



Yamaha FT60DET 2010

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

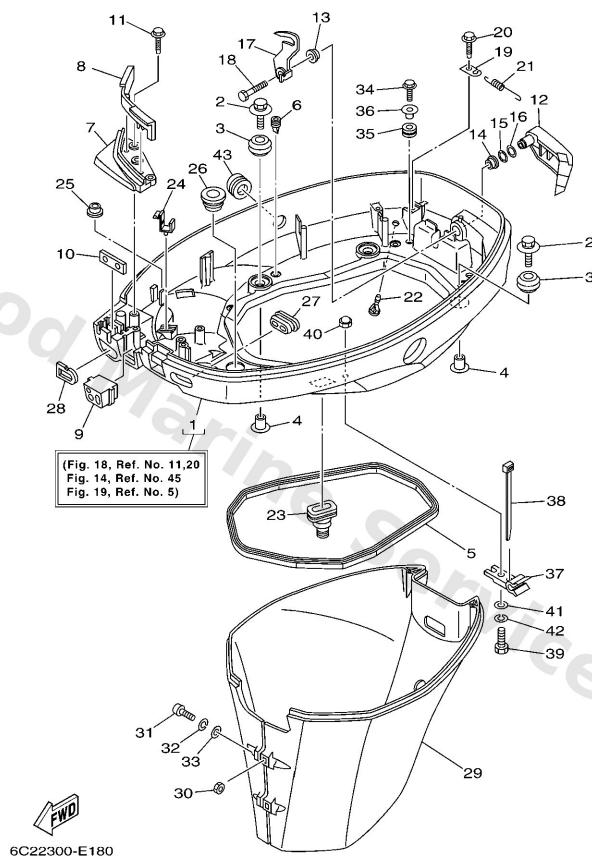
Authorised Yamaha Dealers



Contents

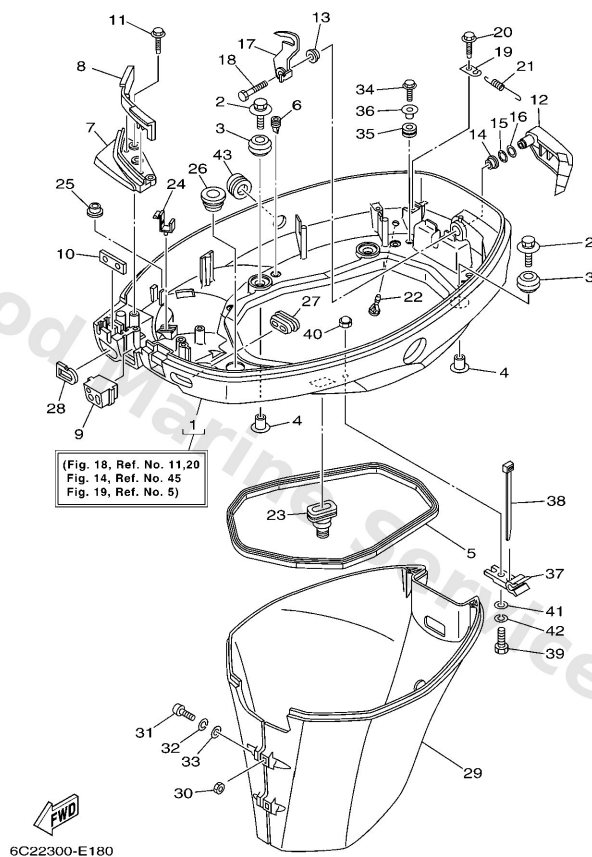
BOTTOM COWLING 1	3
BOTTOM COWLING 2	6
BRACKET 1	8
BRACKET 2	11
CONTROL	14
CRANKSHAFT & PISTON	17
CYLINDER & CRANKCASE 1	19
CYLINDER & CRANKCASE 2	22
ELECTRICAL 1	25
ELECTRICAL 2	27
ELECTRICAL 3	30
ELECTRICAL 4	33
FUEL	34
FUEL INJECTION PUMP 1	37
FUEL INJECTION PUMP 2	39
FUEL TANK	41
GENERATOR	42
INTAKE 1	44
INTAKE 2	46
LOWER CASING & DRIVE 1	48
LOWER CASING & DRIVE 2	54
OIL PAN	56
OIL PUMP	57
OPTIONAL PARTS	59
POWER TRIM & TILT ASSY 1	61
POWER TRIM & TILT ASSY 2	66
REPAIR KIT 1	67
REPAIR KIT 2	68
STARTING MOTOR	71
STEERING GUIDE	73
TOP COWLING	74
UPPER CASING	76
VALVE	79

Bottom Cowling 1



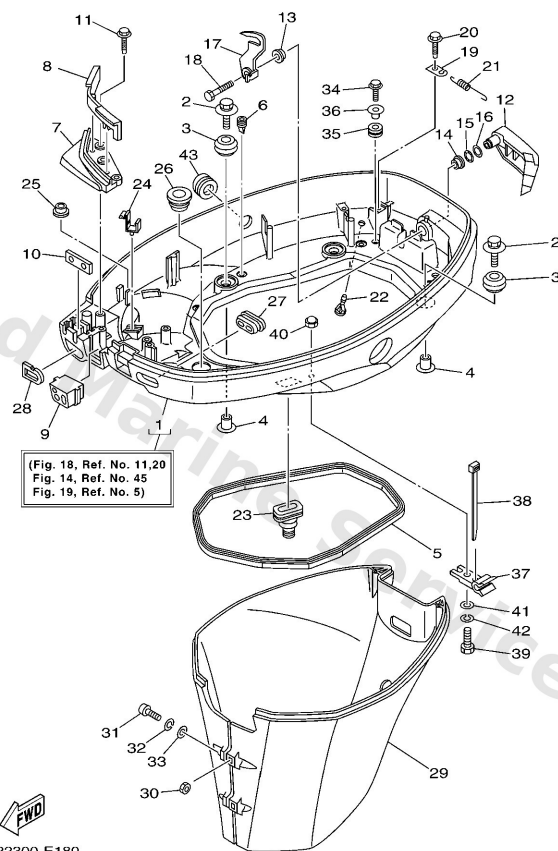
Ref	Part	
1	6C542710108D Bottom cowling assembly	Buy now
2	9011906M61 Bolt, with washer	Buy now
3	6BG4274800 Grommet	Buy now
4	9038706060 Collar (688)	Buy now
5	62Y4271600 Rubber seal 1	Buy now
6	65W4271700 Rubber, seal 2	Buy now
7	6C542738008D Plate, fitting	Buy now
8	6C54271800 Rubber, seal 3	Buy now
9	6C54272530 Grommet	Buy now
10	62Y4272700 Grommet	Buy now
11	9010906M81 Bolt	Buy now
12	67C42815008D Lever, clamp	Buy now
13	9038612M37 Bushing (6f5)	Buy now
14	9038612MA2 Bush	Buy now
15	9020612052 Washer, wave (666)	Buy now

Bottom Cowling 1



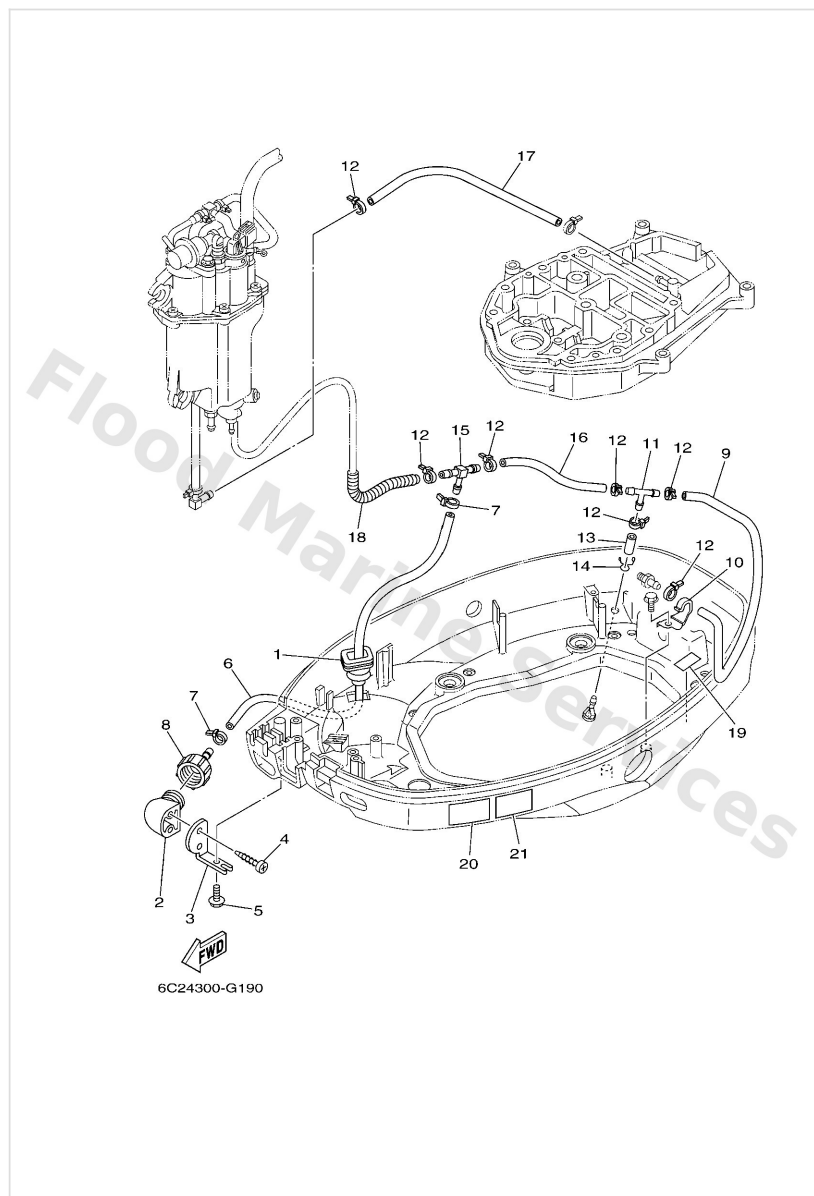
Ref	Part	
16	9020112M07 Washer, plate	Buy now
17	67C4281601 Lever, clamp	Buy now
18	9709506014 Bolt(gj3)	Buy now
19	66T4314400 Hook, spring	Buy now
20	9010906M86 Bolt	Buy now
21	9050618M40 Spring, tension	Buy now
22	6BL4439100 Nipple, hose	Buy now
23	6BG4272400 Grommet	Buy now
24	9046409M13 Clamp (6h1)	Buy now
25	6E78231700 Damper	Buy now
26	68U4272700 Grommet	Buy now
27	6H34272700 Grommet	Buy now
28	61N2432900 Seal	Buy now
29	67C42741108D Apron	Buy now
30	9538006600 Nut(661)	Buy now

Bottom Cowling 1



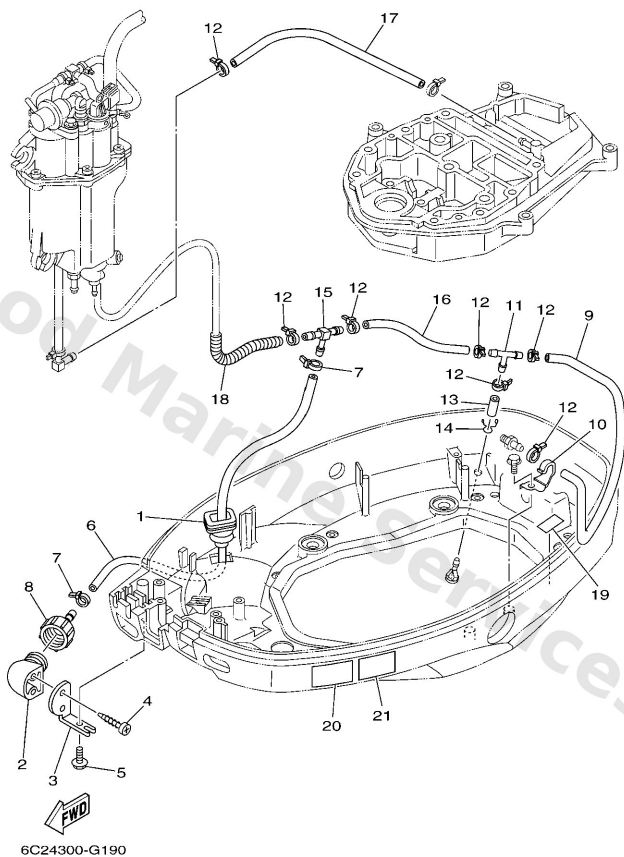
Ref	Part	
31	9788006025 Screw, pan head(6b0)	Buy now
32	9299006100 Washer(6a1)	Buy now
33	9299006600 Washer, plain (646)	Buy now
34	9010906M80 Bolt	Buy now
35	9048013M24 Grommet (6e9)	Buy now
36	9038706M43 Coller (6e9)	Buy now
37	9046409M49 Clamp	Buy now
38	9046511M10 Clamp	Buy now
39	9709506020 Bolt(7u8)	Buy now
40	9538006800 Nut (j17)	Buy now
42	9299506100 Washer(6a1)	Buy now
43	6C54272600 Grommet	Buy now

Bottom Cowling 2



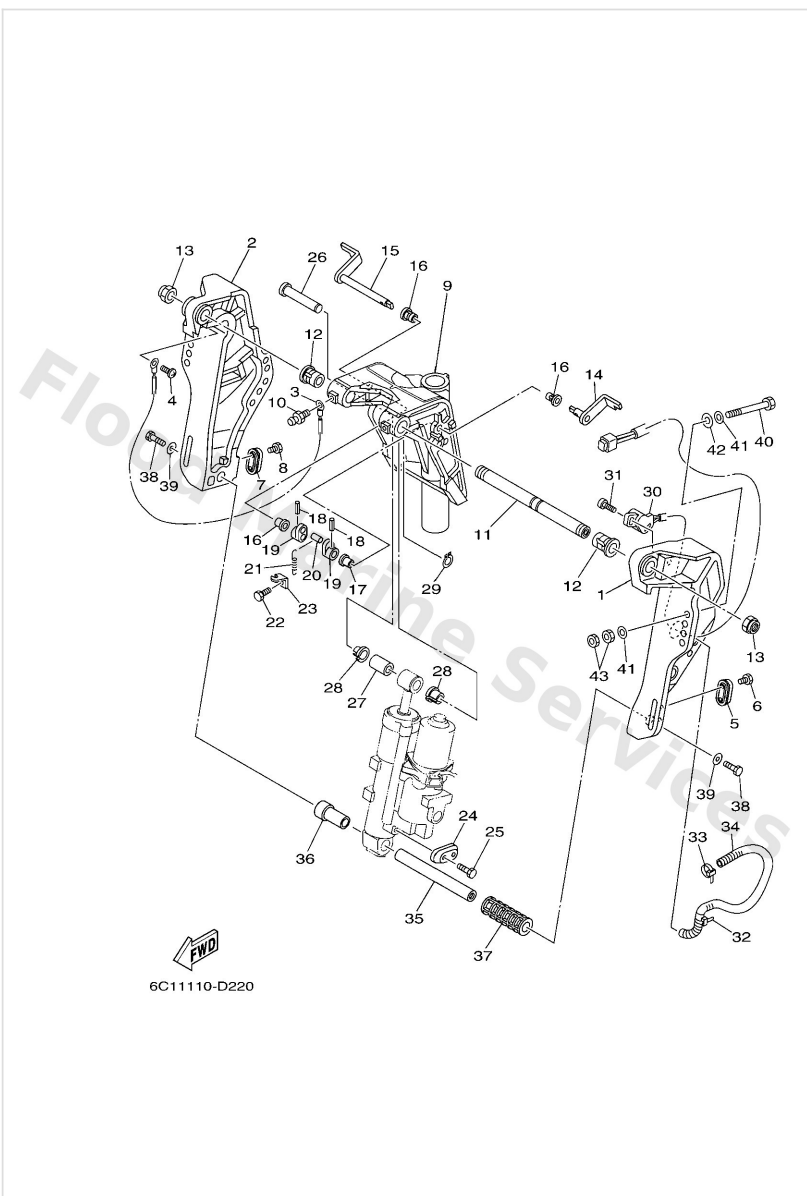
Ref	Part	
1	65W4272410 Grommet	Buy now
2	68T1257200 Adapter	Buy now
3	69W1253500 Plate	Buy now
4	9016706002 Screw, tapping	Buy now
5	9010906M80 Bolt	Buy now
6	6C52431200 Pipe 2	Buy now
7	9046511M10 Clamp	Buy now
8	6R31258000 Joint assembly	Buy now
9	9044509226 Hose (I1500)	Buy now
10	9046208031 Clamp	Buy now
11	6882437800 Pipe, joint	Buy now
13	9044509220 Hose (I1500)	Buy now
14	9046708M18 Clip	Buy now
15	6C52437800 Pipe, joint 4	Buy now
16	9044509091 Hose (I135)	Buy now

Bottom Cowling 2



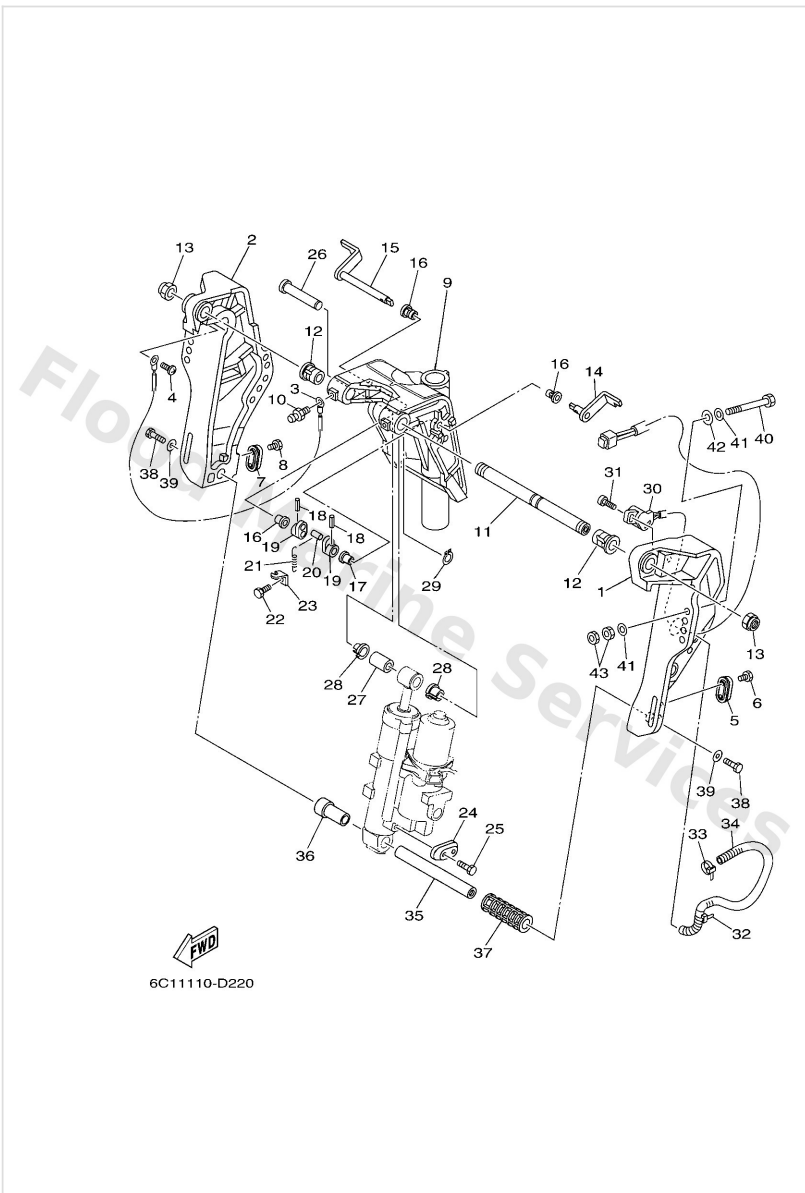
Ref	Part	
17	9044509104 Hose (l1500)	Buy now
18	9044710006 Hose, with spring	Buy now
19	6C58237700 □□□	Buy now
20	6AH4279440 Label, warning (ge	Buy now
21	6AH4279450 Label, warning (ge	Buy now

Bracket 1



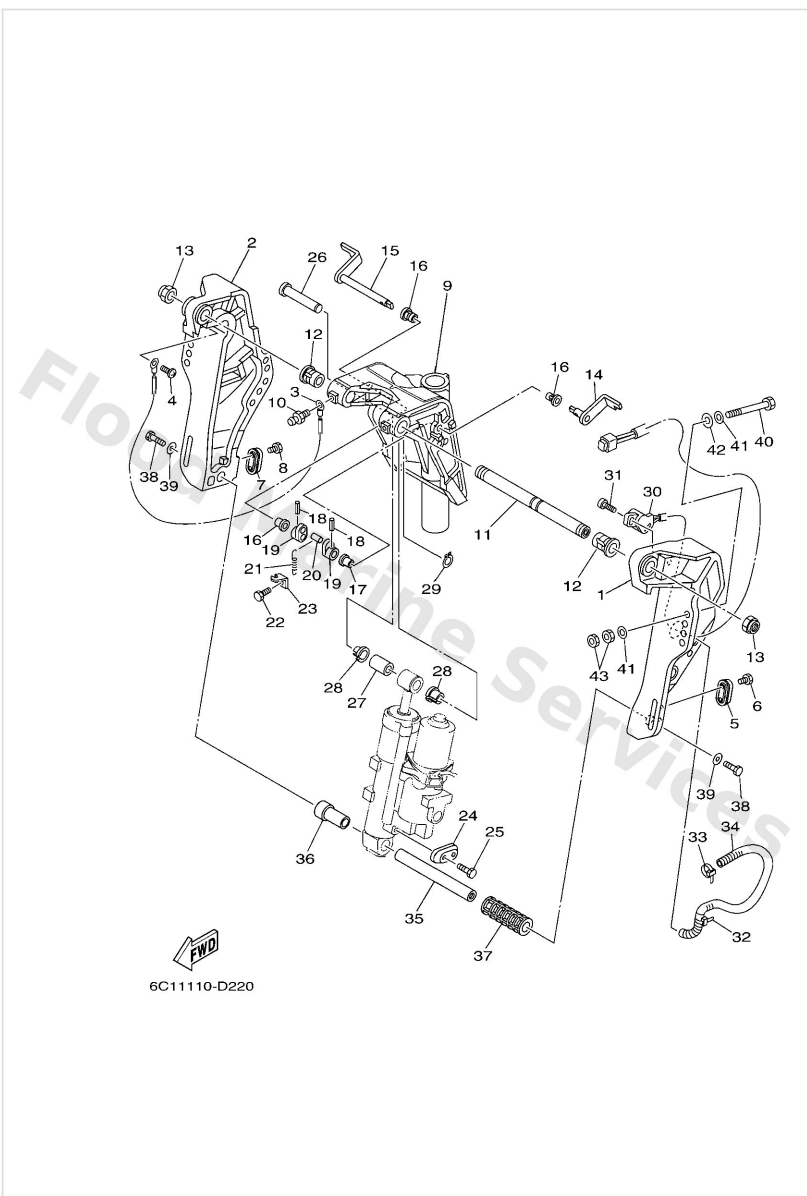
Ref	Part	
1	6C543111018D Bracket, clamp 1	Buy now
2	6C543112018D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	65W4525100 Anode	Buy now
6	9010106020 Bolt	Buy now
9	6C543311018D Bracket, swivel 1	Buy now
10	9370006M03 Nipple, grease(6a1)	Buy now
11	63D4313101 Bolt, clamp bracket	Buy now
12	9038622MA4 Bush	Buy now
13	9018522M11 Nut, self-locking	Buy now
14	6C54318100 Lever, tilt stop 1	Buy now
15	6C54318500 Lever, tilt stop 2	Buy now
16	9038610M16 Bushing (688)	Buy now
17	9038610025 Bushing (658)	Buy now

