



Yamaha FT60BET 2004

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

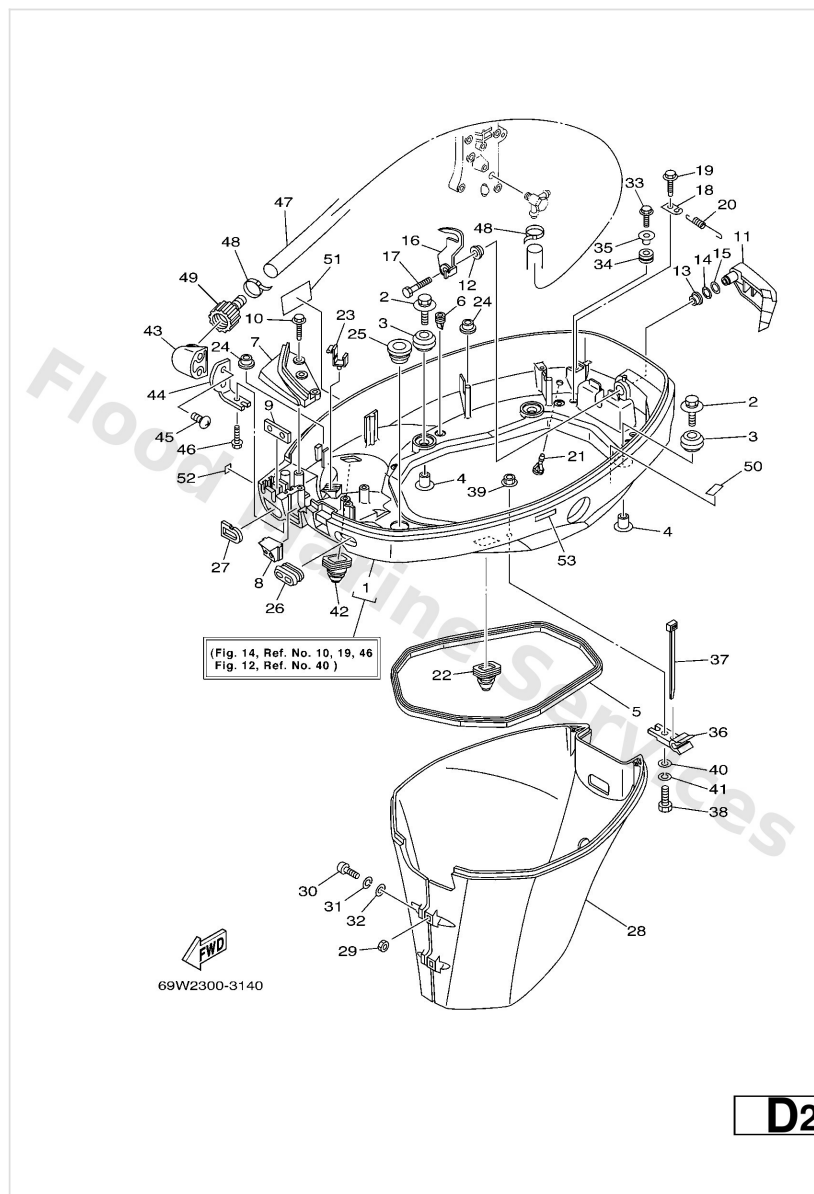
Authorised Yamaha Dealers



Contents

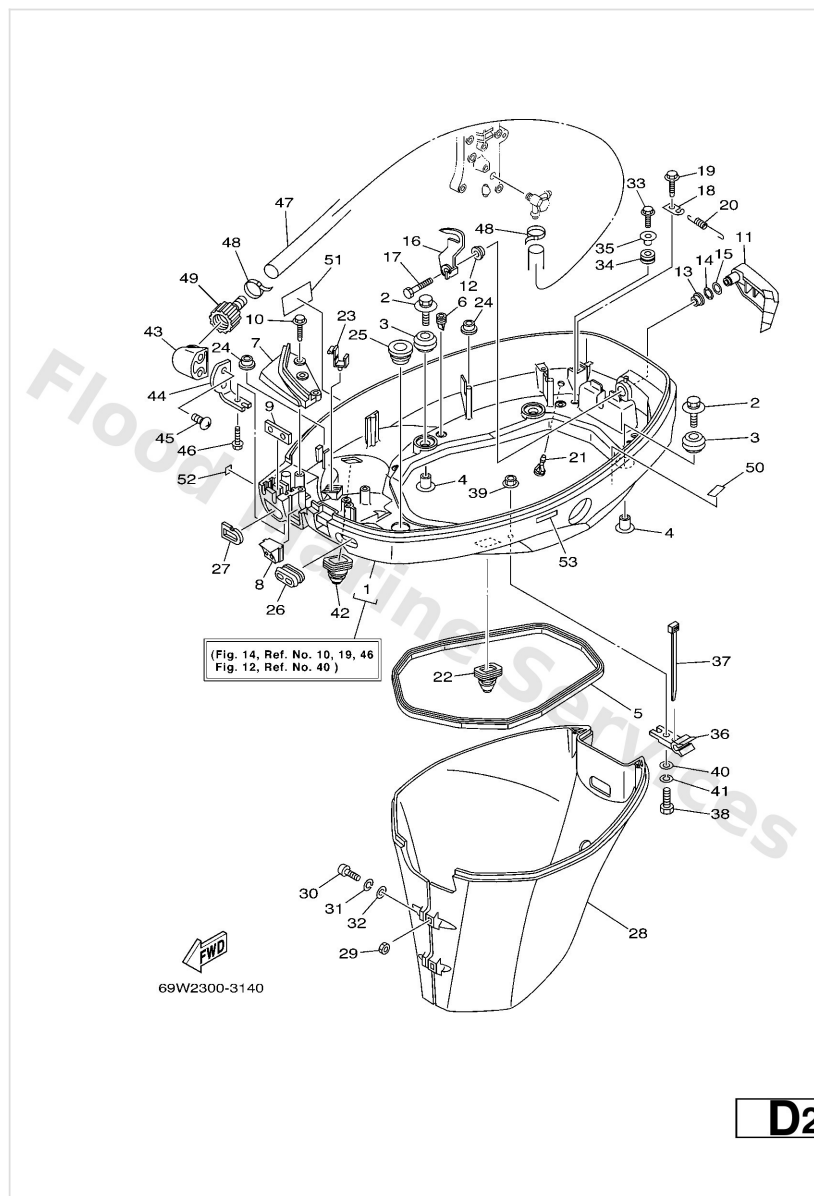
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CARBURETOR	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	21
CYLINDER & CRANKCASE 2	24
ELECTRICAL 1	27
ELECTRICAL 2	29
FUEL	32
FUEL TANK	35
GENERATOR	36
INTAKE	38
LOWER CASING & DRIVE 1	41
LOWER CASING & DRIVE 2	47
METER	49
OIL PAN	50
OIL PUMP	52
POWER TRIM & TILT ASSY 1	54
POWER TRIM & TILT ASSY 2	59
REMOTE CONTROL ASSY	61
REMOTE CONTROL BOX	66
REPAIR KIT 1	67
REPAIR KIT 2	69
REPAIR KIT 3	70
STARTING MOTOR	73
STEERING GUIDE	75
TOP COWLING	76
UPPER CASING	78
VALVE	81

Bottom Cowling



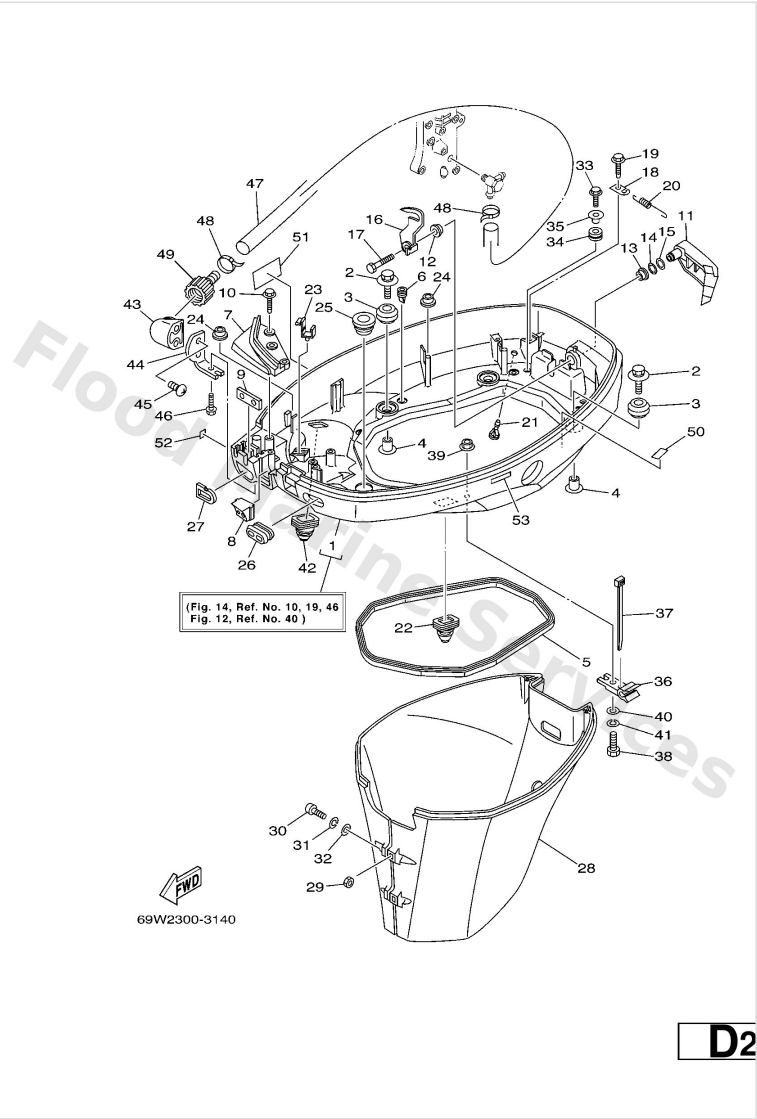
Ref	Part	
1	67C42710124D Bottom Cowling assembly WITH TAPPING BOLT	Buy now
2	9011906M08 Bolt, with washer	Buy now
3	9048009M12 Grommet (6a0)	Buy now
4	9038706060 Collar (688)	Buy now
5	62Y4271600 Rubber seal 1	Buy now
6	65W4271700 Rubber, seal 2	Buy now
7	67C42738004D Plate, fitting	Buy now
8	62Y4272530 Grommet	Buy now
9	62Y4272700 Grommet	Buy now
10	9010906M81 Bolt	Buy now
11	67C42815004D Lever, clamp	Buy now
12	9038612M37 Bushing (6f5)	Buy now
13	9038612MA2 Bush	Buy now
14	9020612052 Washer, wave (666)	Buy now
15	9020112M07 Washer, plate	Buy now

Bottom Cowling



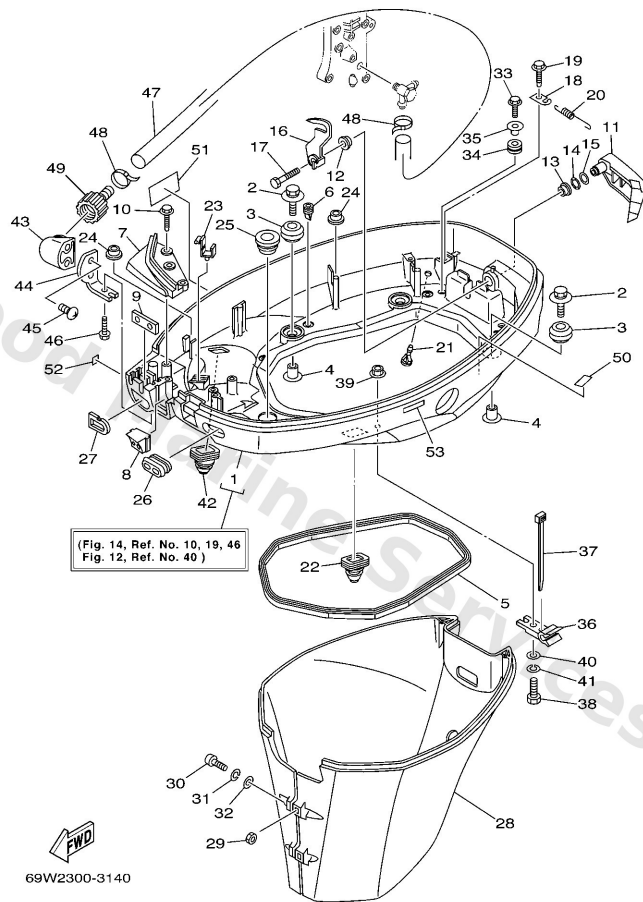
Ref	Part	
16	67C4281601 Lever, clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	66T4314400 Hook, spring	Buy now
19	9010906M86 Bolt	Buy now
20	9050618M40 Spring, tension	Buy now
21	6H34439101 Nipple, hose	Buy now
22	6884272610 Grommet	Buy now
23	9046409M13 Clamp (6h1)	Buy now
24	6E78231700 Damper	Buy now
25	68U4272700 Grommet	Buy now
26	6H34272700 Grommet	Buy now
27	61N2432900 Seal	Buy now
28	67C42741104D Apron	Buy now
29	9538006600 Nut(661)	Buy now
30	9788006025 Screw, pan head(6b0)	Buy now

Bottom Cowling



Ref	Part	
31	9299006100 Washer(6a1)	Buy now
32	9299006600 Washer, plain (646)	Buy now
46	9010906M80 Bolt FLUSHING KIT	Buy now
34	9048013M24 Grommet (6e9)	Buy now
35	9038706M43 Coller (6e9)	Buy now
36	9046409M49 Clamp	Buy now
48	9046511M10 Clamp FLUSHING KIT	Buy now
38	9010106020 Bolt	Buy now
39	9017906M28 Nut(63v)	Buy now
41	9299506100 Washer(6a1)	Buy now
42	65W4272410 Grommet FLUSHING KIT	Buy now
43	68T1257200 Adapter FLUSHING KIT	Buy now
44	69W1253500 Plate FLUSHING KIT	Buy now
45	9016706002 Screw, tapping FLUSHING KIT	Buy now
47	67C2431200 Pipe 2 FLUSHING KIT	Buy now

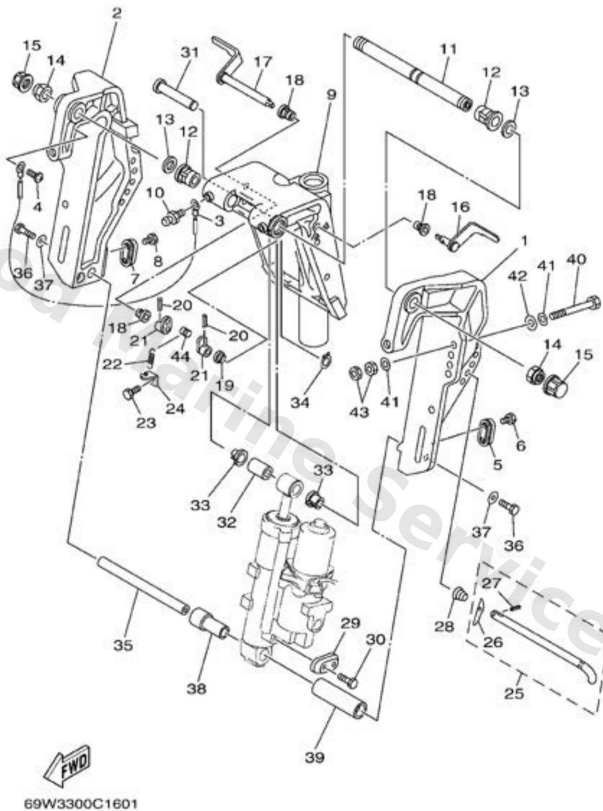
Bottom Cowling



D2

Ref	Part	
49	6R31258000 Joint assembly FLUSHING KIT	Buy now
50	69W8237700 Label (Sparkplug Mark)	Buy now
51	62Y1344450 Mark	Buy now
52	6A12817600 Label Caution	Buy now
53	6E38257H00 Plate Mark	Buy now

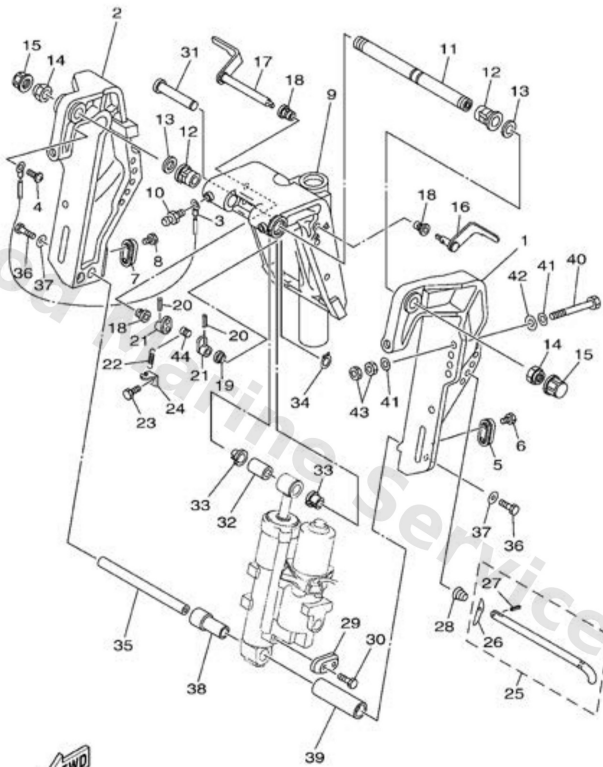
Bracket 1



D6

Ref	Part	
1	69W43111004D Bracket, clamp 1	Buy now
2	69W43112004D Bracket, clamp 2	Buy now
3	63D8214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	65W4525100 Anode	Buy now
6	9010106020 Bolt	Buy now
9	63D43311134D Bracket, swivel 1	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	63D4313101 Bolt, clamp bracket	Buy now
12	9038622M15 Bushing (688)	Buy now
13	9020122M03 Washer, plate(64j)	Buy now
14	9018522M11 Nut, self-locking	Buy now
15	6G54314501 Cap, clamp bracket	Buy now
16	6H54318103 Lever, tilt stop 1	Buy now
17	6H54318503 Lever, tilt stop 2	Buy now

Bracket 1

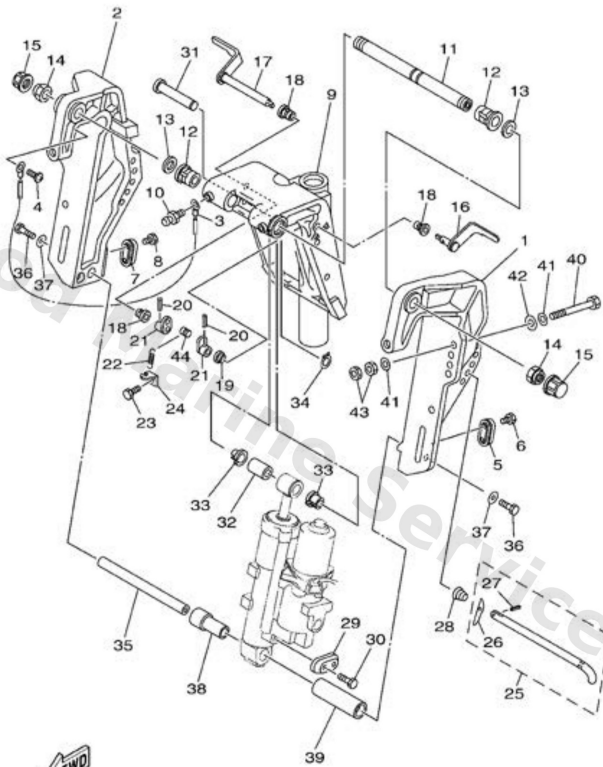


69W3300C1601

D6

Ref	Part	
18	9038610M16 Bushing (688)	Buy now
19	9038610025 Bushing (658)	Buy now
20	9169030020 Pin, spring (6h4)	Buy now
21	6G54314800 Collar, distance	Buy now
22	9050614M24 Spring, tension(6e5)	Buy now
23	9709506010 Bolt	Buy now
24	6G54314400 Hook, spring	Buy now
25	6884316001 Tilt rod ass'y	Buy now
26	6884316500 Stopper, tilt rod	Buy now
27	9169030012 Pin, spring	Buy now
28	9050216M02 Spring, conical (688)	Buy now
31	6E54312602 Pin, upper shock mount	Buy now
32	9038618M92 Bush(62x)	Buy now
33	9038618M35 Bush (688)	Buy now
34	9341018M02 Circlip (6f2)	Buy now

Bracket 1

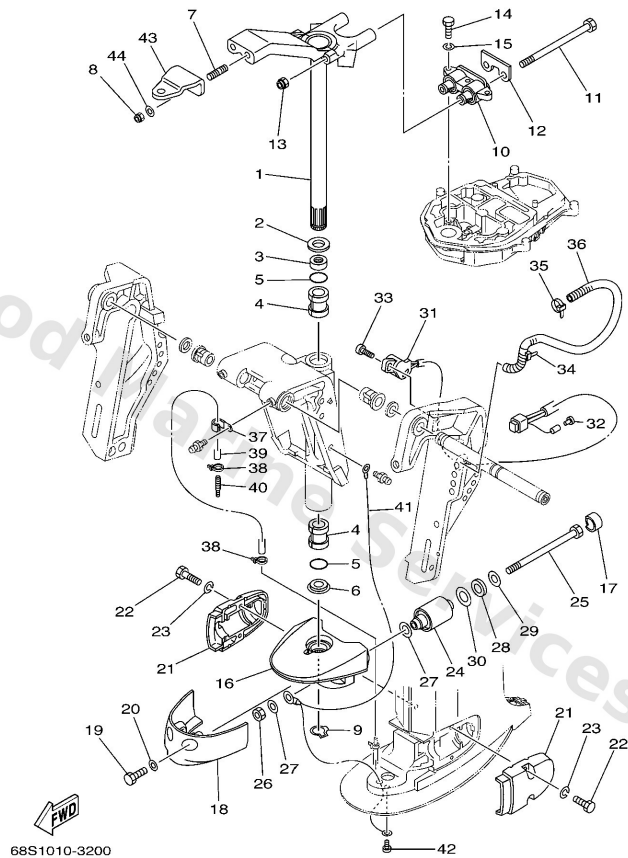


69W3300C1601

D6

Ref	Part	
35	68S4381800 Pin Lower Shock Mount	Buy now
36	9708008016 Bolt	Buy now
37	9020108M04 Washer, plate(6r8)	Buy now
38	9038718002 Collar	Buy now
39	9038718003 Collar	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now
44	9024906M19 Pin(6e5)	Buy now

