



Yamaha FT8DEP 2002

Parts Manual

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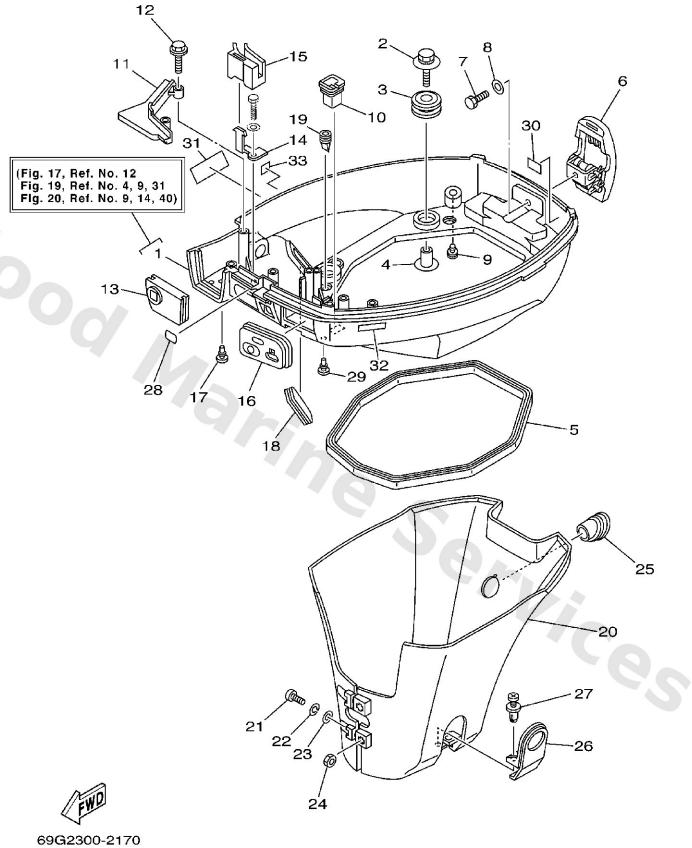
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	9
BRACKET 3	12
CARBURETOR	14
CONTROL 1	16
CONTROL 2	18
CRANKSHAFT. PISTON	21
CYLINDER. CRANKCASE 1	23
CYLINDER. CRANKCASE 2	24
ELECTRICAL 1	26
ELECTRICAL 2	27
ELECTRICAL 3	30
ELECTRICAL 4	32
FUEL	33
FUEL TANK 1	35
FUEL TANK 2	36
GENERATOR	37
INTAKE	39
LOWER CASING. DRIVE 1	41
LOWER CASING. DRIVE 2	45
OIL PAN	47
OIL PUMP	49
OPTIONAL PARTS	51
POWER TILT ASSY	54
REMOTE CONTROL ASSY	59
REMOTE CONTROL ATTACHMENT	64
REMOTE CONTROL BOX	65
REPAIR KIT 1	66
REPAIR KIT 2	68
REPAIR KIT 3	69
STARTER	71
STARTING MOTOR	73
STEERING	75
STEERING GUIDE	79
TOP COWLING	80
UPPER CASING	82
VALVE	83

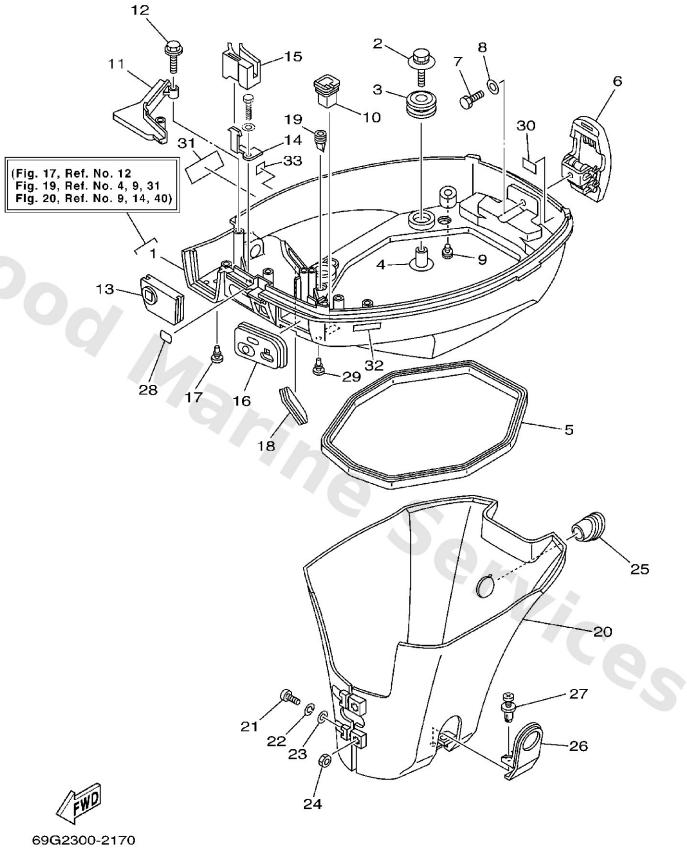
Bottom Cowling



D3

Ref	Part	
1	68T-42710-00-4D Bottom Cowling assembly	Buy now
2	68F-85119-00 Bolt	Buy now
3	90480-21M82 Grommet	Buy now
4	68F-86129-00 Collar	Buy now
5	68T-42716-00 Rubber, seal 1	Buy now
6	68T-42801-00 Cowling clamp comp.	Buy now
7	97095-06012 Bolt(gh1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	6H3-44391-01 Nipple, hose	Buy now
10	682-42727-00 Grommet	Buy now
11	68T-42738-00-4D Plate, fitting	Buy now
12	90109-06M81 Bolt	Buy now
13	68T-42725-00 Grommet	Buy now
13	68T-42725-10 Grommet	Buy now
14	68T-26393-00 Holder	Buy now

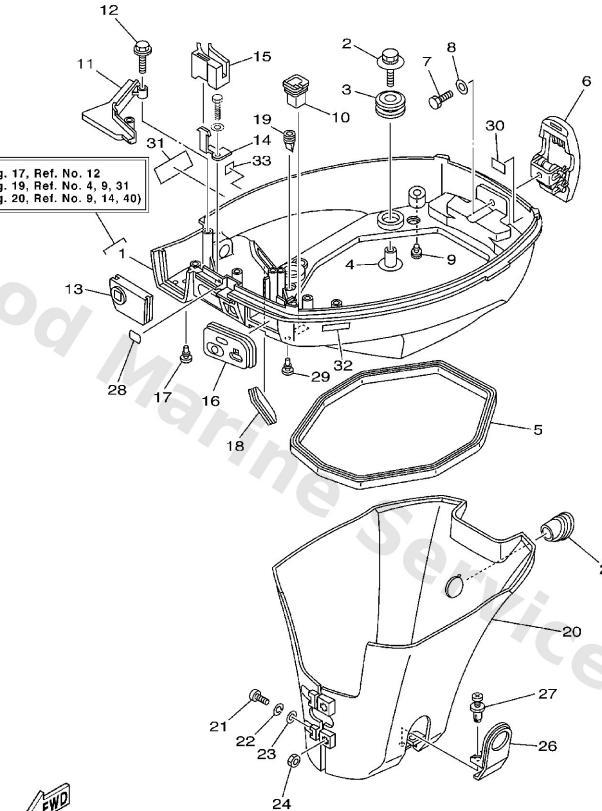
Bottom Cowling



D3

Ref	Part	
15	68T-26367-00 Protector	Buy now
16	68T-42724-20 Grommet	Buy now
17	90480-06M19 Grommet (6e3)	Buy now
18	69G-42726-10 Grommet	Buy now
18	6H4-42726-00 Grommet	Buy now
19	65W-42717-00 Rubber, seal 2	Buy now
20	68T-42741-00 Apron	Buy now
21	97880-06030 Screw, pan head(6e0)	Buy now
22	92990-06100 Washer(6a1)	Buy now
23	92990-06600 Washer, plain (646)	Buy now
24	95380-06600 Nut(661)	Buy now
25	68T-42717-00 Rubber, seal 2	Buy now
26	68T-42771-00 Apron	Buy now
27	90338-06M20 Plug	Buy now
28	65W-84342-00 Seat, emblem	Buy now

Bottom Cowling

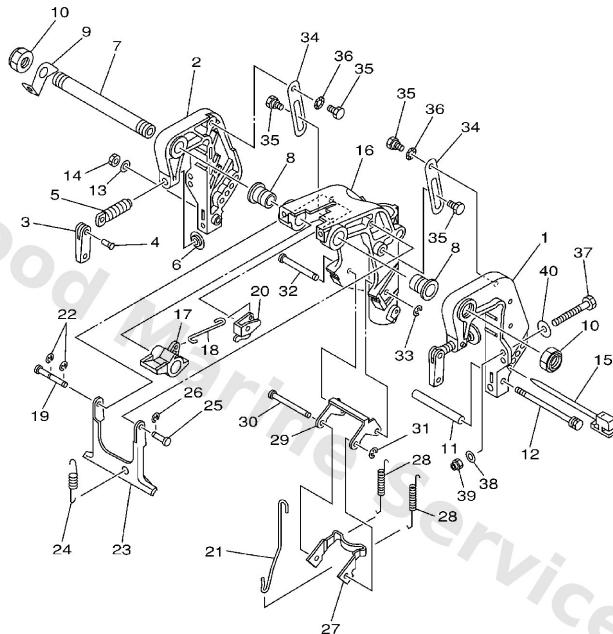


69G2300-2170

D3

Ref	Part	
30	6H8-42791-10 Mark 1	Buy now
31	62Y-13444-50 Mark	Buy now
32	6E3-8257H-00 Plate Mark	Buy now
33	6A1-28176-00 Label Caution	Buy now

Bracket 1

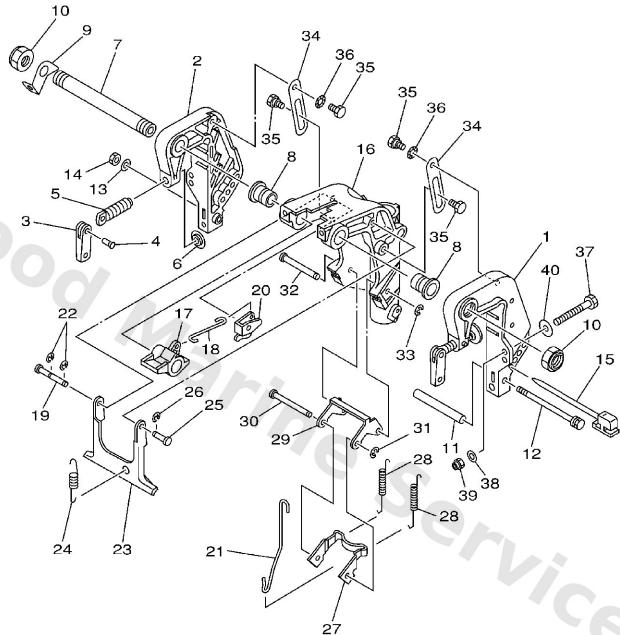


 69G0010-1180

E6

Ref	Part	
1	68T-43111-01-4D Bracket clamp + screw	Buy now
2	68T-43112-01-4D Bracket clamp + screw	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	677-43116-01 Screw, transom clamp.	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	63V-43131-10 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	90386-22MA4 Bush	Buy now
9	66R-43113-00 Plate, clamp bracket	Buy now
10	90185-22043 Nut, self-locking	Buy now
11	90387-06M13 Collar(6h6)	Buy now
12	90101-06M18 Bolt(6l5)	Buy now
13	92990-06600 Washer, plain (646)	Buy now
14	95380-06700 Nut	Buy now
15	6L2-43160-00 Tilt rod assembly	Buy now

Bracket 1

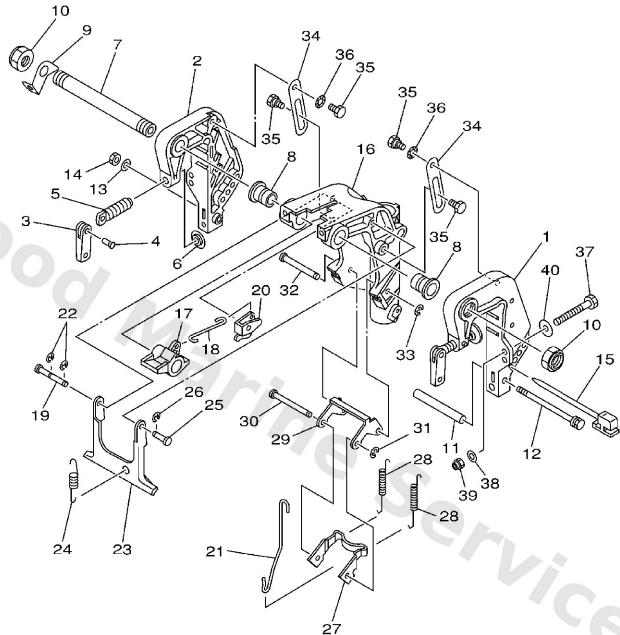


 FWD
69G0010-1180

E6

Ref	Part	
16	68T-43311-10-4D Bracket swivel1	Buy now
17	68T-43631-00 Lever Tilt	Buy now
18	68T-43616-00 Rod Tilt Lock	Buy now
19	68T-43646-00 Shaft, lever	Buy now
20	68T-43641-00 Lever, tilt	Buy now
21	68T-43617-00 Rod, tilt lock	Buy now
22	99080-05600 Circlip(22k)	Buy now
23	68T-43350-00 Receiver assembly	Buy now
24	90506-20005 Spring, tension	Buy now
25	63V-43191-00 Shaft, stopper	Buy now
27	68T-43614-00 Plate, tilt lock	Buy now
28	90506-23003 Spring, Tension	Buy now
29	68T-43615-00 Plate, tilt lock	Buy now
30	68T-43611-00 Shaft, tilt lock	Buy now
31	93430-04M03 Circlip (eu0)	Buy now

Bracket 1

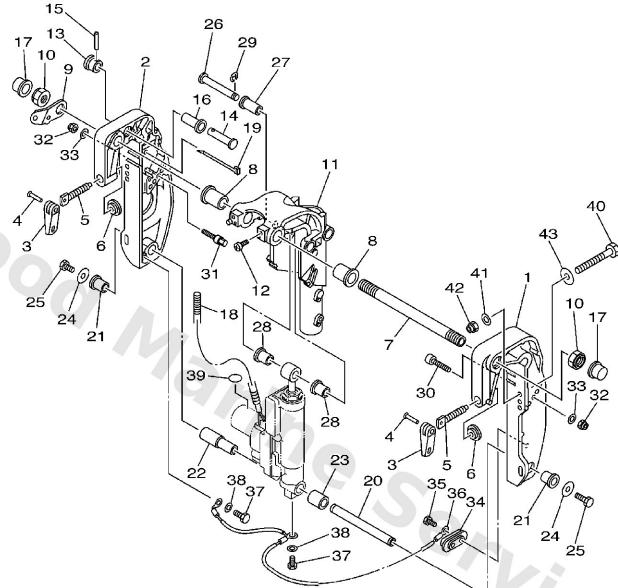


69G0010-1180

E6

Ref	Part	
32	68T-43659-00 Shaft, reverse lock	Buy now
34	68T-43627-00 Stopper	Buy now
35	90109-06M84 Bolt	Buy now
36	90206-10M24 Washer, wave	Buy now
37	90101-08M88 Bolt (6g8)	Buy now
38	92995-08600 Washer, plain (663)	Buy now
39	90185-08057 Nut, nylon (6j8)	Buy now
40	90201-08MA4 Washer, plate (6g8)	Buy now

Bracket 2

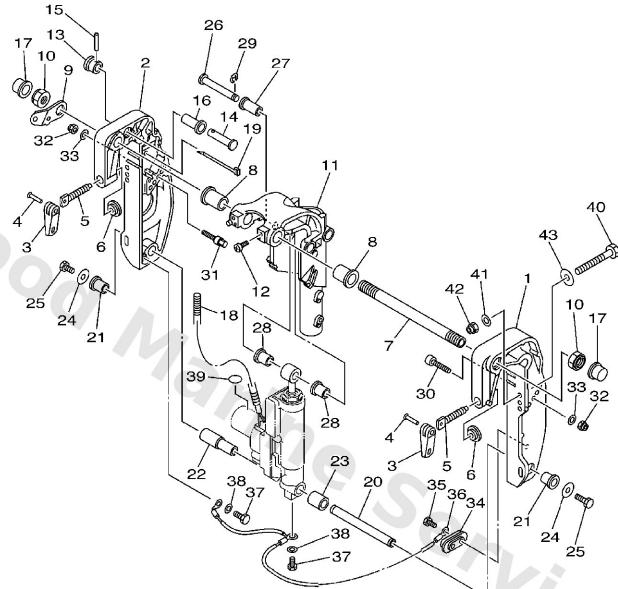


 69G2300-2230

F1

Ref	Part	
1	69A-43111-00-4D Bracket, clamp 1	Buy now
2	69A-43112-00-4D Bracket, clamp 2	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	6E7-43116-00 Screw, transom clamp	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	69A-43131-00 Bolt, clamp bracket	Buy now
8	90386-22MA4 Bush	Buy now
9	69A-43113-00 Plate, clamp bracket	Buy now
10	90185-22043 Nut, self-locking	Buy now
11	69G-43311-10-4D Bracket, swivel 1	Buy now
12	97885-08010 Rivet	Buy now
13	65W-43192-00 Knob, stopper	Buy now
14	65W-43191-00 Shaft, stopper	Buy now
15	91690-30018 926-51502-00 pin, spring (700)	Buy now

Bracket 2

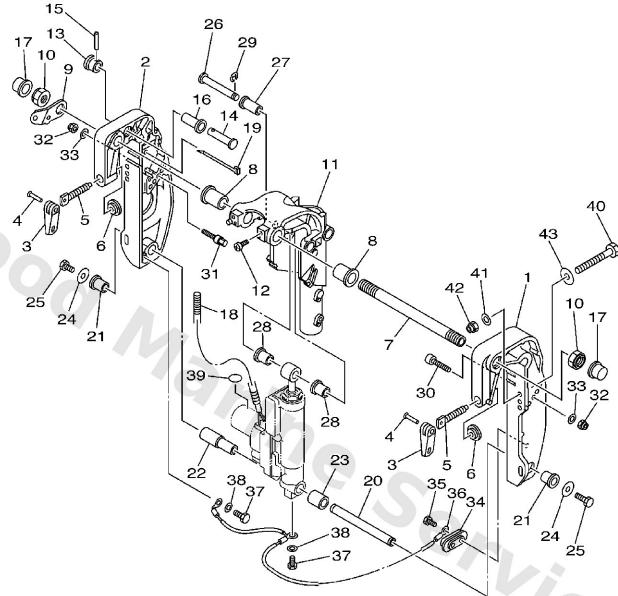



69G2300-2230

F1

Ref	Part	
16	90386-14MA1 Bush	Buy now
17	6G5-43145-01 Cap, clamp bracket	Buy now
18	90447-10001 Hose, with spring	Buy now
19	90465-13M97 Clamp	Buy now
20	69G-43818-00 Pin, lower shock mount	Buy now
21	90386-16MA7 Bush	Buy now
22	90386-16MA8 Bush	Buy now
23	90387-16M02 Collar	Buy now
24	90201-08M00 Washer, plate(6e0)	Buy now
25	97080-08016 Bolt	Buy now
26	90249-12M36 Pin	Buy now
27	90381-12M10 Bush, solid	Buy now
28	90381-12M11 Bush, solid	Buy now
29	93430-10M00 Circlip	Buy now
30	90110-08M05 Bolt, hexagon socket head	Buy now

Bracket 2

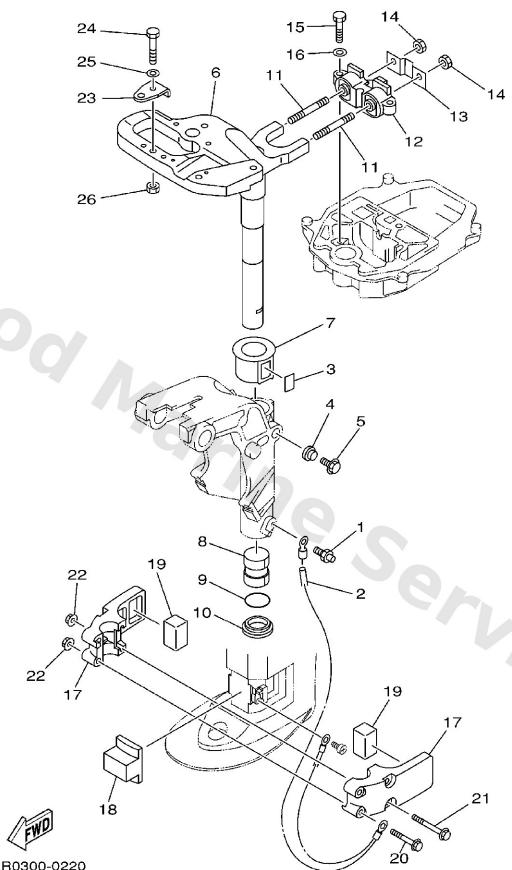



69G2300-2230

F1

Ref	Part	
31	90109-08010 Bolt	Buy now
32	90185-08057 Nut, nylon (6j8)	Buy now
33	92990-08600 Washer, plain (663)	Buy now
34	65W-45251-00 Anode	Buy now
35	90101-06020 Bolt	Buy now
36	63V-82127-00 Wire, lead 2	Buy now
37	97095-06010 Bolt	Buy now
38	92995-06600 Washer, plain (646)	Buy now
39	69A-43155-00 Mark 1	Buy now
40	90101-08M88 Bolt (6g8)	Buy now
41	92995-08600 Washer, plain (663)	Buy now
43	90201-08MA4 Washer, plate (6g8)	Buy now