Bracket 1



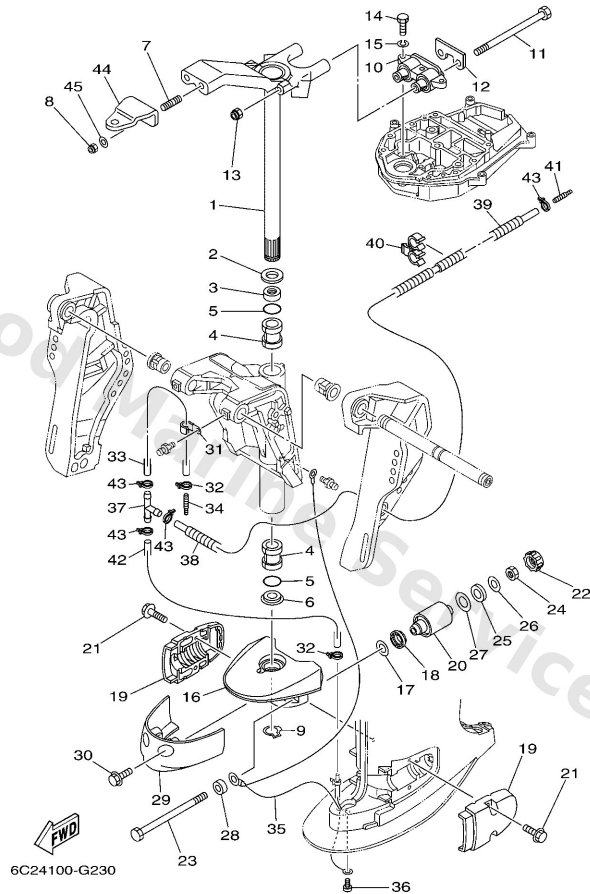
Ref	Part	
18	9169030020 Pin, spring (6h4)	Buy now
19	6G54314800 Collar, distance	Buy now
20	9024906M19 Pin(6e5)	Buy now
21	9050614M24 Spring, tension(6e5)	Buy now
22	9709506010 Bolt	Buy now
23	6G54314400 Hook, spring	Buy now
26	6E54312602 Pin, upper shock mount	Buy now
27	9038618M92 Bush(62x)	Buy now
28	9038618M35 Bush (688)	Buy now
29	9341018M02 Circlip (6f2)	Buy now
30	63D8367211 Trim sender	Buy now
31	9788506016 Screw, pan head(6b0)	Buy now
32	9046476001 Clamp	Buy now
33	9046511M10 Clamp	Buy now
34	9044719009 Hose, with spring	Buy now

Bracket 1



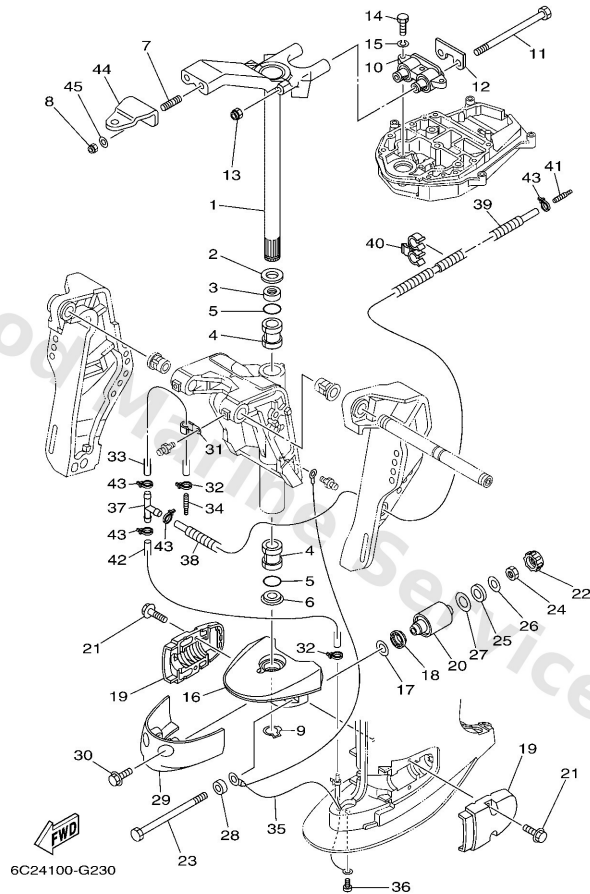
Ref	Part	
35	6C54381800 Pin, lower shock mount	Buy now
36	6C54383300 Pipe	Buy now
37	6C54383400 Pipe	Buy now
38	9708008020 Bolt(6td)	Buy now
39	9020108M14 Washer, plate	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 2



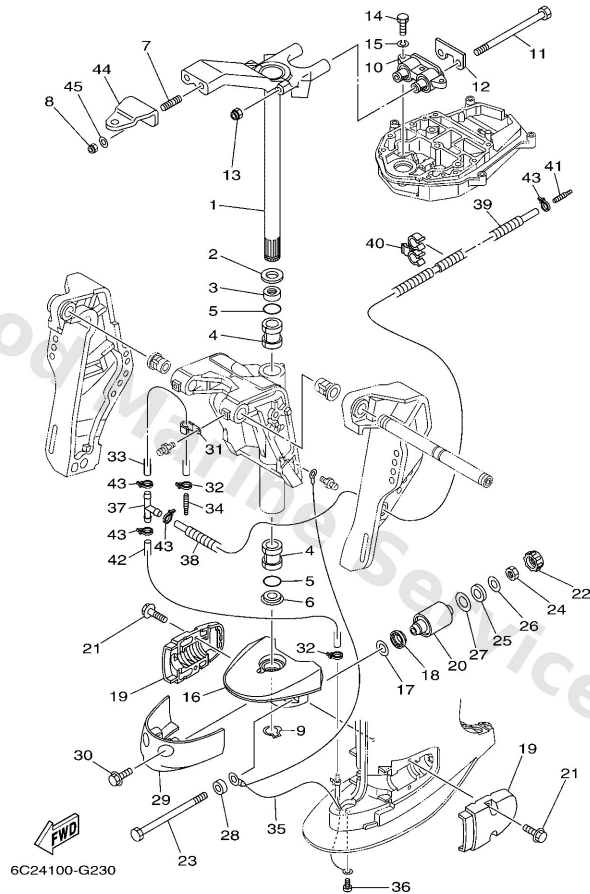
Ref	Part	
1	69W42510018D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610038 Bolt, stud	Buy now
8	9018510051 Nut, self-locking	Buy now
9	9341028M06 Circlip (688)	Buy now
10	64J44514004D Mount damper, upper side	Buy now
11	9010108M15 Bolt	Buy now
12	69W4452601 Plate	Buy now
13	9018508045 Nut, self-locking	Buy now
14	9707508030 Bolt, hexagon (fj1)	Buy now
15	9299508100 Ybs67-8 washer, spring	Buy now

Bracket 2



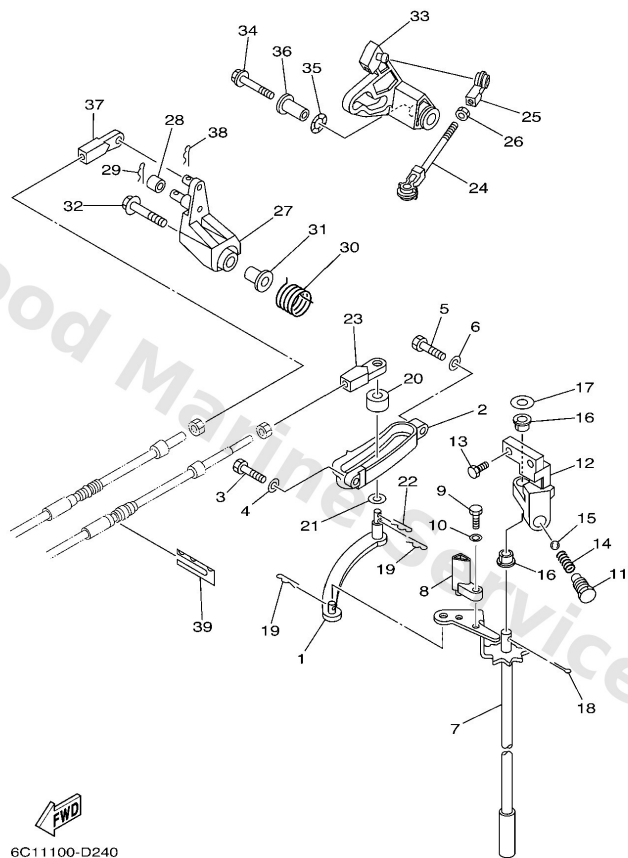
Ref	Part	
16	69W44551008D Housing, lower mount rubber 1	Buy now
17	9020112M16 Washer, plate (679)	Buy now
18	6C54388500 Grommet	Buy now
19	6C544552008D Housing, lower mount rubber 2	Buy now
20	69W44555004D Mount damper, lower side	Buy now
21	9011908101 -	Buy now
22	6C54457500 Damper, lower mount rubber	Buy now
23	9010912MA3 Bolt	Buy now
24	9538012700 Nut(6t4)	Buy now
25	9020221100 Washer plate (663)	Buy now
26	9020113M19 Washer, plate (663)	Buy now
27	9020122M05 Washer, plate	Buy now
28	6C64312700 Collar	Buy now
29	67C44553008D Cover, lower mount	Buy now
30	9011908100 -	Buy now

Bracket 2



Ref	Part	
31	9046506M86 Clamp	Buy now
32	9046511M10 Clamp	Buy now
33	9044507MF2 Hose (I250)	Buy now
34	6E58355800 End, nipple	Buy now
35	67C8212710 Wire, lead 2	Buy now
36	9788506008 Screw, pan head(6a3)	Buy now
37	9041305014 Way 3(33m)	Buy now
38	6C54438500 Hose Water 1	Buy now
39	9044707001 Hose, with spring	Buy now
40	9046410006 Clamp	Buy now
42	9044507M30 Hose (I570)	Buy now
44	65W4851110 Hook, steering	Buy now
45	9020110120 Washer, plate	Buy now

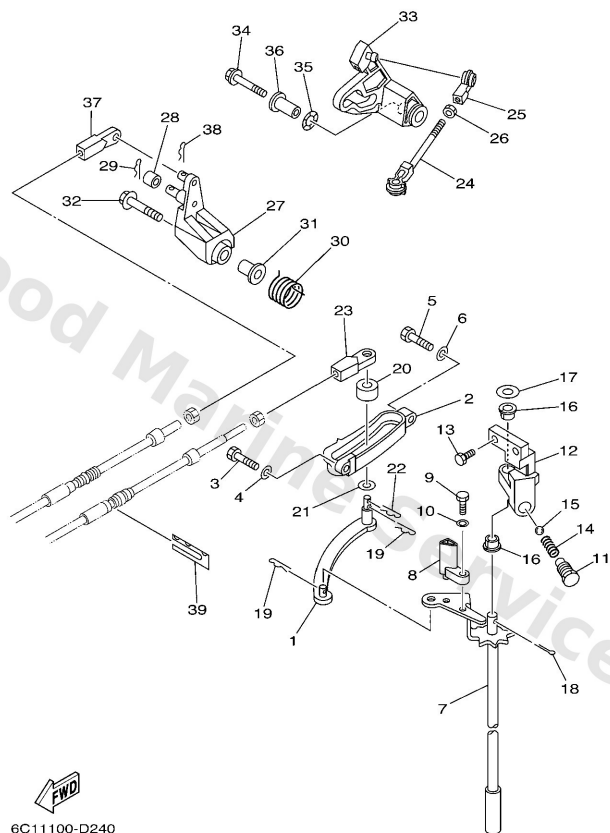
Control



6C11100-D240

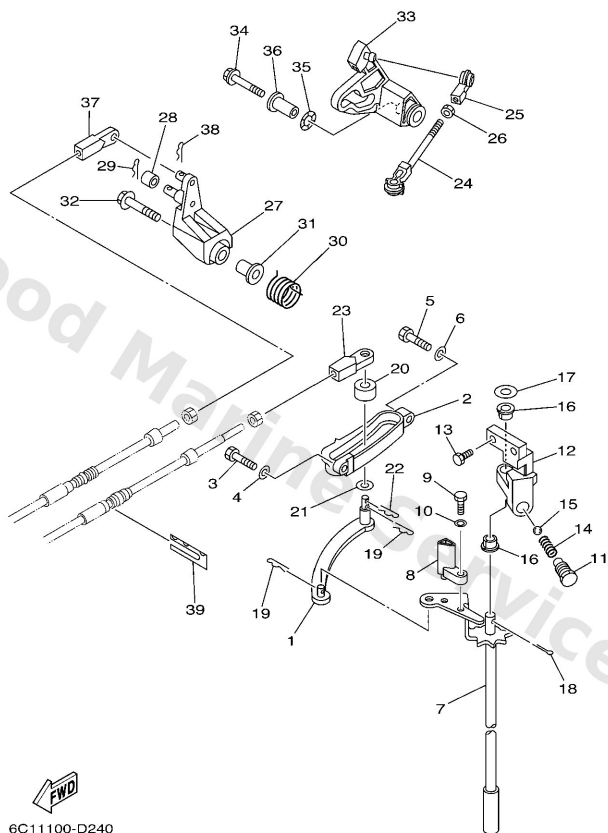
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y44117019S Bracket	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9709506025 Bolt	Buy now
7	6C54412001 Handle gear shift assembly L(20.7")	Buy now
7	6C54412011 Handle gear shift assembly X(25.2")	Buy now
8	6C54412200 Bushing, shift rod lever	Buy now
9	9709505014 Bolt, w/ plain	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	62Y4271501 Bushing	Buy now
12	62Y441180094 Bracket	Buy now
13	9010106054 Bolt(7u8)	Buy now
14	9050112082 Spring 6484411600	Buy now
15	9350104M02 Ball (697)	Buy now

Control



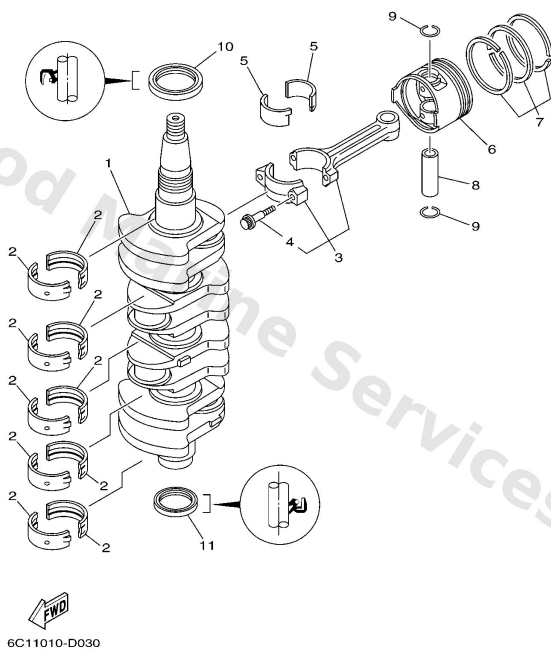
Ref	Part	
16	9038690M90 Bush(61a)	Buy now
17	9020110M20 Washer, plate (663)	Buy now
18	9149020015 Pin, cotter (648)	Buy now
19	9046818008 Clip 620436610000	Buy now
20	6884412200 Bushing, shift rod lever	Buy now
21	9020207M07 Washer, plate (688)	Buy now
23	69W4834400 Cable end, remote control	Buy now
24	6884121101 Link, accel	Buy now
25	6H44123700 Joint, link	Buy now
26	9538005700 Nut (656)	Buy now
27	62Y4215400 Lever, throttle control	Buy now
28	6C54217100 Bushing	Buy now
29	9149016010 Pin, cotter	Buy now
30	62Y4413500 Spring	Buy now
31	9038706M45 Collar(62y)	Buy now

Control



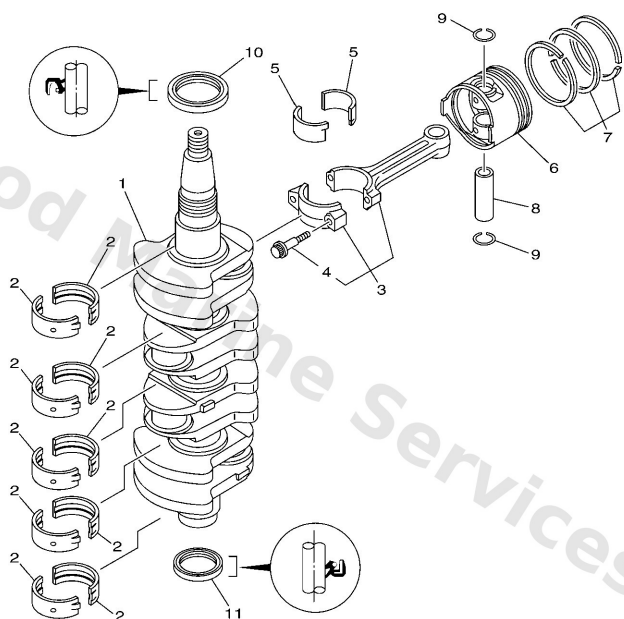
Ref	Part	
32	9011906106 Bolt, with washer	Buy now
33	6C54233500 Lever, accel. control	Buy now
34	9589506035 Bolt, flange(4nx)	Buy now
35	9020610M04 Washer, wave (676)	Buy now
36	9038706M82 Collar	Buy now
39	62Y4853800 Clamp, cable 1	Buy now

Crankshaft & Piston



Ref	Part	
1	6C51141100 Crankshaft & nut set	Buy now
2	6C51141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6C51141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6C51141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6C51141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165000 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6C51165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6C51165610 Plane bearing, connecting rod UR RED	Buy now
5	6C51165620 Plane bearing, connecting rod UR PINK	Buy now
5	6C51165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

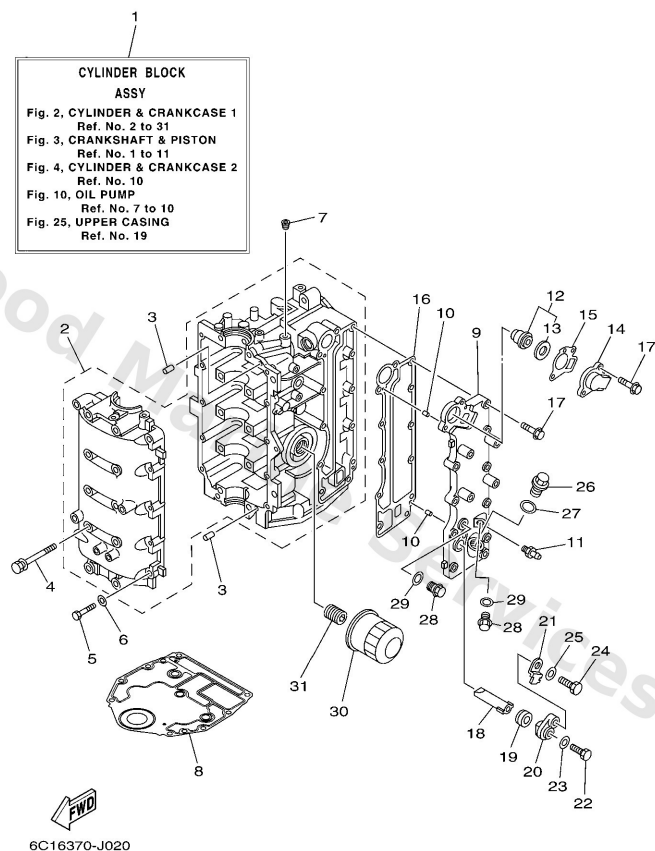
Crankshaft & Piston



6C11010-D030

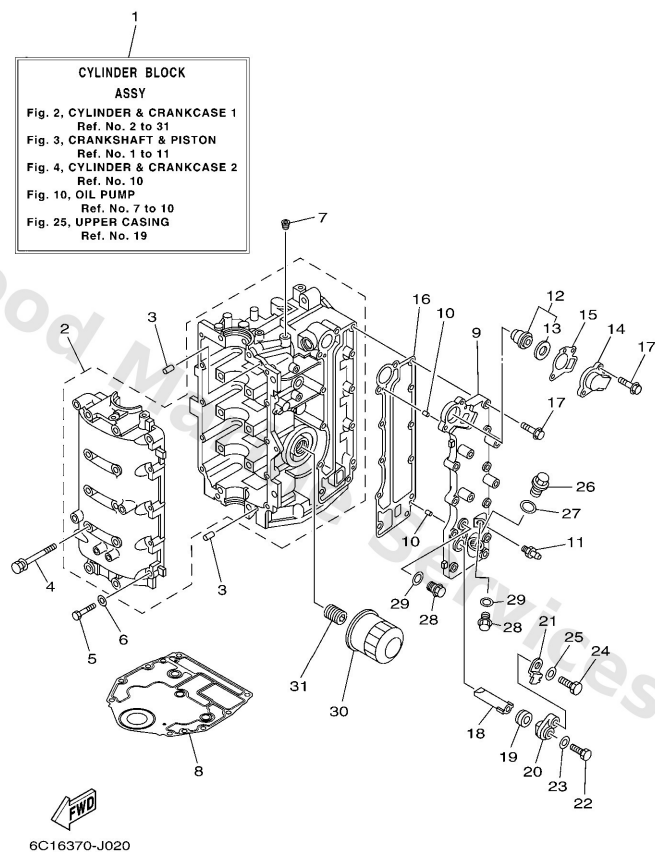
Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



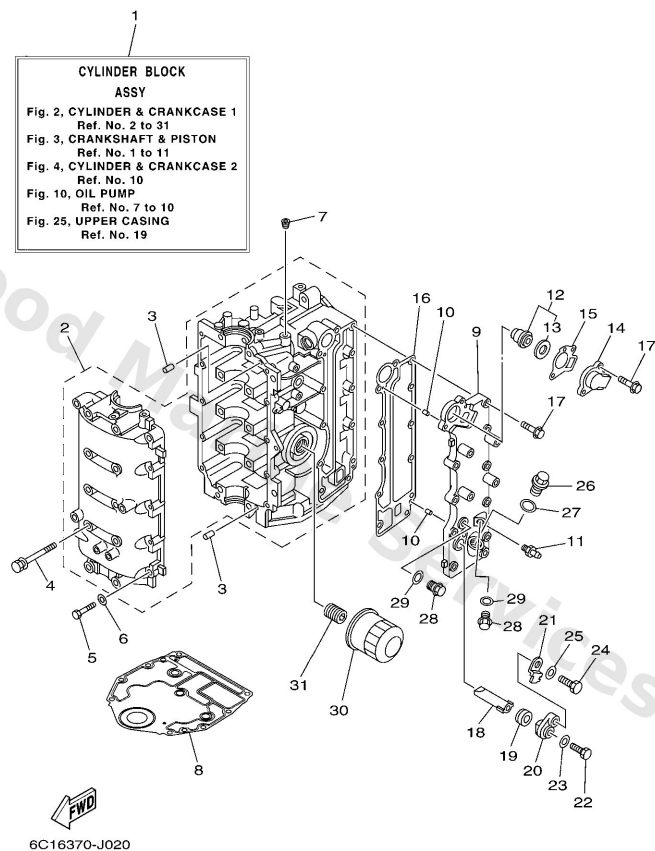
Ref	Part	
1	6C5W009B039S Cylinder block assembly	Buy now
2	6C515100109S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	6BG1135100 Gasket, cylinder	Buy now
9	6C541113119S Outer cover, exhaust	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	62Y1248110 Pipe 1	Buy now
12	6G81241103 Thermostat	Buy now
13	6881241200 Seal, thermostat	Buy now
14	6C512413009S Cover, thermostat	Buy now
15	62Y1241400 Gasket, cover	Buy now

Cylinder & Crankcase 1



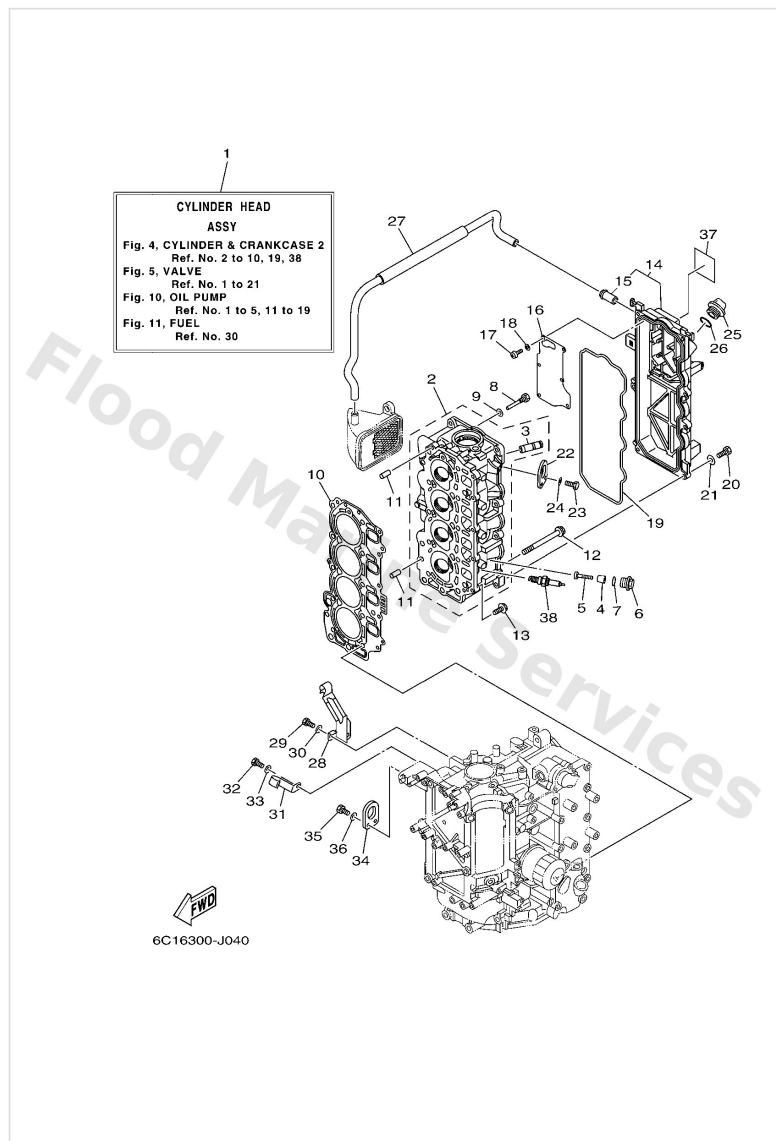
Ref	Part	
16	6C54111410 Gasket, exhaust outer cover	Buy now
17	9011906MA5 Bolt, with washer	Buy now
18	62Y1132500 Anode	Buy now
19	66M1132800 Grommet, anode	Buy now
20	66M113270094 Cover, anode	Buy now
21	66M1253500 Plate	Buy now
22	9709505012 Bolt, hexagon	Buy now
23	9299505600 Washer, plain (646)	Buy now
24	9709506020 Bolt(7u8)	Buy now
25	9299506600 Washer, plain (646)	Buy now
26	9034018M09 Plug, straight screw	Buy now
27	9043018130 Gasket (1j7)	Buy now
28	9034014M06 Plug, straight screw(62y)	Buy now
29	9043014115 Gasket (663)	Buy now
30	5GH1344020 Element assembly, oil cleaner	Buy now