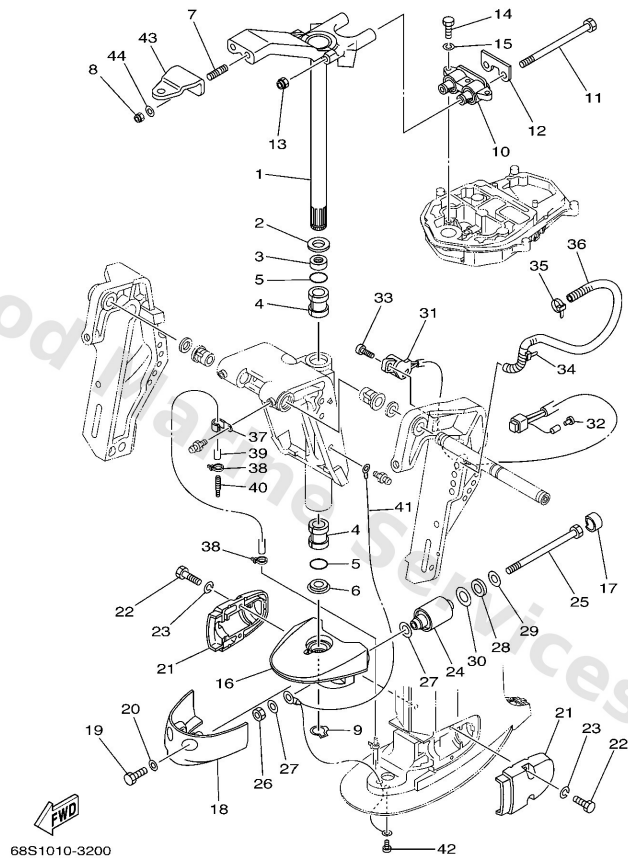
Bracket 2



E1

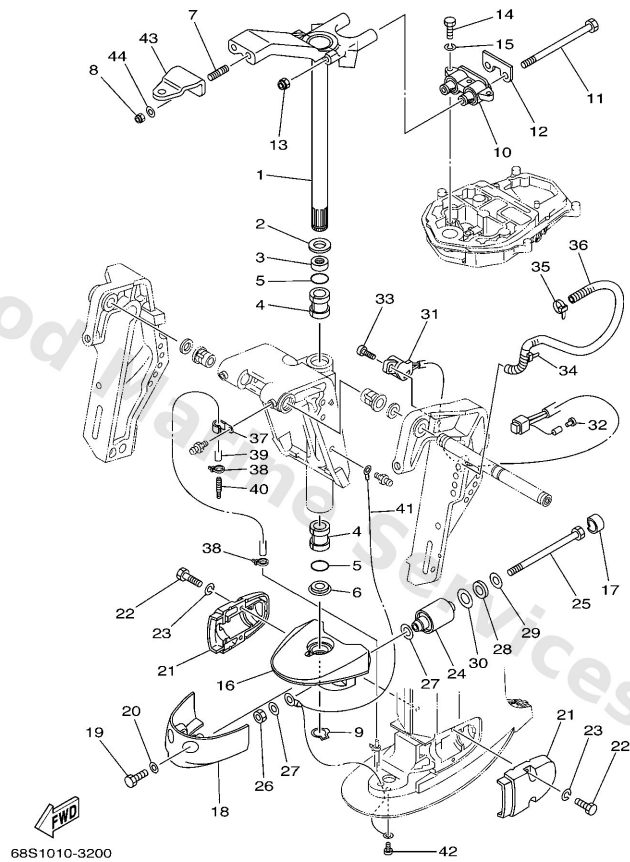
Ref	Part	
1	69W42510014D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610M28 Bolt, stud	Buy now
8	9018510051 Nut, self-locking	Buy now
9	9341028M06 Circlip (688)	Buy now
10	64J44514004D Mount damper, upper side L	Buy now
11	9010108M15 Bolt	Buy now
12	69W4452601 Plate	Buy now
13	9018508045 Nut, self-locking	Buy now
14	9707508030 Bolt, hexagon (fj1)	Buy now
15	9299508100 Ybs67-8 washer, spring	Buy now

Bracket 2



Ref	Part	
16	69W44551004D Housing, lower mount rubber 1	Buy now
17	64J4457500 Damper, lower mount rubber L	Buy now
18	67C44553004D Cover, lower mount	Buy now
19	9709508020 Bolt, hexagon	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	67C44552014D Housing, lower mount rubber	Buy now
24	69W44555004D Mount damper, lower side	Buy now
25	9010912MA3 Bolt	Buy now
26	9538012700 Nut(6t4)	Buy now
27	9020112M16 Washer, plate (679)	Buy now
28	9020221100 Washer plate (663)	Buy now
29	9020113M19 Washer, plate (663)	Buy now
30	9020122M05 Washer, plate	Buy now
31	63D8367201 Trim sender	Buy now
32	7038211900 Cover, lead wire	Buy now

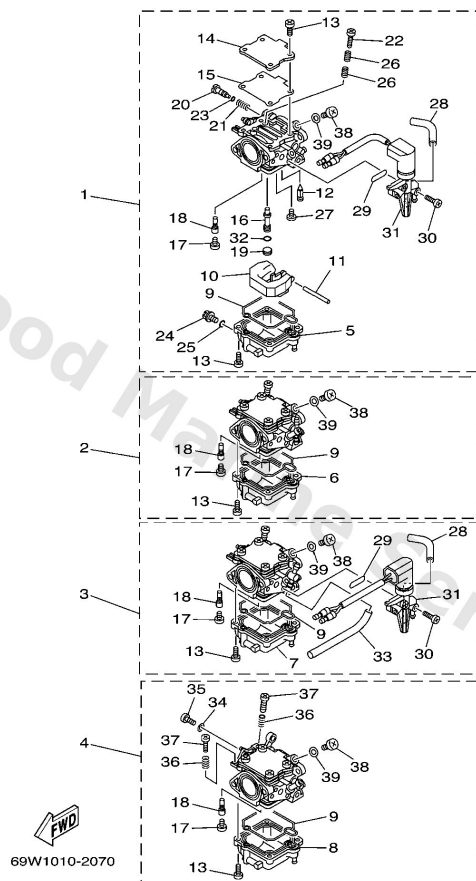
Bracket 2



E1

Ref	Part	
33	9788506016 Screw, pan head(6b0)	Buy now
34	9046513M18 Clamp	Buy now
35	9046511M10 Clamp	Buy now
36	9044617M91 Hose	Buy now
37	9046506M86 Clamp	Buy now
39	9044507M53 Hose (I1160)	Buy now
40	6E58355800 End, nipple	Buy now
41	67C8212710 Wire, lead 2	Buy now
42	9788506008 Screw, pan head(6a3)	Buy now
43	65W4851100 Hook, steering	Buy now
44	9299510600 Washer, plate	Buy now

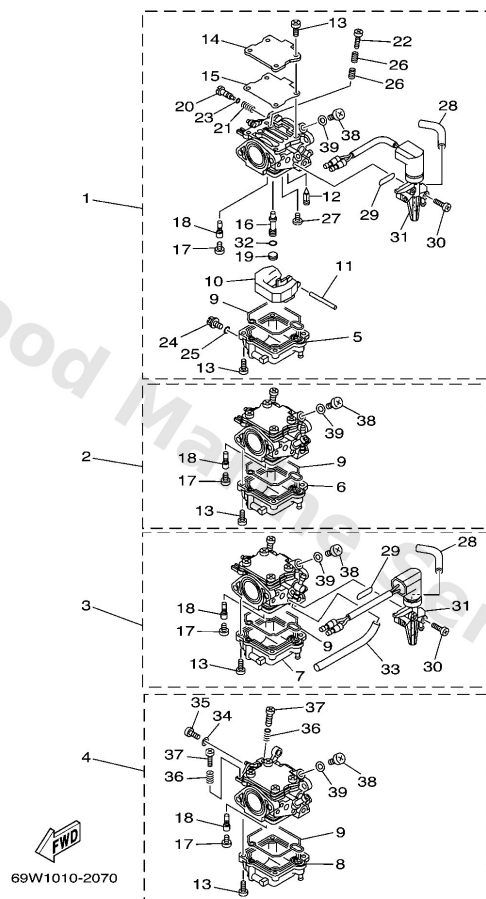
Carburetor



B6

Ref	Part	
1	69W1490101 Carburetor assembly 1	Buy now
2	69W1490201 Carburetor assembly 2	Buy now
3	69W1490301 Carburetor assembly 3	Buy now
4	69W1490401 Carburetor assembly 4	Buy now
5	69W1438100 Body Float Chamber #1	Buy now
6	69W1438110 Body Float Chamber #2	Buy now
7	69W1438120 Body, float chamber #3	Buy now
8	69W1438130 Body, float chamber #4	Buy now
9	69W1438400 Gasket, float chamber	Buy now
10	6L21438500 Float	Buy now
11	6E51438601 Pin, float	Buy now
12	62Y1439200 Valve, needle	Buy now
13	62Y1432100 Screw, throttle	Buy now
14	62Y1415730 Cover, mixing	Buy now
15	69W1439900 Gasket	Buy now

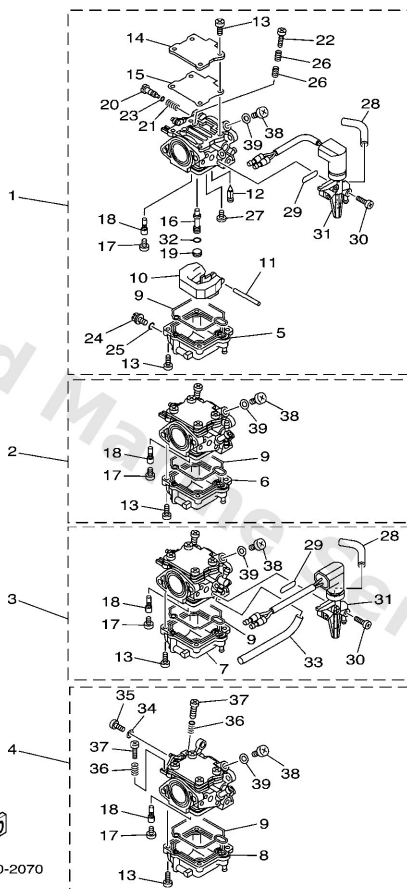
Carburetor



B6

Ref	Part	
16	69W1434100 Nozzle Main	Buy now
17	69W1434362 Jet, main (#124)	Buy now
18	64J1434220 Jet, pilot (#39)	Buy now
19	66M1435500 Plug	Buy now
20	69W1432300 Screw, air adjusting	Buy now
21	62Y1433400 Spring, air adjusting	Buy now
22	62Y1432110 Screw, throttle	Buy now
23	2T41439700 O-ring	Buy now
24	62Y1438330 Screw, drain	Buy now
25	6521439700 Ring, o	Buy now
26	62Y1421200 Spring, pilot adjusting	Buy now
27	9898004006 Screw, bind(6l2)	Buy now
28	69W2431100 Pipe, fuel 1 #1,3	Buy now
29	62Y1439830 Gasket #1,3	Buy now
30	62Y1456730 Screw #1	Buy now

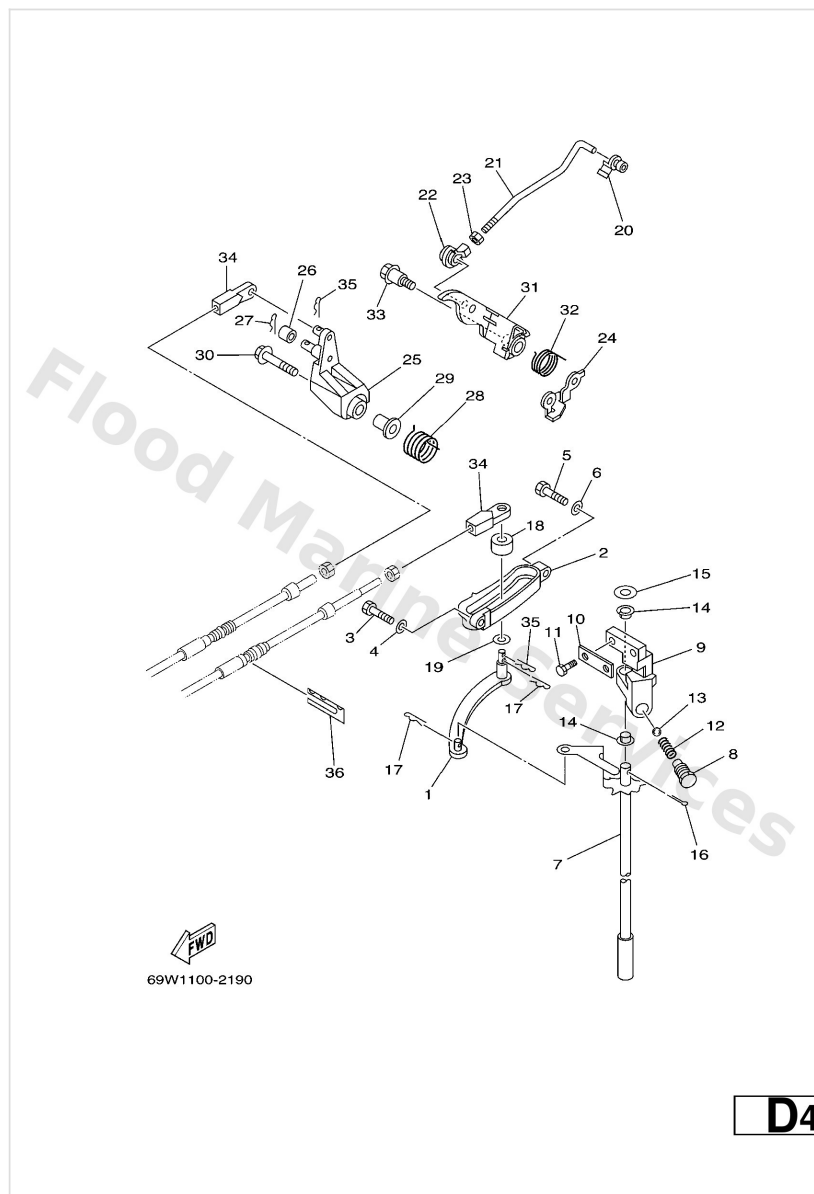
Carburetor



B6

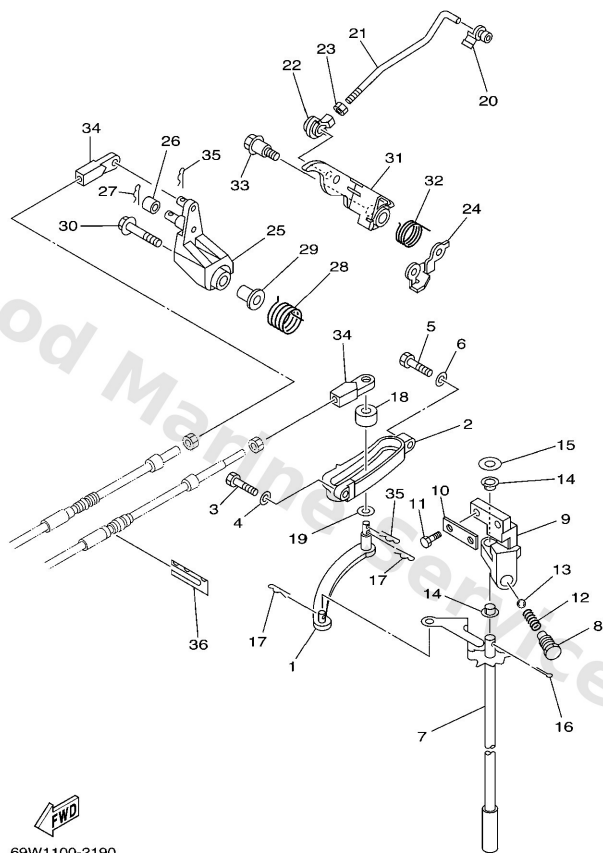
Ref	Part	
30	62Y1456740 Screw #3	Buy now
31	69W1438001 Prime starter assembly #1	Buy now
31	69W1438011 Prime starter assembly #3	Buy now
32	62Y1422700 O-ring	Buy now
33	62Y2431390 Pipe 3 #3	Buy now
34	62Y1459700 Washer #4	Buy now
35	6641432701 Screw #4	Buy now
36	69W1421200 Spring, pilot adjusting #4	Buy now
37	69W1432100 Screw, throttle #4	Buy now
38	69W1411500 Plug, screw	Buy now
39	9043008209 Gasket(3gh)	Buy now

Control



Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y44117014D Bracket	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9709506025 Bolt	Buy now
7	62Y4412001 Handle gear shift assembly L	Buy now
8	62Y4271501 Bushing	Buy now
9	62Y4411800 Bracket	Buy now
10	62Y4411200 Stay, handle gear shift	Buy now
12	9050112082 Spring 6484411600	Buy now
13	9350104M02 Ball (697)	Buy now
14	9038690M90 Bush(61a)	Buy now
15	9020110M20 Washer, plate (663)	Buy now
16	9149020015 Pin, cotter (648)	Buy now
17	9046818008 Clip 620436610000	Buy now

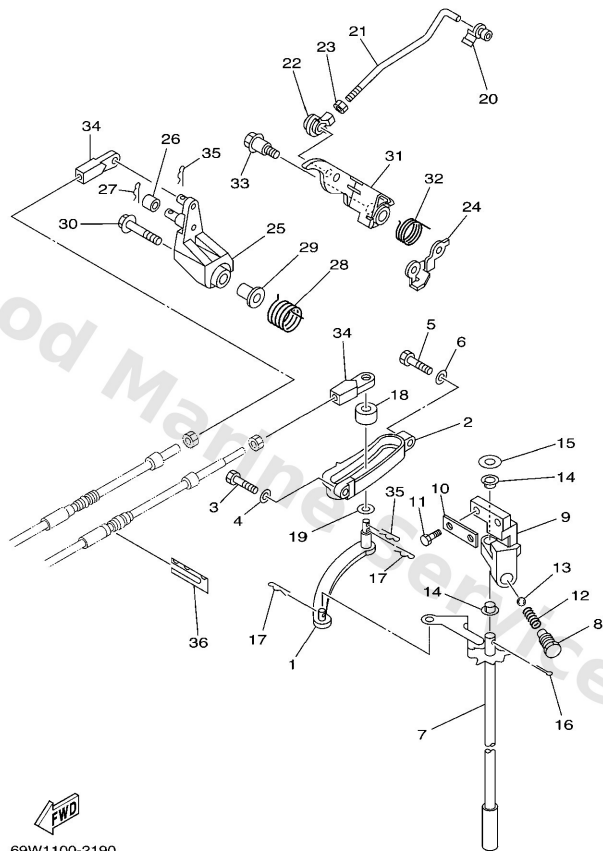
Control



D4

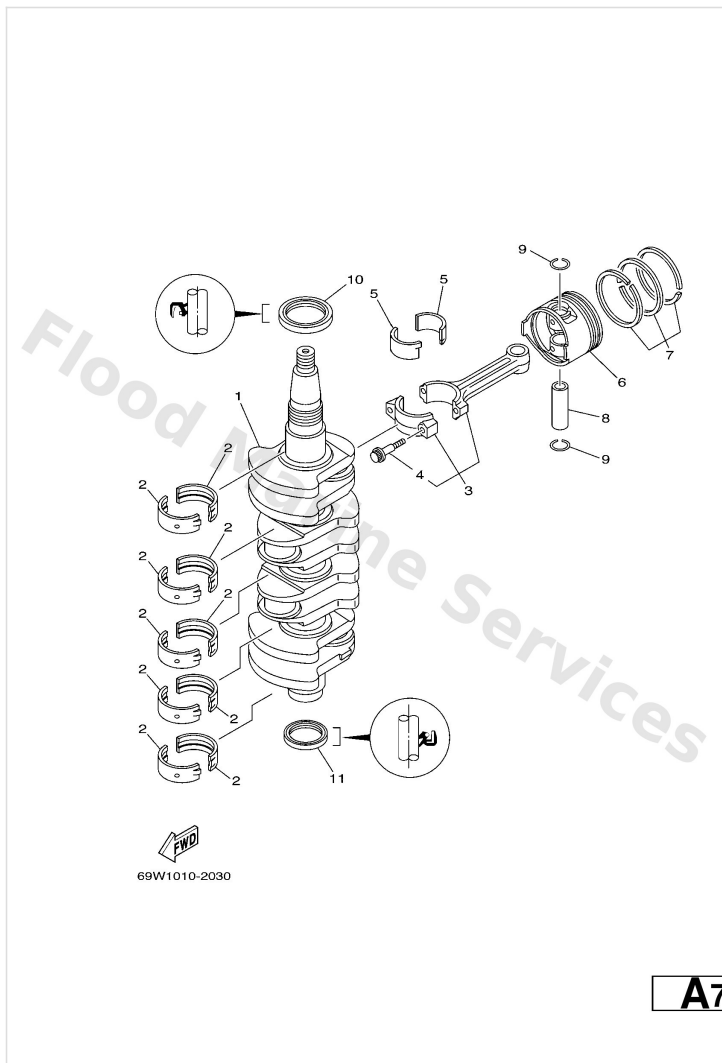
Ref	Part	
18	6884412200 Bushing, shift rod lever	Buy now
19	9020207M07 Washer, plate (688)	Buy now
20	6F54123700 Joint, link	Buy now
21	69W4124100 Rod, link	Buy now
22	6624123701 Joint, link	Buy now
23	9538005700 Nut (656)	Buy now
24	69W4215900 Stay	Buy now
25	62Y4215400 Lever, throttle control	Buy now
26	69W4217100 Bushing	Buy now
27	9149016010 Pin, cotter	Buy now
28	62Y4413500 Spring	Buy now
29	9038706M45 Collar(62y)	Buy now
30	9589506035 Bolt, flange(4nx)	Buy now
31	62Y4233520 Lever, accel. control	Buy now
32	62Y4411601 Spring	Buy now

Control



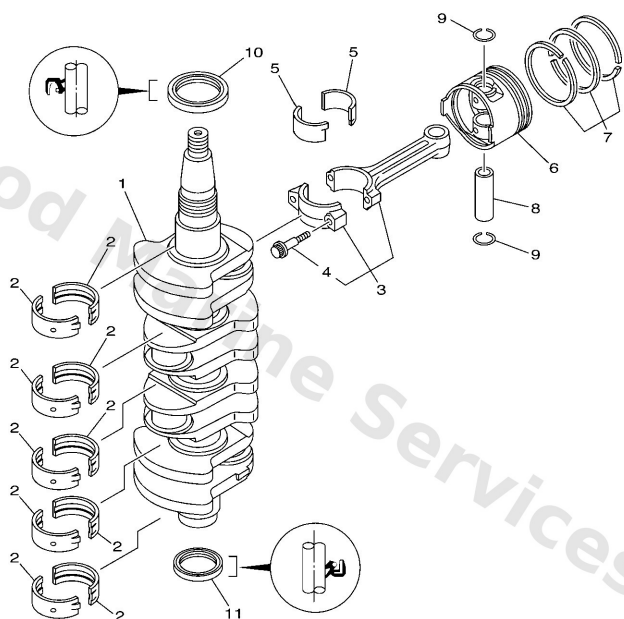
Ref	Part	
33	9010906M30 Bolt(62y)	Buy now
34	69W4834400 Cable end, remote control	Buy now
36	62Y4853800 Clamp, cable 1	Buy now

Crankshaft & Piston



Ref	Part	
1	69W1141100 Crankshaft & nut set	Buy now
2	62Y1141630 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	62Y1141640 Plane bearing, crankshaft 1 UR RED	Buy now
2	62Y1141650 Plane bearing, crankshaft 1 UR PINK	Buy now
2	62Y1141660 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	62Y1165010 Connecting rod assembly	Buy now
4	62Y1165400 Bolt, connecting rod	Buy now
5	62Y1165630 Plane bearing, connecting rod UR YELLOW	Buy now
5	62Y1165640 Plane bearing, connecting rod UR RED	Buy now
5	62Y1165650 Plane bearing, connecting rod UR PINK	Buy now
5	62Y1165660 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310097 Piston (std)	Buy now
6	69W1163500 Piston (0.25mm o/s) AP	Buy now
6	69W1163600 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

