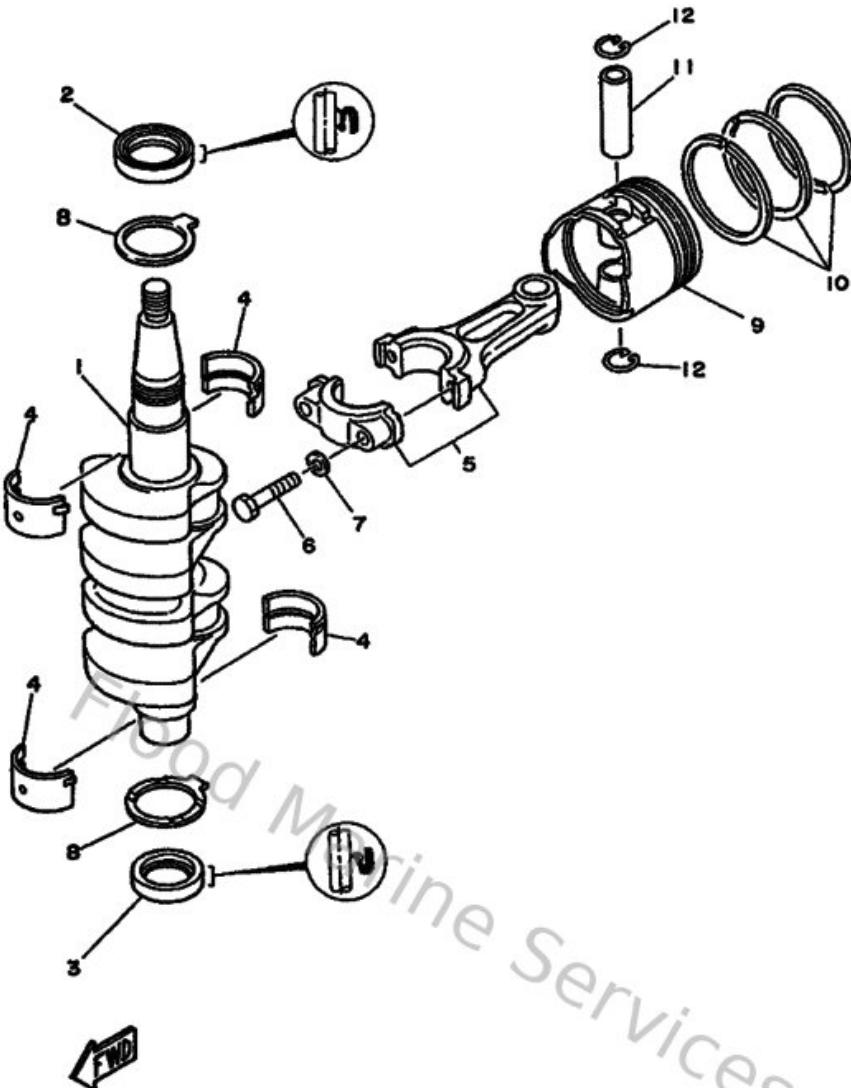
Ref	Part	
17	9038706M5800 Collar (6g8)	Buy now
18	6G8412380100 Joint, link	Buy now
19	6G8412410100 Rod, Link	Buy now
20	953030460000 Nut, hexagon (663)	Buy now
21	6G8412370000 Joint, link	Buy now
22	6G8412420100 Rod 2	Buy now
23	6G8144930000 Stay 1	Buy now
24	6G8441110000 Handle, gear shift 1	Buy now
25	6G8441590000 Handle, gear shift 2	Buy now
26	682441320000 Bushing	Buy now
28	914902502000 Pin, cotter	Buy now
29	682441160000 Spring	Buy now
30	682441170000 Bracket 1	Buy now
31	970130601200 Bolt(gh1)	Buy now
32	9044524M0000 Hose (l165)	Buy now

Control



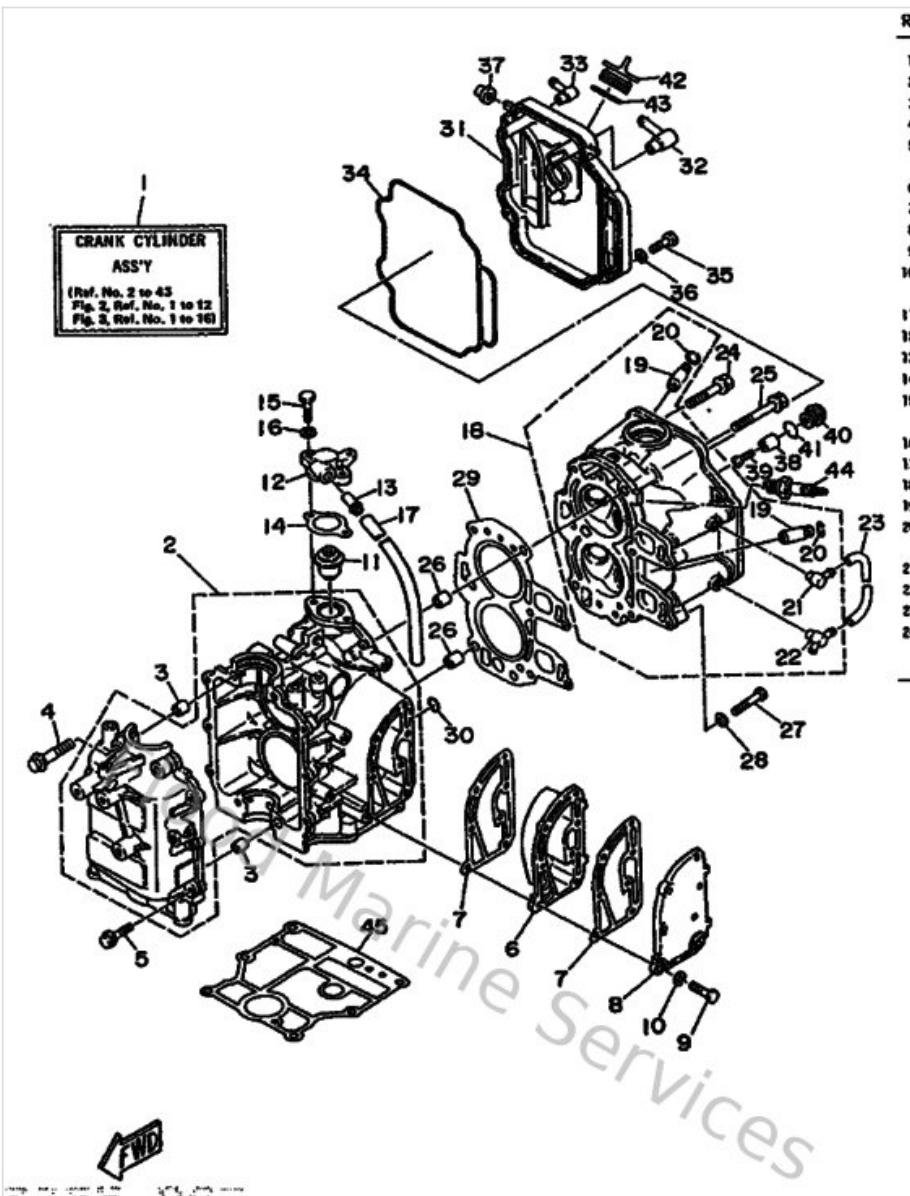
Ref	Part	
33	6G9441430000 Rod Shift 1	Buy now
34	901700601500 Connector, shift rod	Buy now
35	9538R0670000 Nut	Buy now
36	917900502000 Pin, Clevis	Buy now
37	929900560000 Washer, plain (646)	Buy now
38	914901601000 Pin, cotter	Buy now
39	6G8263630000 End, wire 1	Buy now
40	6G8263640000 End, wire 2	Buy now

Crankshaft & Piston



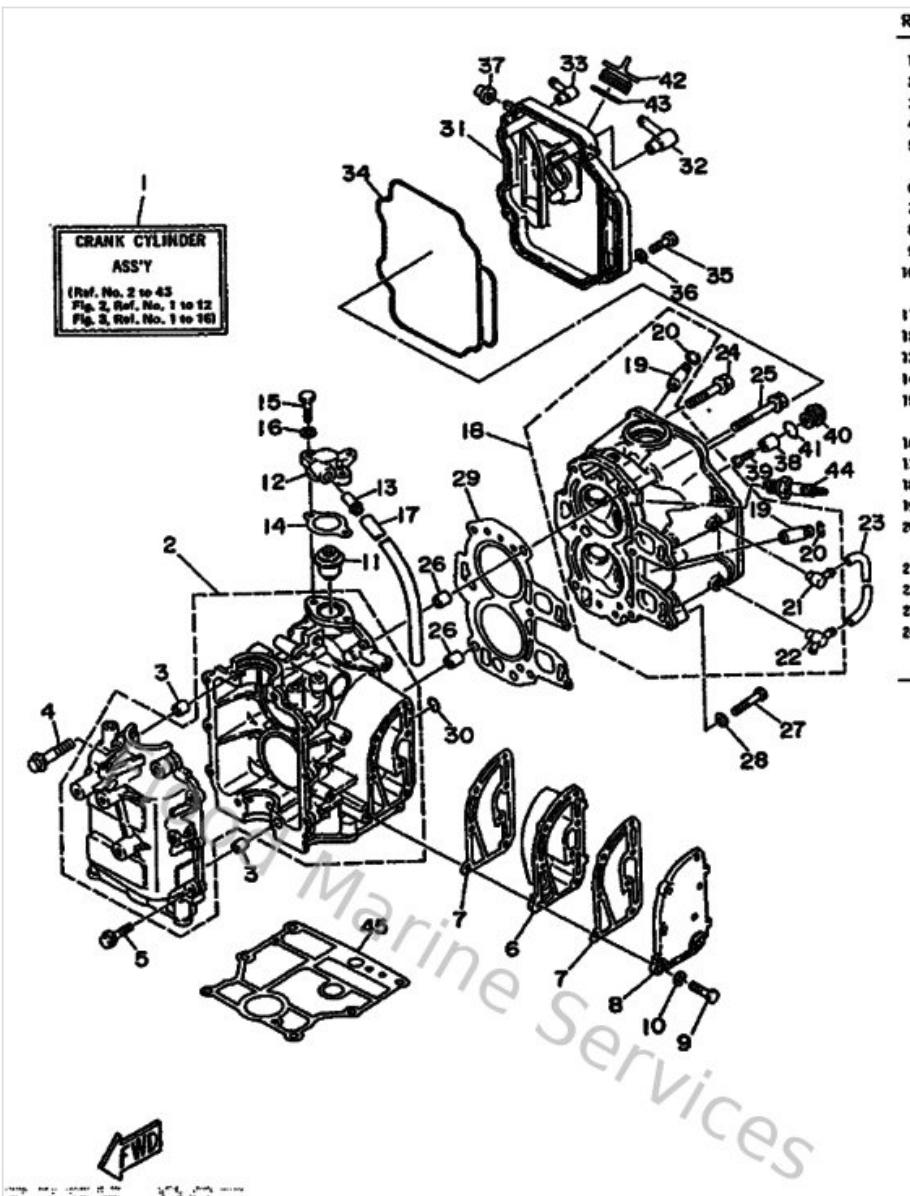
Ref	Part	
1	6G8114110200 Crankshaft	Buy now
2	9310230M2200 Oil seal (6g8)	Buy now
3	9310125M2400 Oil seal (6g8)	Buy now
4	6G8114160000 Bearing Plain	Buy now
5	6G8116500300 Connecting rod kit	Buy now
6	6G8116540000 Bolt, Connecting Rod	Buy now
7	9020106M0000 Washer, plate(6g8)	Buy now
8	6G8114260000 Bearing, Thrust 1	Buy now
9	6G8116360300 Piston (0.50Mm O/s)	Buy now
10	6G8116100000 Piston Ring Set (Std)	Buy now
11	6G8116330000 Pin, piston	Buy now
12	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



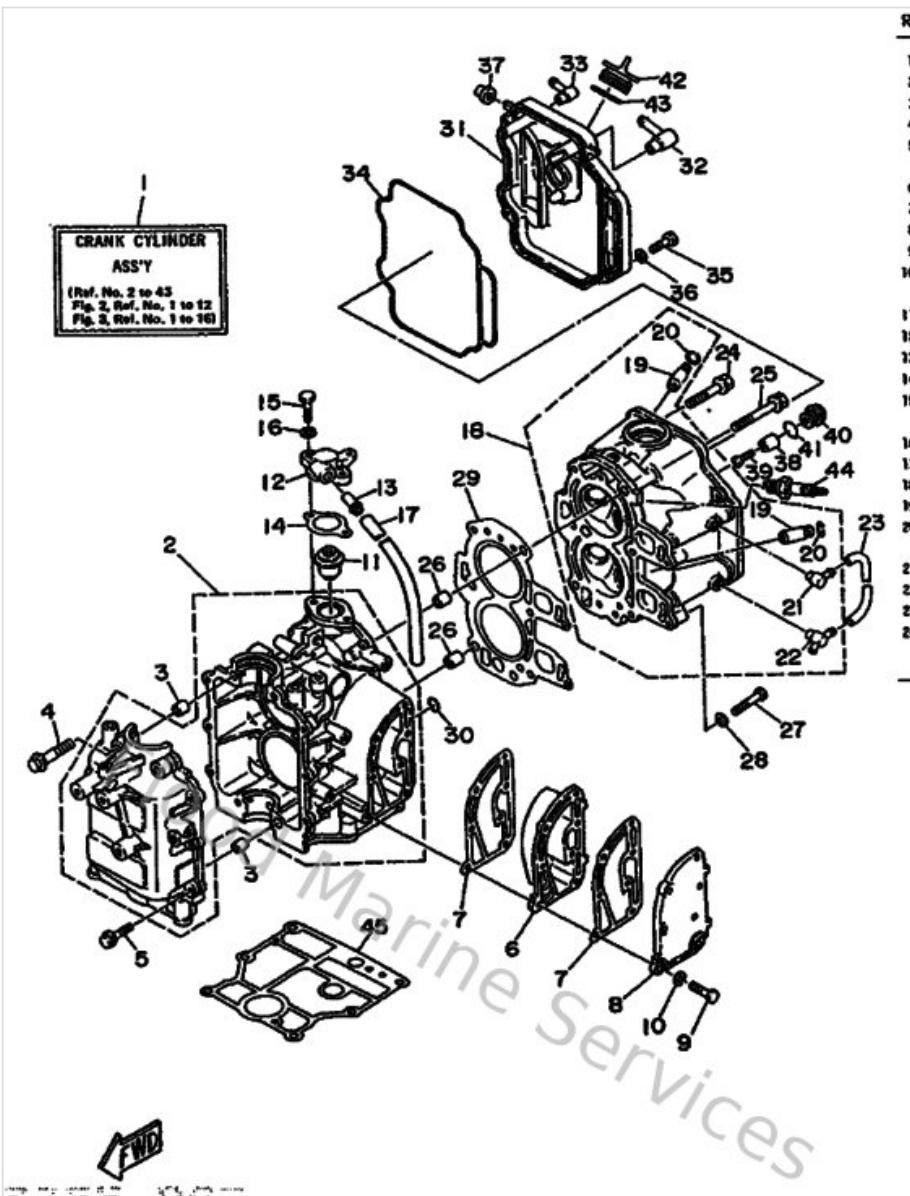
Ref	Part	
2	6G8151000294 Crank case assembly	Buy now
3	995101011400 Pin, dowel(3vd)	Buy now
4	9011908M1800 Bolt, with washer	Buy now
5	9011906M1200 Bolt, with washer (697)	Buy now
6	6G841111021S Inner Cover, Exhaust	Buy now
7	6G8411120000 Gasket, exhaust inner cover	Buy now
8	6G841113009M Outer Cover Exhaust	Buy now
9	973130602500 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	66M124110100 Thermostat	Buy now
12	6G8124130094 Cover, thermostat	Buy now
13	6E5243770000 Pipe, joint	Buy now
14	6G8124140000 Gasket, cover	Buy now
15	973130602000 Bolt(7u8)	Buy now
17	9044511M6600 Hose (l800)	Buy now

Cylinder & Crankcase



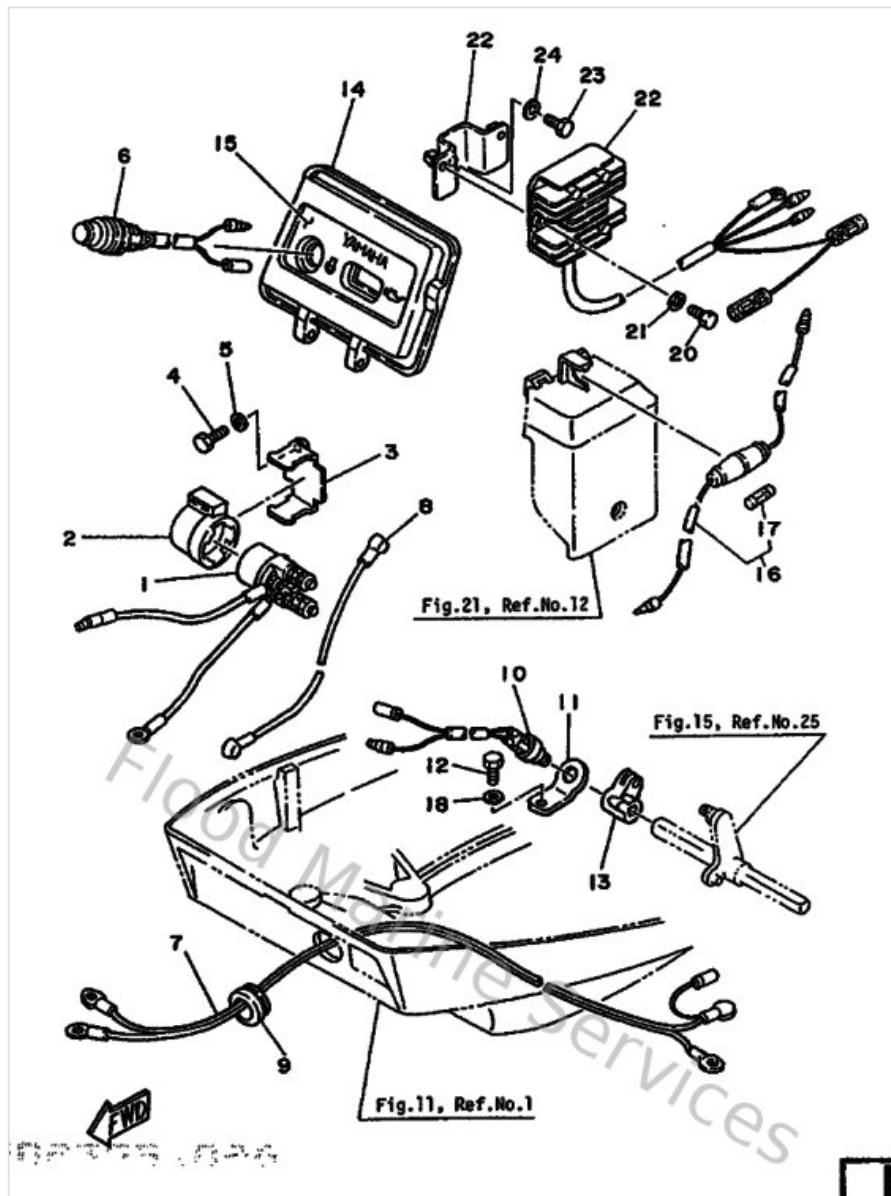
Ref	Part	
18	6G811110194 Head, Cylinder 1	Buy now
19	6G8111331000 Guide Valve Intake (1St O.S)	Buy now
20	9345009M0100 Circlip (6g8)	Buy now
21	676113720000 Nipple, hose	Buy now
23	6G8124810000 Pipe 1	Buy now
24	9010508M3700 Bolt, Flange	Buy now
25	9010508M3600 Bolt (6g8)	Buy now
27	973130603500 Bolt(3rv)	Buy now
29	6G8111810000 Gasket, cylinder head 1	Buy now
30	9321011M5900 O-ring (6g8)	Buy now
31	6G811191011S Cover, Cylinder Head 1	Buy now
32	6G8153730000 Pipe Breather	Buy now
34	6G8113560000 Seal	Buy now
37	6G8813360000 Grommet	Buy now
38	6G8113250000 Anode	Buy now

