



Yamaha FT8DMHSL 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

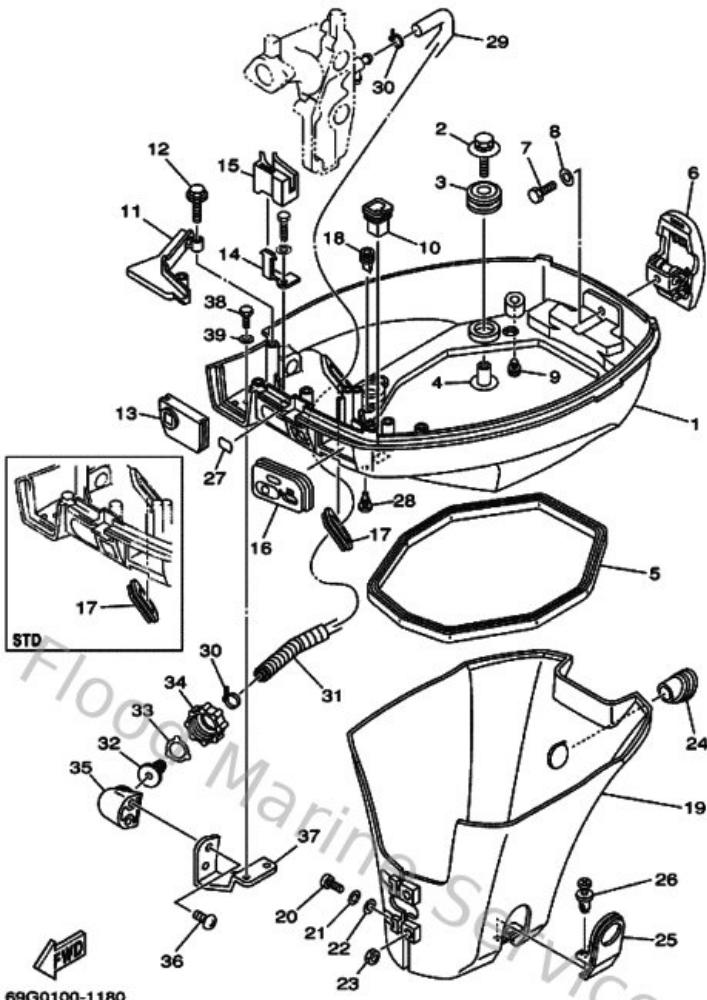
Authorised Yamaha Dealers



Contents

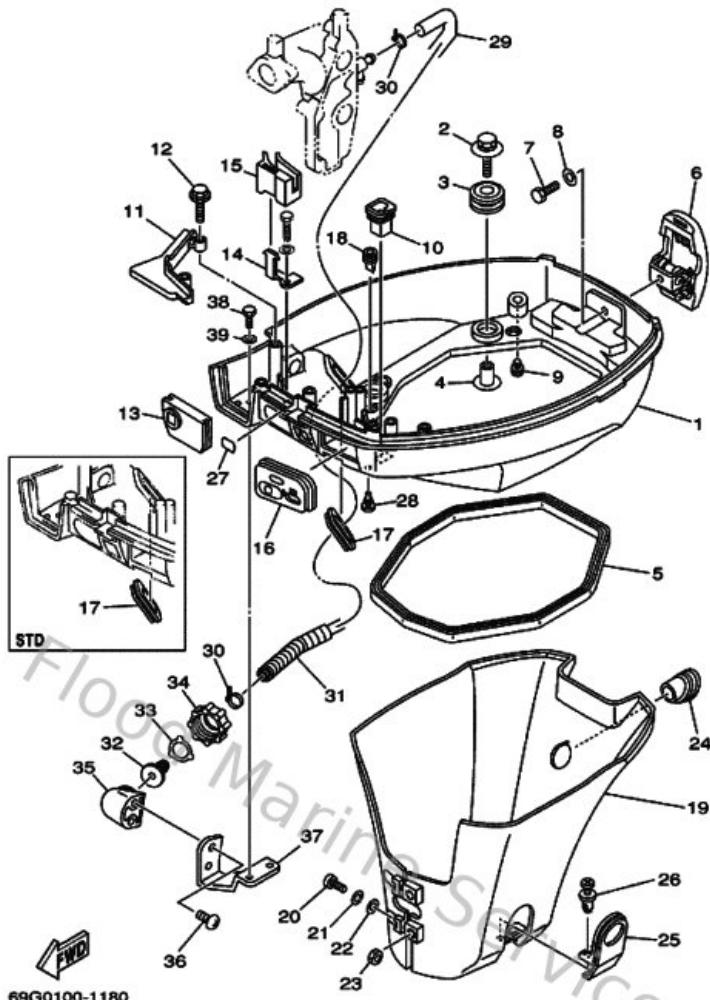
Bottom Cowling	3
Bracket 1	6
Bracket 3	9
Carburetor	11
Control	13
Crankshaft & Piston	15
Cylinder & Crankcase	16
Cylinder & Crankcase 2	18
Electrical 1	20
Electrical 4	22
Fuel	23
Fuel Tank	25
Generator	26
Intake	27
Lower Casing & Drive 1	29
Lower Casing & Drive 2	33
Oil Pan	35
Oil Pump	37
Optional Parts 1	39
Remo Con Attachment	42
Repair Kit 1	43
Repair Kit 2	45
Repair Kit 3	46
Starter	48
Starting Motor	50
Steering	51
Steering Friction	55
Top Cowling	56
Upper Casing	57
Valve	58

Bottom Cowling



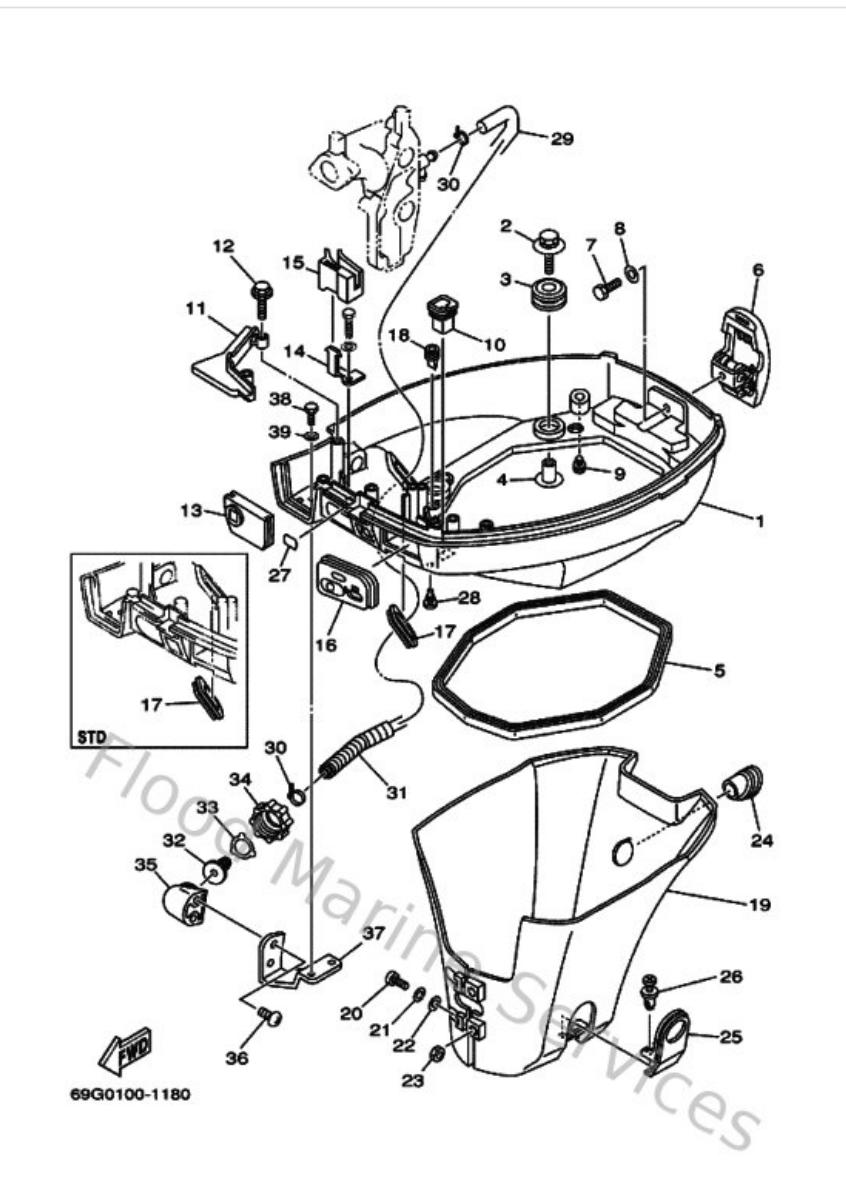
Ref	Part	
1	68T42710004D Bottom Cowling assembly	Buy now
2	68F851190000 Bolt	Buy now
3	9048021M8200 Grommet	Buy now
4	68F861290000 Collar	Buy now
5	68T427161000 Rubber, seal 1	Buy now
6	68T428010000 Cowling clamp comp.	Buy now
7	970950601200 Bolt(gh1)	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	6BL443910000 Nipple, hose	Buy now
10	682427270000 Grommet	Buy now
11	68T42738004D Plate, fitting	Buy now
12	9010906M8100 Bolt	Buy now
13	68T427250000 Grommet	Buy now
14	68T263930000 Holder	Buy now
15	68T263670000 Protector	Buy now

Bottom Cowling



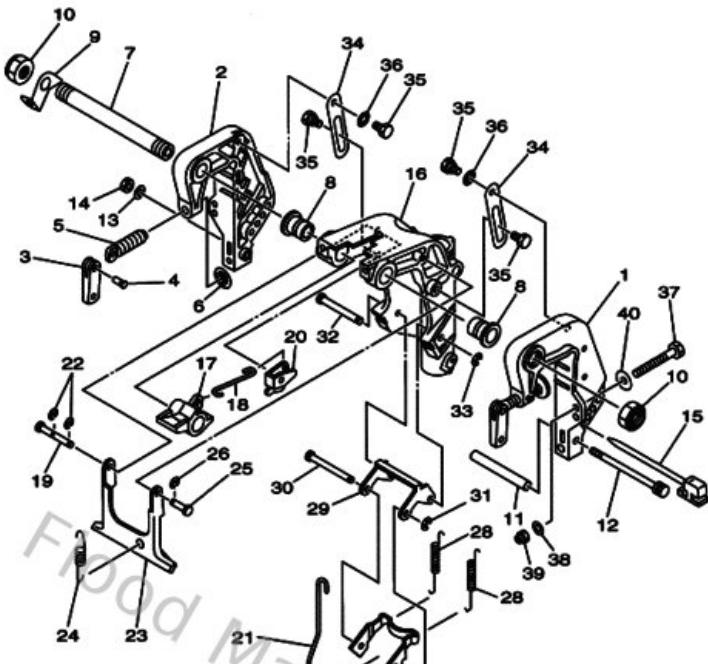
Ref	Part	
16	68T427242000 Grommet	Buy now
17	688427261000 Grommet	Buy now
18	65W427170000 Rubber, seal 2	Buy now
19	68T427410000 Apron	Buy now
20	978850603000 Screw, pan head(6e0)	Buy now
21	929900610000 Washer(6a1)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	953800660000 Nut(661)	Buy now
24	68T427170000 Rubber, seal 2	Buy now
25	68T427710000 Apron	Buy now
26	9033806M2000 Plug	Buy now
27	65W843420000 Seat, emblem	Buy now
29	6E5124810000 Pipe 1	Buy now
30	9046511M1000 Clamp	Buy now
31	9044713M0000 Hose, with spring	Buy now

Bottom Cowling



Ref	Part	
32	6R3125820000 Joint, hose 2	Buy now
33	6R3125830000 Gasket, hose joint	Buy now
34	6R3125810000 Joint, hose 1	Buy now
35	68T125720000 Adapter	Buy now
36	977806052000 Screw, tapping(6k8)	Buy now
37	68T125352000 Plate	Buy now
38	970950601000 Bolt	Buy now

Bracket 1

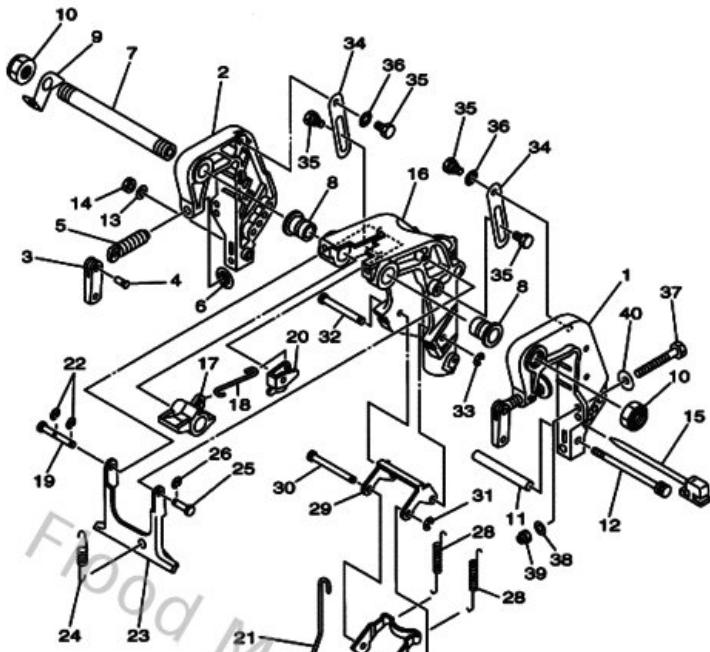


6830010-1180

69G0010-1180

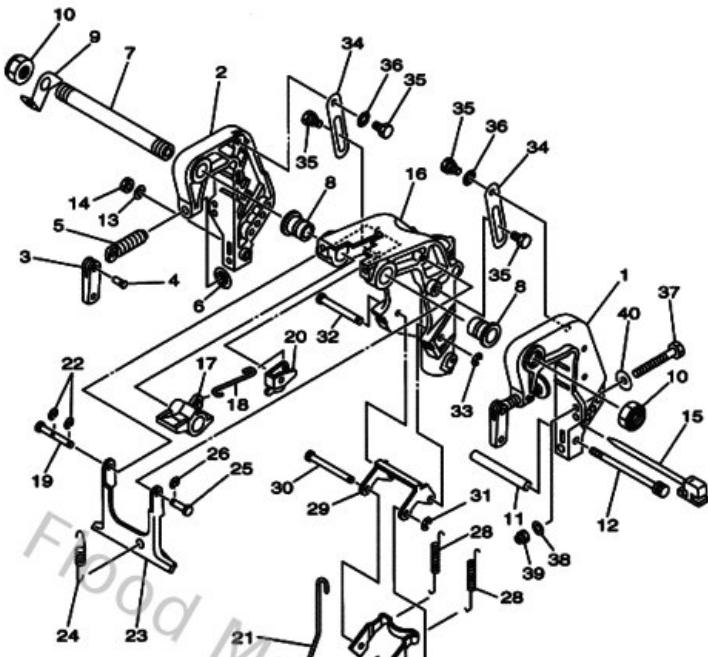
Ref	Part	
1	68T43111014D Bracket clamp + screw	Buy now
2	68T43112014D Bracket clamp + screw	Buy now
3	6EEG31180000 Handle, transom cl	Buy now
4	9024304M0100 Pin(6a1)	Buy now
5	677431160100 Screw, transom clamp.	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	63V431310000 Bolt, Clamp Bracket	Buy now
8	9038622MA400 Bush	Buy now
9	66R431130000 Plate, clamp bracket	Buy now
10	901852204300 Nut, self-locking	Buy now
11	9038706M1300 Collar(6h6)	Buy now
12	9010106M1800 Bolt(6l5)	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	9538R0670000 Nut	Buy now
15	6L2431600000 Tilt rod assembly	Buy now

Bracket 1



Ref	Part	
16	68T43311104D Bracket swivel1	Buy now
17	60RG36310000 Lever Tilt	Buy now
18	68T436160000 Rod Tilt Lock	Buy now
19	68T436460000 Shaft, lever	Buy now
20	68T436410000 Lever, tilt	Buy now
21	68T436170000 Rod, tilt lock	Buy now
22	990800560000 Circlip(22k)	Buy now
23	68T433500000 Receiver assembly	Buy now
24	905062000500 Spring, tension	Buy now
25	63V431910000 Shaft, stopper	Buy now
27	68T436140000 Plate, tilt lock	Buy now
29	68T436150000 Plate, tilt lock	Buy now
30	68T436110000 Shaft, tilt lock	Buy now
31	9343004M0300 Circlip (eu0)	Buy now
32	68T436590000 Shaft, reverse lock	Buy now

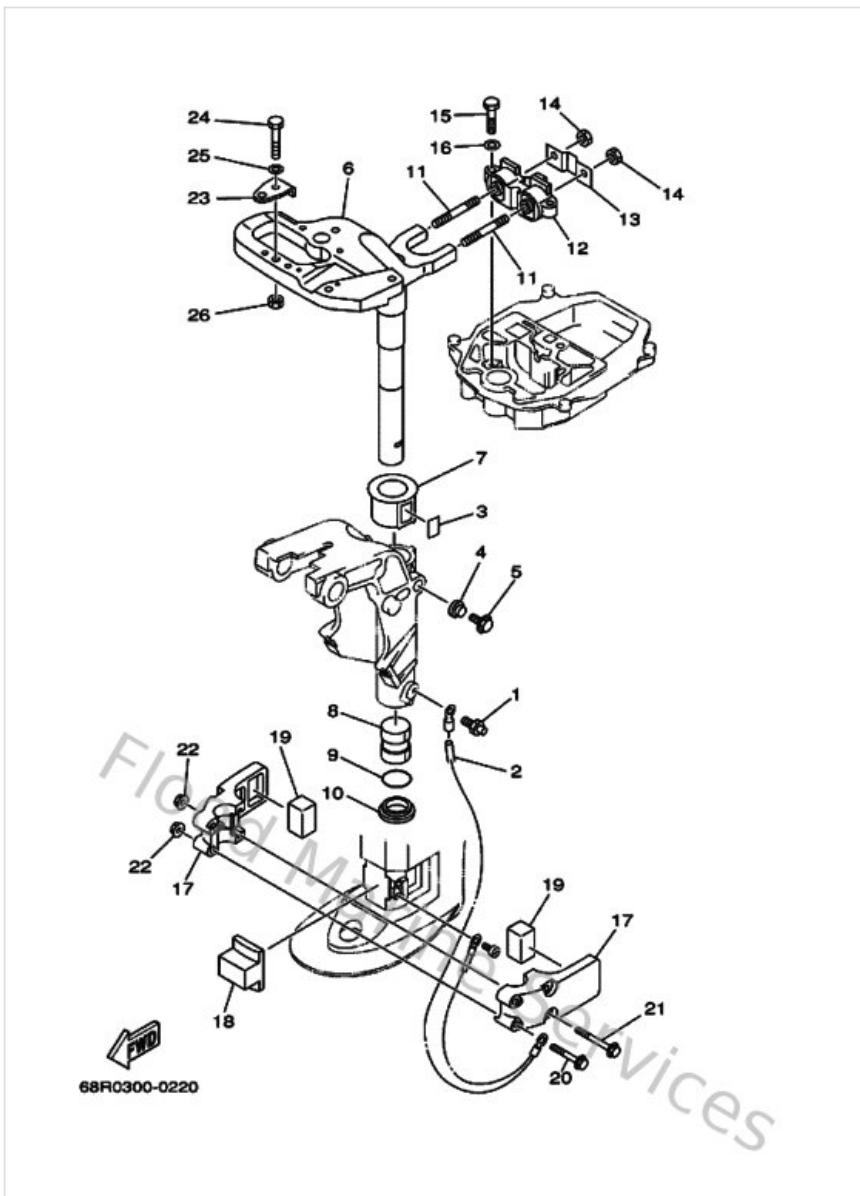
Bracket 1



69G0010-1180

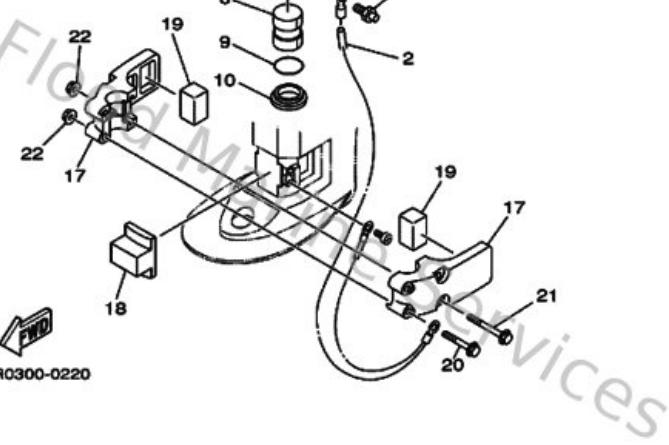
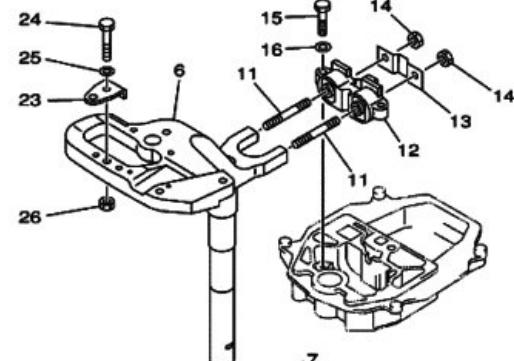
Ref	Part	
34	68T436270000 Stopper	Buy now
35	9010906M8400 Bolt	Buy now
36	9020610M2400 Washer, wave	Buy now
37	9010108M8800 Bolt (6g8)	Buy now
38	929950860000 Washer, plain (663)	Buy now
39	901850805700 Nut, nylon (6j8)	Buy now
40	9020108MA400 Washer, plate (6g8)	Buy now

