



Yamaha F9.9BMH 1996

Parts Manual

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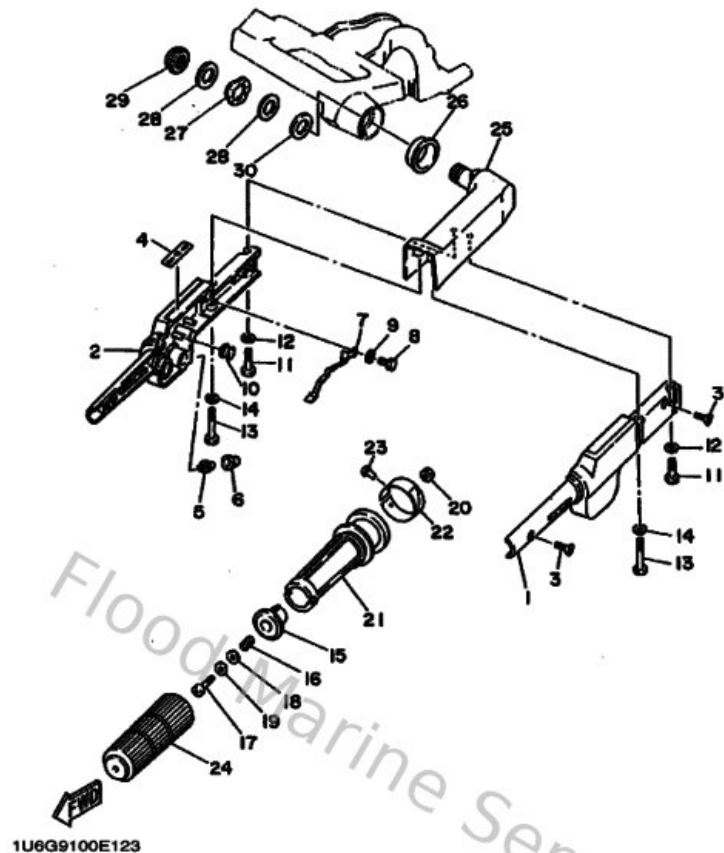
Authorised Yamaha Dealers



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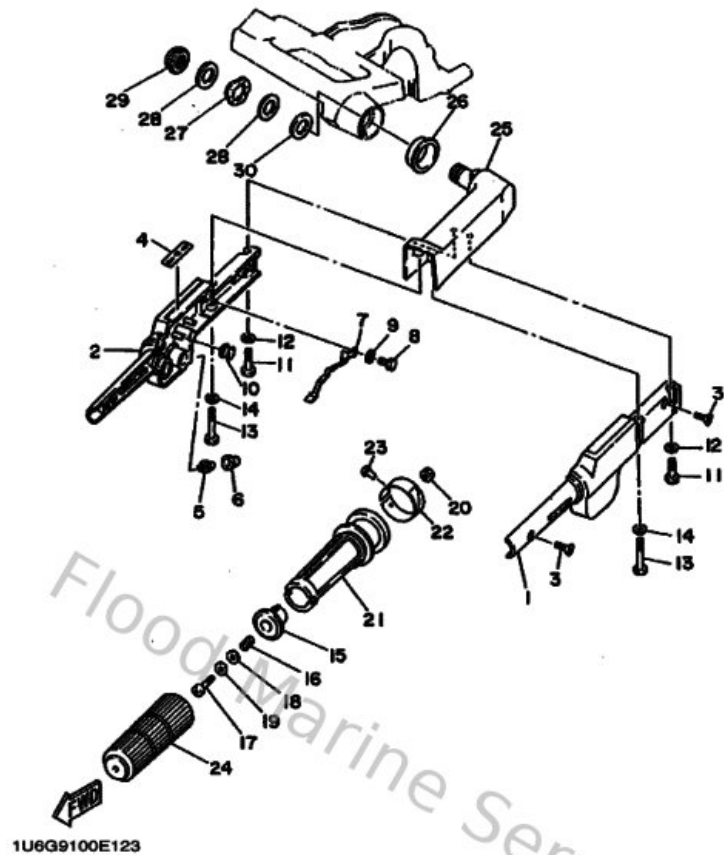
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Alternate 1 (For Canada)



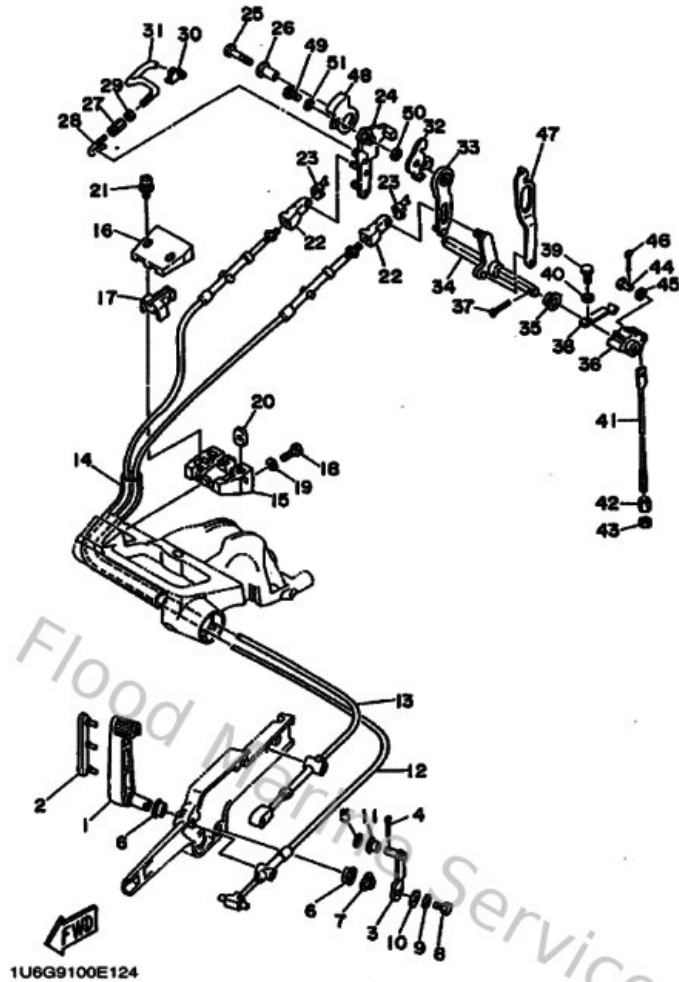
Ref	Part	
2	6G842112024D Handle Steering	Buy now
3	987800501600 Ybs53-516 screw,flat head	Buy now
5	9370006M0300 Nipple, grease(6a1)	Buy now
6	663451190000 Cap, grease nipple	Buy now
8	970950501200 Bolt, hexagon	Buy now
9	929900560000 Washer, plain (646)	Buy now
10	6H4427250000 Grommet 2	Buy now
11	9010106M2700 Bolt	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	970950604000 Bolt (682)	Buy now
15	6G8421260194 Friction, steering handle grip	Buy now
16	9050123M4200 Spring, compression (6g8)	Buy now
17	978850603000 Screw, pan head(6e0)	Buy now
18	902010604900 Washer, plate(j41)	Buy now
19	902020600700 Washer plate 626441880000	Buy now

Alternate 1 (For Canada)



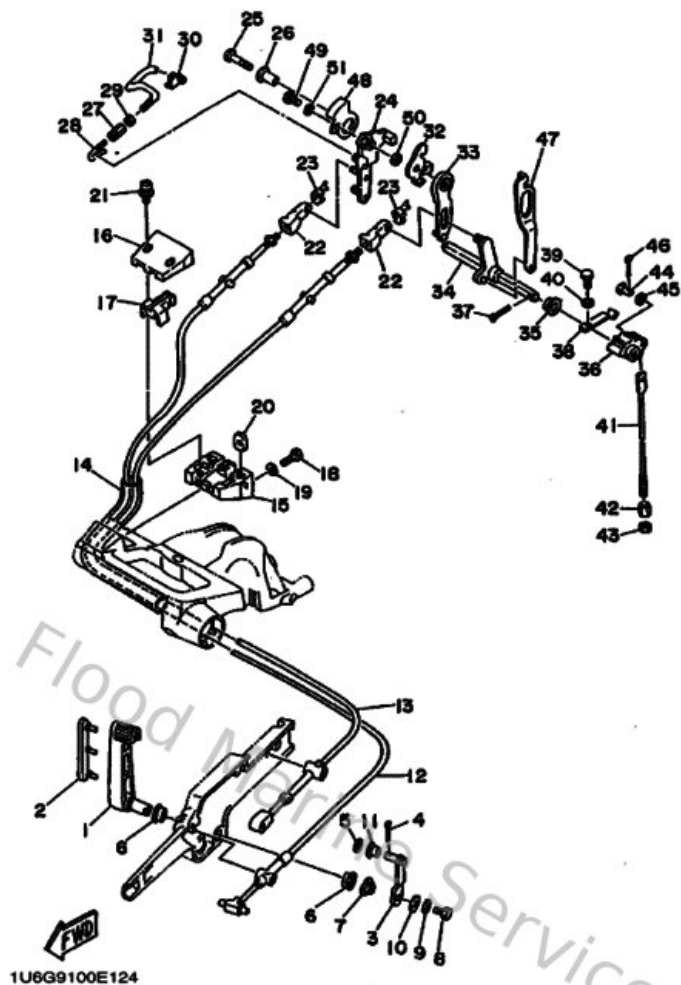
Ref	Part	
20	953800670000 Nut	Buy now
21	6G8421190000 Grip, steering handle	Buy now
23	9026902M0900 Rivet(6I5)	Buy now
24	6G8421770000 Rubber, handle	Buy now
25	6G842113028D Handle, steering 3	Buy now
26	9038633M5600 Bushing (6g8)	Buy now
27	9020620M1400 Washer, wave (6g8)	Buy now
28	9020120M0000 Washer, plate(6g8)	Buy now
29	9018520M0300 Nut, self-locking(6g8)	Buy now
30	9020220M3300 Washer (6g8)	Buy now

Alternate 2 (For Canada)



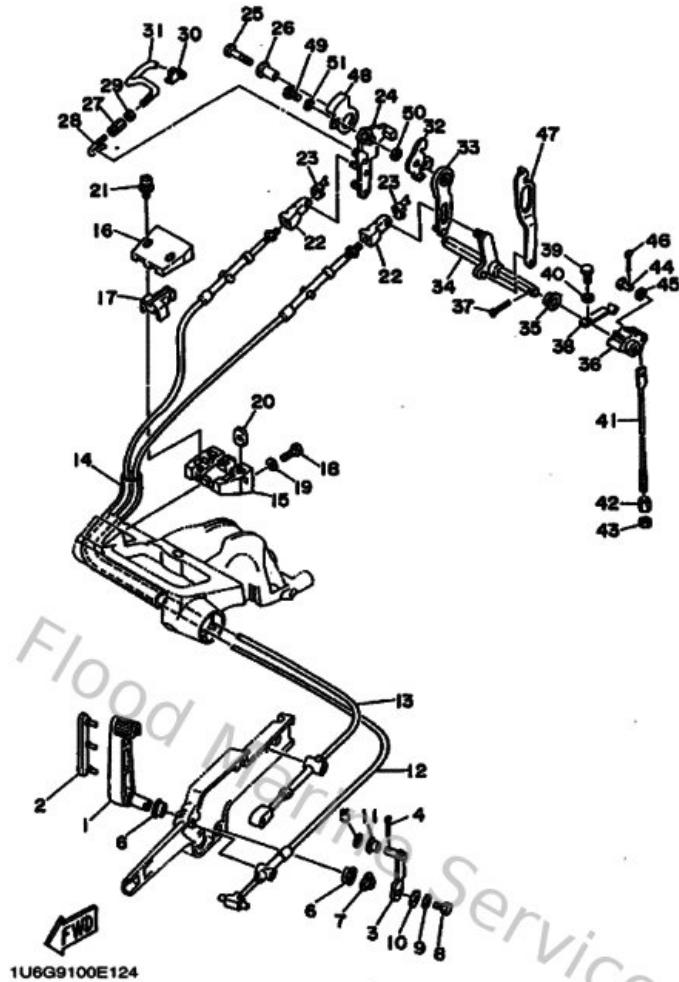
Ref	Part	
1	6G8441210098 Lever, Shift Rod	Buy now
2	6G8421290000 Bushing, Rubber	Buy now
3	6G8441230000 Arm, Shift Rod	Buy now
4	914901601000 Pin, cotter	Buy now
5	929900520000 Ybs66-5 washer, plain	Buy now
6	903861206900 Bush(666)	Buy now
7	902061205200 Washer, wave (666)	Buy now
8	970950601600 Bolt, hexagon deep recess	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	9038605M5400 Bushing (6g8)	Buy now
12	6G8483110200 Cable	Buy now
13	6G8483211000 Cable	Buy now
14	9044524M0000 Hose (1165)	Buy now
15	6G8416610098 Bracket 1	Buy now

Alternate 2 (For Canada)



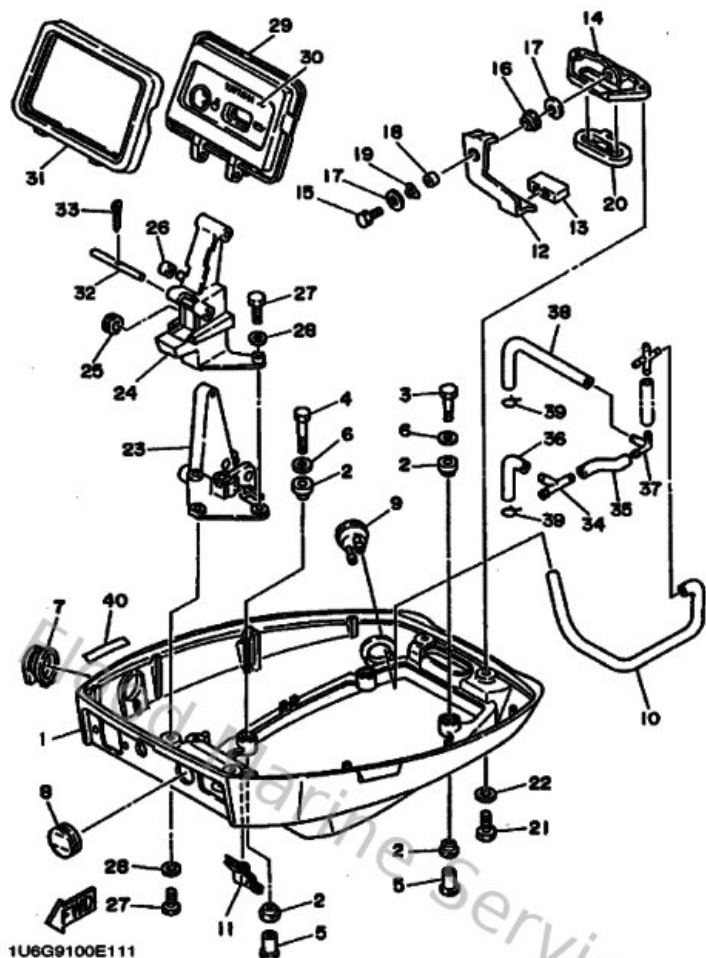
Ref	Part	
16	6G8416620098 Bracket 2	Buy now
17	6G8416630000 Bracket 3	Buy now
20	6G8416540000 Nut	Buy now
21	9015905M0600 Screw (6g8)	Buy now
22	6G8263630000 End, wire 1	Buy now
23	6G8263640000 End, wire 2	Buy now
25	970950603000 Bolt(jf7)	Buy now
26	9038706M5800 Collar (6g8)	Buy now
27	6G8412380100 Joint, link	Buy now
28	6G8412410100 Rod, Link	Buy now
29	953030460000 Nut, hexagon (663)	Buy now
30	6G8412370100 Joint, link	Buy now
31	6G8412420100 Rod 2	Buy now
32	6G8144930000 Stay 1	Buy now
33	6G8441110000 Handle, gear shift 1	Buy now

Alternate 2 (For Canada)



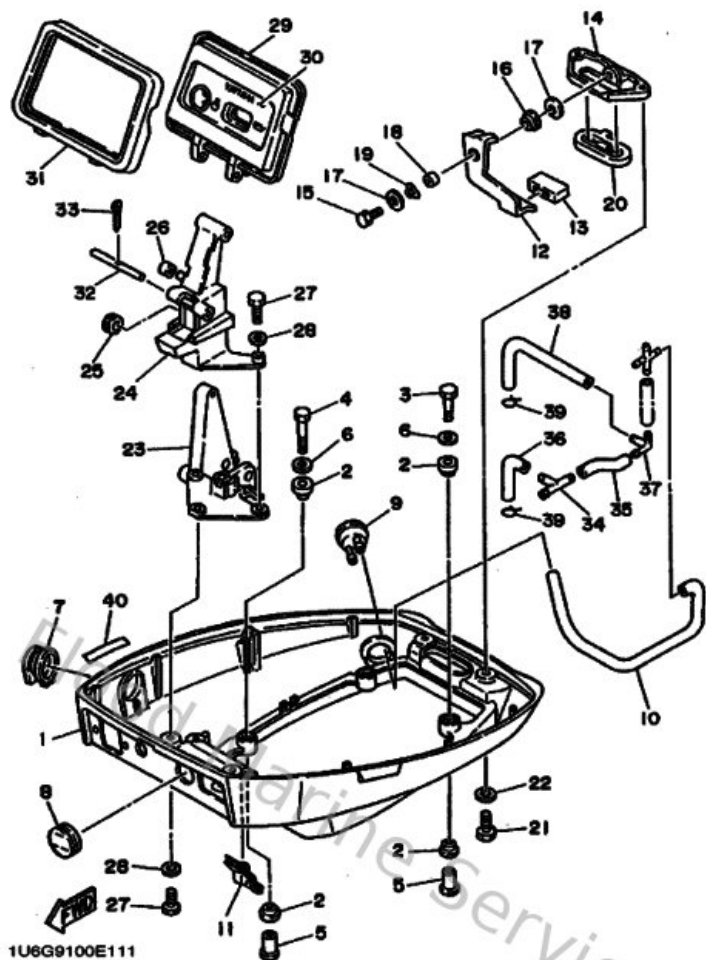
Ref	Part	
34	6G8441590000 Handle, gear shift 2	Buy now
35	682441320000 Bushing	Buy now
36	682441210100 Lever, shift rod	Buy now
37	914902502000 Pin, cotter	Buy now
38	682441160100 Spring	Buy now
39	973950601400 Bolt(gj3)	Buy now
41	6G8441431000 Rod, shift	Buy now
42	901700601500 Connector, shift rod	Buy now
43	953800670000 Nut	Buy now
44	917900502000 Pin, Clevis	Buy now
45	929900560000 Washer, plain (646)	Buy now
47	6G8441241100 Link Shift Rod	Buy now
48	6G8412121100 1081 Arm, Accel	Buy now
49	973130601400 Bolt(gj3)	Buy now
50	953800660000 Nut(661)	Buy now

Bottom Cowling



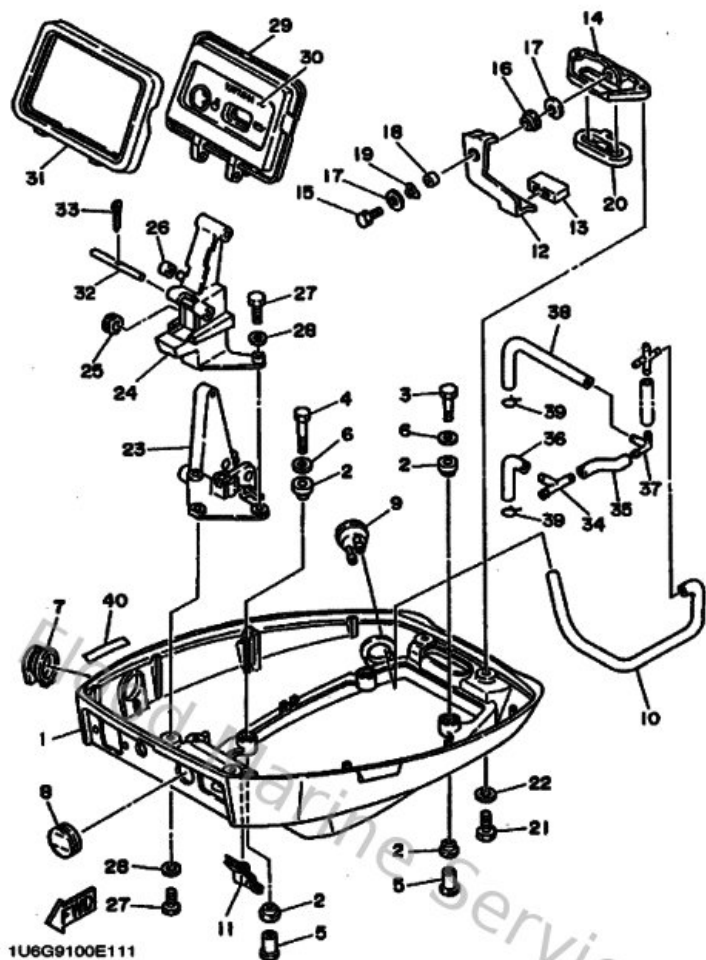
Ref	Part	
1	6G842711024D Cowling, Bottom 1	Buy now
2	9048009M3500 Grommet (6G8)	Buy now
3	970950603000 Bolt(jf7)	Buy now
4	970950604000 Bolt (682)	Buy now
5	9038706M1500 Collar(6g8)	Buy now
6	9020106M3100 Washer (6a0)	Buy now
7	6G9427240000 Grommet	Buy now
8	6G8427251000 Gr0Mmet 1	Buy now
9	6G8443910000 Nipple, Hose	Buy now
10	904450916300 Hose (L260)	Buy now
11	6G8427270000 Grommet 4	Buy now
13	6G8428310000 Bushing Lever	Buy now
14	6G8428110094 Stay, clamp	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now
16	9038608M4900 Bushing (6g8)	Buy now

Bottom Cowling



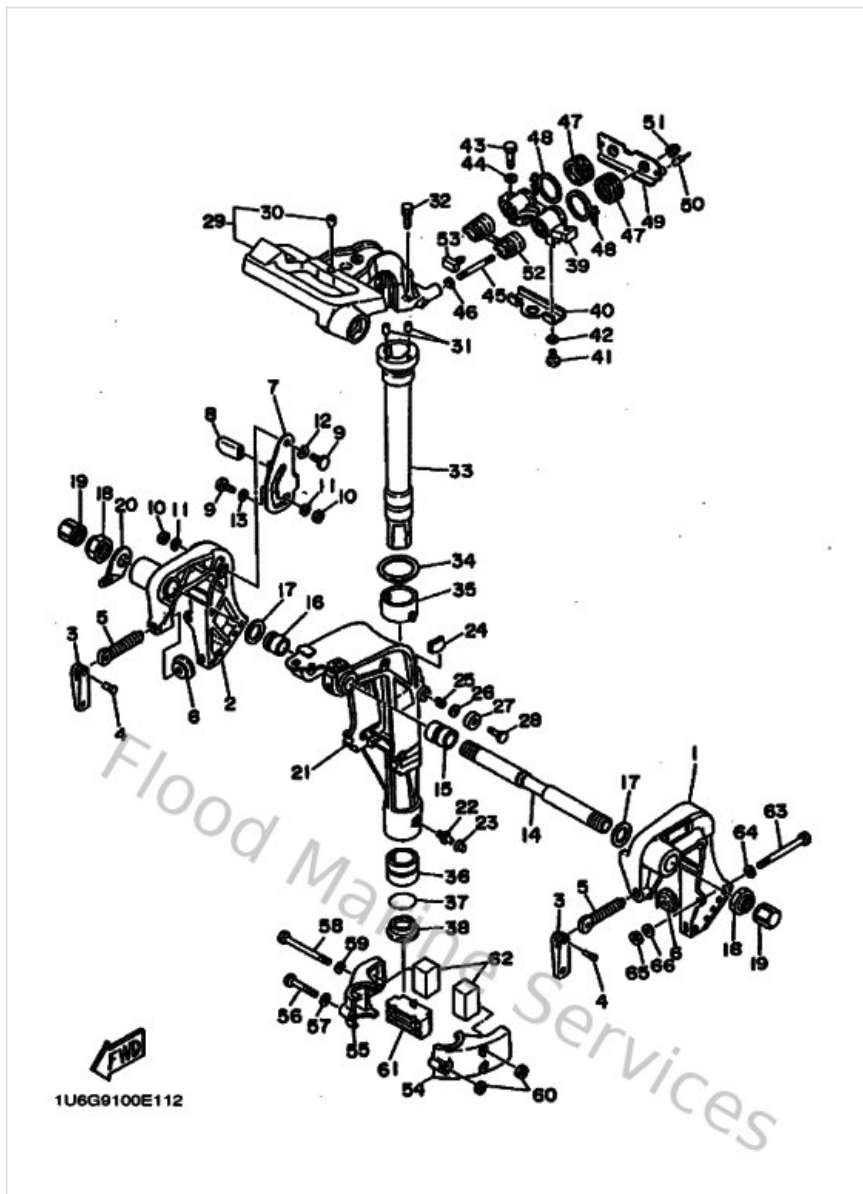
Ref	Part	
18	9038706M7200 Collar	Buy now
19	9020608M1300 Washer, Wave	Buy now
20	6G8427480000 Grommet	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	6G8427380094 Plate Fitting	Buy now
24	6G8427190094 Panel Front Lower	Buy now
25	904801936800 Grommet(75v)	Buy now
29	6G8426140200 Panel, Front Upper	Buy now
32	6G8427550000 Hinge, cowling	Buy now
33	914901601000 Pin, cotter	Buy now
34	6G8243790000 Pipe, Joint 4	Buy now
35	9044510M7800 Hose (I400)	Buy now
36	6G8124760000 Pipe 6	Buy now
37	6G8243780100 Pipe, Joint 3	Buy now
38	6G8124850000 Pipe 5	Buy now