Crankshaft & Piston

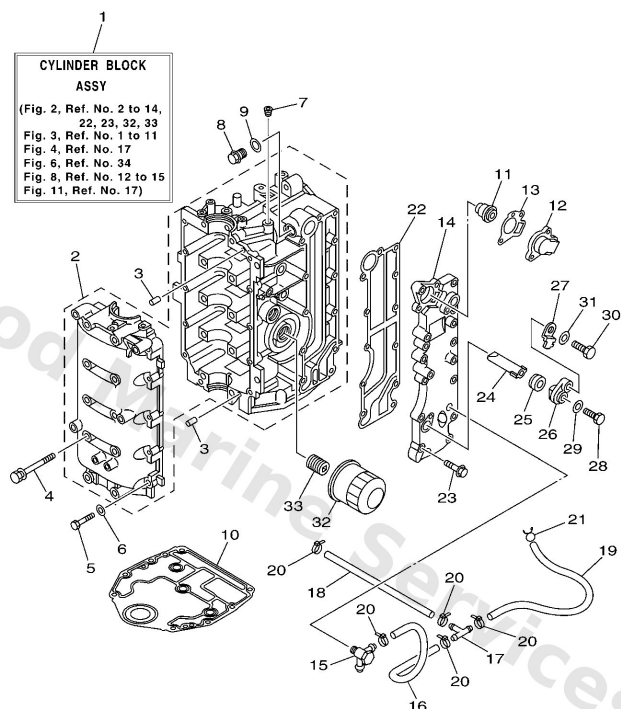


69W1010-2030

A7

Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1

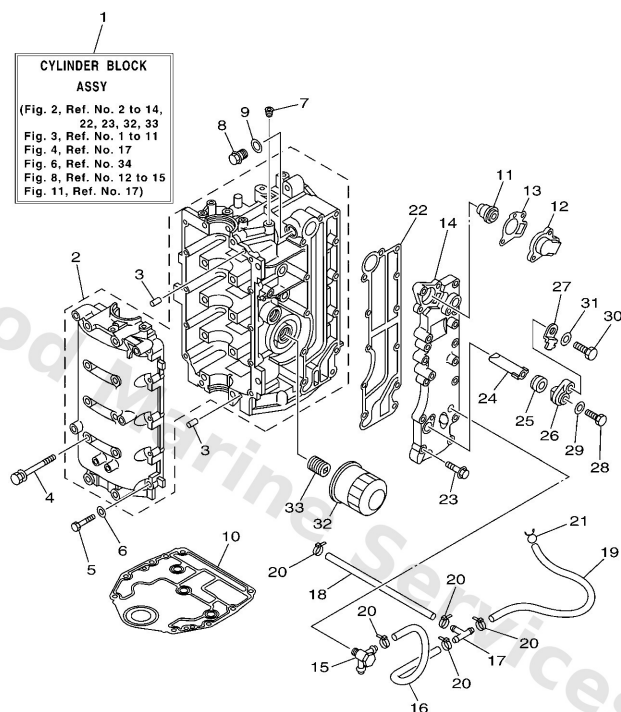


69W3300-C020

A5

Ref	Part	
1	69WW009B011S Cylinder Block assembly	Buy now
2	69W15100001S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	9034014M06 Plug, straight screw(62y)	Buy now
9	9043014115 Gasket (663)	Buy now
10	67C1135101 Gasket, cylinder	Buy now
11	6G81241102 Thermostat	Buy now
12	6H312413001S Cover, thermostat	Buy now
13	62Y1241400 Gasket, cover	Buy now
14	62Y41113201S Outer Cover Exhaust	Buy now
15	62Y1137201 Nipple, hose FLUSHING KIT	Buy now

Cylinder & Crankcase 1

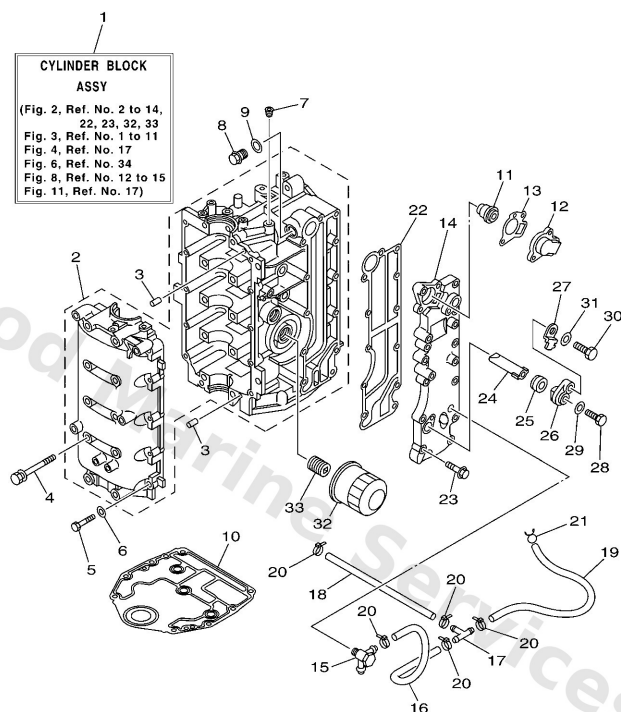


69W3300-C020

A5

Ref	Part	
16	9044509068 Hose (I420)	Buy now
17	6882437800 Pipe, joint	Buy now
18	9044509095 Hose (L260)	Buy now
19	9044509105 Hose (I420)	Buy now
20	9046511M10 Clamp	Buy now
21	9046708M18 Clip	Buy now
22	62Y4111400 Gasket, exhaust outer cover	Buy now
23	9011906MA5 Bolt, with washer	Buy now
24	62Y1132500 Anode	Buy now
25	66M1132800 Grommet, anode	Buy now
26	66M113270094 Cover, anode	Buy now
27	66M1253500 Plate	Buy now
28	9709505012 Bolt, hexagon	Buy now
29	9299505600 Washer, plain (646)	Buy now
30	9709506020 Bolt(7u8)	Buy now

Cylinder & Crankcase 1

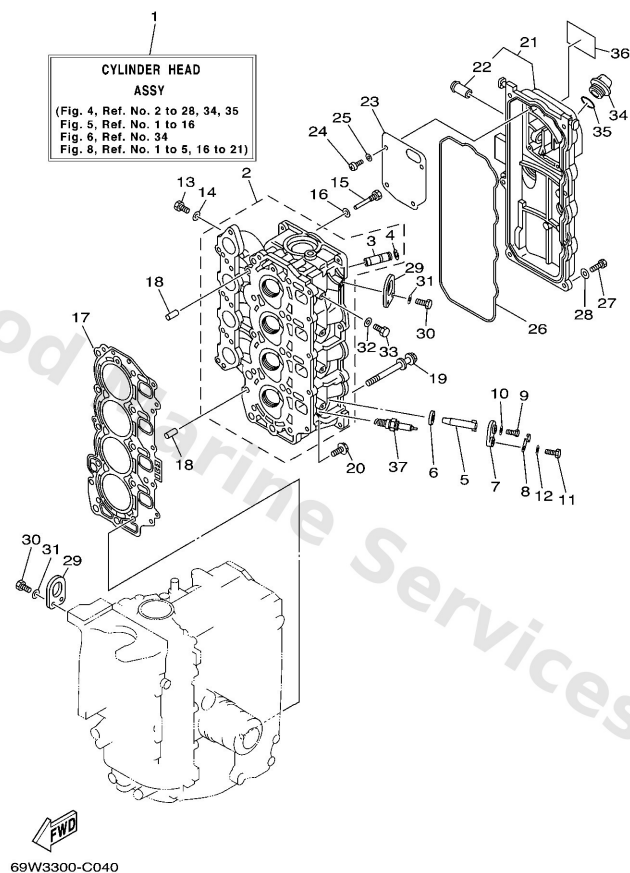



69W3300-C020

A5

Ref	Part	
31	9299506600 Washer, plain (646)	Buy now
32	5GH1344000 Element assembly, oil cleaner	Buy now
33	9040120M00 Bolt, union(62y)	Buy now

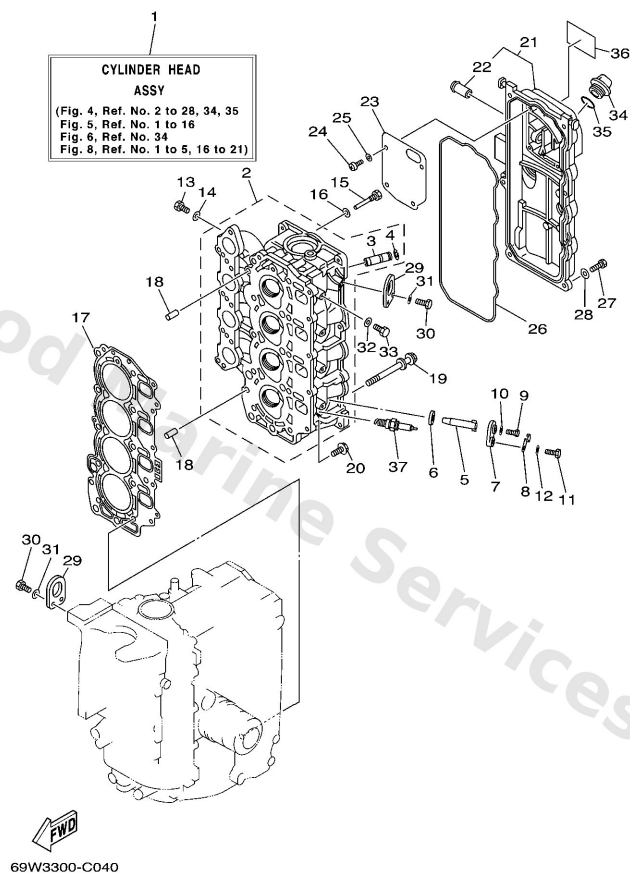
Cylinder & Crankcase 2



B1

Ref	Part	
1	69WW009A001S Cylinder head complete	Buy now
2	69W11111001S Head, cylinder 1	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	62Y1132500 Anode	Buy now
6	66M1132800 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M1253500 Plate	Buy now
9	9709505012 Bolt, hexagon	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9709506010 Bolt	Buy now
14	9043006014 Gasket 256113960000	Buy now
15	9010906M65 Bolt(62y)	Buy now

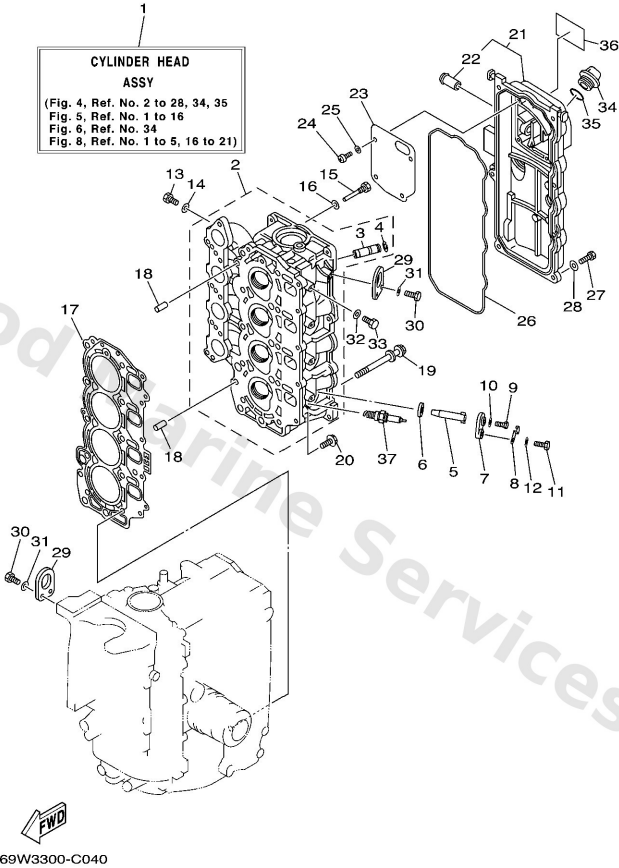
Cylinder & Crankcase 2



B1

Ref	Part	
17	69W1118100 Gasket, cylinder head 1	Buy now
18	9953008012 Pin, dowel(6g8)	Buy now
19	9011909M00 Bolt, with washer(62y)	Buy now
20	9011906MA3 Bolt, with washer	Buy now
21	62Y11191011S Cover, cylinder head 1	Buy now
22	62Y1448500 Pipe, joint	Buy now
23	62Y1116800 Cover, breather	Buy now
24	9850704010 Screw, pan head(6g8)	Buy now
25	9290704600 Washer(jf2)	Buy now
26	62Y1135600 Seal, cylinder 2	Buy now
29	62Y1111900 Hanger, engine	Buy now
32	9043008143 Gasket (256-11198-00)	Buy now
33	9709508014 Bolt, hexagon deep recess	Buy now
34	6G81536300 Plug, oil	Buy now
35	9321024M79 O-ring	Buy now

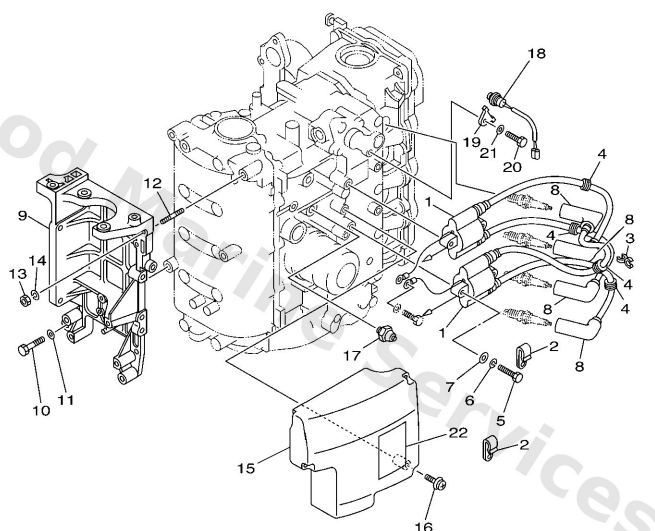
Cylinder & Crankcase 2



B1

Ref	Part	
36	62Y1213860 Mark Caution	Buy now
37	9470100406 Plug, spark (dpr5ea-9)	Buy now

Electrical 1

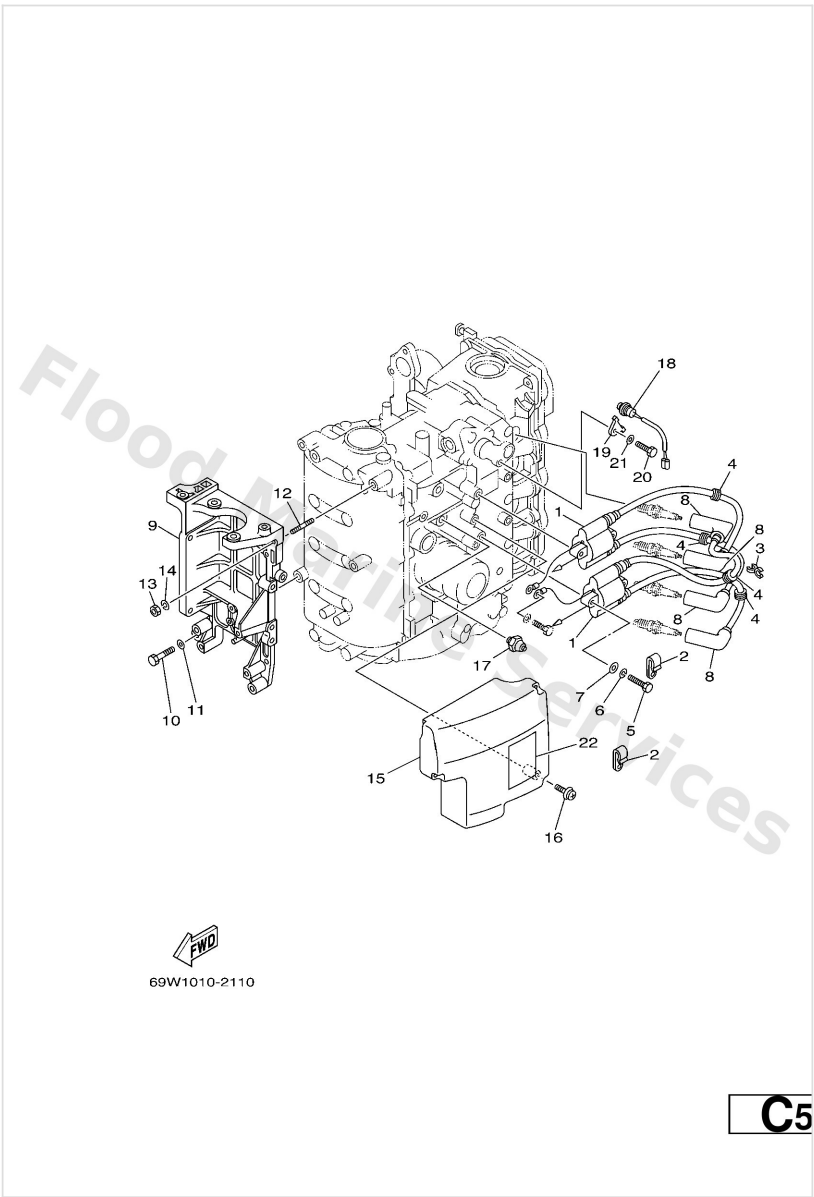


69W1010-2110

C5

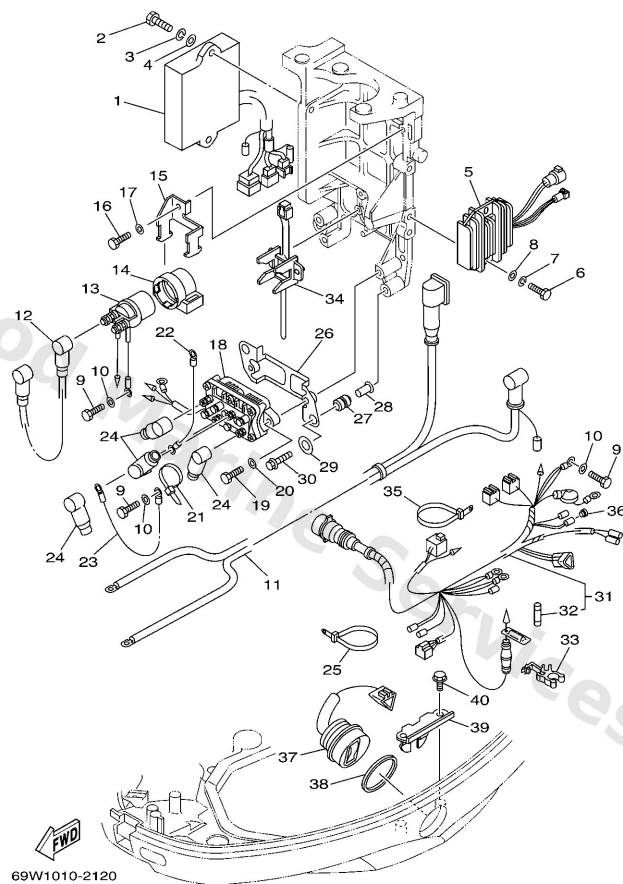
Ref	Part	
1	62Y8557000 Ignition coil assembly	Buy now
2	9046506M90 Clamp	Buy now
3	9046407M41 Clamp(62y)	Buy now
4	9048025161 Grommet(656)	Buy now
5	9709506030 Bolt(jf7)	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6G88237030 Plug cap assembly	Buy now
9	62Y818220194 Bracket, starting motor	Buy now
10	9709508035 Bolt(70w)	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	9011608M14 Bolt, stud (6e5)	Buy now
13	9538008600 Nut (661)	Buy now
14	9299008100 Ybs67-8 washer, spring	Buy now
15	62Y8559900 Cover	Buy now

Electrical 1



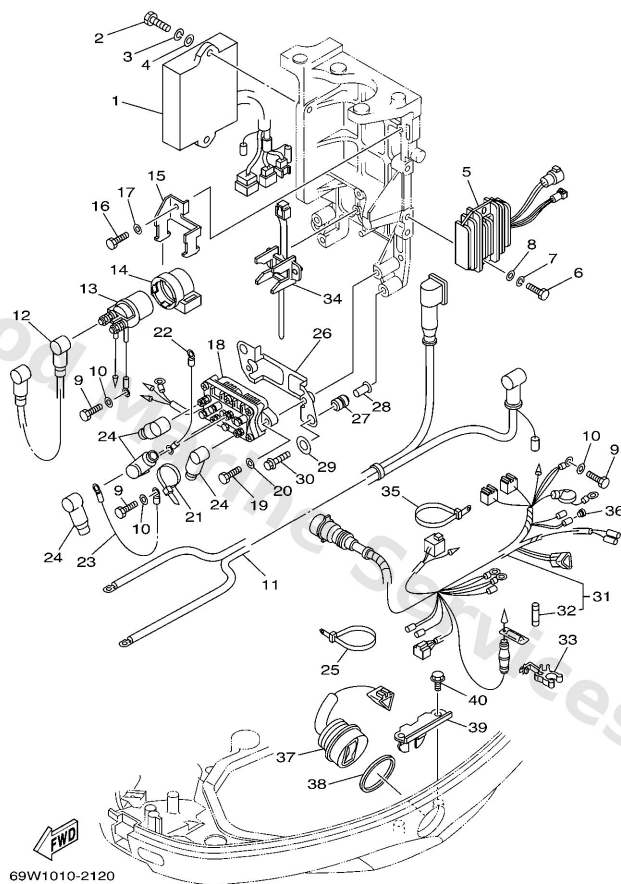
Ref	Part	
16	9015906M08 Screw, with washer(6k7)	Buy now
17	64J8250400 Oil pressure switch assembly	Buy now
18	62Y8256001 Thermo switch assembly	Buy now
19	6E98258800 Plate	Buy now
20	9709506012 Bolt(gh1)	Buy now
22	62Y8362600 Mark. 6	Buy now

Electrical 2



Ref	Part	
1	69W8554000 C.d.i. unit assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506100 Washer(6a1)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	64J8196000 Rectifier & regulator assembly	Buy now
6	9709506025 Bolt	Buy now
9	9709506012 Bolt(gh1)	Buy now
11	62Y8210500 Battery cable	Buy now
12	6E58211701 Wire, lead	Buy now
13	6G18194110 Starter relay	Buy now
14	6G18195200 Holder, relay	Buy now
15	6L28194500 Plate, switch fitting	Buy now
16	9709506014 Bolt(gj3)	Buy now
18	6H18195000 Relay aasy	Buy now
21	9046513M11 Clamp (6e5)	Buy now

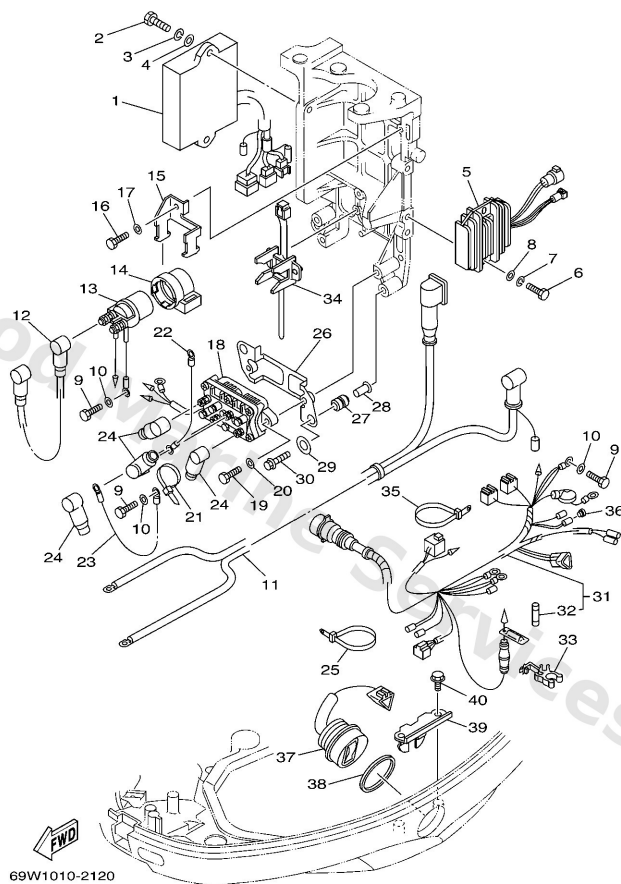
Electrical 2



C6

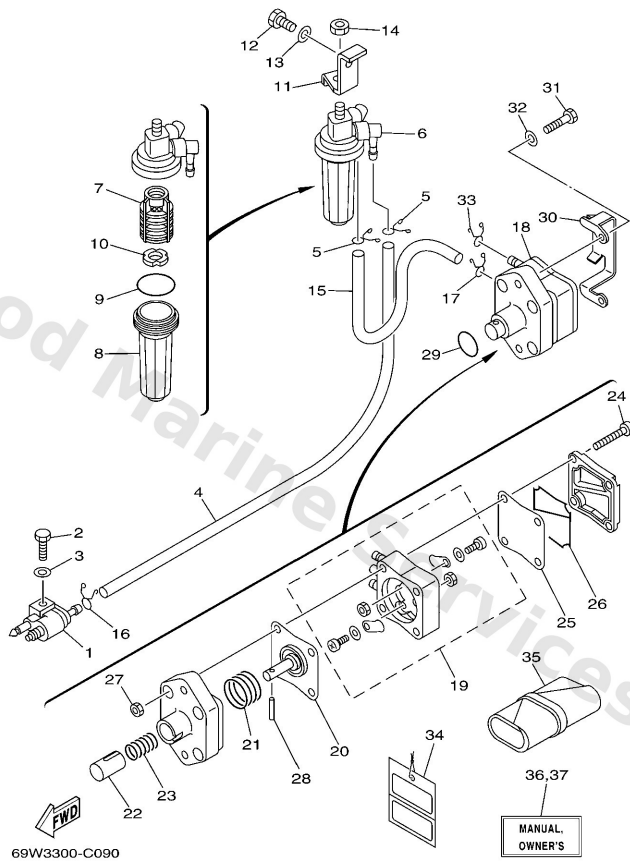
Ref	Part	
22	6H28194901 Wire, lead	Buy now
23	61A8194900 Wire, lead	Buy now
24	6828211901 Cover, lead wire	Buy now
25	9046513M24 Band, switch cord	Buy now
26	62Y8194800 Bracket	Buy now
27	6A08231700 Damper, ignition coil	Buy now
28	6244254200 Collar	Buy now
29	9020112M16 Washer, plate (679)	Buy now
30	9589506025 Bolt, flange deep recess	Buy now
31	69W8259000 Wire harness assembly	Buy now
32	6638215100 Fuse	Buy now
33	6G58215200 Holder, fuse	Buy now
34	6888259400 Clamp	Buy now
36	7038211900 Cover, lead wire	Buy now
37	63D8256310 Trim & tilt switch assembly	Buy now