Cylinder & Crankcase



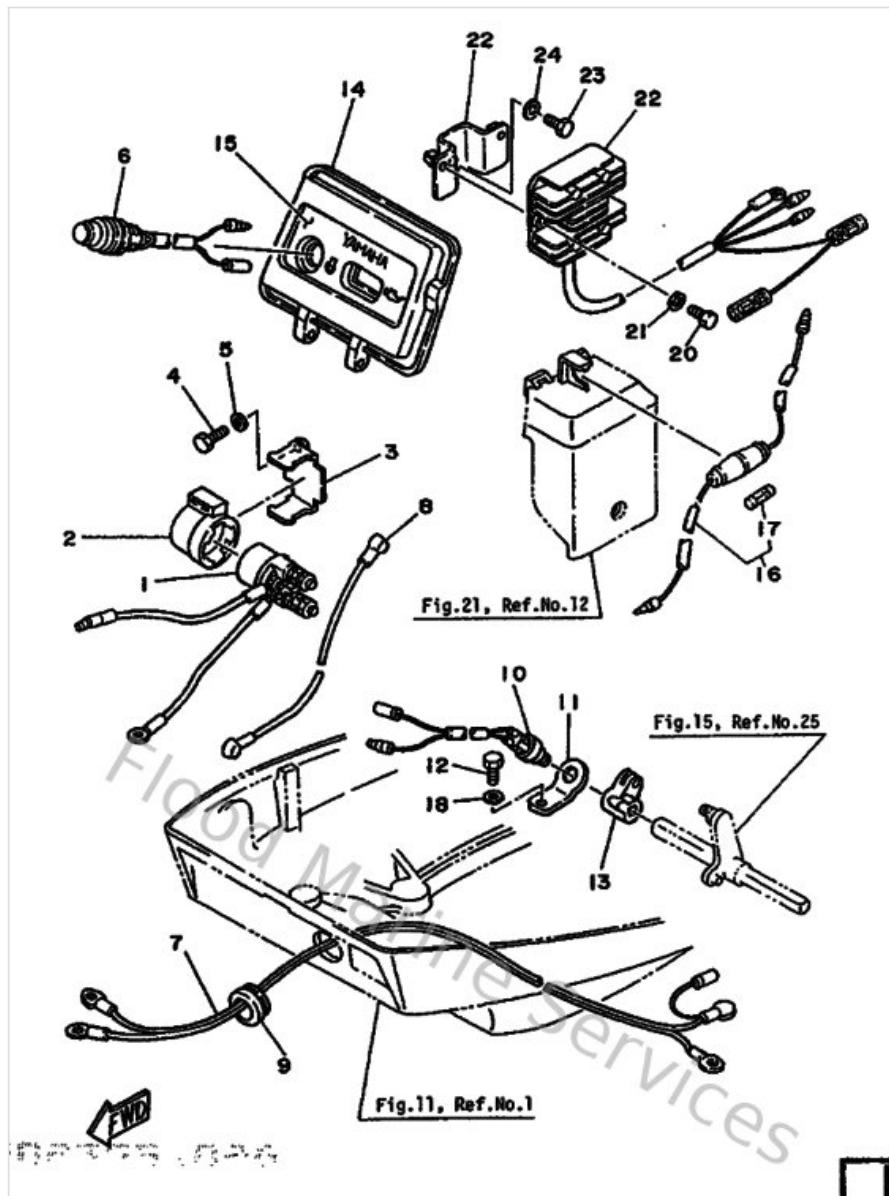
Ref	Part	
39	985800502500 Screw, panhead (a93)	Buy now
40	6G811197000 Plug, blind	Buy now
41	9321013M6300 O-ring (6g8)	Buy now
42	6G8153630000 Plug, oil	Buy now
43	9321024M7900 O-ring	Buy now
44	947010028200 Plug, spark (cr6hs)	Buy now
45	6G8113510000 Gasket, cylinder	Buy now

Electric Parts



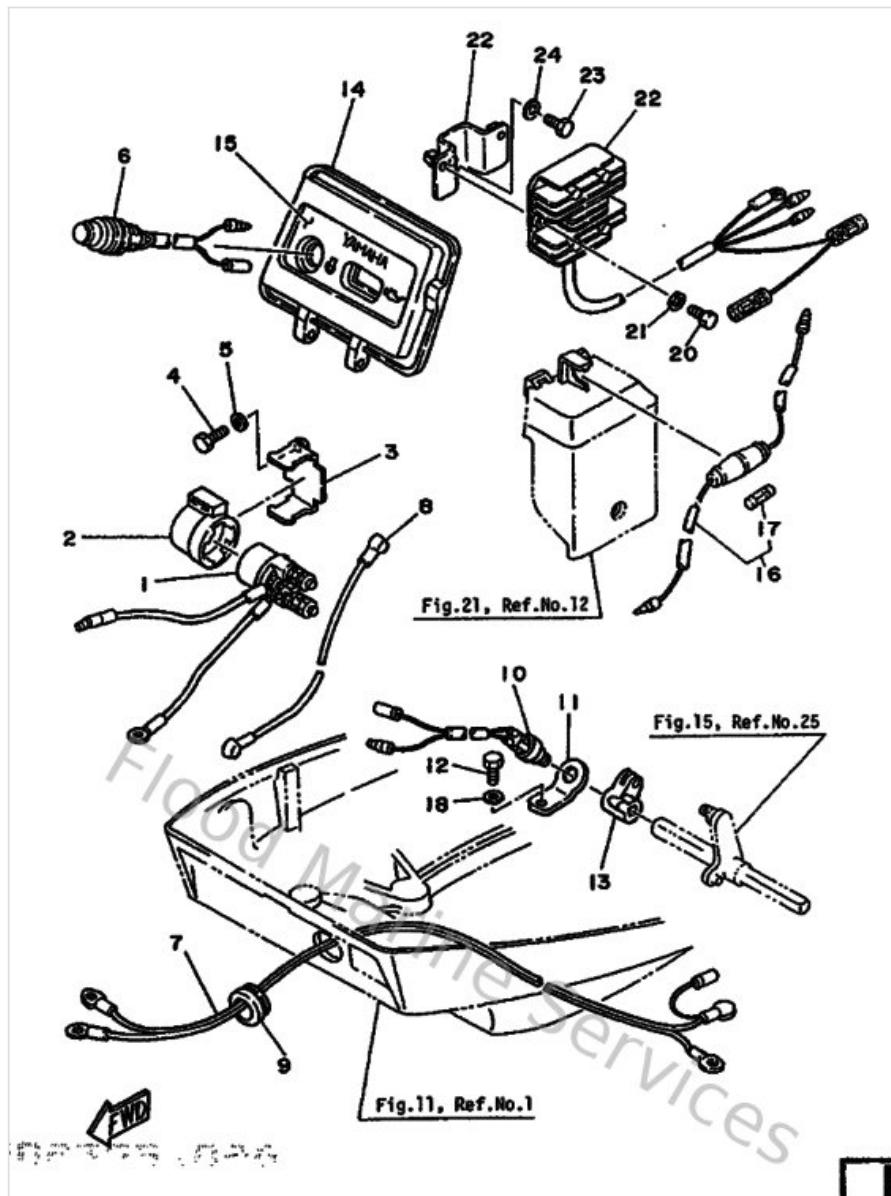
Ref	Part	
1	6J0819411000 Relay, starter	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G8819530000 Stay, relay	Buy now
4	970130601200 Bolt(gh1)	Buy now
5	929030660000 Washer, plain (646)	Buy now
6	6G8818700000 Starting switch assembly	Buy now
7	6G8821050200 Battery Cable	Buy now
8	6G8821170000 Wire, lead	Buy now
9	6G8427244000 Grommet	Buy now
10	6H3825400000 Neutral switch assembly	Buy now
11	6G8825540000 Stay Neutral Switch	Buy now
13	6G8441250000 Lever, Shift Rod	Buy now
16	6G8821500000 Fuse holder assembly	Buy now
17	663821510000 Fuse	Buy now
19	6G881960A000 Rectifier/reg Assembly	Buy now

Electric Parts



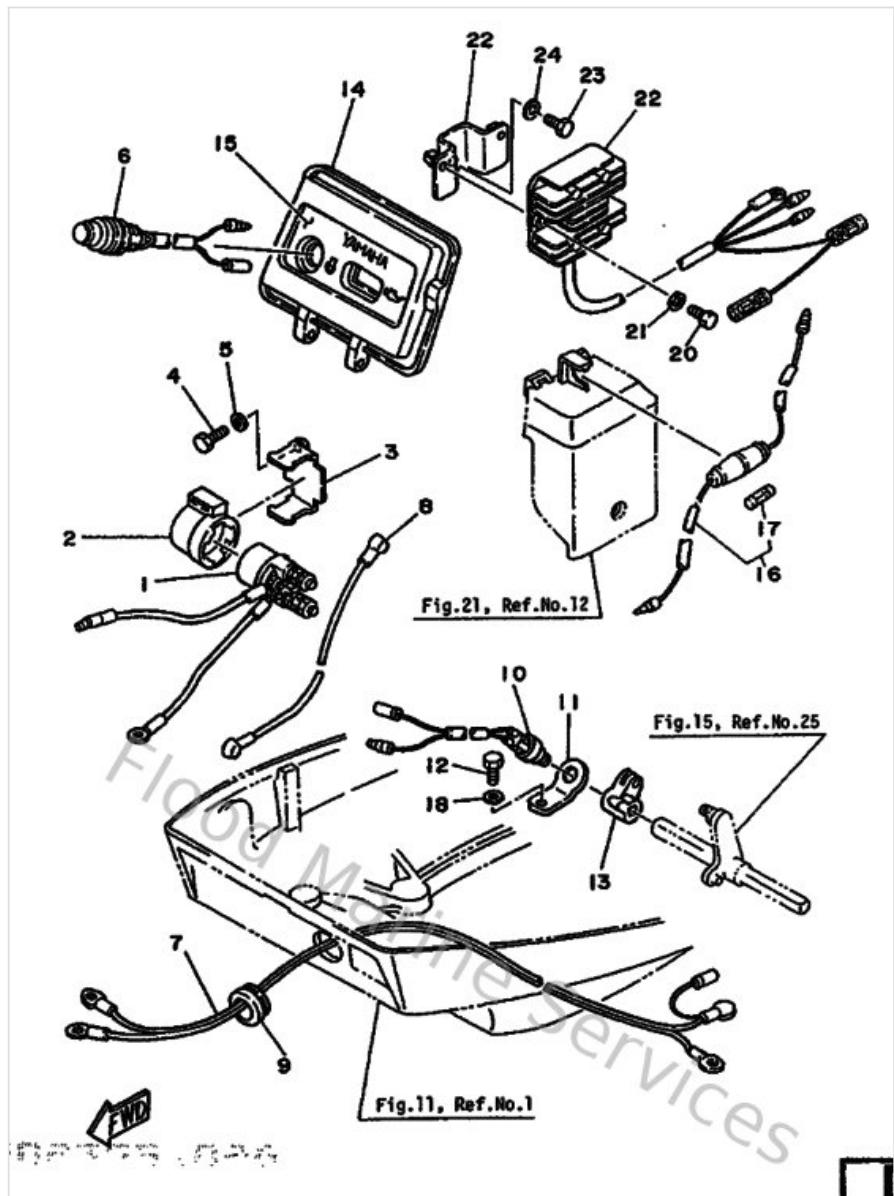
Ref	Part	
20	970950601600 Bolt, hexagon deep recess	Buy now
22	6G8819480000 Bracket	Buy now
23	973130601600 Bolt, hexagon deep recess	Buy now
4	973130601200 Bolt(gh1)	Buy now
6	6G8825800000 Wire harness assembly	Buy now
7	6G8825900000 Wire Harness assembly	Buy now
8	6G8821050000 Battery Cable	Buy now
9	6G8427245000 Grommet	Buy now
11	688825401200 Neutral switch assembly	Buy now
15	688825865000 Extension, wire harness	Buy now
16	6G8825700400 Switch :ob	Buy now
17	6G8825710100 Panel, Switch	Buy now
18	688825750100 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	6G8825100000 Main Switch assembly	Buy now

Electric Parts



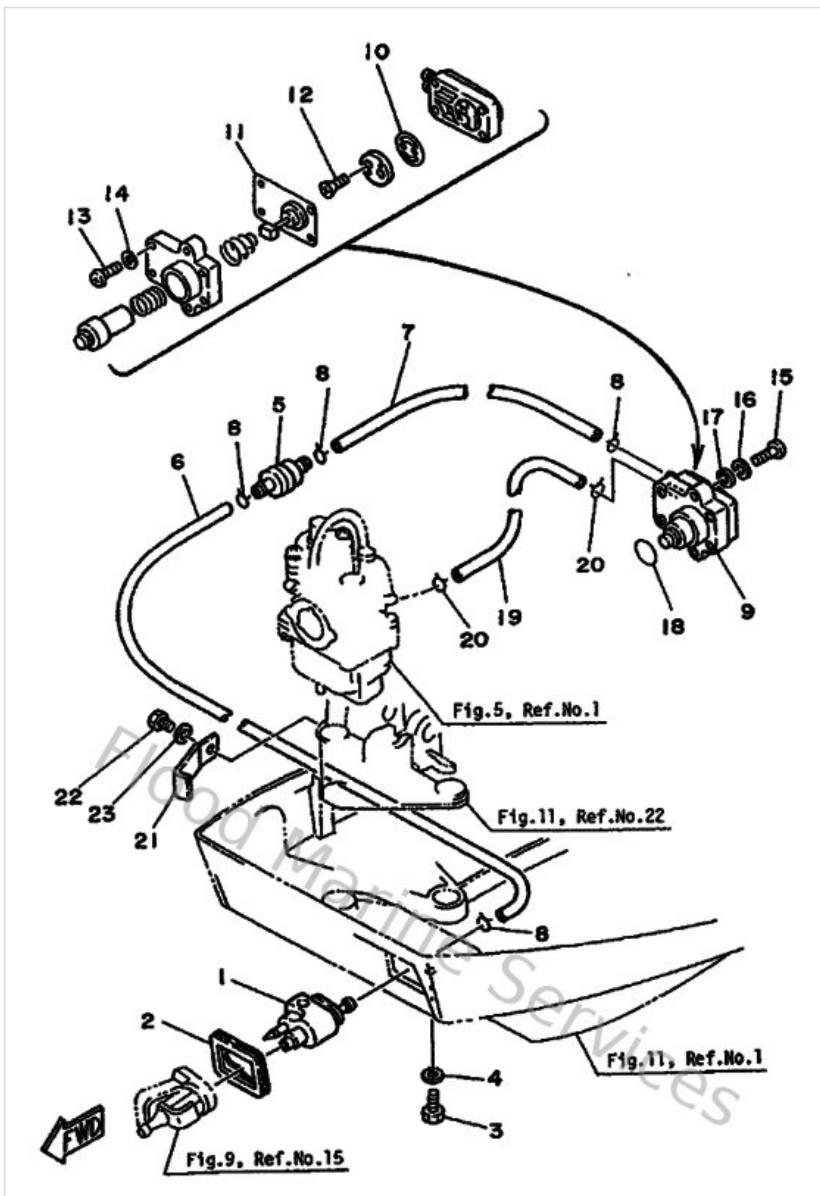
Ref	Part	
21	663825810100 Stay, cord clamp	Buy now
22	6G8835820100 Pilot Light assembly	Buy now
23	989030400800 Screw, bind (705)	Buy now
24	929030410000 Ybs67-4 washer, spring	Buy now
25	9014905M0500 Screw(6k0)	Buy now
26	953000560000 Nut	Buy now
27	929900510000 Ybs67-5 washer, spring	Buy now
28	929900560000 Washer, plain (646)	Buy now
30	6G8426772000 Graphic, Front	Buy now
31	6G8425510000 Grommet	Buy now
35	9038706M7300 Collar	Buy now
36	990800460000 Circlip (eu0)	Buy now
38	6G8483515000 Seal, rubber	Buy now
41	929900660000 Washer, plain (646)	Buy now
45	6G8263630000 End, wire 1	Buy now

Electric Parts



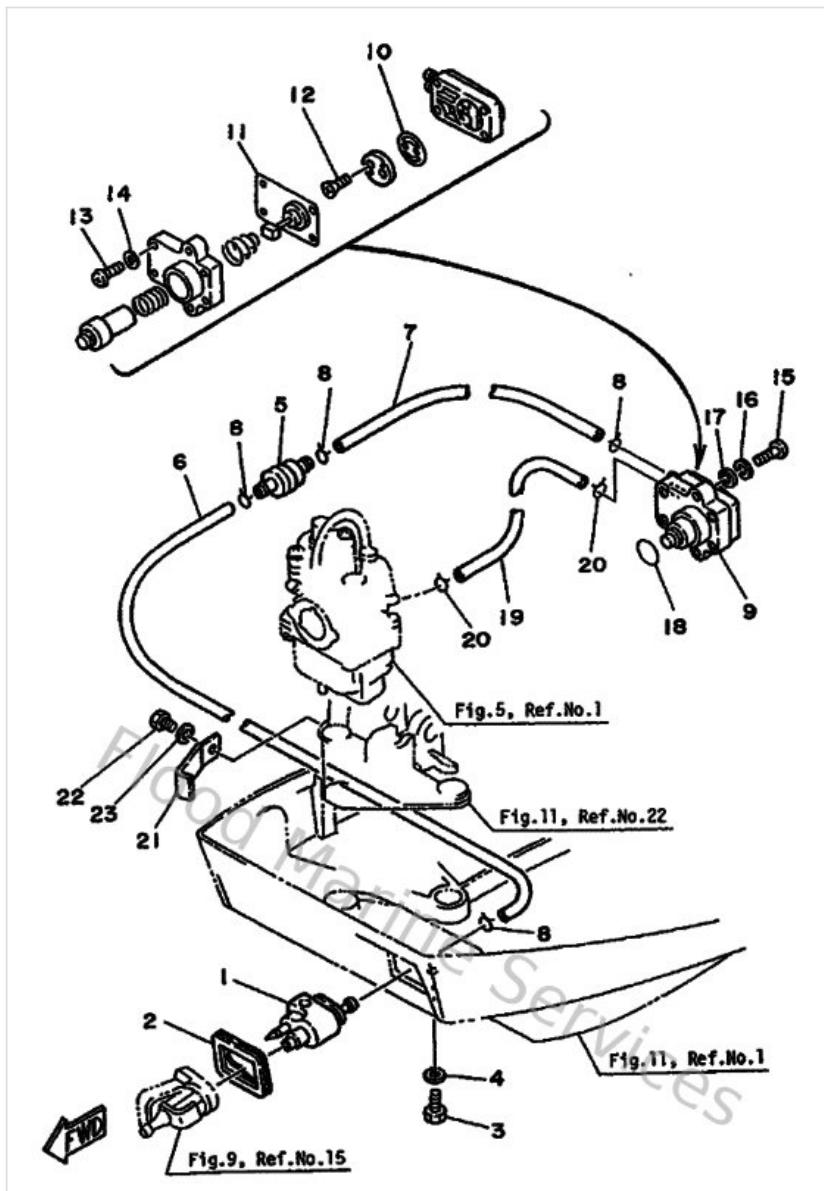
Ref	Part	
46	6G8263640000 End, wire 2	Buy now

Fuel 1



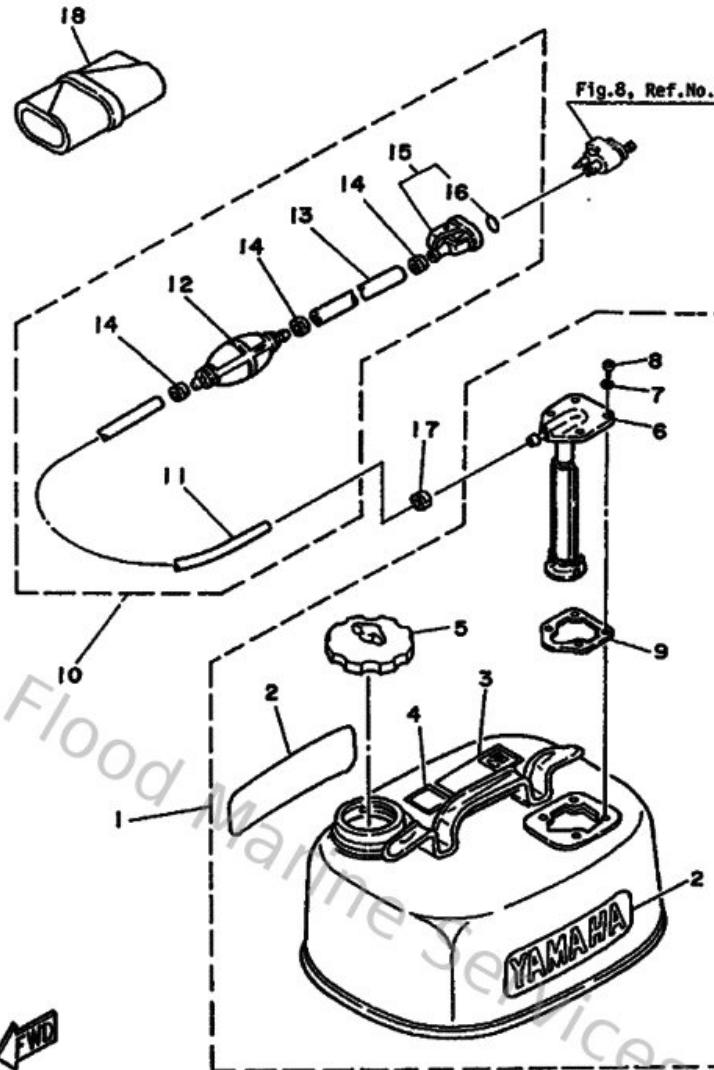
Ref	Part	
2	6G8243290000 Seal	Buy now
3	973950602000 Bolt(7u8)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	646242510200 Strainer 1	Buy now
6	6G8243110000 Pipe, fuel 1	Buy now
7	904450906500 Hose (l1500)	Buy now
8	904670800400 Clip, pipe 6162435600	Buy now
9	6G8244100000 Fuel pump assembly	Buy now
10	6G8244210000 Valve, check	Buy now
11	6G8244110000 Diaphragm	Buy now
12	987010300800 Screw, flat	Buy now
13	985800401400 Screw, pan head(ga5)	Buy now
14	929030460000 Ybs66-4 washer, plain	Buy now
15	925030602500 Screw, pan head(6b0)	Buy now
16	929950610000 Washer(6a1)	Buy now

