



Yamaha FT9.9AMH 1999

Parts Manual

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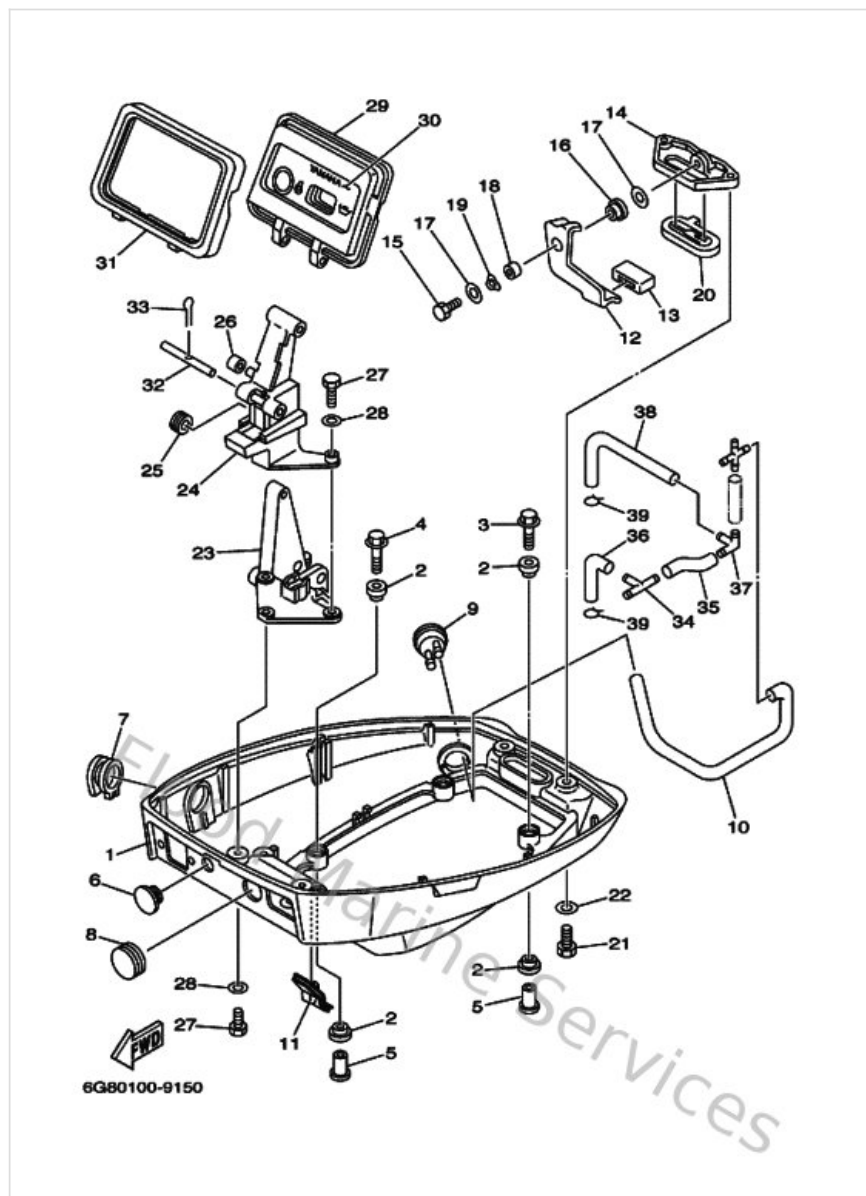
Authorised Yamaha Dealers



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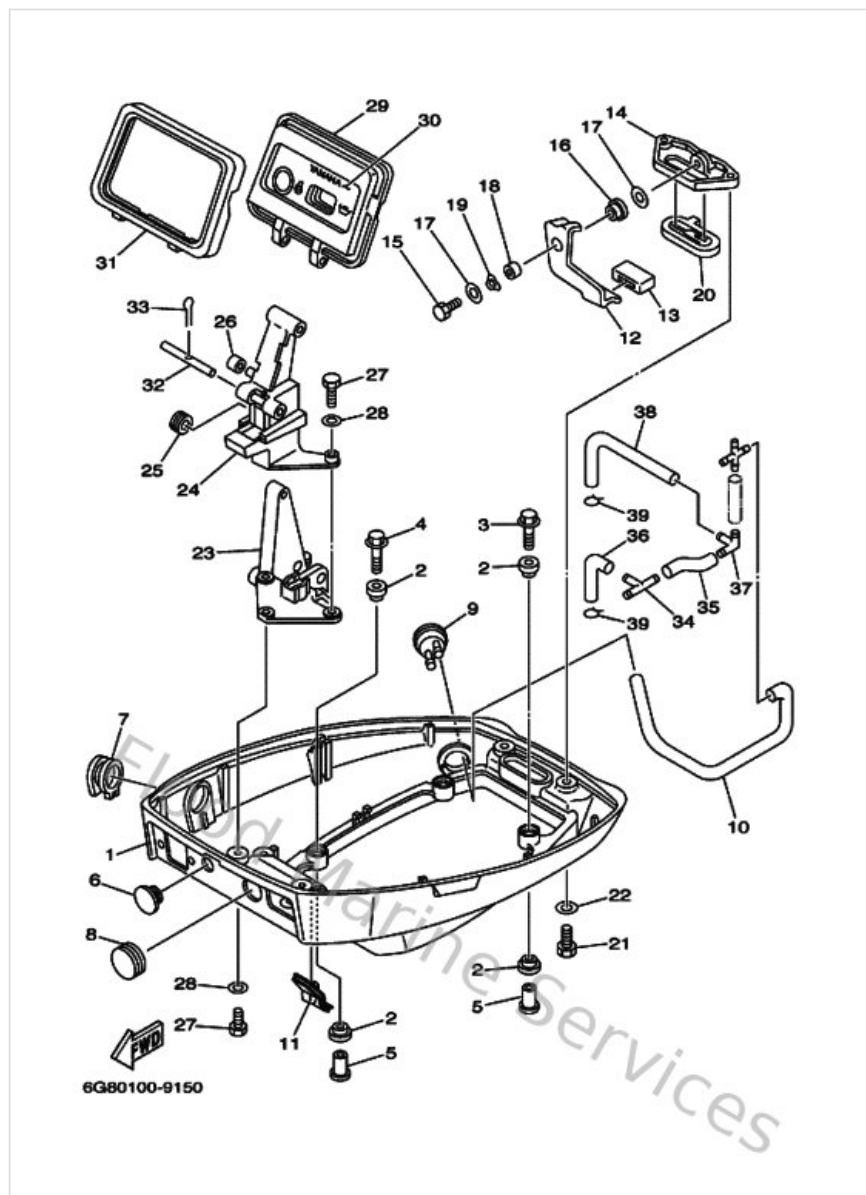
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Bottom Cowling



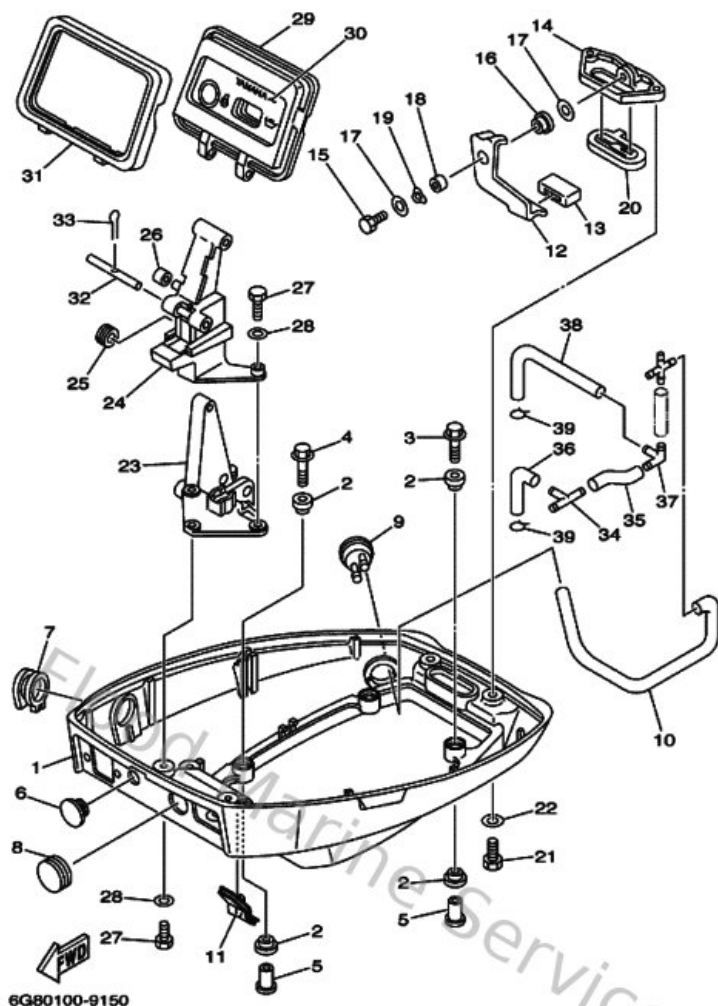
Ref	Part	
1	6G842711024D Cowling, Bottom 1	Buy now
2	9048009M3500 Grommet (6G8)	Buy now
3	9011906M5600 Bolt, with washer	Buy now
4	9011906M5500 Bolt, with washer(6g8)	Buy now
5	9038706M1500 Collar(6g8)	Buy now
7	6G8427240000 Grommet 1	Buy now
8	6G8427251000 Gr0Mmet 1	Buy now
9	6G8443910000 Nipple, Hose	Buy now
10	904450916300 Hose (L260)	Buy now
11	6G8427270000 Grommet 4	Buy now
12	6G8428150000 Lever, clamp 1	Buy now
13	6G8428310000 Bushing Lever	Buy now
14	6G8428110094 Stay, clamp	Buy now
15	970130601600 Bolt, hexagon deep recess	Buy now
16	9038608M4900 Bushing (6g8)	Buy now

Bottom Cowling



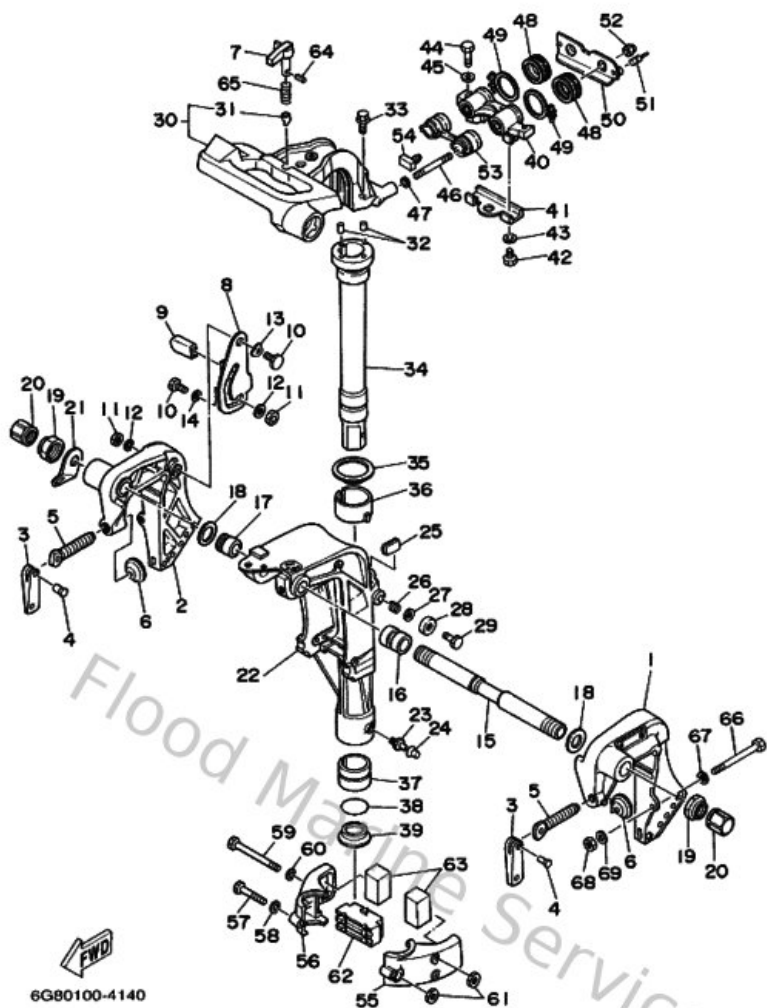
Ref	Part	
17	9020106M3100 Washer (6a0)	Buy now
18	9038706M7200 Collar	Buy now
19	9020608M1300 Washer, Wave	Buy now
20	6G8427480000 Grommet	Buy now
21	970950601600 Bolt, hexagon deep recess	Buy now
22	929950660000 Washer, plain (646)	Buy now
23	6G8427380094 Plate Fitting	Buy now
24	6G8427190094 Panel Front Lower	Buy now
25	904801936800 Grommet(75v)	Buy now
29	6G8426140200 Panel, Front Upper	Buy now
31	6G8426290200 Seal	Buy now
32	6G8427550000 Hinge, cowling	Buy now
33	914901601000 Pin, cotter	Buy now
34	6G8243790000 Pipe, Joint 4	Buy now
35	9044510M4300 Hose (I400)	Buy now

Bottom Cowling



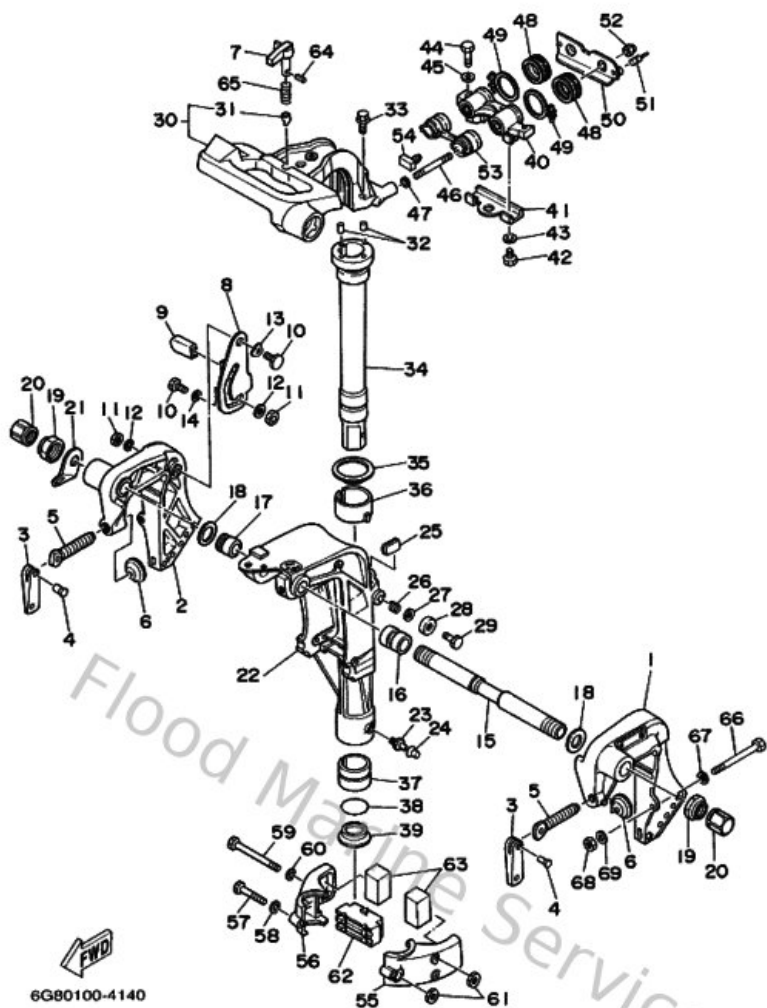
Ref	Part	
36	6G8124760000 Pipe 6	Buy now
37	6G8243780100 Pipe, Joint 3	Buy now
38	6G8124850000 Pipe 5	Buy now
39	9046710M0400 Clip, pipe 1 (6e9)	Buy now

Bracket 1



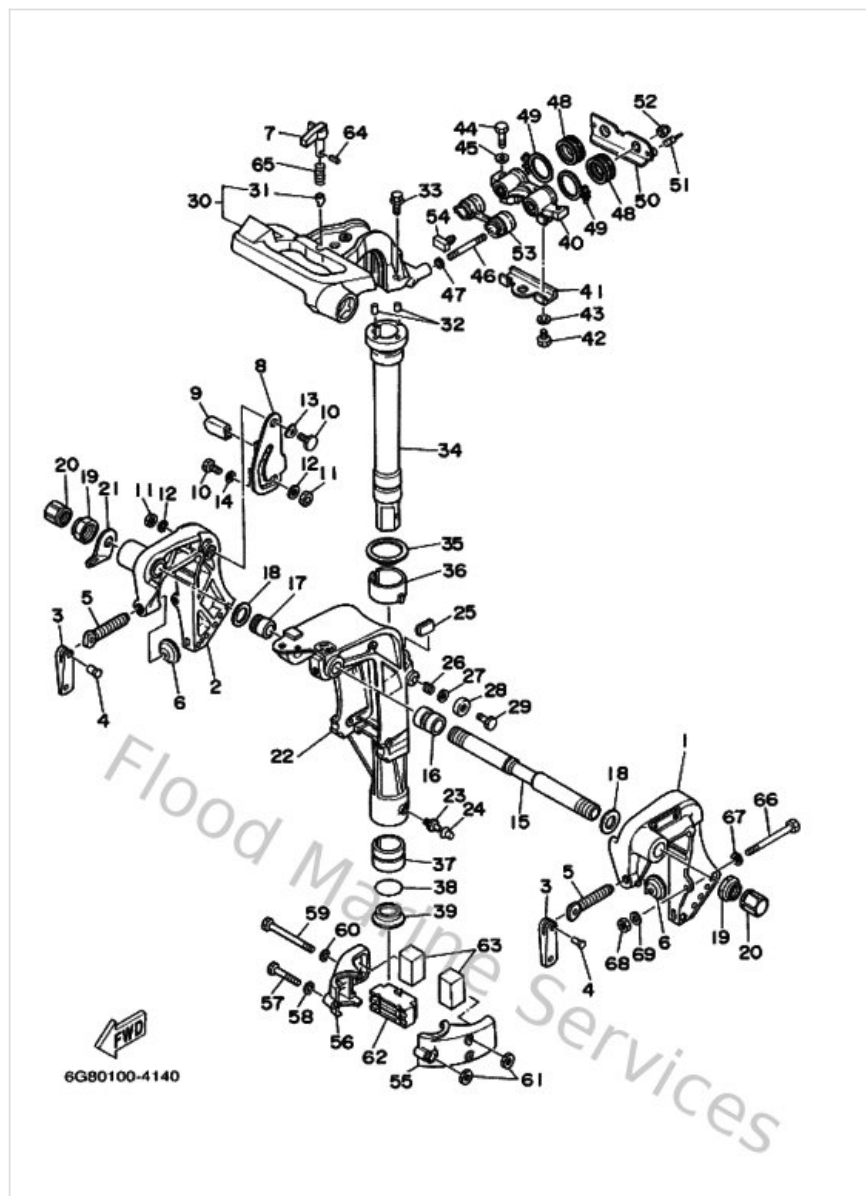
Ref	Part	
1	6G843111044D Bracket, Clamp 1	Buy now
2	6G843112044D Bracket, clamp 2	Buy now
3	6EEG31180000 Handle, transom cl	Buy now
4	9024304M0100 Pin(6a1)	Buy now
5	6E7431160000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6G8425610000 Knob, Steering Lock	Buy now
8	6G8431810000 Lever, tilt stop 1	Buy now
9	682433180100 Cover	Buy now
10	9010906M2500 Bolt (6g8)	Buy now
11	956800610000 U-nut (6a5)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9020610M1500 Washer, wave (6e7)	Buy now
14	682433390100 Washer	Buy now
15	6G8431310000 Bolt, clamp bracket	Buy now