Bracket 3



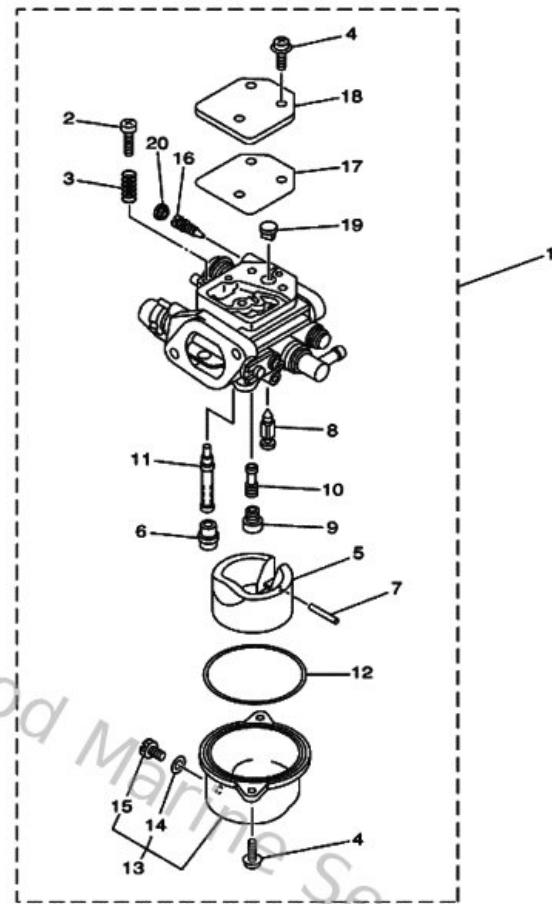
Ref	Part	
1	9370006M0300 Nipple, grease(6a1)	Buy now
2	68T821270000 Wire, lead 2	Buy now
3	63V425280000 Plate, friction	Buy now
4	689433730100 Seal, damper	Buy now
5	9010506M0700 Bolt (689)	Buy now
6	60RG2511114D Bracket, steering	Buy now
7	63V425370000 Bushing, pivot shaft	Buy now
8	903863004800 Bush	Buy now
9	9321029M9400 O-ring(6h1)	Buy now
10	9038630M6000 Bush(6j8)	Buy now
11	9011608M5400 Bolt, stud(63v)	Buy now
12	68T445171094 Mount rubber	Buy now
13	68T445260000 Plate	Buy now
14	953800860000 Nut (661)	Buy now
15	970750602500 Bolt	Buy now

Bracket 3



Ref	Part	
16	929950660000 Washer, plain (646)	Buy now
17	68T44551004D Housing, lower mount rubber 1	Buy now
18	68T445570000 Mount Damper Lower Front	Buy now
19	682445550000 Mount damper, lower side	Buy now
20	901190601200 Bolt, with washer	Buy now
21	901190601300 Bolt, with washer	Buy now
22	9017906M2800 Nut(63v)	Buy now

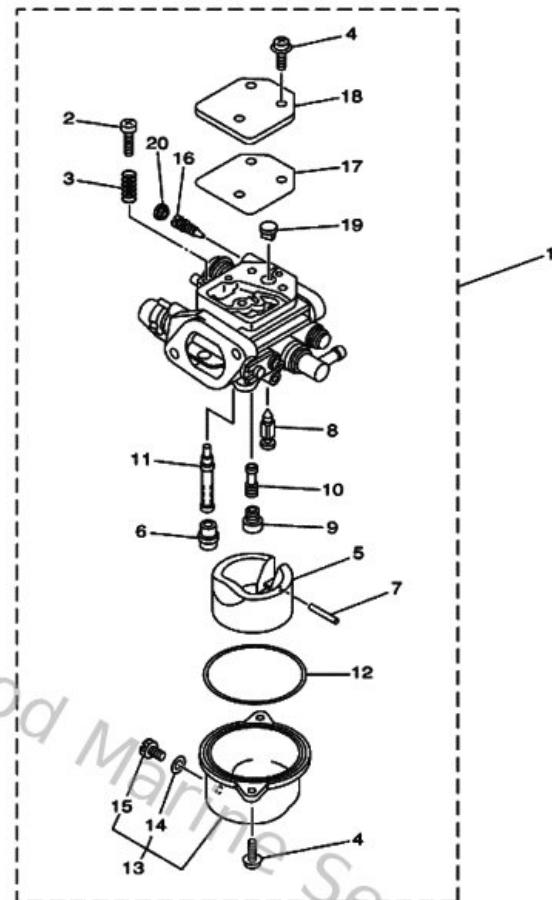
Carburetor



68R0100-1070

Ref	Part	
1	68T143011000 Carburetor assembly 1	Buy now
2	6E5143210000 Screw, throttle	Buy now
3	6J8143340000 Spring, throttle	Buy now
4	985800401200 Screw, pan head (686)	Buy now
5	68T143850000 Float	Buy now
6	67D149660000 Rubber cap	Buy now
7	67D143860000 Pin, float	Buy now
8	68T145460000 Valve, needle	Buy now
9	68T1492E3700 Jet, main (#74)	Buy now
10	68T1492F1K00 Jet, air slow (#39)	Buy now
11	68T1492A0000 Nozzle, main	Buy now
12	67D149840000 Gasket, float chamber	Buy now
13	68T149810000 Body, float chamber	Buy now
14	6J8149590000 Gasket, drin screw	Buy now
15	66T149910000 Plug, drain	Buy now

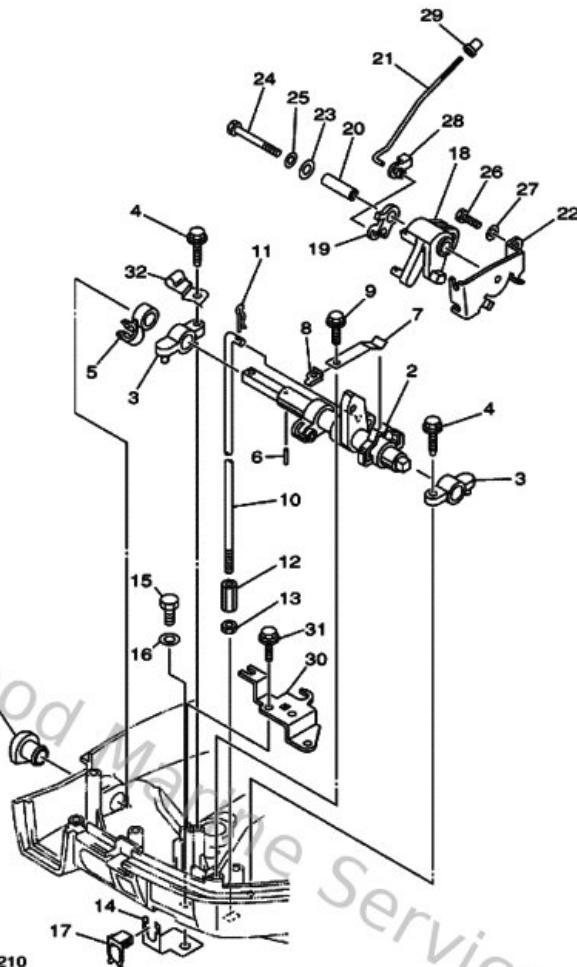
Carburetor



68R0100-1070

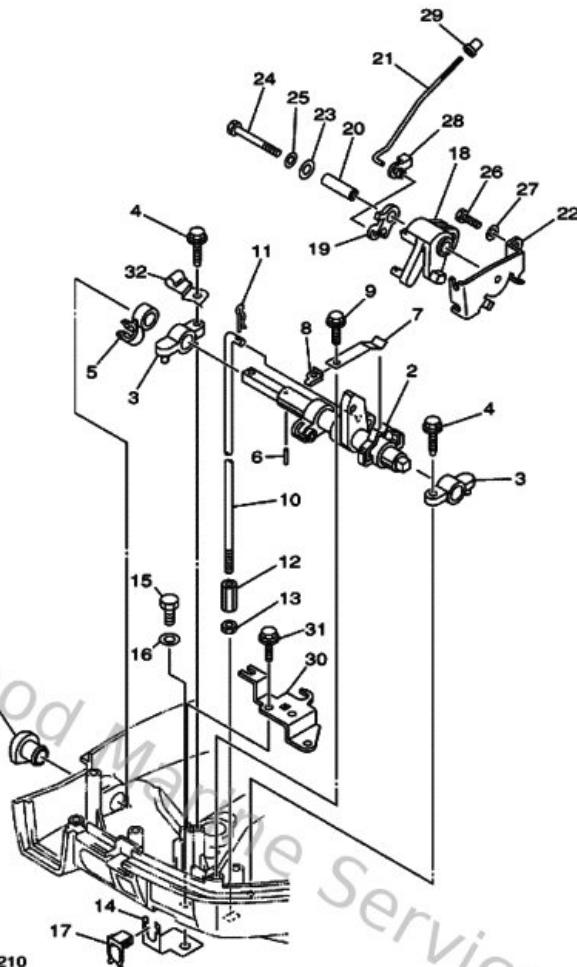
Ref	Part	
16	67D143230000 Screw, air adjusting	Buy now
17	67D145360000 Gasket	Buy now
18	67D145270000 Plate	Buy now
19	68T141260000 Plug	Buy now
20	67D1432A0000 Plug	Buy now

Control



Ref	Part	
1	68T427260000 Grommet	Buy now
2	68T441210100 Lever, shift rod	Buy now
3	6G1416620194 Bracket	Buy now
4	9010906M8100 Bolt	Buy now
5	9046410M6000 Clamp	Buy now
6	916903001400 Pin, spring (647)	Buy now
7	65W441160000 Spring	Buy now
8	66R441170000 Bracket	Buy now
9	9010906M8600 Bolt	Buy now
10	68T441431000 Rod, shift 1	Buy now
11	904681800100 Clip	Buy now
12	901700601500 Connector, shift rod	Buy now
13	953800670000 Nut	Buy now
14	68T485380000 Clamp, cable 1	Buy now
15	970950601200 Bolt(gh1)	Buy now

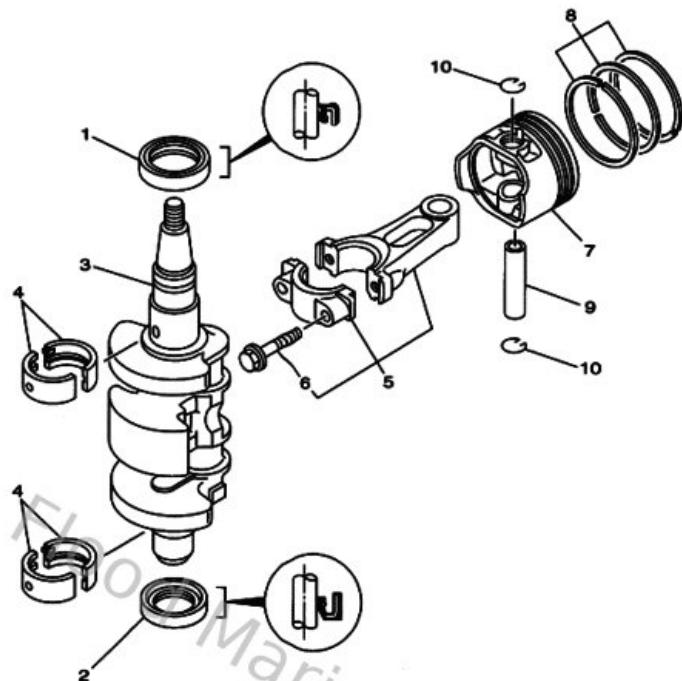
Control



69G0100-1210

Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	63D485380000 Clamp, cable 1	Buy now
18	68T416380000 Pulley	Buy now
19	68T412830000 Lever, free accel.	Buy now
20	9038706M5900 Collar (6h3)	Buy now
21	68T412110000 Link, accel.	Buy now
22	68T144970000 Stay, throttle wire	Buy now
23	9020106M6200 Washer, plate (6e5)	Buy now
24	970950604500 Bolt, hexagon	Buy now
27	929950660000 Washer, plain (646)	Buy now
28	661412620200 Joint, choke lever	Buy now
29	647143956000 Cap, over flow pipe	Buy now
30	68T157741000 Stay 4	Buy now

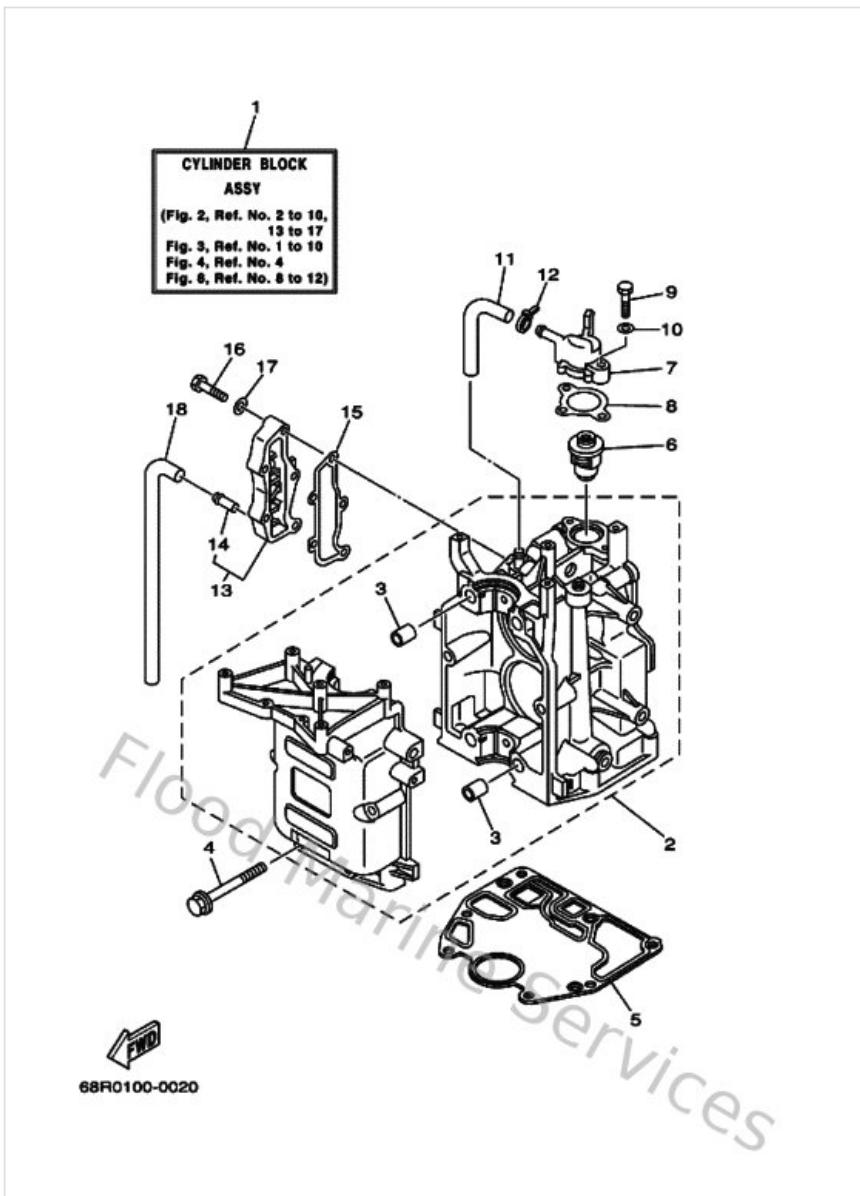
Crankshaft & Piston



68R0010-0030

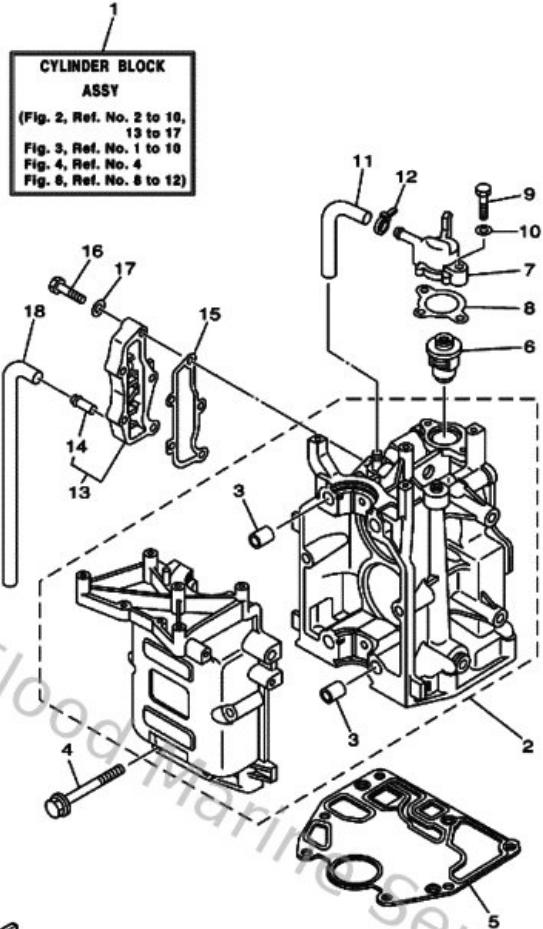
Ref	Part	
1	9310230M2200 Oil seal (6g8)	Buy now
2	9310125M6900 Oil seal	Buy now
3	68T114110000 Crankshaft	Buy now
4	68T114162100 Plane bearing, crankshaft 1	Buy now
5	68T116500000 Connecting rod kit	Buy now
6	67D116540000 Bolt, connecting rod	Buy now
7	60RE16360000 Piston (0.50mm o/s)	Buy now
8	68T116050100 Piston ring set (0.50mm o/s)	Buy now
9	68T116330000 Pin, piston	Buy now
10	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