Bottom Cowling



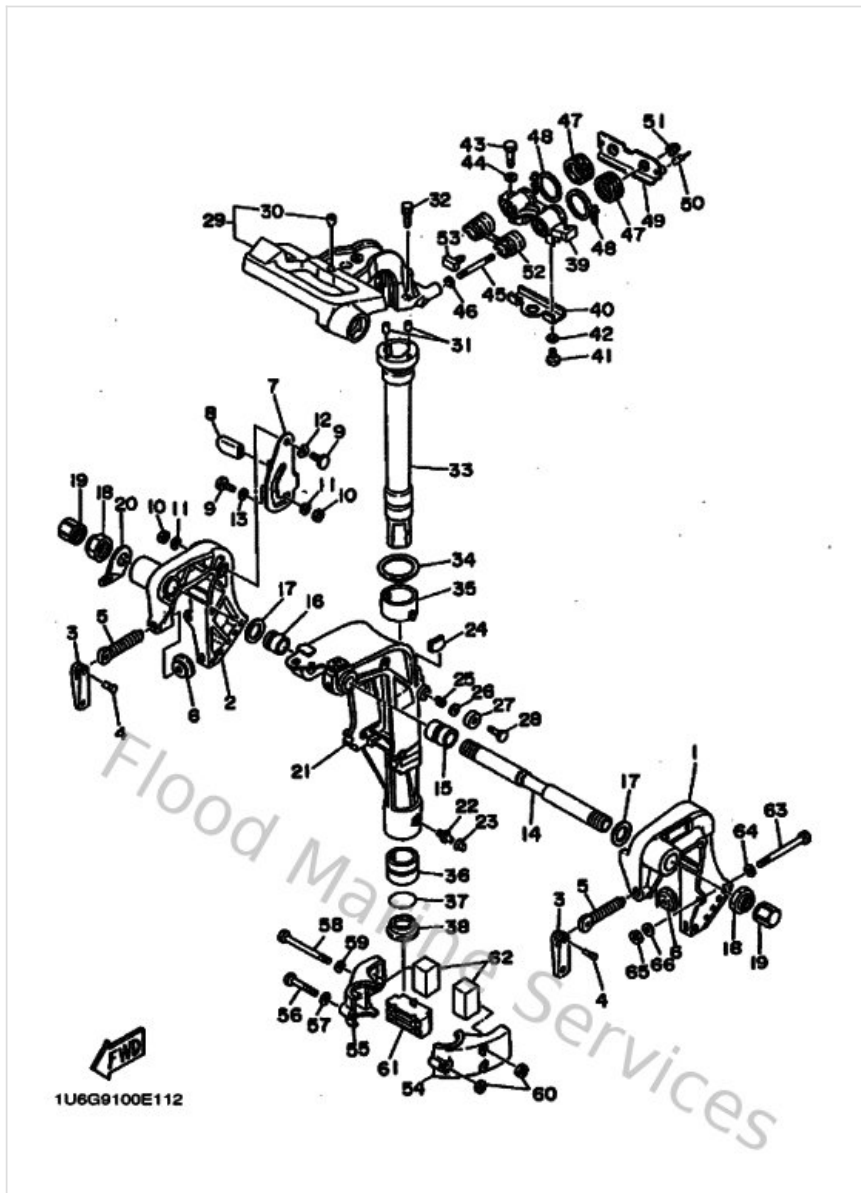
Ref	Part	
39	9046710M0400 Clip, pipe 1 (6e9)	Buy now
40	6E0441911100 Indicator, shift	Buy now

Bracket 1



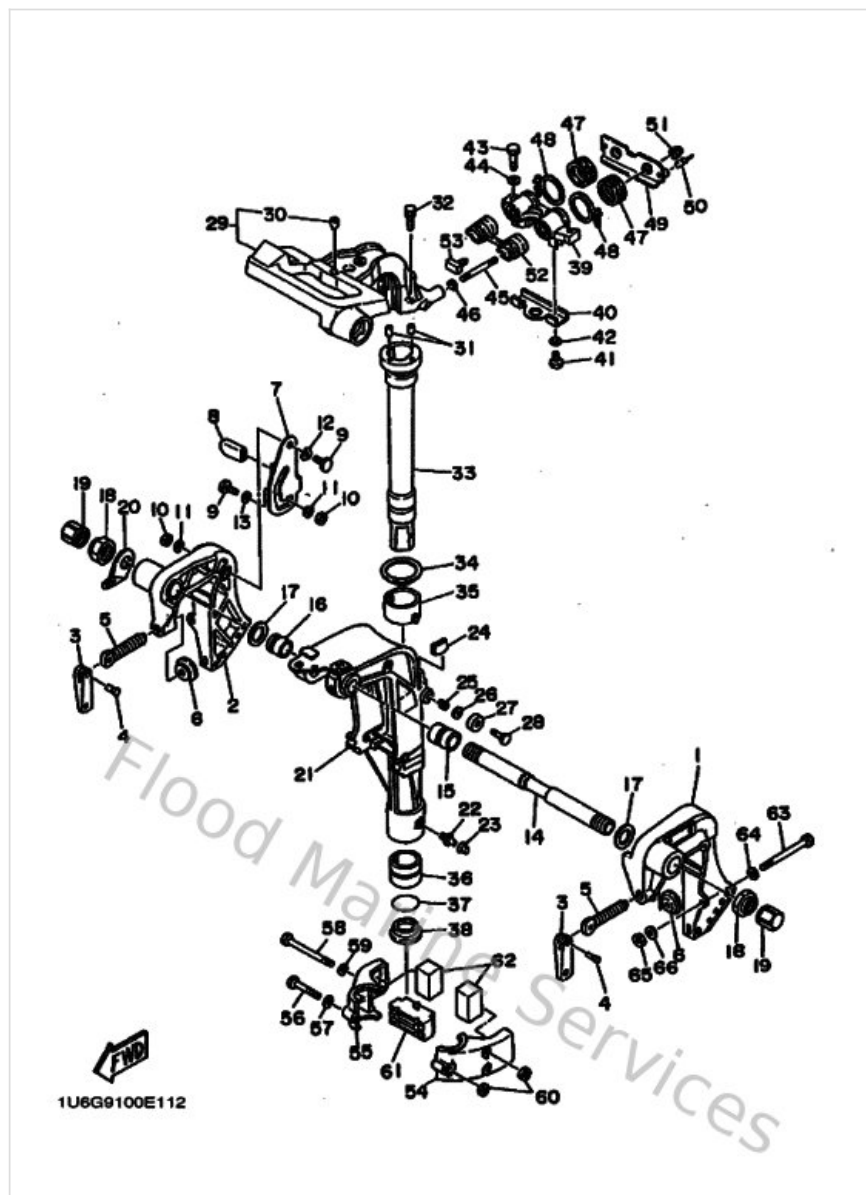
Ref	Part	
1	6G843111044D Bracket, Clamp 1	Buy now
4	9024304M0000 Pin(6a9)	Buy now
5	6E7431160000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6G8431810000 Lever, tilt stop 1	Buy now
8	682433180100 Cover	Buy now
9	9010906M2500 Bolt (6g8)	Buy now
10	956800610000 U-nut (6a5)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	9020610M1500 Washer, wave (6e7)	Buy now
13	682433390100 Washer	Buy now
14	6G8431310000 Bolt, clamp bracket	Buy now
15	9038622M9200 Bush(6j7)	Buy now
16	9038622M9300 Bush(6j7)	Buy now
17	9020122M0300 Washer, plate(64j)	Buy now

Bracket 1



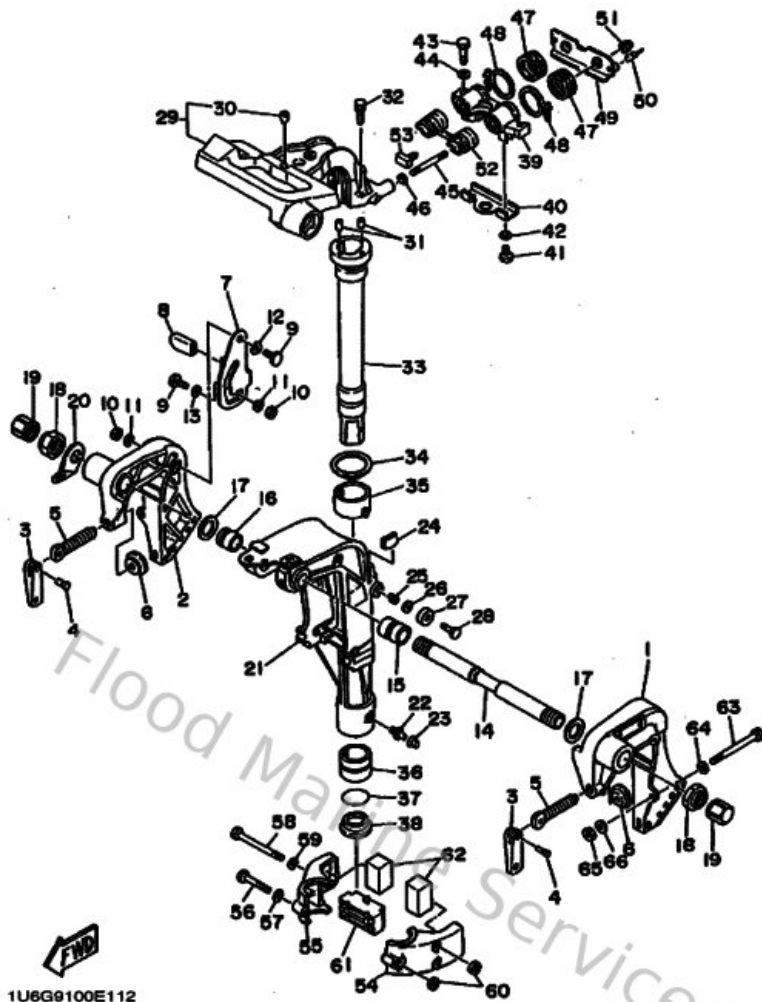
Ref	Part	
18	901852200700 Nut, self-locking	Buy now
19	6G5431450000 Cap, clamp bracket	Buy now
20	6J8431130100 Plate, clamp bracket	Buy now
22	9370006M0300 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	6G8425280000 Plate, Friction	Buy now
25	9050118M0000 Spring, compression (676)	Buy now
26	9020106M3100 Washer (6a0)	Buy now
27	6G8433730000 Seal rubber	Buy now
28	970950602500 Bolt	Buy now
29	6G942511014D Bracket, steering	Buy now
30	6G8425340000 Pin, Dowel	Buy now
31	936051506500 Pin, dowel	Buy now
32	9011906M0600 Bolt, With Washer	Buy now
33	6G8425211094 Shaft, steering pivot	Buy now

Bracket 1



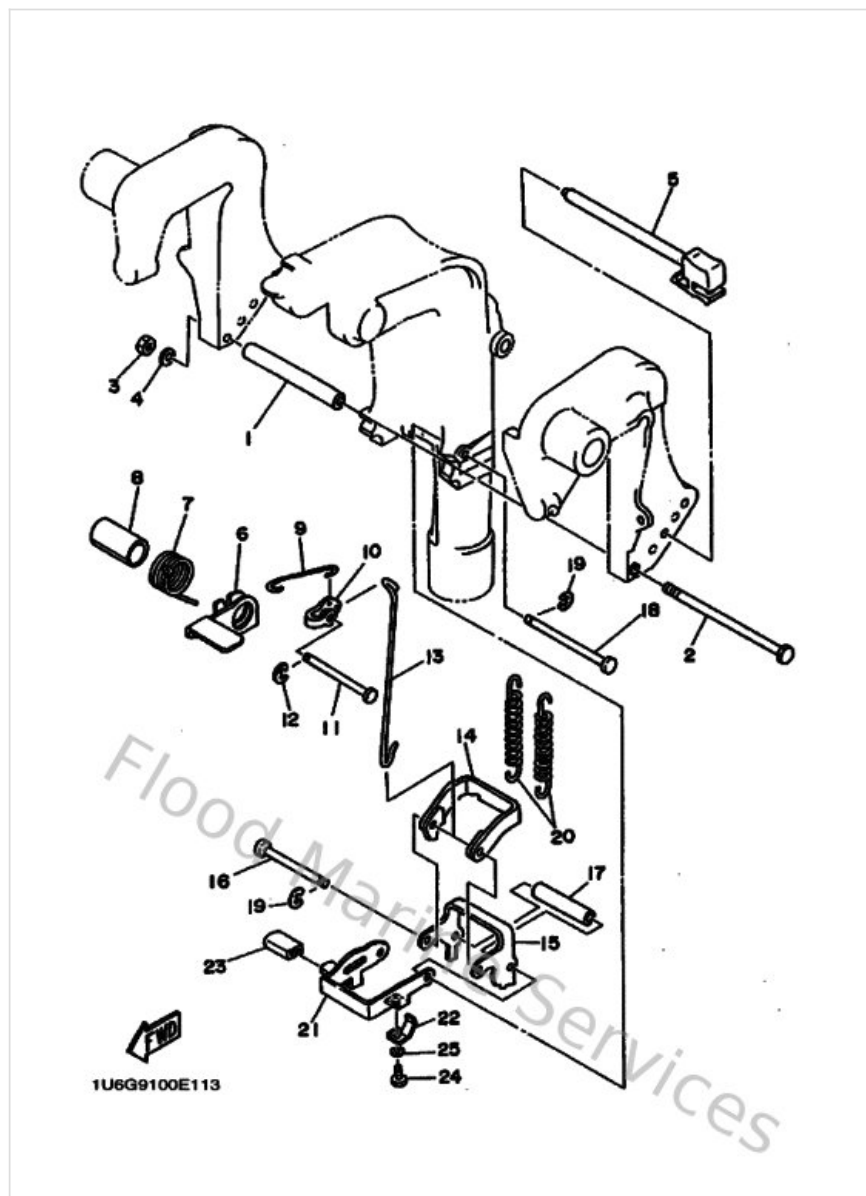
Ref	Part	
34	9020945M0900 Washer	Buy now
35	6G8425370000 Bushing Pivot Shaft	Buy now
36	9038637M4700 Bush	Buy now
37	9321037M6700 O-ring (6g8)	Buy now
38	9038637M4800 Bush	Buy now
39	6G8445170094 Mount Rubber	Buy now
40	6G8445260000 Plate 1	Buy now
41	970800601200 Bolt(gh1)	Buy now
43	970950803000 Bolt, hexagon (fj1)	Buy now
44	929900860000 Washer, plain (663)	Buy now
45	9011608M2800 Bolt Stud	Buy now
46	9020108M1200 Washer plate (682)	Buy now
47	6G8445220000 Seal Rubber 2	Buy now
48	9046038M0600 Clamp Hose (6G8)	Buy now
49	6G8445180000 Bracket Comp	Buy now

Bracket 1



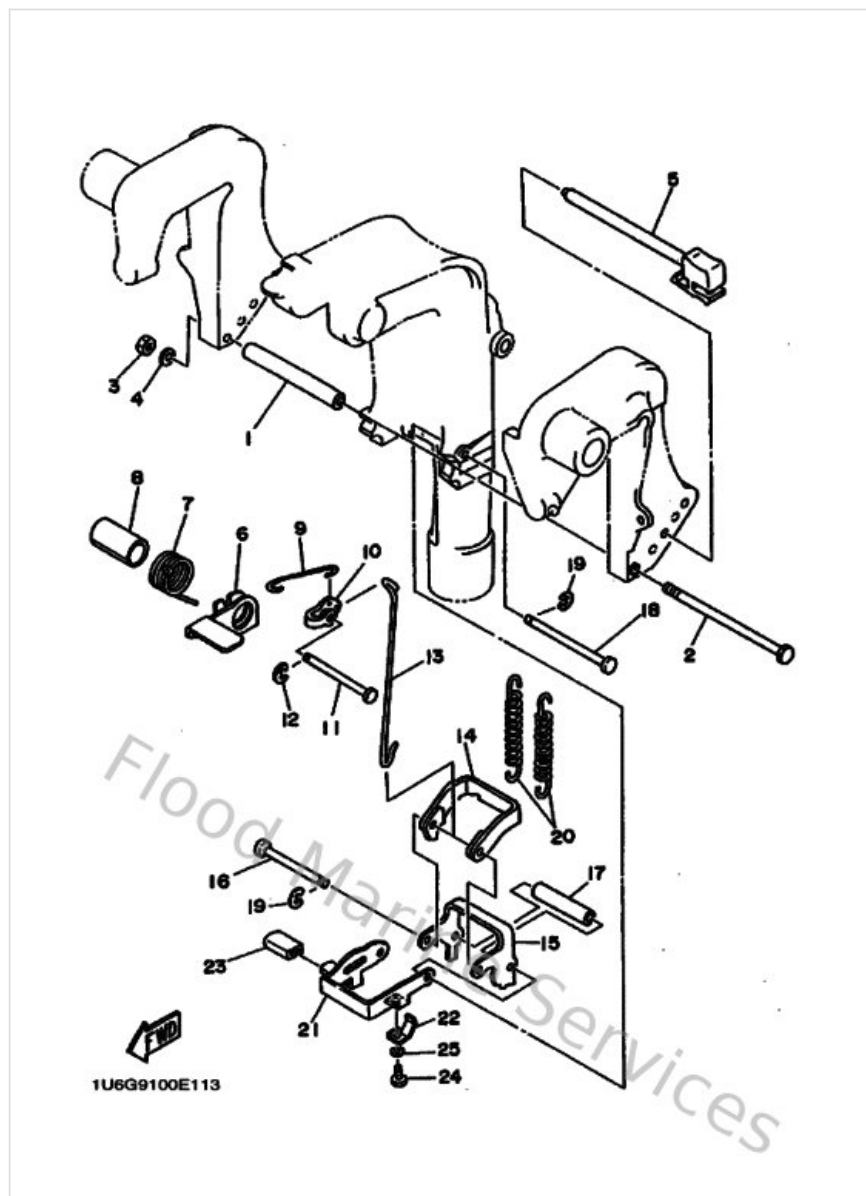
Ref	Part	
50	6G8445330000 Damper, Upper Mount Rubber	Buy now
51	957800830000 Nut, nylon (6j8)	Buy now
52	6G8445210000 Seal Rubber	Buy now
53	6G8445320000 Stopper	Buy now
54	6G844551014D Housing, Lower Mount Rubber	Buy now
56	970950604500 Bolt, hexagon	Buy now
58	970950609500 Bolt, hexagon deep recess	Buy now
60	953800670000 Nut	Buy now
61	6G8445570000 Mount Damper, Lower Front	Buy now
62	682445550000 Mount damper, lower side	Buy now
63	9010108M8800 Bolt (6g8)	Buy now
66	9020108MA400 Washer, plate (6g8)	Buy now

Bracket 2



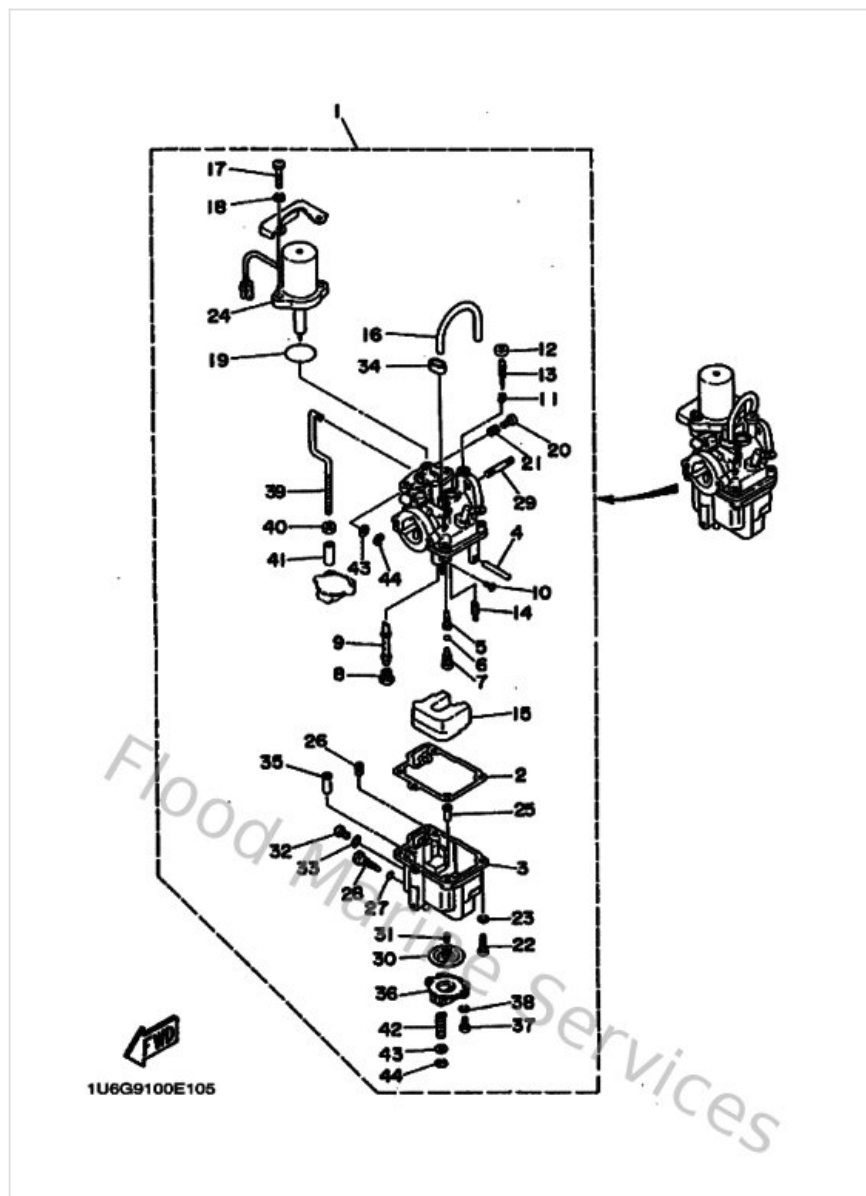
Ref	Part	
1	9038706M0900 Collar(6g8)	Buy now
2	970950613500 Bolt(6g1)	Buy now
3	953800670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G8431600100 Tilt rod assembly	Buy now
6	6G8436310300 Lever, Tilt	Buy now
7	9050818M3300 Spring, torsion(6j7)	Buy now
8	9038620M9400 Bush(6j7)	Buy now
9	6G8436160000 Rod, tilt lock	Buy now
10	682436410000 Lever, tilt	Buy now
11	9024906M2000 Pin(6G8)	Buy now
12	990800560000 Circlip(22k)	Buy now
14	682436140000 Plate, tilt lock 1	Buy now
15	682436150200 Plate, tilt lock	Buy now
16	682436110100 Shaft, tilt lock	Buy now