Bracket 1



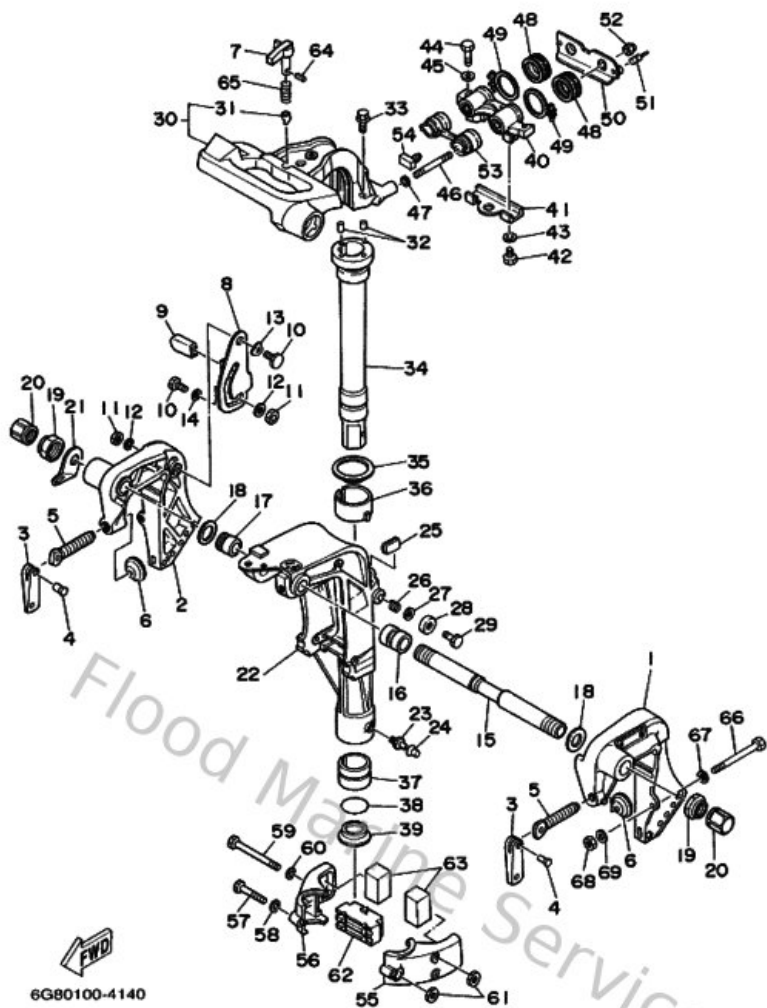
Ref	Part	
16	9038622M9200 Bush(6j7)	Buy now
17	9038622M9300 Bush(6j7)	Buy now
18	9020122M0300 Washer, plate(64j)	Buy now
19	901852204300 Nut, self-locking	Buy now
20	6G5431450000 Cap, clamp bracket	Buy now
21	6J8431130100 Plate, clamp bracket	Buy now
22	6G843311154D Bracket, swivel	Buy now
23	9370006M0300 Nipple, grease(6a1)	Buy now
24	663451190000 Cap, grease nipple	Buy now
25	6G8425280000 Plate, Friction	Buy now
26	9050118M0000 Spring, compression (676)	Buy now
27	9020106M3100 Washer (6a0)	Buy now
28	6G8433730000 Seal rubber	Buy now
29	970950602500 Bolt	Buy now
30	6G842511024D Bracket, steering	Buy now

Bracket 1



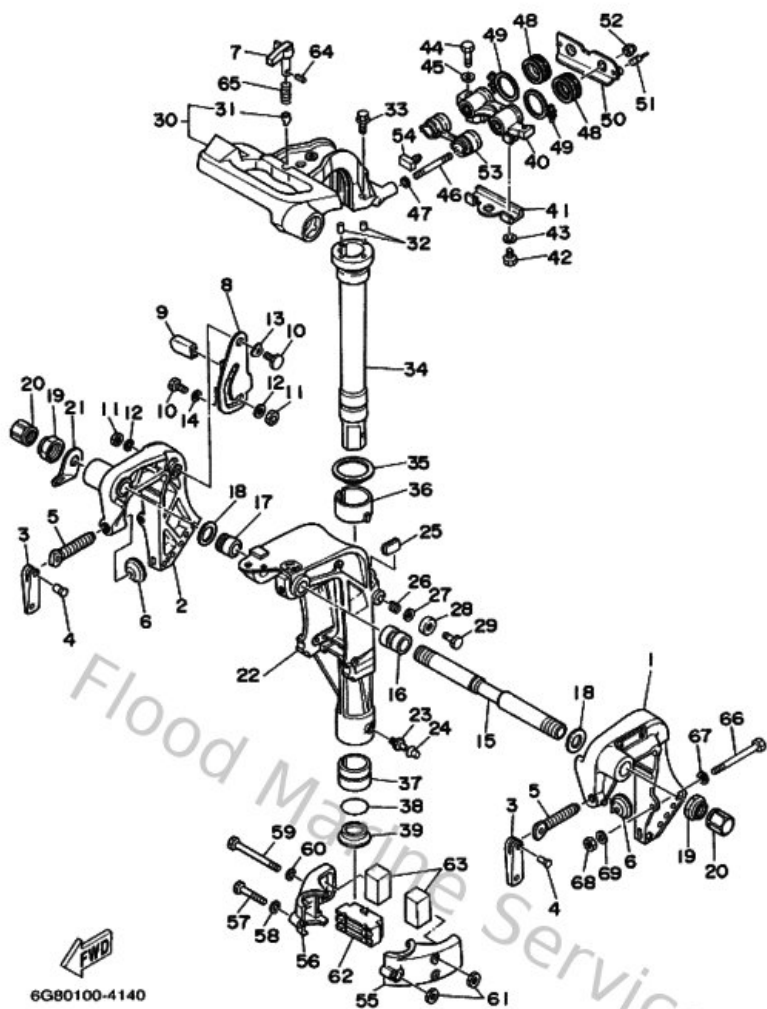
Ref	Part	
31	6G8425340000 Pin, Dowel	Buy now
32	936051506500 Pin, dowel	Buy now
33	9011906M0600 Bolt, With Washer	Buy now
34	6G8425211094 Shaft, steering pivot	Buy now
35	9020945M0900 Washer	Buy now
36	6G8425370000 Bushing Pivot Shaft	Buy now
37	9038637M4700 Bush	Buy now
38	9321037M6700 O-ring (6g8)	Buy now
39	9038637M4800 Bush	Buy now
40	6G8445170094 Mount Rubber	Buy now
41	6G8445260000 Plate 1	Buy now
42	970950601200 Bolt(gh1)	Buy now
43	929950660000 Washer, plain (646)	Buy now
44	970800803000 Bolt, hexagon (fj1)	Buy now
45	929950860000 Washer, plain (663)	Buy now

Bracket 1



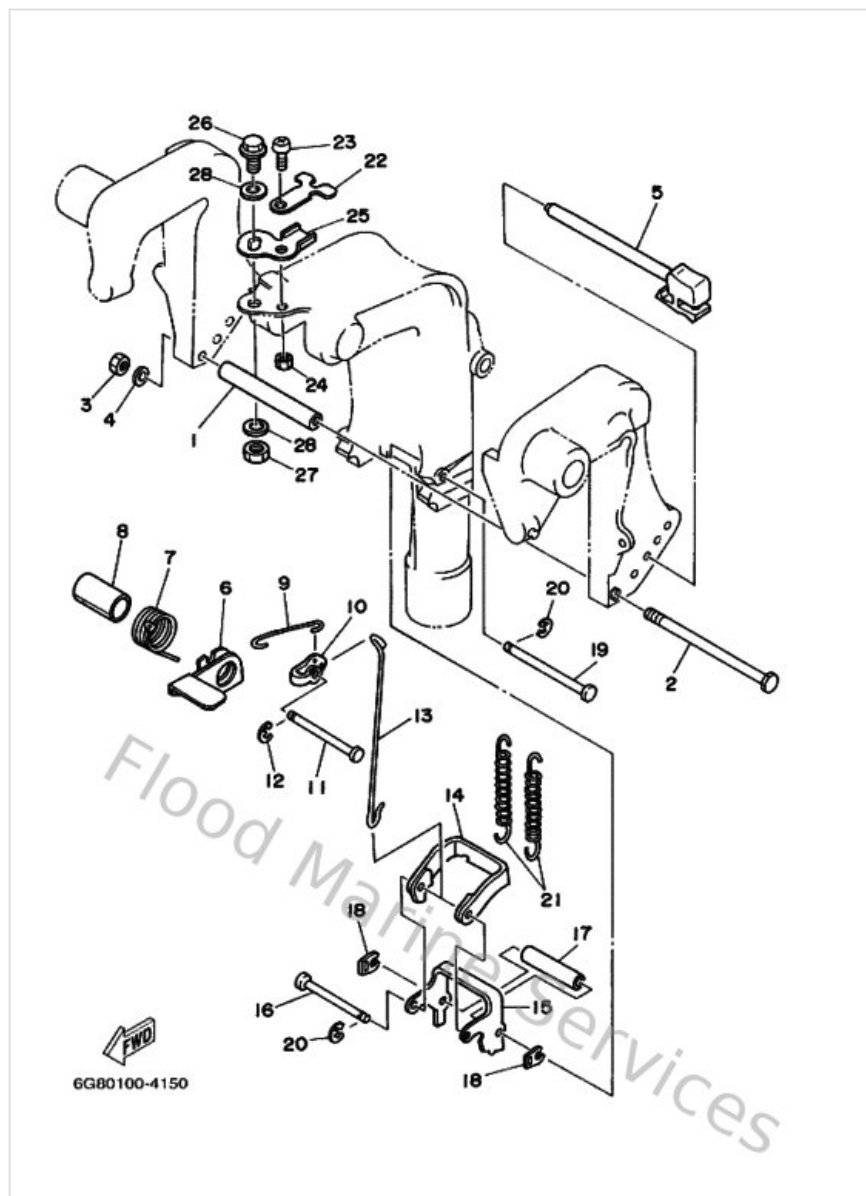
Ref	Part	
46	9011608M2800 Bolt Stud	Buy now
47	9020108M1200 Washer plate (682)	Buy now
48	6G8445220000 Seal Rubber 2	Buy now
49	9046038M0600 Clamp Hose (6G8)	Buy now
50	6G8445180000 Bracket Comp	Buy now
51	6G8445330000 Damper, Upper Mount Rubber	Buy now
52	901850805700 Nut, nylon (6j8)	Buy now
53	6G8445210000 Seal Rubber	Buy now
54	6G8445320000 Stopper	Buy now
55	6G844551014D Housing, Lower Mount Rubber	Buy now
56	6G844552024D Housing, Lower Mount Rubber	Buy now
57	970950604500 Bolt, hexagon	Buy now
59	970950609500 Bolt, hexagon deep recess	Buy now
61	9538R0670000 Nut	Buy now
62	6G8445570000 Mount Damper, Lower Front	Buy now

Bracket 1



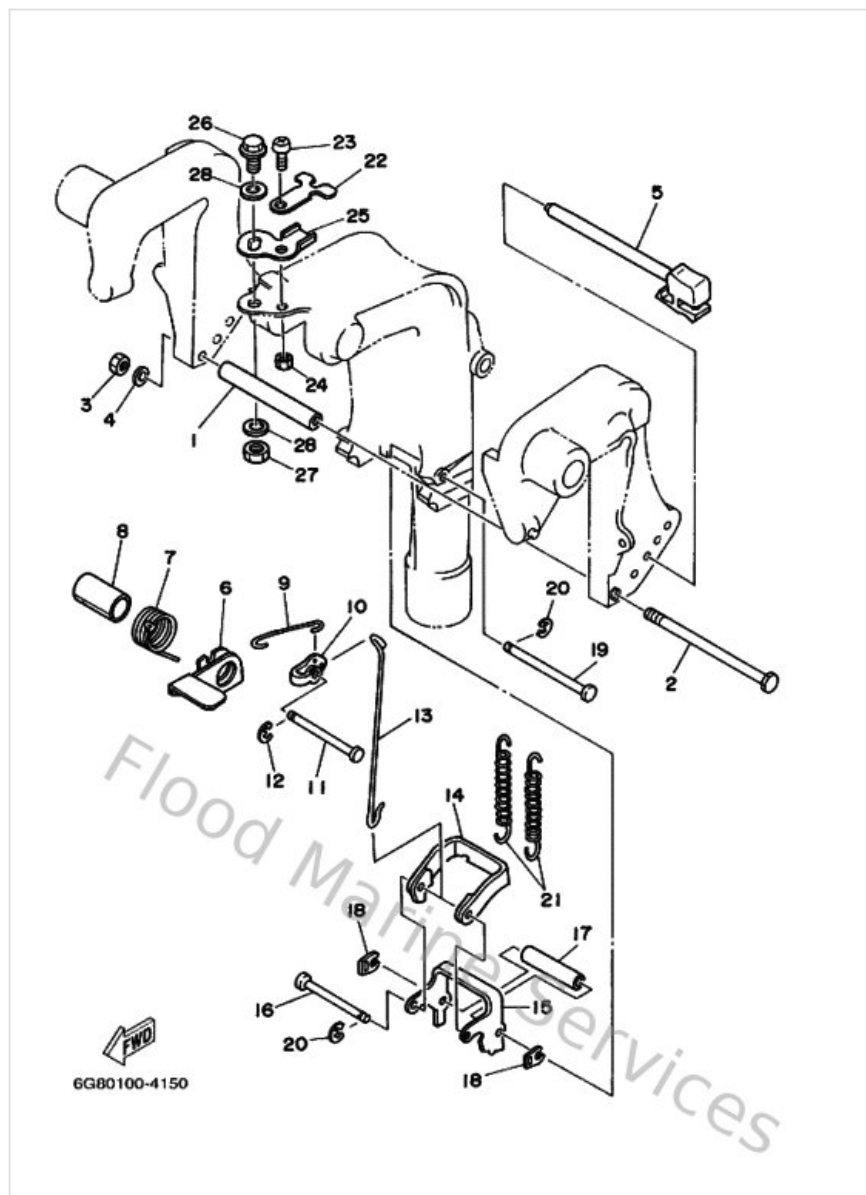
Ref	Part	
63	682445550000 Mount damper, lower side	Buy now
64	916903001200 Pin, spring	Buy now
65	905011007100 Spring 6044833200	Buy now
66	9010108M8800 Bolt (6g8)	Buy now
69	9020108MA400 Washer, plate (6g8)	Buy now

Bracket 5



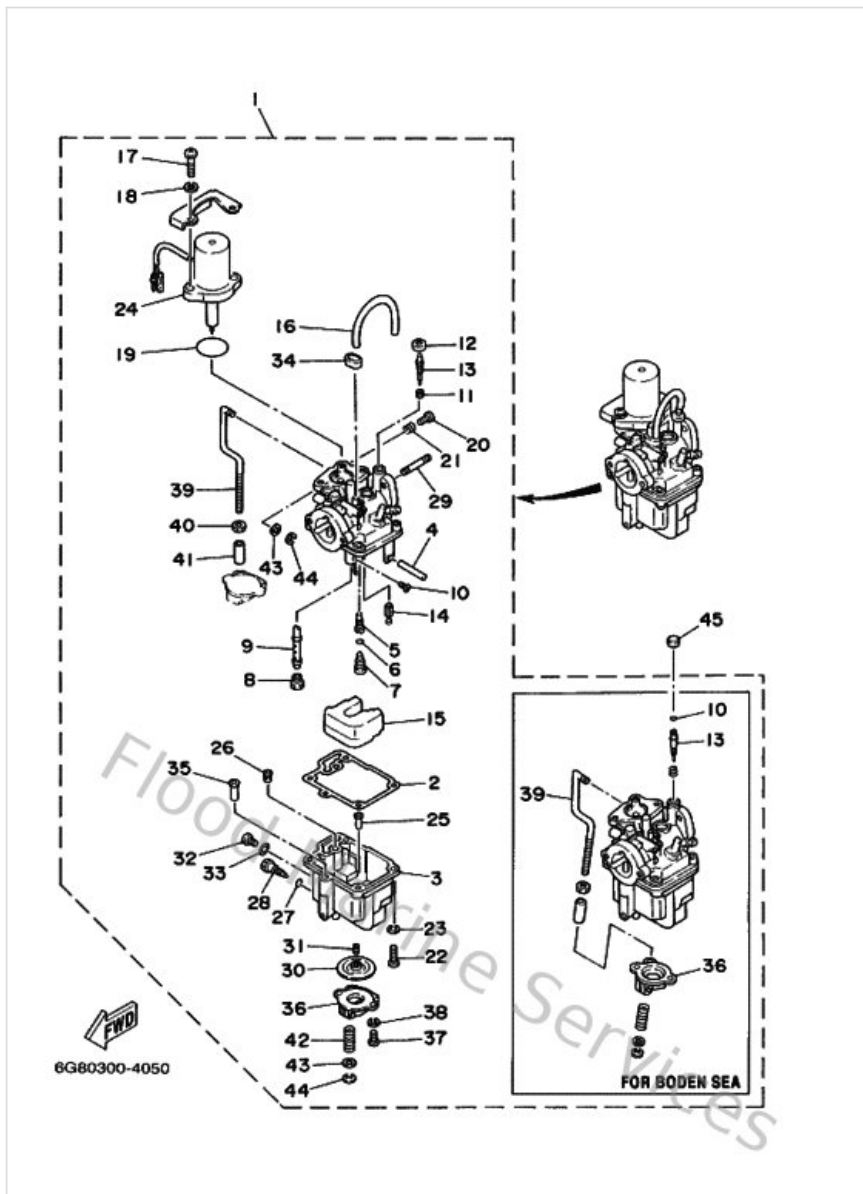
Ref	Part	
1	9038706M0900 Collar(6g8)	Buy now
2	970950613500 Bolt(6g1)	Buy now
3	953800670000 Nut	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G8431600100 Tilt rod assembly	Buy now
6	6G8436310300 Lever, Tilt	Buy now
7	9050818M3300 Spring, torsion(6j7)	Buy now
8	9038620M9400 Bush(6j7)	Buy now
9	6G8436160000 Rod, tilt lock	Buy now
10	682436410000 Lever, tilt	Buy now
11	9024906M2000 Pin(6G8)	Buy now
12	934300502700 Circlip(22k)	Buy now
13	6G8436170000 Rod, tilt lock 1	Buy now
14	682436140000 Plate, tilt lock 1	Buy now
15	682436150200 Plate, tilt lock	Buy now

Bracket 5

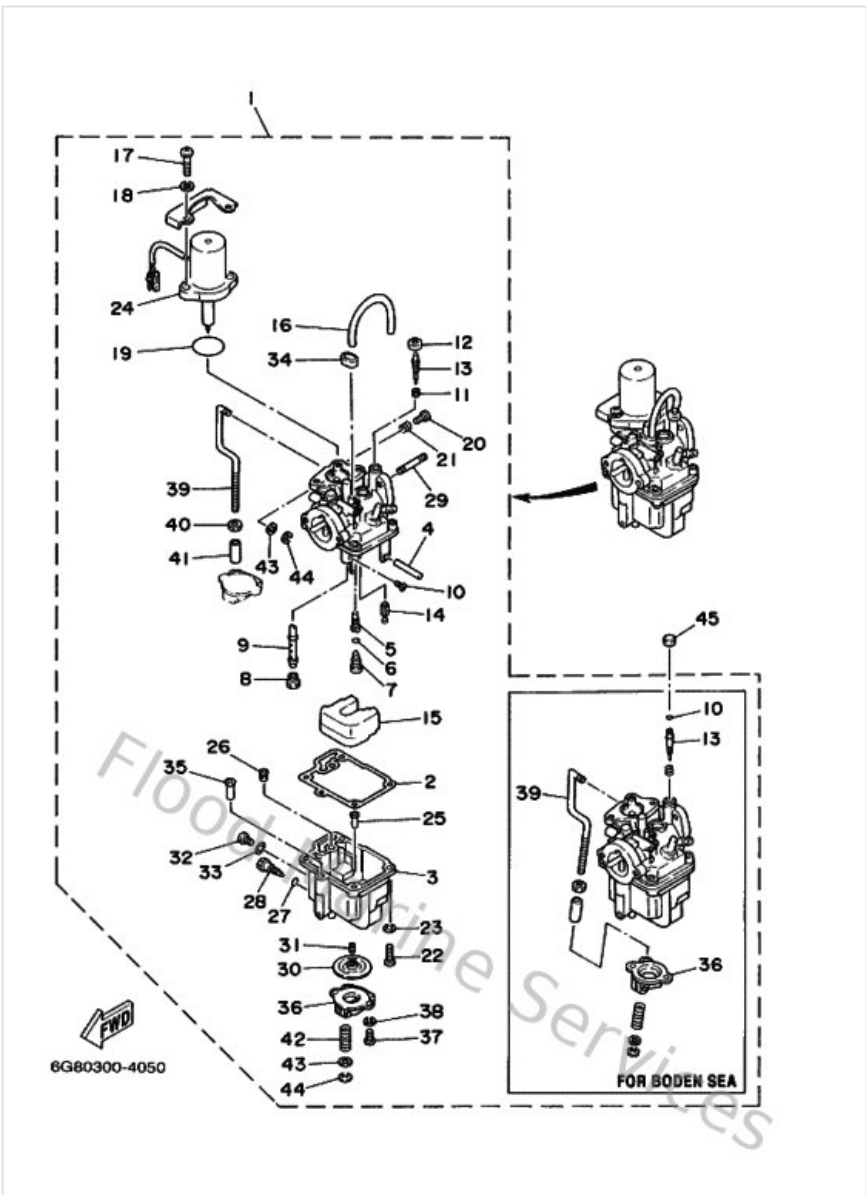


Ref	Part	
16	682436110100 Shaft, tilt lock	Buy now
17	9038706M2000 Collar(6m7)	Buy now
18	682436730000 Washer 1	Buy now
19	682436590100 Shaft, reverse lock	Buy now
21	9050629M1600 Spring Tension (6G8)	Buy now
22	6G8433190300 Plate	Buy now
23	925800601600 Screw pan head	Buy now
24	953800660000 Nut(661)	Buy now
25	6G8425120294 Plate, control	Buy now
26	970951002000 Bolt(6g8)	Buy now
27	953801070000 Nut (682)	Buy now
28	9020110M7600 Washer, plate (6e5)	Buy now