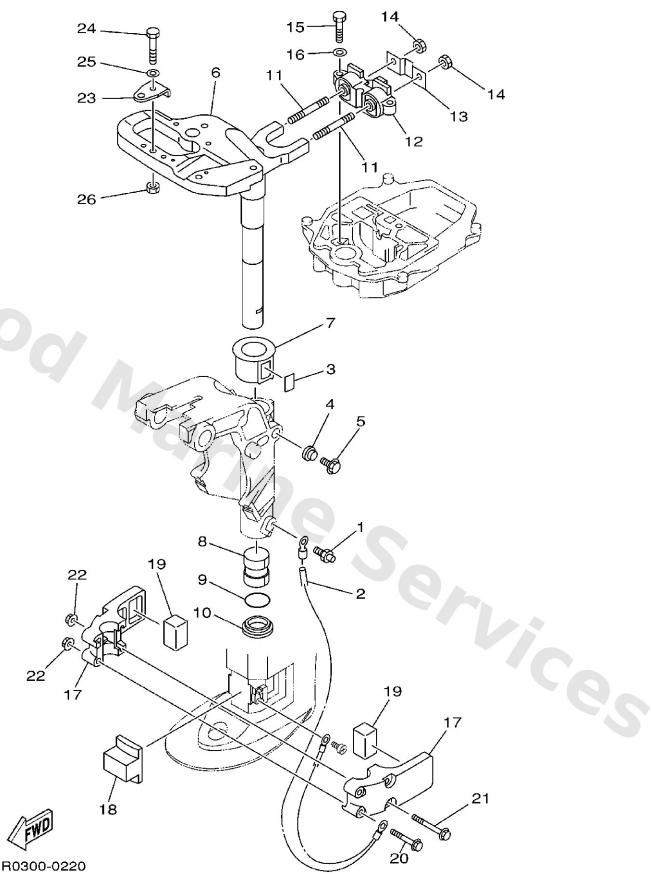
Bracket 3



F3

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	68T-82127-00 Wire, lead 2	Buy now
3	63V-42528-00 Plate, friction	Buy now
4	689-43373-01 Seal, damper	Buy now
5	90105-06M07 Bolt (689)	Buy now
6	68T-42511-11-4D Bracket, steering	Buy now
7	63V-42537-00 Bushing, pivot shaft	Buy now
8	90386-30048 Bush	Buy now
9	93210-29M94 O-ring(6h1)	Buy now
10	90386-30M60 Bush(6j8)	Buy now
11	90116-08M54 Bolt, stud(63v)	Buy now
12	68T-44517-10-94 Mount rubber	Buy now
13	68T-44526-00 Plate	Buy now
14	95380-08600 Nut (661)	Buy now
15	97075-06025 Bolt	Buy now

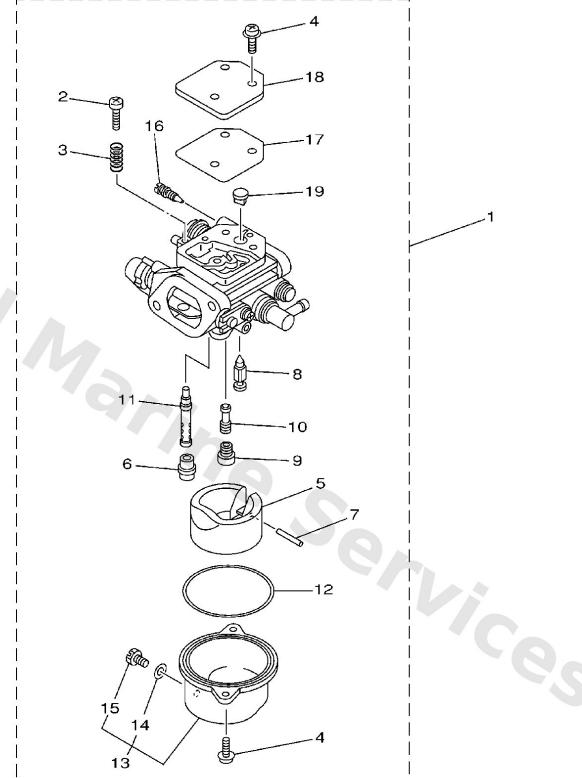
Bracket 3



F3

Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	68T-44551-00-4D Housing, lower mount rubber 1	Buy now
18	68T-44557-00 Mount Damper Lower Front	Buy now
19	682-44555-00 Mount damper, lower side	Buy now
20	90119-06012 Bolt, with washer	Buy now
21	90119-06013 Bolt, with washer	Buy now
22	90179-06M28 Nut(63v)	Buy now
23	63V-48511-01 Hook, steering	Buy now
24	97075-08035 Bolt(70w)	Buy now
25	92995-08600 Washer, plain (663)	Buy now
26	90185-08057 Nut, nylon (6j8)	Buy now

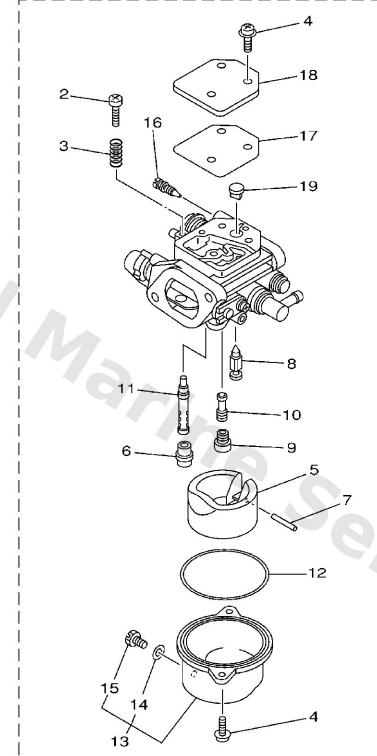
Carburetor



B3

Ref	Part	
1	68T-14301-00 Carburetor & accel link 68t00	Buy now
1	68T-14301-20 Carburetor & accel link 68t20 FOR SAV	Buy now
1	68T-14301-30 Carburetor assembly 1	Buy now
1	68T-14301-50 Carburetor & accel link 68t50 FOR SAV	Buy now
2	6E5-14321-00 Screw, throttle	Buy now
3	6J8-14334-00 Spring, throttle	Buy now
4	97980-04112 Screw, pan head (686)	Buy now
5	68T-14385-00 Float	Buy now
6	67D-14966-00 Rubber cap	Buy now
7	67D-14386-00 Pin, float	Buy now
8	68T-14546-00 Valve, needle	Buy now
9	68T-1492E-37 Jet, main (#74)	Buy now
10	68T-1492F-1K Jet, air slow (#39)	Buy now
11	68T-1492A-00 Nozzle, main	Buy now
12	67D-14984-00 Gasket, float chamber	Buy now

Carburetor

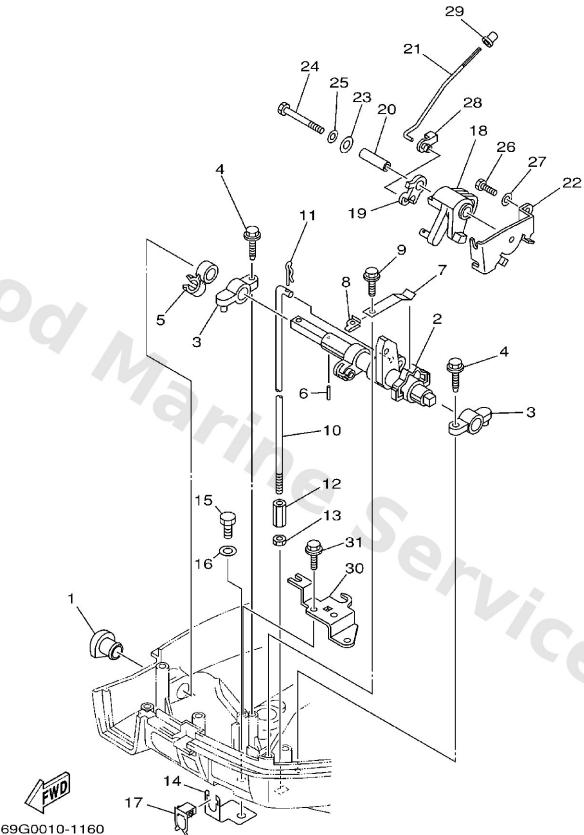


68R0010-0070

B3

Ref	Part	
13	68T-14981-00 Body, float chamber	Buy now
14	6J8-14959-00 Gasket, drin screw	Buy now
15	66T-14991-00 Plug, drain	Buy now
16	67D-14323-00 Screw, air adjusting	Buy now
16	68T-14323-20 Screw Air Adjusting FOR SAV	Buy now
17	67D-14536-00 Gasket	Buy now
18	67D-14527-00 Plate	Buy now
19	68T-14126-00 Plug	Buy now

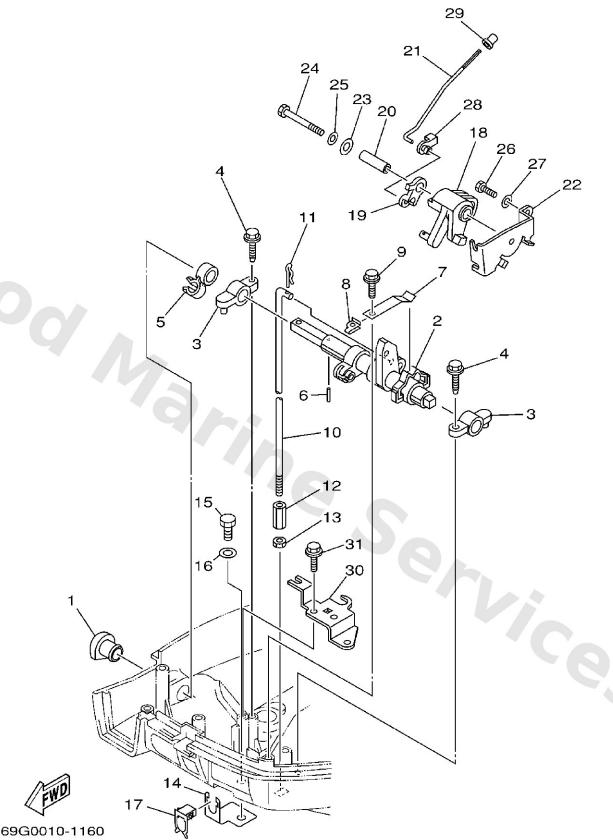
Control 1



E1

Ref	Part	
1	68T-42726-00 Grommet	Buy now
2	68T-44121-01 Lever, shift rod	Buy now
3	6G1-41662-01-94 Bracket	Buy now
4	90109-06M81 Bolt	Buy now
5	90464-10M60 Clamp	Buy now
6	91690-30014 Pin, spring (647)	Buy now
7	65W-44116-00 Spring	Buy now
8	66R-44117-00 Bracket	Buy now
9	90109-06M86 Bolt	Buy now
10	68T-44143-10 Rod, shift 1	Buy now
11	90468-18001 Clip	Buy now
12	90170-06015 Connector, shift rod	Buy now
13	95380-06700 Nut	Buy now
14	68T-48538-00 Clamp, cable 1	Buy now
15	97095-06012 Bolt(gh1)	Buy now

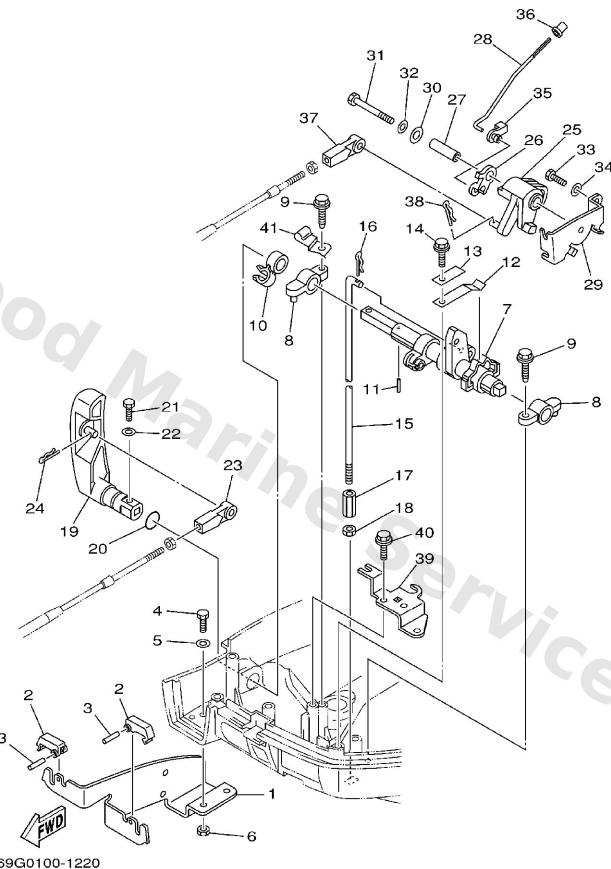
Control 1



Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	63D-48538-00 Clamp, cable 1	Buy now
18	68T-41638-00 Pulley	Buy now
19	68T-41283-00 Lever, free accel.	Buy now
20	90387-06M59 Collar (6h3)	Buy now
21	68T-41211-00 Link, accel.	Buy now
22	68T-14497-00 Stay, throttle wire	Buy now
23	90201-06M62 Washer, plate (6e5)	Buy now
24	97095-06045 Bolt, hexagon	Buy now
28	661-41262-02 Joint, choke lever	Buy now
29	647-14395-60 Cap, over flow pipe	Buy now
30	68T-15774-10 Stay 4	Buy now

E1

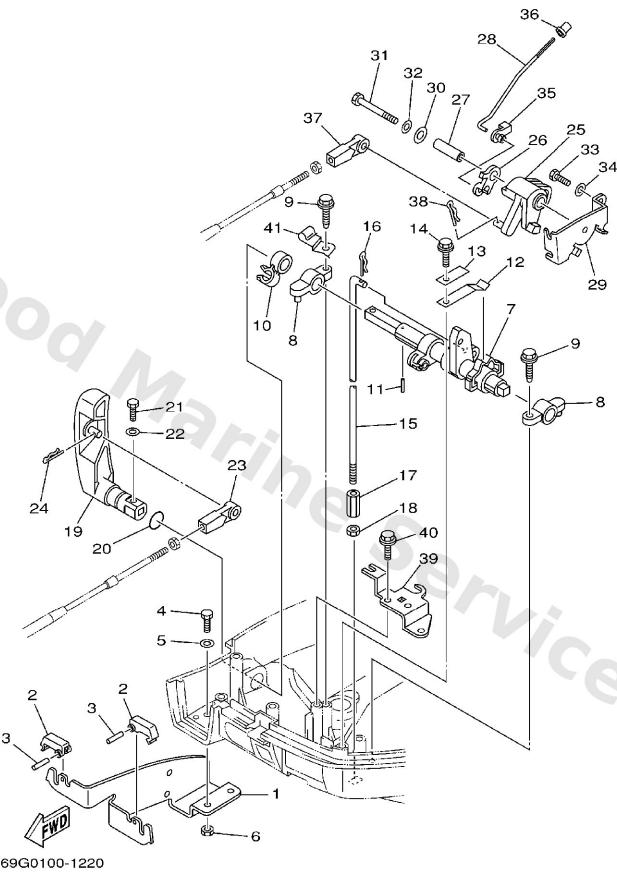
Control 2



E3

Ref	Part	
1	68T-48531-00 Bracket, remote control 1	Buy now
2	682-48538-50 Clamp, cable	Buy now
3	91690-30012 Pin, spring	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	95380-06600 Nut(661)	Buy now
7	68T-44121-01 Lever, shift rod	Buy now
8	6G1-41662-01-94 Bracket	Buy now
9	90109-06M81 Bolt	Buy now
10	90464-10M60 Clamp	Buy now
11	91690-30014 Pin, spring (647)	Buy now
12	65W-44116-00 Spring	Buy now
13	66R-44114-00 Stopper	Buy now
14	90109-06M86 Bolt	Buy now
15	68T-44143-10 Rod, shift 1	Buy now

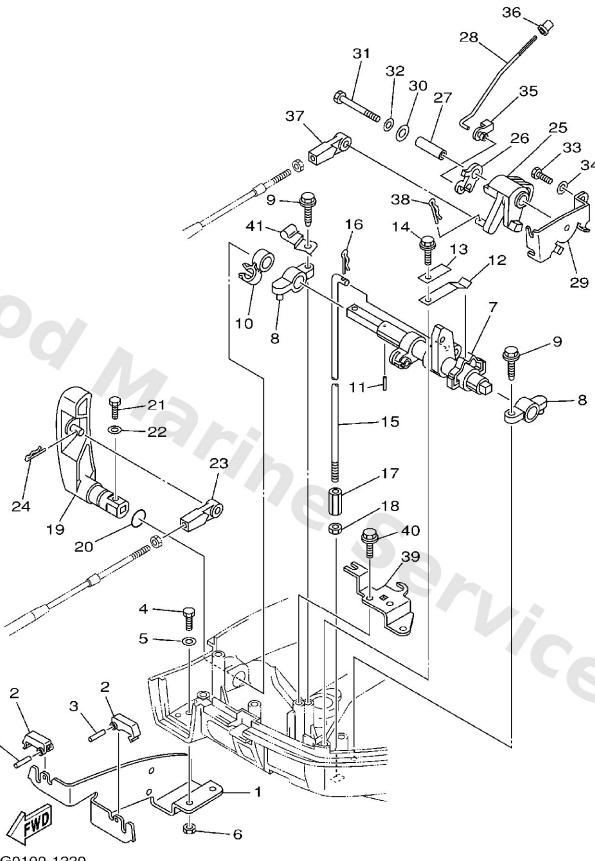
Control 2



E3

Ref	Part	
16	90468-18001 Clip	Buy now
17	90170-06015 Connector, shift rod	Buy now
18	95380-06700 Nut	Buy now
19	68T-44111-10 Handle, gear shift	Buy now
20	93210-12327 O-ring(3ld)	Buy now
21	97095-05016 Bolt(6a1)	Buy now
22	92995-05600 Washer, plain (646)	Buy now
23	663-48344-00 Cable end, remote control	Buy now
24	90468-18008 Clip 620436610000	Buy now
25	68T-41638-00 Pulley	Buy now
26	68T-41283-00 Lever, free accel.	Buy now
27	90387-06M59 Collar (6h3)	Buy now
28	68T-41211-00 Link, accel.	Buy now
29	68T-14497-00 Stay, throttle wire	Buy now
30	90201-06M62 Washer, plate (6e5)	Buy now

Control 2

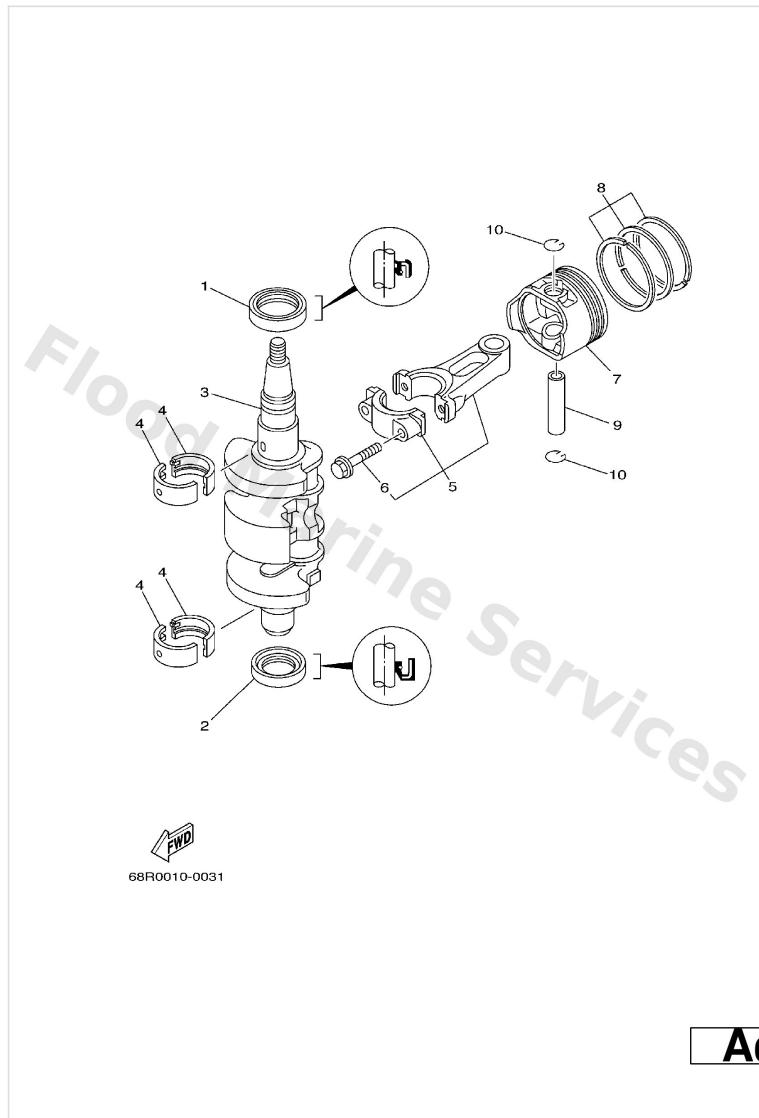


69G0100-1220

Ref	Part	
31	97095-06045 Bolt, hexagon	Buy now
35	661-41262-02 Joint, choke lever	Buy now
36	647-14395-60 Cap,over flow pipe	Buy now
39	68T-15774-10 Stay 4	Buy now
41	90465-08027 Clamp	Buy now

E3

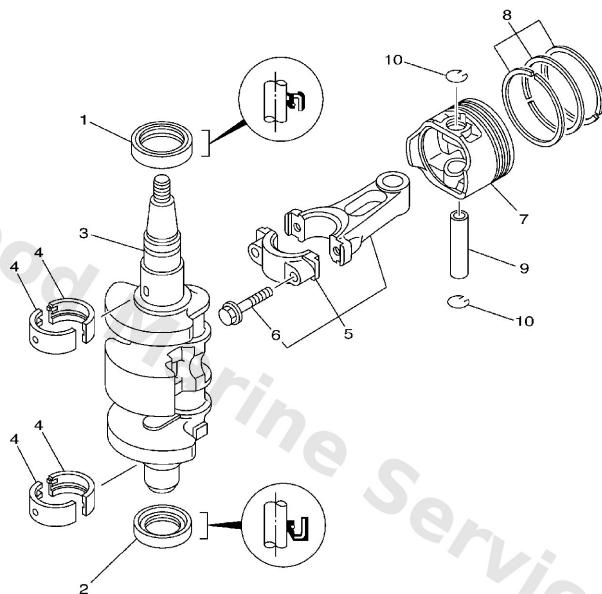
Crankshaft. Piston



Ref	Part	
1	93102-30M22 Oil seal (6g8)	Buy now
2	93101-25M69 Oil seal	Buy now
3	68T-11411-00 Crankshaft	Buy now
4	68T-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	68T-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	68T-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	68T-11650-00 Connecting rod kit	Buy now
6	67D-11654-00 Bolt, connecting rod	Buy now
7	68T-11631-00-96 Piston (std)	Buy now
7	68T-11635-00 Piston (0.25mm o/s) AP	Buy now
7	68T-11636-00 Piston (0.50mm o/s) AP	Buy now
8	68T-11603-01 Piston ring set (std)	Buy now
8	68T-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
8	68T-11605-01 Piston ring set (0.50mm o/s) AP	Buy now
9	68T-11633-00 Pin, piston	Buy now