Electrical 2



Ref	Part	
38	6E58258700 Gasket	Buy now
39	62Y8361400 Bracket	Buy now
40	9010906M86 Bolt	Buy now

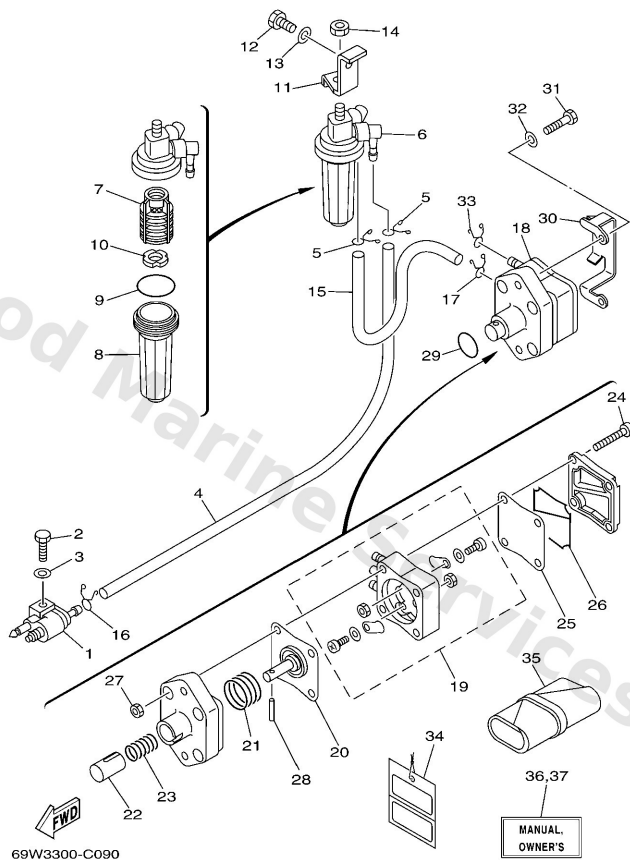
Fuel



C2

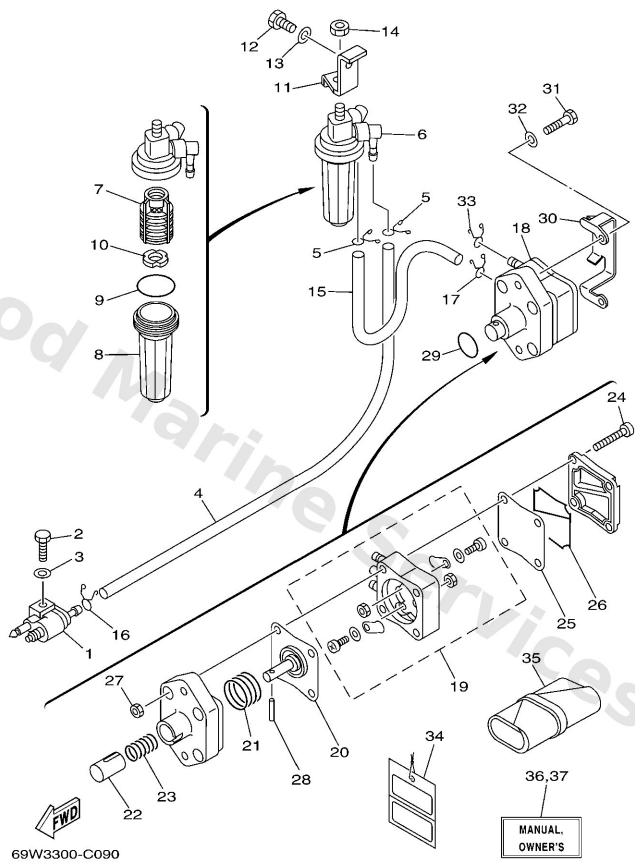
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044510020 Hose (I590)	Buy now
5	9046709M17 Clip(6k8)	Buy now
6	64J2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	68V2452101 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	68V2446901 Float, water level	Buy now
11	62Y2456600 Bracket, filter	Buy now
12	9709508014 Bolt, hexagon deep recess	Buy now
13	9299508600 Washer, plain (663)	Buy now
14	9538008600 Nut (661)	Buy now
15	9044510M48 Hose (I400)	Buy now

Fuel



C2

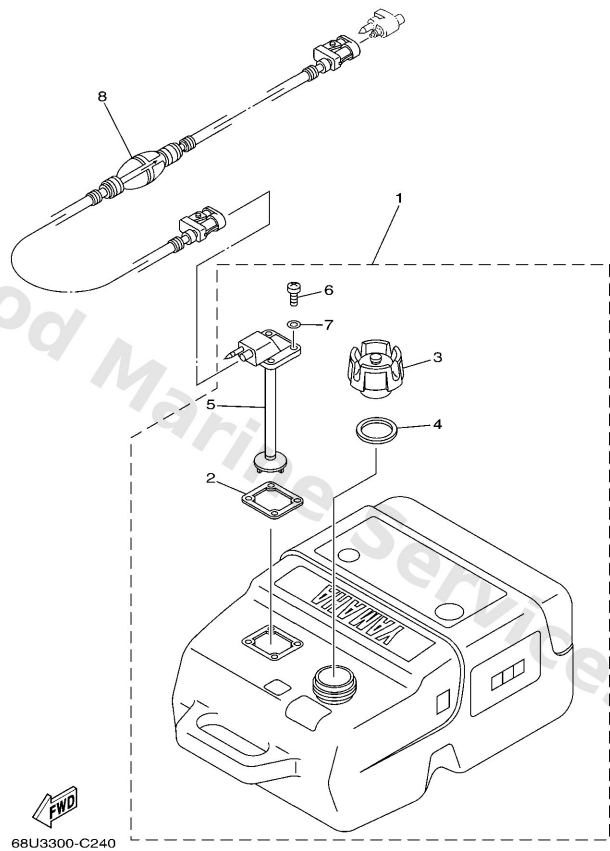
Ref	Part	
17	9046710M04 Clip, pipe 1 (6e9)	Buy now
18	62Y2441003 Fuel pump assembly	Buy now
19	62Y2441500 Body 4	Buy now
20	62Y2441102 Diaphragm	Buy now
21	62Y2442300 Spring, diaphragm	Buy now
22	62Y1313101 Plunger	Buy now
23	62Y2445400 Spring	Buy now
24	62Y2444401 Screw	Buy now
25	62Y2447100 Diaphragm	Buy now
26	62Y2445200 Packing	Buy now
27	9538005600 Nut, hexagon (663)	Buy now
28	62Y2437401 Pin	Buy now
29	9321024M79 O-ring	Buy now
30	65W2447400 Cover	Buy now
31	9709506030 Bolt(jf7)	Buy now



C2

Ref	Part	
34	61H2819R31 Tag Warning	Buy now
35	62Y2810000 Tool kit	Buy now
36	62Y281997EA0 Om f40cetl '04 UR (E,F,S)	Buy now
36	62Y281997EB0 Om f40cetl '04 UR (D,NL,I)	Buy now
37	62Y281998EA0 Om f40cetl '04 UR (DK,P,GR)	Buy now
37	62Y281998EB0 Om f40cetl '04 UR (N,S,SS)	Buy now

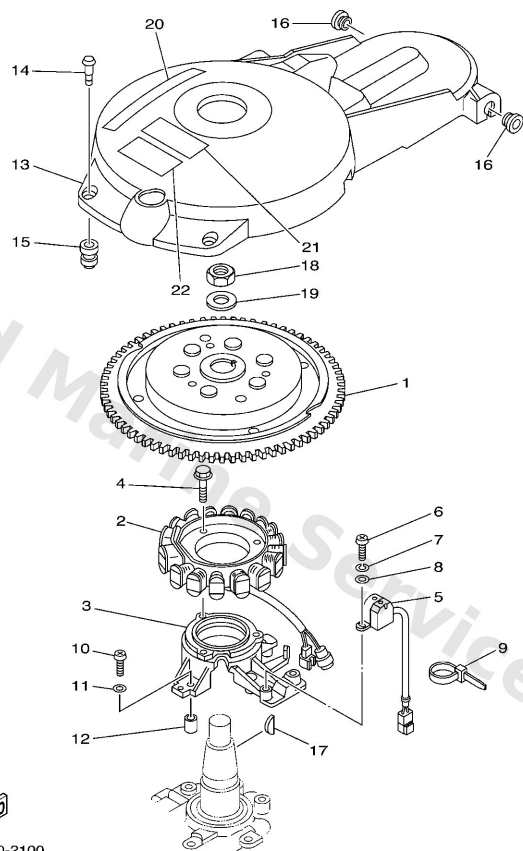
Fuel Tank



F7

Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430653 Fuel pipe comp. 1 AP	Buy now

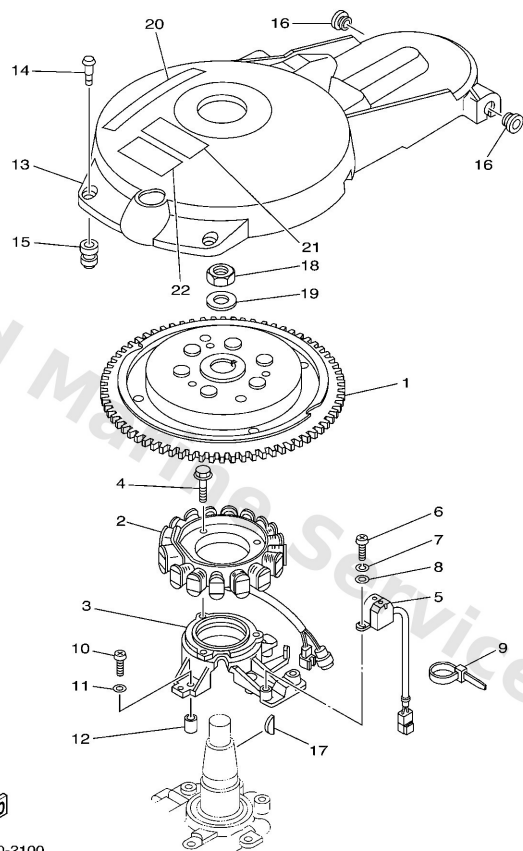
Generator



C4

Ref	Part	
1	69W8555010 Rotor assembly	Buy now
2	64J8551000 Stator assembly	Buy now
3	62Y855610094 Base, magneto	Buy now
4	9502306025 Bolt, flange(4kg)	Buy now
5	62Y8558000 Coil, pulser	Buy now
6	9788005012 Screw,pan head (646)	Buy now
7	9299005100 Ybs67-5 washer, spring	Buy now
8	9299005600 Washer, plain (646)	Buy now
9	9046513M97 Clamp	Buy now
10	9788006025 Screw, pan head(6b0)	Buy now
11	9299006600 Washer, plain (646)	Buy now
12	9953008012 Pin, dowel(6g8)	Buy now
13	62Y8133711 Cover, flywheel	Buy now
14	6K78133801 Stay	Buy now
15	6638231701 Damper, ignition coil	Buy now

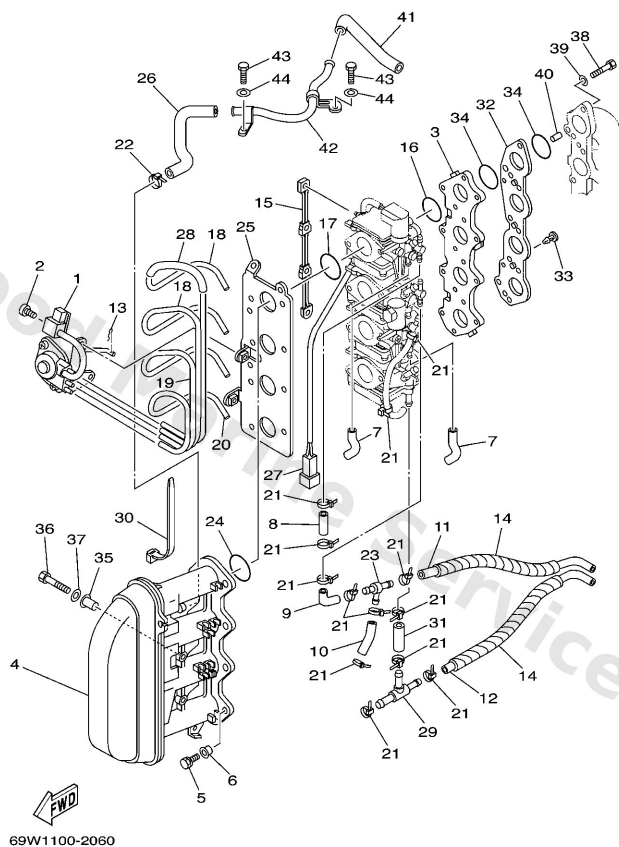
Generator



C4

Ref	Part	
16	9048012072 Grommet(53y)	Buy now
17	6H41154500 Key, woodruff	Buy now
18	9017020137 Nut, hexagon(663)	Buy now
19	9020121M18 Washer, plate (663)	Buy now
20	62Y1343761 Mark, caution	Buy now
21	6A18362541 Mark 5	Buy now
22	6A18362551 Mark 5	Buy now

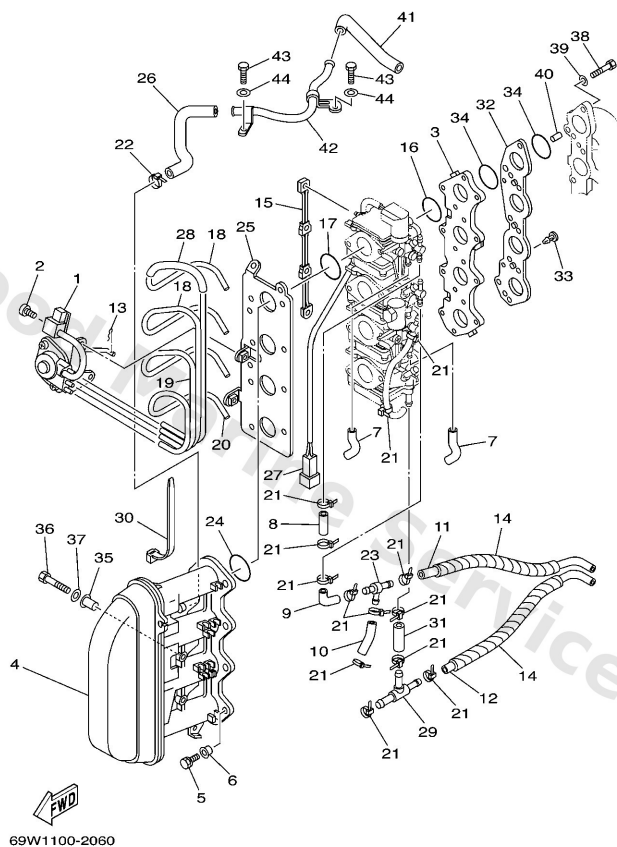
Intake



B4

Ref	Part	
1	69W1436900 Diaphragm assembly 2	Buy now
2	6501432701 Screw	Buy now
3	69W1358600 Joint, carburetor 1	Buy now
4	69W1444000 Silencer assembly Intake	Buy now
5	9759506590 Bolt(62y)	Buy now
6	9038706M70 Collar (6h5)	Buy now
7	62Y2431200 Pipe, fuel 1	Buy now
8	62Y2431330 Pipe 3	Buy now
9	62Y2431340 Pipe 3	Buy now
10	62Y2431350 Pipe 3	Buy now
11	62Y2431361 Pipe 3	Buy now
12	62Y2431370 Pipe 3	Buy now
13	69W2315300 Ring, snap	Buy now
14	69W2431380 Pipe 3	Buy now
15	64J1458500 Rod, choke	Buy now

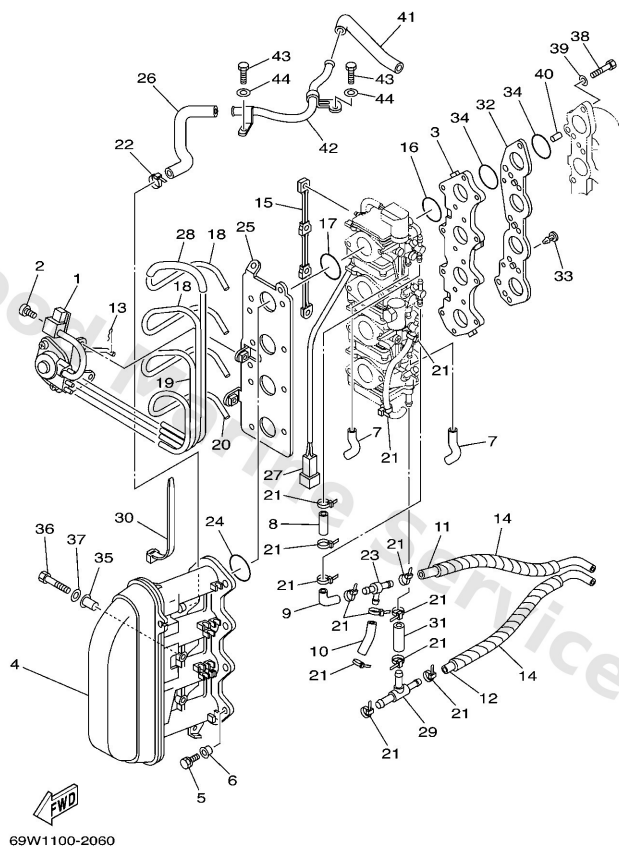
Intake



B4

Ref	Part	
16	69W1456100 O-ring	Buy now
17	9321035M86 O-ring(6I2)	Buy now
18	64J1434911 Pipe	Buy now
19	69W1434900 Pipe	Buy now
20	69W1434910 Pipe	Buy now
21	9046511M10 Clamp	Buy now
22	9046513M36 Clamp(6h4)	Buy now
23	62Y2437800 Pipe, joint 4	Buy now
24	9321038MH3 O-ring(62y)	Buy now
25	62Y1429130 Bracket 1	Buy now
26	62Y1532B00 Pipe, breather	Buy now
27	69W8250900 Wire, sub lead	Buy now
28	64J1434940 Pipe	Buy now
30	62Y8254400 Clamp	Buy now
31	62Y2431400 Pipe 4	Buy now

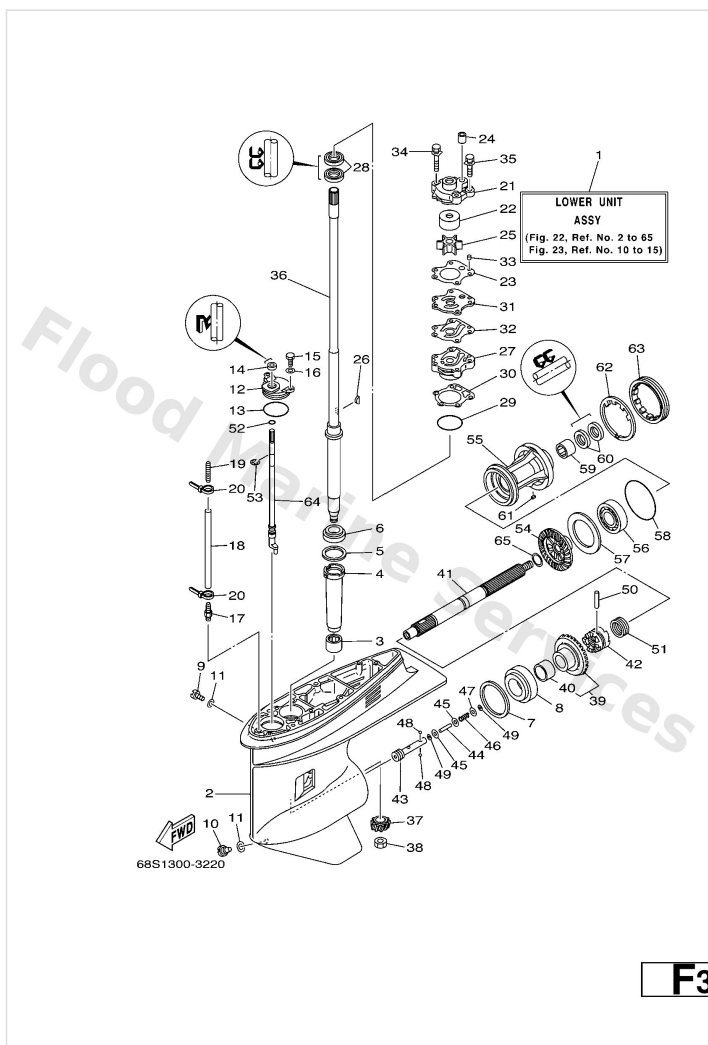
Intake



B4

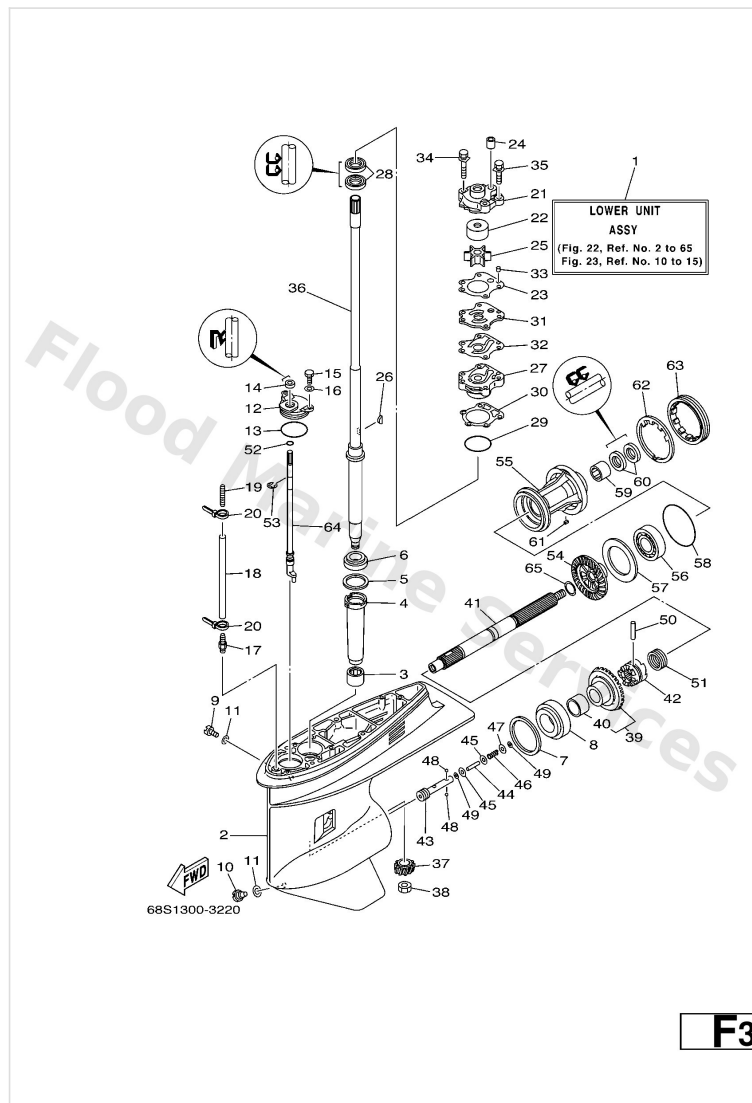
Ref	Part	
32	69W1427100 Insulator	Buy now
33	9033804M17 Plug(62y)	Buy now
35	9038706M15 Collar(6g8)	Buy now
36	9709506030 Bolt(jf7)	Buy now
37	9299506600 Washer, plain (646)	Buy now
38	9709506025 Bolt	Buy now
40	9360816M16 Pin, dowel(6t4)	Buy now
41	62Y1531A00 Hose, breather 1	Buy now
42	62Y1537310 Pipe, breather	Buy now
43	9709506016 Bolt, hexagon deep recess	Buy now