Cylinder & Crankcase 1



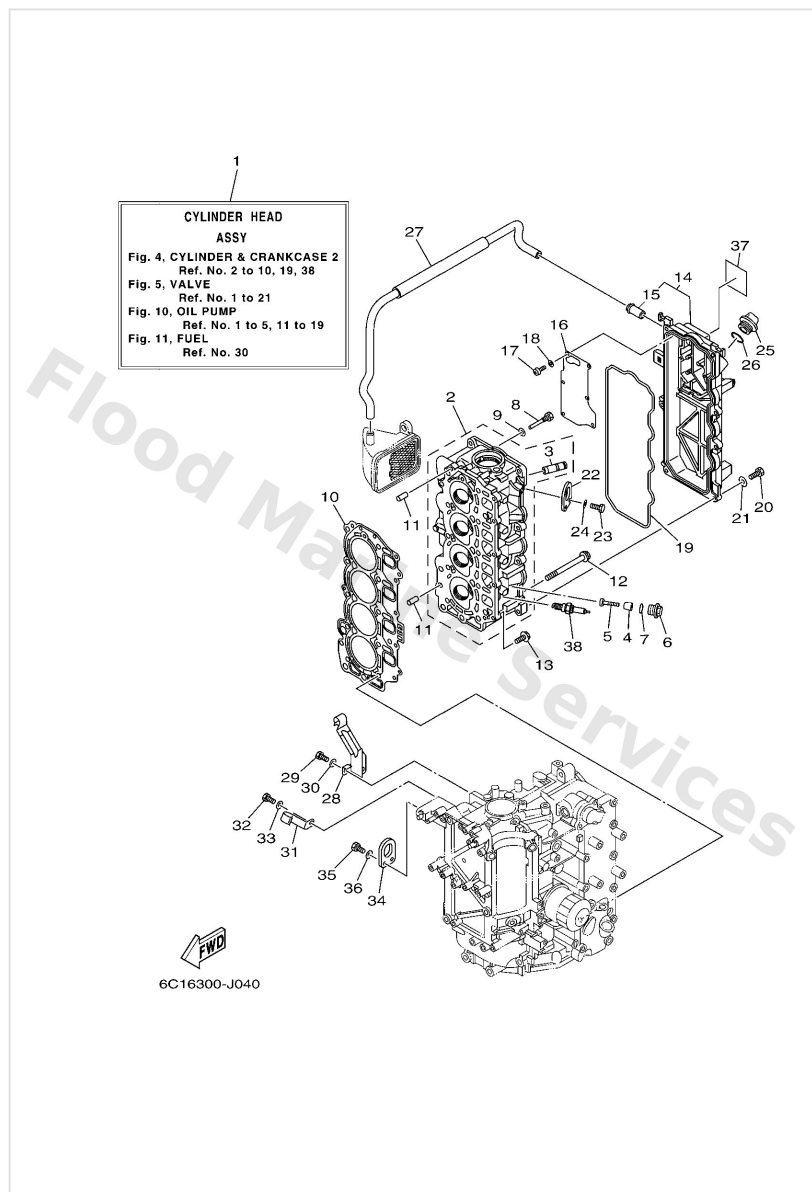
Ref	Part	
31	6C51285800 Bolt, union	Buy now

Cylinder & Crankcase 2



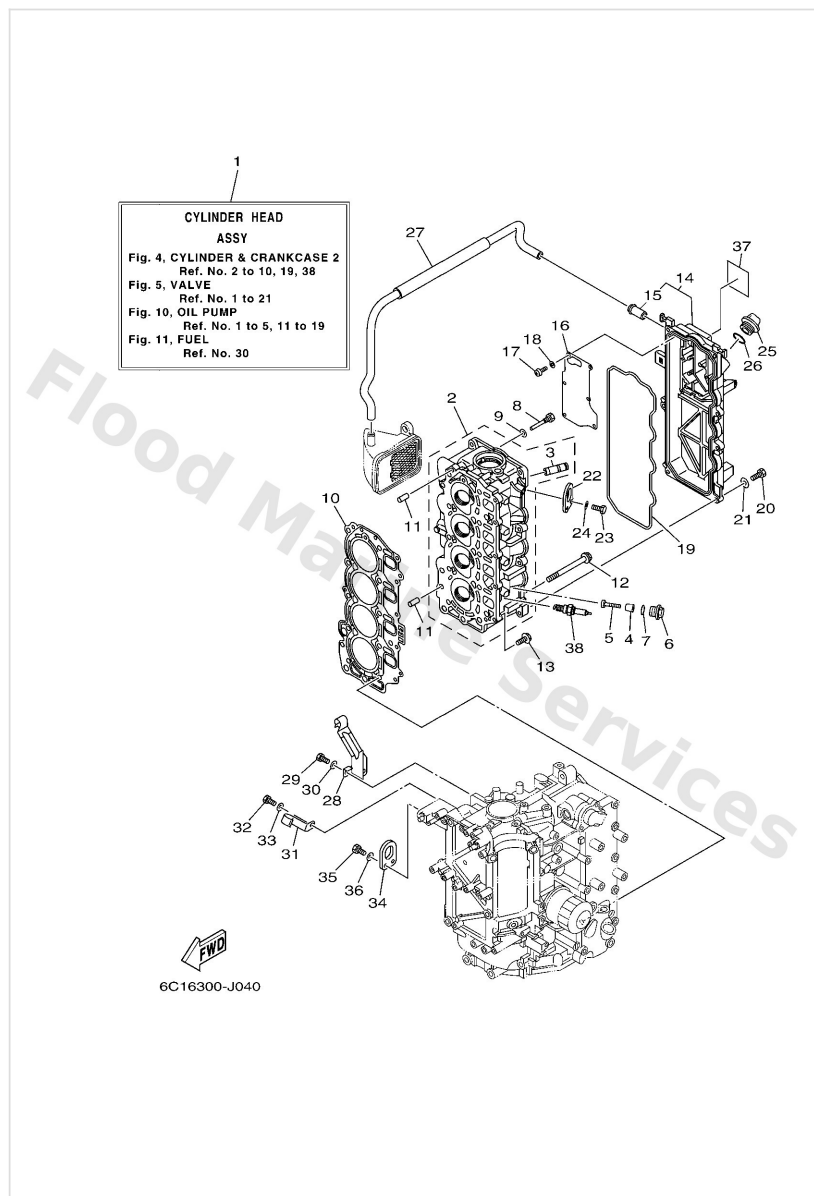
Ref	Part	
1	6C5W009A129S Cylinder head complete Go to P/N) PE0-OM-100005	Buy now
2	6C511111019S Head, cylinder 1 Go to P/N) PE0-OM-100005	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	6G81132500 Anode Go to P/N) PE0-OM-100005	Buy now
5	9788005025 Screw, panhead (a93) Go to P/N) PE0-OM-100005	Buy now
6	6G81119701 Plug, blind Go to P/N) PE0-OM-100005	Buy now
7	9321013M63 O-ring (6g8) Go to P/N) PE0-OM-100005	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509005 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6C511191019S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



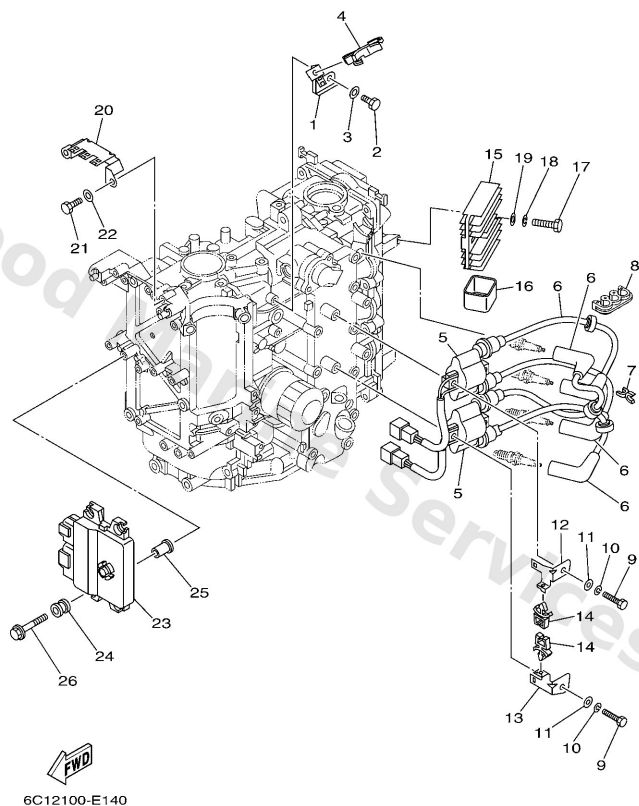
Ref	Part	
16	6C51116800 Cover, breather	Buy now
17	9850704010 Screw, pan head(6g8)	Buy now
18	9290704600 Washer(jf2)	Buy now
19	62Y1135600 Seal, cylinder 2	Buy now
20	9709506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	62Y1111900 Hanger, engine	Buy now
25	6G81536300 Plug, oil	Buy now
26	9321024M79 O-ring	Buy now
27	6C51531A01 Hose, breather 1	Buy now
28	6C51537800 Holder	Buy now
29	9709506014 Bolt(gj3)	Buy now
31	6C51537811 Holder	Buy now
37	62Y1213860 Mark Caution	Buy now
4	9470200418 Plug, spark (dpr6eb-9) (NGK DPR6EB)	Buy now

Cylinder & Crankcase 2



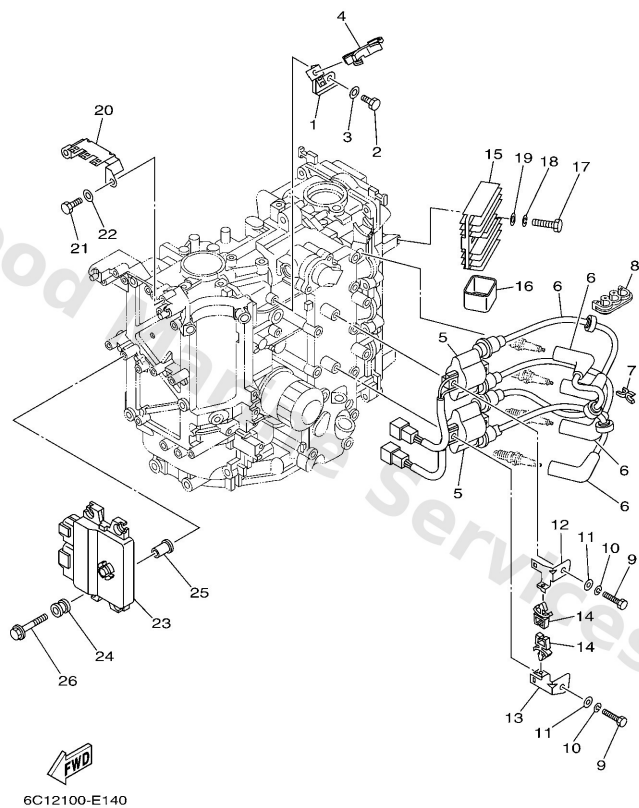
Ref	Part	
1	6C5W009A119S Cylinder head complete	Buy now
2	6C511111009S Head, cylinder 1	Buy now
4	62Y1132500 Anode	Buy now
5	66M1132800 Grommet, anode	Buy now
6	66M113270094 Cover, anode	Buy now
7	66M1253500 Plate	Buy now
8	9709505012 Bolt, hexagon	Buy now
9	9299505600 Washer, plain (646)	Buy now
4	62Y12138** -	Buy now

Electrical 1



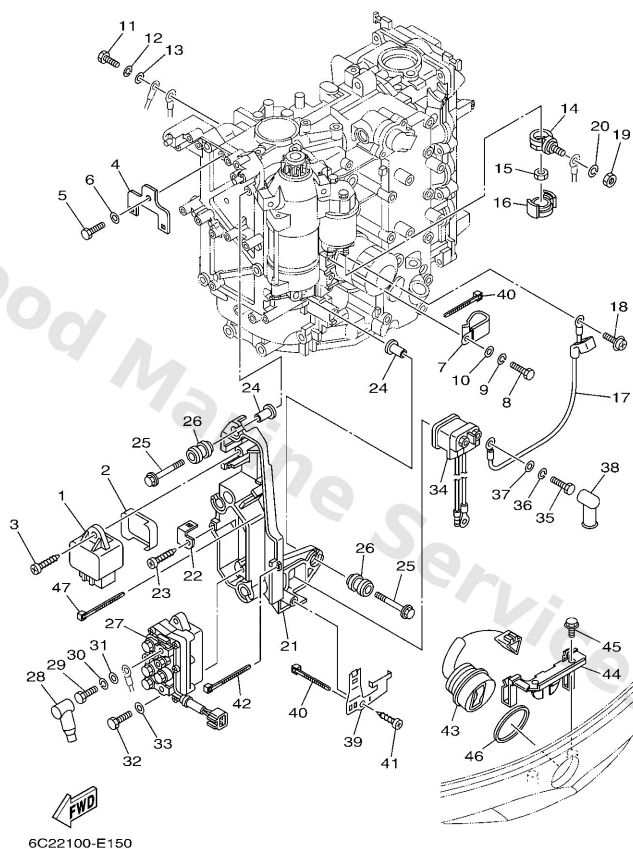
Ref	Part	
1	6C58552500 Plate	Buy now
2	9709506014 Bolt(gj3)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046418246 Clamp(4tr)	Buy now
5	63P8231001 Ignition coil assembly	Buy now
6	6C58234001 High tension cord assembly 1	Buy now
7	9046407M41 Clamp(62y)	Buy now
8	9046407M05 Clamp (6g5)	Buy now
9	9709506030 Bolt(jf7)	Buy now
10	9299506100 Washer(6a1)	Buy now
12	6C58231601 Bracket, ignition coil	Buy now
13	6C58231611 Bracket, ignition coil	Buy now
14	9046406001 Clamp	Buy now
15	6D38196000 Rectifier & regulator assembly	Buy now
16	6C58196100 Cover	Buy now

Electrical 1



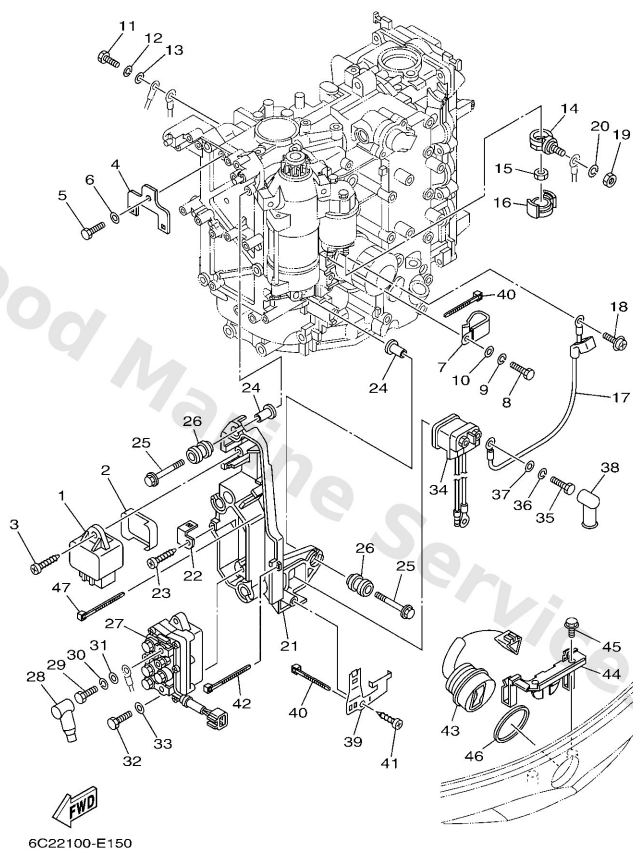
Ref	Part	
17	9709506025 Bolt	Buy now
20	6C58217100 Stay, fuse box	Buy now
23	6C18591A22 Engine control unit assembly	Buy now
23	6C58591A22 Engine control unit assembly	Buy now
24	6C58231700 Damper, ignition coil	Buy now
25	9038706119 Collar	Buy now
26	9011906M59 Bolt, with washer	Buy now

Electrical 2



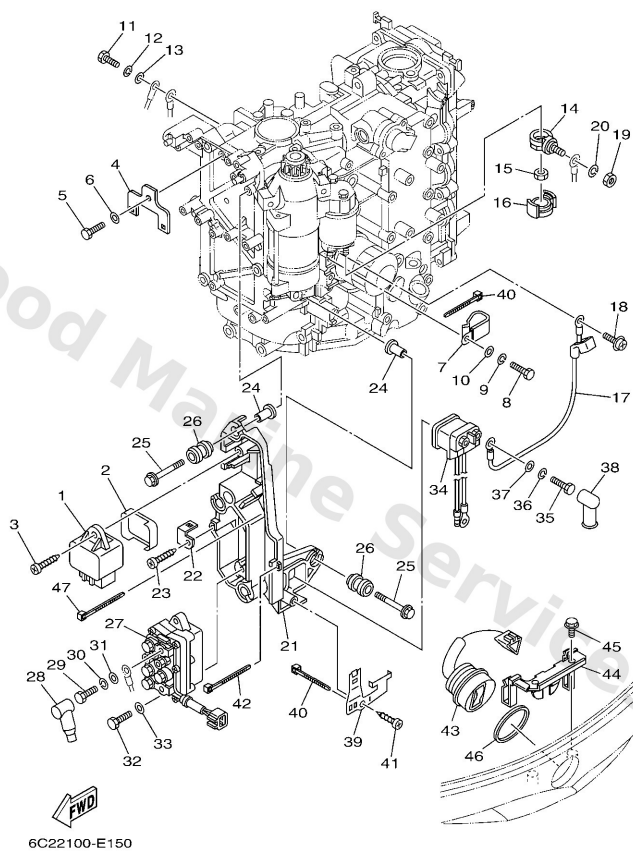
Ref	Part	
1	60E8195000 Relay assembly	Buy now
2	6C58133600 Grommet	Buy now
3	9778060620 Screw, tapping(6k8)	Buy now
4	6C58257V00 Plate, connector	Buy now
5	9709506014 Bolt(gj3)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9046505M87 Clamp	Buy now
8	9709506020 Bolt(7u8)	Buy now
9	9299506100 Washer(6a1)	Buy now
14	60V8192500 Terminal	Buy now
15	9017908003 Nut	Buy now
16	68F8258200 Cover, wire harness	Buy now
17	6C58181500 Cord, starter motor	Buy now
18	9015904005 Screw, with washer	Buy now
19	9533308600 Nut(6I2)	Buy now

Electrical 2



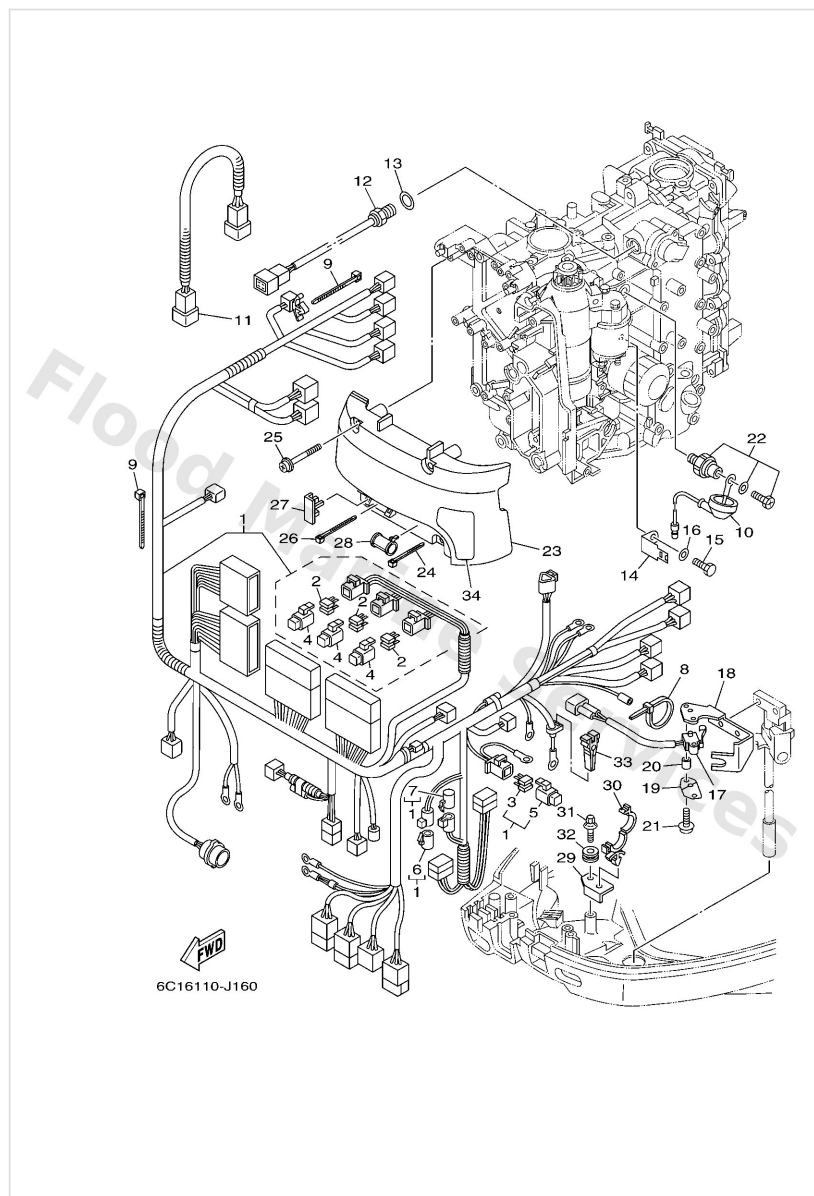
Ref	Part	
20	9290308100 Ybs67-8 washer, spring	Buy now
21	6C58194800 Bracket	Buy now
22	6C58554800 Holder	Buy now
24	9038706119 Collar	Buy now
25	9011906M59 Bolt, with washer	Buy now
26	6A08231700 Damper, ignition coil	Buy now
27	63P8195000 Relay assembly	Buy now
28	6828211901 Cover, lead wire	Buy now
29	9709506010 Bolt	Buy now
32	9701306020 Bolt(62y)	Buy now
33	9290306600 Washer, plain (646)	Buy now
34	68V8194A00 Relay	Buy now
38	6G58211900 Cover, lead wire	Buy now
39	6C58195300 Stay, relay	Buy now
40	9046511M10 Clamp	Buy now