Bracket 2



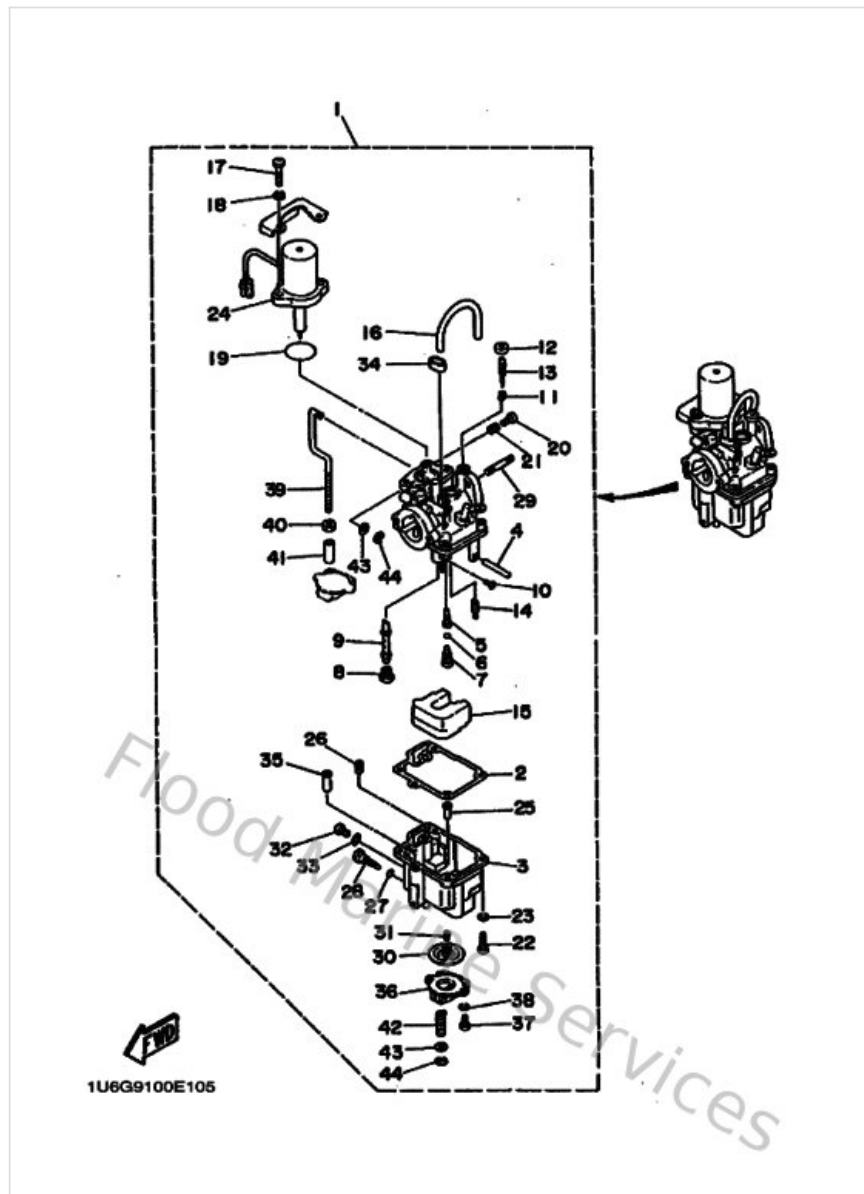
Ref	Part	
17	9038706M2000 Collar(6m7)	Buy now
18	682436590000 Shaft, reverse lock	Buy now
20	9050626M0700 Spring, tension (683)	Buy now
21	6G9436810000 Lever Shallow Water Drive	Buy now
22	6G9436430000 Spring	Buy now
23	682433180100 Cover	Buy now
24	970950600800 Bolt (fj1)	Buy now

Carburetor



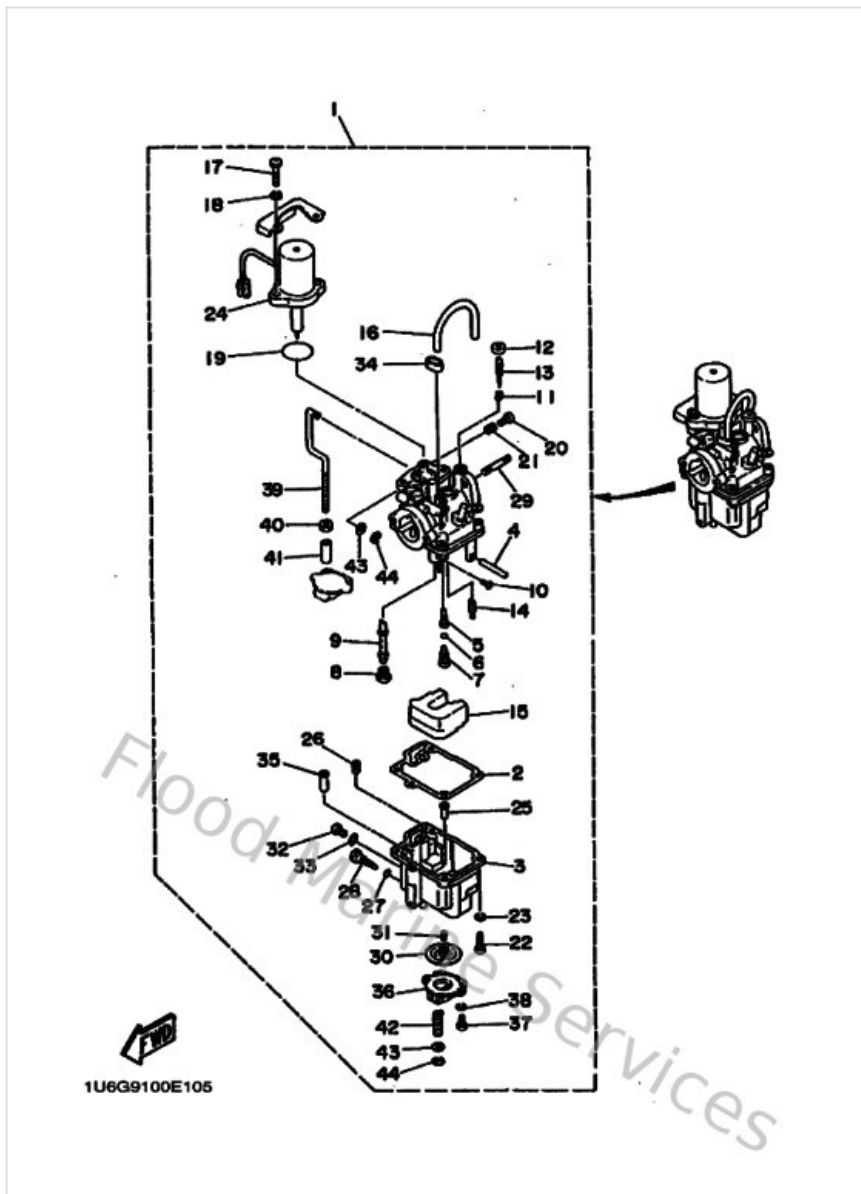
Ref	Part	
2	6G8143840100 Gasket, float chamber	Buy now
3	6G8143810200 Body Float Chamber	Buy now
4	647143861000 Pin, float	Buy now
5	6G8143422400 Jet Pilot (#48)	Buy now
6	654141980000 Gasket	Buy now
7	6G8143450000 Plug	Buy now
8	648143434300 Jet, main (#86)	Buy now
9	6G8143412000 Nozzle, main	Buy now
10	6G8142160000 Screw	Buy now
11	647143340000 Spring, air adjusting.	Buy now
12	6G8149970000 Seal	Buy now
13	6G8143230000 Screw, air adjusting	Buy now
14	6G8143920000 Valve, needle	Buy now
15	6G8143850000 Float assembly	Buy now
16	6G8141970100 Pipe	Buy now

Carburetor



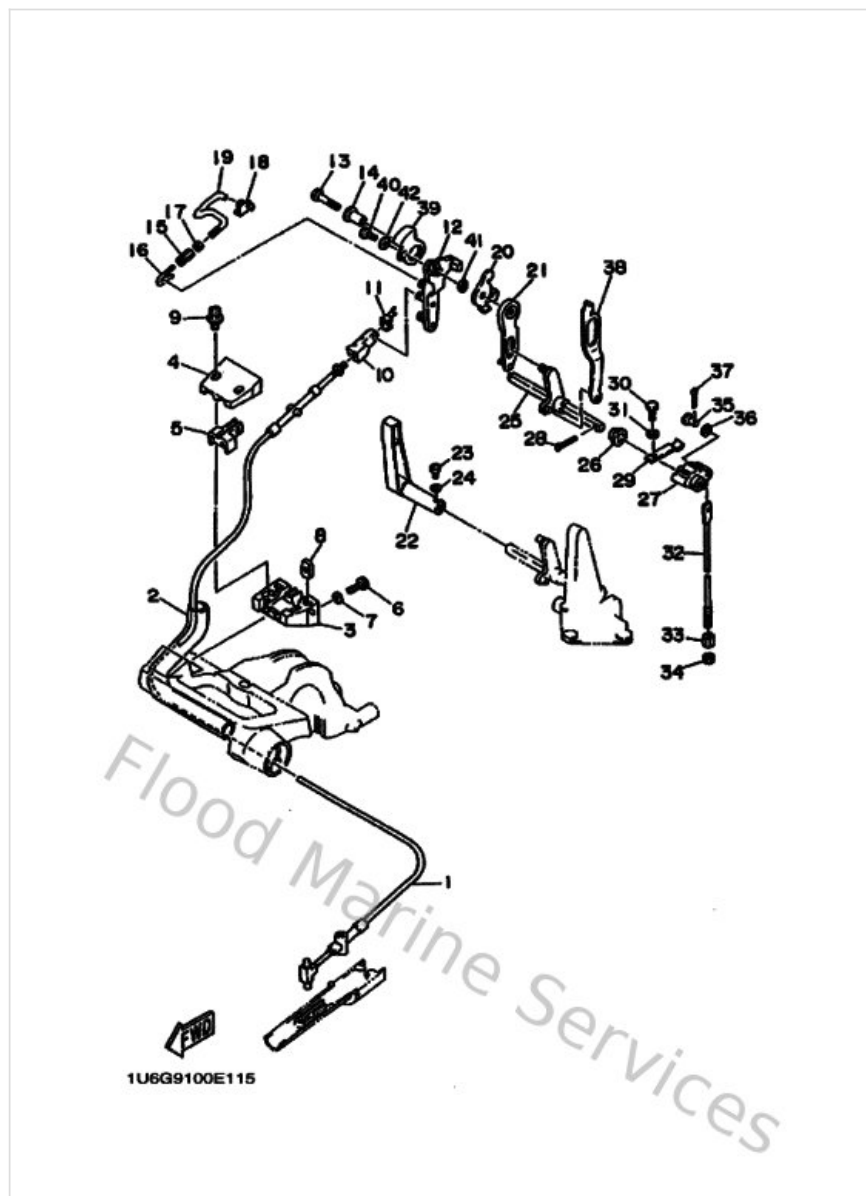
Ref	Part	
17	978800601800 Screw, pan head(6e5)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	1HV141470000 O-ring	Buy now
20	664143210100 Screw, throttle	Buy now
21	646142120000 Spring, pilot adjusting	Buy now
22	985800401600 Screw, panhead (796)	Buy now
23	929900410000 Ybs67-4 washer, spring	Buy now
24	6G81410A0100 Starter set	Buy now
25	6G8148270000 Filter	Buy now
26	6A4143443000 Jet, starter # 60	Buy now
27	5Y1143970000 O-ring	Buy now
28	6G8143830000 Screw Drain	Buy now
29	9011606M2600 Bolt, Stud	Buy now
30	6G8143680200 Diaphragm assembly 1	Buy now
31	6G8142750100 Spring	Buy now

Carburetor



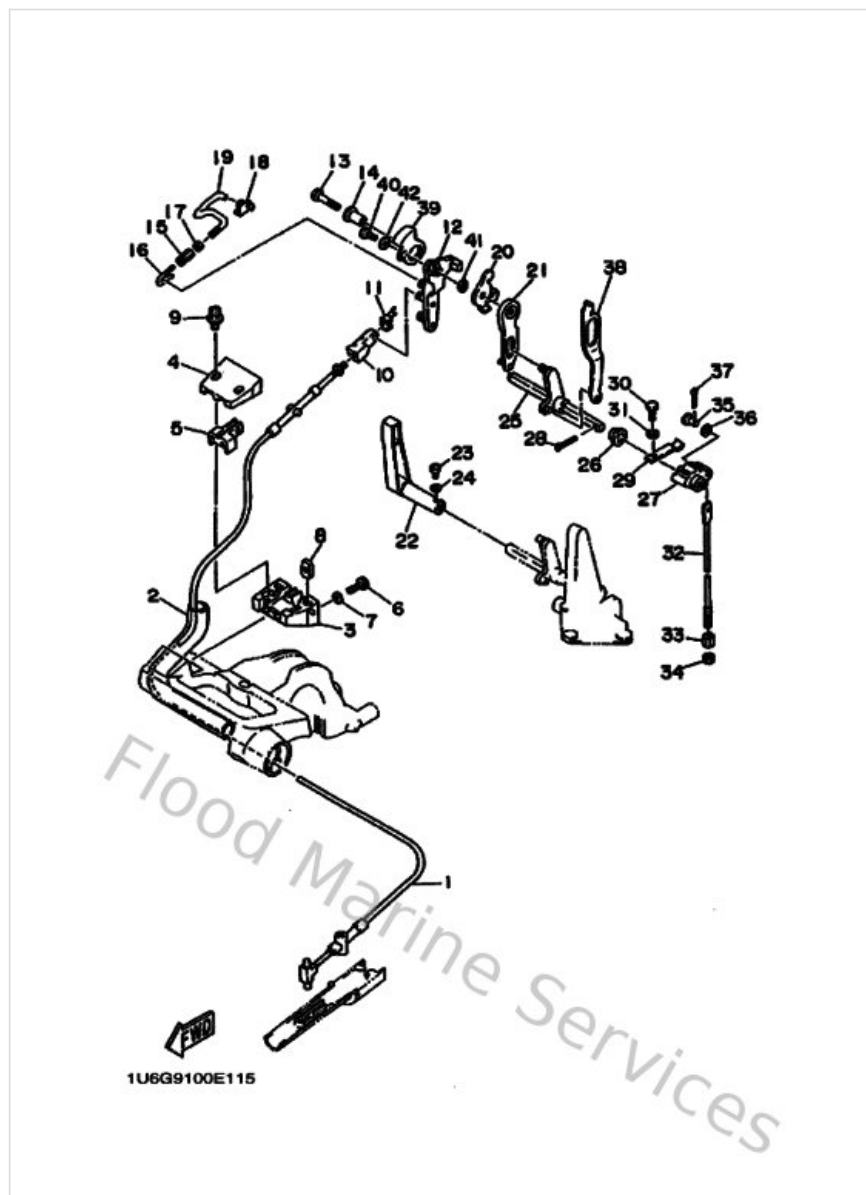
Ref	Part	
32	978900500600 Screw, panhead (eg9)	Buy now
33	646141980100 Gasket	Buy now
34	6G8143490000 Pipe	Buy now
35	6G8142170100 Valve, Choke	Buy now
36	6G8142930300 Cover 1	Buy now
37	985800401000 Screw, pan head (e56)	Buy now
39	6G8143790000 Rod Starter	Buy now
40	988130310000 Nut	Buy now
41	6G8142290000 Shaft Choke	Buy now
42	6G8142860100 Spring	Buy now
43	6G8143570000 Washer Plain	Buy now
44	389141370000 Clip, needle	Buy now

Control (For Usa)



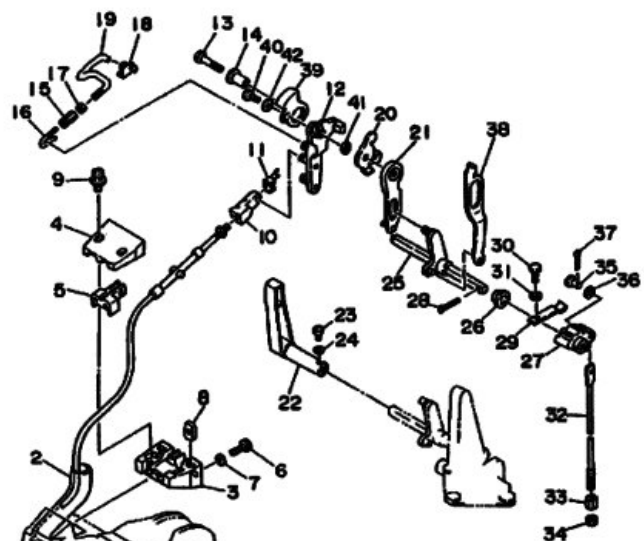
Ref	Part	
1	6G9483110200 Cable	Buy now
2	9044524M0000 Hose (I165)	Buy now
3	6G8416610098 Bracket 1	Buy now
4	6G8416620098 Bracket 2	Buy now
5	6G8416630000 Bracket 3	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6G8416540000 Nut	Buy now
9	9015905M0600 Screw (6g8)	Buy now
10	6G8263630000 End, wire 1	Buy now
11	6G8263640000 End, wire 2	Buy now
13	970800603000 Bolt(jf7)	Buy now
14	9038706M5800 Collar (6g8)	Buy now
15	6G8412380100 Joint, link	Buy now
16	6G8412410100 Rod, Link	Buy now

Control (For Usa)



Ref	Part	
17	953030460000 Nut, hexagon (663)	Buy now
18	6G8412370100 Joint, link	Buy now
19	6G8412420100 Rod 2	Buy now
20	6G8144930000 Stay 1	Buy now
22	6G9441110098 Handle Gear Shift	Buy now
23	979850411600 Screw, with washer(61b)	Buy now
24	929900460000 Washer, plain (646)	Buy now
25	6G8441590000 Handle, gear shift 2	Buy now
26	682441320000 Bushing	Buy now
27	682441210100 Lever, shift rod	Buy now
28	914902502000 Pin, cotter	Buy now
29	682441160100 Spring	Buy now
30	970950601400 Bolt(gj3)	Buy now
32	6G9441430000 Rod Shift 1	Buy now
33	61N441460000 Connector, shift rod	Buy now

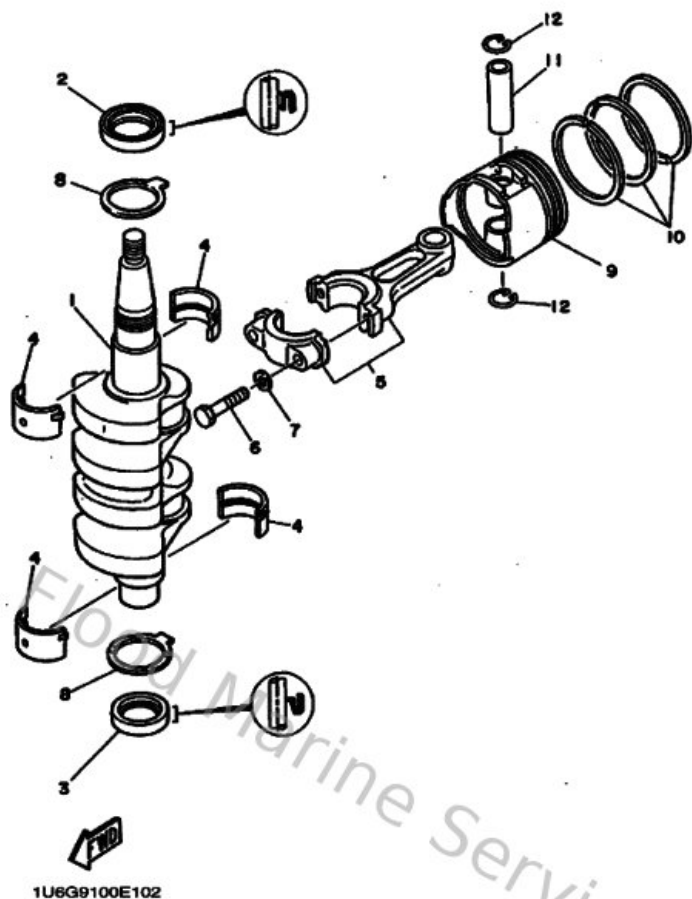
Control (For Usa)



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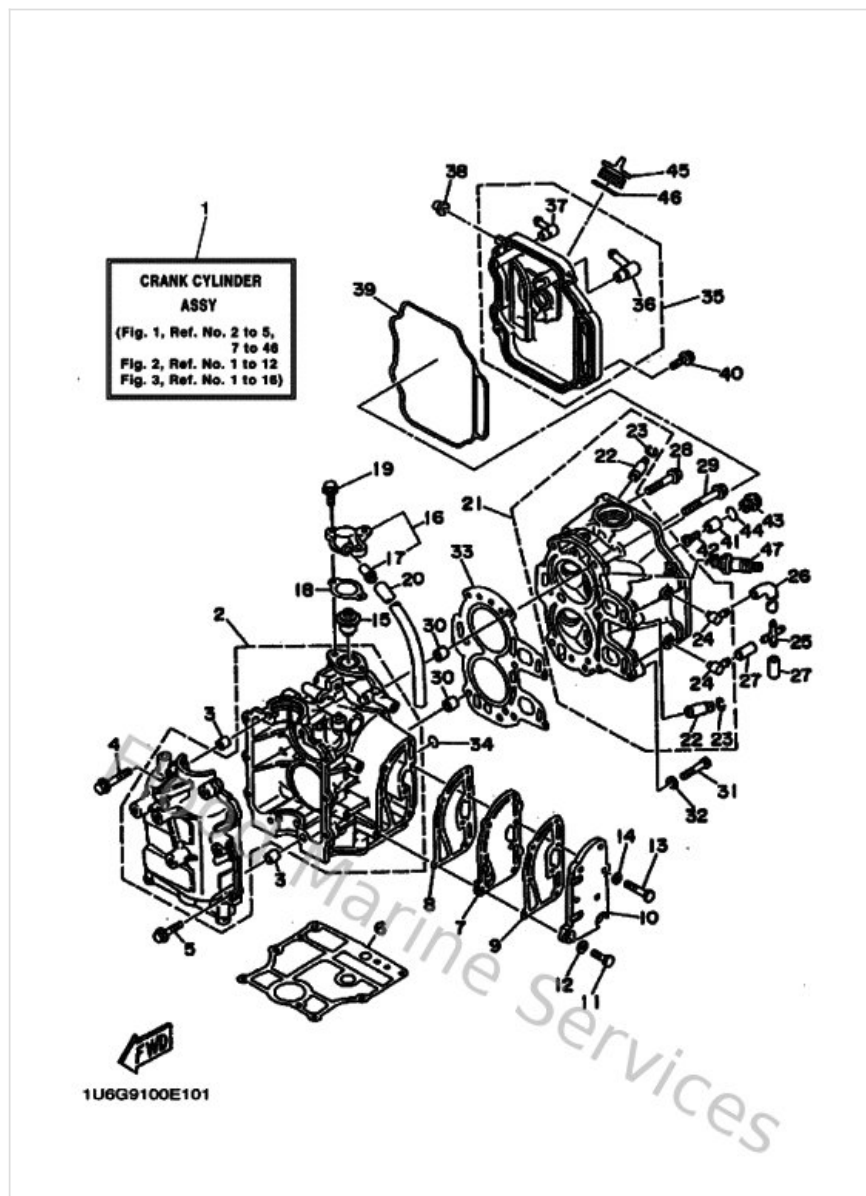
Ref	Part	
34	953800670000 Nut	Buy now
35	917900502000 Pin, Clevis	Buy now
36	929900560000 Washer, plain (646)	Buy now
37	914901601000 Pin, cotter	Buy now
38	6G8441241100 Link Shift Rod	Buy now
40	973950601400 Bolt(gj3)	Buy now
41	953800660000 Nut(661)	Buy now