Lower Casing & Drive 1



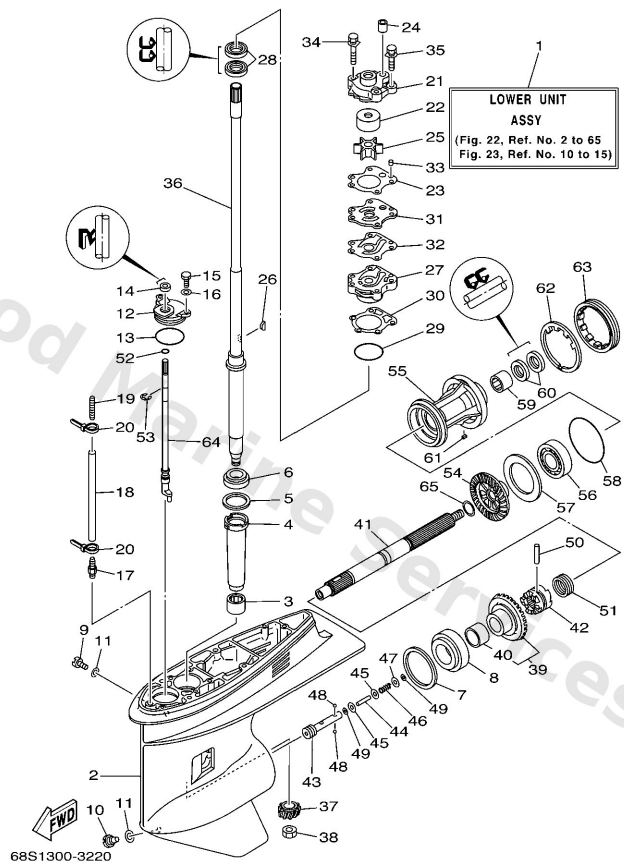
Ref	Part	
1	68S45300304D Lower unit assembly L	Buy now
2	67F45301004D Casing, lower	Buy now
3	9331552563 Bearing	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	688455870110 Shim (t:0.10mm) UR	Buy now
5	688455870112 Shim (t:0.12mm) UR	Buy now
5	688455870115 Shim (t:0.15mm) UR	Buy now
5	688455870118 Shim (t:0.18mm) UR	Buy now
5	688455870130 Shim (t:0.30mm) UR	Buy now
5	688455870140 Shim (t:0.40mm) UR	Buy now
5	688455870150 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	688455670110 Shim (t:0.10mm) UR	Buy now
7	688455670112 Shim (t:0.12mm) UR	Buy now
7	688455670115 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
7	688455670118 Shim (t:0.18mm) UR	Buy now
7	688455670130 Shim (t:0.30mm) UR	Buy now
7	688455670140 Shim (t:0.40mm) UR	Buy now
7	688455670150 Shim (t:0.50mm) UR	Buy now
8	9333200095 Bearing	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6884532100 Plate	Buy now
13	9321049046 O-ring (620)	Buy now
14	9310609014 Oil seal	Buy now
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6E54537800 Nipple, hose	Buy now
18	9044507ME8 Hose (I250) L	Buy now

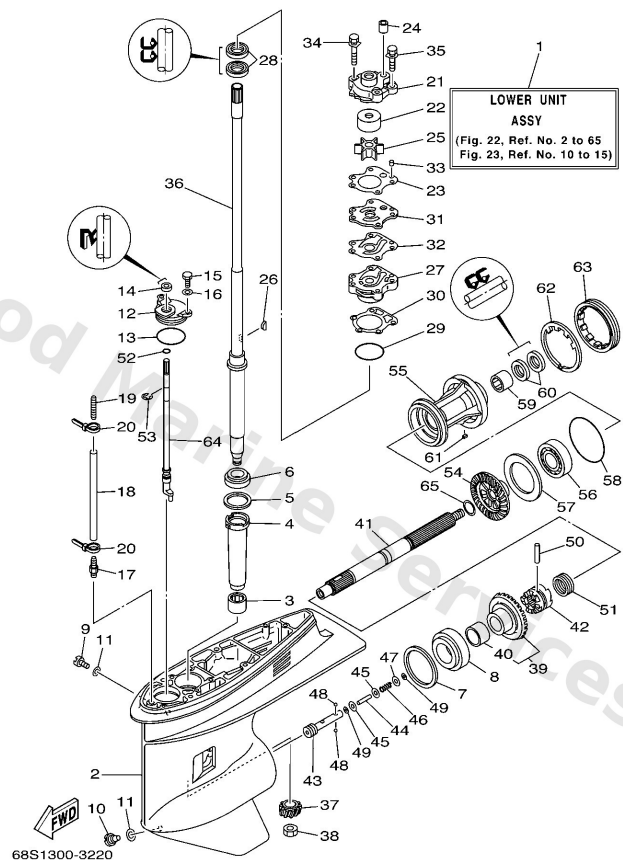
Lower Casing & Drive 1



F3

Ref	Part	
19	6E58355810 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	6H34431100 Housing, water pump 1	Buy now
22	6634432200 Insert, cartridge	Buy now
23	6H344315A0 Gasket, water pump 1	Buy now
24	6634436600 Damper, water seal 2	Buy now
25	6H34435200 Impellar	Buy now
26	9028003M03 Key, woodruff (697)	Buy now
27	6H3443410094 Housing, water pump set	Buy now
28	9310123070 Oil seal (663)	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket, water pump 2	Buy now
31	6H34432300 Outer plate, cartridge	Buy now
32	6H344324A0 Gasket, cartridge Out, plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now

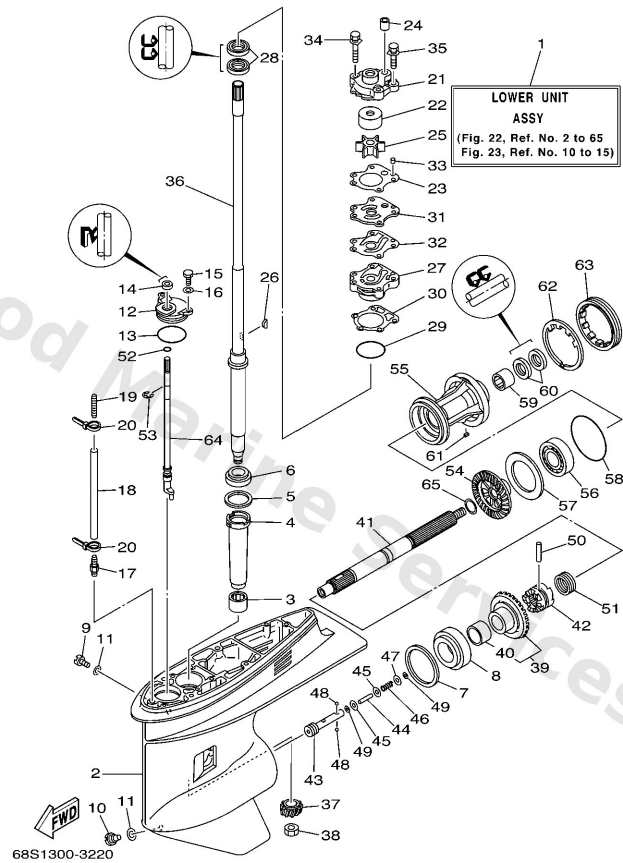
Lower Casing & Drive 1



F3

Ref	Part	
34	9011908M33 Bolt, with washer(6b0)	Buy now
35	9011908M14 Bolt, with washer	Buy now
36	64J4550130 Drive shaft comp. (l, d: 18mm) L	Buy now
37	6K54555100 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	68S4556000 Gear	Buy now
40	93317322V0 Bearing	Buy now
41	67F4561101 Shaft, propeller	Buy now
42	67F4563100 Clutch, dog	Buy now
43	67F4563400 Slide, shift	Buy now
44	6H14566800 Shaft, free 1	Buy now
45	6H14563500 Plunger, shift	Buy now
46	9050112M48 Spring (6h1)	Buy now
47	9020103313 Washer, plate 8077743700	Buy now
48	9350316003 Ball	Buy now

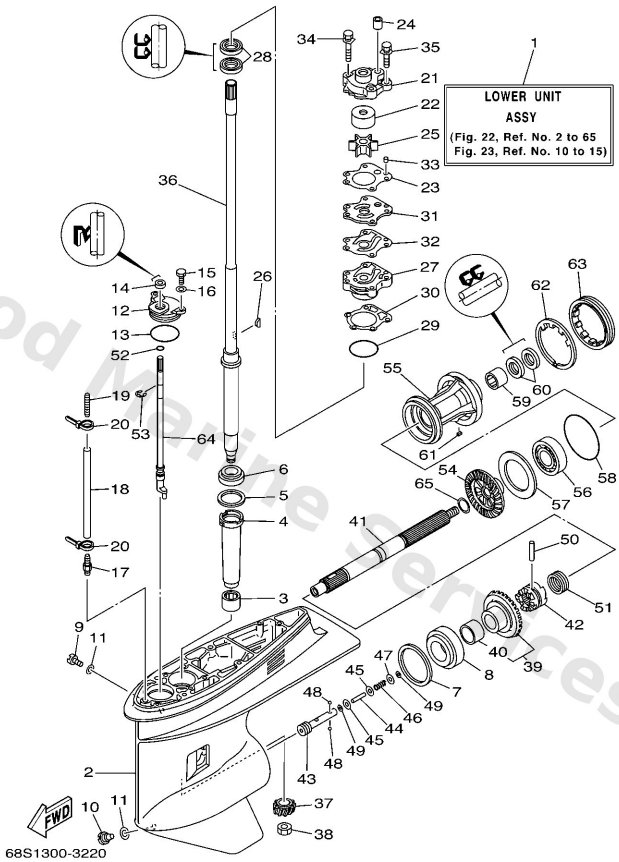
Lower Casing & Drive 1



F3

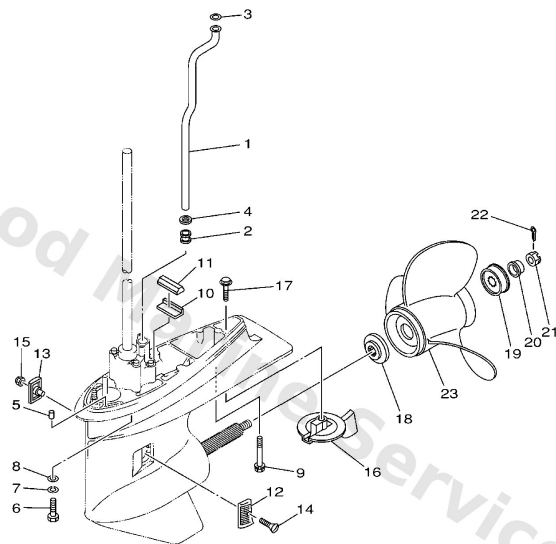
Ref	Part	
49	9018302M03 Nut, spring (6h1)	Buy now
50	9025007M02 Pin, straight (688)	Buy now
51	6884563300 Ping, cross pin	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	68S4557100 Gear	Buy now
55	67F453310094 Housing, bearing	Buy now
56	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
57	67F4557600 Washer, thrust 2	Buy now
58	9321086M39 O-ring (6e5)	Buy now
59	93317325U0 Brg,needle	Buy now
60	9310125M03 Oil seal	Buy now
61	9028204010 Key, strait(663)	Buy now
62	6884538302 Washer, claw	Buy now
63	6884538400 Nut	Buy now

Lower Casing & Drive 1



Ref	Part	
64	64J4415000 Shift cam assembly	Buy now
65	9020125M05 Washer, plate	Buy now

Lower Casing & Drive 2

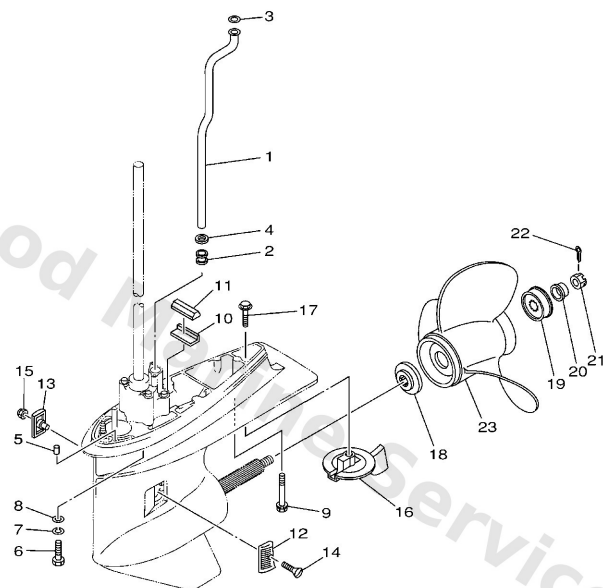


64J0100-1290

F6

Ref	Part	
1	62Y4436100 Tube, water L	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess L	Buy now
7	9299510100 Ybs67-10 washer, spring L	Buy now
8	9299510600 Washer, plate L	Buy now
9	9011908M84 Bolt, with washer L	Buy now
10	663453760094 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 2

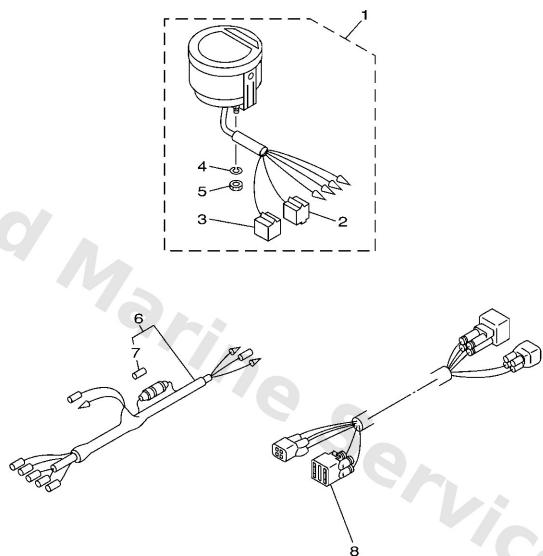



64J0100-1290

F6

Ref	Part	
16	67F4537100 Tab-trim	Buy now
17	9010510M67 Bolt, hexagon (663)	Buy now
18	6884598701 Spacer	Buy now
19	67F4599700 Spacer 2	Buy now
20	9038925M00 Bush	Buy now
21	9017116011 Nut, castle (663)	Buy now
22	9149040025 Pin, cotter (663)	Buy now
23	68S4594100EL Propeller (3x14 x11 -k) UR	Buy now
23	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now

Meter

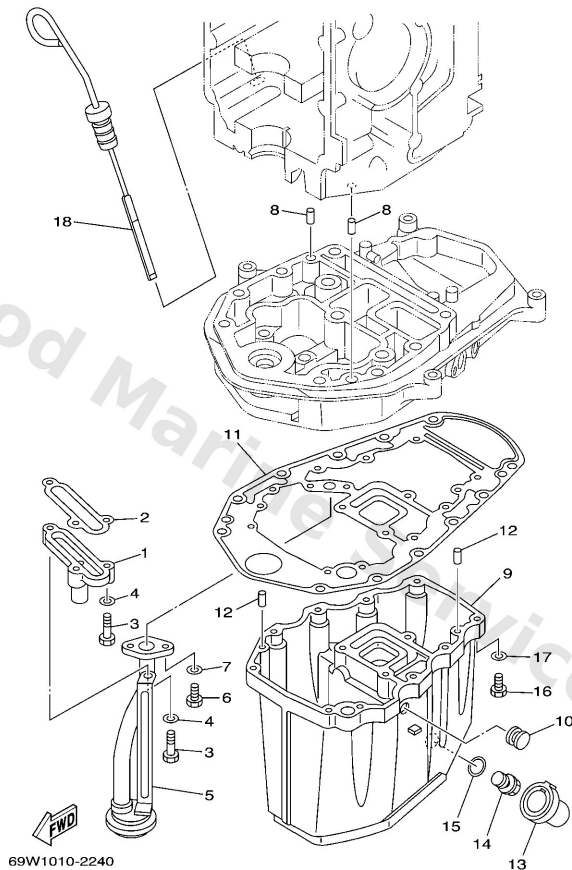


69W1300-2280

B2

Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	68F8255370 Extension, wire lead (7m) AP	Buy now

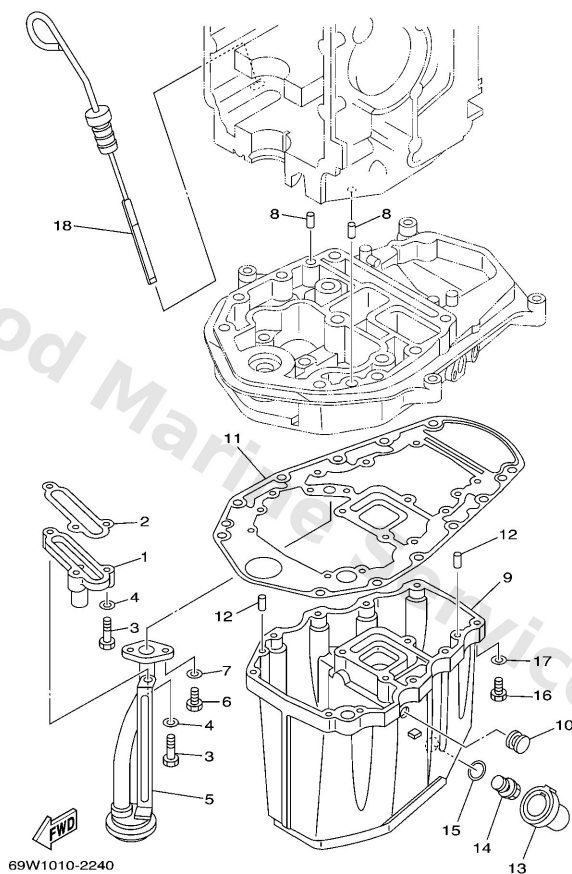
Oil Pan



F2

Ref	Part	
1	62Y1157500 Relief valve ass'y	Buy now
2	62Y1347500 Gasket	Buy now
3	9701306025 Bolt(62y)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	62Y1341100 Strainer, oil	Buy now
6	9701306016 Bolt, hexagon deep recess	Buy now
8	9360812M05 Pin, dowel b (6e5)	Buy now
9	64J15311015B Oil pan	Buy now
10	9048012M25 Grommet (6e9)	Buy now
11	69W1531200 Gasket, oil pan	Buy now
12	9360612019 Pin, dowel (614)	Buy now
13	67C1531600 Damper 1	Buy now
14	9034014M06 Plug, straight screw(62y)	Buy now
15	9043014M09 Gasket	Buy now
16	9707506025 Bolt	Buy now

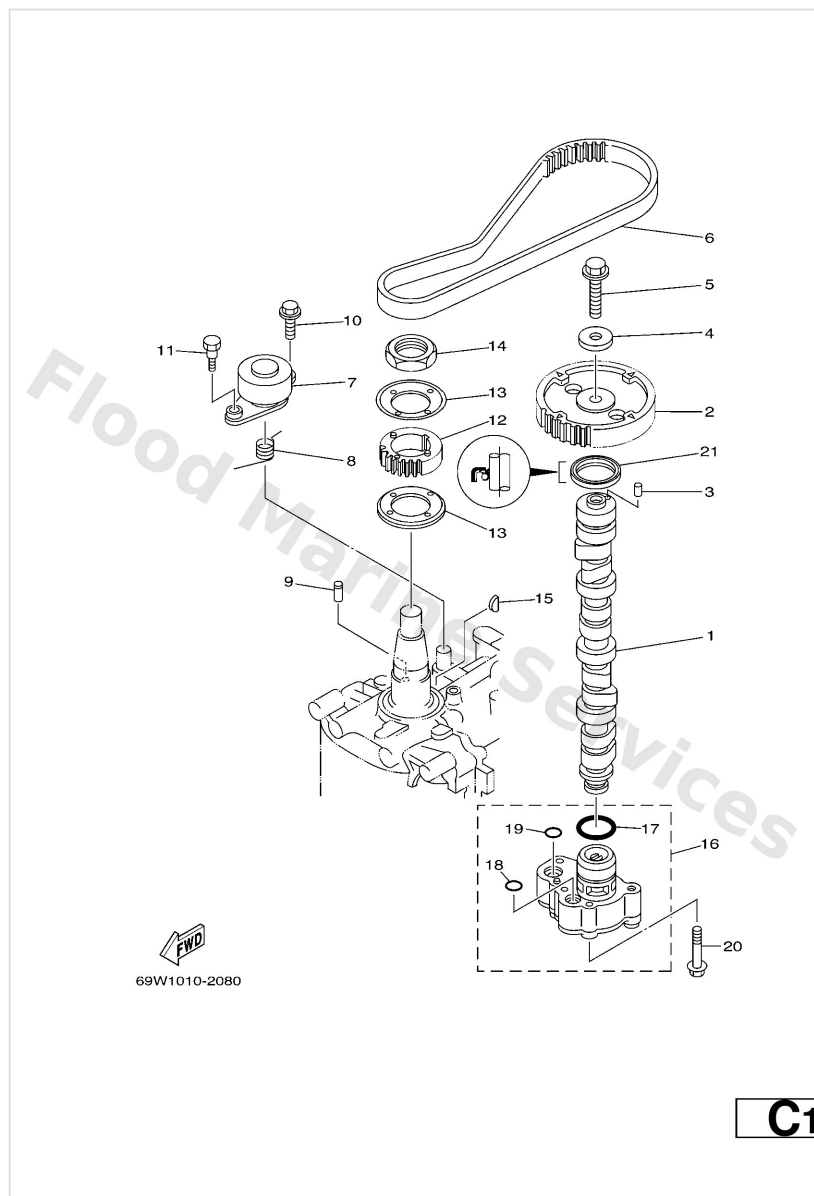
Oil Pan



F2

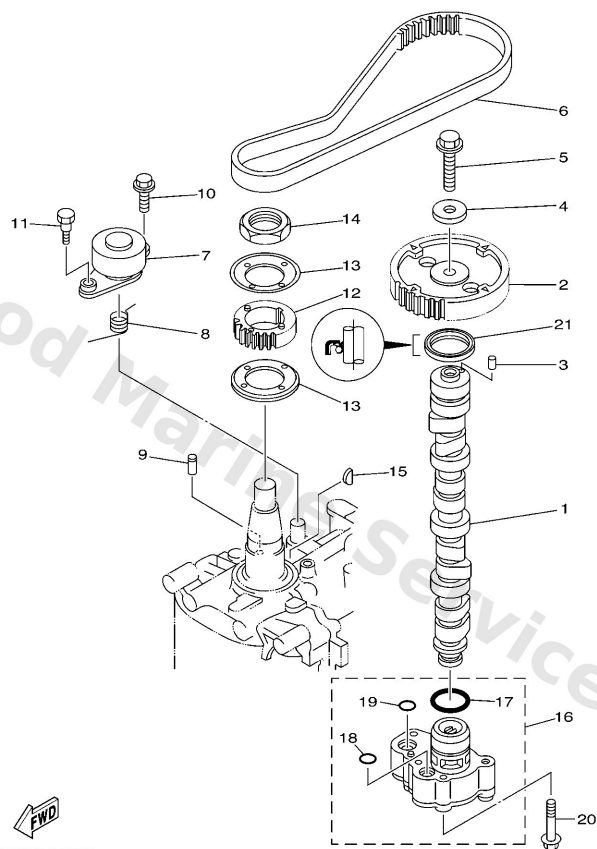
Ref	Part	
17	9299506600 Washer, plain (646)	Buy now
18	67C1536200 Plug, oil level	Buy now

