



Yamaha FL250BET 2009

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

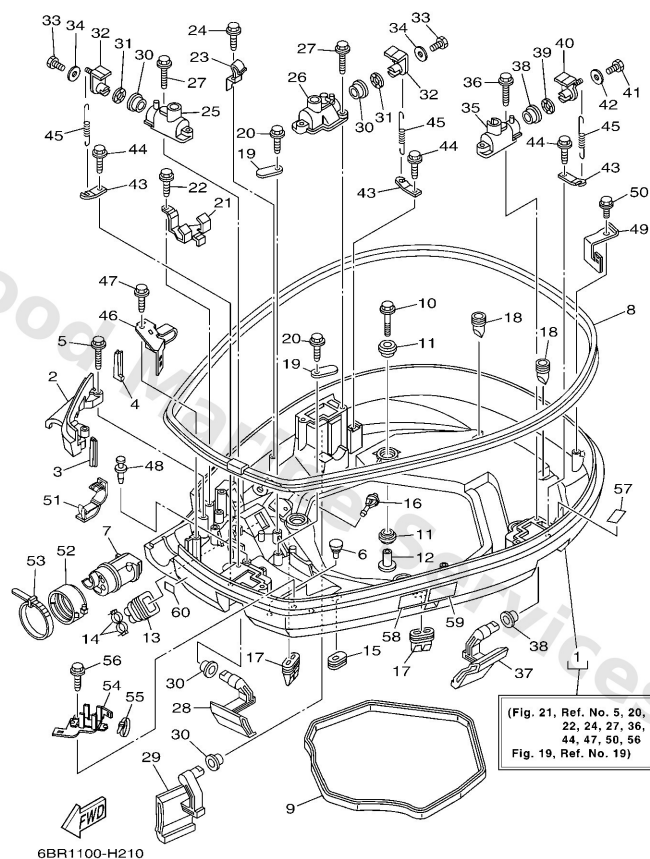
Authorised Yamaha Dealers



Contents

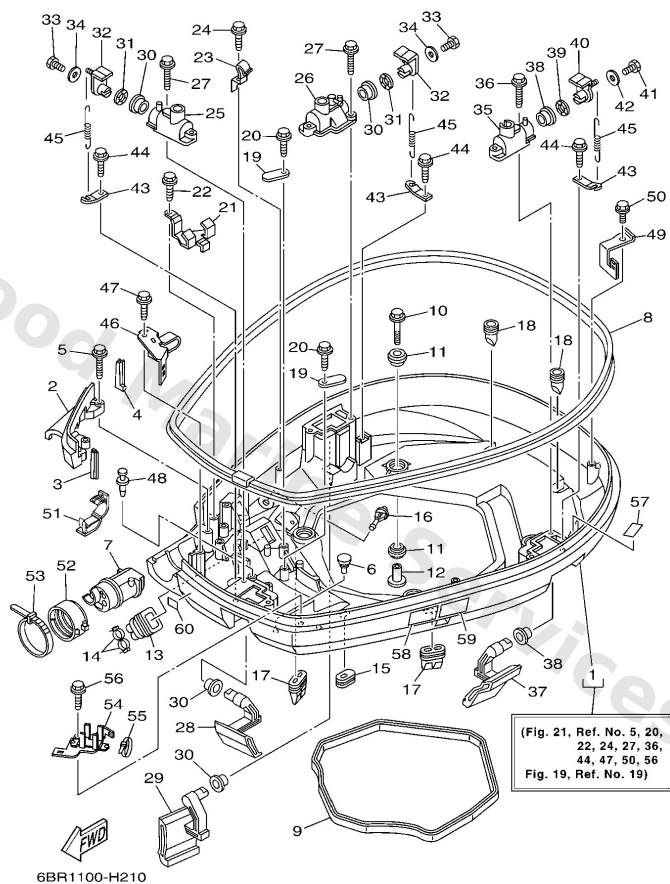
BOTTOM COWLING 1	3
BOTTOM COWLING 2	7
BRACKET 1	9
BRACKET 2	12
CONTROL	14
CRANKSHAFT & PISTON	16
CYLINDER & CRANKCASE 1	18
CYLINDER & CRANKCASE 2	22
CYLINDER & CRANKCASE 3	25
ELECTRICAL 1	27
ELECTRICAL 2	29
ELECTRICAL 3	34
FUEL 1	36
FUEL 2	39
FUEL INJECTION PUMP 1	40
FUEL INJECTION PUMP 2	43
GENERATOR	45
INTAKE 1	47
INTAKE 2	49
LOWER CASING & DRIVE 1	50
LOWER CASING & DRIVE 2	57
LOWER CASING & DRIVE 3	61
LOWER CASING & DRIVE 4	69
OIL PAN	73
POWER TRIM & TILT ASSY 1	75
POWER TRIM & TILT ASSY 2	80
REPAIR KIT 1	82
REPAIR KIT 2	84
STARTING MOTOR	87
STEERING GUIDE	89
THROTTLE BODY ASSY 1	91
THROTTLE BODY ASSY 2	93
THROTTLE BODY ASSY 3	95
TOP COWLING	96
UPPER CASING	98
VALVE	102

Bottom Cowling 1



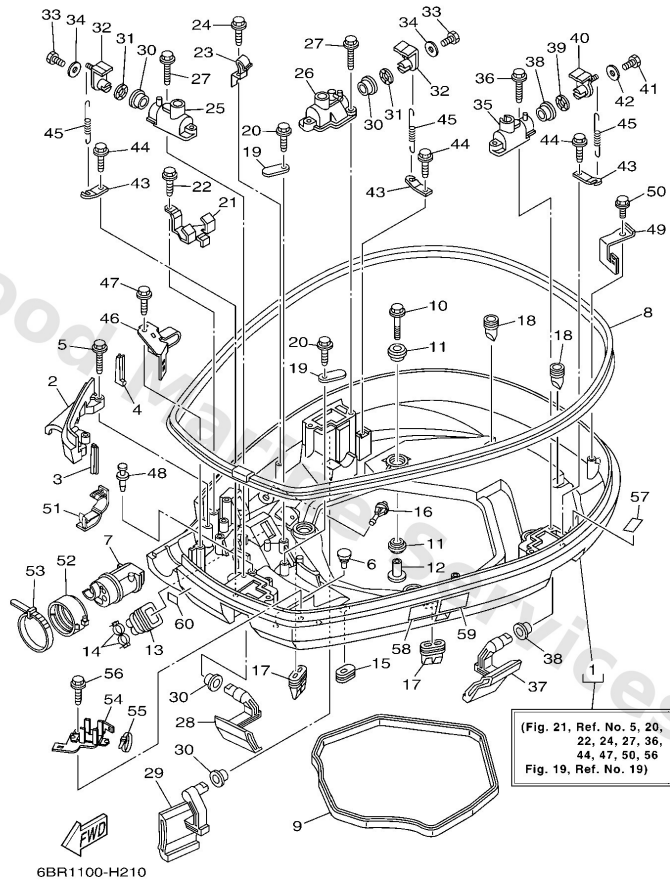
Ref	Part	
1	6BR42710008D Bottom cowling assembly	Buy now
2	6P242738008D Plate, fitting	Buy now
3	6P24271700 Rubber, seal 2	Buy now
4	6P24271800 Rubber, seal 3	Buy now
5	9010906M82 Bolt	Buy now
6	6H44274800 Grommet	Buy now
7	6BR4272500 Grommet	Buy now
8	6P24261500 Seal	Buy now
9	69J4271600 Rubber seal 1	Buy now
10	9011908M22 Bolt, with washer	Buy now
11	9048022M81 Grommet	Buy now
12	9038708M37 Collar (6e5)	Buy now
13	6H14272621 Grommet	Buy now
14	9046511M10 Clamp	Buy now
15	61A4272700 Grommet	Buy now

Bottom Cowling 1



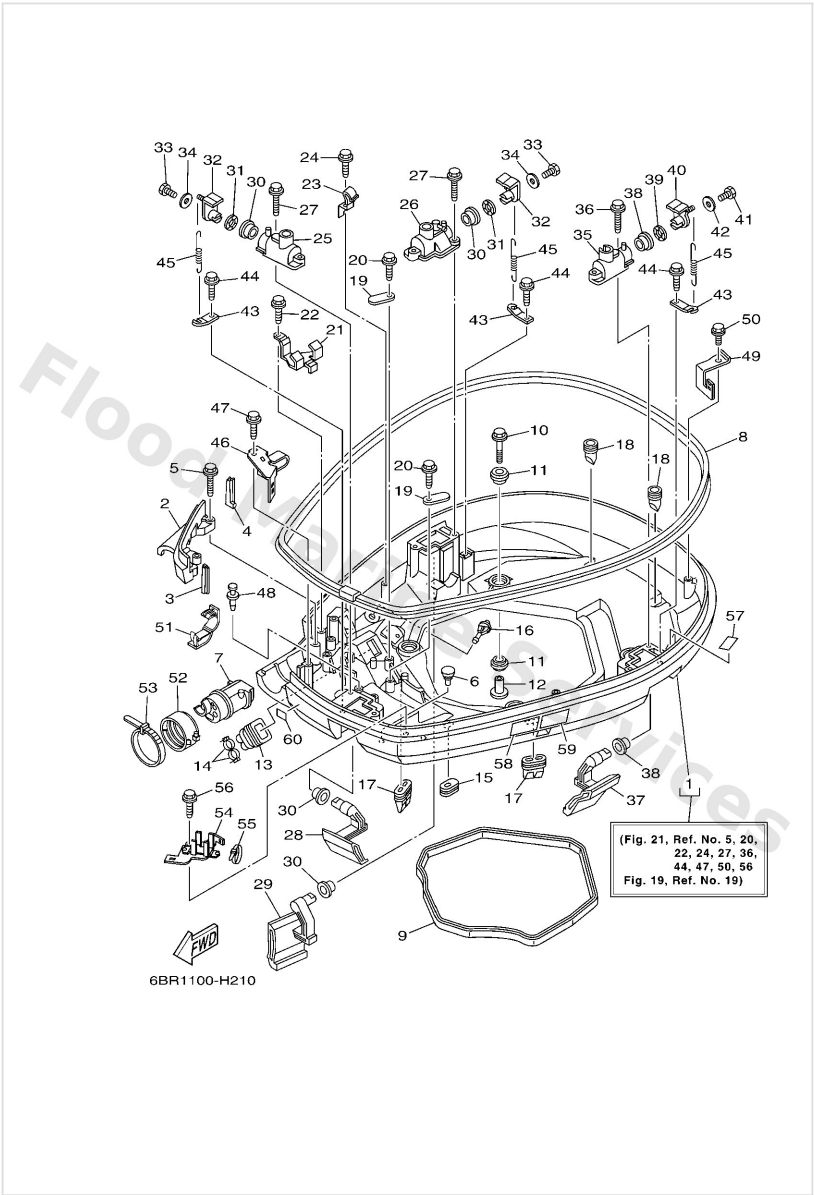
Ref	Part	
16	6P24439100 Nipple, hose	Buy now
17	69J4271700 Rubber, seal 2	Buy now
18	61A4271700 Rubber, seal 2	Buy now
19	6E58258800 Plate	Buy now
20	9010906M81 Bolt	Buy now
21	6BR4282900 Plate Clamp 2 F250B	Buy now
22	9010906M86 Bolt F250B	Buy now
23	9046208080 Clamp	Buy now
25	69J42828028D Plate, clamp	Buy now
26	6P242828008D Plate, clamp	Buy now
28	69J42815008D Lever, clamp	Buy now
29	69J42817008D Lever, clamp	Buy now
30	9038615M73 Bush(6l2)	Buy now
31	9020615M18 Washer, wave(6l2)	Buy now
32	63P4281801 Lever, clamp	Buy now

Bottom Cowling 1



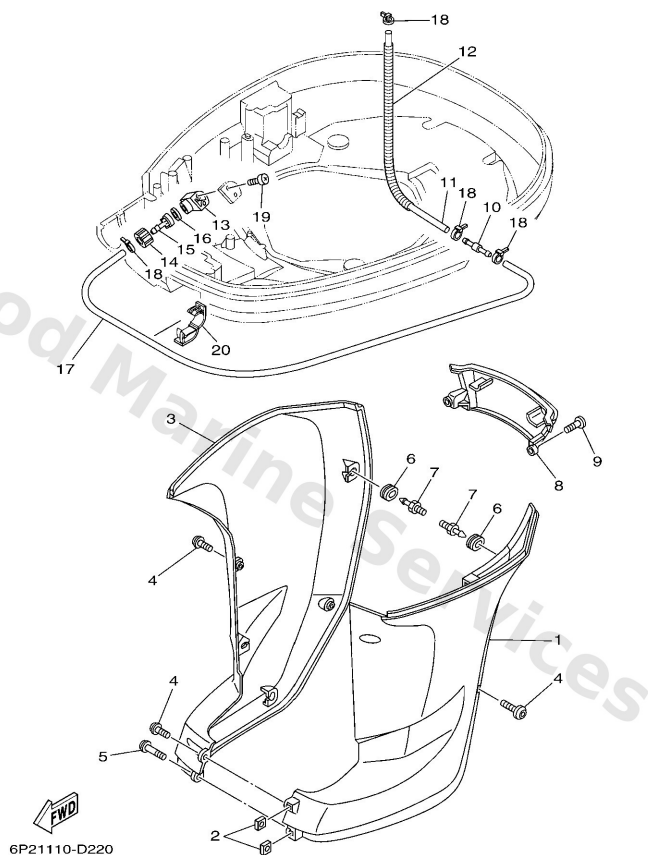
Ref	Part	
33	9709506020 Bolt(7u8)	Buy now
34	9020106068 Washer,plate (6k8)	Buy now
35	68F42828108D Plate, clamp	Buy now
37	69J42816008D Lever, clamp	Buy now
40	68V4281801 Lever, clamp	Buy now
43	64D4314400 Hook, spring	Buy now
45	9050618M40 Spring, tension	Buy now
46	6BR4274300 Bracket	Buy now
48	9026905005 Rivet	Buy now
49	69J8366G01 Bracket 3	Buy now
51	9046418001 Clamp	Buy now
52	68F4275300 Fastner AP	Buy now
53	9046420258 Clamp AP	Buy now
54	6BR8259400 Clamp	Buy now
55	9046513M24 Band, switch cord	Buy now

Bottom Cowling 1



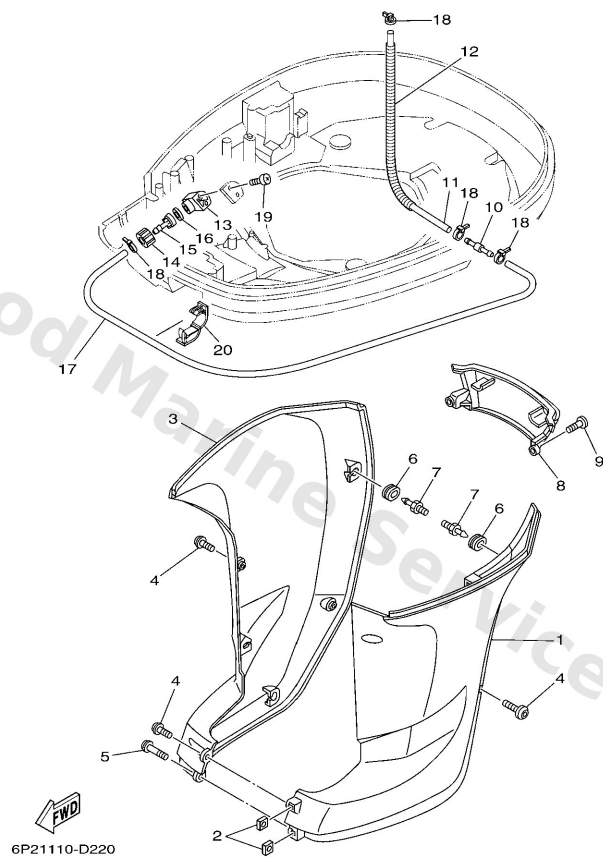
Ref	Part	
57	68V8237700 Label	Buy now
58	6AH4279440 Label, warning (ge	Buy now
59	6AH4279450 Label, warning (ge	Buy now
60	6AH8199600 Mark	Buy now

Bottom Cowling 2



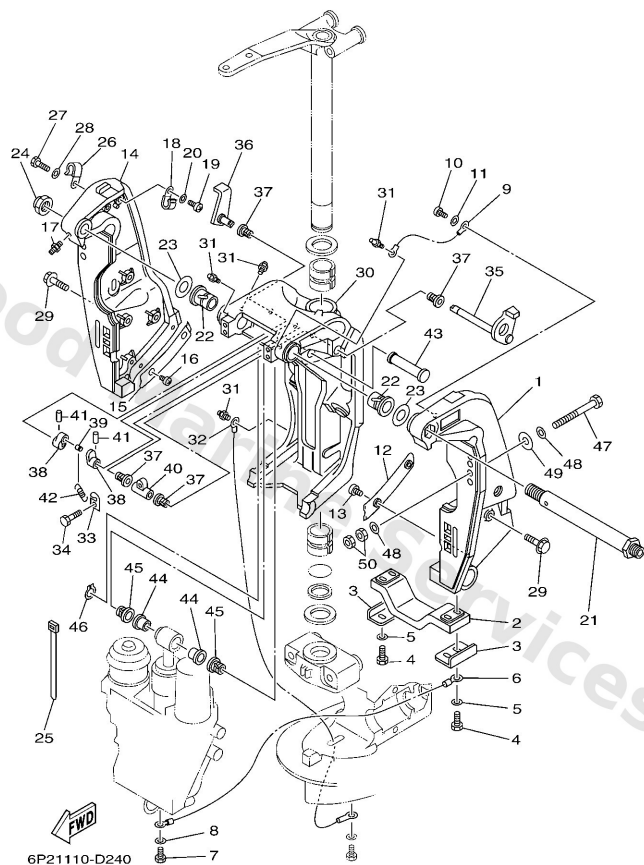
Ref	Part	
1	69J42741008D Apron	Buy now
2	9017306001 Nut, square	Buy now
3	69J42771008D Apron	Buy now
4	9011106111 Bolt,hex. socket button	Buy now
5	9011106113 Bolt,hex. socket button	Buy now
6	9048014M17 Grommet(6j8)	Buy now
7	69J4277410 Stay, apron 1	Buy now
8	69J45151008D Cover, upper casing	Buy now
10	6E52437900 Pipe, joint 4	Buy now
11	9044511M47 Hose (I390)	Buy now
12	9044713009 Hose, with spring	Buy now
13	68T1257200 Adapter	Buy now
14	6R31258100 Joint, hose 1	Buy now
15	6R31258200 Joint, hose 2	Buy now
16	6R31258300 Gasket, hose joint	Buy now

Bottom Cowling 2



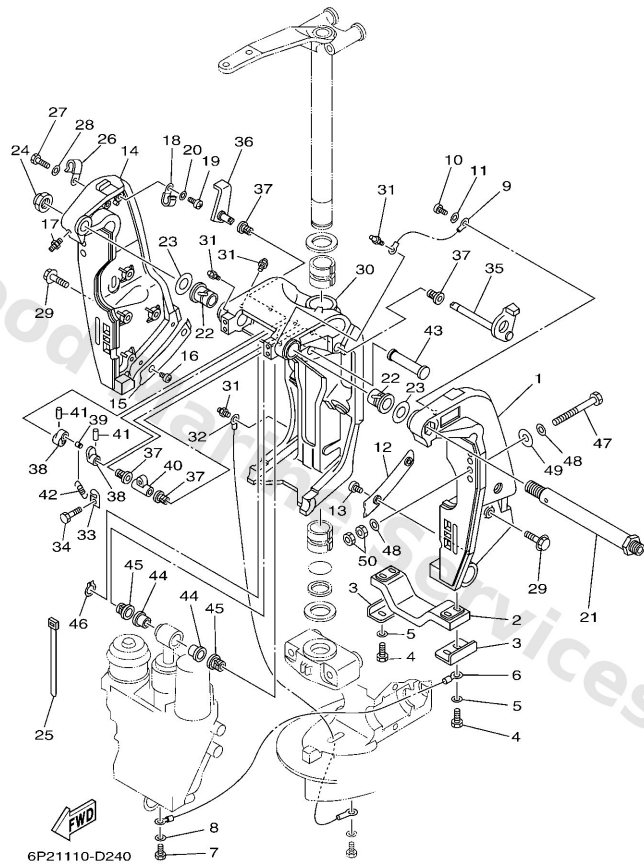
Ref	Part	
17	9044511028 Hose (I1050)	Buy now
18	9046511M10 Clamp	Buy now
19	9778060520 Screw, tapping(6k8)	Buy now
20	9046418004 Clamp	Buy now

Bracket 1



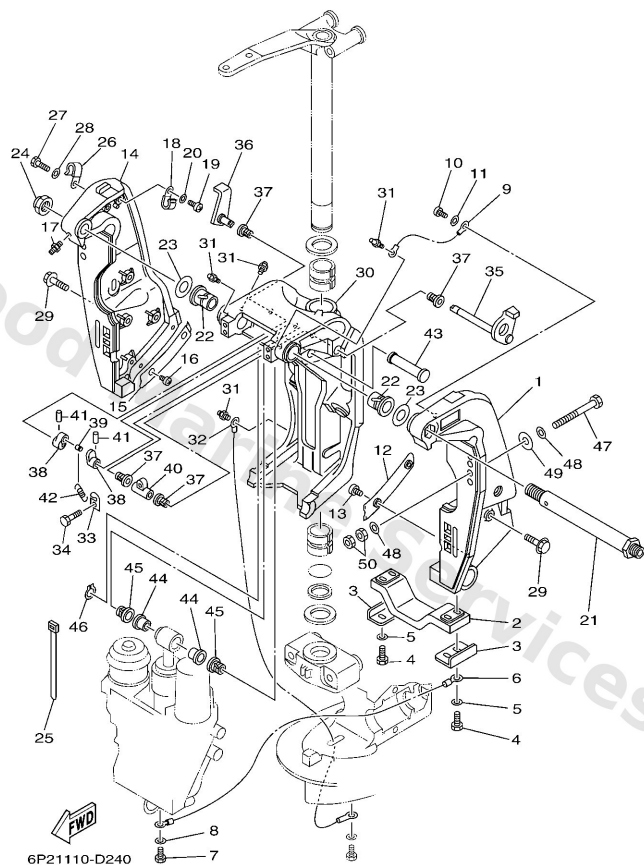
Ref	Part	
1	69J43111018D Bracket, clamp 1	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506025 Bolt	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	6H18214800 Wire, lead	Buy now
7	9709506010 Bolt	Buy now
9	6E58214800 Wire, lead 5	Buy now
10	9788506012 Screw, pan head(62j)	Buy now
12	61A4313200 Washer, friction	Buy now
13	9788506010 Screw pan head	Buy now
14	69J43112018D Bracket, clamp 2	Buy now
15	61A4313300 Washer,friction	Buy now
17	9370006M03 Nipple, grease(6a1)	Buy now
18	9046508M83 Clamp	Buy now

Bracket 1



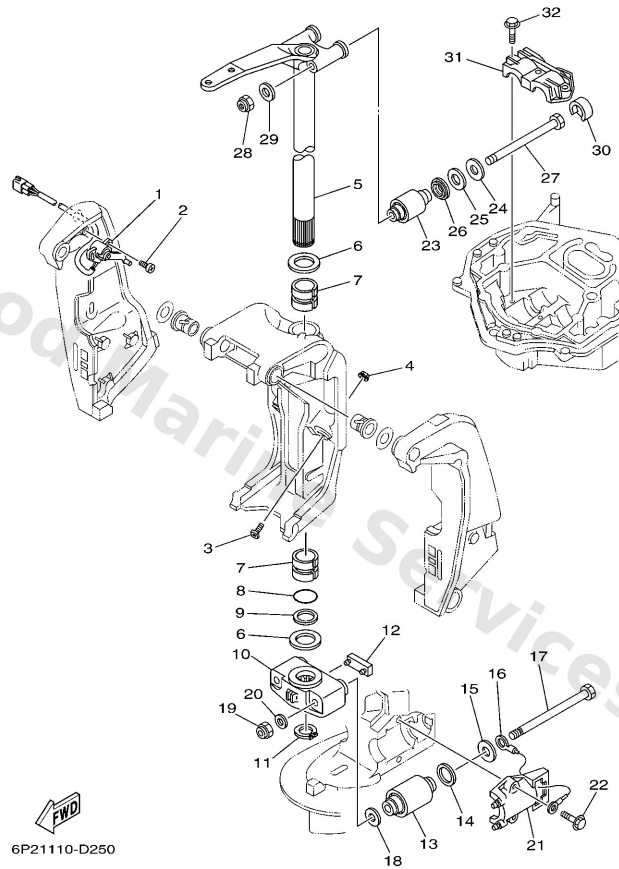
Ref	Part	
21	6R34313120 Bolt, clamp bracket	Buy now
22	9038625M31 Bushing (6e5)	Buy now
23	9020126M59 Washer, plate (6e5)	Buy now
24	9018522007 Nut, self-locking	Buy now
25	9046511M10 Clamp	Buy now
27	9709506014 Bolt(gj3)	Buy now
29	9011910024 Bolt, with washer	Buy now
30	61A43311218D Bracket, swivel 1	Buy now
32	69J8214700 Wire, lead 5	Buy now
33	6G54314400 Hook, spring	Buy now
35	61A4318110 Lever, tilt stop 1	Buy now
36	6G54318510 Lever, tilt stop 2	Buy now
37	9038610M16 Bushing (688)	Buy now
38	6G54314800 Collar, distance	Buy now
39	9024906M19 Pin(6e5)	Buy now

Bracket 1



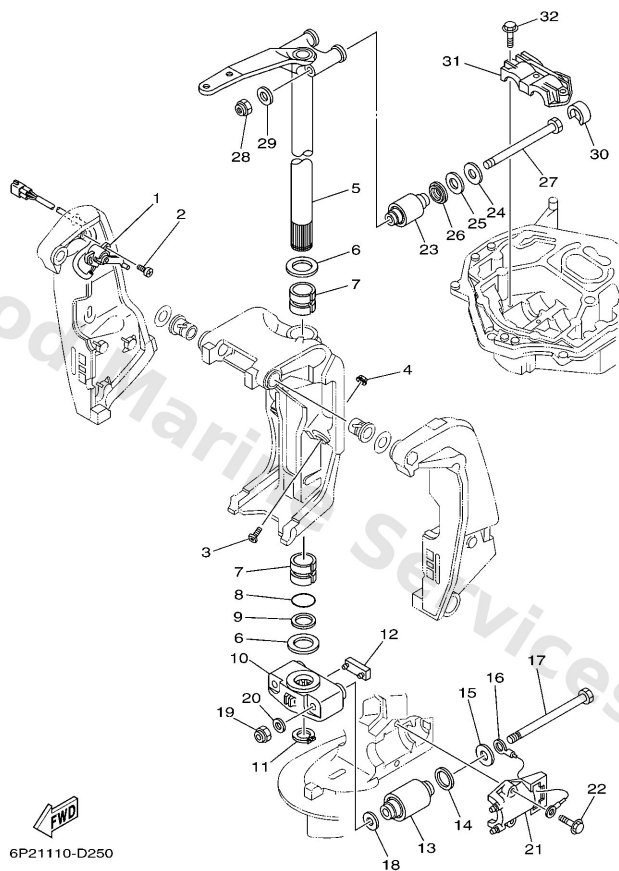
Ref	Part	
40	9038710M02 Collar(6e5)	Buy now
41	9169030020 Pin, spring (6h4)	Buy now
42	9050616003 Spring, tension	Buy now
43	6E54312602 Pin, upper shock mount	Buy now
44	9038618M63 Bush(6e5)	Buy now
45	9038618M14 Bushing (6e5)	Buy now
46	9341018M02 Circlip (6f2)	Buy now
47	9010112M05 Bolt (l:130mm)	Buy now
48	9020113M01 Washer, plate(6e5)	Buy now
49	9020112M05 Washer, plate(663)	Buy now
50	9538012600 Nut (707)	Buy now

Bracket 2



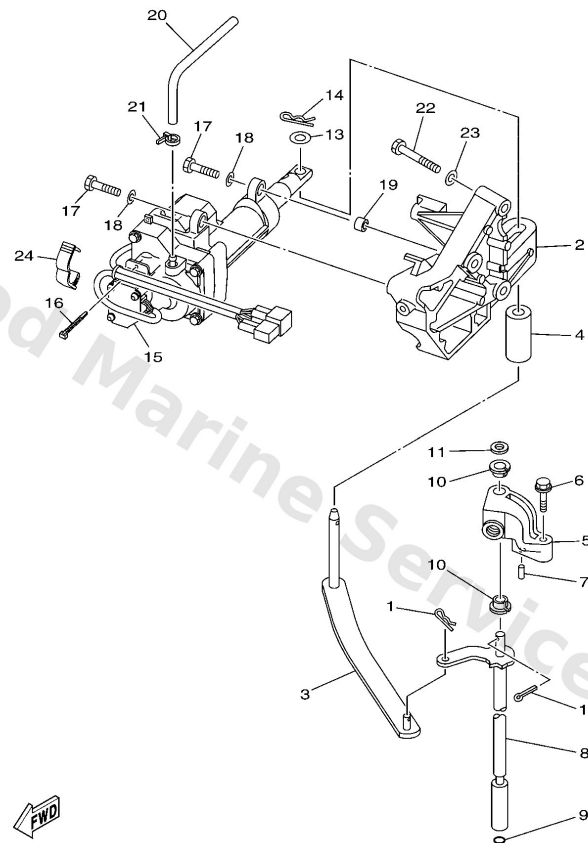
Ref	Part	
1	69J8367210 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	61A4337600 Bolt, thrust receiver	Buy now
4	9578010300 Nut, nylon (6e5)	Buy now
5	69J42510008D Steering bracket assembly	Buy now
6	9020140M00 Washer, plate(61a)	Buy now
7	9038639M89 Bush(61a)	Buy now
8	9321035321 O-ring (3m7)	Buy now
9	9020240M47 Washer, plate(61a)	Buy now
10	69J44551008D Housing, lower mount rubber 1	Buy now
11	9341037M04 Circlip (6e5)	Buy now
12	61A4457500 Damper, lower mount rubber	Buy now
13	60X445550094 Mount damper, lower side	Buy now
14	9020232M19 Washer, plate (6e5)	Buy now
15	9020116016 Washer, plate	Buy now

Bracket 2



Ref	Part	
16	6E58214900 Wire, lead 3	Buy now
17	9010114002 Bolt	Buy now
18	9020115M58 Washer, plate (6e5)	Buy now
19	9018514M00 Nut, self-locking(61a)	Buy now
20	9299514600 Washer (6e5)	Buy now
21	61A4455201CA Housing, lower mount rubber	Buy now
22	9011910024 Bolt, with washer	Buy now
23	69J445140094 Mount damper, upper side	Buy now
24	9020116015 Washer, plate	Buy now
25	9020228M46 Washer, plate(61a)	Buy now
26	69J4453200 Stopper, upper mount	Buy now
27	9010114003 Bolt	Buy now
30	69J4453300 Damper, upper mount rubber	Buy now
31	61A445110194 Cover, upper mount	Buy now

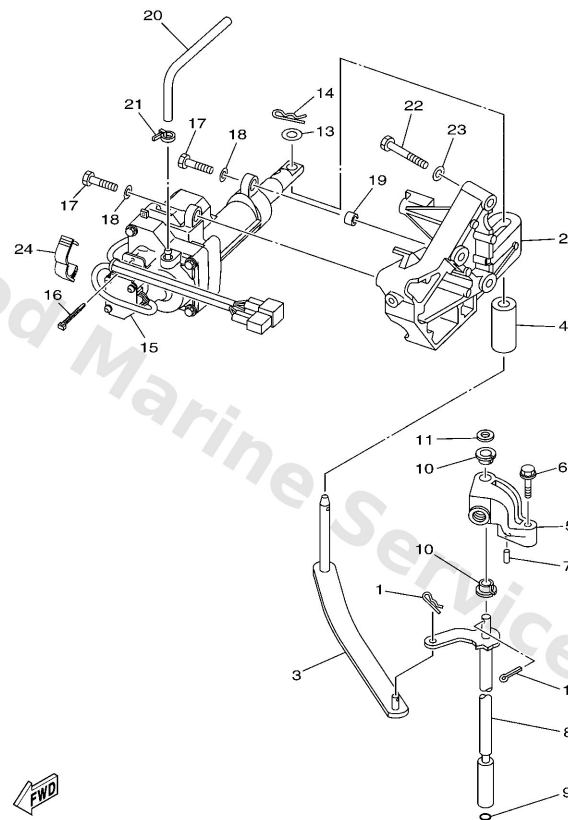
Control



6BR1110-H230

Ref	Part	
1	9046818008 Clip 620436610000	Buy now
2	6BR441760094 Bracket	Buy now
3	6BR4412100 Lever, shift rod	Buy now
4	6BR4412200 Bushing, shift rod lever	Buy now
5	69J441180094 Bracket	Buy now
6	9757506535 Bolt, hexagon w/w deep recess	Buy now
7	9169030010 Pin, spring (663)	Buy now
8	6BR4412000 Handle gear shift assembly X(25.3")	Buy now
8	6BR4412010 Handle gear shift assembly U(30.3")	Buy now
9	9321009165 O-ring	Buy now
10	9038690M90 Bush(61a)	Buy now
11	9020109M02 Washer, plate(61a)	Buy now
12	9149020015 Pin, cotter (648)	Buy now
13	9020111008 Washer, plate	Buy now
14	90468180A0 Clip	Buy now