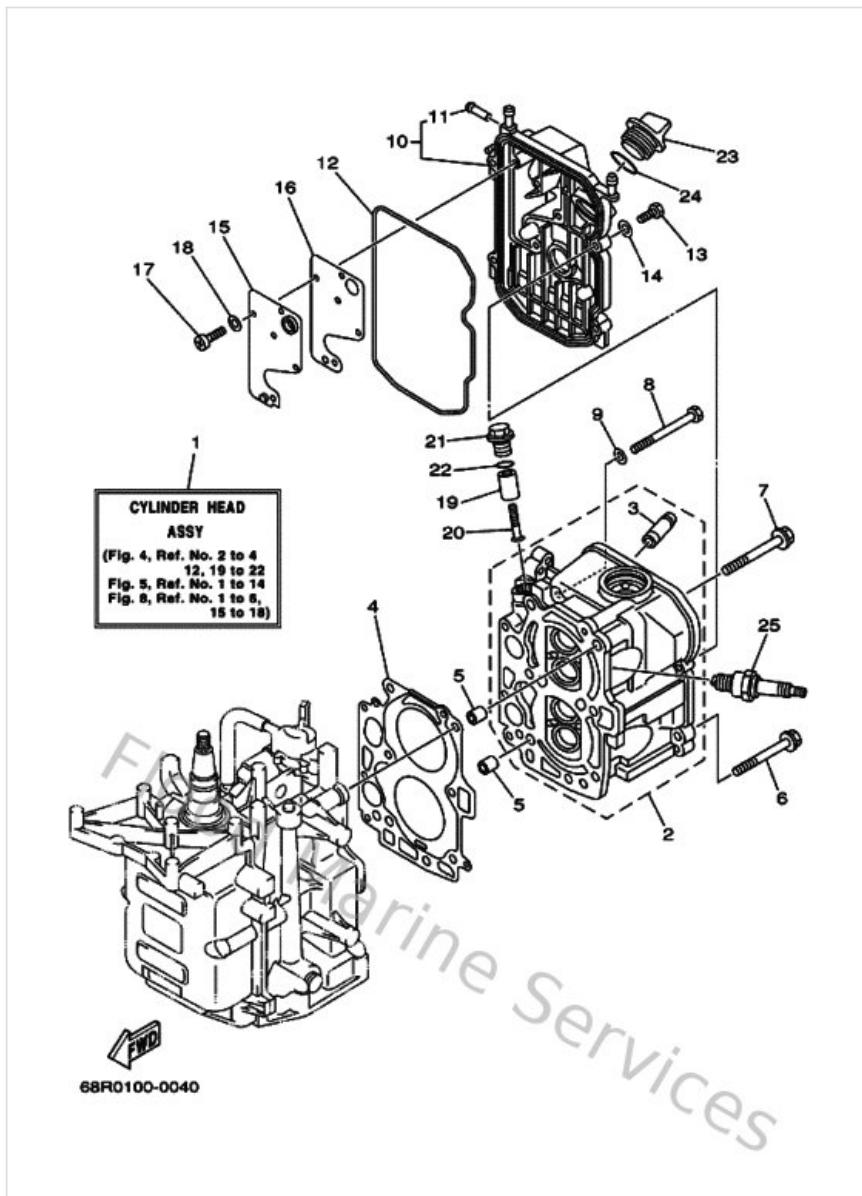
Ref	Part	
1	68TW009B004D Cylinder Block assembly	Buy now
2	68T151000094 Crankcase assembly	Buy now
3	995301201600 Pin, dowel	Buy now
4	9011908M2900 Bolt, with washer	Buy now
5	68T113510000 Gasket, cylinder	Buy now
6	66M124110000 Thermostat	Buy now
7	68T12413009M Cover, thermostat	Buy now
8	6G812414A000 Gasket, cover	Buy now
9	970130602000 Bolt(62y)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	68T124810000 Pipe 1	Buy now
12	9046511M1000 Clamp	Buy now
13	60RG1113001S Outer cover, exhaust	Buy now
14	6E9243780000 Pipe, Joint 4	Buy now
15	68T41114A000 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase



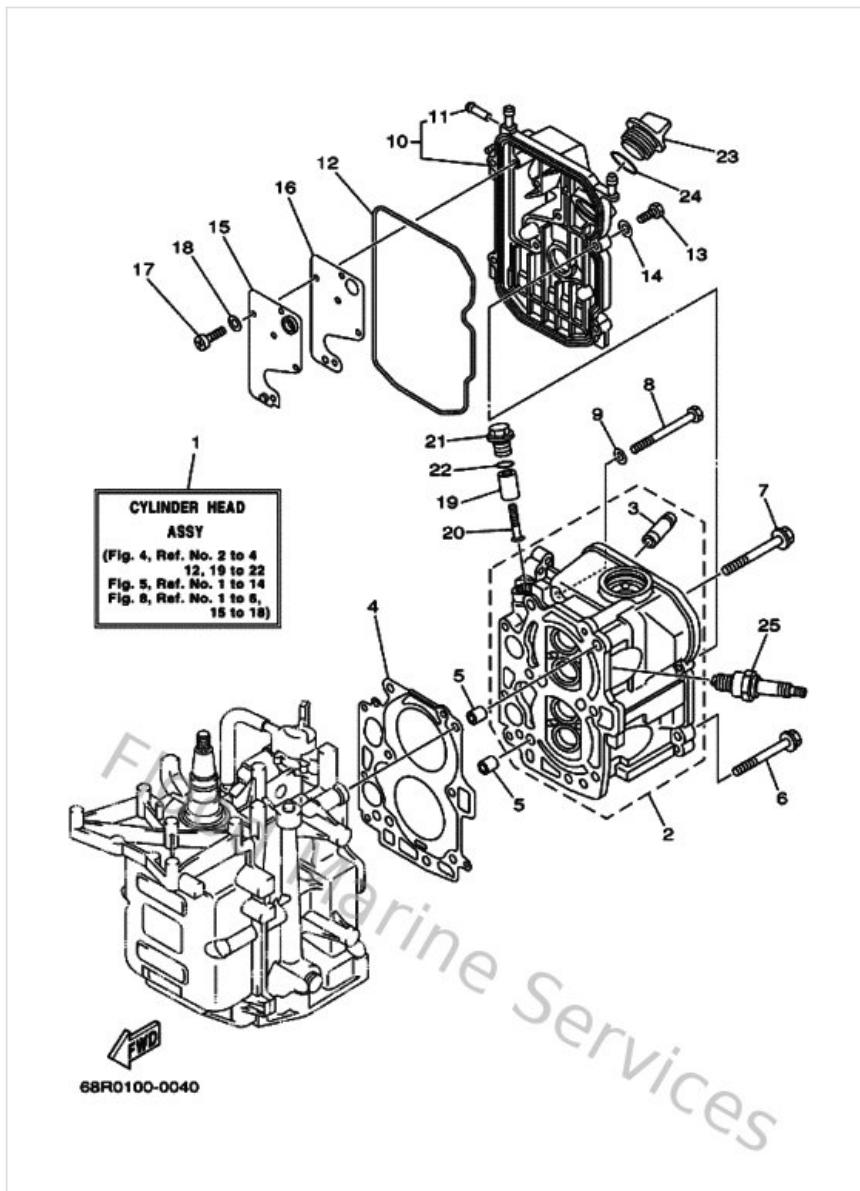
Ref	Part	
16	970130602500 Bolt(62y)	Buy now
17	929030660000 Washer, plain (646)	Buy now
18	68T124820000 Pipe 2	Buy now

Cylinder & Crankcase 2



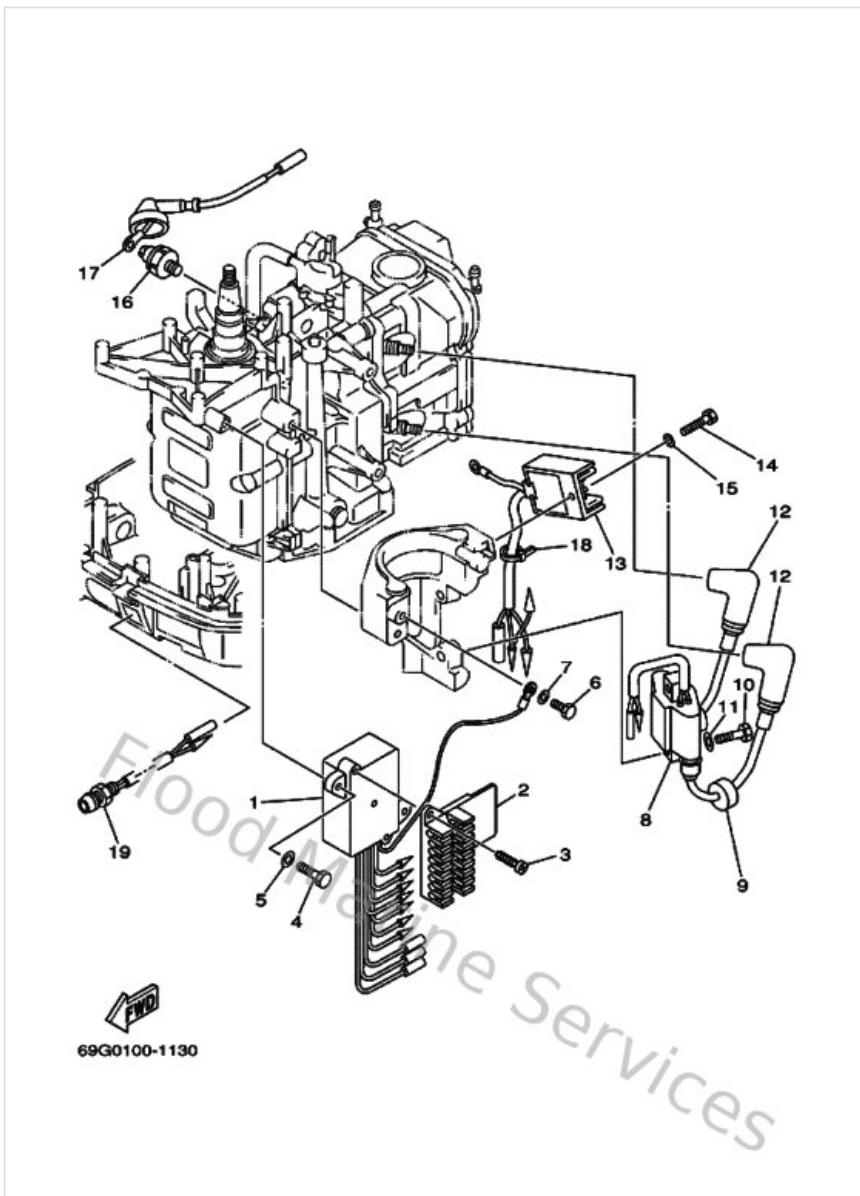
Ref	Part	
1	68TW009A004D Cylinder head assembly	Buy now
2	68T111110094 Head, Cylinder 1	Buy now
3	6EEE11331000 Guide, valve 1	Buy now
4	68T111810000 Gasket, cylinder head 1	Buy now
5	995101011400 Pin, dowel(3vd)	Buy now
6	9010508M3600 Bolt (6g8)	Buy now
7	9010508M7800 Bolt, washer based	Buy now
8	970130607000 Bolt(62j)	Buy now
9	929030660000 Washer, plain (646)	Buy now
10	68T111910094 Cover, Cylinder Head 1	Buy now
11	650243780000 Pipe, joint 2	Buy now
12	68T113560000 Seal, cylinder 2	Buy now
13	970950602000 Bolt(7u8)	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	68T111680000 Cover, breather	Buy now

Cylinder & Crankcase 2



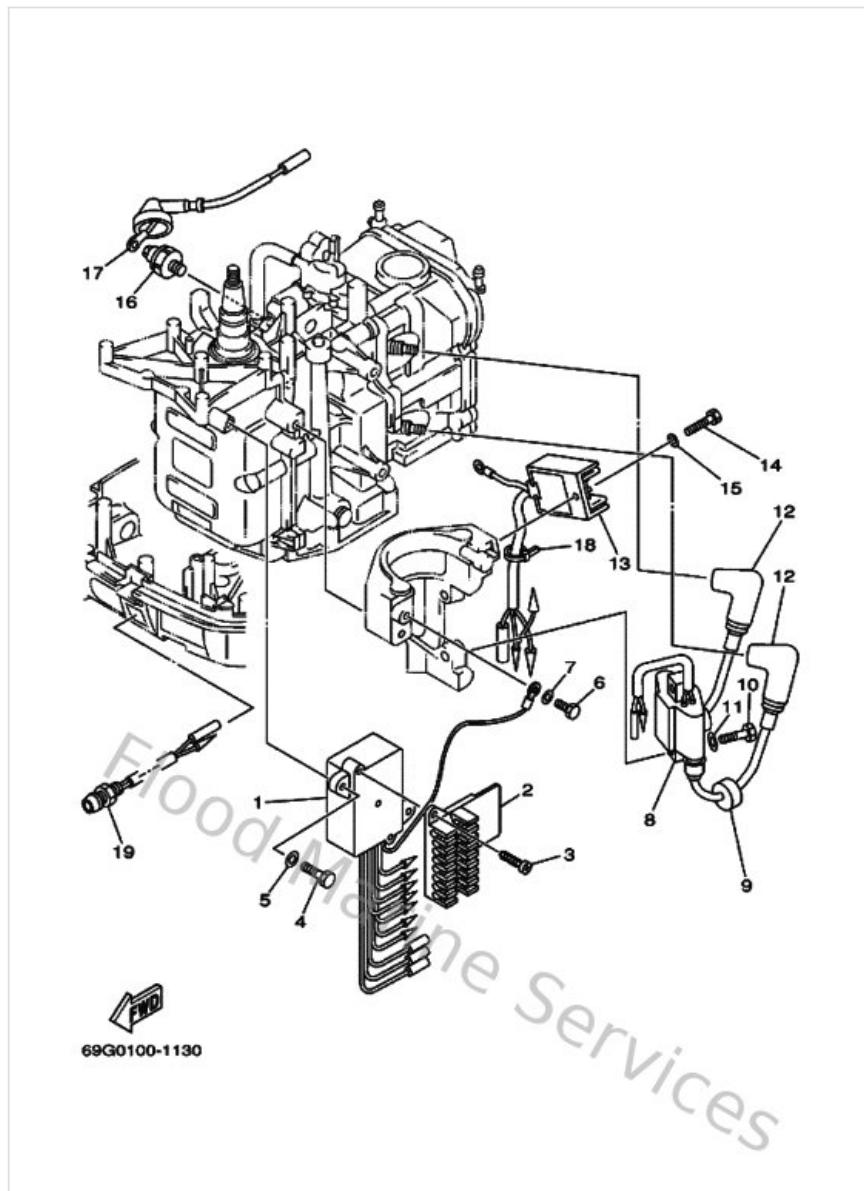
Ref	Part	
16	68T11169A000 Gasket, breather cover	Buy now
17	985070401000 Screw, pan head(6g8)	Buy now
18	929070460000 Washer(jf2)	Buy now
19	68T113250000 Anode	Buy now
20	9015105M0500 Screw, countersunk	Buy now
21	6G8111970100 Plug, blind	Buy now
22	9321013M6300 O-ring (6g8)	Buy now
23	6G8153630000 Plug, oil	Buy now
24	9321024M7900 O-ring	Buy now
25	947020027400 Plug, spark (br6hs-10)	Buy now

Electrical 1



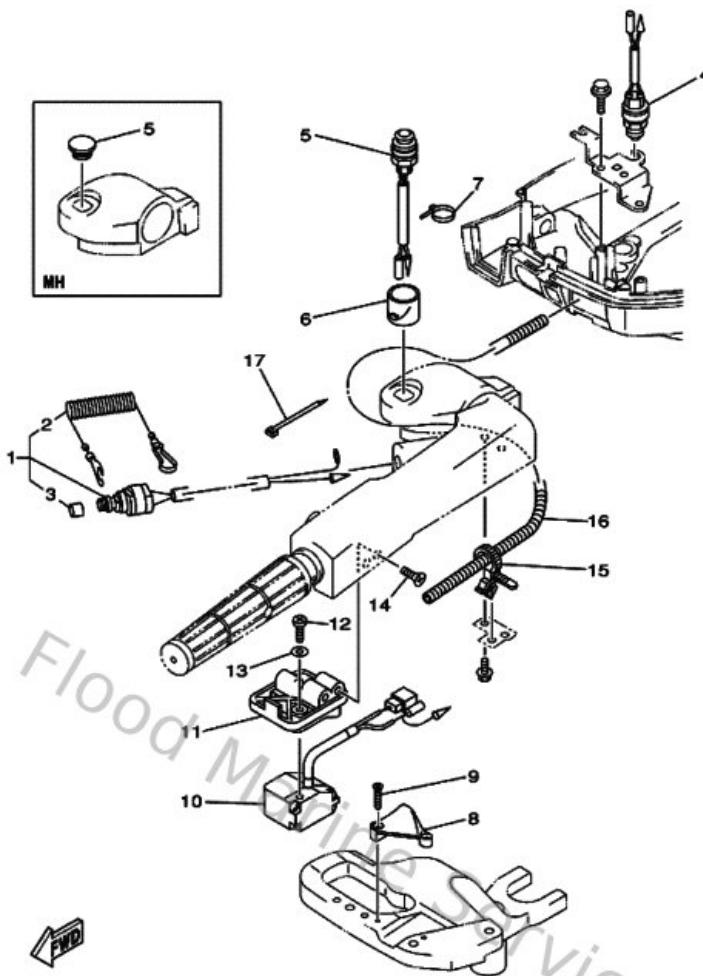
Ref	Part	
1	68T855400000 C.d.i. unit assembly	Buy now
2	68T825220000 Clamp, coupler	Buy now
3	977804051200 Screw, pan head tapping	Buy now
4	970950602000 Bolt(7u8)	Buy now
5	929950660000 Washer, plain (646)	Buy now
6	970800601200 Bolt(gh1)	Buy now
8	680855700000 Ignition coil assembly	Buy now
9	904802516100 Grommet(656)	Buy now
10	9010106M2700 Bolt	Buy now
12	6E3823702100 Plug cap assembly	Buy now
13	68T819600000 Rectifier & regulator assembly	Buy now
14	970950601200 Bolt(gh1)	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	67F825040000 Oil pressure switch assembly	Buy now
17	68T821271000 Wire, lead 2	Buy now

Electrical 1



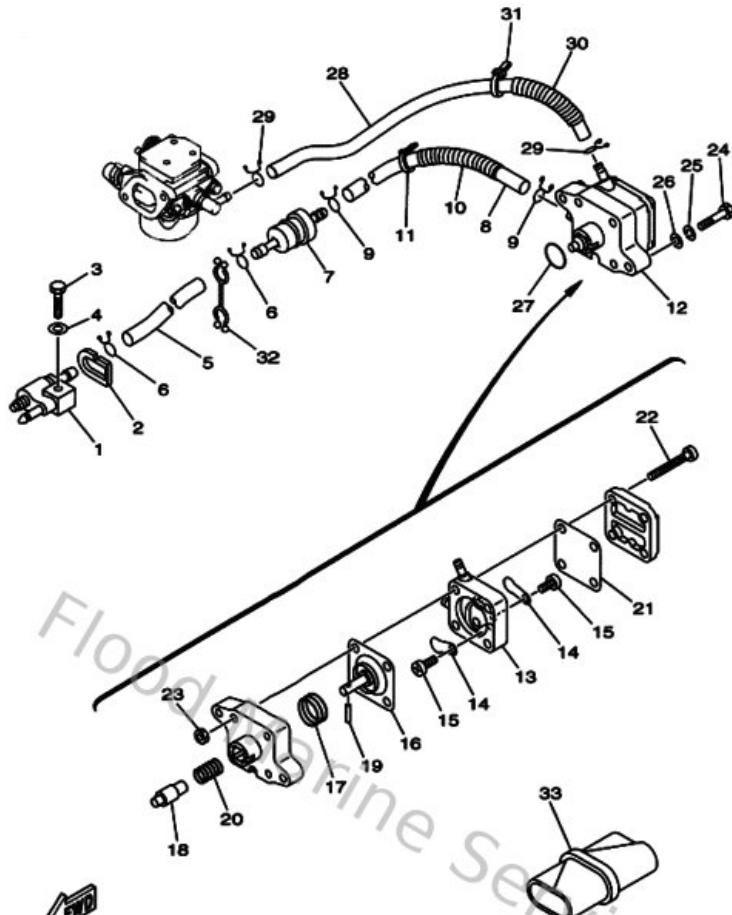
Ref	Part	
18	9046511M1000 Clamp	Buy now
19	68T854100000 Emergency signal light assembly	Buy now