Oil Pump



Ref	Part	
1	62Y1217100 Camshaft 1	Buy now
2	62Y1153710 Gear, driven	Buy now
3	9360514143 Pin (2h7)	Buy now
4	9020110M06 Washer, plate(62y)	Buy now
5	9589510040 Bolt, flange deep recess	Buy now
6	62Y4624100 Belt	Buy now
7	62Y1159010 Tensioner assembly	Buy now
8	9050820018 Spring, torsion	Buy now
9	9024907M29 Pin(62y)	Buy now
10	9589508020 Bolt, flange deep recess	Buy now
11	9010906M64 Bolt(62y)	Buy now
12	62Y1153610 Gear, drive	Buy now
13	62Y1155700 Washer 1	Buy now
14	9017035M32 Nut	Buy now
15	9028004M06 Key, woodruff(6a1)	Buy now

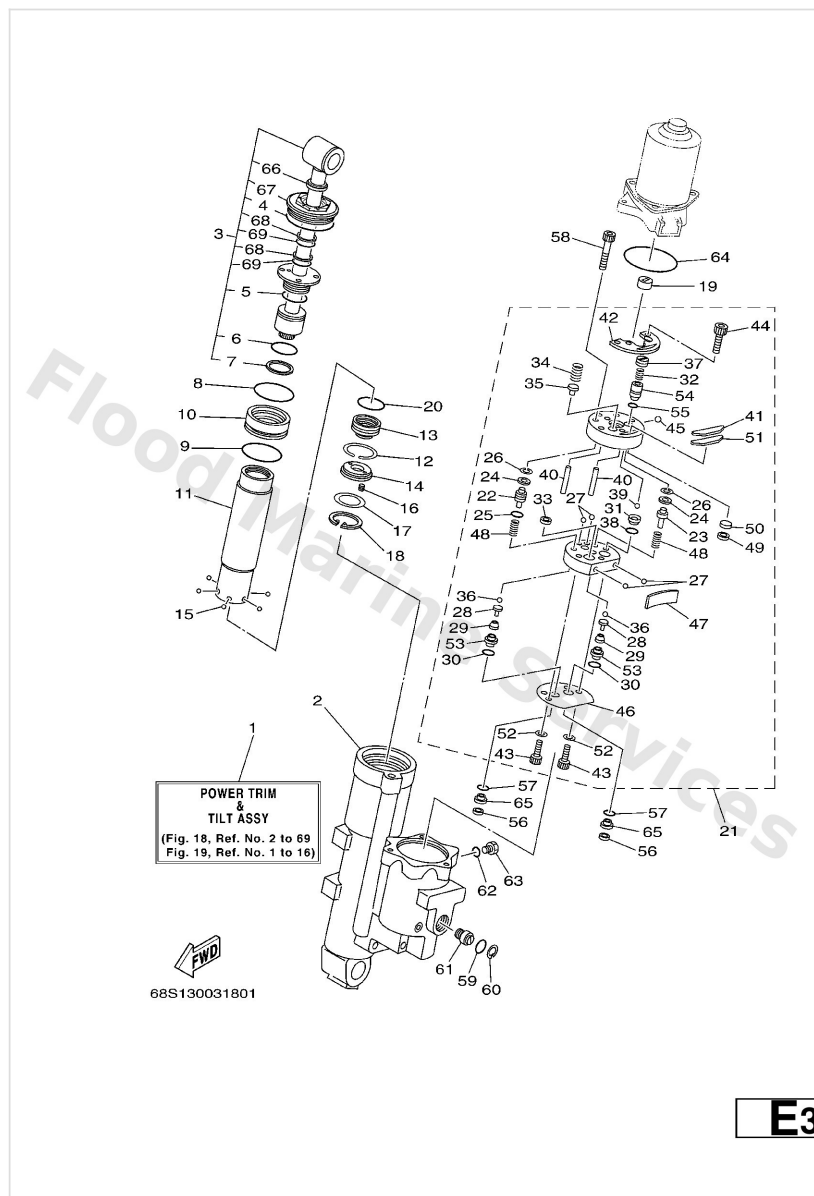
Oil Pump



C1

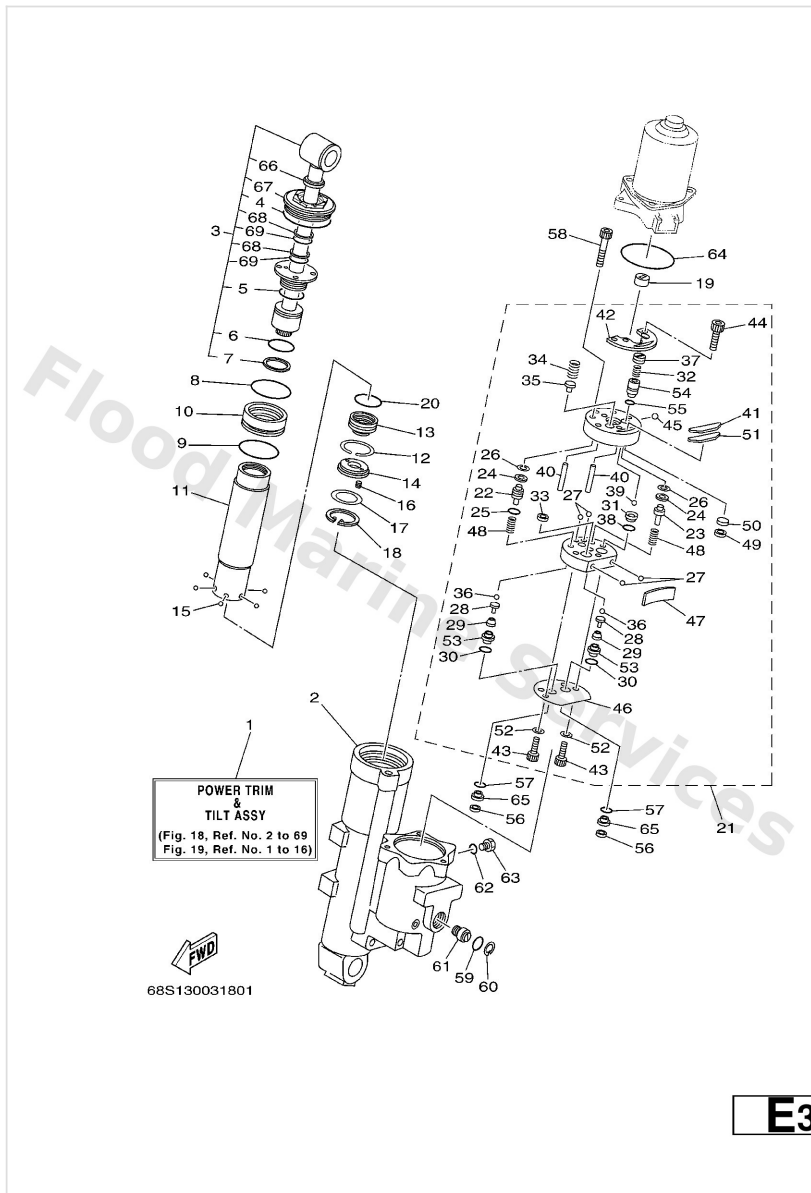
Ref	Part	
16	69W1330000 Oil pump assembly	Buy now
17	9321033MH2 O-ring(62y)	Buy now
18	9321012MG9 O-ring(62y)	Buy now
19	9321014515 O-ring (11h)	Buy now
20	9011906025 Bolt, with washer	Buy now
21	9310237M40 Oil seal(62y)	Buy now

Power Trim & Tilt Assy 1



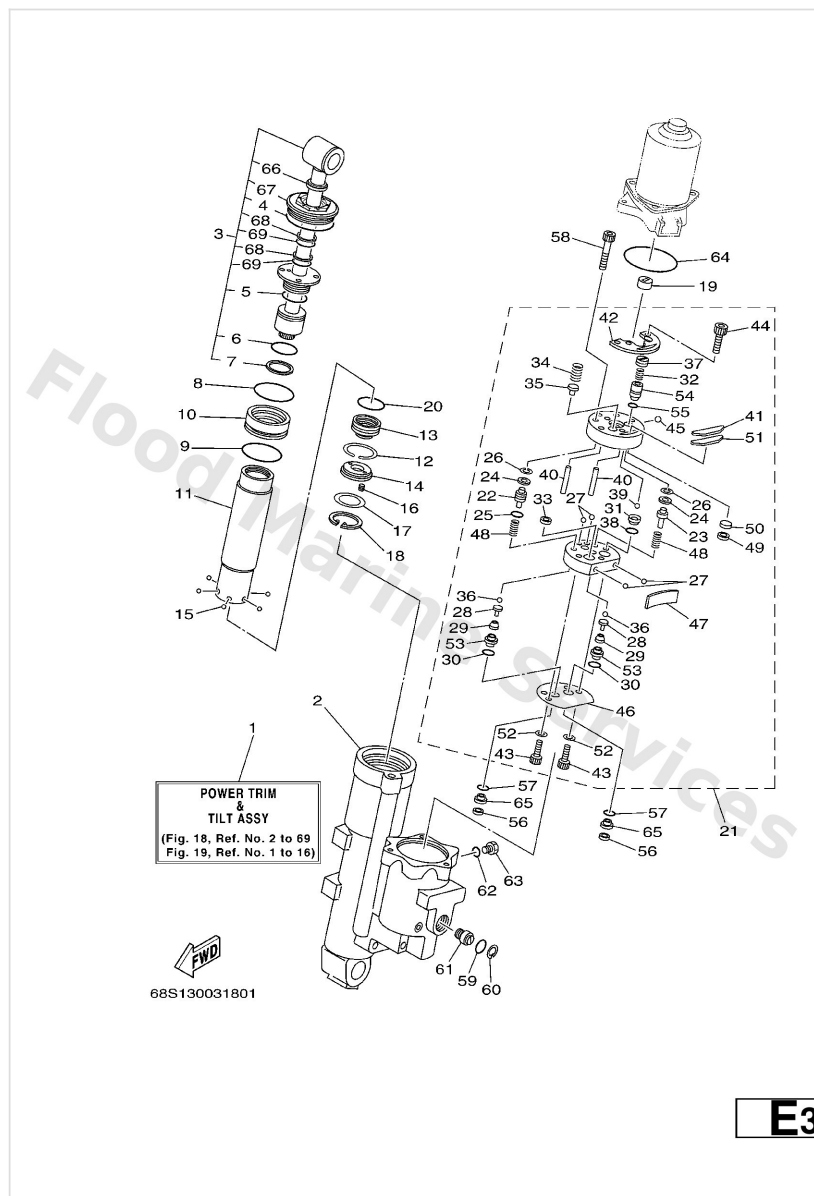
Ref	Part	
1	68S43800008D Power trim & tilt assembly	Buy now
2	68S4380K00 Cylinder, tilt sub assembly	Buy now
3	68S4381000 Tilt Piston Sub assembly	Buy now
4	62X4386100 O-ring	Buy now
5	62X4386200 O-ring	Buy now
6	9321029375 O-ring (j10)	Buy now
7	62X4387100 Ring, back up	Buy now
8	9321044383 O-ring (705)	Buy now
9	9321048214 O-ring	Buy now
10	62X4388A00 Piston, trim	Buy now
11	62Y2247100 Cylinder, shock absorber	Buy now
12	67F4387500 Ring, snap	Buy now
13	69W4381B00 Free piston sub assembly	Buy now
14	62X4389900 Plate stopper	Buy now
15	9350316003 Ball	Buy now

Power Trim & Tilt Assy 1



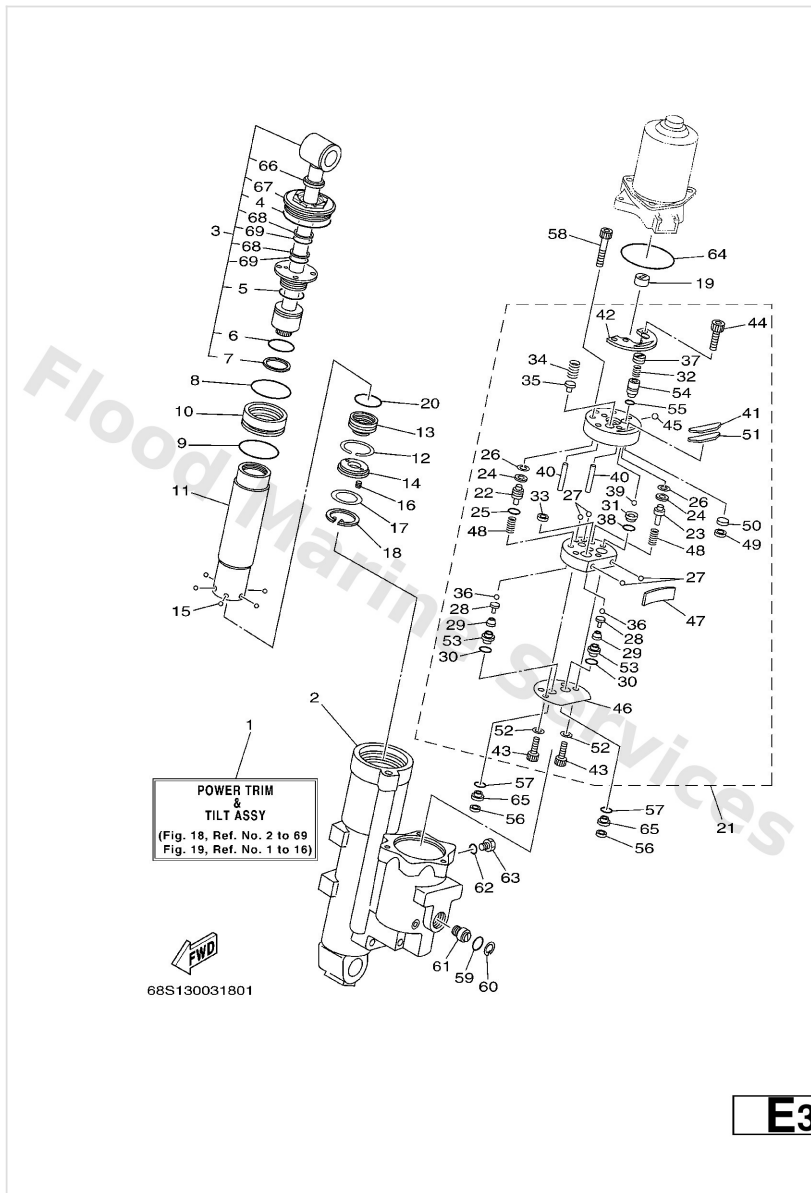
Ref	Part	
16	62X4384H00 Spring	Buy now
17	1UF2243400 Plate, valve 1	Buy now
18	62X4387500 Ring, snap	Buy now
19	6H14383110 Connector, shaft	Buy now
21	69W4383000 Gear pump assembly	Buy now
22	69J4384100 Piston, shuttle	Buy now
23	69J4384M00 Piston, shuttle 2	Buy now
24	69A4384F00 Seal, main valve	Buy now
25	6H14388300 O-ring	Buy now
26	9900203600 Circlip(6I5)	Buy now
27	9350532038 Ball(7fk)	Buy now
28	65W4386A00 Pin, absorber valve	Buy now
29	69J4385300 Spring, main valve	Buy now
30	69J4389J00 O-ring	Buy now
31	69J4385100 Seat, relief valve	Buy now

Power Trim & Tilt Assy 1



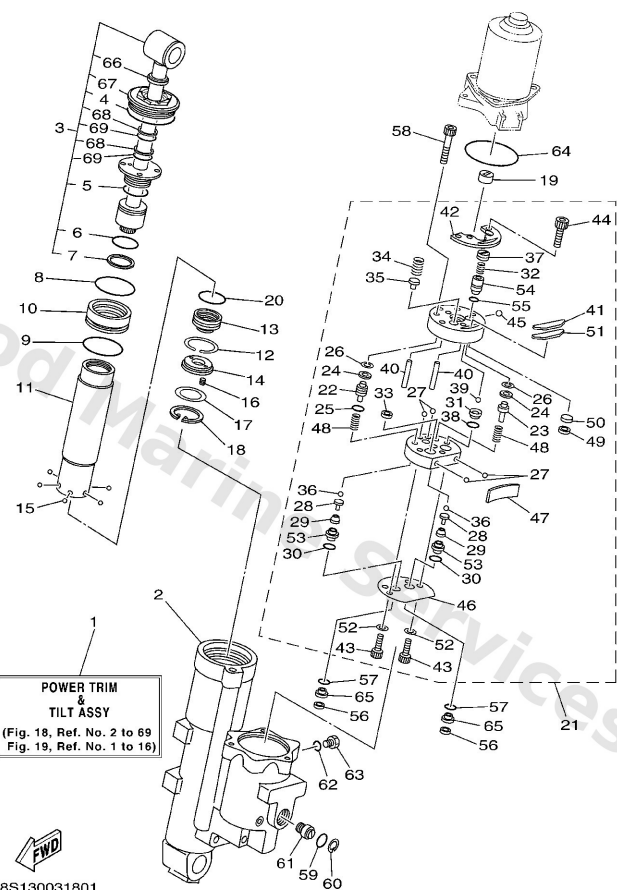
Ref	Part	
32	69J4385500 Spring, up relief	Buy now
33	6H14384F10 Seal, main valve	Buy now
34	69W4385600 Spring, down relief	Buy now
35	6H14384410 Pin, valve support	Buy now
37	69J4384300 Screw, valve lock	Buy now
38	9321008391 O-ring	Buy now
39	9350108001 Ball	Buy now
40	9360426256 Pin, dowel	Buy now
41	62Y4381600 Filter 1	Buy now
42	69W4382L00 Cap, relief valve	Buy now
43	9131805020 Bolt, socket	Buy now
44	9131805008 Bolt,socket	Buy now
46	69W4384G00 Seal, relief valve	Buy now
47	69W4385400 Spring, manual release	Buy now
48	69J4389400 Spring, shuttle return	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
49	62Y4387J00 Washer, special 2	Buy now
50	62Y2243400 Plate, valve 1	Buy now
51	62Y4387100 Ring, back up	Buy now
52	62Y4387G00 Washer	Buy now
53	69J4389300 Washer	Buy now
54	69J4384400 Pin, valve support	Buy now
55	93210064A5 O-ring(61a)	Buy now
56	6H14381600 Filter 1	Buy now
58	9131806040 Bolt,socket	Buy now
59	9321018397 O-ring (6g5)	Buy now
60	6H14387500 Ring, snap	Buy now
61	62Y4384500 Screw, manual release	Buy now
62	9321009165 O-ring	Buy now
63	6H14382900 Plug, reservoir	Buy now
64	62X4386500 O-ring	Buy now

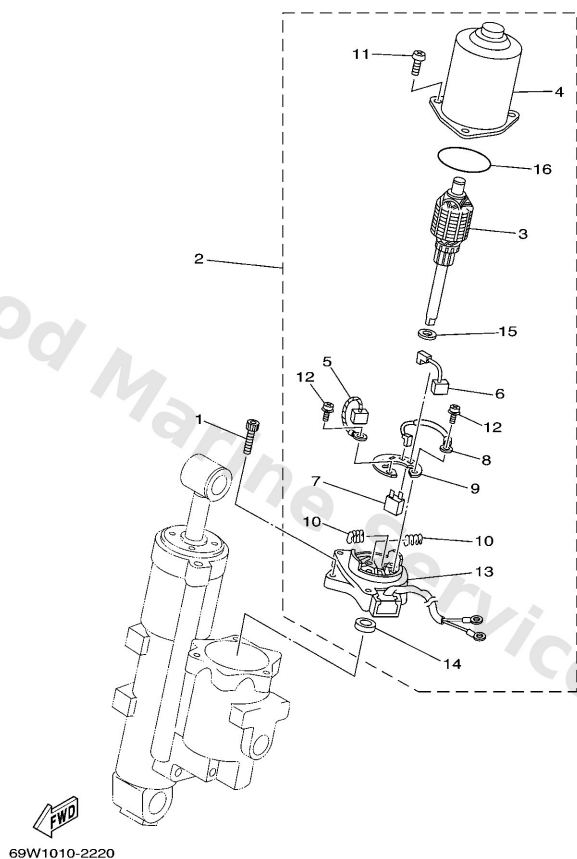
Power Trim & Tilt Assy 1



E3

Ref	Part	
65	69W4389901 Plate stopper	Buy now
66	62Y4382200 Seal, trim dust	Buy now
67	68S4382100 Screw, trim cylinder end	Buy now
68	62X4387200 Ring, back up	Buy now
69	6C54386300 O-ring	Buy now

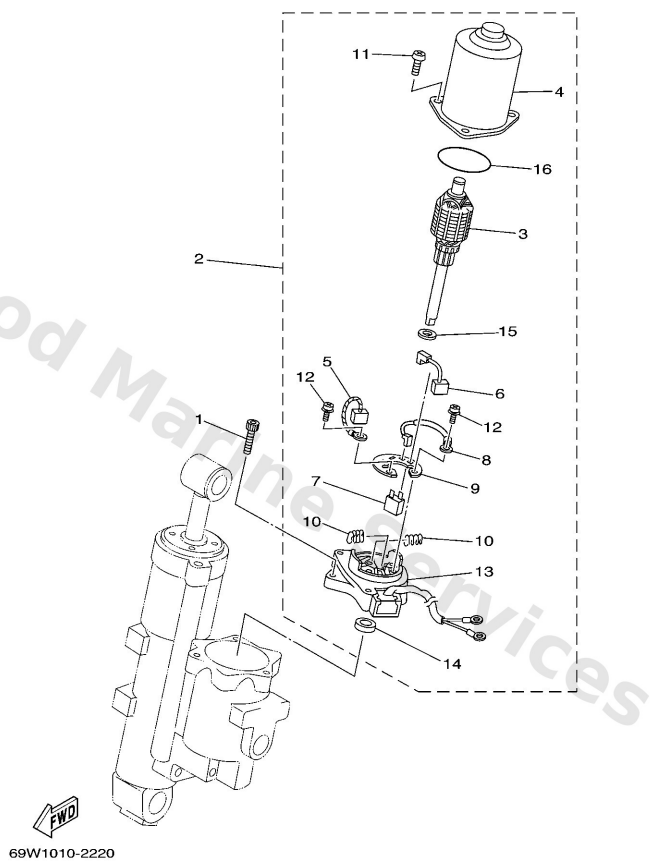
Power Trim & Tilt Assy 2



E6

Ref	Part	
1	62X4388800 Bolt,socket	Buy now
2	69W4388000 Motor assembly	Buy now
3	69W4380500 Armature assembly	Buy now
4	62X4380401 Stator assembly	Buy now
5	62Y4389200 Brush 2	Buy now
6	62Y4389100 Brush 1	Buy now
7	69W8218100 Circuit breaker comp.	Buy now
8	62X4380700 Wire sub assembly	Buy now
9	69W4380F00 Plate, brush holder	Buy now
10	62X4386K00 Spring, brush	Buy now
11	9788005020 Screw, pan head (e22)	Buy now
12	9760204216 Screw, pan head with washer	Buy now
13	69W4388100 Frame, end	Buy now
14	9310208414 Oil seal(61a)	Buy now
15	90201083J8 Washer, plate(62x)	Buy now