Electrical 2



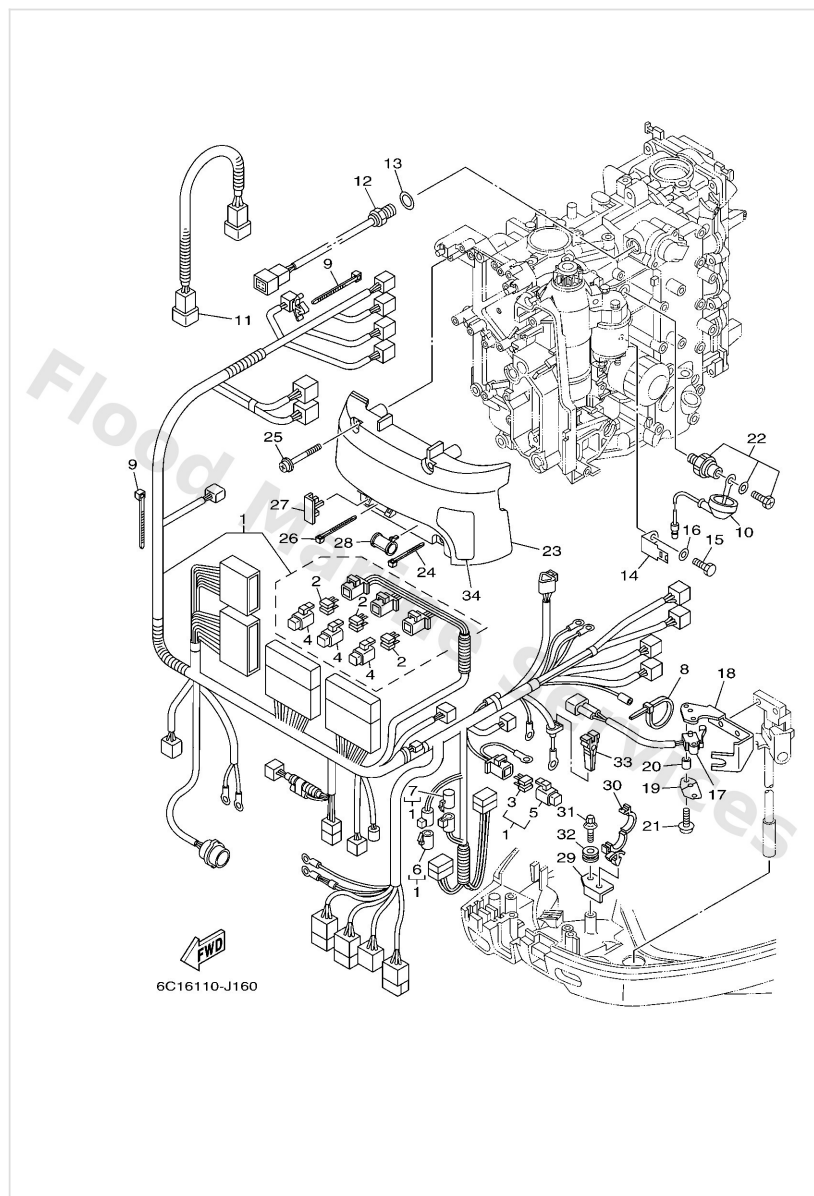
Ref	Part	
42	9046513M97 Clamp	Buy now
43	63D8256310 Trim & tilt switch assembly	Buy now
44	6C58361401 Bracket	Buy now
45	9010906M86 Bolt	Buy now
46	6E58258700 Gasket	Buy now

Electrical 3



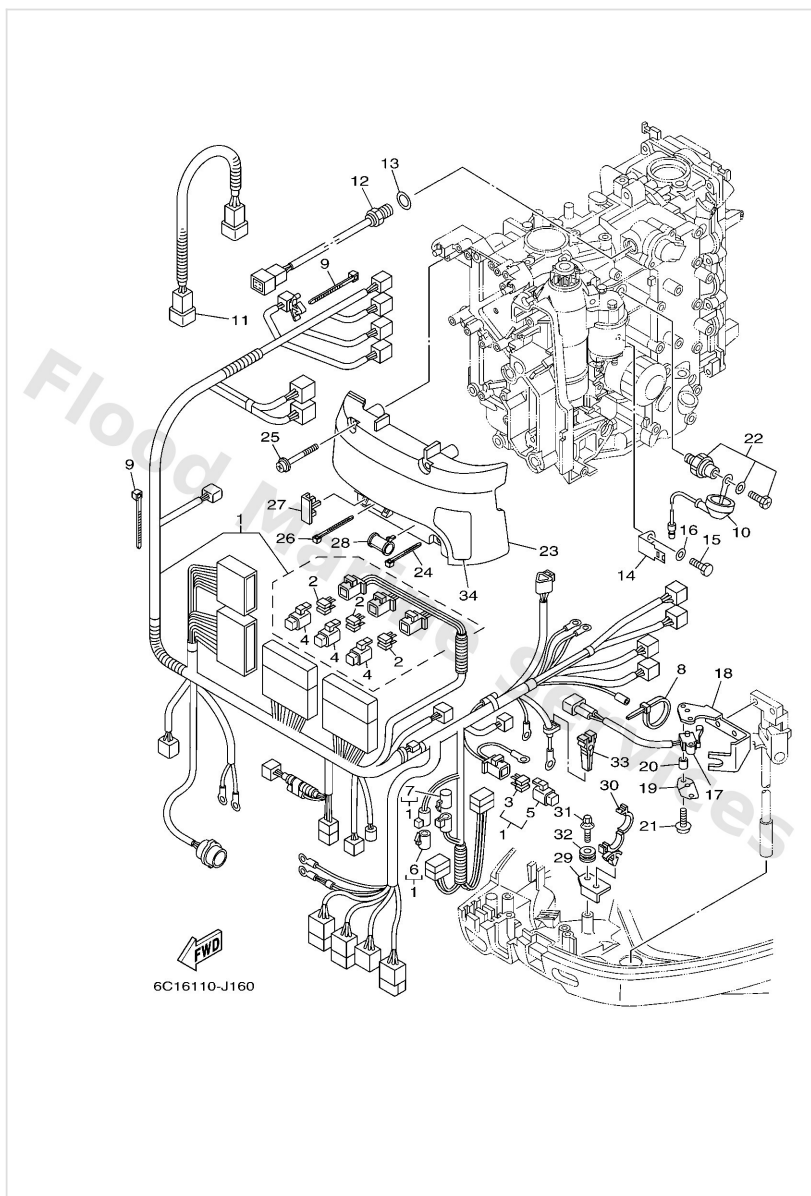
Ref	Part	
1	6C58259040 Wire harness assembly	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6P28258200 Cap 1 (female)	Buy now
7	6P28258210 Cap 1 (male)	Buy now
8	9046513M24 Band, switch cord	Buy now
9	9046513M11 Clamp (6e5)	Buy now
10	68V8131500 Lead wire assembly	Buy now
11	6C58255300 Extension, wire lead	Buy now
12	6C58579000 Thermosensor assembly	Buy now
13	9043014115 Gasket (663)	Buy now
14	6C58238800 Plate	Buy now
15	9709506014 Bolt(gj3)	Buy now

Electrical 3



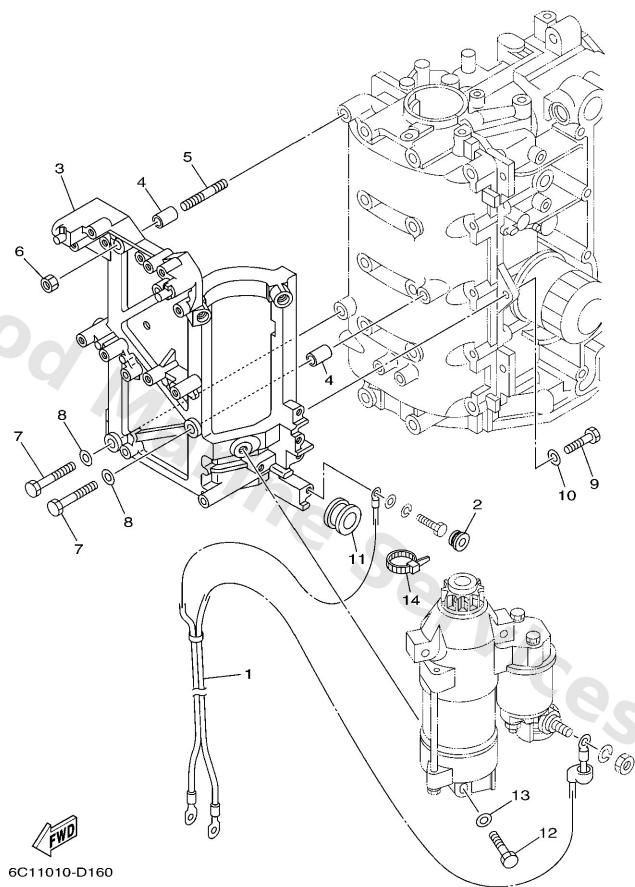
Ref	Part	
16	9299506600 Washer, plain (646)	Buy now
17	60V8259F00 Switch assembly	Buy now
18	6C58255401 Stay, neutral switch	Buy now
19	61A8258801 Plate	Buy now
20	9038704001 Collar	Buy now
21	9798504116 Screw, with washer(61b)	Buy now
22	64J8250400 Oil pressure switch assembly	Buy now
23	6C58194200 Cover	Buy now
24	9046513M39 Clamp(6e8)	Buy now
25	9015906M14 Screw, with washer(6r3)	Buy now
27	6C58217600 Damper	Buy now
28	6C58252R00 Damper	Buy now
29	6C54281100 Stay	Buy now
30	9046418007 Clamp	Buy now
31	9011906077 Bolt, with washer	Buy now

Electrical 3



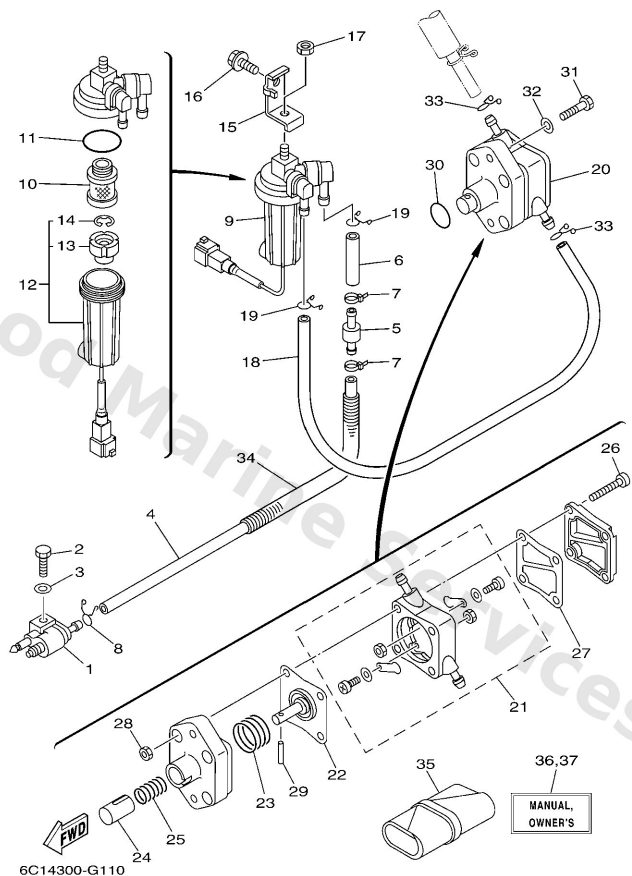
Ref	Part	
32	9048013598 Grommet(4hc)	Buy now
33	67F2812A00 Puller, fuse	Buy now
34	6C58191900 Graphic, regulator	Buy now

Electrical 4



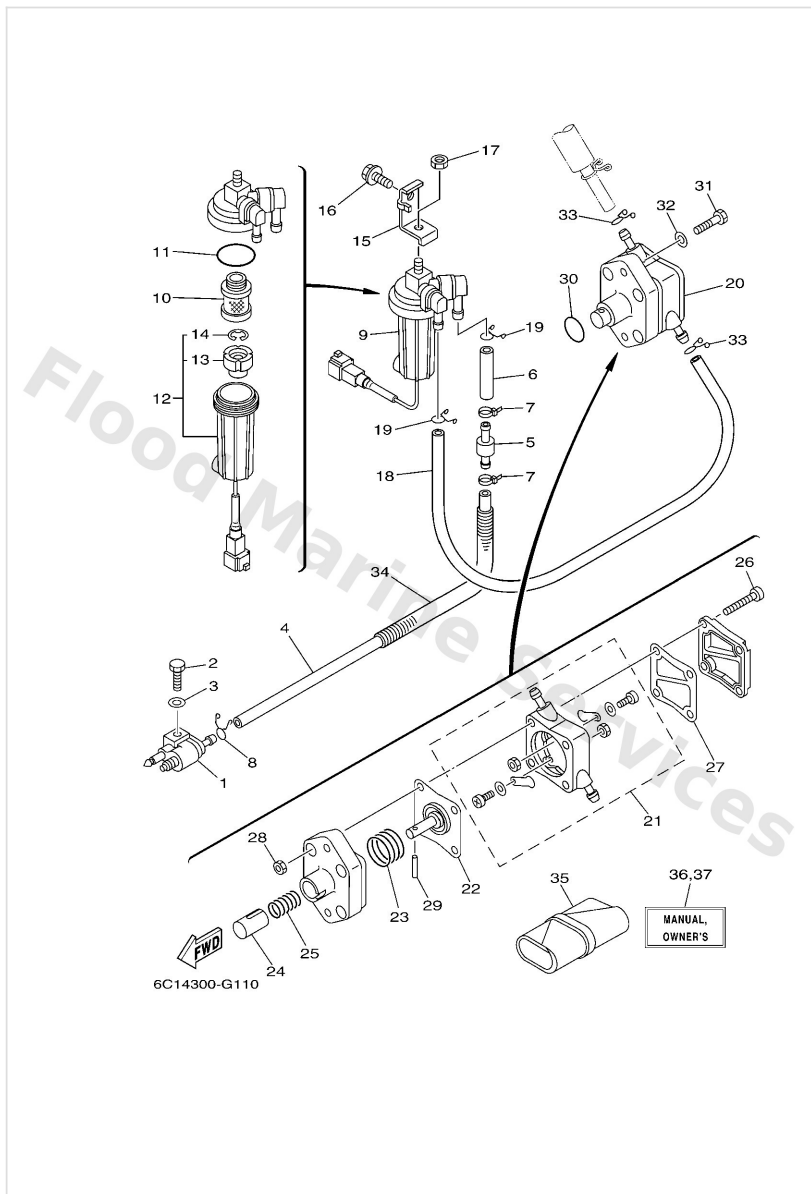
Ref	Part	
1	6C58210500 Battery cable	Buy now
2	9048012072 Grommet(53y)	Buy now
3	6C5818220094 Bracket, starting motor	Buy now
4	9959010114 Pin, dowel	Buy now
5	9568008330 Bolt, stud	Buy now
6	9538008600 Nut (661)	Buy now
7	9709508035 Bolt(70w)	Buy now
8	9299508600 Washer, plain (663)	Buy now
9	9709508025 Bolt (62g)	Buy now
11	9048024003 Grommet	Buy now
12	9701308045 Bolt	Buy now
13	9290308600 Washer, plain (663)	Buy now
14	9046513M18 Clamp	Buy now

Fuel



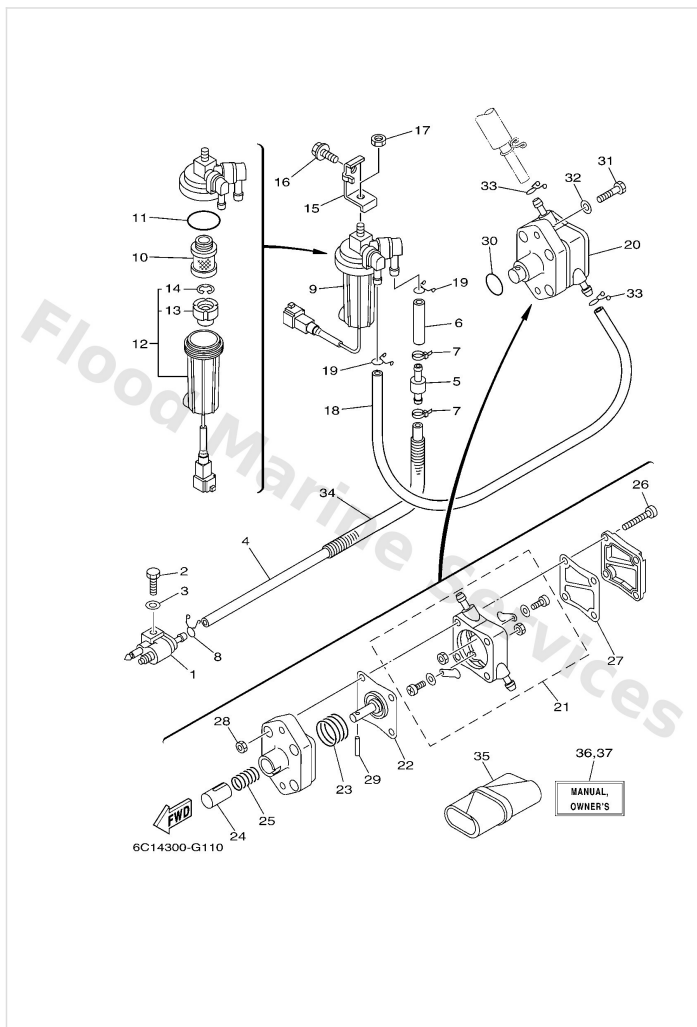
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6C52247A00 Hose Fuel Inlet	Buy now
5	67F2437700 Pipe, joint 3	Buy now
6	9044513M02 Hose (I90)	Buy now
7	9046511M10 Clamp	Buy now
8	9046709M17 Clip(6k8)	Buy now
9	6D82456000 Filter assembly	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	6D82456200 Cup, filter (with tag)	Buy now
13	6D82446900 Float, water level	Buy now
14	6D82451900 Clip	Buy now
15	6C52456601 Bracket Filter	Buy now

Fuel



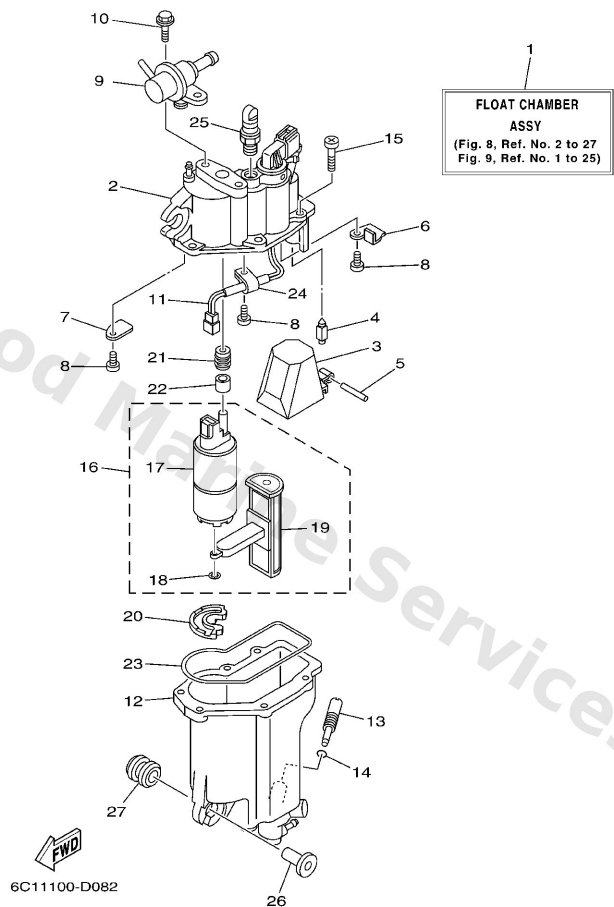
Ref	Part	
16	9589508016 Bolt, flange deep recess	Buy now
17	9538008600 Nut (661)	Buy now
18	9044513M36 Hose (I350)	Buy now
19	9046710M04 Clip, pipe 1 (6e9)	Buy now
20	6C52441000 Fuel pump assembly	Buy now
21	6C52441500 Body 4	Buy now
22	62Y2441102 Diaphragm	Buy now
23	62Y2442300 Spring, diaphragm	Buy now
24	62Y1313100 Plunger	Buy now
25	62Y2445400 Spring	Buy now
26	62Y2444401 Screw	Buy now
27	6C52447100 Diaphragm	Buy now
28	9538005600 Nut, hexagon (663)	Buy now
29	62Y2437401 Pin	Buy now
30	9321024M79 O-ring	Buy now

Fuel



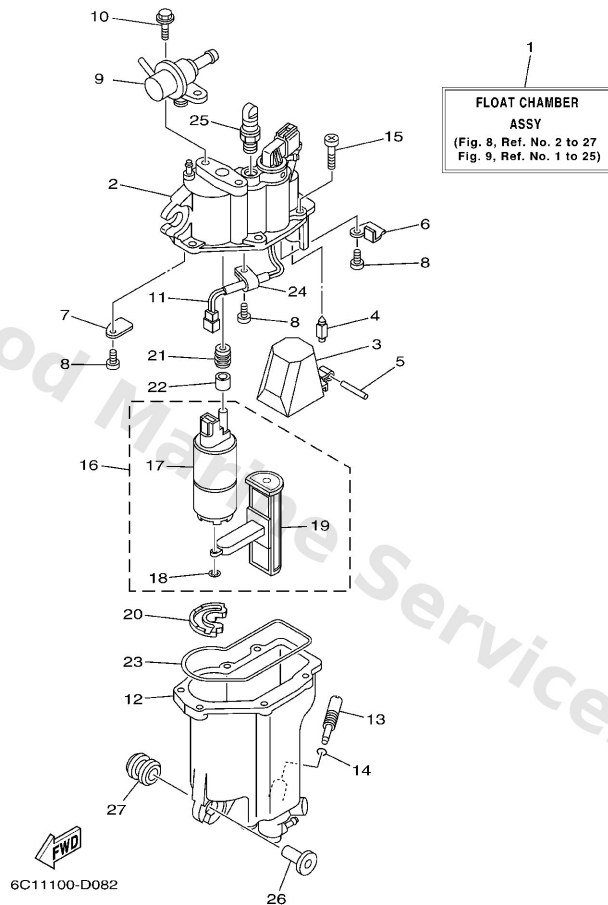
Ref	Part	
31	9709506030 Bolt(jf7)	Buy now
34	9044614M62 Hose(64t)	Buy now
35	6C52810000 Tool kit	Buy now
36	6C12819976D0 Manual,owner's UR (NL)	Buy now
36	6C12819976E0 Manual,owner's UR (E)	Buy now
36	6C12819976F0 O/m f40d/f50f//f60c'10 UR (F)	Buy now
36	6C12819976G0 Manual,owner's UR (D)	Buy now
36	6C12819976H0 Manual,owner's UR (I)	Buy now
36	6C12819976S0 Manual,owner's UR (ES)	Buy now
37	6C12819986K0 O/m f40d/f40g/f50'12 UR (DK)	Buy now
37	6C12819986L0 Manual,owner's UR (SF)	Buy now
37	6C12819986M0 O/m f40d/f40g/f50'12 UR (S)	Buy now
37	6C12819986N0 O/m f40d/f40g/f50'12 UR (N)	Buy now
37	6C12819986P0 O/m f40d/f40g/f50'12 UR (P)	Buy now
37	6C12819986R0 O/m f40d/f40g/f50'12 UR (GR)	Buy now

Fuel Injection Pump 1



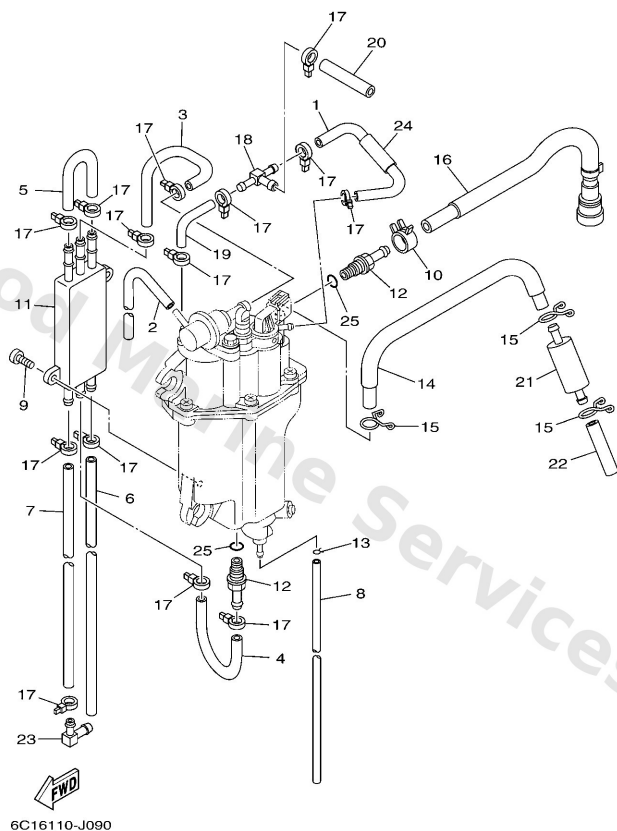
Ref	Part	
1	6C51418000 Float chamber assembly	Buy now
2	6C51418200 Cover, float chamber	Buy now
3	6C51498500 Float	Buy now
4	6C51454600 Valve, needle	Buy now
5	6C51438600 Pin, float	Buy now
6	6C52441R00 Plate, baffle 1	Buy now
7	6C52441T00 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C58722600 Wire harness assembly	Buy now
12	6C51496000 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



