



Yamaha FT8DMH 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

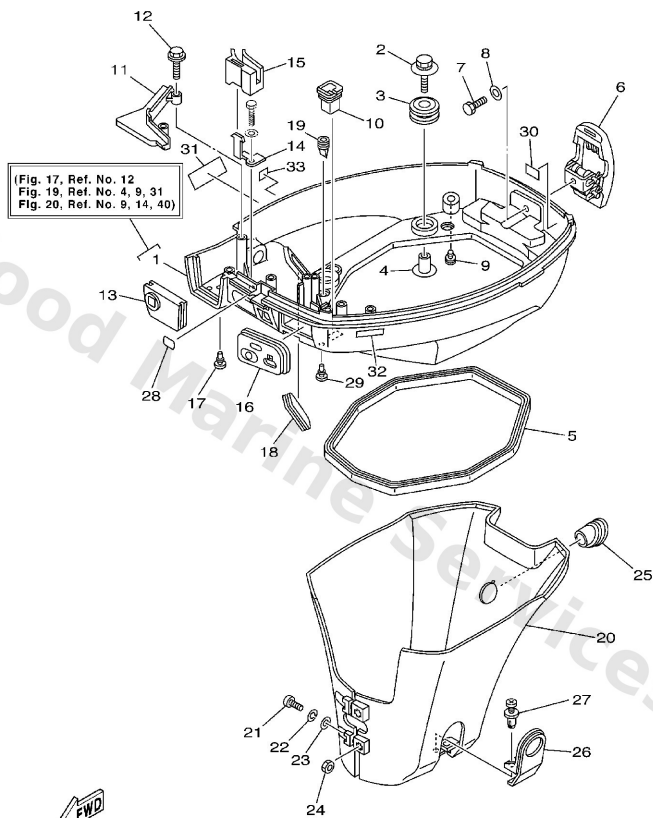
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	9
BRACKET 3	12
CARBURETOR	14
CONTROL 1	16
CONTROL 2	18
CRANKSHAFT. PISTON	21
CYLINDER. CRANKCASE 1	23
CYLINDER. CRANKCASE 2	24
ELECTRICAL 1	26
ELECTRICAL 2	27
ELECTRICAL 3	30
ELECTRICAL 4	32
FUEL	33
FUEL TANK 1	35
FUEL TANK 2	36
GENERATOR	37
INTAKE	39
LOWER CASING. DRIVE 1	41
LOWER CASING. DRIVE 2	45
OIL PAN	47
OIL PUMP	49
OPTIONAL PARTS	51
POWER TILT ASSY	54
REMOTE CONTROL ASSY	59
REMOTE CONTROL ATTACHMENT	64
REMOTE CONTROL BOX	65
REPAIR KIT 1	66
REPAIR KIT 2	68
REPAIR KIT 3	69
STARTER	71
STARTING MOTOR	73
STEERING	75
STEERING GUIDE	79
TOP COWLING	80
UPPER CASING	82
VALVE	83

Bottom Cowling

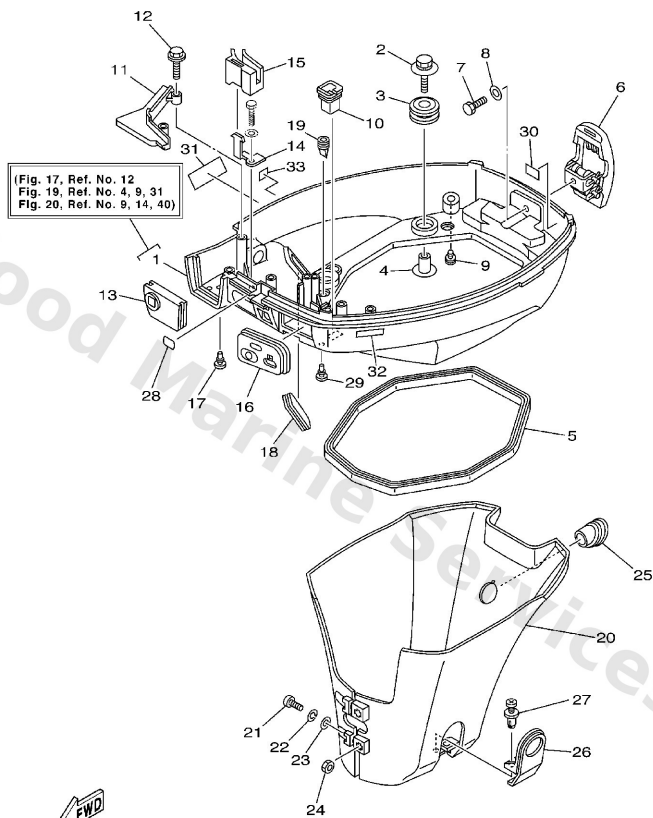


69G2300-2170

D3

Ref	Part	
1	68T-42710-00-4D Bottom Cowling assembly	Buy now
2	68F-85119-00 Bolt	Buy now
3	90480-21M82 Grommet	Buy now
4	68F-86129-00 Collar	Buy now
5	68T-42716-00 Rubber, seal 1	Buy now
6	68T-42801-00 Cowling clamp comp.	Buy now
7	97095-06012 Bolt(gh1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	6H3-44391-01 Nipple, hose	Buy now
10	682-42727-00 Grommet	Buy now
11	68T-42738-00-4D Plate, fitting	Buy now
12	90109-06M81 Bolt	Buy now
13	68T-42725-00 Grommet	Buy now
13	68T-42725-10 Grommet	Buy now
14	68T-26393-00 Holder	Buy now

Bottom Cowling

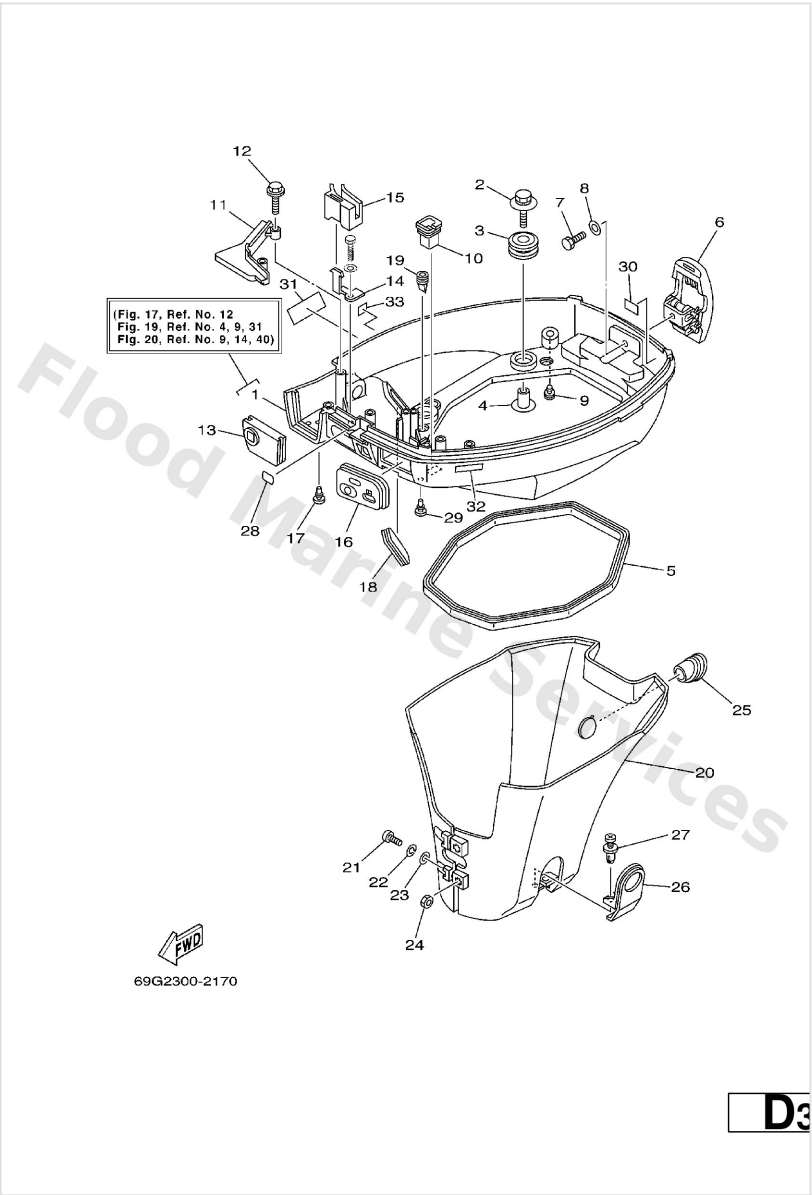


69G2300-2170

D3

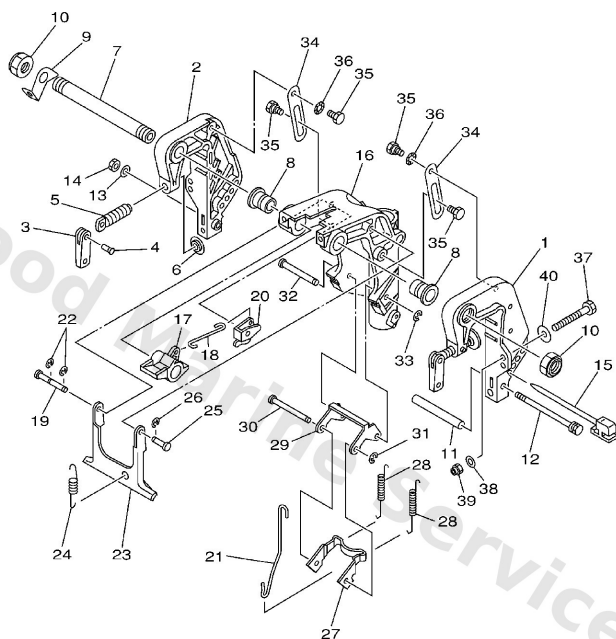
Ref	Part	
15	68T-26367-00 Protector	Buy now
16	68T-42724-20 Grommet	Buy now
17	90480-06M19 Grommet (6e3)	Buy now
18	69G-42726-10 Grommet	Buy now
18	6H4-42726-00 Grommet	Buy now
19	65W-42717-00 Rubber, seal 2	Buy now
20	68T-42741-00 Apron	Buy now
21	97880-06030 Screw, pan head(6e0)	Buy now
22	92990-06100 Washer(6a1)	Buy now
23	92990-06600 Washer, plain (646)	Buy now
24	95380-06600 Nut(661)	Buy now
25	68T-42717-00 Rubber, seal 2	Buy now
26	68T-42771-00 Apron	Buy now
27	90338-06M20 Plug	Buy now
28	65W-84342-00 Seat, emblem	Buy now

Bottom Cowling



Ref	Part	
30	6H8-42791-10 Mark 1	Buy now
31	62Y-13444-50 Mark	Buy now
32	6E3-8257H-00 Plate Mark	Buy now
33	6A1-28176-00 Label Caution	Buy now

Bracket 1

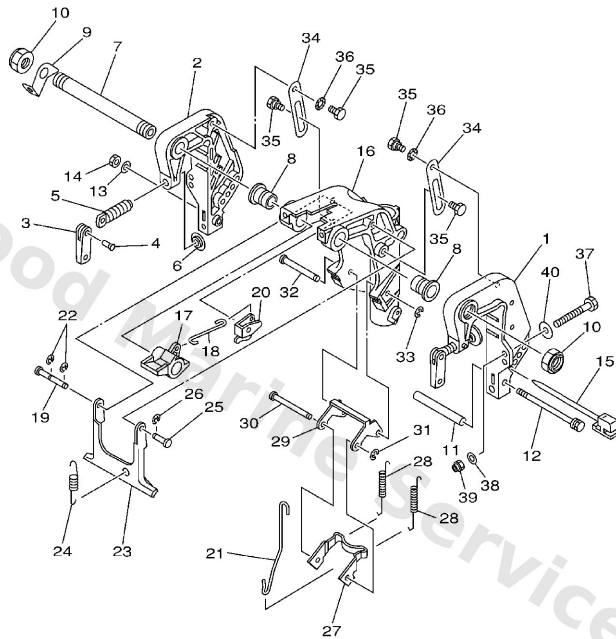


69G0010-1180

E6

Ref	Part	
1	68T-43111-01-4D Bracket clamp + screw	Buy now
2	68T-43112-01-4D Bracket clamp + screw	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	677-43116-01 Screw, transom clamp.	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	63V-43131-10 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
8	90386-22MA4 Bush	Buy now
9	66R-43113-00 Plate, clamp bracket	Buy now
10	90185-22043 Nut, self-locking	Buy now
11	90387-06M13 Collar(6h6)	Buy now
12	90101-06M18 Bolt(6l5)	Buy now
13	92990-06600 Washer, plain (646)	Buy now
14	95380-06700 Nut	Buy now
15	6L2-43160-00 Tilt rod assembly	Buy now

Bracket 1

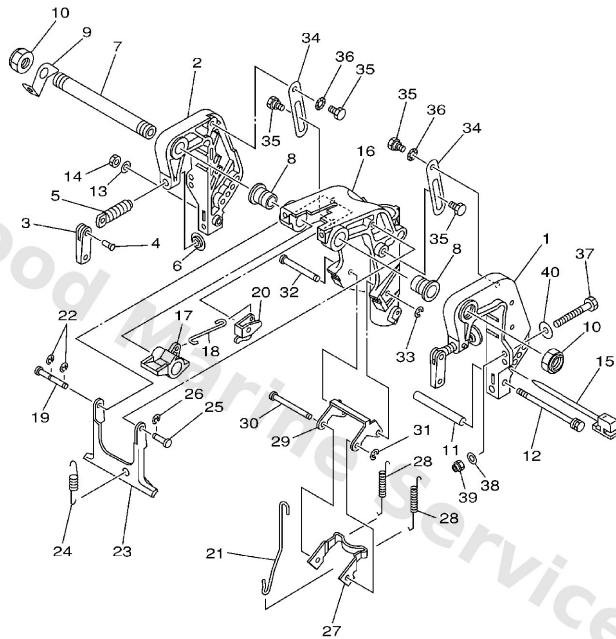


69G0010-1180

E6

Ref	Part	
16	68T-43311-10-4D Bracket swivel1	Buy now
17	68T-43631-00 Lever Tilt	Buy now
18	68T-43616-00 Rod Tilt Lock	Buy now
19	68T-43646-00 Shaft, lever	Buy now
20	68T-43641-00 Lever, tilt	Buy now
21	68T-43617-00 Rod, tilt lock	Buy now
22	99080-05600 Circlip(22k)	Buy now
23	68T-43350-00 Receiver assembly	Buy now
24	90506-20005 Spring, tension	Buy now
25	63V-43191-00 Shaft, stopper	Buy now
27	68T-43614-00 Plate, tilt lock	Buy now
28	90506-23003 Spring, Tension	Buy now
29	68T-43615-00 Plate, tilt lock	Buy now
30	68T-43611-00 Shaft, tilt lock	Buy now
31	93430-04M03 Circlip (eu0)	Buy now

Bracket 1

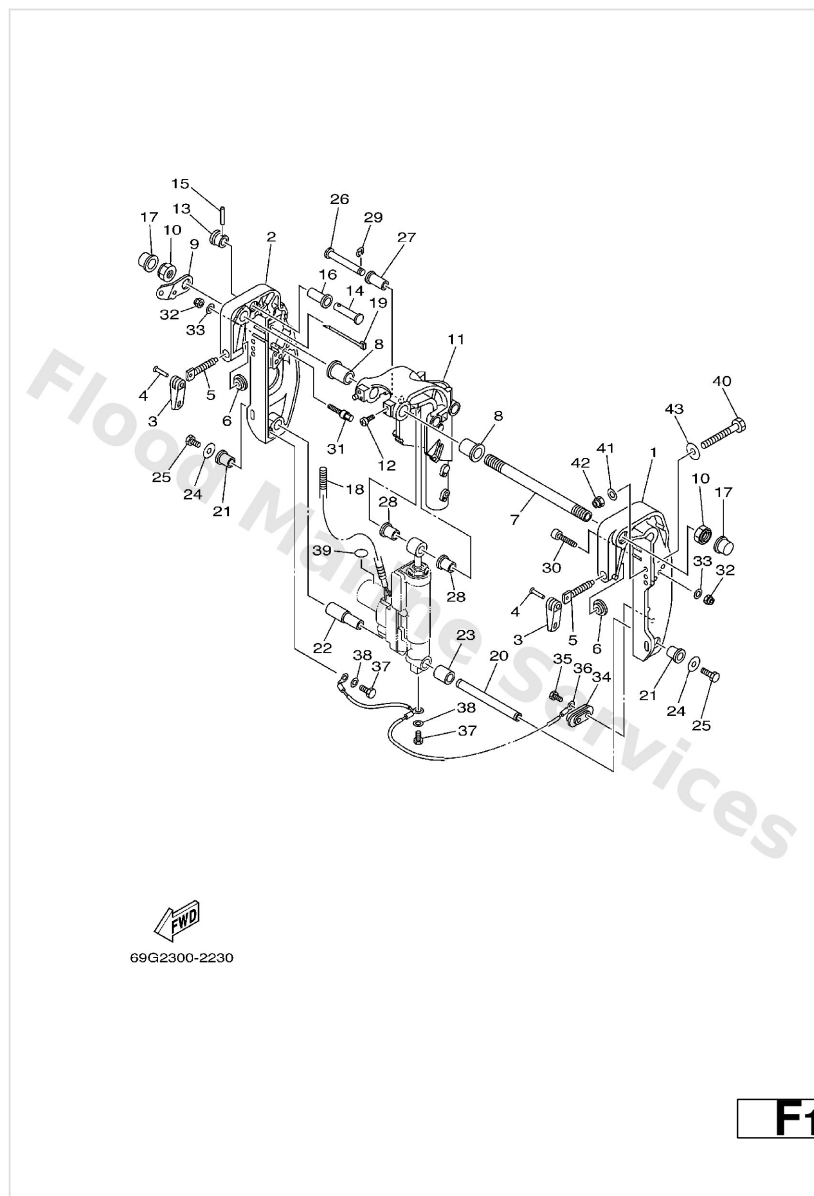


FWD
69G0010-1180

E6

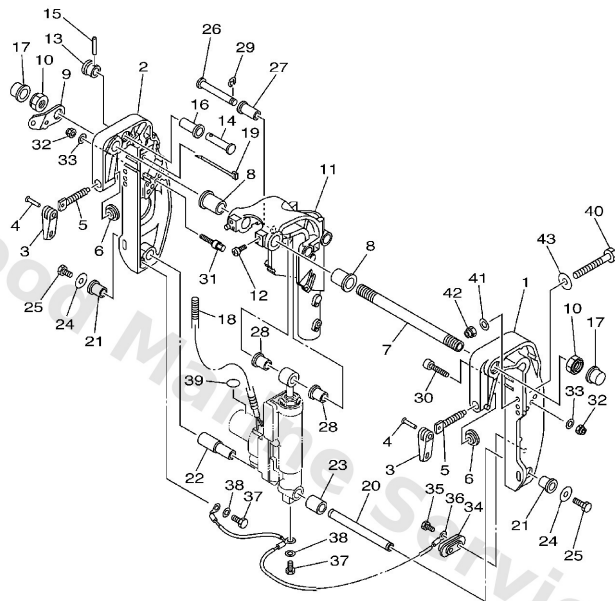
Ref	Part	
32	68T-43659-00 Shaft, reverse lock	Buy now
34	68T-43627-00 Stopper	Buy now
35	90109-06M84 Bolt	Buy now
36	90206-10M24 Washer, wave	Buy now
37	90101-08M88 Bolt (6g8)	Buy now
38	92995-08600 Washer, plain (663)	Buy now
39	90185-08057 Nut, nylon (6j8)	Buy now
40	90201-08MA4 Washer, plate (6g8)	Buy now

Bracket 2



Ref	Part	
1	69A-43111-00-4D Bracket, clamp 1	Buy now
2	69A-43112-00-4D Bracket, clamp 2	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	6E7-43116-00 Screw, transom clamp	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	69A-43131-00 Bolt, clamp bracket	Buy now
8	90386-22MA4 Bush	Buy now
9	69A-43113-00 Plate, clamp bracket	Buy now
10	90185-22043 Nut, self-locking	Buy now
11	69G-43311-10-4D Bracket, swivel 1	Buy now
12	97885-08010 Rivet	Buy now
13	65W-43192-00 Knob, stopper	Buy now
14	65W-43191-00 Shaft, stopper	Buy now
15	91690-30018 926-51502-00 pin, spring (700)	Buy now

Bracket 2

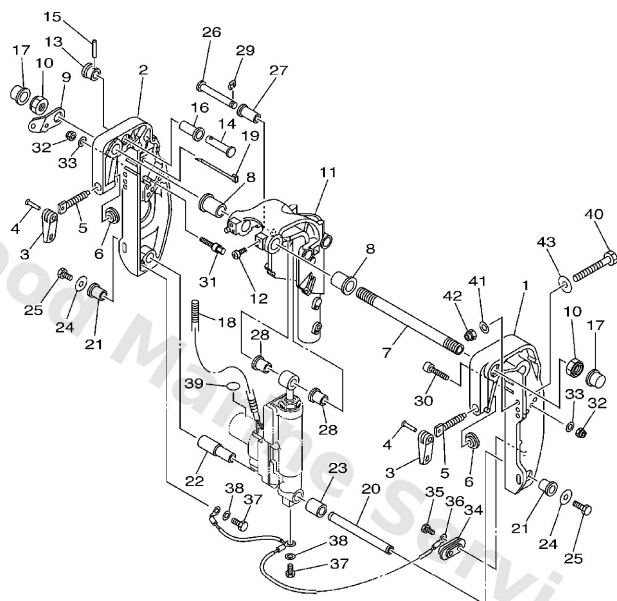


69G2300-2230

F1

Ref	Part	
16	90386-14MA1 Bush	Buy now
17	6G5-43145-01 Cap, clamp bracket	Buy now
18	90447-10001 Hose, with spring	Buy now
19	90465-13M97 Clamp	Buy now
20	69G-43818-00 Pin, lower shock mount	Buy now
21	90386-16MA7 Bush	Buy now
22	90386-16MA8 Bush	Buy now
23	90387-16M02 Collar	Buy now
24	90201-08M00 Washer, plate(6e0)	Buy now
25	97080-08016 Bolt	Buy now
26	90249-12M36 Pin	Buy now
27	90381-12M10 Bush, solid	Buy now
28	90381-12M11 Bush, solid	Buy now
29	93430-10M00 Circlip	Buy now
30	90110-08M05 Bolt, hexagon socket head	Buy now

Bracket 2

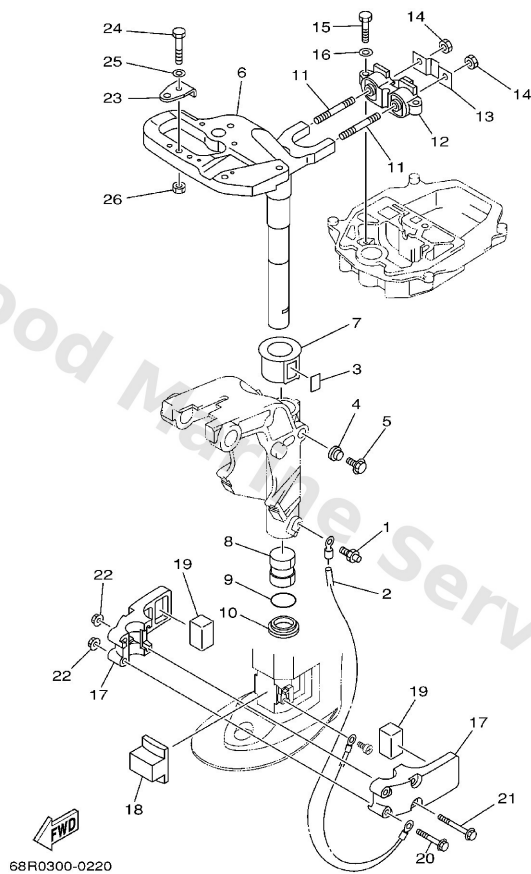



 69G2300-2230

F1

Ref	Part	
31	90109-08010 Bolt	Buy now
32	90185-08057 Nut, nylon (6j8)	Buy now
33	92990-08600 Washer, plain (663)	Buy now
34	65W-45251-00 Anode	Buy now
35	90101-06020 Bolt	Buy now
36	63V-82127-00 Wire, lead 2	Buy now
37	97095-06010 Bolt	Buy now
38	92995-06600 Washer, plain (646)	Buy now
39	69A-43155-00 Mark 1	Buy now
40	90101-08M88 Bolt (6g8)	Buy now
41	92995-08600 Washer, plain (663)	Buy now
43	90201-08MA4 Washer, plate (6g8)	Buy now