Fuel 1



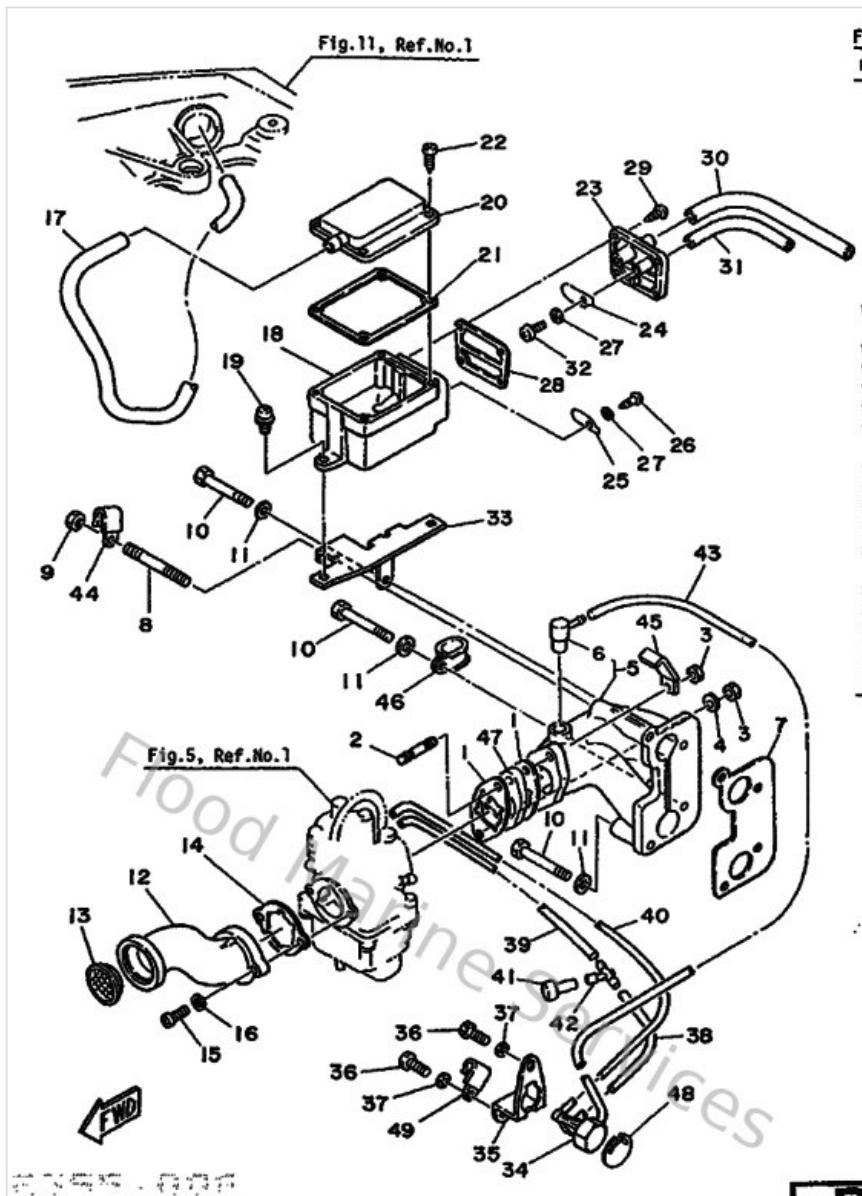
Ref	Part	
17	929030660000 Washer, plain (646)	Buy now
18	932102080100 O-ring	Buy now
19	9044509M7500 Hose (I1500)	Buy now
21	9046508M2600 Clamp	Buy now
22	973130601000 Bolt	Buy now

Fuel 2



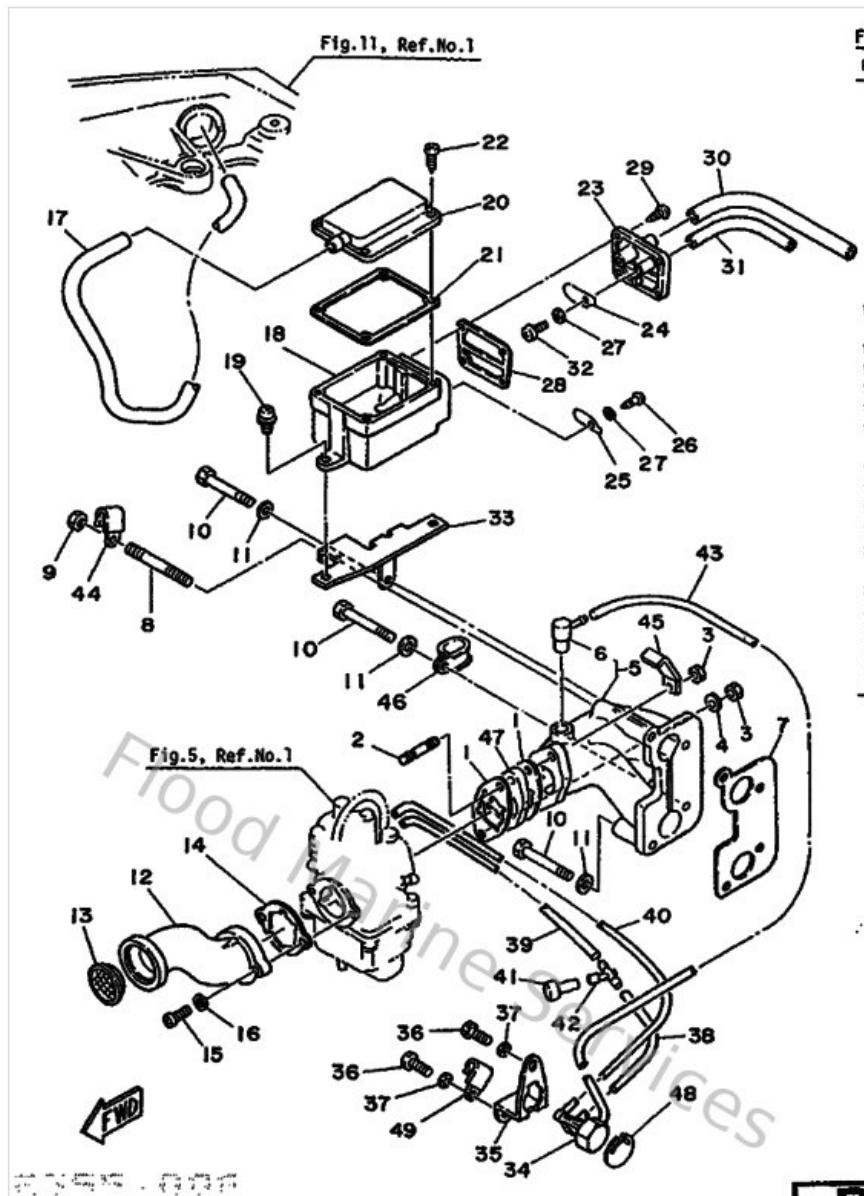
Ref	Part	
5	647246100300 Cap assembly	Buy now
6	6Y0242750000 Fuel Meter Comp	Buy now
7	6Y1243290000 Seal	Buy now
8	9015705M1900 Screw, pan head	Buy now
9	6Y1242680000 Gasket, fuel meter	Buy now
11	9044511M7900 Hose (I3000)	Buy now
12	6YL243606300 Primer pump assembly	Buy now
13	9044511M0500 Hose (I1000)	Buy now
14	650243510100 Band 1	Buy now
15	6G1243050500 Fuel pipe joint comp. 2	Buy now
16	932100828700 O-ring (655)	Buy now
18	6G8281000100 Tool kit	Buy now

Intake



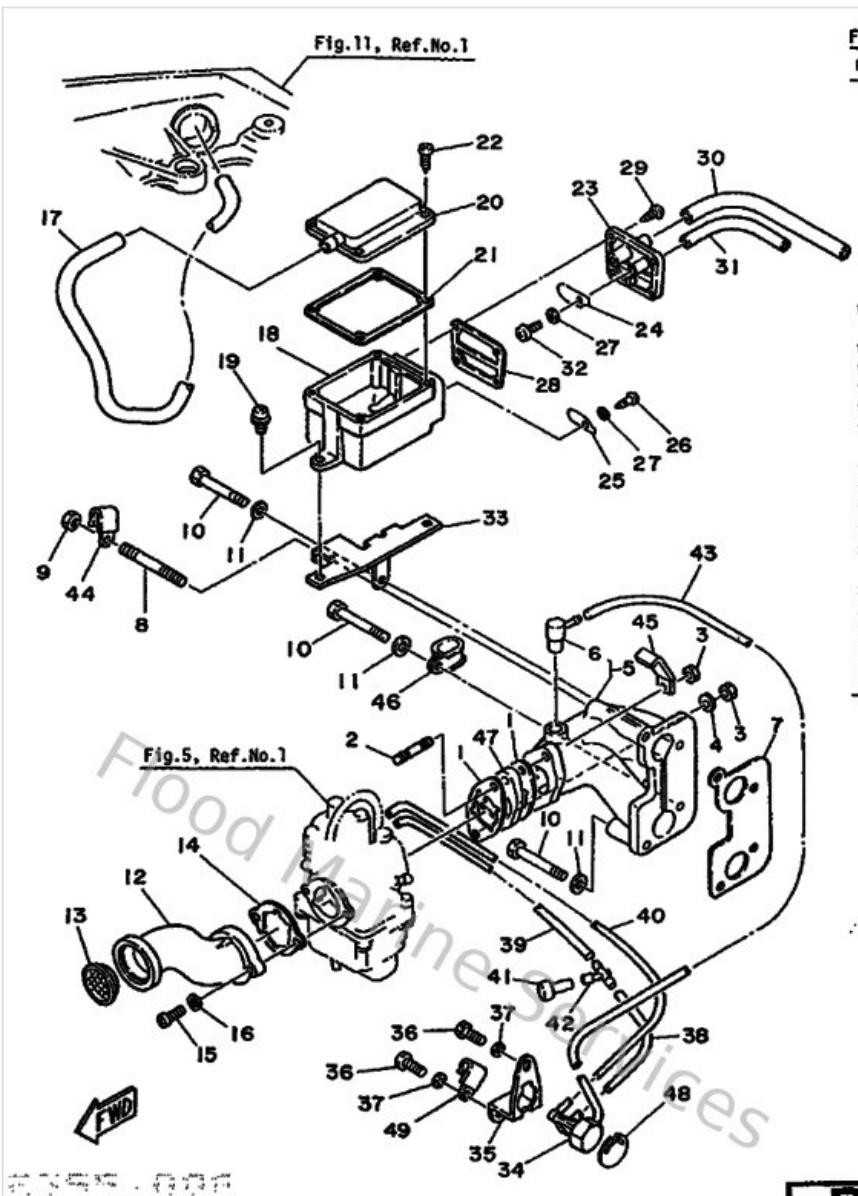
Ref	Part	
1	6G8136460000 Gasket,intake manifold 2	Buy now
2	9011606M2600 Bolt, Stud	Buy now
3	953030670000 Nut	Buy now
4	929030660000 Washer, plain (646)	Buy now
7	6G8136450000 Gasket, intake manifold	Buy now
8	9011606M1500 Bolt, stud (6e9)	Buy now
9	953800670000 Nut	Buy now
10	973130604500 Bolt, hexagon	Buy now
12	6G8144790294 Funnel	Buy now
13	6G8144780000 Louver	Buy now
14	6G8141980000 Gasket	Buy now
15	985030501600 Screw, pan head(6b0)	Buy now
16	929030560000 Washer, plain (646)	Buy now
17	6G8153930000 Pipe, Breather 2	Buy now
18	6G8153580000 Separator, Oil	Buy now

Intake



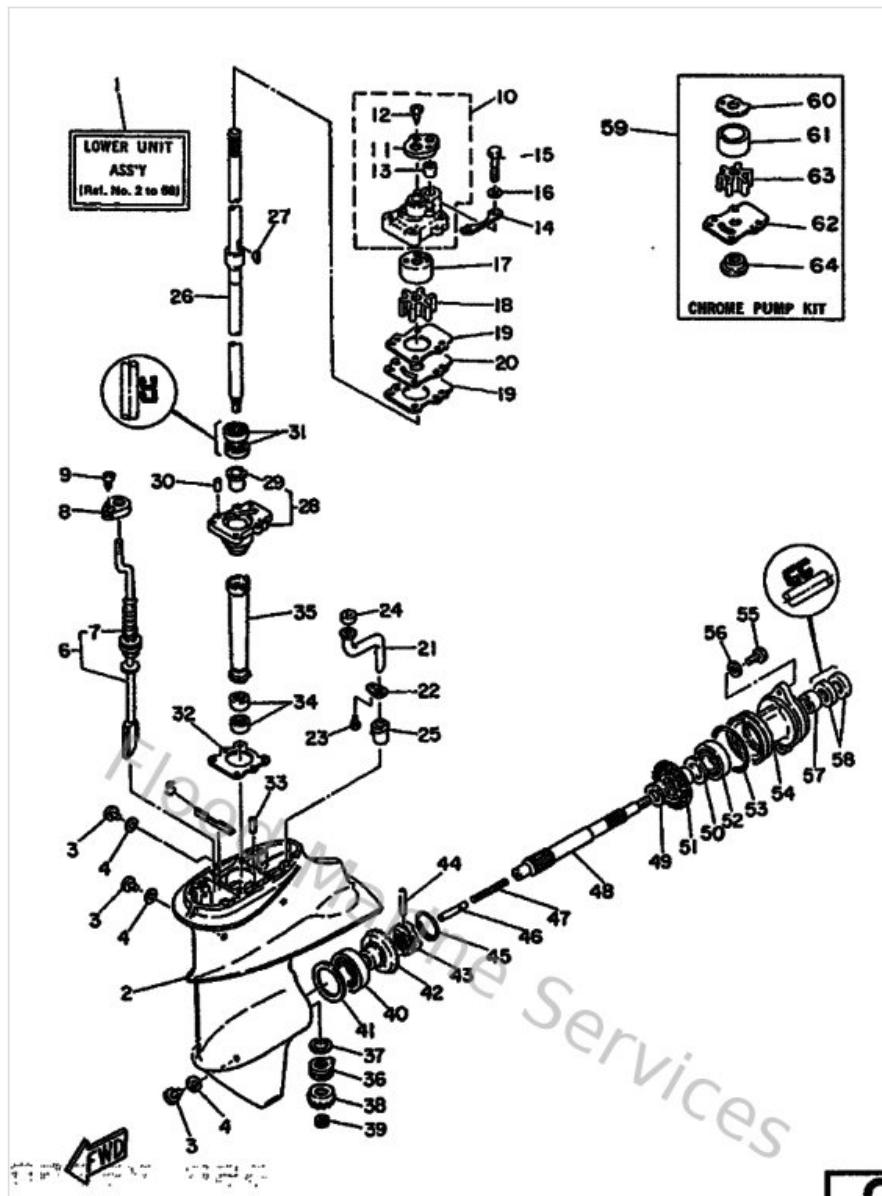
Ref	Part	
19	9015906M0500 Screw, With Washer	Buy now
20	6G8153680094 Separator, Oil	Buy now
21	6G8153690000 Gasket	Buy now
22	977804051200 Screw, pan head tapping	Buy now
23	6G8153710094 Breather	Buy now
24	6G8153460000 Breather 1	Buy now
25	6G8153470000 Breather 2	Buy now
27	929900420000 Ybs66-4 washer, plain	Buy now
28	6G8153740000 Gasket, breather	Buy now
30	9044511M5200 Hose (I198)	Buy now
31	90445090F600 Hose (I1500)	Buy now
32	985020401000 Screw, pan head (e56)	Buy now
33	6G8153760000 Holder, guide	Buy now
34	6G8143990000 Valve, Bimetal	Buy now
35	6G8113951000 Holder	Buy now

Intake



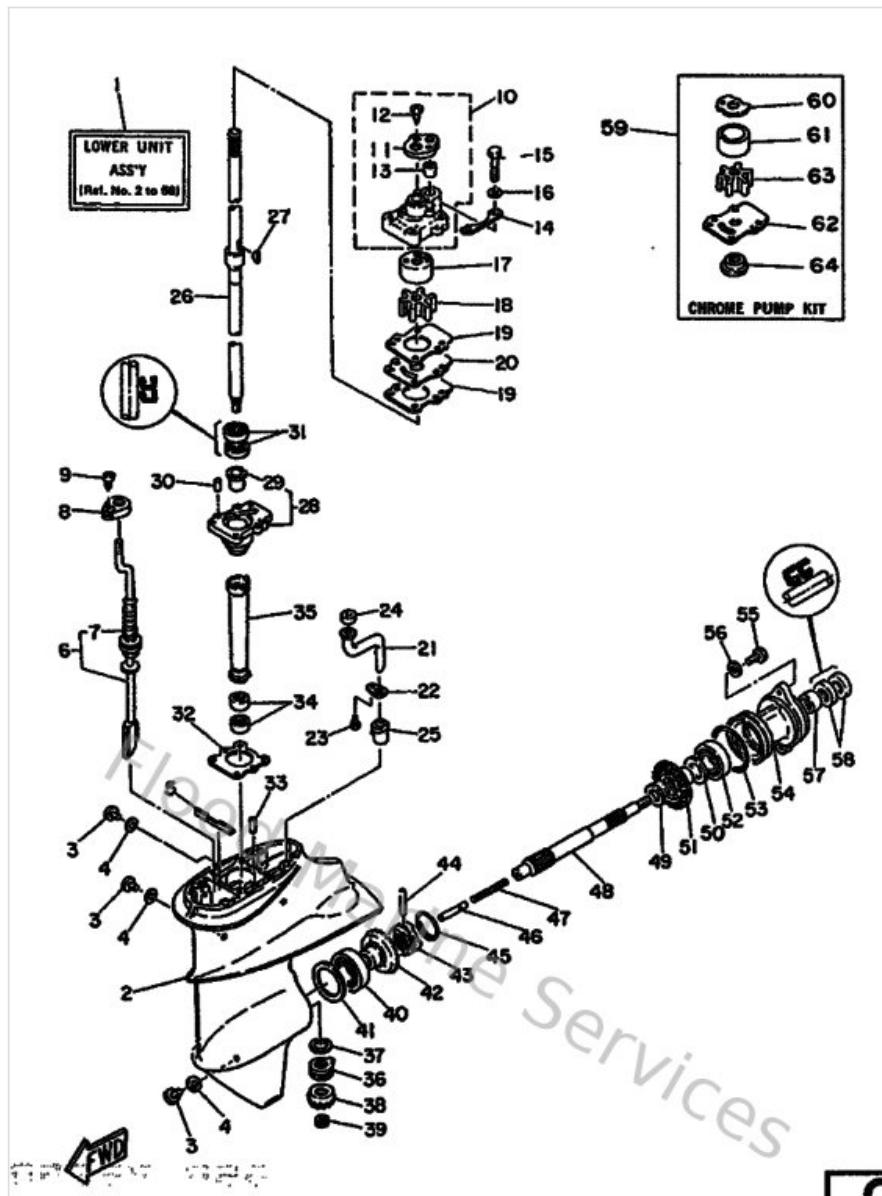
Ref	Part	
36	973130601200 Bolt(gh1)	Buy now
42	6E0243780000 Pipe, joint	Buy now
44	904650802800 Clamp (1e6)	Buy now
45	9046508M2300 Clamp (6h3)	Buy now
46	9046106M0000 Clamp (6a4)	Buy now
47	6G8136470000 Manifold, intake 3	Buy now
48	6G8113260000 Seat	Buy now
49	9046508M0700 Clamp (1e6)	Buy now

Lower Casing & Drive 1



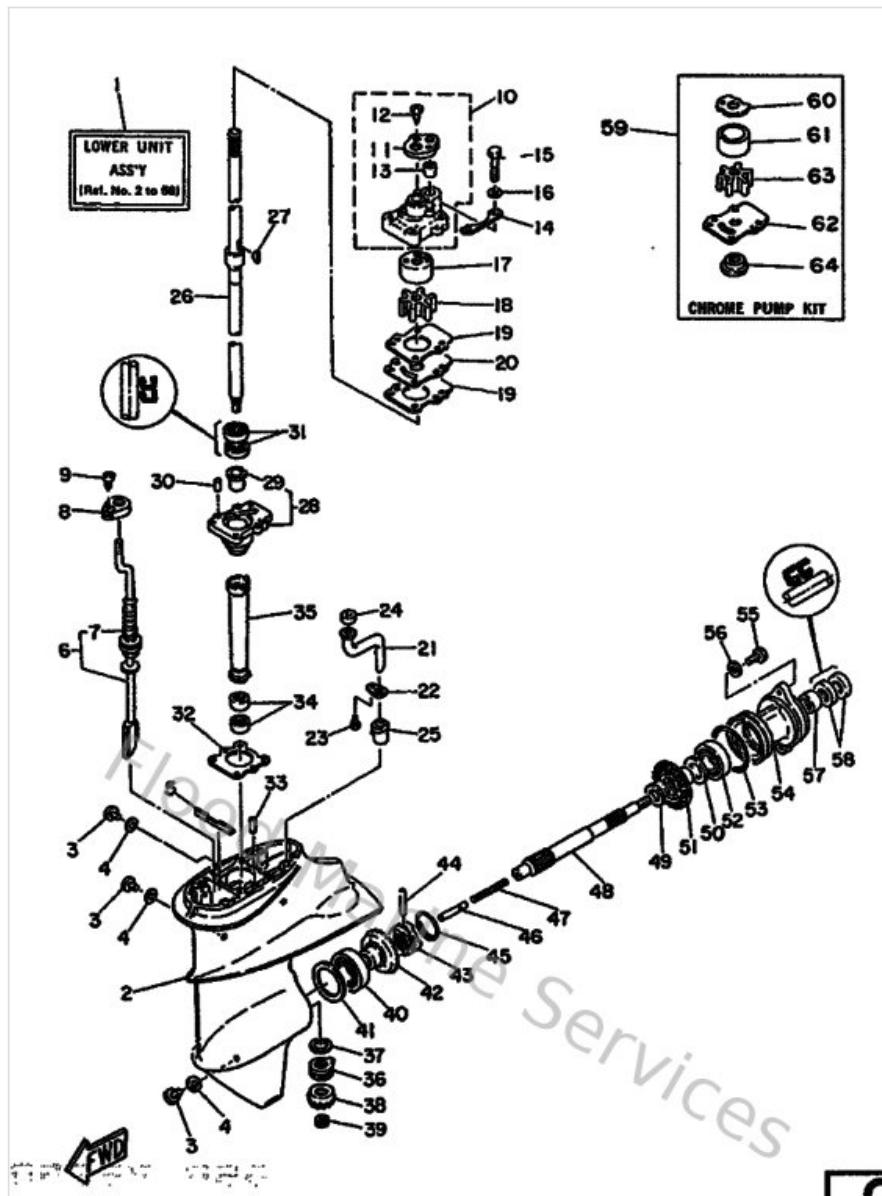
Ref	Part	
3	903400801400 Plug, straight screw	Buy now
4	904300802000 Gasket	Buy now
5	682453760100 Guide, seal damper	Buy now
6	6G9441501000 Shift Cam assembly	Buy now
7	682441470000 Boot, shift rod	Buy now
8	682441760000 Bracket	Buy now
9	977805051000 Screw, tapping(6u1)	Buy now
10	682443000100 Housing water pump assembly	Buy now
11	682443120000 Cover, water pump housing	Buy now
12	977804011200 Screw, pan head tapping	Buy now
13	682443650000 Damper, water seal 1	Buy now
14	682443280000 Plate	Buy now
15	973950604000 Bolt (682)	Buy now
16	929900620000 Ybs66-6 washer, plain	Buy now
17	682443220000 Insert, cartridge	Buy now