Electrical 4



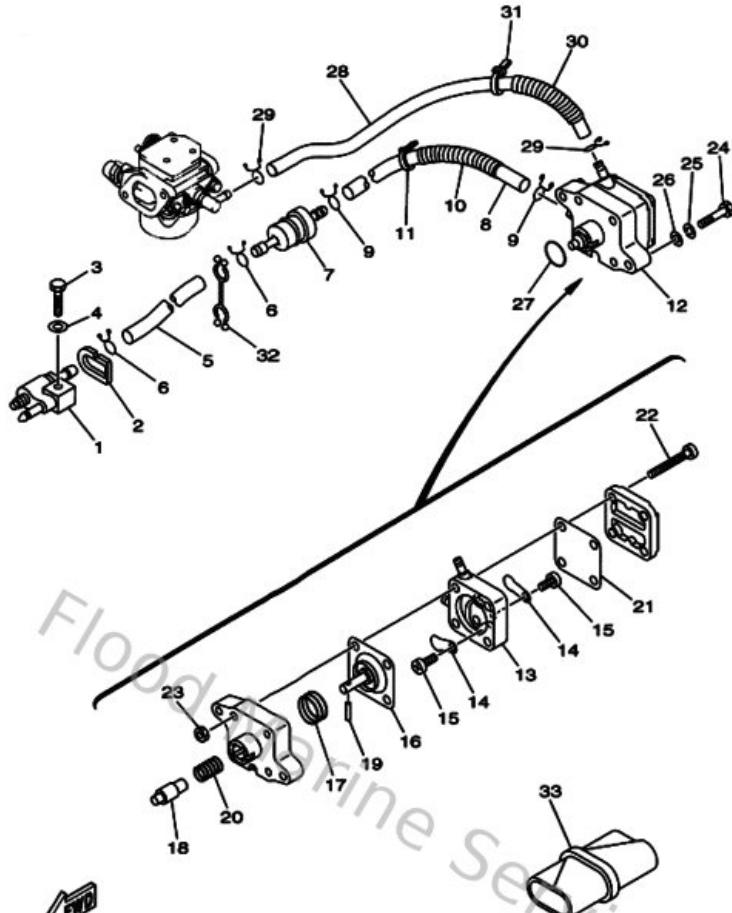
Ref	Part	
1	65W825750100 Engine stop switch assembly	Buy now
2	682825560000 Lanyard, stop switch	Buy now
3	6898257Y0000 Cap	Buy now
5	6G1427250000 Grommet	Buy now

Fuel



68R0010-0090

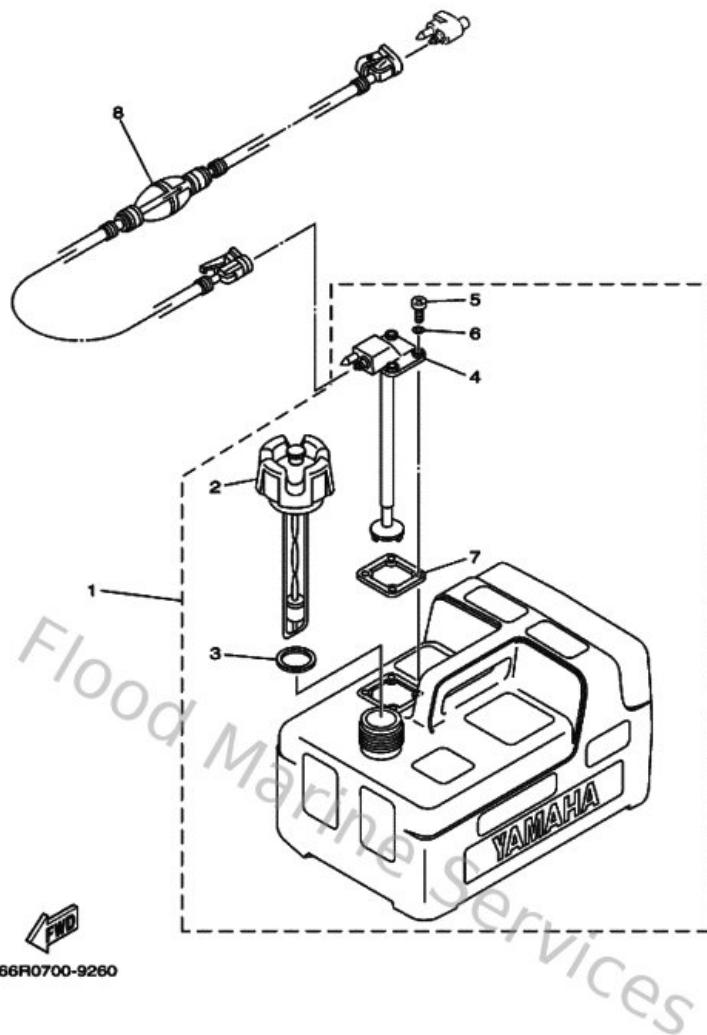
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	61N243290000 Seal	Buy now
3	970950602500 Bolt	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	9044510M1800 Hose (l400)	Buy now
6	9046709M0900 Clip(6k8)	Buy now
7	68T242510100 Strainer 1	Buy now
8	9044510M5000 Hose (l400)	Buy now
10	9044614M6600 Hose(64x)	Buy now
11	904651009800 Clamp	Buy now
12	68T244100000 Fuel pump assembly	Buy now
13	66M244130100 Body 2	Buy now
14	6A0244210100 Valve, check	Buy now
15	6E7143250000 Screw, pan head	Buy now
16	66M244110000 Diaphragm	Buy now



68R0010-0090

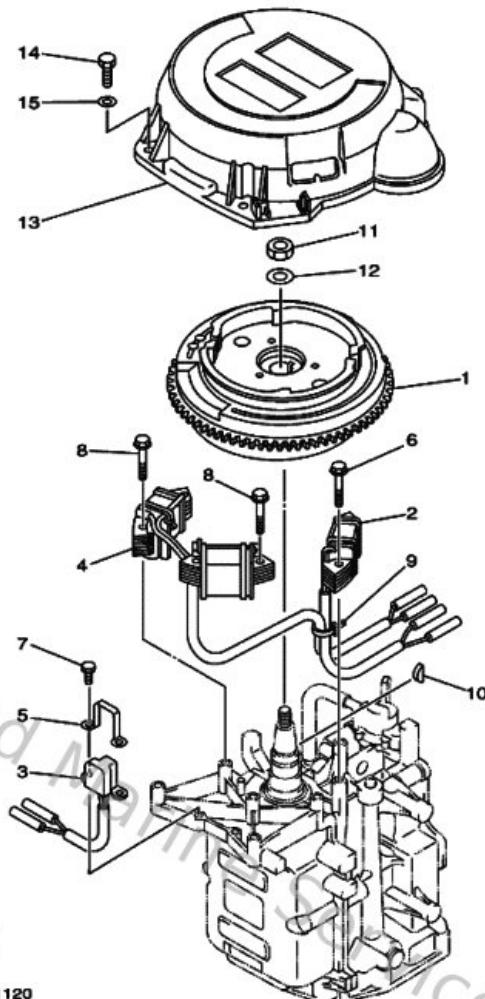
Ref	Part	
17	66M244230000 Spring, diaphragm	Buy now
18	66M131310000 Plunger	Buy now
19	66M243740000 Pin	Buy now
20	66M244540000 Spring	Buy now
21	66M244710100 Diaphragm	Buy now
22	66M244440000 Screw	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	970950603000 Bolt(jf7)	Buy now
25	929950610000 Washer(6a1)	Buy now
26	929950660000 Washer, plain (646)	Buy now
27	9321020M6500 O-ring	Buy now
28	904451001600 Hose (I280)	Buy now
31	9046511M1000 Clamp	Buy now
32	9046410M5300 Clamp	Buy now
33	68T281000000 Tool kit	Buy now

Fuel Tank



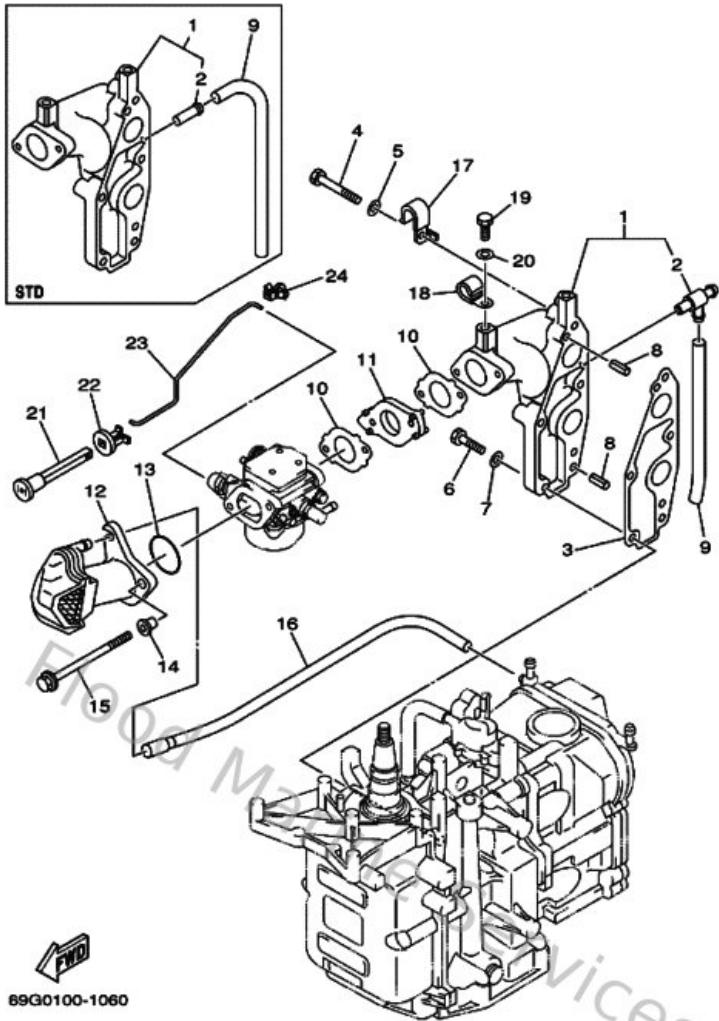
Ref	Part	
1	6YL242010100 Fuel Tank assembly (12L)	Buy now
2	6YL246100000 Cap Assembly	Buy now
3	6YL246410000 Gasket, cap 1	Buy now
4	6YL242600100 Fuel meter assembly	Buy now
5	9015705M1600 Screw, pan head	Buy now
6	6YL243290000 Seal	Buy now
7	6YL242680100 Gasket, fuel meter	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



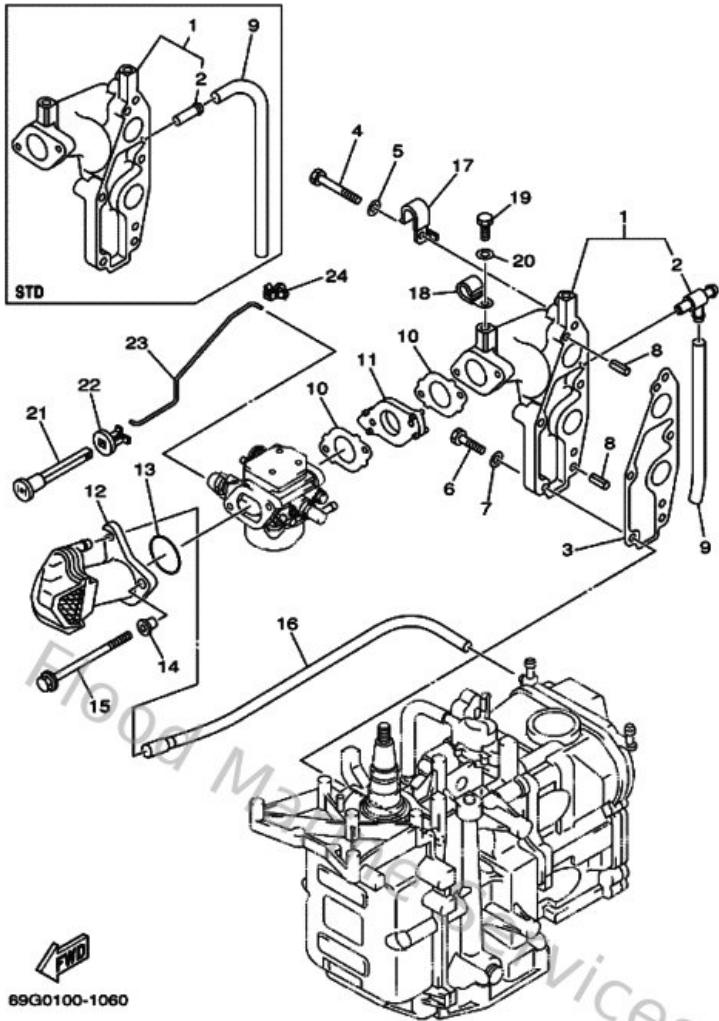
Ref	Part	
1	68T855501100 Rotor assembly	Buy now
2	68T855200000 Coil, charge	Buy now
3	68T855800100 Coil, pulser	Buy now
4	68T855331000 Coil, lighting	Buy now
5	6H2855820000 Attachment, pulser	Buy now
6	901190601400 Bolt, with washer(61b)	Buy now
7	970950501000 Bolt (682)	Buy now
8	975130653000 Bolt, with washer(63m)	Buy now
9	9046511M1000 Clamp	Buy now
10	9028004M0600 Key, woodruff(6a1)	Buy now
11	901701206600 Nut, hexagon 6481155500	Buy now
12	902011247200 Washer, plate (4n0)	Buy now

Intake



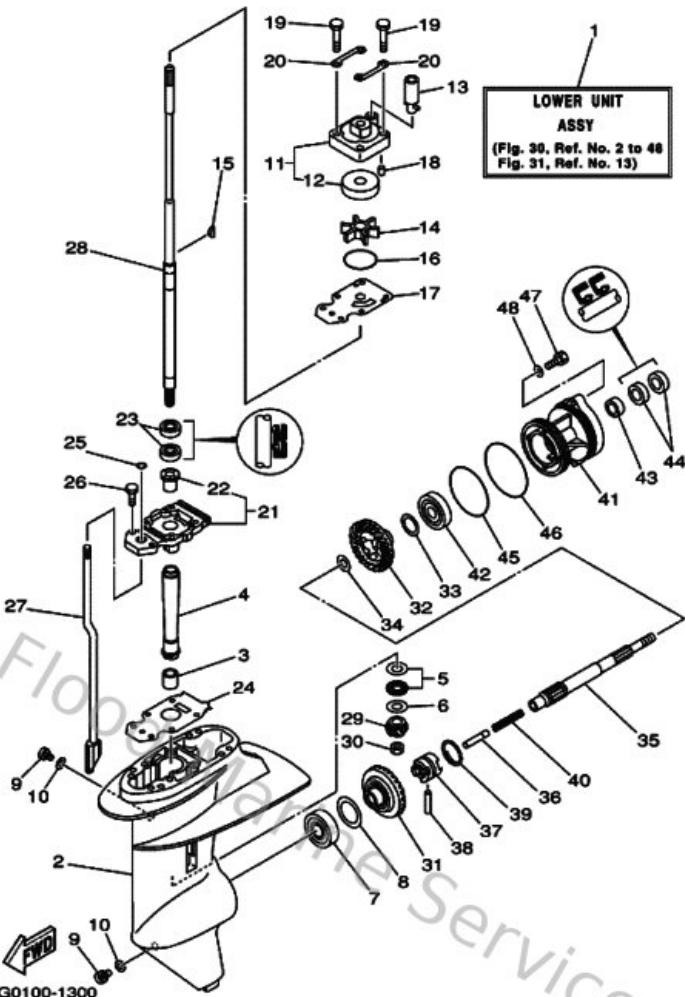
Ref	Part	
1	68T13641201S Manifold 1	Buy now
2	67F124820000 Pipe 2	Buy now
3	68T136450000 Gasket, manifold 1	Buy now
4	970130603500 Bolt(3rv)	Buy now
5	929030660000 Washer, plain (646)	Buy now
6	970130602500 Bolt(62y)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	916905001400 Pin, spring (647)	Buy now
9	9044509M2000 Hose (L95)	Buy now
10	68T13646A000 Gasket, manifold 2	Buy now
11	68T142710000 Insulator	Buy now
12	6AU144400000 Silencer assembly, intake	Buy now
13	9321031MJ500 O-ring	Buy now
14	9038706M7000 Collar (6h5)	Buy now
15	975950658500 Bolt, flange	Buy now

Intake



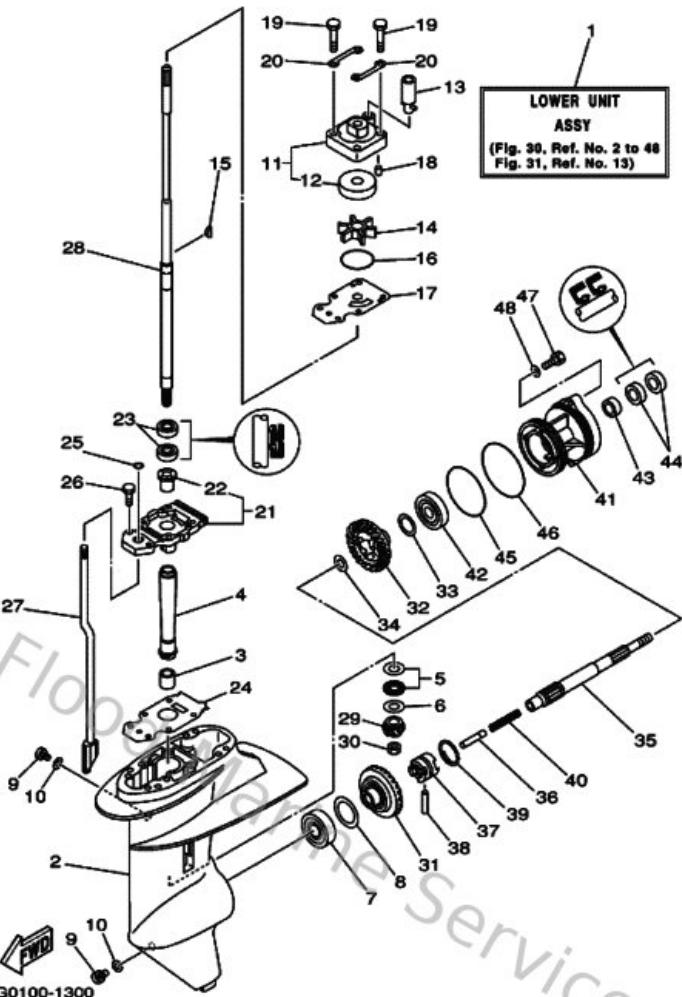
Ref	Part	
16	68T124830000 Pipe 3	Buy now
17	9046508M9900 Clamp	Buy now
18	9046508M8300 Clamp	Buy now
19	970850601000 Bolt	Buy now
20	929950660000 Washer, plain (646)	Buy now
21	6H4412710100 Knob, choke	Buy now
22	689412730000 Grommet	Buy now
23	68T412560000 Rod, choke 1	Buy now
24	6J8412620000 Joint, choke lever	Buy now