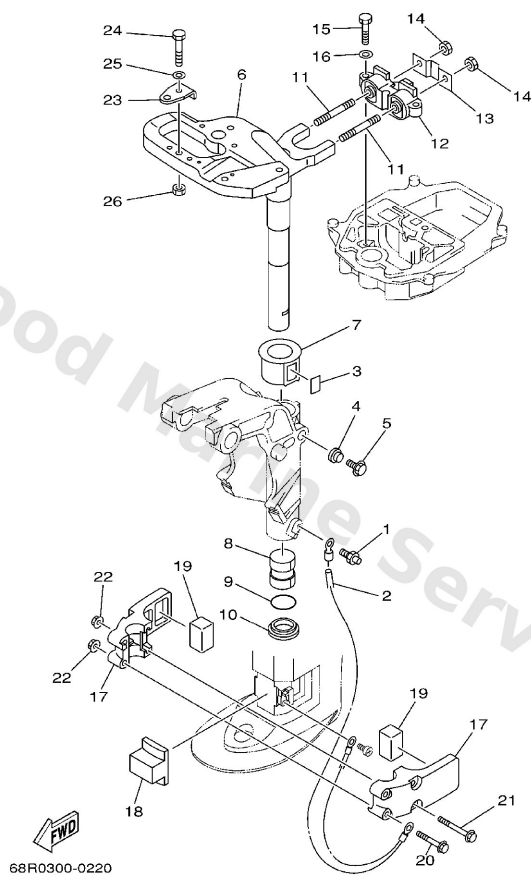
Bracket 3



F3

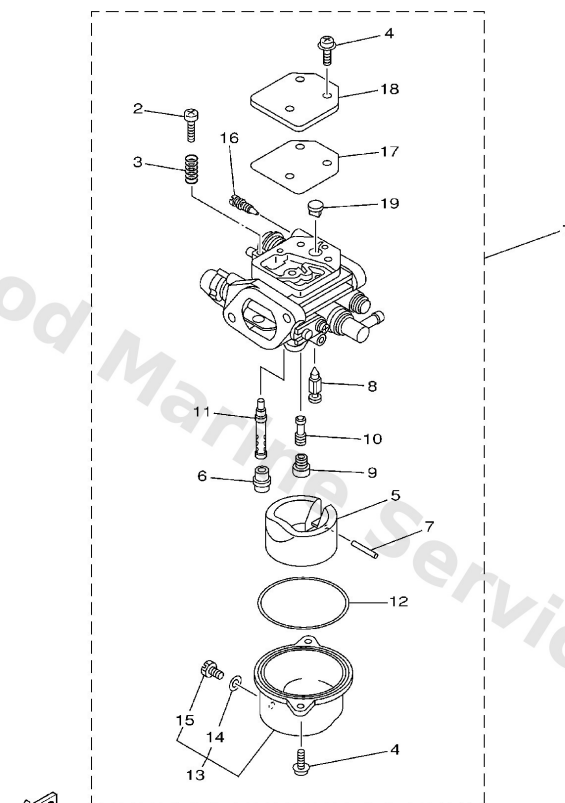
Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	68T-82127-00 Wire, lead 2	Buy now
3	63V-42528-00 Plate, friction	Buy now
4	689-43373-01 Seal, damper	Buy now
5	90105-06M07 Bolt (689)	Buy now
6	68T-42511-11-4D Bracket, steering	Buy now
7	63V-42537-00 Bushing, pivot shaft	Buy now
8	90386-30048 Bush	Buy now
9	93210-29M94 O-ring(6h1)	Buy now
10	90386-30M60 Bush(6j8)	Buy now
11	90116-08M54 Bolt, stud(63v)	Buy now
12	68T-44517-10-94 Mount rubber	Buy now
13	68T-44526-00 Plate	Buy now
14	95380-08600 Nut (661)	Buy now
15	97075-06025 Bolt	Buy now

Bracket 3



Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	68T-44551-00-4D Housing, lower mount rubber 1	Buy now
18	68T-44557-00 Mount Damper Lower Front	Buy now
19	682-44555-00 Mount damper, lower side	Buy now
20	90119-06012 Bolt, with washer	Buy now
21	90119-06013 Bolt, with washer	Buy now
22	90179-06M28 Nut(63v)	Buy now
23	63V-48511-01 Hook, steering	Buy now
24	97075-08035 Bolt(70w)	Buy now
25	92995-08600 Washer, plain (663)	Buy now
26	90185-08057 Nut, nylon (6j8)	Buy now

Carburetor

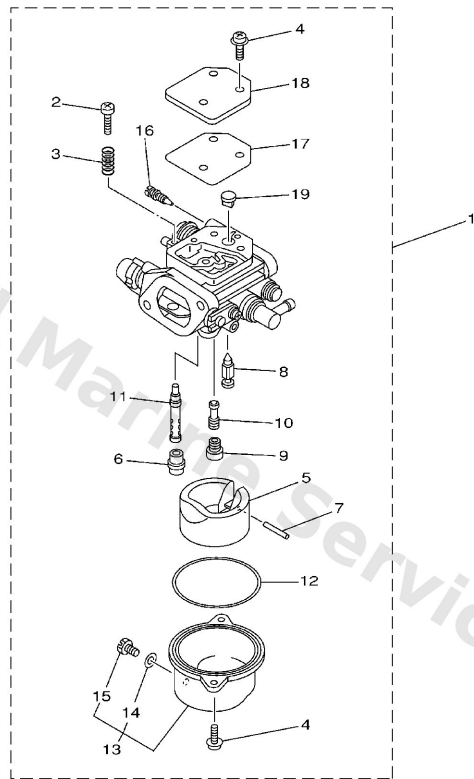


68R0010-0070

B3

Ref	Part	
1	68T-14301-00 Carburetor & accel link 68t00	Buy now
1	68T-14301-20 Carburetor & accel link 68t20 FOR SAV	Buy now
1	68T-14301-30 Carburetor assembly 1	Buy now
1	68T-14301-50 Carburetor & accel link 68t50 FOR SAV	Buy now
2	6E5-14321-00 Screw, throttle	Buy now
3	6J8-14334-00 Spring, throttle	Buy now
4	97980-04112 Screw, pan head (686)	Buy now
5	68T-14385-00 Float	Buy now
6	67D-14966-00 Rubber cap	Buy now
7	67D-14386-00 Pin, float	Buy now
8	68T-14546-00 Valve, needle	Buy now
9	68T-1492E-37 Jet, main (#74)	Buy now
10	68T-1492F-1K Jet, air slow (#39)	Buy now
11	68T-1492A-00 Nozzle, main	Buy now
12	67D-14984-00 Gasket, float chamber	Buy now

Carburetor

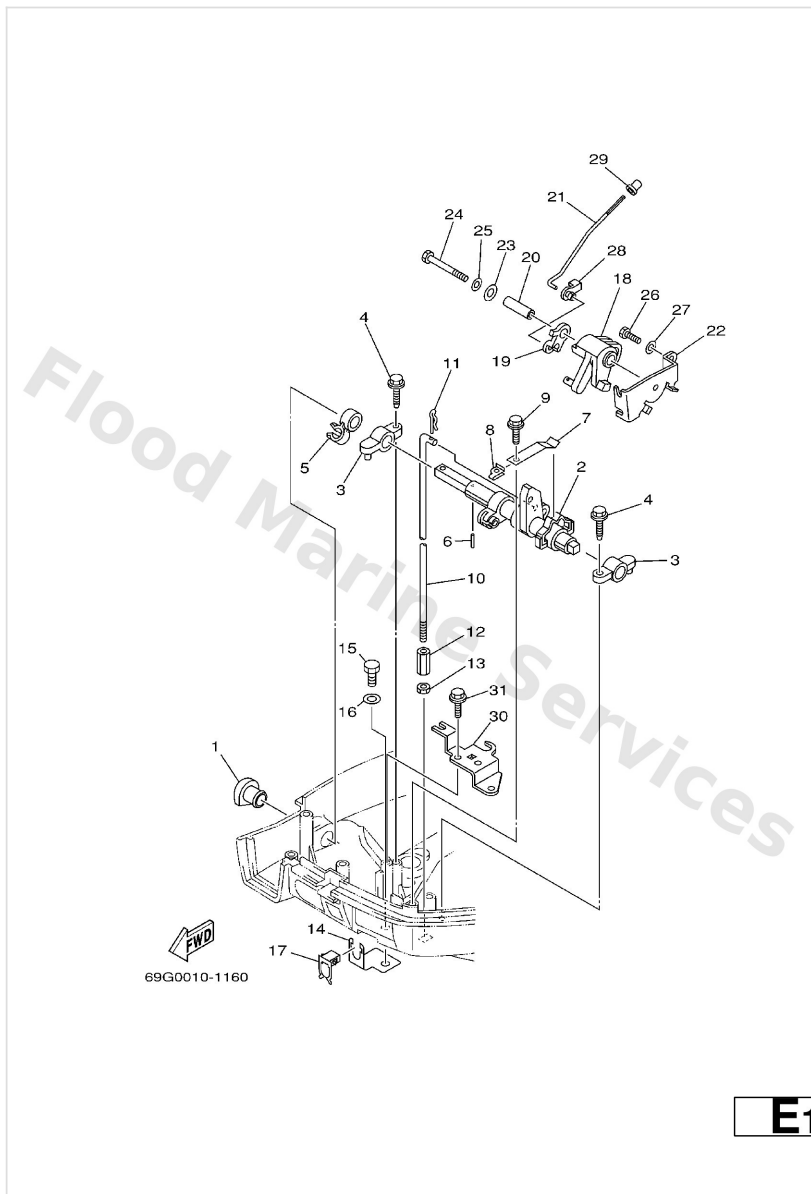


68R0010-0070

B3

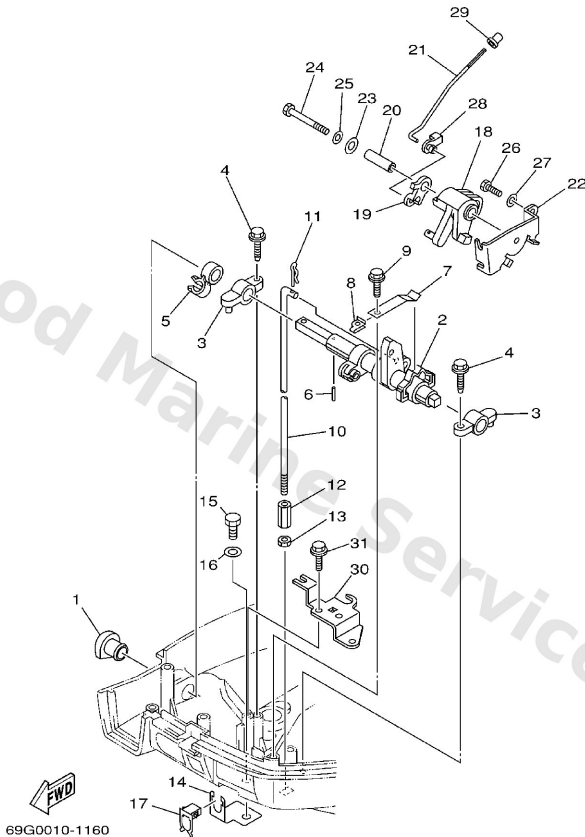
Ref	Part	
13	68T-14981-00 Body, float chamber	Buy now
14	6J8-14959-00 Gasket, drain screw	Buy now
15	66T-14991-00 Plug, drain	Buy now
16	67D-14323-00 Screw, air adjusting	Buy now
16	68T-14323-20 Screw Air Adjusting FOR SAV	Buy now
17	67D-14536-00 Gasket	Buy now
18	67D-14527-00 Plate	Buy now
19	68T-14126-00 Plug	Buy now

Control 1



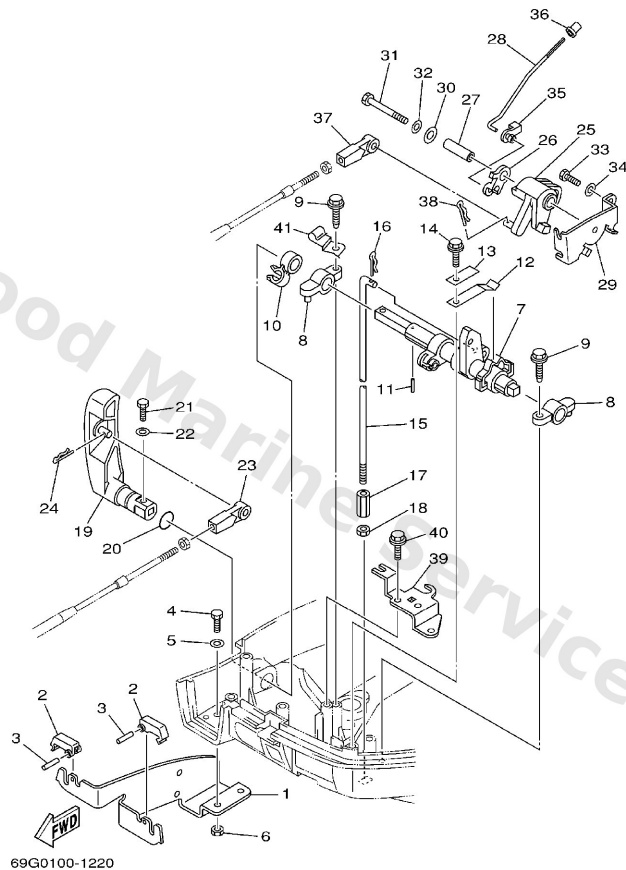
Ref	Part	
1	68T-42726-00 Grommet	Buy now
2	68T-44121-01 Lever, shift rod	Buy now
3	6G1-41662-01-94 Bracket	Buy now
4	90109-06M81 Bolt	Buy now
5	90464-10M60 Clamp	Buy now
6	91690-30014 Pin, spring (647)	Buy now
7	65W-44116-00 Spring	Buy now
8	66R-44117-00 Bracket	Buy now
9	90109-06M86 Bolt	Buy now
10	68T-44143-10 Rod, shift 1	Buy now
11	90468-18001 Clip	Buy now
12	90170-06015 Connector, shift rod	Buy now
13	95380-06700 Nut	Buy now
14	68T-48538-00 Clamp, cable 1	Buy now
15	97095-06012 Bolt(gh1)	Buy now

Control 1



Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	63D-48538-00 Clamp, cable 1	Buy now
18	68T-41638-00 Pulley	Buy now
19	68T-41283-00 Lever, free accel.	Buy now
20	90387-06M59 Collar (6h3)	Buy now
21	68T-41211-00 Link, accel.	Buy now
22	68T-14497-00 Stay, throttle wire	Buy now
23	90201-06M62 Washer, plate (6e5)	Buy now
24	97095-06045 Bolt, hexagon	Buy now
28	661-41262-02 Joint, choke lever	Buy now
29	647-14395-60 Cap, over flow pipe	Buy now
30	68T-15774-10 Stay 4	Buy now

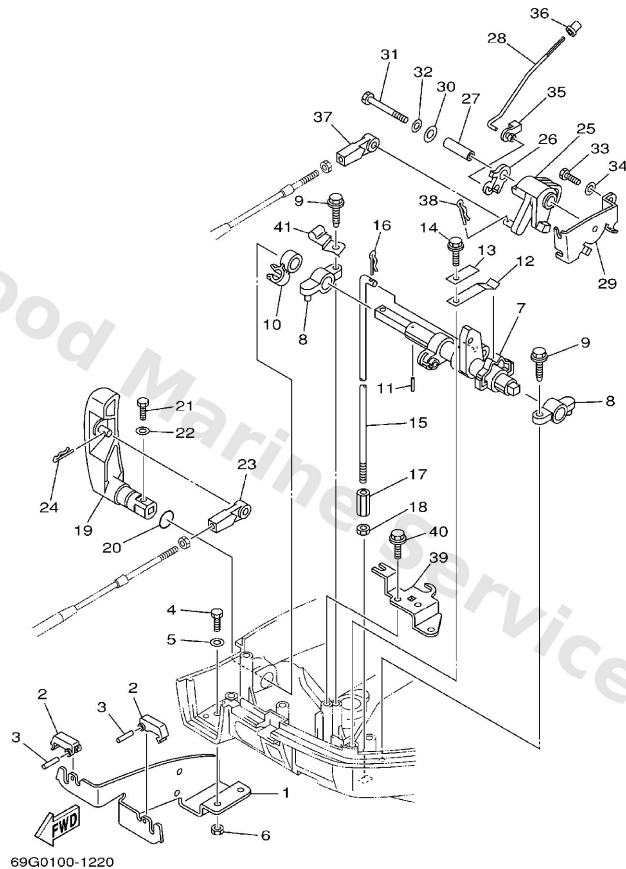
Control 2



E3

Ref	Part	
1	68T-48531-00 Bracket, remote control 1	Buy now
2	682-48538-50 Clamp, cable	Buy now
3	91690-30012 Pin, spring	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	95380-06600 Nut(661)	Buy now
7	68T-44121-01 Lever, shift rod	Buy now
8	6G1-41662-01-94 Bracket	Buy now
9	90109-06M81 Bolt	Buy now
10	90464-10M60 Clamp	Buy now
11	91690-30014 Pin, spring (647)	Buy now
12	65W-44116-00 Spring	Buy now
13	66R-44114-00 Stopper	Buy now
14	90109-06M86 Bolt	Buy now
15	68T-44143-10 Rod, shift 1	Buy now

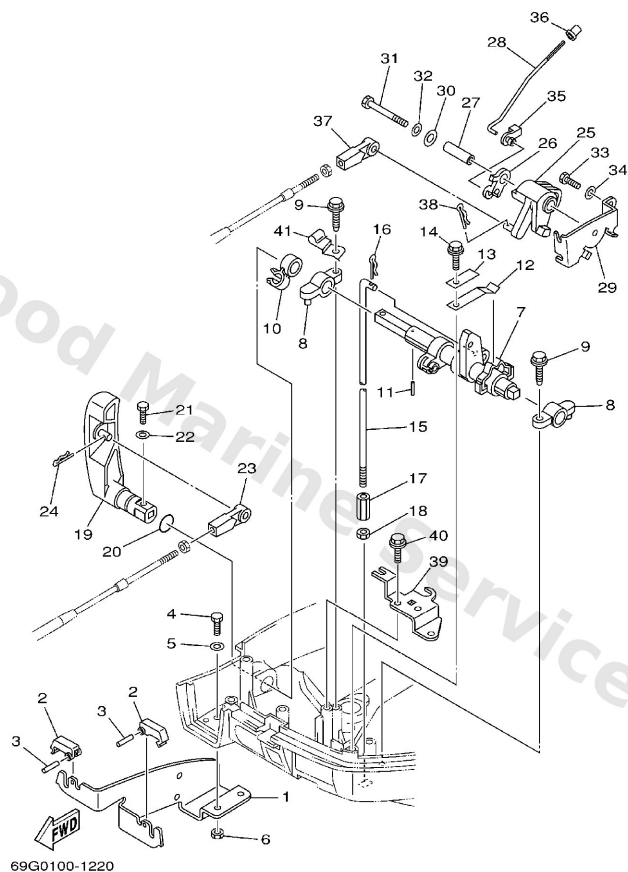
Control 2



E3

Ref	Part	
16	90468-18001 Clip	Buy now
17	90170-06015 Connector, shift rod	Buy now
18	95380-06700 Nut	Buy now
19	68T-44111-10 Handle, gear shift	Buy now
20	93210-12327 O-ring(3ld)	Buy now
21	97095-05016 Bolt(6a1)	Buy now
22	92995-05600 Washer, plain (646)	Buy now
23	663-48344-00 Cable end, remote control	Buy now
24	90468-18008 Clip 620436610000	Buy now
25	68T-41638-00 Pulley	Buy now
26	68T-41283-00 Lever, free accel.	Buy now
27	90387-06M59 Collar (6h3)	Buy now
28	68T-41211-00 Link, accel.	Buy now
29	68T-14497-00 Stay, throttle wire	Buy now
30	90201-06M62 Washer, plate (6e5)	Buy now

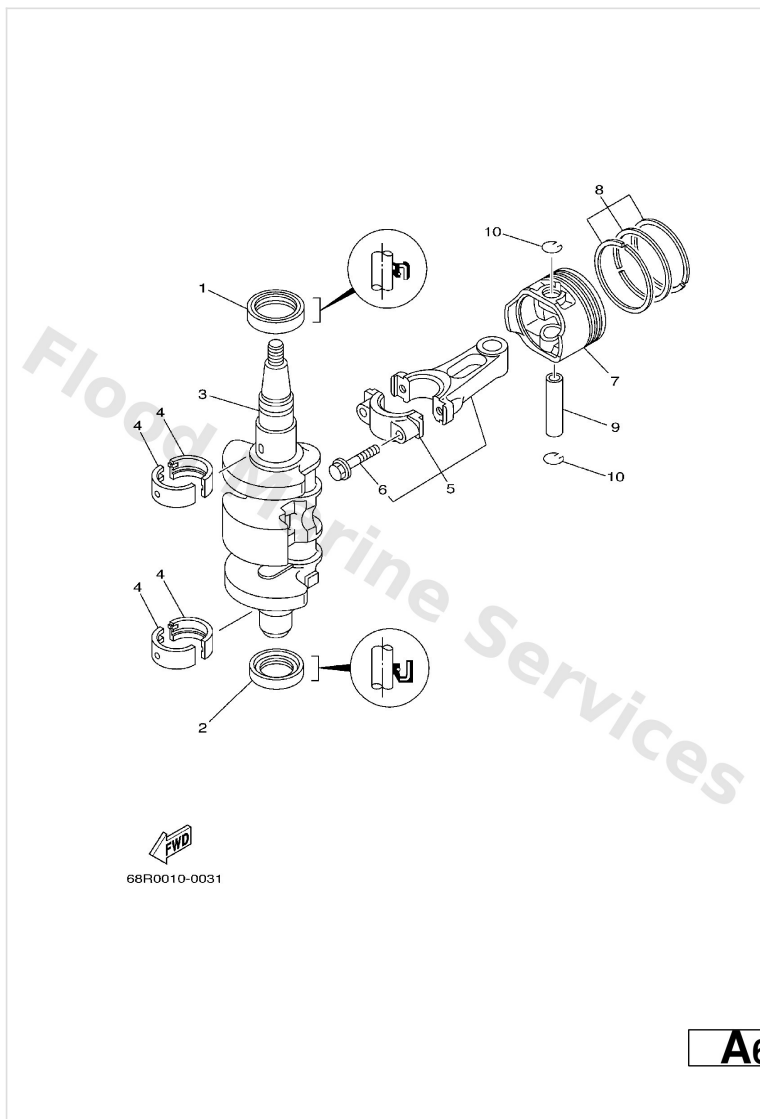
Control 2



E3

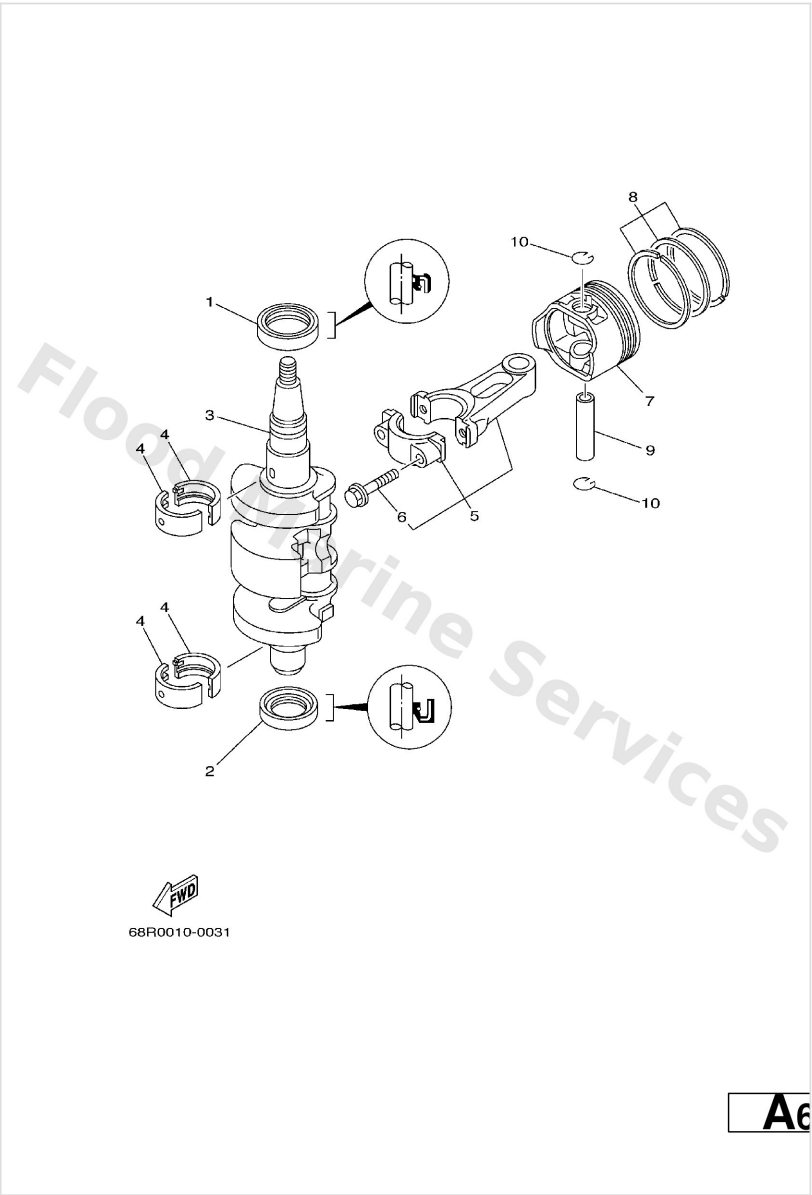
Ref	Part	
31	97095-06045 Bolt, hexagon	Buy now
35	661-41262-02 Joint, choke lever	Buy now
36	647-14395-60 Cap, over flow pipe	Buy now
39	68T-15774-10 Stay 4	Buy now
41	90465-08027 Clamp	Buy now