Crankshaft & Piston



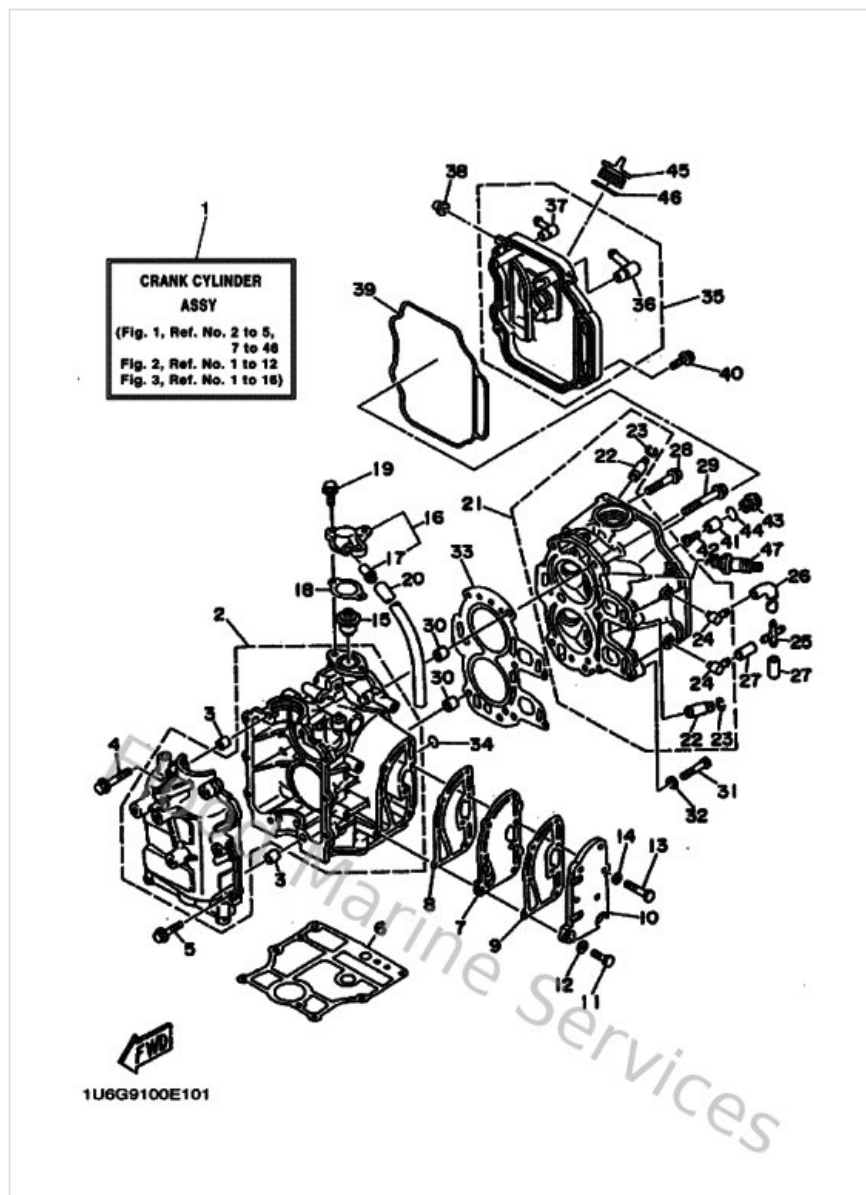
Ref	Part	
1	6G8114110400 Crankshaft	Buy now
2	9310230M2200 Oil seal (6g8)	Buy now
3	9310125M2400 Oil seal (6g8)	Buy now
4	6G8114160000 Bearing Plain	Buy now
5	6G8116500300 Connecting rod kit	Buy now
6	6G8116540000 Bolt, Connecting Rod	Buy now
7	9020106M0000 Washer, plate(6g8)	Buy now
8	6G8114260000 Bearing, Thrust 1	Buy now
9	6G8116310396 Piston (std)	Buy now
10	6G8116100200 Piston ring set (std)	Buy now
11	634116330000 Pin, piston	Buy now
12	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



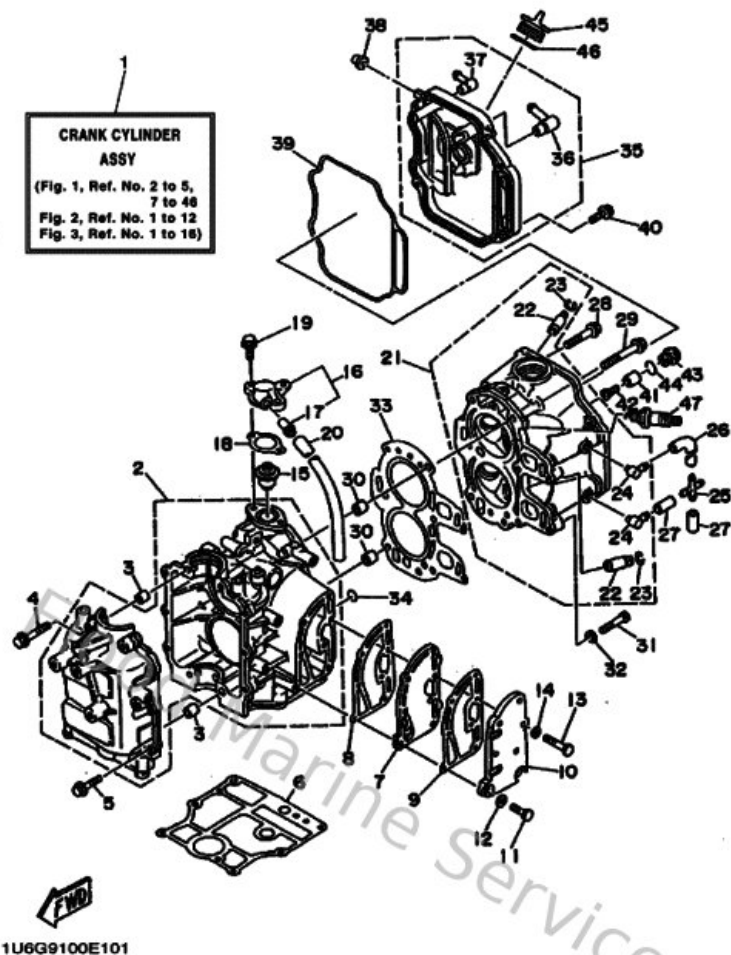
Ref	Part	
2	6G8151000594 Crankcase assembly	Buy now
3	995101011400 Pin, dowel(3vd)	Buy now
4	9011908M1800 Bolt, with washer	Buy now
5	9011906M1200 Bolt, with washer (697)	Buy now
6	6G811351A000 Gasket, cylinder	Buy now
7	6G841111021S Inner Cover, Exhaust	Buy now
8	6G8411120200 Gasket, exhaust inner cover	Buy now
9	6G8411140000 Gasket, exhaust outer cover	Buy now
10	6G841113109M Outer Cover, Exhaust	Buy now
11	970950602500 Bolt	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	970800603000 Bolt(jf7)	Buy now
15	6G8124110200 Thermostat	Buy now
16	6G812413009M Cover, thermostat	Buy now
17	6E5243770000 Pipe, joint	Buy now

Cylinder & Crankcase



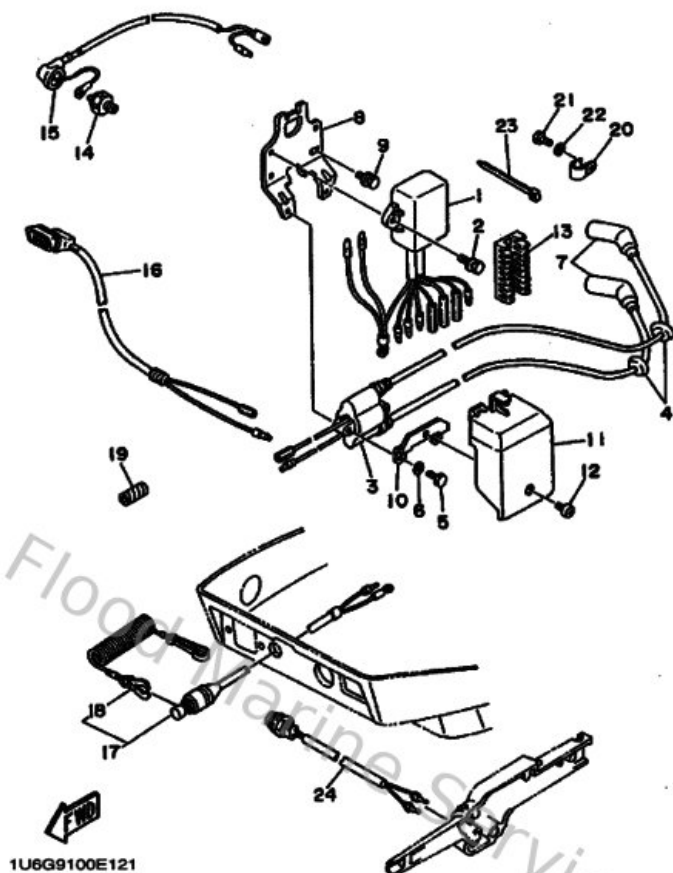
Ref	Part	
18	6G812414A000 Gasket, cover	Buy now
19	975950652000 Bolt(7u8)	Buy now
20	9044511M6600 Hose (l800)	Buy now
21	6G8111110394 Head, Cylinder 1	Buy now
22	6G8111331000 Guide Valve Intake (1St 0.S)	Buy now
23	9345009M0100 Circlip (6g8)	Buy now
24	676113720000 Nipple, hose	Buy now
25	6G9243790000 Pipe Joint 4	Buy now
26	6G8124810100 Pipe 1	Buy now
27	904450922000 Hose (l1500)	Buy now
28	9010508M3700 Bolt, Flange	Buy now
29	9010508M3600 Bolt (6g8)	Buy now
30	995301011400 Pin, dowel(3vd)	Buy now
31	970140603500 Bolt(3rv)	Buy now
33	6G811181A000 Gasket, cylinder head 1	Buy now

Cylinder & Crankcase



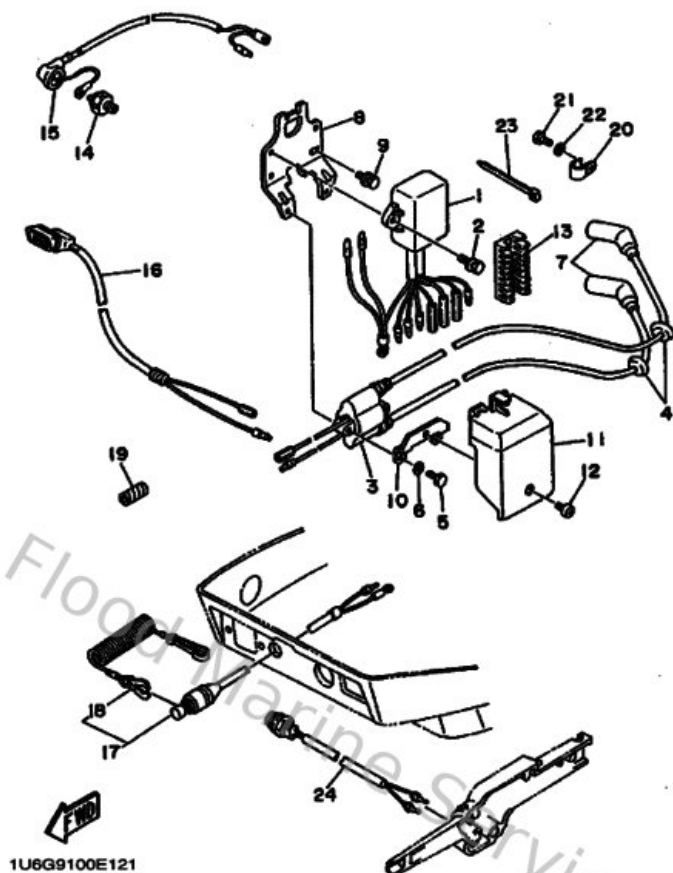
Ref	Part	
34	9321011M5900 O-ring (6g8)	Buy now
35	6G8111910194 Cover, Cylinder Head 1	Buy now
36	6G8153730100 Pipe Breather	Buy now
38	6G8813360000 Grommet	Buy now
39	6G8113560000 Seal	Buy now
41	6G8113250000 Anode	Buy now
42	985800552500 Screw, panhead (a93)	Buy now
43	6G811197A000 Plug, blind	Buy now
44	9321013M6300 O-ring (6g8)	Buy now
45	6G8153630000 Plug, oil	Buy now
46	932102507000 O-ring (437)	Buy now
47	947010028200 Plug, spark (cr6hs)	Buy now

Electrical 1



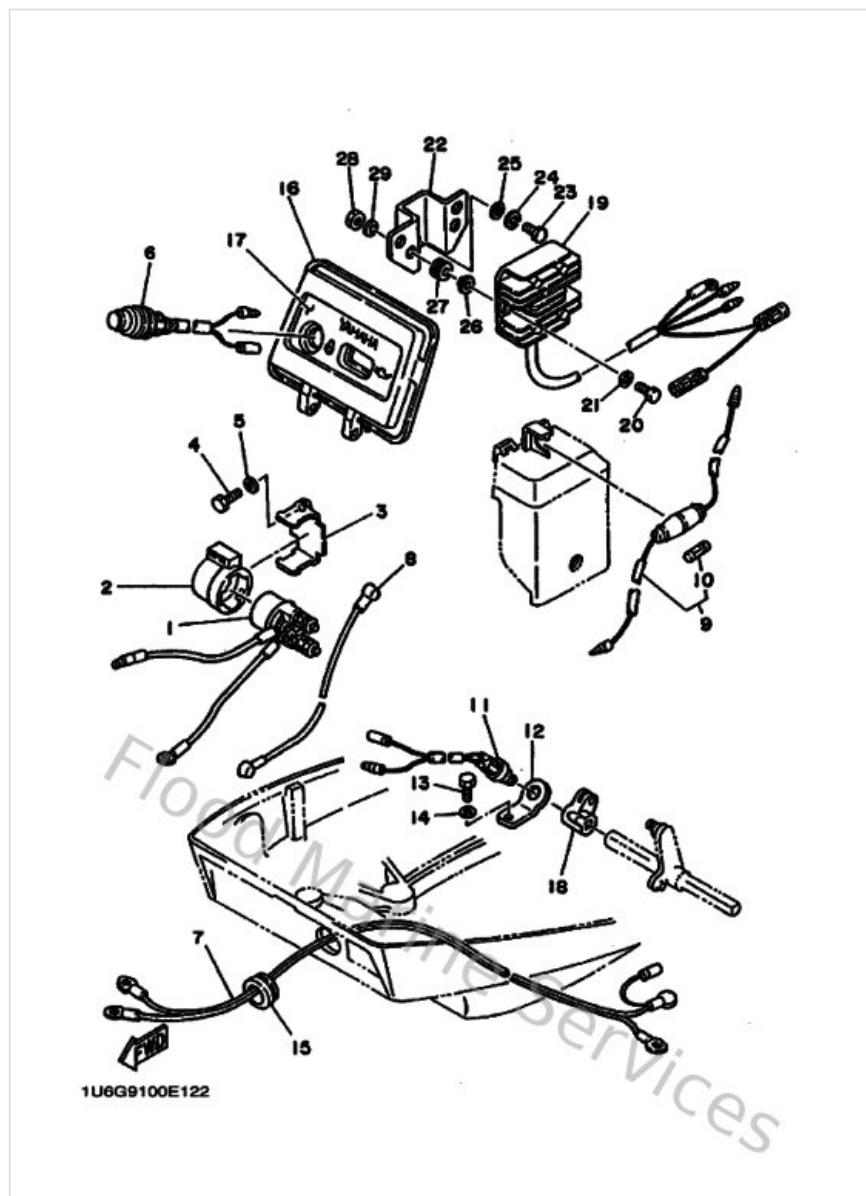
Ref	Part	
1	6G9855402100 C.d.i. unit assembly	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6G8855702100 Ignition coil assembly	Buy now
4	904802516100 Grommet(656)	Buy now
5	970950602500 Bolt	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6G8823702000 Plug cap assembly	Buy now
8	6G8855420000 Bracket	Buy now
10	6G8855250000 Plate	Buy now
11	6G8819160000 Cover, Terminal	Buy now
12	989800600800 Screw, bind(2tv)	Buy now
13	6G8825220000 Clamp	Buy now
14	6G8825040000 Oil pressure switch	Buy now
15	6G8821270000 Wire Lead 2	Buy now
16	6G8835820100 Pilot Light assembly	Buy now

Electrical 1



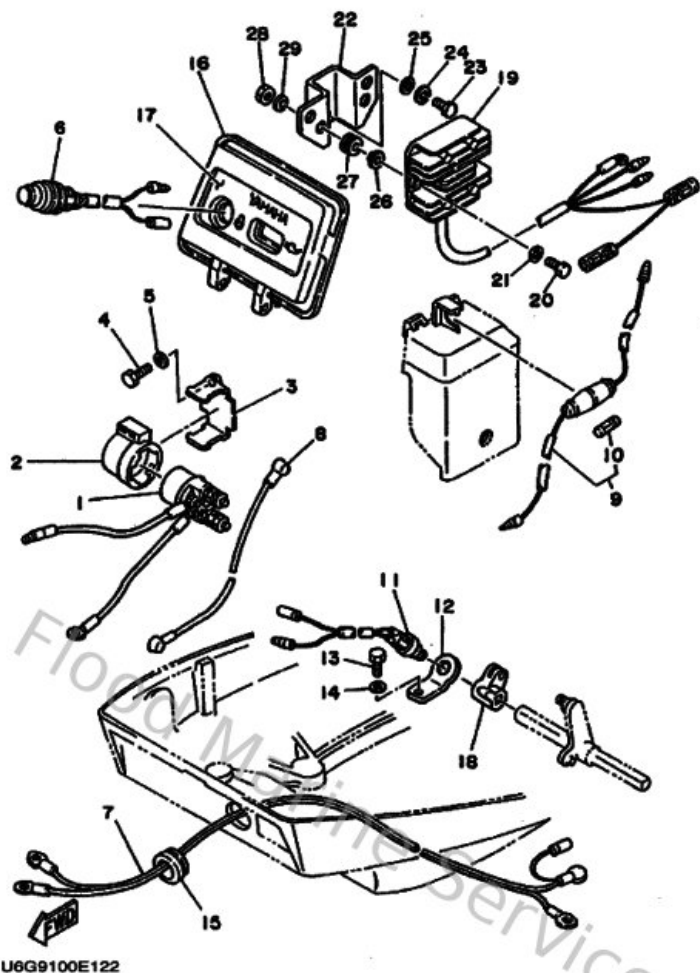
Ref	Part	
17	6G9825750200 Engine stop switch assembly	Buy now
18	682825560000 Lanyard, stop switch	Buy now
19	9044610M0100 Tube (6e5)	Buy now
20	904650802800 Clamp (1e6)	Buy now
21	970130601200 Bolt(gh1)	Buy now
23	9046513M1100 Clamp (6e5)	Buy now
24	6G8825501000 Stop switch assembly	Buy now

Electrical 2 (F9.9Eh)



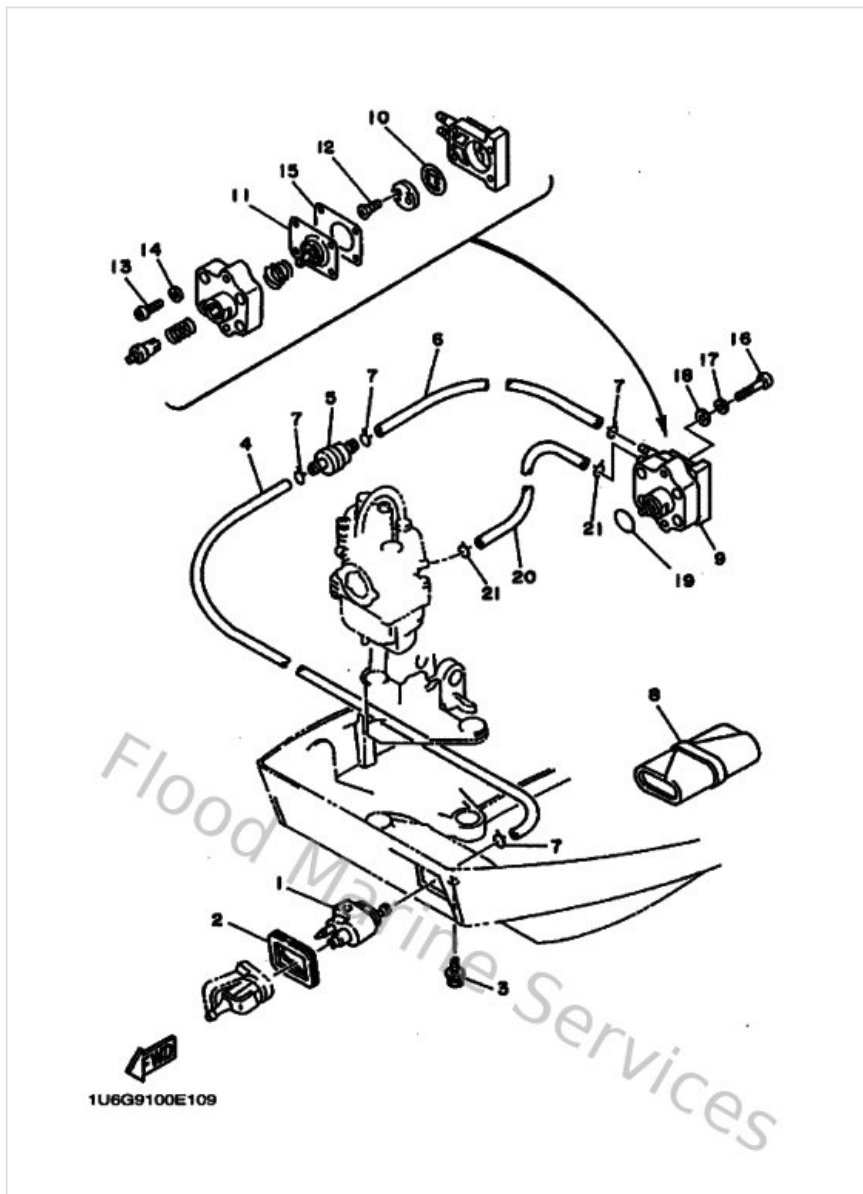
Ref	Part	
1	6J0819411000 Relay, starter	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G8819530000 Stay, relay	Buy now
4	970950601200 Bolt(gh1)	Buy now
5	929900660000 Washer, plain (646)	Buy now
7	6G8821050100 Battery Cable	Buy now
8	6H4821170000 Wire, lead	Buy now
9	6G8821500000 Fuse holder assembly	Buy now
10	682821510000 Fuse	Buy now
11	6H3825400000 Neutral switch assembly	Buy now
12	6G8825540000 Stay Neutral Switch	Buy now
15	6G8427244000 Grommet	Buy now
16	6G8426141200 Panel, Front Upper	Buy now
18	6G8441250000 Lever, Shift Rod	Buy now
19	6G881960A100 Rectifier & regulator assembly	Buy now

Electrical 2 (F9.9Eh)



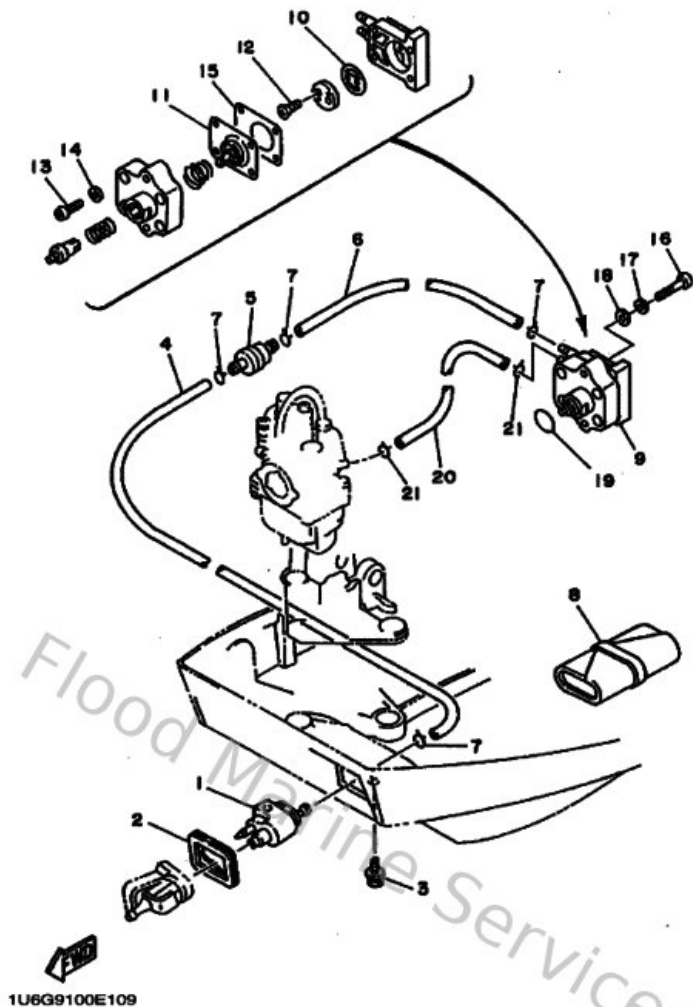
Ref	Part	
20	970950602500 Bolt	Buy now
22	6G8819480200 Bracket	Buy now
23	970800602000 Bolt(7u8)	Buy now
24	929950610000 Washer(6a1)	Buy now
26	9038706M7000 Collar (6h5)	Buy now
27	9048013M2400 Grommet (6e9)	Buy now
28	953800670000 Nut	Buy now