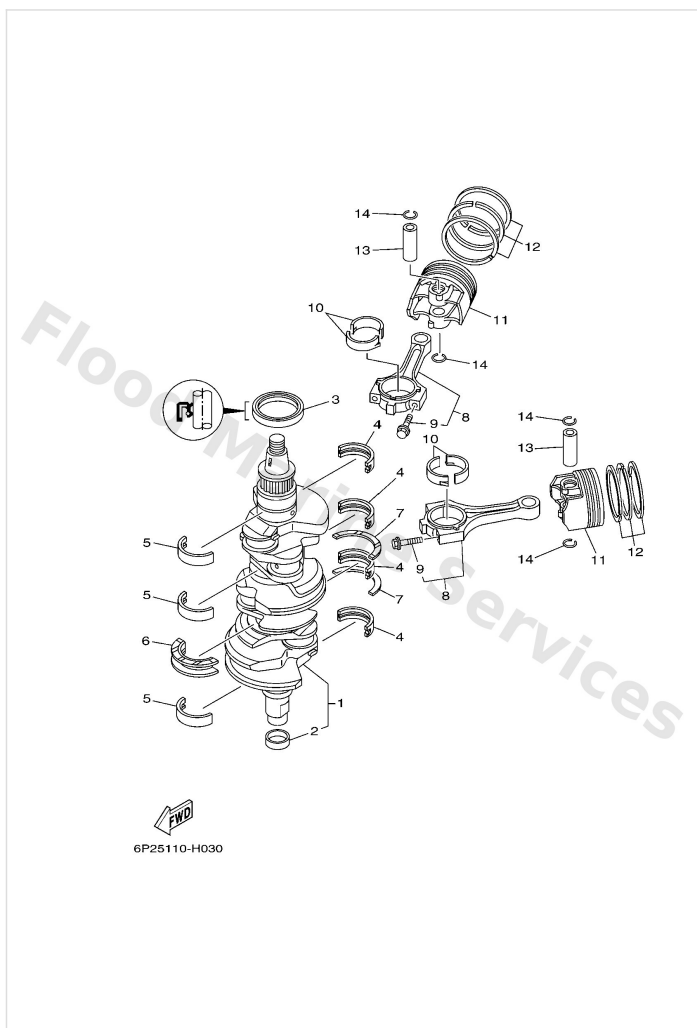
Control




6BR1110-H230

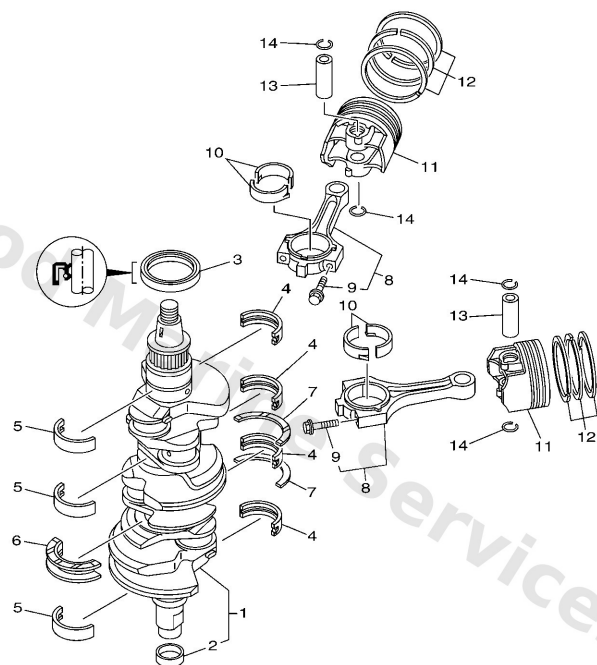
Ref	Part	
15	6AW4820A10 Actuator unit	Buy now
16	9046511M10 Clamp	Buy now
17	9708008030 Bolt, hexagon (fj1)	Buy now
18	9290008600 Washer, plain (663)	Buy now
19	9038708M31 Collar	Buy now
20	6BR2431400 Pipe 4	Buy now
22	9701308045 Bolt	Buy now
23	9290308600 Washer, plain (663)	Buy now
24	9046418004 Clamp	Buy now

Crankshaft & Piston



Ref	Part	
1	6P21141001 Crankshaft	Buy now
2	69J1147800 Collar	Buy now
3	9310263004 Oil seal	Buy now
4	69J1141601 Plane bearing, crankshaft 1 (UR #1	Buy now
4	69J1141611 Plane bearing, crankshaft 1 (UR #2	Buy now
4	69J1141621 Plane bearing, crankshaft 1 (# UR #3	Buy now
5	69J1141701 Plane bearing, crankshaft 2 (# UR #1	Buy now
5	69J1141711 Plane bearing, crankshaft 2 (# UR #2	Buy now
5	69J1141721 Plane bearing, crankshaft 2 UR #3	Buy now
6	69J1142601 Bearing, thrust 1 (#1) UR #1	Buy now
6	69J1142611 Bearing, thrust 1 (#2) UR #2	Buy now
6	69J1142621 Bearing, thrust 1 (#3) UR #3	Buy now
7	69J1142700 Bearing, thrust 2	Buy now
8	69JW116501 Connecting rod assembly	Buy now
9	69J1165400 Bolt, connecting rod	Buy now

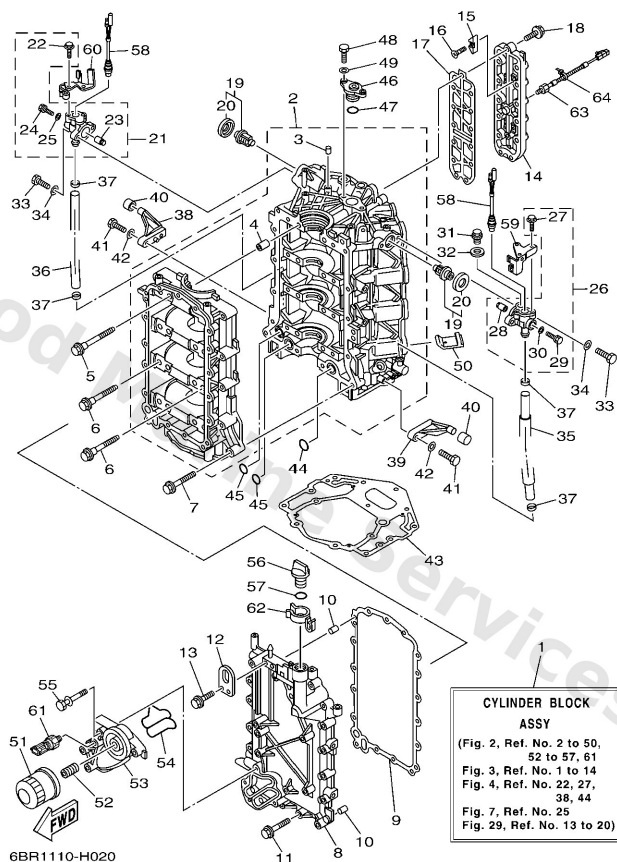
Crankshaft & Piston




6P25110-H030

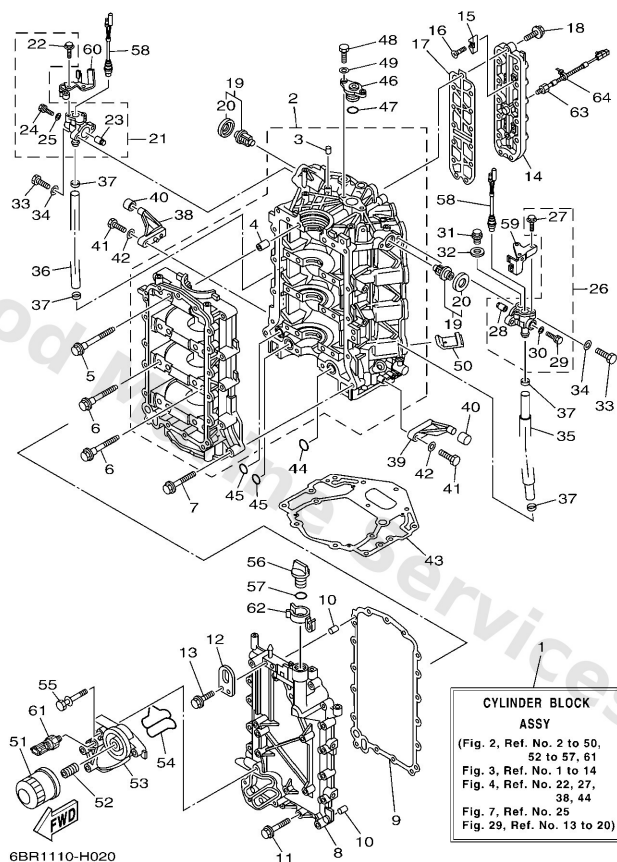
Ref	Part	
10	69J1165600 Plane bearing, connecting rod UR YELLOW	Buy now
10	69J1165610 Plane bearing, connecting rod UR GREEN	Buy now
10	69J1165620 Plane bearing, connecting rod UR BLUE	Buy now
11	6P21163101B0 Piston (std)	Buy now
12	63P1160301 Piston ring set (std)	Buy now
13	69J1163300 Pin, piston	Buy now
14	69J1163401 Clip, piston pin	Buy now

Cylinder & Crankcase 1



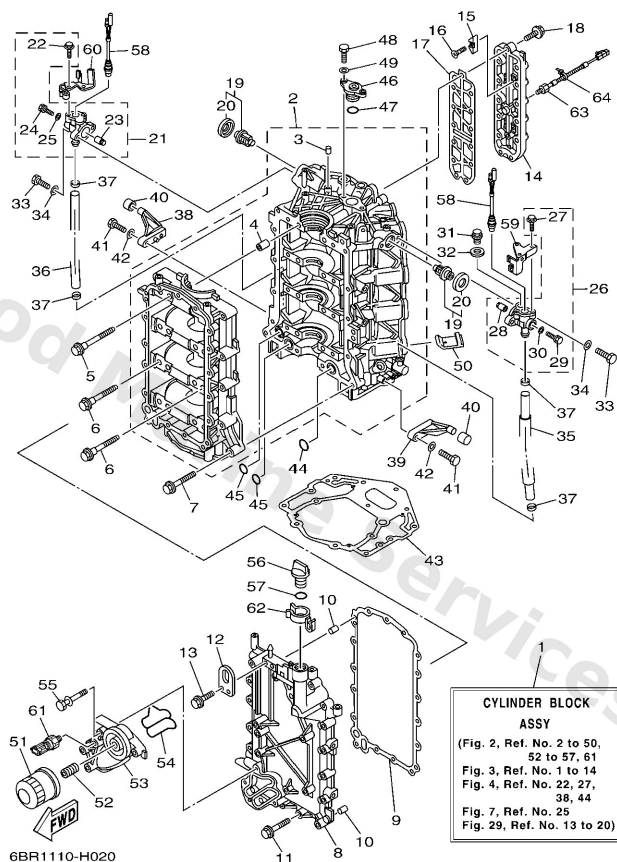
Ref	Part	
1	6BRW009B009S Cylinder block assembly	Buy now
2	6BR15100009S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9181418001 Pin, dowel	Buy now
5	69J1518700 Bolt	Buy now
6	69J1548100 Bolt 1	Buy now
7	9011908M66 Bolt, with washer	Buy now
8	6P215411019S Cover, crankcase 1	Buy now
9	69J1545100 Gasket, crankcase cover 1	Buy now
11	9011908009 Bolt, with washer	Buy now
12	69J1111900 Hanger, engine	Buy now
13	9011906MA2 Bolt, with washer	Buy now
14	6P21131C009S Cover, joint	Buy now
15	6E51132500 Anode	Buy now
16	9878004015 Screw, flat head(ga5)	Buy now

Cylinder & Crankcase 1



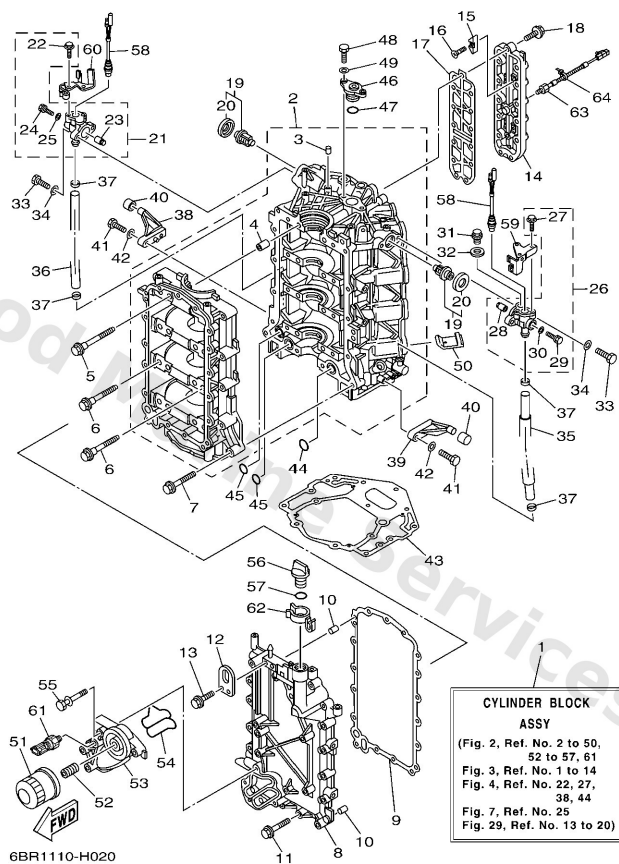
Ref	Part	
17	6P21131B00 Gasket, cover	Buy now
18	9011906MA4 Bolt, with washer	Buy now
19	67F1241101 Thermostat	Buy now
20	67F1241200 Seal, thermostat	Buy now
21	6P21240H009S Anode assembly	Buy now
22	9010906M80 Bolt	Buy now
23	6P31132500 Anode	Buy now
24	9010505012 Screw, hexagon	Buy now
25	9043005002 Gasket	Buy now
26	6P31240H009S Anode assembly	Buy now
31	9034014M06 Plug, straight screw(62y)	Buy now
32	9043014115 Gasket (663)	Buy now
33	9709506025 Bolt	Buy now
34	9299506600 Washer, plain (646)	Buy now
35	6P21243A00 Hose 1	Buy now

Cylinder & Crankcase 1



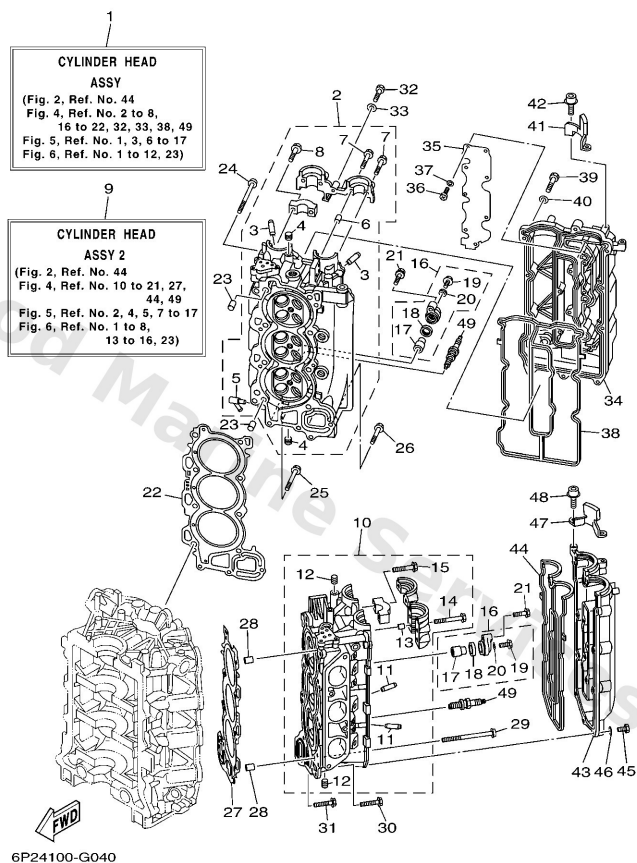
Ref	Part	
36	69J1243E00 Hose 2	Buy now
37	9046511M10 Clamp	Buy now
38	67F427610194 Stopper	Buy now
39	6P2427610094 Stopper	Buy now
40	68F4453301 Damper, upper mount rubber	Buy now
43	69J1135111 Gasket, cylinder	Buy now
44	9321025552 O-ring (22f)	Buy now
45	9321019MJ1 O-ring	Buy now
46	69J113130094 Plug, blind	Buy now
47	9321025647 O-ring (7or)	Buy now
48	9709506020 Bolt(7u8)	Buy now
50	69J1466400 Grommet, water shut	Buy now
51	69J1344001 Element assembly, oil cleaner	Buy now
52	69J1285800 Bolt, union	Buy now
53	6BR13446009S Connector	Buy now

Cylinder & Crankcase 1



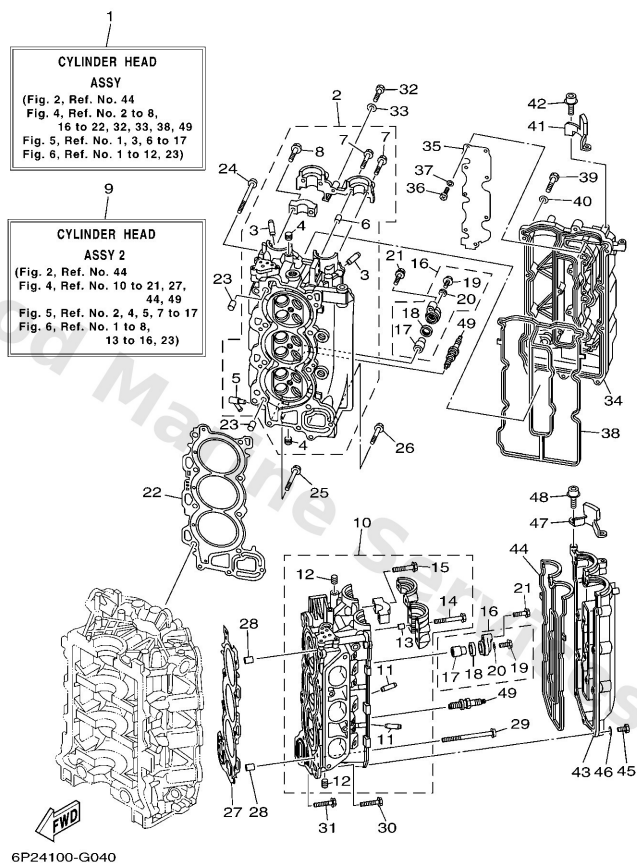
Ref	Part	
54	6P21347700 Gasket	Buy now
55	9011906025 Bolt, with washer	Buy now
56	6G81536300 Plug, oil	Buy now
57	9321024M79 O-ring	Buy now
58	6P28256001 Thermo switch assembly	Buy now
59	6P28258800 Plate	Buy now
60	6P28238900 Plate 2	Buy now
61	6AW8365100 Sender, oil pressure	Buy now
62	6P28359700 Clamp	Buy now
63	6P28578000 Sensor, knock	Buy now

Cylinder & Crankcase 2



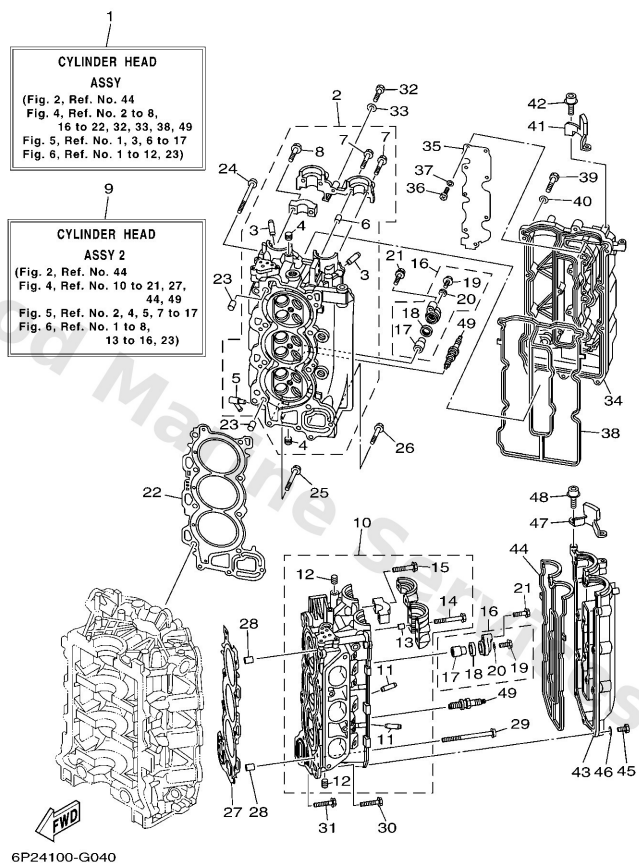
Ref	Part	
1	6P2W009A029S Cylinder head complete	Buy now
2	6P211110019S Cylinder head assembly	Buy now
3	69J1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	6761137200 Nipple, hose	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907001 Bolt, with washer	Buy now
8	9011907234 Bolt, with washer	Buy now
9	6P2W009C029S Cylinder head 2 complete	Buy now
10	6P211120019S Cylinder head assembly 2	Buy now
14	9011907235 Bolt, with washer	Buy now
16	69J1130110 Anode cover assembly	Buy now
17	68V1132502 Anode	Buy now
18	67F1132800 Grommet, anode	Buy now
19	9010506M07 Bolt (689)	Buy now

Cylinder & Crankcase 2



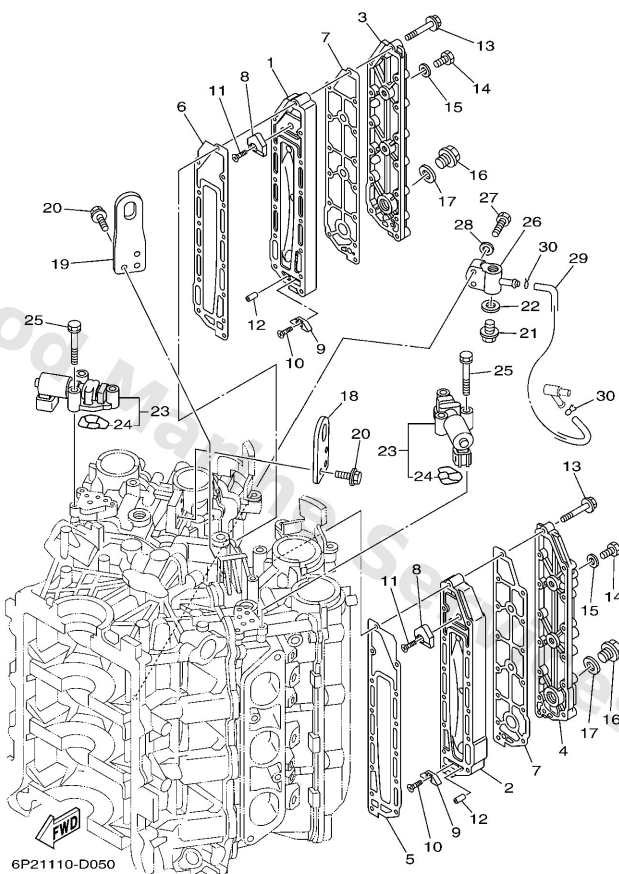
Ref	Part	
20	9043006M03 Gasket (6f5)	Buy now
21	9757508540 Bolt, hexagon w/w deep recess	Buy now
22	6P21118100 Gasket, cylinder head 1	Buy now
23	9038710M08 Pin, dowel	Buy now
24	9015510002 Screw, flat fillister	Buy now
25	9011908M91 Bolt, with washer	Buy now
26	9011908021 Bolt, with washer	Buy now
27	6P21118200 Gasket, cylinder head 2	Buy now
32	9709506030 Bolt(jf7)	Buy now
33	9299506600 Washer, plain (646)	Buy now
34	6P211191009S Cover, cylinder head 1	Buy now
35	6P21113500 Plate, breather 3	Buy now
36	9850704008 Screw, pan head(jg1)	Buy now
37	9290704600 Washer(jf2)	Buy now
38	6P21119300 Gasket, head cover 1	Buy now

Cylinder & Crankcase 2



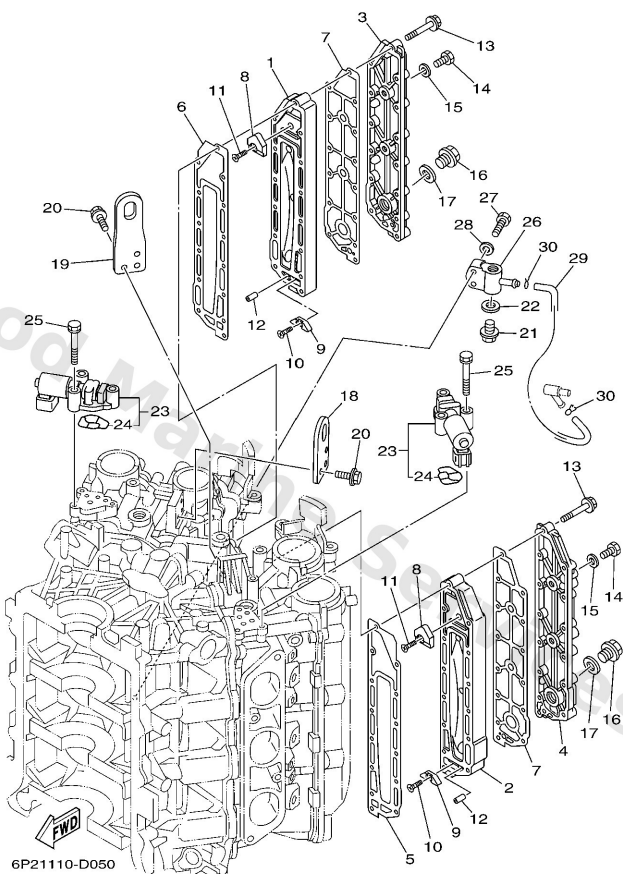
Ref	Part	
41	6P21514200 Guide 1	Buy now
42	9011006150 Bolt, hexagon socket head	Buy now
43	6P211192009S Cover, cylinder head 2	Buy now
44	6P21119400 Gasket, head cover 2	Buy now
47	6P21514300 Guide	Buy now
49	9470200400 Plug, spark (lfr6a-11)	Buy now

Cylinder & Crankcase 3



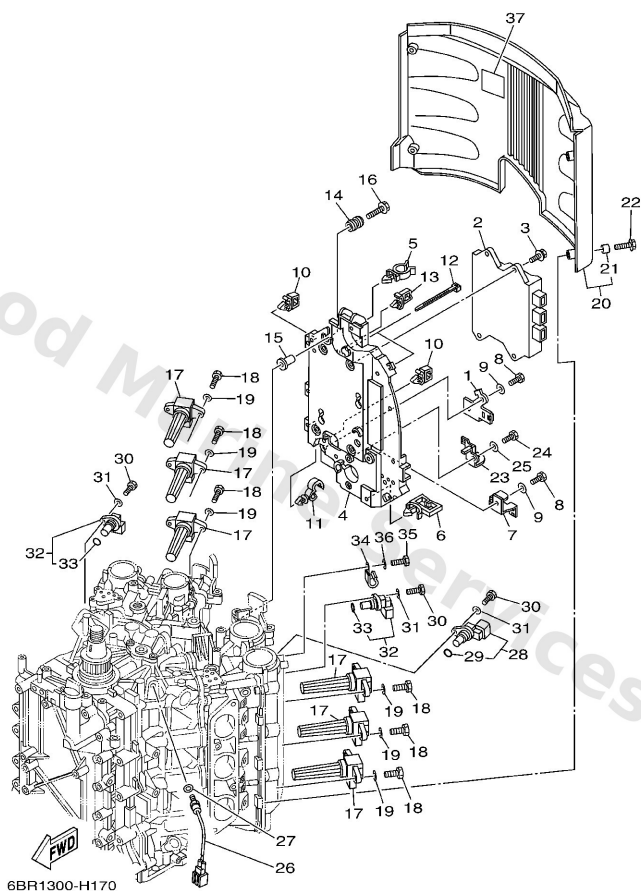
Ref	Part	
1	69J4111019S Inner cover, exhaust	Buy now
2	69J41121019S Inner cover,exhaust	Buy now
3	69J41113019S Outer cover, exhaust	Buy now
4	69J41123019S Outer cover, exhaust	Buy now
5	6P24111200 Gasket, exhaust inner cover	Buy now
6	6P24112200 Gasket, exhaust inner cover	Buy now
7	6P24111400 Gasket, exhaust outer cover	Buy now
8	6P21132500 Anode	Buy now
9	6E51132500 Anode	Buy now
10	9878004015 Screw, flat head(ga5)	Buy now
11	9015106M02 Screw, countersunk	Buy now
12	9169040010 Pin, spring	Buy now
13	9011906027 Bolt, with washer	Buy now
14	9709508014 Bolt, hexagon deep recess	Buy now
15	9043008143 Gasket (256-11198-00)	Buy now

Cylinder & Crankcase 3



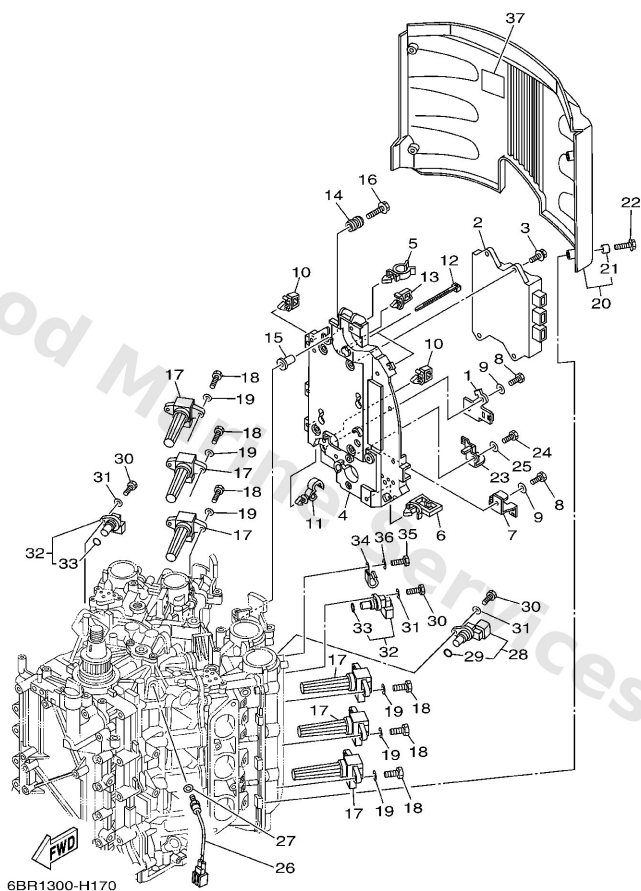
Ref	Part	
16	9034018M09 Plug, straight screw	Buy now
17	9043018130 Gasket (1j7)	Buy now
18	6P21111900 Hanger, engine	Buy now
19	6P21111E00 Hanger, engine 2	Buy now
20	9011906MA2 Bolt, with washer	Buy now
21	9034014M06 Plug, straight screw(62y)	Buy now
22	9043014115 Gasket (663)	Buy now
23	6P28612000 Solenoid valve assembly	Buy now
24	6P21240300 Filter	Buy now
25	9011906MA6 Bolt, with washer	Buy now
26	6P2836520094 Connector	Buy now
27	9709506030 Bolt(jf7)	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	6H42431100 Pipe 1	Buy now
30	9046708M18 Clip	Buy now