Crankshaft. Piston

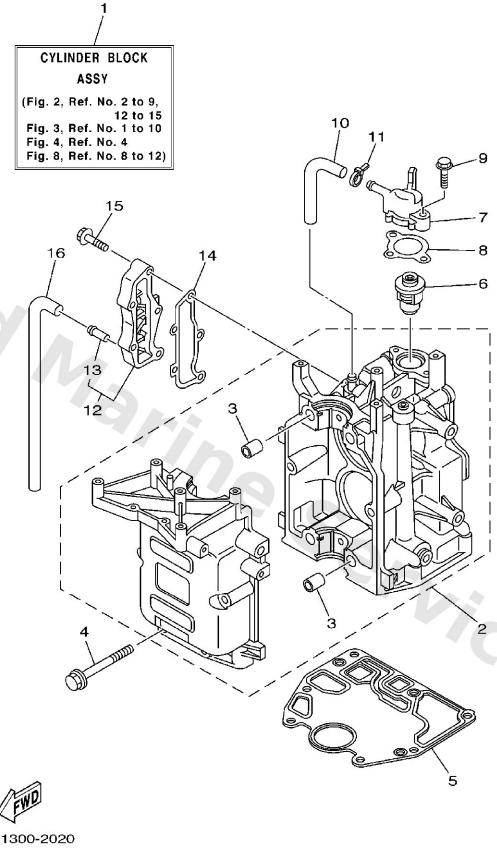
Ref	Part	
10	93450-15023 Circlip 131116340000	Buy now



 68R0010-0031

A6

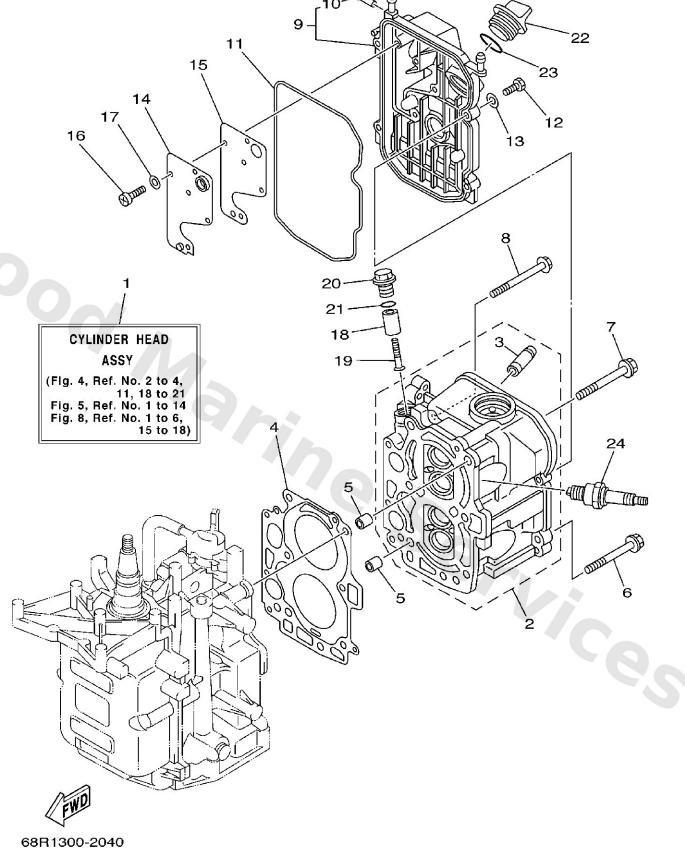
Cylinder. Crankcase 1



Ref	Part	
3	99530-12016 Pin, dowel	Buy now
4	90119-08M29 Bolt, with washer	Buy now
5	68T-11351-00 Gasket, cylinder	Buy now
6	66M-12411-00 Thermostat	Buy now
8	6G8-12414-A0 Gasket, cover	Buy now
9	90119-06MA2 Bolt, with washer	Buy now
10	68T-12481-00 Pipe 1	Buy now
11	90465-11M10 Clamp	Buy now
13	6E9-24378-00 Pipe, Joint 4	Buy now
14	68T-41114-A0 Gasket, exhaust outer cover	Buy now
15	90119-06MA3 Bolt, with washer	Buy now
16	68T-12482-00 Pipe 2	Buy now

A5

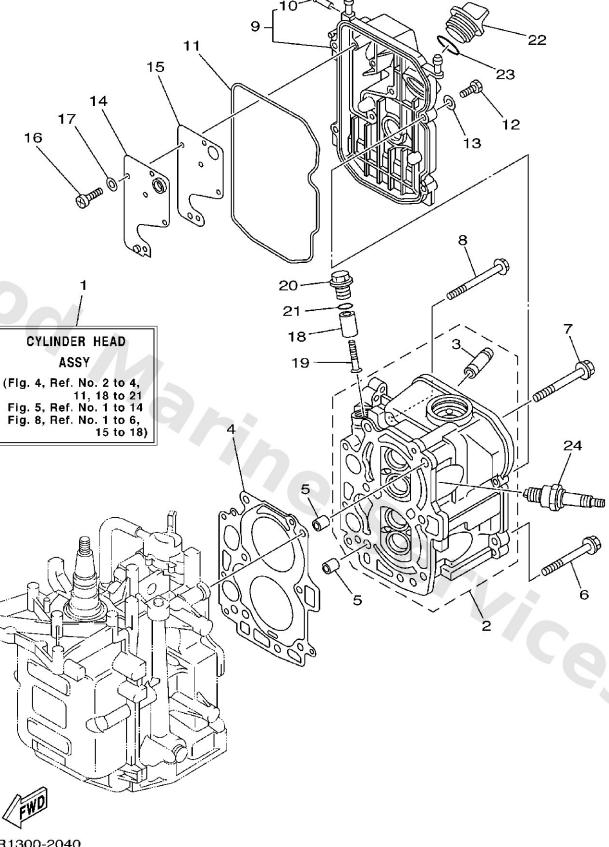
Cylinder. Crankcase 2



A7

Ref	Part	
3	67D-11133-10 Guide, valve 1	Buy now
4	68T-11181-00 Gasket, cylinder head 1	Buy now
5	99510-10114 Pin, dowel(3vd)	Buy now
6	90105-08M36 Bolt (6g8)	Buy now
7	90105-08M78 Bolt, washer based	Buy now
8	90119-06049 Bolt, with washer	Buy now
10	650-24378-00 Pipe, joint 2	Buy now
11	68T-11356-00 Seal, cylinder 2	Buy now
12	97095-06020 Bolt(7u8)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	68T-11168-00 Cover, breather	Buy now
15	68T-11169-A0 Gasket, breather cover	Buy now
16	98507-04010 Screw, pan head(6g8)	Buy now
17	92907-04600 Washer(jf2)	Buy now
18	68T-11325-00 Anode	Buy now

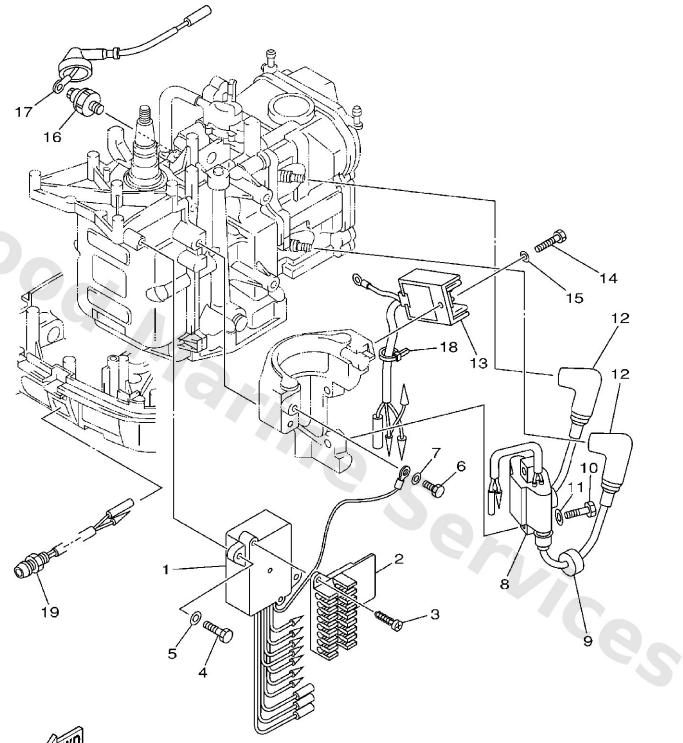
Cylinder. Crankcase 2



Ref	Part	
19	90151-05M05 Screw, countersunk	Buy now
20	6G8-11197-01 Plug, blind	Buy now
21	93210-13M63 O-ring (6g8)	Buy now
22	6G8-15363-00 Plug, oil	Buy now
23	93210-24M79 O-ring	Buy now
24	94702-00274 Plug, spark (br6hs-10)	Buy now

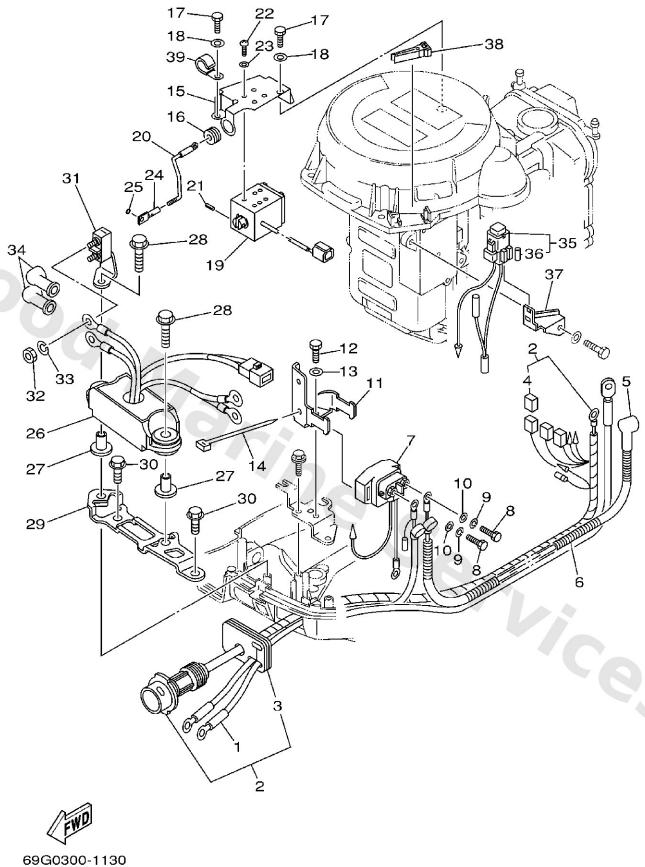
A7

Electrical 1



C3

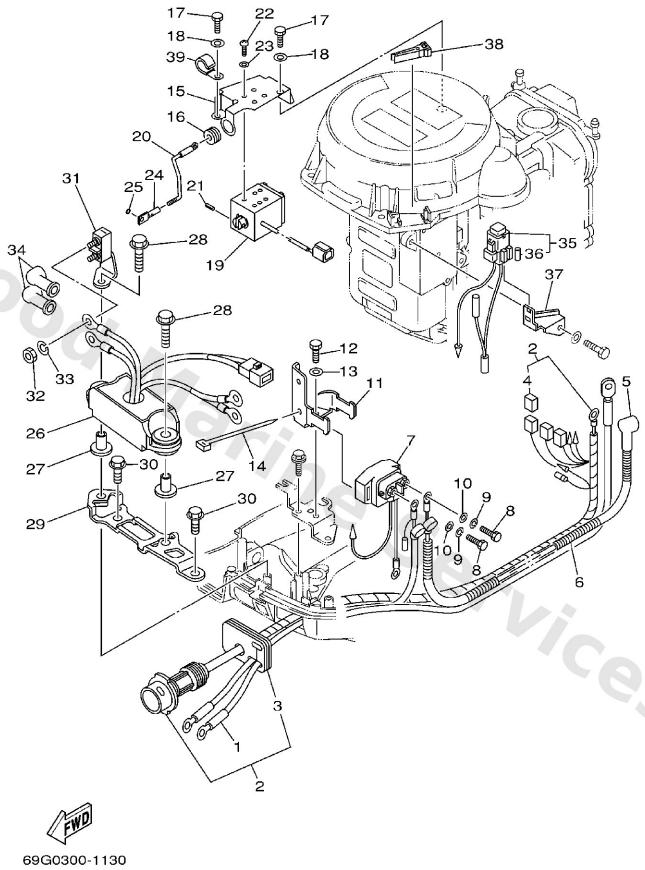
Ref	Part	
1	68T-85540-00 C.d.i. unit assembly	Buy now
2	68T-82522-00 Clamp, coupler	Buy now
3	97780-40512 Screw, pan head tapping	Buy now
4	97095-06020 Bolt(7u8)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	97095-06012 Bolt(gh1)	Buy now
8	680-85570-00 Ignition coil assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	97095-06025 Bolt	Buy now
12	6E3-82370-21 Plug cap assembly	Buy now
13	68T-81960-00 Rectifier & regulator assembly	Buy now
16	67F-82504-00 Oil pressure switch assembly	Buy now
17	68T-82127-10 Wire, lead 2	Buy now
18	90465-11M10 Clamp	Buy now
19	68T-85410-00 Emergency signal light assembly	Buy now



C4

Ref	Part	
1	69G-82105-00 Battery cable (l: 3.0m)	Buy now
2	69G-82590-10 Wire harness assembly	Buy now
3	68T-42724-40 Grommet	Buy now
4	6N6-82582-00 Cover, wire harness	Buy now
5	6G8-82117-00 Wire, lead	Buy now
6	90446-10M86 Hose	Buy now
7	68T-81940-00 Starter relay assembly	Buy now
8	97095-06010 Bolt	Buy now
9	92995-06100 Washer(6a1)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	68T-81945-00 Plate, switch fitting	Buy now
12	97095-06012 Bolt(gh1)	Buy now
14	90465-13M11 Clamp (6e5)	Buy now
15	68T-86112-00 Stay, solenoid	Buy now
16	90480-13018 Grommet (462)	Buy now

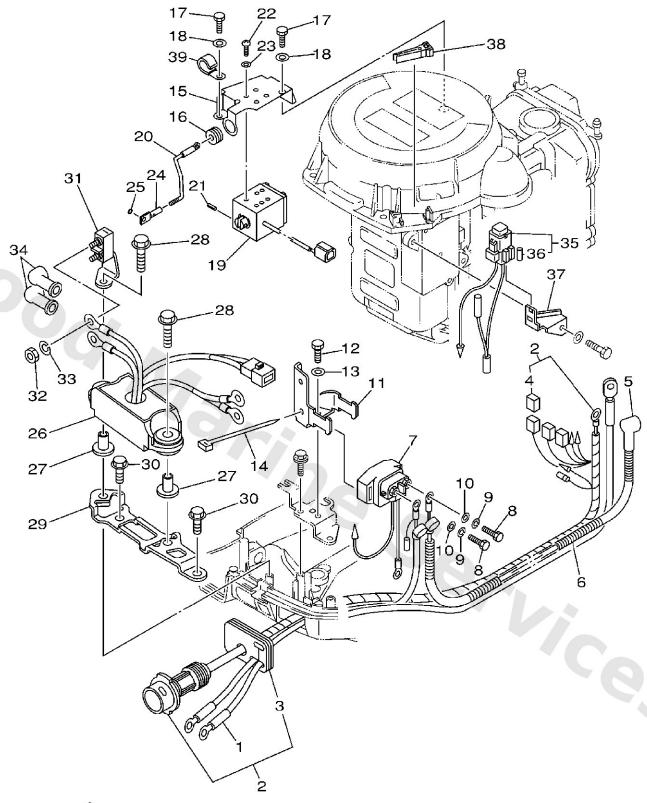
Electrical 2



C4

Ref	Part	
19	68T-86111-00 Coil, solenoid	Buy now
20	68T-41237-00 Joint, link	Buy now
21	91690-30010 Pin, spring (663)	Buy now
22	97880-04008 Screw, pan head (713)	Buy now
23	92990-04600 Washer, plain (646)	Buy now
24	68T-86117-00 Hook, wire pull	Buy now
25	93210-03261 O-ring (663)	Buy now
26	69G-81950-00 Relay assembly	Buy now
27	90387-06M03 Collar (676)	Buy now
28	90119-06M56 Bolt, with washer	Buy now
29	69G-81948-00 Bracket	Buy now
30	90109-06M80 Bolt	Buy now
31	69G-81925-00 Terminal	Buy now
32	90170-06M30 Nut(62x)	Buy now
33	90204-06M00 Washer, spring(62x)	Buy now

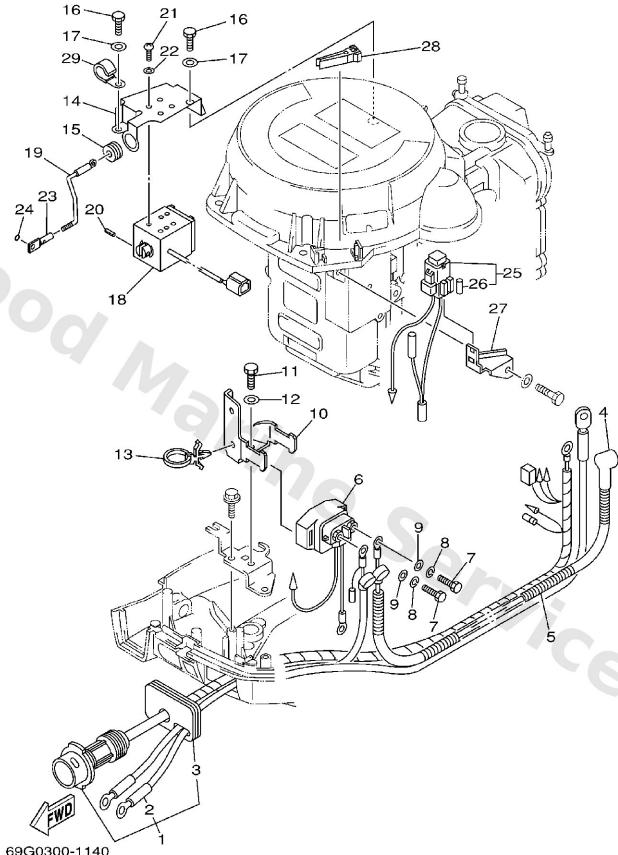
Electrical 2



69G0300-1130

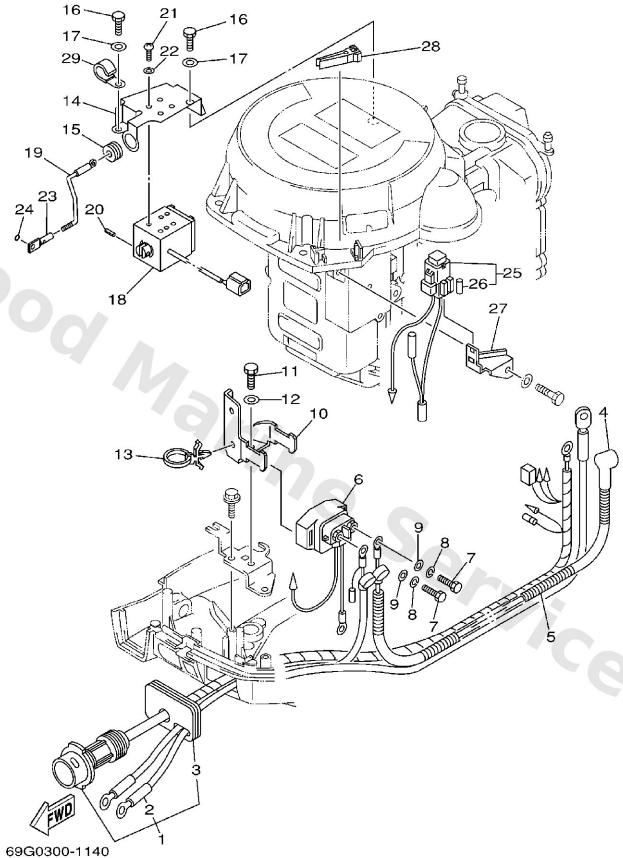
Ref	Part	
34	6G5-82119-00 Cover, lead wire	Buy now
35	68T-82150-00 Fuse holder assembly	Buy now
36	66V-82151-00 Fuse (10a)	Buy now
37	68T-82171-00 Stay, fuse box	Buy now
38	67F-2812A-00 Puller, fuse	Buy now
39	90465-08M83 Clamp	Buy now

C4



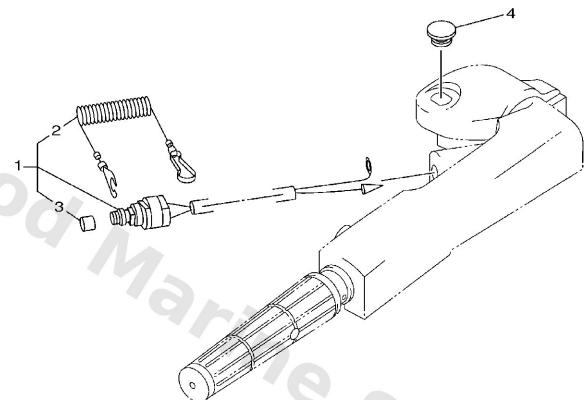
C6

Ref	Part	
1	69G-82580-00 Wire harness assembly 2	Buy now
2	69G-82105-00 Battery cable (l: 3.0m)	Buy now
3	68T-42724-40 Grommet	Buy now
4	6G8-82117-00 Wire, lead	Buy now
5	90446-10M86 Hose	Buy now
6	68T-81940-00 Starter relay assembly	Buy now
7	97095-06010 Bolt	Buy now
8	92995-06100 Washer(6a1)	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	68T-81945-00 Plate, switch fitting	Buy now
11	97095-06012 Bolt(gh1)	Buy now
13	90465-12M56 Clamp(62t)	Buy now
14	68T-86112-00 Stay, solenoid	Buy now
15	90480-13018 Grommet (462)	Buy now
18	68T-86111-00 Coil, solenoid	Buy now



Ref	Part	
19	68T-41237-00 Joint, link	Buy now
20	91690-30010 Pin, spring (663)	Buy now
21	97880-04008 Screw, pan head (713)	Buy now
22	92990-04600 Washer, plain (646)	Buy now
23	68T-86117-00 Hook, wire pull	Buy now
24	93210-03261 O-ring (663)	Buy now
25	68T-82150-00 Fuse holder assembly	Buy now
26	66V-82151-00 Fuse (10a)	Buy now
27	68T-82171-00 Stay, fuse box	Buy now
28	67F-2812A-00 Puller, fuse	Buy now
29	90465-08M83 Clamp	Buy now