Crankshaft. Piston



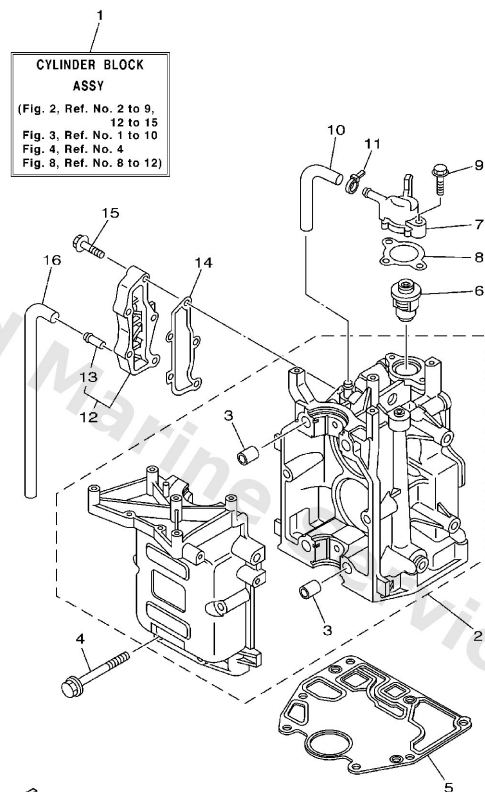
Ref	Part	
1	93102-30M22 Oil seal (6g8)	Buy now
2	93101-25M69 Oil seal	Buy now
3	68T-11411-00 Crankshaft	Buy now
4	68T-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	68T-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	68T-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	68T-11650-00 Connecting rod kit	Buy now
6	67D-11654-00 Bolt, connecting rod	Buy now
7	68T-11631-00-96 Piston (std)	Buy now
7	68T-11635-00 Piston (0.25mm o/s) AP	Buy now
7	68T-11636-00 Piston (0.50mm o/s) AP	Buy now
8	68T-11603-01 Piston ring set (std)	Buy now
8	68T-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
8	68T-11605-01 Piston ring set (0.50mm o/s) AP	Buy now
9	68T-11633-00 Pin, piston	Buy now

Crankshaft. Piston



Ref	Part	
10	93450-15023 Circlip 131116340000	Buy now

Cylinder. Crankcase 1

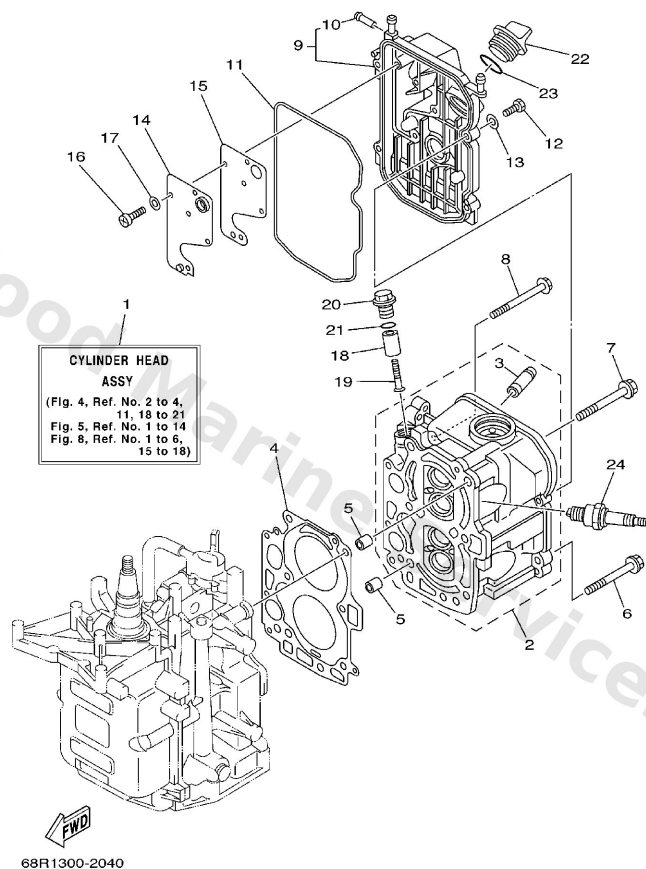


FWD
68R1300-2020

A5

Ref	Part	
3	99530-12016 Pin, dowel	Buy now
4	90119-08M29 Bolt, with washer	Buy now
5	68T-11351-00 Gasket, cylinder	Buy now
6	66M-12411-00 Thermostat	Buy now
8	6G8-12414-A0 Gasket, cover	Buy now
9	90119-06MA2 Bolt, with washer	Buy now
10	68T-12481-00 Pipe 1	Buy now
11	90465-11M10 Clamp	Buy now
13	6E9-24378-00 Pipe, joint 4	Buy now
14	68T-41114-A0 Gasket, exhaust outer cover	Buy now
15	90119-06MA3 Bolt, with washer	Buy now
16	68T-12482-00 Pipe 2	Buy now

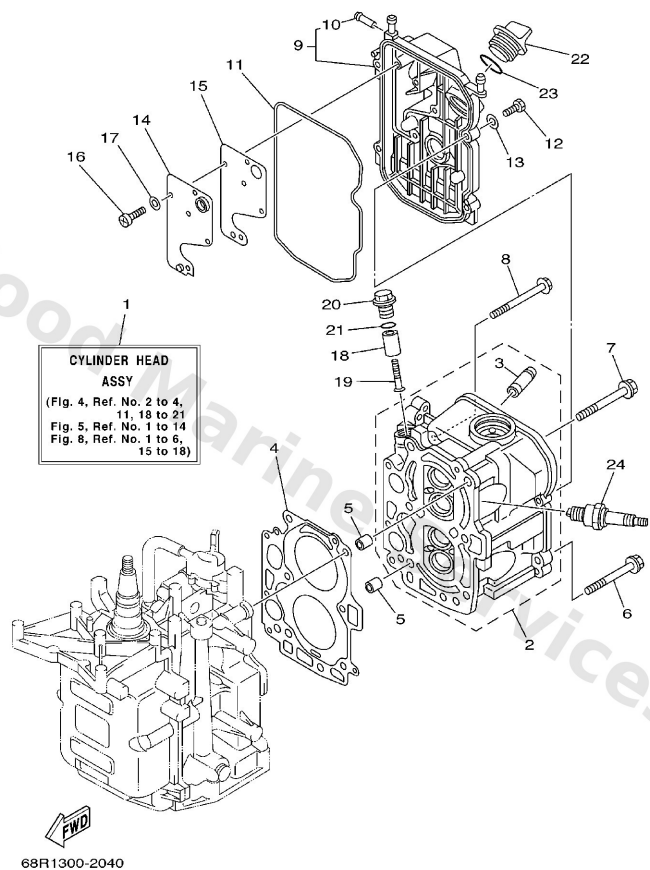
Cylinder. Crankcase 2



A7

Ref	Part	
3	67D-11133-10 Guide, valve 1	Buy now
4	68T-11181-00 Gasket, cylinder head 1	Buy now
5	99510-10114 Pin, dowel(3vd)	Buy now
6	90105-08M36 Bolt (6g8)	Buy now
7	90105-08M78 Bolt, washer based	Buy now
8	90119-06049 Bolt, with washer	Buy now
10	650-24378-00 Pipe, joint 2	Buy now
11	68T-11356-00 Seal, cylinder 2	Buy now
12	97095-06020 Bolt(7u8)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	68T-11168-00 Cover, breather	Buy now
15	68T-11169-A0 Gasket, breather cover	Buy now
16	98507-04010 Screw, pan head(6g8)	Buy now
17	92907-04600 Washer(jf2)	Buy now
18	68T-11325-00 Anode	Buy now

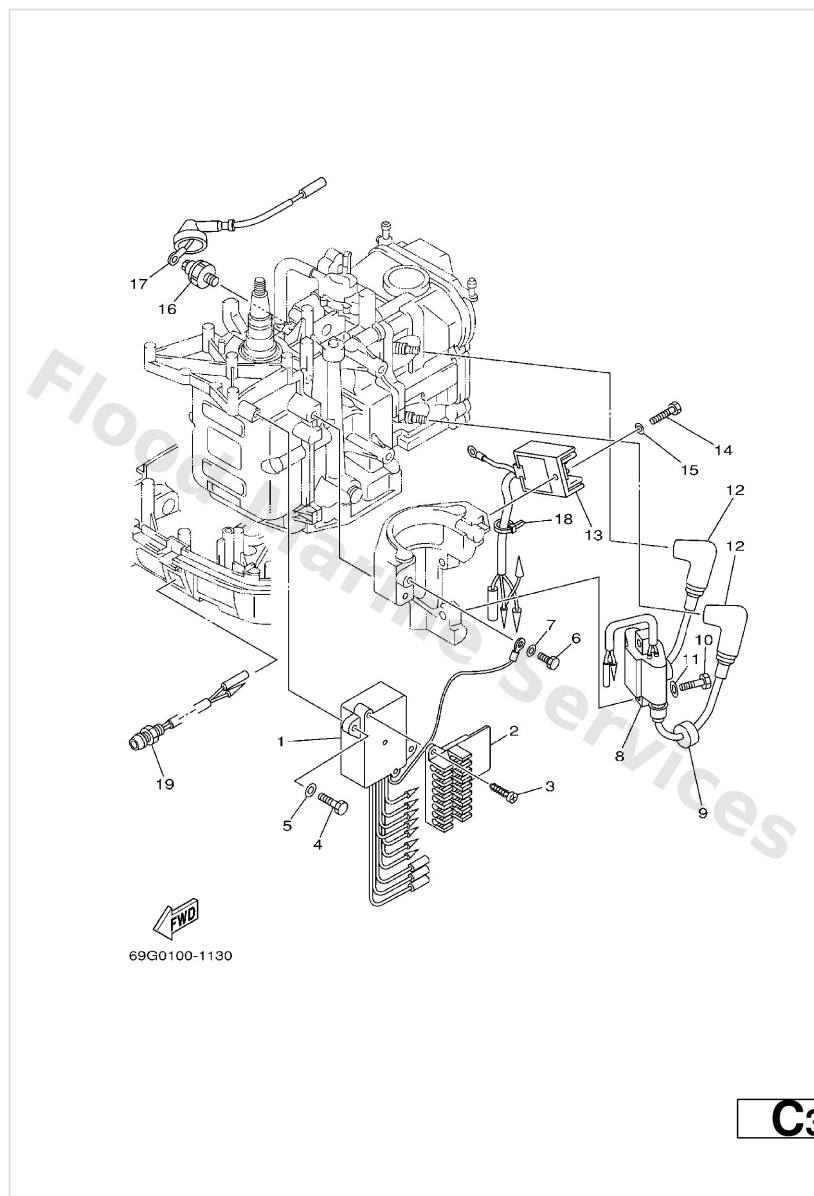
Cylinder. Crankcase 2



A7

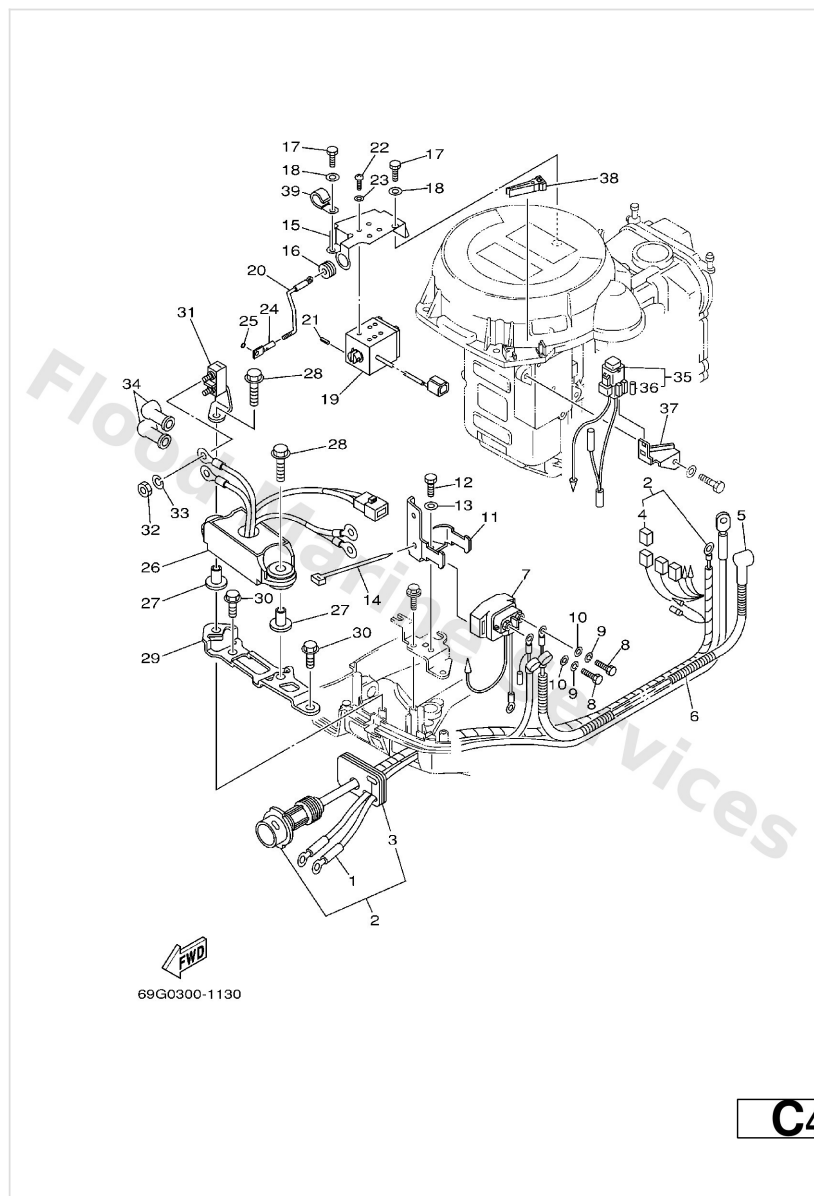
Ref	Part	
19	90151-05M05 Screw, countersunk	Buy now
20	6G8-11197-01 Plug, blind	Buy now
21	93210-13M63 O-ring (6g8)	Buy now
22	6G8-15363-00 Plug, oil	Buy now
23	93210-24M79 O-ring	Buy now
24	94702-00274 Plug, spark (br6hs-10)	Buy now

Electrical 1



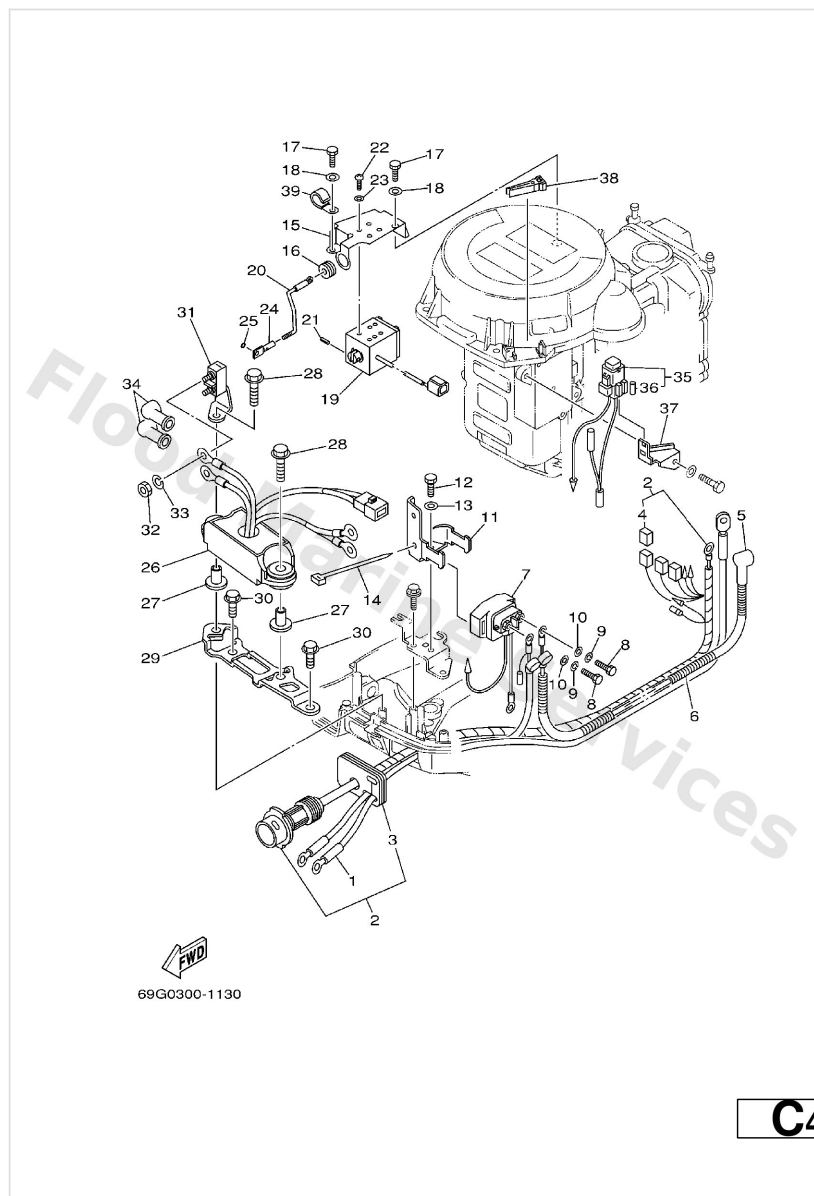
Ref	Part	
1	68T-85540-00 C.d.i. unit assembly	Buy now
2	68T-82522-00 Clamp, coupler	Buy now
3	97780-40512 Screw, pan head tapping	Buy now
4	97095-06020 Bolt(7u8)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	97095-06012 Bolt(gh1)	Buy now
8	680-85570-00 Ignition coil assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	97095-06025 Bolt	Buy now
12	6E3-82370-21 Plug cap assembly	Buy now
13	68T-81960-00 Rectifier & regulator assembly	Buy now
16	67F-82504-00 Oil pressure switch assembly	Buy now
17	68T-82127-10 Wire, lead 2	Buy now
18	90465-11M10 Clamp	Buy now
19	68T-85410-00 Emergency signal light assembly	Buy now

Electrical 2



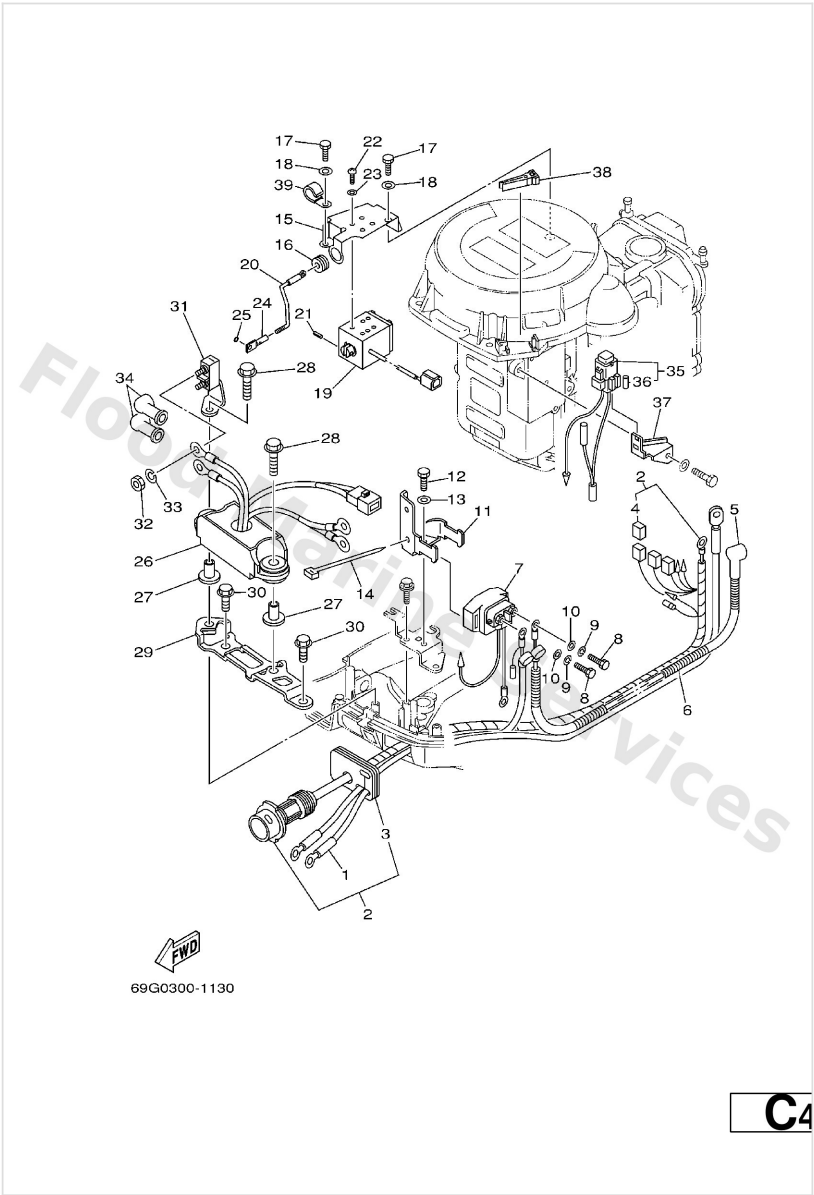
Ref	Part	
1	69G-82105-00 Battery cable (l: 3.0m)	Buy now
2	69G-82590-10 Wire harness assembly	Buy now
3	68T-42724-40 Grommet	Buy now
4	6N6-82582-00 Cover, wire harness	Buy now
5	6G8-82117-00 Wire, lead	Buy now
6	90446-10M86 Hose	Buy now
7	68T-81940-00 Starter relay assembly	Buy now
8	97095-06010 Bolt	Buy now
9	92995-06100 Washer(6a1)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	68T-81945-00 Plate, switch fitting	Buy now
12	97095-06012 Bolt(gh1)	Buy now
14	90465-13M11 Clamp (6e5)	Buy now
15	68T-86112-00 Stay, solenoid	Buy now
16	90480-13018 Grommet (462)	Buy now

Electrical 2



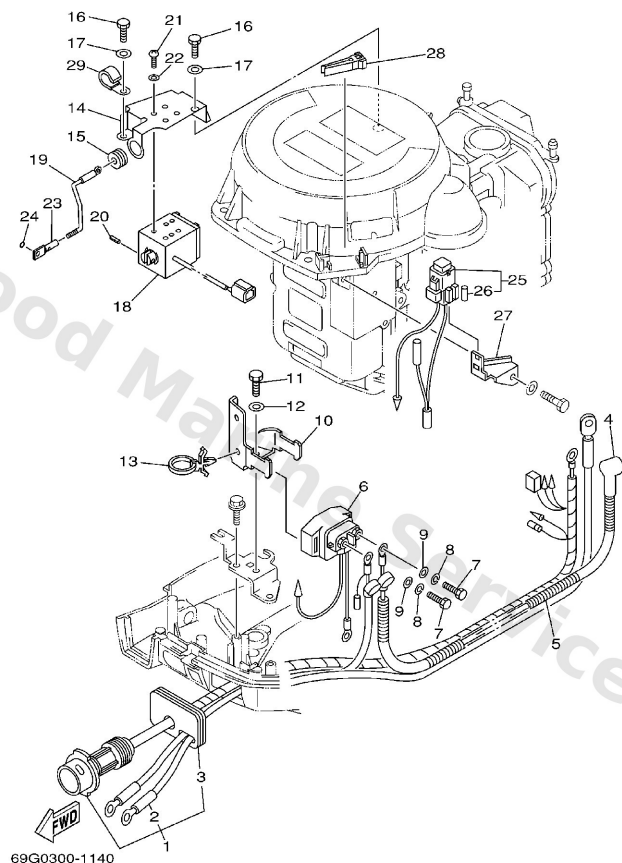
Ref	Part	
19	68T-86111-00 Coil, solenoid	Buy now
20	68T-41237-00 Joint, link	Buy now
21	91690-30010 Pin, spring (663)	Buy now
22	97880-04008 Screw, pan head (713)	Buy now
23	92990-04600 Washer, plain (646)	Buy now
24	68T-86117-00 Hook, wire pull	Buy now
25	93210-03261 O-ring (663)	Buy now
26	69G-81950-00 Relay assembly	Buy now
27	90387-06M03 Collar (676)	Buy now
28	90119-06M56 Bolt, with washer	Buy now
29	69G-81948-00 Bracket	Buy now
30	90109-06M80 Bolt	Buy now
31	69G-81925-00 Terminal	Buy now
32	90170-06M30 Nut(62x)	Buy now
33	90204-06M00 Washer, spring(62x)	Buy now

Electrical 2



Ref	Part	
34	6G5-82119-00 Cover, lead wire	Buy now
35	68T-82150-00 Fuse holder assembly	Buy now
36	66V-82151-00 Fuse (10a)	Buy now
37	68T-82171-00 Stay, fuse box	Buy now
38	67F-2812A-00 Puller, fuse	Buy now
39	90465-08M83 Clamp	Buy now