Lower Casing & Drive 1



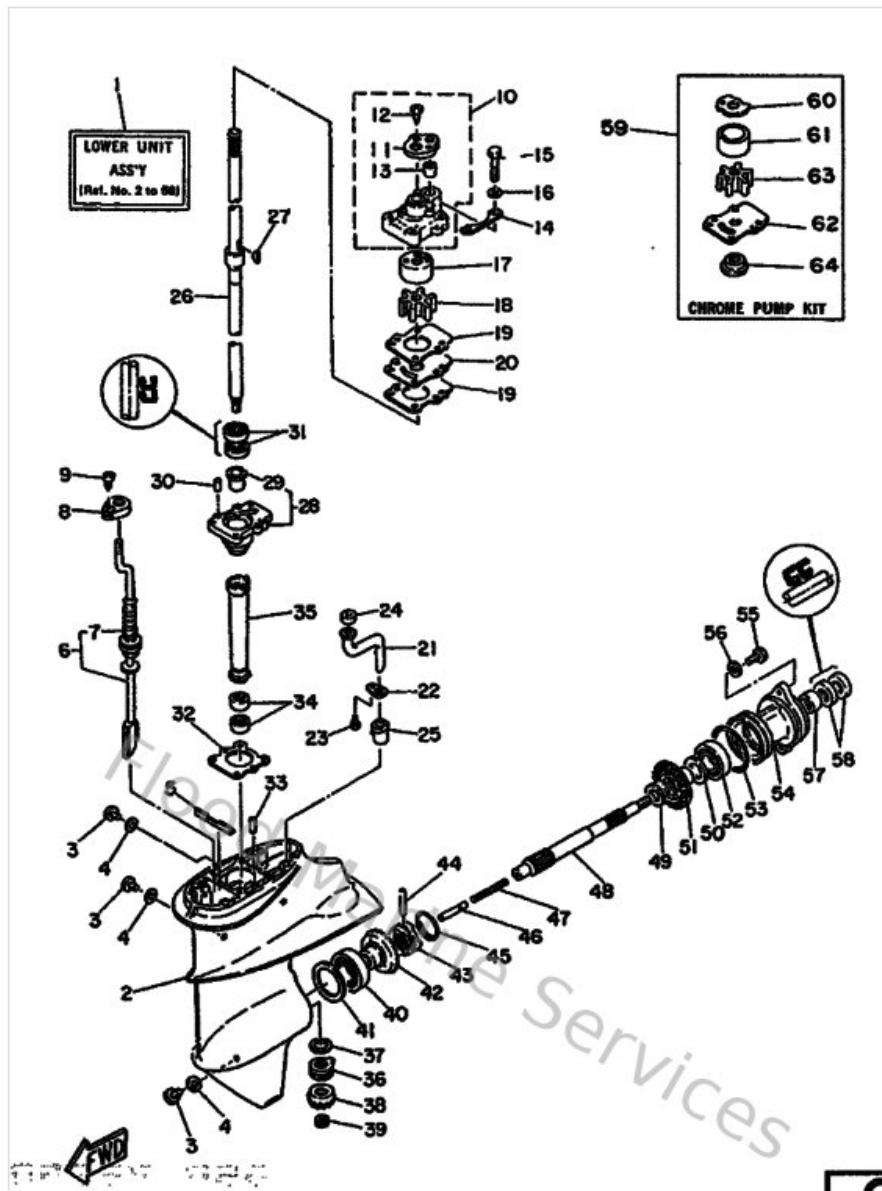
Ref	Part	
18	682443520100 Impeller	Buy now
19	682443150000 Gasket,water pump 1	Buy now
20	682443230000 Outer plate, cartridge	Buy now
21	683443620100 Tube, water 2	Buy now
22	683443730000 Set plate, water tube	Buy now
23	973950601000 Bolt	Buy now
24	683443650100 Damper, water seal 1	Buy now
25	6E7443660000 Damper, water seal 2	Buy now
26	6G9455011100 Drive shaft comp.	Buy now
27	902800302400 Key, woodruff(662)	Buy now
28	6E745331009M Housing, bearing	Buy now
29	626453160900 Bushing, drive shaft 1	Buy now
30	936061201900 Pin, dowel (614)	Buy now
31	931012004800 Oil seal (20x30x6-648)	Buy now
32	683453150000 Packing,lower casing	Buy now

Lower Casing & Drive 1



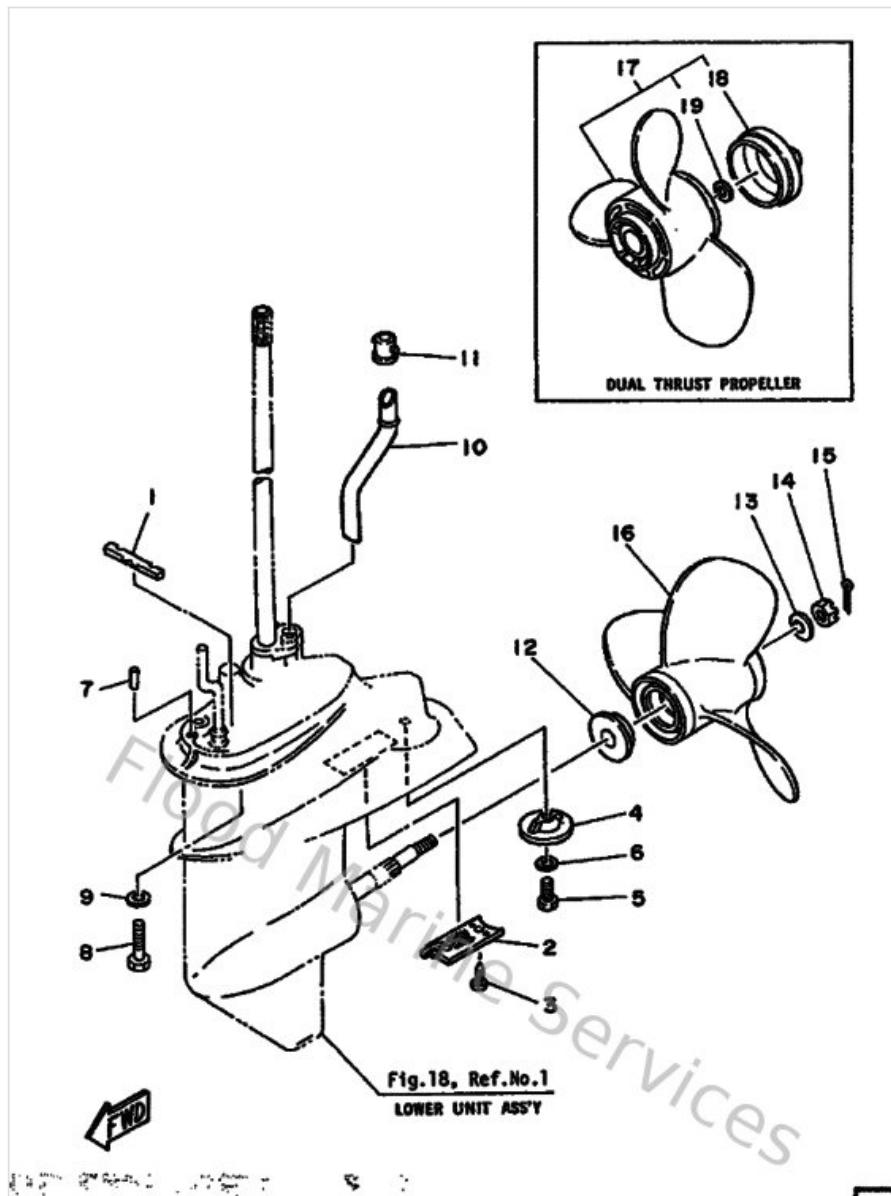
Ref	Part	
33	936040806200 Pin,dowel (626)	Buy now
34	93315314V000 Bearing Needle (6E7)	Buy now
35	6E7455360000 Sleeve, drive shaft	Buy now
36	93341214U100 Bearing, thrust (6e7)	Buy now
37	6E7455870150 Shim 3	Buy now
38	6E7455510000 Pinion	Buy now
39	9017908M0600 Nut (6e7)	Buy now
40	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
41	664455676000 Shim (t:0.50mm)	Buy now
42	6E7455600000 Gear	Buy now
43	682456310000 Clutch, dog	Buy now
44	902500501000 Pin straight 648456320000	Buy now
45	648456330000 Ring, cross pin	Buy now
46	650456350000 Plunger, shift	Buy now
47	9050114M0600 Spring, compression	Buy now

Lower Casing & Drive 1



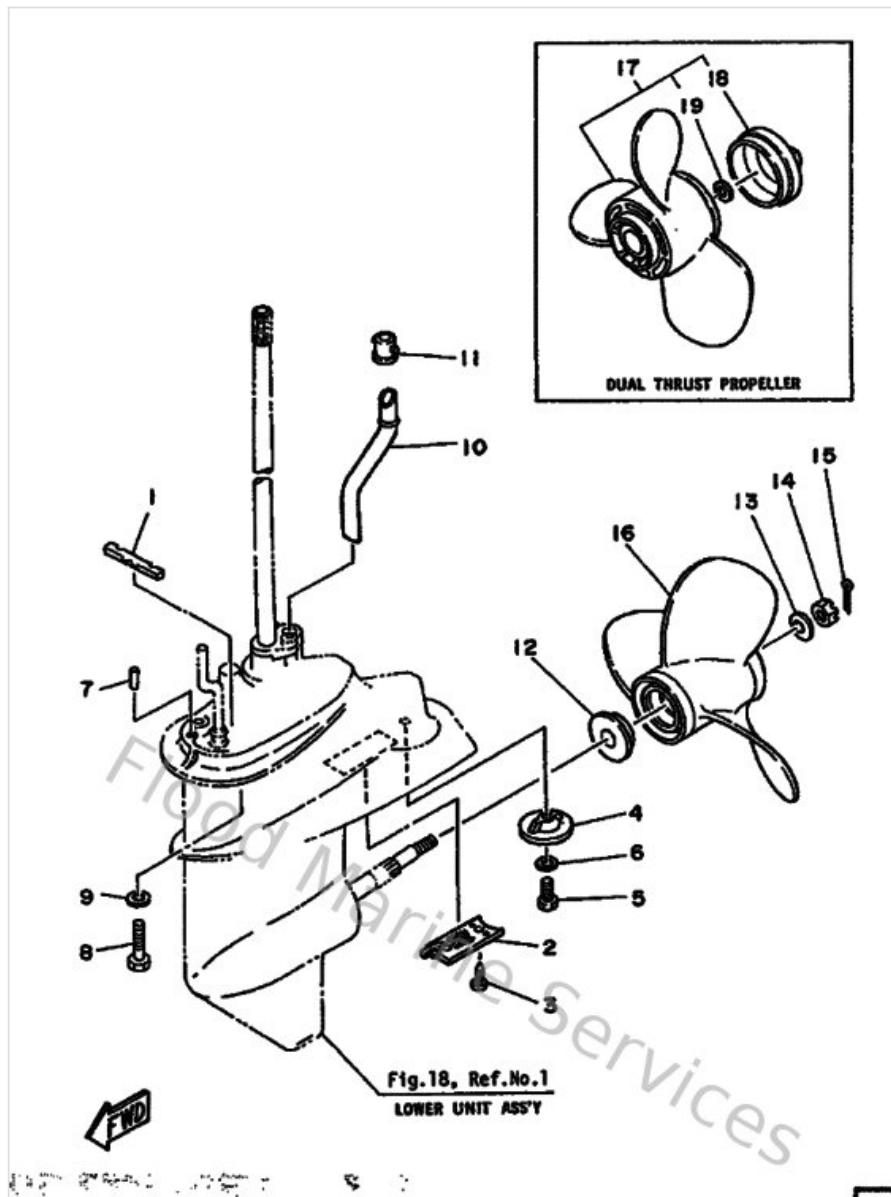
Ref	Part	
48	683456110000 Shaft propeller	Buy now
49	902011768200 Washer, plate (2k7)	Buy now
50	626455770001 Shim (t:0.10mm)	Buy now
51	6E7455710000 Gear 2	Buy now
52	933060050100 Bearing(1ff)	Buy now
53	9321057M0900 O-ring (683)	Buy now
54	999990223000 Cap, lower casing set (683)	Buy now
55	973950602000 Bolt(7u8)	Buy now
56	929900660000 Washer, plain (646)	Buy now
57	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
58	931011705400 Oil seal (17x30x6-650)	Buy now
60	682443214000 Inner Plate Cartridge(Chrome)	Buy now
61	682443224000 Insert, cartridge(chrome)	Buy now
62	682443234000 Outer plate, cartridge(chrome)	Buy now
64	682453440000 Cover, oil seal	Buy now

Lower Casing & Drive 2



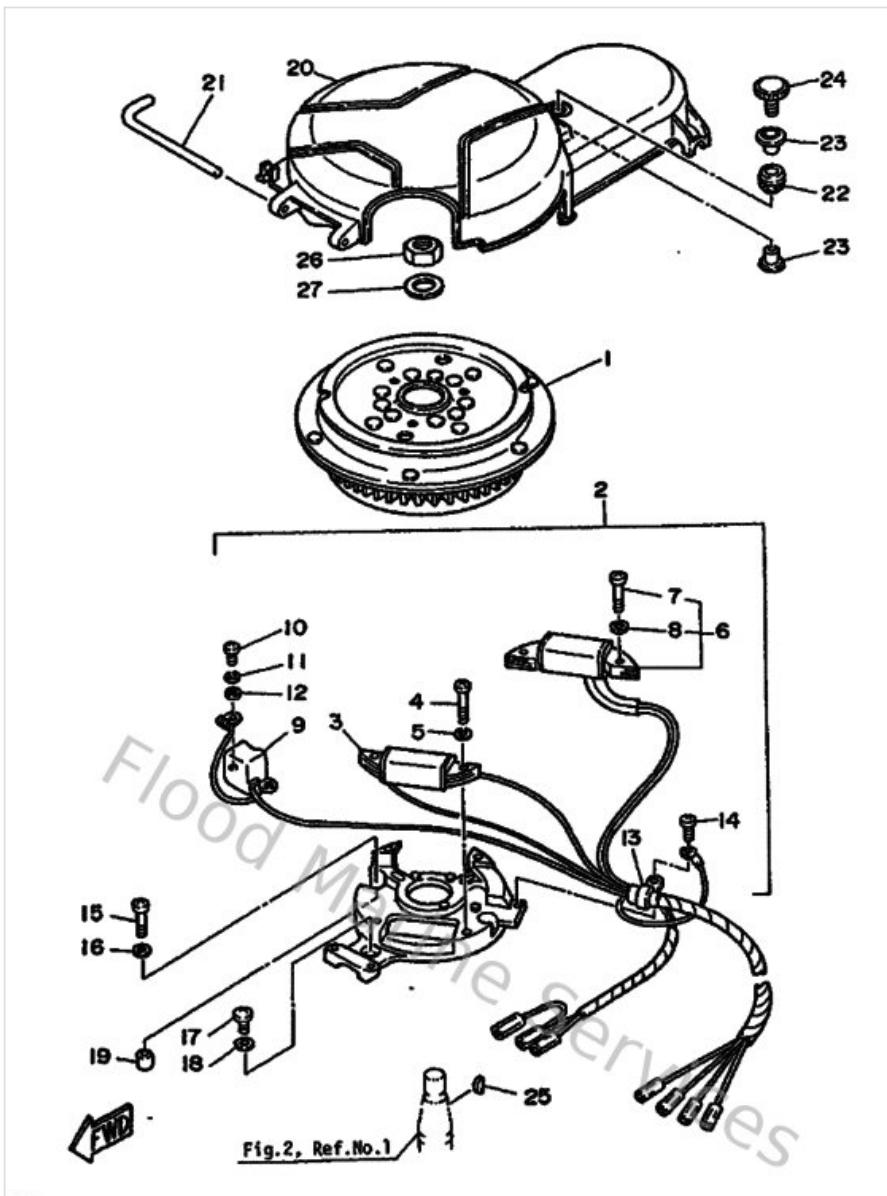
Ref	Part	
1	682453750100 Damper, seal	Buy now
2	6E7452140000 Cover, water inlet	Buy now
3	978900501200 Screw,pan head (646)	Buy now
4	6E8452510200 Anode	Buy now
5	973950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	970950803500 Bolt(70w)	Buy now
9	929900860000 Washer, plain (663)	Buy now
10	6G9443610000 Tube, Water 1	Buy now
11	626443650100 Damper, water seal 1	Buy now
12	683459870100 Spacer 1	Buy now
13	9020110M1400 Washer, plate(6m7)	Buy now
14	9017110M0100 Nut castle (683)	Buy now
15	914903002000 Pin cotter	Buy now

Lower Casing & Drive 2



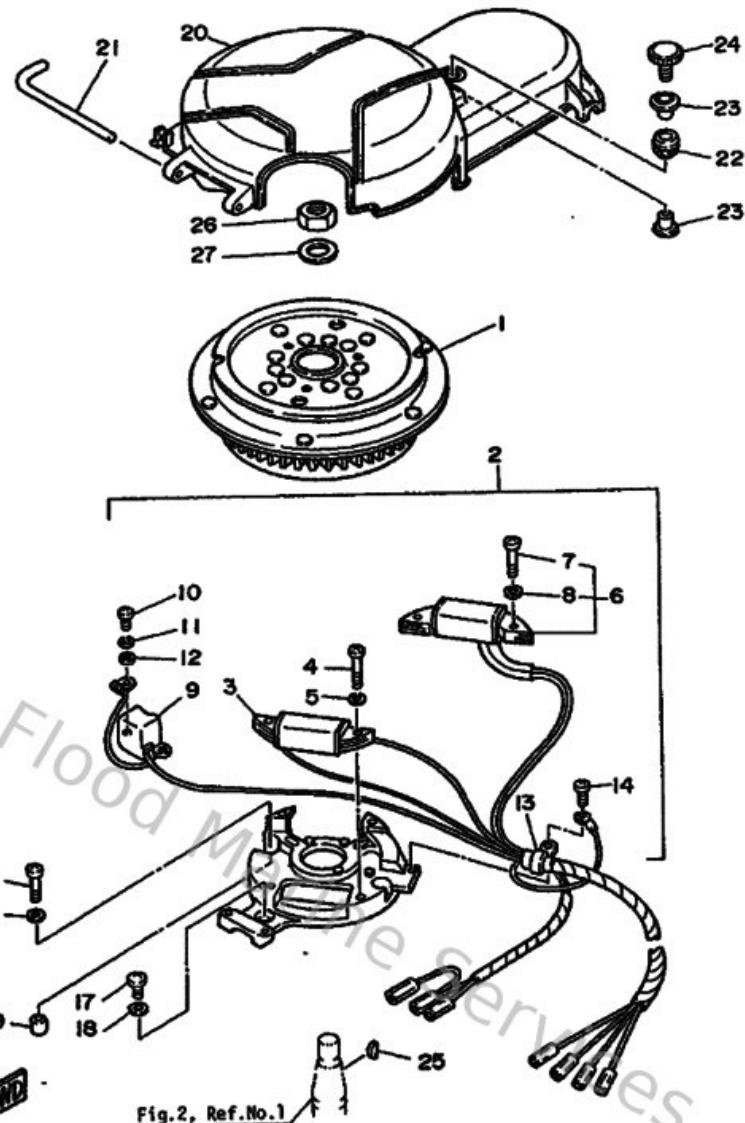
Ref	Part	
16	683459520000 Propeller (3X9-1/4"x9-3/4"-J)	Buy now
17	683W45920200 Propeller (3x9-3/4"x6-1/2"-j)	Buy now
19	9020110M1500 Washer, plate(6g9)	Buy now