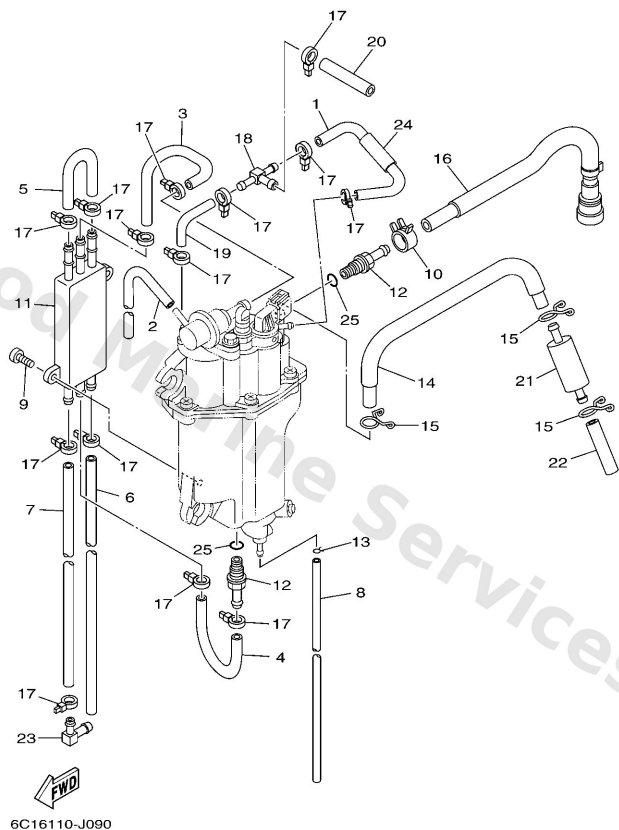
Ref	Part	
16	6C51391000 Fuel pump assembly	Buy now
17	6C51390700 Fuel pump comp.	Buy now
18	6C51412700 Clip	Buy now
19	6C51391500 Filter	Buy now
20	6C51359300 Damper	Buy now
21	6C51378100 Damper, pump	Buy now
22	6C51371600 Collar	Buy now
23	6C51498400 Gasket, float chamber	Buy now
24	6C52133700 Clamp, cable	Buy now
25	6C51422500 Cap	Buy now
26	9038706M69 Collar (688)	Buy now
27	9048009M12 Grommet (6a0)	Buy now

Fuel Injection Pump 2



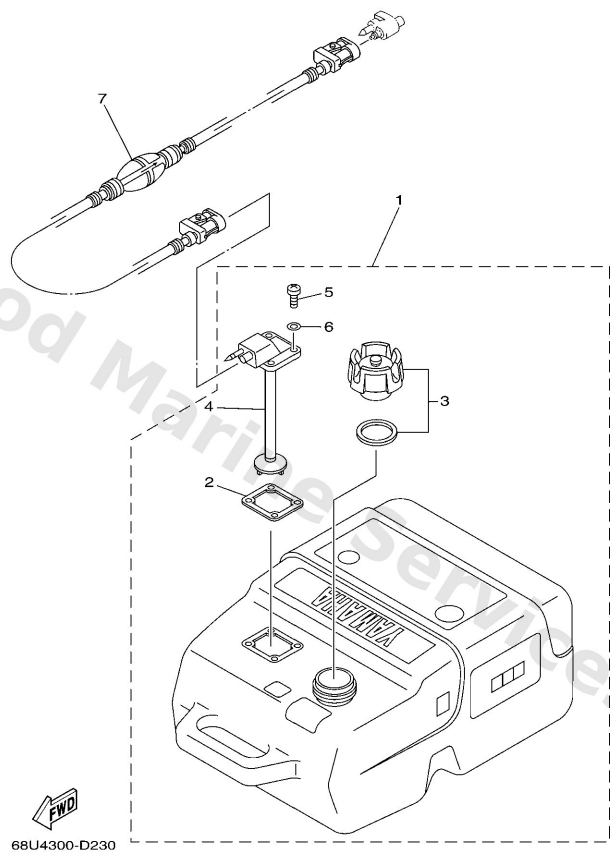
Ref	Part	
1	6C51354600 Hose 2	Buy now
2	6C51354200 Hose, vacuum sensing 1	Buy now
3	6C52432100 Pipe 10	Buy now
4	6C52432200 Pipe 11	Buy now
5	6C52432300 Pipe 12	Buy now
6	6C52432400 Pipe 13 (L150)	Buy now
7	6C52432500 Pipe 14 (L110)	Buy now
8	6C51414900 Pipe (L200)	Buy now
9	6C52444400 Screw	Buy now
10	6C51357700 Clip	Buy now
11	6C52184100 Cooler	Buy now
12	6C51425100 Nipple	Buy now
13	6C52411M00 Clip	Buy now
14	6C51414800 Pipe	Buy now
15	6C52438700 Clip	Buy now

Fuel Injection Pump 2



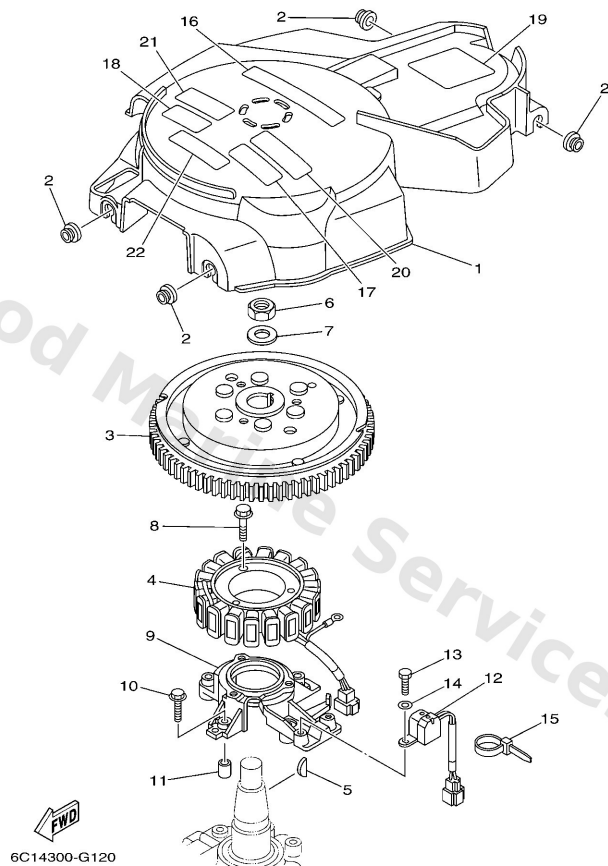
Ref	Part	
16	6C51397400 Pipe, fuel 4	Buy now
17	9046511M10 Clamp	Buy now
18	6C52437900 Pipe, joint 4	Buy now
19	6C51354500 Hose 1	Buy now
20	6C51354700 Hose 3	Buy now
21	6C52425100 Strainer 1	Buy now
22	6C52451B00 Hose, fuel inlet	Buy now
23	6C51410F00 Connector	Buy now
24	6C51354800 Hose, air 4	Buy now
25	6C51373900 O-ring	Buy now

Fuel Tank



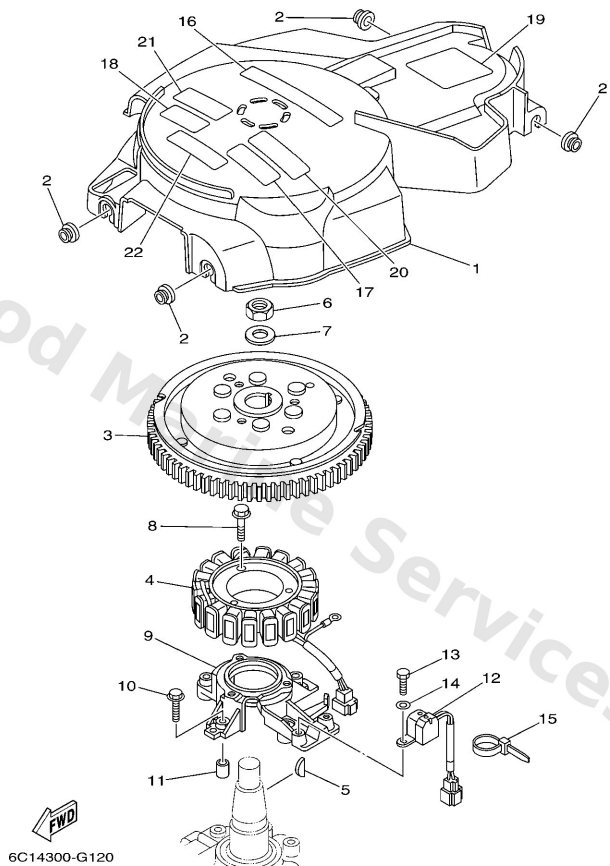
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



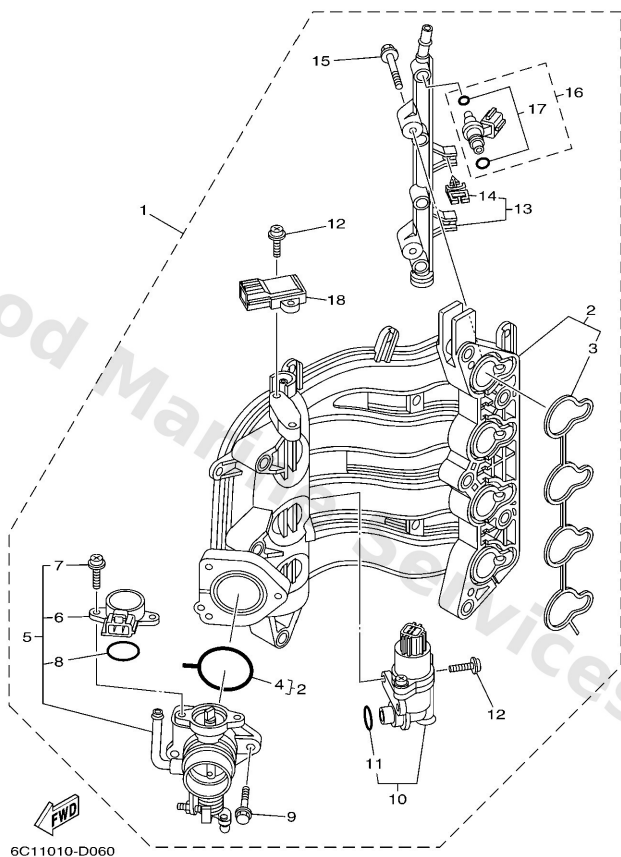
Ref	Part	
1	6C58133700 Cover, flywheel	Buy now
2	9048012072 Grommet(53y)	Buy now
3	6C58145000 Rotor assembly	Buy now
4	6C58141000 Stator assembly	Buy now
5	6H41154500 Key, woodruff	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9020121M18 Washer, plate (663)	Buy now
8	9502306030 Bolt, flange(4as)	Buy now
9	6C5855610094 Base, magneto	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	62Y8558000 Coil, pulser	Buy now
13	9709505012 Bolt, hexagon	Buy now
14	9299505600 Washer, plain (646)	Buy now
15	9046513M97 Clamp	Buy now
16	6C51343762 Mark, caution	Buy now

Generator



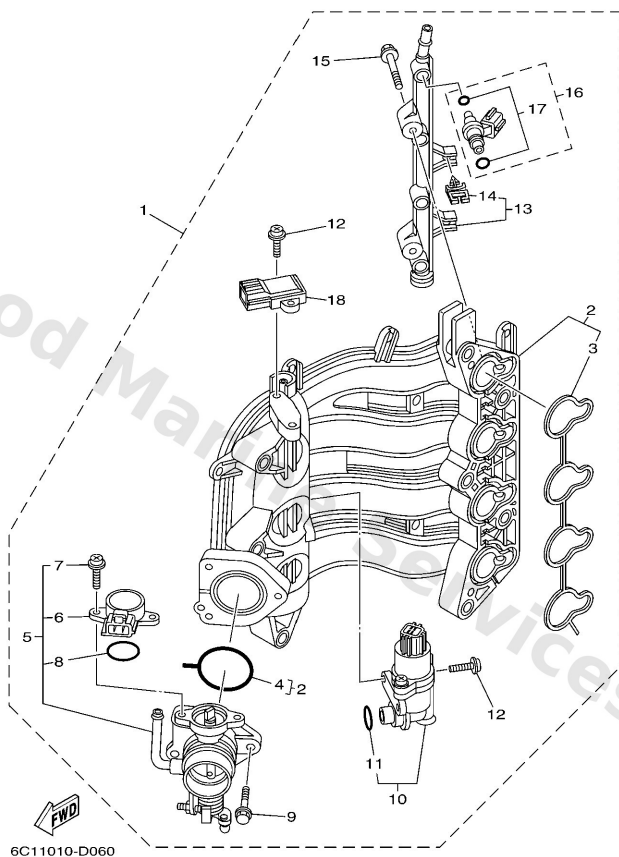
Ref	Part	
17	6AH8199540 Label, warning	Buy now
18	6AH8199550 Label, warning	Buy now
19	62Y8362600 Mark. 6	Buy now
20	6AH8199440 Label, safety	Buy now
21	6AH8199450 Label, safety	Buy now
22	6AG8199600 Mark	Buy now

Intake 1



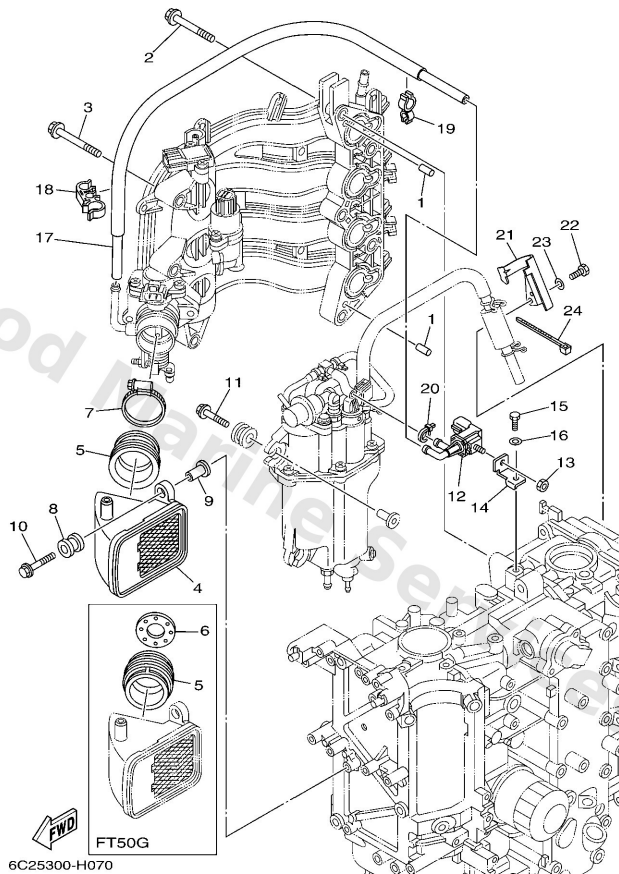
Ref	Part	
1	6C51420000 Intake assembly	Buy now
2	6C51364100 Manifold, intake 1	Buy now
3	6C51364500 Gasket, manifold 1	Buy now
4	6C51355700 Gasket	Buy now
5	6C51375000 Throttle body assembly	Buy now
6	6C58588500 Throttle sensor assembly	Buy now
7	6C58114500 Screw 1	Buy now
8	6C58182L00 O-ring 1	Buy now
9	6C51449600 Bolt	Buy now
10	6C51310501 Control valve assembly	Buy now
11	6C51319C00 O-ring	Buy now
12	6C58114600 Screw 2	Buy now
13	6C51316100 Pipe, delivery 1	Buy now
14	9046407M56 Clamp	Buy now
15	6C51444600 Bolt	Buy now

Intake 1



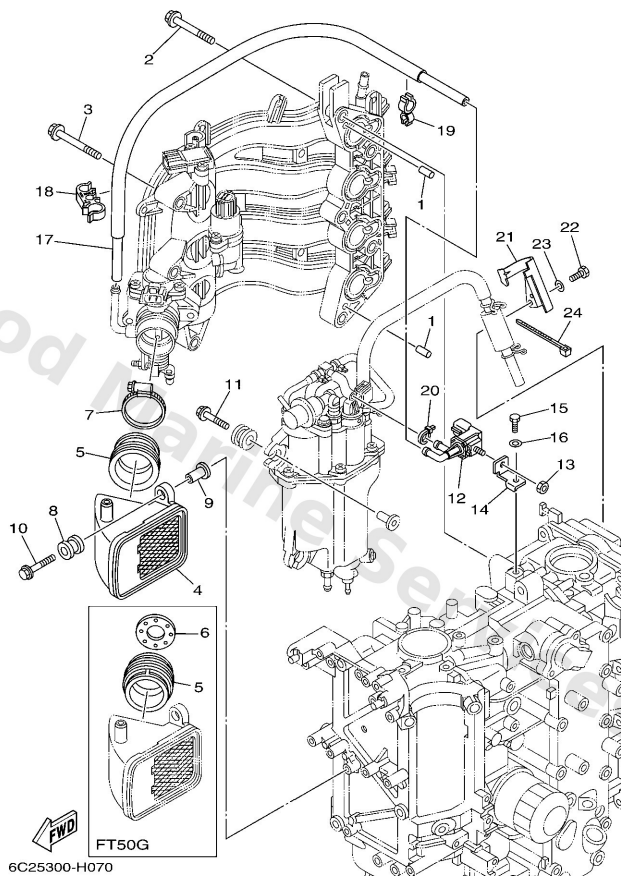
Ref	Part	
16	6C51376100 Injector assembly	Buy now
17	6C51410B00 Packing kit	Buy now
18	68F8368800 Sensor assembly	Buy now

Intake 2



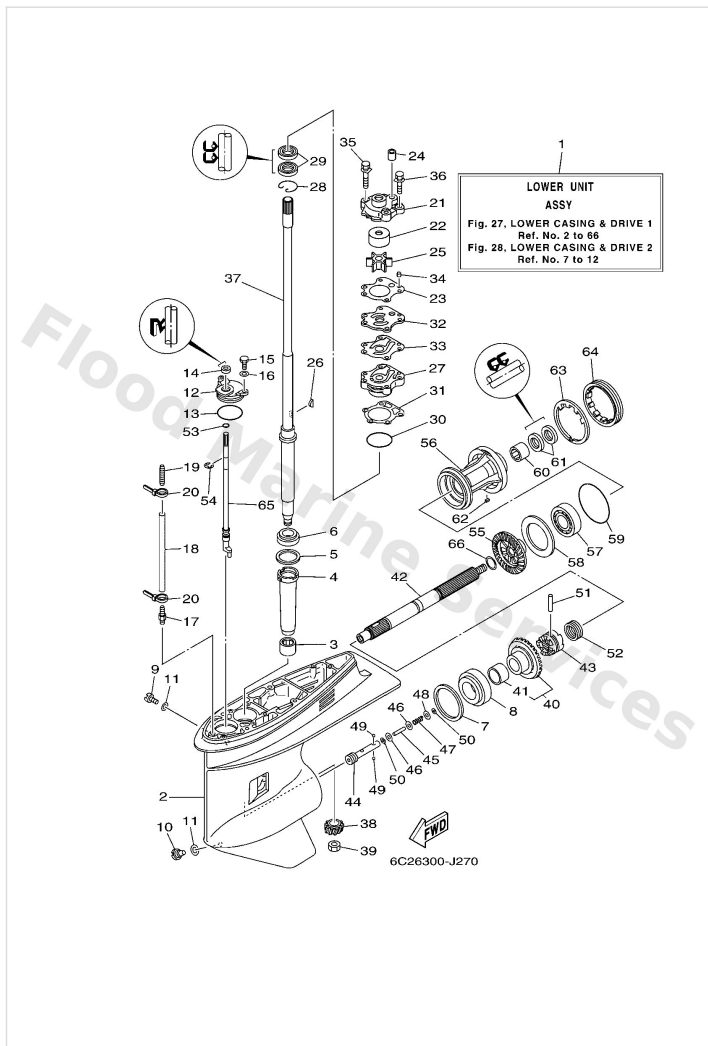
Ref	Part	
1	9360812M05 Pin, dowel b (6e5)	Buy now
2	9011908069 Bolt, with washer	Buy now
3	9011906087 Bolt, with washer	Buy now
4	6C51444000 Silencer assembly, intake	Buy now
5	6C11445301 Joint, air cleaner 1	Buy now
5	6C51445301 Joint, air cleaner 1	Buy now
6	6C11447700 Plate	Buy now
7	9045050001 Hose Clamp assembly	Buy now
8	6A08231700 Damper, ignition coil	Buy now
9	9038706119 Collar	Buy now
10	9011906106 Bolt, with washer	Buy now
11	9011906M61 Bolt, with washer	Buy now
12	6C58612000 Solenoid valve assembly	Buy now
13	9538006600 Nut(661)	Buy now
14	6C58611200 Stay, solenoid	Buy now

Intake 2



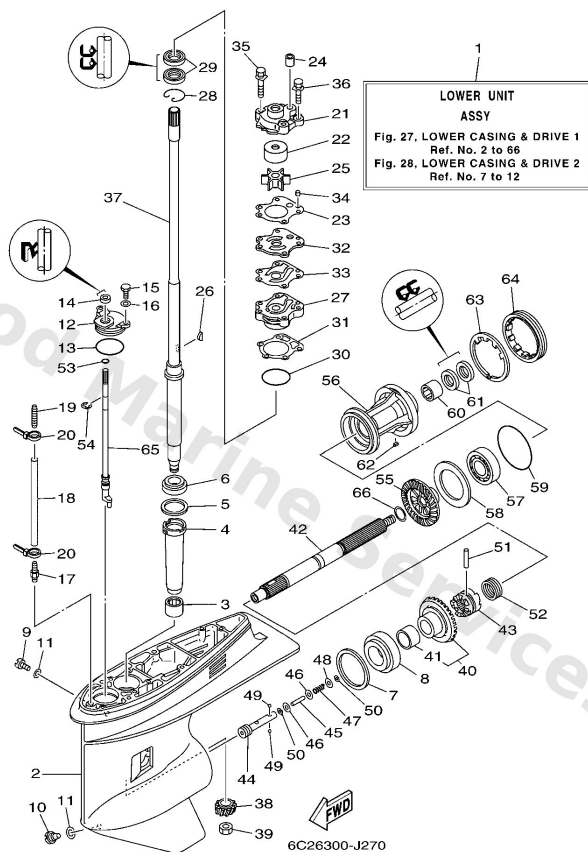
Ref	Part	
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6C51257600 Hose 1	Buy now
18	9046415008 Clamp	Buy now
19	9046412006 Clamp	Buy now
20	9046511M10 Clamp	Buy now
21	6C51342801 Bracket, strainer 1	Buy now
24	9046513M18 Clamp	Buy now

Lower Casing & Drive 1



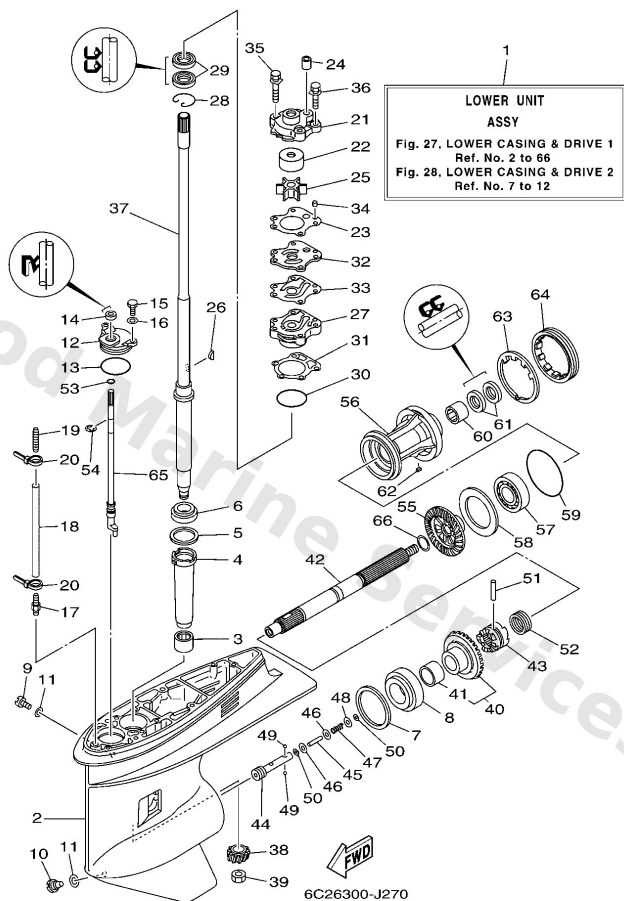
Ref	Part	
1	68S45300328D Lower unit assembly L(20.7")	Buy now
1	68S45300428D Lower unit assembly X(25.2")	Buy now
2	67F45301008D Casing, lower	Buy now
3	9331552563 Bearing	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