Fuel



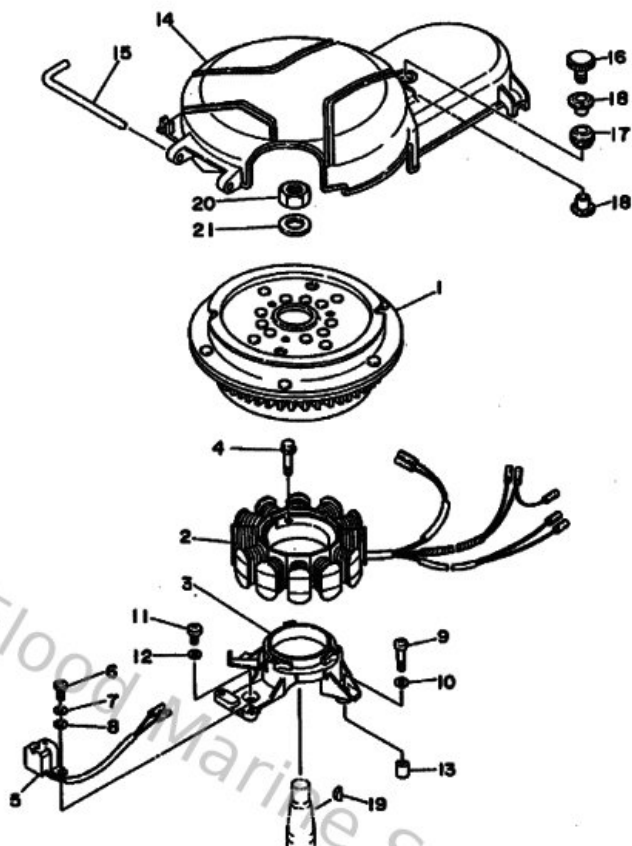
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	6G8243290000 Seal	Buy now
3	975950652000 Bolt(7u8)	Buy now
4	6G8243110000 Pipe, fuel 1	Buy now
5	646242510200 Strainer 1	Buy now
6	90445090F600 Hose (I1500)	Buy now
7	904670800400 Clip, pipe 6162435600	Buy now
8	676W28100100 Tool kit	Buy now
9	6G8244100300 Fuel pump assembly	Buy now
10	6G8244211000 Valve, check	Buy now
11	6G8244110200 Diaphragm	Buy now
12	987800300800 Screw, flat head(6t0)	Buy now
13	985800401400 Screw, pan head(ga5)	Buy now
14	929900420000 Ybs66-4 washer, plain	Buy now
15	6G8244710000 Diaphragm	Buy now

Fuel



Ref	Part	
16	978850602500 Screw, pan head(6b0)	Buy now
17	929950610000 Washer(6a1)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	9321020M6500 O-ring	Buy now
20	904450910500 Hose (I420)	Buy now

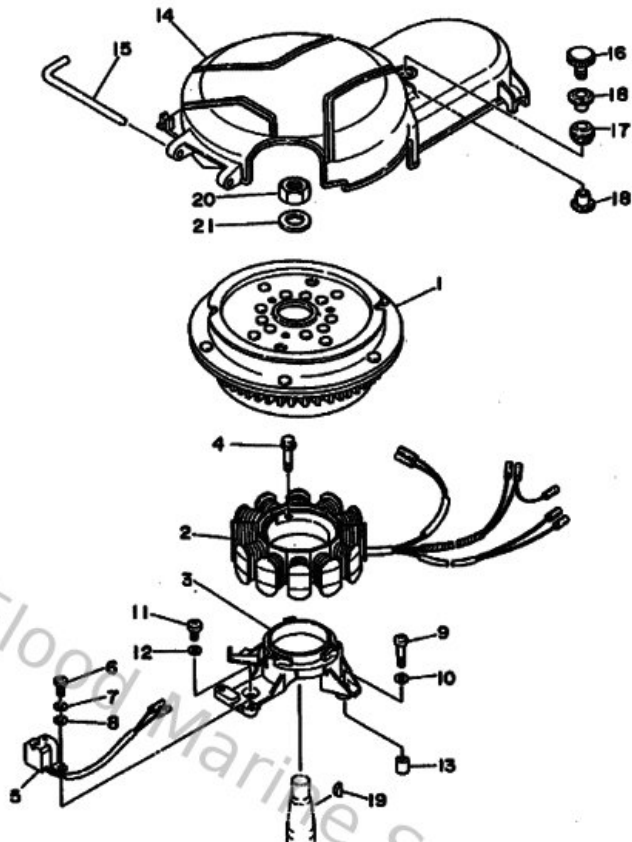
Generator



1U6G9100E119

Ref	Part	
1	6G8855501100 Rotor assembly	Buy now
3	6G8855610094 Base, Magneto	Buy now
4	950240602500 Bolt, flange(4kg)	Buy now
5	6G8855800200 Coil, pulser	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	929900510000 Ybs67-5 washer, spring	Buy now
8	929900560000 Washer, plain (646)	Buy now
9	985800602500 Screw, pan head(6b0)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	985800602000 Screw pan head	Buy now
13	995300801200 Pin, dowel(6g8)	Buy now
14	6G8813370100 Cover, Flywheel	Buy now
15	6G8427520000 Shaft	Buy now
16	6G8813230000 Screw 1	Buy now
17	9048015M3100 Grommet (6g1)	Buy now

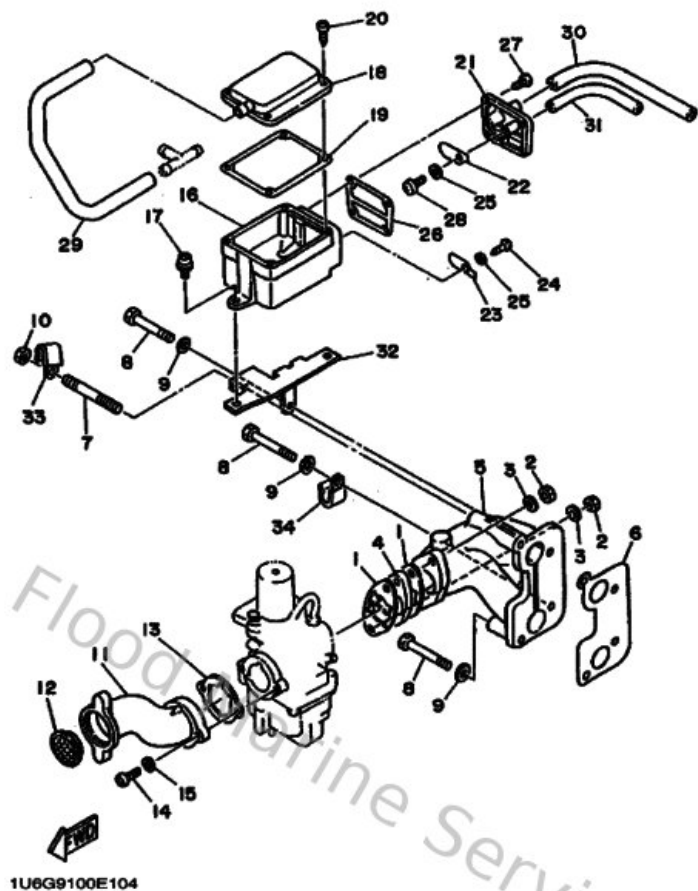
Generator



1U6G9100E119

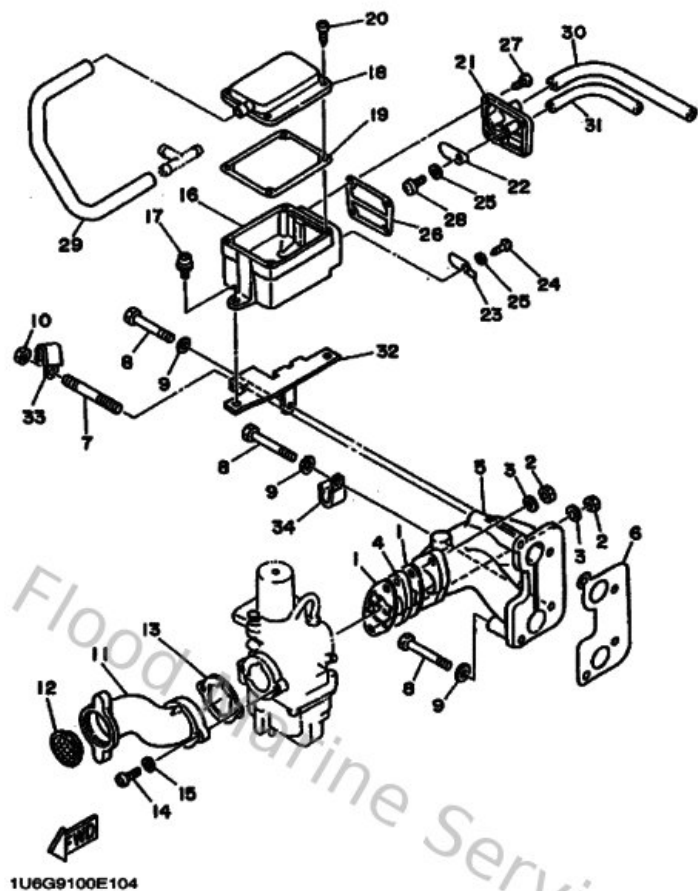
Ref	Part	
18	9038706M7100 Collar (6g8)	Buy now
19	902801605300 Key, woodruff	Buy now
20	901701206600 Nut, hexagon 6481155500	Buy now
21	902011247200 Washer, plate (4n0)	Buy now

Intake



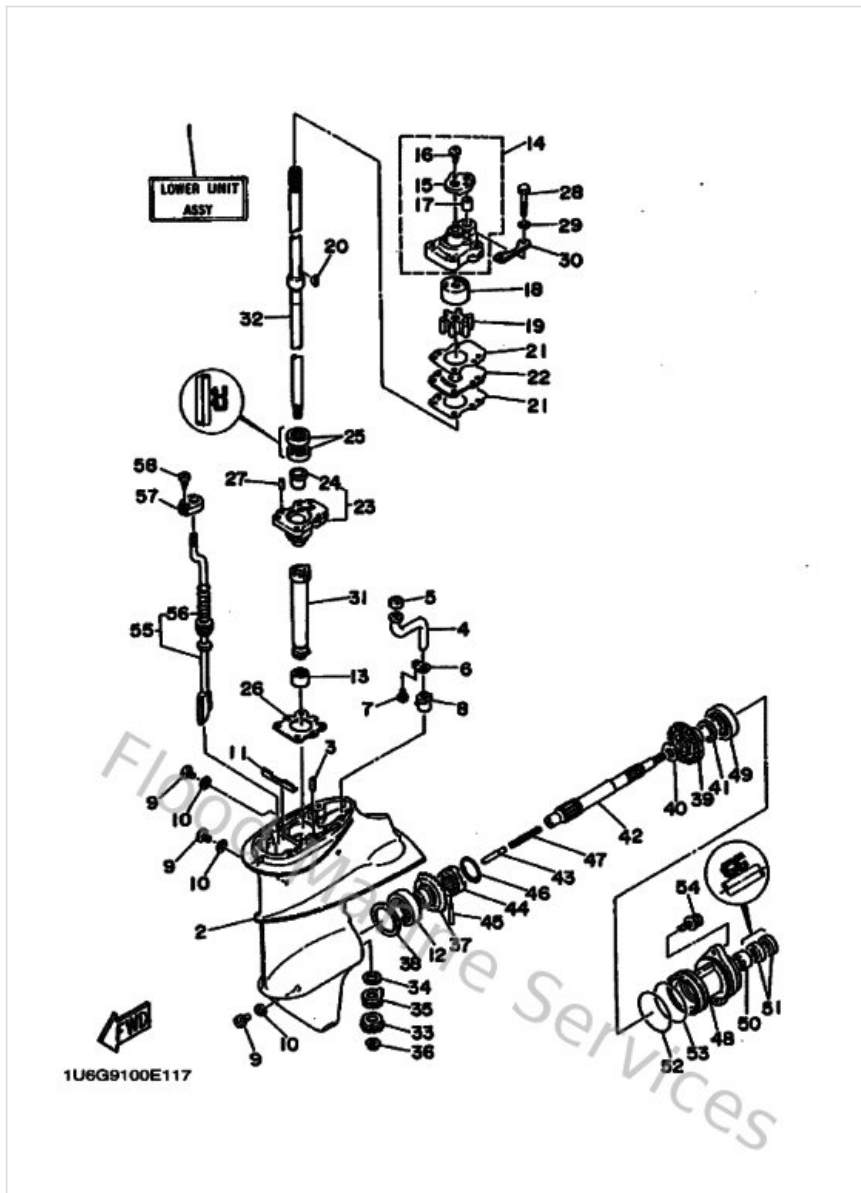
Ref	Part	
1	6G813646A000 Gasket,intake manifold 2	Buy now
2	953800670000 Nut	Buy now
3	929900660000 Washer, plain (646)	Buy now
5	6G8136410294 Manifold 1	Buy now
6	6G8136450000 Gasket, intake manifold	Buy now
7	9011606M1500 Bolt, stud (6e9)	Buy now
8	970950604500 Bolt, hexagon	Buy now
11	6G8144790294 Funnel	Buy now
12	6G8144780000 Louver	Buy now
13	6G814198A000 Gasket	Buy now
14	978850501600 Screw, pan head(6b0)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	6G8153580000 Separator, Oil	Buy now
17	9015906M0500 Screw, With Washer	Buy now
18	6G8153680094 Separator, Oil	Buy now

Intake



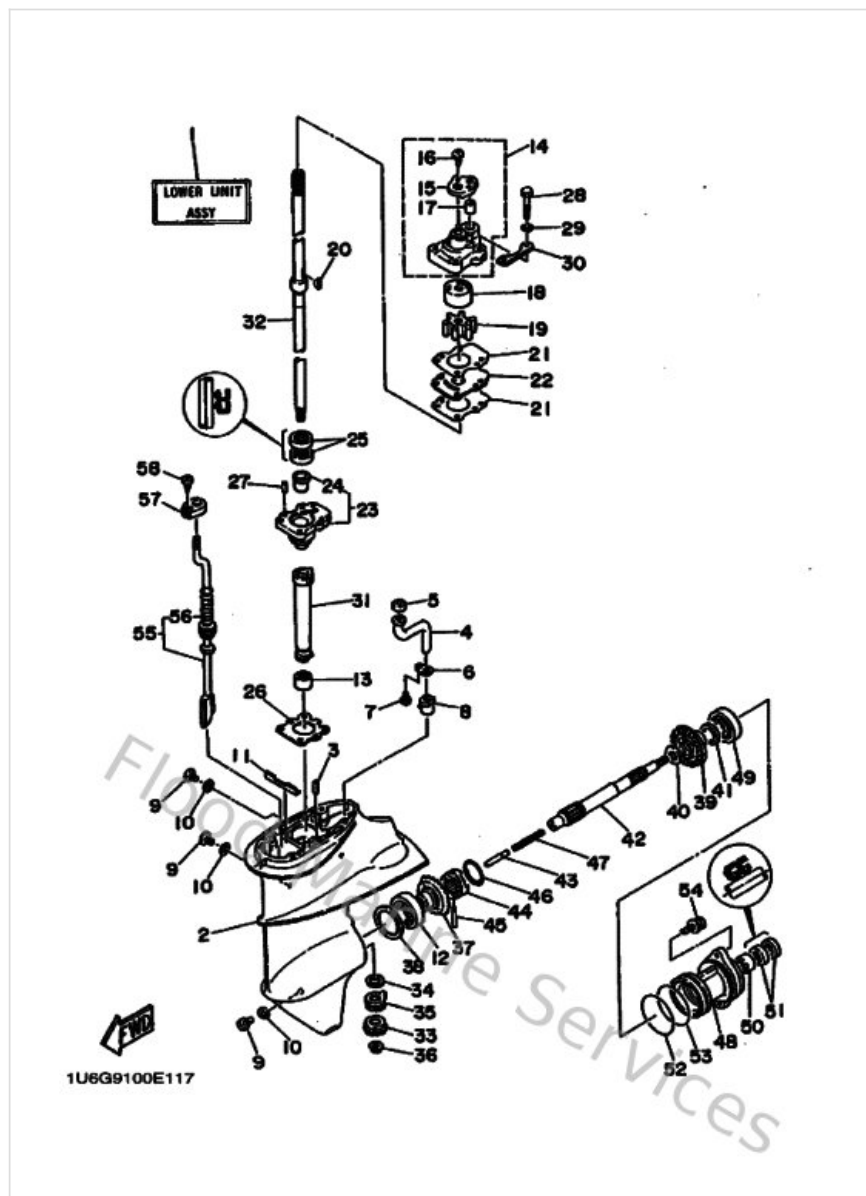
Ref	Part	
19	6G8153690000 Gasket	Buy now
20	977804011200 Screw, pan head tapping	Buy now
21	6G8153710094 Breather	Buy now
22	6G8153460000 Breather 1	Buy now
23	6G8153470000 Breather 2	Buy now
25	929900420000 Ybs66-4 washer, plain	Buy now
26	6G8153740000 Gasket, breather	Buy now
28	985070401000 Screw, pan head(6g8)	Buy now
29	6G8153930000 Pipe, Breather 2	Buy now
30	9044511M5200 Hose (I198)	Buy now
31	904450907800 Hose (I1500)	Buy now
32	6G8153760000 Holder, guide	Buy now
33	904650802800 Clamp (1e6)	Buy now

Lower Casing & Drive 1



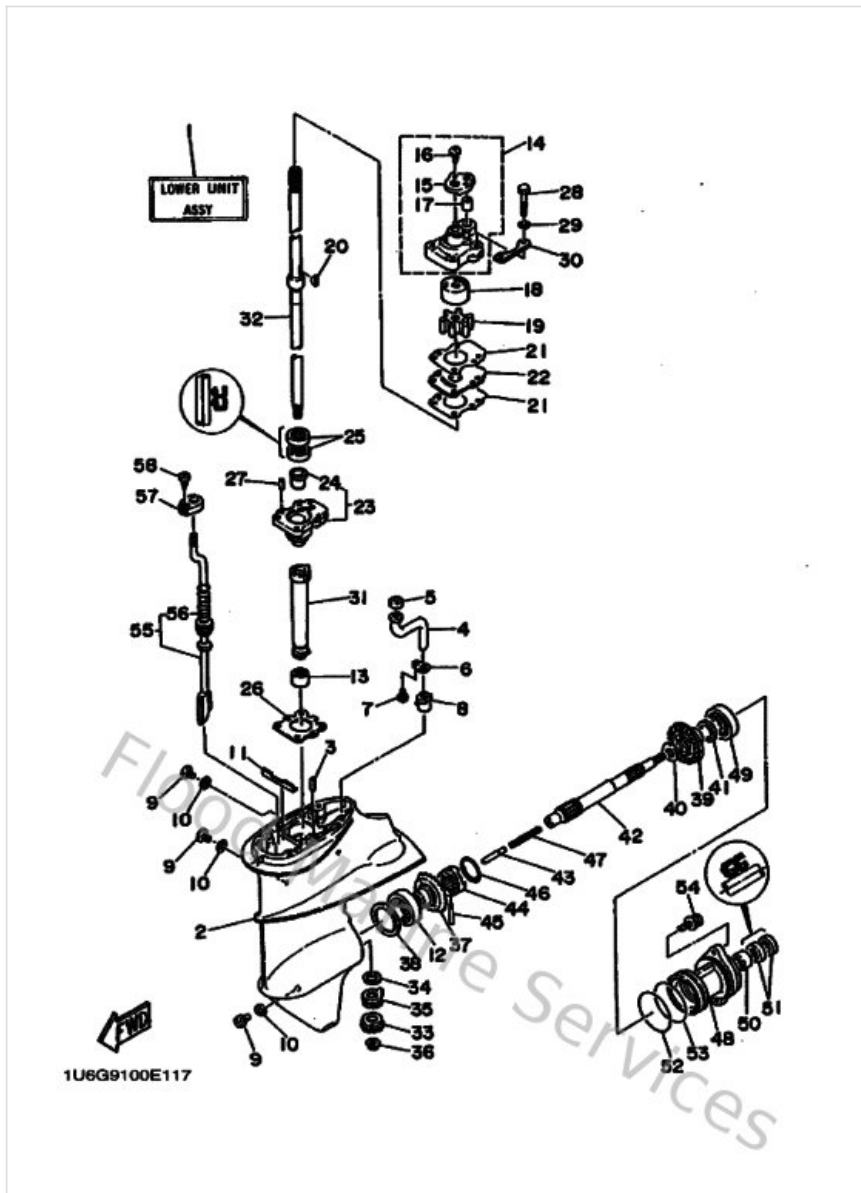
Ref	Part	
1	6G945300064D Lower unit assembly	Buy now
2	6E845311018D Casing, lower	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	683443620100 Tube, water 2	Buy now
5	683443650100 Damper, water seal 1	Buy now
6	683443730000 Set plate, water tube	Buy now
7	970950601000 Bolt	Buy now
8	6E7443660000 Damper, water seal 2	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	904300800300 Gasket	Buy now
11	682453760100 Guide, seal damper	Buy now
12	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
13	93315314V800 Bearing, needle (6e7)	Buy now
14	682443000100 Housing water pump assembly	Buy now
15	682443120000 Cover, water pump housing	Buy now

Lower Casing & Drive 1



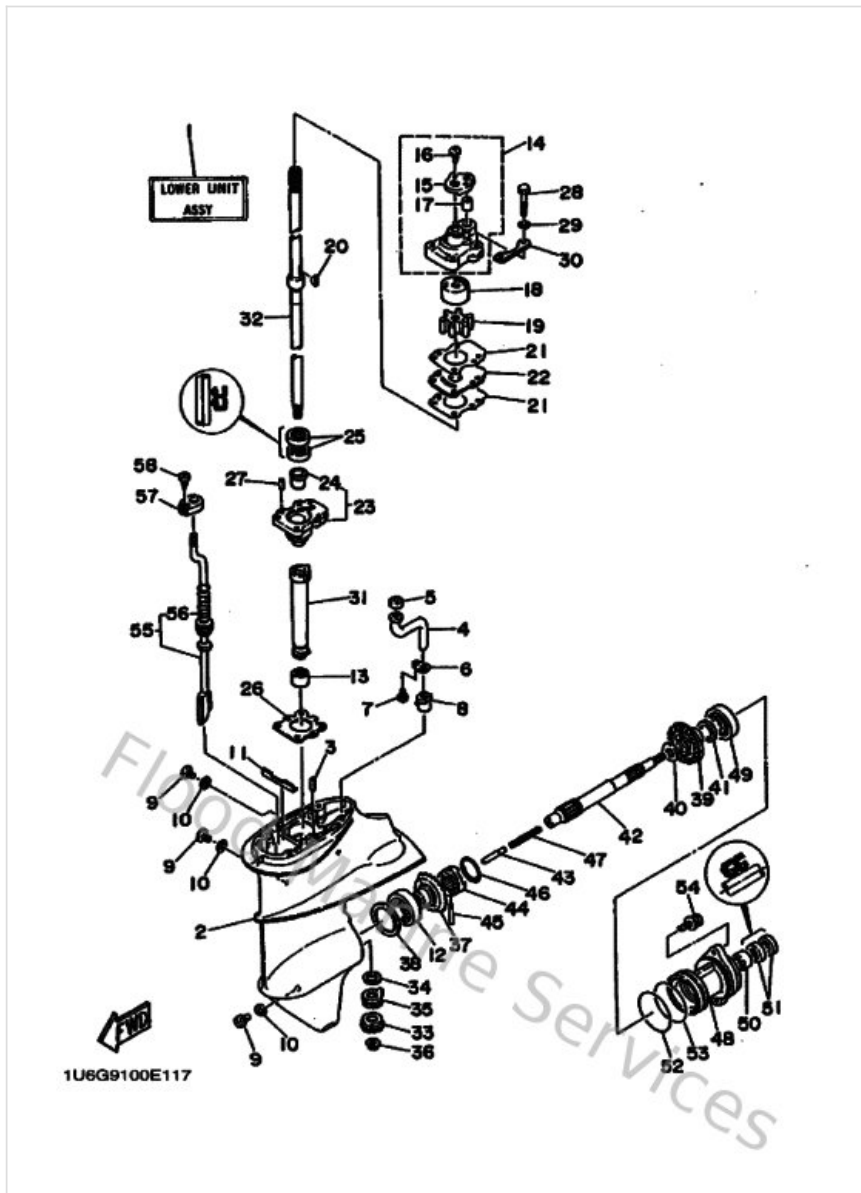
Ref	Part	
16	977804011200 Screw, pan head tapping	Buy now
17	682443650000 Damper, water seal 1	Buy now
18	682443220000 Insert, cartridge	Buy now
19	682443520100 Impeller	Buy now
20	902800302400 Key, woodruff(662)	Buy now
21	68244315A000 Gasket,water pump 1	Buy now
22	682443230000 Outer plate, cartridge	Buy now
23	6E745331005B Housing, bearing	Buy now
24	626453160900 Bushing, drive shaft 1	Buy now
25	931012004800 Oil seal (20x30x6-648)	Buy now
26	68345315A000 Packing,lower casing	Buy now
27	936061201900 Pin, dowel (614)	Buy now
28	970950604500 Bolt, hexagon	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	682443280000 Plate	Buy now