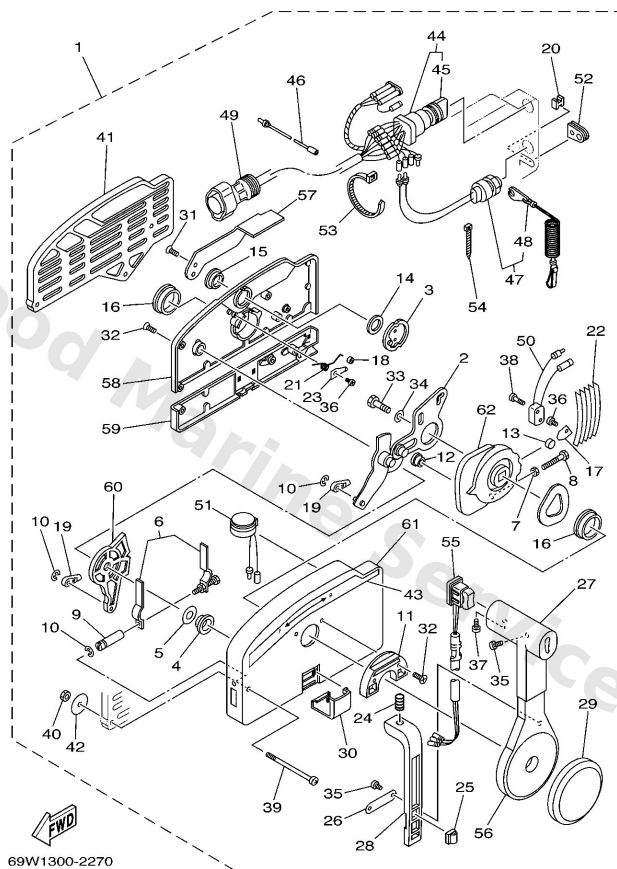
Power Trim & Tilt Assy 2



E6

Ref	Part	
16	9321052449 O-ring(50m)	Buy now

Remote Control Assy

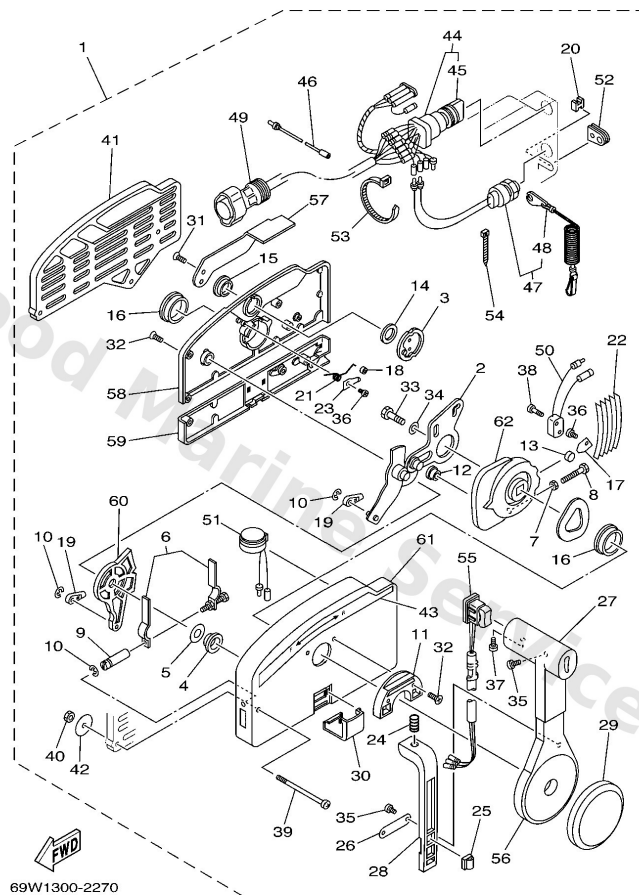


69W1300-2270

A6

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

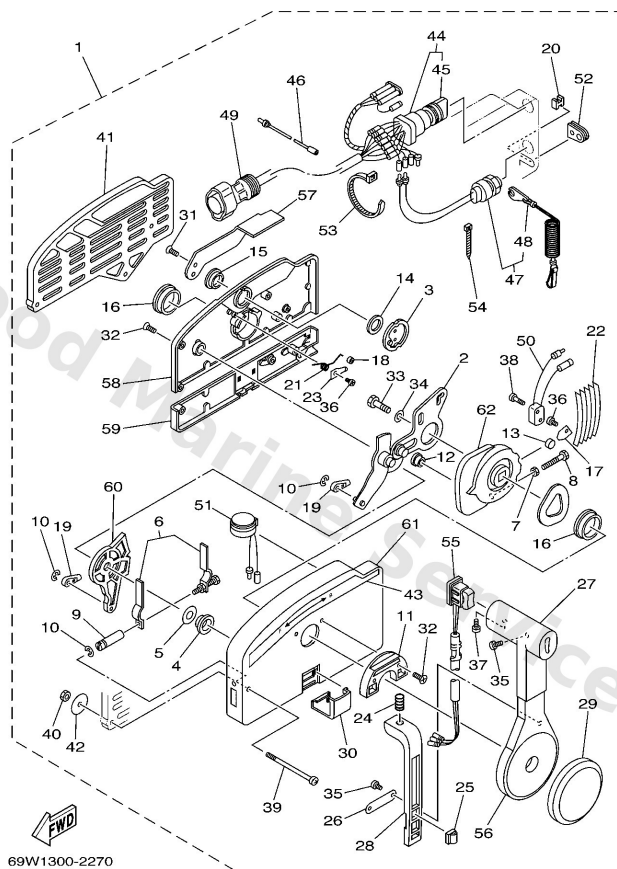
Remote Control Assy



A6

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

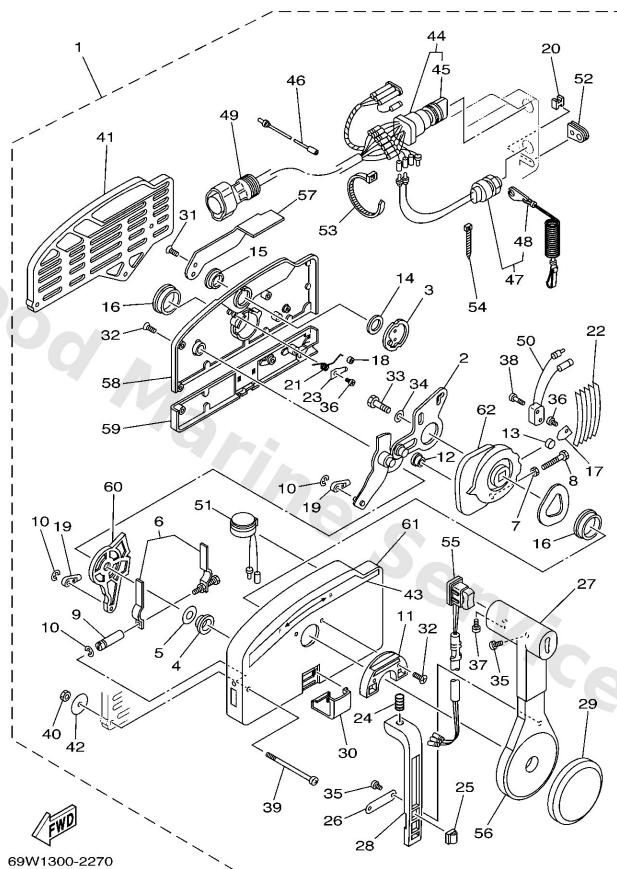
Remote Control Assy



A6

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

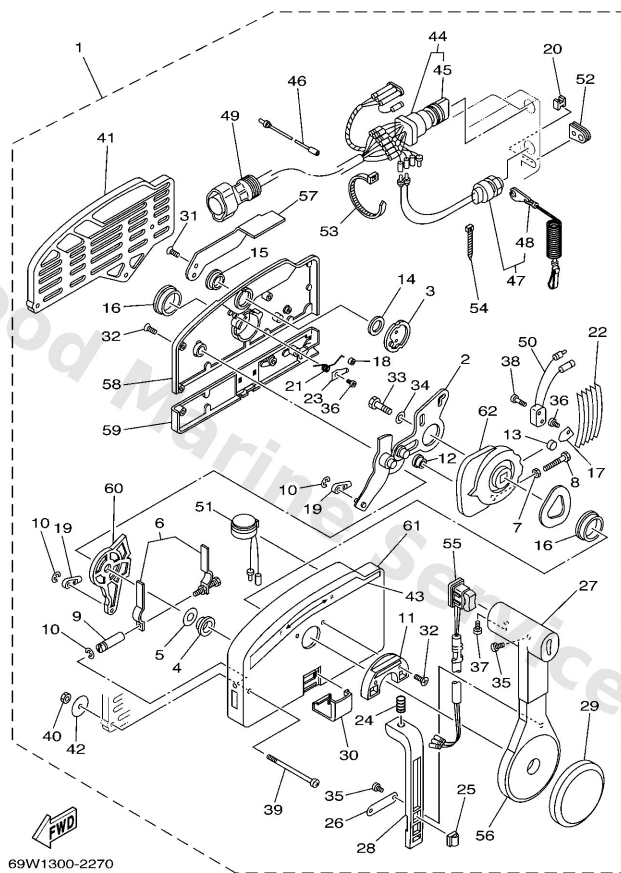
Remote Control Assy



A6

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828410 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256312 Trim & tilt switch assembly	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

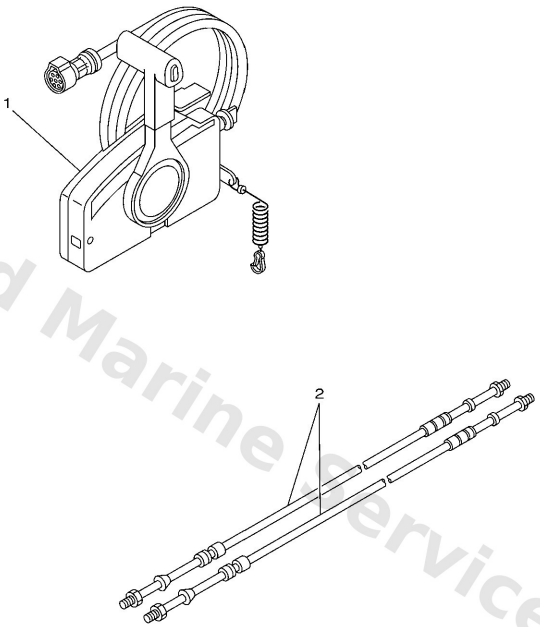
Remote Control Assy



A6

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

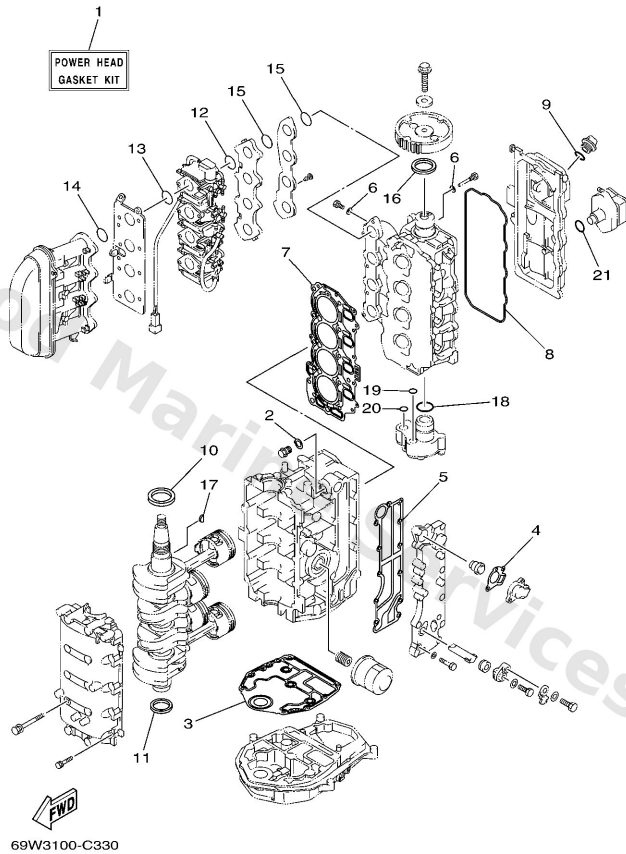



67M0100-8280

A5

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

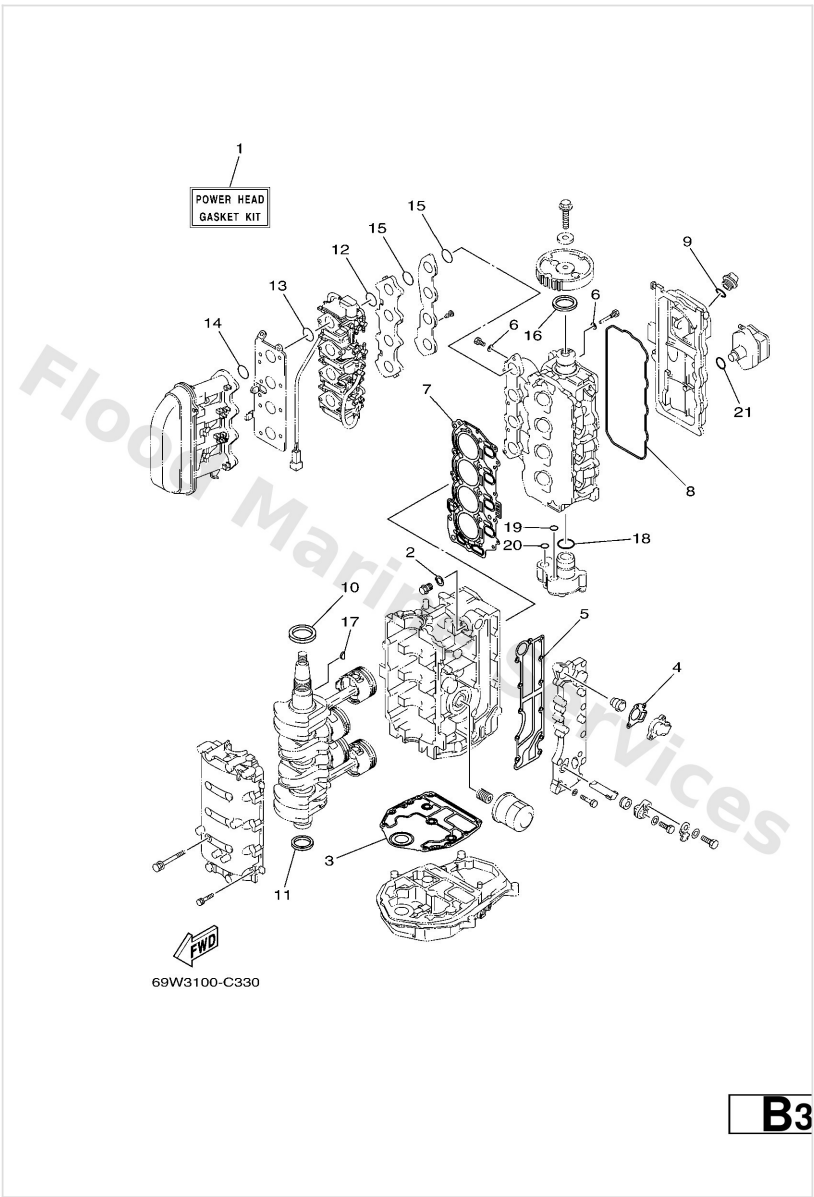
Repair Kit 1



B3

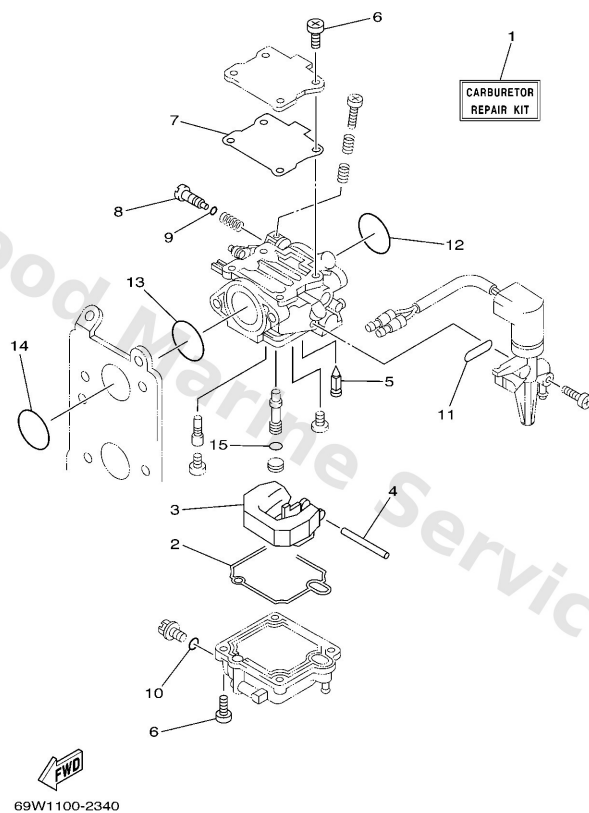
Ref	Part	
1	69WW000100 Power head gasket kit	Buy now
2	9043014115 Gasket (663)	Buy now
3	67C1135101 Gasket, cylinder	Buy now
4	62Y1241400 Gasket, cover	Buy now
5	62Y4111400 Gasket, exhaust outer cover	Buy now
6	9043006014 Gasket 256113960000	Buy now
7	69W1118100 Gasket, cylinder head 1	Buy now
8	62Y1135600 Seal, cylinder 2	Buy now
9	9321024M79 O-ring	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now
12	69W1456100 O-ring	Buy now
13	9321035M86 O-ring(612)	Buy now
14	9321038MH3 O-ring(62y)	Buy now
16	9310237M40 Oil seal(62y)	Buy now

Repair Kit 1



Ref	Part	
17	9028004M06 Key, woodruff(6a1)	Buy now
18	9321033MH2 O-ring(62y)	Buy now
19	9321012MG9 O-ring(62y)	Buy now
20	9321014515 O-ring (11h)	Buy now

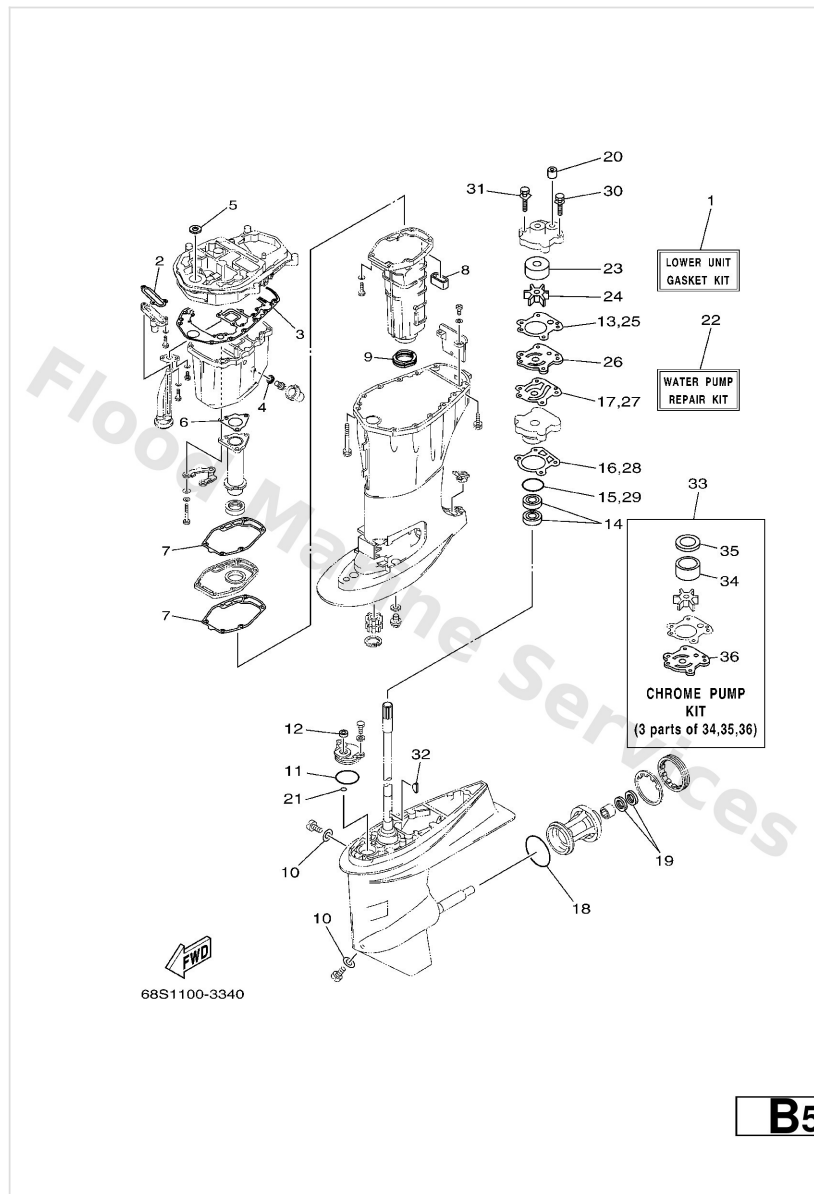
Repair Kit 2



B4

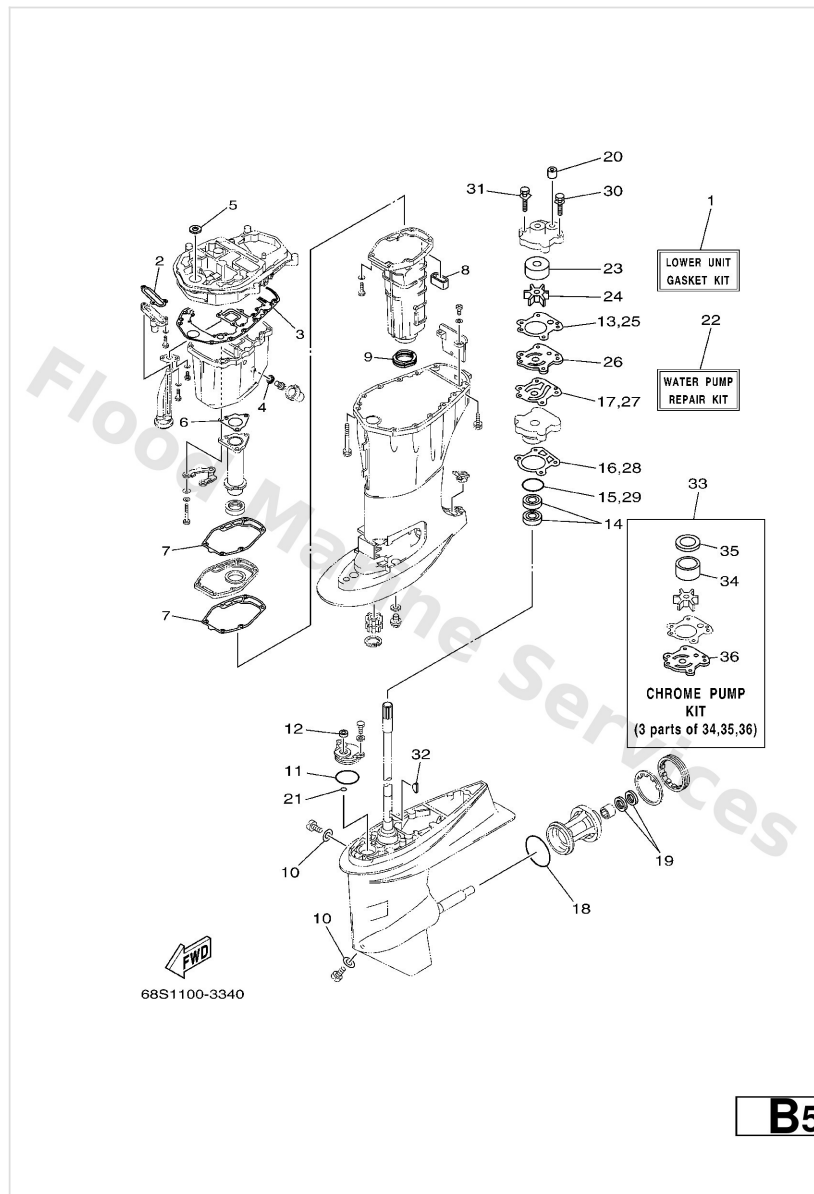
Ref	Part	
1	69WW009310 Carburetor repair kit	Buy now
2	69W1438400 Gasket, float chamber	Buy now
3	6L21438500 Float	Buy now
4	6E51438601 Pin, float	Buy now
5	62Y1439200 Valve, needle	Buy now
6	62Y1432100 Screw, throttle	Buy now
7	69W1439900 Gasket	Buy now
8	69W1432300 Screw, air adjusting	Buy now
9	2T41439700 O-ring	Buy now
10	6521439700 Ring, o	Buy now
11	62Y1439830 Gasket	Buy now
12	69W1456100 O-ring	Buy now
13	9321035M86 O-ring(6l2)	Buy now
14	9321038MH3 O-ring(62y)	Buy now
15	62Y1422700 O-ring	Buy now