Magneto



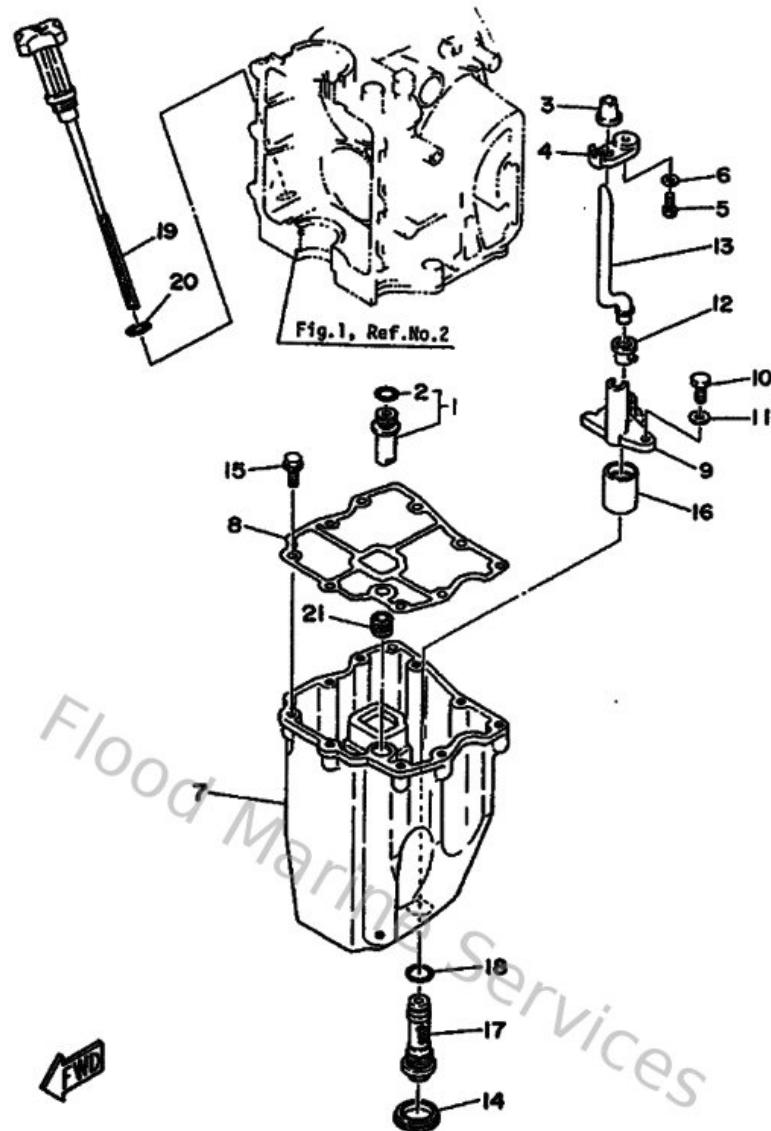
Ref	Part	
4	978020502500 Screw, panhead (a93)	Buy now
5	929020510000 Ybs67-5 washer, spring	Buy now
10	985800501200 Screw,pan head (646)	Buy now
11	929030510000 Ybs67-5 washer, spring	Buy now
12	929030560000 Washer, plain (646)	Buy now
14	985800400800 Screw, pan head (713)	Buy now
15	978030602500 Screw, pan head(6b0)	Buy now
16	929900660000 Washer, plain (646)	Buy now
17	978030602000 Screw pan head	Buy now
18	929030660000 Washer, plain (646)	Buy now
19	995100801200 Pin, dowel(n04)	Buy now
20	6G8813370000 Cover, Flywheel	Buy now
21	6G8427520000 Shaft	Buy now
22	9048015M3100 Grommet (6g1)	Buy now
23	9038706M7100 Collar (6g8)	Buy now

Magneto



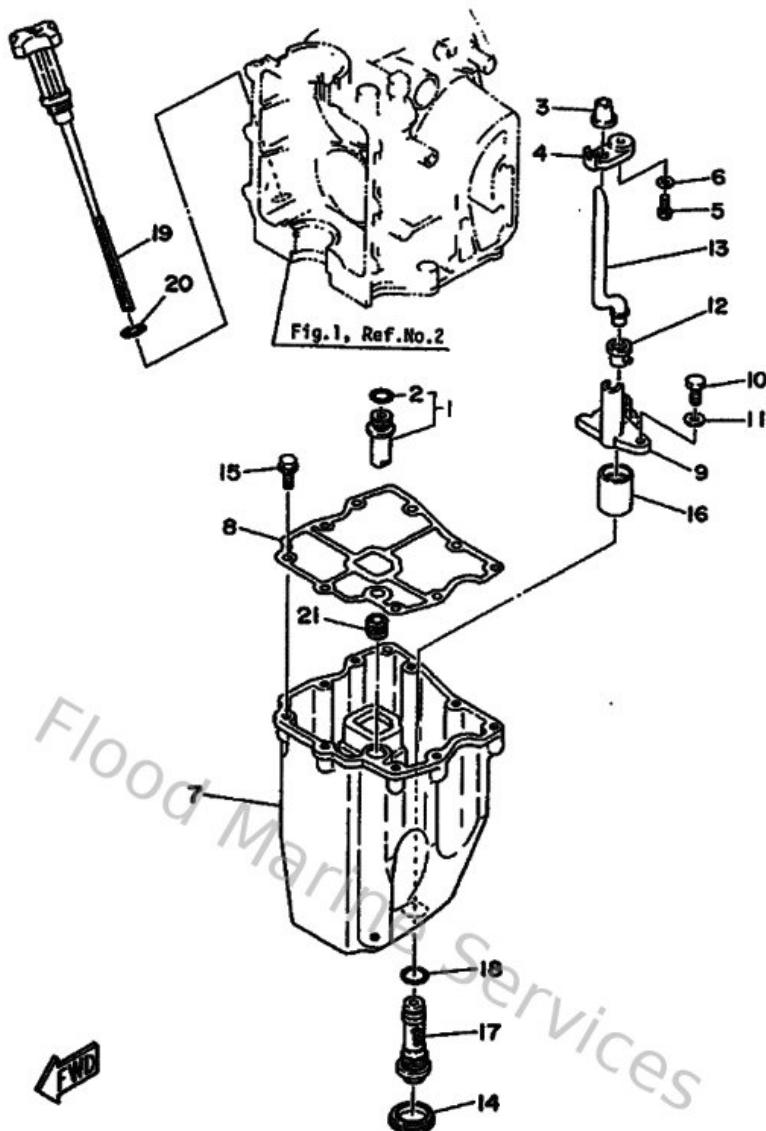
Ref	Part	
24	6G8813230000 Screw 1	Buy now
25	902800501300 Key, woodruff	Buy now
26	901701206600 Nut, hexagon 6481155500	Buy now
27	902011247200 Washer, plate (4n0)	Buy now

Oil Pan



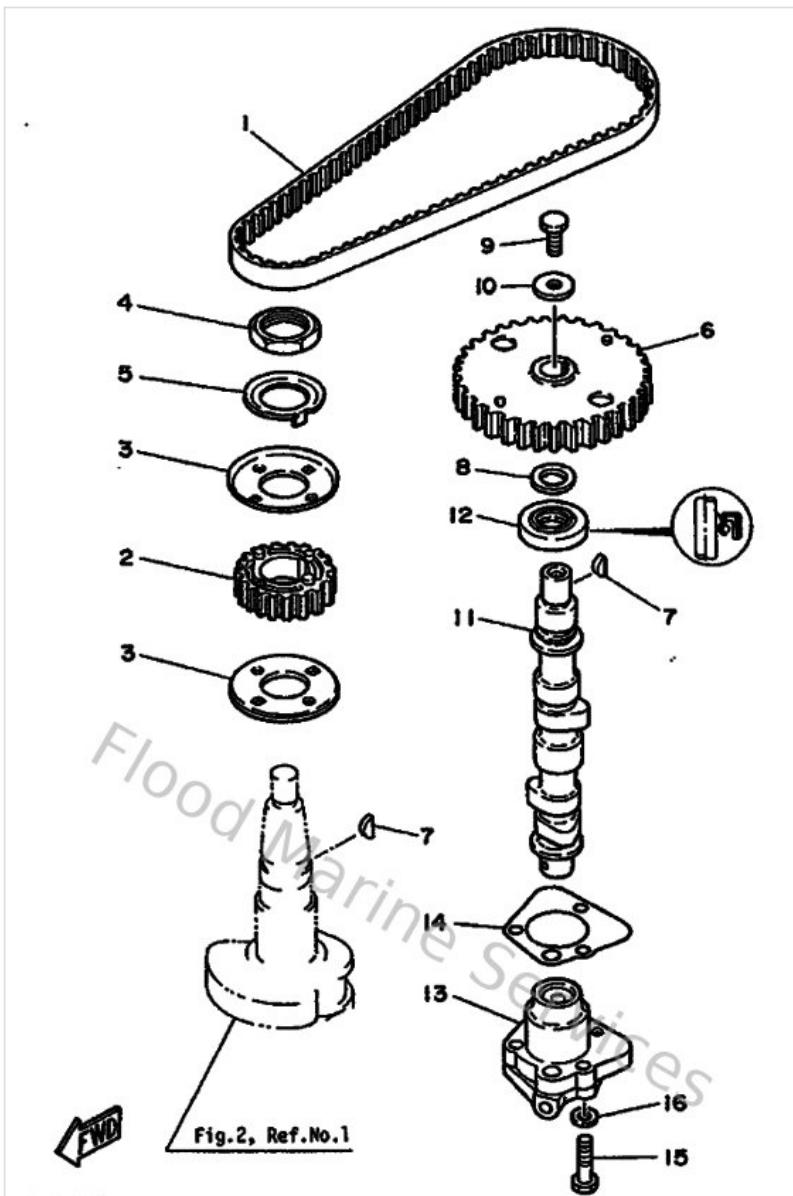
Ref	Part	
2	9321012M6200 O-ring (6g8)	Buy now
3	6G8153790000 Seal	Buy now
4	6G8134870000 Guide, Oil Hose	Buy now
5	985020501200 Screw,pan head (646)	Buy now
6	929070560000 Washer(1rw)	Buy now
7	6G815311019M Oil Pan	Buy now
8	6G8153120100 Gasket, oil pan	Buy now
10	970950601600 Bolt, hexagon deep recess	Buy now
11	929020660000 Washer, plain (646)	Buy now
12	6G8153150000 Seal, Crankcase	Buy now
14	6G8153160000 Damper 1	Buy now
15	9010506M3300 Bolt (6g8)	Buy now
16	6G8134170000 Cover Strainer	Buy now
17	6G8134110000 Strainer, oil	Buy now
18	9321016M6400 O-ring (m124)	Buy now

Oil Pan



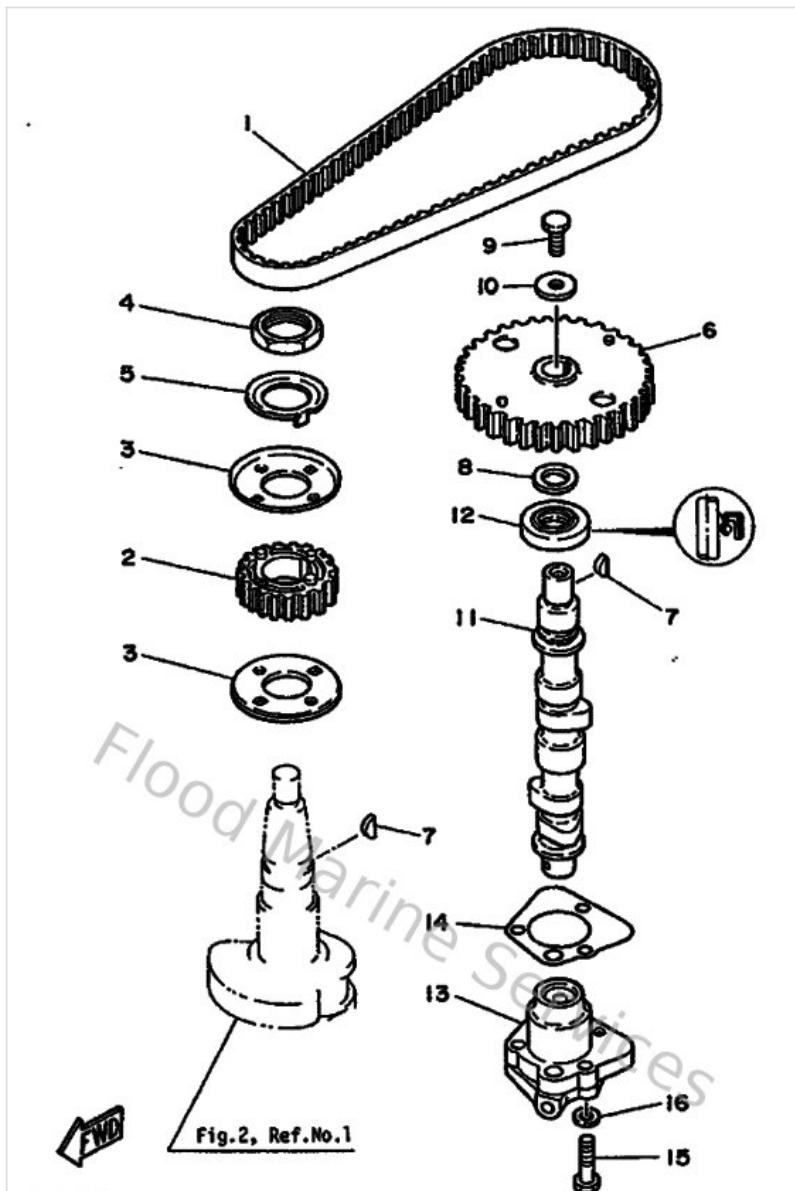
Ref	Part	
20	9321013M6300 O-ring (6g8)	Buy now
21	6G8451270000 Seal	Buy now

Oil Pump



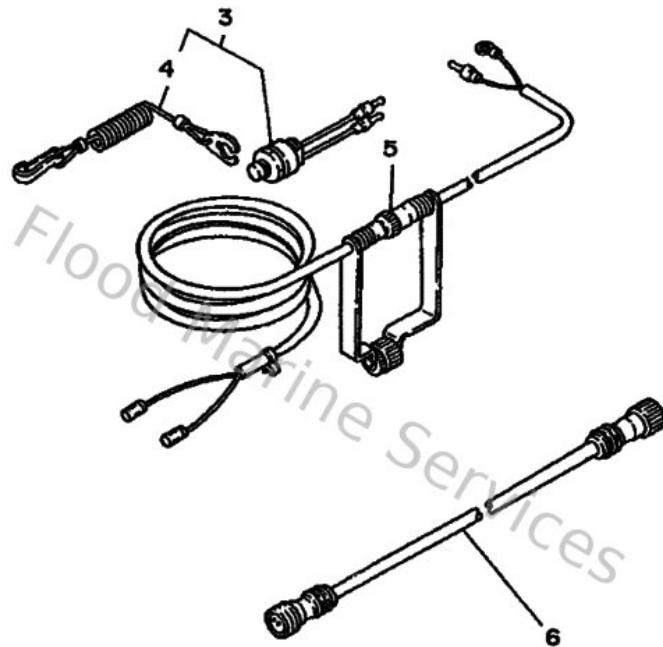
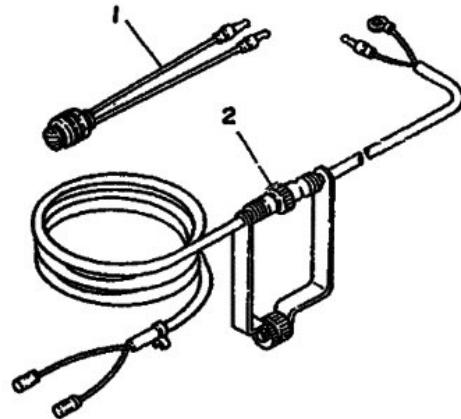
Ref	Part	
1	6G8462410000 Belt	Buy now
2	6G8115360094 Gear Drive	Buy now
3	6G8115570000 Washer 1	Buy now
4	9017024M0900 Nut (6g8)	Buy now
5	6G8115870100 Washer, lock	Buy now
6	6G8115370094 Gear, Driven	Buy now
7	9028003M0100 Key woodruff 146115450000	Buy now
8	902011320100 Washer 6474283300	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	6G8121710000 Shaft Cam	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G8133000100 Oil Pump Assembly	Buy now
14	6G813329A000 Gasket,pump	Buy now
15	973130602500 Bolt	Buy now

Oil Pump



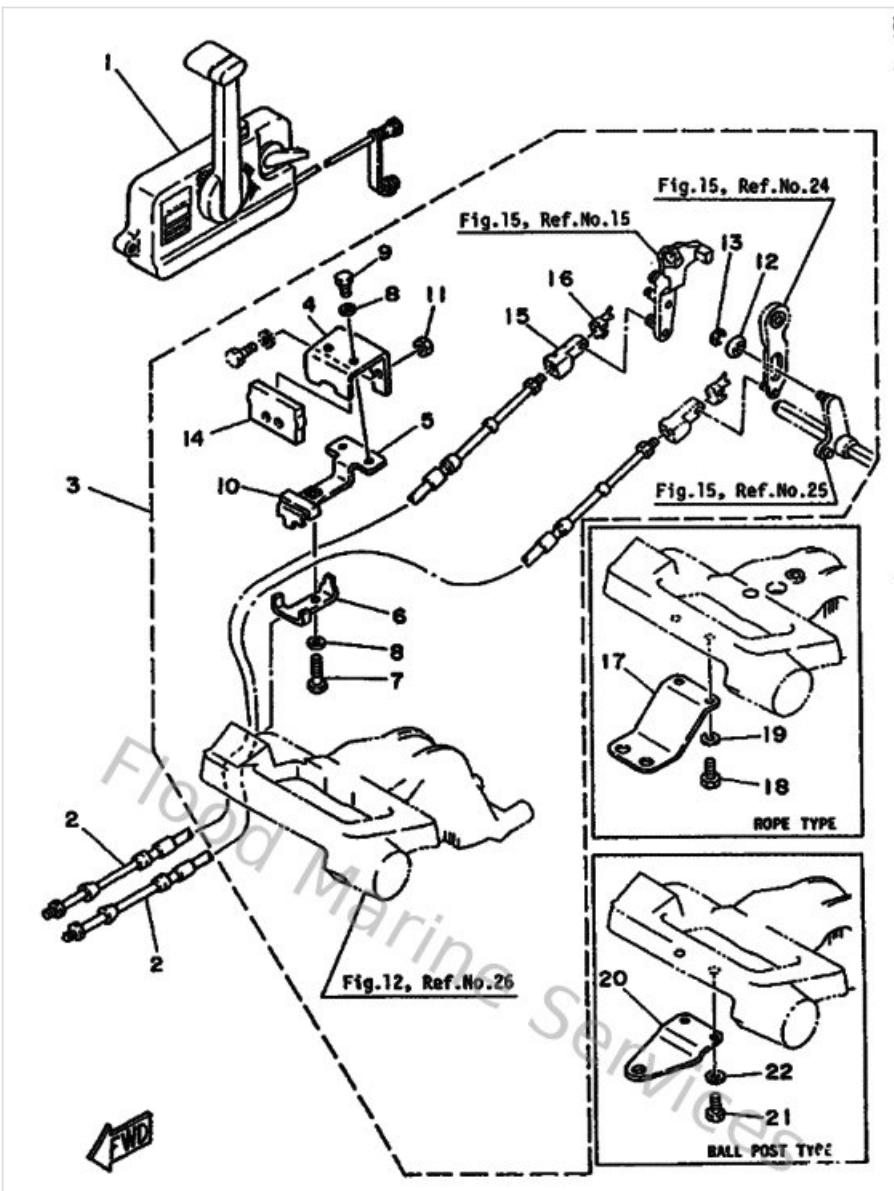
Ref	Part	
16	929030660000 Washer, plain (646)	Buy now