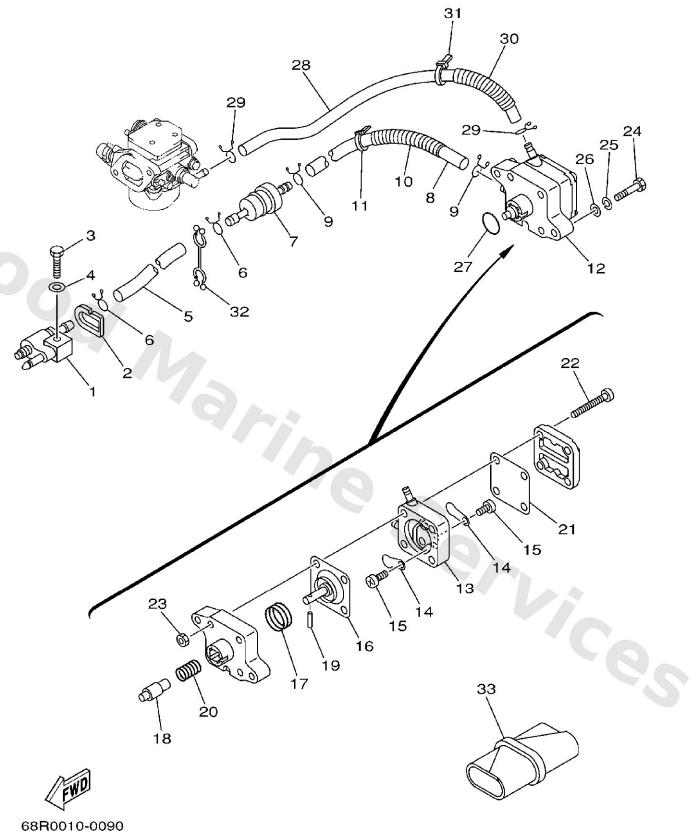
C6



 68R0100-0130

D1

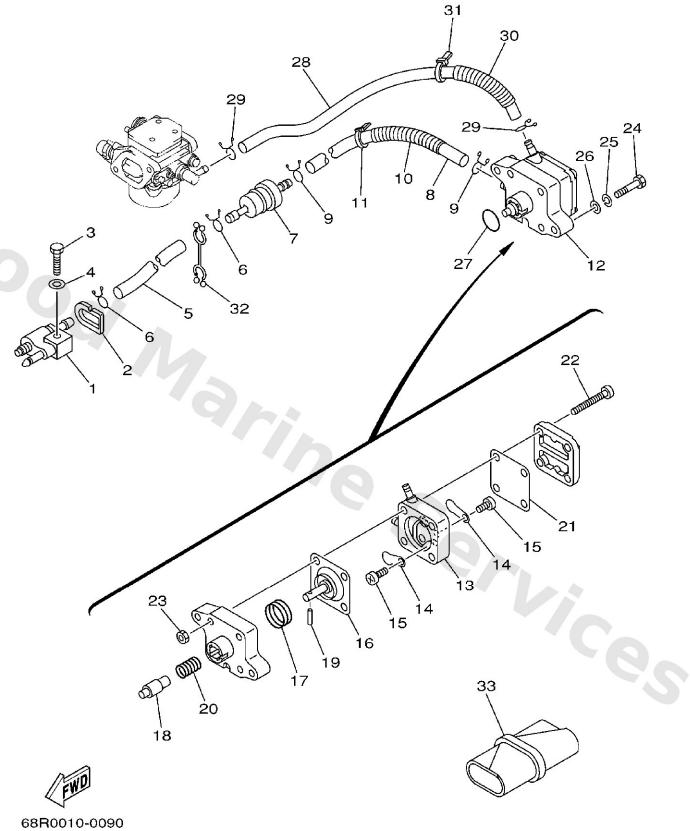
Ref	Part	
1	65W-82575-01 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now
4	6G1-42725-00 Grommet	Buy now



68R0010-0090

B5

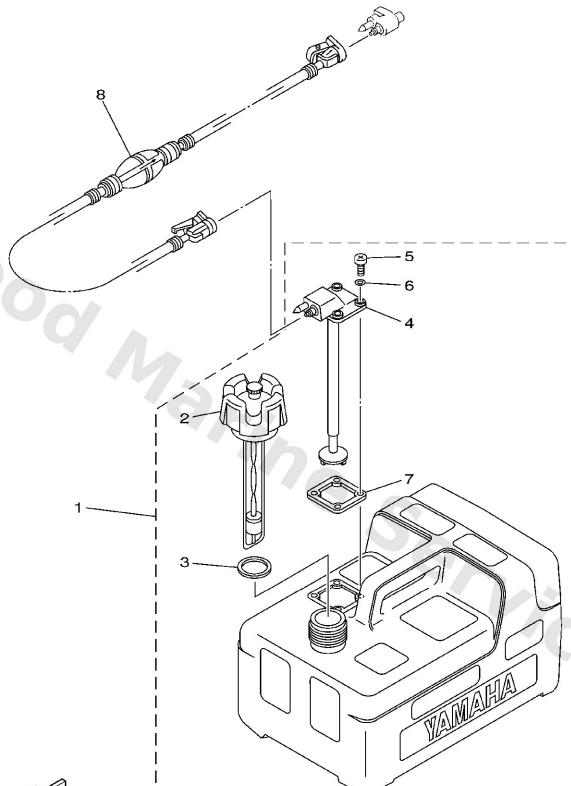
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	61N-24329-00 Seal	Buy now
3	97095-06025 Bolt	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90445-10M18 Hose (l400)	Buy now
6	90467-09M09 Clip(6k8)	Buy now
7	68T-24251-00 Strainer 1	Buy now
8	90445-10M50 Hose (l400)	Buy now
10	90446-14M66 Hose(64x)	Buy now
11	90465-11M10 Clamp	Buy now
12	68T-24410-00 Fuel pump assembly	Buy now
13	66M-24413-01 Body 2	Buy now
14	6A0-24421-01 Valve, check	Buy now
15	6E7-14325-00 Screw, pan head	Buy now
16	66M-24411-00 Diaphragm	Buy now



Ref	Part	
17	66M-24423-00 Spring, diaphragm	Buy now
18	66M-13131-00 Plunger	Buy now
19	66M-24374-00 Pin	Buy now
20	66M-24454-00 Spring	Buy now
21	66M-24471-00 Diaphragm	Buy now
22	66M-24444-00 Screw	Buy now
23	95380-05600 Nut, hexagon (663)	Buy now
24	97095-06030 Bolt(jf7)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	93210-20M65 O-ring	Buy now
28	90445-10016 Hose (l280)	Buy now
32	90464-10M53 Clamp	Buy now
33	68T-28100-00 Tool kit	Buy now

B5

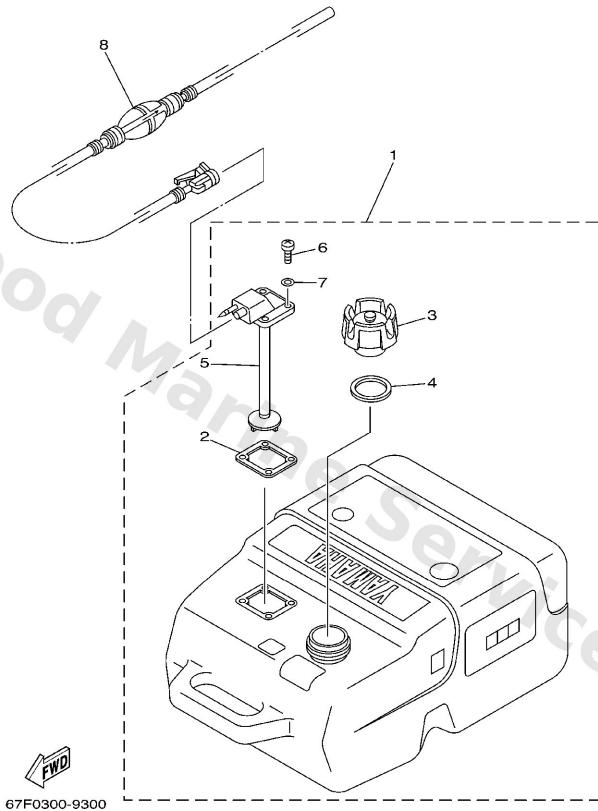
Fuel Tank 1



Ref	Part	
1	6YL-24201-02 Fuel Tank assembly AP	Buy now
2	6YL-24610-00 Cap Assembly	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YL-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

B2

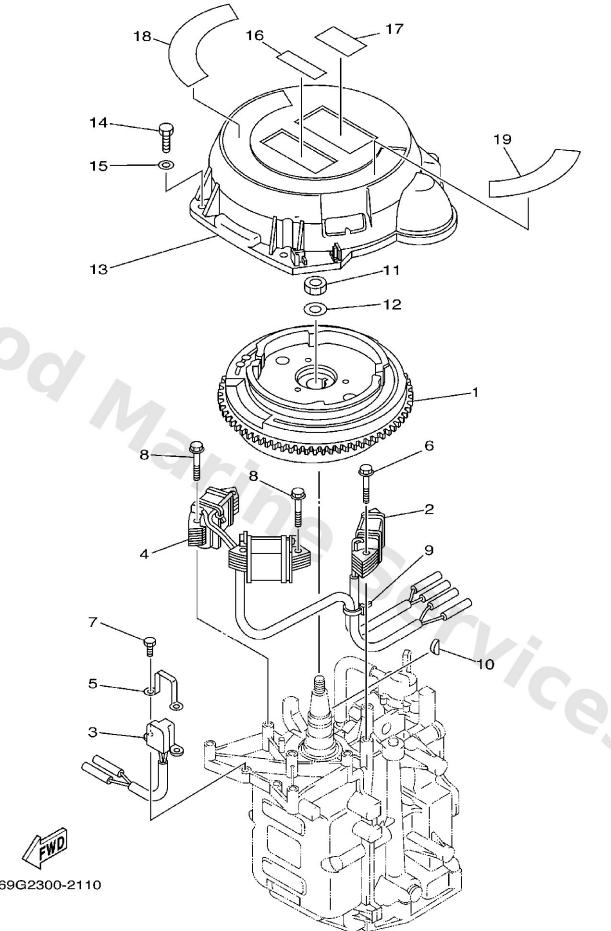
Fuel Tank 2



Ref	Part	
1	6YK-24201-10 Fuel Tank assembly (25L) AP FOR SAV	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-10 Cap assembly WITHOUT INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP FOR SAV	Buy now

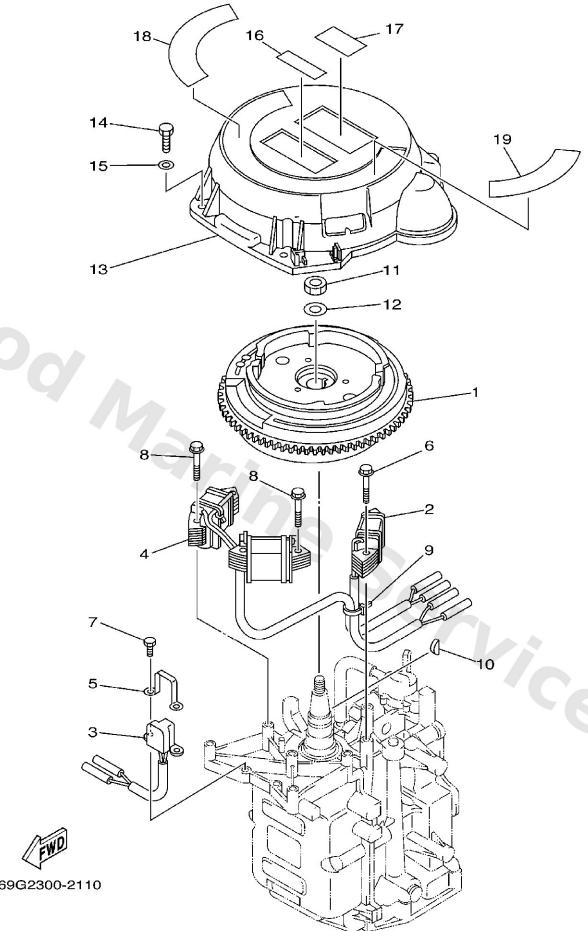
B3

Generator



Ref	Part	
1	68T-85550-11 Rotor assembly	Buy now
2	68T-85520-00 Coil, charge	Buy now
3	68T-85580-01 Coil, pulser	Buy now
4	68T-85533-10 Coil, lighting	Buy now
5	6H2-85582-00 Attachment, pulser	Buy now
6	90119-06014 Bolt, with washer(61b)	Buy now
7	97095-05010 Bolt (682)	Buy now
8	90119-06MA1 Bolt, with washer(63m)	Buy now
9	90465-11M10 Clamp	Buy now
10	90280-04M06 Key, woodruff(6a1)	Buy now
11	90170-12066 Nut, hexagon 6481155500	Buy now
12	90201-12472 Washer, plate (4n0)	Buy now
13	69G-81337-00 Cover, Flywheel	Buy now
14	97095-06020 Bolt(7u8)	Buy now
15	92995-06600 Washer, plain (646)	Buy now

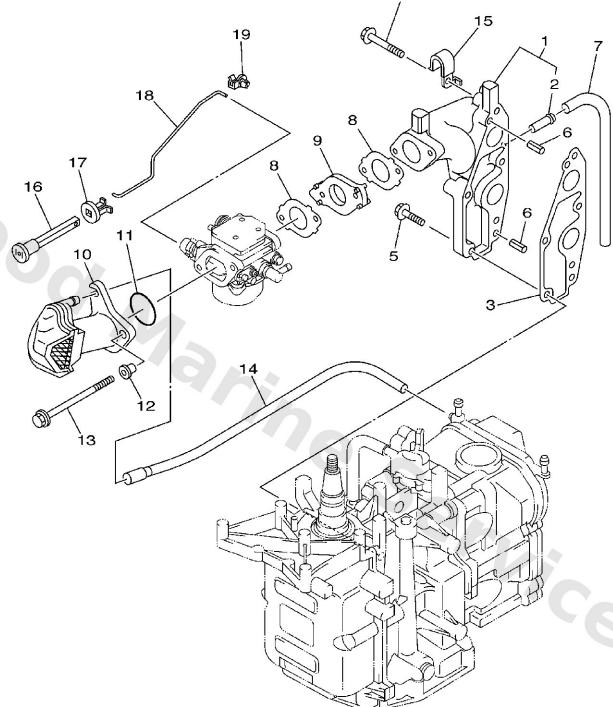
Generator



C2

Ref	Part	
16	6A1-83625-41 Mark 5	Buy now
17	6A1-83625-51 Mark 5	Buy now
18	68T-13437-60 Mark, Caution	Buy now
19	68T-85711-60 Mark, caution	Buy now

Intake

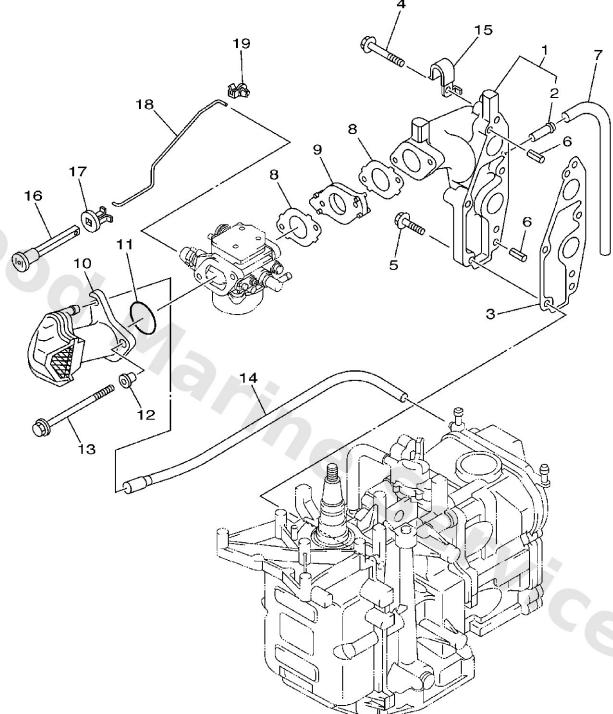


68R1010-2060

B2

Ref	Part	
1	68T-13641-00-1S Manifold 1	Buy now
1	68T-13641-10-1S Manifold 1	Buy now
2	650-24378-00 Pipe, joint 2	Buy now
3	68T-13645-00 Gasket, manifold 1	Buy now
4	90119-06MA5 Bolt, with washer	Buy now
5	90119-06MA3 Bolt, with washer	Buy now
6	91690-50014 Pin, spring (647)	Buy now
7	90445-09074 Hose (I1500)	Buy now
8	68T-13646-A0 Gasket, manifold 2	Buy now
9	68T-14271-00 Insulator	Buy now
10	68T-14440-00 Silencer assembly, intake	Buy now
11	93210-31MJ5 O-ring	Buy now
12	90387-06M70 Collar (6h5)	Buy now
13	97595-06585 Bolt, flange	Buy now
14	68T-12483-00 Pipe 3	Buy now

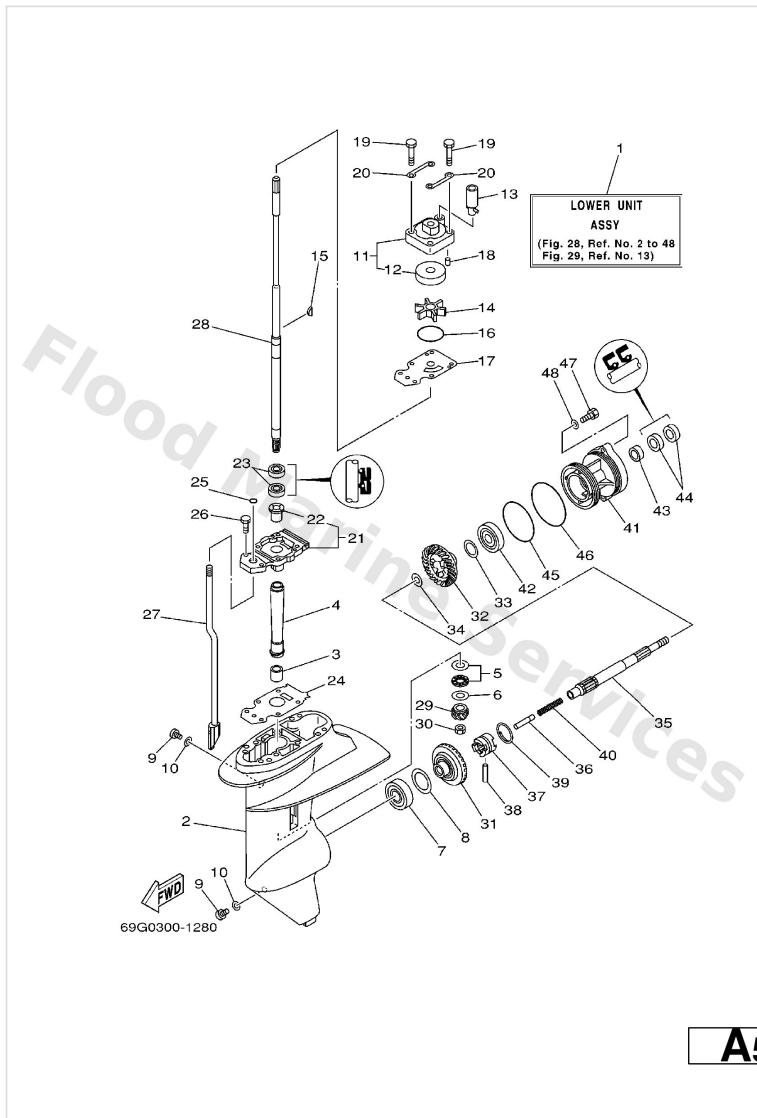
Intake



B2

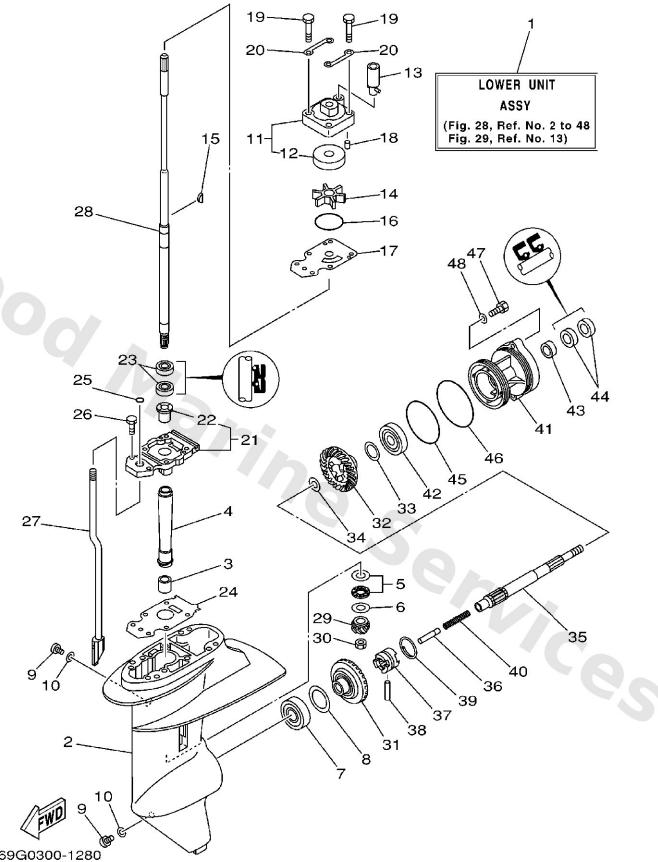
Ref	Part	
15	90465-08M99 Clamp	Buy now
16	6H4-41271-01 Knob, choke	Buy now
17	689-41273-00 Grommet	Buy now
18	68T-41256-00 Rod, choke 1	Buy now
19	6J8-41262-00 Joint, choke lever	Buy now

Lower Casing. Drive 1



Ref	Part	
1	69G-45300-10-4D Lower unit assembly L	Buy now
1	69G-45300-20-4D Lower unit assembly X	Buy now
2	66R-45311-01-4D Casing, lower	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	66R-45536-00 Sleeve, drive shaft	Buy now
5	93341-41416 Bearing	Buy now
6	66R-45587-00-13 Shim (t:1.13mm) UR	Buy now
6	66R-45587-00-20 Shim (t:1.2mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
8	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
8	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-00 Water pump housing comp.	Buy now