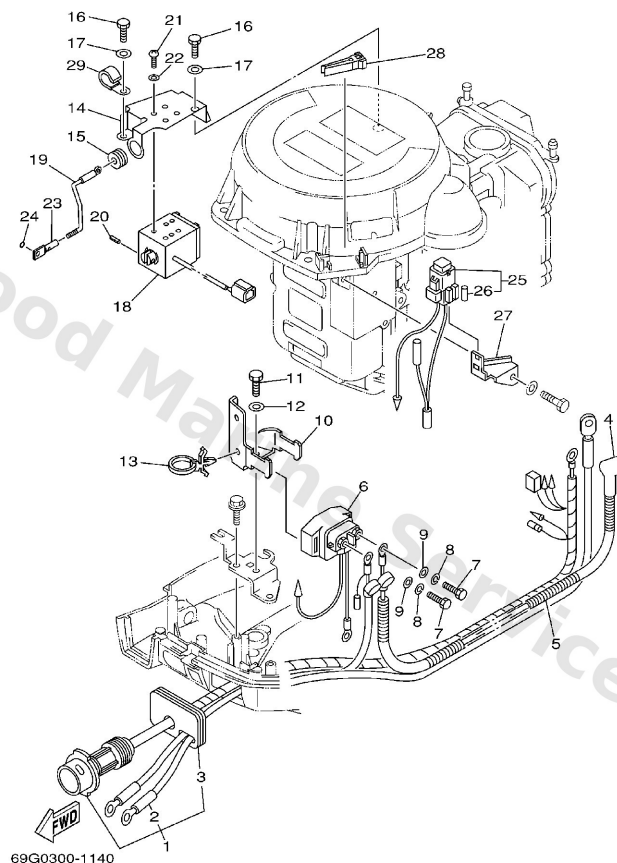
Electrical 3



C6

Ref	Part	
1	69G-82580-00 Wire harness assembly 2	Buy now
2	69G-82105-00 Battery cable (l: 3.0m)	Buy now
3	68T-42724-40 Grommet	Buy now
4	6G8-82117-00 Wire, lead	Buy now
5	90446-10M86 Hose	Buy now
6	68T-81940-00 Starter relay assembly	Buy now
7	97095-06010 Bolt	Buy now
8	92995-06100 Washer(6a1)	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	68T-81945-00 Plate, switch fitting	Buy now
11	97095-06012 Bolt(gh1)	Buy now
13	90465-12M56 Clamp(62t)	Buy now
14	68T-86112-00 Stay, solenoid	Buy now
15	90480-13018 Grommet (462)	Buy now
18	68T-86111-00 Coil, solenoid	Buy now

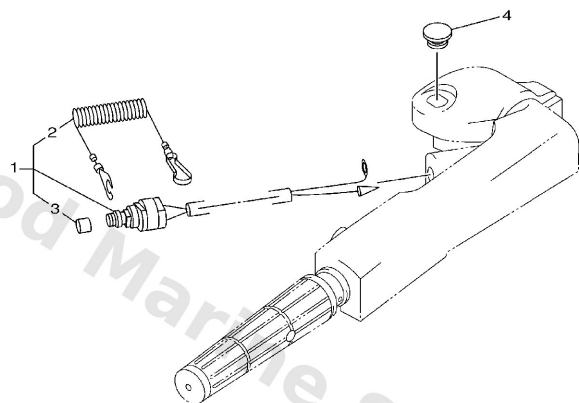
Electrical 3



C6

Ref	Part	
19	68T-41237-00 Joint, link	Buy now
20	91690-30010 Pin, spring (663)	Buy now
21	97880-04008 Screw, pan head (713)	Buy now
22	92990-04600 Washer, plain (646)	Buy now
23	68T-86117-00 Hook, wire pull	Buy now
24	93210-03261 O-ring (663)	Buy now
25	68T-82150-00 Fuse holder assembly	Buy now
26	66V-82151-00 Fuse (10a)	Buy now
27	68T-82171-00 Stay, fuse box	Buy now
28	67F-2812A-00 Puller, fuse	Buy now
29	90465-08M83 Clamp	Buy now

Electrical 4

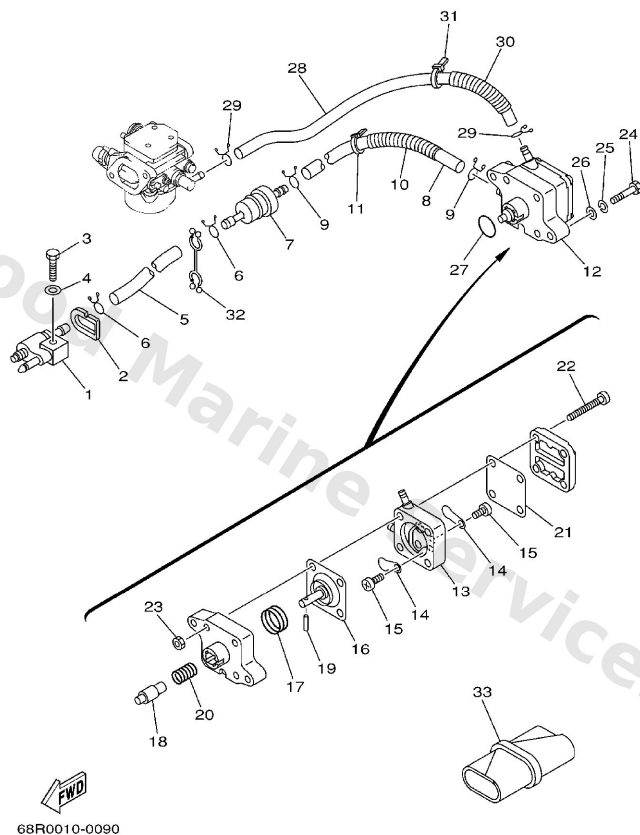


68R0100-0130

D1

Ref	Part	
1	65W-82575-01 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now
4	6G1-42725-00 Grommet	Buy now

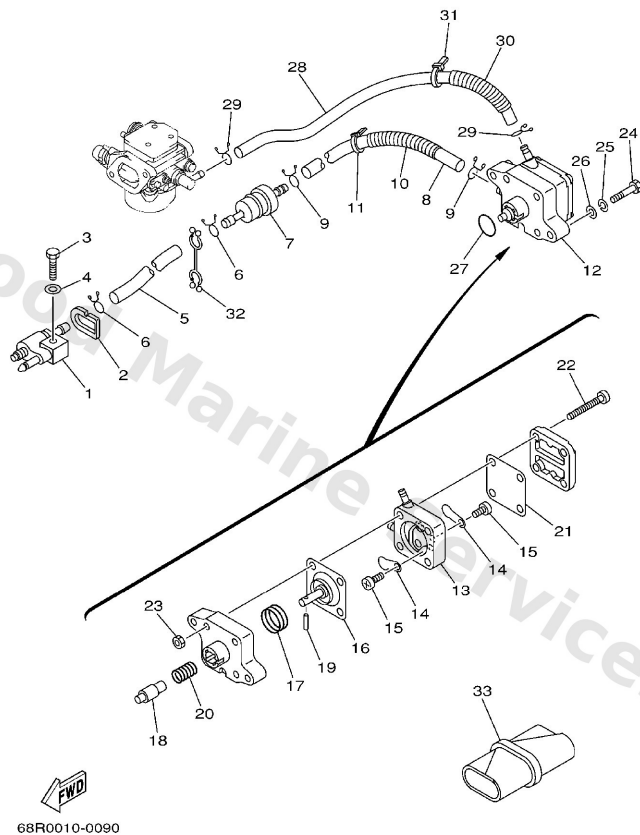
Fuel



B5

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	61N-24329-00 Seal	Buy now
3	97095-06025 Bolt	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90445-10M18 Hose (I400)	Buy now
6	90467-09M09 Clip(6k8)	Buy now
7	68T-24251-00 Strainer 1	Buy now
8	90445-10M50 Hose (I400)	Buy now
10	90446-14M66 Hose(64x)	Buy now
11	90465-11M10 Clamp	Buy now
12	68T-24410-00 Fuel pump assembly	Buy now
13	66M-24413-01 Body 2	Buy now
14	6A0-24421-01 Valve, check	Buy now
15	6E7-14325-00 Screw, pan head	Buy now
16	66M-24411-00 Diaphragm	Buy now

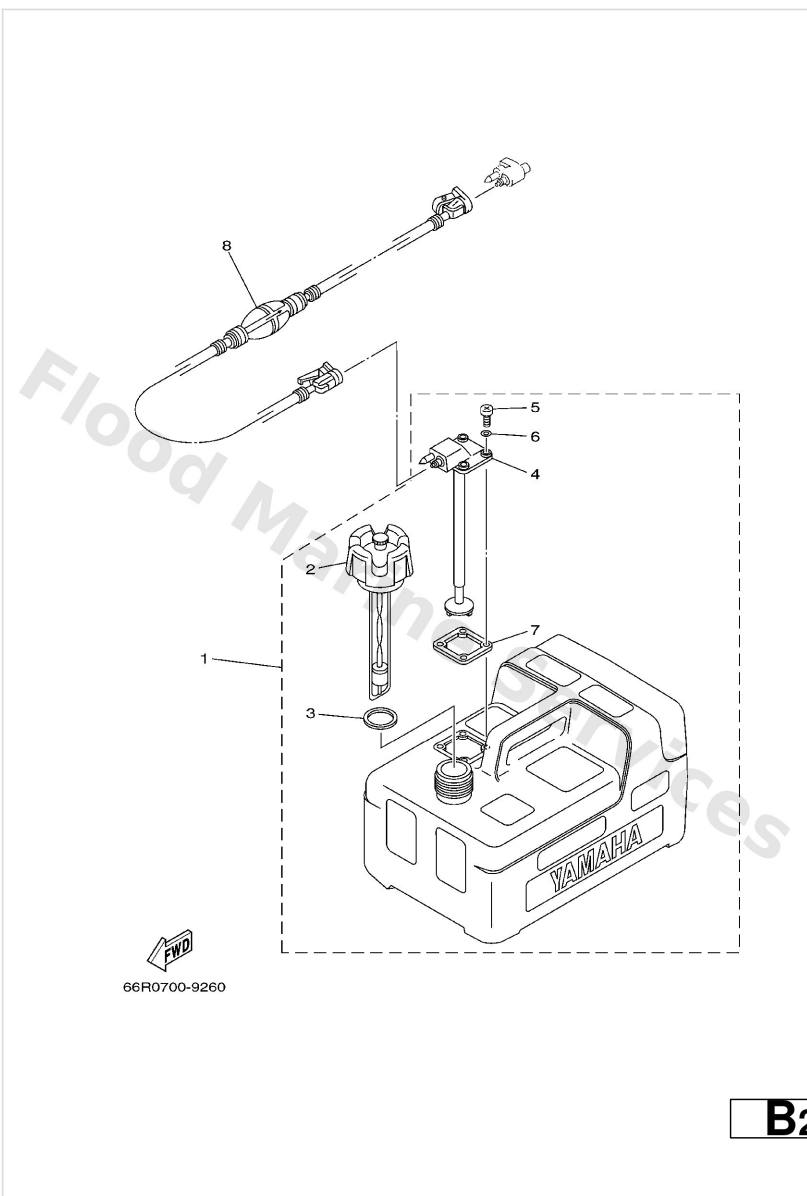
Fuel



B5

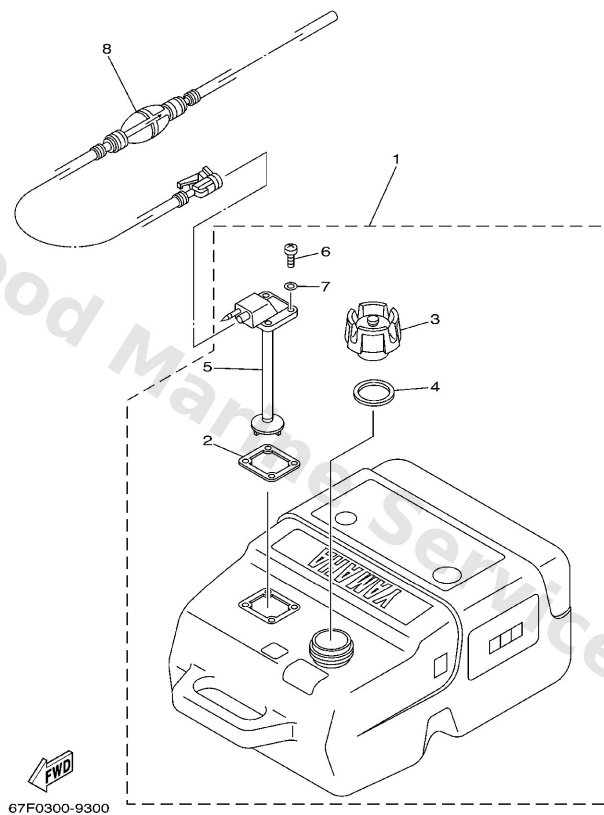
Ref	Part	
17	66M-24423-00 Spring, diaphragm	Buy now
18	66M-13131-00 Plunger	Buy now
19	66M-24374-00 Pin	Buy now
20	66M-24454-00 Spring	Buy now
21	66M-24471-00 Diaphragm	Buy now
22	66M-24444-00 Screw	Buy now
23	95380-05600 Nut, hexagon (663)	Buy now
24	97095-06030 Bolt(jf7)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	93210-20M65 O-ring	Buy now
28	90445-10016 Hose (l280)	Buy now
32	90464-10M53 Clamp	Buy now
33	68T-28100-00 Tool kit	Buy now

Fuel Tank 1



Ref	Part	
1	6YL-24201-02 Fuel Tank assembly AP	Buy now
2	6YL-24610-00 Cap Assembly	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YL-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

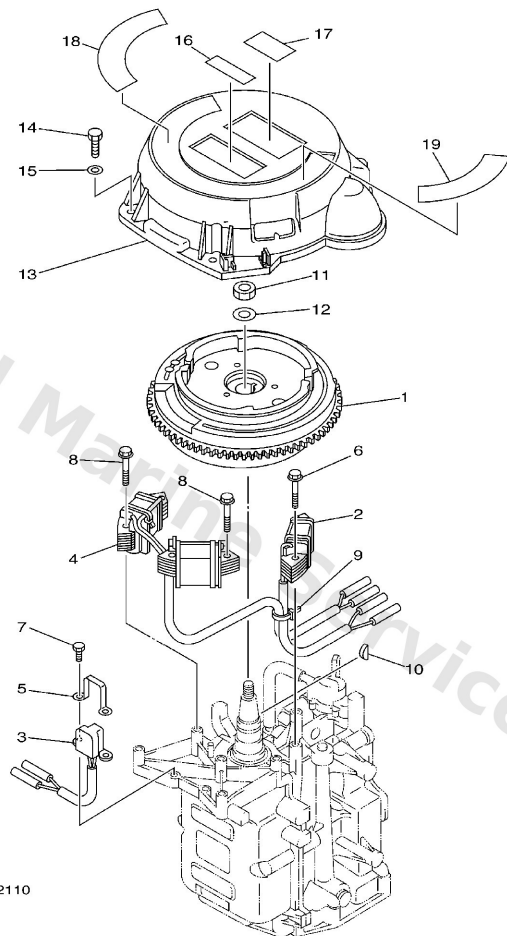
Fuel Tank 2



B3

Ref	Part	
1	6YK-24201-10 Fuel Tank assembly (25L) AP FOR SAV	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-10 Cap assembly WITHOUT INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP FOR SAV	Buy now

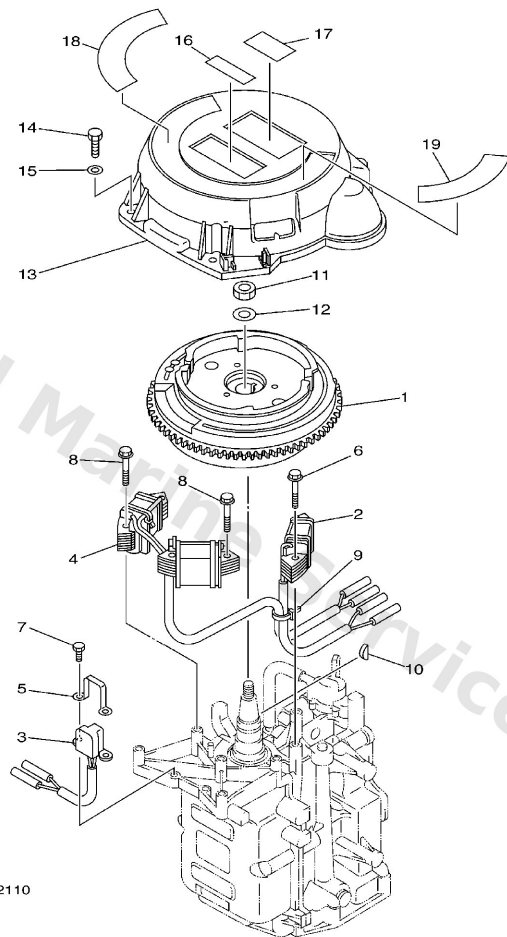
Generator



C2

Ref	Part	
1	68T-85550-11 Rotor assembly	Buy now
2	68T-85520-00 Coil, charge	Buy now
3	68T-85580-01 Coil, pulser	Buy now
4	68T-85533-10 Coil, lighting	Buy now
5	6H2-85582-00 Attachment, pulser	Buy now
6	90119-06014 Bolt, with washer(61b)	Buy now
7	97095-05010 Bolt (682)	Buy now
8	90119-06MA1 Bolt, with washer(63m)	Buy now
9	90465-11M10 Clamp	Buy now
10	90280-04M06 Key, woodruff(6a1)	Buy now
11	90170-12066 Nut, hexagon 6481155500	Buy now
12	90201-12472 Washer, plate (4n0)	Buy now
13	69G-81337-00 Cover, Flywheel	Buy now
14	97095-06020 Bolt(7u8)	Buy now
15	92995-06600 Washer, plain (646)	Buy now

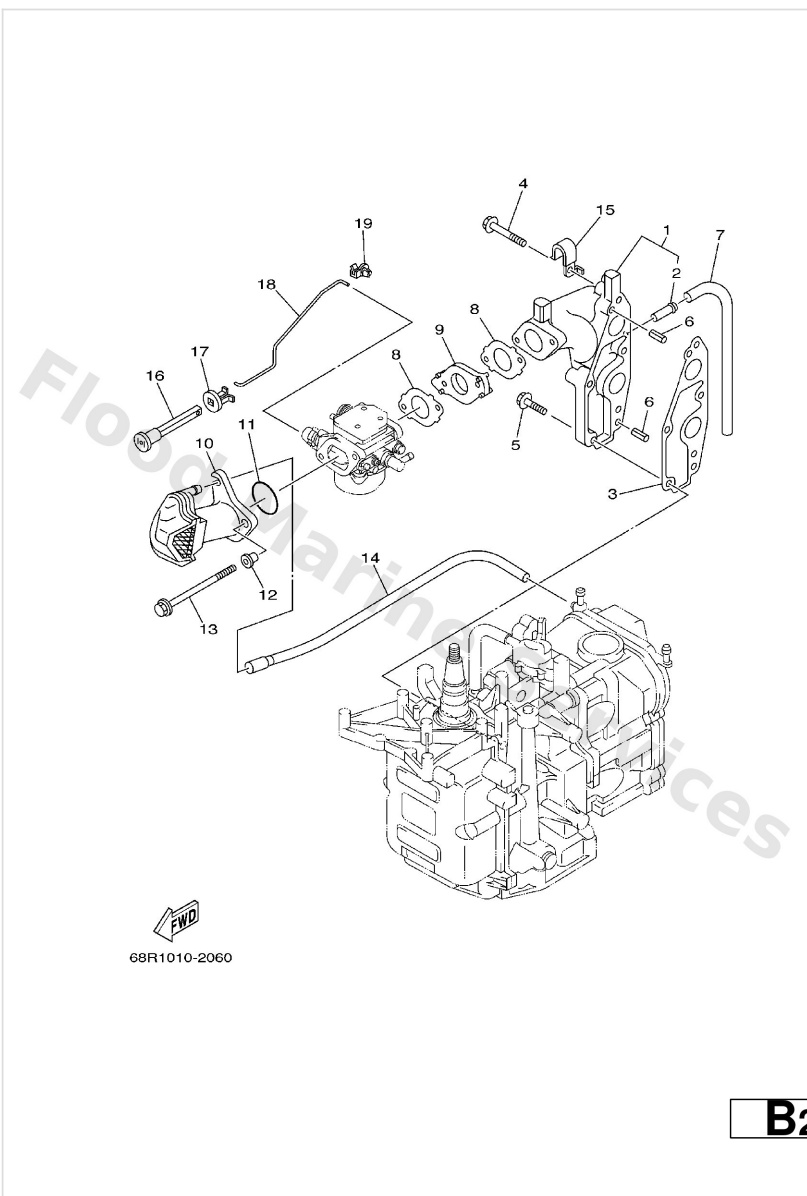
Generator



C2

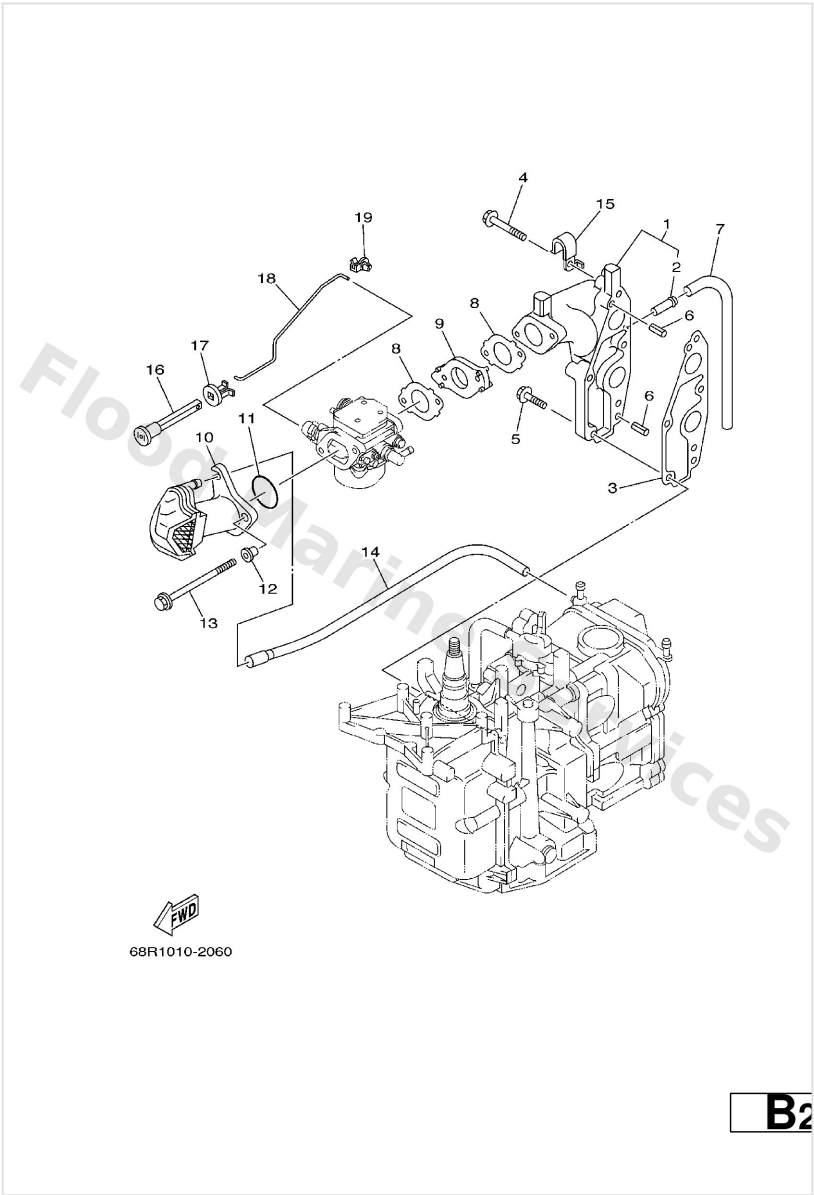
Ref	Part	
16	6A1-83625-41 Mark 5	Buy now
17	6A1-83625-51 Mark 5	Buy now
18	68T-13437-60 Mark, Caution	Buy now
19	68T-85711-60 Mark, caution	Buy now

Intake



Ref	Part	
1	68T-13641-00-1S Manifold 1	Buy now
1	68T-13641-10-1S Manifold 1	Buy now
2	650-24378-00 Pipe, joint 2	Buy now
3	68T-13645-00 Gasket, manifold 1	Buy now
4	90119-06MA5 Bolt, with washer	Buy now
5	90119-06MA3 Bolt, with washer	Buy now
6	91690-50014 Pin, spring (647)	Buy now
7	90445-09074 Hose (I1500)	Buy now
8	68T-13646-A0 Gasket, manifold 2	Buy now
9	68T-14271-00 Insulator	Buy now
10	68T-14440-00 Silencer assembly, intake	Buy now
11	93210-31MJ5 O-ring	Buy now
12	90387-06M70 Collar (6h5)	Buy now
13	97595-06585 Bolt, flange	Buy now
14	68T-12483-00 Pipe 3	Buy now

Intake



The diagram shows an exploded view of a carburetor assembly. The main body is at the bottom, with various components shown above it. Numbered callouts point to specific parts:

- 1: Main body / throttle cable bracket
- 2: Pin
- 3: Gasket
- 4: Bolt
- 5: Pin
- 6: Pin
- 7: Throttle cable
- 8: Grommet
- 9: Grommet
- 10: Choke lever joint
- 11: Choke lever joint
- 12: Pin
- 13: Pin
- 14: Hose
- 15: Knob
- 16: Clamp
- 17: Rod
- 18: Rod
- 19: Joint

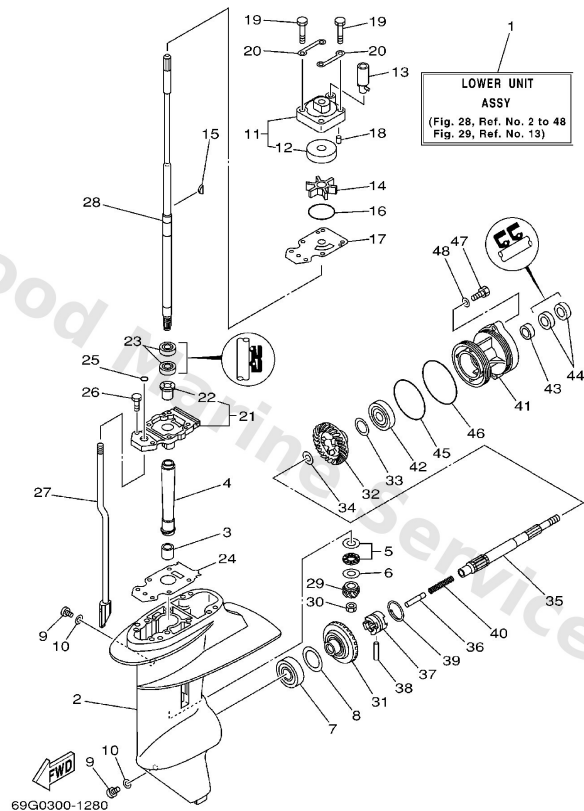
A watermark "Floortek.com" is visible across the center.