Electrical 1



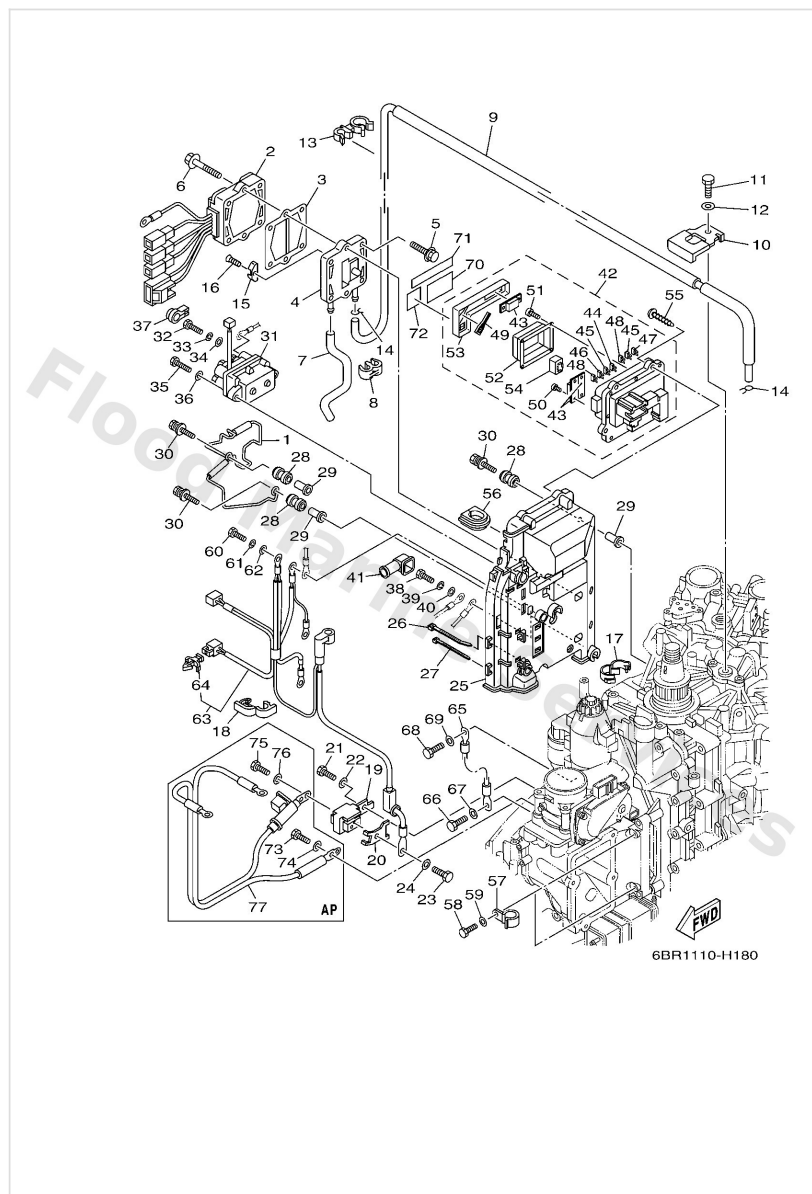
Ref	Part	
1	6P28257V00 Plate, connector	Buy now
2	6BR8591A10 Engine Control Unit assembly	Buy now
3	9011906M82 Bolt, with washer	Buy now
4	6BR8231600 Bracket Ignition Coil	Buy now
5	9046419M45 Clamp(65j)	Buy now
6	9046423199 Clamp(4hm)	Buy now
7	6BR8184500 Plate	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9046411121 Clamp(4gy)	Buy now
11	9046413249 Clamp	Buy now
12	9046514M66 Clamp	Buy now
13	9046408004 Clamp	Buy now
14	6A08231700 Damper, ignition coil	Buy now
15	9038706119 Collar	Buy now

Electrical 1



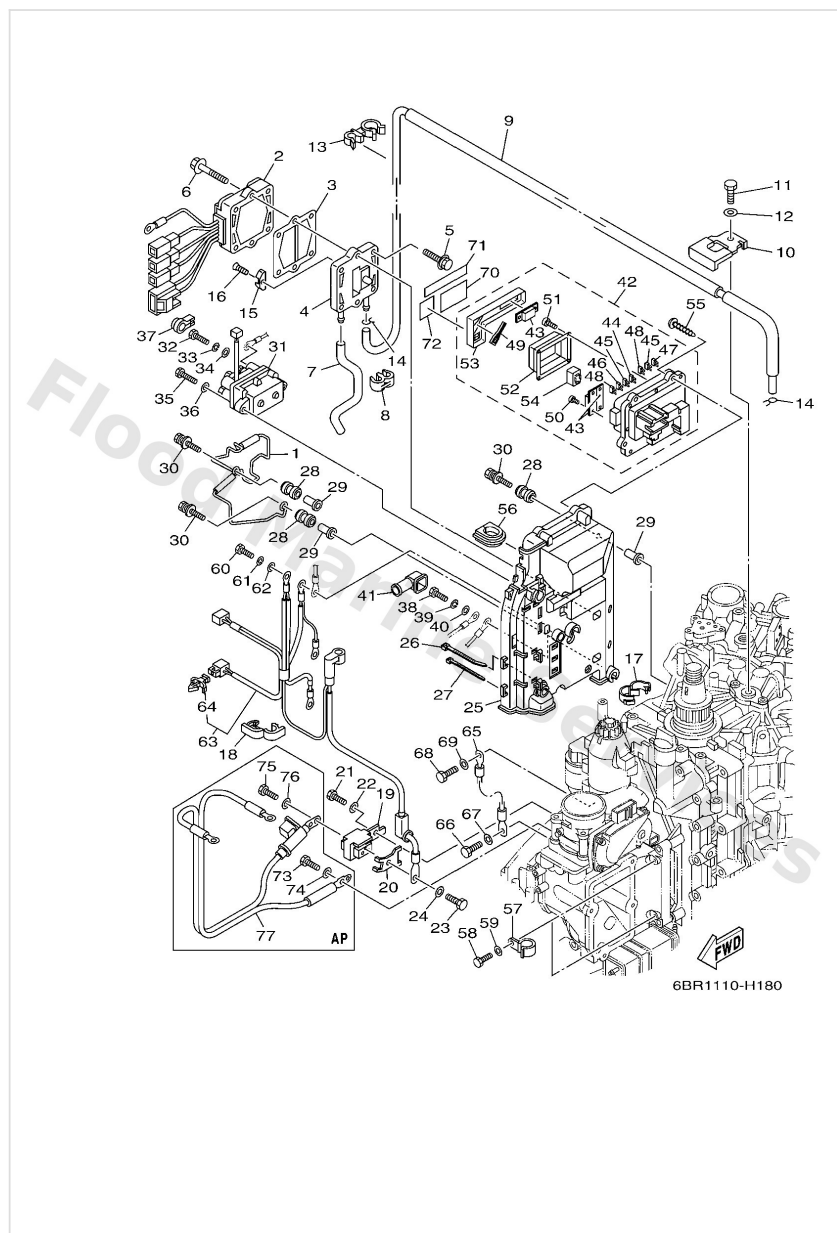
Ref	Part	
16	9011906M59 Bolt, with washer	Buy now
17	6P28231001 Ignition coil assembly	Buy now
18	9709506020 Bolt(7u8)	Buy now
20	6P28231400 Cover, ignition coil	Buy now
21	9038706044 Collar	Buy now
22	9011906M92 Bolt, with washer	Buy now
23	6BR8238800 Plate	Buy now
26	61A8579000 Thermosensor assembly	Buy now
27	9299010600 Washer, plate	Buy now
28	6P28589600 Sensor, cam position	Buy now
29	6P28507500 O-ring	Buy now
32	6P28589700 Sensor, cam position 2	Buy now
34	9046208032 Clamp	Buy now
35	9709506012 Bolt(gh1)	Buy now
37	67F1213860 Mark Caution	Buy now

Electrical 2



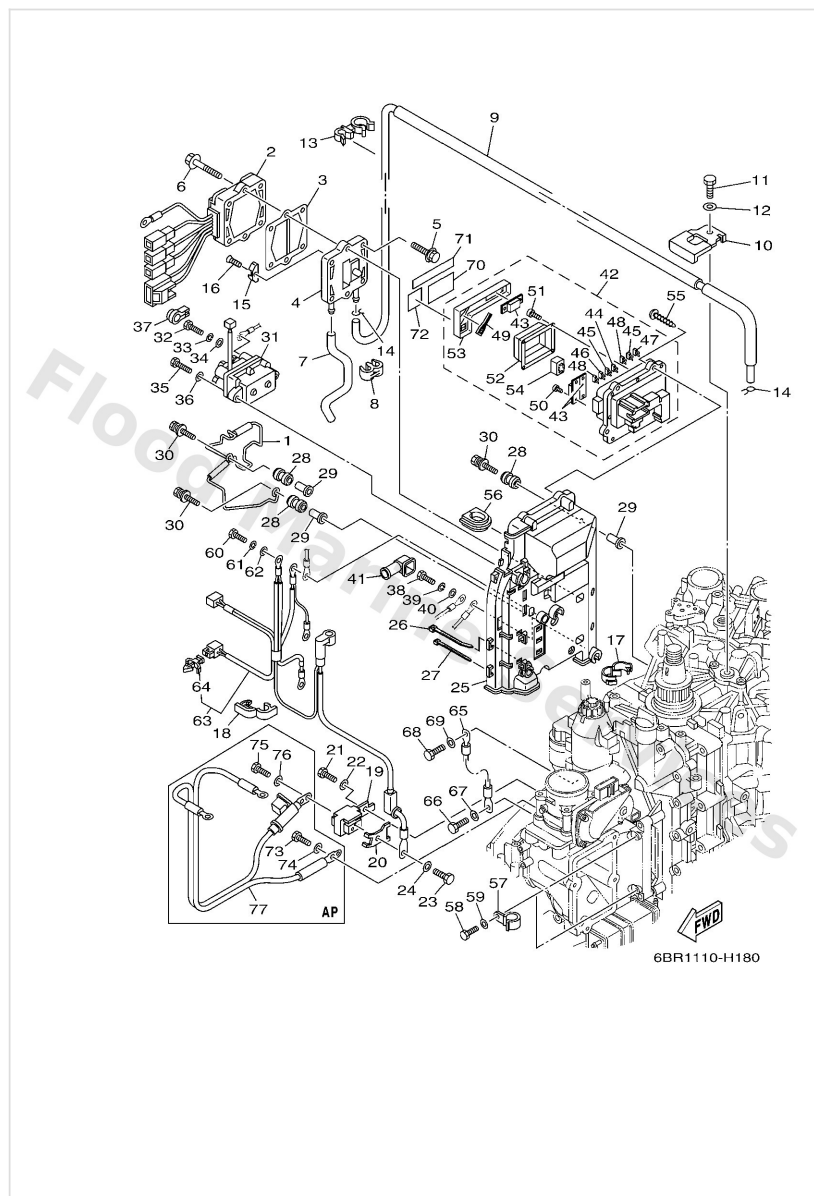
Ref	Part	
1	6P28161400 Protector	Buy now
2	6P28196002 Rectifier & regulator assembly	Buy now
3	60V81975A0 Plate, rectifier fitting	Buy now
4	6P281972009S Cover, rectifier	Buy now
5	9011906MA3 Bolt, with washer	Buy now
6	9011906MA5 Bolt, with washer	Buy now
7	9044509034 Hose	Buy now
8	9046409M21 Clamp(6j8)	Buy now
9	6P21248100 Pipe 1	Buy now
10	6P21249100 Clamp 1	Buy now
11	9709506012 Bolt(gh1)	Buy now
76	9299506600 Washer, plain (646) AP	Buy now
13	9046421002 Clamp	Buy now
14	9046708M18 Clip	Buy now
15	6E51132500 Anode	Buy now

Electrical 2



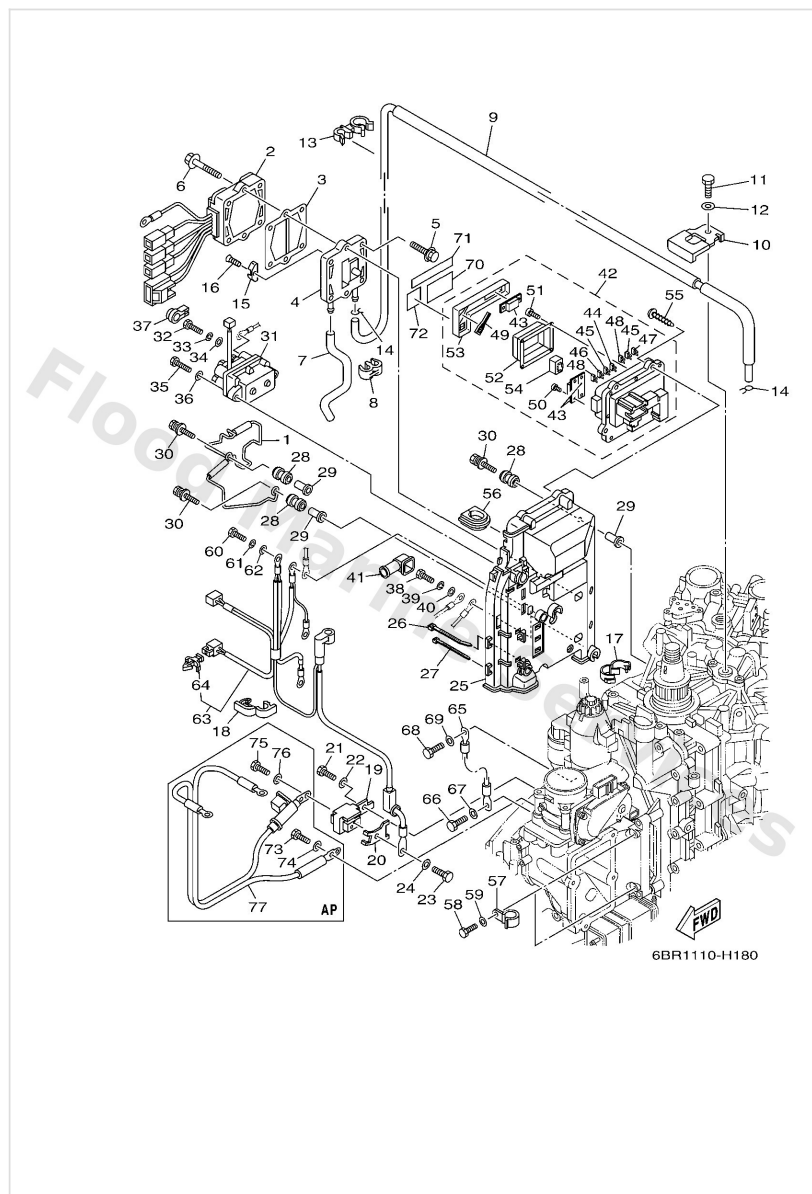
Ref	Part	
16	9878004015 Screw, flat head(ga5)	Buy now
17	9046425005 Clamp	Buy now
18	9046418004 Clamp	Buy now
19	6BR8192500 Terminal	Buy now
20	6BR8121800 Terminal	Buy now
21	9709508020 Bolt, hexagon	Buy now
74	9299508600 Washer, plain (663) AP	Buy now
75	9709506016 Bolt, hexagon deep recess AP	Buy now
25	6P28194800 Bracket	Buy now
26	9046513M18 Clamp	Buy now
27	9046514M66 Clamp	Buy now
28	6A08231700 Damper, ignition coil	Buy now
29	9038706119 Collar	Buy now
30	9011906M95 Bolt, with washer	Buy now
31	6AW8195000 Relay assembly	Buy now

Electrical 2



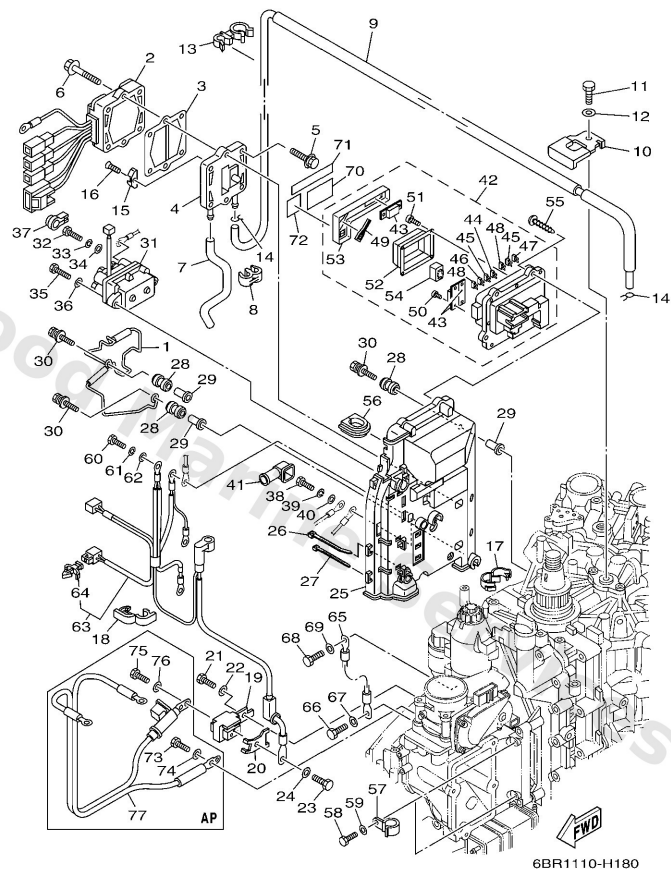
Ref	Part	
32	9709506010 Bolt	Buy now
33	9299506100 Washer(6a1)	Buy now
35	9701306025 Bolt(62y)	Buy now
36	9290306600 Washer, plain (646)	Buy now
37	6P28183X00 Cap, terminal	Buy now
38	9709506020 Bolt(7u8)	Buy now
41	6P28211900 Cover, lead wire	Buy now
42	6BR8217000 Fuse box assembly	Buy now
43	6P28215100 Fuse (60a)	Buy now
44	67F8215100 Fuse	Buy now
45	67F8215110 Fuse	Buy now
46	67F8215120 Fuse (5a)	Buy now
47	67F8215140 Fuse (10a)	Buy now
48	67F8215150 Fuse (15a)	Buy now
49	67F2812A00 Puller, fuse	Buy now

Electrical 2



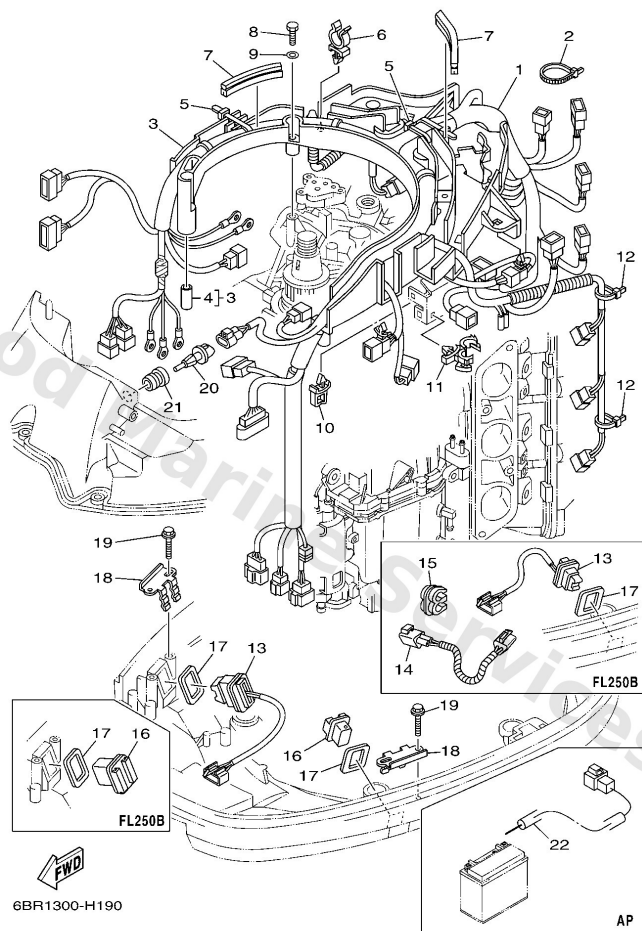
Ref	Part	
50	68F8284600 Screw, pan head (m5)	Buy now
51	6P28211300 Screw (m3)	Buy now
52	6P28163900 Cover	Buy now
53	6P28554400 Case	Buy now
54	68F8195A00 Relay assembly	Buy now
55	9778050620 Screw, tapping	Buy now
56	6P28133600 Grommet	Buy now
57	9046208026 Clamp	Buy now
63	6BR8259M00 Wire harness assembly 2	Buy now
64	9046409M47 Clamp(65j)	Buy now
65	6BR8211700 Wire Lead	Buy now
70	6BR8191910 Graphic Regulator	Buy now
71	6BR8191920 Graphic Regulator	Buy now
72	6P28191931 Graphic, regulator	Buy now
73	9709508016 Bolt, hexagon deep recess AP	Buy now

Electrical 2



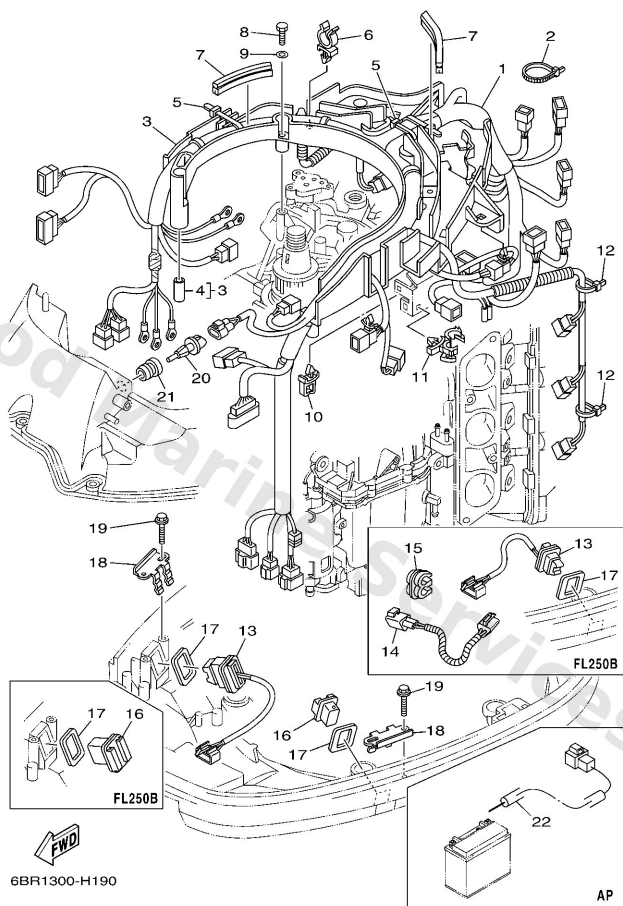
Ref	Part	
77	6BR8210500 Battery Cable AP	Buy now

Electrical 3



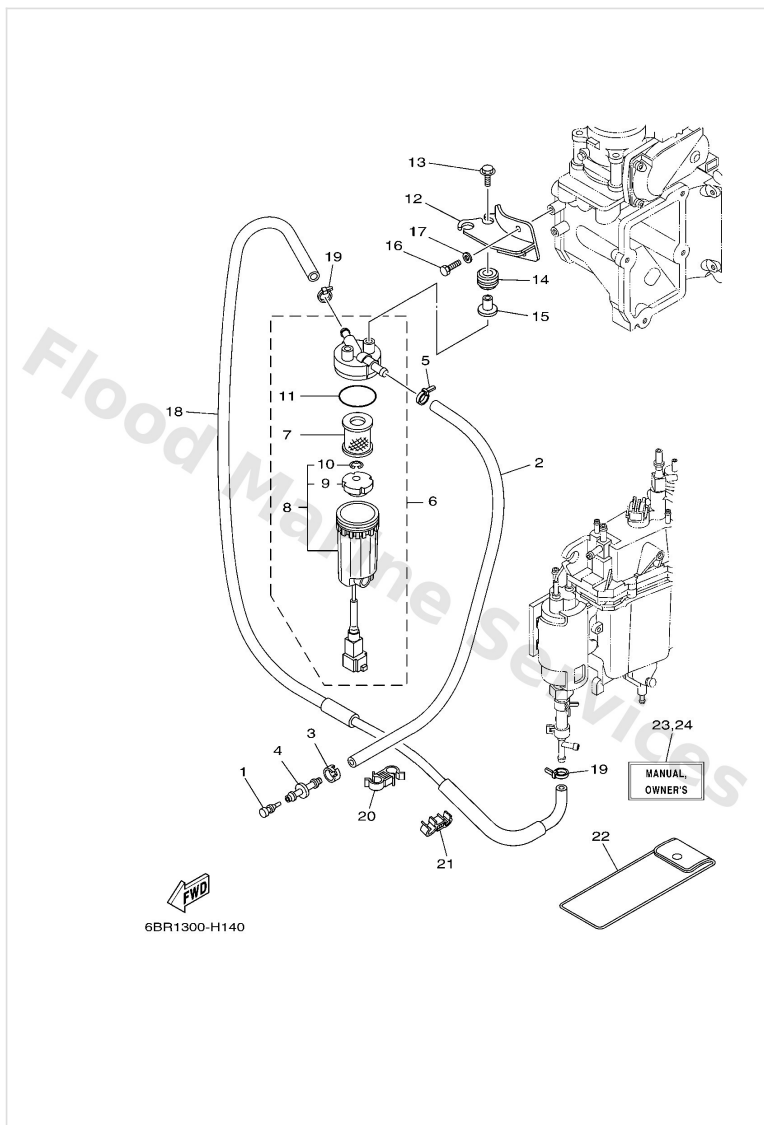
Ref	Part	
1	6BR8259000 Wire harness assembly	Buy now
2	9046514M66 Clamp	Buy now
3	6P28258900 Protector, wire harness	Buy now
4	9038706M26 Collar(61n)	Buy now
6	9046419M45 Clamp(65j)	Buy now
7	6P28572200 Insulator	Buy now
8	9709506035 Bolt(j52)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9046406001 Clamp	Buy now
11	9046418246 Clamp(4tr)	Buy now
12	9046513M18 Clamp	Buy now
13	6BR8256300 Trim & tilt switch assembly	Buy now
14	6P38255300 Extension, wire lead FL250B	Buy now
15	9046410M57 Clamp FL250B	Buy now
16	69J42723008D Cover, bottom	Buy now

Electrical 3



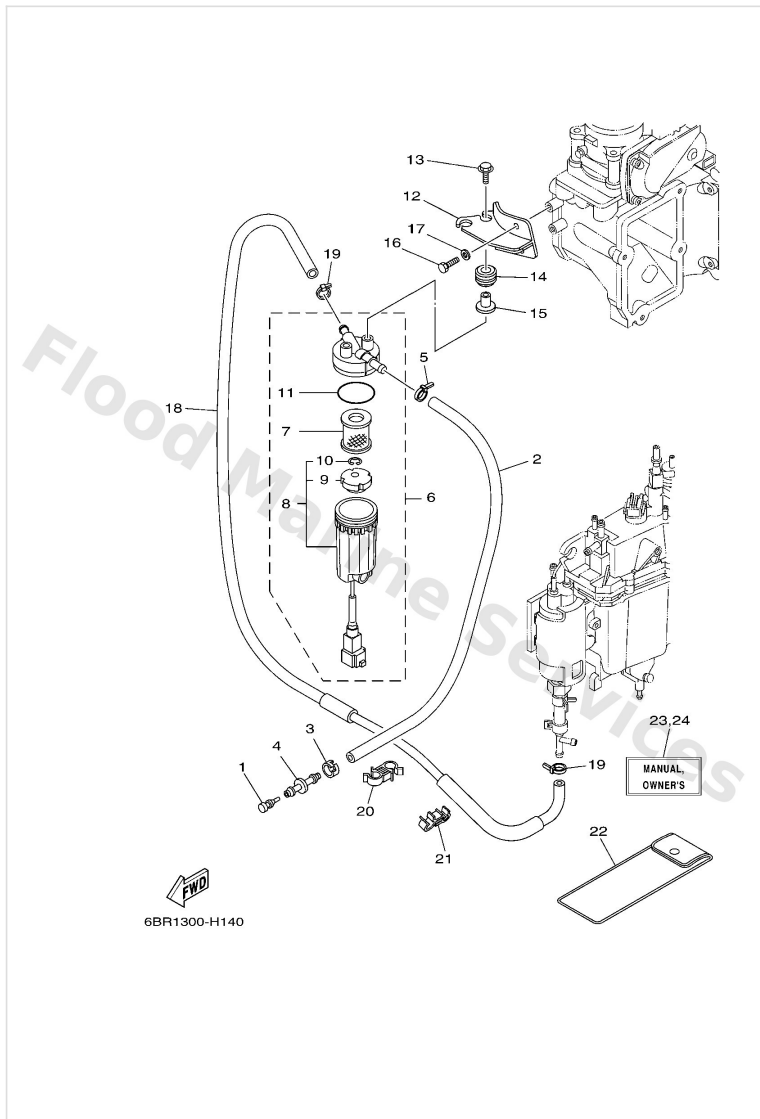
Ref	Part	
17	69J8258700 Gasket	Buy now
18	69J8361410 Bracket	Buy now
19	9010906M86 Bolt	Buy now
20	63P8588600 Sensor, air temperature	Buy now
21	63P1443500 Grommet	Buy now
22	69J8194902 Wire, lead (isolator, 3.8m) AP	Buy now

Fuel 1



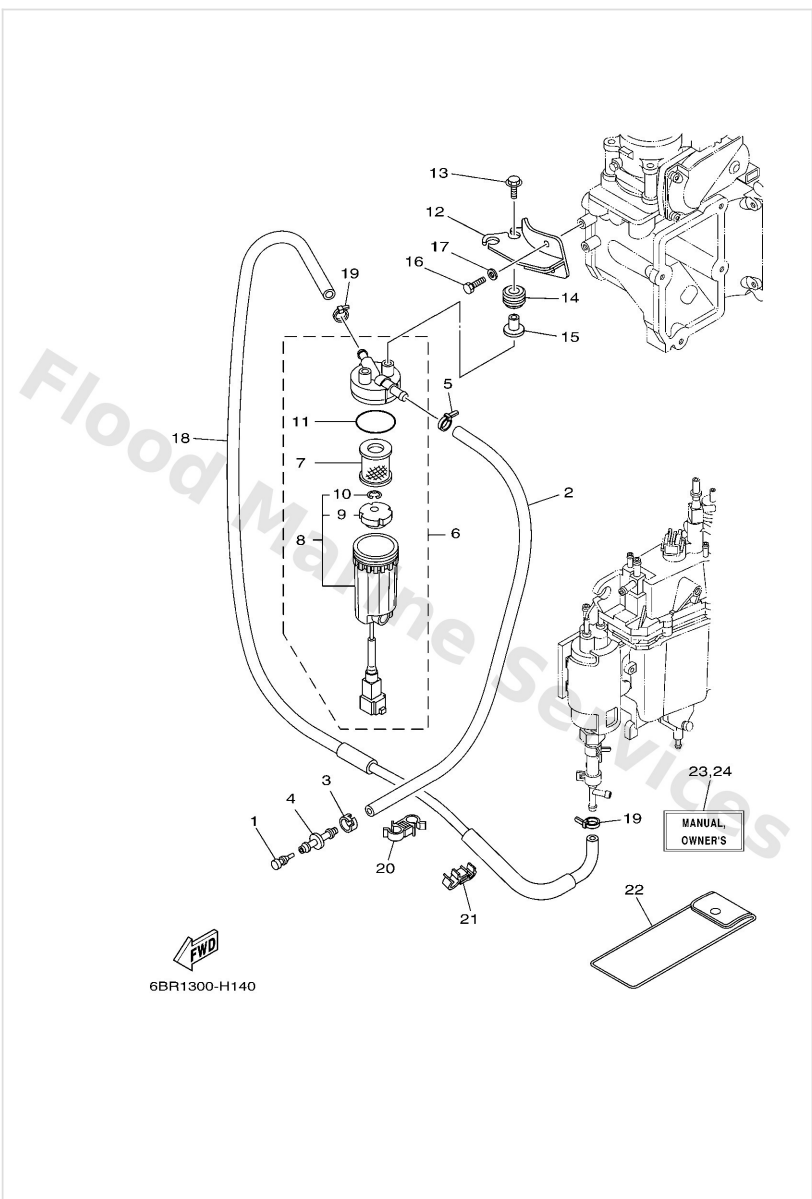
Ref	Part	
1	6898554700 Damper	Buy now
2	6P22431400 Pipe 4	Buy now
3	6E52435151 Band 1	Buy now
4	6AW2437700 Pipe, joint 2	Buy now
5	9046511M10 Clamp	Buy now
6	6P32456001 Filter assembly	Buy now
7	6P32456300 Element, filter (with tag)	Buy now
8	6P32456201 Cup, filter (with tag)	Buy now
9	6P32446900 Float, water level	Buy now
10	6P32451900 Clip	Buy now
11	6P32456400 Gasket	Buy now
12	6P22456611 Bracket, filter <small>Go to P/N)PE0-OM-080082</small>	Buy now
13	9011906M17 Bolt, with washer <small>Go to P/N)PE0-OM-080082</small>	Buy now
14	9048014018 Grommet <small>Go to P/N)PE0-OM-080082</small>	Buy now
15	9038706M60 Collar (6h3) <small>Go to P/N)PE0-OM-080082</small>	Buy now