Carburetor

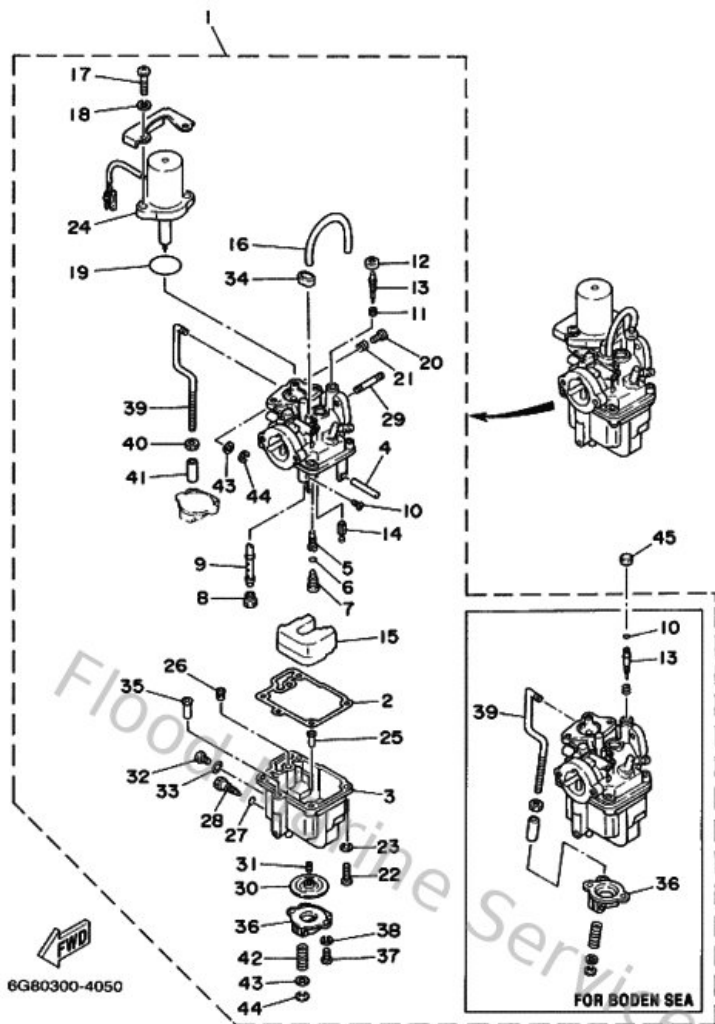


Carburetor



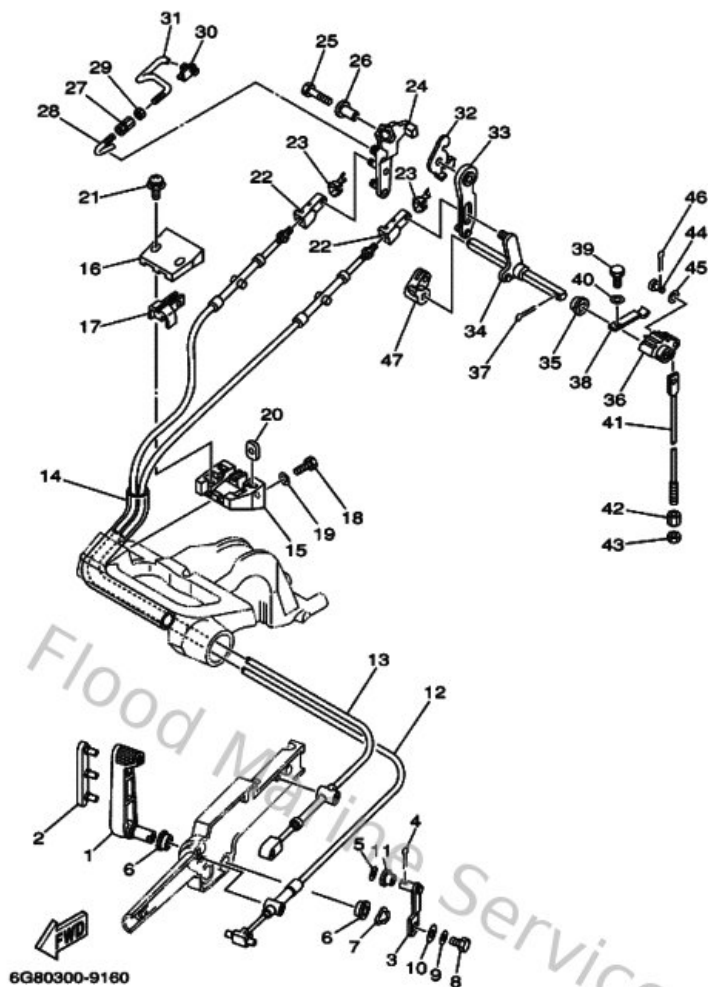
Ref	Part	
17	985800601800 Screw, pan head(6e5)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	1HV141470000 O-ring	Buy now
20	664143210100 Screw, throttle	Buy now
21	646142120000 Spring, pilot adjusting	Buy now
22	985800401600 Screw, panhead (796)	Buy now
23	929900410000 Ybs67-4 washer, spring	Buy now
24	6G81410A0100 Starter set	Buy now
25	6G8148270000 Filter	Buy now
26	6A4143443000 Jet, starter # 60	Buy now
27	5Y1143970000 O-ring	Buy now
28	6G8143830000 Screw Drain	Buy now
29	9011606M2600 Bolt, Stud	Buy now
30	6G8143680200 Diaphragm assembly 1	Buy now
31	6G8142750100 Spring	Buy now

Carburetor



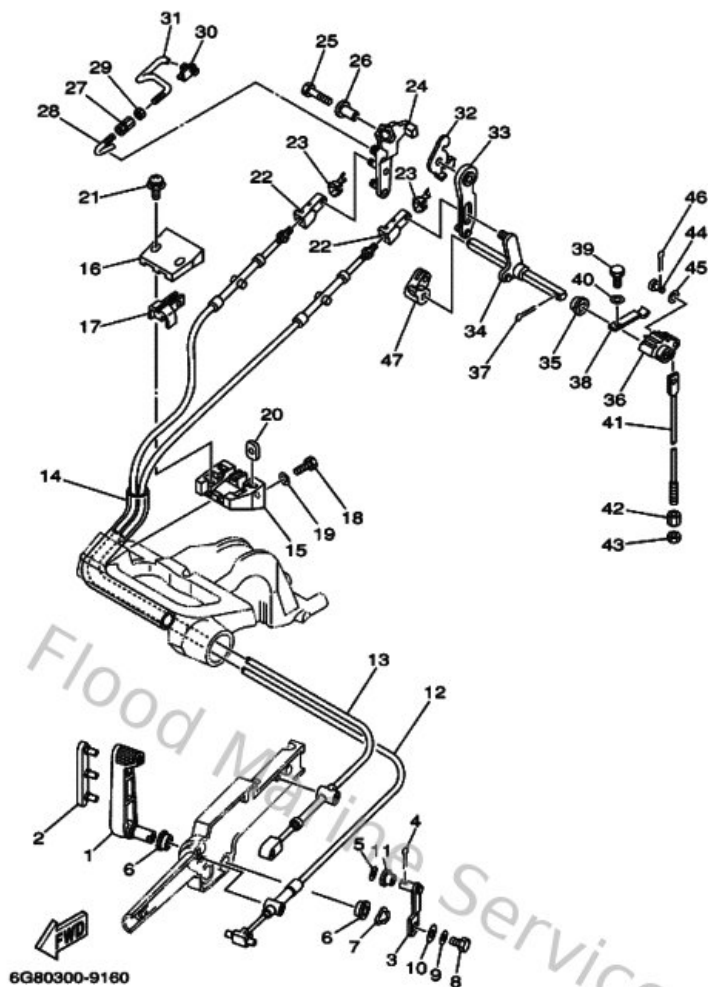
Ref	Part	
32	978900500600 Screw,panhead (eg9)	Buy now
33	646141980100 Gasket	Buy now
34	6G8143490000 Pipe	Buy now
35	6G8142170100 Valve, Choke	Buy now
36	6G8142930300 Cover 1	Buy now
37	985800401000 Screw, pan head (e56)	Buy now
39	6G8143790000 Rod Starter	Buy now
40	988130310000 Nut	Buy now
41	6G8142290000 Shaft Choke	Buy now
42	6G8142860100 Spring	Buy now
43	6G8143570000 Washer Plain	Buy now
44	389141370000 Clip, needle	Buy now
45	6G8144570000 Plug	Buy now

Control



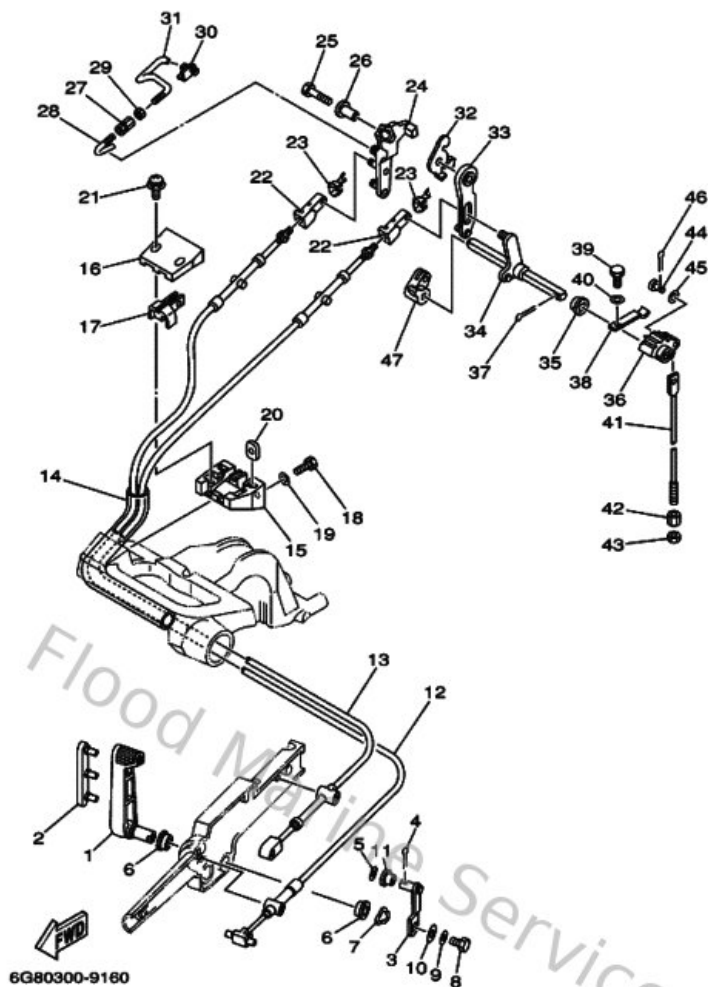
Ref	Part	
1	6G8441210098 Lever, Shift Rod	Buy now
2	6G8421290000 Bushing, Rubber	Buy now
3	6G8441230000 Arm, Shift Rod	Buy now
4	914901601000 Pin, cotter	Buy now
5	929900520000 Ybs66-5 washer, plain	Buy now
6	903861206900 Bush(666)	Buy now
7	902061205200 Washer, wave (666)	Buy now
8	970130601600 Bolt, hexagon deep recess	Buy now
9	929030660000 Washer, plain (646)	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	9038605M5400 Bushing (6g8)	Buy now
12	6G8483110200 Cable	Buy now
13	6G8483210100 Cable	Buy now
14	9044524M0000 Hose (1165)	Buy now
15	6G8416610098 Bracket 1	Buy now

Control



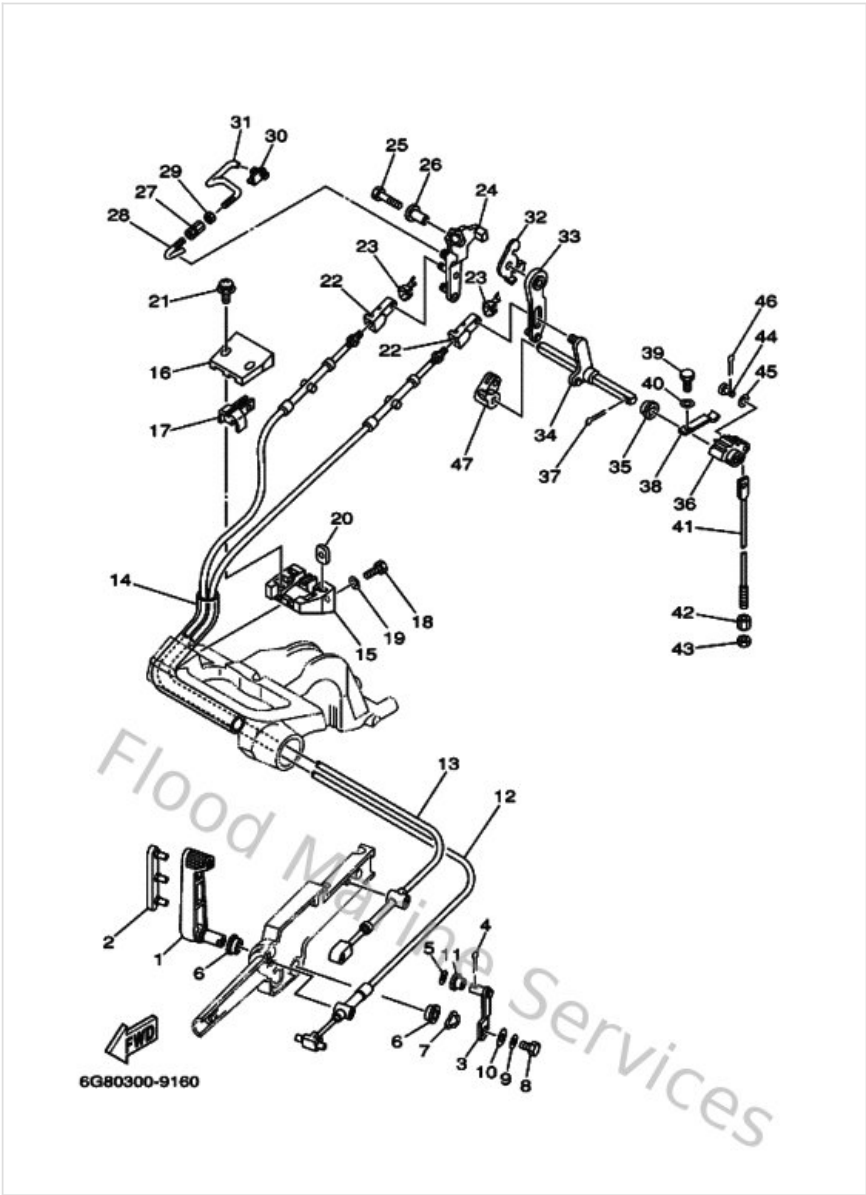
Ref	Part	
16	6G8416620098 Bracket 2	Buy now
17	6G8416630000 Bracket 3	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6G8416540000 Nut	Buy now
21	9015905M0600 Screw (6g8)	Buy now
22	6G8263630000 End, wire 1	Buy now
23	6G8263640000 End, wire 2	Buy now
24	6G8412120000 Arm, accel	Buy now
25	970800603000 Bolt(jf7)	Buy now
26	9038706M5800 Collar (6g8)	Buy now
27	6G8412380100 Joint, link	Buy now
28	6G8412410100 Rod, Link	Buy now
29	953800460000 Nut,hex	Buy now
30	6G8412370100 Joint, link	Buy now

Control



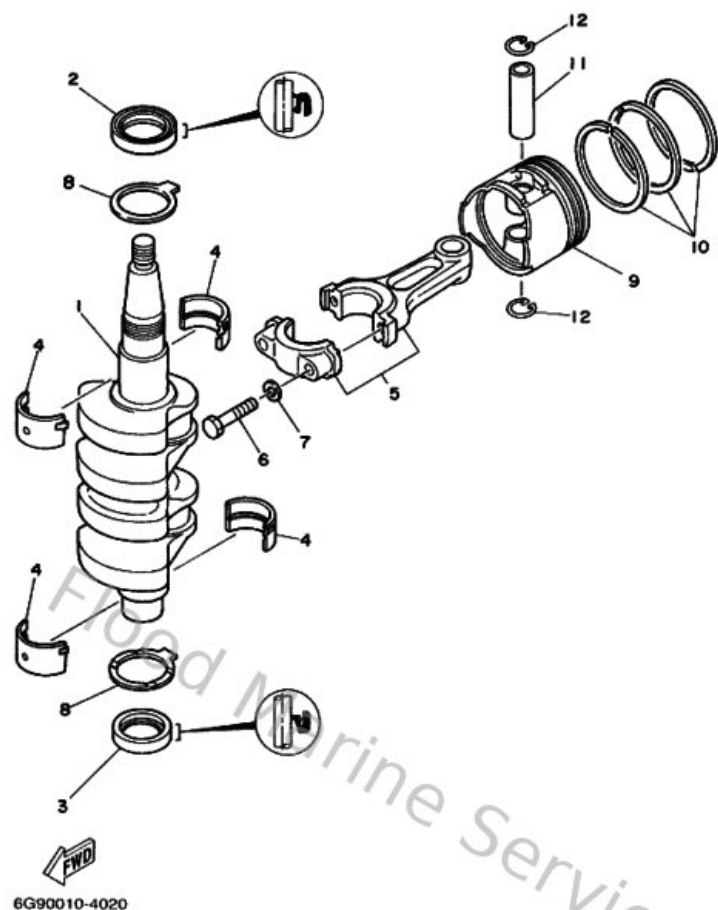
Ref	Part	
31	6G8412420100 Rod 2	Buy now
32	6G8144930000 Stay 1	Buy now
33	6G8441110000 Handle, gear shift 1	Buy now
34	6G8441590000 Handle, gear shift 2	Buy now
35	682441320000 Bushing	Buy now
36	682441210100 Lever, shift rod	Buy now
37	914902502000 Pin, cotter	Buy now
38	682441160100 Spring	Buy now
39	970950601400 Bolt(gj3)	Buy now
40	929950660000 Washer, plain (646)	Buy now
41	6G8441431000 Rod, shift	Buy now
42	61N441460000 Connector, shift rod	Buy now
43	953800670000 Nut	Buy now
44	917900502000 Pin, Clevis	Buy now
45	929900560000 Washer, plain (646)	Buy now

Control



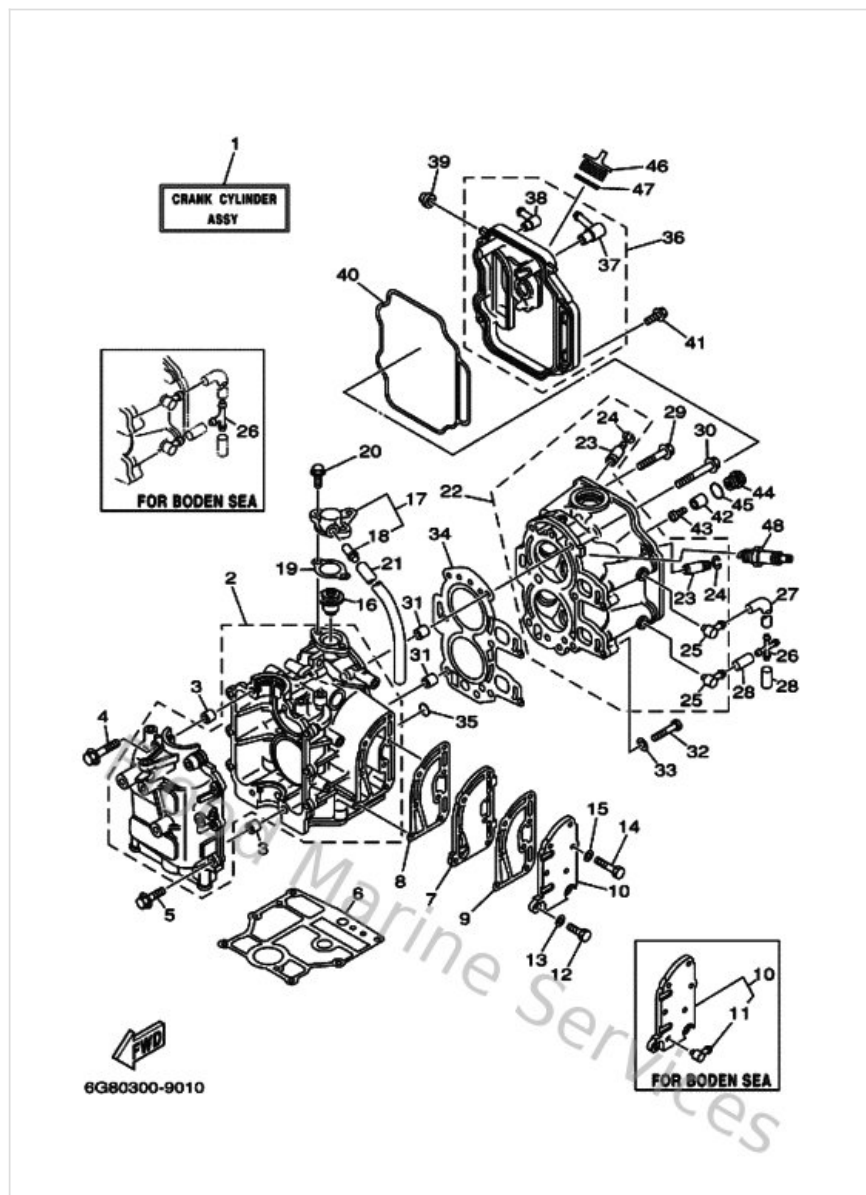
Ref	Part	
47	6G8441250000 Lever, Shift Rod	Buy now