Ref	Part	
15	90465-08M99 Clamp	Buy now
16	6H4-41271-01 Knob, choke	Buy now
17	689-41273-00 Grommet	Buy now
18	68T-41256-00 Rod, choke 1	Buy now
19	6J8-41262-00 Joint, choke lever	Buy now

FWD
68R1010-2060

B2

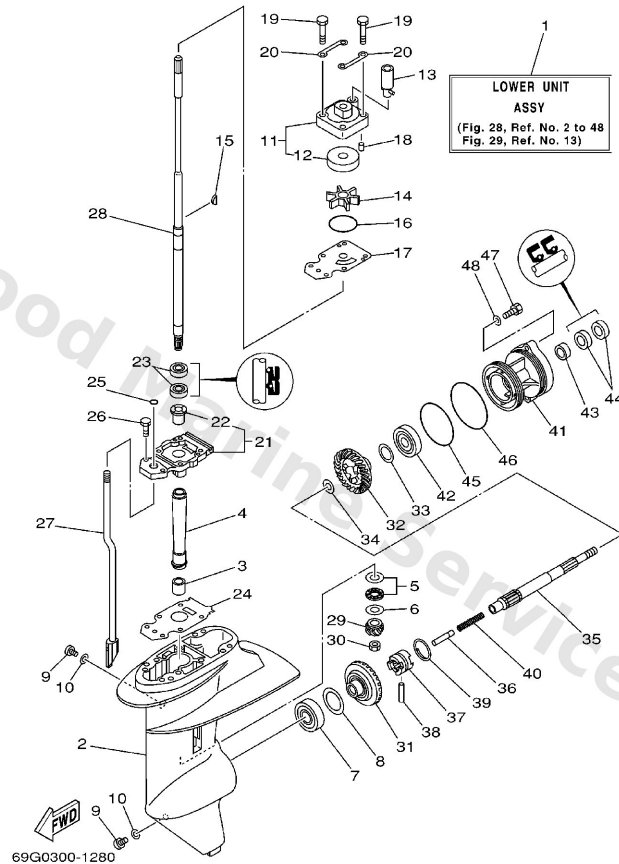
Lower Casing. Drive 1



A5

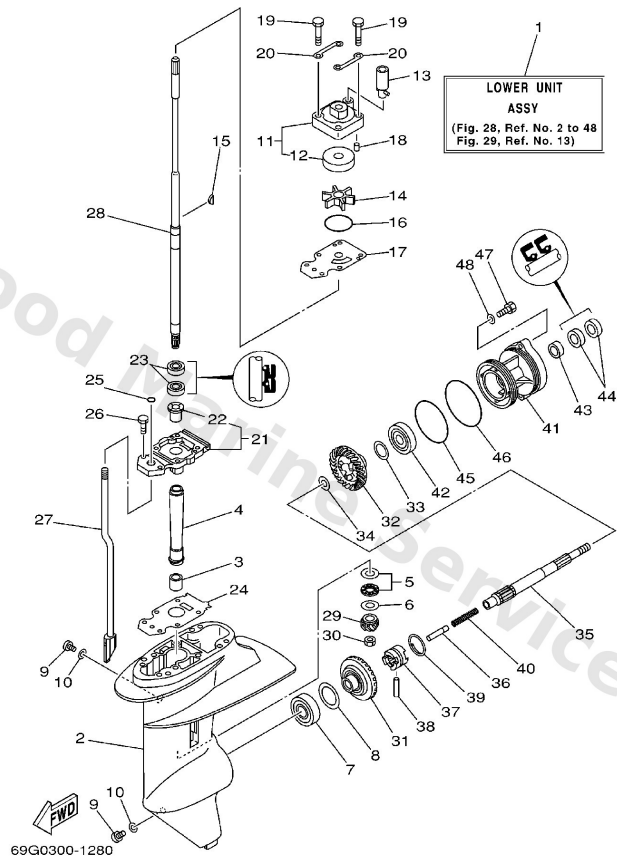
Ref	Part	
1	69G-45300-10-4D Lower unit assembly L	Buy now
1	69G-45300-20-4D Lower unit assembly X	Buy now
2	66R-45311-01-4D Casing, lower	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	66R-45536-00 Sleeve, drive shaft	Buy now
5	93341-41416 Bearing	Buy now
6	66R-45587-00-13 Shim (t:1.13mm) UR	Buy now
6	66R-45587-00-20 Shim (t:1.2mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
8	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
8	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-00 Water pump housing comp.	Buy now

Lower Casing. Drive 1



Ref	Part	
12	63V-44322-00 Insert, cartridge	Buy now
13	68T-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	664-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	68T-44323-00 Outer plate, cartridge	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	69G-45331-00-5B Housing, bearing	Buy now
22	90381-14020 Bushing, drive shaft 1	Buy now
23	93101-20048 Oil seal (20x30x6-648)	Buy now
24	69G-45315-A0 Packing, lower casing	Buy now
25	93210-06ME6 O-ring	Buy now
26	97080-08025 Screw, bind(j36)	Buy now

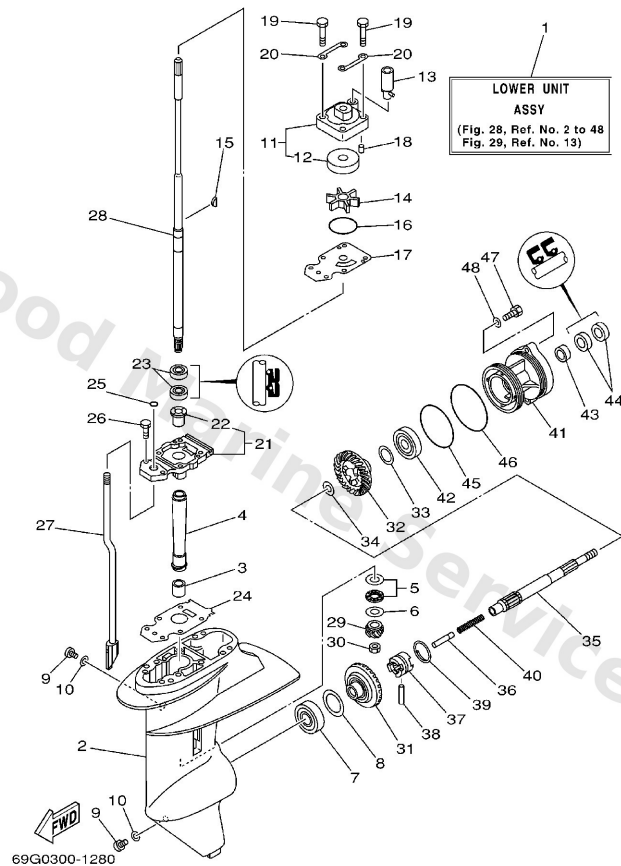
Lower Casing. Drive 1



A5

Ref	Part	
27	69G-44150-10 Shift cam assembly L	Buy now
27	69G-44150-20 Shift cam assembly X	Buy now
28	69G-45510-10 Drive shaft assembly L	Buy now
28	69G-45510-20 Drive shaft assembly X	Buy now
29	66R-45551-00 Pinion	Buy now
30	90179-08M06 Nut (6e7)	Buy now
31	66R-45560-00 Gear	Buy now
32	66R-45571-00 Gear	Buy now
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	69G-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M09 Spring, compression	Buy now

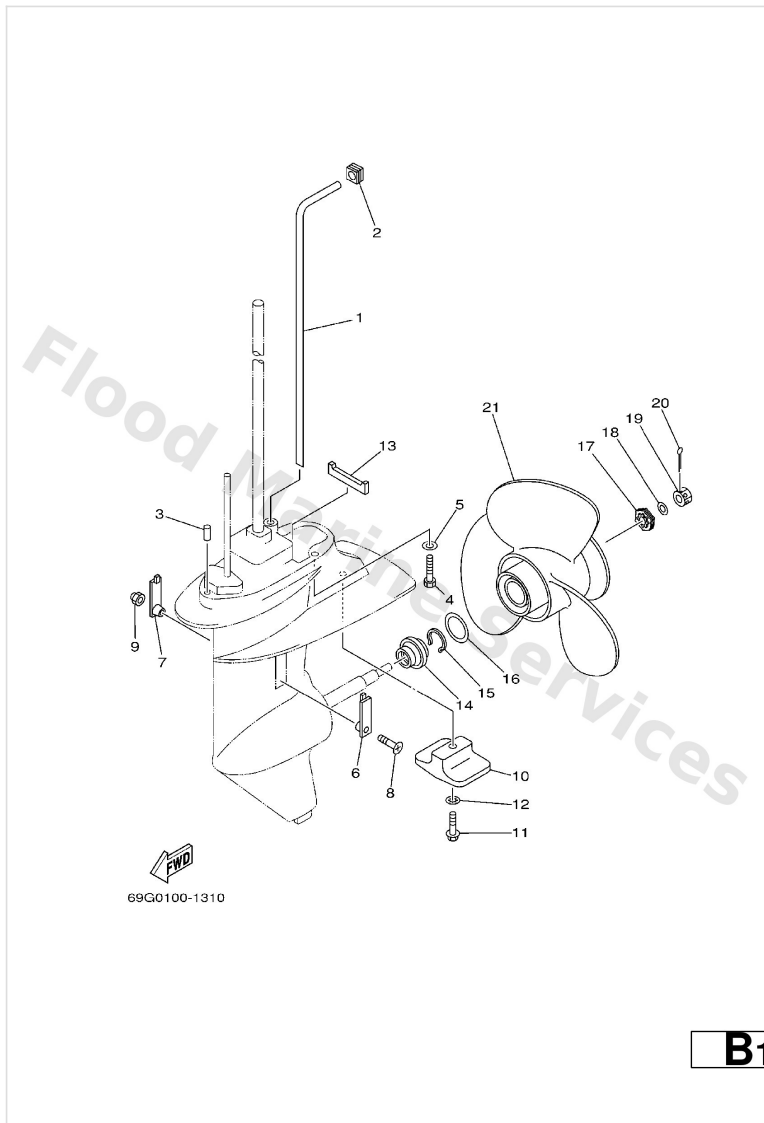
Lower Casing. Drive 1



A5

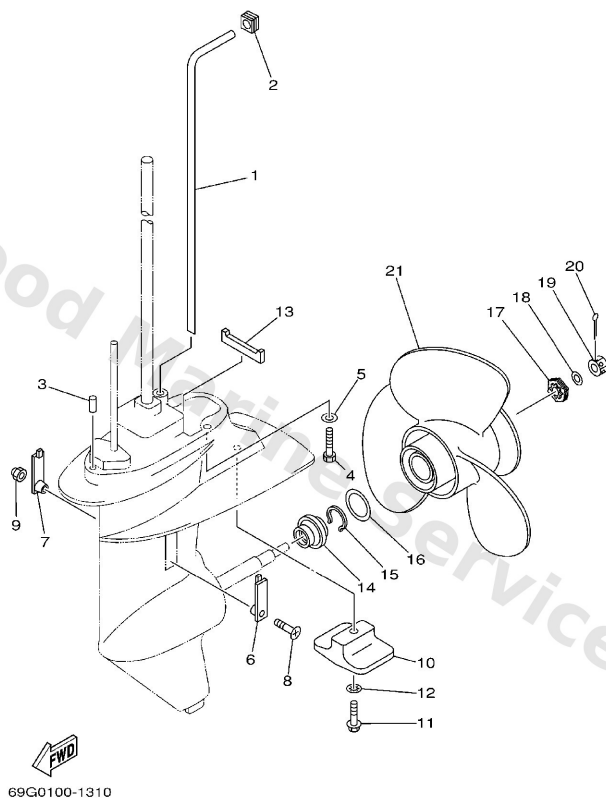
Ref	Part	
41	66R-45361-00-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-74M68 O-ring (6g8)	Buy now
46	93210-74316 O-ring (1j7)	Buy now
47	97095-06025 Bolt	Buy now
48	92995-06600 Washer, plain (646)	Buy now

Lower Casing. Drive 2



Ref	Part	
1	68T-44361-10 Tube, water 1 L	Buy now
1	69G-44361-20 Tube, water 1 X	Buy now
2	63V-44365-10 Damper, water seal 1	Buy now
3	93604-12M07 Pin, dowel (688)	Buy now
4	97075-08035 Bolt(70w) L	Buy now
5	92995-08600 Washer, plain (663) L	Buy now
6	6G1-45214-00 Cover, water inlet	Buy now
7	63V-45215-00 Cover, water inlet	Buy now
8	90152-05M04 Screw, countersunk	Buy now
9	90185-05002 Nut nylon (sus)(ex4)	Buy now
10	61N-45251-01 Anode	Buy now
11	95895-06030 Bolt, flange deep recess	Buy now
12	92990-06300 Washer, tooth	Buy now
13	63V-45375-00 Damper, seal	Buy now
14	6G8-45987-02 Spacer	Buy now

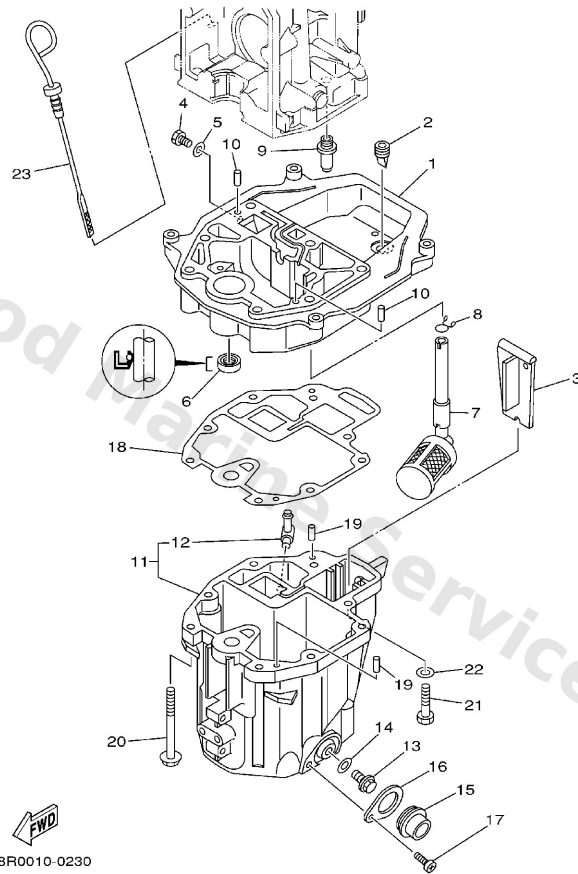
Lower Casing. Drive 2



B1

Ref	Part	
15	93450-10M04 Circlip(6g8)	Buy now
16	90201-31MA3 Washer, plate (6g8)	Buy now
17	6G8-45997-00 Spacer	Buy now
18	90201-10M02 Washer, plate(6g9)	Buy now
19	90171-10M07 Nut, castle(6g8)	Buy now
20	91490-30025 Pin cotter	Buy now
21	69G-45941-00-EL Propeller (3x11-3/4 x5-3/4 -r)	Buy now

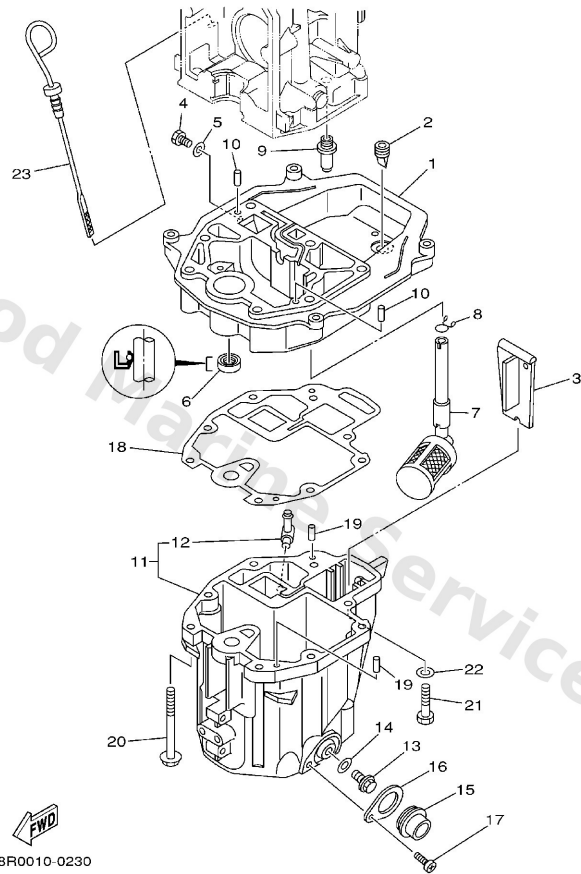
Oil Pan



A4

Ref	Part	
1	68T-41137-00-94 Guide, exhaust	Buy now
2	65W-42717-00 Rubber, seal 2	Buy now
3	68T-45181-00 Plate	Buy now
4	97095-08014 Bolt, hexagon deep recess	Buy now
5	90430-08143 Gasket (256-11198-00)	Buy now
6	93101-12M70 Oil seal	Buy now
7	68T-13421-01 Strainer 2	Buy now
8	90467-11M08 Clip(72x)	Buy now
9	6G8-11575-00 Relief valve ass'y	Buy now
10	93606-12019 Pin, dowel (614)	Buy now
11	68T-15311-00-5B Oil pan	Buy now
12	6H1-11372-00 Nipple, hose	Buy now
13	90340-10M10 Plug, straight screw	Buy now
14	90430-10M11 Gasket	Buy now
15	68T-15316-00 Damper, engine mount 1	Buy now

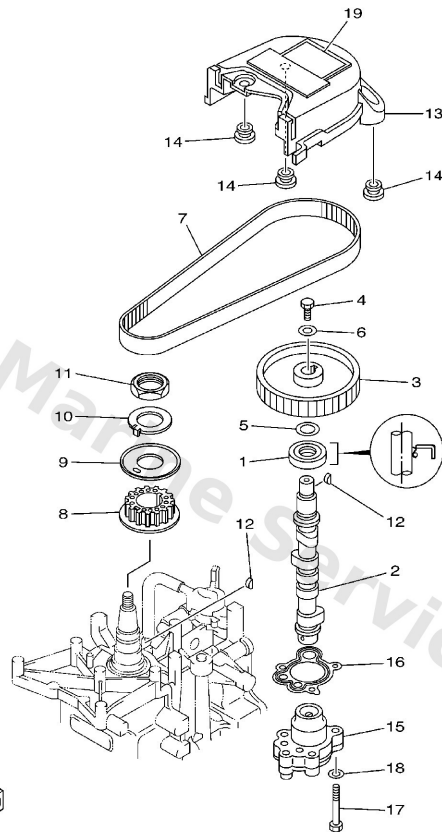
Oil Pan



A4

Ref	Part	
16	68T-15317-00 Spacer, engine mount	Buy now
17	97885-05008 Screw, pan head	Buy now
18	68T-13475-00 Gasket	Buy now
19	93604-12M07 Pin, dowel (688)	Buy now
20	90119-08005 Bolt, with washer	Buy now
21	97075-08030 Bolt, hexagon (fj1)	Buy now
22	92995-08600 Washer, plain (663)	Buy now
23	68T-15362-00 Plug, oil level	Buy now

Oil Pump

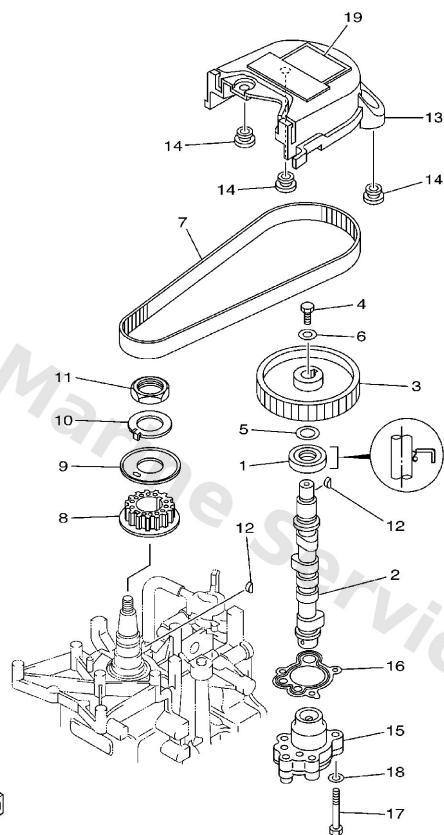


68R1300-2080

B4

Ref	Part	
1	93102-18M21 Oil seal (6g8)	Buy now
2	68T-12171-00 Camshaft 1	Buy now
3	66M-11537-00-94 Gear, driven	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	90201-13201 Washer 6474283300	Buy now
6	90201-06M94 Washer (6g8)	Buy now
7	68T-46241-00 Belt	Buy now
8	68T-11536-00 Gear, drive	Buy now
9	68T-11557-00 Washer 1	Buy now
10	6G8-11587-01 Washer, lock	Buy now
11	90170-24M09 Nut (6g8)	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-46297-00 Cover, dust	Buy now
14	90480-10627 Grommet	Buy now
15	68T-13300-00 Oil pump assembly	Buy now

Oil Pump

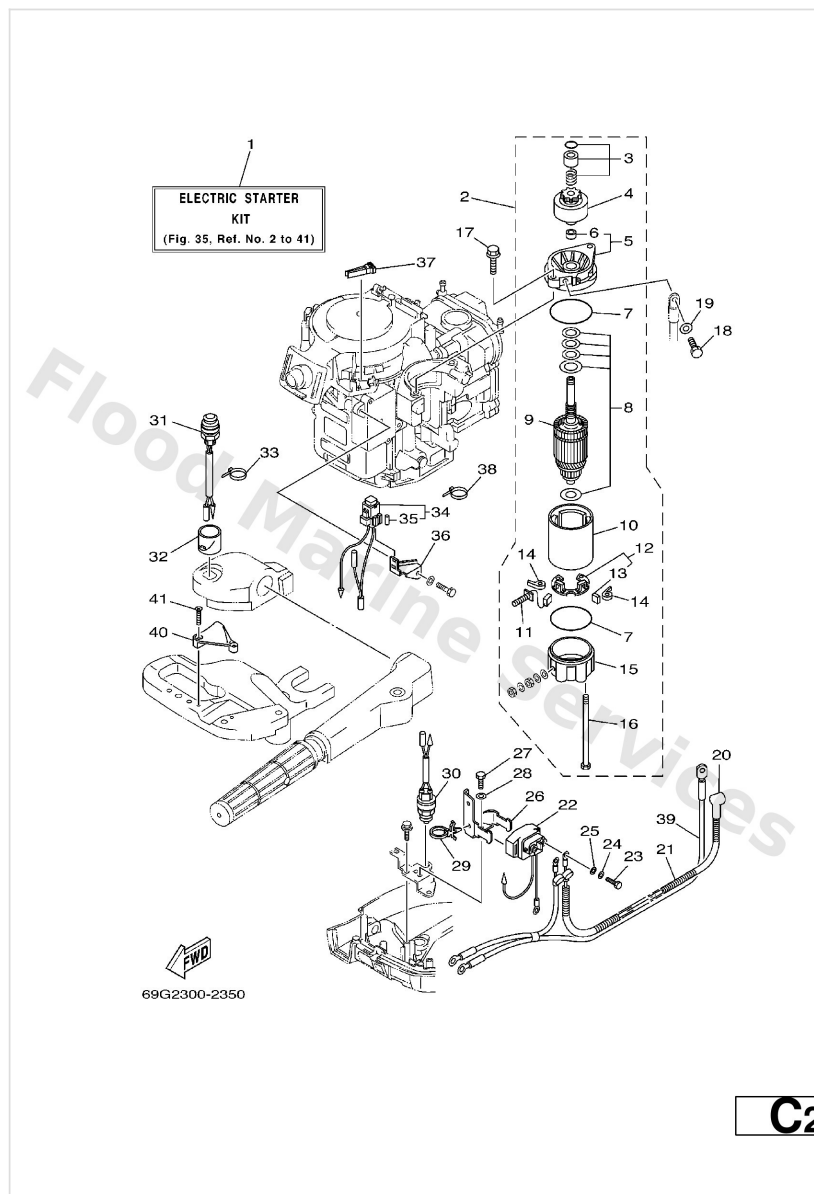



68R1300-2080

B4

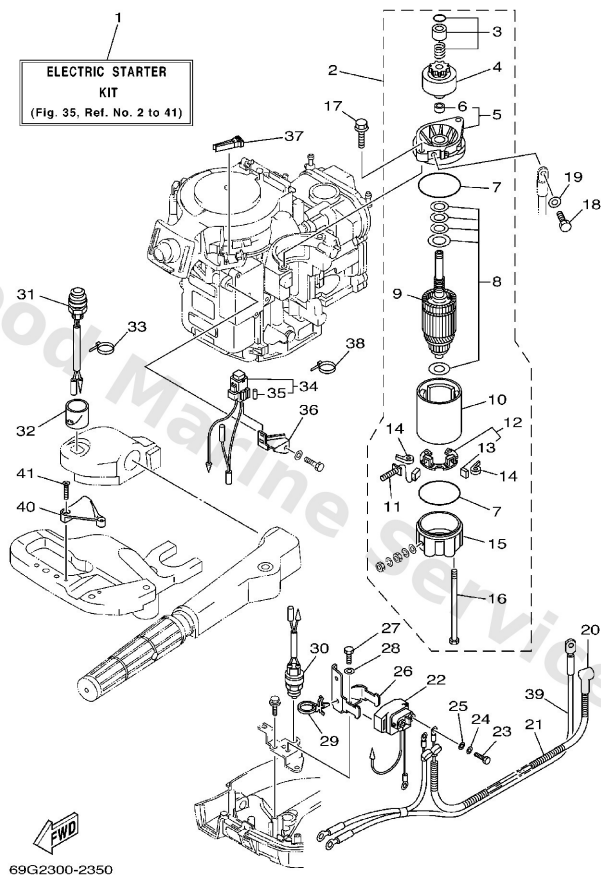
Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	97095-06030 Bolt(jf7)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6G9-12138-60 Mark Caution	Buy now