Lower Casing & Drive 1



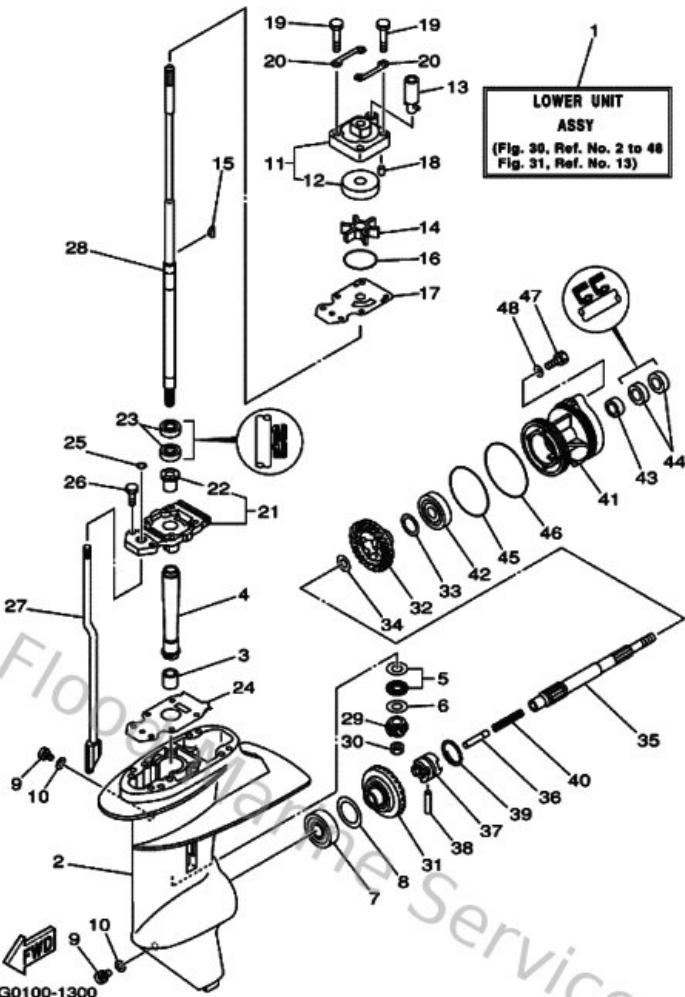
Ref	Part	
1	69G45300104D Lower unit assembly	Buy now
2	66R45311014D Casing, lower	Buy now
3	93315314V800 Bearing, needle (6e7)	Buy now
4	66R455360000 Sleeve, drive shaft	Buy now
5	93341414V100 Bearing	Buy now
6	6E8455873000 Shim (t:1.20mm)	Buy now
7	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
8	626455774000 Shim (t:0.50mm)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
11	63V443010000 Water pump housing comp.	Buy now
12	63V443220000 Insert, cartridge	Buy now
13	68T443660000 Damper, water seal 2	Buy now
14	63V443520100 Impeller	Buy now
15	664443380000 Key, woodruff	Buy now

Lower Casing & Drive 1



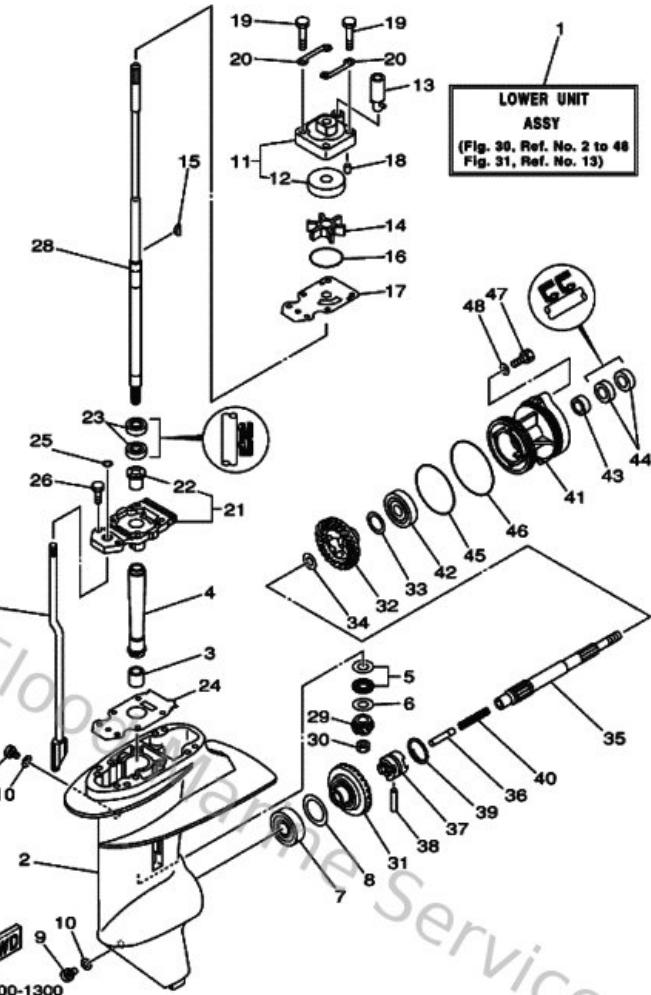
Ref	Part	
16	932104439800 O-ring(55x)	Buy now
17	68T443230000 Outer plate, cartridge	Buy now
18	9360412M0700 Pin, dowel (688)	Buy now
19	970800804500 Bolt, hexagon	Buy now
20	63V443280000 Plate	Buy now
21	69G4533101CA Housing, bearing	Buy now
22	903811402000 Bushing, drive shaft 1	Buy now
23	931022048400 Oil seal	Buy now
24	69G45315A000 Packing, lower casing	Buy now
25	9321006ME600 O-ring	Buy now
26	970800802500 Screw, bind(j36)	Buy now
27	69G441501000 Shift cam assembly	Buy now
28	69G455101000 Drive shaft assembly	Buy now
29	66R455510000 Pinion	Buy now
30	9017908M0600 Nut (6e7)	Buy now

Lower Casing & Drive 1



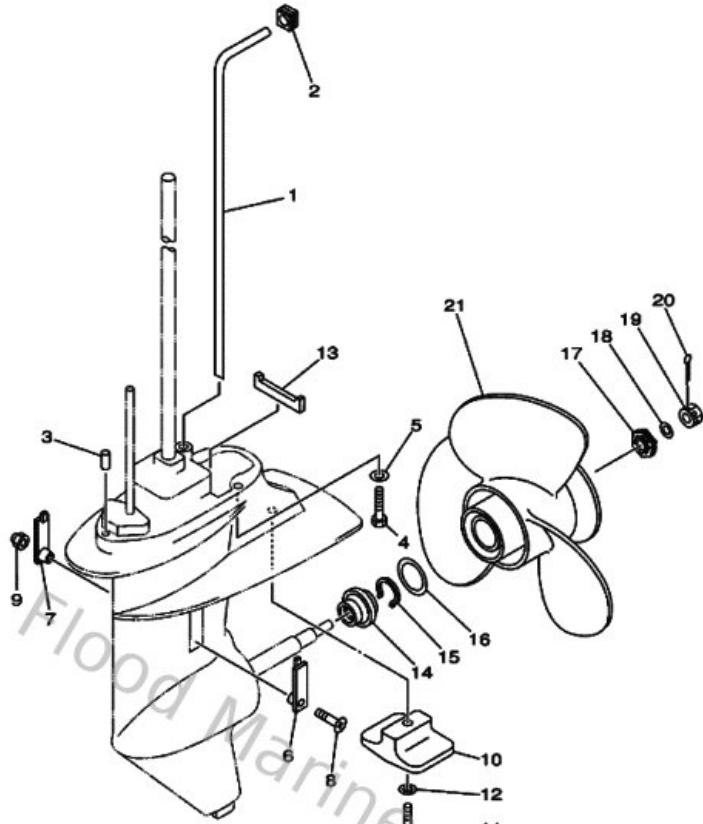
Ref	Part	
31	66R455600000 Gear	Buy now
32	66R455710000 Gear	Buy now
33	626455770001 Shim (t:0.10mm)	Buy now
34	902011768200 Washer, plate (2k7)	Buy now
35	683456110000 Shaft propeller	Buy now
36	650456350000 Plunger, shift	Buy now
37	69G456310000 Clutch, dog	Buy now
38	902500501000 Pin straight 648456320000	Buy now
39	648456331100 Ring, cross pin	Buy now
40	9050114M0900 Spring, compression	Buy now
41	66R45361004D Cap, lower casing	Buy now
42	933060051900 Bearing(1ff)	Buy now
43	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
44	931011705400 Oil seal (17x30x6-650)	Buy now
45	9321074M6800 O-ring (6g8)	Buy now

Lower Casing & Drive 1



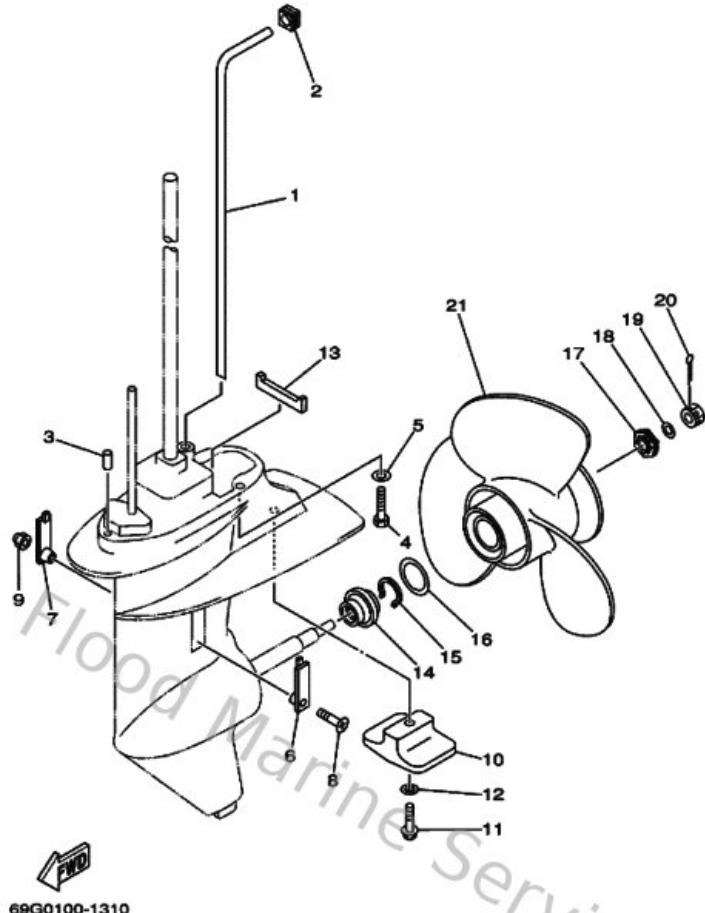
Ref	Part	
46	932107431600 O-ring (1j7)	Buy now
47	970950602500 Bolt	Buy now
48	929950660000 Washer, plain (646)	Buy now

Lower Casing & Drive 2



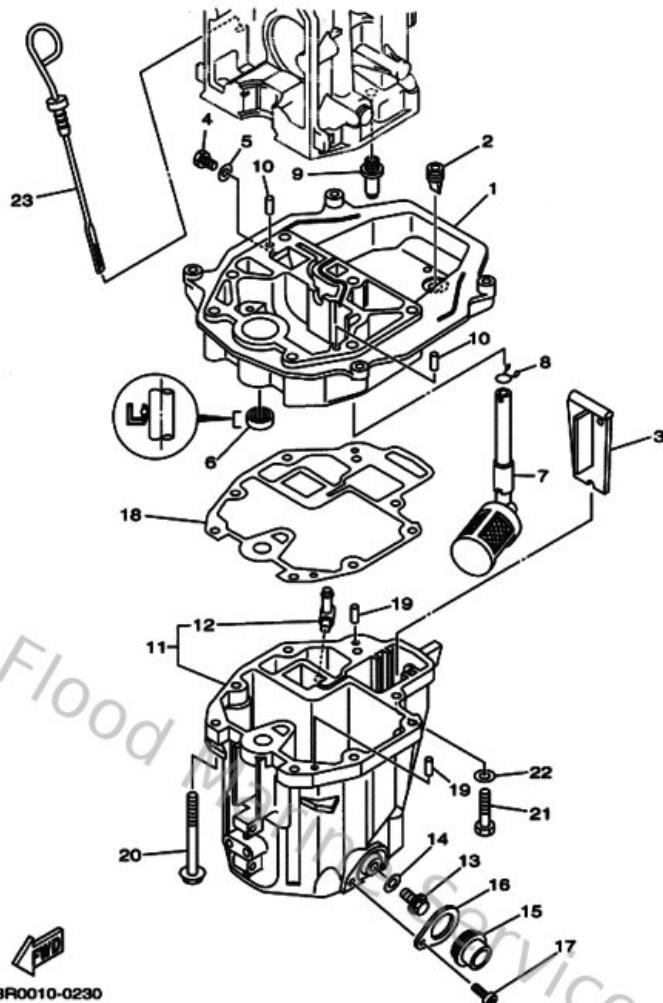
Ref	Part	
1	68T443611000 Tube, water 1	Buy now
2	63V443651000 Damper, water seal 1	Buy now
3	9360412M0700 Pin, dowel (688)	Buy now
4	970750803500 Bolt(70w)	Buy now
5	929900860000 Washer, plain (663)	Buy now
6	6G1452140000 Cover, water inlet	Buy now
7	63V452150000 Cover, water inlet	Buy now
8	9015205M0400 Screw, countersunk	Buy now
9	901850500200 Nut nylon (sus)(ex4)	Buy now
10	61N452510100 Anode	Buy now
11	958950603000 Bolt, flange deep recess	Buy now
12	929900630000 Washer, tooth	Buy now
13	63V453750000 Damper, seal	Buy now
14	6G8459870200 Spacer	Buy now
15	9345010M0400 Circlip(6g8)	Buy now

Lower Casing & Drive 2



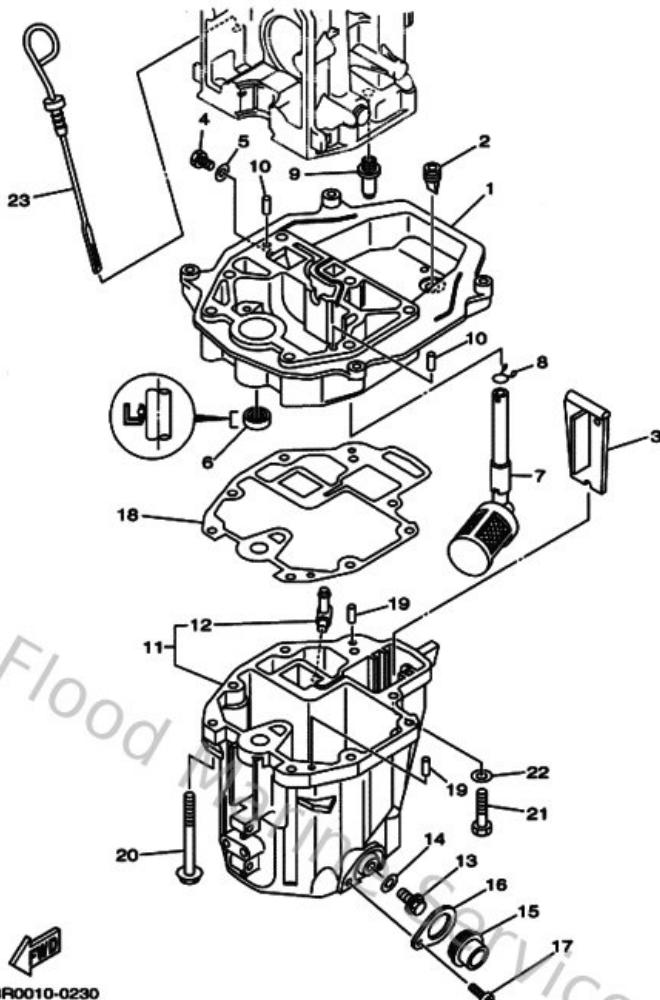
Ref	Part	
16	9020131MA300 Washer, plate (6g8)	Buy now
17	6G8459970000 Spacer	Buy now
18	9020110M0200 Washer, plate(6g9)	Buy now
19	9017110M0700 Nut, castle(6g8)	Buy now
20	914903002500 Pin cotter	Buy now
21	69G4594100EL Propeller (3x11-3/4 x5-3/4 -r)	Buy now

Oil Pan



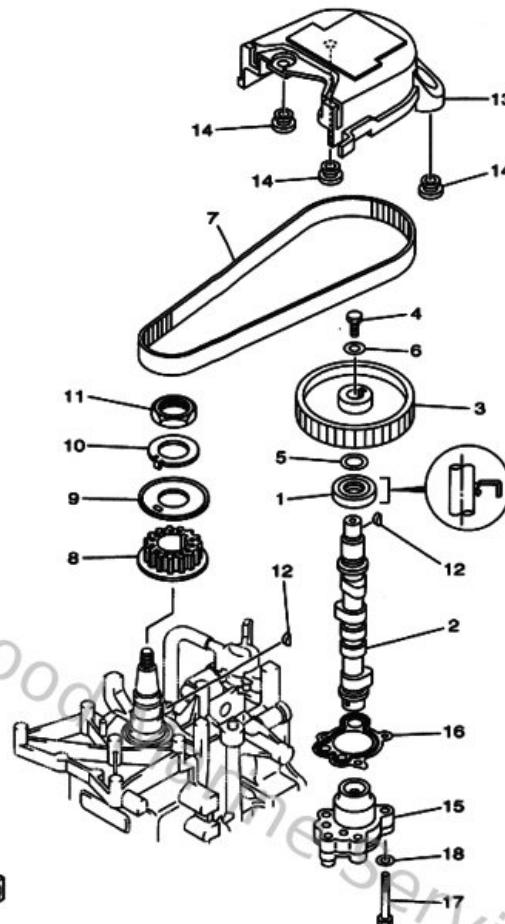
Ref	Part	
1	68T411370094 Guide, exhaust	Buy now
2	65W427170000 Rubber, seal 2	Buy now
3	68T451810000 Plate	Buy now
4	970950801400 Bolt, hexagon deep recess	Buy now
5	904300814300 Gasket (256-11198-00)	Buy now
6	9310112M7000 Oil seal	Buy now
7	68T134210100 Strainer 2	Buy now
8	9046711M0800 Clip(72x)	Buy now
9	6G8115750000 Relief valve ass'y	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	68T15311005B Oil pan	Buy now
12	6H1113720000 Nipple, hose	Buy now
13	9034010M1000 Plug, straight screw	Buy now
14	9043010M1100 Gasket	Buy now
15	68T153160000 Damper, engine mount 1	Buy now

Oil Pan



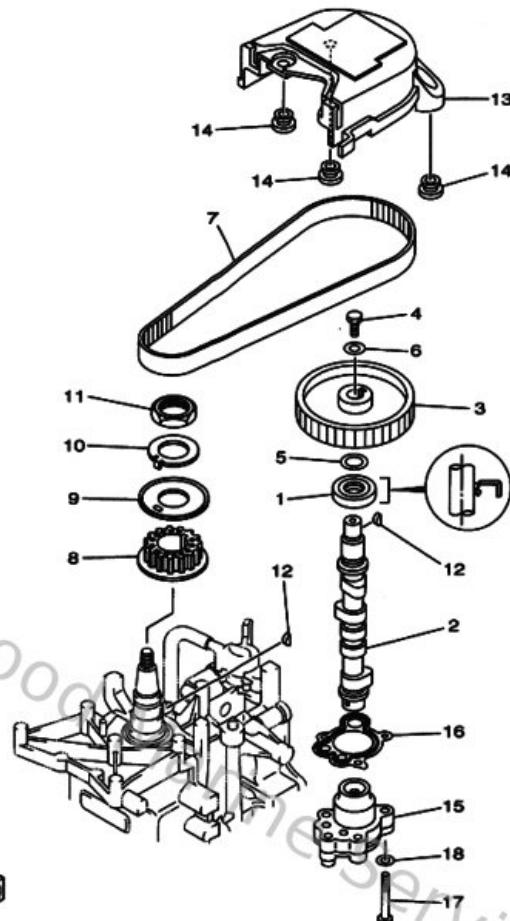
Ref	Part	
16	68T153170000 Spacer, engine mount	Buy now
17	978850500800 Screw, pan head	Buy now
18	68T134750000 Gasket	Buy now
19	9360410M0300 Pin, dowel (688)	Buy now
20	901190800500 Bolt, with washer	Buy now
21	970750803000 Bolt, hexagon (fj1)	Buy now
22	929950860000 Washer, plain (663)	Buy now
23	68T153620000 Plug, oil level	Buy now