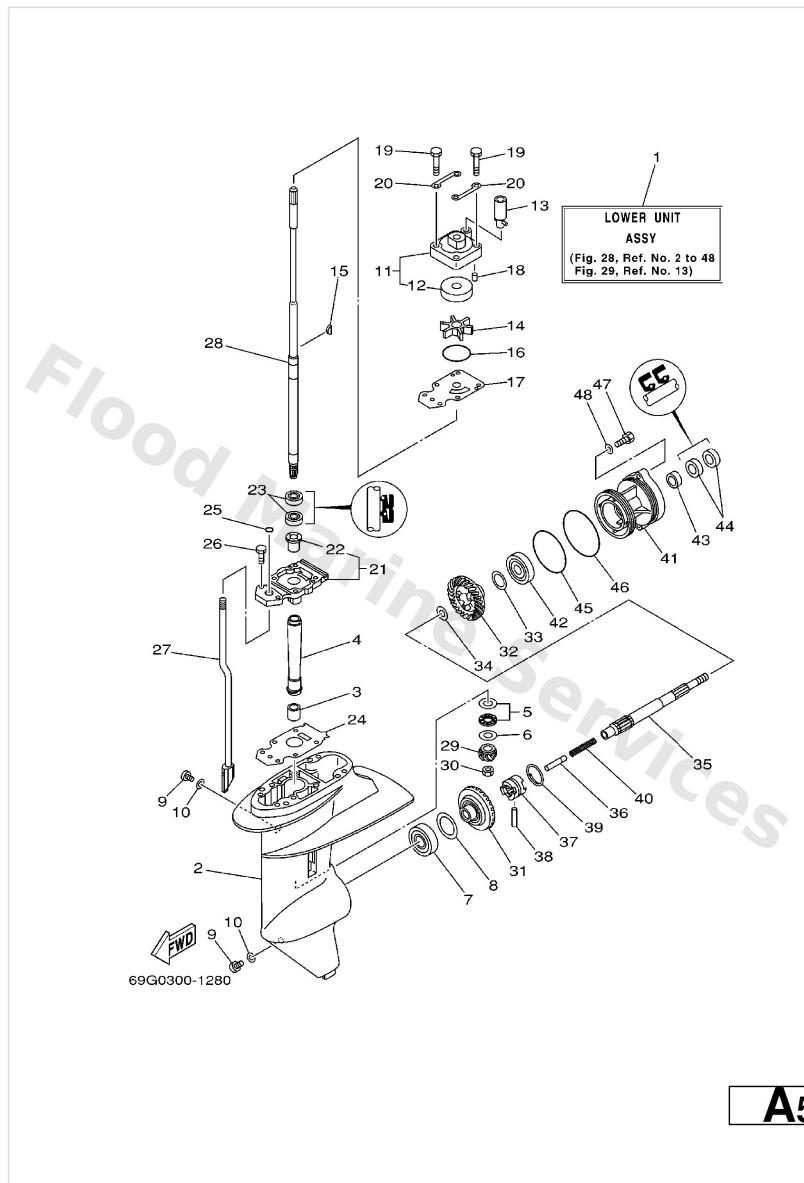
Lower Casing. Drive 1



A5

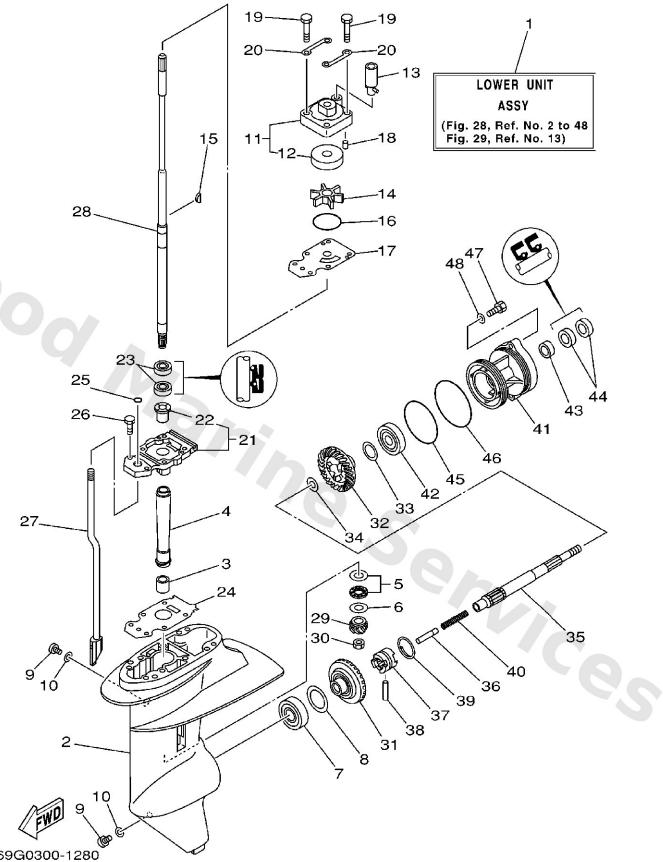
Ref	Part	
12	63V-44322-00 Insert, cartridge	Buy now
13	68T-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	664-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	68T-44323-00 Outer plate, cartridge	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	69G-45331-00-5B Housing, bearing	Buy now
22	90381-14020 Bushing, drive shaft 1	Buy now
23	93101-20048 Oil seal (20x30x6-648)	Buy now
24	69G-45315-A0 Packing, lower casing	Buy now
25	93210-06ME6 O-ring	Buy now
26	97080-08025 Screw, bind(j36)	Buy now

Lower Casing. Drive 1



Ref	Part	
27	69G-44150-10 Shift cam assembly L	Buy now
27	69G-44150-20 Shift cam assembly X	Buy now
28	69G-45510-10 Drive shaft assembly L	Buy now
28	69G-45510-20 Drive shaft assembly X	Buy now
29	66R-45551-00 Pinion	Buy now
30	90179-08M06 Nut (6e7)	Buy now
31	66R-45560-00 Gear	Buy now
32	66R-45571-00 Gear	Buy now
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	69G-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M09 Spring, compression	Buy now

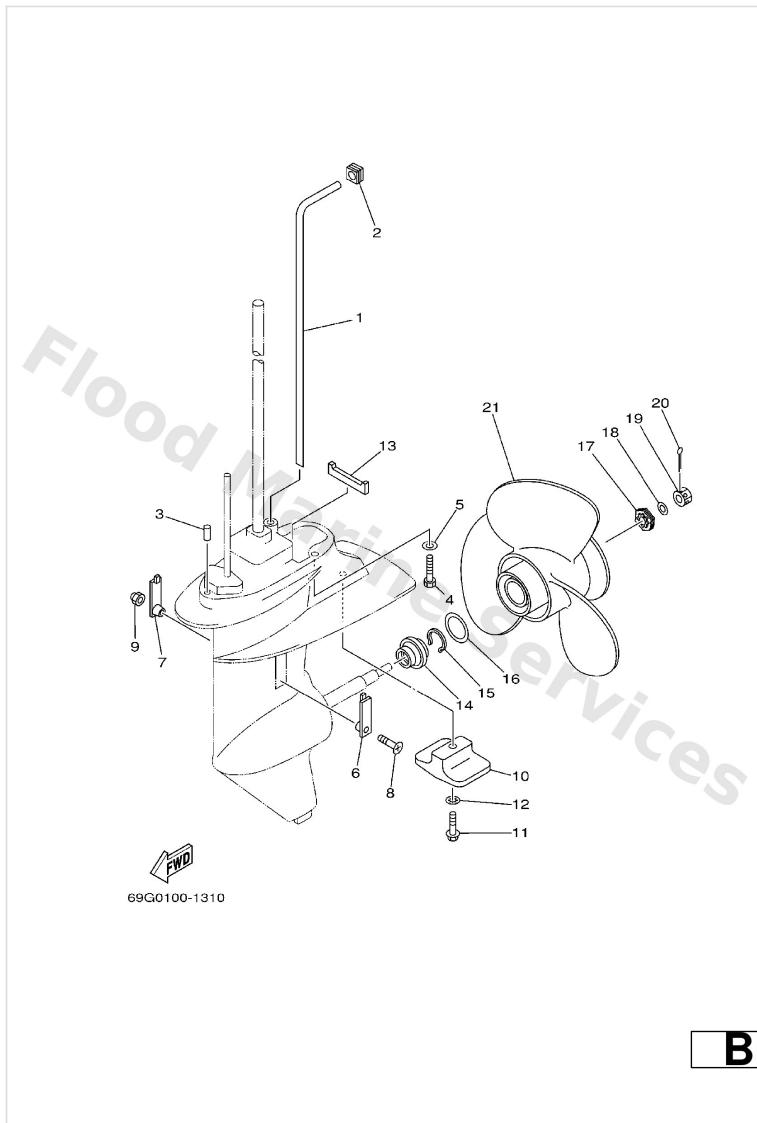
Lower Casing. Drive 1



A5

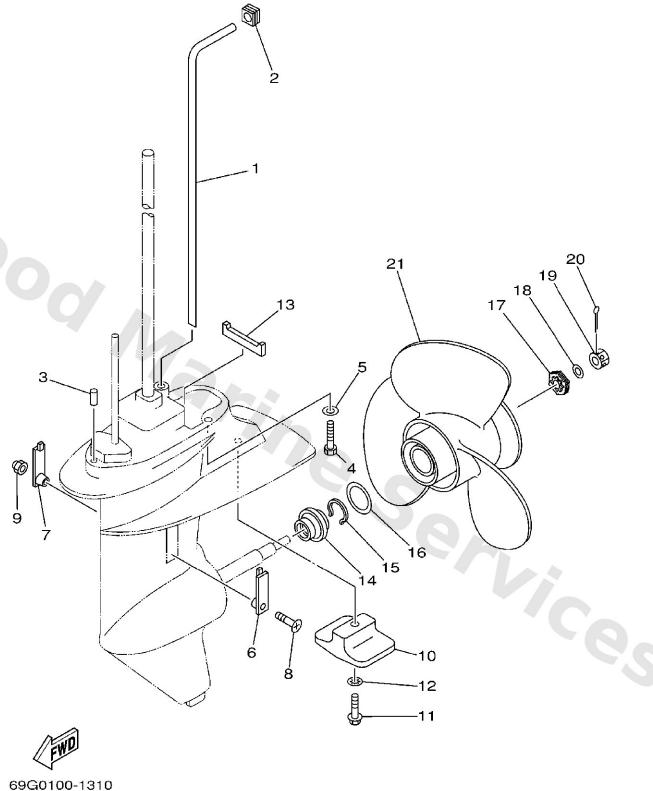
Ref	Part	
41	66R-45361-00-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-74M68 O-ring (6g8)	Buy now
46	93210-74316 O-ring (1j7)	Buy now
47	97095-06025 Bolt	Buy now
48	92995-06600 Washer, plain (646)	Buy now

Lower Casing. Drive 2



Ref	Part	
1	68T-44361-10 Tube, water 1 <i>L</i>	Buy now
1	69G-44361-20 Tube, water 1 <i>X</i>	Buy now
2	63V-44365-10 Damper, water seal 1	Buy now
3	93604-12M07 Pin, dowel (688)	Buy now
4	97075-08035 Bolt(70w) <i>L</i>	Buy now
5	92995-08600 Washer, plain (663) <i>L</i>	Buy now
6	6G1-45214-00 Cover, water inlet	Buy now
7	63V-45215-00 Cover, water inlet	Buy now
8	90152-05M04 Screw, countersunk	Buy now
9	90185-05002 Nut nylon (sus)(ex4)	Buy now
10	61N-45251-01 Anode	Buy now
11	95895-06030 Bolt, flange deep recess	Buy now
12	92990-06300 Washer, tooth	Buy now
13	63V-45375-00 Damper, seal	Buy now
14	6G8-45987-02 Spacer	Buy now

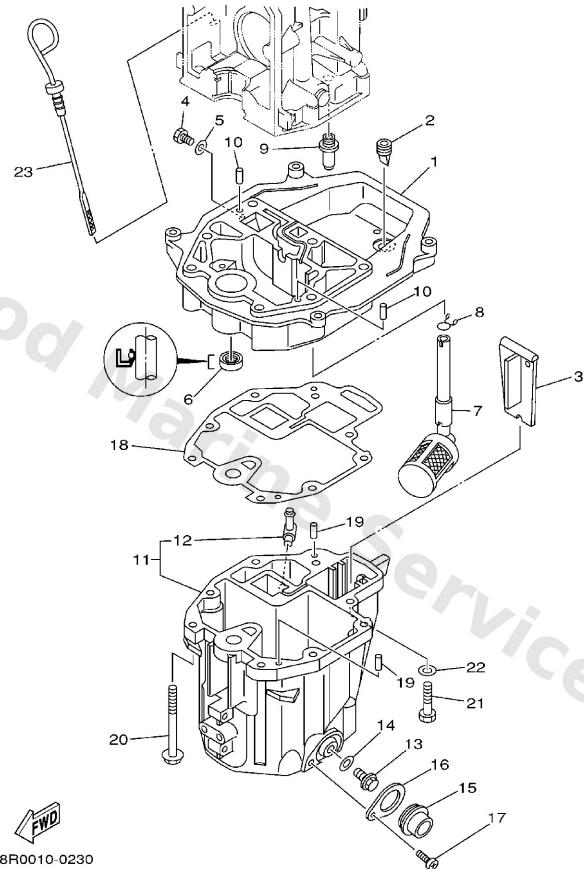
Lower Casing. Drive 2



B1

Ref	Part	
15	93450-10M04 Circlip(6g8)	Buy now
16	90201-31MA3 Washer, plate (6g8)	Buy now
17	6G8-45997-00 Spacer	Buy now
18	90201-10M02 Washer, plate(6g9)	Buy now
19	90171-10M07 Nut, castle(6g8)	Buy now
20	91490-30025 Pin cotter	Buy now
21	69G-45941-00-EL Propeller (3x11-3/4 x5-3/4 -r)	Buy now

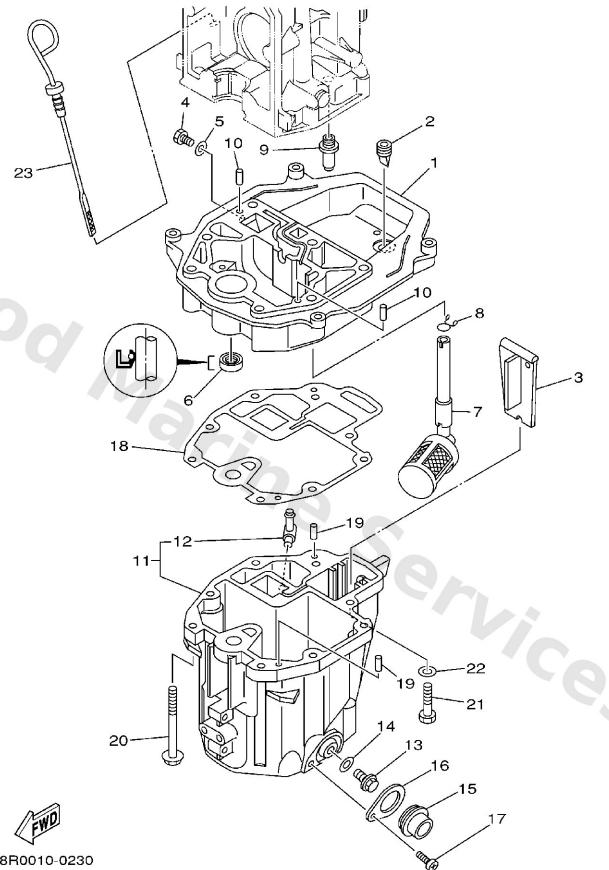
Oil Pan



A4

Ref	Part	
1	68T-41137-00-94 Guide, exhaust	Buy now
2	65W-42717-00 Rubber, seal 2	Buy now
3	68T-45181-00 Plate	Buy now
4	97095-08014 Bolt, hexagon deep recess	Buy now
5	90430-08143 Gasket (256-11198-00)	Buy now
6	93101-12M70 Oil seal	Buy now
7	68T-13421-01 Strainer 2	Buy now
8	90467-11M08 Clip(72x)	Buy now
9	6G8-11575-00 Relief valve ass'y	Buy now
10	93606-12019 Pin, dowel (614)	Buy now
11	68T-15311-00-5B Oil pan	Buy now
12	6H1-11372-00 Nipple, hose	Buy now
13	90340-10M10 Plug, straight screw	Buy now
14	90430-10M11 Gasket	Buy now
15	68T-15316-00 Damper, engine mount 1	Buy now

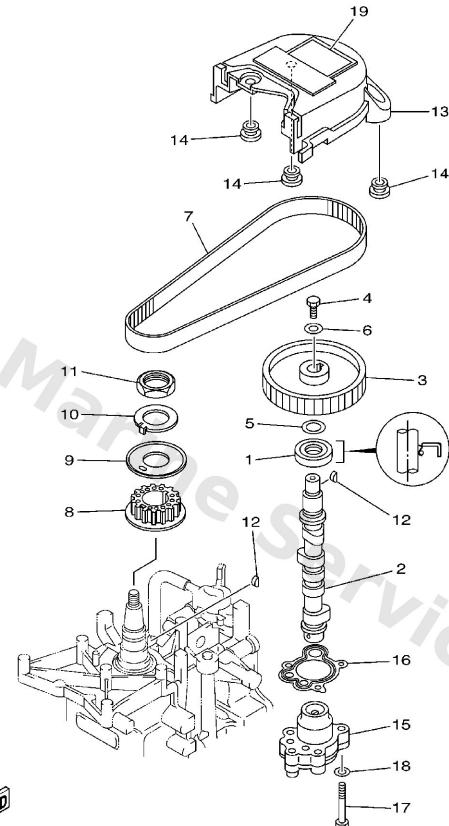
Oil Pan



Ref	Part	
16	68T-15317-00 Spacer, engine mount	Buy now
17	97885-05008 Screw, pan head	Buy now
18	68T-13475-00 Gasket	Buy now
19	93604-12M07 Pin, dowel (688)	Buy now
20	90119-08005 Bolt, with washer	Buy now
21	97075-08030 Bolt, hexagon (fj1)	Buy now
22	92995-08600 Washer, plain (663)	Buy now
23	68T-15362-00 Plug, oil level	Buy now

A4

Oil Pump

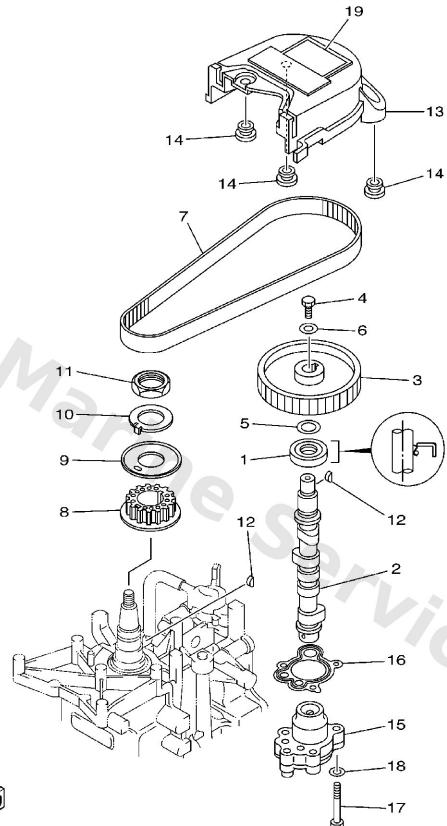


68R1300-2080

B4

Ref	Part	
1	93102-18M21 Oil seal (6g8)	Buy now
2	68T-12171-00 Camshaft 1	Buy now
3	66M-11537-00-94 Gear, driven	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	90201-13201 Washer 6474283300	Buy now
6	90201-06M94 Washer (6g8)	Buy now
7	68T-46241-00 Belt	Buy now
8	68T-11536-00 Gear, drive	Buy now
9	68T-11557-00 Washer 1	Buy now
10	6G8-11587-01 Washer, lock	Buy now
11	90170-24M09 Nut (6g8)	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-46297-00 Cover, dust	Buy now
14	90480-10627 Grommet	Buy now
15	68T-13300-00 Oil pump assembly	Buy now

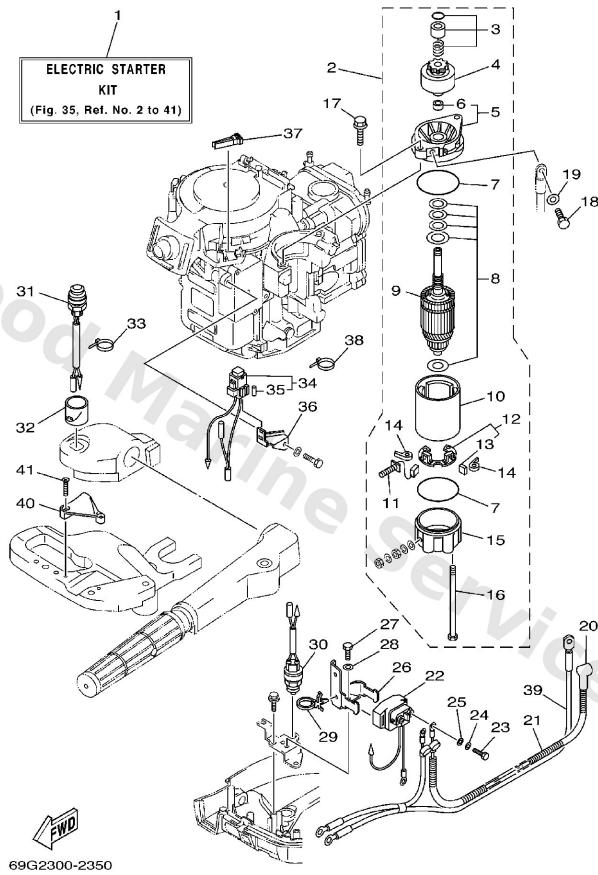
Oil Pump



Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	97095-06030 Bolt(jf7)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6G9-12138-60 Mark Caution	Buy now

B4

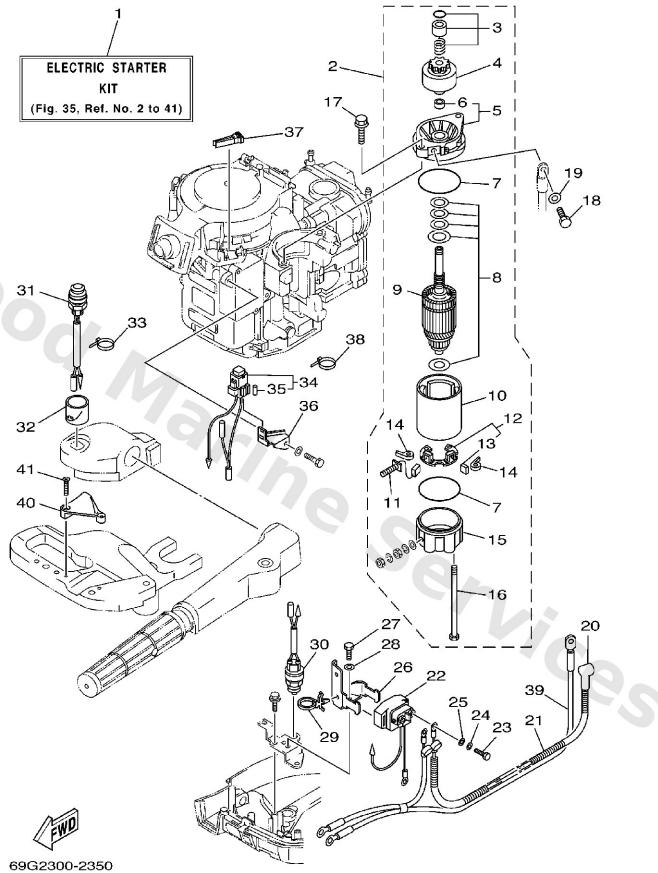
Optional Parts



C2

Ref	Part	
1	68R-W8180-00 Electric starter kit AP	Buy now
2	68T-81800-00 Starting motor assembly	Buy now
3	68T-81857-00 Pinion stopper set	Buy now
4	689-81807-12 Pinion assembly	Buy now
5	6F5-81830-11 Front cover assembly	Buy now
6	689-81831-00 Metal, front	Buy now
7	689-81847-11 O-ring	Buy now
8	689-81809-11 Washer kit	Buy now
9	689-81850-12 Armature assembly	Buy now
10	689-81810-11 Stator ass'y	Buy now
11	689-81811-11 Brush 1	Buy now
12	689-81840-11 Brush holder assembly	Buy now
13	689-81812-11 Brush 2	Buy now
14	689-81813-10 Spring, brush	Buy now
15	689-81820-11 Rear cover ass'y	Buy now