Optional Parts



Ref	Part	
1	68R-W8180-00 Electric starter kit AP	Buy now
2	68T-81800-00 Starting motor assembly	Buy now
3	68T-81857-00 Pinion stopper set	Buy now
4	689-81807-12 Pinion assembly	Buy now
5	6F5-81830-11 Front cover assembly	Buy now
6	689-81831-00 Metal, front	Buy now
7	689-81847-11 O-ring	Buy now
8	689-81809-11 Washer kit	Buy now
9	689-81850-12 Armature assembly	Buy now
10	689-81810-11 Stator ass'y	Buy now
11	689-81811-11 Brush 1	Buy now
12	689-81840-11 Brush holder assembly	Buy now
13	689-81812-11 Brush 2	Buy now
14	689-81813-10 Spring, brush	Buy now
15	689-81820-11 Rear cover ass'y	Buy now

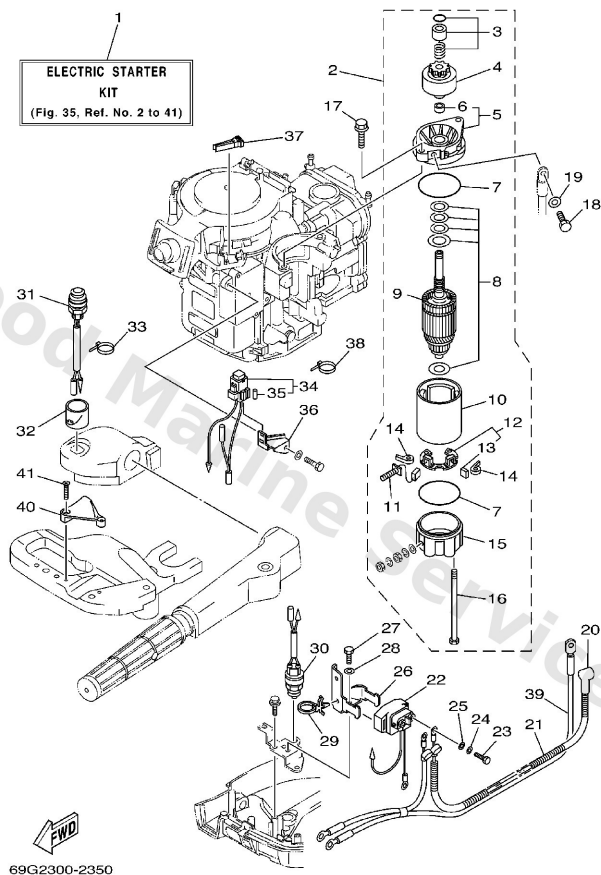
Optional Parts



C2

Ref	Part	
16	689-81826-10 Bolt	Buy now
17	90119-08M76 Bolt, with washer(6e5)	Buy now
18	97095-08016 Bolt, hexagon deep recess	Buy now
19	92995-08600 Washer, plain (663)	Buy now
20	6G8-82117-00 Wire, lead	Buy now
21	90446-10M86 Hose	Buy now
22	68T-81940-00 Starter relay assembly	Buy now
23	97095-06010 Bolt	Buy now
24	92995-06100 Washer(6a1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	68T-81945-00 Plate, switch fitting	Buy now
27	97095-06012 Bolt(gh1)	Buy now
29	90465-12M56 Clamp(62t)	Buy now
30	6F5-82540-00 Neutral switch assembly	Buy now
31	68T-81870-00 Starting switch assembly	Buy now

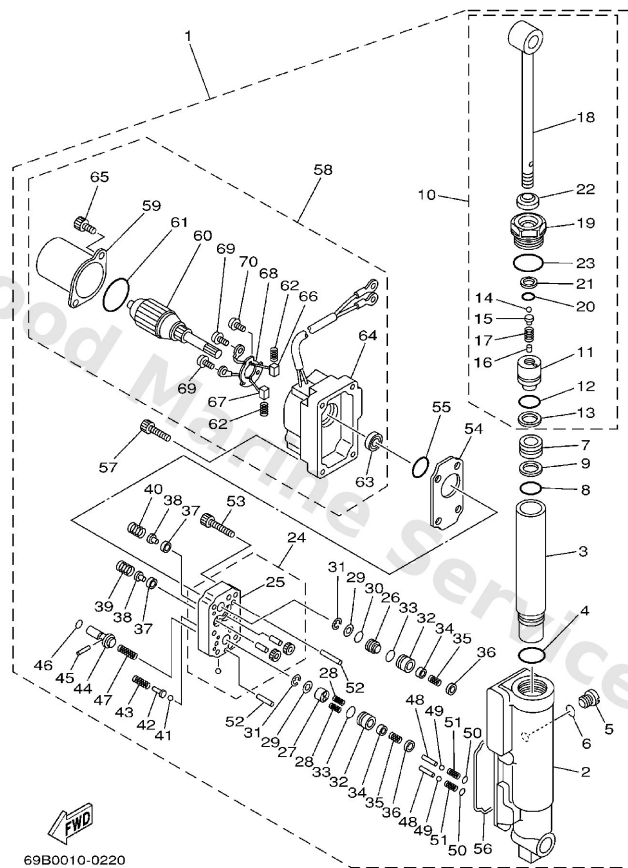
Optional Parts



C2

Ref	Part	
32	68T-81821-00 Cover, switch	Buy now
33	90465-11M10 Clamp	Buy now
34	68T-82150-00 Fuse holder assembly	Buy now
35	66V-82151-00 Fuse (10a)	Buy now
36	68T-82171-00 Stay, fuse box	Buy now
37	67F-2812A-00 Puller, fuse	Buy now
39	68T-82105-00 Battery cable (l: 3.0m)	Buy now
40	68T-82594-00 Clamp	Buy now
41	90151-05003 Screw, countersunk	Buy now

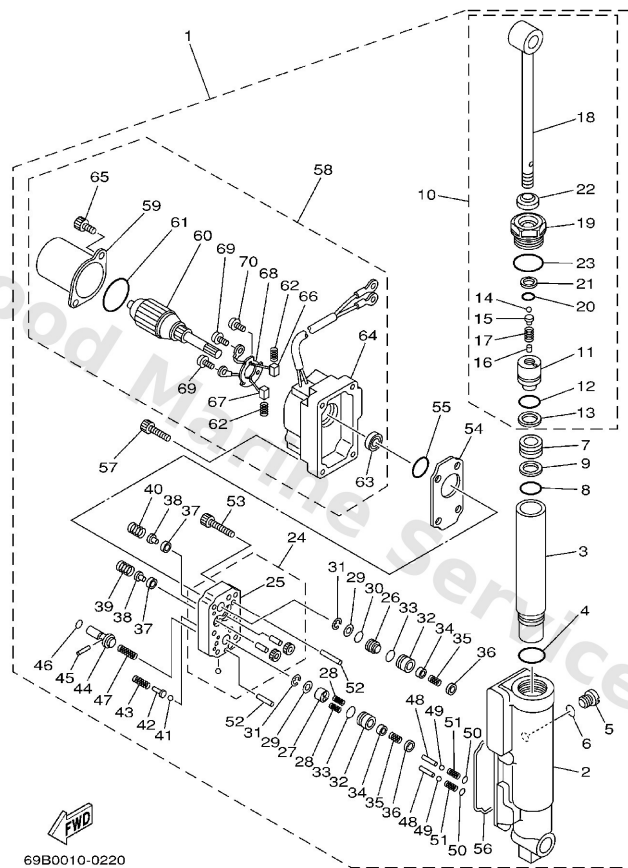
Power Tilt Assy



F4

Ref	Part	
1	69G-43840-00-4D Power tilt assembly	Buy now
2	69A-4380K-00 Cylinder, tilt sub assembly	Buy now
3	69A-22471-00 Case, cylinder	Buy now
4	93210-27666 O-ring(47x)	Buy now
5	6H1-4388E-11 Plug, tapper screw	Buy now
6	93210-07003 O-ring (11m)	Buy now
7	69A-43814-00 Piston, free	Buy now
8	93210-21276 O-ring	Buy now
9	69A-43872-00 Ring, back up	Buy now
10	69A-43810-00 Piston sub assembly	Buy now
11	69A-4380D-00 Piston comp.	Buy now
14	93505-32038 Ball(7fk)	Buy now
15	65W-4386A-00 Pin, absorber valve	Buy now
16	93604-06136 Pin, dowel	Buy now
17	69A-43857-00 Spring, absorber valve	Buy now

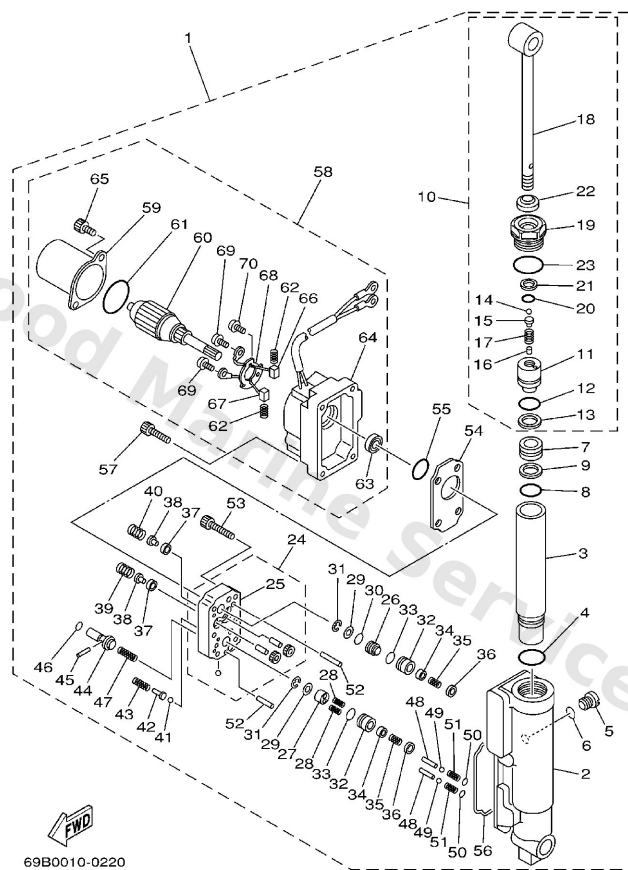
Power Tilt Assy



F4

Ref	Part	
18	69A-43801-00 Rod	Buy now
19	69A-43811-00 Screw, cylinder end	Buy now
20	6H1-43866-00 O-ring	Buy now
21	69A-43871-00 Ring, back up	Buy now
22	69A-43812-00 Seal, dust	Buy now
23	69A-43869-00 O-ring	Buy now
24	69A-43830-00 Gear pump assembly	Buy now
25	69A-4380C-00 Gear housing assembly	Buy now
26	69A-43841-00 Piston, shuttle	Buy now
27	69A-4384M-00 Piston, shuttle 2	Buy now
28	62Y-43894-00 Spring, shuttle return	Buy now
29	69A-4384F-00 Seal, main valve	Buy now
30	6H1-43883-00 O-ring	Buy now
31	99001-03600 Circlip(615)	Buy now
32	69A-4382G-00 Valve Seat	Buy now

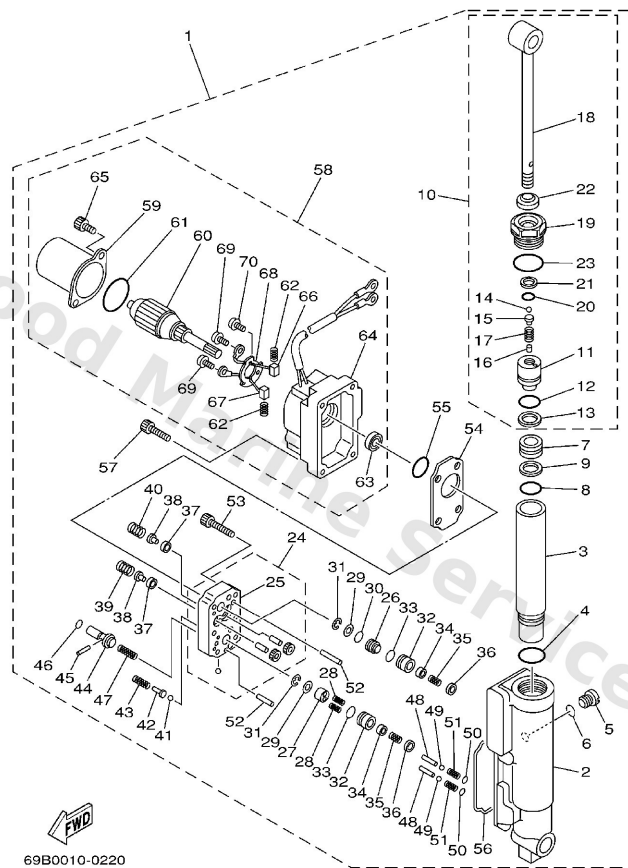
Power Tilt Assy



F4

Ref	Part	
33	93210-12N52 O-ring	Buy now
34	6T4-43808-00 Seat valve comp. 1	Buy now
35	6T4-43853-00 Spring, main valve	Buy now
36	6H1-43816-00 Filter 1	Buy now
37	6H1-4384G-11 Seal, relief valve	Buy now
38	6H1-43844-10 Pin, valve support	Buy now
39	69A-43855-00 Spring, up relief	Buy now
40	6H1-43856-10 Spring, down relief	Buy now
41	93501-08001 Ball	Buy now
42	69A-4386A-00 Pin, absorber valve	Buy now
43	69A-43824-00 Spring, down relief 2	Buy now
44	69A-43848-00 Rod, manual release	Buy now
45	93602-15250 Pin, dowel	Buy now
46	93210-06001 O-ring (26h)	Buy now
47	69A-43854-00 Spring, manual release	Buy now

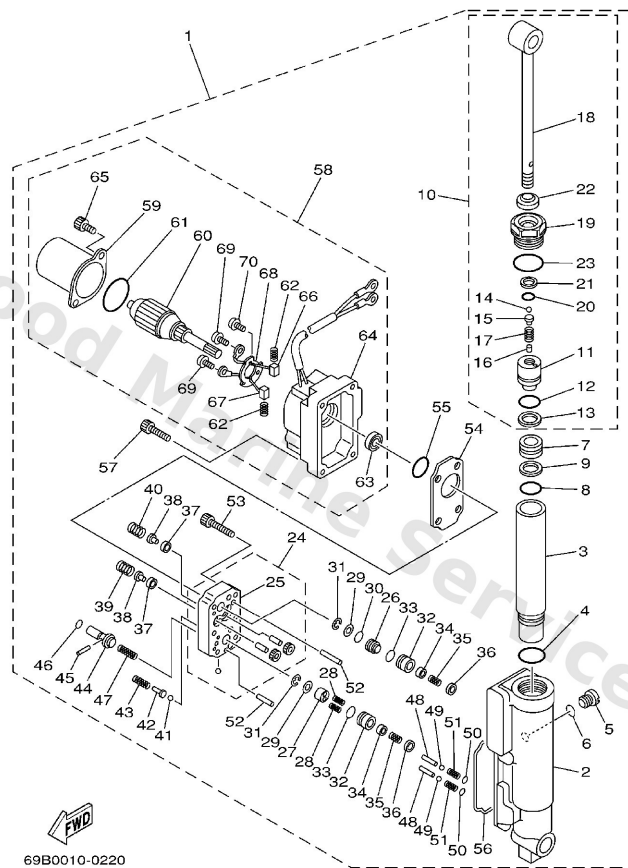
Power Tilt Assy



F4

Ref	Part	
48	69A-4381G-00 Pin 1	Buy now
51	69A-4384H-00 Spring	Buy now
52	93606-14081 Pin,dowel(296)	Buy now
53	91317-05025 Bolt, socket	Buy now
54	69A-43816-00 Filter 1	Buy now
55	N35-43862-10 O-ring	Buy now
56	69A-23129-00 Gasket, drain plug	Buy now
57	69A-43878-00 Bolt, socket	Buy now
58	69G-43880-00 Motor assembly	Buy now
59	65W-43804-00 Stator assembly	Buy now
60	65W-43805-00 Armature assembly	Buy now
61	65W-43869-00 O-ring	Buy now
62	65W-4386K-00 Spring, brush	Buy now
63	65W-43882-00 Oil seal	Buy now
64	69G-43881-00 Frame, End	Buy now

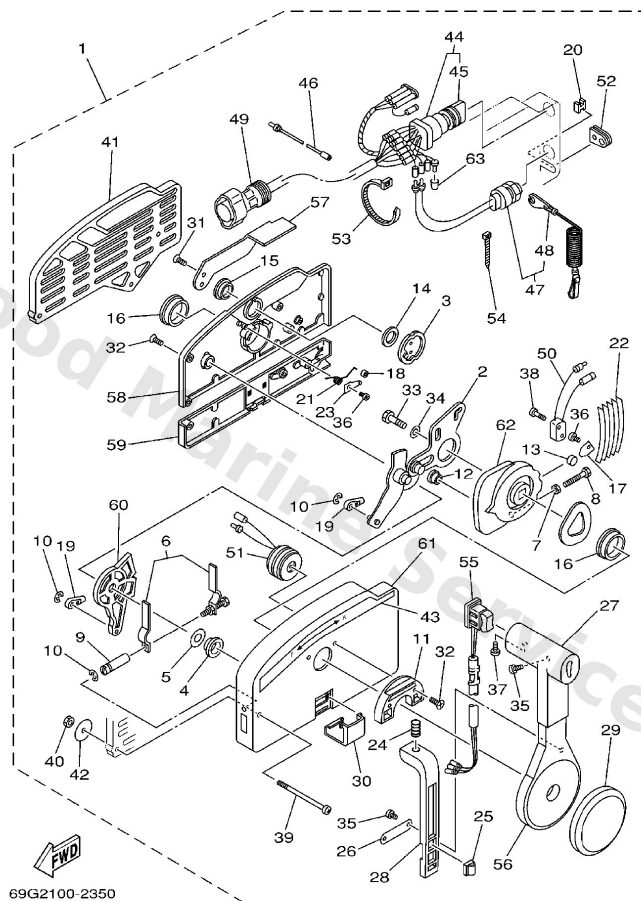
Power Tilt Assy



F4

Ref	Part	
65	65W-43887-00 Bolt, screw	Buy now
66	65W-43892-00 Brush 2	Buy now
67	65W-43891-00 Brush 1	Buy now
68	65W-4380F-00 Plate, brush holder	Buy now
69	65W-43879-00 Screw, with washer	Buy now
70	65W-4388E-00 Bolt	Buy now

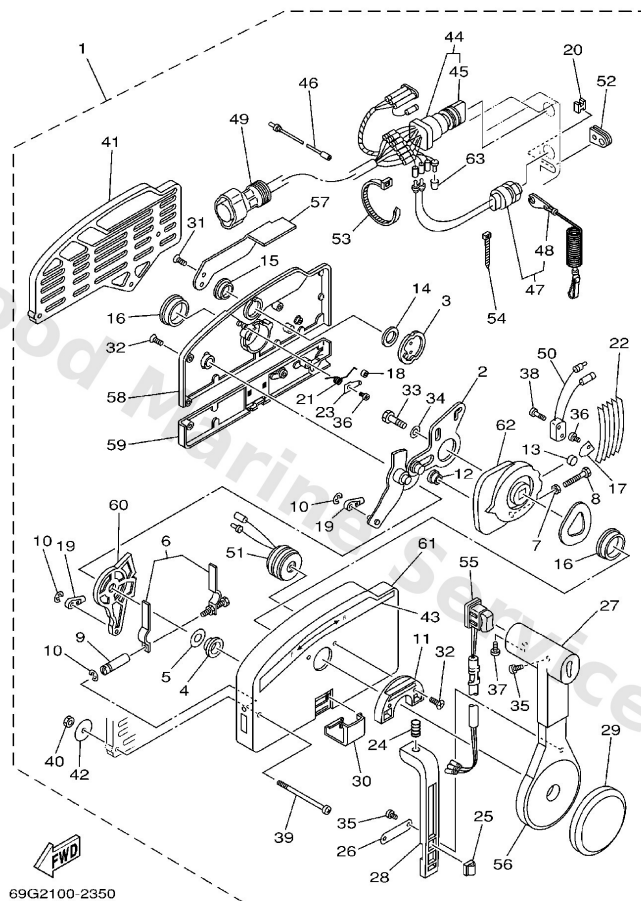
Remote Control Assy



B6

Ref	Part	
1	703-48201-16 Remote control assembly (10p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

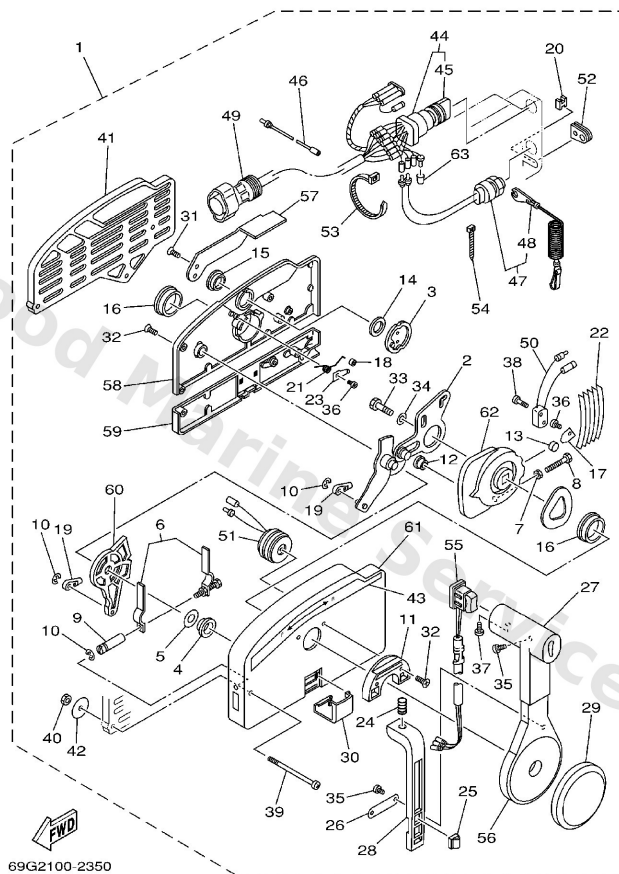
Remote Control Assy



B6

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

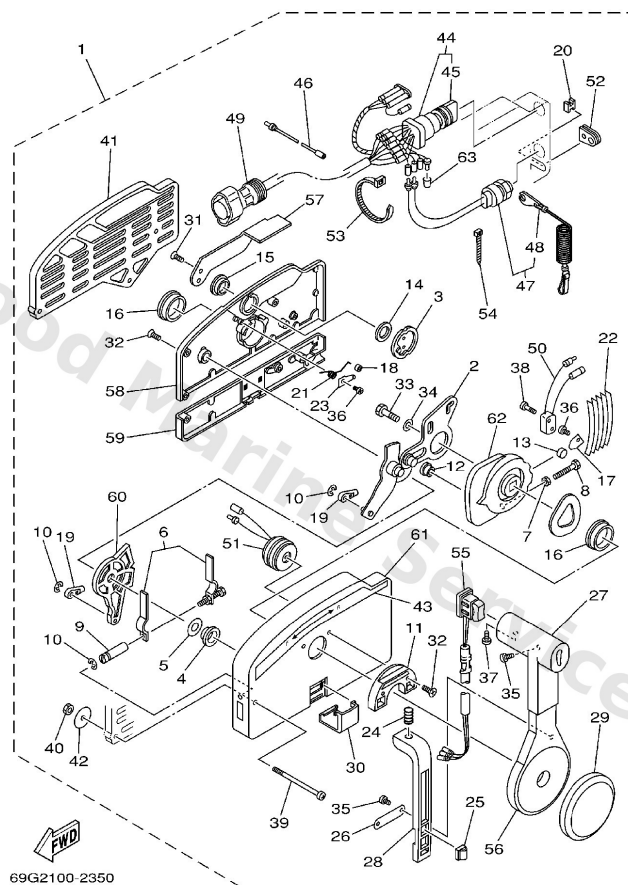
Remote Control Assy



B6

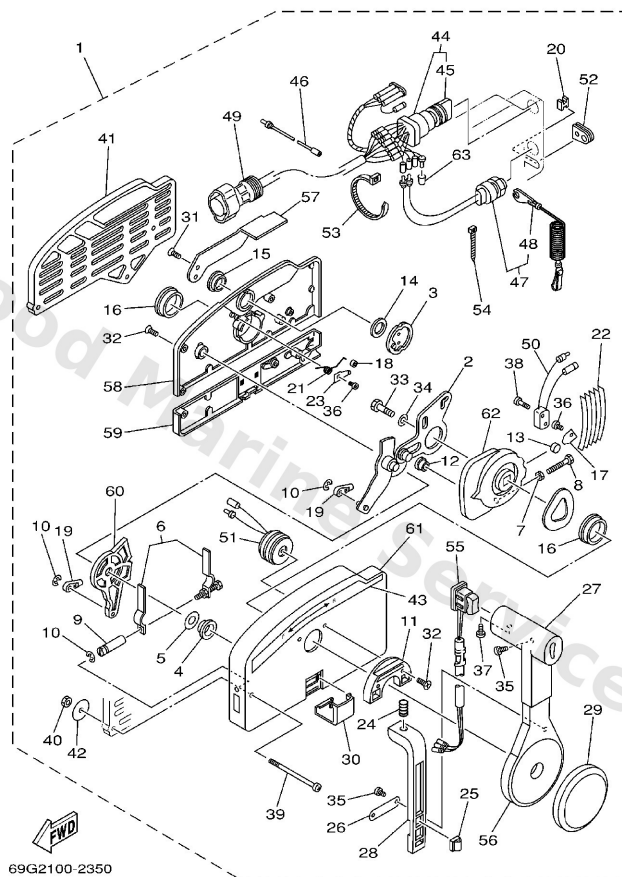
Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now