Fuel 1



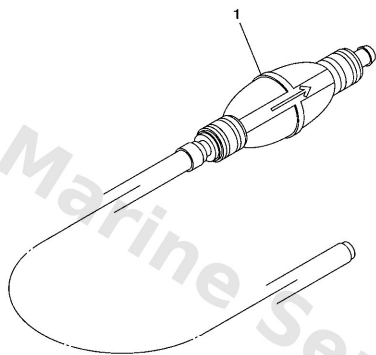
Ref	Part	
16	9709506014 Bolt(gj3) Go to P/N)PE0-OM-080082	Buy now
17	9299506600 Washer, plain (646) Go to P/N)PE0-OM-080082	Buy now
18	6P22431310 Pipe 3	Buy now
20	9046412009 Clamp	Buy now
21	9046412010 Clamp	Buy now
22	69J2810001 Tool kit	Buy now
23	6BR2819970D0 O/m f250b/fl250b '09 UR (NL)	Buy now
23	6BR2819970E0 O/m f250b/fl250b '09 UR (E)	Buy now
23	6BR2819970F0 6al2819984r0 UR (F)	Buy now
23	6BR2819970G0 O/m f250b/fl250b '09 UR (D)	Buy now
23	6BR2819970S0 O/m f250b/fl250b '09 UR (ES)	Buy now
13	2 N64-83510-00	Buy now
14	OLD 62Y-24452-00	Buy now
15	151 Old	Buy now
15	152 Old	Buy now

Fuel 1



Ref	Part	
15	COLLAR - *Part number revision	Buy now
16	BOLT - *Part number revision	Buy now
23	6BR2819970H0 O/m f250b/fi250b '09 UR (I)	Buy now
24	6BR2819980K0 O/m f250b/fi250b '09 UR (DK)	Buy now
24	6BR2819980L0 O/m f250b/fi250b '09 UR (SF)	Buy now
24	6BR2819980M0 O/m f250b/fi250b '09 UR (S)	Buy now
24	6BR2819980N0 O/m f250b/fi250b '09 UR (N)	Buy now
24	6BR2819980P0 O/m f250b/fi250b '09 UR (P)	Buy now
24	6BR2819980R0 O/m f250b/fi250b '09 UR (GR)	Buy now

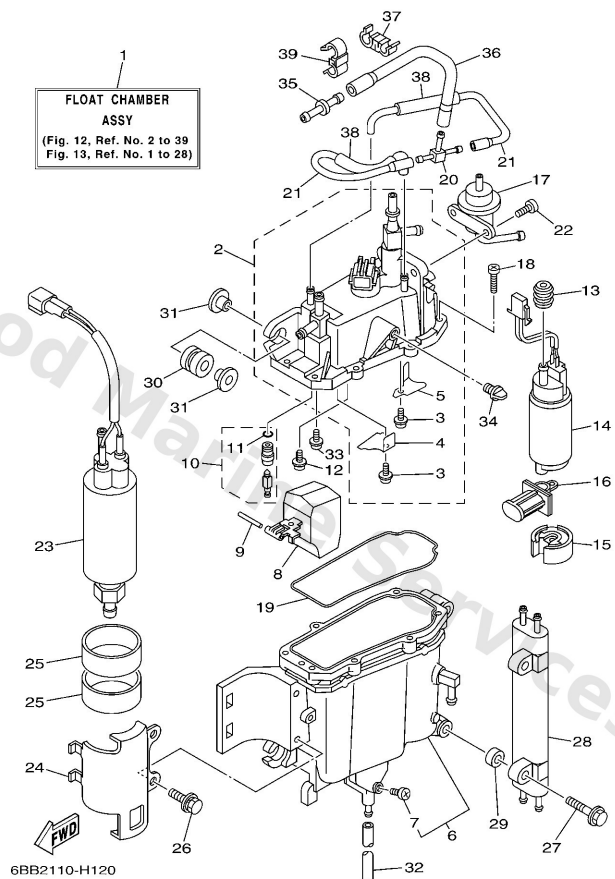
Fuel 2




69J2300-3140

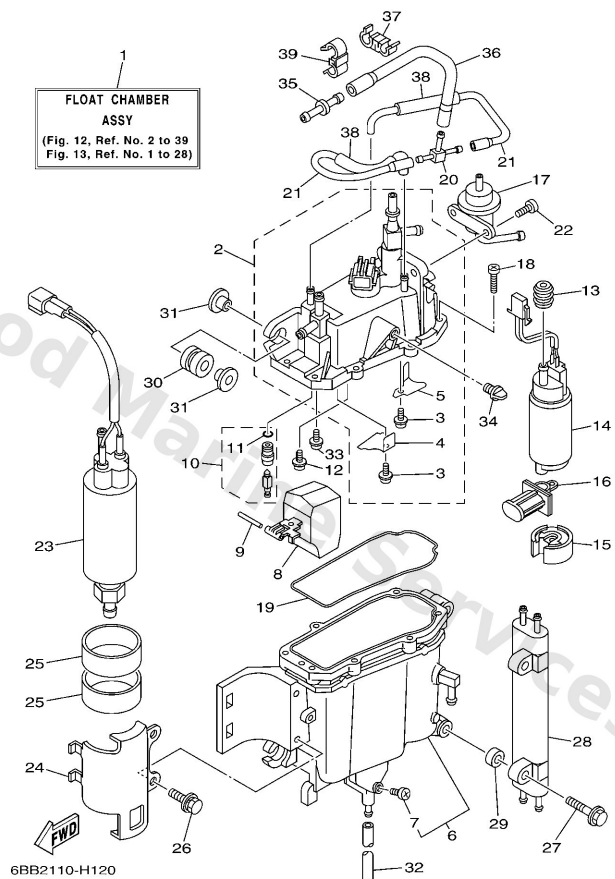
Ref	Part	
1	6YK2430742 Fuel pipe comp. 2 AP	Buy now

Fuel Injection Pump 1



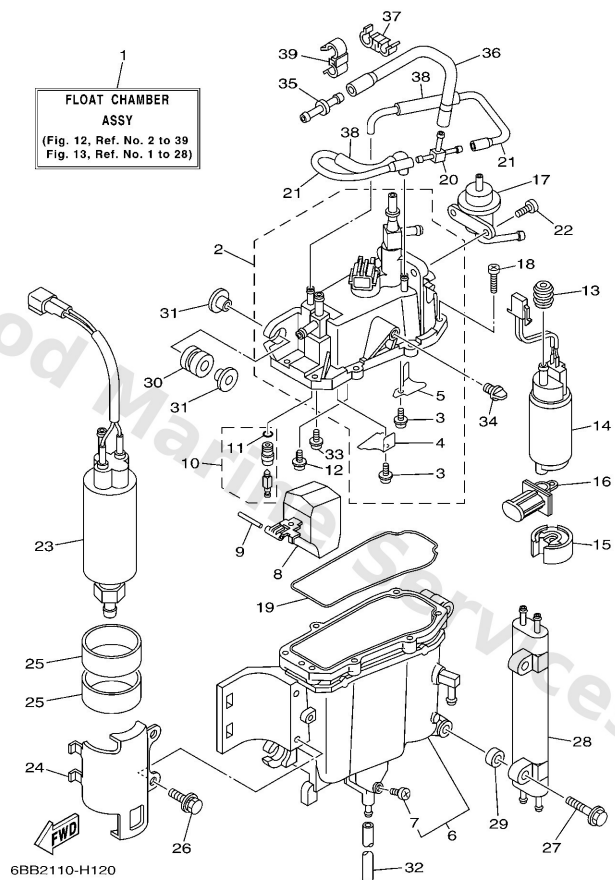
Ref	Part	
1	6P21418004 Float Chamber assembly	Buy now
2	6P21418200 Cover, float chamber	Buy now
3	4SV2445300 Screw	Buy now
4	6P22411T00 Plate 2	Buy now
5	63P2411R00 Plate 1	Buy now
6	6P21418100 Body Float Chamber 1	Buy now
7	6P21419100 Plug, drain	Buy now
8	6P21498500 Float	Buy now
9	6P21438600 Pin, float	Buy now
10	6P21454600 Valve, needle	Buy now
11	6P21376900 O-ring	Buy now
13	68V1378110 Grommet & collar set	Buy now
14	6P21390700 Fuel pump comp.	Buy now
15	63P1378400 Cover, pump	Buy now
16	63P1391500 Filter	Buy now

Fuel Injection Pump 1



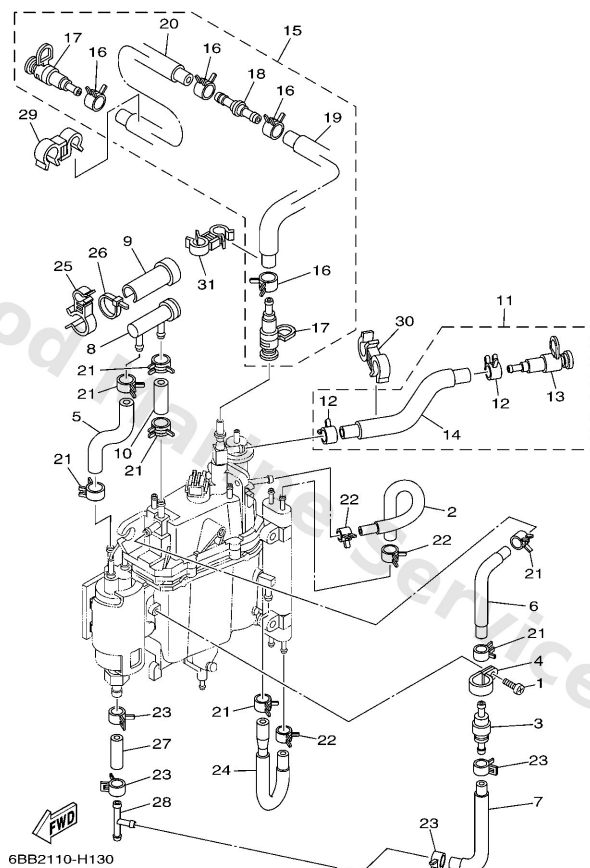
Ref	Part	
17	6P21390600 Regulator, pressure	Buy now
18	63P1456700 Screw	Buy now
19	6P21498400 Gasket, float chamber	Buy now
20	69J2437900 Pipe, joint 4	Buy now
21	63P1414800 Pipe	Buy now
22	68V1456400 Screw	Buy now
23	69J2441002 -	Buy now
24	6P22449100 Bracket, fuel pump	Buy now
25	69J2449200 Bush, fuel pump	Buy now
26	6P22459200 Bolt	Buy now
27	6P21444600 Bolt	Buy now
28	69J2184102 Cooler	Buy now
29	68V1426500 Collar	Buy now
30	69J1359300 Damper	Buy now
31	69J1371600 Collar	Buy now

Fuel Injection Pump 1



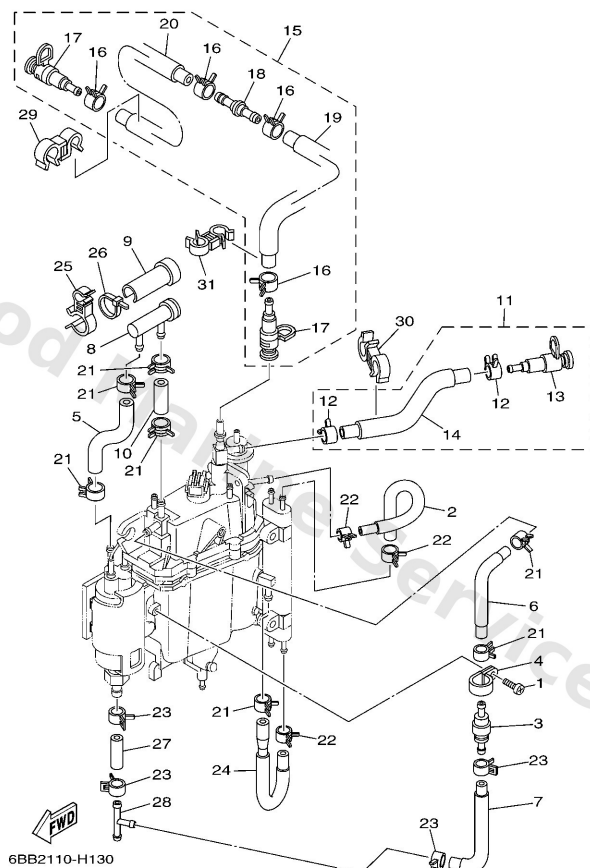
Ref	Part	
32	6P21414900 Pipe	Buy now
33	9850704008 Screw, pan head(jg1)	Buy now
34	69J1422501 Cap	Buy now
35	6P21410F00 Nipple 1	Buy now
36	6P21419700 Pipe	Buy now
37	6P22417J00 Clamp 2	Buy now
38	6P22432100 Pipe 10	Buy now
39	6P22417K00 Clamp 3	Buy now

Fuel Injection Pump 2



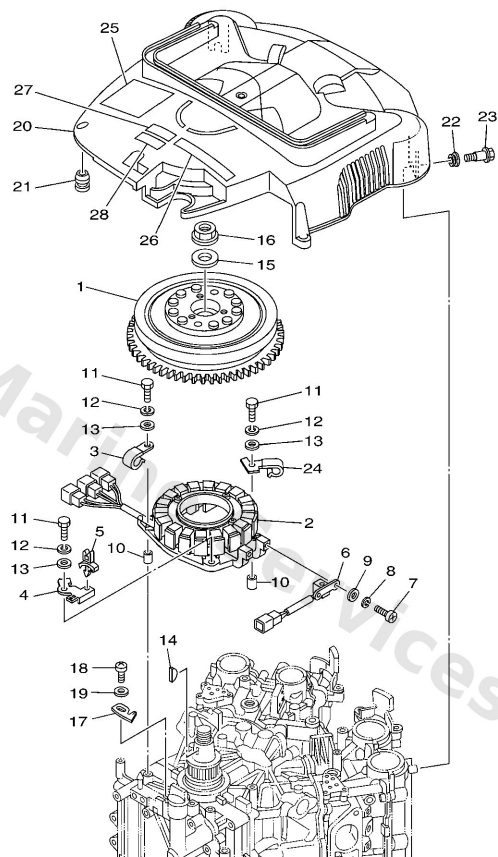
Ref	Part	
1	9858005008 Screw, pan head (7g3)	Buy now
2	6P21397600 Pipe Fuel 6	Buy now
3	69J2446000 Relief valve assembly	Buy now
4	6P22436700 Clamp Fuel Pipe 2	Buy now
5	6P22432400 Pipe 13	Buy now
6	6P22432200 Pipe 11	Buy now
7	6P22432300 Pipe 12	Buy now
8	69J2450110 Filter, fuel	Buy now
9	69J2459910 Cap	Buy now
10	69J2432500 Pipe 14	Buy now
11	6P21257A10 Hose assembly 1	Buy now
12	68V1357700 Clip	Buy now
13	60E2430001 Fuel pipe joint	Buy now
14	6P21397410 Pipe Fuel 4	Buy now
15	6P21257E10 Hose assembly 2	Buy now

Fuel Injection Pump 2



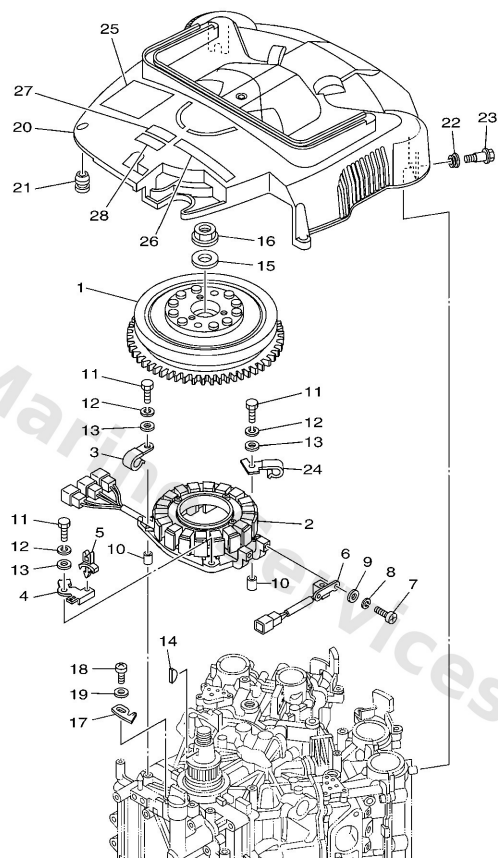
Ref	Part	
18	6P22446110 Pipe, joint	Buy now
19	6P21397310 Pipe Fuel 3	Buy now
20	6P21397210 Pipe, fuel 2	Buy now
22	68V2451900 Clip	Buy now
23	69J1413700 Clip	Buy now
24	6P22431500 Pipe 5	Buy now
25	6P22417H00 Clamp 1	Buy now
26	68V2481H00 Clamp	Buy now
27	6P22431700 Pipe 7	Buy now
28	6E52437800 Pipe, joint 3	Buy now
29	9046412010 Clamp	Buy now
30	9046418005 Clamp	Buy now
31	9046412009 Clamp	Buy now

Generator



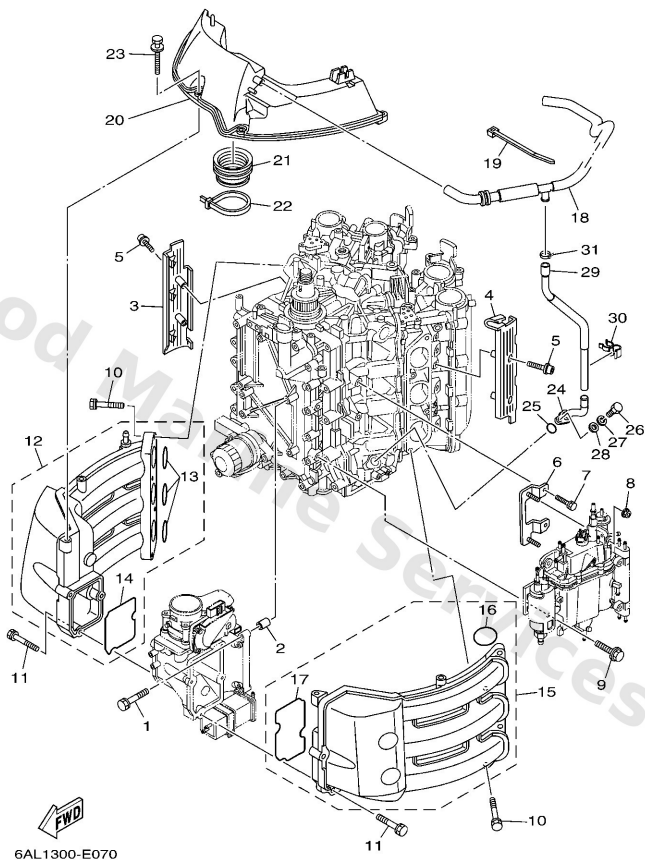
Ref	Part	
1	6P28145000 Rotor assembly	Buy now
2	6P28146000 Base assembly	Buy now
3	9046208032 Clamp	Buy now
4	6P28257V00 Plate, connector	Buy now
5	9046406001 Clamp	Buy now
6	6P28558000 Coil, pulser	Buy now
7	9788005012 Screw, pan head (646)	Buy now
8	9299005100 Ybs67-5 washer, spring	Buy now
9	9299005600 Washer, plain (646)	Buy now
10	9953008012 Pin, dowel(6g8)	Buy now
11	9709506035 Bolt(j52)	Buy now
12	9299506100 Washer(6a1)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9028005015 Key, woodruff	Buy now
15	9020124014 Washer, plate	Buy now

Generator



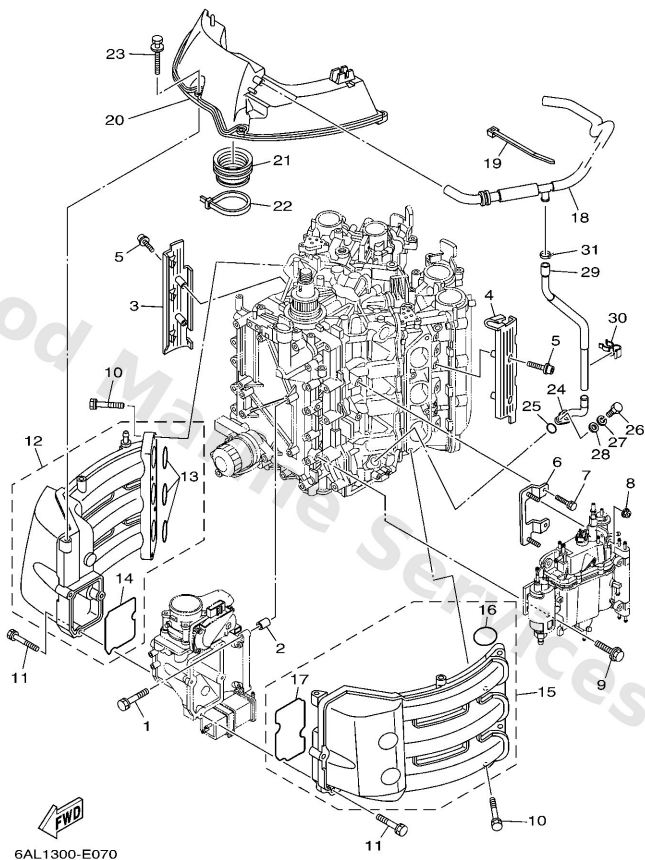
Ref	Part	
16	9017924002 Nut	Buy now
17	6P28133200 Plate, timing	Buy now
18	9788506010 Screw pan head	Buy now
20	6P28133700 Cover, flywheel	Buy now
21	6638231701 Damper, ignition coil	Buy now
22	9048012072 Grommet(53y)	Buy now
23	9010906MA1 Bolt	Buy now
24	6P28112800 Clamp	Buy now
25	6P28191900 Graphic, regulator	Buy now
26	60L1343761 Mark, caution	Buy now
27	6AH8199440 Label, safety	Buy now
28	6AH8199450 Label, safety	Buy now

Intake 1



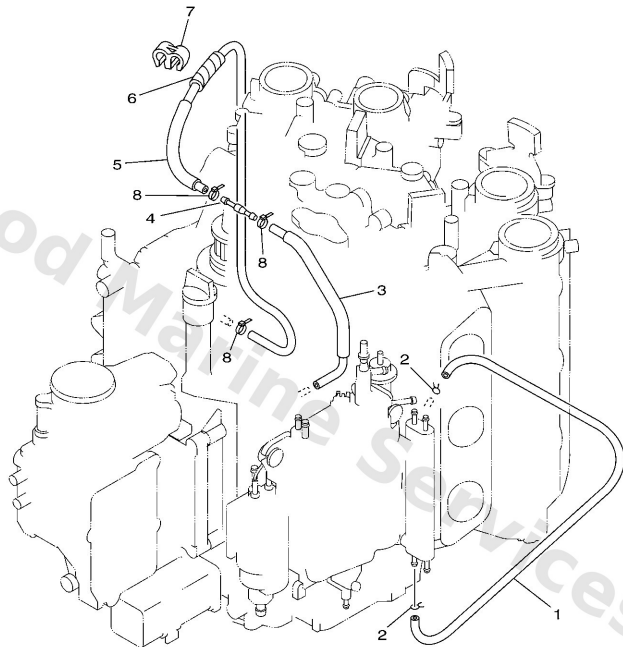
Ref	Part	
1	9757508540 Bolt, hexagon w/w deep recess	Buy now
2	9953010114 Pin, dowel(3vd)	Buy now
3	6P21356400 Cover, manifold	Buy now
4	6P21359400 Cover, manifold 2	Buy now
5	9011006038 Bolt, hexagon socket head	Buy now
6	6P22442200 Plate	Buy now
7	9757506516 Bolt, hexagon w/w deep recess	Buy now
8	9017906M28 Nut(63v)	Buy now
9	9011906M24 Bolt, with washer	Buy now
11	9011906MA6 Bolt, with washer	Buy now
12	6P21364100 Manifold 1	Buy now
13	6P21364500 Gasket, manifold 1	Buy now
14	6P21364600 Gasket, manifold 2	Buy now
15	6P21364200 Manifold 2	Buy now
17	6P21364700 Gasket, manifold 3	Buy now

Intake 1



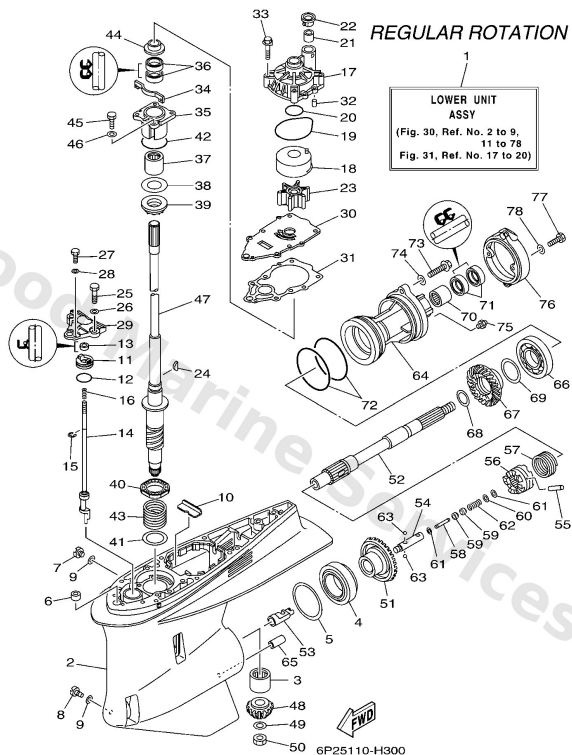
Ref	Part	
18	6P21537301 Pipe, breather	Buy now
19	9046513M18 Clamp	Buy now
20	6P21444000 Silencer assembly, intake	Buy now
21	6P21441J00 Pipe, silencer	Buy now
22	9046499004 Clamp	Buy now
23	9011906M35 Bolt, with washer	Buy now
24	6P21137200 Nipple, hose	Buy now
25	9321019MJ3 O-ring	Buy now
26	9709506020 Bolt(7u8)	Buy now
27	9299506100 Washer(6a1)	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	6P21137700 Hose	Buy now
30	9046420011 Clamp	Buy now
31	9046511M10 Clamp	Buy now

Intake 2



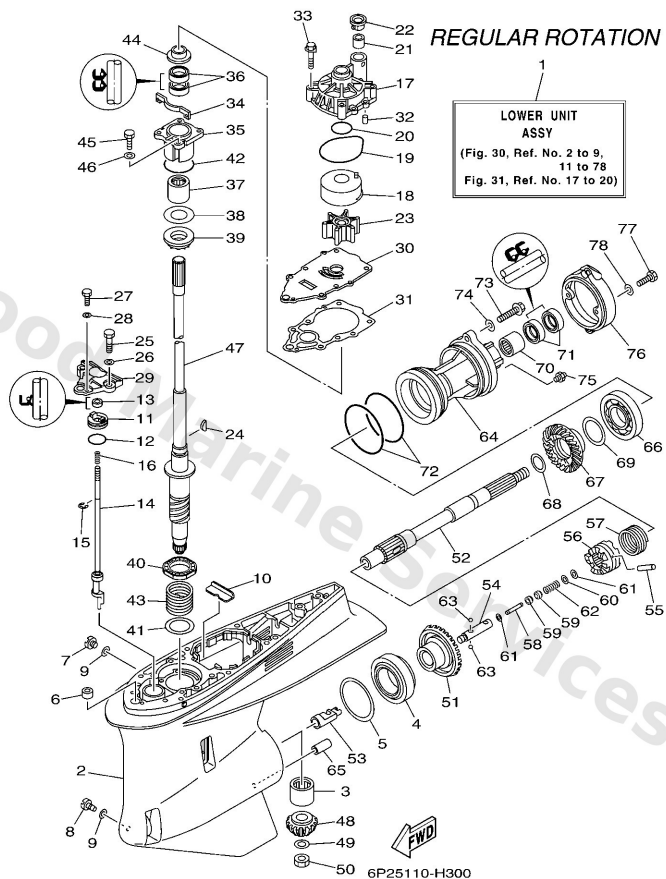
Ref	Part	
1	9044509120 Hose (I1500)	Buy now
2	9046709M03 Clip(6k8)	Buy now
3	6P21248200 Pipe 2	Buy now
4	6E52174400 Breezer	Buy now
5	6P21248300 Pipe 3	Buy now
6	9044610M01 Tube (6e5)	Buy now
7	9046409M21 Clamp(6j8)	Buy now
8	9046511M10 Clamp	Buy now

Lower Casing & Drive 1



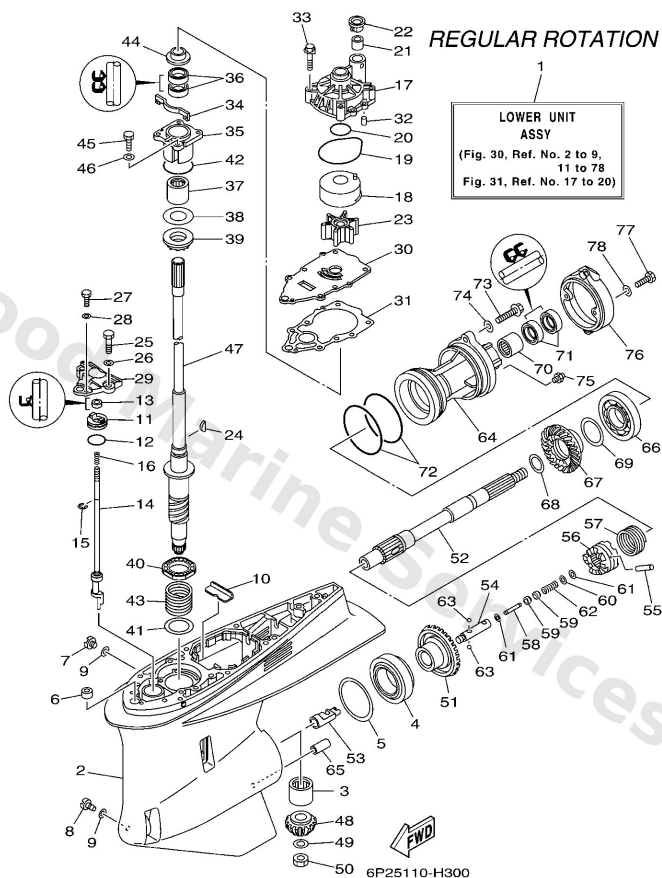
Ref	Part	
1	6P245300408D Lower unit assembly X(25.3"),RH	Buy now
1	6P245300508D Lower unit assembly U(30.3"),RH	Buy now
2	6P245301108D Casing, lower	Buy now
3	9331183280 Ball bearing	Buy now
4	93332000W1 Bearing(61a)	Buy now
5	61A4556700 Shim (t:0.10mm) UR	Buy now
5	61A4556710 Shim (t:0.12mm) UR	Buy now
5	61A4556720 Shim (t:0.15mm) UR	Buy now
5	61A4556730 Shim (t:0.18mm) UR	Buy now
5	61A4556740 Shim (t:0.30mm) UR	Buy now
5	61A4556750 Shim (t:0.40mm) UR	Buy now
5	61A4556760 Shim (t:0.50mm) UR	Buy now
6	6634436600 Damper, water seal 2	Buy now
7	9034008002 Plug, straight screw	Buy now
8	6884534110 Plug, drain	Buy now