Lower Casing & Drive 1



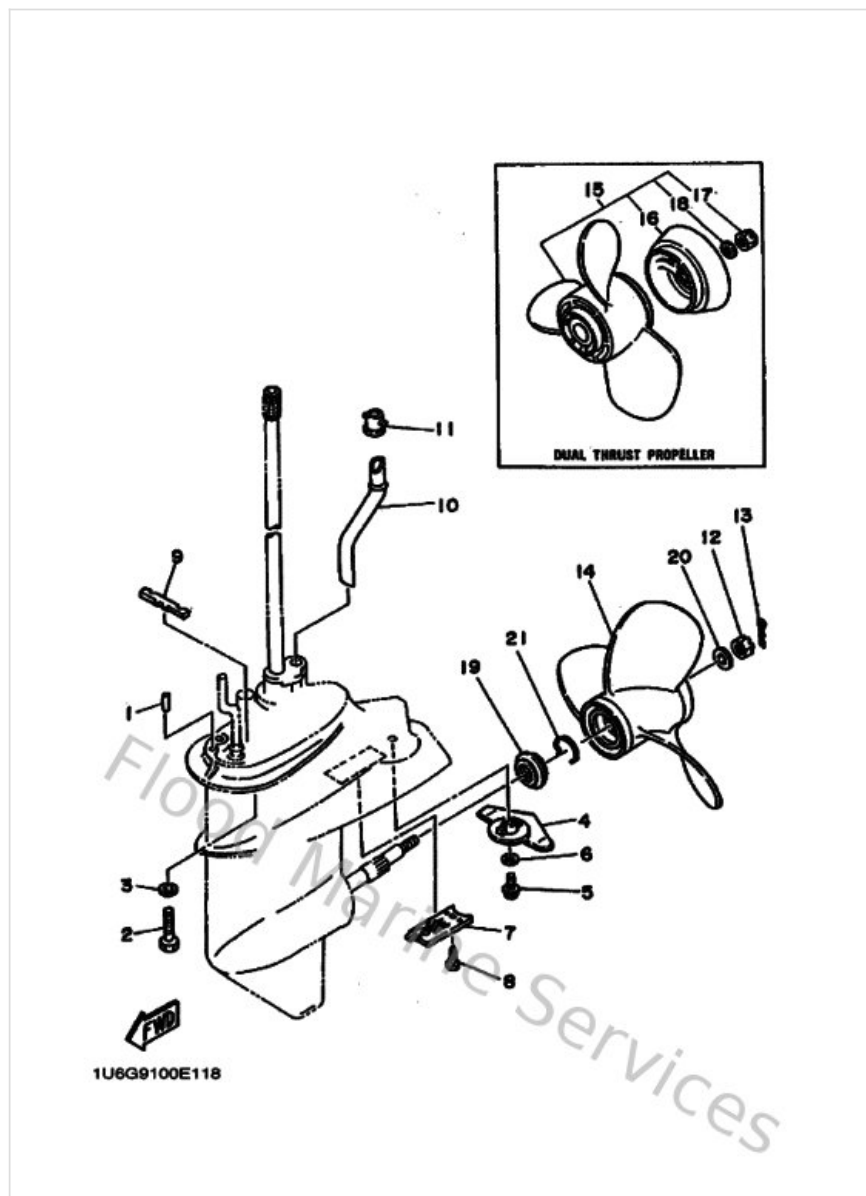
Ref	Part	
31	6E7455360000 Sleeve, drive shaft	Buy now
32	6G9455010100 Drive shaft comp.	Buy now
33	6E7455510000 Pinion	Buy now
34	6E8455873000 Shim (t:1.20mm)	Buy now
35	93341414V100 Bearing	Buy now
36	9017908M0600 Nut (6e7)	Buy now
37	6E7455600100 Gear	Buy now
38	664455670130 Shim (t:0.30mm)	Buy now
39	6E7455710000 Gear 2	Buy now
40	902011768200 Washer, plate (2k7)	Buy now
41	626455774000 Shim (t:0.50mm)	Buy now
42	683456110000 Shaft propeller	Buy now
43	650456350000 Plunger, shift	Buy now
44	682456310000 Clutch, dog	Buy now
45	902500501000 Pin straight 648456320000	Buy now

Lower Casing & Drive 1



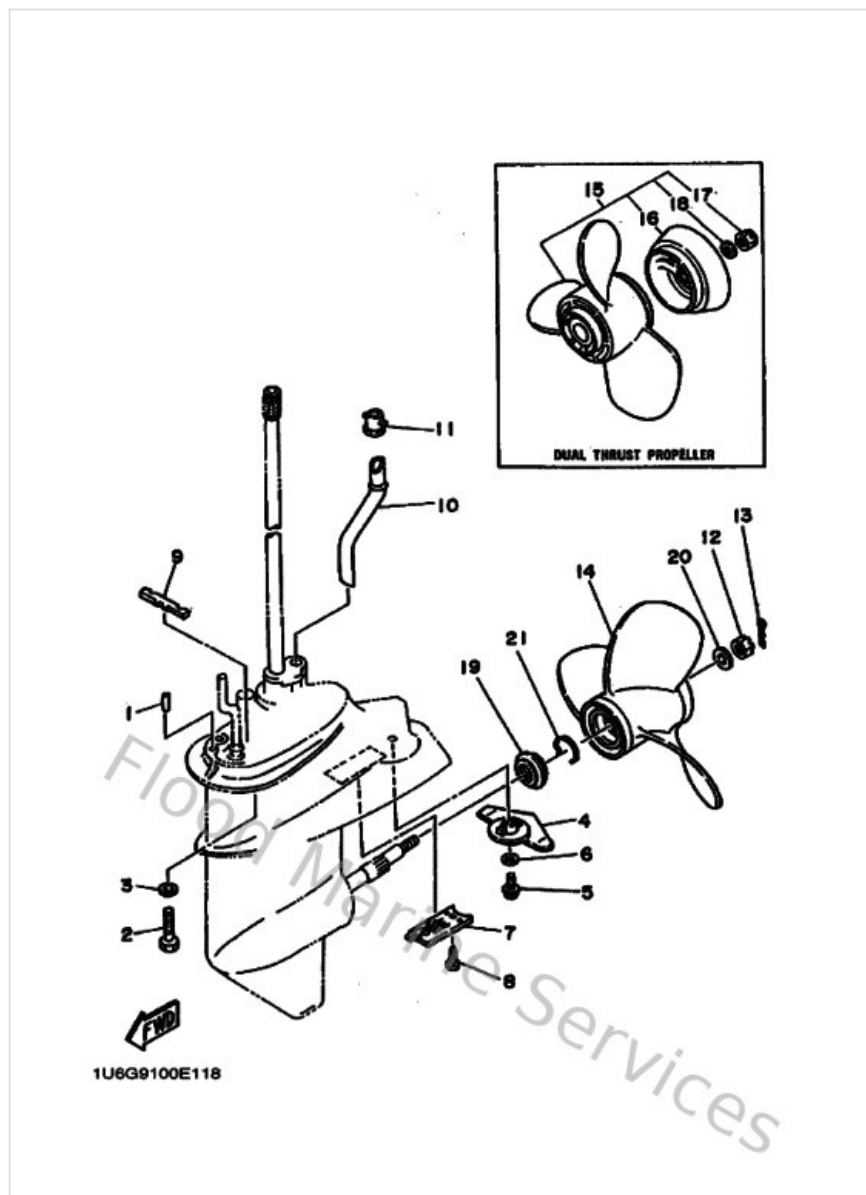
Ref	Part	
46	648456330000 Ring, cross pin	Buy now
47	9050114M0600 Spring, compression	Buy now
49	933060051900 Bearing(1ff)	Buy now
50	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
51	931011705400 Oil seal (17x30x6-650)	Buy now
52	9321057M0900 O-ring (683)	Buy now
53	9321056M8000 O-ring(6j8)	Buy now
54	975950652000 Bolt(7u8)	Buy now
55	6G9441501000 Shift Cam assembly	Buy now
56	682441470000 Boot, shift rod	Buy now
57	682441760000 Bracket	Buy now
58	977805011000 Screw, tapping(6u1)	Buy now

Lower Casing & Drive 2



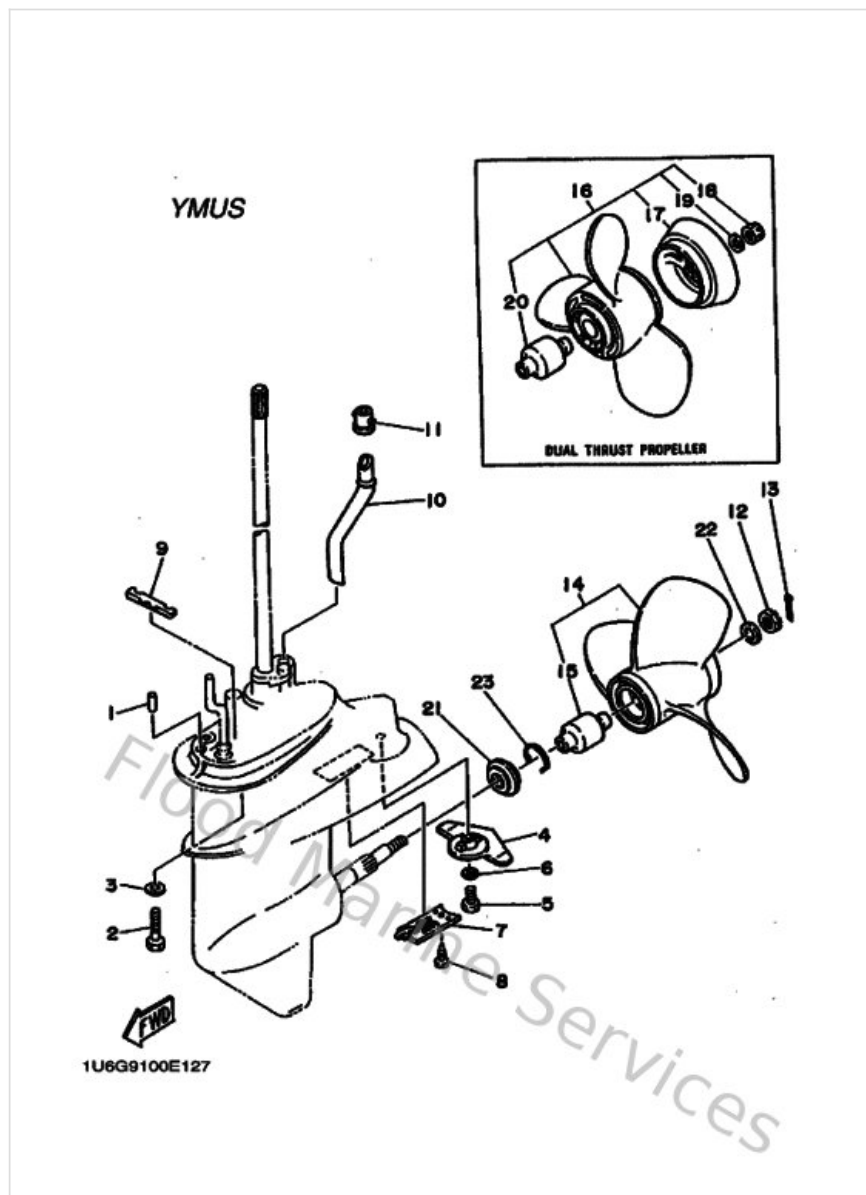
Ref	Part	
1	936061201900 Pin, dowel (614)	Buy now
2	970900803500 Bolt(70w)	Buy now
3	929900860000 Washer, plain (663)	Buy now
4	6E8452510200 Anode	Buy now
5	958950602000 Bolt, flange(jk3)	Buy now
6	929900630000 Washer, tooth	Buy now
7	6E7452140000 Cover, water inlet	Buy now
8	985800501200 Screw,pan head (646)	Buy now
9	682453750100 Damper, seal	Buy now
10	6G9443610000 Tube, Water 1	Buy now
11	626443650100 Damper, water seal 1	Buy now
12	9017110M0100 Nut castle (683)	Buy now
13	914903002000 Pin cotter	Buy now
14	683459520000 Propeller (3X9-1/4"x9-3/4"-j)	Buy now
15	683W45920200 Propeller (3x9-3/4"x6-1/2"-j)	Buy now

Lower Casing & Drive 2



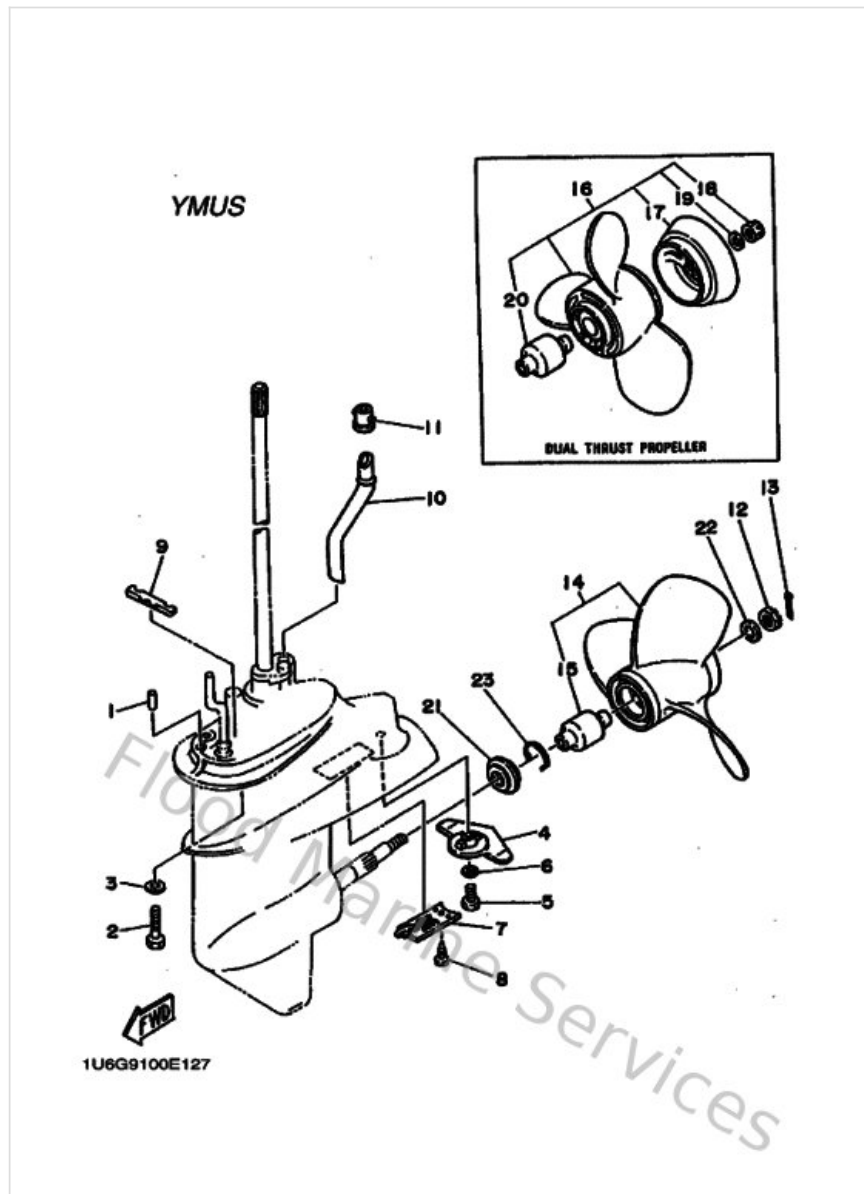
Ref	Part	
16	6E7459860000 Ring, deflector	Buy now
17	9017110M0700 Nut, castle(6g8)	Buy now
18	9020110M0200 Washer, plate(6g9)	Buy now
19	6G9459870000 Spacer	Buy now
20	9020110M0100 Washer, plate(6m7)	Buy now
21	9345010M0500 Circlip(6g9)	Buy now

Lower Casing & Drive 2 (Usa)



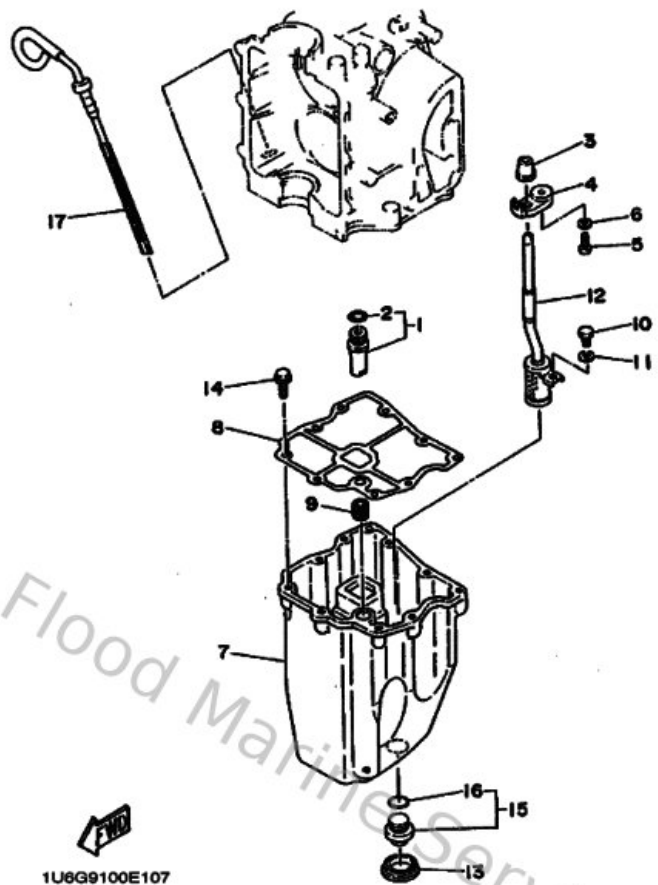
Ref	Part	
1	936061201900 Pin, dowel (614)	Buy now
2	970900803500 Bolt(70w)	Buy now
3	929900860000 Washer, plain (663)	Buy now
4	6E8452510200 Anode	Buy now
5	958950602000 Bolt, flange(jk3)	Buy now
6	929900630000 Washer, tooth	Buy now
7	6E7452140000 Cover, water inlet	Buy now
8	985800501200 Screw,pan head (646)	Buy now
9	682453750100 Damper, seal	Buy now
10	6G9443610000 Tube, Water 1	Buy now
11	626443650100 Damper, water seal 1	Buy now
12	9017110M0100 Nut castle (683)	Buy now
13	914903002000 Pin cotter	Buy now
14	683459520000 Propeller (3X9-1/4"x9-3/4"-J)	Buy now
15	683459810000 Damper rubber, propeller	Buy now

Lower Casing & Drive 2 (Usa)



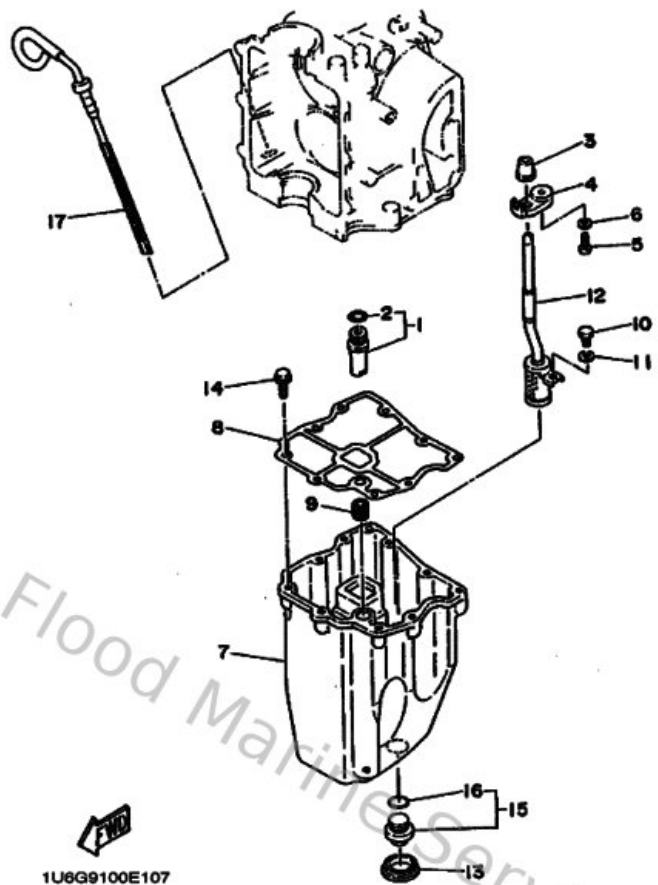
Ref	Part	
16	683W45920200 Propeller (3x9-3/4"x6-1/2"-j)	Buy now
17	6E7459860000 Ring, deflector	Buy now
18	9017110M0700 Nut, castle(6g8)	Buy now
19	9020110M0200 Washer, plate(6g9)	Buy now
20	683459811000 Damper rubber, propeller	Buy now
21	6G9459870000 Spacer	Buy now
22	9020110M0100 Washer, plate(6m7)	Buy now
23	9345010M0500 Circlip(6g9)	Buy now

Oil Pan



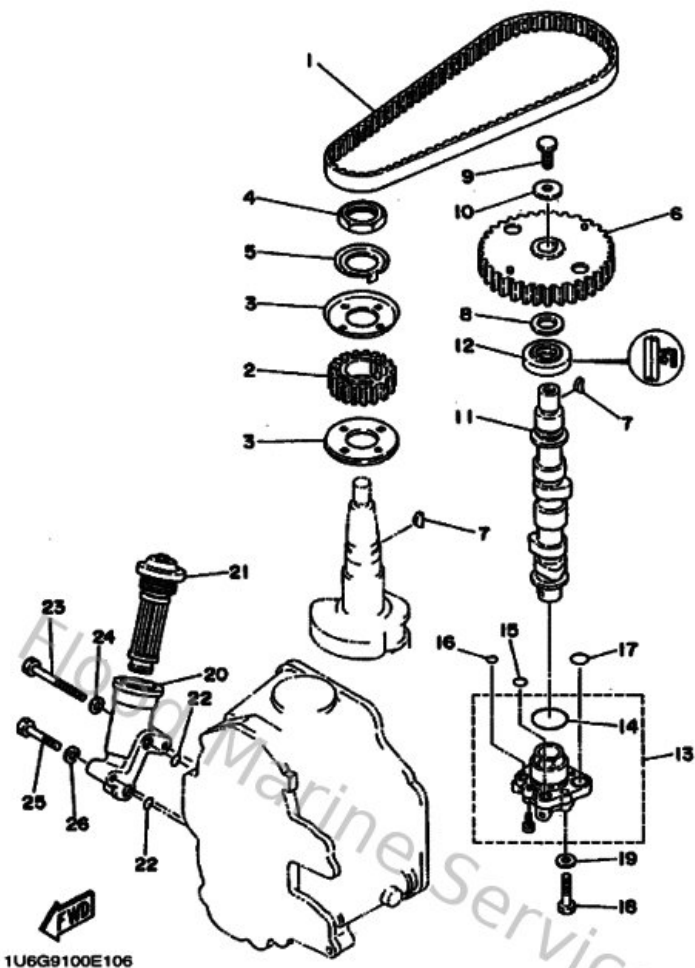
Ref	Part	
1	6G8115750000 Relief valve ass'y	Buy now
2	9321012M6200 O-ring (6g8)	Buy now
3	6G8153790000 Seal	Buy now
4	6G8134870000 Guide, Oil Hose	Buy now
5	985800501200 Screw, pan head (646)	Buy now
6	929900560000 Washer, plain (646)	Buy now
7	6G815311030D Oil pan	Buy now
8	6G815312A100 Gasket, oil pan	Buy now
9	6G8451270000 Seal	Buy now
10	970850601000 Bolt	Buy now
11	929950610000 Washer(6a1)	Buy now
12	6G8134210000 Strainer 2	Buy now
13	6G8153160000 Damper 1	Buy now
14	9010506M3300 Bolt (6g8)	Buy now
15	6G8134710000 Plug, drain	Buy now