Remote Control Assy



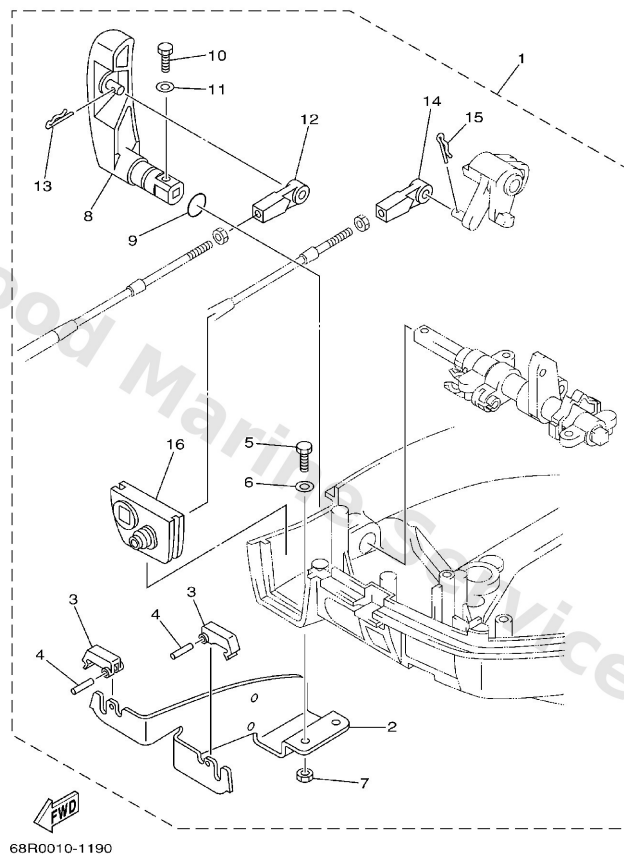
Ref	Part	
45	703-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now

Remote Control Assy



Ref	Part	
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now

Remote Control Attachment

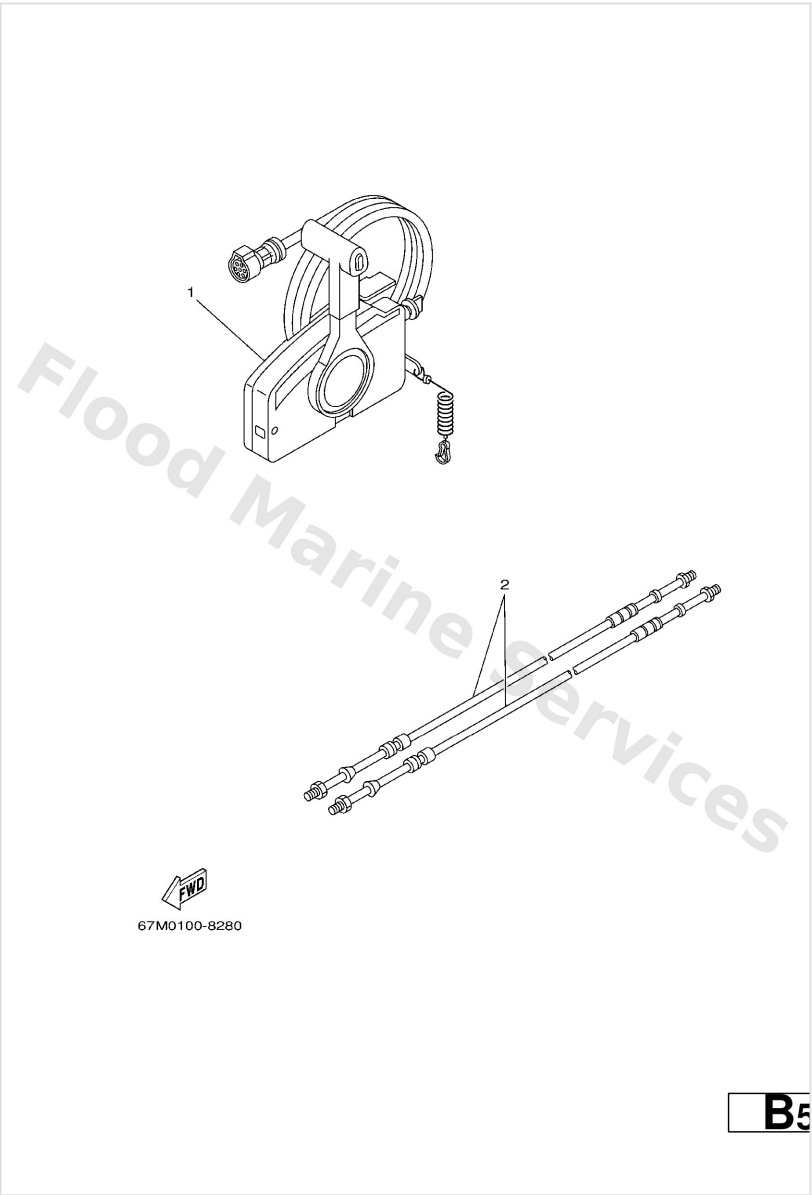


68R0010-1190

E5

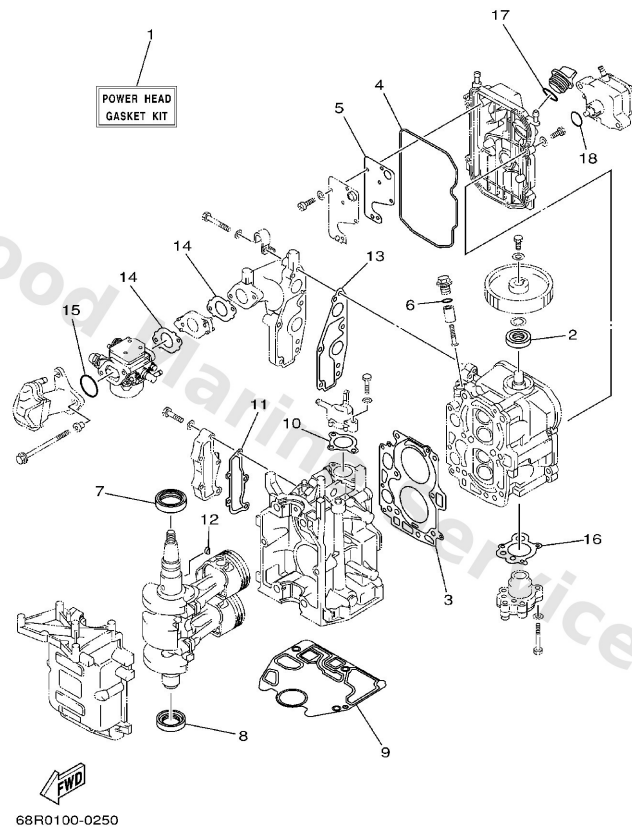
Ref	Part	
1	68R-48501-00 Remote cont. attachment assembly. AP	Buy now
2	68T-48531-00 Bracket, remote control 1	Buy now
3	682-48538-50 Clamp, cable	Buy now
4	91690-30012 Pin, spring	Buy now
5	97095-06012 Bolt(gh1)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	95380-06600 Nut(661)	Buy now
8	68T-44111-10 Handle, gear shift	Buy now
9	93210-12327 O-ring(3ld)	Buy now
10	97095-05016 Bolt(6a1)	Buy now
11	92995-05600 Washer, plain (646)	Buy now
12	663-48344-00 Cable end, remote control	Buy now
13	90468-18008 Clip 620436610000	Buy now
16	68T-42725-10 Grommet	Buy now

Remote Control Box



Ref	Part	
1	703-48201-16 Remote control assembly (10p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-80 Cable, Remote Control L=10F UR	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now

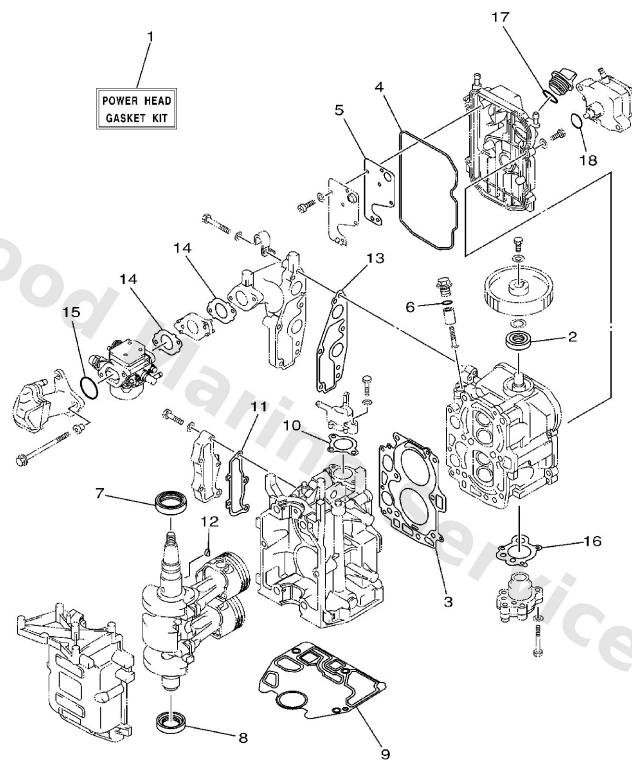
Repair Kit 1



C4

Ref	Part	
1	68T-W0001-00 Power head gasket kit	Buy now
2	93102-18M21 Oil seal (6g8)	Buy now
3	68T-11181-00 Gasket, cylinder head 1	Buy now
4	68T-11356-00 Seal, cylinder 2	Buy now
5	68T-11169-A0 Gasket, breather cover	Buy now
6	93210-13M63 O-ring (6g8)	Buy now
7	93102-30M22 Oil seal (6g8)	Buy now
8	93101-25M69 Oil seal	Buy now
9	68T-11351-00 Gasket, cylinder	Buy now
10	6G8-12414-A0 Gasket, cover	Buy now
11	68T-41114-A0 Gasket, exhaust outer cover	Buy now
12	90280-03M01 Key woodruff 146115450000	Buy now
13	68T-13645-00 Gasket, manifold 1	Buy now
14	68T-13646-A0 Gasket, manifold 2	Buy now
15	93210-31MJ5 O-ring	Buy now

Repair Kit 1

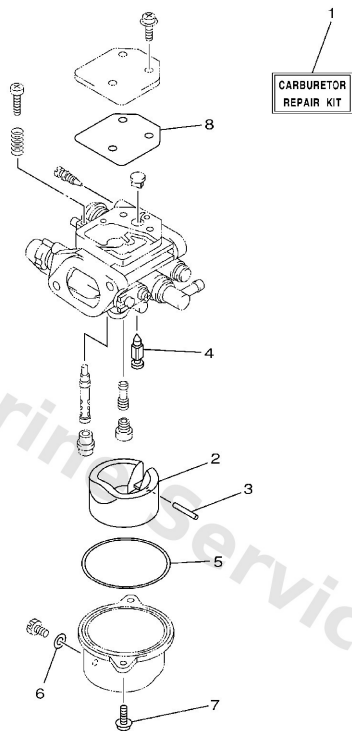


68R0100-0250

C4

Ref	Part	
16	68T-13329-00 Gasket, pump cover	Buy now
17	93210-24M79 O-ring	Buy now
18	93210-20M65 O-ring	Buy now

Repair Kit 2

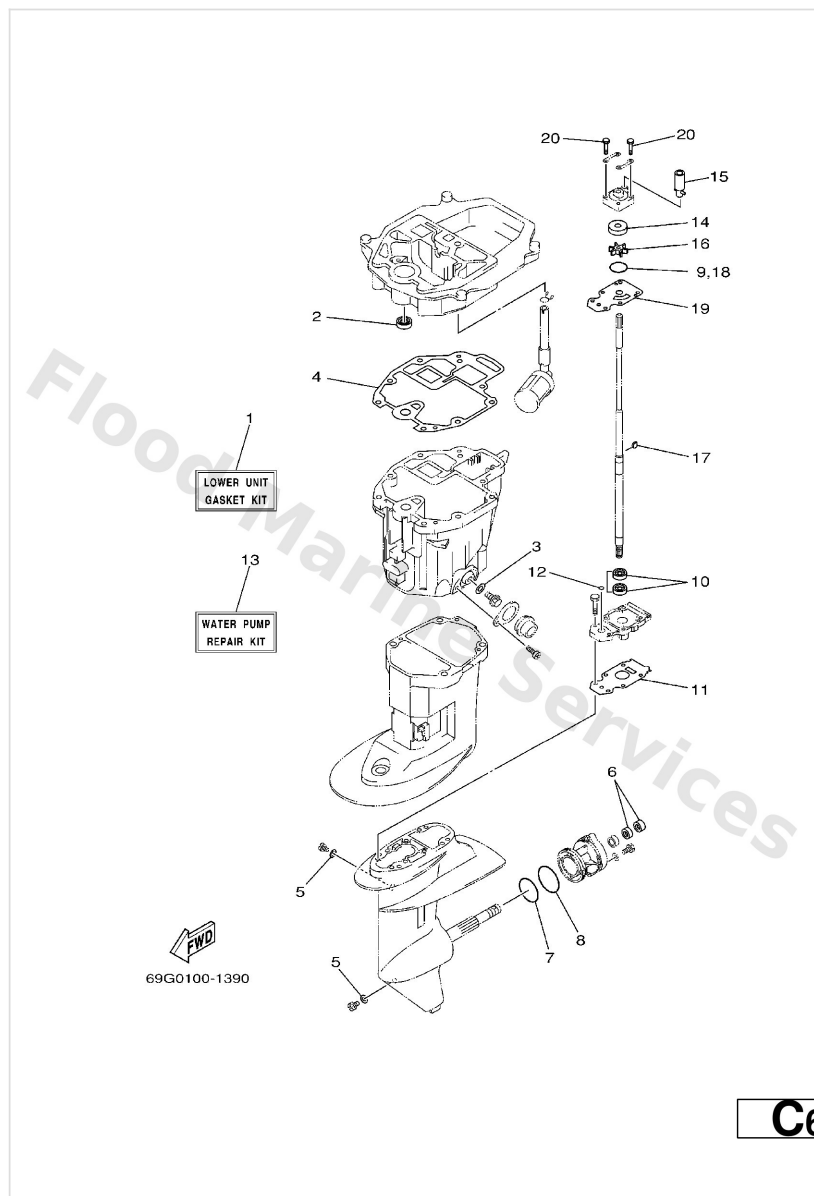


68R0100-0260

C5

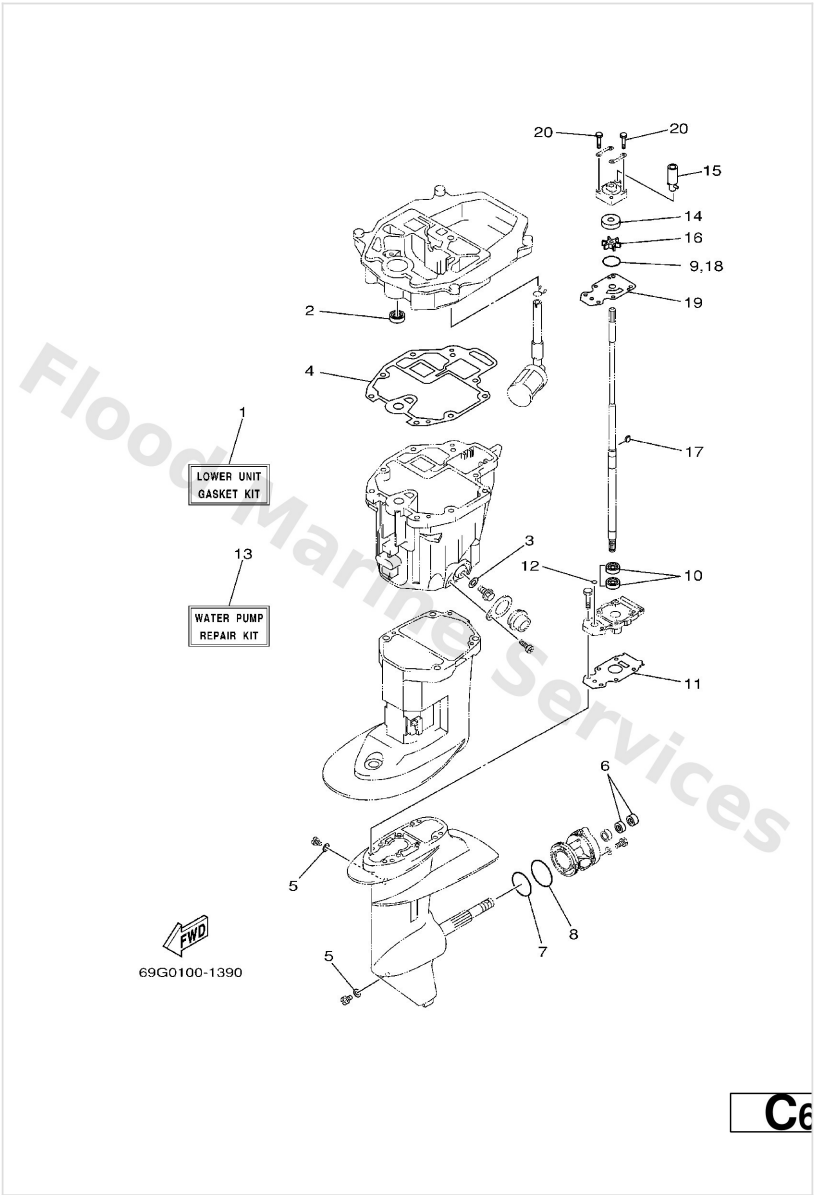
Ref	Part	
1	68T-W0093-00 Carburetor repair kit	Buy now
2	68T-14385-00 Float	Buy now
3	67D-14386-00 Pin, float	Buy now
4	68T-14546-00 Valve, needle	Buy now
5	67D-14984-00 Gasket, float chamber	Buy now
6	6J8-14959-00 Gasket, drain screw	Buy now
7	97980-04112 Screw, pan head (686)	Buy now
8	67D-14536-00 Gasket	Buy now

Repair Kit 3



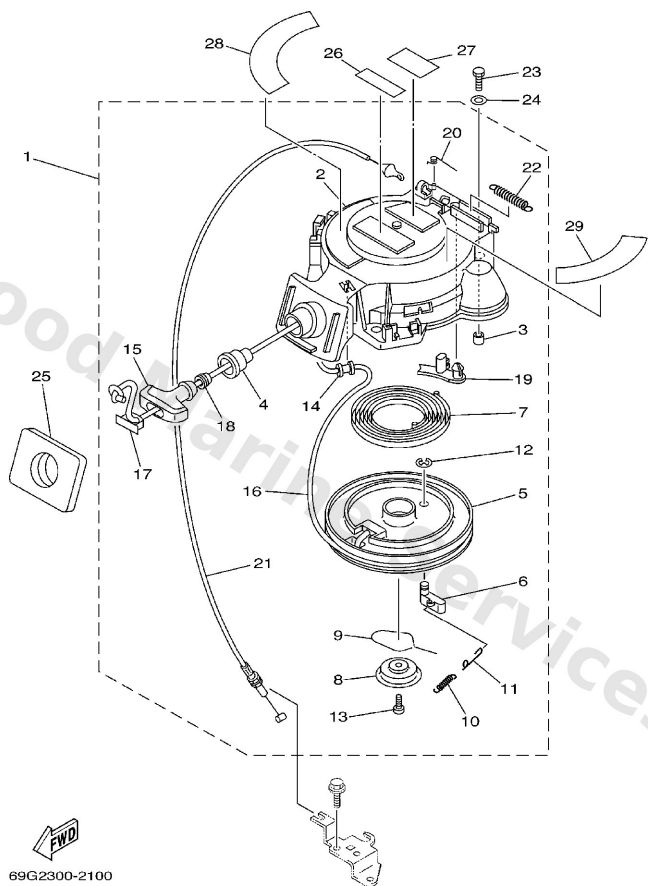
Ref	Part	
1	69G-W0001-20 Lower unit gasket kit	Buy now
2	93101-12M70 Oil seal	Buy now
3	90430-10M11 Gasket	Buy now
4	68T-13475-00 Gasket	Buy now
5	90430-08020 Gasket	Buy now
6	93101-17054 Oil seal (17x30x6-650)	Buy now
7	93210-74316 O-ring (1j7)	Buy now
8	93210-74M68 O-ring (6g8)	Buy now
9	93210-44398 O-ring(55x)	Buy now
10	93101-20048 Oil seal (20x30x6-648)	Buy now
11	69G-45315-A0 Packing, lower casing	Buy now
12	93210-06ME6 O-ring	Buy now
13	69G-W0078-00 Water pump repair kit	Buy now
14	63V-44322-00 Insert, cartridge	Buy now
15	68T-44366-00 Damper, water seal 2	Buy now

Repair Kit 3



Ref	Part	
16	63V-44352-01 Impeller	Buy now
17	664-44338-00 Key, woodruff	Buy now
19	68T-44323-00 Outer plate, cartridge	Buy now
20	97080-08045 Bolt, hexagon	Buy now

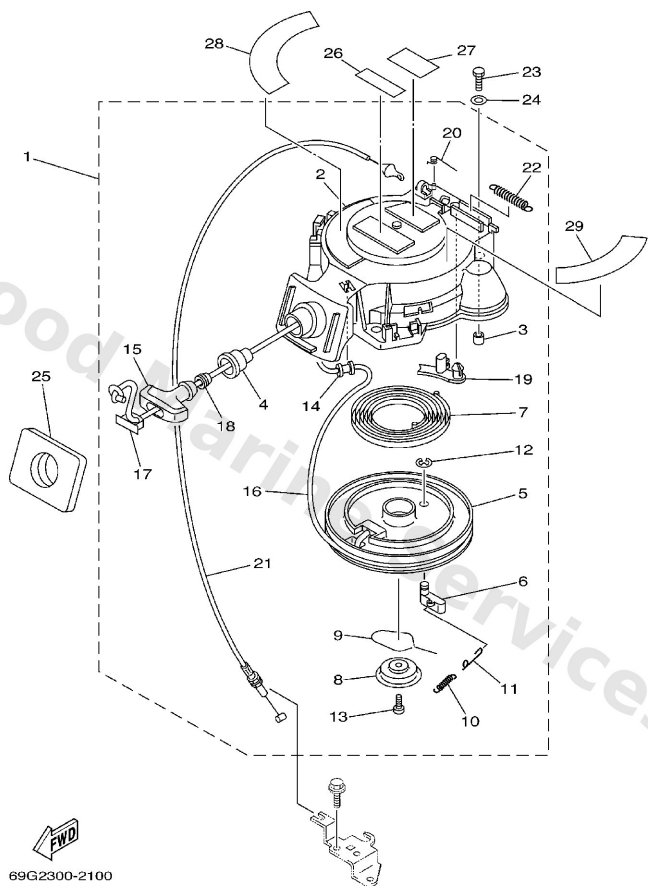
Starter



B7

Ref	Part	
1	68T-15710-01 Starter assembly	Buy now
2	68T-15711-01 Case, Starter	Buy now
3	67D-15764-00 Collar 1	Buy now
4	68T-15795-00 Guide, rope	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	68T-15716-00 Plate, drive	Buy now
9	63V-15705-01 Spring, drive pawl	Buy now
10	63V-15767-01 Spring	Buy now
11	68T-15784-00 Spring, return	Buy now
12	63V-15744-00 Circlip	Buy now
13	68T-15793-00 Screw	Buy now
14	68T-15764-00 Collar 1	Buy now
15	6G1-15755-00 Handle, starter	Buy now