Crankshaft & Piston



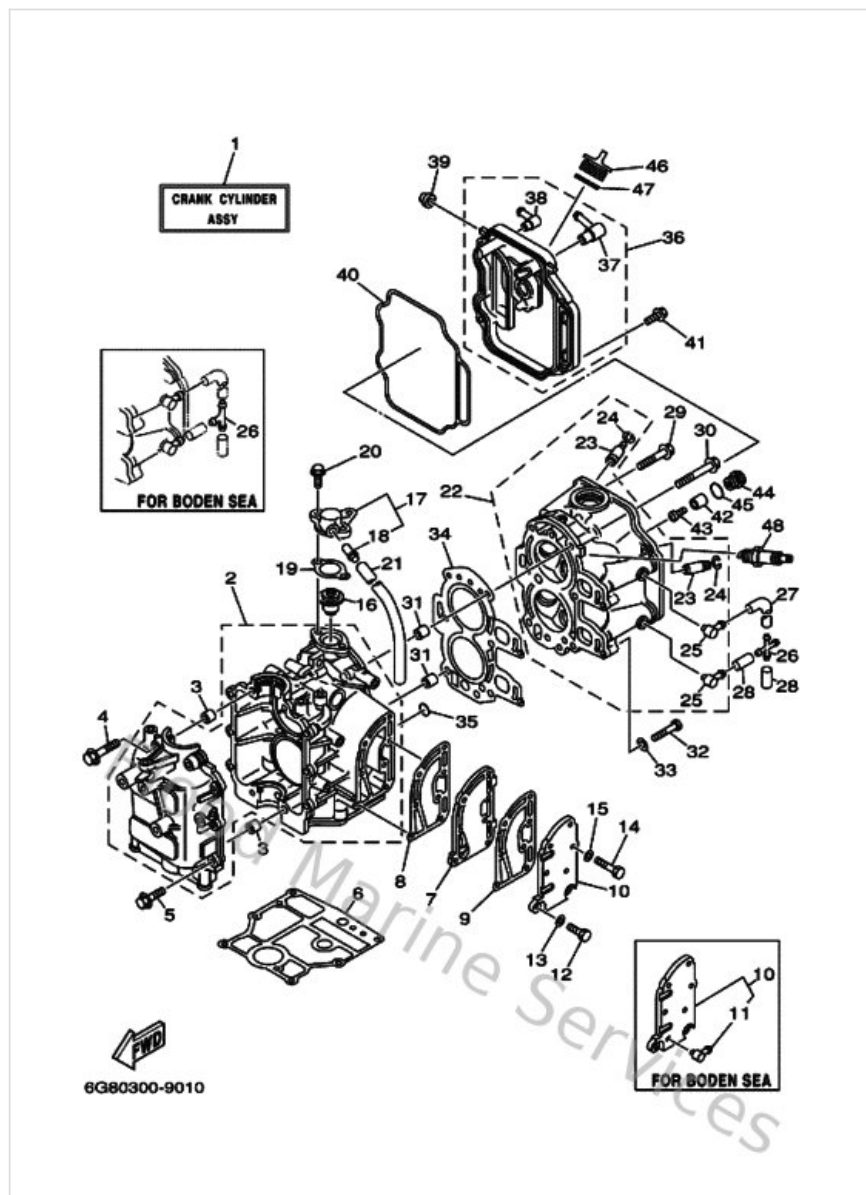
Ref	Part	
1	6G8114110400 Crankshaft	Buy now
2	9310230M2200 Oil seal (6g8)	Buy now
3	9310125M2400 Oil seal (6g8)	Buy now
4	6G8114160000 Bearing Plain	Buy now
5	6G8116500300 Connecting rod kit	Buy now
6	6G8116540000 Bolt, Connecting Rod	Buy now
7	9020106M0000 Washer, plate(6g8)	Buy now
8	6G8114260000 Bearing, Thrust 1	Buy now
9	6G8116310396 Piston (std)	Buy now
10	6G8116100200 Piston ring set (std)	Buy now
11	634116330000 Pin, piston	Buy now
12	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



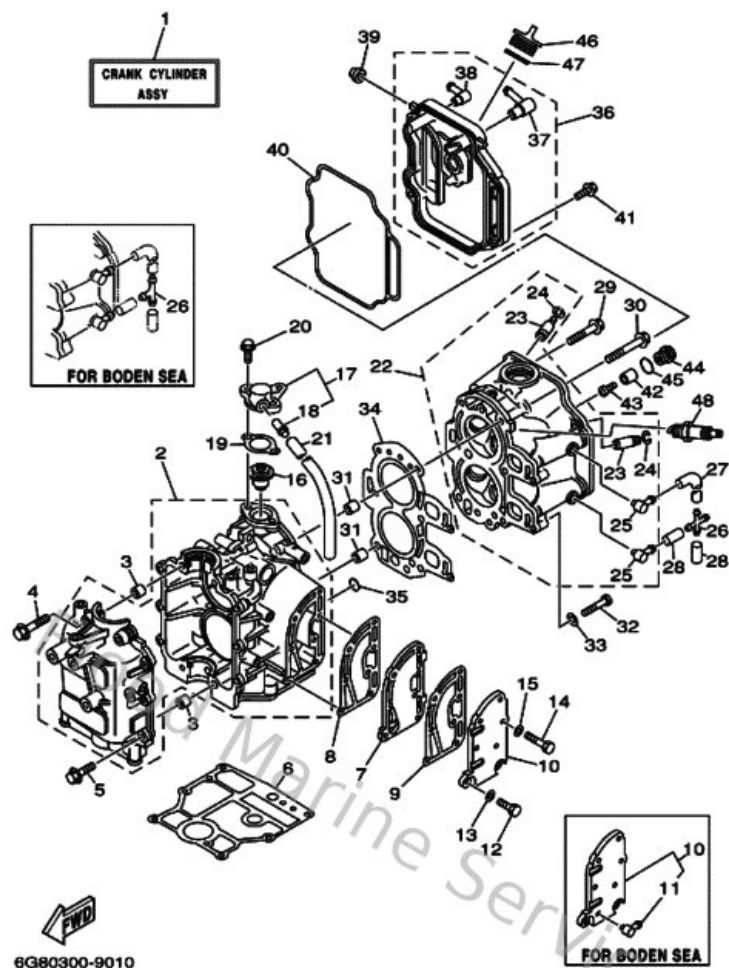
Ref	Part	
1	6G8W0090331S Crank Cylinder assembly	Buy now
2	6G815100051S Crankcase assembly	Buy now
3	995301011400 Pin, dowel(3vd)	Buy now
4	9011908M1800 Bolt, with washer	Buy now
5	9011906M1200 Bolt, with washer (697)	Buy now
6	6G811351A000 Gasket, cylinder	Buy now
7	6G841111021S Inner Cover, Exhaust	Buy now
8	6G8411120200 Gasket, exhaust inner cover	Buy now
9	6G8411140000 Gasket, exhaust outer cover	Buy now
10	6G841113101S Outer Cover Exhaust	Buy now
11	676113720000 Nipple, hose	Buy now
12	970130602500 Bolt(62y)	Buy now
13	929030660000 Washer, plain (646)	Buy now
14	970800603000 Bolt(jf7)	Buy now
16	6G8124110200 Thermostat	Buy now

Cylinder & Crankcase



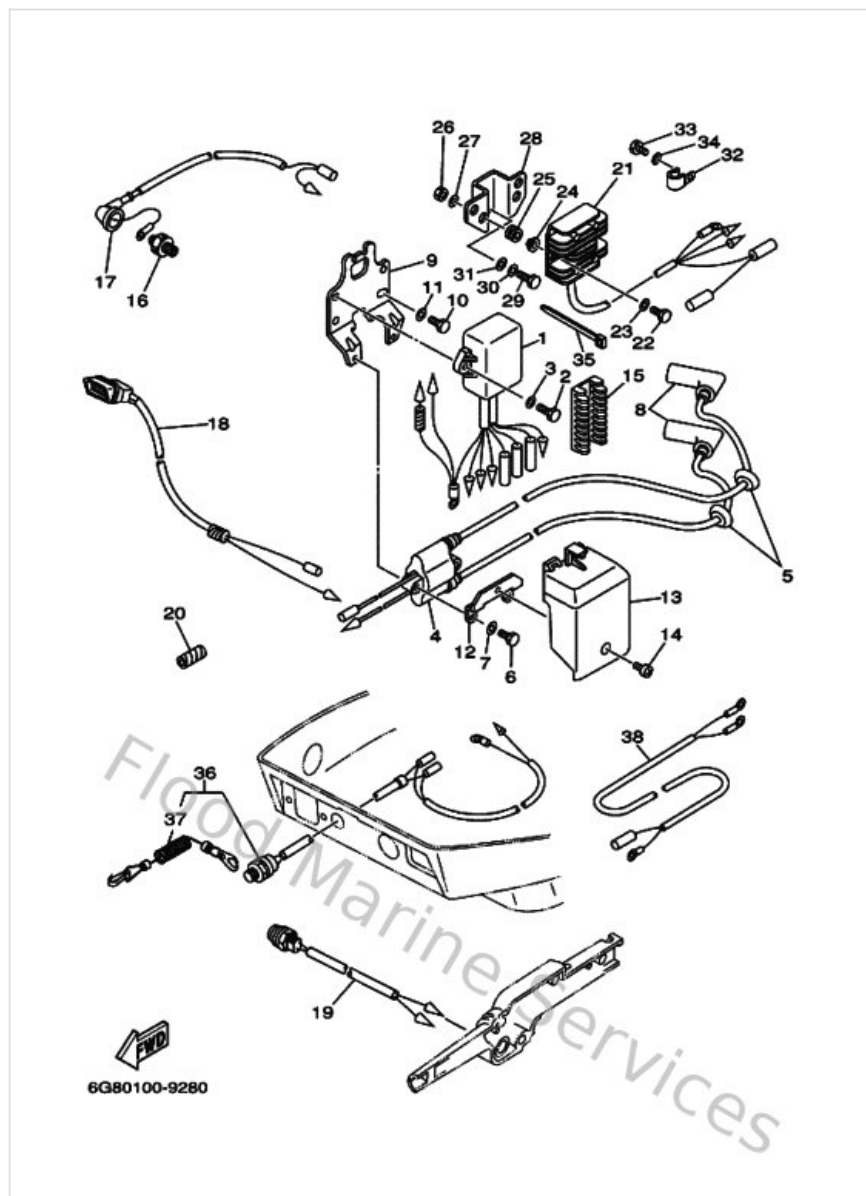
Ref	Part	
17	6G812413001S Cover, thermostat	Buy now
18	6E5243770000 Pipe, joint	Buy now
19	6G812414A000 Gasket, cover	Buy now
20	970240602000 Bolt(3dm)	Buy now
21	9044511M6600 Hose (I800)	Buy now
22	6G811111031S Head, Cylinder 1	Buy now
23	6G8111331000 Guide Valve Intake (1St 0.5)	Buy now
24	9345009M0100 Circlip (6g8)	Buy now
26	688243780000 Pipe, joint	Buy now
27	6G8124810100 Pipe 1	Buy now
28	904450922000 Hose (I1500)	Buy now
29	9010508M3700 Bolt, Flange	Buy now
30	9010508M3600 Bolt (6g8)	Buy now
31	995101011400 Pin, dowel(3vd)	Buy now
32	970140603500 Bolt(3rv)	Buy now

Cylinder & Crankcase



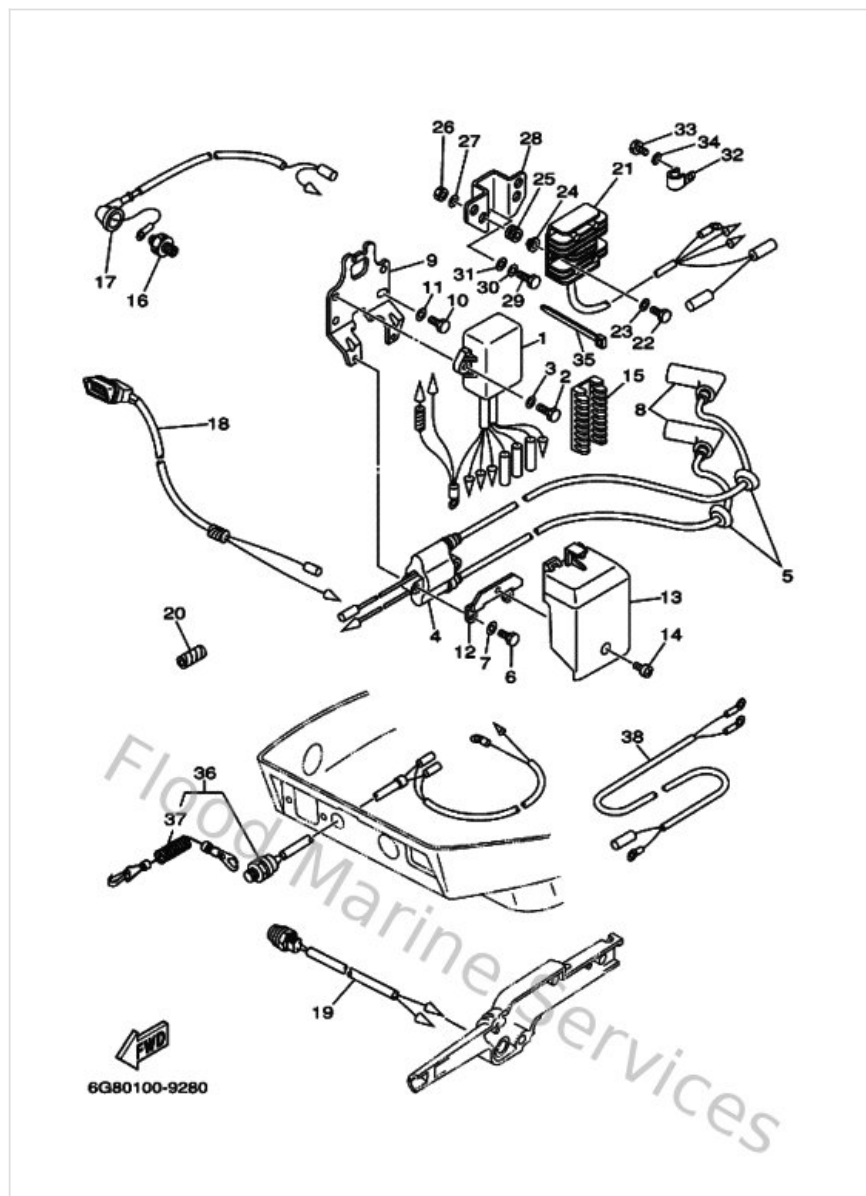
Ref	Part	
34	6G811181A100 Gasket, cylinder head 1	Buy now
35	9321011M5900 O-ring (6g8)	Buy now
36	6G811191011S Cover, Cylinder Head 1	Buy now
37	6G8153730000 Pipe Breather	Buy now
39	6G8813360000 Grommet	Buy now
40	6G8113560000 Seal	Buy now
41	975130652000 Bolt, with washer(61b)	Buy now
42	6G8113250000 Anode	Buy now
43	978800502500 Screw, panhead (a93)	Buy now
44	6G811197A000 Plug, blind	Buy now
45	9321013M6300 O-ring (6g8)	Buy now
46	6G8153630000 Plug, oil	Buy now
47	9321024M7900 O-ring	Buy now
48	947010028200 Plug, spark (cr6hs)	Buy now

Electrical 1



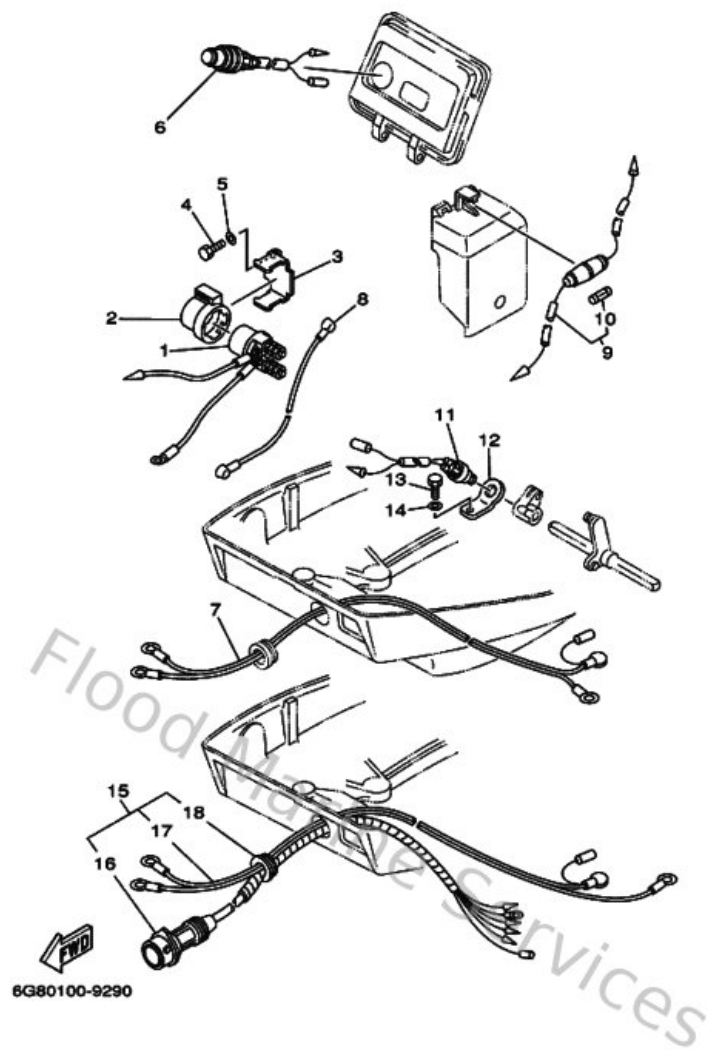
Ref	Part	
1	6G8855402300 C.d.i. unit assembly	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	6G8855702100 Ignition coil assembly	Buy now
5	904802516100 Grommet(656)	Buy now
6	970950602500 Bolt	Buy now
8	6G8823703000 Plug cap assembly	Buy now
9	6G8855420000 Bracket	Buy now
12	6G8855250000 Plate	Buy now
13	6G8819160000 Cover, Terminal	Buy now
14	989800600800 Screw, bind(2tv)	Buy now
15	6G8825220000 Clamp	Buy now
16	6G8825040000 Oil pressure switch	Buy now
17	6G8821270000 Wire Lead 2	Buy now
18	6G8835820100 Pilot Light assembly	Buy now