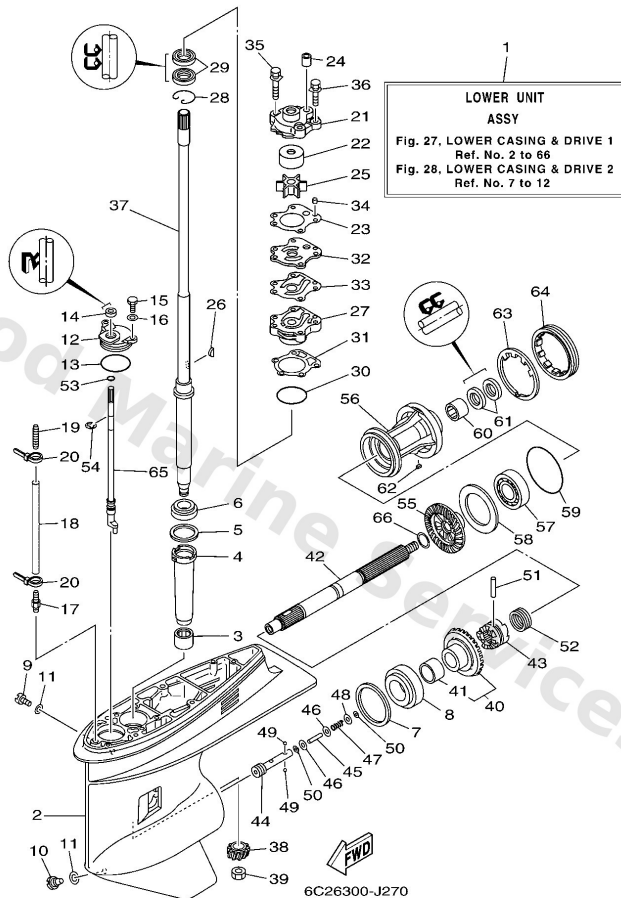
Ref	Part	
7	6884556720 Shim (t:0.15mm) UR	Buy now
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	9333200095 Bearing	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6884532100 Plate	Buy now
13	9321049046 O-ring (620)	Buy now
14	9310609014 Oil seal	Buy now
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6E54537800 Nipple, hose	Buy now

Lower Casing & Drive 1



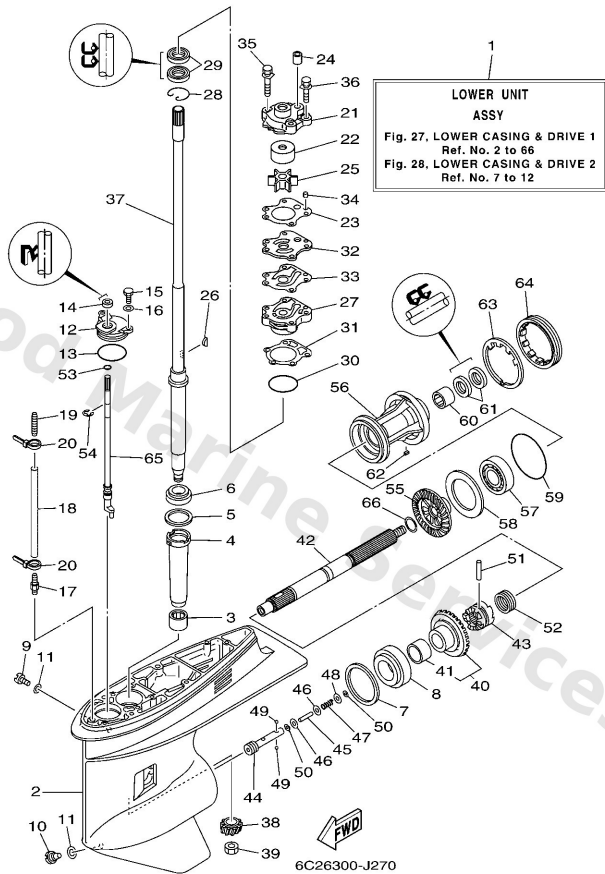
Ref	Part	
18	9044507M31 Hose (I200) X(25.2")	Buy now
18	9044507ME8 Hose (I250) L(20.7")	Buy now
19	6E58355810 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	6H34431100 Housing, water pump 1	Buy now
22	6634432200 Insert, cartridge	Buy now
23	6H344315A0 Gasket, water pump 1	Buy now
24	6634436600 Damper, water seal 2	Buy now
25	6H34435200 Impellar	Buy now
26	9028003M03 Key, woodruff (697)	Buy now
27	6H34434101CA Housing, water pump	Buy now
28	9345040165 Circlip	Buy now
29	9310123070 Oil seal (663)	Buy now
30	9321046044 O-ring	Buy now
31	68844316A0 Gasket, water pump 2	Buy now

Lower Casing & Drive 1



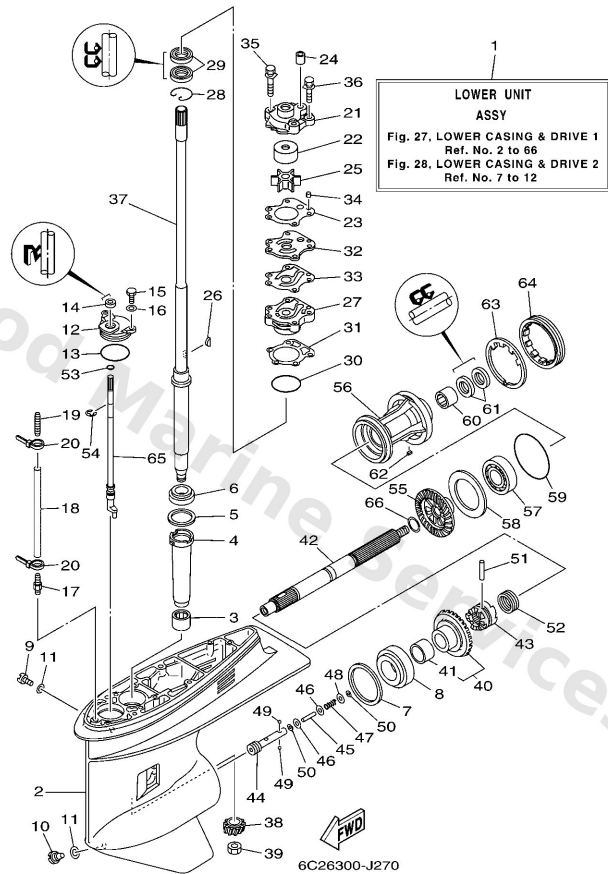
Ref	Part	
32	6H34432300 Outer plate, cartridge	Buy now
33	6H344324A0 Gasket,cartridge Out,plate	Buy now
34	9360410M03 Pin, dowel (688)	Buy now
35	9011908M33 Bolt, with washer(6b0)	Buy now
36	9011908M14 Bolt, with washer	Buy now
37	64J4550130 Drive shaft comp. (l, d: 18mm) L(20.7")	Buy now
37	64J4550140 Drive shaft comp. (x, d: 18mm) X(25.2")	Buy now
38	6K54555100 Pinion	Buy now
39	9017016M01 Nut, hexagon (688)	Buy now
40	68S4556000 Gear	Buy now
41	93317322V0 Bearing	Buy now
42	67F4561101 Shaft, propeller	Buy now
43	6D84563100 Clutch, dog	Buy now
44	67F4563400 Slide, shift	Buy now
45	6H14566800 Shaft, free 1	Buy now

Lower Casing & Drive 1



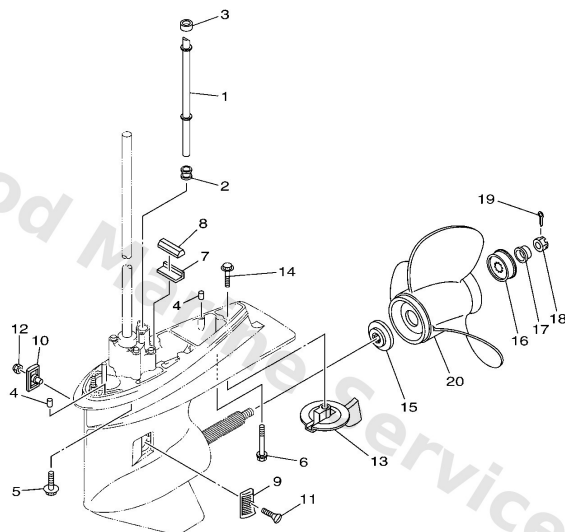
Ref	Part	
46	6H14563500 Plunger, shift	Buy now
47	9050112M48 Spring (6h1)	Buy now
48	9020103313 Washer, plate 8077743700	Buy now
49	9350316003 Ball	Buy now
50	9018302M03 Nut, spring (6h1)	Buy now
51	9025007M02 Pin, straight (688)	Buy now
52	6884563300 Ping, cross pin	Buy now
53	9321007003 O-ring (11m)	Buy now
54	9900108600 Circlip(2r6)	Buy now
55	68S4557100 Gear	Buy now
56	67F4533100CA Housing, bearing	Buy now
57	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
58	67F4557600 Washer, thrust 2	Buy now
59	9321086M39 O-ring (6e5)	Buy now
60	93317325U0 Brg,needle	Buy now

Lower Casing & Drive 1



Ref	Part	
61	9310125M03 Oil seal	Buy now
62	9028204010 Key, strait(663)	Buy now
63	6884538302 Washer, claw	Buy now
64	6884538400 Nut	Buy now
65	64J4415001 Shift cam assembly	Buy now
66	9020125M05 Washer, plate	Buy now

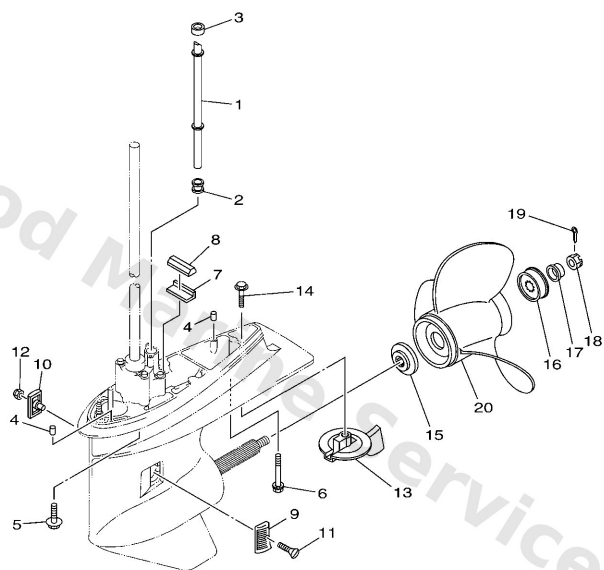
Lower Casing & Drive 2




6C24100-G290

Ref	Part	
1	6C54436100 Tube, water 1 L(20.7")	Buy now
1	6C54436110 Tube, water 1 X(25.2")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	6634436600 Damper, water seal 2	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	9011910030 Bolt, hexagon w/w deep recess L(20.7")	Buy now
6	9011908M84 Bolt, with washer L(20.7")	Buy now
7	663453760094 Guide, seal damper	Buy now
8	6884537500 Damper, seal 2	Buy now
9	6H14521400 Cover, water inlet	Buy now
10	6H14521500 Cover, water inlet	Buy now
11	9015105M00 Screw, countersunk(692)	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	67F4537100 Tab-trim	Buy now
14	9010510M67 Bolt, hexagon (663)	Buy now

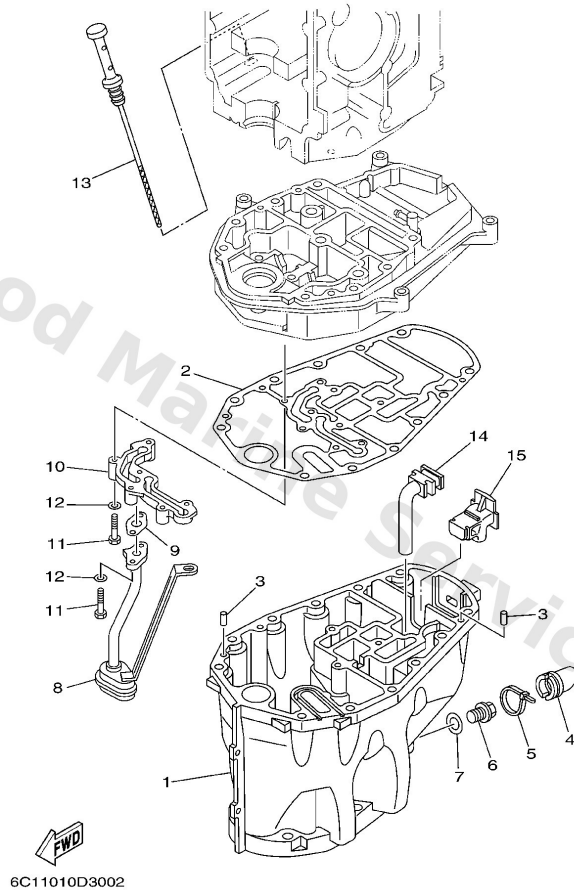
Lower Casing & Drive 2




6C24100-G290

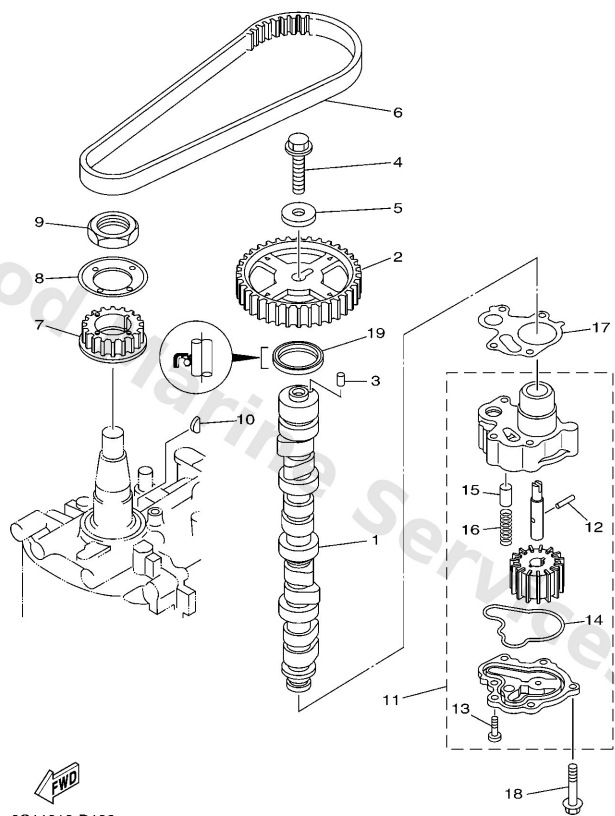
Ref	Part	
15	6884598701 Spacer	Buy now
16	67F4599700 Spacer 2	Buy now
17	9038925M00 Bush	Buy now
18	9017116011 Nut, castle (663)	Buy now
19	9149040025 Pin, cotter (663)	Buy now
20	68S4594100EL Propeller (3x14 x11 -k) UR	Buy now
20	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now

Oil Pan



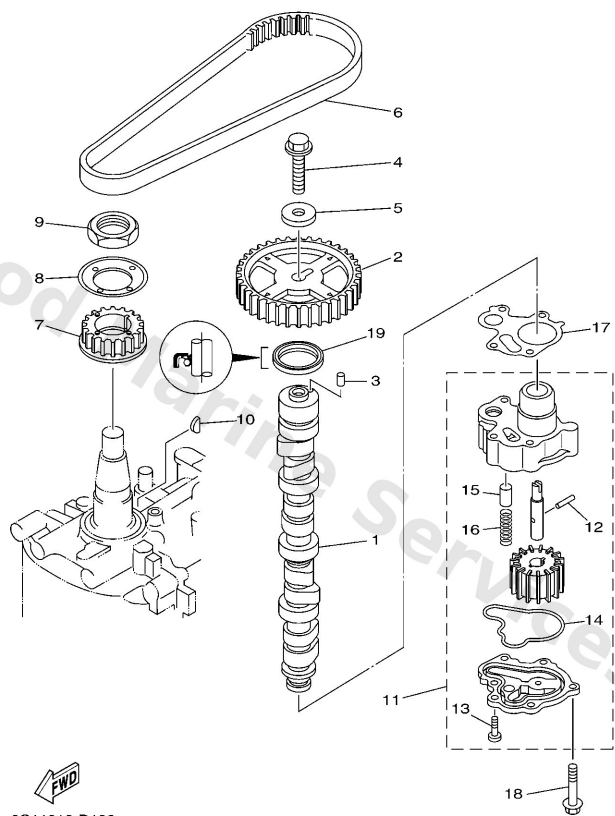
Ref	Part	
1	6C51531101CA Oil pan	Buy now
2	6C51531200 Gasket, oil pan	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	6C51531600 Damper 1	Buy now
5	9046511M59 Clamp(63m)	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	6CJ1341100 Strainer, oil Go to P/N) PE0-OM-100050	Buy now
9	6C51341400 Gasket, strainer cover	Buy now
10	6CJ1533300 Cover Go to P/N) PE0-OM-100050	Buy now
11	9701306030 Bolt	Buy now
12	9290306600 Washer, plain (646)	Buy now
13	6C51536200 Plug, oil level	Buy now
14	6C54513501 Pipe	Buy now
15	6C54513601 Pipe	Buy now

Oil Pump



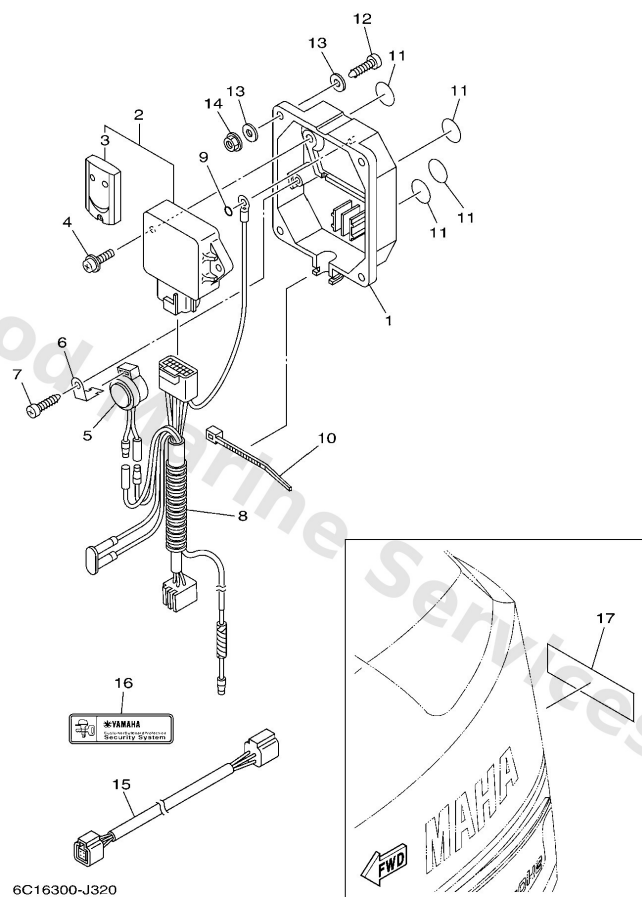
Ref	Part	
1	6C51217100 Camshaft 1	Buy now
2	6C51153700 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017035008 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	6C51330000 Oil pump assembly	Buy now
12	9360317070 Pin,dowel	Buy now
13	9858006016 Screw pan head	Buy now
14	6C51314200 Gasket	Buy now
15	6G81157700 Plunger Relief	Buy now

Oil Pump



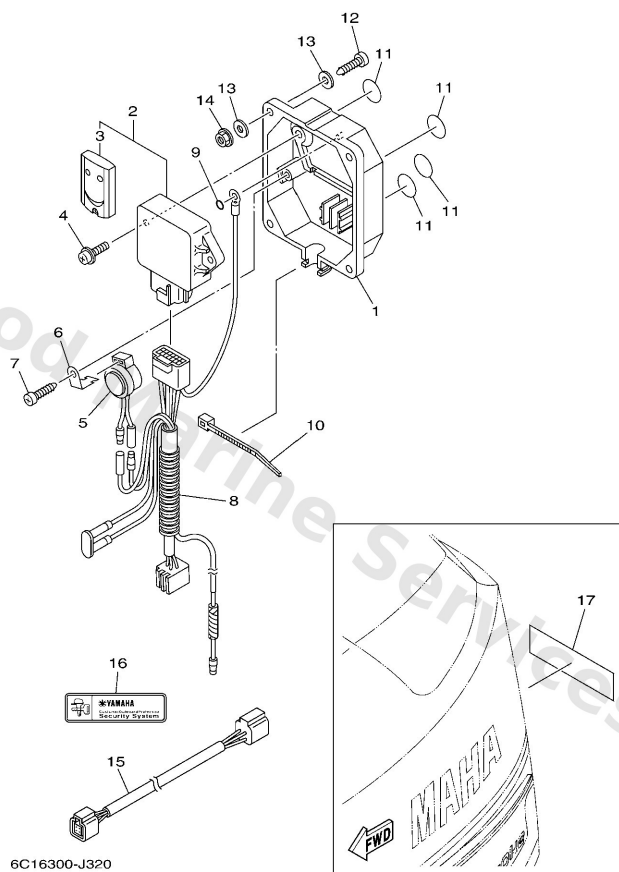
Ref	Part	
16	905016C500 Spring Compression	Buy now
17	6C51332900 Gasket, pump cover	Buy now
18	9011906025 Bolt, with washer	Buy now
19	9310237M40 Oil seal(62y)	Buy now

Optional Parts



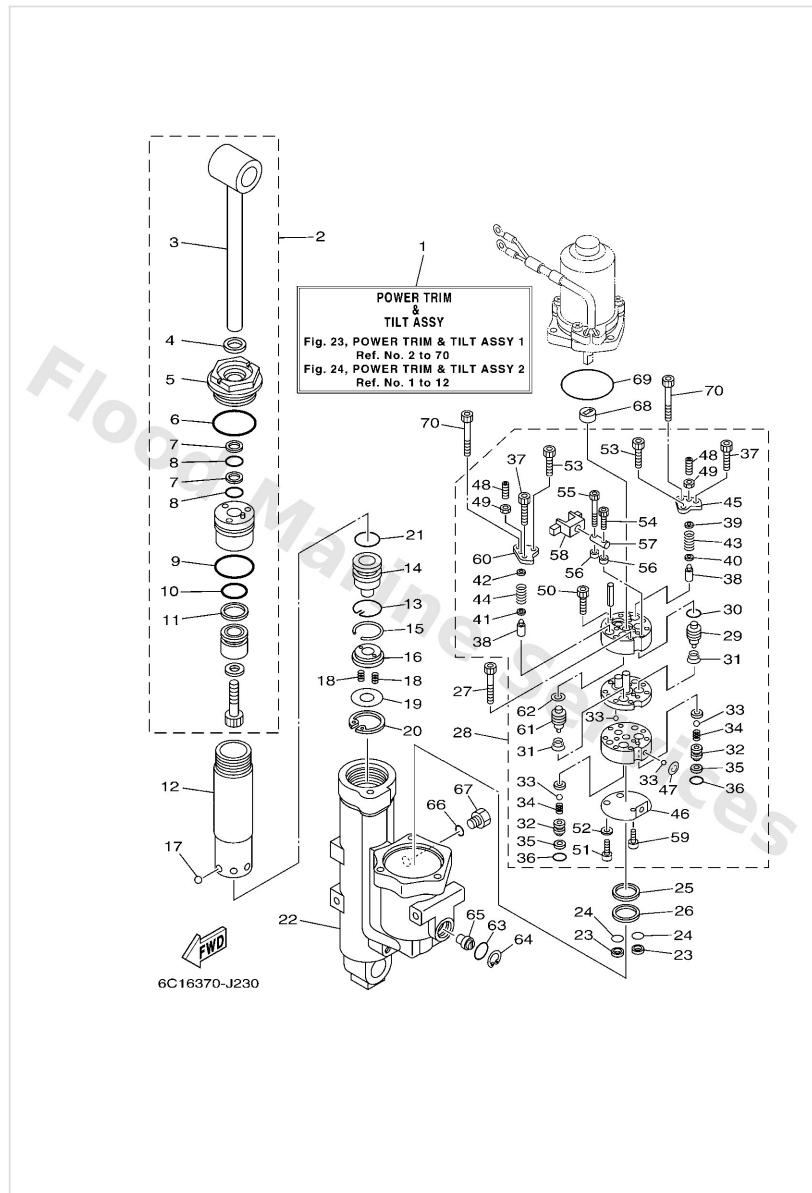
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626001 Remote control unit assembly	Buy now
3	6AA8626100 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now
14	9578006300 Nut, nylon (6g1)	Buy now