Lower Casing & Drive 1



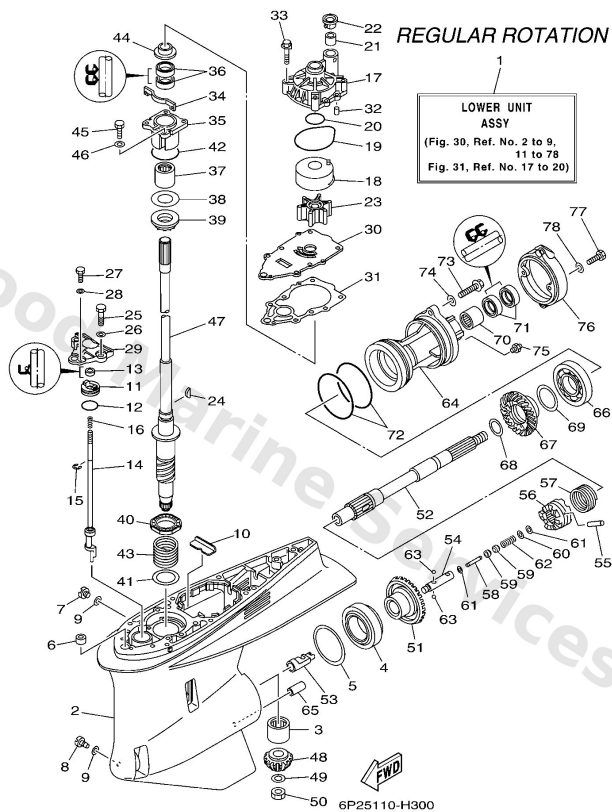
Ref	Part	
9	9043008020 Gasket	Buy now
10	61A453760094 Guide, seal damper	Buy now
11	65N4532100 Plate	Buy now
12	9321033M49 O-ring(6I5)	Buy now
13	9310609014 Oil seal	Buy now
14	6P24415000 Shift cam assembly	Buy now
15	9900108600 Circlip(2r6)	Buy now
16	9050111M10 Spring, compression (663)	Buy now
17	61A4431101 Housing, water pump	Buy now
18	61A4432202 Insert, cartridge	Buy now
19	9321086M38 O-ring (6e5)	Buy now
20	9321037160 O-ring (6g8)	Buy now
21	6E54436500 Damper, water seal 1	Buy now
22	6E54431200 Cover, water pump housing	Buy now
23	6E54435201 Impeller	Buy now

Lower Casing & Drive 1



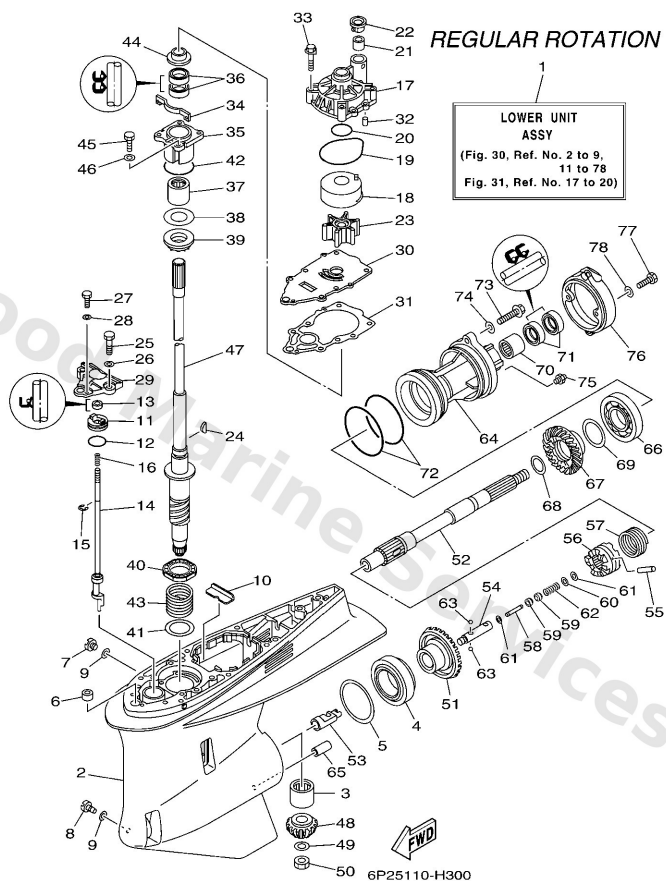
Ref	Part	
24	9028004M05 Key, woodruff (6e5)	Buy now
25	9709508030 Bolt, hexagon (fj1)	Buy now
26	9299508600 Washer, plain (663)	Buy now
27	9709506016 Bolt, hexagon deep recess	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	60X4431200 Cover, water pump housing	Buy now
30	6P24432300 Outer plate, cartridge	Buy now
31	60X44315A0 Gasket, water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6P24572300 Plate, seal	Buy now
35	6P245331009S Housing, bearing	Buy now
36	9310128M16 Oil seal (6e5)	Buy now
37	93317330U2 Bearing, cylindrical(6k0)	Buy now
38	61A4558700 Shim (t:0.10mm) UR	Buy now

Lower Casing & Drive 1



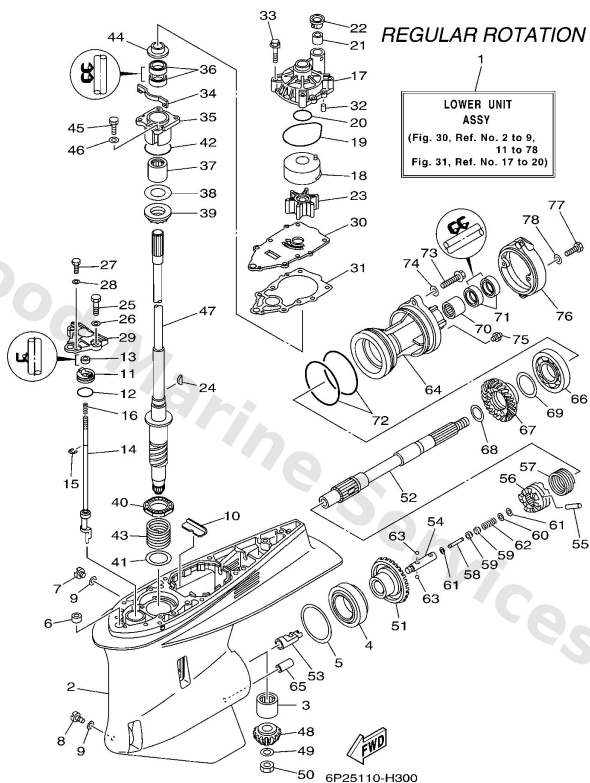
Ref	Part	
38	61A4558710 Shim (t:0.12mm) UR	Buy now
38	61A4558720 Shim (t:0.15mm) UR	Buy now
38	61A4558730 Shim (t:0.18mm) UR	Buy now
38	61A4558740 Shim (t:0.30mm) UR	Buy now
38	61A4558750 Shim (t:0.40mm) UR	Buy now
38	61A4558760 Shim (t:0.50mm) UR	Buy now
39	93341930U9 Bearing	Buy now
40	9334134019 Bearing	Buy now
41	9020142014 Washer, plate	Buy now
42	9321055M14 O-ring (70e)	Buy now
43	90501450A2 Spring, compression	Buy now
44	6E54534400 Cover, oil seal	Buy now
45	9709508025 Bolt (62g)	Buy now
47	6P24550100 Drive shaft comp. X(25.3")	Buy now
47	6P24550110 Drive shaft comp. U(30.3")	Buy now

Lower Casing & Drive 1



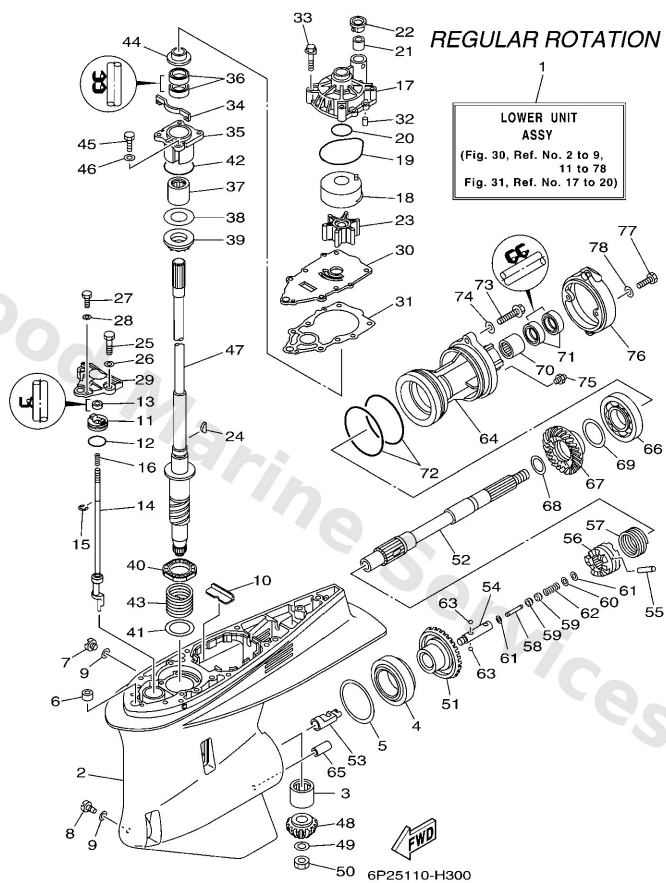
Ref	Part	
48	6P24555101 Pinion	Buy now
49	9020116M00 Washer, plate(6t5)	Buy now
50	9017016M19 Nut(6t5)	Buy now
51	6P24556000 Gear set	Buy now
52	69J4561100 Shaft, propeller	Buy now
53	61A4564102 Shifter	Buy now
54	61A4563401 Slide, shift	Buy now
55	61A4563200 Pin, cross	Buy now
56	69J4563100 Clutch, dog	Buy now
57	61A4563300 Ring, cross pin	Buy now
58	6H14566800 Shaft, free 1	Buy now
59	61A4563500 Plunger, shift	Buy now
60	9020102M00 Washer, plate(61a)	Buy now
61	9018302M03 Nut, spring (6h1)	Buy now
62	9050110M77 Spring, compression(61a)	Buy now

Lower Casing & Drive 1



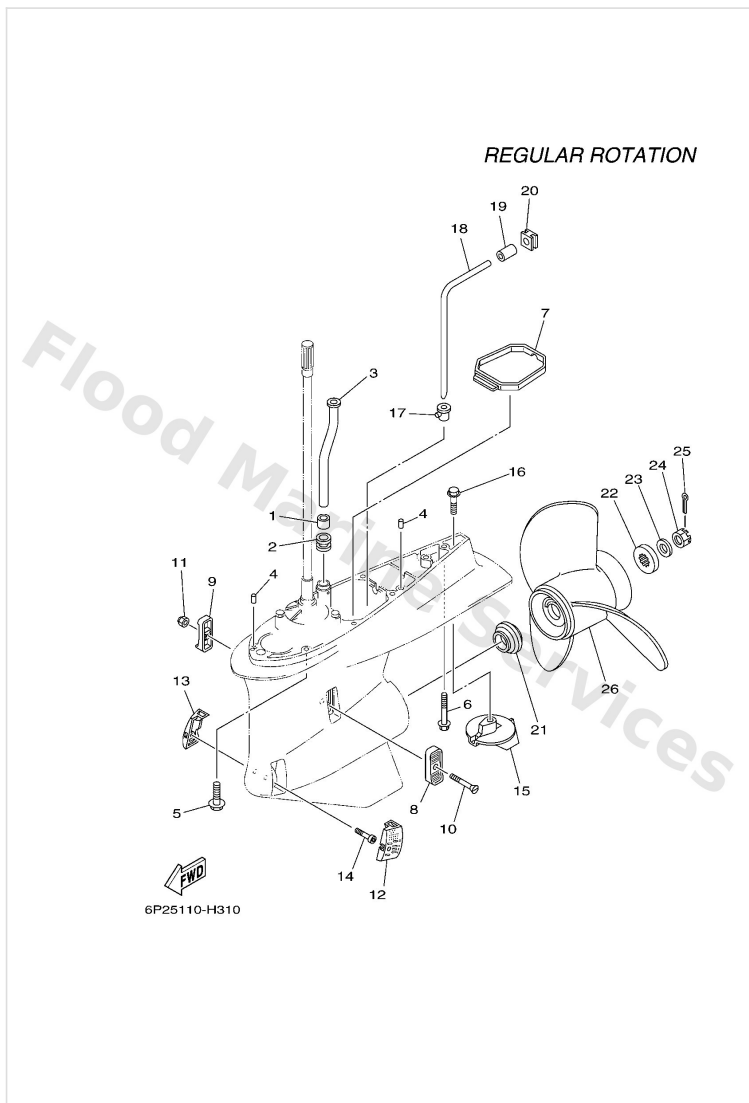
Ref	Part	
63	9350104011 Ball	Buy now
64	6D04533200CA Housing, bearing	Buy now
65	9959010114 Pin, dowel	Buy now
66	93306210U0 Bearing(61a)	Buy now
67	6P24557100 Gear	Buy now
68	6P24557800 Shim (t:1.80mm) UR	Buy now
68	6P24557810 Shim (t:1.90mm) UR	Buy now
68	6P24557820 Shim (t:2.00mm) UR	Buy now
68	6P24557830 Shim (t:2.10mm) UR	Buy now
68	6P24557840 Shim (t:2.20mm) UR	Buy now
69	61A4557700 Shim (t:0.10mm) UR	Buy now
69	61A4557710 Shim (t:0.12mm) UR	Buy now
69	61A4557720 Shim (t:0.15mm) UR	Buy now
69	61A4557730 Shim (t:0.18mm) UR	Buy now
69	61A4557740 Shim (t:0.30mm) UR	Buy now

Lower Casing & Drive 1



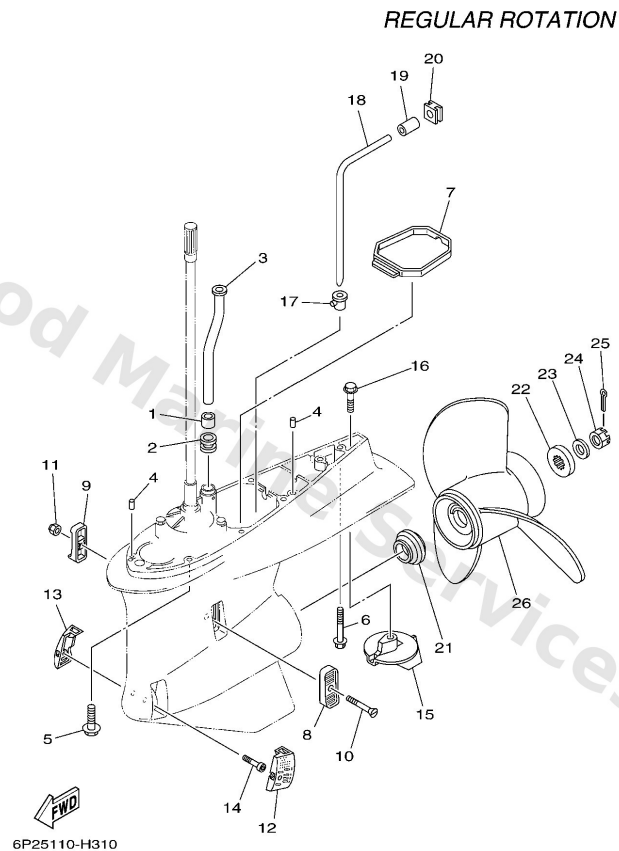
Ref	Part	
69	61A4557750 Shim (t:0.40mm) UR	Buy now
69	61A4557760 Shim (t:0.50mm) UR	Buy now
70	9331543064 Bearing	Buy now
71	9310130002 Oil seal	Buy now
72	9321104384 O-ring (705)	Buy now
73	9010508049 Bolt, flange	Buy now
74	9020108023 Washer, plate	Buy now
75	9370009M00 Nipple, grease(6t4)	Buy now
76	6D045361008D Cap, lower casing	Buy now
77	9709508020 Bolt, hexagon	Buy now

Lower Casing & Drive 2



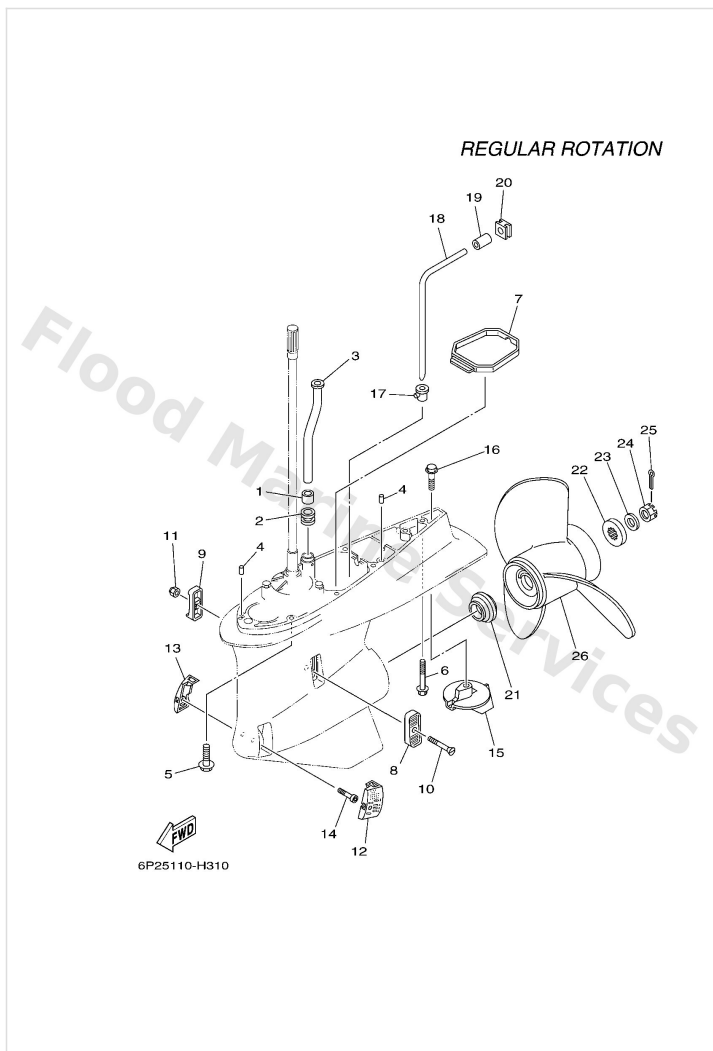
Ref	Part	
1	6E54436500 Damper, water seal 1	Buy now
2	6E54436600 Damper, water seal 2	Buy now
3	69J4436100 Tube, water 1 X(25.3")	Buy now
3	69J4436110 Tube, water 1 U(30.3")	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9011910038 Bolt, with washer X(25.3")	Buy now
6	9011910008 Bolt, with washer U(30.3")	Buy now
6	9011910MA2 Bolt, with washer X(25.3")	Buy now
7	6D04537500 Damper, seal	Buy now
8	6P24521400 Cover, water inlet 1	Buy now
9	6P24521500 Cover, water inlet 2	Buy now
10	9015205M08 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6P24522400 Cover, water inlet 3	Buy now
13	6P24522500 Cover, water inlet 4	Buy now

Lower Casing & Drive 2



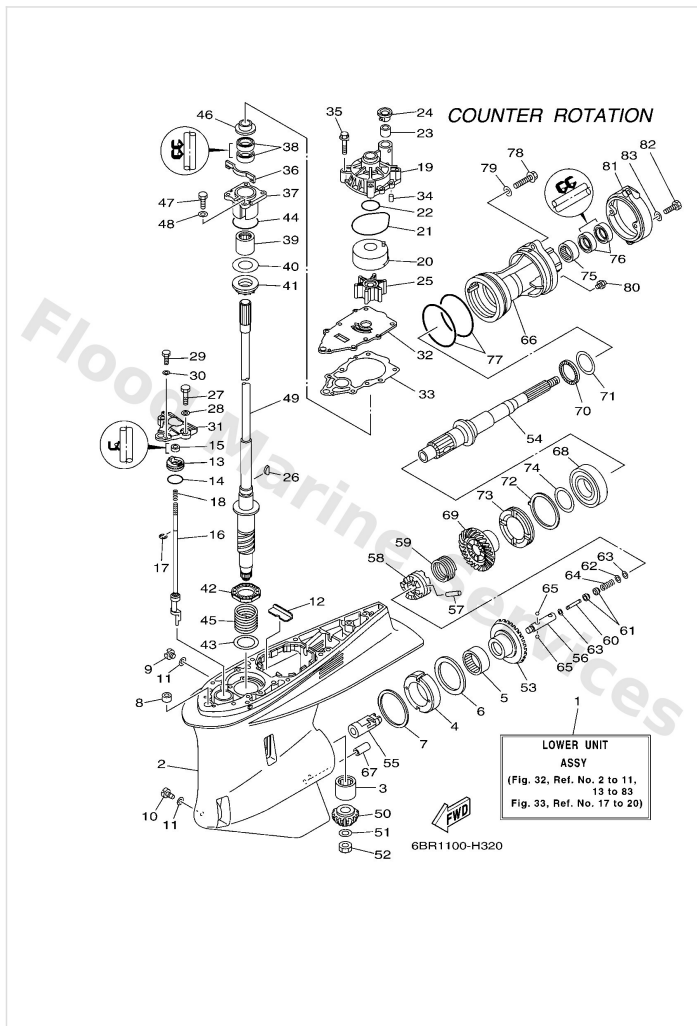
Ref	Part	
14	9011005039 Bolt, hexagon socket head	Buy now
15	61A4537100 Anode	Buy now
16	9010510M00 Bolt, hexagon (663)	Buy now
17	6D04436700 Damper, water seal 3	Buy now
18	6D04436201 Tube, water 2	Buy now
19	6D04436500 Damper, water seal 1	Buy now
20	6D04436600 Damper, water seal 2	Buy now
21	69J4598700 Spacer 1	Buy now
22	6884599701 Spacer 2	Buy now
23	9299018200 Washer (6e5)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	61A459720098 Propeller (3x14-1/2"x21"-t) UR	Buy now
26	61A459740098 Propeller (3x14-1/2"x19"-t) UR	Buy now
26	61A459780098 Propeller (3x15"x17"-t) UR	Buy now

Lower Casing & Drive 2



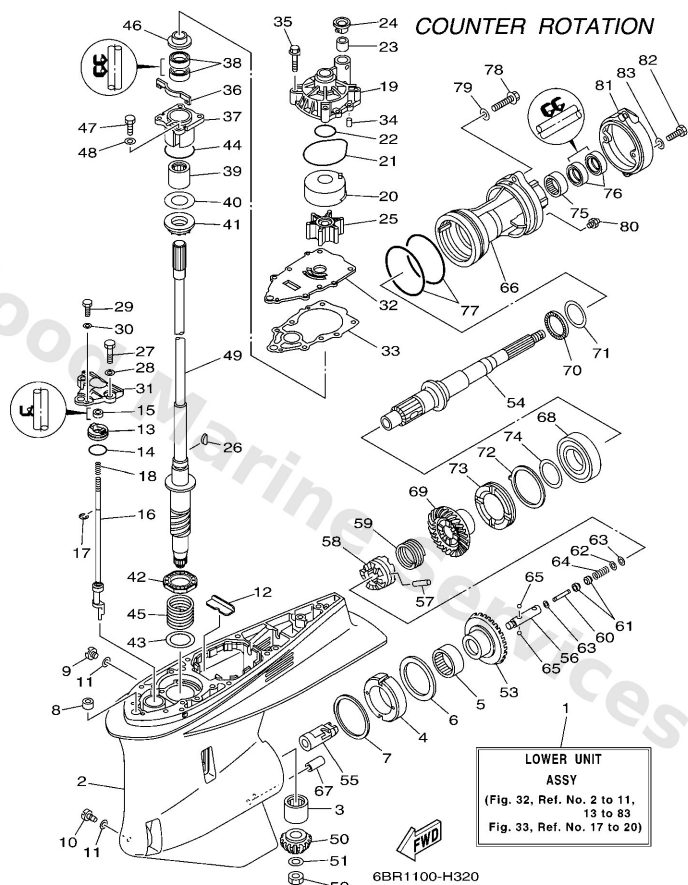
Ref	Part	
26	6BR45B7000 Propeller (4X15"X21"-T) UR	Buy now
26	6BR45B7200 Propeller (4X15 X22 -T) UR	Buy now
26	6BR45B7400 Propeller (4X15 X23 -T) UR	Buy now
26	6D04597000 Propeller (3X15-1/4"X19"-T) UR	Buy now
26	6D04597200 Propeller (3X15"X21"-T) UR	Buy now
26	6D04597800 Propeller (3X15-1/2"X17"-T) UR	Buy now
26	6G5459700298 Propeller (3x15-1/4 x15 -m) UR	Buy now
26	6G5459720298 Propeller (3x13-3/4 x21 -m) UR	Buy now
26	6G5459740398 Propeller (3x13-3/4"x19"-m2) UR	Buy now
26	6G5459780398 Propeller (3x13-3/4"x17"-m2) UR	Buy now
26	6R445970A1 Propeller (3X15-1/4"X19"-M) UR	Buy now
26	6R445972A0 Propeller (3X14-7/8"X21"-M) UR	Buy now
26	6R445974A0 Propeller (3X14-1/2"X23"-M) UR	Buy now
26	6R445976A0 Propeller (3X14-1/2"X15"-M) UR	Buy now
26	6R445978A0 Propeller (3X15-1/4"X17"-M) UR	Buy now

Lower Casing & Drive 3



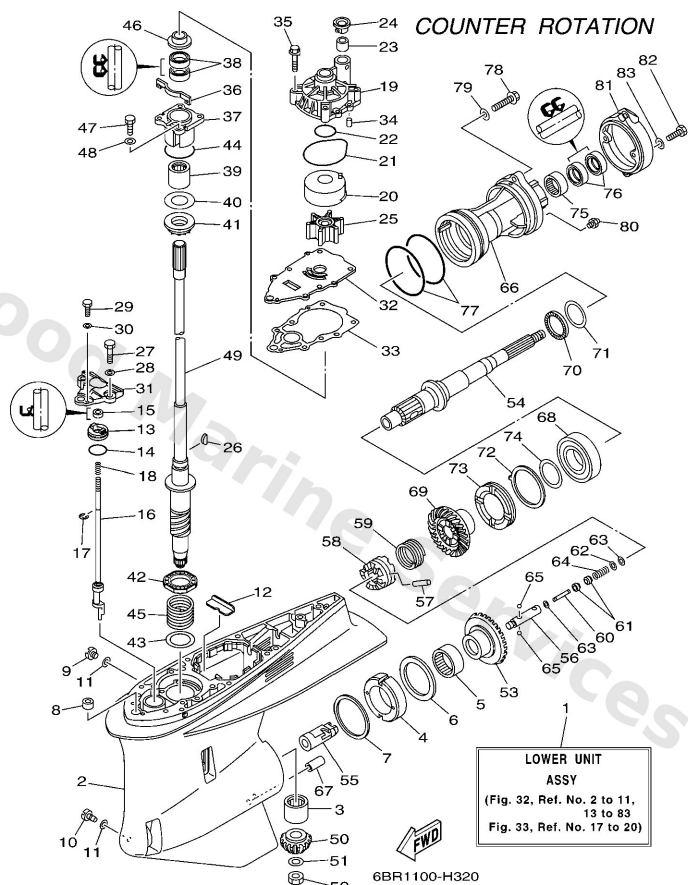
Ref	Part	
1	6P345300408D Lower unit assembly X(25.3"),LH	Buy now
1	6P345300508D Lower unit assembly U(30.3"),LH	Buy now
2	6P245301108D Casing, lower	Buy now
3	9331183280 Ball bearing	Buy now
4	61B4553801 Spacer 1	Buy now
5	93315660W3 Bearing, cylindrical(61b)	Buy now
6	93341670V0 Bearing, thrust (61b)	Buy now
7	61A4556700 Shim (t:0.10mm) UR	Buy now
7	61A4556710 Shim (t:0.12mm) UR	Buy now
7	61A4556720 Shim (t:0.15mm) UR	Buy now
7	61A4556730 Shim (t:0.18mm) UR	Buy now
7	61A4556740 Shim (t:0.30mm) UR	Buy now
7	61A4556750 Shim (t:0.40mm) UR	Buy now
7	61A4556760 Shim (t:0.50mm) UR	Buy now
8	6634436600 Damper, water seal 2	Buy now

Lower Casing & Drive 3



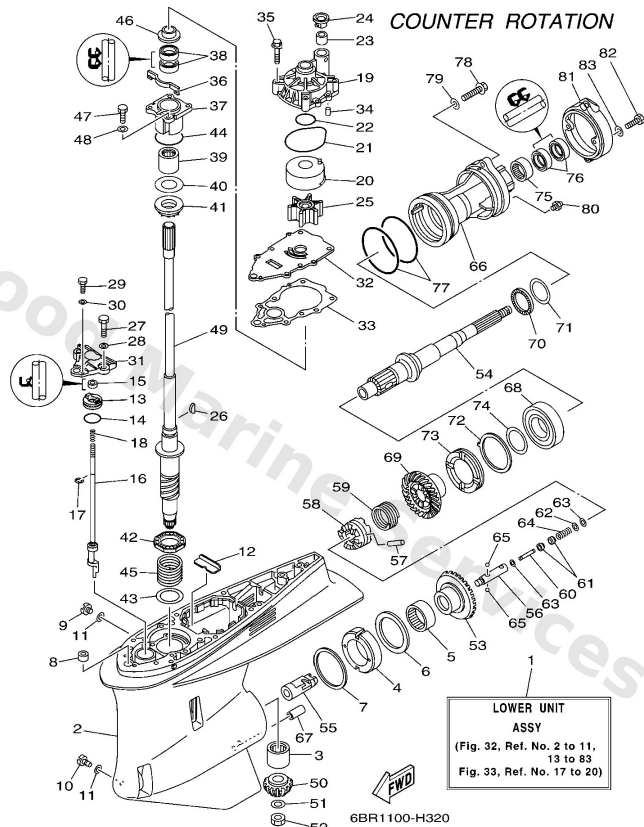
Ref	Part	
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	61A453760094 Guide, seal damper	Buy now
13	65N4532100 Plate	Buy now
14	9321033M49 O-ring(6I5)	Buy now
15	9310609014 Oil seal	Buy now
16	6P34415000 Shift cam assembly	Buy now
17	9900108600 Circlip(2r6)	Buy now
18	9050111M10 Spring, compression (663)	Buy now
19	61A4431101 Housing, water pump	Buy now
20	61A4432202 Insert, cartridge	Buy now
21	9321086M38 O-ring (6e5)	Buy now
22	9321037160 O-ring (6g8)	Buy now
23	6E54436500 Damper, water seal 1	Buy now

Lower Casing & Drive 3



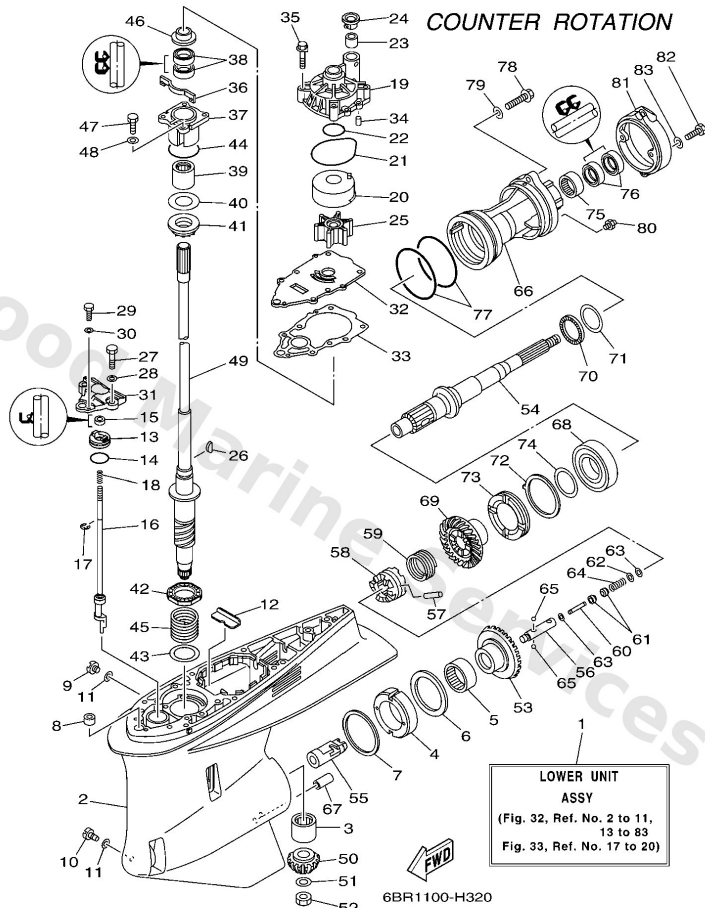
Ref	Part	
24	6E54431200 Cover, water pump housing	Buy now
25	6E54435201 Impeller	Buy now
26	9028004M05 Key, woodruff (6e5)	Buy now
27	9709508030 Bolt, hexagon (fj1)	Buy now
28	9299508600 Washer, plain (663)	Buy now
29	9709506016 Bolt, hexagon deep recess	Buy now
30	9299506600 Washer, plain (646)	Buy now
31	60X4431200 Cover, water pump housing	Buy now
32	6P24432300 Outer plate, cartridge	Buy now
33	60X44315A0 Gasket, water pump	Buy now
34	9360612019 Pin, dowel (614)	Buy now
35	9011908M14 Bolt, with washer	Buy now
36	6P24572300 Plate, seal	Buy now
37	6P245331009S Housing, bearing	Buy now
38	9310128M16 Oil seal (6e5)	Buy now