Oil Pan



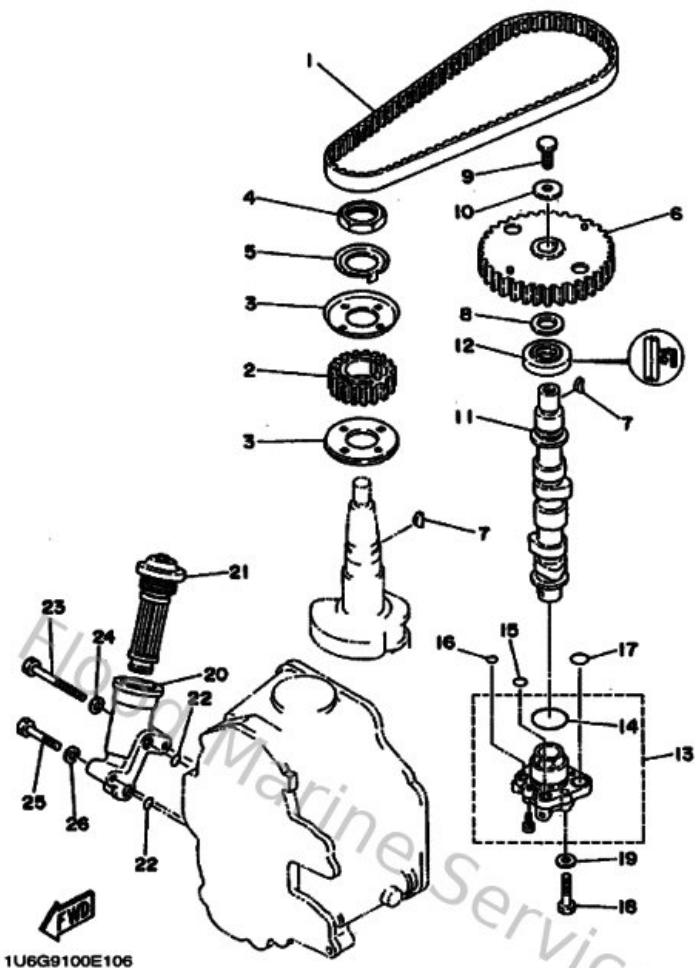
Ref	Part	
16	9321016M6400 O-ring (m124)	Buy now
17	6G8153620400 Plug, oil level	Buy now

Oil Pump



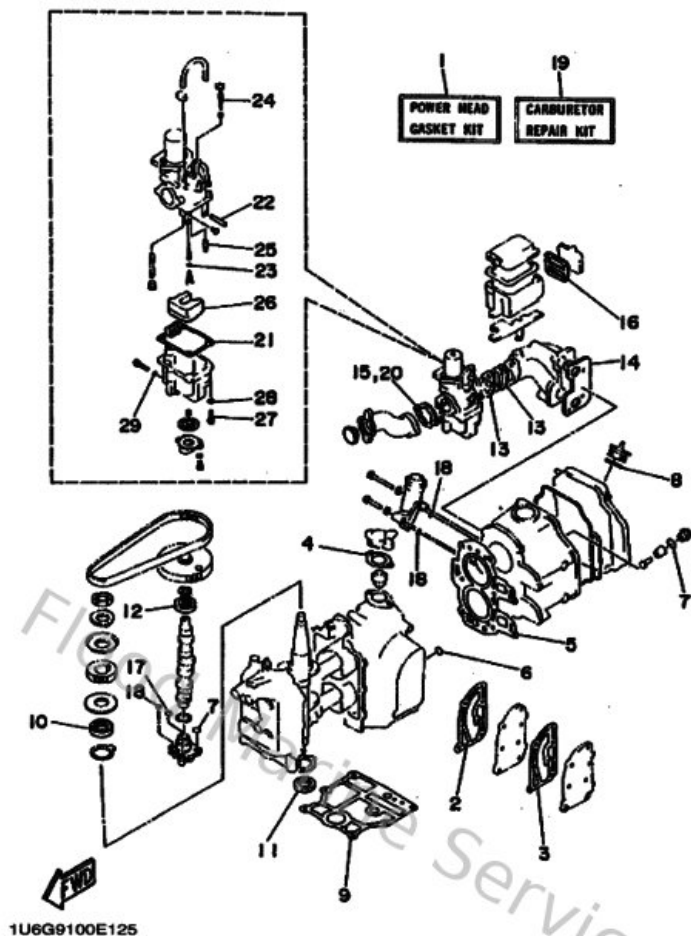
Ref	Part	
1	6G8462410000 Belt	Buy now
2	6G8115360094 Gear Drive	Buy now
3	6G8115570000 Washer 1	Buy now
4	9017024M0900 Nut (6g8)	Buy now
5	6G8115870000 Washer, lock	Buy now
6	6G8115370094 Gear, Driven	Buy now
7	902800301700 Key woodruff 146115450000	Buy now
8	902011320100 Washer 6474283300	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	6G8121710000 Shaft Cam	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G8133000200 Oil pump assembly	Buy now
14	932102780600 O-ring	Buy now
15	9321010M6100 O-ring (6g8)	Buy now

Oil Pump



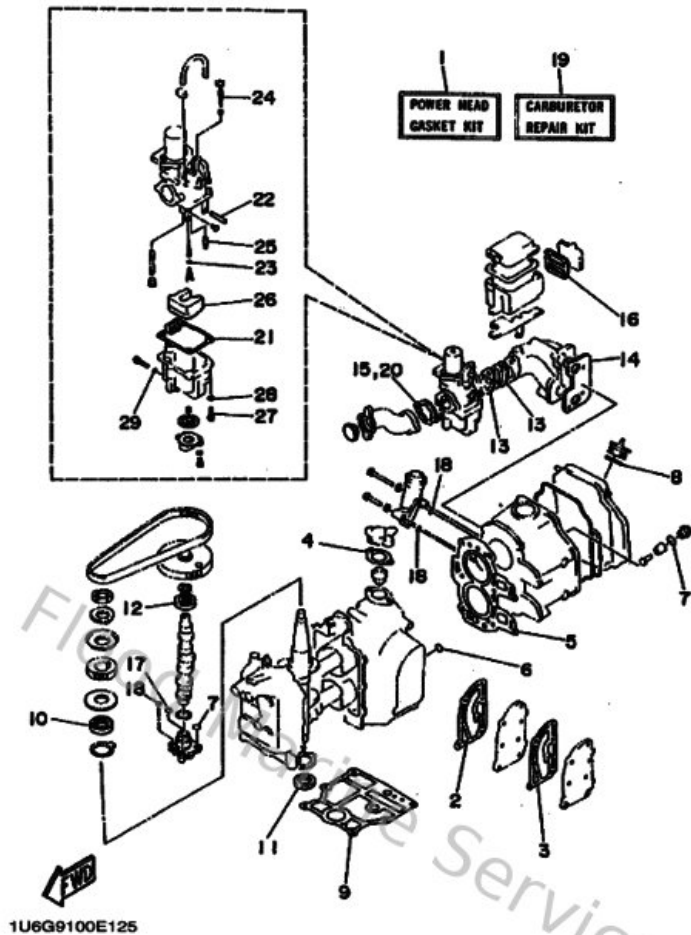
Ref	Part	
16	9321009M0100 O-ring (664)	Buy now
17	9321013M6300 O-ring (6g8)	Buy now
18	970950602500 Bolt	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6G813442001S Housing, Oil Filter	Buy now
21	6G8134400000 Element assembly, oil cleaner	Buy now
23	973130605000 Bolt, hexagon	Buy now
25	970950603000 Bolt(jf7)	Buy now

Repair Kit 1



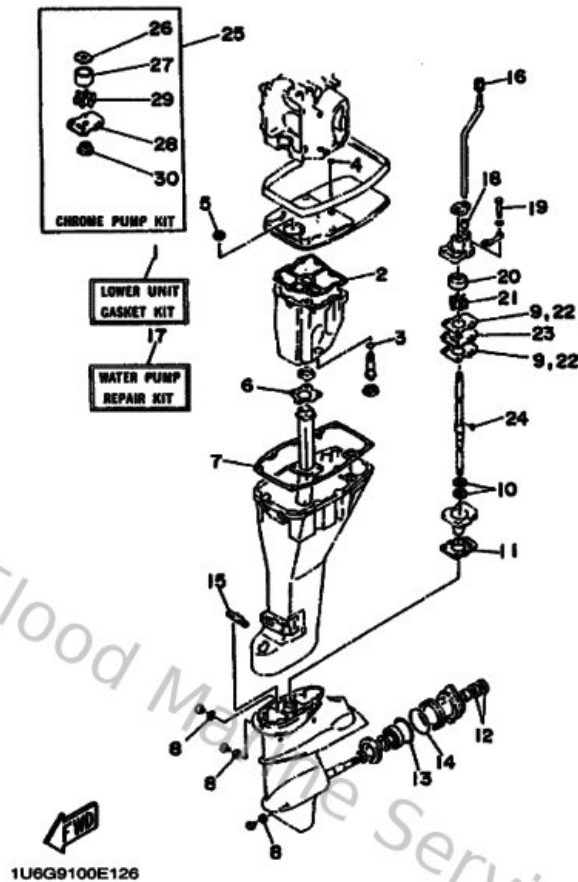
Ref	Part	
1	6G8W0001A300 Gasket kit, power unit	Buy now
2	6G8411120200 Gasket, exhaust inner cover	Buy now
3	6G8411140000 Gasket, exhaust outer cover	Buy now
4	6G812414A000 Gasket, cover	Buy now
5	6G811181A000 Gasket, cylinder head 1	Buy now
6	9321011M5900 O-ring (6g8)	Buy now
7	9321013M6300 O-ring (6g8)	Buy now
8	932102507000 O-ring (437)	Buy now
9	6G811351A000 Gasket, cylinder	Buy now
10	9310230M2200 Oil seal (6g8)	Buy now
11	9310125M2400 Oil seal (6g8)	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G813646A000 Gasket,intake manifold 2	Buy now
14	6G8136450000 Gasket, intake manifold	Buy now
15	6G814198A000 Gasket	Buy now

Repair Kit 1



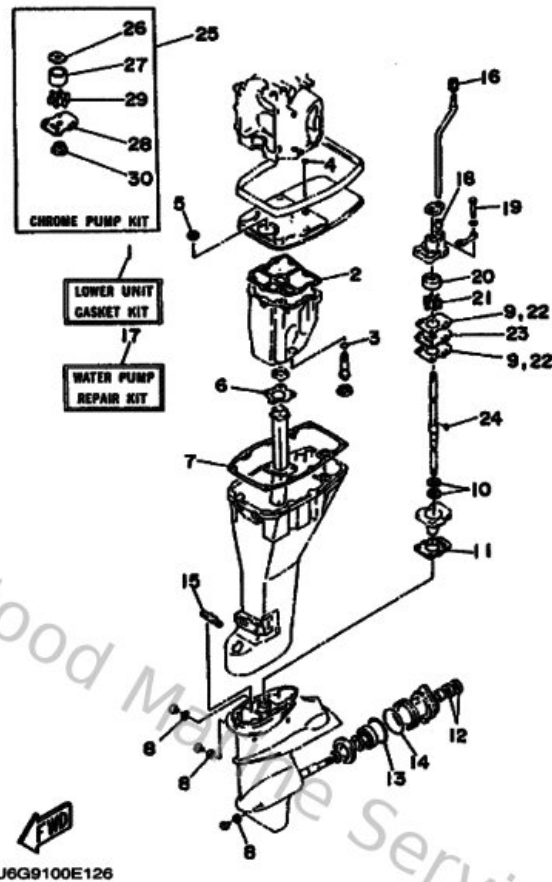
Ref	Part	
16	6G8153740000 Gasket, breather	Buy now
17	9321010M6100 O-ring (6g8)	Buy now
18	9321009M0100 O-ring (664)	Buy now
19	6G8W00930300 Carburetor repair set	Buy now
21	6G8143840100 Gasket, float chamber	Buy now
22	647143861000 Pin, float	Buy now
23	654141980000 Gasket	Buy now
24	6G8143230000 Screw, air adjusting	Buy now
25	6G8143920000 Valve, needle	Buy now
26	6G8143850000 Float assembly	Buy now
27	985800401400 Screw, pan head(ga5)	Buy now
28	929900410000 Ybs67-4 washer, spring	Buy now
29	5Y1143970000 O-ring	Buy now

Repair Kit 2



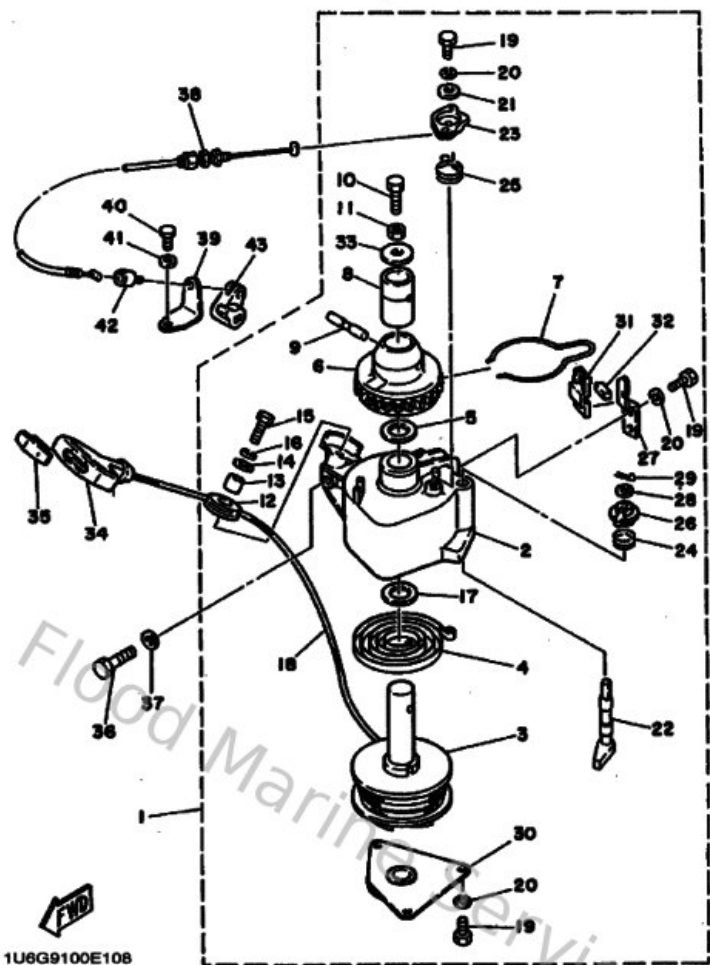
Ref	Part	
1	6G9W0001C400 Gasket Kit, Lower Unit	Buy now
2	6G815312A100 Gasket, oil pan	Buy now
3	9321016M6400 O-ring (m124)	Buy now
4	9321008M6000 O-ring (6g8)	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	6G841133A000 Gasket,exhaust manifold 1	Buy now
7	6G845113A000 Gasket,upper casing	Buy now
8	904300800300 Gasket	Buy now
9	68244315A000 Gasket,water pump 1	Buy now
10	931012004800 Oil seal (20x30x6-648)	Buy now
11	68345315A000 Packing,lower casing	Buy now
12	931011705400 Oil seal (17x30x6-650)	Buy now
13	9321057M0900 O-ring (683)	Buy now
14	9321056M8000 O-ring(6j8)	Buy now
15	682453750100 Damper, seal	Buy now

Repair Kit 2



Ref	Part	
16	626443650100 Damper, water seal 1	Buy now
17	682W0078A100 Water pump repair kit	Buy now
18	682443650000 Damper, water seal 1	Buy now
19	970950604000 Bolt (682)	Buy now
20	682443220000 Insert, cartridge	Buy now
21	682443520100 Impeller	Buy now
23	682443230000 Outer plate, cartridge	Buy now
24	902800302400 Key, woodruff(662)	Buy now
26	682443214000 Inner Plate Cartridge(Chrome)	Buy now
27	682443224000 Insert, cartridge(chrome)	Buy now
28	682443234000 Outer plate, cartridge(chrome)	Buy now
30	682453440000 Cover, oil seal	Buy now

Starter

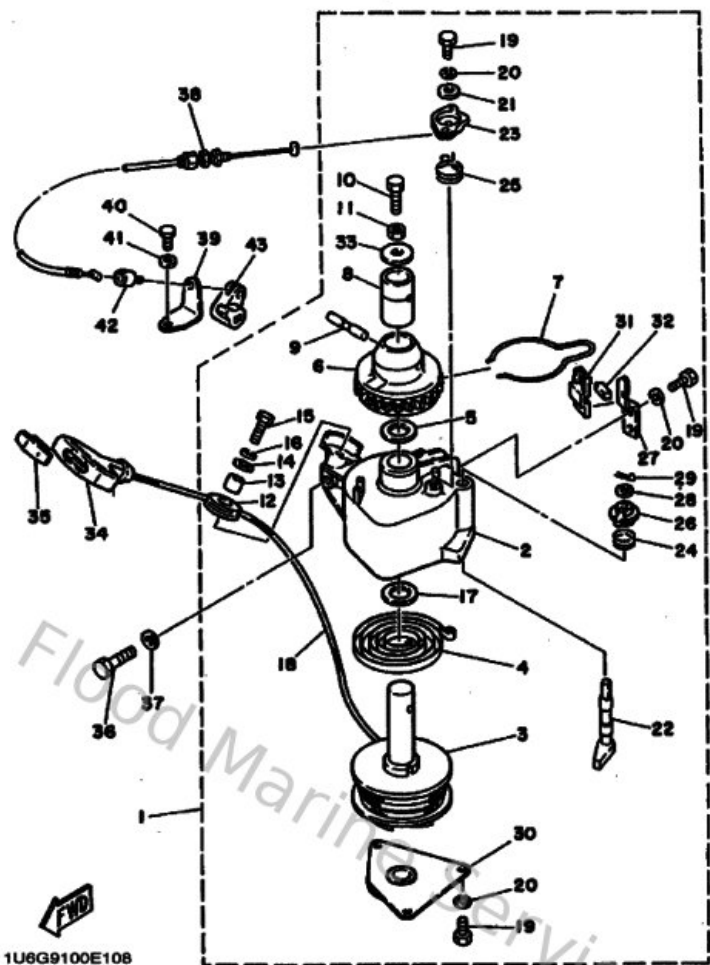


1U6G9100E108

* CUT FROM 50M ROLLS, PART NO.90890-44373, CUTTING LENGTH 1.85M

Ref	Part	
1	6G8157101000 Starter assembly	Buy now
4	6G8157130000 Spring Starter	Buy now
5	6G8157190000 Washer, Thrust	Buy now
6	6G8157230000 Pulley, Starter	Buy now
7	6G8157150000 Spring Drive Plate	Buy now
8	6G8157540000 Bushing 2	Buy now
9	6G8157270000 Pin 1	Buy now
10	6G8157680000 Bolt	Buy now
11	953030870000 Nut(661)	Buy now
12	6F5157520000 Roller, wire	Buy now
13	6F5157530000 Bushing 1	Buy now
14	6F5157910000 Washer, lock	Buy now
15	970150602500 Bolt	Buy now
16	929950610000 Washer(6a1)	Buy now
17	6G8157390000 Washer, Thrust	Buy now

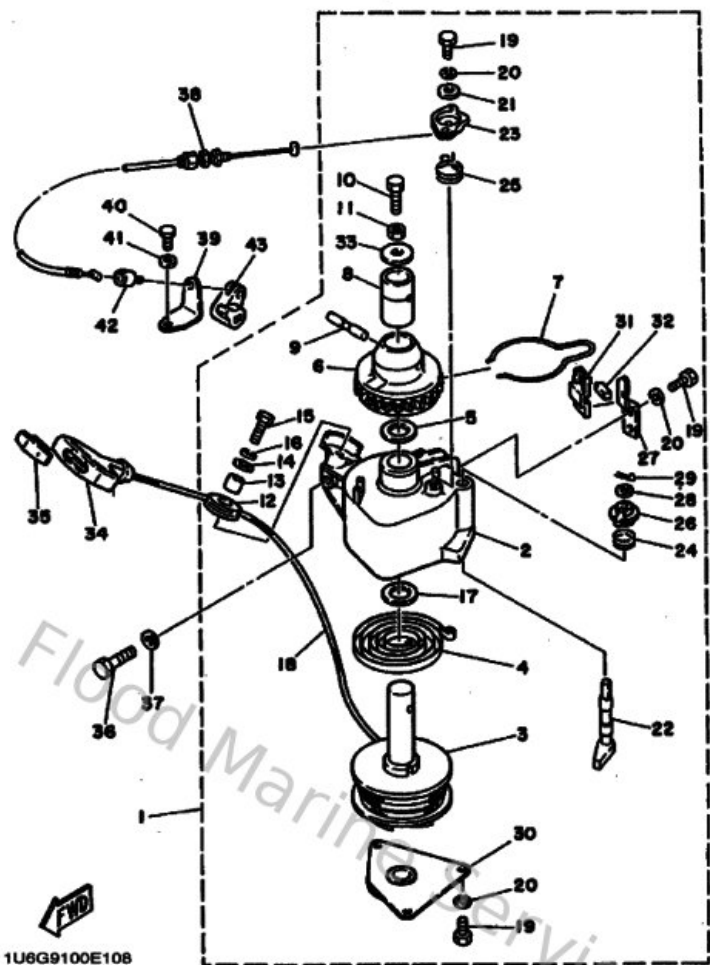
Starter



* CUT FROM 50M ROLLS, PART NO.90890-44373, CUTTING LENGTH 1.85M

Ref	Part	
19	970130501200 Bolt, hexagon	Buy now
20	929900510000 Ybs67-5 washer, spring	Buy now
21	6G8157260000 Washer, Flat	Buy now
22	6G8157940000 Stopper	Buy now
23	6G8157460000 Arm	Buy now
24	6G8157670000 Spring	Buy now
25	6G8157340000 Spring, Return	Buy now
26	6G8157470000 Link	Buy now
27	6G8157160000 Plate, Drive	Buy now
28	929900620000 Ybs66-6 washer, plain	Buy now
29	914901602000 Pin, cotter (e57)	Buy now
30	6G8157120000 Cover, Starter Case	Buy now
32	6G8157890000 Damper	Buy now
33	6G8157420000 Washer, flat 1	Buy now
34	6G1157550000 Handle, starter	Buy now

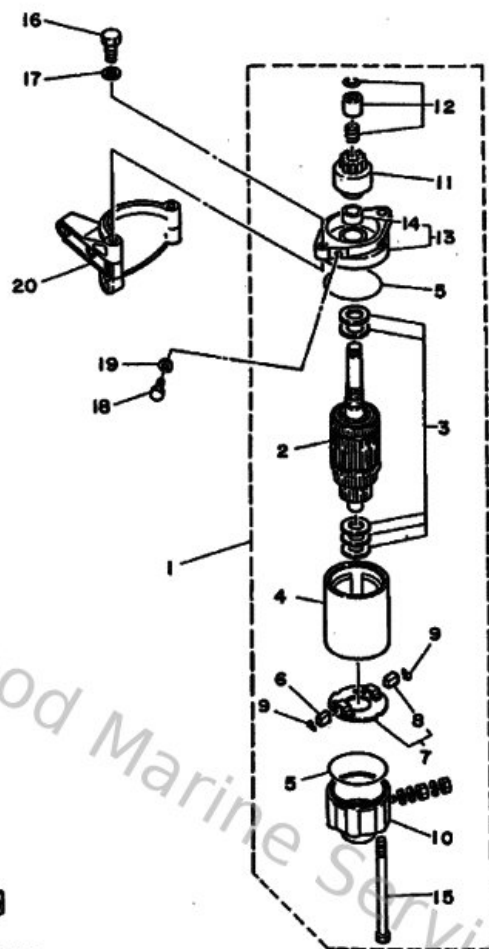
Starter



* CUT FROM 50M ROLLS, PART NO.90890-44373, CUTTING LENGTH 1.85M

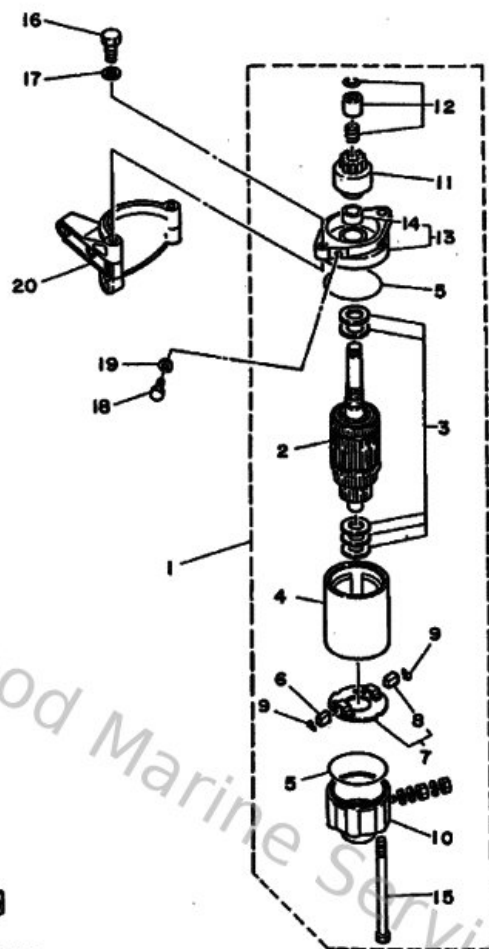
Ref	Part	
35	689157790100 Cover	Buy now
36	970130803000 Bolt	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	6G8157700000 Wire comp., starter stop	Buy now
39	6G8157710000 Stay 1	Buy now
40	970800601200 Bolt(gh1)	Buy now
41	929900660000 Washer, plain (646)	Buy now
42	6G8157720000 Stay 2	Buy now
43	6G8441250000 Lever, Shift Rod	Buy now