Optional Parts



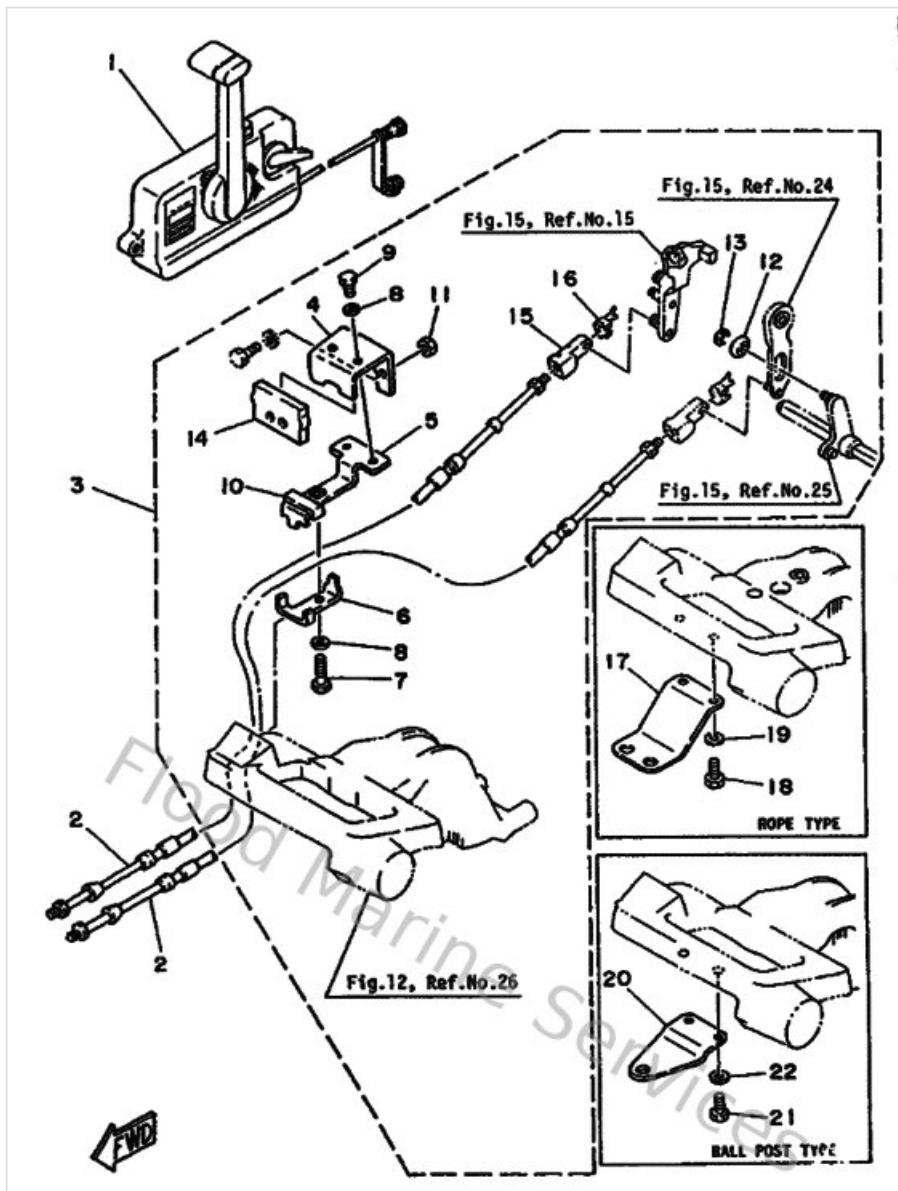
Ref	Part	
1	689825501100 Stop switch assembly	Buy now
2	6A0825532000 Extention, wire lead	Buy now
3	689825751200 Engine stop switch assembly	Buy now
4	682825560000 Lanyard, stop switch	Buy now
6	689825531000 Extension, wire lead	Buy now

Remote Control



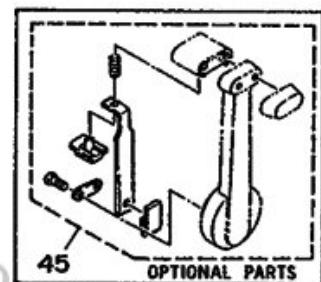
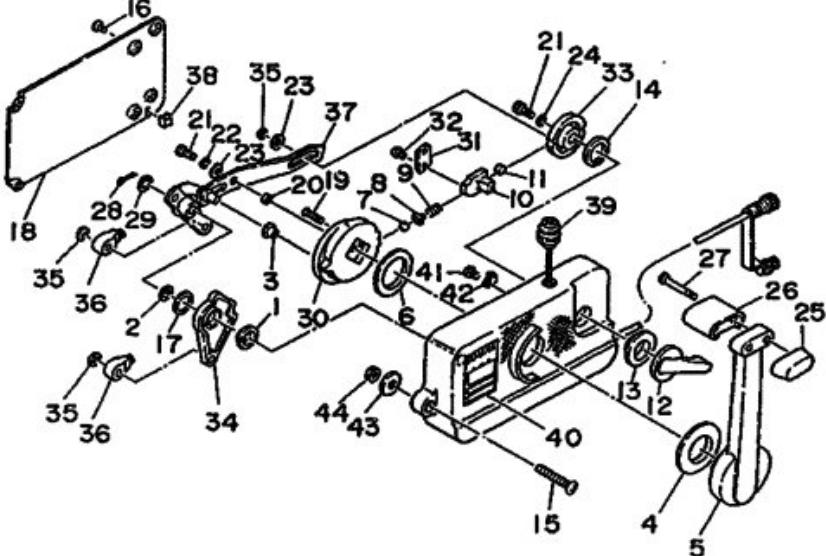
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701483108000 Cable, Remote Control L=10F	Buy now
3	6G8485010200 Remote cont. attachment assembly.	Buy now
4	6G8485315000 Grommet	Buy now
5	6G8485325000 Bracket, remote control 2	Buy now
6	6G8485385000 Clamp, cable	Buy now
7	970800603000 Bolt(jf7)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	973950601200 Bolt(gh1)	Buy now
10	6G8485655000 Grommet	Buy now
11	9538R0670000 Nut	Buy now
12	9038706M7300 Collar	Buy now
13	9343004M0300 Circlip (eu0)	Buy now
14	6G8483515100 Seal, rubber	Buy now
15	6G8263630000 End, wire 1	Buy now

Remote Control



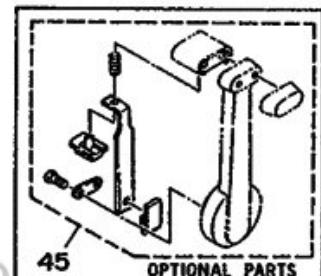
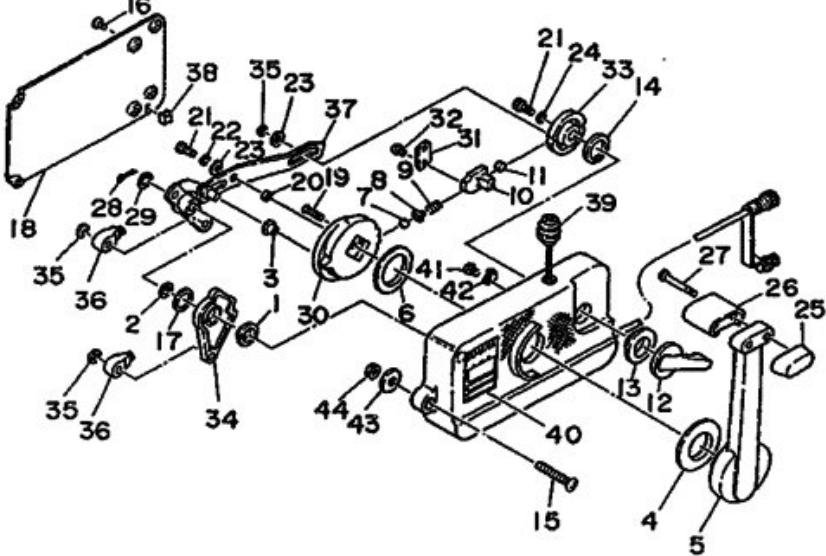
Ref	Part	
16	6G8263640000 End, wire 2	Buy now
17	6G8485110000 Hook, steering	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
20	6G8485111000 Hook, steering	Buy now
21	973950601600 Bolt, hexagon deep recess	Buy now

Remote Control Assy



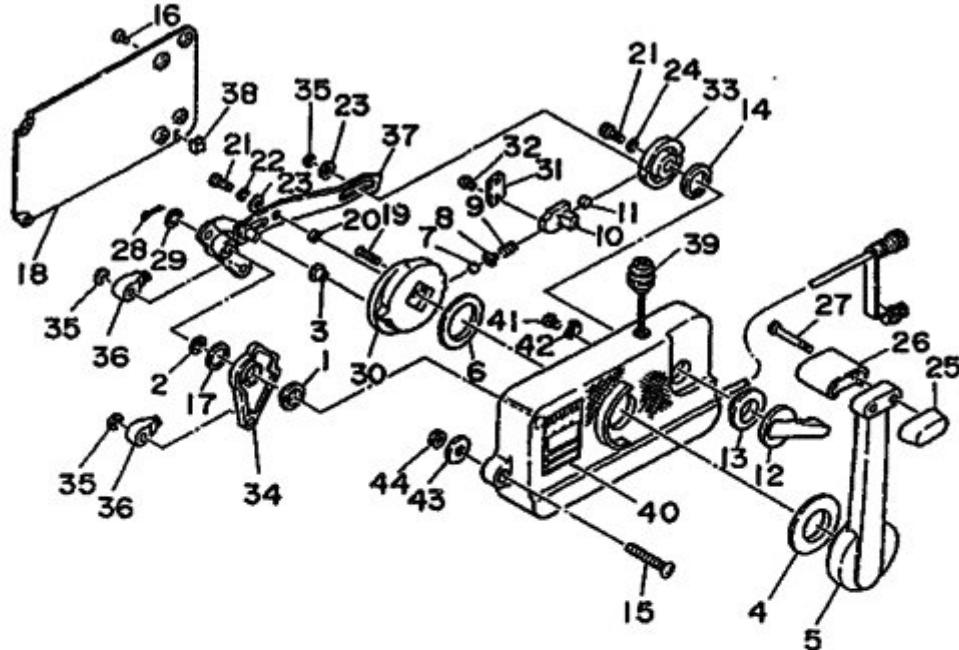
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481971000 Washer, wave 2	Buy now
3	701482520000 Roller, cam	Buy now
4	701482340000 Bushing 1	Buy now
5	701482210000 Lever, control	Buy now
6	701481961100 Washer, wave 1	Buy now
7	701482360000 Roller, detent	Buy now
8	702482370000 Adaptor	Buy now
9	702482380000 Spring, Detent	Buy now
10	701482490000 Spring, adapter	Buy now
11	701482480000 Roller, free accel	Buy now
12	701481521100 Knob, free accel	Buy now
13	701482430000 Bushing	Buy now
14	701481981000 Washer, wave 3	Buy now
15	701482810000 Screw	Buy now

Remote Control Assy



Ref	Part	
16	978850501000 Screw, pan head(62x)	Buy now
17	701482680000 Spacer 3	Buy now
18	701482130000 Back, plate	Buy now
19	927800602500 Screw flat head	Buy now
20	701482550000 Coller 1	Buy now
23	701482460000 Spacer	Buy now
24	929900630000 Washer, tooth	Buy now
25	701482290000 Grip, control lever 2	Buy now
26	701482220000 Grip, control lever	Buy now
27	701482820000 Screw, pan head	Buy now
28	701482390000 Set Pin, Plate	Buy now
29	701482660000 Spacer 2	Buy now
30	701482320000 Gear 1	Buy now
31	701481891100 Retainer	Buy now
32	985800501000 Screw, pan head(62x)	Buy now

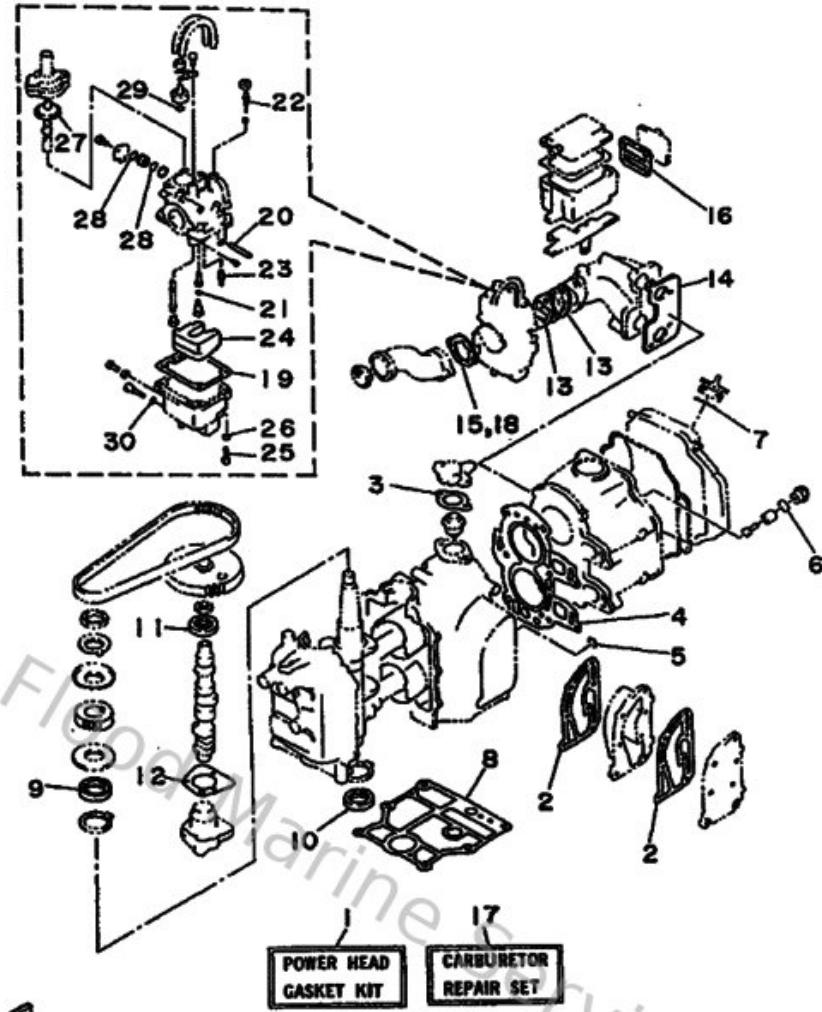
Remote Control Assy



FWD

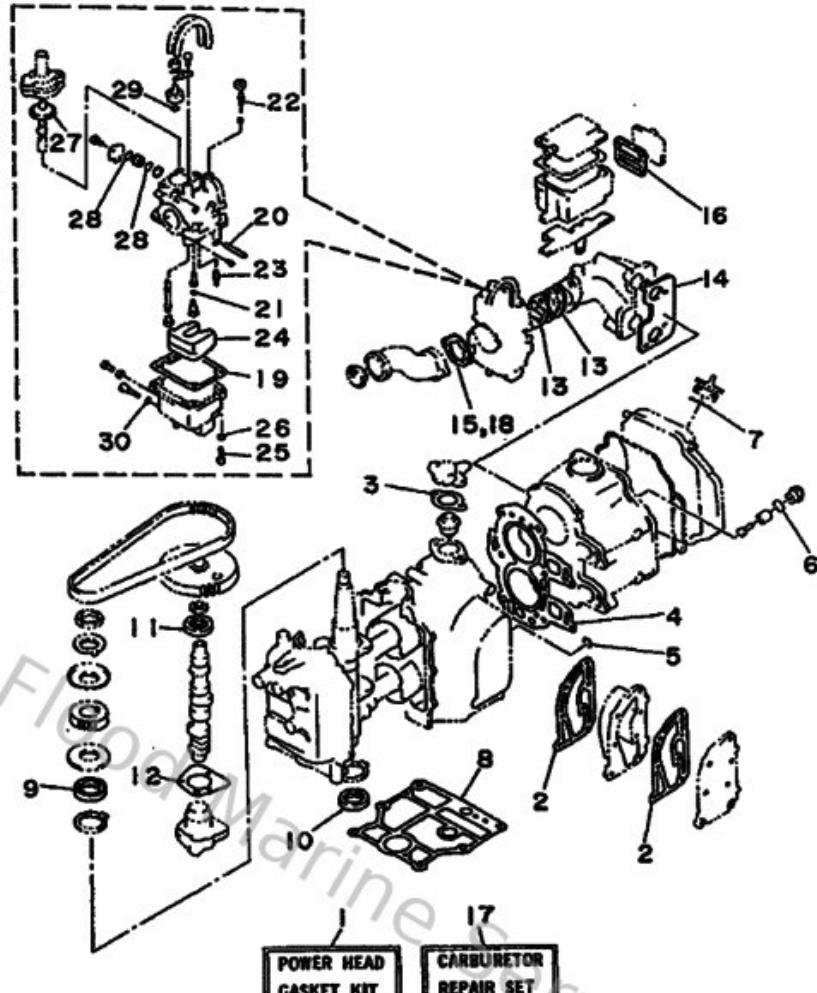
Ref	Part	
33	701481531200 Shaft, free accel	Buy now
34	701482710000 Arm, shift	Buy now
35	934300602400 Circlip (701)	Buy now
36	701483453000 Cable end, remote control 2	Buy now
37	701482610000 Arm, throttle	Buy now
38	701483580000 Anchor, cable	Buy now
39	701825505000 Engine Stop Switch assembly	Buy now
41	701482830000 Screw 3	Buy now
42	701825940000 Clamp	Buy now
43	701482870000 Washer 1	Buy now
44	953800660000 Nut(661)	Buy now
45	701482800000 Neutral lock kit	Buy now

Repair Kit 1



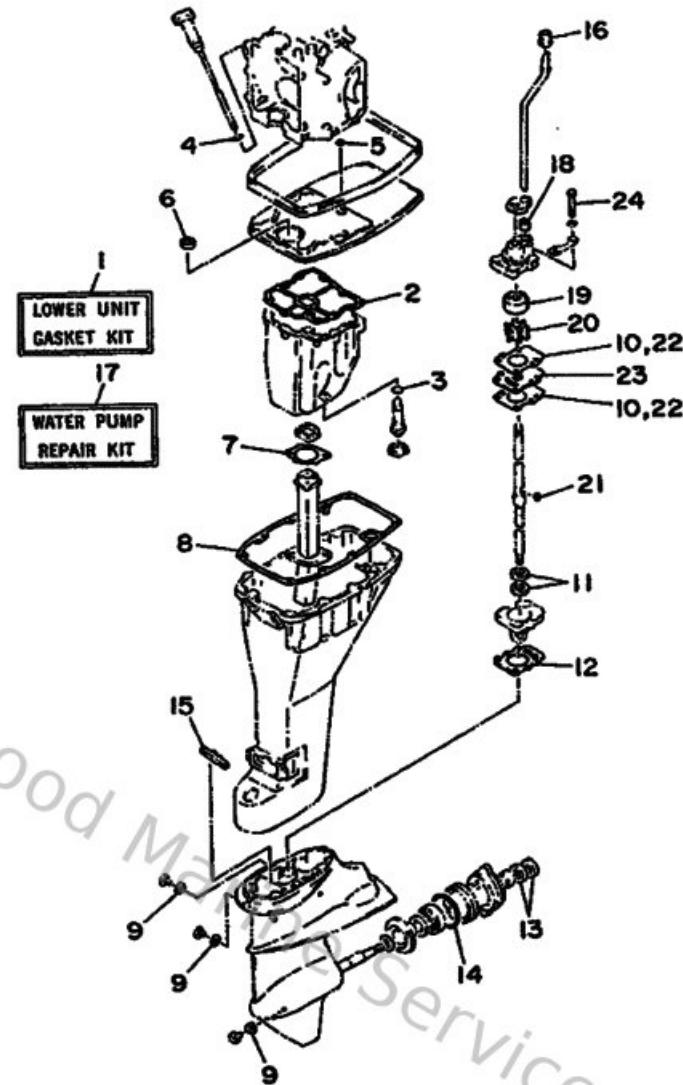
Ref	Part	
1	6G8W00010000 Power Head Gasket Kit	Buy now
2	6G8411120000 Gasket, exhaust inner cover	Buy now
3	6G812414A000 Gasket, cover	Buy now
4	6G8111810000 Gasket, cylinder head 1	Buy now
5	9321011M5900 O-ring (6g8)	Buy now
6	9321013M6300 O-ring (6g8)	Buy now
7	932102480000 O-ring	Buy now
8	6G8113510000 Gasket, cylinder	Buy now
9	9310230M2200 Oil seal (6g8)	Buy now
10	9310125M2400 Oil seal (6g8)	Buy now
11	9310218M2100 Oil seal (6g8)	Buy now
12	6G8133290000 Gasket, Pump Cover	Buy now
13	6G813646A000 Gasket,intake manifold 2	Buy now
14	6G8136450000 Gasket, intake manifold	Buy now
15	6G8141980000 Gasket	Buy now

Repair Kit 1



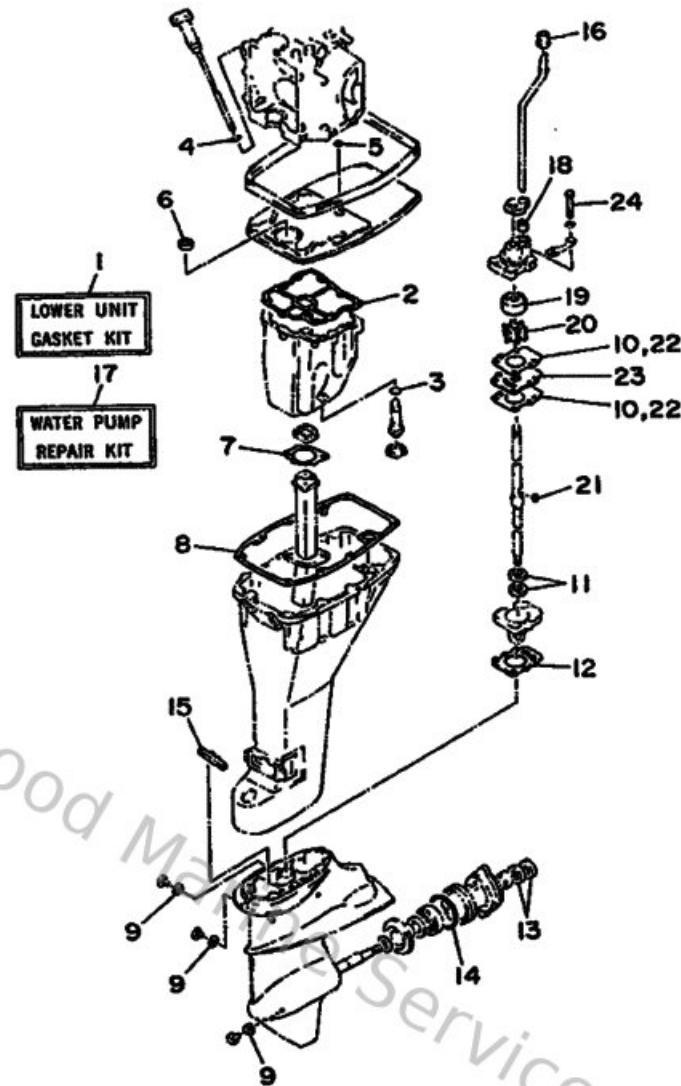
Ref	Part	
16	6G8153740000 Gasket, breather	Buy now
17	6G8W00930200 Carburetor repair set	Buy now
19	6G8143840000 Gasket, float chamber	Buy now
20	647143861000 Pin, float	Buy now
21	654141980000 Gasket	Buy now
22	6G8143230000 Screw, air adjusting	Buy now
23	6G8143920000 Valve, needle	Buy now
24	6G8143850000 Float assembly	Buy now
26	929900410000 Ybs67-4 washer, spring	Buy now
27	33A143690000 Diaphragm Assembly	Buy now
28	1J2143970000 O-Ring	Buy now
29	5H0143970000 O-ring	Buy now
30	5Y1143970000 O-ring	Buy now