Electrical 1



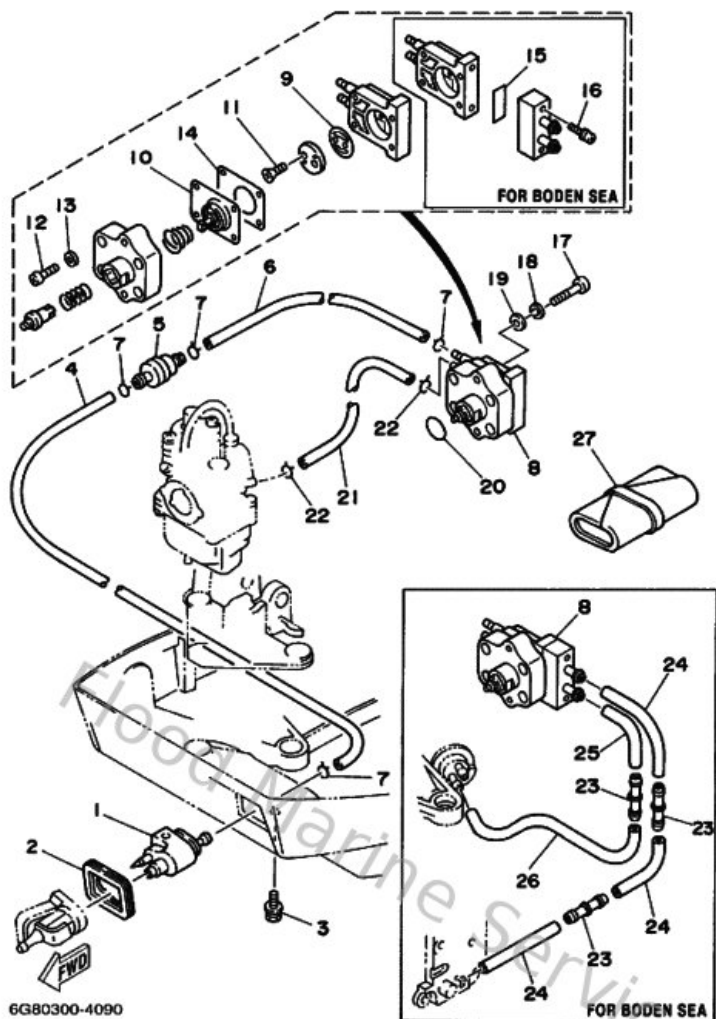
Ref	Part	
19	6G8825501000 Stop switch assembly	Buy now
20	9044610M0100 Tube (6e5)	Buy now
21	6G8819601000 Rectifier & regulator assembly	Buy now
24	9038706M7000 Collar (6h5)	Buy now
25	9048013M2400 Grommet (6e9)	Buy now
26	953800670000 Nut	Buy now
27	929900660000 Washer, plain (646)	Buy now
28	6G8819480200 Bracket	Buy now
30	929950610000 Washer(6a1)	Buy now
32	9046508M7500 Clamp	Buy now
33	970130601200 Bolt(gh1)	Buy now
35	9046513M1100 Clamp (6e5)	Buy now
36	6G8825750000 Engine stop switch assembly	Buy now
37	682825560000 Lanyard, stop switch	Buy now
38	6G8819490000 Wire, lead	Buy now

Electrical 2



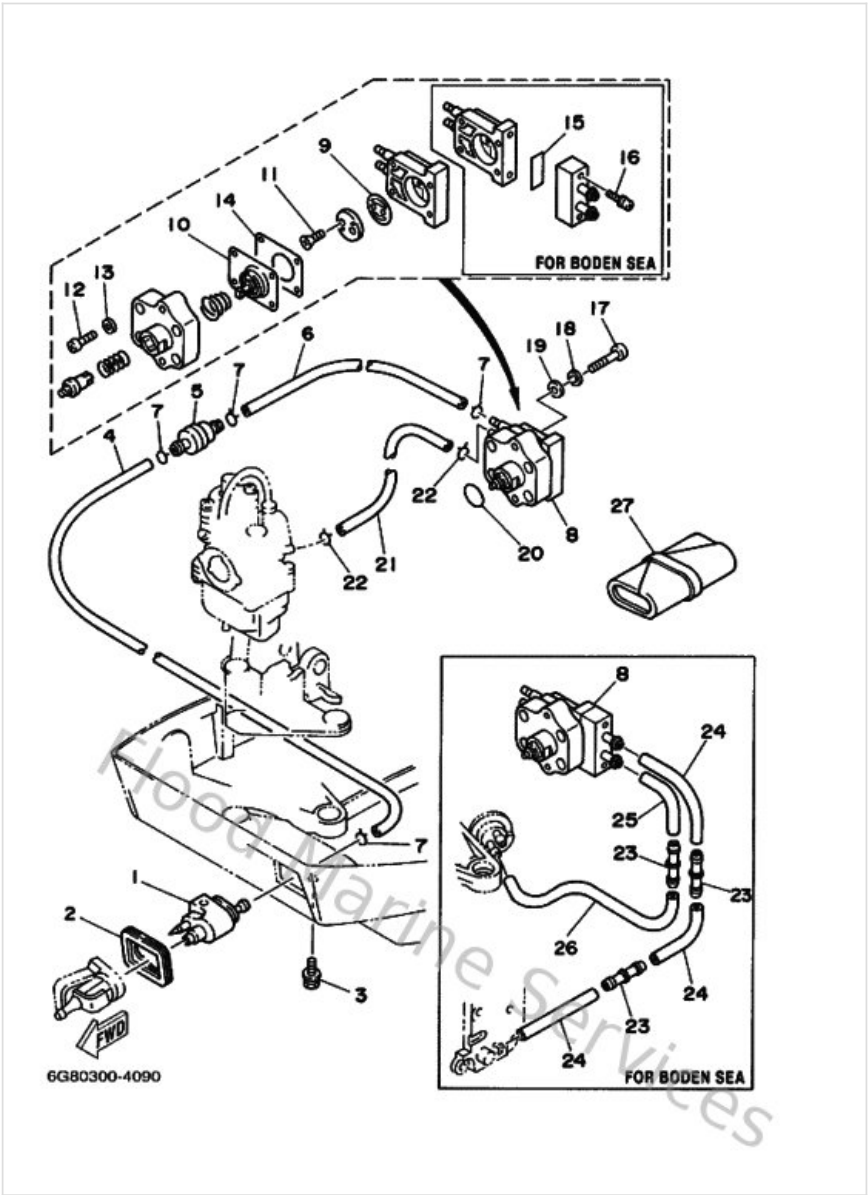
Ref	Part	
9	6G8821500000 Fuse holder assembly	Buy now
10	663821510000 Fuse	Buy now

Fuel



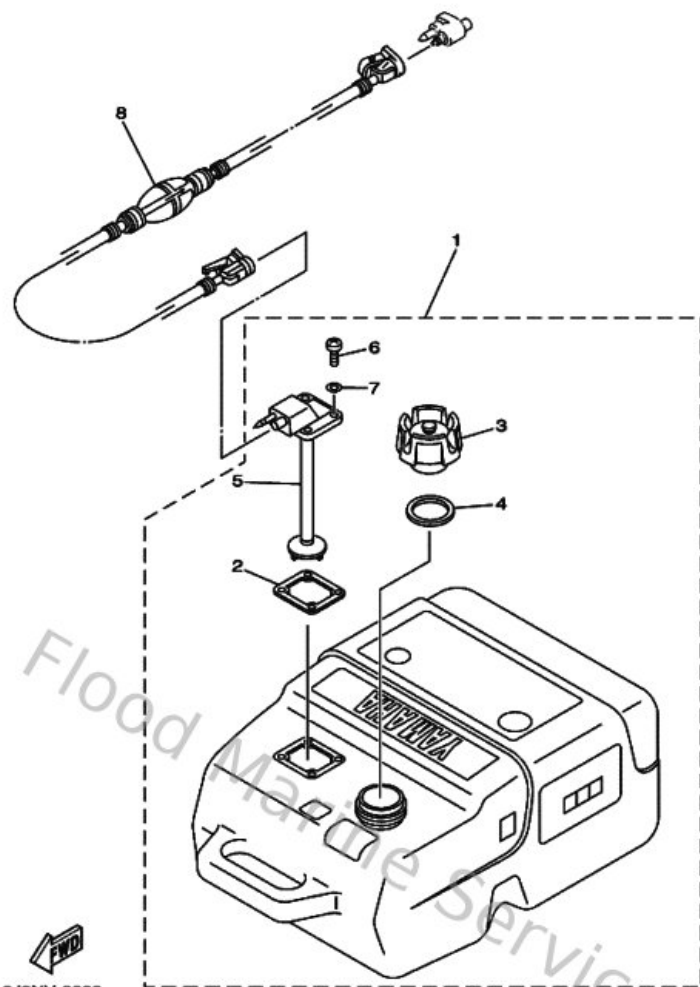
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	6G8243290000 Seal	Buy now
3	975950652000 Bolt(7u8)	Buy now
4	6G8243110000 Pipe, fuel 1	Buy now
5	646242510200 Strainer 1	Buy now
6	904450906500 Hose (I1500)	Buy now
7	904670800400 Clip, pipe 6162435600	Buy now
8	6G824410E100 Fuel Pump assembly	Buy now
9	6G8244210000 Valve, check	Buy now
10	6G8244110200 Diaphragm	Buy now
11	987800300800 Screw, flat head(6t0)	Buy now
12	985030401400 Screw, pan head(ga5)	Buy now
13	929900420000 Ybs66-4 washer, plain	Buy now
14	6G8244710000 Diaphragm	Buy now
16	677244440000 Screw	Buy now

Fuel



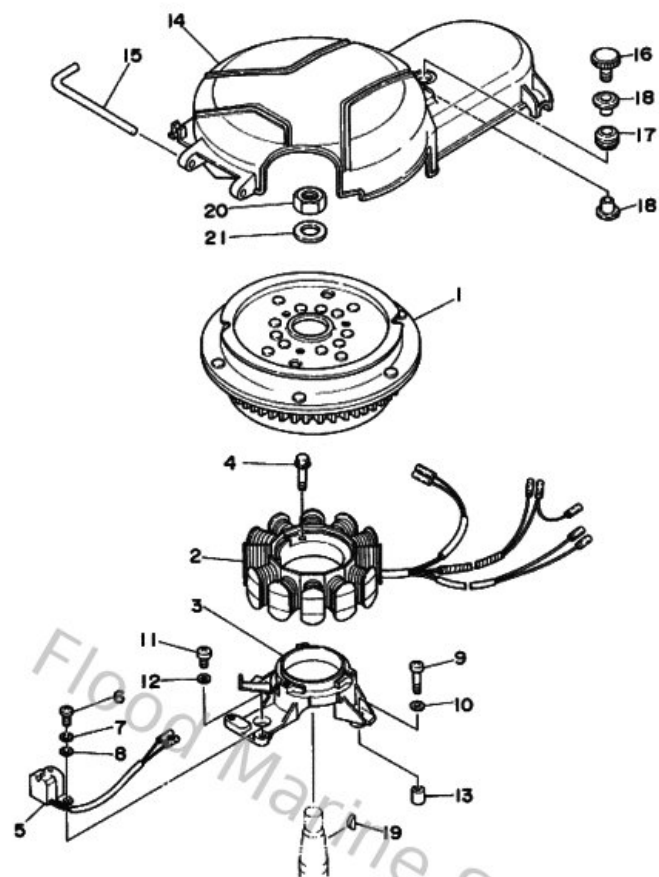
Ref	Part	
17	978800602500 Screw, pan head(6b0)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	9321020M6500 O-ring	Buy now
21	90445092K100 Hose (I420)	Buy now
23	6G8243760000 Pipe, joint 1	Buy now
24	90445090F600 Hose (I1500)	Buy now
25	6H4243120000 Pipe, fuel 2	Buy now
26	9044509M0000 Hose (I180)	Buy now
27	676W28100100 Tool kit	Buy now

Fuel Tank



Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065000 Fuel pipe comp. 1	Buy now

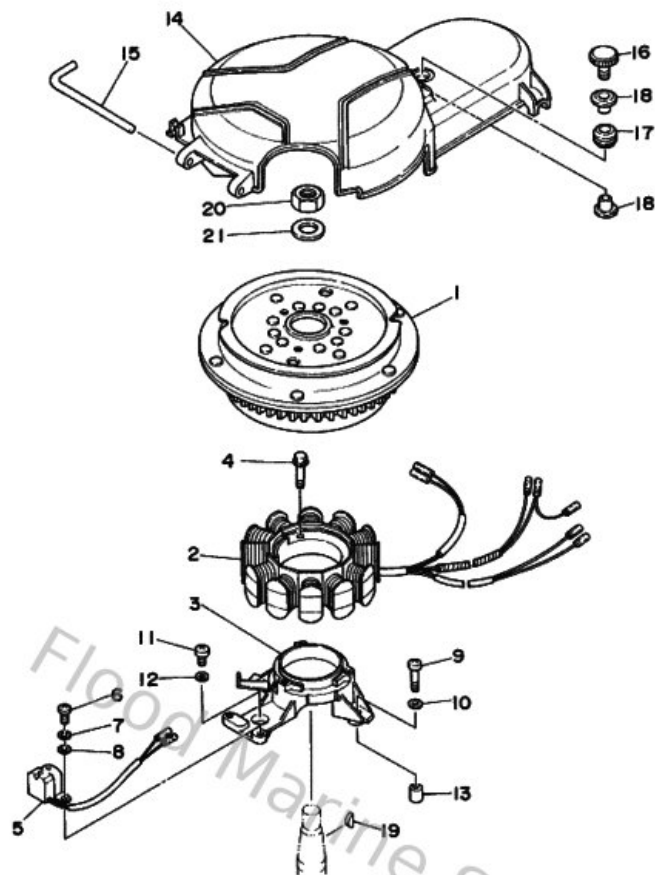
Generator



FWD
6G900110-4260

Ref	Part	
1	6G8855501100 Rotor assembly	Buy now
2	6G8855100100 Stator assembly	Buy now
3	6G8855610094 Base, Magneto	Buy now
4	950230602500 Bolt, flange(4kg)	Buy now
5	6G8855800200 Coil, pulser	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	929900510000 Ybs67-5 washer, spring	Buy now
8	929900560000 Washer, plain (646)	Buy now
9	978800602500 Screw, pan head(6b0)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	985800602000 Screw pan head	Buy now
13	995300801200 Pin, dowel(6g8)	Buy now
14	6G8813370100 Cover, Flywheel	Buy now
15	6G8427520000 Shaft	Buy now
16	6G8813230000 Screw 1	Buy now

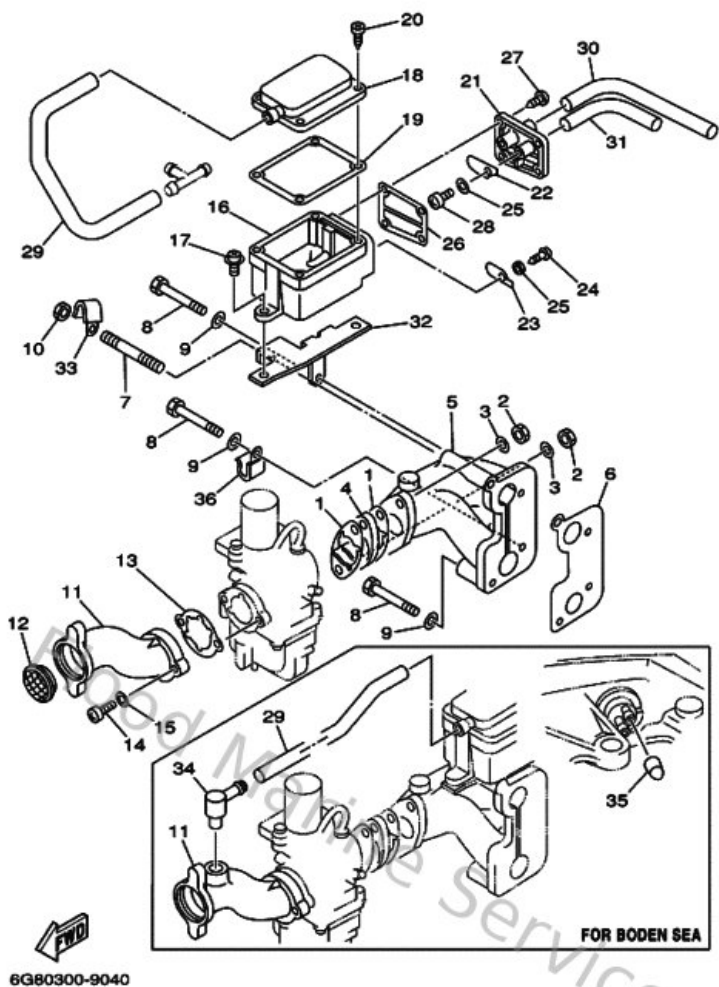
Generator



FWD
6G90010-4260

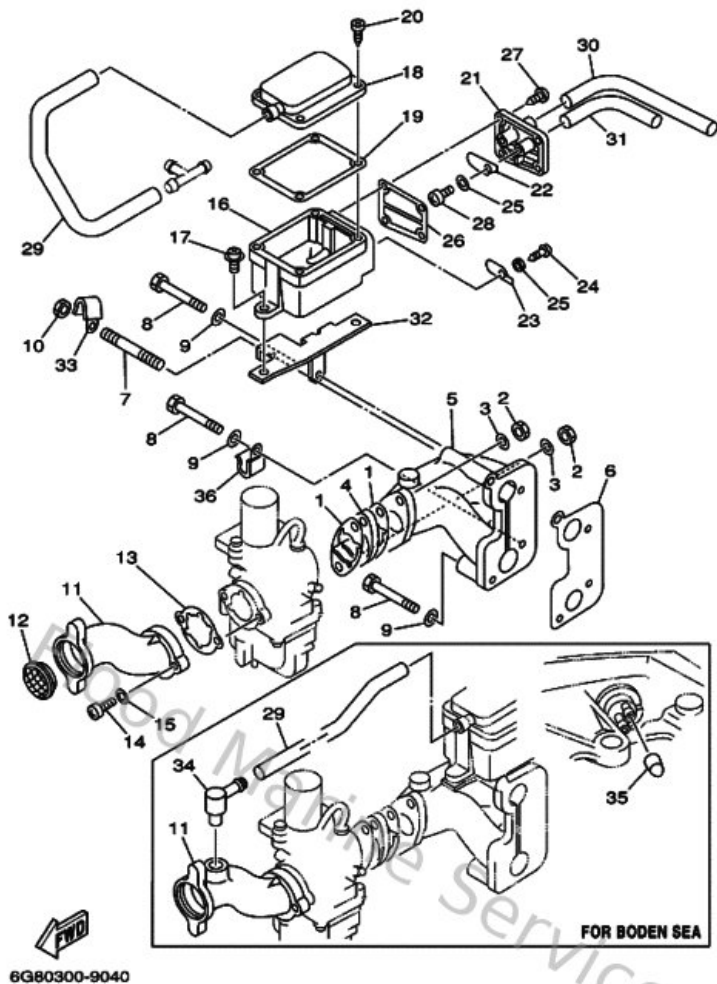
Ref	Part	
17	9048015M3100 Grommet (6g1)	Buy now
18	9038706M7100 Collar (6g8)	Buy now
19	902800501300 Key, woodruff	Buy now
20	901701206600 Nut, hexagon 6481155500	Buy now
21	902011247200 Washer, plate (4n0)	Buy now

Intake



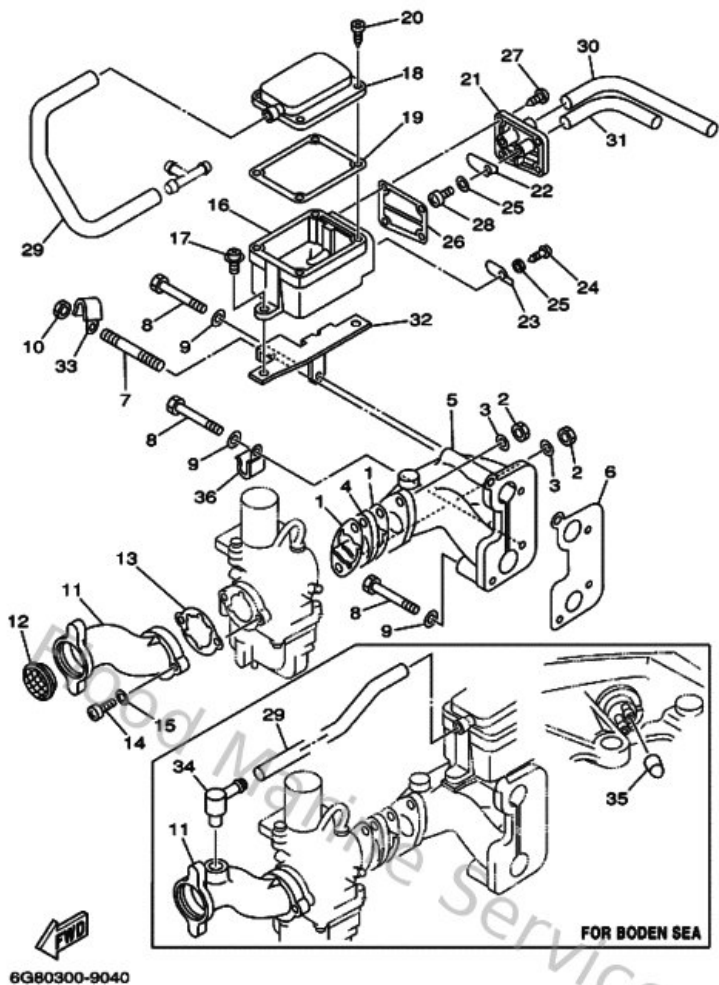
Ref	Part	
1	6G813646A000 Gasket,intake manifold 2	Buy now
2	953800670000 Nut	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6G8136470000 Manifold, intake 3	Buy now
5	6G8136410194 Manifold 1	Buy now
6	6G8136450000 Gasket, intake manifold	Buy now
7	9011606M1500 Bolt, stud (6e9)	Buy now
8	970950604500 Bolt, hexagon	Buy now
9	929950660000 Washer, plain (646)	Buy now
10	9538R0670000 Nut	Buy now
11	6G8144790294 Funnel	Buy now
12	6G8144780000 Louver	Buy now
13	6G814198A000 Gasket	Buy now
14	978850501600 Screw, pan head(6b0)	Buy now
15	929900560000 Washer, plain (646)	Buy now