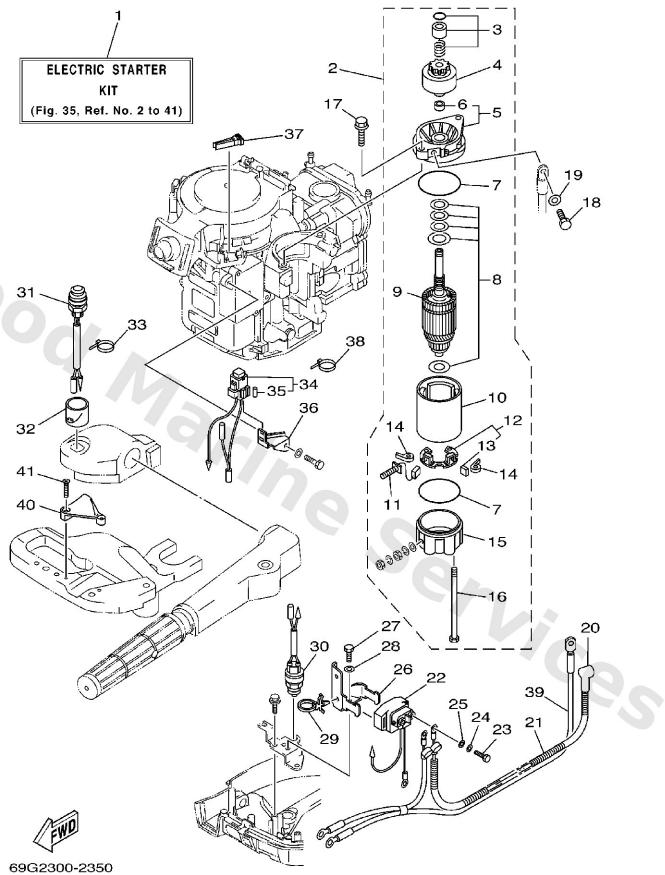
Optional Parts



C2

Ref	Part	
16	689-81826-10 Bolt	Buy now
17	90119-08M76 Bolt, with washer(6e5)	Buy now
18	97095-08016 Bolt, hexagon deep recess	Buy now
19	92995-08600 Washer, plain (663)	Buy now
20	6G8-82117-00 Wire, lead	Buy now
21	90446-10M86 Hose	Buy now
22	68T-81940-00 Starter relay assembly	Buy now
23	97095-06010 Bolt	Buy now
24	92995-06100 Washer(6a1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	68T-81945-00 Plate, switch fitting	Buy now
27	97095-06012 Bolt(gh1)	Buy now
29	90465-12M56 Clamp(62t)	Buy now
30	6F5-82540-00 Neutral switch assembly	Buy now
31	68T-81870-00 Starting switch assembly	Buy now

Optional Parts

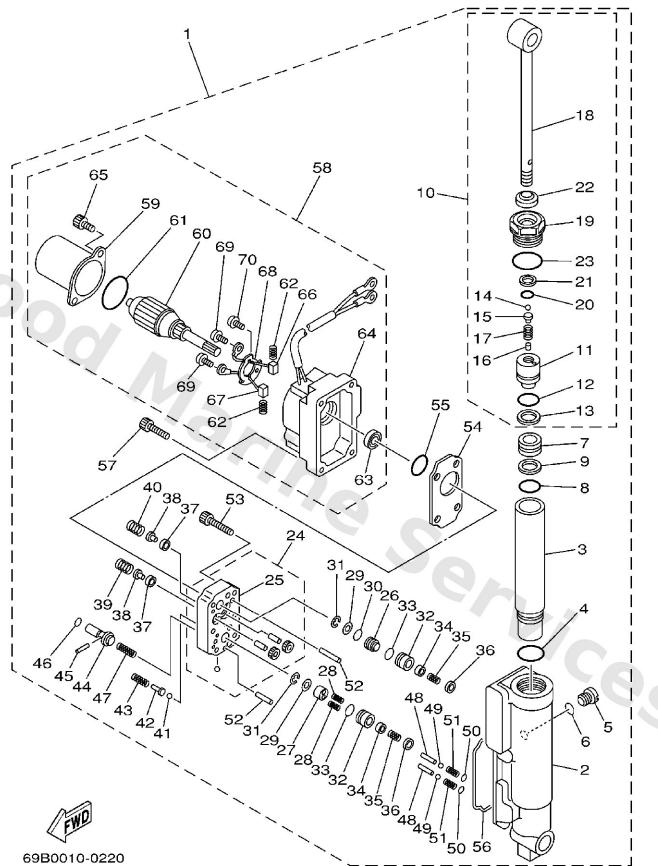


69G2300-2350

C2

Ref	Part	
32	68T-81821-00 Cover, switch	Buy now
33	90465-11M10 Clamp	Buy now
34	68T-82150-00 Fuse holder assembly	Buy now
35	66V-82151-00 Fuse (10a)	Buy now
36	68T-82171-00 Stay, fuse box	Buy now
37	67F-2812A-00 Puller, fuse	Buy now
39	68T-82105-00 Battery cable (l: 3.0m)	Buy now
40	68T-82594-00 Clamp	Buy now
41	90151-05003 Screw, countersunk	Buy now

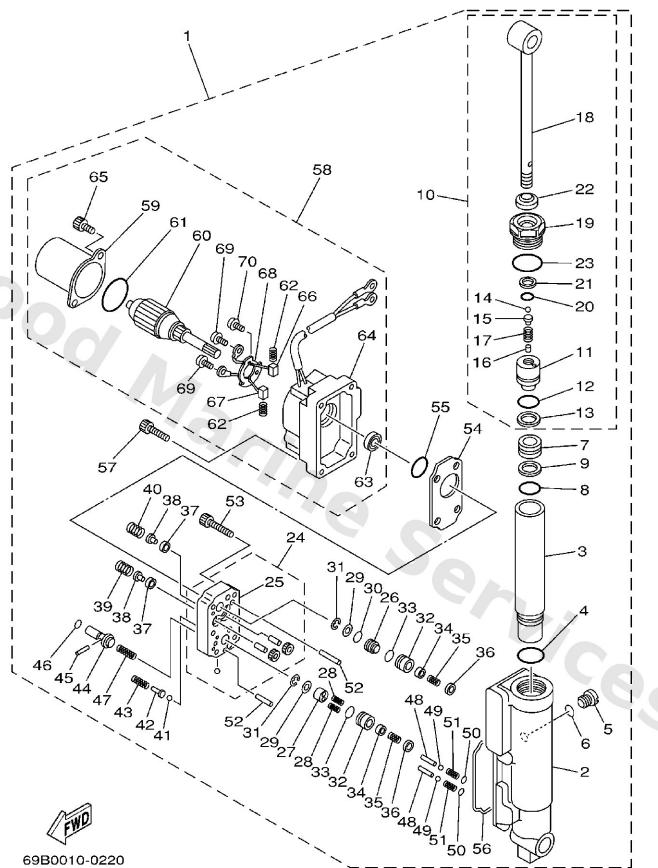
Power Tilt Assy



F4

Ref	Part	
1	69G-43840-00-4D Power tilt assembly	Buy now
2	69A-4380K-00 Cylinder, tilt sub assembly	Buy now
3	69A-22471-00 Case, cylinder	Buy now
4	93210-27666 O-ring(47x)	Buy now
5	6H1-4388E-11 Plug, tapper screw	Buy now
6	93210-07003 O-ring (11m)	Buy now
7	69A-43814-00 Piston, free	Buy now
8	93210-21276 O-ring	Buy now
9	69A-43872-00 Ring, back up	Buy now
10	69A-43810-00 Piston sub assembly	Buy now
11	69A-4380D-00 Piston comp.	Buy now
14	93505-32038 Ball(7fk)	Buy now
15	65W-4386A-00 Pin, absorber valve	Buy now
16	93604-06136 Pin, dowel	Buy now
17	69A-43857-00 Spring, absorber valve	Buy now

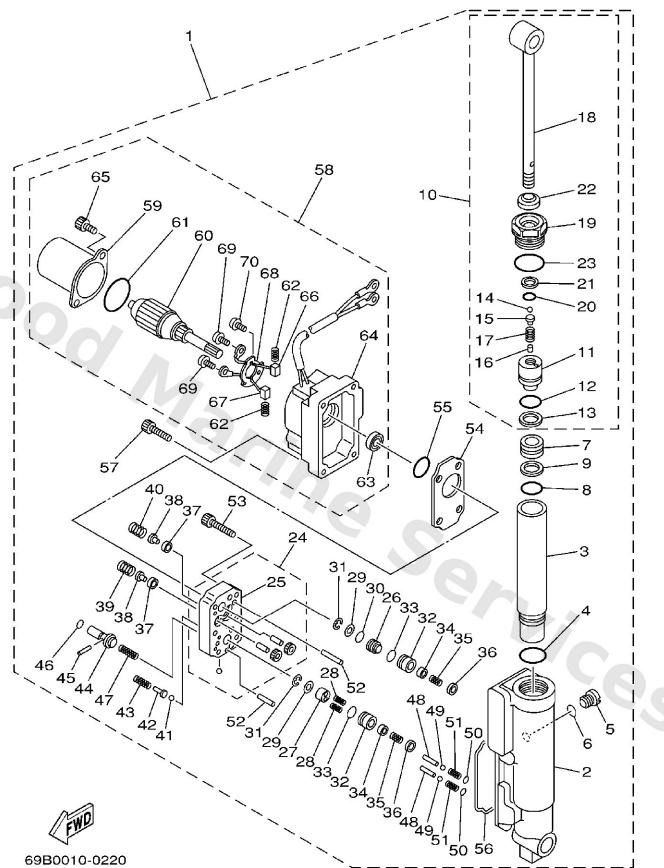
Power Tilt Assy



F4

Ref	Part	
18	69A-43801-00 Rod	Buy now
19	69A-43811-00 Screw, cylinder end	Buy now
20	6H1-43866-00 O-ring	Buy now
21	69A-43871-00 Ring, back up	Buy now
22	69A-43812-00 Seal, dust	Buy now
23	69A-43869-00 O-ring	Buy now
24	69A-43830-00 Gear pump assembly	Buy now
25	69A-4380C-00 Gear housing assembly	Buy now
26	69A-43841-00 Piston, shuttle	Buy now
27	69A-4384M-00 Piston, shuttle 2	Buy now
28	62Y-43894-00 Spring, shuttle return	Buy now
29	69A-4384F-00 Seal, main valve	Buy now
30	6H1-43883-00 O-ring	Buy now
31	99001-03600 Circlip(615)	Buy now
32	69A-4382G-00 Valve Seat	Buy now

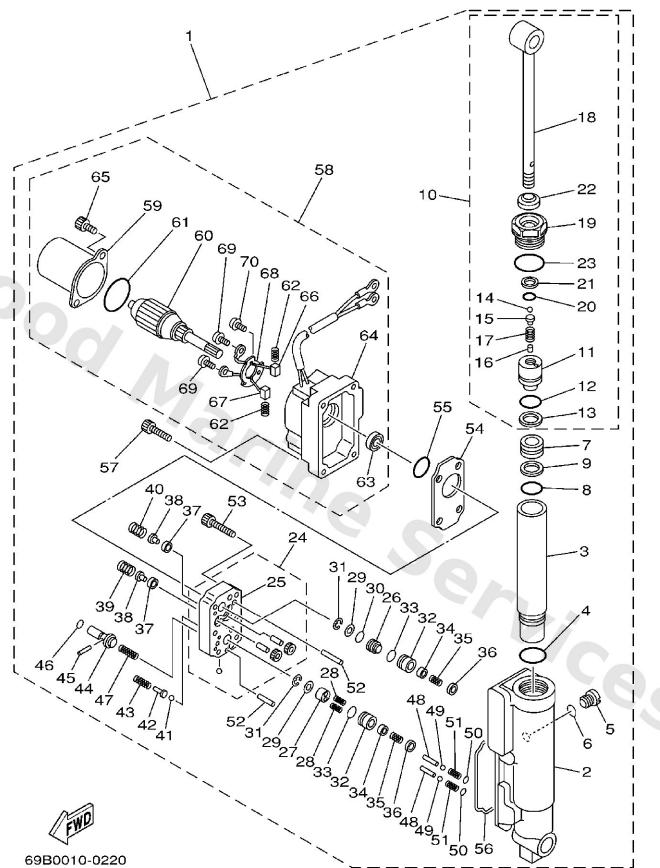
Power Tilt Assy



F4

Ref	Part	
33	93210-12N52 O-ring	Buy now
34	6T4-43808-00 Seat valve comp. 1	Buy now
35	6T4-43853-00 Spring, main valve	Buy now
36	6H1-43816-00 Filter 1	Buy now
37	6H1-4384G-11 Seal, relief valve	Buy now
38	6H1-43844-10 Pin, valve support	Buy now
39	69A-43855-00 Spring, up relief	Buy now
40	6H1-43856-10 Spring, down relief	Buy now
41	93501-08001 Ball	Buy now
42	69A-4386A-00 Pin, absorber valve	Buy now
43	69A-43824-00 Spring, down relief 2	Buy now
44	69A-43848-00 Rod, manual release	Buy now
45	93602-15250 Pin, dowel	Buy now
46	93210-06001 O-ring (26h)	Buy now
47	69A-43854-00 Spring, manual release	Buy now

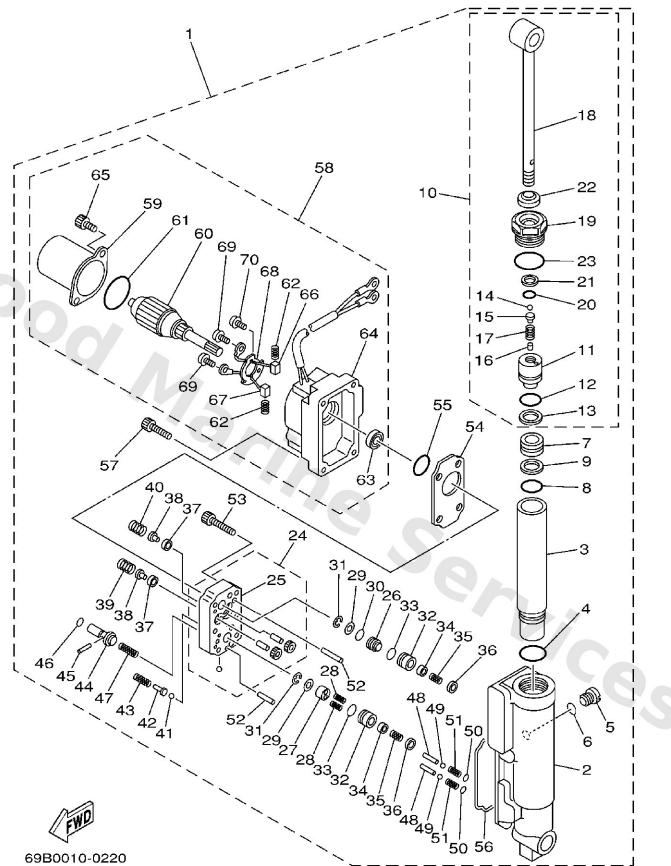
Power Tilt Assy



F4

Ref	Part	
48	69A-4381G-00 Pin 1	Buy now
51	69A-4384H-00 Spring	Buy now
52	93606-14081 Pin,dowel(296)	Buy now
53	91317-05025 Bolt, socket	Buy now
54	69A-43816-00 Filter 1	Buy now
55	N35-43862-10 O-ring	Buy now
56	69A-23129-00 Gasket, drain plug	Buy now
57	69A-43878-00 Bolt, socket	Buy now
58	69G-43880-00 Motor assembly	Buy now
59	65W-43804-00 Stator assembly	Buy now
60	65W-43805-00 Armature assembly	Buy now
61	65W-43869-00 O-ring	Buy now
62	65W-4386K-00 Spring, brush	Buy now
63	65W-43882-00 Oil seal	Buy now
64	69G-43881-00 Frame, End	Buy now

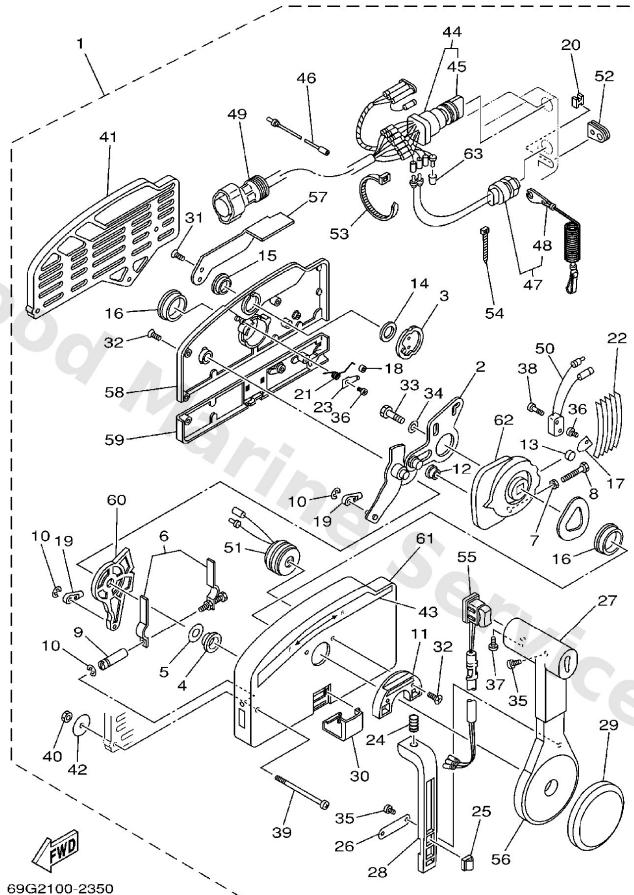
Power Tilt Assy



F4

Ref	Part	
65	65W-43887-00 Bolt, screw	Buy now
66	65W-43892-00 Brush 2	Buy now
67	65W-43891-00 Brush 1	Buy now
68	65W-4380F-00 Plate, brush holder	Buy now
69	65W-43879-00 Screw, with washer	Buy now
70	65W-4388E-00 Bolt	Buy now

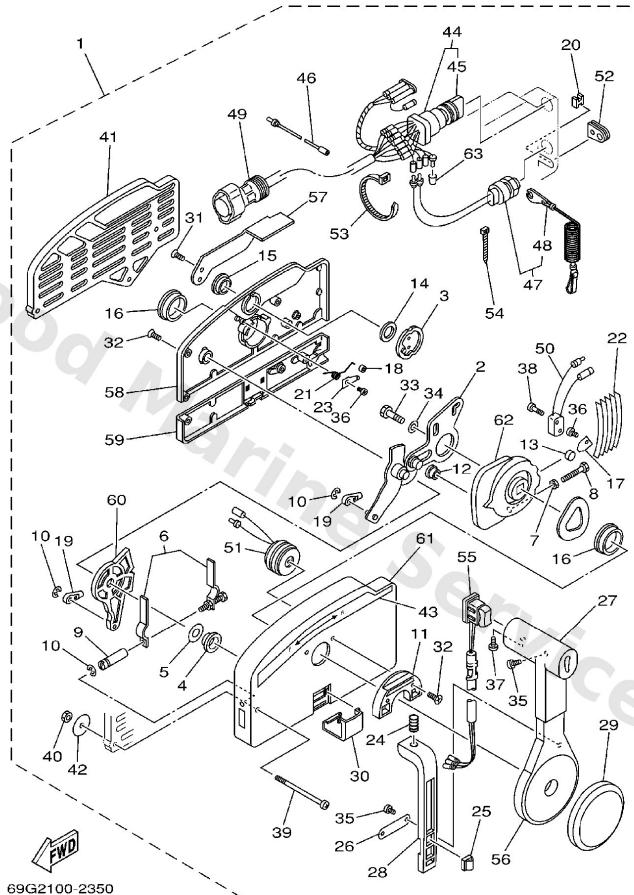
Remote Control Assy



B6

Ref	Part	
1	703-48201-16 Remote control assembly (10p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