Optional Parts



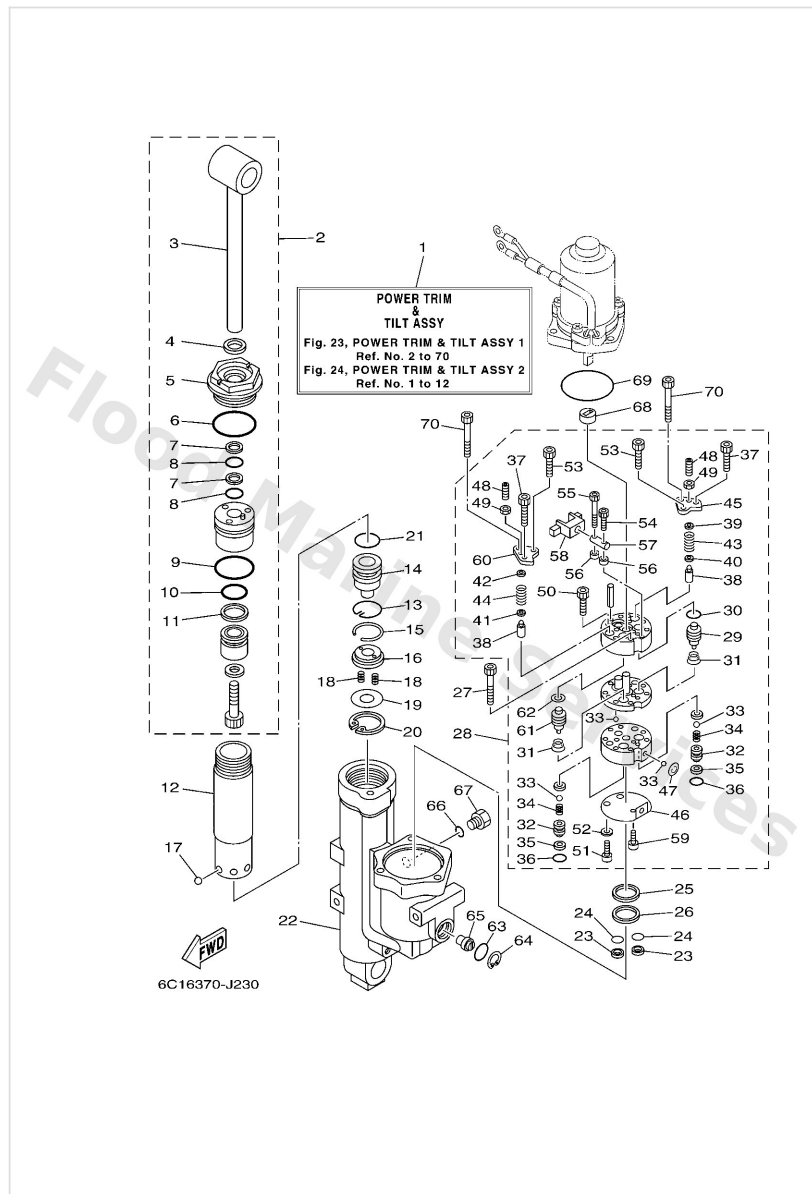
Ref	Part	
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now

Power Trim & Tilt Assy 1



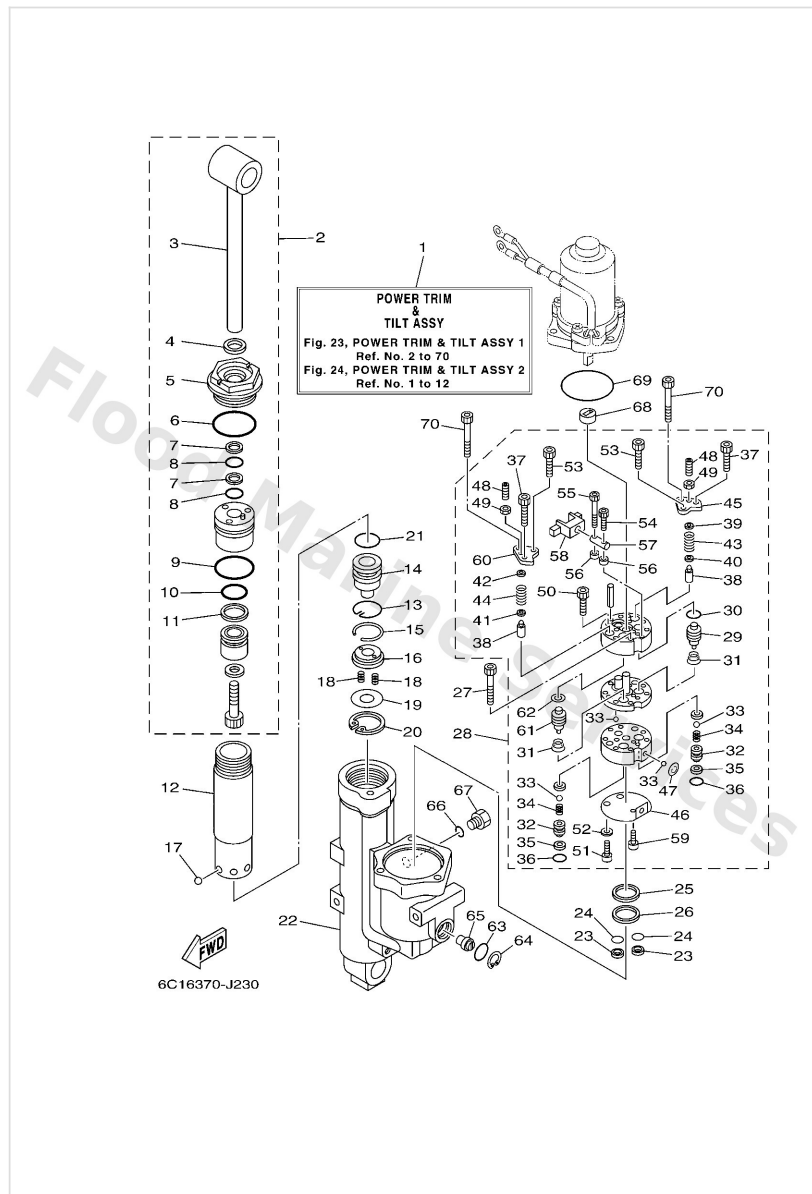
Ref	Part	
1	6C543800018D Power trim & tilt assembly	Buy now
2	6C54381000 Tilt piston sub assembly	Buy now
3	6C54380100 Rod	Buy now
4	62Y4382200 Seal, trim dust	Buy now
5	6C54382100 Screw, trim cylinder end	Buy now
6	62Y4386300 O-ring	Buy now
7	62X4387200 Ring, back up	Buy now
8	6C54386300 O-ring	Buy now
9	6C54386200 O-ring	Buy now
10	6C54386100 O-ring	Buy now
11	6C54387100 Ring, back up	Buy now
12	6C52247100 Cylinder, shock absorber	Buy now
13	6C54387500 Ring, snap	Buy now
14	6C54381B00 Free piston sub assembly	Buy now
15	9345032116 Circlip(1hx)	Buy now

Power Trim & Tilt Assy 1



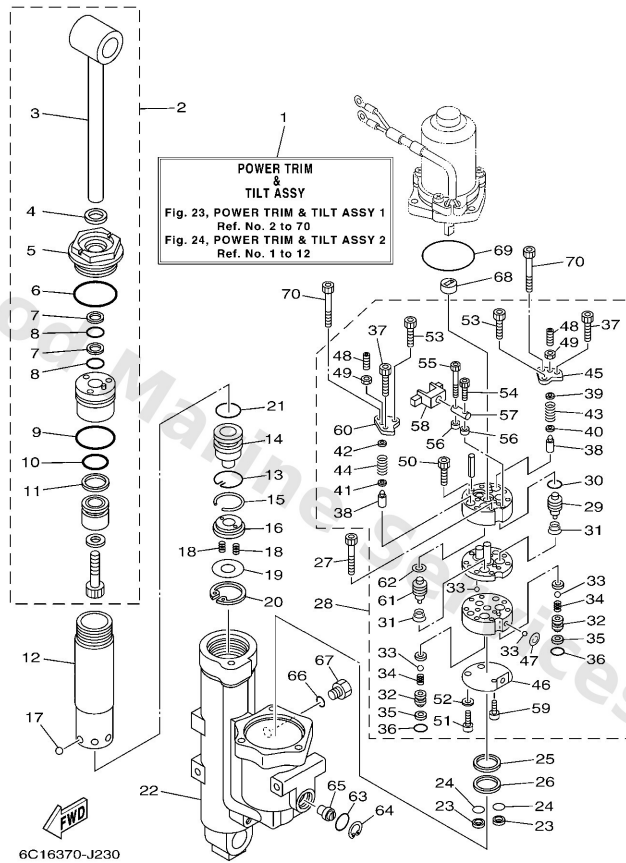
Ref	Part	
16	6C54389900 Plate stopper	Buy now
17	9350316003 Ball	Buy now
18	62X4384H00 Spring	Buy now
19	6C52243500 Plate, valve 2	Buy now
20	9900932500 Circlip(46t)	Buy now
22	6C54380K00 Cylinder, tilt sub assembly	Buy now
23	6C54381710 Filter 2	Buy now
24	69J4389J00 O-ring	Buy now
25	6C54381600 Filter 1	Buy now
26	6C54380G00 Plate	Buy now
27	9131205045 Bolt	Buy now
28	6C54383000 Gear pump assembly	Buy now
29	6C64384100 Piston, shuttle	Buy now
30	6H14388300 O-ring	Buy now
31	6C64389400 Spring, shuttle return	Buy now

Power Trim & Tilt Assy 1



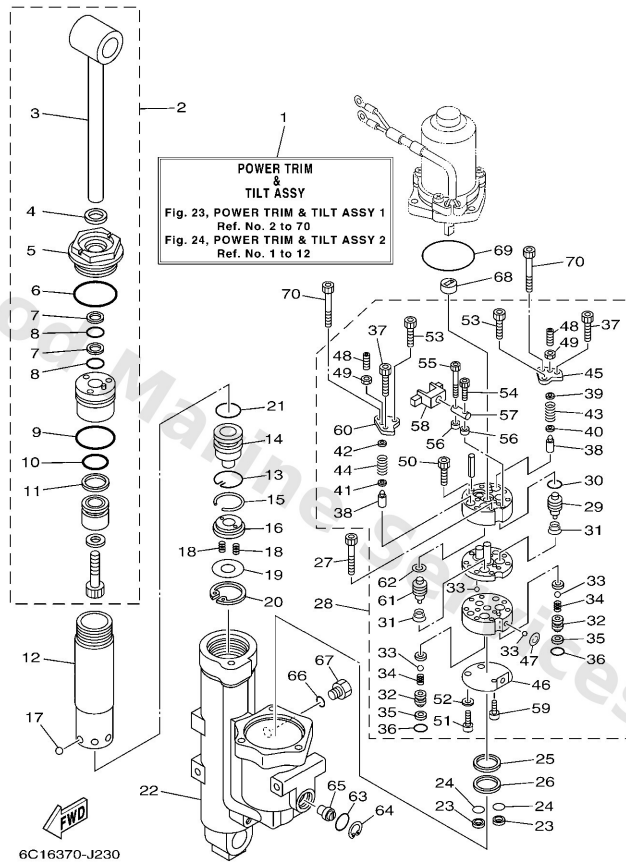
Ref	Part	
32	6C64382E00 Adaptor 2	Buy now
33	9350532038 Ball(7fk)	Buy now
34	6C64385300 Spring, main valve	Buy now
35	6C64387G00 Washer	Buy now
37	9131205030 Bolt	Buy now
38	6C54385100 Seat, relief valve	Buy now
39	6C54381K00 Holder	Buy now
40	6C54389300 Washer	Buy now
41	6C64389300 Washer	Buy now
42	6C64381K00 Holder	Buy now
43	6C54385500 Spring, up relief	Buy now
44	6C54385600 Spring, down relief	Buy now
45	6C54382K00 Cap, relief valve	Buy now
46	6C54389500 Seat, relief valve	Buy now
47	6C54385400 Spring, manual release	Buy now

Power Trim & Tilt Assy 1



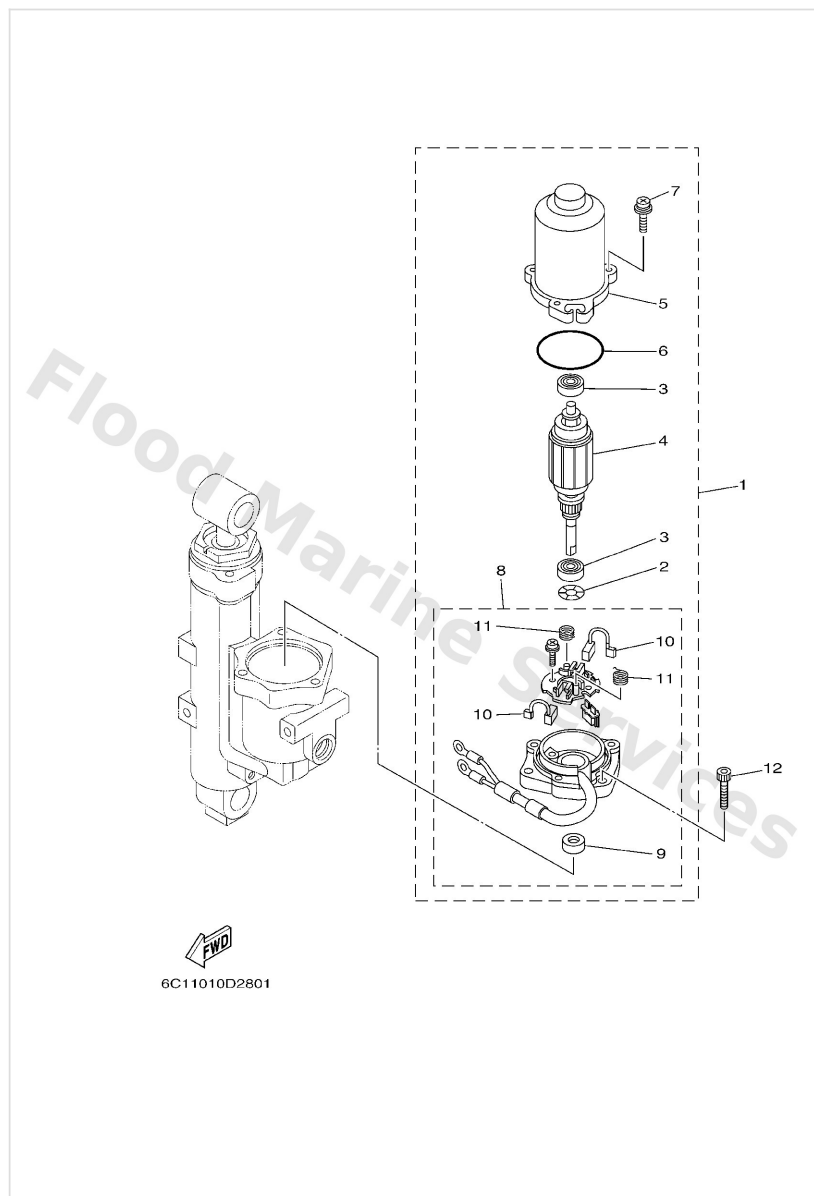
Ref	Part	
48	92A0803110 Screw set	Buy now
49	9530203600 Nut(7h6)	Buy now
50	9131205025 Bolt	Buy now
51	6C64387800 Bolt, socket	Buy now
52	62Y4387G00 Washer	Buy now
53	9131204030 Bolt	Buy now
54	9131203016 Bolt	Buy now
55	6C64388E00 Plug, taper screw	Buy now
56	6C64388F00 Spacer	Buy now
57	6C64386G00 Pin, straight 2	Buy now
58	6C64386E00 Lever 1	Buy now
59	9131203005 Bolt	Buy now
60	6C54382L00 Cap, relief valve	Buy now
61	6C54384100 Piston, shuttle	Buy now
62	6C54387200 Ring, back up	Buy now

Power Trim & Tilt Assy 1



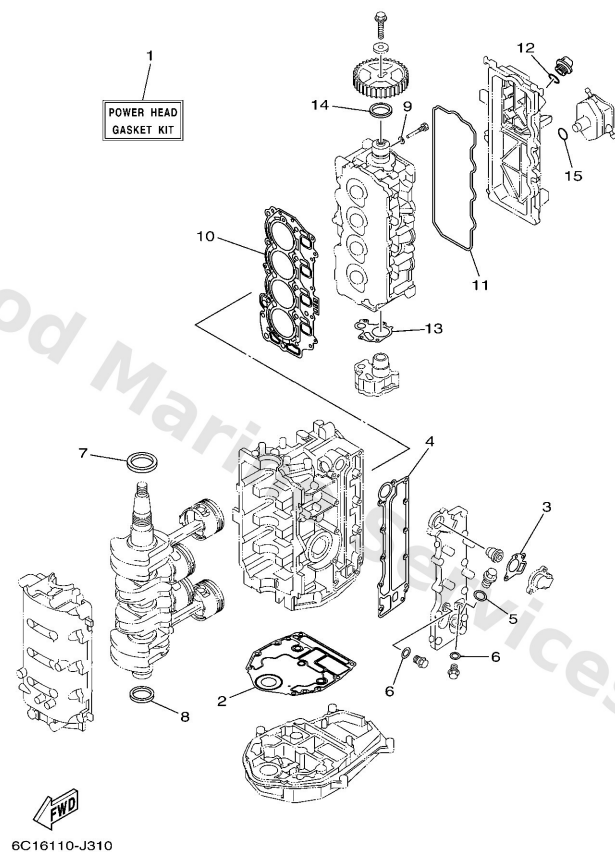
Ref	Part	
63	9321018397 O-ring (6g5)	Buy now
64	6H14387500 Ring, snap	Buy now
65	6C54384500 Screw, manual release	Buy now
66	9321009165 O-ring	Buy now
67	6H14382900 Plug, reservoir	Buy now
68	6C54383100 Connector, shaft	Buy now
69	9321064488 93210-64488	Buy now
70	9131205050 Bolt	Buy now

Power Trim & Tilt Assy 2



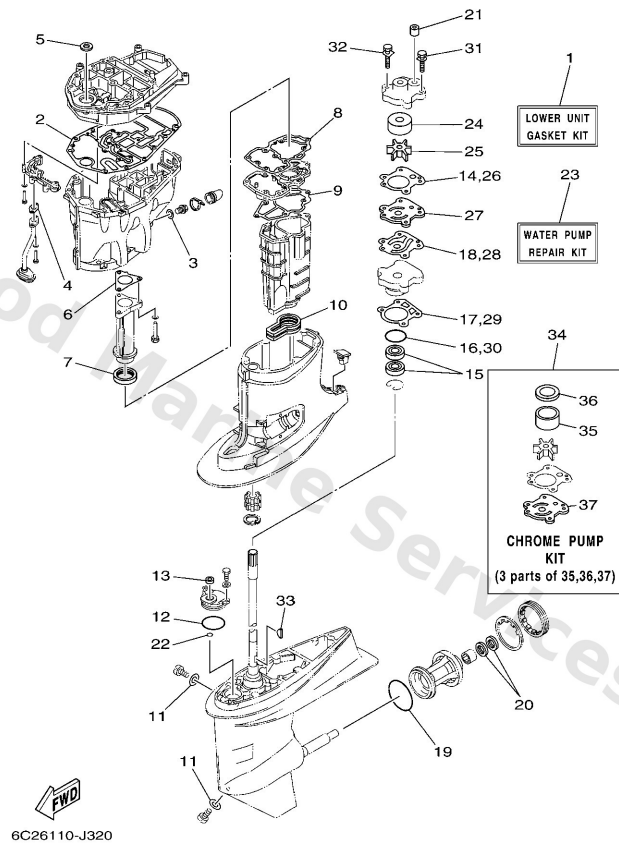
Ref	Part	
1	6C54388001 Motor assembly	Buy now
2	9020608N51 Washer, wave	Buy now
3	93399999T8 Bearing	Buy now
4	6C54380500 Armature assembly	Buy now
5	6C54380401 Stator assembly	Buy now
6	6C54386900 O-ring	Buy now
7	6C54387900 Screw, with washer	Buy now
8	6C54388101 Frame, end (with circuit break WITH CIRCUIT BREAKER	Buy now
9	6C54388200 Oil seal	Buy now
10	6C54389100 Brush 1	Buy now
11	6C54386K00 Spring, brush	Buy now
12	62X4388800 Bolt,socket	Buy now

Repair Kit 1



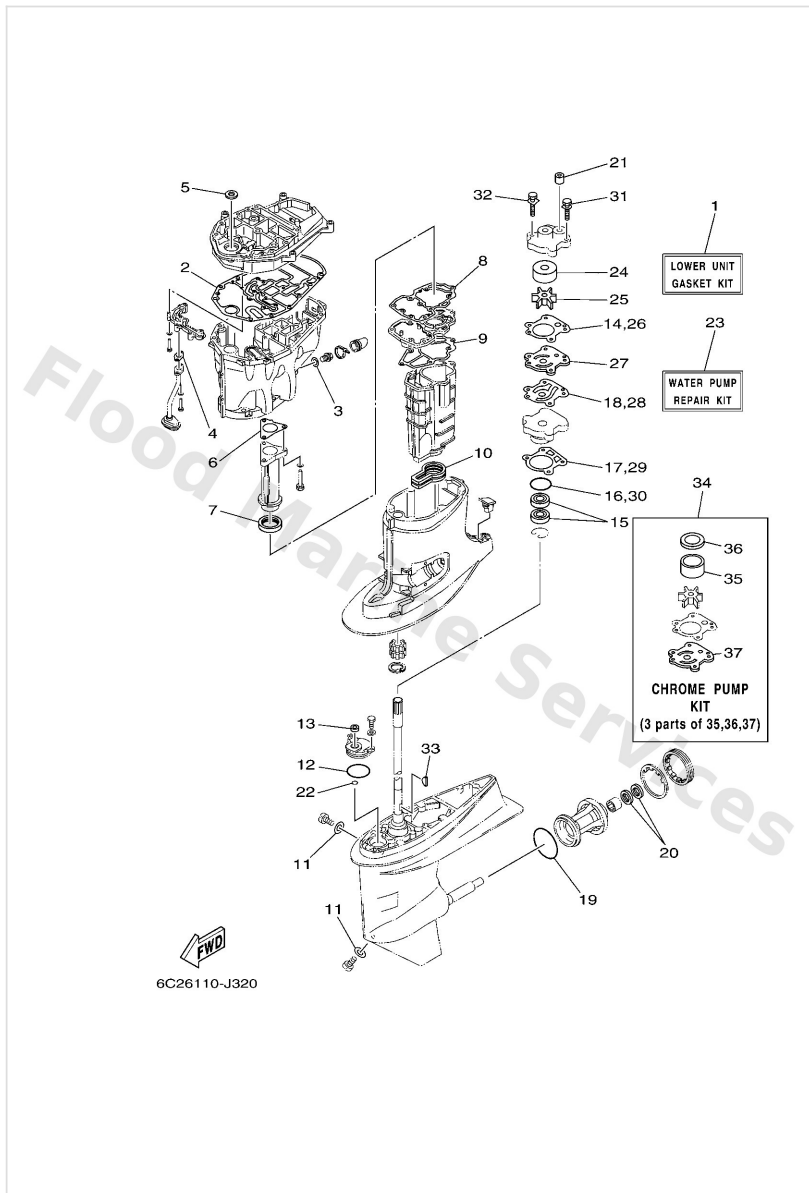
Ref	Part	
1	6C5W000102 Power head gasket kit	Buy now
2	6BG1135100 Gasket, cylinder	Buy now
3	62Y1241400 Gasket, cover	Buy now
4	6C54111410 Gasket, exhaust outer cover	Buy now
5	9043018130 Gasket (1j7)	Buy now
6	9043014115 Gasket (663)	Buy now
7	9310243M42 Oil seal(62y)	Buy now
8	9310135002 Oil seal	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6C51118101 Gasket, cylinder head 1	Buy now
11	62Y1135600 Seal, cylinder 2	Buy now
12	9321024M79 O-ring	Buy now
13	6C51332900 Gasket, pump cover	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Repair Kit 2