Lower Casing & Drive 3



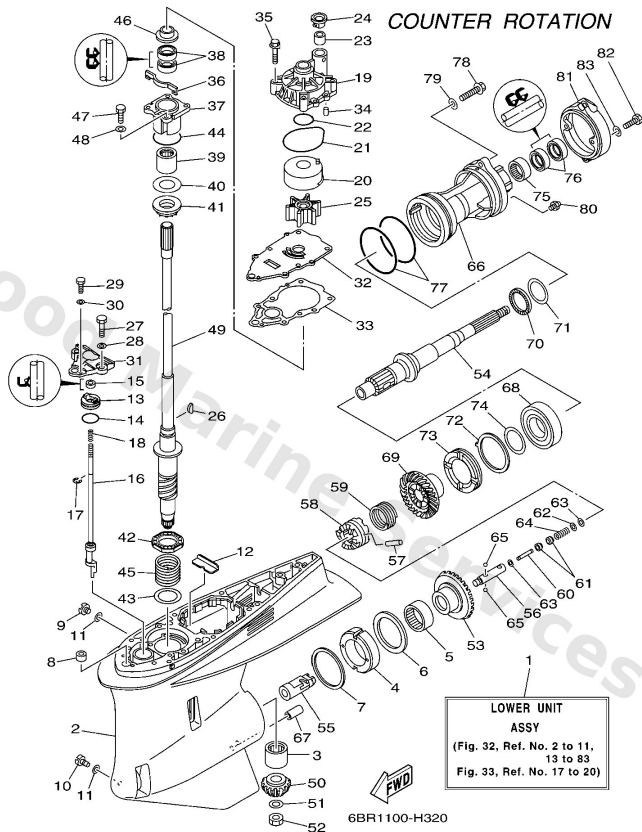
Ref	Part	
39	93317330U2 Bearing, cylindrical(6k0)	Buy now
40	61A4558700 Shim (t:0.10mm) UR	Buy now
40	61A4558710 Shim (t:0.12mm) UR	Buy now
40	61A4558720 Shim (t:0.15mm) UR	Buy now
40	61A4558730 Shim (t:0.18mm) UR	Buy now
40	61A4558740 Shim (t:0.30mm) UR	Buy now
40	61A4558750 Shim (t:0.40mm) UR	Buy now
40	61A4558760 Shim (t:0.50mm) UR	Buy now
41	93341930U9 Bearing	Buy now
42	9334134019 Bearing	Buy now
43	9020142014 Washer, plate	Buy now
44	9321055M14 O-ring (70e)	Buy now
45	90501450A2 Spring, compression	Buy now
46	6E54534400 Cover, oil seal	Buy now
47	9709508025 Bolt (62g)	Buy now

Lower Casing & Drive 3



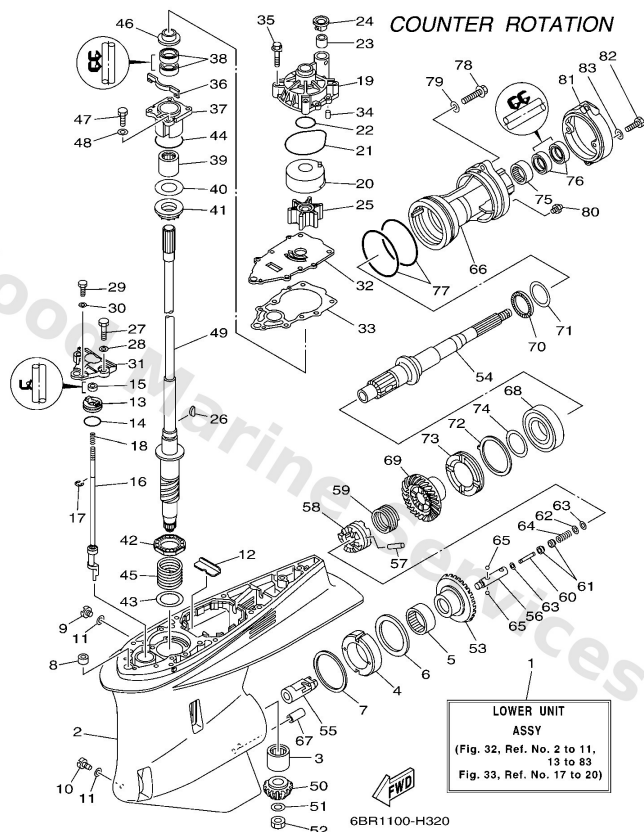
Ref	Part	
49	6P24550100 Drive shaft comp. X(25.3")	Buy now
49	6P24550110 Drive shaft comp. U(30.3")	Buy now
50	6P24555101 Pinion	Buy now
51	9020116M00 Washer, plate(6t5)	Buy now
52	9017016M19 Nut(6t5)	Buy now
53	6P34556000 Gear	Buy now
54	69K4561100 Shaft, propeller	Buy now
55	61B4564101 Shifter	Buy now
56	61A4563401 Slide, shift	Buy now
57	61A4563200 Pin, cross	Buy now
58	69J4563100 Clutch, dog	Buy now
59	61A4563300 Ring, cross pin	Buy now
60	6H14566800 Shaft, free 1	Buy now
61	61A4563500 Plunger, shift	Buy now
62	9020102M00 Washer, plate(61a)	Buy now

Lower Casing & Drive 3



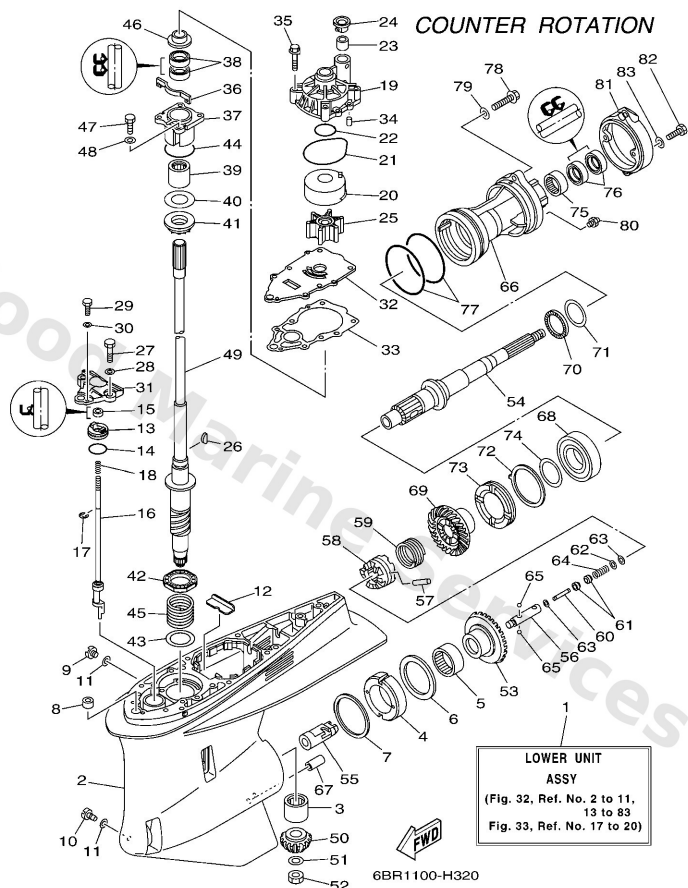
Ref	Part	
63	9018302M03 Nut, spring (6h1)	Buy now
64	9050110M77 Spring, compression(61a)	Buy now
65	9350104011 Ball	Buy now
66	6D14533200CA Housing, bearing	Buy now
67	9959010114 Pin, dowel	Buy now
68	9333200048 Bearing(6k0)	Buy now
69	6P34557100 Gear	Buy now
70	93341440U5 Bearing, thrust (6k0)	Buy now
71	6K14557801 Shim (t:0.10mm) UR	Buy now
71	6K14557810 Shim (t:0.12mm) UR	Buy now
71	6K14557820 Shim (t:0.15mm) UR	Buy now
71	6K14557830 Shim (t:0.18mm) UR	Buy now
71	6K14557840 Shim (t:0.30mm) UR	Buy now
71	6K14557850 Shim (t:0.40mm) UR	Buy now
71	6K14557860 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 3



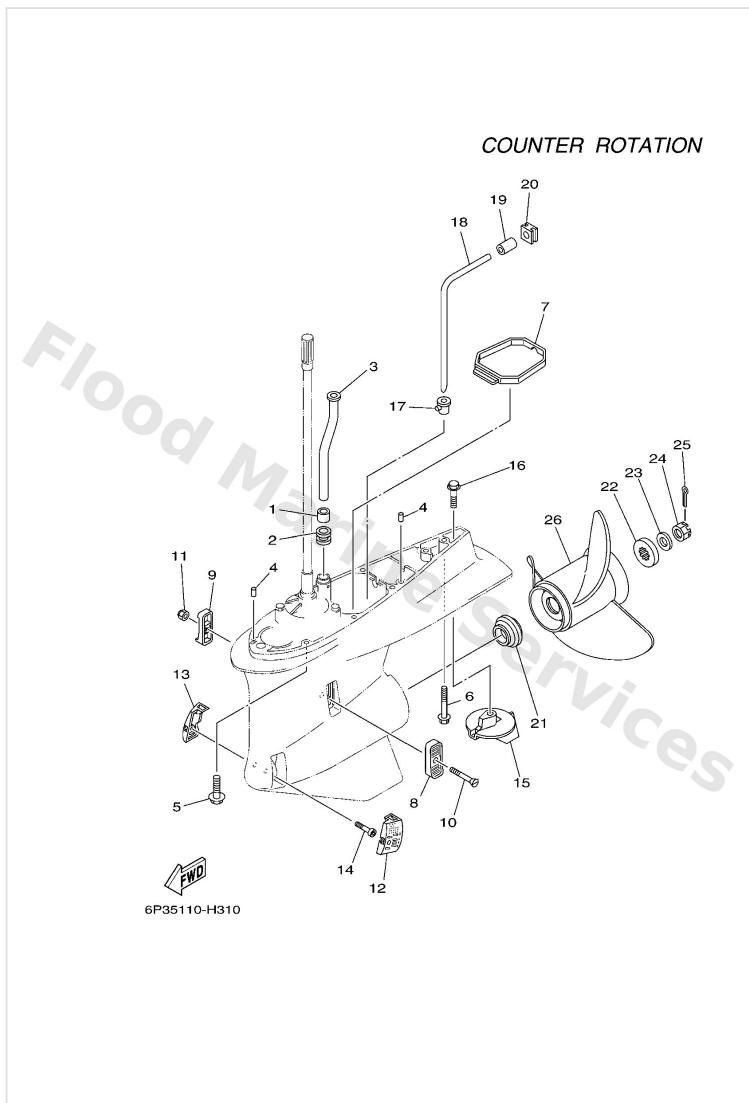
Ref	Part	
72	61B4538300 Washer, claw	Buy now
73	69K4538400 Nut	Buy now
74	69K4557700 Shim (t:0.10mm) UR	Buy now
74	69K4557710 Shim (t:0.12mm) UR	Buy now
74	69K4557720 Shim (t:0.15mm) UR	Buy now
74	69K4557730 Shim (t:0.18mm) UR	Buy now
74	69K4557740 Shim (t:0.30mm) UR	Buy now
74	69K4557750 Shim (t:0.40mm) UR	Buy now
74	69K4557760 Shim (t:0.50mm) UR	Buy now
75	9331543064 Bearing	Buy now
76	9310130002 Oil seal	Buy now
77	9321104384 O-ring (705)	Buy now
78	9010508049 Bolt, flange	Buy now
79	9020108023 Washer, plate	Buy now
80	9370009M00 Nipple, grease(6t4)	Buy now

Lower Casing & Drive 3



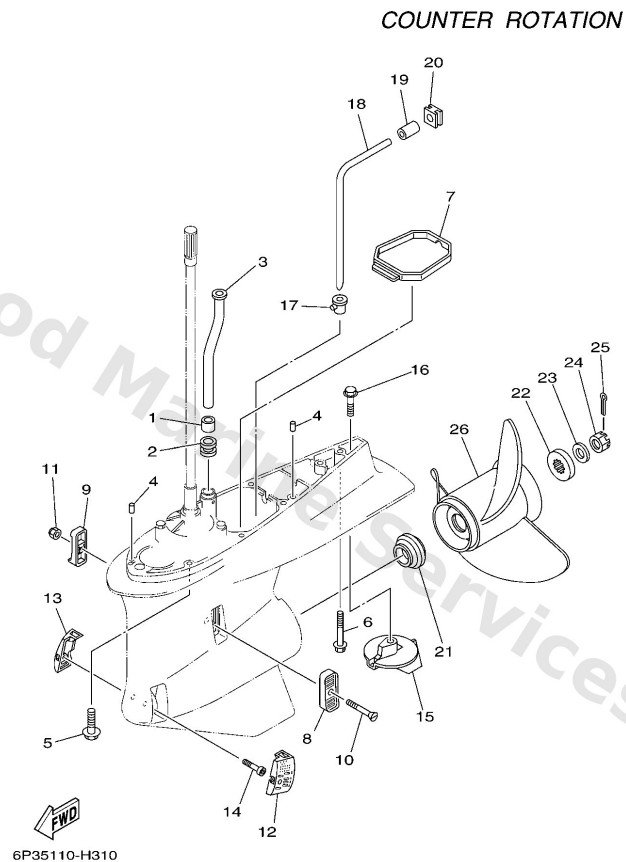
Ref	Part	
81	6D045361008D Cap, lower casing	Buy now
82	9709508020 Bolt, hexagon	Buy now

Lower Casing & Drive 4



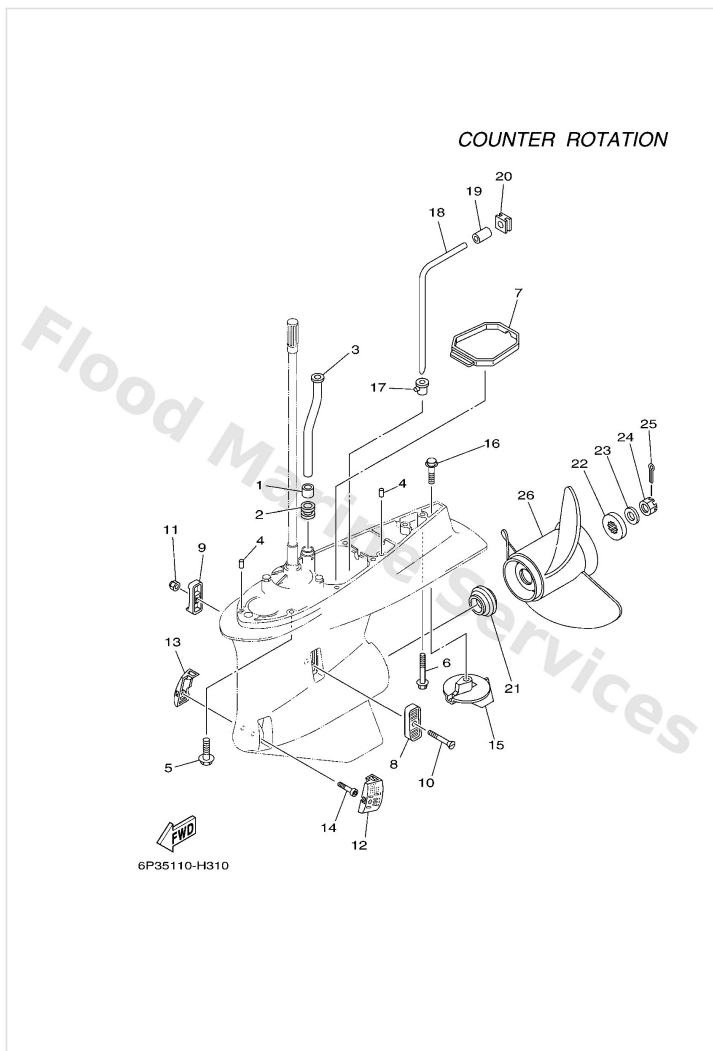
Ref	Part	
1	6E54436500 Damper, water seal 1	Buy now
2	6E54436600 Damper, water seal 2	Buy now
3	69J4436100 Tube, water 1 X(25.3")	Buy now
3	69J4436110 Tube, water 1 U(30.3")	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9011910038 Bolt, with washer X(25.3")	Buy now
6	9011910008 Bolt, with washer U(30.3")	Buy now
6	9011910MA2 Bolt, with washer X(25.3")	Buy now
7	6D04537500 Damper, seal	Buy now
8	6P24521400 Cover, water inlet 1	Buy now
9	6P24521500 Cover, water inlet 2	Buy now
10	9015205M08 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6P24522400 Cover, water inlet 3	Buy now
13	6P24522500 Cover, water inlet 4	Buy now

Lower Casing & Drive 4



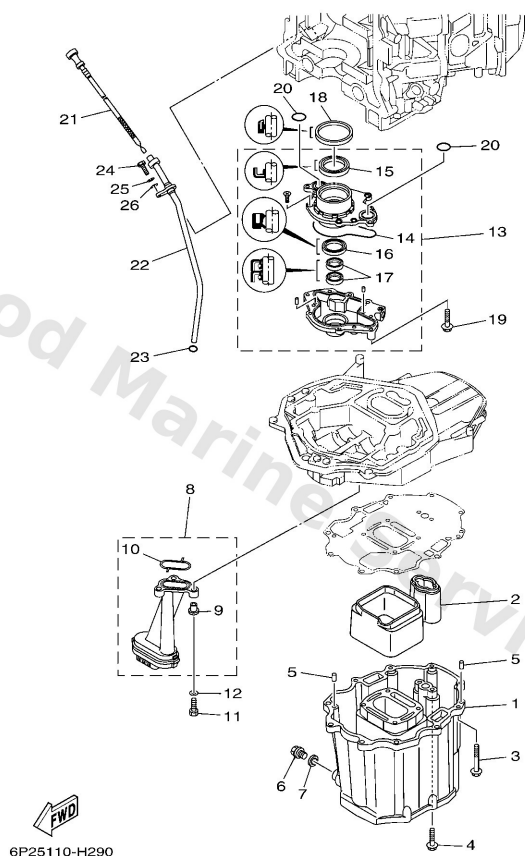
Ref	Part	
14	9011005039 Bolt, hexagon socket head	Buy now
15	61A4537100 Anode	Buy now
16	9010510M00 Bolt, hexagon (663)	Buy now
17	6D04436700 Damper, water seal 3	Buy now
18	6D04436201 Tube, water 2	Buy now
19	6D04436500 Damper, water seal 1	Buy now
20	6D04436600 Damper, water seal 2	Buy now
21	69J4598700 Spacer 1	Buy now
22	6884599701 Spacer 2	Buy now
23	9299018200 Washer (6e5)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	61B459720098 Propeller (ss 3x14-1/2"x21"-tl) UR	Buy now
26	61B459740098 Propeller (3x14-1/2"x19"-tl) UR	Buy now
26	61B459780098 Propeller (3x5"x17"-tl) UR	Buy now

Lower Casing & Drive 4



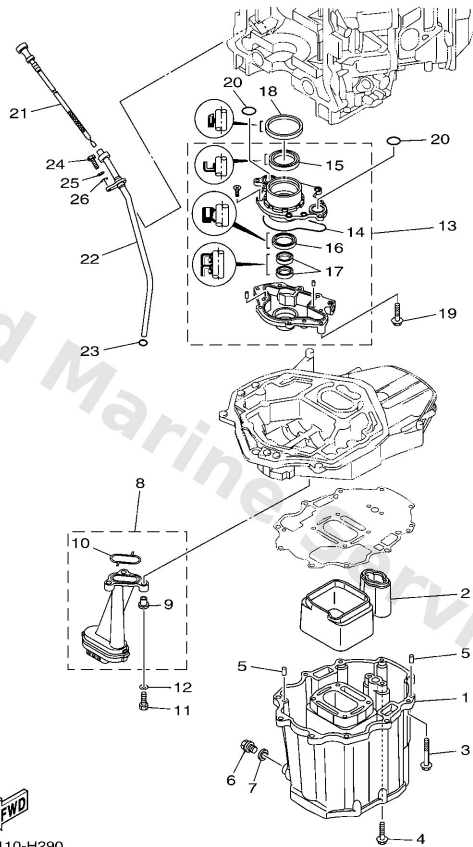
Ref	Part	
26	6BS45B7000 Propeller (4X15"X21"-TI) UR	Buy now
26	6BS45B7200 Propeller (4X15 X22 -TI) UR	Buy now
26	6BS45B7400 Propeller (4X15"X23"-TI) UR	Buy now
26	6D14597000 - UR	Buy now
26	6D14597200 Propeller (3X15"X21"-TI) UR	Buy now
26	6D14597800 Propeller (3X15-1/2"X17"-TI) UR	Buy now
26	6K1459700198 Propeller (3x15-1/4"x15"-ml) UR	Buy now
26	6K1459720198 Propeller (3x13-3/4"x21"-ml) UR	Buy now
26	6K1459740298 Propeller (3x13-3/4"x19"-ml1) UR	Buy now
26	6K1459780298 Propeller (3x13-3/4"x17"-ml1) UR	Buy now
26	6R145970A1 Propeller (3X15-1/4"X19"-MI) UR	Buy now
26	6R145972A0 Propeller (3X14-7/8"X21"-MI) UR	Buy now
26	6R145974A0 Propeller (3X14-1/2"X23"-MI) UR	Buy now
26	6R145976A0 Propeller (3X15-1/4"X15"-MI) UR	Buy now
26	6R145978A0 Propeller (3X15-1/4"x17"-MI) UR	Buy now

Oil Pan



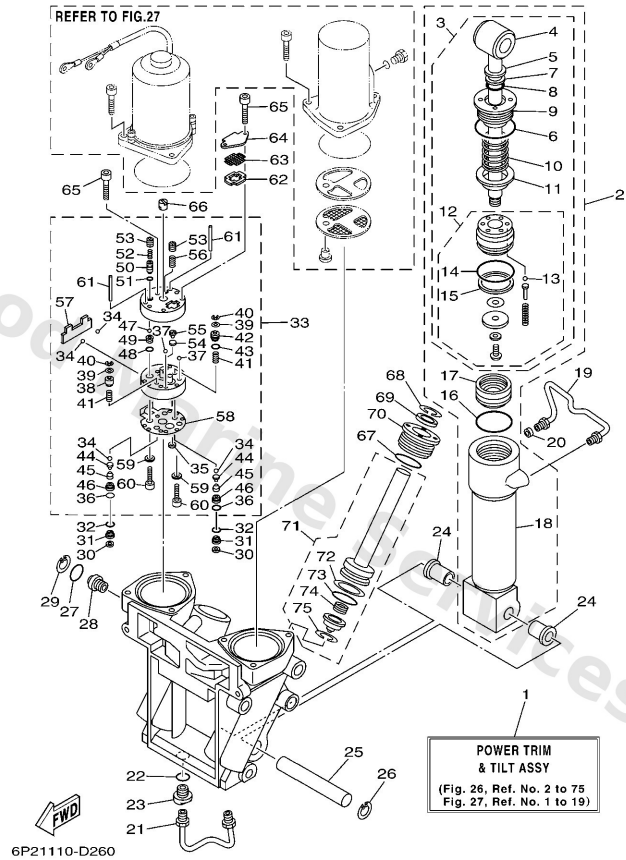
Ref	Part	
1	69J1531100CA Oil pan	Buy now
2	69J1576100 Seal, rubber 1	Buy now
3	9757508560 Bolt, hexagon w/w deep recess	Buy now
4	9757508535 Bolt(70w)	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	69J1341100 Strainer, oil	Buy now
9	9038706M64 Collar	Buy now
10	69J1341500 Seal, oil strainer	Buy now
11	9702706025 Bolt, hexagon	Buy now
12	9290706600 Washer(6ta)	Buy now
13	69J1330002 Oil pump assembly	Buy now
14	69J1332900 Gasket, pump cover	Buy now
15	69J1333800 Oil seal	Buy now

Oil Pan



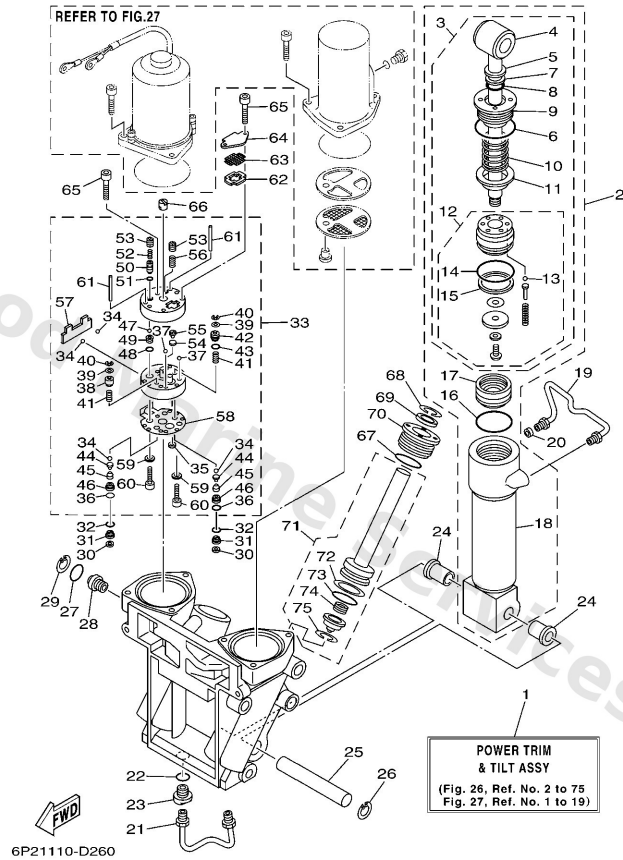
Ref	Part	
16	6AW1311900 Oil seal	Buy now
17	69J1363100 Oil seal	Buy now
18	69J1135500 Seal, cylinder 1	Buy now
19	9757506540 Bolt, hexagon w/w deep recess	Buy now
20	9321025552 O-ring (22f)	Buy now
21	6P21536200 Plug, oil level	Buy now
22	6P21537700 Guide, inlet	Buy now
23	9321019MJ3 O-ring	Buy now
24	9709506020 Bolt(7u8)	Buy now
25	9299506100 Washer(6a1)	Buy now
26	9299506600 Washer, plain (646)	Buy now

Power Trim & Tilt Assy 1



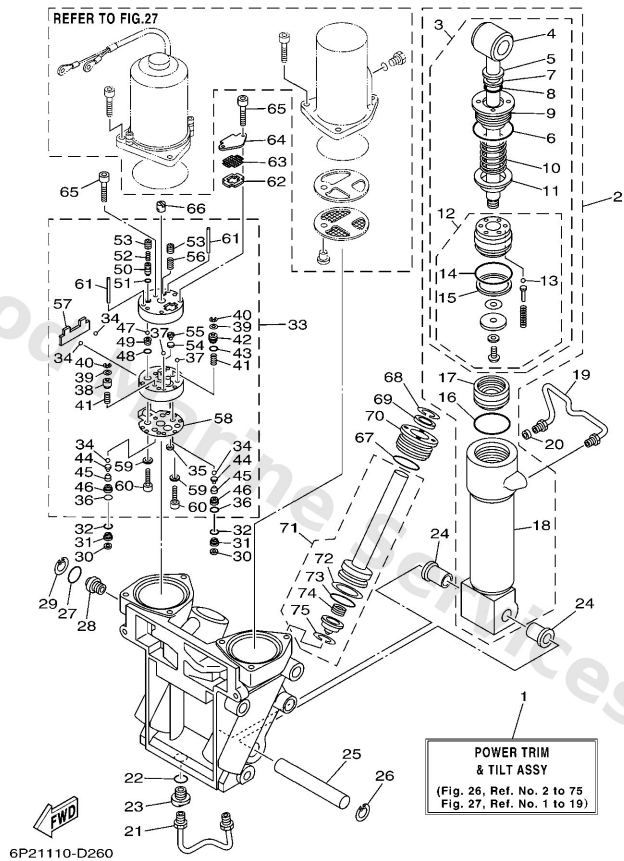
Ref	Part	
1	69J43800028D Power trim & tilt assembly	Buy now
2	69J4384001 Power tilt assembly	Buy now
3	69J4381001 Tilt piston sub assembly	Buy now
4	69J4380100 Rod	Buy now
5	9310619N50 Oil seal	Buy now
6	6H14386100 O-ring	Buy now
7	6H14387200 Ring, back up	Buy now
8	61A4389H00 O-ring	Buy now
9	61A4381100 Screw, cylinder end	Buy now
10	69J4384H00 Spring	Buy now
11	69J4382E00 Adaptor 2	Buy now
12	69J4380P01 Piston sub assembly	Buy now
13	9350532038 Ball(7fk)	Buy now
14	61A4386100 O-ring	Buy now
15	61A4387100 Ring, back up	Buy now

Power Trim & Tilt Assy 1



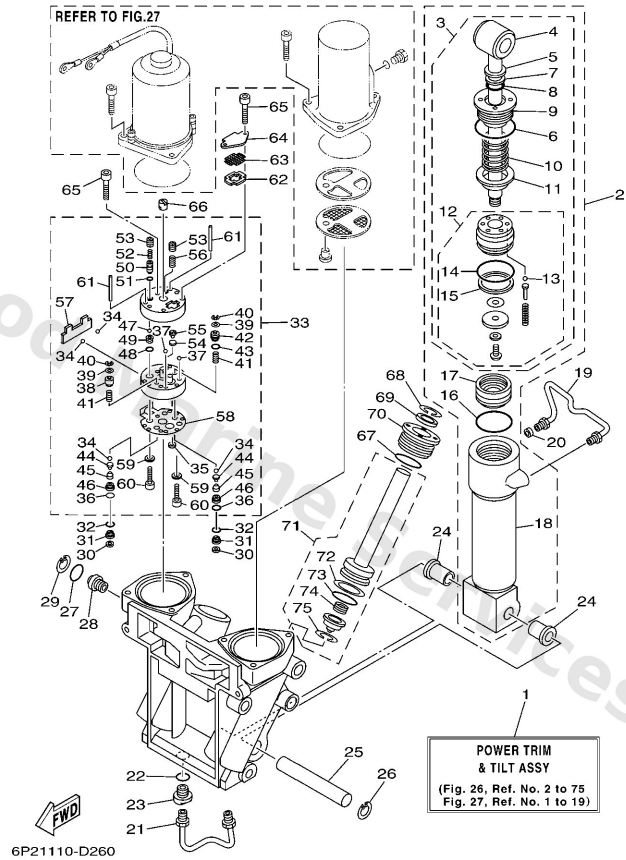
Ref	Part	
17	6H14381400 Piston, free	Buy now
18	61A4381301 Cylinder, tilt	Buy now
19	61A4383501 Pipe	Buy now
20	69J4388J00 Plug 2	Buy now
21	69J4383300 Pipe	Buy now
22	9321017239 O-ring (1j7)	Buy now
23	69J4388E00 Bolt ,screw	Buy now
24	9038618M14 Bushing (6e5)	Buy now
25	61A4381800 Pin, lower shock mount	Buy now
26	61A4387600 Ring, snap	Buy now
27	9321018397 O-ring (6g5)	Buy now
28	69J4384500 Screw, manual release	Buy now
29	6H14387500 Ring, snap	Buy now
30	69J4381C00 Filter 3	Buy now
31	69J4389900 Plate stopper	Buy now