Repair Kit 2



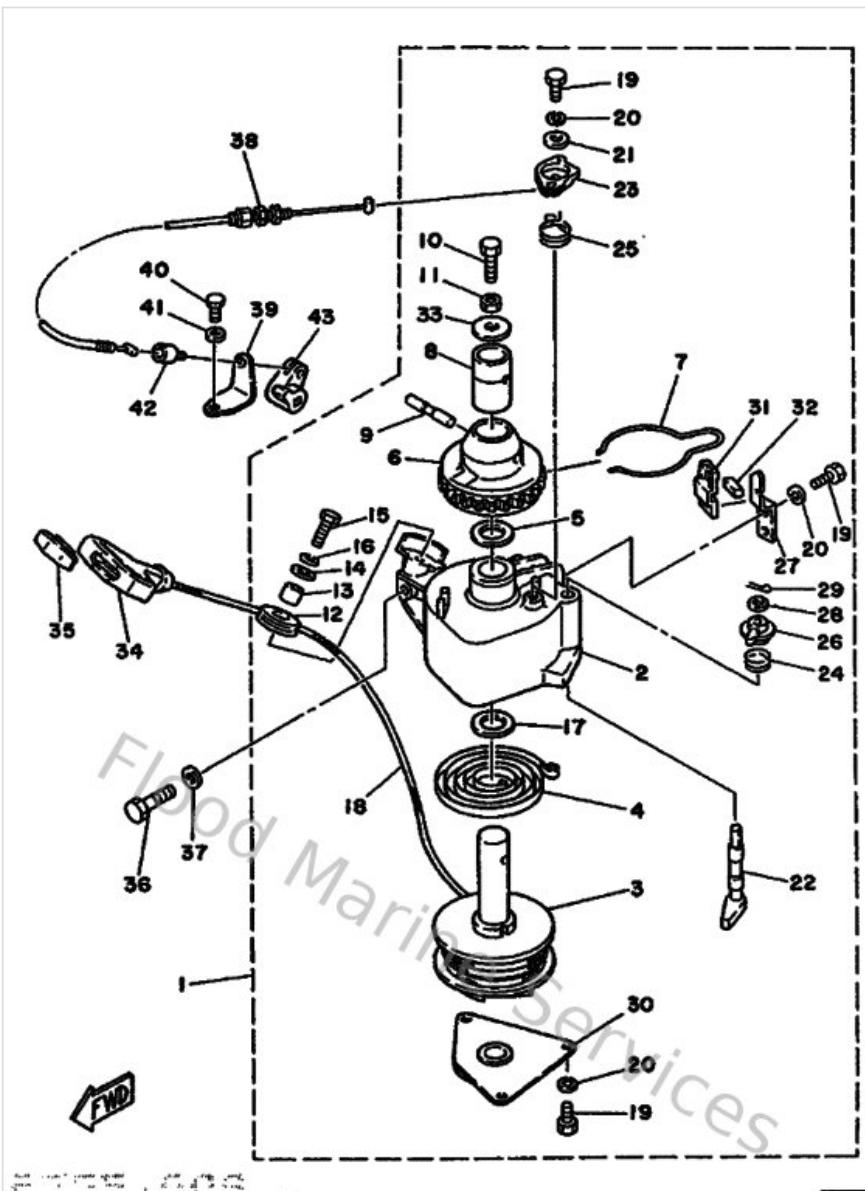
Ref	Part	
1	6G9W00012100 Gasket Kit	Buy now
2	6G8153120100 Gasket, oil pan	Buy now
3	9321016M6400 O-ring (m124)	Buy now
4	9321013M6300 O-ring (6g8)	Buy now
5	9321008M6000 O-ring (6g8)	Buy now
6	9310113M2700 Oil seal (6g8)	Buy now
7	6G841133A000 Gasket, exhaust manifold 1	Buy now
8	6G8451130000 Gasket, upper casing	Buy now
9	904300802000 Gasket	Buy now
10	68244315A000 Gasket, water pump 1	Buy now
11	931012004800 Oil seal (20x30x6-648)	Buy now
12	68345315A000 Packing, lower casing	Buy now
13	931011705400 Oil seal (17x30x6-650)	Buy now
14	9321057M0900 O-ring (683)	Buy now
15	682453750100 Damper, seal	Buy now

Repair Kit 2



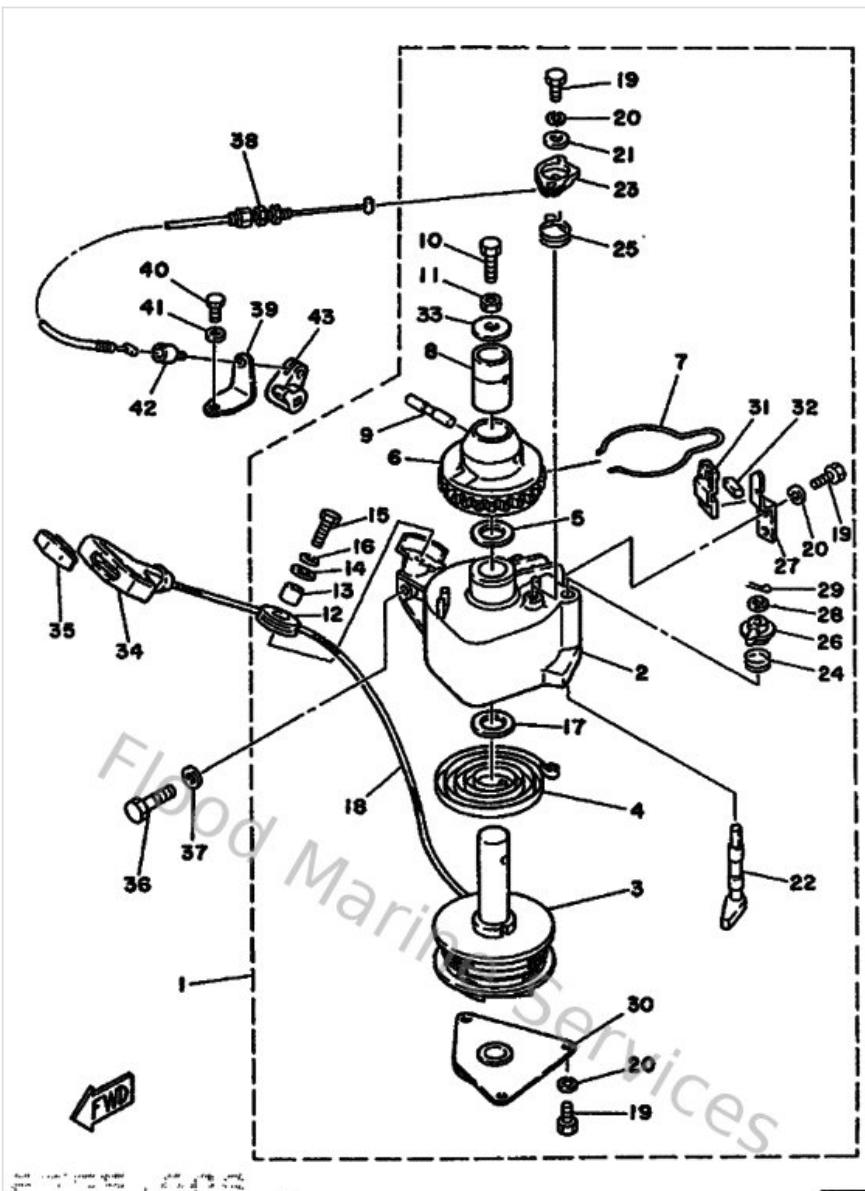
Ref	Part	
16	626443650100 Damper, water seal 1	Buy now
17	682W00780000 Water pump repair kit	Buy now
18	682443650000 Damper, water seal 1	Buy now
19	682443220000 Insert, cartridge	Buy now
20	682443520100 Impeller	Buy now
21	902800302400 Key, woodruff(662)	Buy now
22	682443150000 Gasket,water pump 1	Buy now
23	682443230000 Outer plate, cartridge	Buy now
24	973950604500 Bolt, hexagon	Buy now

Starter



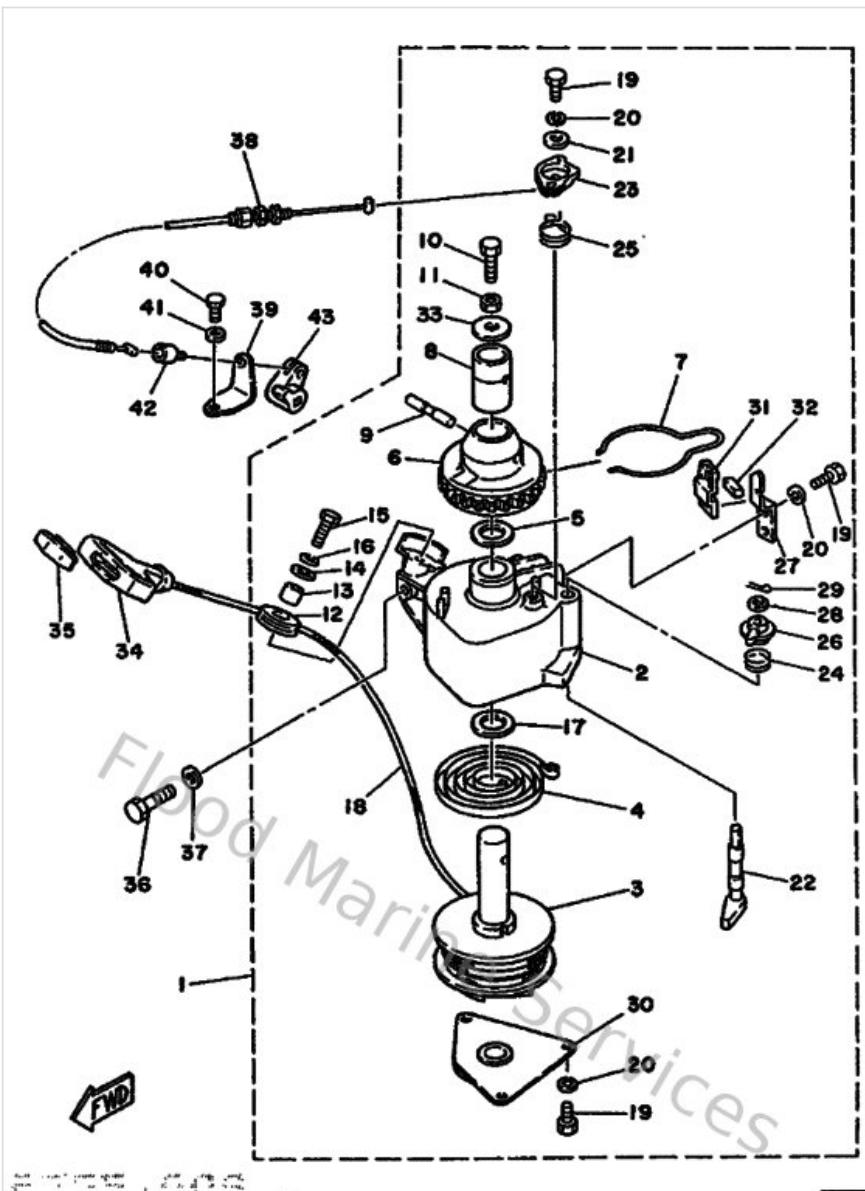
Ref	Part	
1	6G8157101000 Starter assembly	Buy now
2	6G8157110000 Case, Starter	Buy now
3	6G8157140000 Drum Sheeve	Buy now
4	6G8157130000 Spring Starter	Buy now
5	6G8157190000 Washer, Thrust	Buy now
6	6G8157230000 Pulley, Starter	Buy now
8	6G8157540000 Bushing 2	Buy now
9	6G8157270000 Pin 1	Buy now
10	6G8157680000 Bolt	Buy now
11	953330870000 Nut(661)	Buy now
12	6F5157520000 Roller, wire	Buy now
13	6F5157530000 Bushing 1	Buy now
14	663157910000 Washer, lock	Buy now
15	973050602500 Bolt	Buy now
16	929950610000 Washer(6a1)	Buy now

Starter



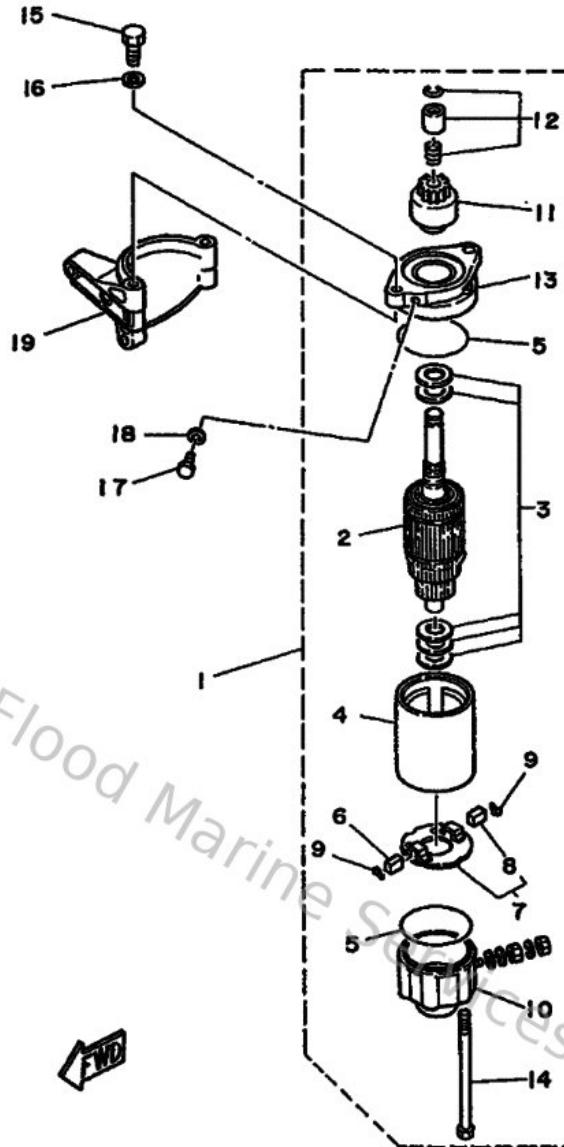
Ref	Part	
17	6G8157390000 Washer, Thrust	Buy now
19	973220501200 Bolt, hexagon	Buy now
20	929020510000 Ybs67-5 washer, spring	Buy now
21	6G8157260000 Washer, Flat	Buy now
22	6G8157940000 Stopper	Buy now
23	6G8157460000 Arm	Buy now
24	6G8157670000 Spring	Buy now
25	6G8157340000 Spring, Return	Buy now
26	6G8157470000 Link	Buy now
27	6G8157160000 Plate, Drive	Buy now
28	929020620000 Ybs66-6 washer, plain	Buy now
29	914901201200 Pin, cotter (6g8)	Buy now
30	6G8157120000 Cover, Starter Case	Buy now
31	6G8157790000 Cover	Buy now
32	6G8157890000 Damper	Buy now

Starter



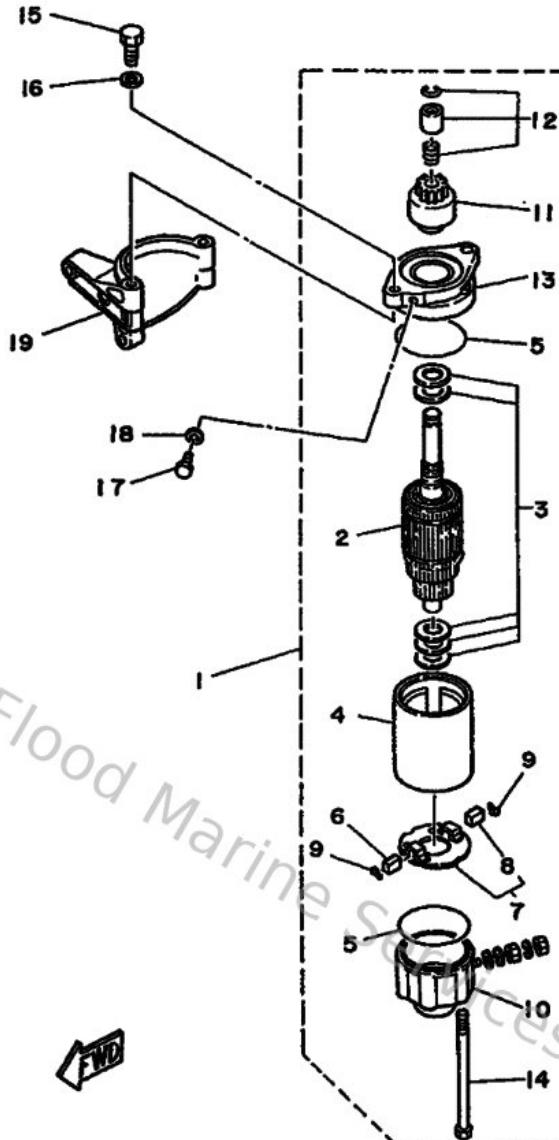
Ref	Part	
33	6G8157420000 Washer, flat 1	Buy now
34	6G1157550000 Handle, starter	Buy now
35	689157790100 Cover	Buy now
36	970130803000 Bolt	Buy now
37	929030860000 Washer, plain (663)	Buy now
38	6G8157700000 Wire comp., starter stop	Buy now
39	6G8157710000 Stay 1	Buy now
40	970130601200 Bolt(gh1)	Buy now
41	929030660000 Washer, plain (646)	Buy now
42	6G8157720000 Stay 2	Buy now
43	6G8441250000 Lever, Shift Rod	Buy now

Starting Motor



Ref	Part	
1	6G8818001000 Starting Motor assembly	Buy now
2	689818501100 Armature assembly	Buy now
3	689818091100 Washer kit	Buy now
4	689818101100 Stator ass'y	Buy now
5	689818471100 O-ring	Buy now
6	689818111100 Brush 1	Buy now
7	689818401100 Brush holder assembly	Buy now
8	689818121100 Brush 2	Buy now
9	689818131000 Spring, brush	Buy now
10	689818201100 Rear cover ass'y	Buy now
11	689818071200 Pinion assembly	Buy now
12	689818571100 Pinion stopper set	Buy now
13	6F5818301100 Front cover assembly	Buy now
14	689818261000 Bolt	Buy now
15	973130802500 Bolt (682)	Buy now

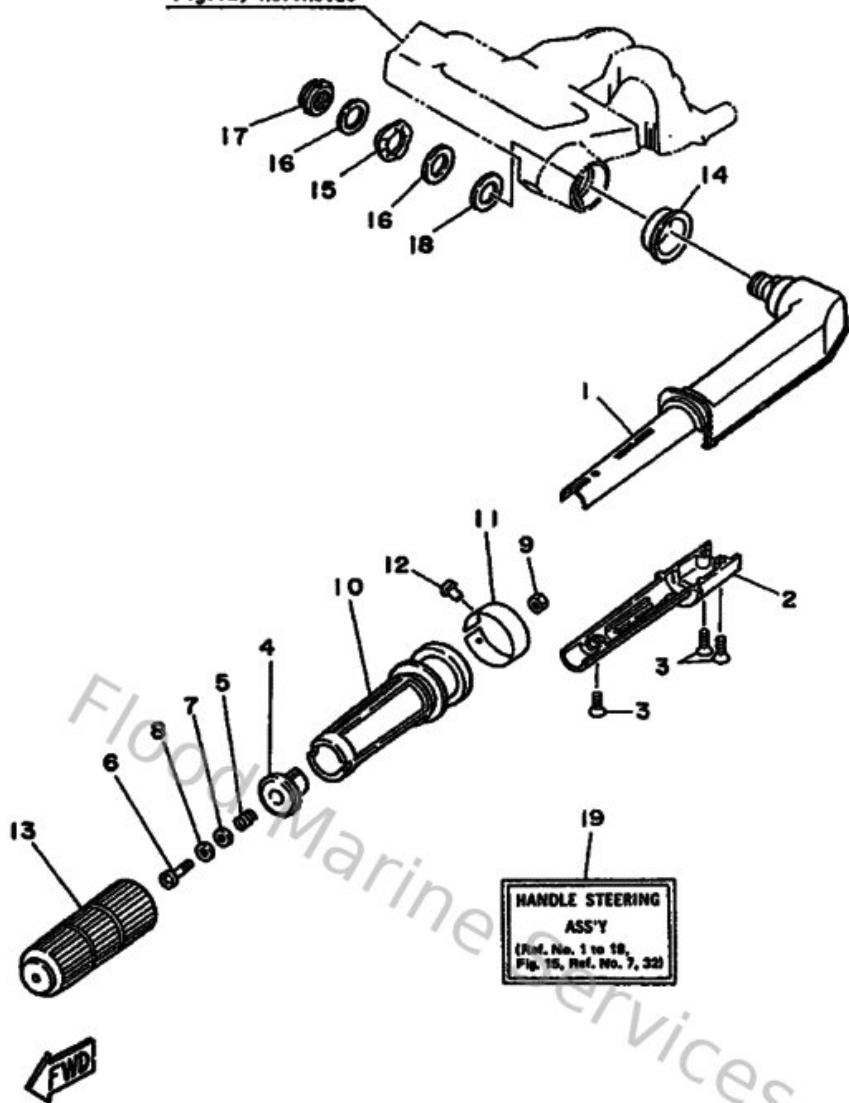
Starting Motor



Ref	Part	
16	929901010000 Ybs67-10 washer, spring	Buy now
17	973950801600 Bolt	Buy now
18	929900860000 Washer, plain (663)	Buy now
19	6G8818224094 Bracket Starting Motor	Buy now