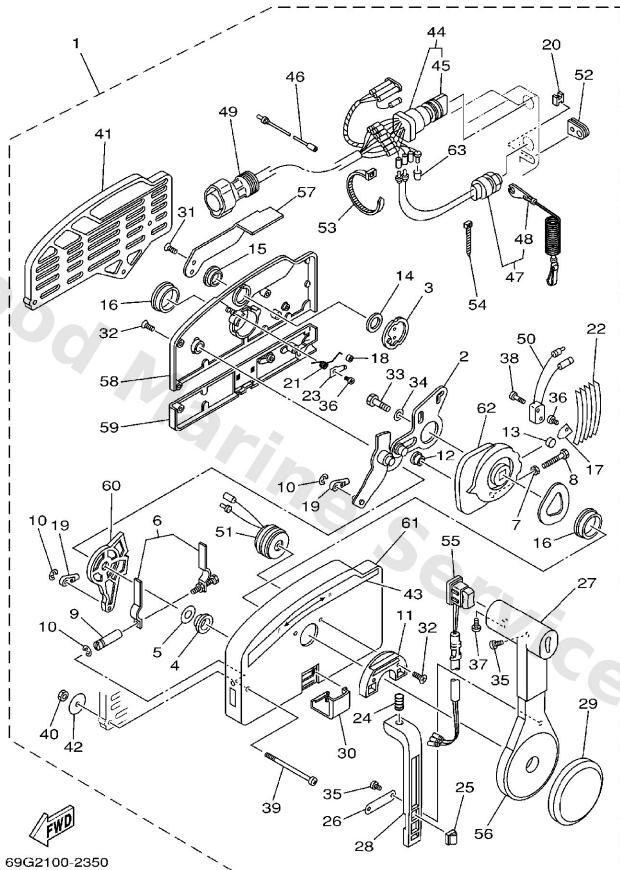
Remote Control Assy



Be

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

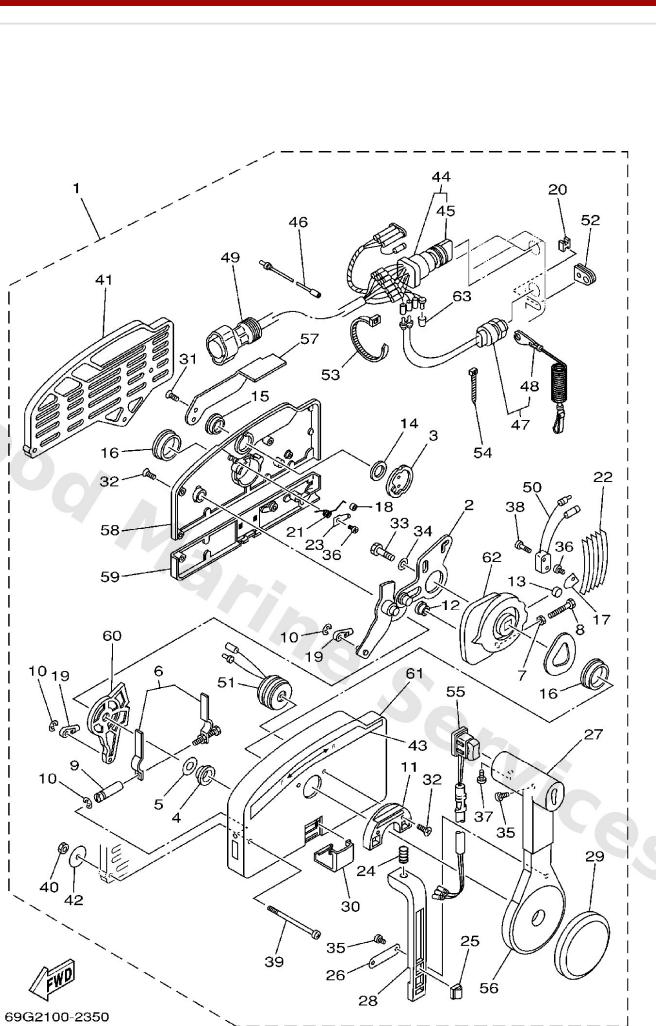
Remote Control Assy



B6

Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now

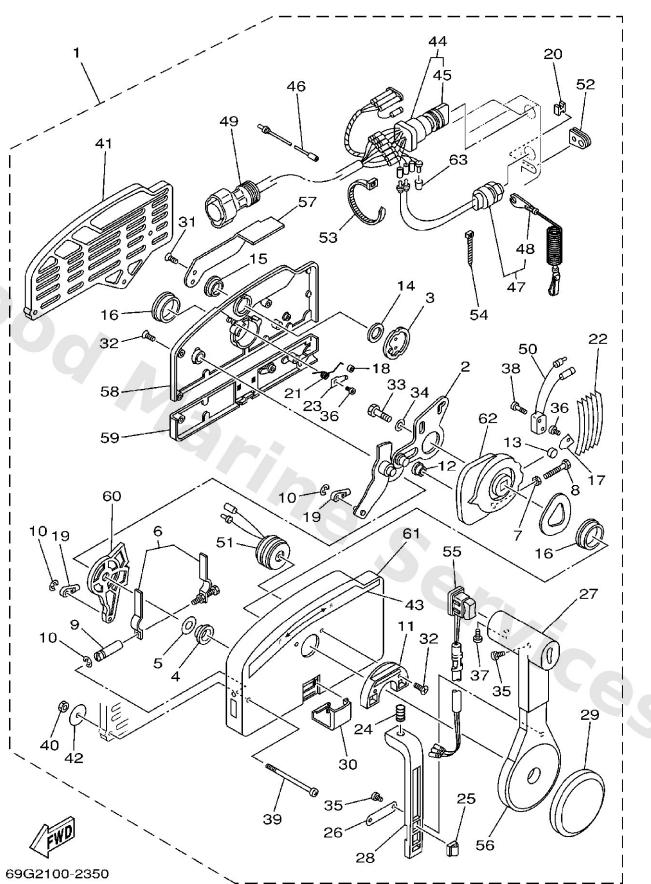
Remote Control Assy



B6

Ref	Part	
45	703-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now

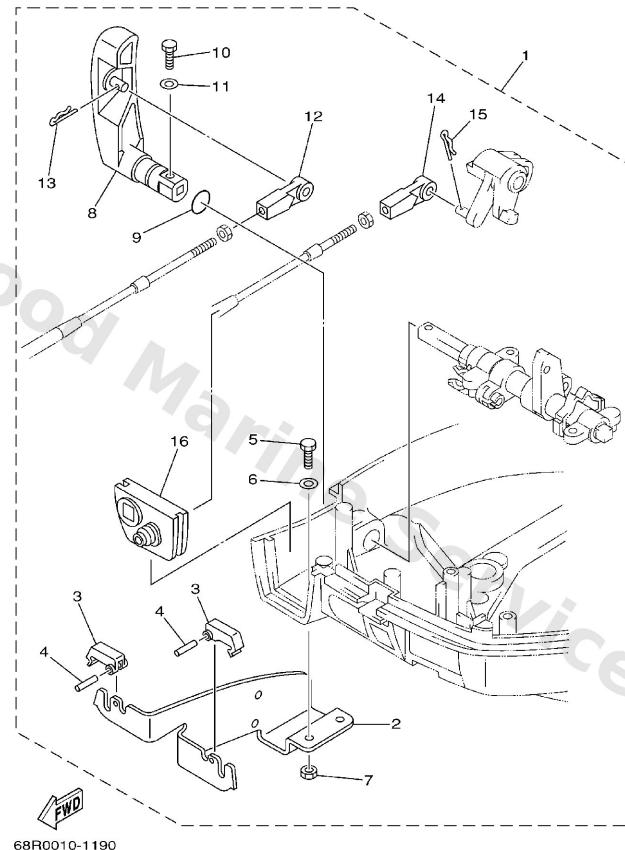
Remote Control Assy



B6

Ref	Part	
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now

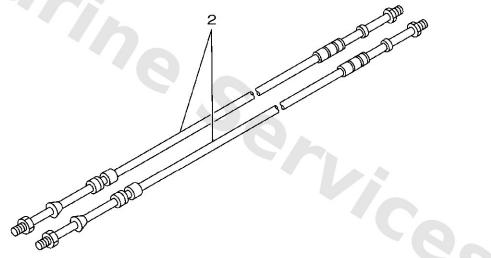
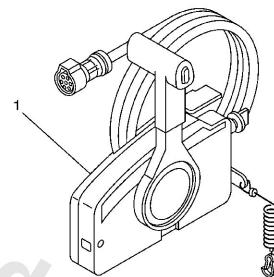
Remote Control Attachment



E5

Ref	Part	
1	68R-48501-00 Remote cont. attachment assembly. AP	Buy now
2	68T-48531-00 Bracket, remote control 1	Buy now
3	682-48538-50 Clamp, cable	Buy now
4	91690-30012 Pin, spring	Buy now
5	97095-06012 Bolt(gh1)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	95380-06600 Nut(661)	Buy now
8	68T-44111-10 Handle, gear shift	Buy now
9	93210-12327 O-ring(3ld)	Buy now
10	97095-05016 Bolt(6a1)	Buy now
11	92995-05600 Washer, plain (646)	Buy now
12	663-48344-00 Cable end, remote control	Buy now
13	90468-18008 Clip 620436610000	Buy now
16	68T-42725-10 Grommet	Buy now

Remote Control Box

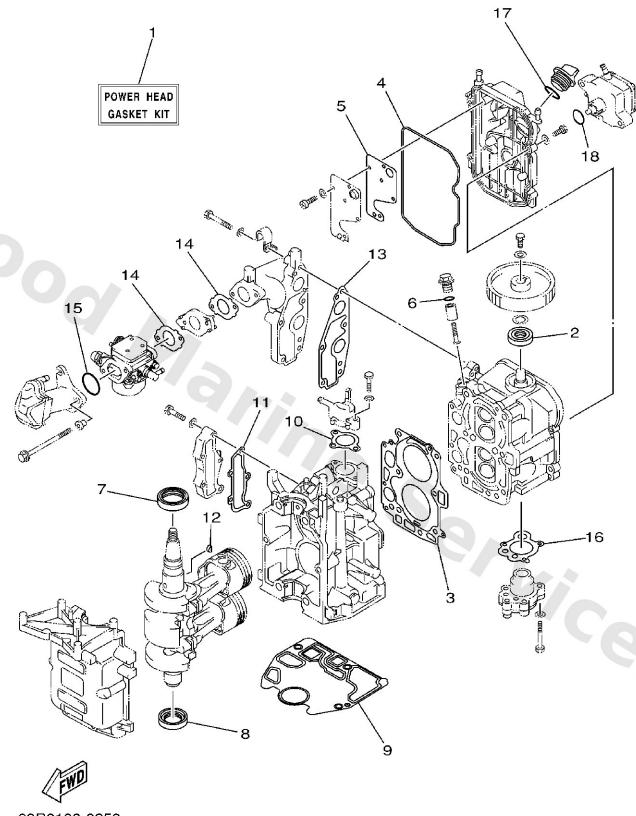



67M0100-8280

B5

Ref	Part	
1	703-48201-16 Remote control assembly (10p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-80 Cable, Remote Control L=10F UR	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now

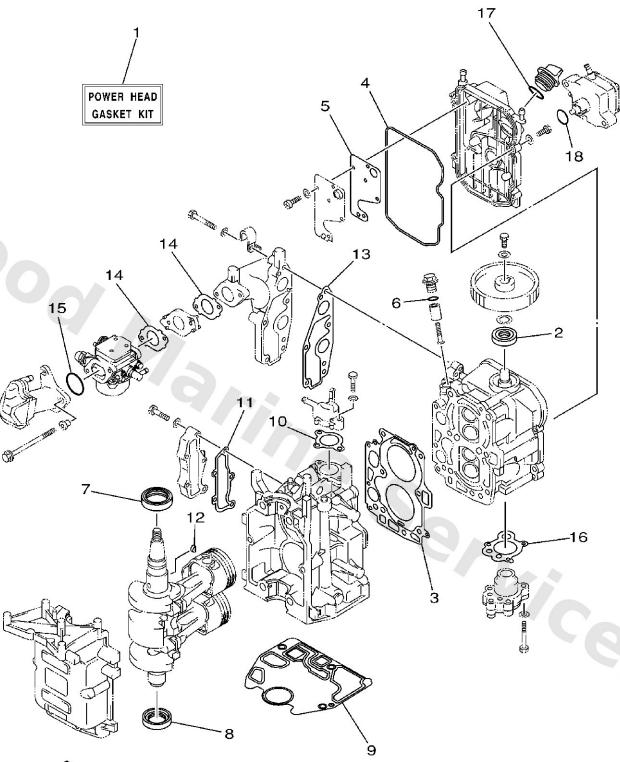
Repair Kit 1



C4

Ref	Part	
1	68T-W0001-00 Power head gasket kit	Buy now
2	93102-18M21 Oil seal (6g8)	Buy now
3	68T-11181-00 Gasket, cylinder head 1	Buy now
4	68T-11356-00 Seal, cylinder 2	Buy now
5	68T-11169-A0 Gasket, breather cover	Buy now
6	93210-13M63 O-ring (6g8)	Buy now
7	93102-30M22 Oil seal (6g8)	Buy now
8	93101-25M69 Oil seal	Buy now
9	68T-11351-00 Gasket, cylinder	Buy now
10	6G8-12414-A0 Gasket, cover	Buy now
11	68T-41114-A0 Gasket, exhaust outer cover	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-13645-00 Gasket, manifold 1	Buy now
14	68T-13646-A0 Gasket, manifold 2	Buy now
15	93210-31MJ5 O-ring	Buy now

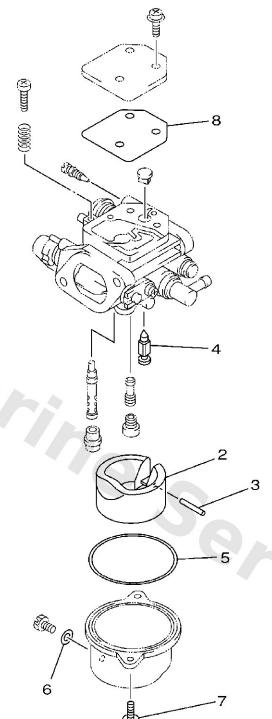
Repair Kit 1



Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	93210-24M79 O-ring	Buy now
18	93210-20M65 O-ring	Buy now

C4

Repair Kit 2

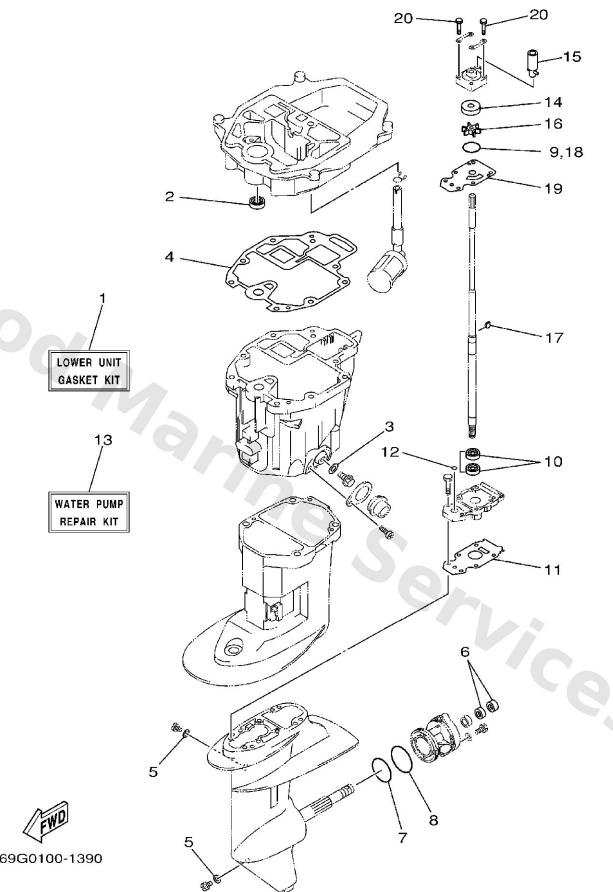


68R0100-0260

C5

Ref	Part	
1	68T-W0093-00 Carburetor repair kit	Buy now
2	68T-14385-00 Float	Buy now
3	67D-14386-00 Pin, float	Buy now
4	68T-14546-00 Valve, needle	Buy now
5	67D-14984-00 Gasket, float chamber	Buy now
6	6J8-14959-00 Gasket, drin screw	Buy now
7	97980-04112 Screw, pan head (686)	Buy now
8	67D-14536-00 Gasket	Buy now

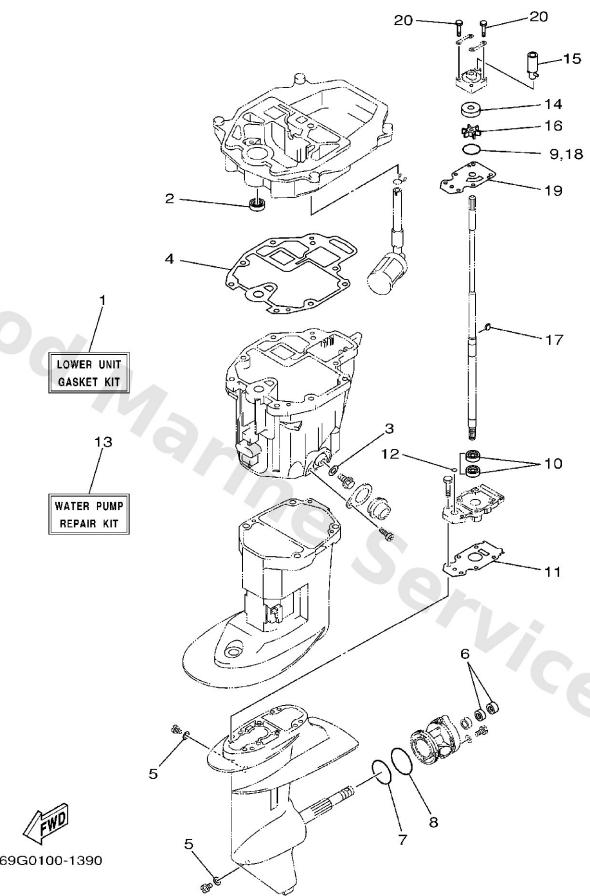
Repair Kit 3



C6

Ref	Part	
1	69G-W0001-20 Lower unit gasket kit	Buy now
2	93101-12M70 Oil seal	Buy now
3	90430-10M11 Gasket	Buy now
4	68T-13475-00 Gasket	Buy now
5	90430-08020 Gasket	Buy now
6	93101-17054 Oil seal (17x30x6-650)	Buy now
7	93210-74316 O-ring (1j7)	Buy now
8	93210-74M68 O-ring (6g8)	Buy now
9	93210-44398 O-ring(55x)	Buy now
10	93101-20048 Oil seal (20x30x6-648)	Buy now
11	69G-45315-A0 Packing, lower casing	Buy now
12	93210-06ME6 O-ring	Buy now
13	69G-W0078-00 Water pump repair kit	Buy now
14	63V-44322-00 Insert, cartridge	Buy now
15	68T-44366-00 Damper, water seal 2	Buy now

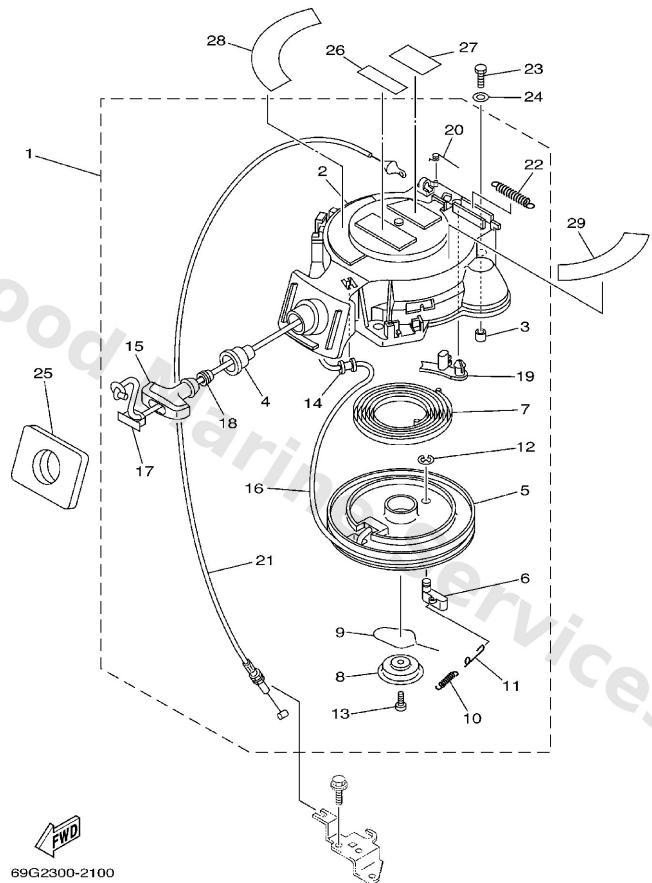
Repair Kit 3



Ref	Part	
16	63V-44352-01 Impeller	Buy now
17	664-44338-00 Key, woodruff	Buy now
19	68T-44323-00 Outer plate, cartridge	Buy now
20	97080-08045 Bolt, hexagon	Buy now

C6

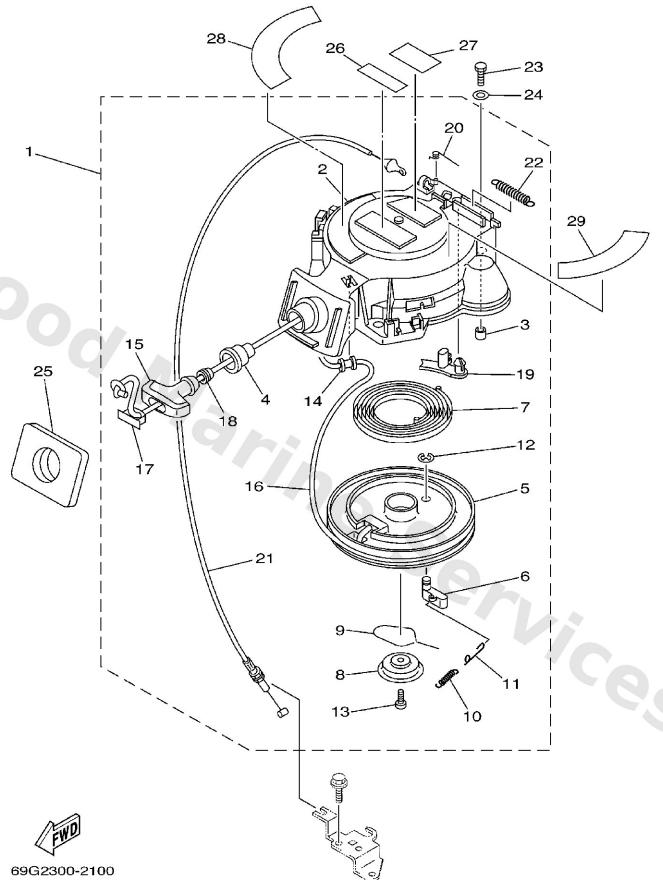
Starter



B7

Ref	Part	
1	68T-15710-01 Starter assembly	Buy now
2	68T-15711-01 Case, Starter	Buy now
3	67D-15764-00 Collar 1	Buy now
4	68T-15795-00 Guide, rope	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	68T-15716-00 Plate, drive	Buy now
9	63V-15705-01 Spring, drive pawl	Buy now
10	63V-15767-01 Spring	Buy now
11	68T-15784-00 Spring, return	Buy now
12	63V-15744-00 Circlip	Buy now
13	68T-15793-00 Screw	Buy now
14	68T-15764-00 Collar 1	Buy now
15	6G1-15755-00 Handle, starter	Buy now

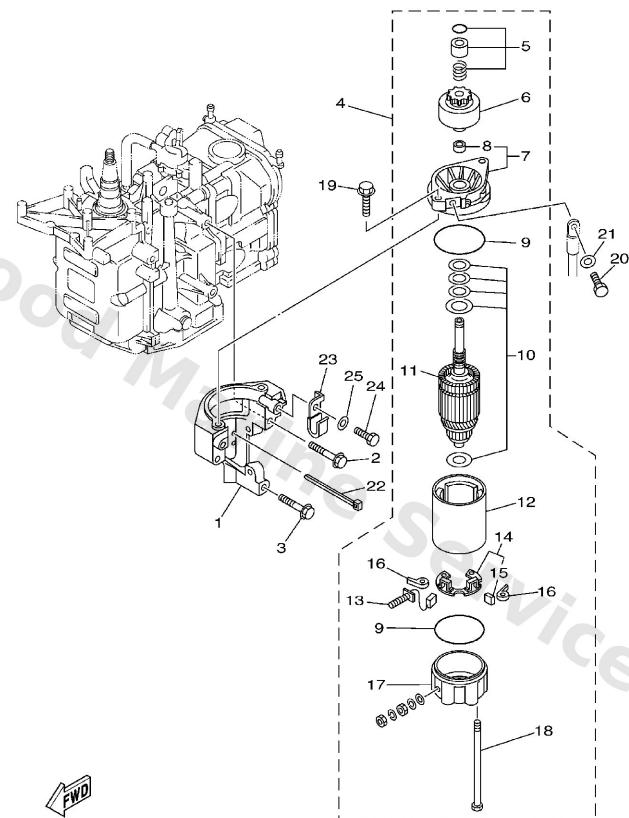
Starter



B7

Ref	Part	
16	* <u>item_description</u>	Buy now
17	6G1-15779-00 Cover	Buy now
18	6A0-15789-00 Damper	Buy now
19	66T-15794-00 Stopper	Buy now
20	66T-15734-00 Spring, return	Buy now
21	68T-15770-00 Cable comp., starter stop	Buy now
22	66T-15731-00 Retainer, spring	Buy now
23	97095-06020 Bolt(7u8)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	68T-15762-00 Seal, rubber 2	Buy now
26	6A1-83625-41 Mark 5	Buy now
27	6A1-83625-51 Mark 5	Buy now
28	68T-13437-60 Mark, Caution	Buy now
29	68T-85711-60 Mark, caution	Buy now