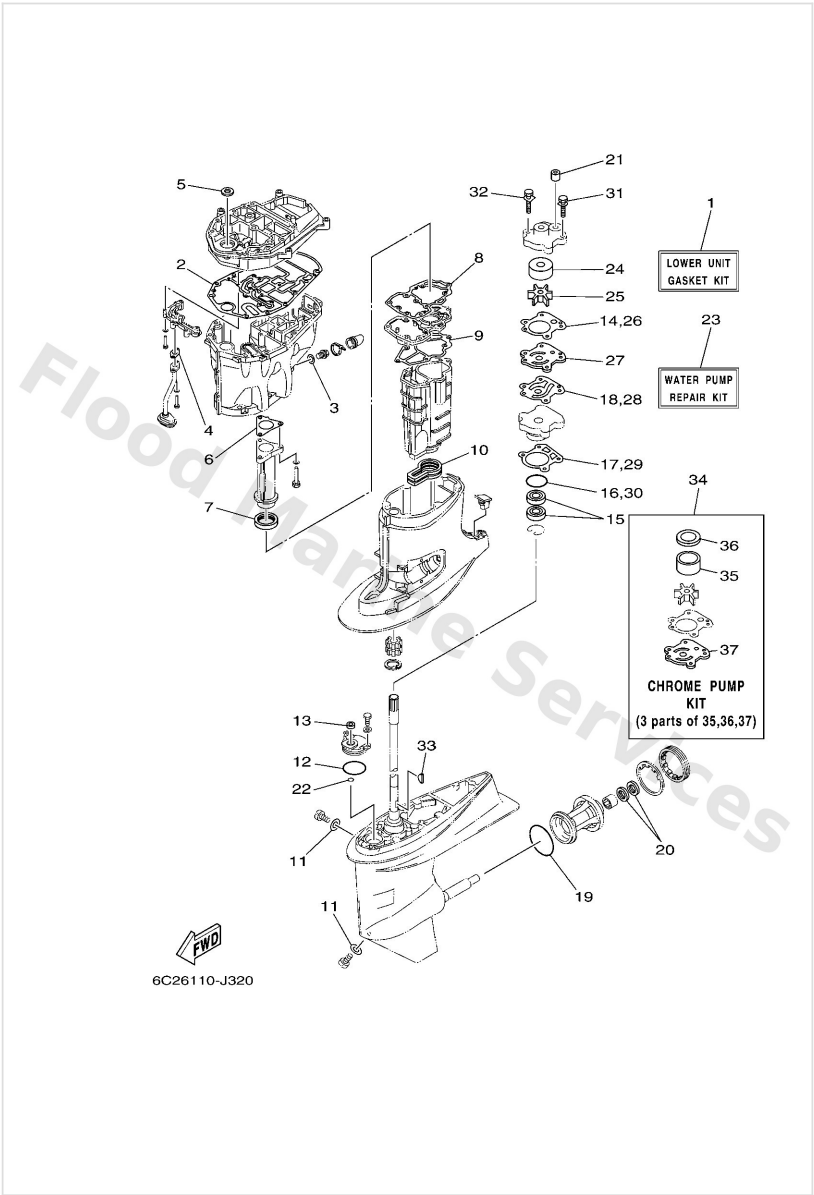
Ref	Part	
1	6C6W000120 Lower unit gasket kit	Buy now
2	6C51531200 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	6C51341400 Gasket, strainer cover	Buy now
5	9310318011 Oil seal	Buy now
6	6C54113300 Gasket, exhaust manifold 1	Buy now
7	6C54613200 Gasket 1	Buy now
8	6C54113400 Gasket, exhaust manifold	Buy now
9	6C54113500 Gasket, exhaust manifold	Buy now
10	6C54512300 Gasket, muffler	Buy now
11	9043008020 Gasket	Buy now
12	9321049046 O-ring (620)	Buy now
13	9310609014 Oil seal	Buy now
14	6H344315A0 Gasket,water pump 1	Buy now
15	9310123070 Oil seal (663)	Buy now

Repair Kit 2



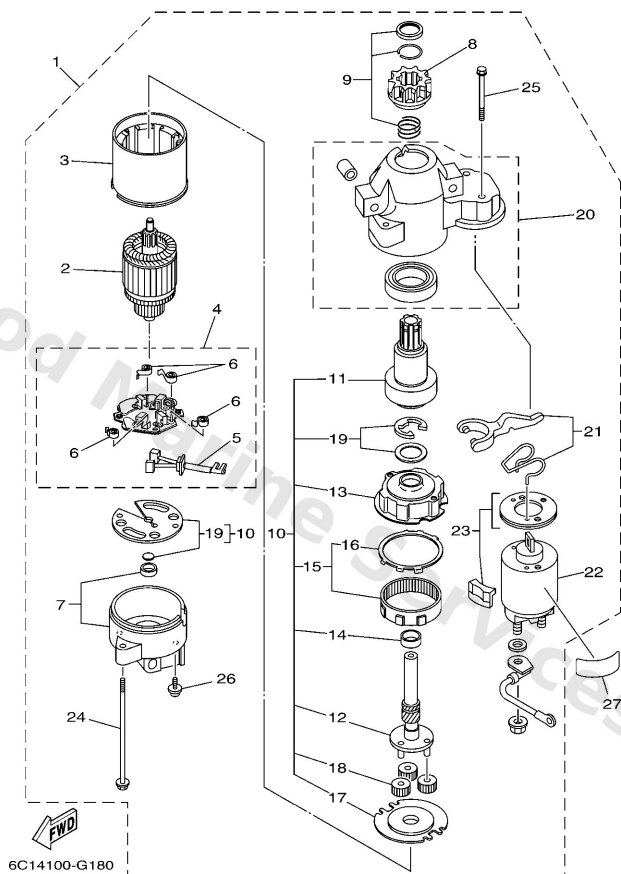
Ref	Part	
16	9321046044 O-ring	Buy now
17	68844316A0 Gasket,water pump 2	Buy now
18	6H344324A0 Gasket,cartridge Out,plate	Buy now
19	9321086M39 O-ring (6e5)	Buy now
20	9310125M03 Oil seal	Buy now
21	6634436600 Damper, water seal 2	Buy now
22	9321007003 O-ring (11m)	Buy now
23	6H3W007802 Water pump repair kit	Buy now
24	6634432200 Insert, cartridge	Buy now
25	6H34435200 Impellar	Buy now
27	6H34432300 Outer plate, cartridge	Buy now
31	9011908M14 Bolt, with washer	Buy now
32	9011908M33 Bolt, with washer(6b0)	Buy now
33	9028003M03 Key, woodruff (697)	Buy now
34	6H3W00780A Chrome pump kit	Buy now

Repair Kit 2



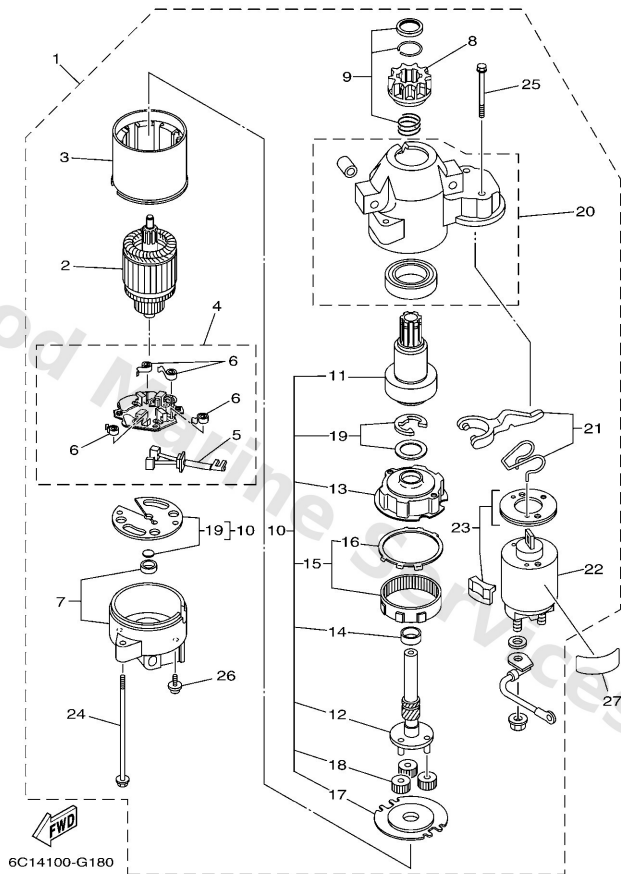
Ref	Part	
35	6704432201 Insert, cartridge	Buy now
36	6704432100 Inner plate, cartridge	Buy now
37	6H34432340 Outer plate, cartridge	Buy now

Starting Motor



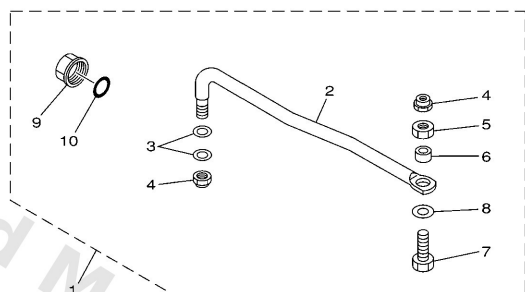
Ref	Part	
1	6C58180000 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	69J8184000 Brush holder assembly	Buy now
5	69J8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

Starting Motor



Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	60X8184200 Cover	Buy now
21	69J8183900 Lever assembly	Buy now
22	6C58194100 Starter relay assembly	Buy now
23	69J8186900 Cover Dust	Buy now
24	6K78182611 Bolt	Buy now
25	69J8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	67F8362701 Label, caution 7	Buy now

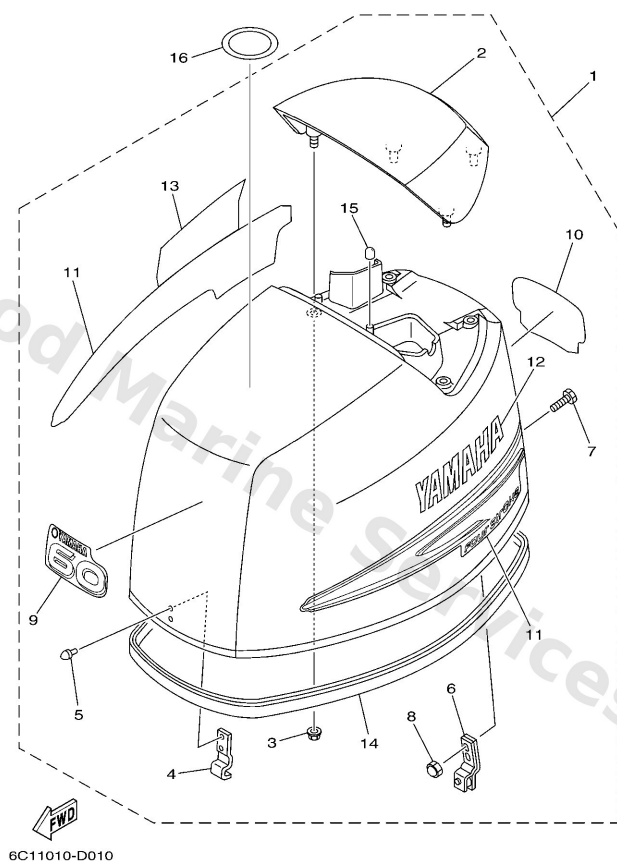
Steering Guide



65W0010-8210

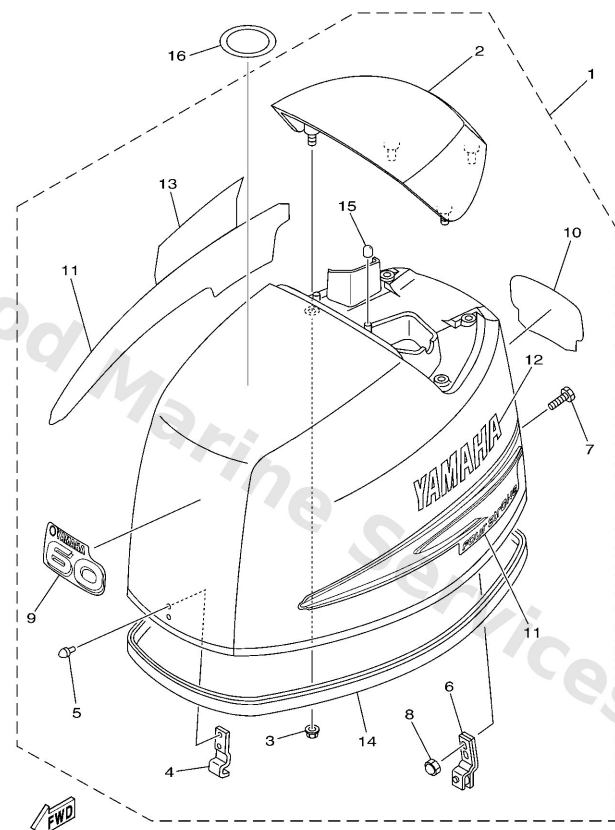
Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling



Ref	Part	
1	6C242610008D Top Cowling assembly	Buy now
1	6C642610008D Top Cowling assembly	Buy now
2	67C42613008D Molding, air duct	Buy now
3	9017906029 Nut(6j8)	Buy now
4	6C54265100 Hook	Buy now
5	9026606M02 Rivet (697)	Buy now
6	67C4265202 Hook	Buy now
7	9010906047 Bolt	Buy now
8	9018506M05 Nut, self-locking(6e9)	Buy now
9	62Y4267730 Graphic, front	Buy now
9	69W4267700 Graphic, front	Buy now
10	6C24267800 Graphic, front	Buy now
10	6C64267800 Graphic, front	Buy now
11	69WW007000 Graphic set	Buy now
12	69W4268100 Mark, cowling	Buy now

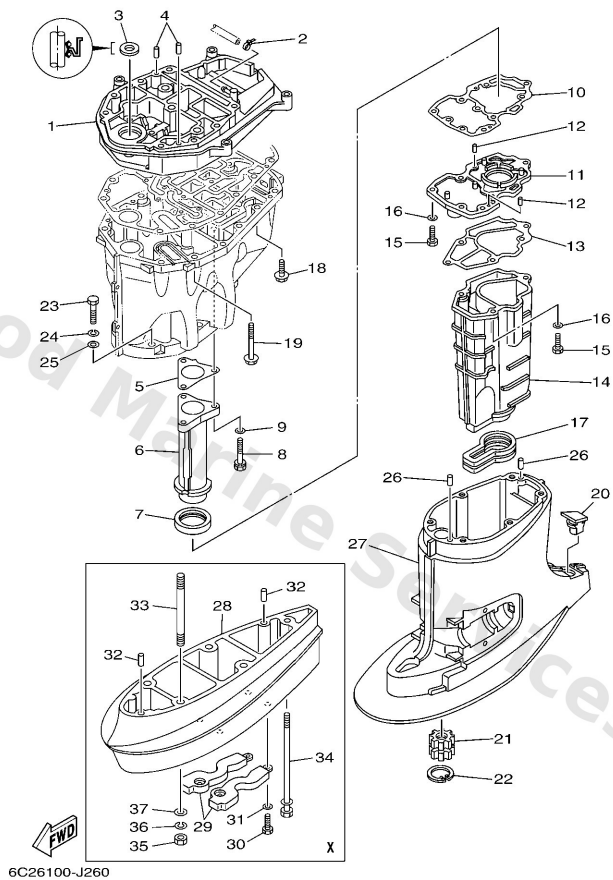
Top Cowling



6C11010-D010

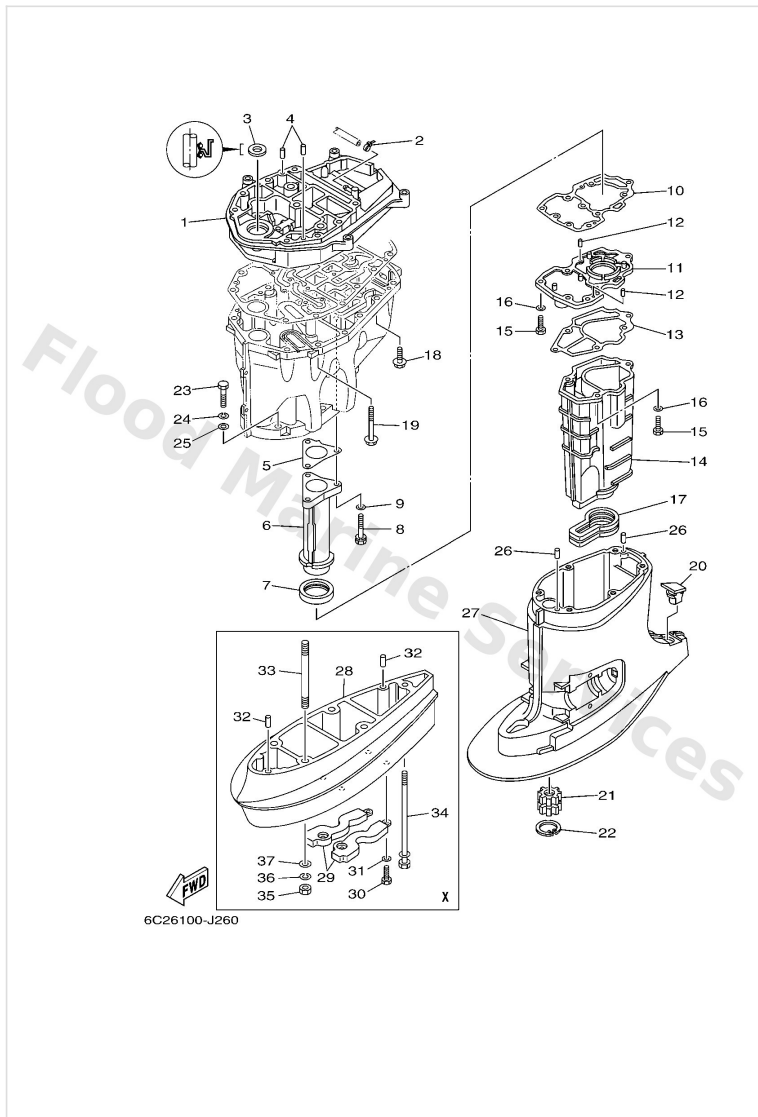
Ref	Part	
13	69W4268200 Mark, cowling	Buy now
14	6C54261500 Seal	Buy now
15	69W1344800 Cap	Buy now
16	67F1343410 □□□ , □□□□□	Buy now

Upper Casing



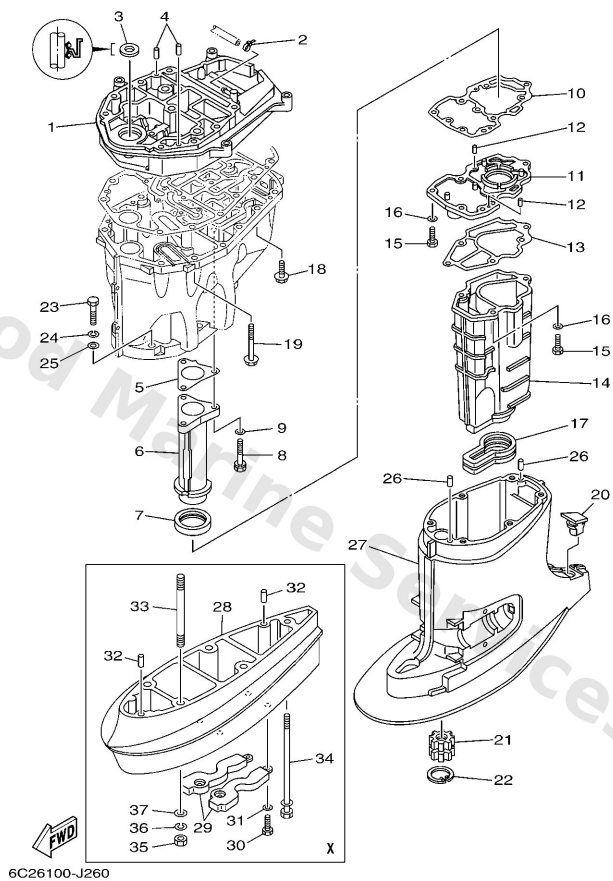
Ref	Part	
1	6C54113700CA Guide, exhaust	Buy now
2	9046511M10 Clamp	Buy now
3	9310318011 Oil seal	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	6C54113300 Gasket, exhaust manifold 1	Buy now
6	6C54113100CA Manifold, ext. 1	Buy now
7	6C54613200 Gasket 1	Buy now
8	9011906120 Bolt, with washer	Buy now
9	9020106015 Washer, plate	Buy now
10	6C54113400 Gasket, exhaust manifold	Buy now
11	6C54518100CA Plate	Buy now
12	9360410M03 Pin, dowel (688)	Buy now
13	6C54113500 Gasket, exhaust manifold	Buy now
14	6C51471100CA Muffler 1	Buy now
15	9707506025 Bolt	Buy now

Upper Casing



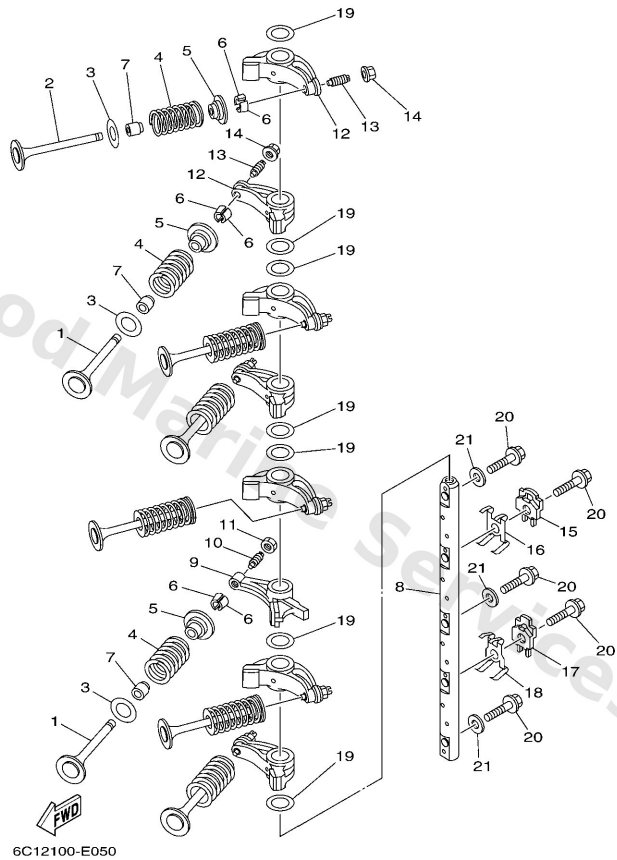
Ref	Part	
31	9299506600 Washer, plain (646) X(25.2")	Buy now
17	6C54512300 Gasket, muffler	Buy now
18	9011908102 Bolt, with washer	Buy now
19	9011908132 Bolt, with washer	Buy now
20	6C54515500 Cap	Buy now
21	69W4531800 Bushing, drive shaft	Buy now
22	9342036M01 Circlip (6a0)	Buy now
23	9707510045 Bolt(64d)	Buy now
24	9299510100 Ybs67-10 washer, spring	Buy now
25	9299510600 Washer, plate	Buy now
32	9360612019 Pin, dowel (614) X(25.2")	Buy now
27	6C545111008D Casing, upper	Buy now
28	6C545211008D Extension X(25.2")	Buy now
29	6C54521300CA Cover, extension X(25.2")	Buy now
30	9707506020 Bolt(7u8) X(25.2")	Buy now

Upper Casing



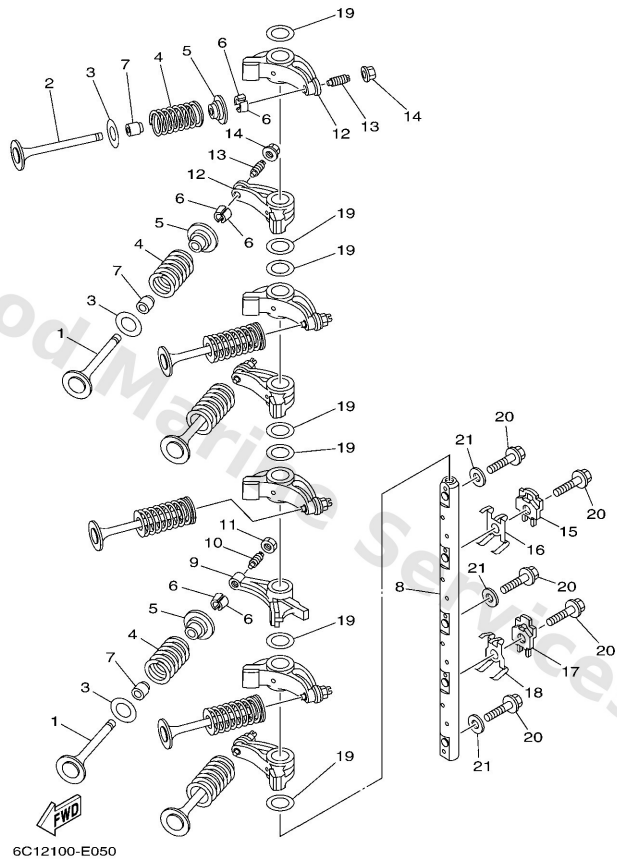
Ref	Part	
33	9011610039 Bolt, stud X(25.2")	Buy now
34	9011908M00 Bolt, with washer(62x) X(25.2")	Buy now
35	9017010009 Nut X(25.2")	Buy now
36	9020410001 Ybs67-10 washer, spring X(25.2")	Buy now
37	9020110048 Washer, plate X(25.2")	Buy now

Valve



Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6C51214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6C51223100 Guide, stopper 1	Buy now

Valve



Ref	Part	
16	6C51223300 Plate, guide stopper 1	Buy now
17	6C51224100 Guide, stopper 2	Buy now
18	6C51224300 Plate, guide stopper 2	Buy now
19	9020116014 Washer, plate	Buy now
20	9010508060 Bolt, flange	Buy now
21	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.