Steering

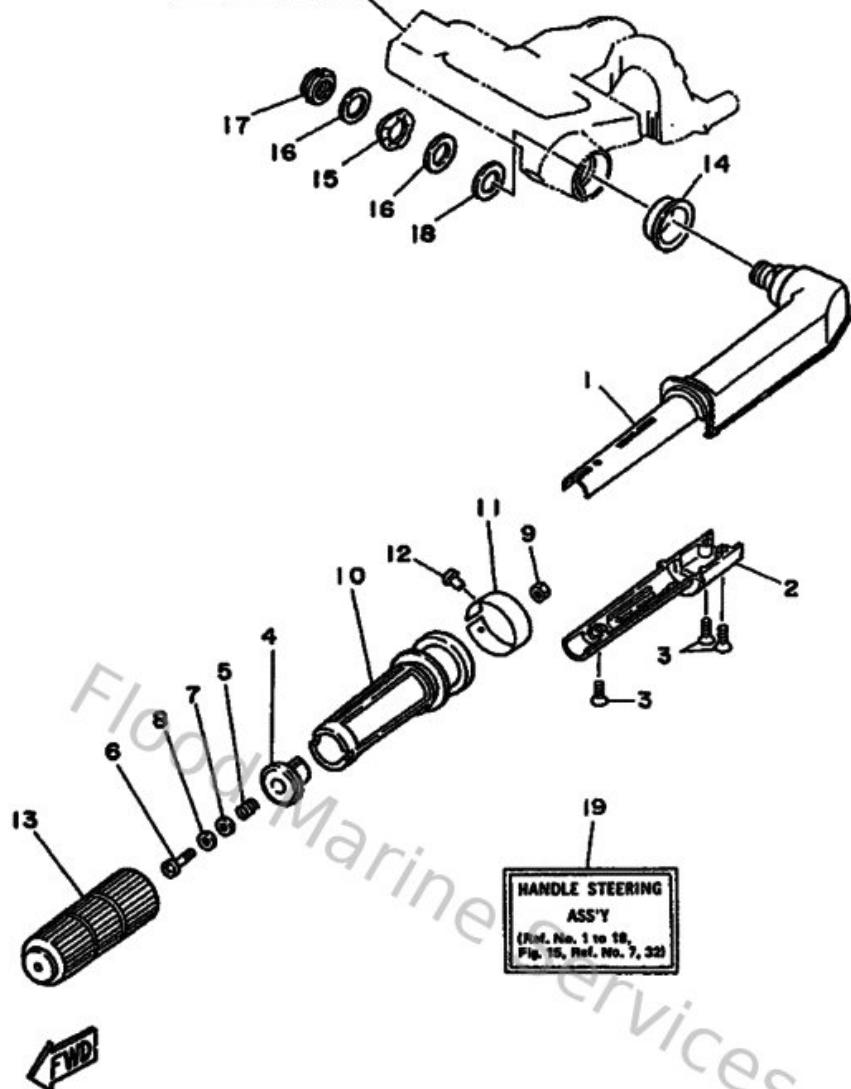
Fig.12, Ref.No.26



Ref	Part	
3	987800501600 Ybs53-516 screw,flat head	Buy now
4	6G8421260094 Friction, steering handle grip	Buy now
5	9050123M4200 Spring, compression (6g8)	Buy now
6	978850603000 Screw, pan head(6e0)	Buy now
7	902010604900 Washer, plate(j41)	Buy now
8	902020600700 Washer plate 626441880000	Buy now
9	953800670000 Nut	Buy now
10	6G8421190000 Grip, steering handle	Buy now
11	6G8421370100 Indicator, throttle	Buy now
12	902690200100 Rivet(6I5)	Buy now
13	6G8421770000 Rubber, handle	Buy now
14	9038633M5600 Bushing (6g8)	Buy now
15	9020620M1400 Washer, wave (6g8)	Buy now
16	9020120M0000 Washer, plate(6g8)	Buy now
17	9018520M0300 Nut, self-locking(6g8)	Buy now

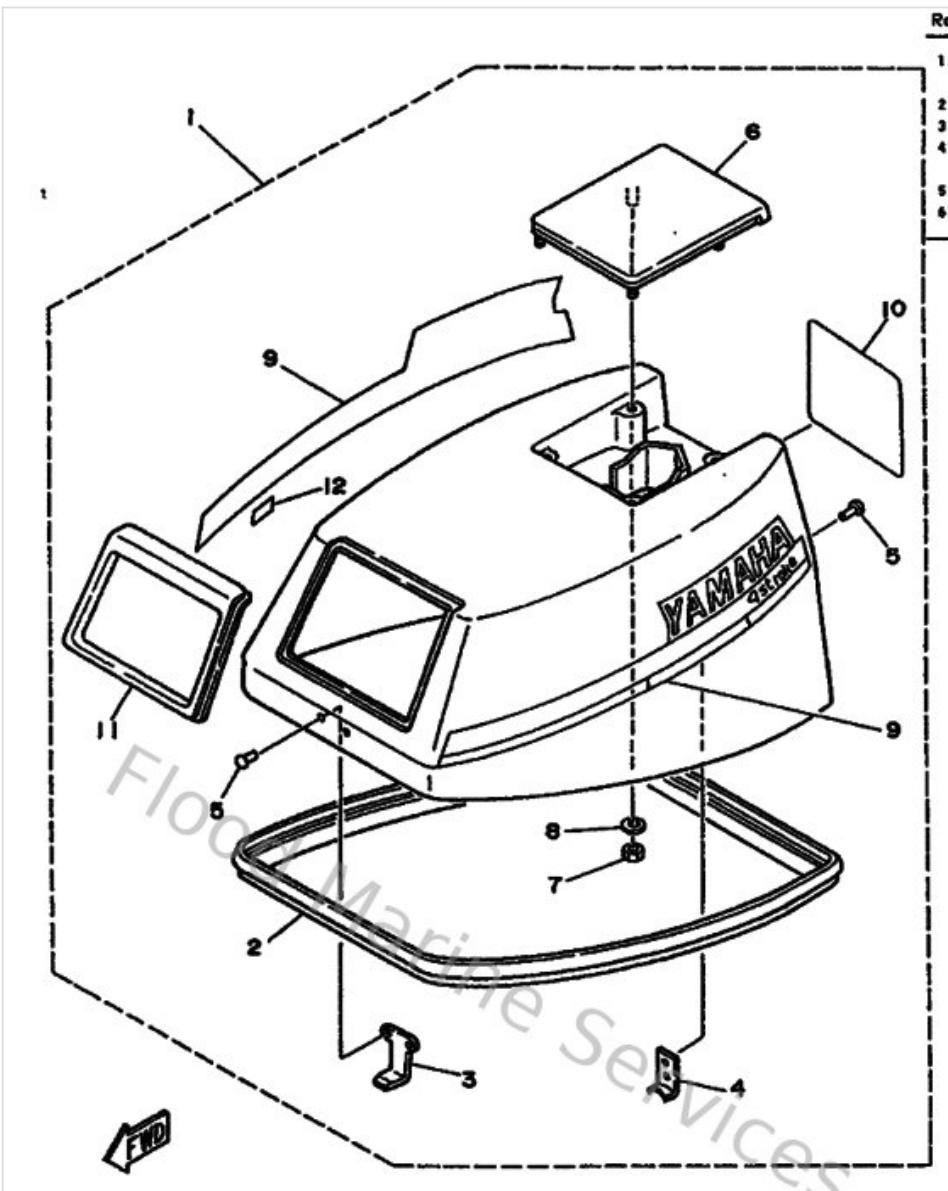
Steering

Fig.12, Ref.No.26



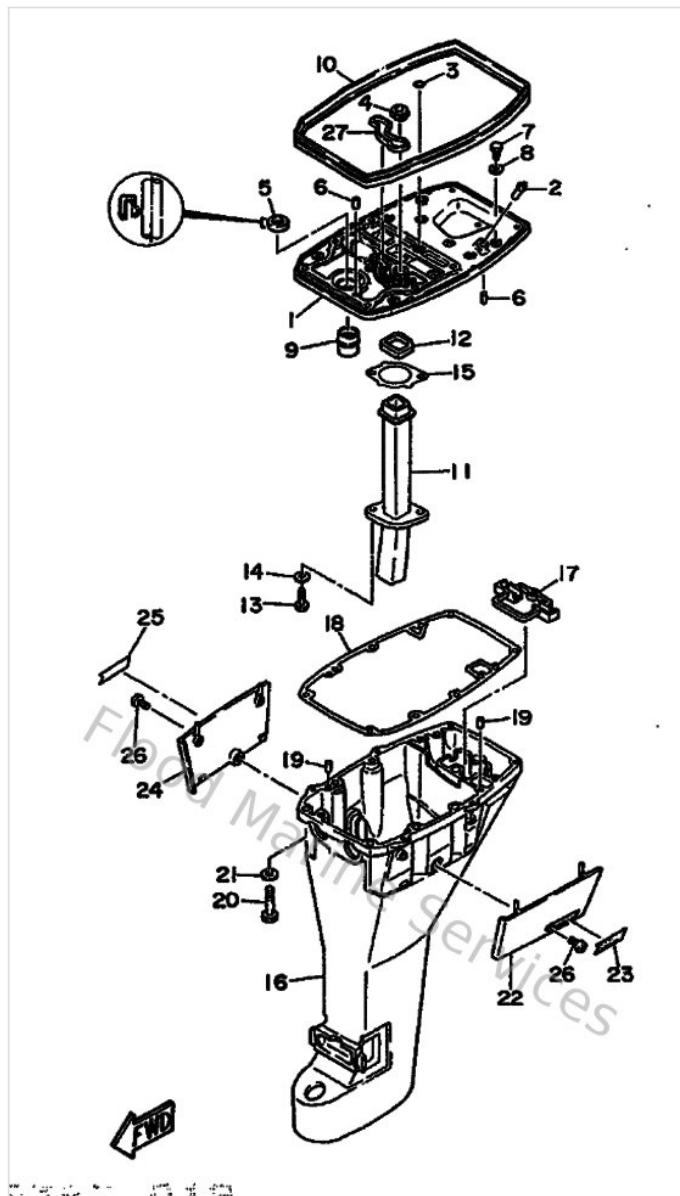
Ref	Part	
18	9020220M3300 Washer (6g8)	Buy now

Top Cowling



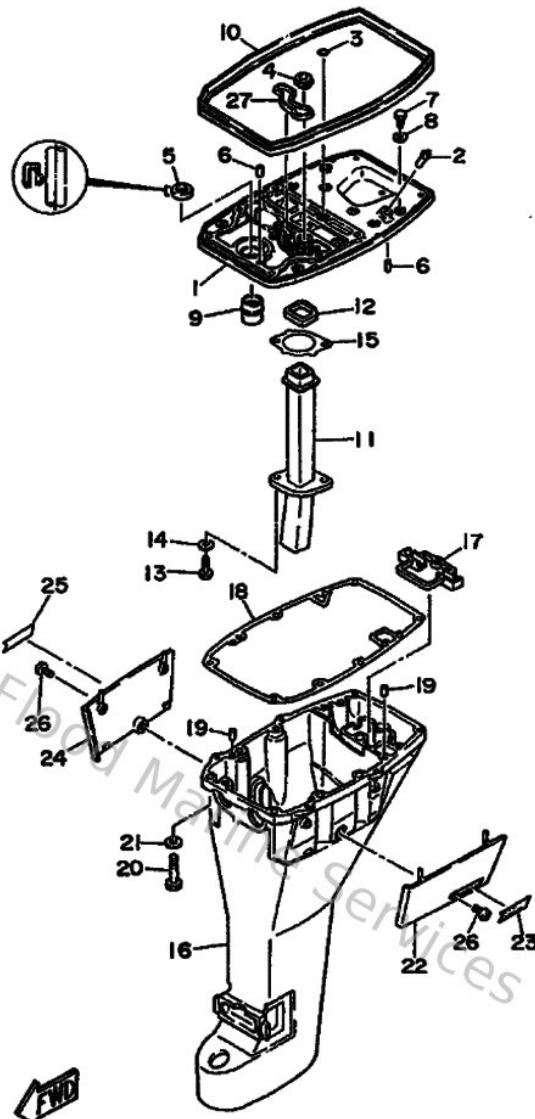
Ref	Part	
1	6G9426102000 Top Cowling assembly	Buy now
2	6G8426150000 Seal	Buy now
3	6G8426510000 Hook 1	Buy now
4	6G8426520000 Hook	Buy now
5	902660400400 Rivet(6e7)	Buy now
7	953800670000 Nut	Buy now
8	929030620000 Ybs66-6 washer, plain	Buy now
12	6E0441911100 Indicator, shift	Buy now

Upper Casing



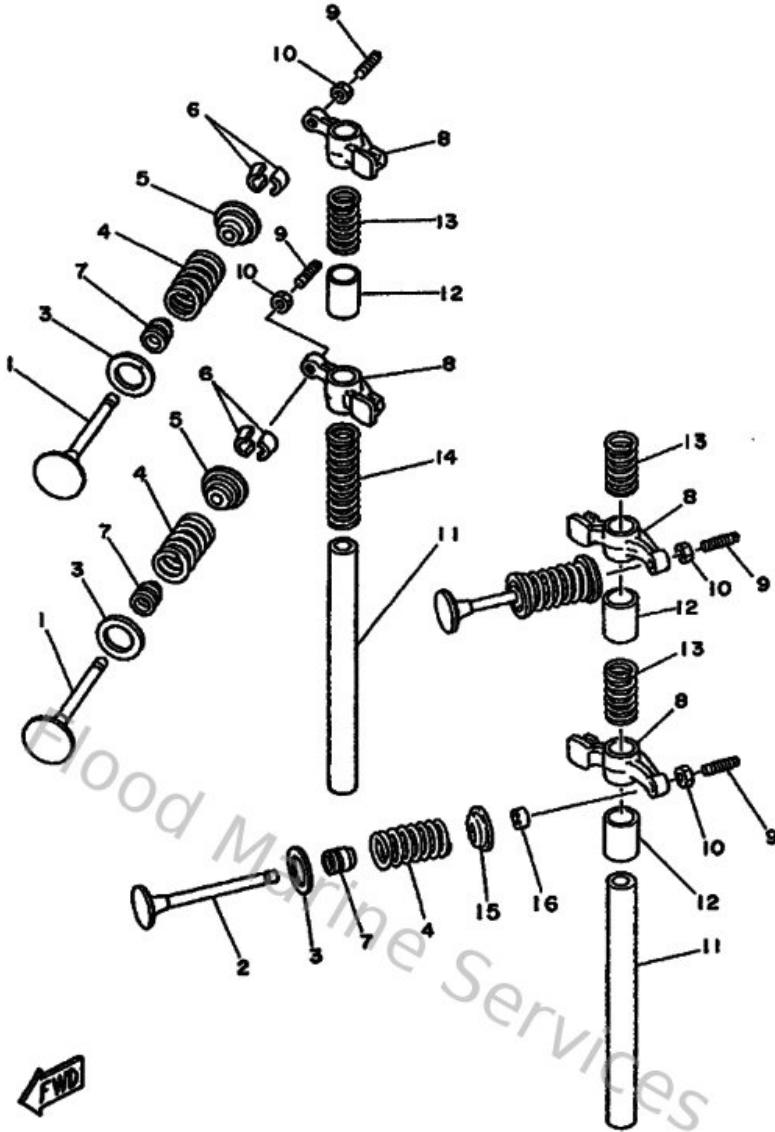
Ref	Part	
1	6G8411370194 Guide, Exhaust	Buy now
2	6E5243770000 Pipe, joint	Buy now
3	9321008M6000 O-ring (6g8)	Buy now
4	6G8443670000 Rubber, water seal 3	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	973130602000 Bolt(7u8)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6G8451350000 Pipe 1	Buy now
10	6G8427160000 Seal	Buy now
11	6G8411310000 Manifold, ext. 1	Buy now
12	6G8411380000 Seal, exhaust 1	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
15	6G8411330000 Gasket,exhaust manifold 1	Buy now
17	6G8451510000 Cover, Upper Casing	Buy now

Upper Casing



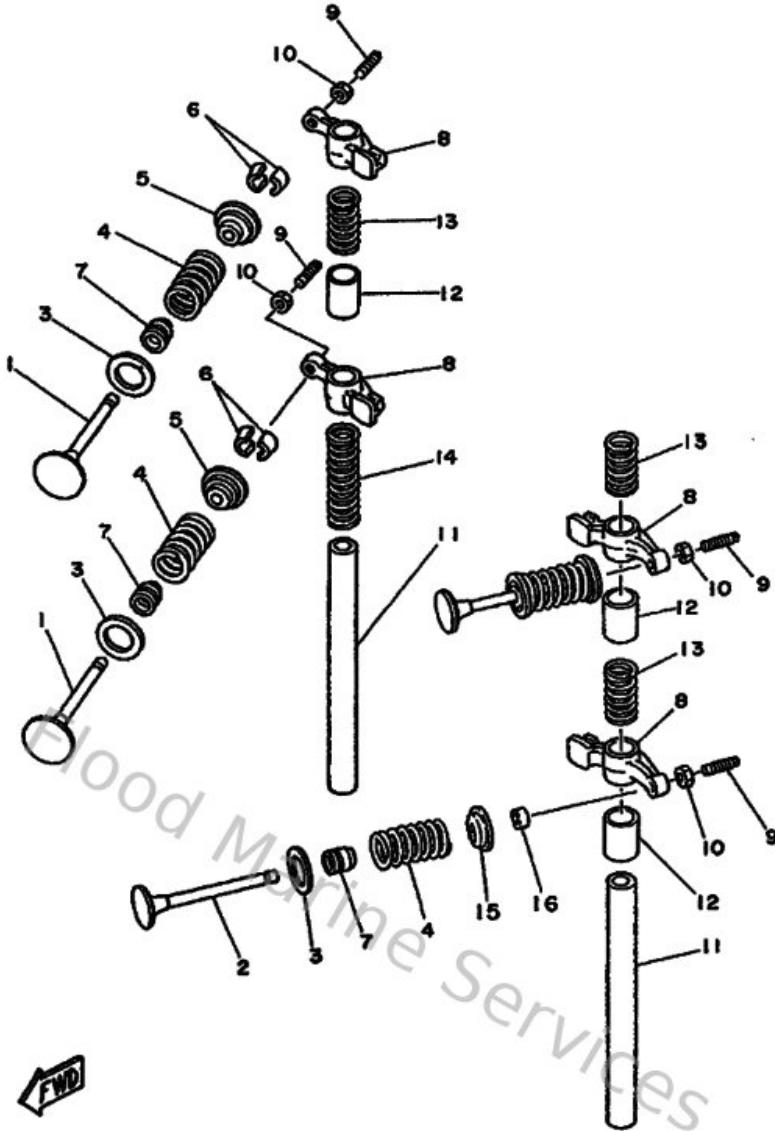
Ref	Part	
18	6G8451130000 Gasket,upper casing	Buy now
20	970950804000 Bolt, hexagon	Buy now
21	929900860000 Washer, plain (663)	Buy now
23	6G8427910000 Mark 1	Buy now
25	6G8427920000 Mark 2	Buy now
26	9015706M0400 Screw, pan head(62j)	Buy now
27	6G8113550000 Seal, cylinder	Buy now

Valve



Ref	Part	
1	6G8121110000 Valve, intake	Buy now
2	6G8121210100 Valve, exhaust	Buy now
3	6G8121160000 Seat, Valve Spring	Buy now
4	6G8121130000 Spring, Valve Inner	Buy now
5	6G8121170000 Retainer, Valve Spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	30X121190000 Seal, valve stem	Buy now
8	6G8121510000 Arm, Valve Rocker	Buy now
9	6G8121590000 Screw, valve adjusting	Buy now
10	6G8121580000 Nut, lock	Buy now
11	6G8121460000 Shaft, Rocker	Buy now
12	9038713M5600 Collar (6g8)	Buy now
13	9050112M4000 Spring, compression (6g8)	Buy now
14	9050112M4100 Spring Compression (6G8)	Buy now
15	6G8121171000 Retainer, Valve Spring	Buy now

Valve



Ref	Part	
16	6G8121530000 Lifter, valve	Buy now

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