Starting Motor



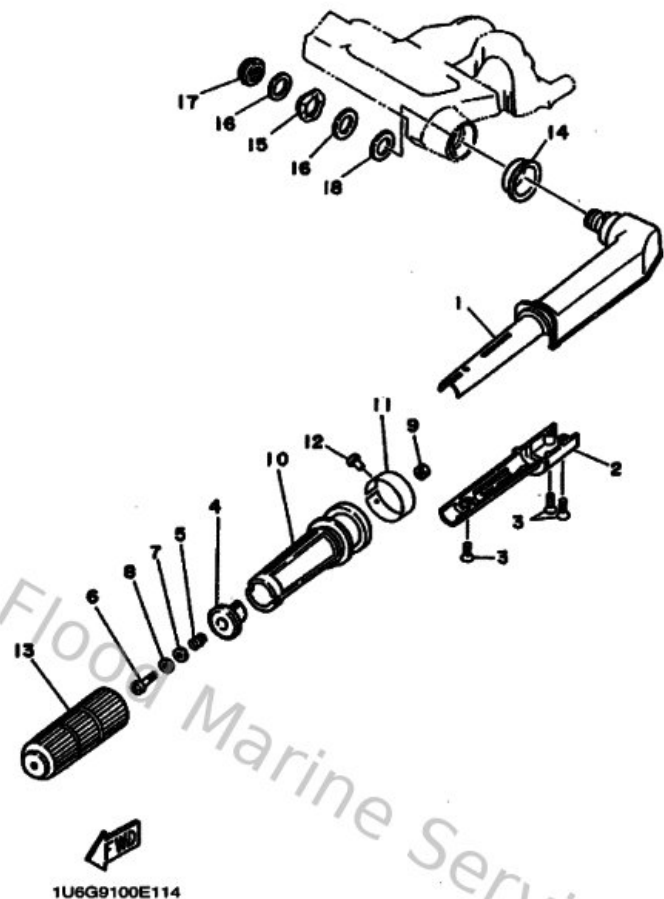
Ref	Part	
1	6G8818001100 Starting Motor assembly	Buy now
2	689818501200 Armature assembly	Buy now
3	689818091100 Washer kit	Buy now
4	689818101100 Stator ass'y	Buy now
5	689818471100 O-ring	Buy now
6	689818111100 Brush 1	Buy now
7	689818401100 Brush holder assembly	Buy now
8	689818121100 Brush 2	Buy now
9	689818131000 Spring, brush	Buy now
10	689818201100 Rear cover ass'y	Buy now
11	689818071200 Pinion assembly	Buy now
12	689818571100 Pinion stopper set	Buy now
13	6F5818301100 Front cover assembly	Buy now
14	689818310000 Metal, front	Buy now
15	689818261000 Bolt	Buy now

Starting Motor



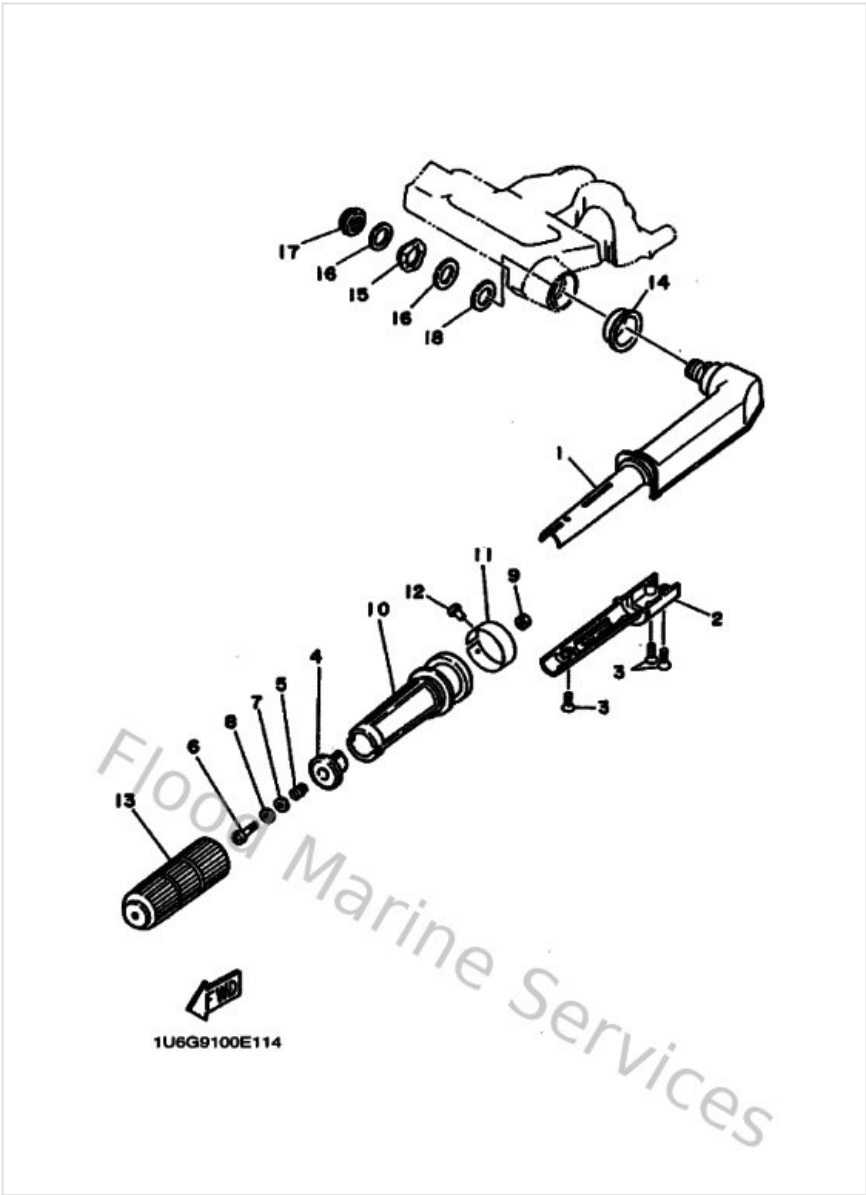
Ref	Part	
16	970130802500 Bolt (682)	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	970800801600 Bolt	Buy now
20	6G8818224094 Bracket Starting Motor	Buy now

Steering (For Usa)



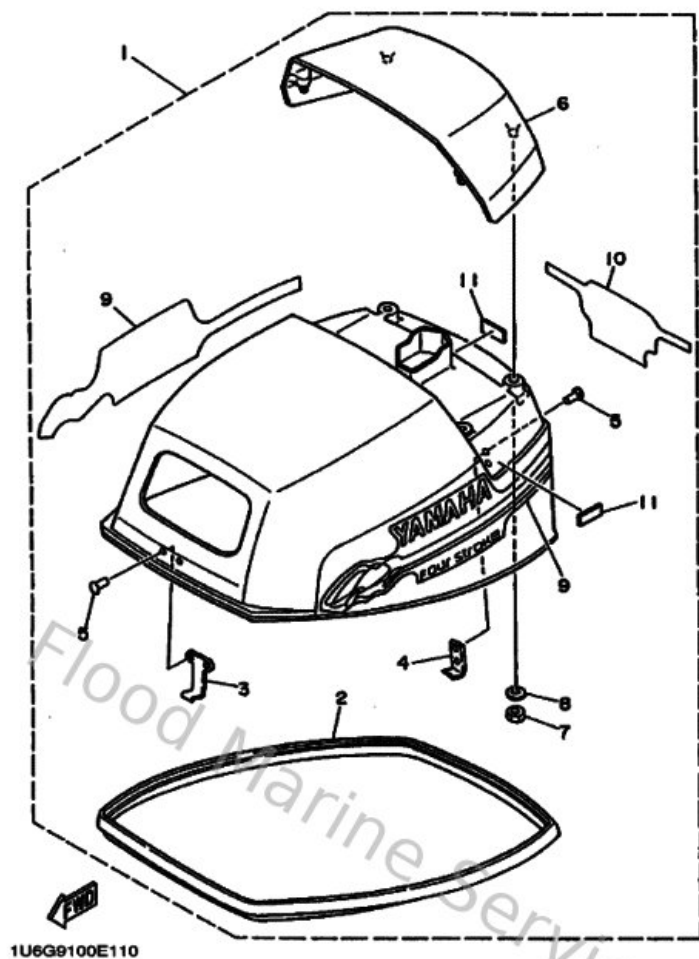
Ref	Part	
3	987800501600 Ybs53-516 screw,flat head	Buy now
4	6G8421260194 Friction, steering handle grip	Buy now
5	9050123M4200 Spring, compression (6g8)	Buy now
6	978800603000 Screw, pan head(6e0)	Buy now
7	902010604900 Washer, plate(j41)	Buy now
8	902020600700 Washer plate 626441880000	Buy now
9	9538R0670000 Nut	Buy now
10	6G8421190000 Grip, steering handle	Buy now
11	6G8421370100 Indicator, throttle	Buy now
12	9026902M0900 Rivet(6l5)	Buy now
13	6G8421770000 Rubber, handle	Buy now
14	9038633M5600 Bushing (6g8)	Buy now
15	9020620M1400 Washer, wave (6g8)	Buy now
16	9020120M0000 Washer, plate(6g8)	Buy now
17	9018520M0300 Nut, self-locking(6g8)	Buy now

Steering (For Usa)



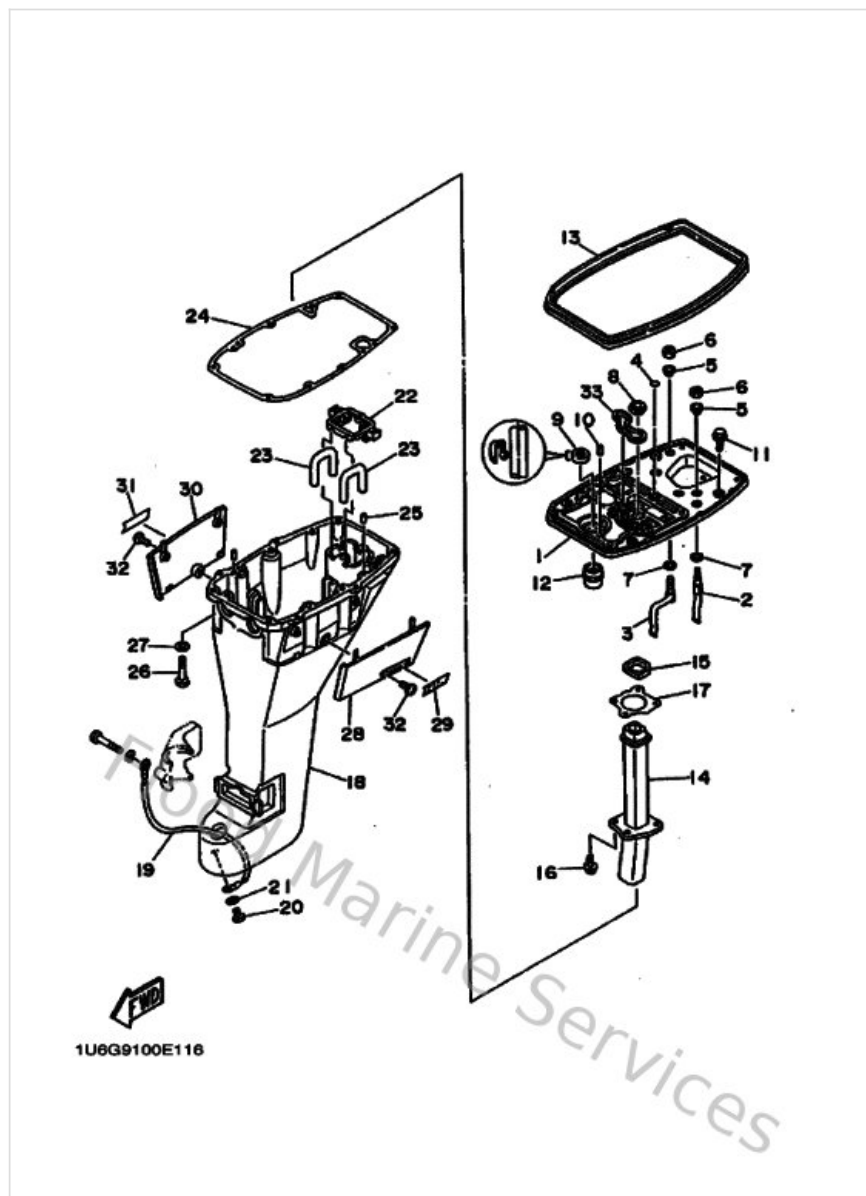
Ref	Part	
18	9020220M3300 Washer (6g8)	Buy now

Top Cowling



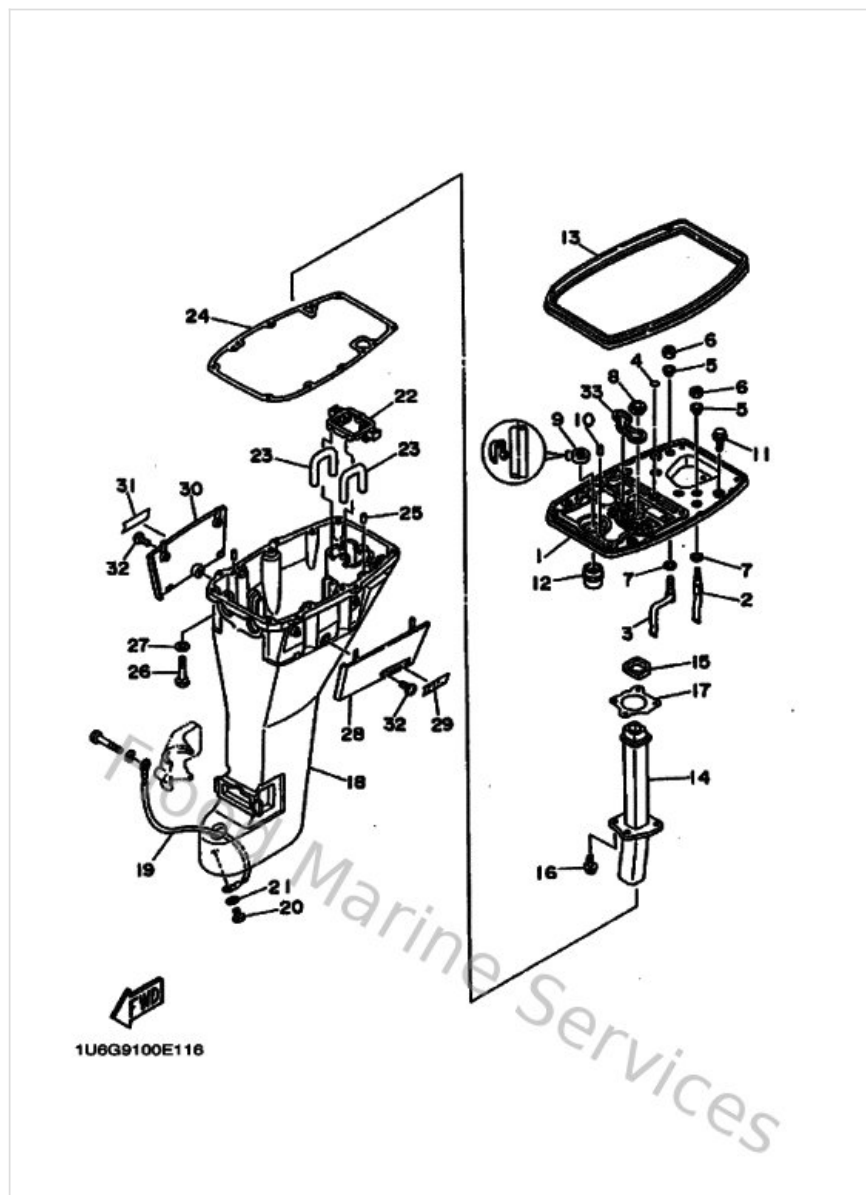
Ref	Part	
1	6G942610144D Top Cowling assembly	Buy now
2	6G8426150100 Seal	Buy now
3	6G8426510000 Hook 1	Buy now
4	6G8426520000 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	6G842613018D Molding, air duct	Buy now
7	953800670000 Nut	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	6G9W00701300 Graphic Set	Buy now
10	6G9426781300 Graphic Rear	Buy now
11	6G8426620000 Damper	Buy now

Upper Casing



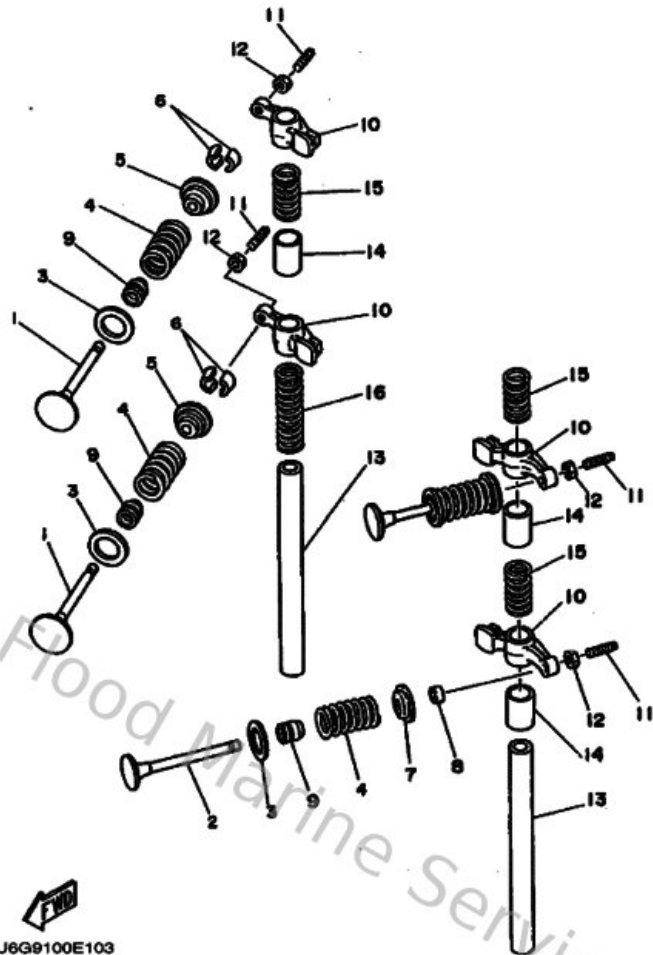
Ref	Part	
1	6G8411370494 Guide, exhaust	Buy now
2	6G8124830000 Pipe 3	Buy now
3	6G8124840000 Pipe 4	Buy now
4	9321008M6000 O-ring (6g8)	Buy now
5	9038610M7000 Bush(6g8)	Buy now
6	953801070000 Nut (682)	Buy now
7	9020210M0300 Washer, plate (683)	Buy now
8	6G8443670000 Rubber, water seal 3	Buy now
9	9310113M2700 Oil seal (6g8)	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	975950652000 Bolt(7u8)	Buy now
12	6G8451350000 Pipe 1	Buy now
13	6G8427160000 Seal	Buy now
14	6G8411310100 Manifold, ext. 1	Buy now
15	6G8411380000 Seal, exhaust 1	Buy now

Upper Casing



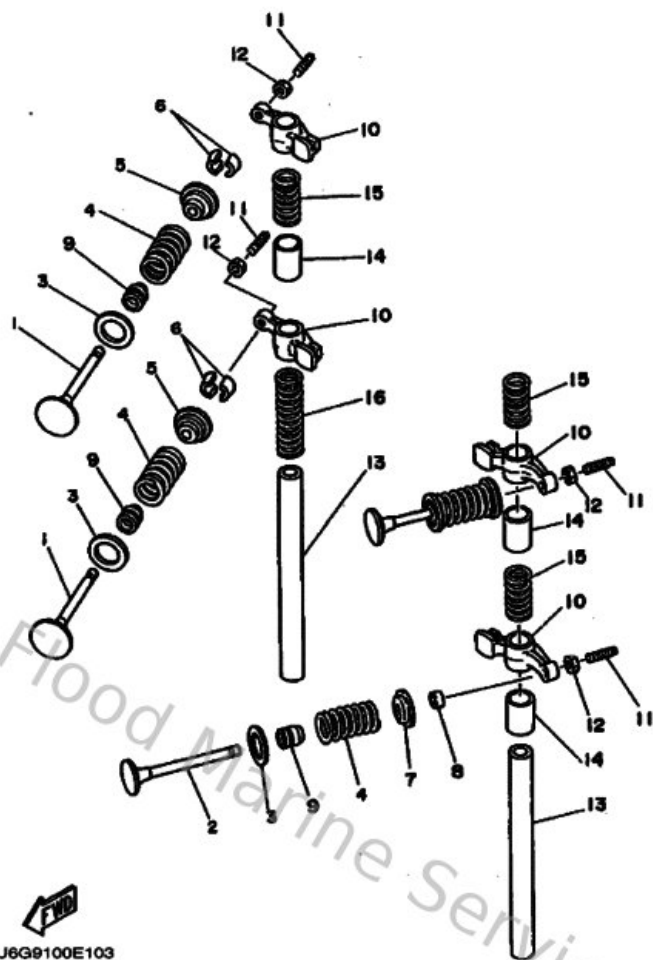
Ref	Part	
16	9010506M3300 Bolt (6g8)	Buy now
17	6G841133A000 Gasket,exhaust manifold 1	Buy now
18	6G945111034D Casing, upper	Buy now
19	6G8821490000 Wire, lead 3	Buy now
20	970950601200 Bolt(gh1)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6G8451511000 Cover, upper casing	Buy now
23	6G8451360000 Pipe	Buy now
24	6G845113A100 Gasket, upper casing	Buy now
26	970950804000 Bolt, hexagon	Buy now
27	929900860000 Washer, plain (663)	Buy now
30	6G842771004D Apron	Buy now
31	6G8427920000 Mark 2	Buy now
32	9015706M0400 Screw, pan head(62j)	Buy now
33	6G8113550000 Seal, cylinder	Buy now

Valve



Ref	Part	
1	6G8121110000 Valve, intake	Buy now
2	6G8121210100 Valve, exhaust	Buy now
3	6G8121160000 Seat, Valve Spring	Buy now
4	6G8121130000 Spring, Valve Inner	Buy now
5	6G8121170000 Retainer, Valve Spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6G8121171000 Retainer, Valve Spring	Buy now
8	6G8121530000 Lifter, valve	Buy now
9	6EEE21190000 Seal, valve stem	Buy now
10	6G8121510000 Arm, Valve Rocker	Buy now
11	6G8121590000 Screw, valve adjusting	Buy now
12	6G8121580000 Nut, lock	Buy now
13	6G8121460000 Shaft, Rocker	Buy now
14	9038713M5600 Collar (6g8)	Buy now
15	9050112M4000 Spring, compression (6g8)	Buy now

Valve



Ref	Part	
16	9050112M4100 Spring Compression (6G8)	Buy now

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