Power Trim & Tilt Assy 1



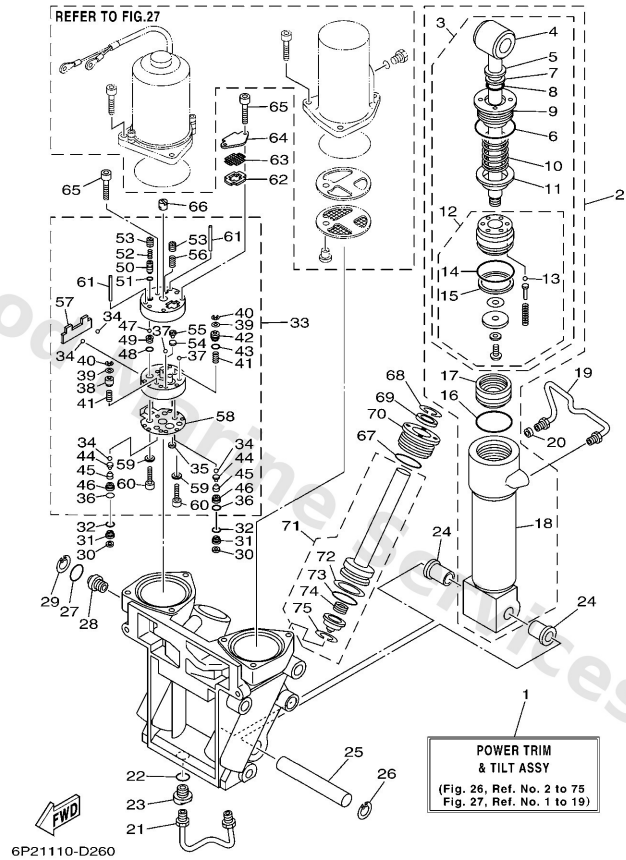
Ref	Part	
32	69J4389J00 O-ring	Buy now
33	69J4383001 Gear pump assembly	Buy now
37	9350316003 Ball	Buy now
38	69J4384M00 Piston, shuttle 2	Buy now
39	69A4384F00 Seal, main valve	Buy now
40	9900203600 Circlip(6I5)	Buy now
41	69J4389400 Spring, shuttle return	Buy now
42	69J4384100 Piston, shuttle	Buy now
43	6H14388300 O-ring	Buy now
44	60V4386A00 Pin, absorber valve	Buy now
45	69J4385300 Spring, main valve	Buy now
46	69J4389300 Washer	Buy now
47	9350108001 Ball	Buy now
48	9321008391 O-ring	Buy now
49	69J4385100 Seat, relief valve	Buy now

Power Trim & Tilt Assy 1



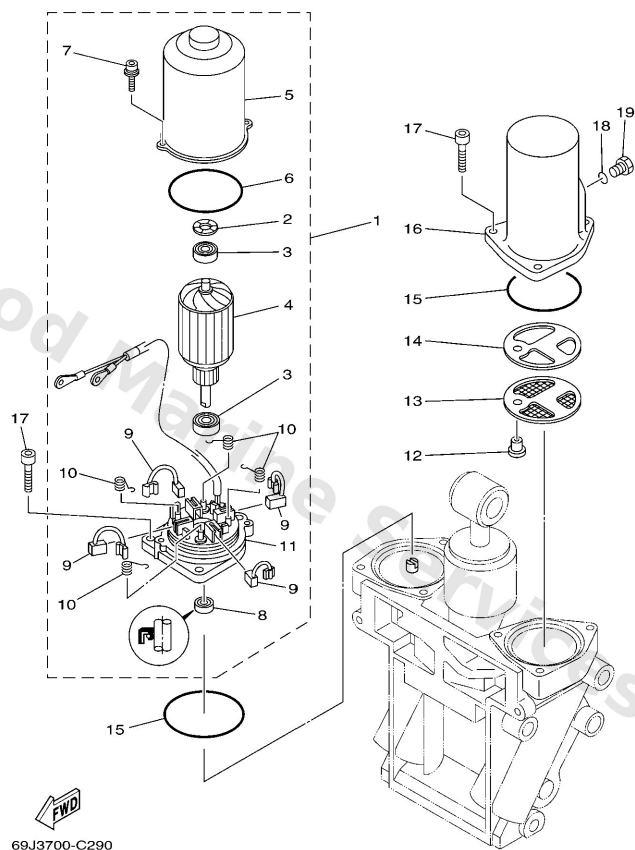
Ref	Part	
50	69J4384400 Pin, valve support	Buy now
51	93210064A5 O-ring(61a)	Buy now
52	69J4385500 Spring, up relief	Buy now
53	69J4384300 Screw, valve lock	Buy now
54	6H14384G11 Seal, relief valve	Buy now
55	6H14384410 Pin, valve support	Buy now
56	6H14385610 Spring, down relief	Buy now
57	69J4385400 Spring, manual release	Buy now
58	69J4384G00 Seal, relief valve	Buy now
59	CS34387G00 Washer	Buy now
60	9131805025 Bolt,socket	Buy now
61	9360435236 Pin, dowel	Buy now
62	69J4387100 Ring, back up	Buy now
63	69J4381600 Filter 1	Buy now
64	69J4381J00 Plate	Buy now

Power Trim & Tilt Assy 1



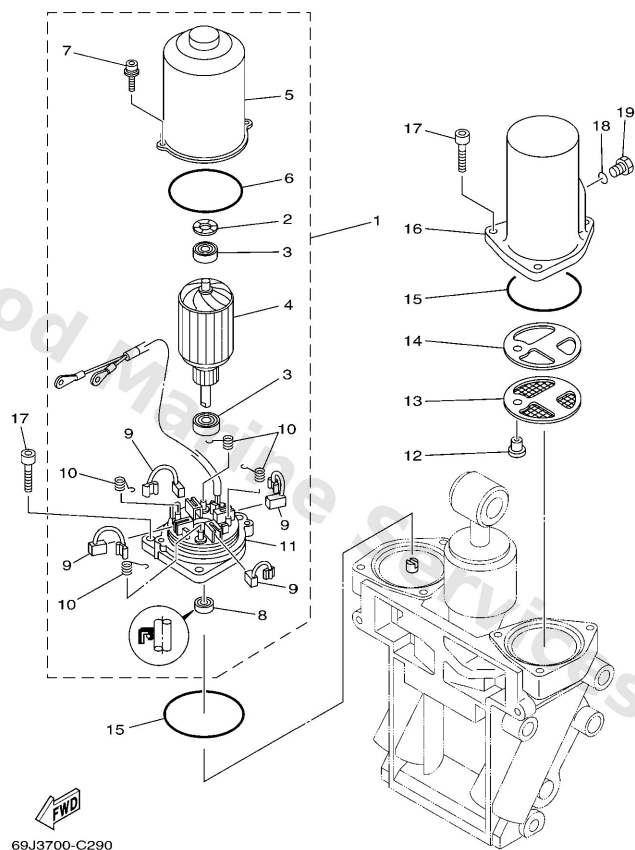
Ref	Part	
65	9131805040 Bolt, socket	Buy now
66	69J4383100 Connector, shaft	Buy now
68	6T44387501 Ring, snap	Buy now
69	61A4382200 Seal, trim dust	Buy now
70	61A4382100 Screw, trim cylinder end	Buy now
71	69J4382000 Trim piston sub assembly	Buy now
72	61A4387400 Ring, back up	Buy now
73	61A4386400 O-ring	Buy now
74	61A4384H10 Spring	Buy now
75	61A4387510 Ring, snap	Buy now

Power Trim & Tilt Assy 2



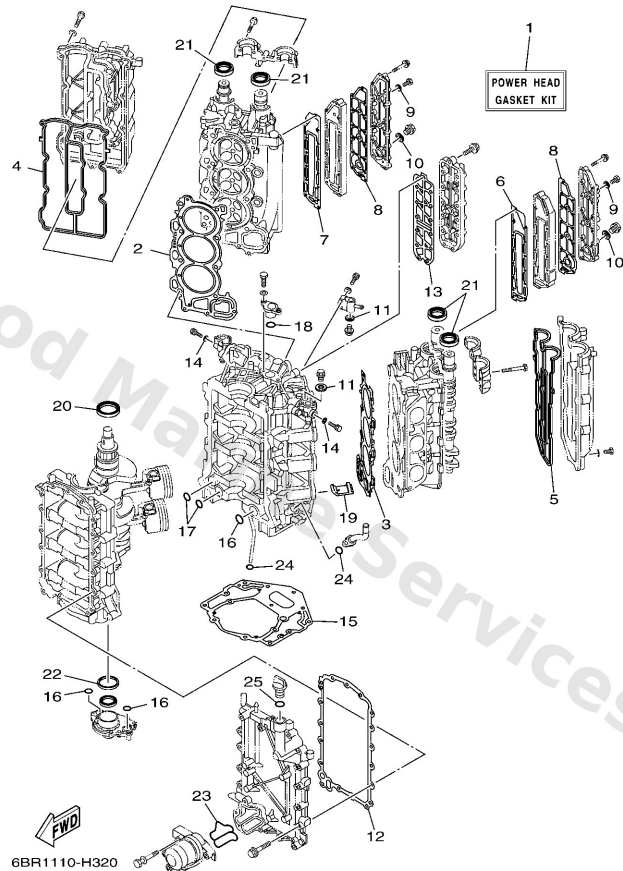
Ref	Part	
1	69J4388001 Motor assembly	Buy now
2	9020614N50 Washer, wave	Buy now
3	93399999T6 Bearing	Buy now
4	69J4380500 Armature assembly	Buy now
5	69J4380400 Stator assembly	Buy now
6	69J4386100 O-ring	Buy now
7	69J4388600 Bolt	Buy now
8	69J4388200 Oil seal	Buy now
9	69J4389100 Brush 1	Buy now
10	69J4386K00 Spring, brush	Buy now
11	69J4388101 Frame, end	Buy now
12	69J4388H00 Plug	Buy now
13	69J4381700 Filter 2	Buy now
14	69J4388F00 Spacer	Buy now
15	6H14386900 O-ring	Buy now

Power Trim & Tilt Assy 2



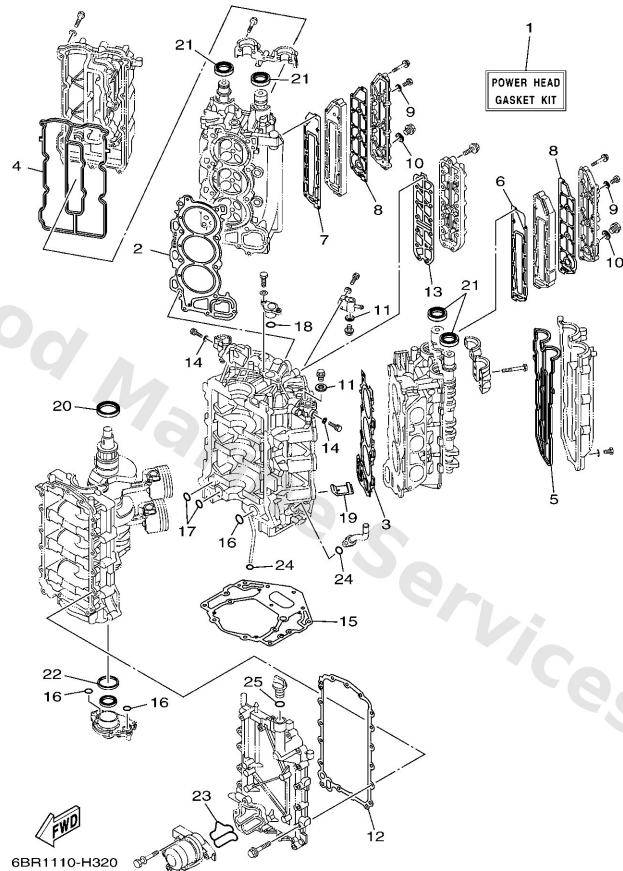
Ref	Part	
16	69J4382800 Body, reservoir	Buy now
17	69J4388800 Bolt, socket	Buy now
18	9321009165 O-ring	Buy now
19	6H14382900 Plug, reservoir	Buy now

Repair Kit 1



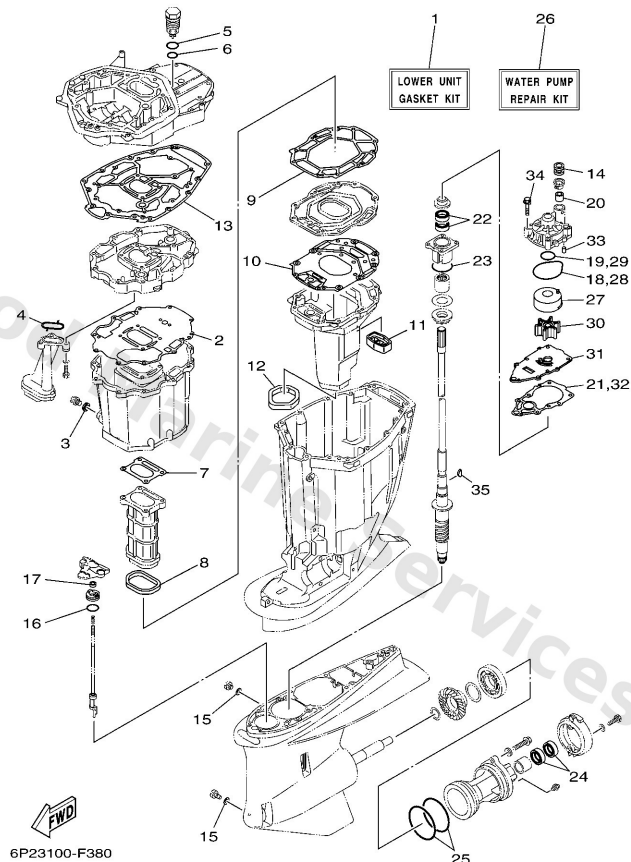
Ref	Part	
1	6P2W000101 Power head gasket kit	Buy now
2	6P21118100 Gasket, cylinder head 1	Buy now
3	6P21118200 Gasket, cylinder head 2	Buy now
4	6P21119300 Gasket, head cover 1	Buy now
5	6P21119400 Gasket, head cover 2	Buy now
6	6P24111200 Gasket, exhaust inner cover	Buy now
7	6P24112200 Gasket, exhaust inner cover	Buy now
8	6P24111400 Gasket, exhaust outer cover	Buy now
9	9043008143 Gasket (256-11198-00)	Buy now
10	9043018130 Gasket (1j7)	Buy now
11	9043014115 Gasket (663)	Buy now
12	69J1545100 Gasket, crankcase cover 1	Buy now
13	6P21131B00 Gasket, cover	Buy now
14	9043005002 Gasket	Buy now
15	69J1135111 Gasket, cylinder	Buy now

Repair Kit 1



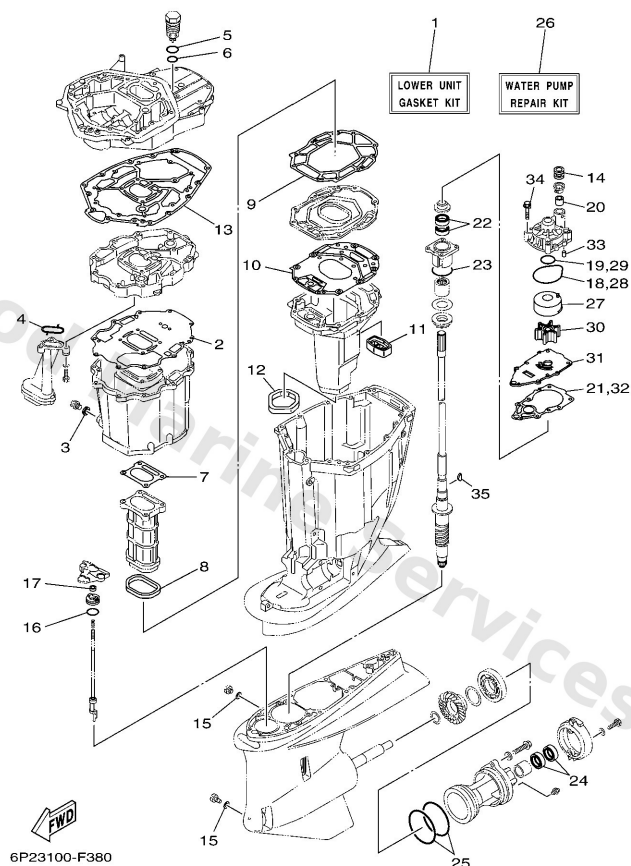
Ref	Part	
16	9321025552 O-ring (22f)	Buy now
17	9321019MJ1 O-ring	Buy now
18	9321025647 O-ring (7or)	Buy now
19	69J1466400 Grommet, water shut	Buy now
20	9310263004 Oil seal	Buy now
21	9310238008 Oil seal	Buy now
22	69J1135500 Seal, cylinder 1	Buy now
23	6P21347700 Gasket	Buy now
24	9321019MJ3 O-ring	Buy now
25	9321024M79 O-ring	Buy now

Repair Kit 2



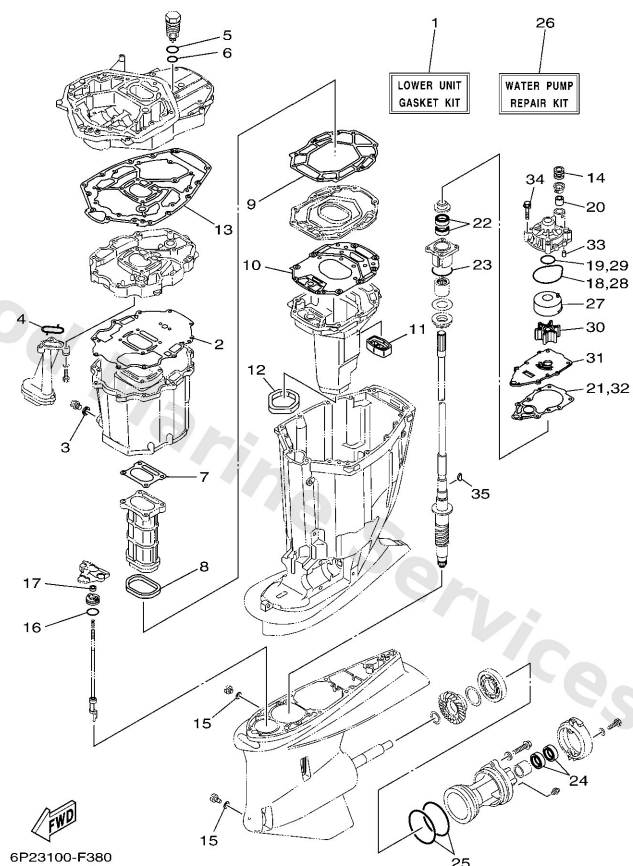
Ref	Part	
1	6P2W000130 Lower unit gasket kit	Buy now
2	69J1531201 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	69J1341500 Seal, oil strainer	Buy now
5	9321033MG4 O-ring	Buy now
6	9321028543 O-ring(72f)	Buy now
7	6P24113400 Gasket, exhaust manifold	Buy now
8	69J4113800 Seal, ext. 1	Buy now
9	69J41135A0 Gasket, exhaust manifold	Buy now
10	6S14113600 Gasket, exhaust manifold 4	Buy now
11	69J4512700 Seal	Buy now
12	69J4512300 Gasket, muffler	Buy now
13	69J4511320 Gasket, upper casing	Buy now
14	6E54436600 Damper, water seal 2	Buy now
15	9043008020 Gasket	Buy now

Repair Kit 2



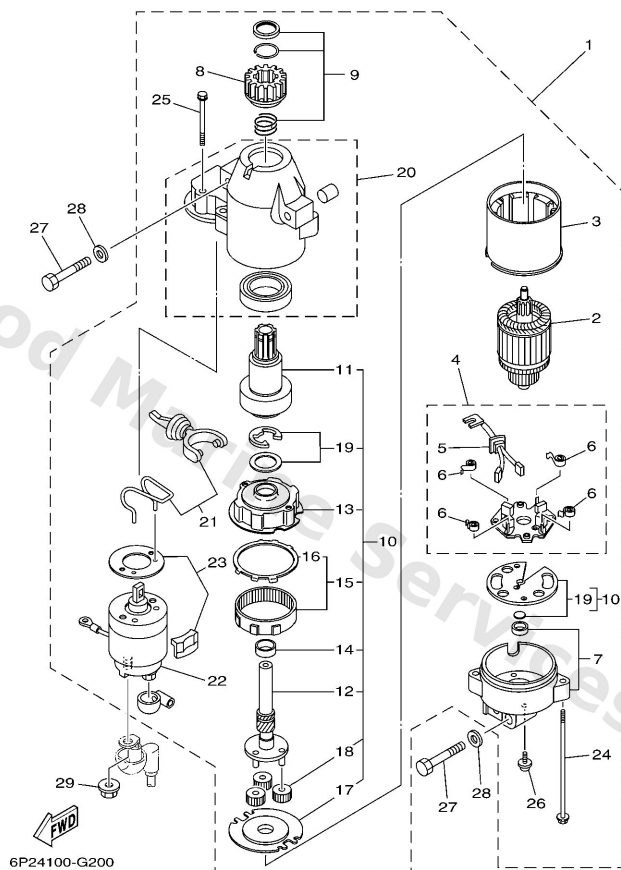
Ref	Part	
16	9321033M49 O-ring(6I5)	Buy now
17	9310609014 Oil seal	Buy now
18	9321086M38 O-ring (6e5)	Buy now
19	9321037160 O-ring (6g8)	Buy now
20	6E54436500 Damper, water seal 1	Buy now
21	60X44315A0 Gasket, water pump	Buy now
22	9310128M16 Oil seal (6e5)	Buy now
23	9321055M14 O-ring (70e)	Buy now
24	9310130002 Oil seal	Buy now
25	9321104384 O-ring (705)	Buy now
26	6P2W007800 Water pump repair kit	Buy now
27	61A4432202 Insert, cartridge	Buy now
30	6E54435201 Impeller	Buy now
31	6P24432300 Outer plate, cartridge	Buy now
33	9360612019 Pin, dowel (614)	Buy now

Repair Kit 2



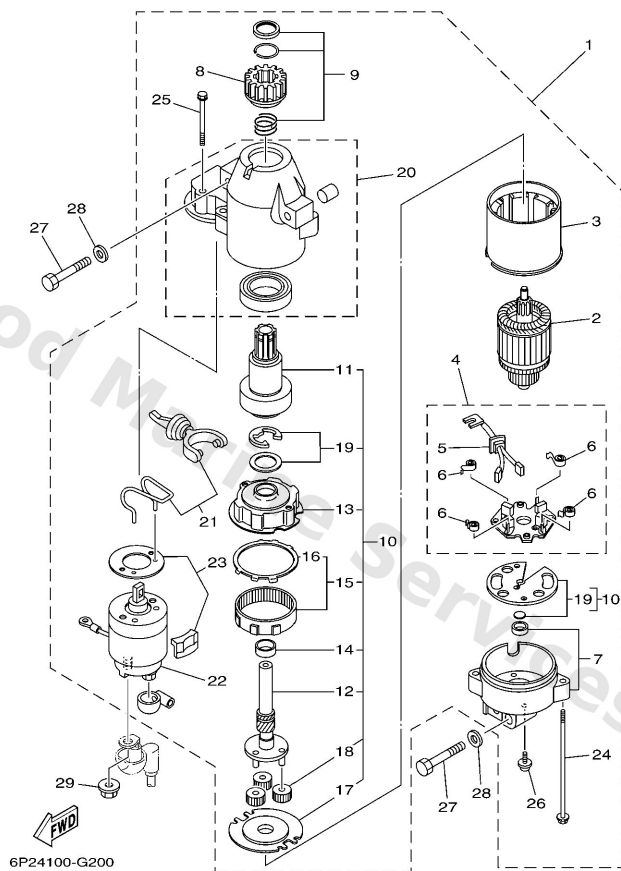
Ref	Part	
34	9011908M14 Bolt, with washer	Buy now
35	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



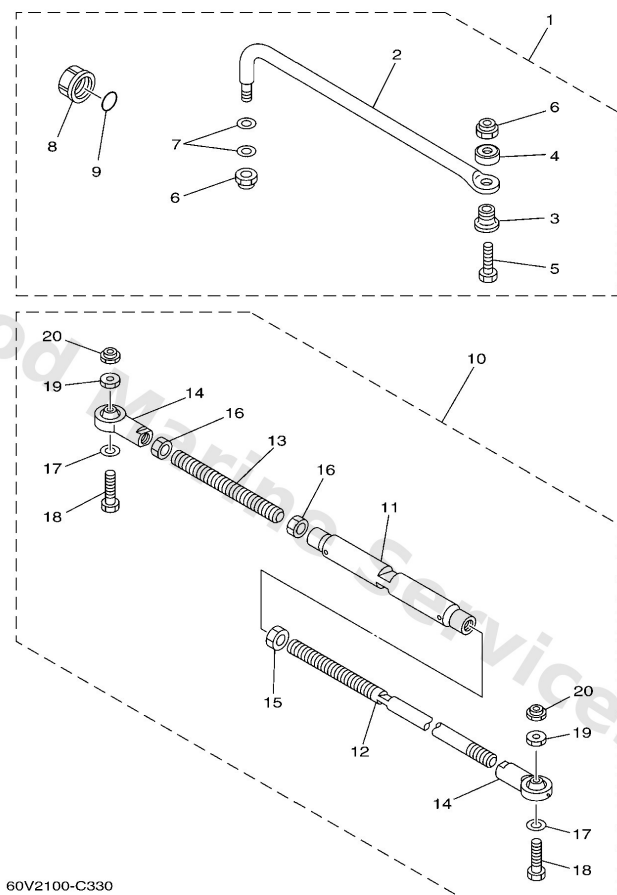
Ref	Part	
1	6BR8180000 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184000 Brush holder assembly	Buy now
5	69J8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	67F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

Starting Motor



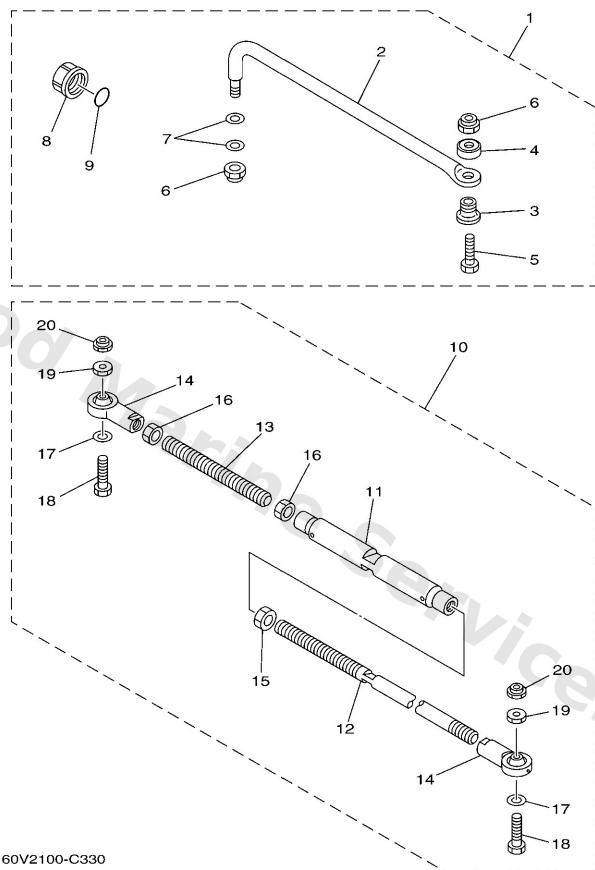
Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	69J8184200 Cover	Buy now
21	69J8183900 Lever assembly	Buy now
22	63P8194100 Starter relay assembly	Buy now
23	69J8186900 Cover Dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9701308045 Bolt	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9017908003 Nut	Buy now

Steering Guide



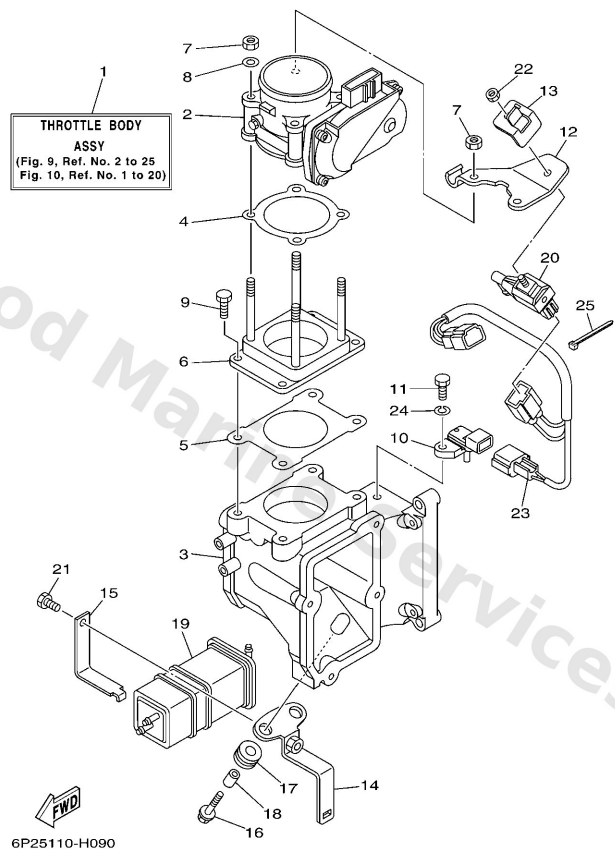
Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now
10	6E56130101 Tie bar assembly (l:600-800mm) AP	Buy now
11	6E56131300 Adjuster	Buy now
12	6E56131111 Tie bar	Buy now
13	6E56131500 Tie bar, 2	Buy now
14	6E56130300 Steering axle comp.	Buy now
15	9017014M06 Nut (6e5)	Buy now

Steering Guide



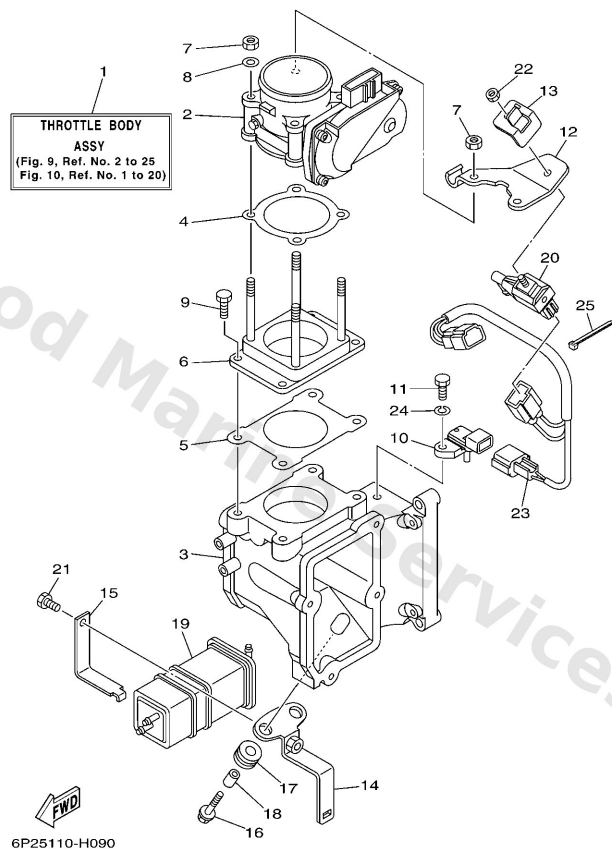
Ref	Part	
16	9538014700 Nut (6e5)	Buy now
17	9020110M76 Washer, plate (6e5)	Buy now
18	9010109M70 Bolt (6e5)	Buy now
19	9017009M05 Nut, hexagon (6e5)	Buy now

Throttle Body Assy 1



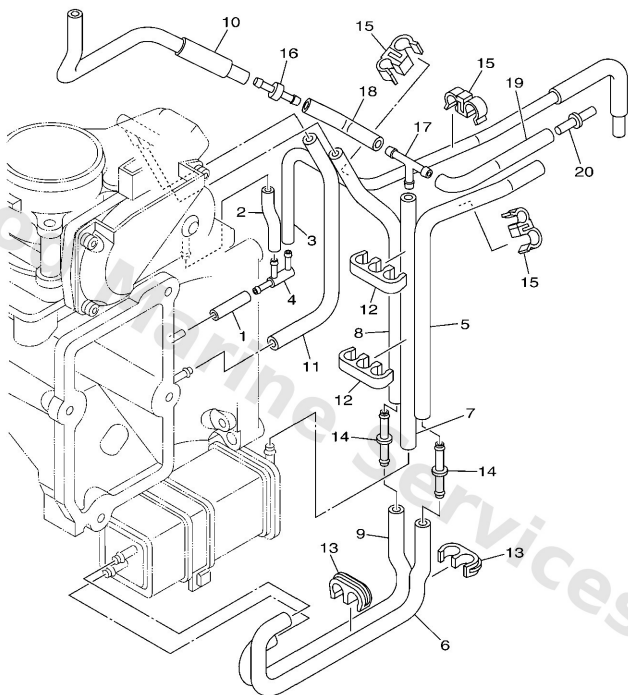
Ref	Part	
1	6P21375000 Throttle body assembly	Buy now
2	6P21375100 Body, throttle 1	Buy now
3	6P21371100 Mixing body	Buy now
4	6P21355600 Gasket, manifold	Buy now
5	6P21355700 Gasket	Buy now
6	6P21436000 Throttle damper assembly	Buy now
7	6P21358800 Nut	Buy now
8	6P21357800 Washer	Buy now
9	6P21449600 Bolt	Buy now
10	6P28238000 Sensor, pressure	Buy now
11	6P21357300 Bolt 1	Buy now
12	6P21425500 Plate	Buy now
13	6P21415900 Clip	Buy now
14	6P22134X00 Bracket, canister	Buy now
15	6P22419A00 Holder	Buy now