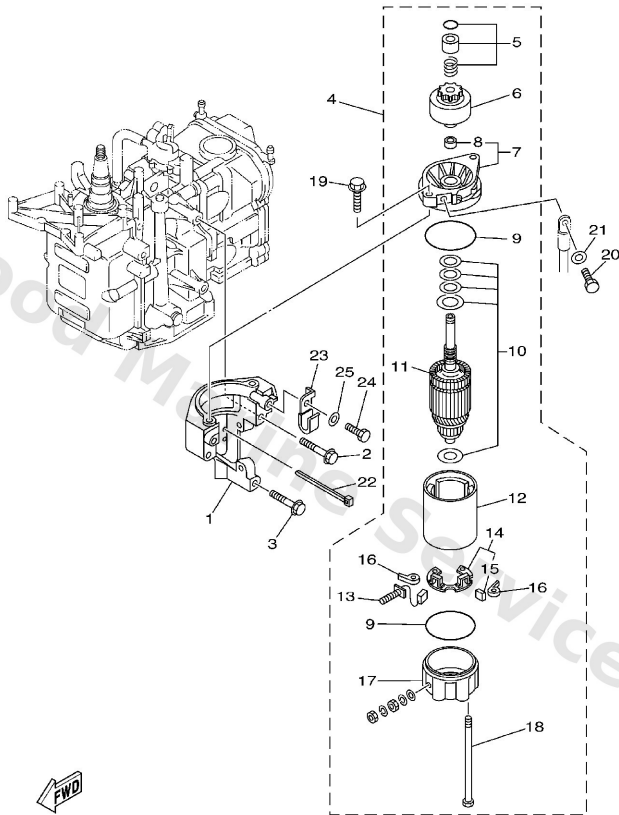
Starter



B7

Ref	Part	
16	* item_description	Buy now
17	6G1-15779-00 Cover	Buy now
18	6A0-15789-00 Damper	Buy now
19	66T-15794-00 Stopper	Buy now
20	66T-15734-00 Spring, return	Buy now
21	68T-15770-00 Cable comp., starter stop	Buy now
22	66T-15731-00 Retainer, spring	Buy now
23	97095-06020 Bolt(7u8)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	68T-15762-00 Seal, rubber 2	Buy now
26	6A1-83625-41 Mark 5	Buy now
27	6A1-83625-51 Mark 5	Buy now
28	68T-13437-60 Mark, Caution	Buy now
29	68T-85711-60 Mark, caution	Buy now

Starting Motor

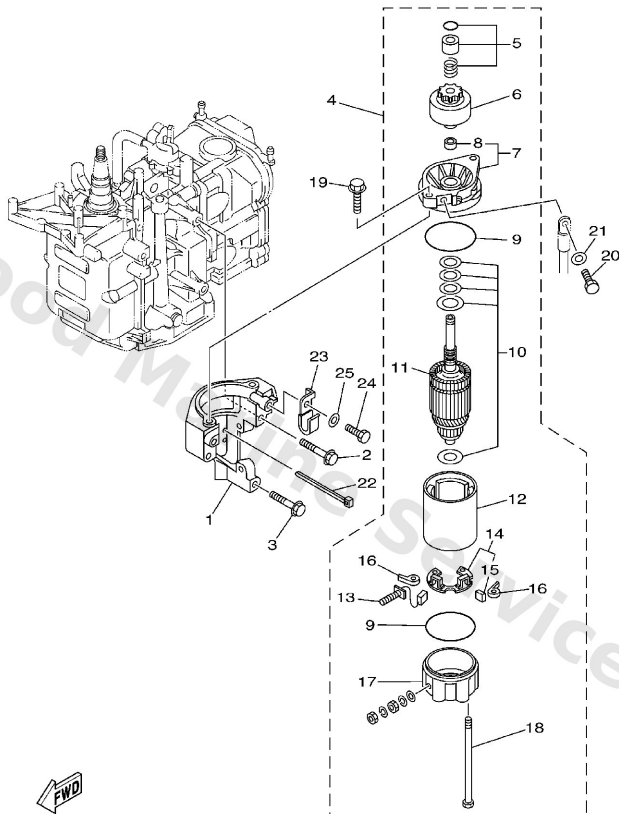


68R1010-2150

D2

Ref	Part	
1	68T-81822-00-94 Bracket, starting motor	Buy now
2	90119-08046 Bolt, with washer	Buy now
3	90119-08020 Bolt, with washer	Buy now
4	68T-81800-00 Starting motor assembly	Buy now
5	68T-81857-00 Pinion stopper set	Buy now
6	689-81807-12 Pinion assembly	Buy now
7	6F5-81830-11 Front cover assembly	Buy now
8	689-81831-00 Metal, front	Buy now
9	689-81847-11 O-ring	Buy now
10	689-81809-11 Washer kit	Buy now
11	689-81850-12 Armature assembly	Buy now
12	689-81810-11 Stator ass'y	Buy now
13	689-81811-11 Brush 1	Buy now
14	689-81840-11 Brush holder assembly	Buy now
15	689-81812-11 Brush 2	Buy now

Starting Motor

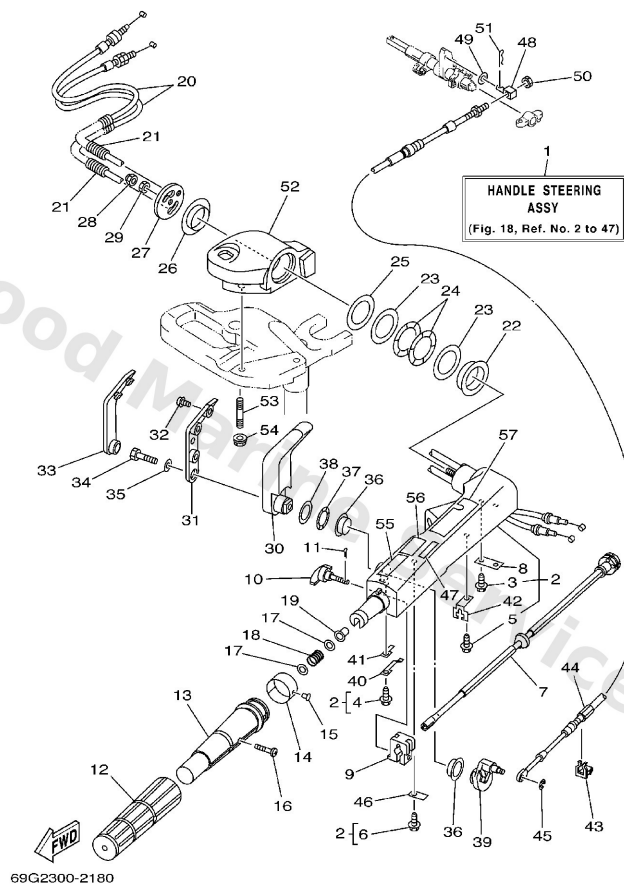


68R1010-2150

D2

Ref	Part	
16	689-81813-10 Spring, brush	Buy now
17	689-81820-11 Rear cover ass'y	Buy now
18	689-81826-10 Bolt	Buy now
19	90119-08M76 Bolt, with washer(6e5)	Buy now
20	97095-08016 Bolt, hexagon deep recess	Buy now
21	92995-08600 Washer, plain (663)	Buy now
22	90465-11M10 Clamp	Buy now
23	90465-08M99 Clamp	Buy now
24	97095-06012 Bolt(gh1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now

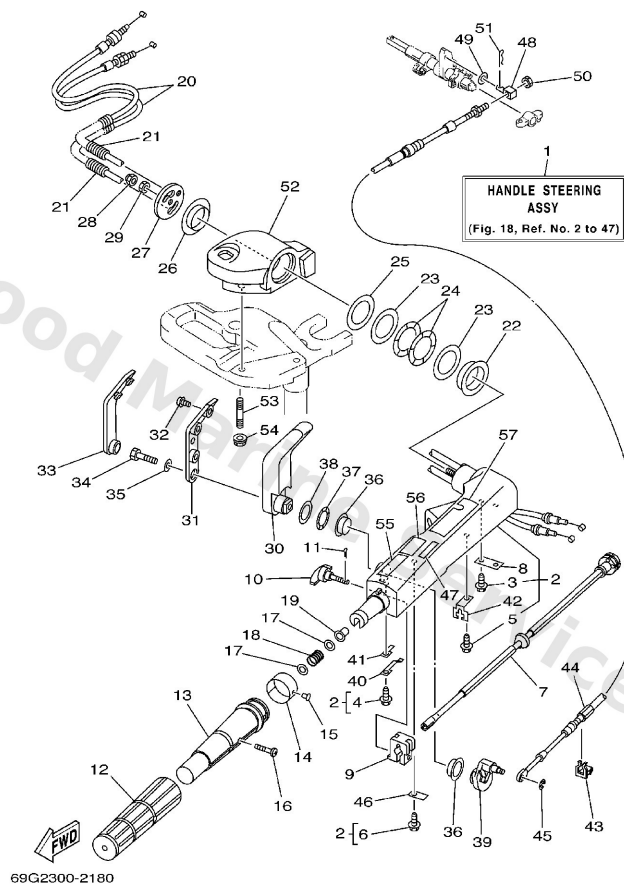
Steering



D5

Ref	Part	
3	90109-06M86 Bolt	Buy now
4	90109-06M80 Bolt	Buy now
7	69G-42138-00 Lever, throttle	Buy now
8	65W-42159-00 Stay	Buy now
9	6G1-42126-00 Piece, friction	Buy now
10	65W-42125-00 Bolt, friction adjusting	Buy now
11	91490-16010 Pin, cotter	Buy now
12	67D-42177-00 Rubber, handle	Buy now
13	67D-42119-00 Grip, steering handle	Buy now
14	68T-42137-00 Indicator, throttle	Buy now
15	90269-02M09 Rivet(6I5)	Buy now
16	90149-05M13 Screw, countersunk	Buy now
17	90201-10M02 Washer, plate(6g9)	Buy now
18	90501-23215 Spring (655)	Buy now
19	90386-08032 Bushing (650)	Buy now

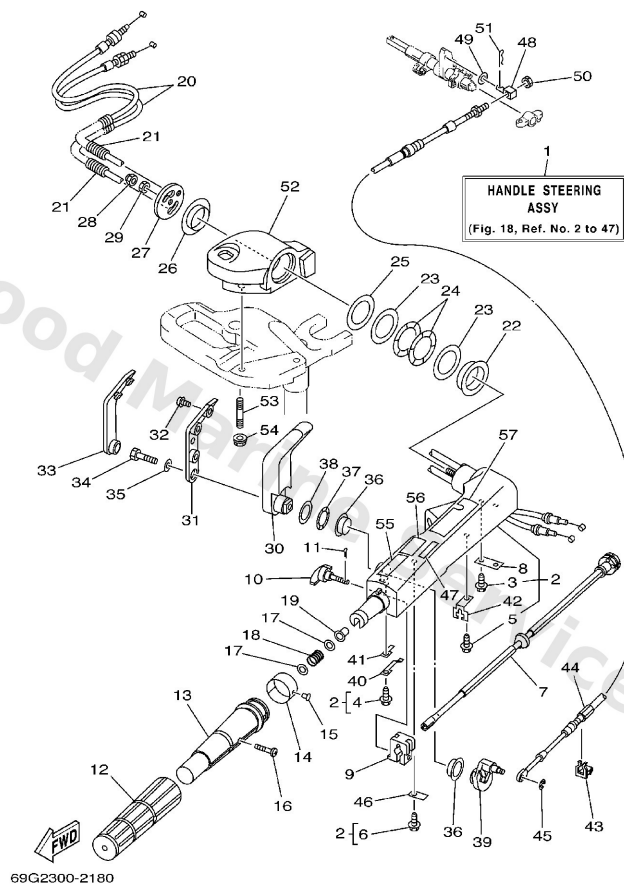
Steering



D5

Ref	Part	
20	68T-26301-11 Throttle cable assembly	Buy now
21	90447-07005 Hose, with spring	Buy now
22	66R-42171-00 Bushing	Buy now
23	90201-43M00 Washer, plate	Buy now
24	90206-43M22 Washer, wave	Buy now
25	90202-43M57 Washer, plate	Buy now
26	90386-40M99 Bush	Buy now
27	66M-42131-01 Cover, handle steering	Buy now
28	95780-10300 Nut, nylon (6e5)	Buy now
29	95380-10700 Nut (682)	Buy now
30	66R-44111-00-4D Handle, gear shift	Buy now
31	66R-44173-00 Lever, shift control	Buy now
32	90159-06M18 Screw, with washer(6b0)	Buy now
33	66R-42129-00 Bushing, rubber	Buy now
34	97095-08030 Bolt, hexagon (fj1)	Buy now

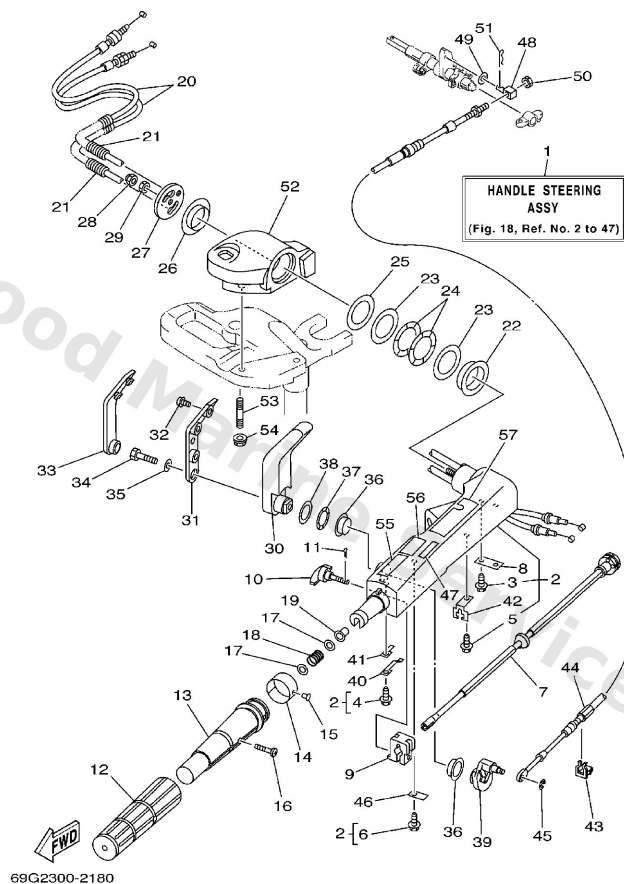
Steering



D5

Ref	Part	
35	92995-08600 Washer, plain (663)	Buy now
36	90386-26MA3 Bush	Buy now
37	90206-26M25 Washer, wave	Buy now
38	90202-26M59 Washer, plate	Buy now
39	68T-44113-01 Cam plate, handle	Buy now
40	66R-44116-00 Spring	Buy now
41	66R-44118-00 Bracket	Buy now
42	66R-48538-00 Clamp, cable 1	Buy now
43	63D-48538-00 Clamp, cable 1	Buy now
44	68T-48321-00 Cable	Buy now
45	99080-04600 Circlip (eu0)	Buy now
46	66R-44114-00 Stopper	Buy now
47	6E0-44191-11 Indicator, shift	Buy now
48	66R-48344-00 Cable end, remote control	Buy now
49	90201-06M62 Washer, plate (6e5)	Buy now

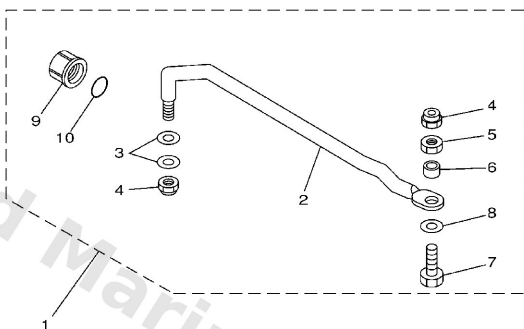
Steering



D5

Ref	Part	
50	90170-05M38 Nut	Buy now
51	91490-20012 Pin, cotter (648)	Buy now
52	68T-42121-10-4D Bracket	Buy now
53	90116-10M28 Bolt, stud	Buy now
54	90179-10004 Nut	Buy now
55	6E0-83627-41 Label, caution 7	Buy now
56	6E0-83627-51 Label, Caution 7	Buy now
57	68T-1571Y-60 Mark, Caution	Buy now

Steering Guide

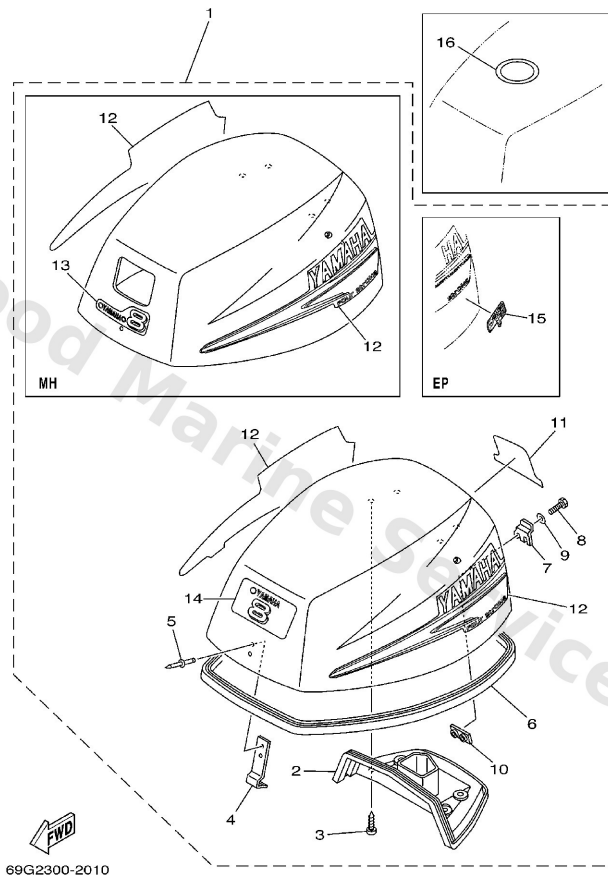


68R0300-0290

B4

Ref	Part	
1	68T-61350-00 Steering guide attachment kit AP	Buy now
2	68T-61351-00 Rod Steering Link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

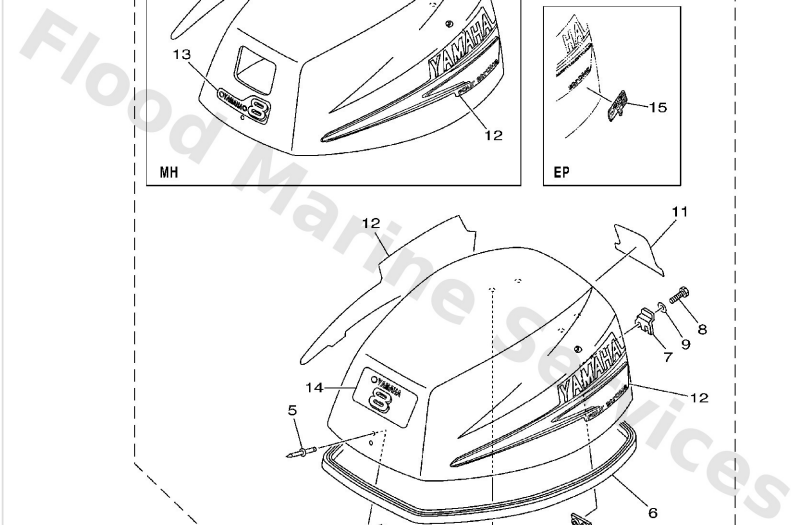
Top Cowling



A4

Ref	Part	
2	68T-42613-00 Molding Air Duct	Buy now
3	97780-60516 Screw, panhead tapping (j20)	Buy now
4	6G1-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	68T-42615-00 Seal	Buy now
7	68T-42652-00 Hook	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	68T-42649-00 Holder, clamp band	Buy now
11	69G-42678-20 Graphic, rear	Buy now
12	68T-W0070-20 Graphic Set	Buy now
12	68T-W0070-60 Graphic set	Buy now
13	68T-42677-00 Graphic, front	Buy now
14	69G-42686-10 Emblem, Front	Buy now
15	69A-42675-00 Graphic, side 1	Buy now

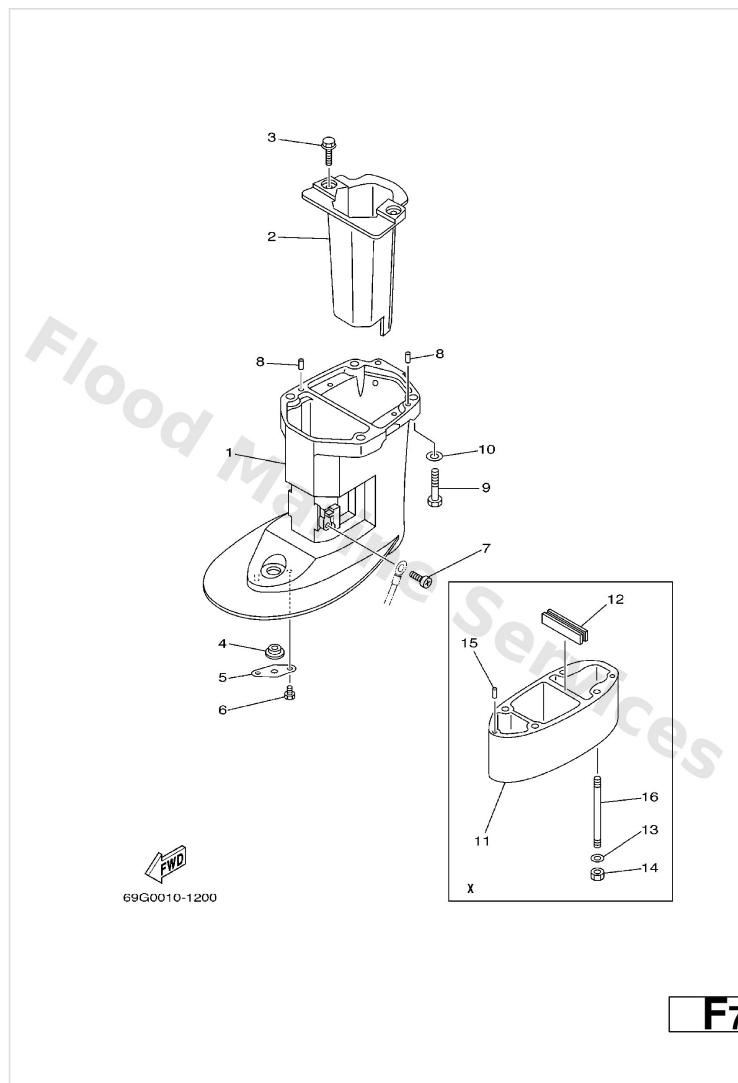
Top Cowling



A4

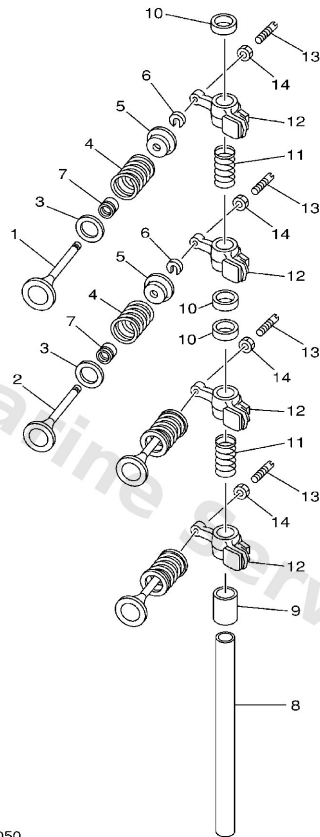
Ref	Part	
16	67F-13434-02 Label, Caution	Buy now

Upper Casing



Ref	Part	
1	68T-45111-10-4D Casing, upper	Buy now
2	68T-14711-00-5B Muffler 1	Buy now
3	97575-06514 Bolt, hexagon w/w deep recess	Buy now
4	90480-14M54 Grommet	Buy now
5	68T-45321-00 Plate	Buy now
6	97095-06008 Bolt (fj1)	Buy now
7	97885-05008 Screw, pan head	Buy now
15	93604-12M07 Pin, dowel (688) X	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08600 Washer, plain (663)	Buy now
11	69G-45211-20-4D Extension X	Buy now
12	63V-45127-00 Seal X	Buy now
13	92990-08600 Washer, plain (663) X	Buy now
14	95380-08600 Nut (661) X	Buy now
16	90116-08M62 Bolt, stud X	Buy now

Valve



B1

Ref	Part	
1	67D-12111-00 Valve, intake	Buy now
2	67D-12121-00 Valve, exhaust	Buy now
3	68T-12116-00 Seat, valve spring	Buy now
4	68T-12113-00 Spring, valve inne	Buy now
5	7NJ-12117-00 Retainer, valve spring	Buy now
6	7NJ-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	68T-12146-00 Shaft, rocker	Buy now
9	90387-13M56 Collar (6g8)	Buy now
10	90387-14M03 Collar	Buy now
11	90501-12M40 Spring, compression (6g8)	Buy now
12	68T-12151-00 Arm, valve rocker	Buy now
13	6G8-12159-00 Screw, valve adjusting	Buy now
14	6G8-12158-00 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.