Intake



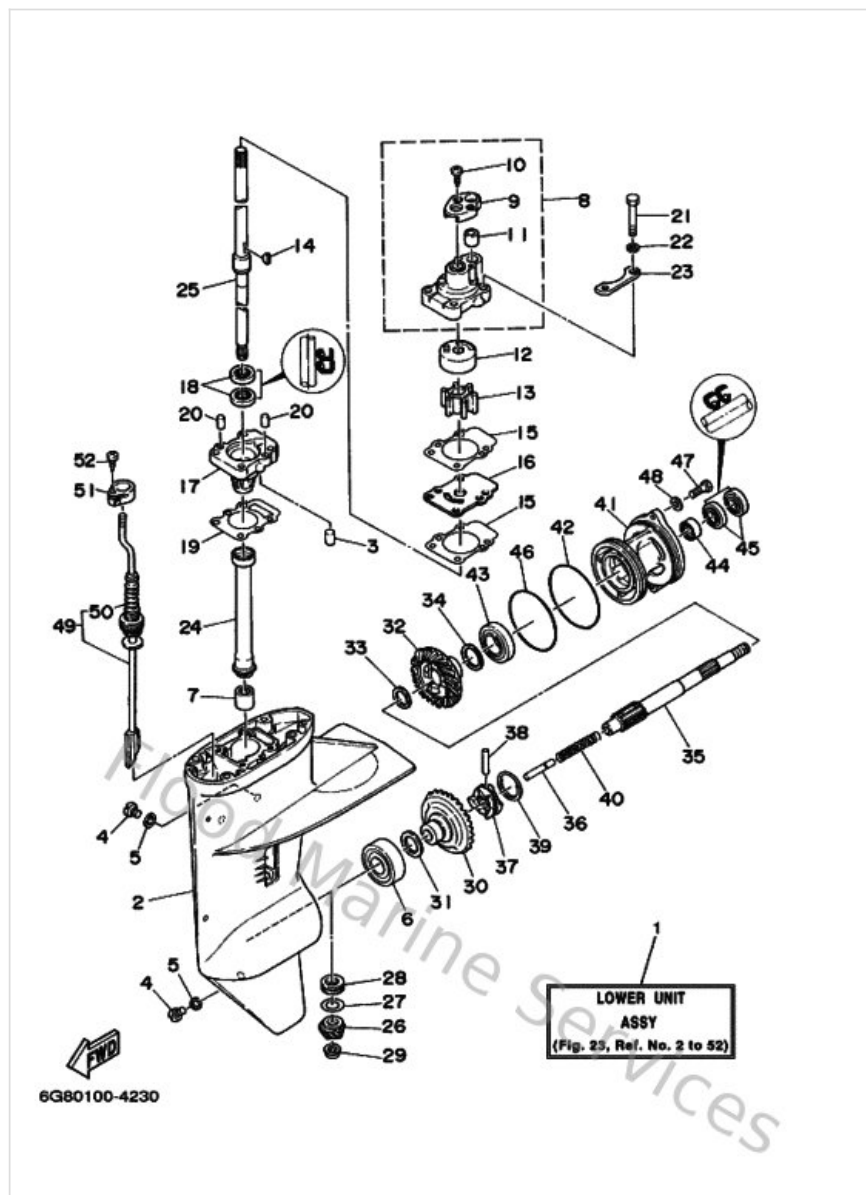
Ref	Part	
16	6G8153580000 Separator, Oil	Buy now
17	9015906M0500 Screw, With Washer	Buy now
18	6G8153680094 Separator, Oil	Buy now
19	6G8153690000 Gasket	Buy now
20	977804011200 Screw, pan head tapping	Buy now
21	6G8153710094 Breather	Buy now
22	6G8153460000 Breather 1	Buy now
23	6G8153470000 Breather 2	Buy now
24	977804051200 Screw, pan head tapping	Buy now
25	929900420000 Ybs66-4 washer, plain	Buy now
26	6G8153740000 Gasket, breather	Buy now
28	985070401000 Screw, pan head(6g8)	Buy now
29	6G8153931000 Pipe, Breather 2	Buy now
30	9044511M5200 Hose (l198)	Buy now
31	904450906500 Hose (l1500)	Buy now

Intake



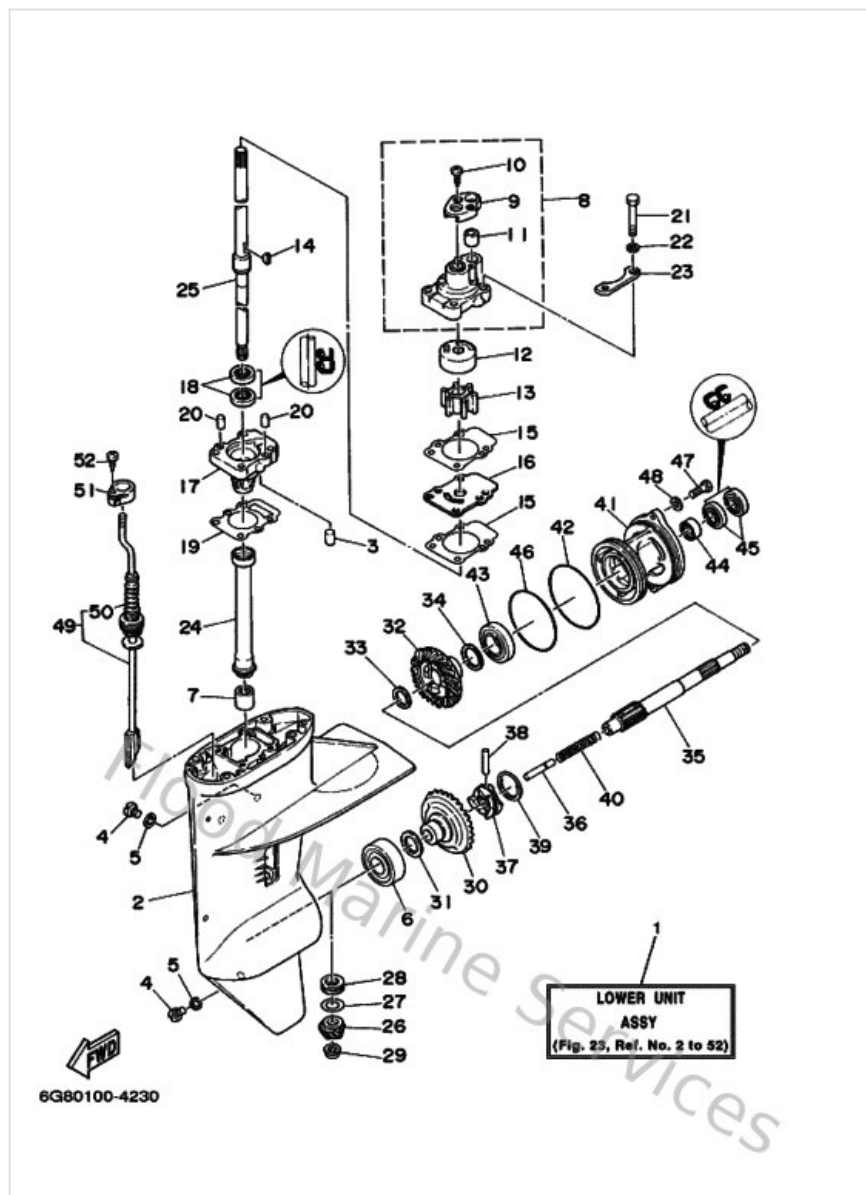
Ref	Part	
32	6G8153760100 Holder, guide	Buy now
33	9046508M7500 Clamp	Buy now
34	6G8153730000 Pipe Breather	Buy now
35	6G8134480000 Cap	Buy now

Lower Casing & Drive 1



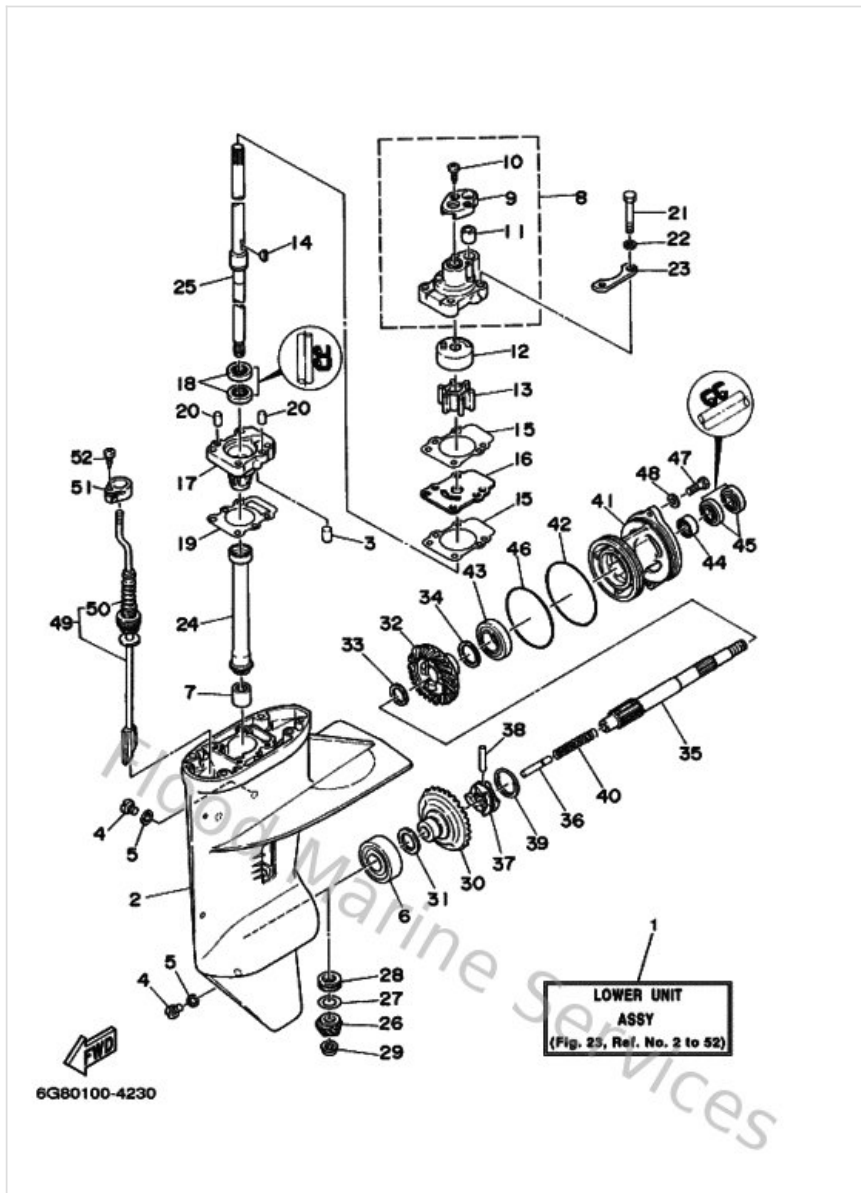
Ref	Part	
1	6G845300164D Lower Unit assembly	Buy now
2	6G845311044D Casing, Lower	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	9034008M0400 Plug, straight screw	Buy now
5	904300802000 Gasket	Buy now
6	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
7	93315213V400 Bearing Needle (6G8)	Buy now
8	682443000100 Housing water pump assembly	Buy now
9	682443120000 Cover, water pump housing	Buy now
10	977804011200 Screw, pan head tapping	Buy now
11	682443650000 Damper, water seal 1	Buy now
12	682443220000 Insert, cartridge	Buy now
13	682443520100 Impeller	Buy now
14	902800302400 Key, woodruff(662)	Buy now
15	68244315A000 Gasket,water pump 1	Buy now

Lower Casing & Drive 1



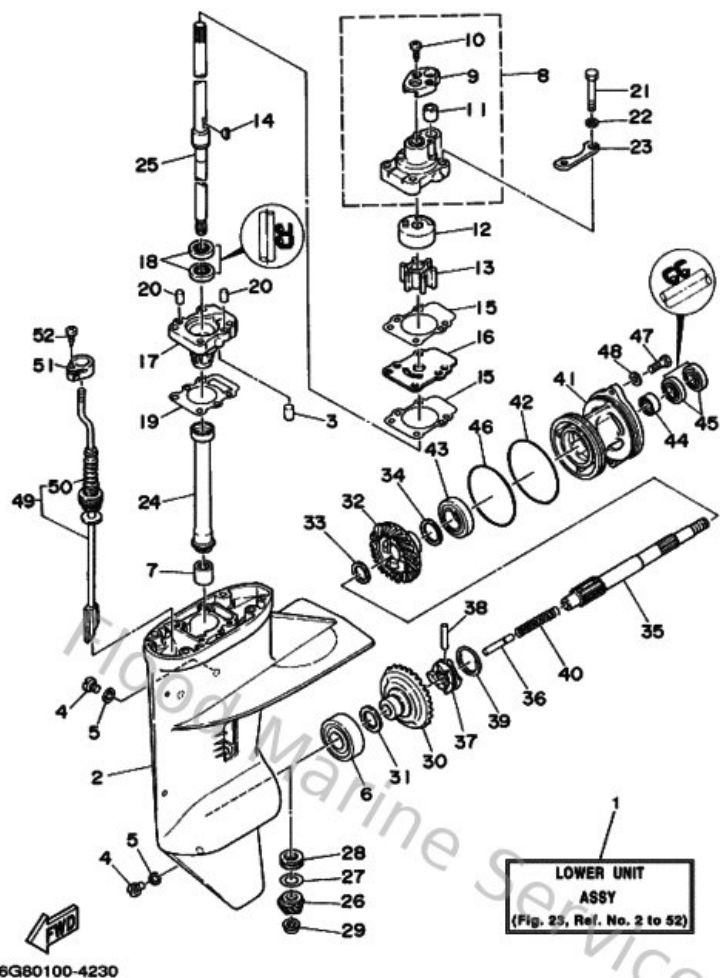
Ref	Part	
16	682443230000 Outer plate, cartridge	Buy now
17	6G845331005B Housing, bearing	Buy now
18	931012004800 Oil seal (20x30x6-648)	Buy now
19	6G845315A000 Packing, lower casing	Buy now
20	936061201900 Pin, dowel (614)	Buy now
21	970950604500 Bolt, hexagon	Buy now
22	929950660000 Washer, plain (646)	Buy now
23	682443280000 Plate	Buy now
24	6G8455360000 Sleeve Drive Shaft	Buy now
25	6G8455011000 Drive Shaft Comp	Buy now
26	6G8455510000 Pinion (13T)	Buy now
27	6G8455874000 Washer Thrust (0.5Mm)	Buy now
28	93341313U300 Bearing	Buy now
29	9017908M0600 Nut (6e7)	Buy now
30	6G8455600000 Gear	Buy now

Lower Casing & Drive 1



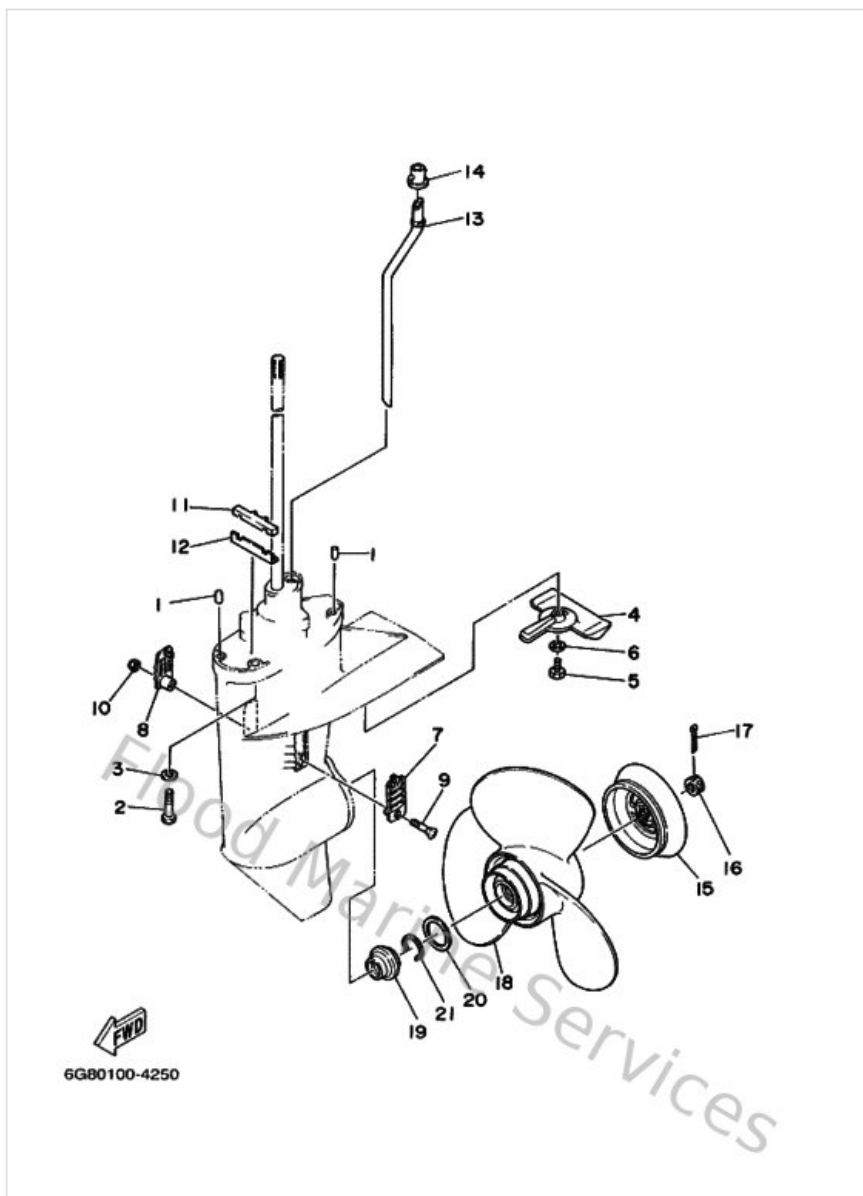
Ref	Part	
31	626455774000 Shim (t:0.50mm)	Buy now
32	6G8455710000 Gear 2	Buy now
33	902011768200 Washer, plate (2k7)	Buy now
35	6G8456110000 Shaft, propeller	Buy now
36	650456350000 Plunger, shift	Buy now
37	682456310000 Clutch, dog	Buy now
38	902500501000 Pin straight 648456320000	Buy now
39	648456330000 Ring, cross pin	Buy now
40	9050114M0600 Spring, compression	Buy now
41	6G845361018D Cap, lower casing	Buy now
42	932107431600 O-ring (1j7)	Buy now
43	933060050100 Bearing(1ff)	Buy now
44	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
45	931011705400 Oil seal (17x30x6-650)	Buy now
46	9321074M6800 O-ring (6g8)	Buy now

Lower Casing & Drive 1



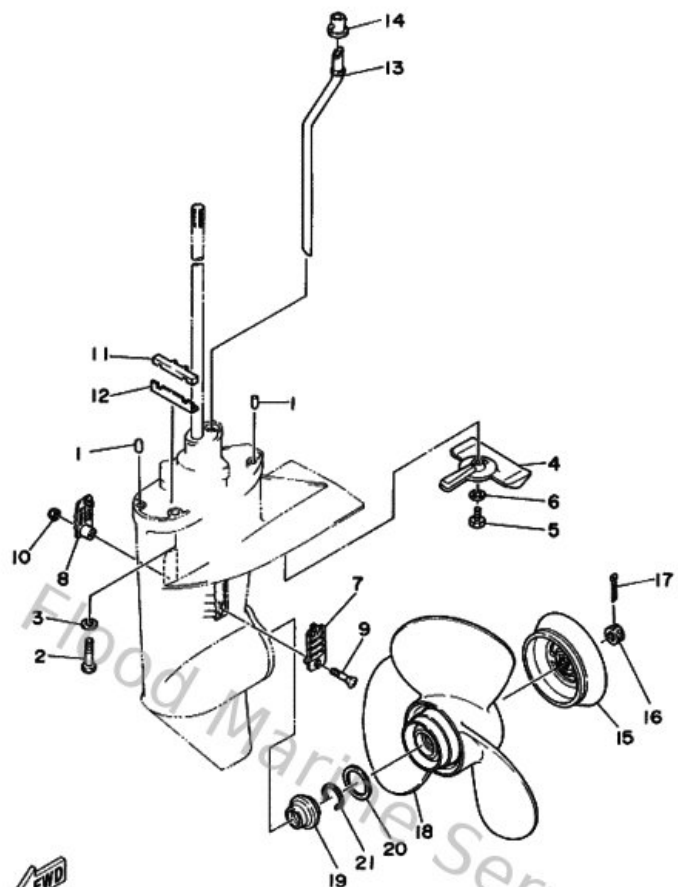
Ref	Part	
47	970950602000 Bolt(7u8)	Buy now
49	6G8441502000 Shift Cam assembly	Buy now
50	682441470000 Boot, shift rod	Buy now
51	682441760000 Bracket	Buy now
52	977805051000 Screw, tapping(6u1)	Buy now