Oil Pump



Ref	Part	
1	9310218M2100 Oil seal (6g8)	Buy now
2	68T121710000 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	970140601600 Bolt, hexagon deep recess	Buy now
5	902011320100 Washer 6474283300	Buy now
6	9020106M9400 Washer (6g8)	Buy now
7	68T462410000 Belt	Buy now
8	68T115360000 Gear, drive	Buy now
9	68T115570000 Washer 1	Buy now
10	6G8115870100 Washer, lock	Buy now
11	9017024M0900 Nut (6g8)	Buy now
12	9028003M0100 Key woodruff 146115450000	Buy now
13	68T462970000 Cover, dust	Buy now
14	904801062700 Grommet	Buy now
15	68T133000000 Oil pump assembly	Buy now

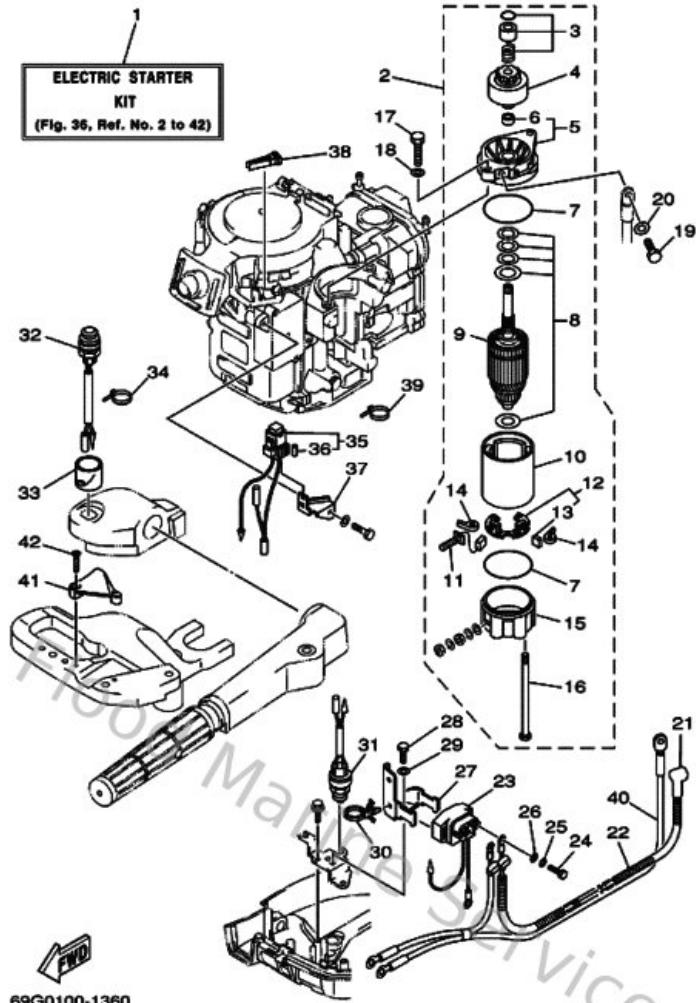
Oil Pump



68R0010-0080

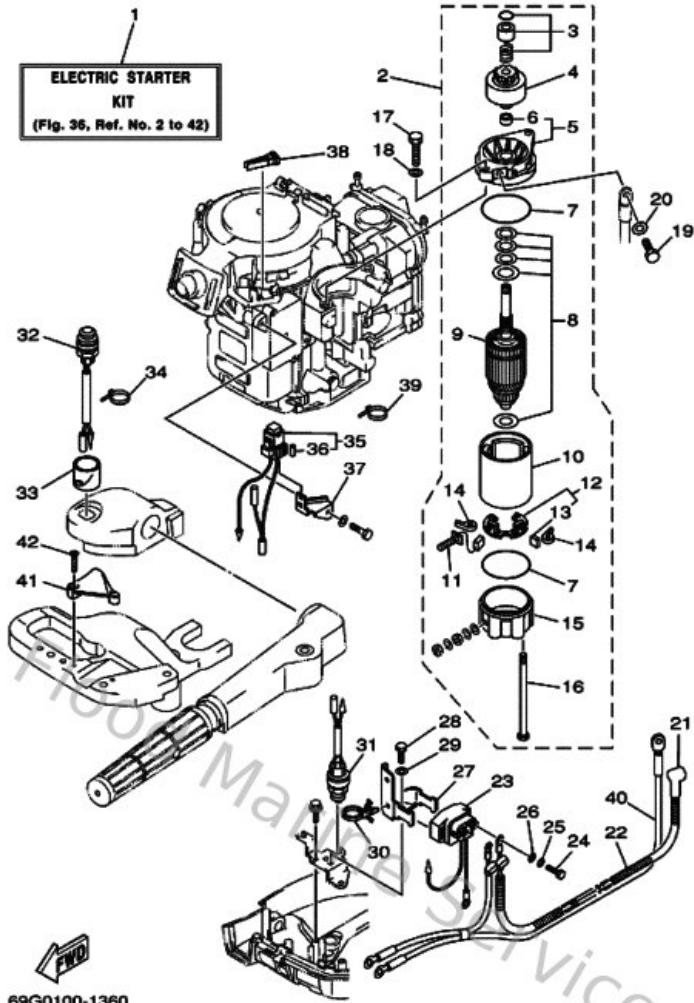
Ref	Part	
16	68T133290000 Gasket, pump cover	Buy now
17	970950603000 Bolt(jf7)	Buy now
18	929950660000 Washer, plain (646)	Buy now

Optional Parts 1



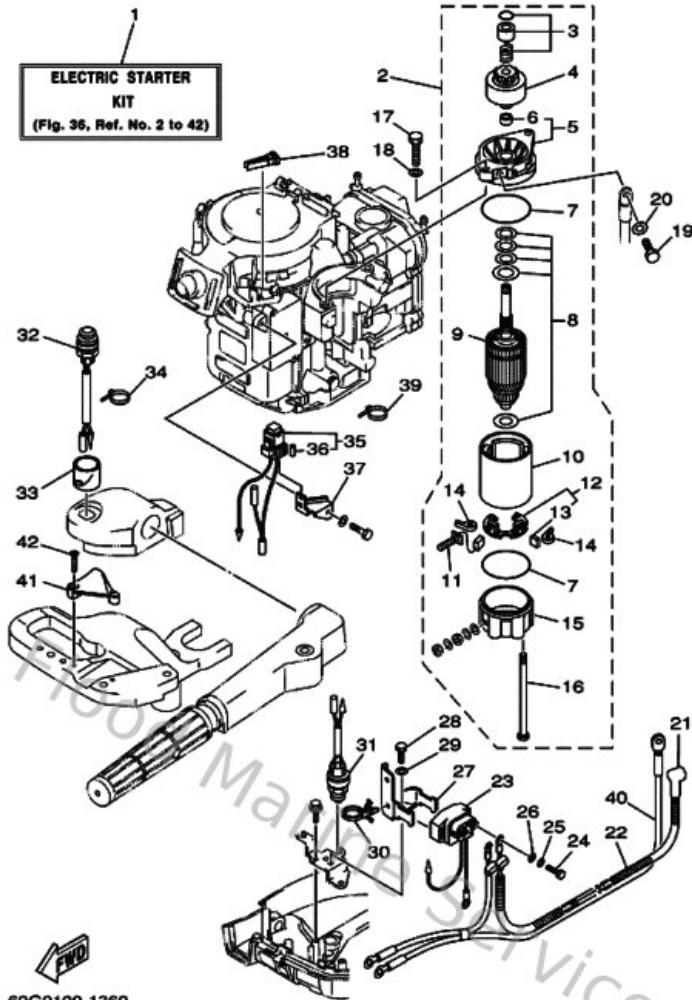
Ref	Part	
1	68RW81800000 Electric starter kit	Buy now
2	68T818000000 Starting motor assembly	Buy now
3	68T818570000 Pinion stopper set	Buy now
4	689818071200 Pinion assembly	Buy now
5	6F5818301100 Front cover assembly	Buy now
6	689818310000 Metal, front	Buy now
7	689818471100 O-ring	Buy now
8	689818091100 Washer kit	Buy now
9	689818501200 Armature ass'y	Buy now
10	689818101100 Stator ass'y	Buy now
11	689818111100 Brush 1	Buy now
12	689818401100 Brush holder assembly	Buy now
13	689818121100 Brush 2	Buy now
14	689818131000 Spring, brush	Buy now
15	689818201100 Rear cover ass'y	Buy now

Optional Parts 1



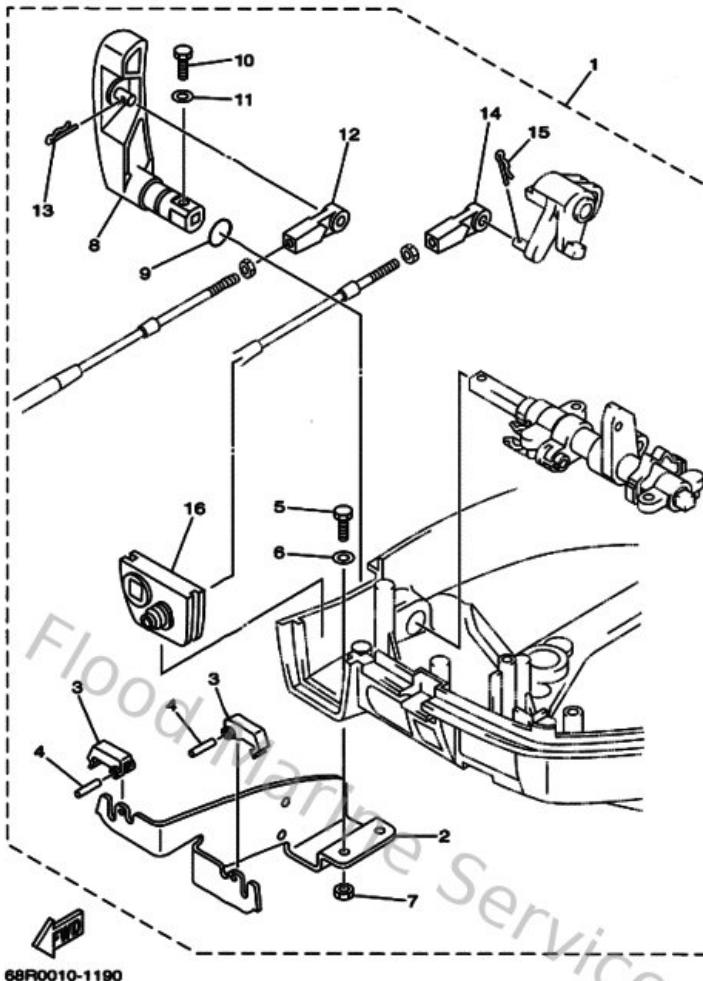
Ref	Part	
16	689818261000 Bolt	Buy now
17	970130802500 Bolt (682)	Buy now
18	929030860000 Washer, plain (663)	Buy now
19	970950801600 Bolt, hexagon deep recess	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	6G8821170000 Wire, lead	Buy now
22	9044610M8600 Hose	Buy now
23	68T819400000 Starter relay assembly	Buy now
24	970950601000 Bolt	Buy now
25	929950610000 Washer(6a1)	Buy now
26	929950660000 Washer, plain (646)	Buy now
27	68T819450000 Plate, switch fitting	Buy now
28	970950601200 Bolt(gh1)	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	9046512M5600 Clamp(62t)	Buy now

Optional Parts 1



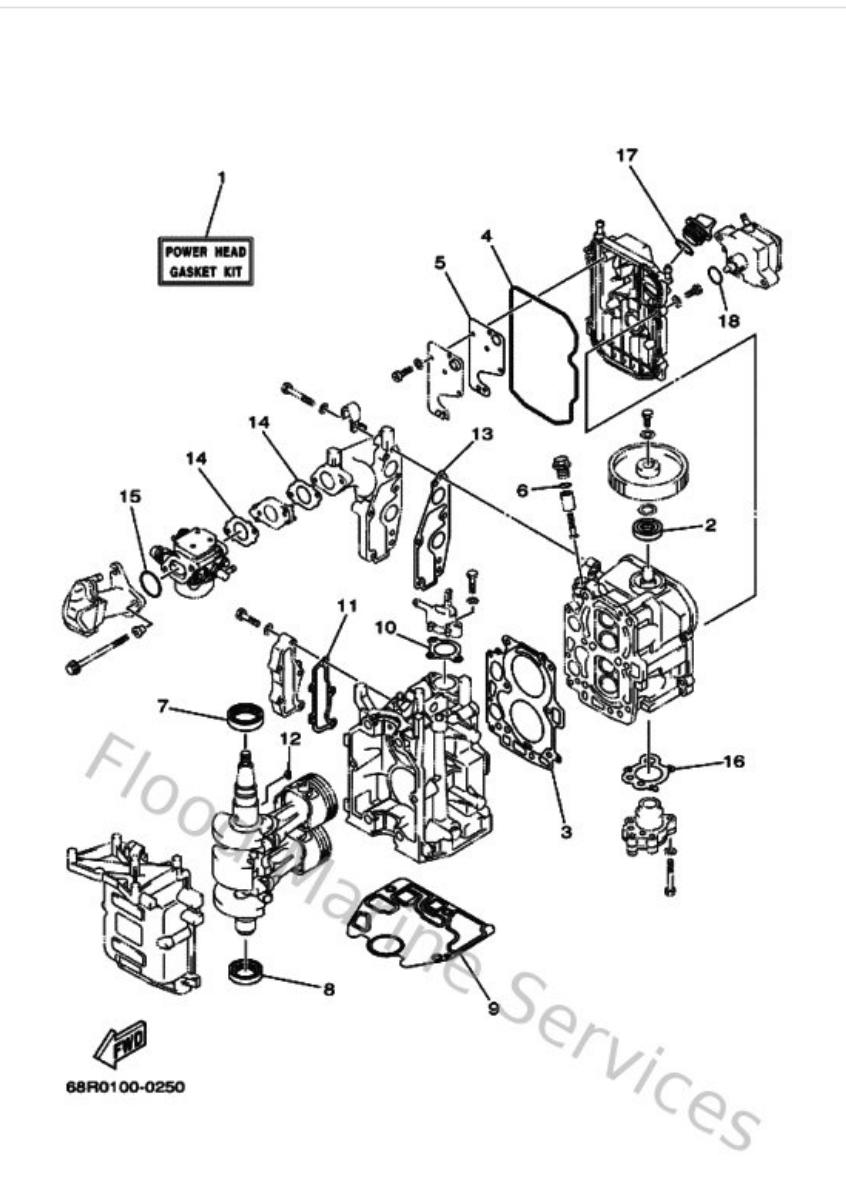
Ref	Part	
31	6F5825400000 Neutral switch assembly	Buy now
32	68T818700000 Starting switch assembly	Buy now
33	68T818210000 Cover, switch	Buy now
34	904651009800 Clamp	Buy now
35	68T821500000 Fuse holder assembly	Buy now
36	66V821510000 Fuse (10a)	Buy now
37	68T821710000 Stay, fuse box	Buy now
38	67F2812A0000 Puller, fuse	Buy now
40	68T821050000 Battery cable (l: 3.0m)	Buy now
41	68T825940000 Clamp	Buy now
42	901510500300 Screw, countersunk	Buy now

Remo Con Attachment



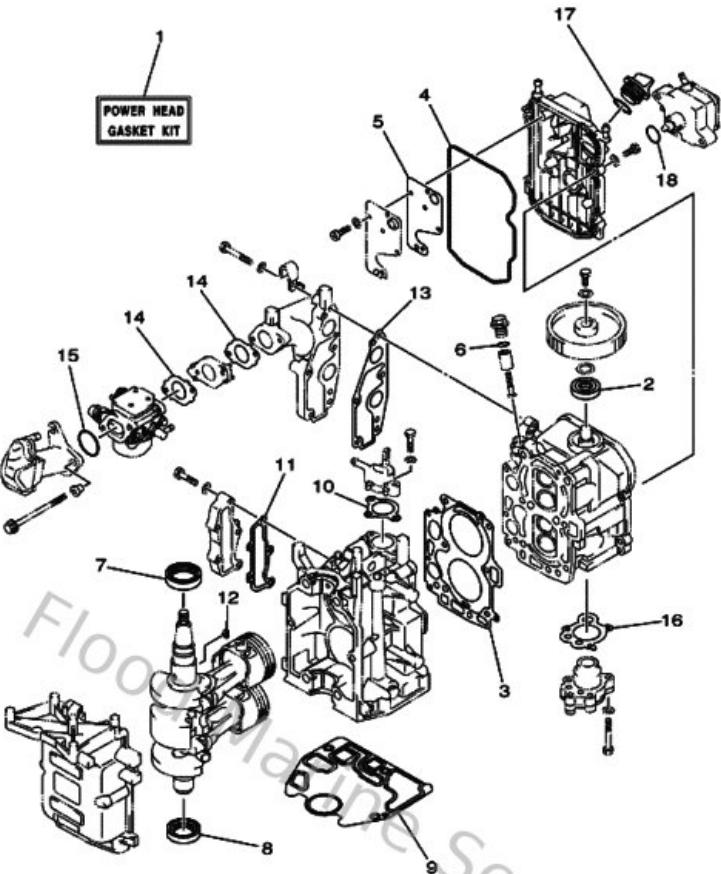
Ref	Part	
1	68R485010000 Remote cont. attachment assembly.	Buy now
2	68T485310000 Bracket, remote control 1	Buy now
3	682485385000 Clamp, cable	Buy now
4	916903001200 Pin, spring	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	929950660000 Washer, plain (646)	Buy now
7	953800660000 Nut(661)	Buy now
8	6AU441111000 Handle, gear shift	Buy now
9	932101232700 O-ring(3ld)	Buy now
10	970950501600 Bolt(6a1)	Buy now
11	929950560000 Washer, plain (646)	Buy now
12	6FM483440000 Cable end, remote control	Buy now
13	904681800800 Clip 620436610000	Buy now
14	663483440000 Cable end, remote control	Buy now
16	68T427251000 Grommet	Buy now