Repair Kit 3



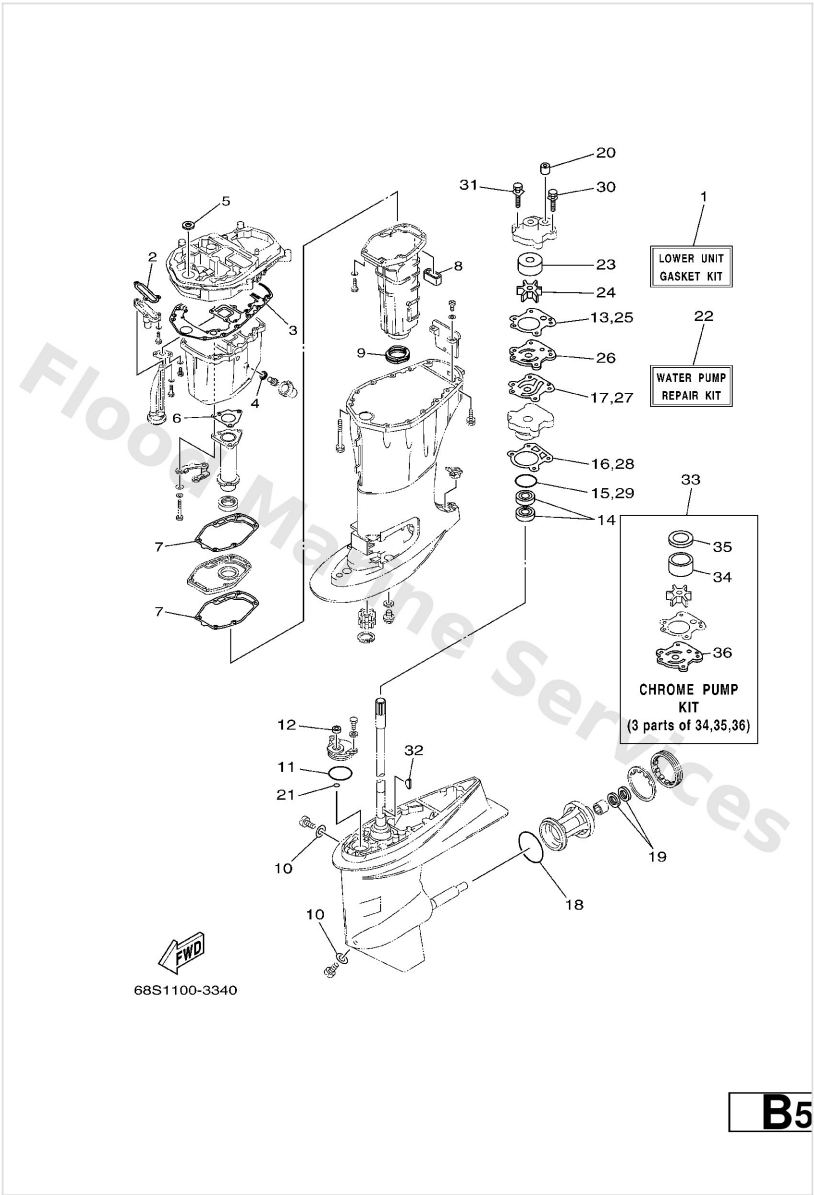
Ref	Part	
1	68SW000120 Lower unit gasket kit	Buy now
2	62Y1347500 Gasket	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9043014M09 Gasket	Buy now
5	9310318011 Oil seal	Buy now
6	64J4113310 Gasket, exhaust manifold 1	Buy now
7	62Y4113401 Gasket, exhaust manifold	Buy now
8	62Y4512700 Seal	Buy now
9	67C4512300 Gasket, muffler	Buy now
10	9043008020 Gasket	Buy now
11	9321049046 O-ring (620)	Buy now
12	9310609014 Oil seal	Buy now
13	6H344315A0 Gasket,water pump 1	Buy now
14	9310123070 Oil seal (663)	Buy now
15	9321046044 O-ring	Buy now

Repair Kit 3



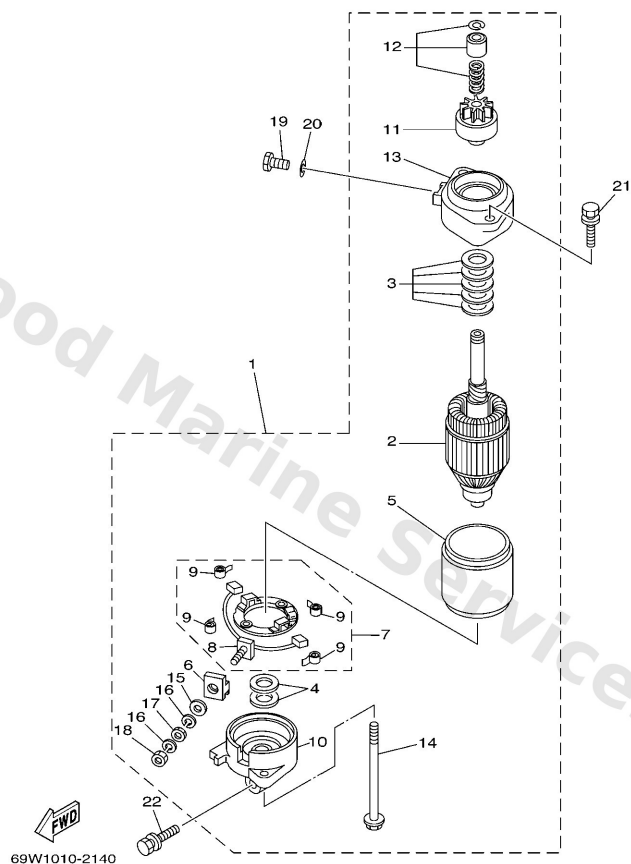
Ref	Part	
16	68844316A0 Gasket,water pump 2	Buy now
17	6H344324A0 Gasket,cartridge Out,plate	Buy now
18	9321086M39 O-ring (6e5)	Buy now
19	9310125M03 Oil seal	Buy now
20	6634436600 Damper, water seal 2	Buy now
21	9321007003 O-ring (11m)	Buy now
22	6H3W007802 Water pump repair kit	Buy now
23	6634432200 Insert, cartridge	Buy now
24	6H34435200 Impellar	Buy now
26	6H34432300 Outer plate, cartridge	Buy now
30	9011908M14 Bolt, with washer	Buy now
31	9011908M33 Bolt, with washer(6b0)	Buy now
32	9028003M03 Key, woodruff (697)	Buy now
33	6H3W00780A Chrome pump kit	Buy now
34	6704432201 Insert, cartridge	Buy now

Repair Kit 3



Ref	Part	
35	6704432100 Inner plate, cartridge	Buy now
36	6H34432340 Outer plate, cartridge	Buy now

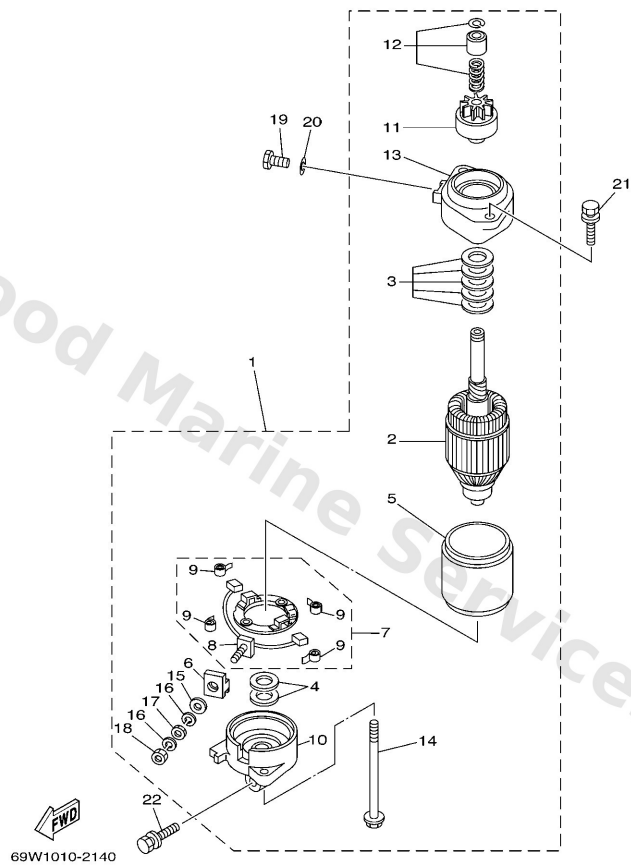
Starting Motor



D1

Ref	Part	
1	69W8180000 Starting motor assembly	Buy now
2	6N78185010 Armature assembly	Buy now
3	61A8180900 Washer kit	Buy now
4	61A8182400 Washer 2	Buy now
5	6N78181000 Stator assembly	Buy now
6	6K78182G10 Bush, terminal	Buy now
7	6N78184000 Brush holder assembly	Buy now
8	6N78180100 Brush set	Buy now
9	6N78181300 Spring, brush	Buy now
10	6N78182000 Rear bracket assembly	Buy now
11	69W8180700 Gear assembly, starting motor	Buy now
12	6N78185700 Pinion stopper set	Buy now
13	6N78183000 Front bracket assembly	Buy now
14	6K78182610 Bolt	Buy now
15	6E58182E10 Washer, spring	Buy now

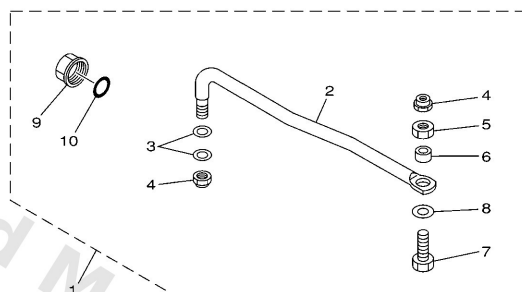
Starting Motor



D1

Ref	Part	
16	6E58182F10 Washer, plain	Buy now
17	6E58182A10 Nut	Buy now
18	6E58182K10 Nut	Buy now
19	9709508016 Bolt, hexagon deep recess	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	9011908M76 Bolt, with washer(6e5)	Buy now
22	9011908M77 Bolt, with washer(6e5)	Buy now

Steering Guide

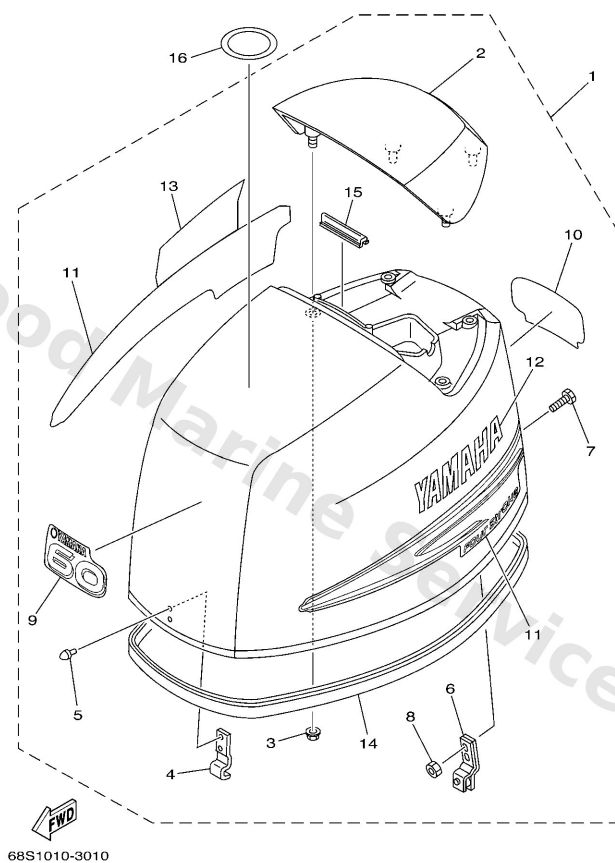


65W0010-8210

A4

Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Collar (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

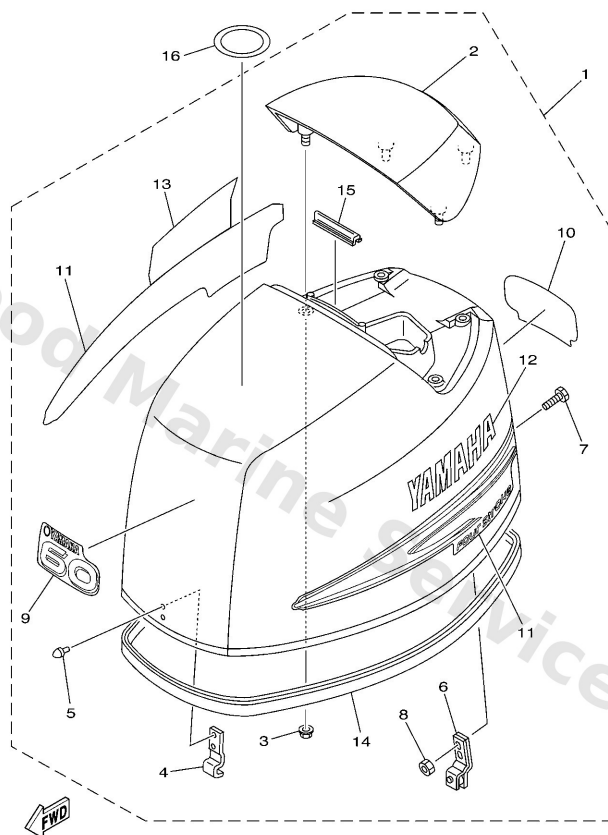
Top Cowling



A4

Ref	Part	
1	68S42610004D Top Cowling assembly	Buy now
2	67C42613004D Molding, air duct	Buy now
3	9017906M24 Nut(6j8)	Buy now
4	62Y4265100 Hook	Buy now
5	9026606M02 Rivet (697)	Buy now
6	67C4265200 Hook	Buy now
7	9010906047 Bolt	Buy now
8	9568006100 U-nut (6a5)	Buy now
9	69W4267700 Graphic, front	Buy now
10	68S4267800 Graphic, front	Buy now
11	69WW007000 Graphic set	Buy now
12	69W4268100 Mark, cowling	Buy now
13	69W4268200 Mark, cowling	Buy now
14	69W4261500 Seal	Buy now
15	61N4262800 Seal	Buy now

Top Cowling

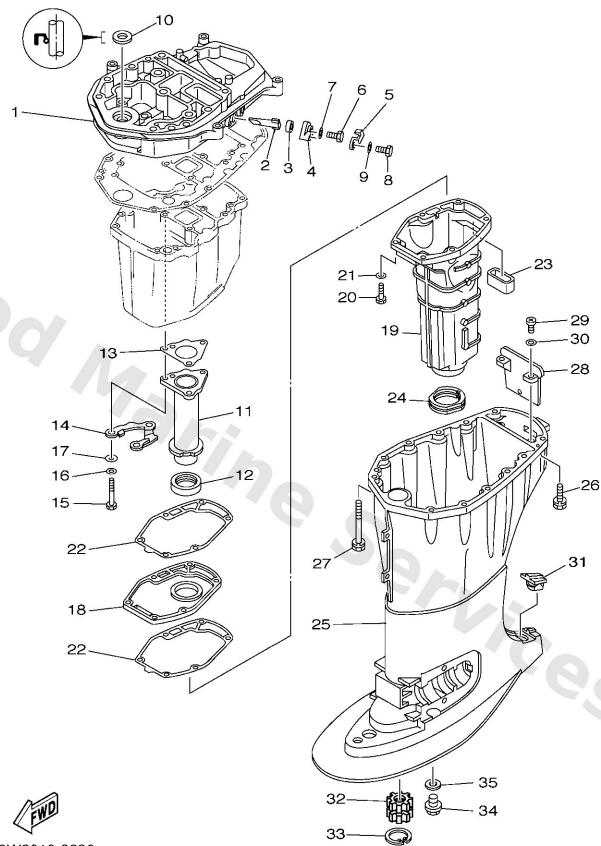


68S1010-3010

A4

Ref	Part	
16	67F1343402 Label, Caution	Buy now

Upper Casing

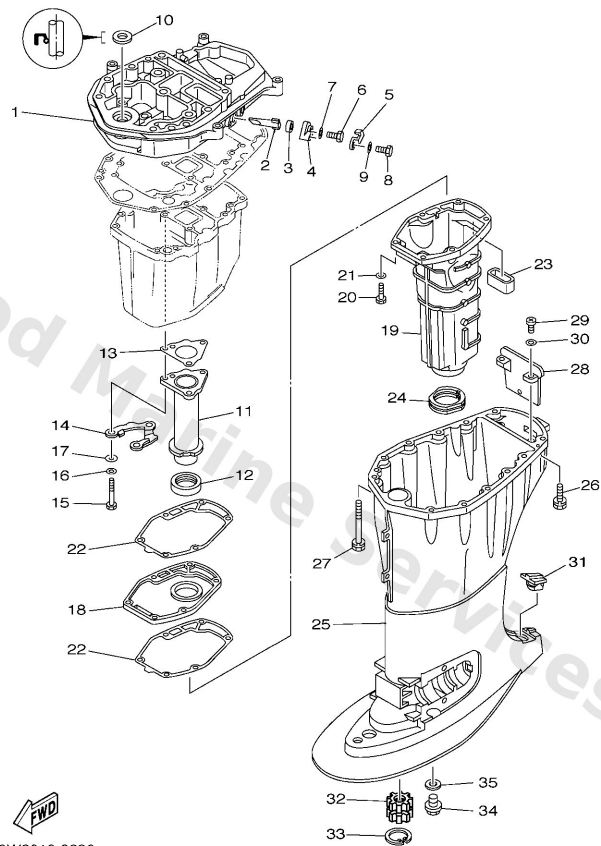


69W2010-3230

E7

Ref	Part	
1	69W411370194 Guide, Exhaust	Buy now
2	62Y1132500 Anode	Buy now
3	66M1132800 Grommet, anode	Buy now
4	66M113270094 Cover, anode	Buy now
5	66M1253500 Plate	Buy now
6	9709505012 Bolt, hexagon	Buy now
7	9299505600 Washer, plain (646)	Buy now
8	9701306020 Bolt(62y)	Buy now
9	9290306600 Washer, plain (646)	Buy now
10	9310318011 Oil seal	Buy now
11	69W4113100 Manifold, Ext. 1	Buy now
12	64J4613210 Gasket 1	Buy now
13	64J4113310 Gasket, exhaust manifold 1	Buy now
14	64J4111600 Protector	Buy now
15	9707506050 Bolt(jf7)	Buy now

Upper Casing

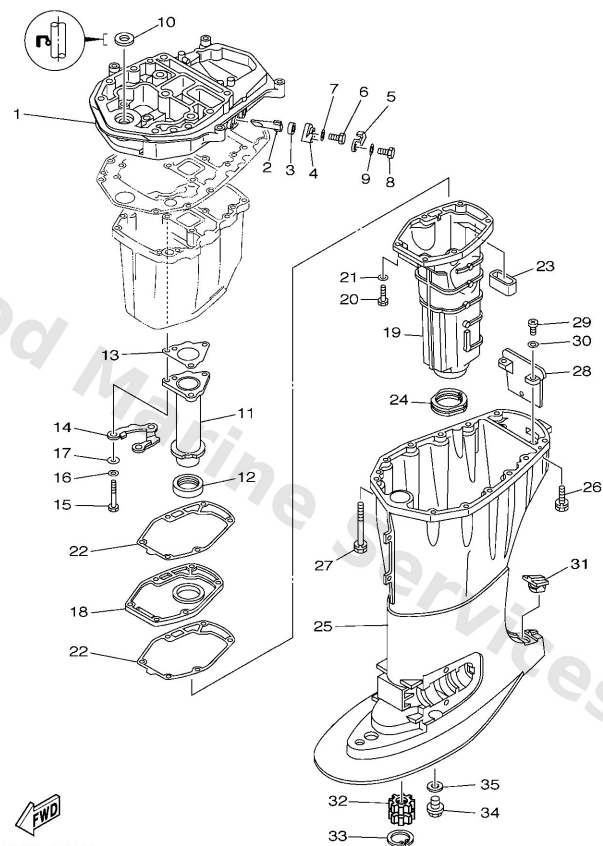


69W2010-3230

E7

Ref	Part	
16	9299506600 Washer, plain (646)	Buy now
17	9020106015 Washer, plate	Buy now
18	69W45181005B Plate	Buy now
19	69W14711005B Muffler 1	Buy now
20	9707506025 Bolt	Buy now
22	62Y4113401 Gasket, exhaust manifold	Buy now
23	62Y4512700 Seal	Buy now
24	67C4512300 Gasket, muffler	Buy now
25	67C45111214D Casing Upper	Buy now
26	9011908M79 Bolt, hexagon (fj1)	Buy now
27	9011908M82 Bolt, with washer(697)	Buy now
28	67C4515100 Cover, upper casing	Buy now
29	9788005016 Screw, pan head(6b0)	Buy now
30	9299005600 Washer, plain (646)	Buy now
31	6H34515500 Cap	Buy now

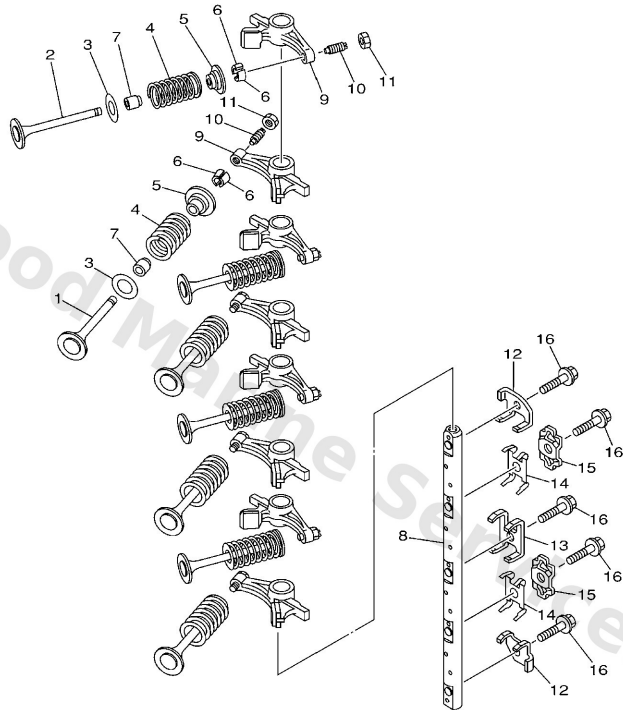
Upper Casing



E7

Ref	Part	
32	69W4531800 Bushing, drive shaft	Buy now
33	9342036M01 Circlip (6a0)	Buy now
34	9034014M06 Plug, straight screw(62y)	Buy now
35	9043014M09 Gasket	Buy now

Valve

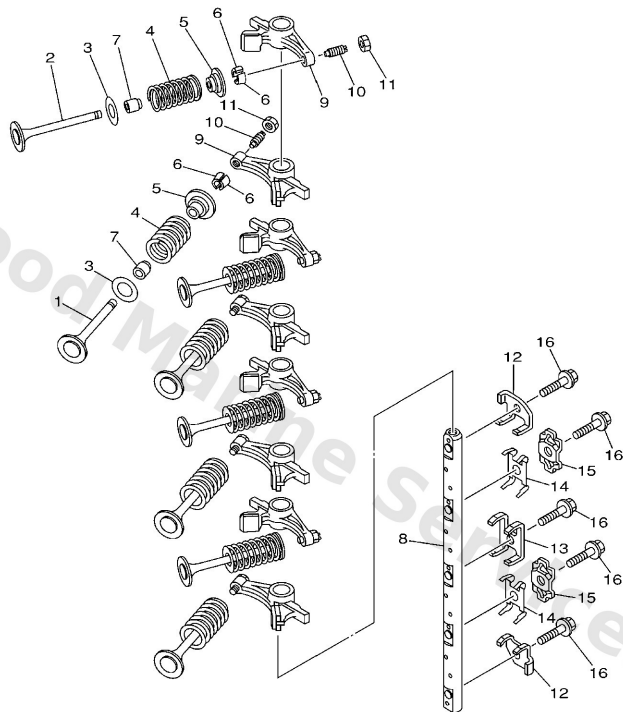



62Y1010-2050

B3

Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	62Y1214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	62Y1223800 Plate Bolt Stopper	Buy now
13	62Y1227900 Plate	Buy now
14	62Y1221600 Spring	Buy now
15	62Y1223100 Guide, stopper 1	Buy now

Valve



62Y1010-2050

B3

Ref	Part	
16	9010908M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.