Lower Casing & Drive 2



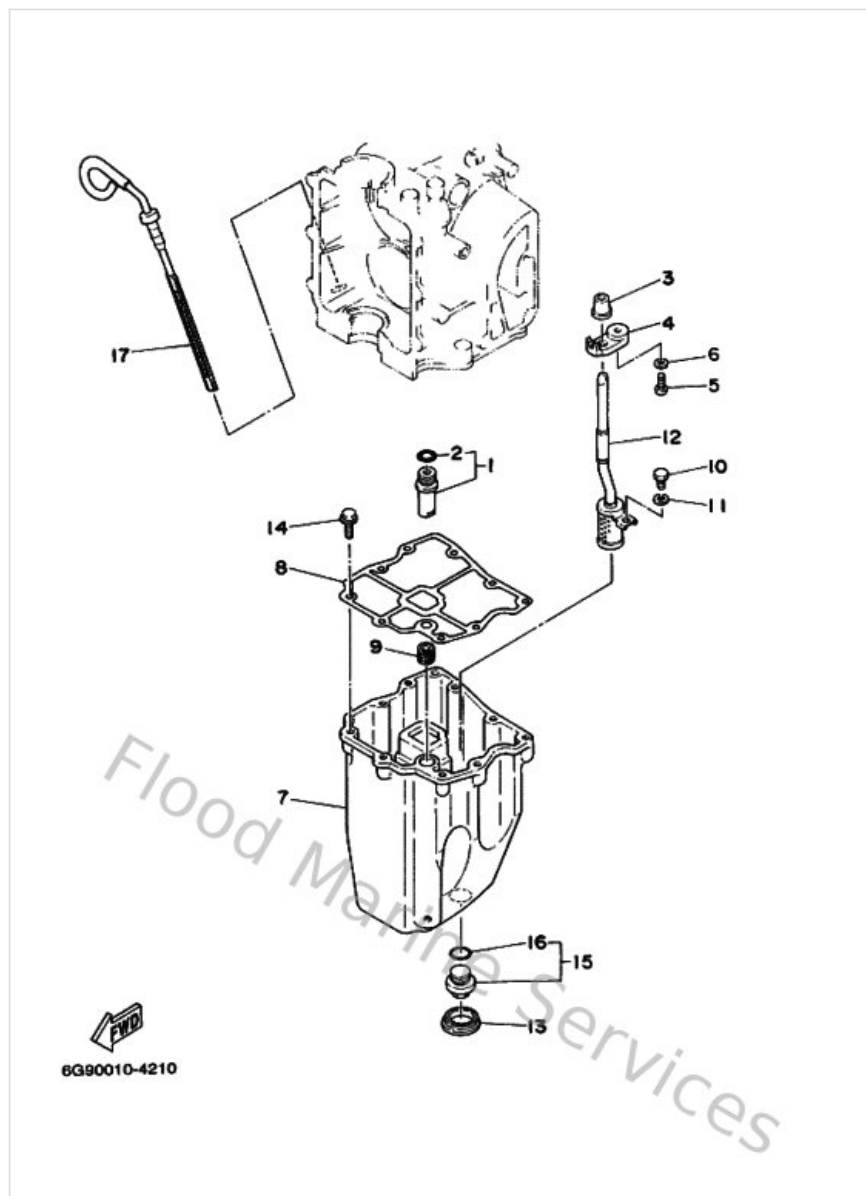
Ref	Part	
1	936061201900 Pin, dowel (614)	Buy now
2	970750803500 Bolt(70w)	Buy now
3	929950860000 Washer, plain (663)	Buy now
4	6G8452510000 Anode	Buy now
5	958800602000 Bolt, flange(jk3)	Buy now
6	929900630000 Washer, tooth	Buy now
7	6G8452140000 Cover, water inlet 1	Buy now
8	6G8452150000 Cover, water inlet 2	Buy now
9	981800502500 Ybs53-525 screw,flat head	Buy now
10	901850590400 Nut nylon (sus)(ex4)	Buy now
11	682453750100 Damper, seal	Buy now
12	682453760100 Guide, seal damper	Buy now
13	6G8443611000 Tube Water	Buy now
14	626443650100 Damper, water seal 1	Buy now
15	6G8459860000 Ring, deflector	Buy now

Lower Casing & Drive 2



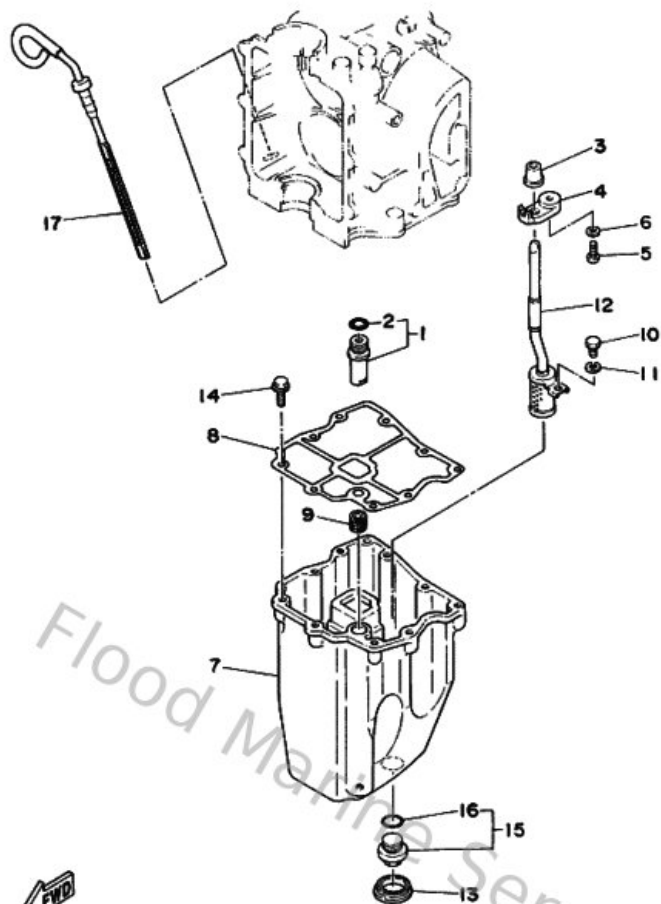
Ref	Part	
16	9017110M0700 Nut, castle(6g8)	Buy now
17	914903003000 Pin, cotter	Buy now
18	6G8459430000 Propeller (pa 3x11-3/4"x9-1/4")	Buy now
19	6G8459870200 Spacer	Buy now
20	9020131MA300 Washer, plate (6g8)	Buy now
21	9345010M0400 Circlip(6g8)	Buy now

Oil Pan



Ref	Part	
1	6G8115750000 Relief valve ass'y	Buy now
2	9321012M6200 O-ring (6g8)	Buy now
3	6G8153790000 Seal	Buy now
4	6G8134870000 Guide, Oil Hose	Buy now
5	985800501200 Screw, pan head (646)	Buy now
6	929900560000 Washer, plain (646)	Buy now
7	6G815311030D Oil pan	Buy now
8	6G815312A100 Gasket, oil pan	Buy now
9	6G8451270000 Seal	Buy now
10	970130601000 Bolt(63v)	Buy now
11	929030610000 Washer(6a1)	Buy now
12	6G8134210000 Strainer 2	Buy now
13	6G8153160000 Damper 1	Buy now
14	9010506M3300 Bolt (6g8)	Buy now
15	6G8134710000 Plug, drain	Buy now

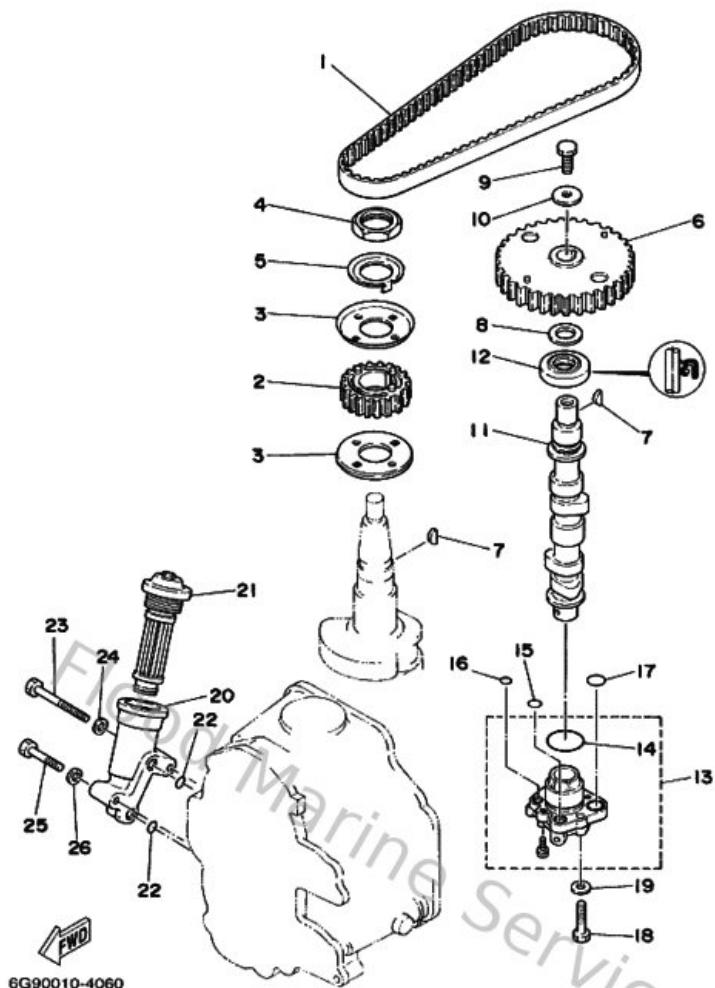
Oil Pan




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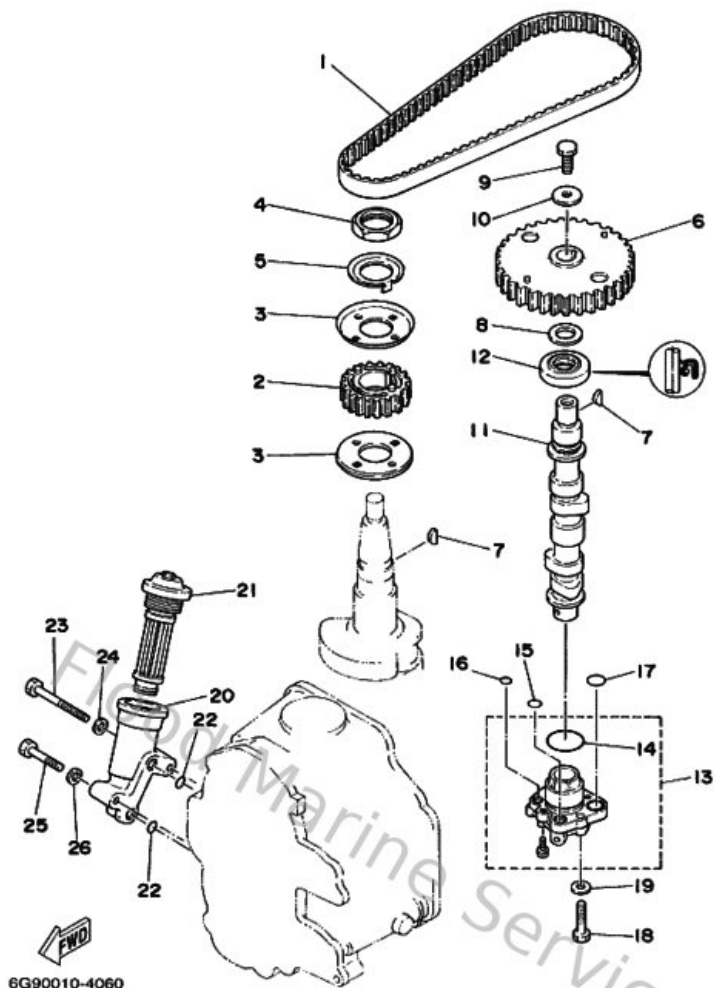
Ref	Part	
16	9321016M6400 O-ring (m124)	Buy now
17	6G8153620400 Plug, oil level	Buy now

Oil Pump



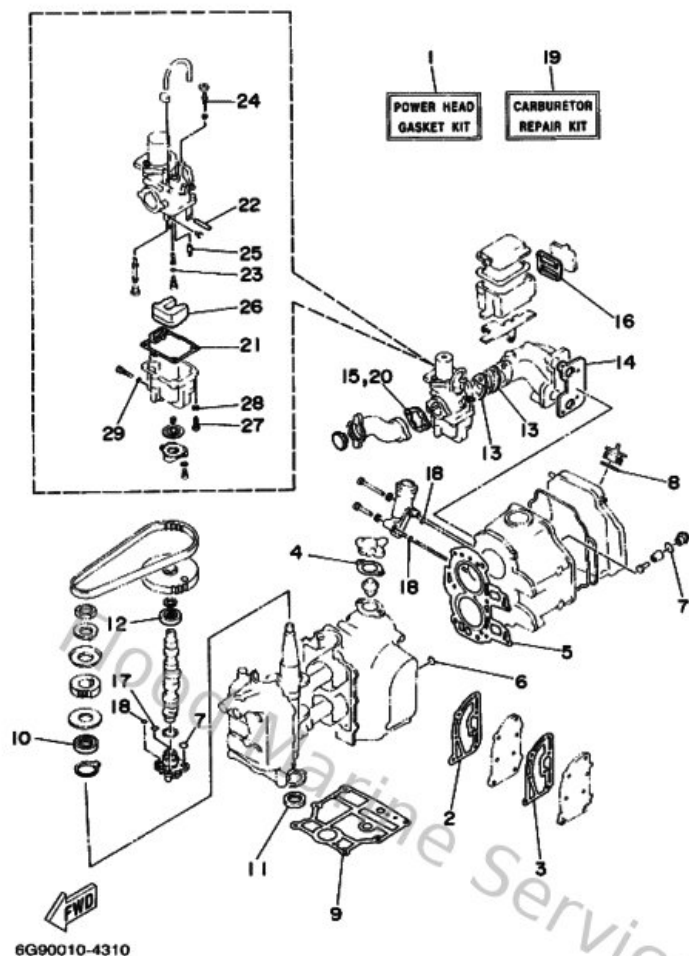
Ref	Part	
1	6G8462410000 Belt	Buy now
2	6G8115360094 Gear Drive	Buy now
3	6G8115570000 Washer 1	Buy now
4	9017024M0900 Nut (6g8)	Buy now
5	6G8115870000 Washer, lock	Buy now
6	6G8115370094 Gear, Driven	Buy now
7	9028003M0100 Key woodruff 146115450000	Buy now
8	902011320100 Washer 6474283300	Buy now
9	970130601600 Bolt, hexagon deep recess	Buy now
10	9020106M9400 Washer (6g8)	Buy now
11	6G8121710000 Shaft Cam	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G8133000200 Oil pump assembly	Buy now
14	932102780600 O-ring	Buy now
15	9321010M6100 O-ring (6g8)	Buy now

Oil Pump



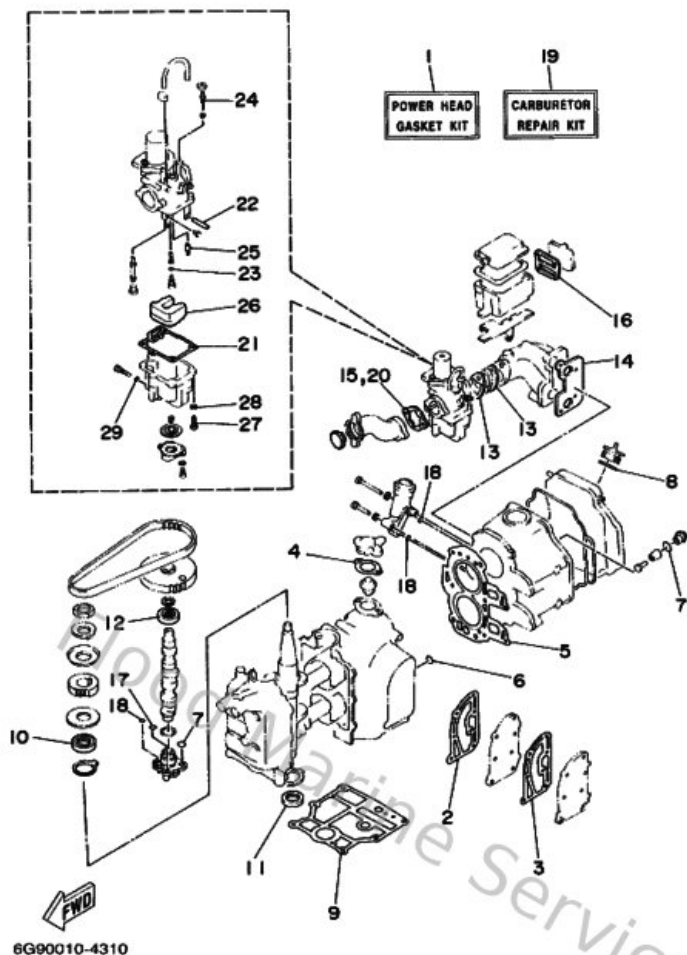
Ref	Part	
16	9321009M0100 O-ring (664)	Buy now
17	9321013M6300 O-ring (6g8)	Buy now
18	970950602500 Bolt	Buy now
19	929950660000 Washer, plain (646)	Buy now
20	6G813442001S Housing, Oil Filter	Buy now
21	6G8134400000 Element assembly, oil cleaner	Buy now
23	970130605000 Bolt, hexagon	Buy now
24	929030660000 Washer, plain (646)	Buy now
25	970130603000 Bolt	Buy now

Repair Kit 1



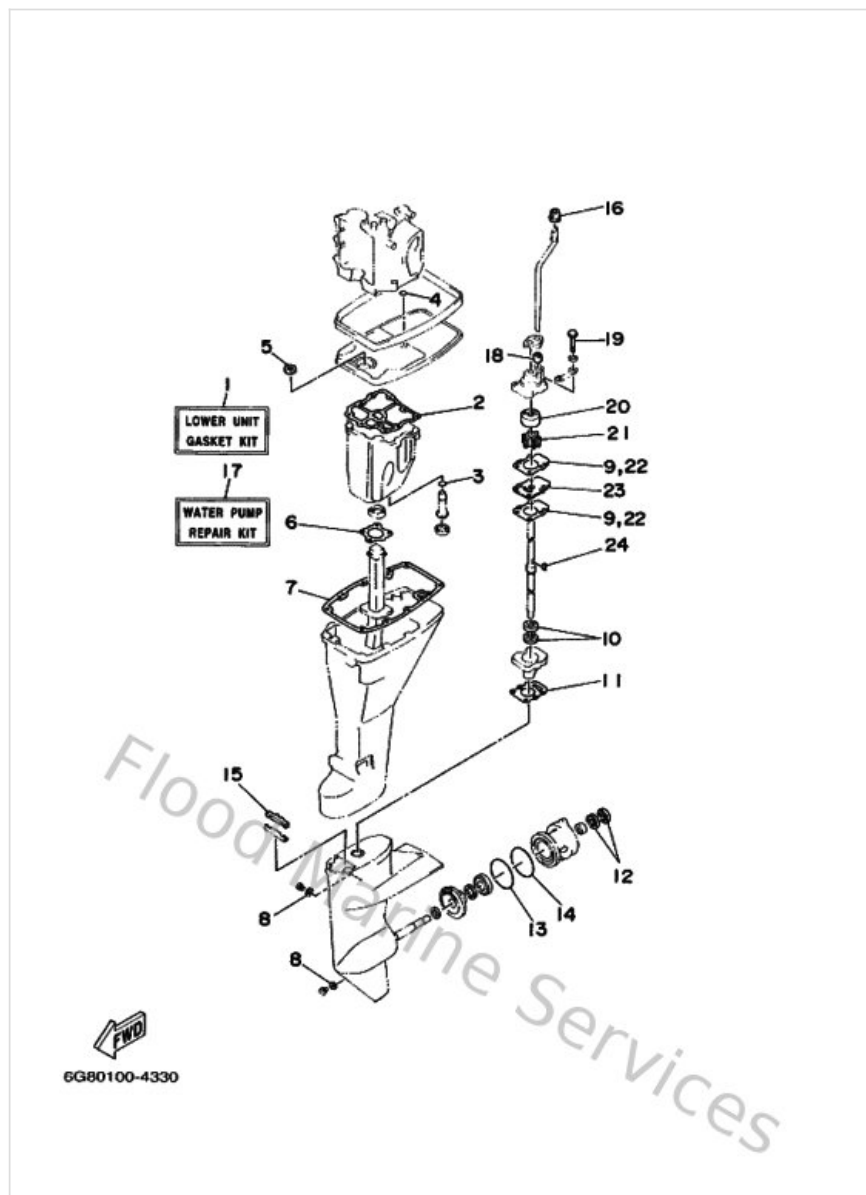
Ref	Part	
1	6G8W0001A300 Gasket kit, power unit	Buy now
2	6G8411120200 Gasket, exhaust inner cover	Buy now
3	6G8411140000 Gasket, exhaust outer cover	Buy now
4	6G812414A000 Gasket, cover	Buy now
5	6G811181A100 Gasket, cylinder head 1	Buy now
6	9321011M5900 O-ring (6g8)	Buy now
7	9321013M6300 O-ring (6g8)	Buy now
8	932102480000 O-ring	Buy now
9	6G811351A000 Gasket, cylinder	Buy now
10	9310230M2200 Oil seal (6g8)	Buy now
11	9310125M2400 Oil seal (6g8)	Buy now
12	9310218M2100 Oil seal (6g8)	Buy now
13	6G813646A000 Gasket,intake manifold 2	Buy now
14	6G8136450000 Gasket, intake manifold	Buy now
15	6G814198A000 Gasket	Buy now