Repair Kit 1



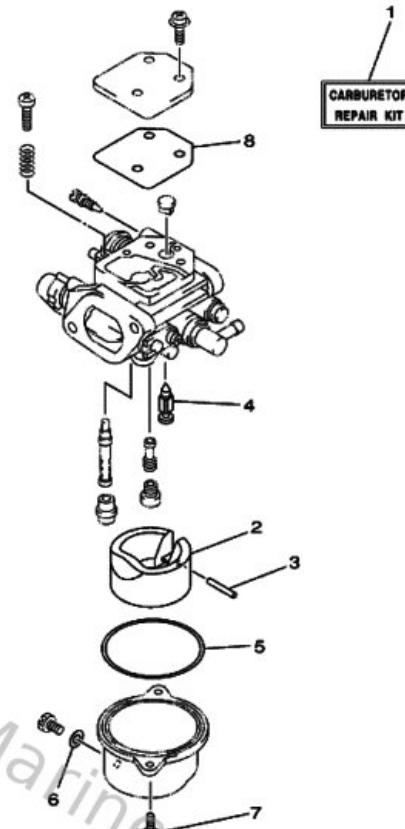
Ref	Part	
1	6AUW00010000 Power head gasket kit	Buy now
2	9310218M2100 Oil seal (6g8)	Buy now
3	68T111810000 Gasket, cylinder head 1	Buy now
4	68T113560000 Seal, cylinder 2	Buy now
5	68T11169A000 Gasket, breather cover	Buy now
6	9321013M6300 O-ring (6g8)	Buy now
7	9310230M2200 Oil seal (6g8)	Buy now
8	9310125M6900 Oil seal	Buy now
9	68T113510000 Gasket, cylinder	Buy now
10	6G812414A000 Gasket, cover	Buy now
11	68T41114A000 Gasket, exhaust outer cover	Buy now
12	902800301700 Key woodruff 146115450000	Buy now
13	68T136450000 Gasket, manifold 1	Buy now
14	68T13646A000 Gasket, manifold 2	Buy now
15	9321031MJ500 O-ring	Buy now

Repair Kit 1



Ref	Part	
16	68T133290000 Gasket, pump cover	Buy now
17	932102480000 O-ring	Buy now
18	9321020M6500 O-ring	Buy now

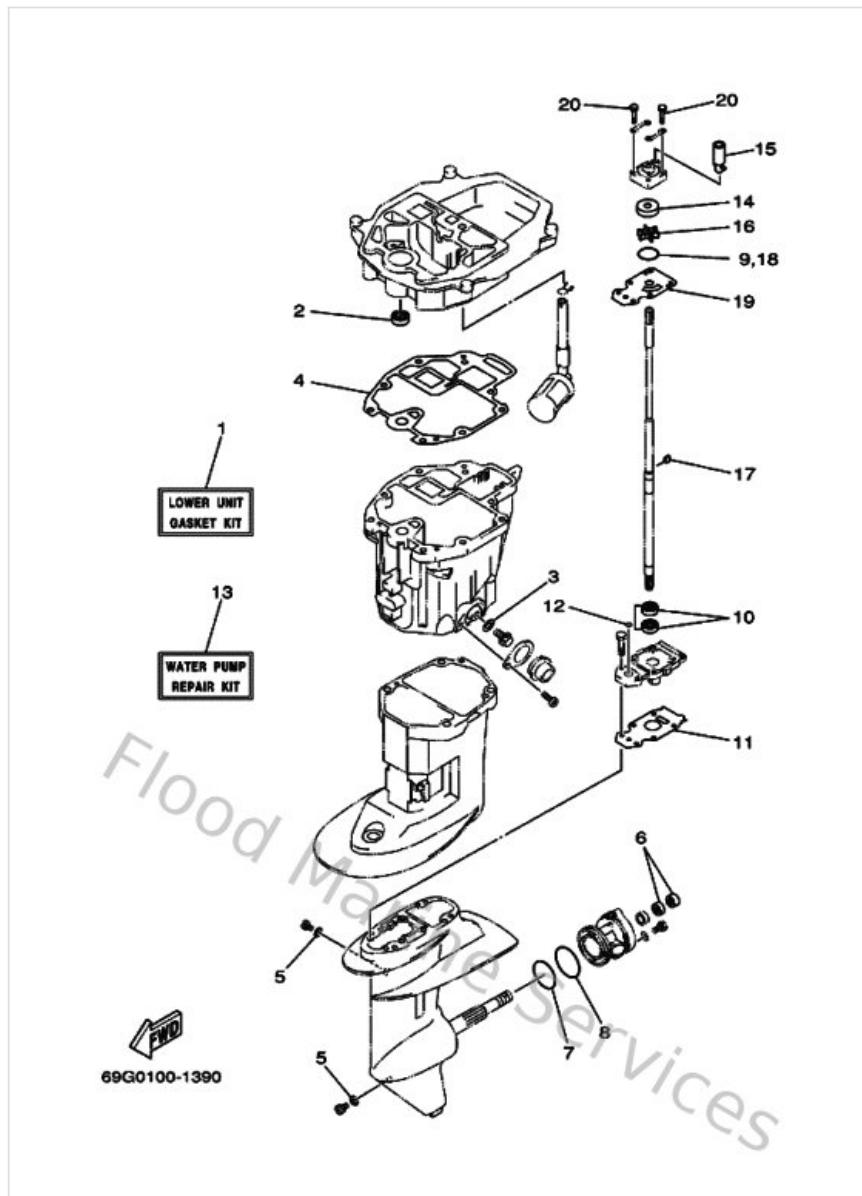
Repair Kit 2



 68R0100-0260

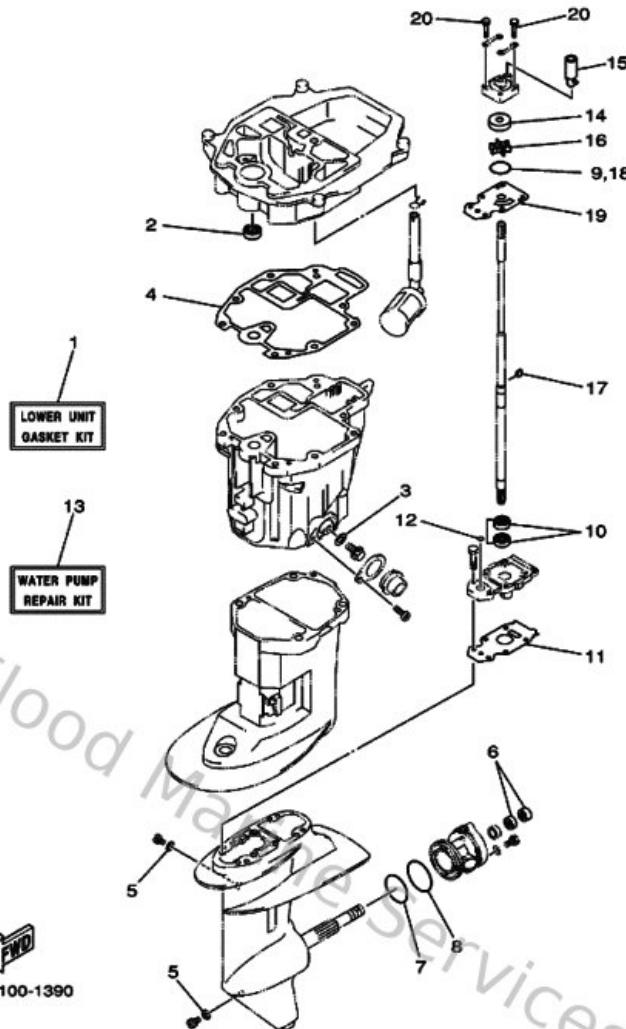
Ref	Part	
1	68TW00930000 Carburetor repair kit	Buy now
2	68T143850000 Float	Buy now
3	67D143860000 Pin, float	Buy now
4	68T145460000 Valve, needle	Buy now
5	67D149840000 Gasket, float chamber	Buy now
6	6J8149950000 Gasket, drain screw	Buy now
7	979800411200 Screw, pan head (686)	Buy now
8	67D145360000 Gasket	Buy now

Repair Kit 3



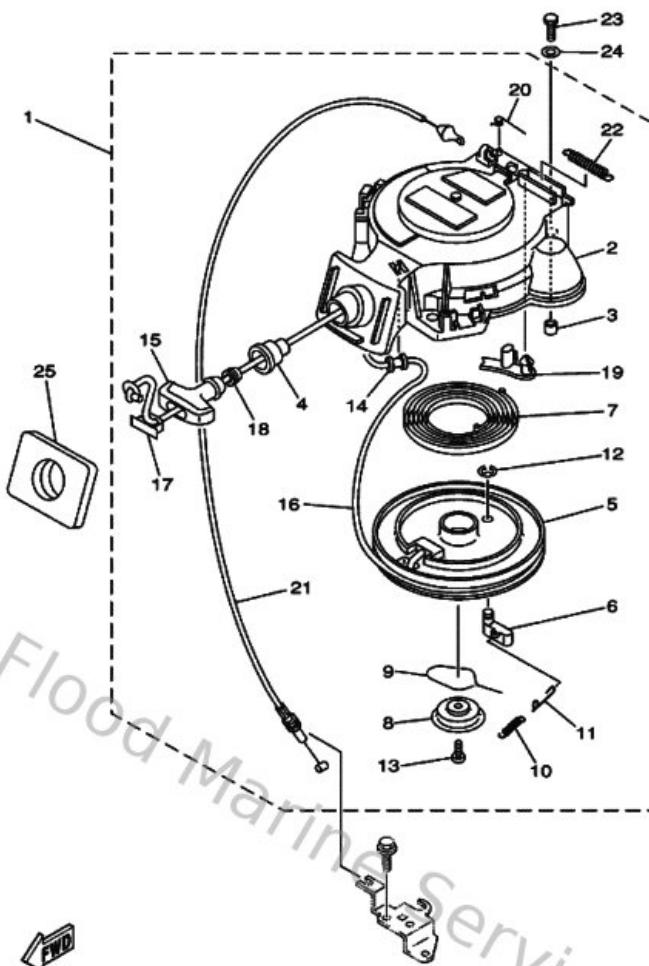
Ref	Part	
1	69GW00012000 Lower unit gasket kit	Buy now
2	9310112M7000 Oil seal	Buy now
3	9043010M1100 Gasket	Buy now
4	68T134750000 Gasket	Buy now
5	904300802000 Gasket	Buy now
6	931011705400 Oil seal (17x30x6-650)	Buy now
7	932107431600 O-ring (1j7)	Buy now
8	9321074M6800 O-ring (6g8)	Buy now
9	932104439800 O-ring(55x)	Buy now
10	931022048400 Oil seal	Buy now
11	69G45315A000 Packing, lower casing	Buy now
12	9321006ME600 O-ring	Buy now
13	69GW00780000 Water pump repair kit	Buy now
14	63V443220000 Insert, cartridge	Buy now
15	68T443660000 Damper, water seal 2	Buy now

Repair Kit 3



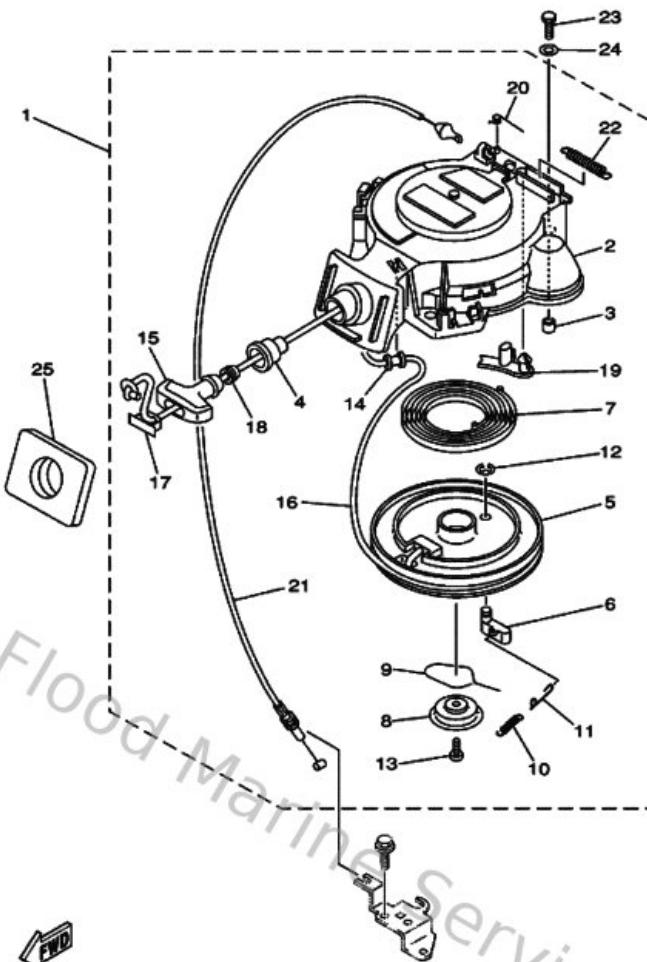
Ref	Part	
16	63V443520100 Impeller	Buy now
17	664443380000 Key, woodruff	Buy now
19	68T443230000 Outer plate, cartridge	Buy now
20	970800804500 Bolt, hexagon	Buy now

Starter



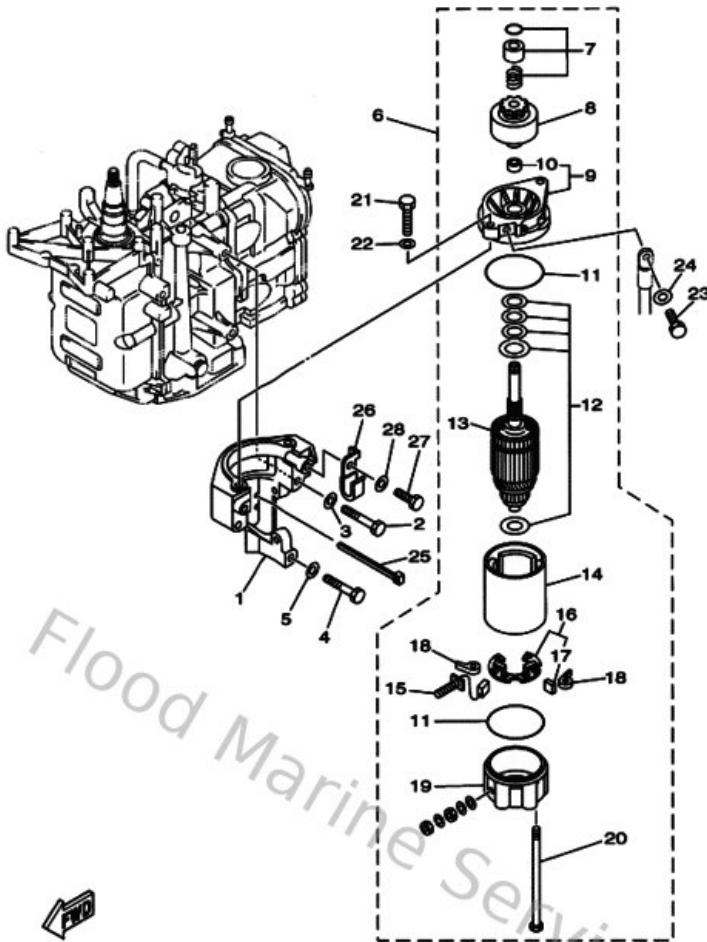
Ref	Part	
1	68T157100100 Starter assembly	Buy now
2	68T157110100 Case, Starter	Buy now
3	67D157640000 Collar 1	Buy now
4	68T157950000 Guide, rope	Buy now
5	63V157140000 Drum, sheave	Buy now
6	63V157410000 Pawl, drive	Buy now
7	63V157130000 Spring, starter	Buy now
8	68T157160000 Plate, drive	Buy now
9	63V157050100 Spring, drive pawl	Buy now
10	63V157670100 Spring	Buy now
11	68T157840000 Spring, return	Buy now
12	63V157440000 Circlip	Buy now
13	68T157930000 Screw	Buy now
14	68T157640000 Collar 1	Buy now
15	6G1157550000 Handle, starter	Buy now

Starter



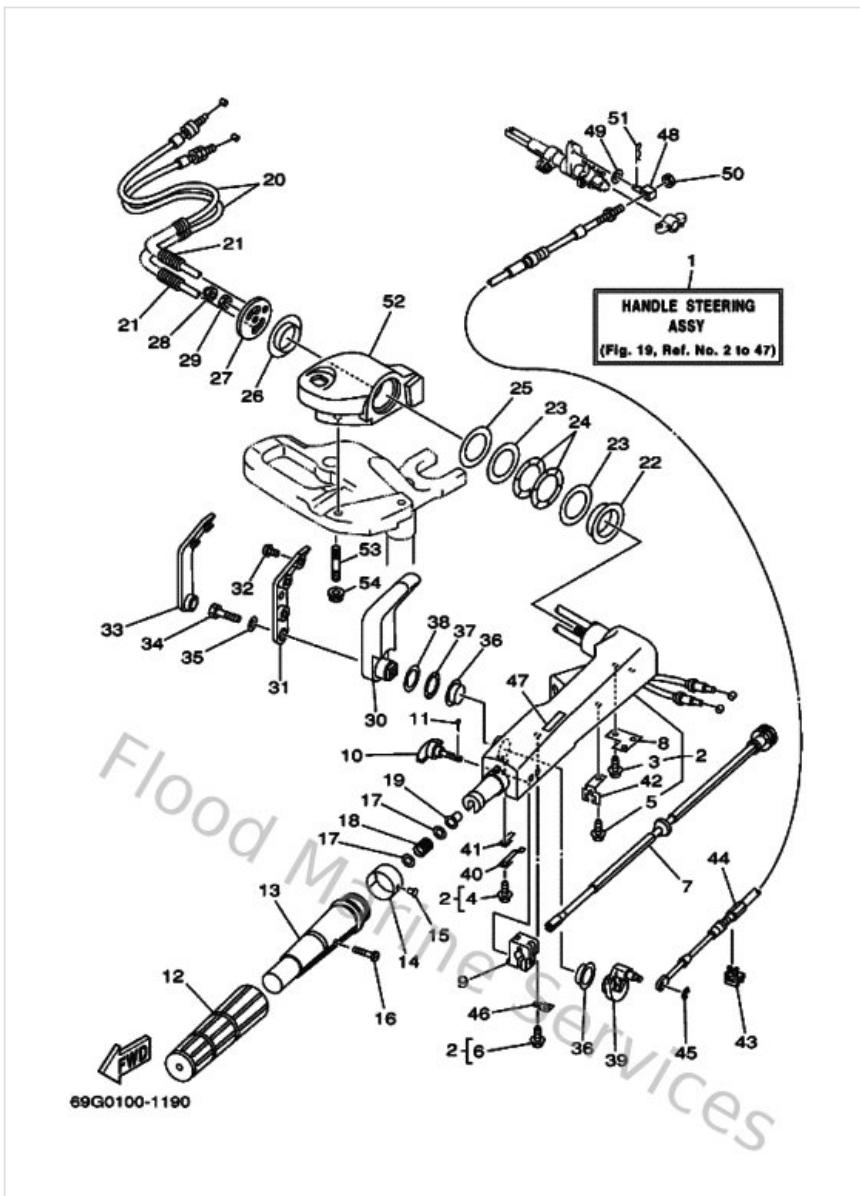
Ref	Part	
16	63V157510000 Starter rope (5x5000mm)	Buy now
17	6G1157790000 Cover	Buy now
18	6A0157890000 Damper	Buy now
19	66T157940000 Stopper	Buy now
20	66T157340000 Spring, return	Buy now
21	68T157700000 Cable comp., starter stop	Buy now
22	66T157310000 Retainer, spring	Buy now
23	970950602000 Bolt(7u8)	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	68T157620000 Seal, rubber 2	Buy now