Starting Motor

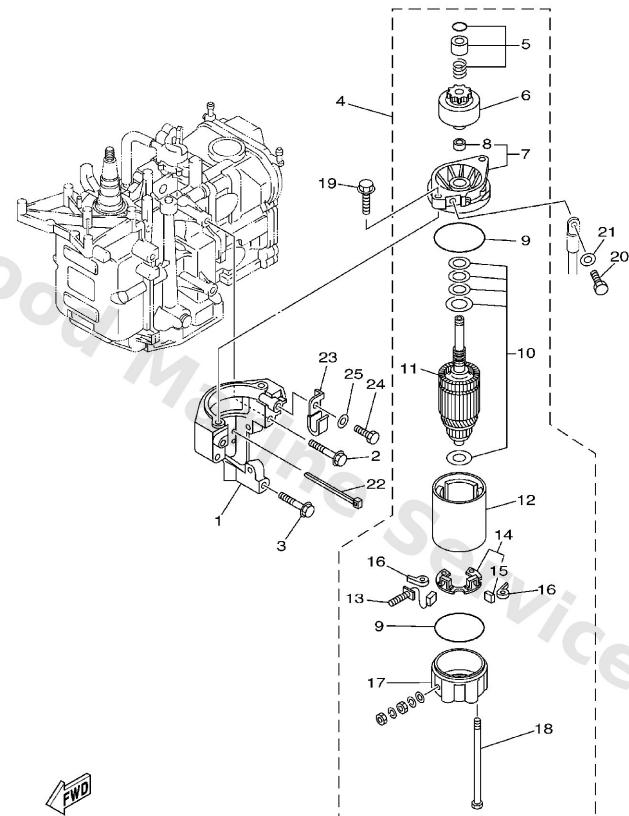


68R1010-2150

D2

Ref	Part	
1	68T-81822-00-94 Bracket, starting motor	Buy now
2	90119-08046 Bolt, with washer	Buy now
3	90119-08020 Bolt, with washer	Buy now
4	68T-81800-00 Starting motor assembly	Buy now
5	68T-81857-00 Pinion stopper set	Buy now
6	689-81807-12 Pinion assembly	Buy now
7	6F5-81830-11 Front cover assembly	Buy now
8	689-81831-00 Metal, front	Buy now
9	689-81847-11 O-ring	Buy now
10	689-81809-11 Washer kit	Buy now
11	689-81850-12 Armature assembly	Buy now
12	689-81810-11 Stator ass'y	Buy now
13	689-81811-11 Brush 1	Buy now
14	689-81840-11 Brush holder assembly	Buy now
15	689-81812-11 Brush 2	Buy now

Starting Motor



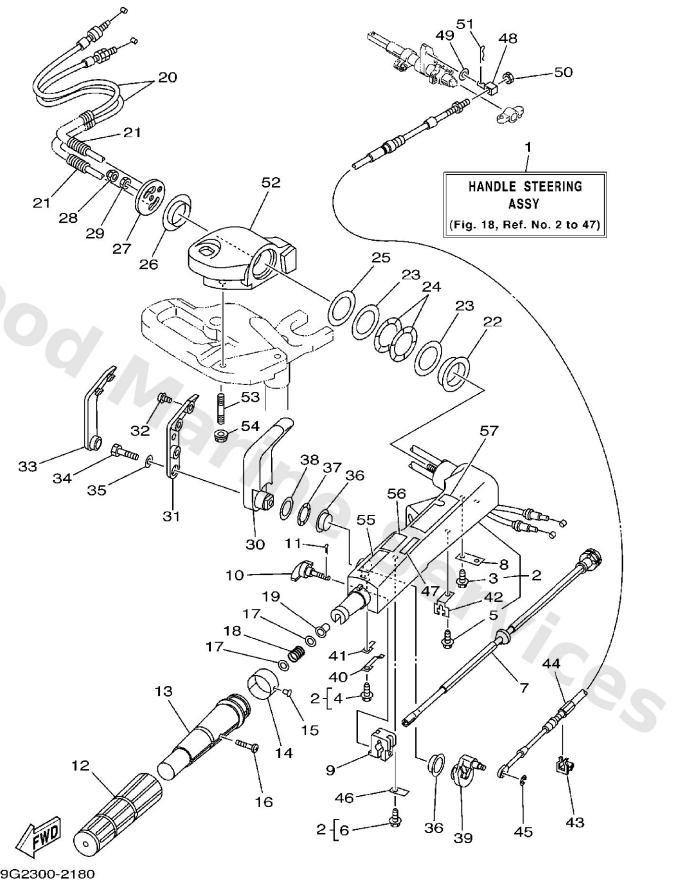
68R1010-2150



D2

Ref	Part	
16	689-81813-10 Spring, brush	Buy now
17	689-81820-11 Rear cover ass'y	Buy now
18	689-81826-10 Bolt	Buy now
19	90119-08M76 Bolt, with washer(6e5)	Buy now
20	97095-08016 Bolt, hexagon deep recess	Buy now
21	92995-08600 Washer, plain (663)	Buy now
22	90465-11M10 Clamp	Buy now
23	90465-08M99 Clamp	Buy now
24	97095-06012 Bolt(gh1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now

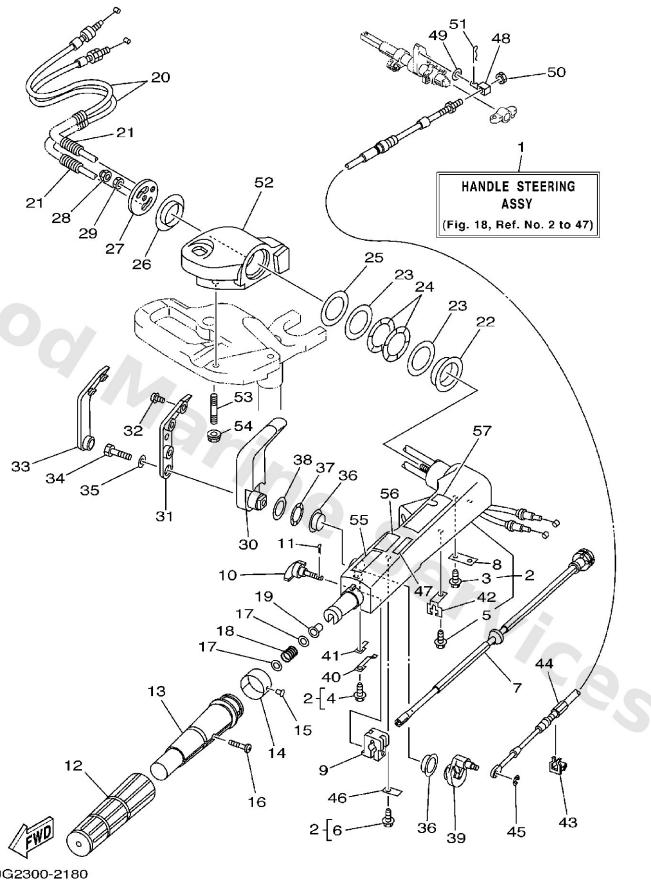
Steering



D5

Ref	Part	
3	90109-06M86 Bolt	Buy now
4	90109-06M80 Bolt	Buy now
7	69G-42138-00 Lever, throttle	Buy now
8	65W-42159-00 Stay	Buy now
9	6G1-42126-00 Piece, friction	Buy now
10	65W-42125-00 Bolt, friction adjusting	Buy now
11	91490-16010 Pin, cotter	Buy now
12	67D-42177-00 Rubber, handle	Buy now
13	67D-42119-00 Grip, steering handle	Buy now
14	68T-42137-00 Indicator, throttle	Buy now
15	90269-02M09 Rivet(615)	Buy now
16	90149-05M13 Screw, countersunk	Buy now
17	90201-10M02 Washer, plate(6g9)	Buy now
18	90501-23215 Spring (655)	Buy now
19	90386-08032 Bushing (650)	Buy now

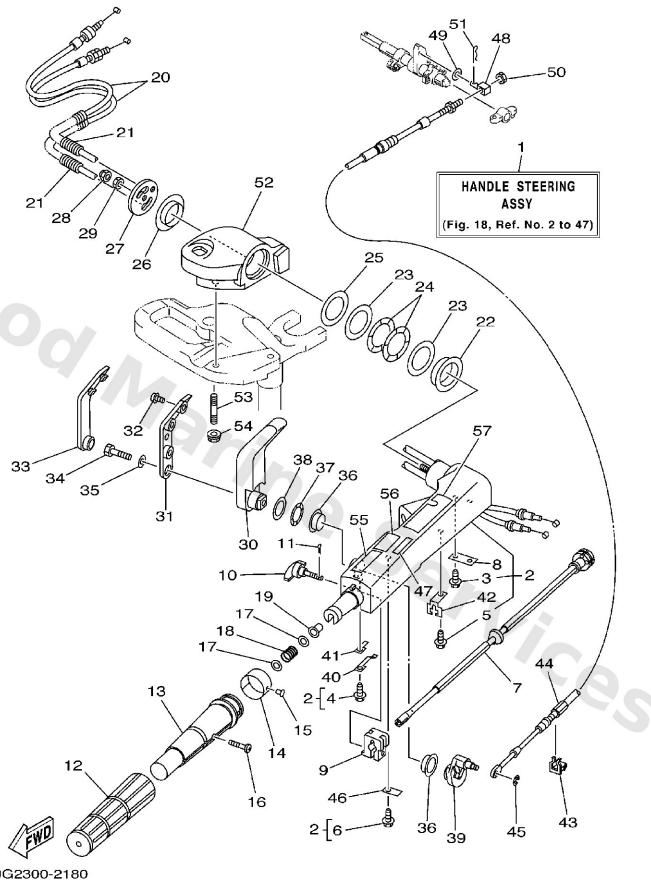
Steering



D5

Ref	Part	
20	68T-26301-11 Throttle cable assembly	Buy now
21	90447-07005 Hose, with spring	Buy now
22	66R-42171-00 Bushing	Buy now
23	90201-43M00 Washer, plate	Buy now
24	90206-43M22 Washer, wave	Buy now
25	90202-43M57 Washer, plate	Buy now
26	90386-40M99 Bush	Buy now
27	66M-42131-01 Cover, handle steering	Buy now
28	95780-10300 Nut, nylon (6e5)	Buy now
29	95380-10700 Nut (682)	Buy now
30	66R-44111-00-4D Handle, gear shift	Buy now
31	66R-44173-00 Lever, shift control	Buy now
32	90159-06M18 Screw, with washer(6b0)	Buy now
33	66R-42129-00 Bushing, rubber	Buy now
34	97095-08030 Bolt, hexagon (fj1)	Buy now

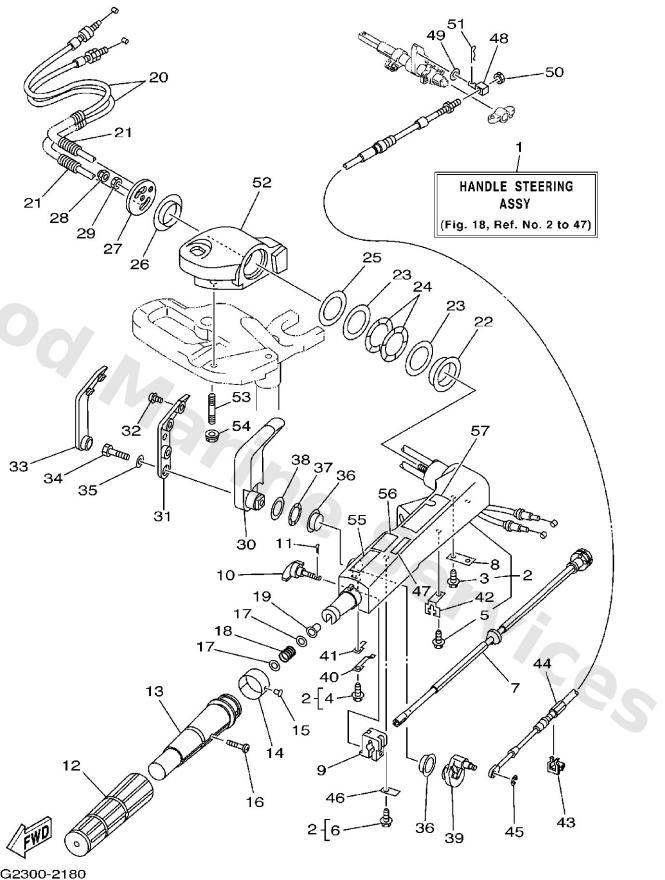
Steering



D5

Ref	Part	
35	92995-08600 Washer, plain (663)	Buy now
36	90386-26MA3 Bush	Buy now
37	90206-26M25 Washer, wave	Buy now
38	90202-26M59 Washer, plate	Buy now
39	68T-44113-01 Cam plate, handle	Buy now
40	66R-44116-00 Spring	Buy now
41	66R-44118-00 Bracket	Buy now
42	66R-48538-00 Clamp, cable 1	Buy now
43	63D-48538-00 Clamp, cable 1	Buy now
44	68T-48321-00 Cable	Buy now
45	99080-04600 Circlip (eu0)	Buy now
46	66R-44114-00 Stopper	Buy now
47	6E0-44191-11 Indicator, shift	Buy now
48	66R-48344-00 Cable end, remote control	Buy now
49	90201-06M62 Washer, plate (6e5)	Buy now

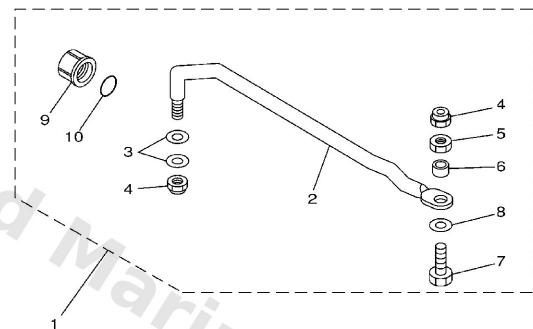
Steering



Ref	Part	
50	90170-05M38 Nut	Buy now
51	91490-20012 Pin, cotter (648)	Buy now
52	68T-42121-10-4D Bracket	Buy now
53	90116-10M28 Bolt, stud	Buy now
54	90179-10004 Nut	Buy now
55	6E0-83627-41 Label, caution 7	Buy now
56	6E0-83627-51 Label, Caution 7	Buy now
57	68T-1571Y-60 Mark, Caution	Buy now

D5

Steering Guide

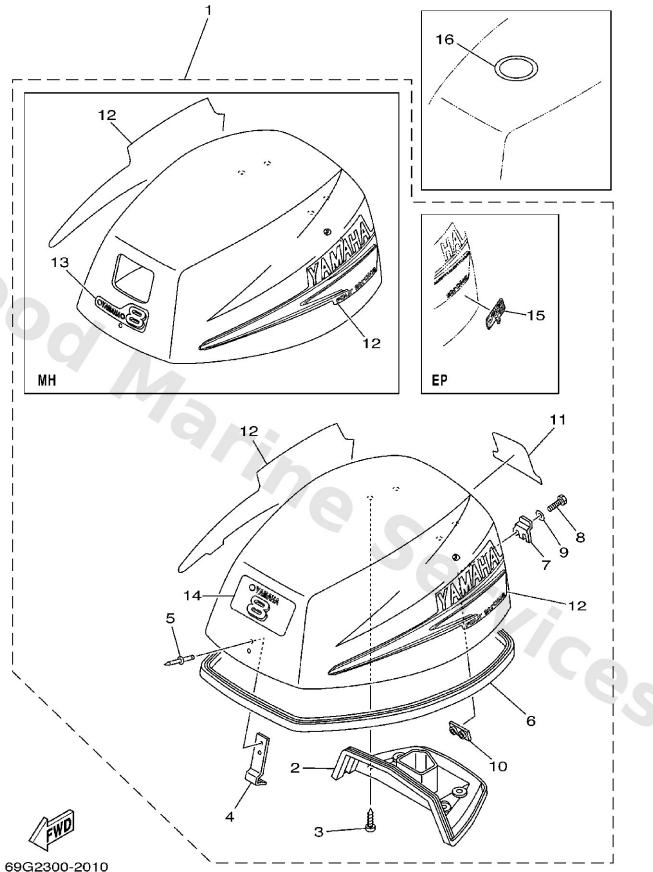


68R0300-0290

Ref	Part	
1	68T-61350-00 Steering guide attachment kit AP	Buy now
2	68T-61351-00 Rod Steering Link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

B4

Top Cowling

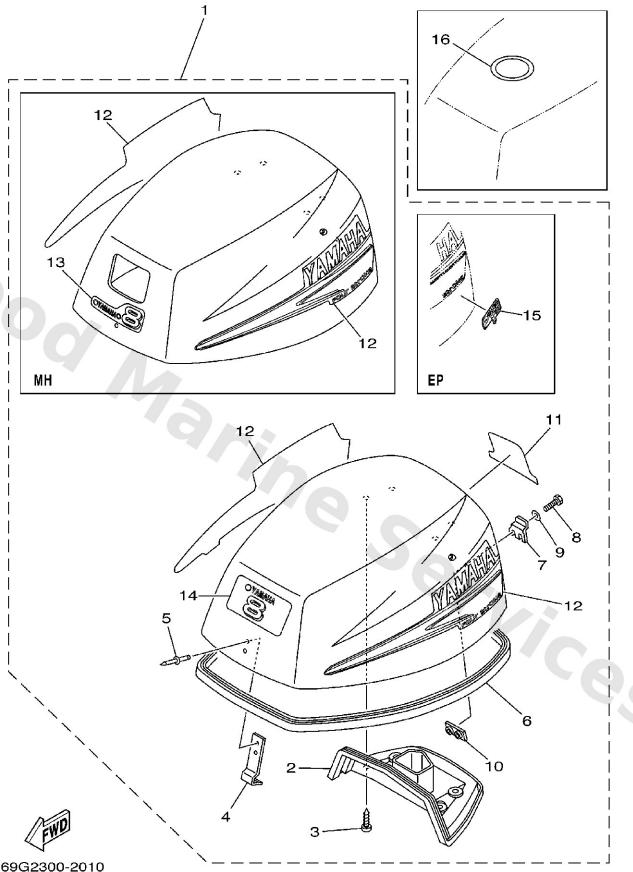


A4

Ref	Part	
2	68T-42613-00 Molding Air Duct	Buy now
3	97780-60516 Screw, panhead tapping (j20)	Buy now
4	6G1-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	68T-42615-00 Seal	Buy now
7	68T-42652-00 Hook	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	68T-42649-00 Holder, clamp band	Buy now
11	69G-42678-20 Graphic, rear	Buy now
12	68T-W0070-20 Graphic Set	Buy now
12	68T-W0070-60 Graphic set	Buy now
13	68T-42677-00 Graphic, front	Buy now
14	69G-42686-10 Emblem, Front	Buy now
15	69A-42675-00 Graphic, side 1	Buy now

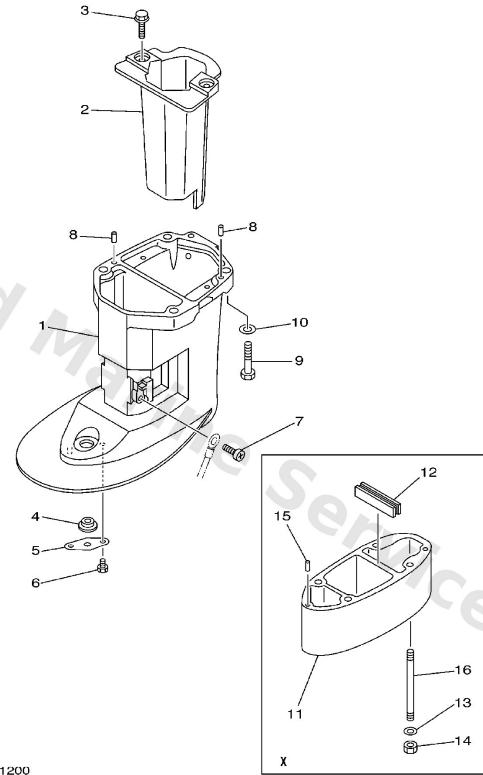
Top Cowling

Ref	Part	
16	67F-13434-02 Label, Caution	Buy now



A4

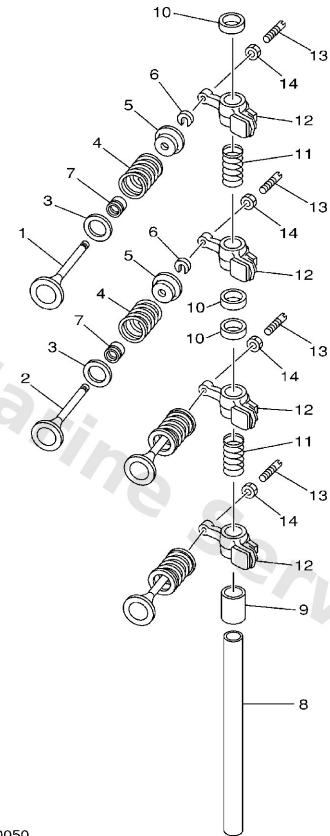
Upper Casing



F7

Ref	Part	
1	68T-45111-10-4D Casing, upper	Buy now
2	68T-14711-00-5B Muffler 1	Buy now
3	97575-06514 Bolt, hexagon w/w deep recess	Buy now
4	90480-14M54 Grommet	Buy now
5	68T-45321-00 Plate	Buy now
6	97095-06008 Bolt (fj1)	Buy now
7	97885-05008 Screw, pan head	Buy now
15	93604-12M07 Pin, dowel (688) X	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08600 Washer, plain (663)	Buy now
11	69G-45211-20-4D Extension X	Buy now
12	63V-45127-00 Seal X	Buy now
13	92990-08600 Washer, plain (663) X	Buy now
14	95380-08600 Nut (661) X	Buy now
16	90116-08M62 Bolt, stud X	Buy now

Valve



B1

Ref	Part	
1	67D-12111-00 Valve, intake	Buy now
2	67D-12121-00 Valve, exhaust	Buy now
3	68T-12116-00 Seat, valve spring	Buy now
4	68T-12113-00 Spring, valve inne	Buy now
5	7NJ-12117-00 Retainer, valve spring	Buy now
6	7NJ-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	68T-12146-00 Shaft, rocker	Buy now
9	90387-13M56 Collar (6g8)	Buy now
10	90387-14M03 Collar	Buy now
11	90501-12M40 Spring, compression (6g8)	Buy now
12	68T-12151-00 Arm, valve rocker	Buy now
13	6G8-12159-00 Screw, valve adjusting	Buy now
14	6G8-12158-00 Nut, lock	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.