Throttle Body Assy 1



Ref	Part	
16	9011906M59 Bolt, with washer	Buy now
17	9048010M23 Grommet(6k7)	Buy now
18	9038706M60 Collar (6h3)	Buy now
19	6P22417000 Canister assembly	Buy now
20	6C58612000 Solenoid valve assembly	Buy now
21	6P21357400 Bolt 2	Buy now
22	69J1416400 Nut, holding	Buy now
23	6P28258A00 Extension, wire harness	Buy now
24	68V1435600 Washer, spring	Buy now
25	68V2481H00 Clamp	Buy now

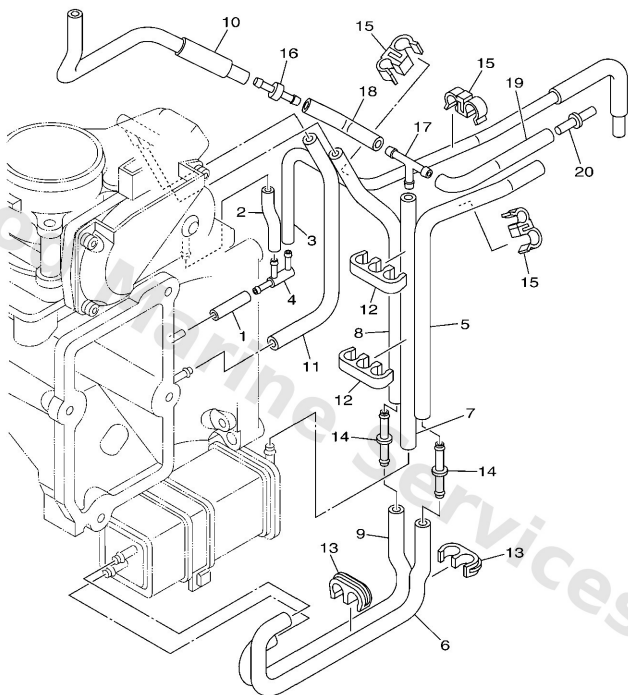
Throttle Body Assy 2




6P21110-D100

Ref	Part	
1	6P21434900 Pipe	Buy now
2	6P21353300 Hose, vacuum sensing 4	Buy now
3	6P21353200 Hose, vacuum sensing 3	Buy now
4	6P21359500 Joint	Buy now
5	6P21475A00 Pipe 1	Buy now
6	6P21475E00 Pipe 2	Buy now
7	6P21354500 Hose 1	Buy now
8	6P21475F00 Pipe 3	Buy now
9	6P21475G00 Pipe 4	Buy now
10	6P21354600 Hose 2	Buy now
11	6P22416A00 Hose	Buy now
12	6P22413500 Clamp 1	Buy now
13	6P22413600 Clamp 2	Buy now
14	6P21375800 Pipe, joint	Buy now
15	6P22413700 Clamp 3	Buy now

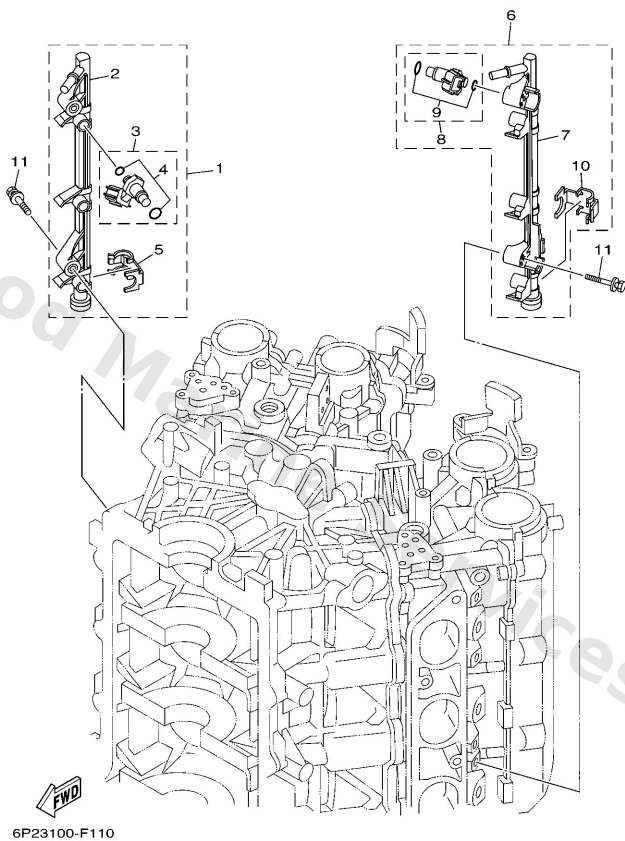
Throttle Body Assy 2



FWD
6P21110-D100

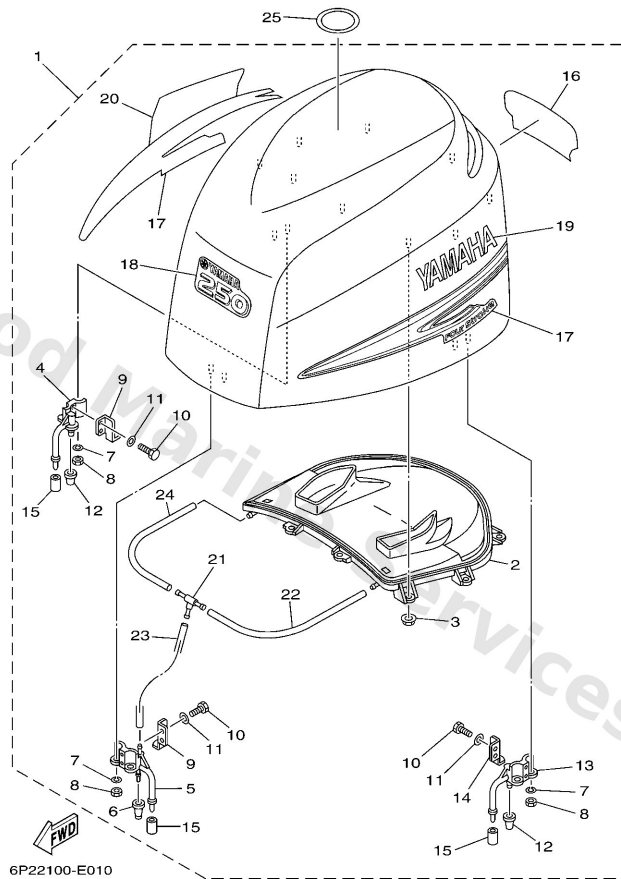
Ref	Part	
16	6E52174400 Breezer	Buy now
17	6882437800 Pipe, joint	Buy now
18	6P21354700 Hose 3	Buy now
19	6P21354800 Hose Air 4	Buy now
20	6P22437600 Pipe, joint 1	Buy now

Throttle Body Assy 3



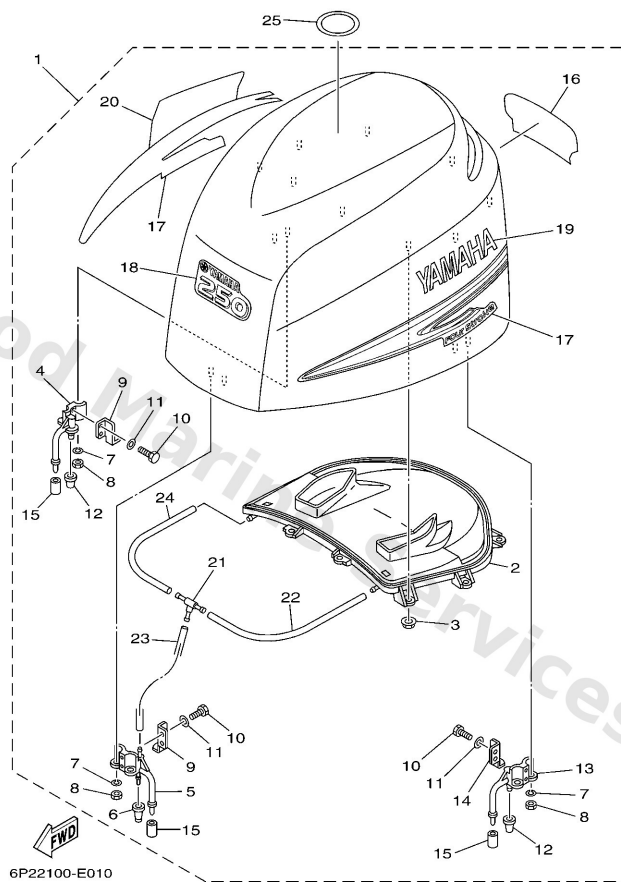
Ref	Part	
1	6P21316010 Delivery pipe assembly 1	Buy now
2	6P21316100 Pipe, delivery 1	Buy now
3	6P21376110 Injector	Buy now
4	6C51410B00 Packing kit	Buy now
5	6P21357700 Clip	Buy now
6	6P21317010 Delivery pipe assembly 2	Buy now
7	6P21317100 Pipe, delivery 2	Buy now
11	9011906122 Bolt, with washer	Buy now

Top Cowling



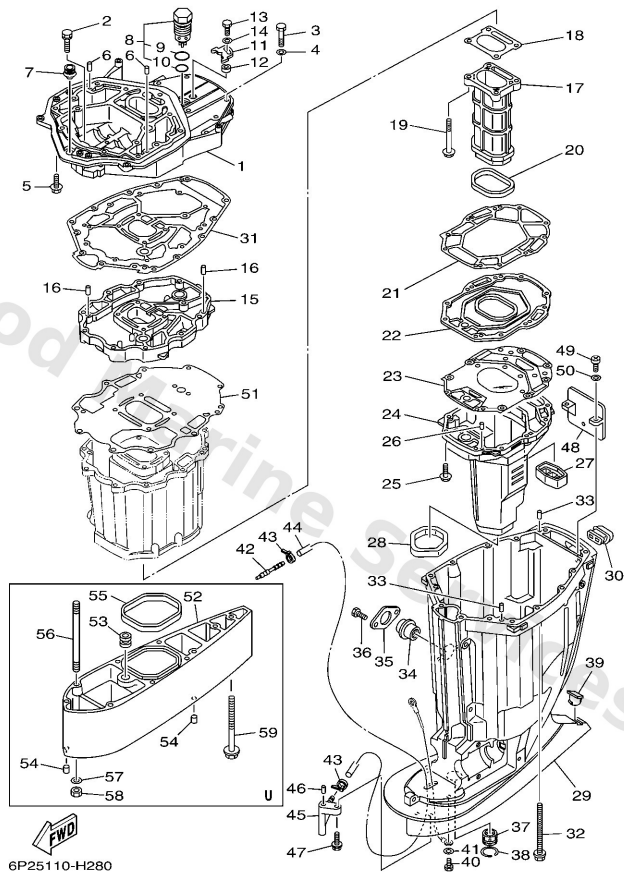
Ref	Part	
1	6P242610018D Top cowling assembly	Buy now
2	6P24261300 Molding, air duct	Buy now
3	9017906M28 Nut(63v)	Buy now
4	68F426470194 Holder, clamp band	Buy now
5	69J426470094 Holder, clamp band	Buy now
6	69J4266300 Damper 2	Buy now
7	9299006100 Washer(6a1)	Buy now
8	9538006600 Nut(661)	Buy now
9	60V4265101 Hook	Buy now
10	9709506016 Bolt, hexagon deep recess	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	68F4266300 Damper 2	Buy now
13	68F426480194 Holder, clamp band	Buy now
14	60V4265200 Hook	Buy now
15	67F1344800 Cap	Buy now

Top Cowling



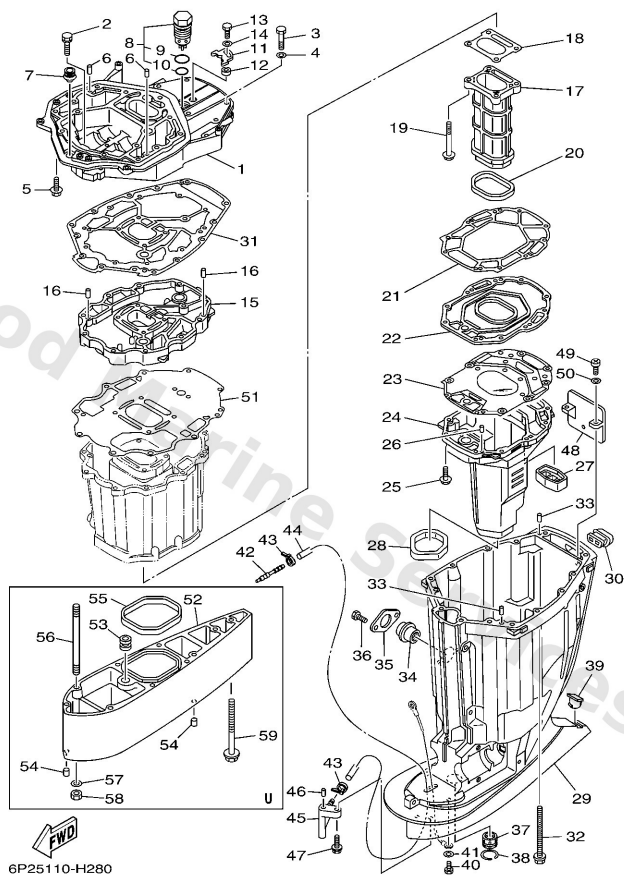
Ref	Part	
16	6P24267800 Graphic, front	Buy now
17	69JW007000 Graphic set	Buy now
18	6P24267700 Graphic, front	Buy now
19	69J4268100 Mark, cowling	Buy now
20	69J4268200 Mark, cowling	Buy now
21	69J2437800 Pipe, joint 4	Buy now
22	9044511M27 Hose (I700)	Buy now
23	9044511699 Hose (I800)	Buy now
24	9044511182 Hose (I370)	Buy now
25	67F1343410 □□□ , □□□□□	Buy now

Upper Casing



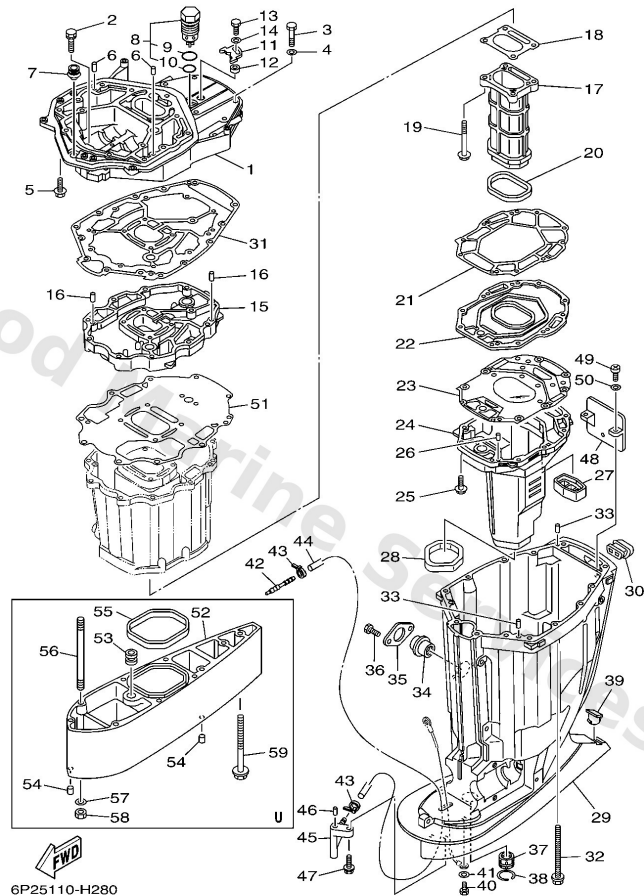
Ref	Part	
1	69J4113710CA Guide, exhaust	Buy now
2	9011908M79 Bolt, hexagon (fj1)	Buy now
3	9707510045 Bolt(64d)	Buy now
4	9299510600 Washer, plate	Buy now
5	9757510535 Bolt, hexagon w/w deep recess	Buy now
6	9360816M16 Pin, dowel(6t4)	Buy now
7	6E54272400 Grommet	Buy now
8	6AW1137110 Pressure control valve assembly	Buy now
9	93210347A1 O-ring	Buy now
10	9321028543 O-ring(72f)	Buy now
11	69J1223300 Plate, guide stopper 1	Buy now
12	9038706037 Collar 8121444900	Buy now
13	9709506020 Bolt(7u8)	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	69J4113110CA Manifold, ext. 1	Buy now

Upper Casing



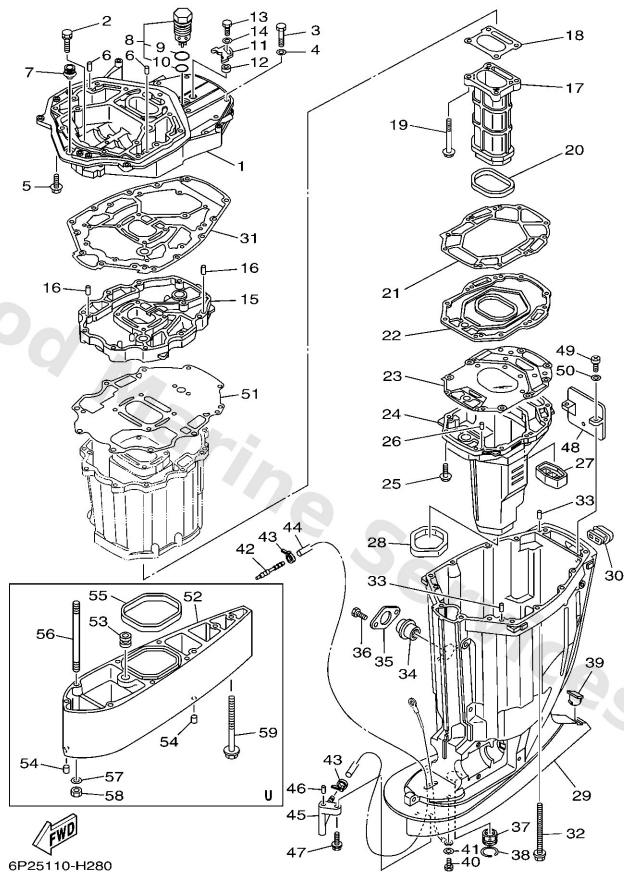
Ref	Part	
17	69J41132209S Manifold, exhaust	Buy now
18	6P24113400 Gasket, exhaust manifold	Buy now
19	9757508590 Bolt, hexagon w/w deep recess	Buy now
20	69J4113800 Seal, ext. 1	Buy now
21	69J41135A0 Gasket, exhaust manifold	Buy now
22	69J45181109S Plate	Buy now
23	6S14113600 Gasket, exhaust manifold 4	Buy now
24	69J14711209S Muffler 1	Buy now
25	9757508535 Bolt(70w)	Buy now
26	9360619M23 Pin, dowel	Buy now
27	69J4512700 Seal	Buy now
28	69J4512300 Gasket, muffler	Buy now
29	69J45111108D Casing, upper	Buy now
30	69J4276900 Seal, rubber	Buy now
31	69J4511320 Gasket, upper casing	Buy now

Upper Casing



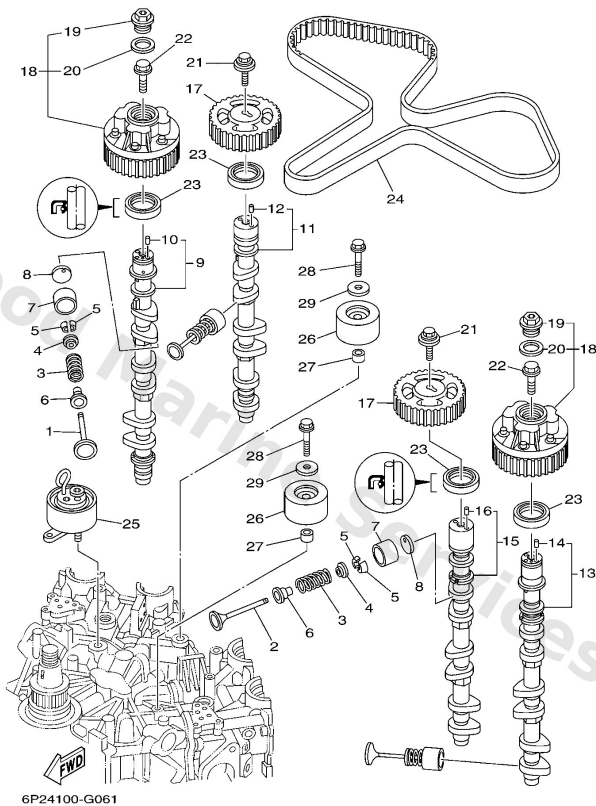
Ref	Part	
32	9011910007 Bolt, with washer	Buy now
34	69J1531600 Damper 1	Buy now
35	69J4515210 Cover, upper casing 2	Buy now
36	9010106055 Bolt	Buy now
37	69J4531801 Bushing, drive shaft	Buy now
38	9342036M01 Circlip (6a0)	Buy now
39	61A4515500 Cap	Buy now
40	9709506010 Bolt	Buy now
42	6E58355800 End, nipple	Buy now
43	9046511M10 Clamp	Buy now
44	9044507010 Hose (I1457) X(25.3")	Buy now
44	9044507012 Hose (I1457) U(30.3")	Buy now
45	61A4537800 Nipple, hose	Buy now
46	9360612019 Pin, dowel (614)	Buy now
47	9011906M17 Bolt, with washer	Buy now

Upper Casing



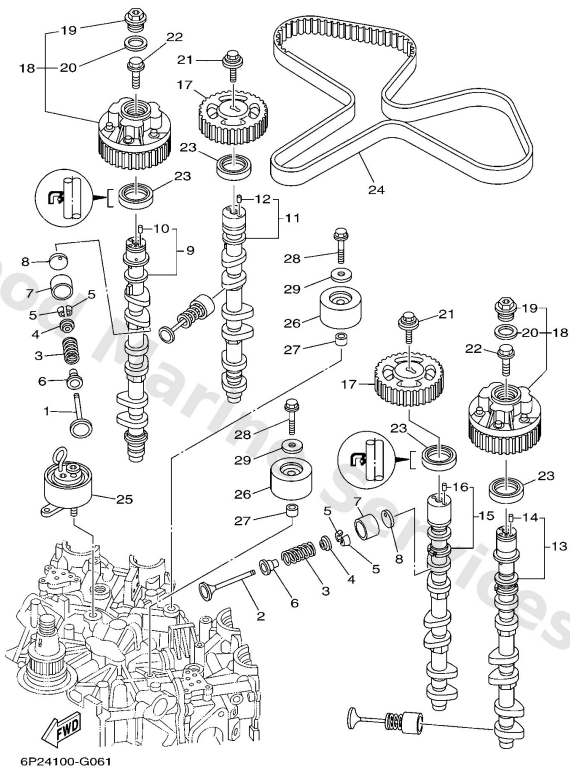
Ref	Part	
48	69J1462401 Cover, exhaust	Buy now
49	9788006016 Screw pan head	Buy now
50	9299006600 Washer, plain (646)	Buy now
51	69J1531201 Gasket, oil pan	Buy now
52	69J45211018D Extension U(30.3")	Buy now
53	6E54436600 Damper, water seal 2 U(30.3")	Buy now
54	9360812M05 Pin, dowel b (6e5) U(30.3")	Buy now
55	69J4515900 Damper U(30.3")	Buy now
56	9011610041 Bolt, stud U(30.3")	Buy now
57	9020110048 Washer, plate U(30.3")	Buy now
58	9017010009 Nut U(30.3")	Buy now
59	9011910009 Bolt, with washer U(30.3")	Buy now

Valve



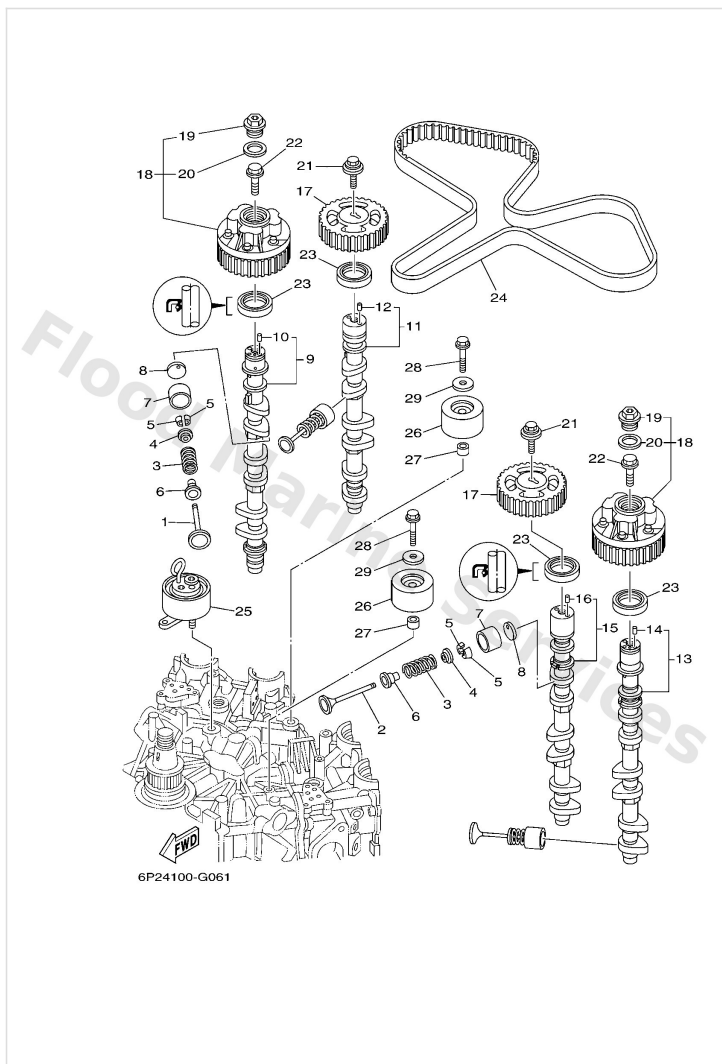
Ref	Part	
1	6P21211100 Valve, intake	Buy now
2	6P21212100 Valve, exhaust	Buy now
3	69J1211301 Spring, valve inner	Buy now
4	69J1211701 Retainer, valve spring	Buy now
5	69J1211800 Cotter, valve	Buy now
6	69J1211900 Seal, valve stem	Buy now
7	69J1215300 Lifter, valve	Buy now
8	6S11216800 Pad, adjusting (2.320) UR	Buy now
8	6S11216810 Pad, adjusting (2.340) UR	Buy now
8	6S11216820 Pad, adjusting (2.360) UR	Buy now
8	6S11216830 Pad, adjusting (2.380) UR	Buy now
8	6S11216840 Pad, adjusting (2.400) UR	Buy now
8	6S11216850 Pad, adjusting (2.420) UR	Buy now
8	6S11216860 Pad, adjusting (2.440) UR	Buy now
8	6S11216870 Pad, adjusting (2.460) UR	Buy now

Valve



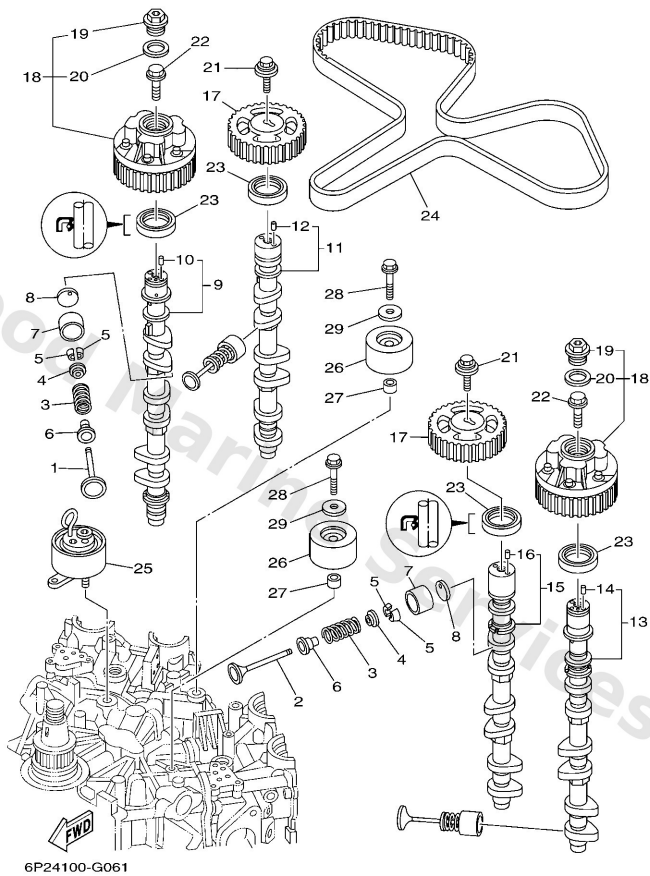
Ref	Part	
8	6S11216880 Pad, adjusting (2.480) UR	Buy now
8	6S11216890 Pad, adjusting (2.500) UR	Buy now
8	6S112168A0 Pad, adjusting (2.520) UR	Buy now
8	6S112168B0 Pad, adjusting (2.540) UR	Buy now
8	6S112168C0 Pad, adjusting (2.560) UR	Buy now
8	6S112168D0 Pad, adjusting (2.580) UR	Buy now
8	6S112168E0 Pad, adjusting (2.600) UR	Buy now
8	6S112168F0 Pad, adjusting (2.620) UR	Buy now
8	6S112168G0 Pad, adjusting (2.640) UR	Buy now
8	6S112168H0 Pad Adjusting (2.660) UR	Buy now
8	6S112168J0 Pad, adjusting (2.680) UR	Buy now
8	6S112168K0 Pad, adjusting (2.700) UR	Buy now
8	6S112168L0 Pad, adjusting (2.720) UR	Buy now
8	6S112168M0 Pad, adjusting (2.740) UR	Buy now
8	6S112168N0 Pad, adjusting (2.760) UR	Buy now

Valve



Ref	Part	
8	6S112168P0 Pad Adjusting (2.780) UR	Buy now
8	6S112168R0 Pad, adjusting (2.800) UR	Buy now
8	6S112168S0 Pad, adjusting (2.820) UR	Buy now
8	6S112168T0 Pad Adjusting (2.840) UR	Buy now
8	6S112168U0 Pad, adjusting (2.860) UR	Buy now
8	6S112168V0 Pad, adjusting (2.880) UR	Buy now
8	6S112168W0 Pad, adjusting (2.900) UR	Buy now
8	6S112168X0 Pad, adjusting (2.920) UR	Buy now
8	6S112168Y0 Pad, adjusting (2.940) UR	Buy now
8	6S11216900 Pad, adjusting (2.960) UR	Buy now
9	6P21217102 Camshaft 1	Buy now
10	9360510108 Pin, dowel (8g8)	Buy now
11	6P21218101 Camshaft 2	Buy now
13	6P21217202 Camshaft 3	Buy now
15	6P21218201 Camshaft 4	Buy now

Valve



Ref	Part	
17	6P21153701 Gear, driven 2	Buy now
18	6P21264510 Pulley assembly 1	Buy now
19	6P21262300 Bolt	Buy now
20	6P21266300 Gasket	Buy now
21	68V1215700 Bolt	Buy now
22	6P21261500 Bolt	Buy now
23	9310238008 Oil seal	Buy now
24	6P24624100 Belt	Buy now
25	6P21159000 Tensioner assembly	Buy now
26	6P21551200 Gear, idler 1	Buy now
27	9038710M08 Pin, dowel	Buy now
28	9011910M07 Bolt (6f5)	Buy now
29	9020110M01 Washer, plate(6m7)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.