Starting Motor



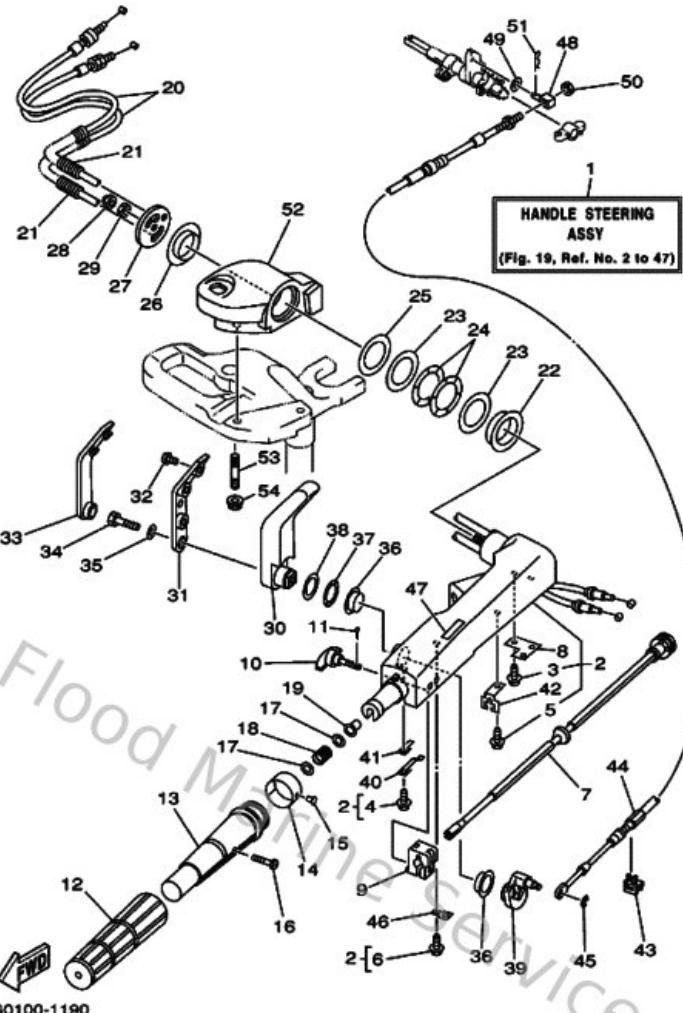
Ref	Part	
1	68T818220094 Bracket, starting motor	Buy now
2	970130805500 Bolt, hexagon	Buy now
3	929030860000 Washer, plain (663)	Buy now
4	970130804000 Bolt, Hexagon	Buy now
5	929901010000 Ybs67-10 washer, spring	Buy now
25	9046511M1000 Clamp	Buy now
26	9046508M9900 Clamp	Buy now
27	970950601200 Bolt(gh1)	Buy now
28	929950660000 Washer, plain (646)	Buy now

Steering



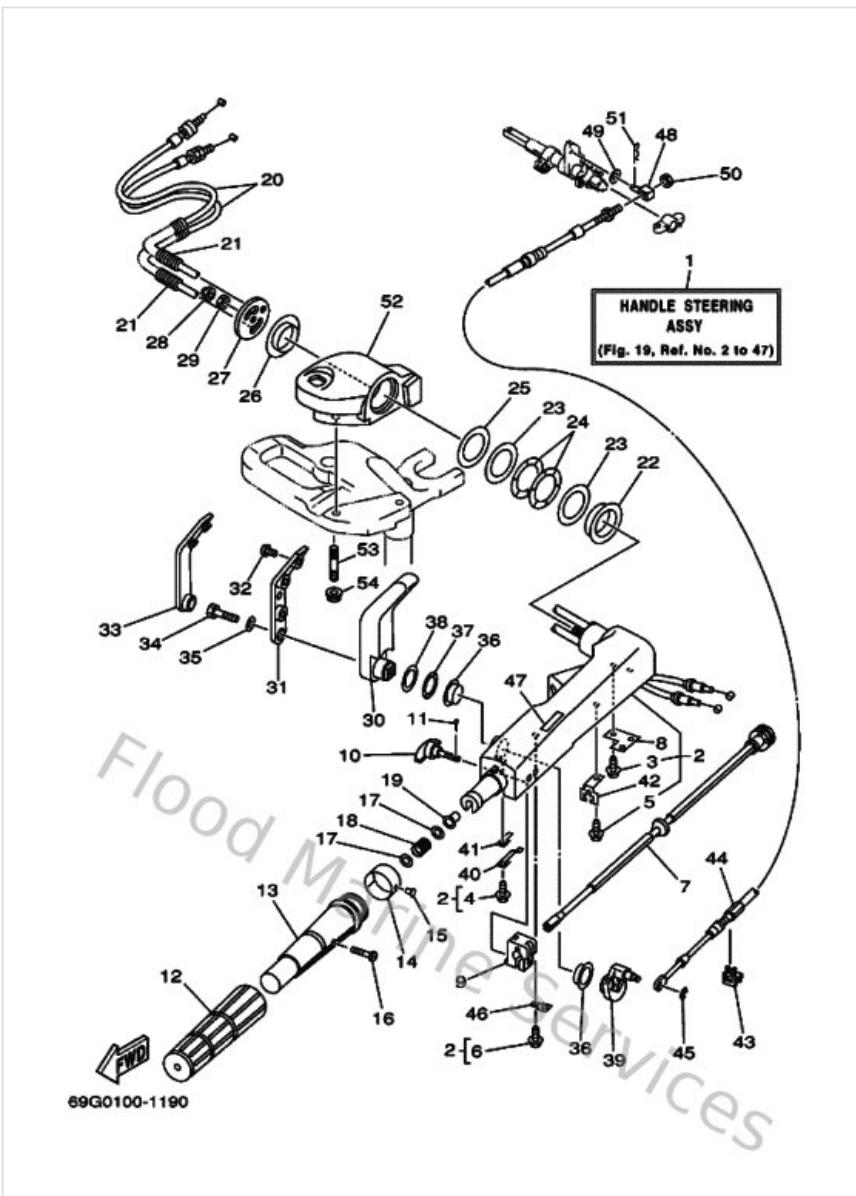
Ref	Part	
1	68TW0084104D Handle steering assembly	Buy now
2	66R42101014D Handle, steering	Buy now
3	9010906M8600 Bolt	Buy now
4	9010906M8000 Bolt	Buy now
7	68T421380100 Lever, throttle	Buy now
8	65W421590000 Stay	Buy now
9	6G1421260000 Piece, friction	Buy now
10	65W421250000 Bolt, friction adjusting	Buy now
11	914901601000 Pin, cotter	Buy now
12	67D421770000 Rubber, handle	Buy now
13	67D421190000 Grip, steering handle	Buy now
14	60RG21370000 Indicator throttle	Buy now
15	9026902M0900 Rivet(615)	Buy now
16	9014905M1300 Screw, countersunk	Buy now
17	9020110M0200 Washer, plate(6g9)	Buy now

Steering



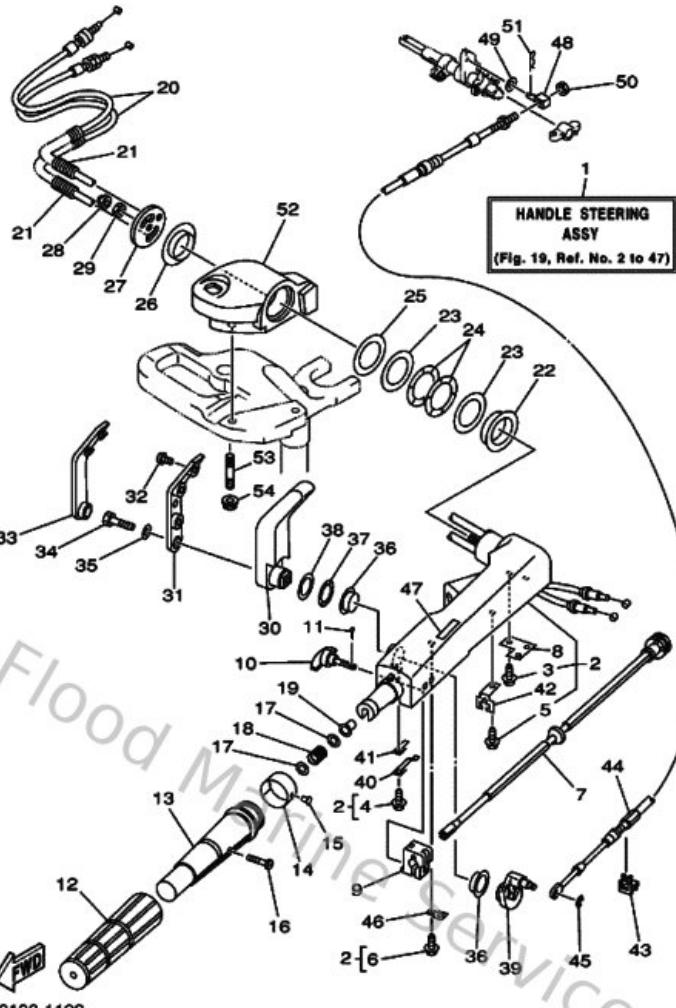
Ref	Part	
18	905012321500 Spring (655)	Buy now
19	903860803200 Bushing (650)	Buy now
20	68T263011100 Throttle cable assembly	Buy now
21	904470700500 Hose, with spring	Buy now
22	66R421710000 Bushing	Buy now
23	9020143M0000 Washer, plate	Buy now
24	9020643M2200 Washer, wave	Buy now
25	9020243M5700 Washer, plate	Buy now
26	9038640M9900 Bush	Buy now
27	66M421310100 Cover, handle steering	Buy now
28	957801030000 Nut, nylon (6e5)	Buy now
29	953801070000 Nut (682)	Buy now
30	66R44111004D Handle, gear shift	Buy now
31	66R441730000 Lever, shift control	Buy now
32	9015906M1800 Screw, with washer(6b0)	Buy now

Steering



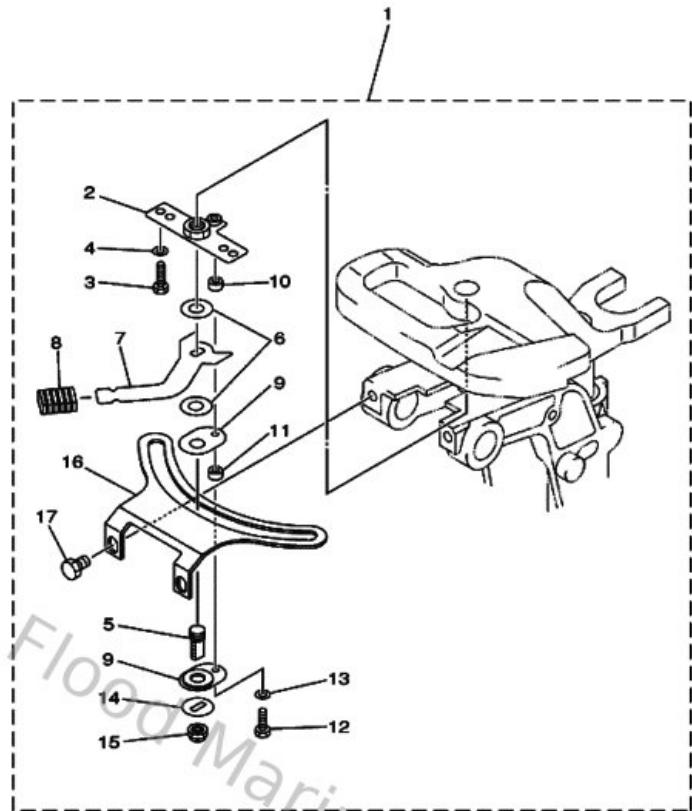
Ref	Part	
33	66R421290000 Bushing, rubber	Buy now
34	970950803000 Bolt, hexagon (fj1)	Buy now
35	929900860000 Washer, plain (663)	Buy now
36	9038626MA300 Bush	Buy now
37	9020626M2500 Washer, wave	Buy now
38	9020226M5900 Washer, plate	Buy now
39	68T441130100 Cam plate, handle	Buy now
40	66R441160000 Spring	Buy now
41	66R441180000 Bracket	Buy now
42	66R485380000 Clamp, cable 1	Buy now
43	63D485380000 Clamp, cable 1	Buy now
44	68T483210000 Cable	Buy now
45	990800460000 Circlip (eu0)	Buy now
46	66R441140000 Stopper	Buy now
47	6E0441911100 Indicator, shift	Buy now

Steering



Ref	Part	
48	66R483440000 Cable end, remote control	Buy now
49	9020106M6200 Washer, plate (6e5)	Buy now
50	9017005M3800 Nut	Buy now
51	914902001200 Pin, cotter (648)	Buy now
52	68T42121104D Bracket	Buy now
53	9011610M2800 Bolt, stud	Buy now

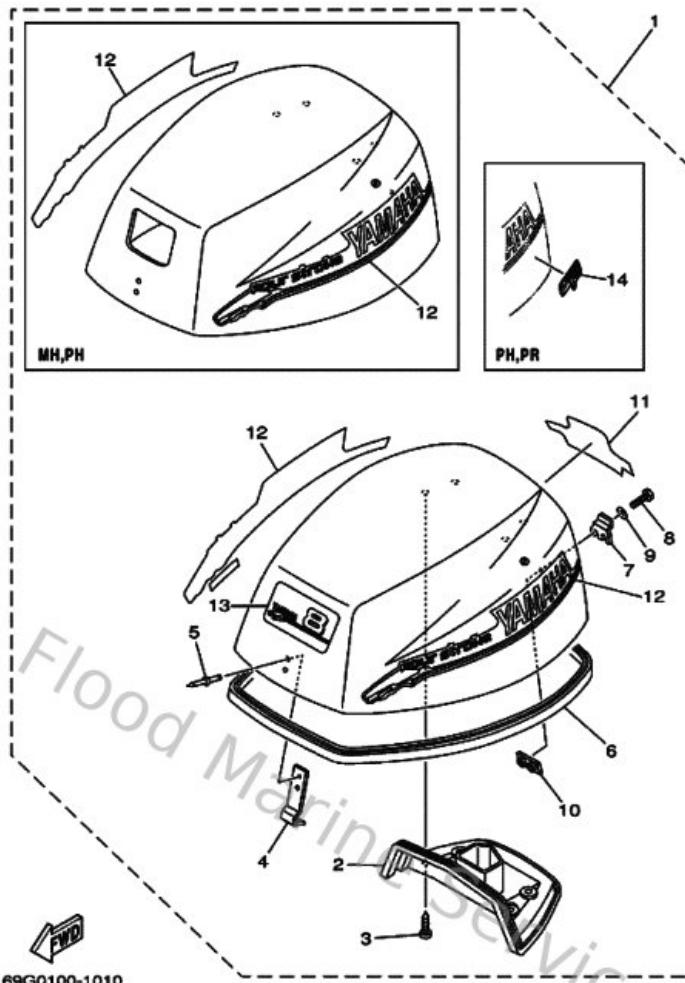
Steering Friction



68R0100-1170

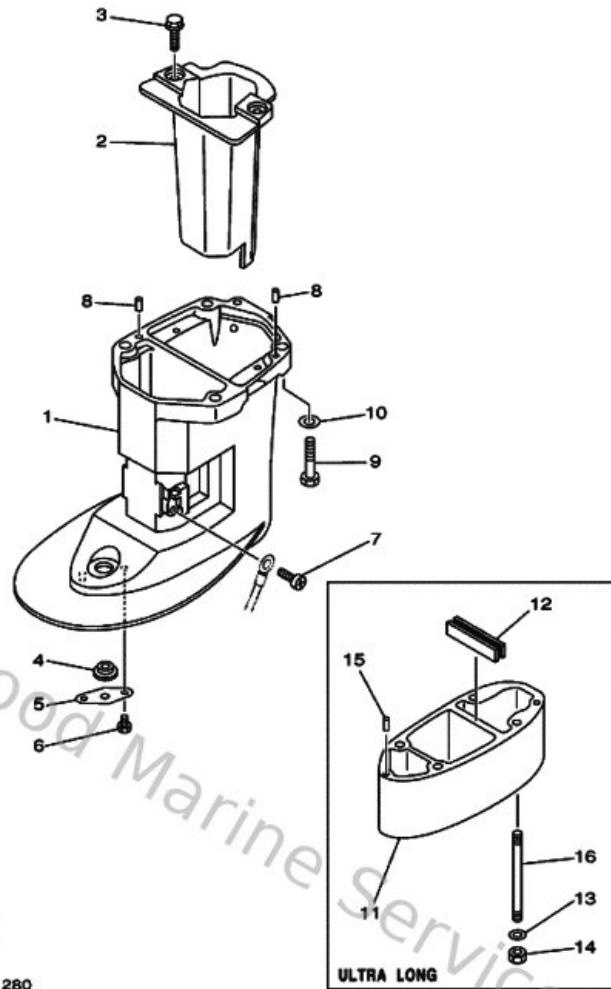
Ref	Part	
1	68T425080000 Steering friction assembly	Buy now
2	68T425250100 Plate, friction	Buy now
3	970950502000 Bolt, hexagon	Buy now
4	929950560000 Washer, plain (646)	Buy now
5	67C425620000 Shaft, steering lock	Buy now
6	9020210M5600 Washer, plate	Buy now
7	68T425610000 Knob, steering lock	Buy now
8	689436330000 Cover, tilt lever	Buy now
9	65W425280000 Plate, friction	Buy now
10	903870505300 Collar	Buy now
11	9038705M1100 Collar	Buy now
14	9020910M2600 Washer	Buy now
15	9018510M1400 Nut, self-locking	Buy now
16	68T425270000 Plate, friction	Buy now
17	9010908M9100 Bolt, hexagon deep recess	Buy now

Top Cowling



Ref	Part	
2	68T426130000 Molding Air Duct	Buy now
3	977806051600 Screw, panhead tapping (j20)	Buy now
4	6G1426510200 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	68T426150000 Seal	Buy now
7	68T426520000 Hook	Buy now
8	970950501600 Bolt(6a1)	Buy now
9	929950560000 Washer, plain (646)	Buy now
10	68T426490000 Holder, clamp band	Buy now
11	69G426781000 Graphic, rear	Buy now
12	68TW00701000 Graphic Set	Buy now

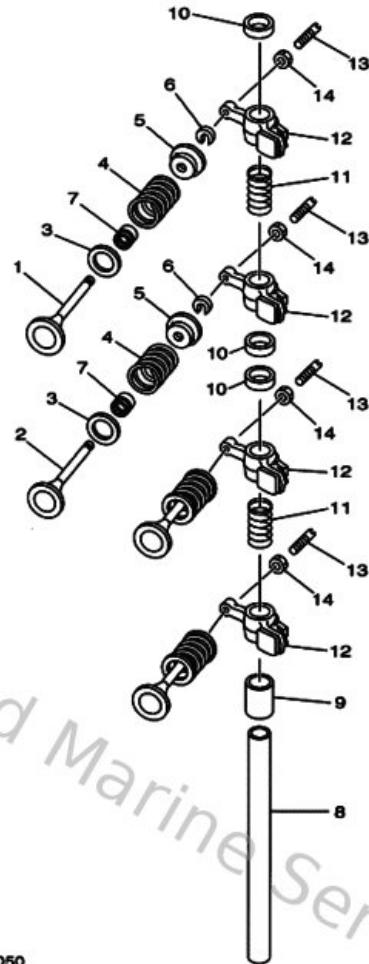
Upper Casing



69G0100-1280

Ref	Part	
1	68T45111104D Casing, upper	Buy now
2	68T14711005B Muffler 1	Buy now
3	975750651400 Bolt, hexagon w/w deep recess	Buy now
4	9048014M5400 Grommet	Buy now
5	68T453210000 Plate	Buy now
6	970800600800 Bolt (fj1)	Buy now
7	978850500800 Screw, pan head	Buy now
8	9360412M0700 Pin, dowel (688)	Buy now
9	970750803500 Bolt(70w)	Buy now
10	929950860000 Washer, plain (663)	Buy now

Valve



Ref	Part	
1	67D121110000 Valve, intake	Buy now
2	67D121210000 Valve, exhaust	Buy now
3	6EEE21160000 Seat, valve spring	Buy now
4	68T121130000 Spring, valve inne	Buy now
5	7NJ121170000 Retainer, valve spring	Buy now
6	7CNE21180000 Cotter, valve	Buy now
7	6EEE21190000 Seal, valve stem	Buy now
8	68T121460000 Shaft, rocker	Buy now
9	9038713M5600 Collar (6g8)	Buy now
10	9038714M0300 Collar	Buy now
11	9050112M4000 Spring, compression (6g8)	Buy now
12	68T121510000 Arm, valve rocker	Buy now
13	6G8121590000 Screw, valve adjusting	Buy now
14	6G8121580000 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.