Repair Kit 1



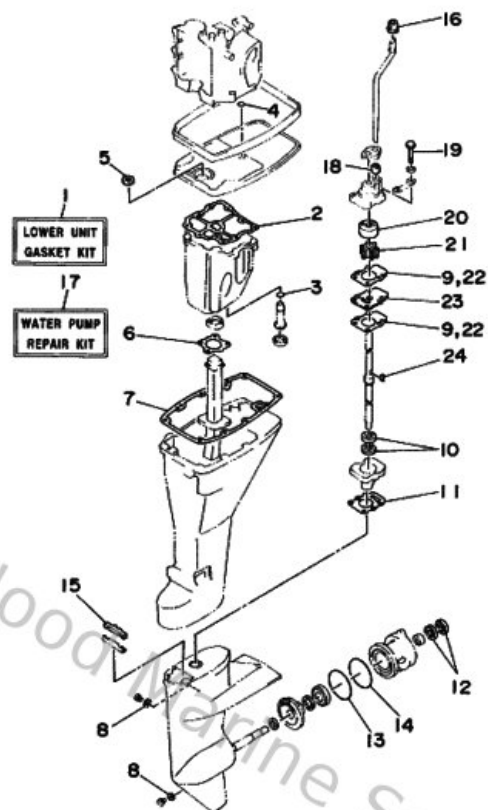
Ref	Part	
16	6G8153740000 Gasket, breather	Buy now
17	9321010M6100 O-ring (6g8)	Buy now
18	9321009M0100 O-ring (664)	Buy now
19	6G8W00930300 Carburetor repair set	Buy now
21	6G8143840100 Gasket, float chamber	Buy now
22	647143861000 Pin, float	Buy now
23	654141980000 Gasket	Buy now
24	6G8143230000 Screw, air adjusting	Buy now
25	6G8143920000 Valve, needle	Buy now
26	6G8143850000 Float assembly	Buy now
27	985800401600 Screw, panhead (796)	Buy now
28	929900410000 Ybs67-4 washer, spring	Buy now
29	5Y1143970000 O-ring	Buy now

Repair Kit 2



Ref	Part	
1	6G8W0001C600 Lower Unit Gasket Kit	Buy now
2	6G815312A100 Gasket, oil pan	Buy now
3	9321016M6400 O-ring (m124)	Buy now
4	9321008M6000 O-ring (6g8)	Buy now
5	9310113M2700 Oil seal (6g8)	Buy now
6	6G841133A000 Gasket,exhaust manifold 1	Buy now
7	6G845113A100 Gasket, upper casing	Buy now
8	904300802000 Gasket	Buy now
9	68244315A000 Gasket,water pump 1	Buy now
10	931012004800 Oil seal (20x30x6-648)	Buy now
11	6G845315A000 Packing, lower casing	Buy now
12	931011705400 Oil seal (17x30x6-650)	Buy now
13	9321074M6800 O-ring (6g8)	Buy now
14	932107431600 O-ring (1j7)	Buy now
15	682453750100 Damper, seal	Buy now

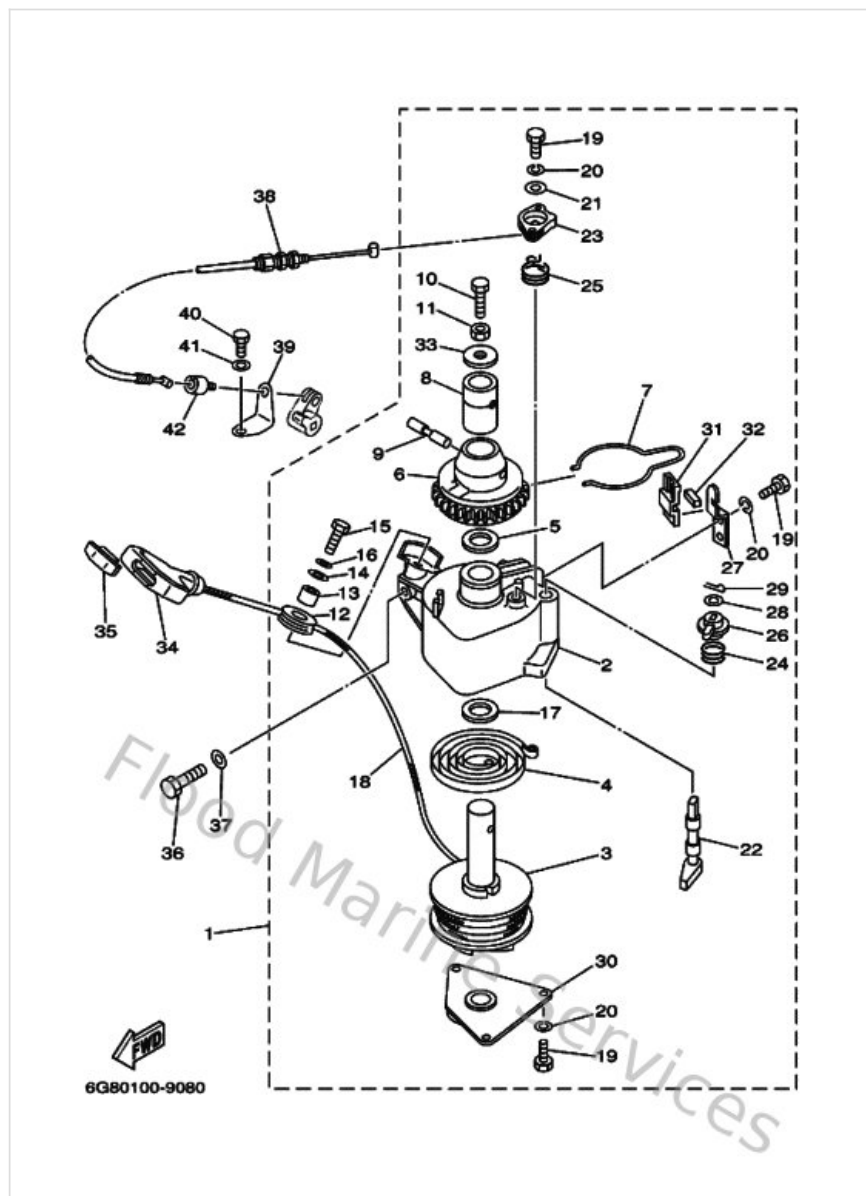
Repair Kit 2



FWD
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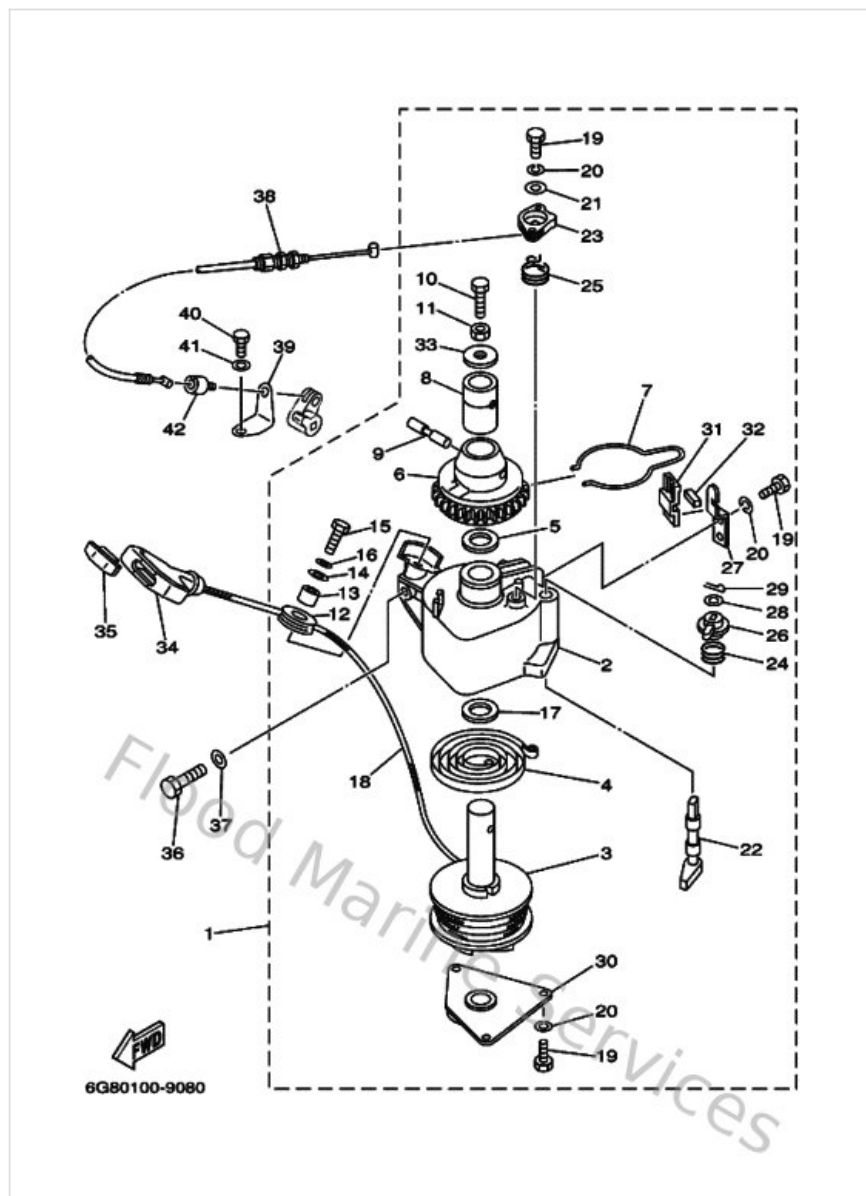
Ref	Part	
16	626443650100 Damper, water seal 1	Buy now
17	682W0078A200 Water pump repair kit	Buy now
18	682443650000 Damper, water seal 1	Buy now
19	970800604500 Bolt, hexagon	Buy now
20	682443220000 Insert, cartridge	Buy now
21	682443520100 Impeller	Buy now
23	682443230000 Outer plate, cartridge	Buy now
24	902800302400 Key, woodruff(662)	Buy now

Starter



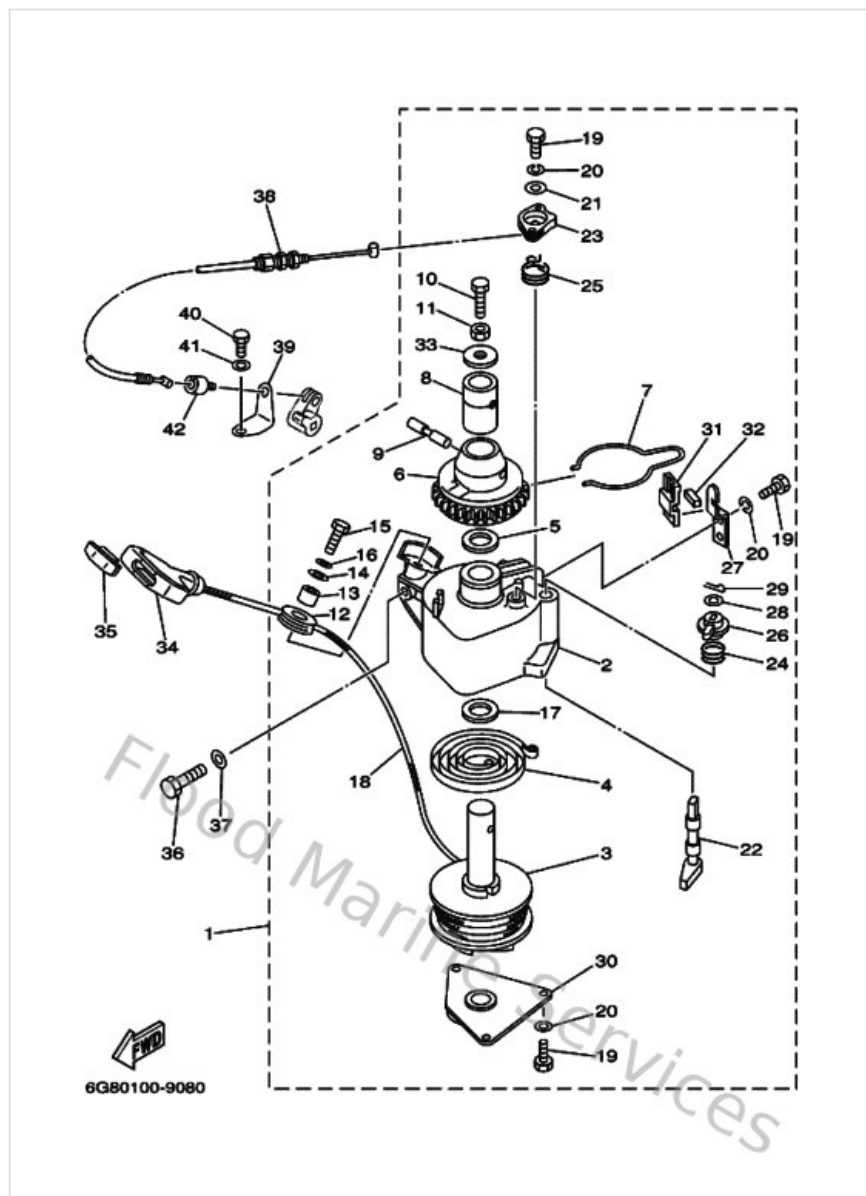
Ref	Part	
1	6G8157101000 Starter assembly	Buy now
2	6G8157110000 Case, Starter	Buy now
3	6G8157140000 Drum Sheeve	Buy now
4	6G8157130000 Spring Starter	Buy now
5	6G8157190000 Washer, Thrust	Buy now
6	6G8157230000 Pulley, Starter	Buy now
7	6G8157150000 Spring Drive Plate	Buy now
8	6G8157540000 Bushing 2	Buy now
9	6G8157270000 Pin 1	Buy now
10	6G8157680000 Bolt	Buy now
11	953330870000 Nut(661)	Buy now
12	6F5157520000 Roller, wire	Buy now
13	6F5157530000 Bushing 1	Buy now
14	663157910000 Washer, lock	Buy now
15	973050602500 Bolt	Buy now

Starter



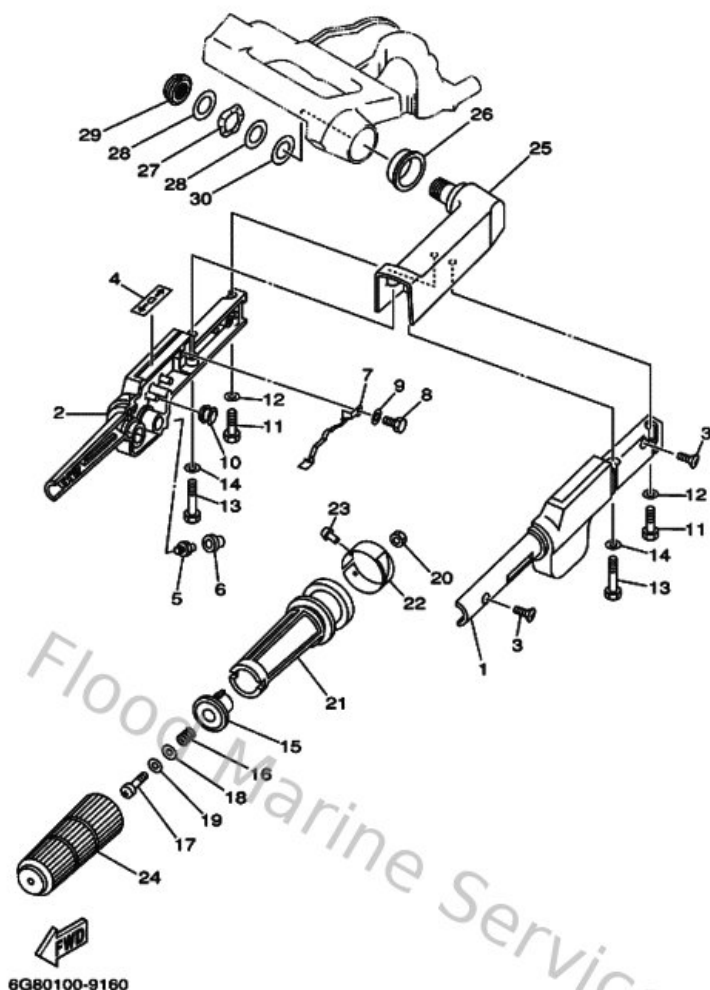
Ref	Part	
16	929950610000 Washer(6a1)	Buy now
17	6G8157390000 Washer, Thrust	Buy now
18	6G8157510000 Wire (L1850)	Buy now
19	973220501200 Bolt, hexagon	Buy now
20	929900510000 Ybs67-5 washer, spring	Buy now
21	6G8157260000 Washer, Flat	Buy now
22	6G8157940000 Stopper	Buy now
23	6G8157460000 Arm	Buy now
24	6G8157670000 Spring	Buy now
25	6G8157340000 Spring, Return	Buy now
26	6G8157470000 Link	Buy now
27	6G8157160000 Plate, Drive	Buy now
28	929020620000 Ybs66-6 washer, plain	Buy now
29	914901601200 Pin, cotter (e57)	Buy now
30	6G8157120000 Cover, Starter Case	Buy now

Starter



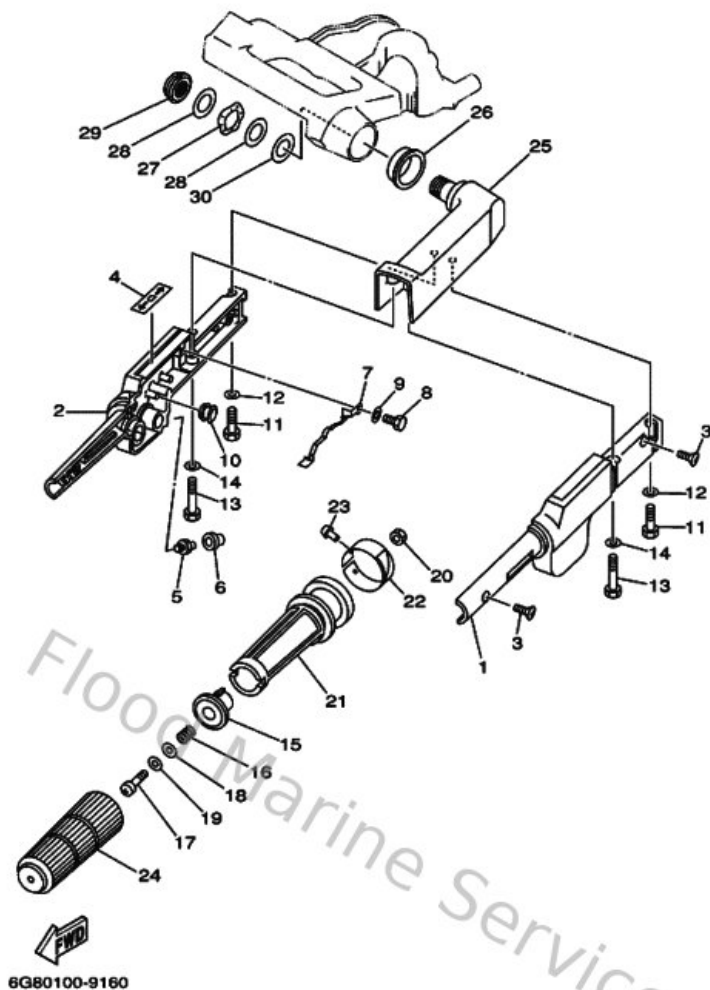
Ref	Part	
31	6G8157790000 Cover	Buy now
32	6G8157890000 Damper	Buy now
33	6G8157420000 Washer, flat 1	Buy now
34	6G1157550000 Handle, starter	Buy now
35	689157790100 Cover	Buy now
36	970750803000 Bolt, hexagon (fj1)	Buy now
37	929950860000 Washer, plain (663)	Buy now
38	6G8157700000 Wire comp., starter stop	Buy now
39	6G8157710000 Stay 1	Buy now
40	970950601200 Bolt(gh1)	Buy now
41	929950660000 Washer, plain (646)	Buy now
42	6G8157720000 Stay 2	Buy now

Steering



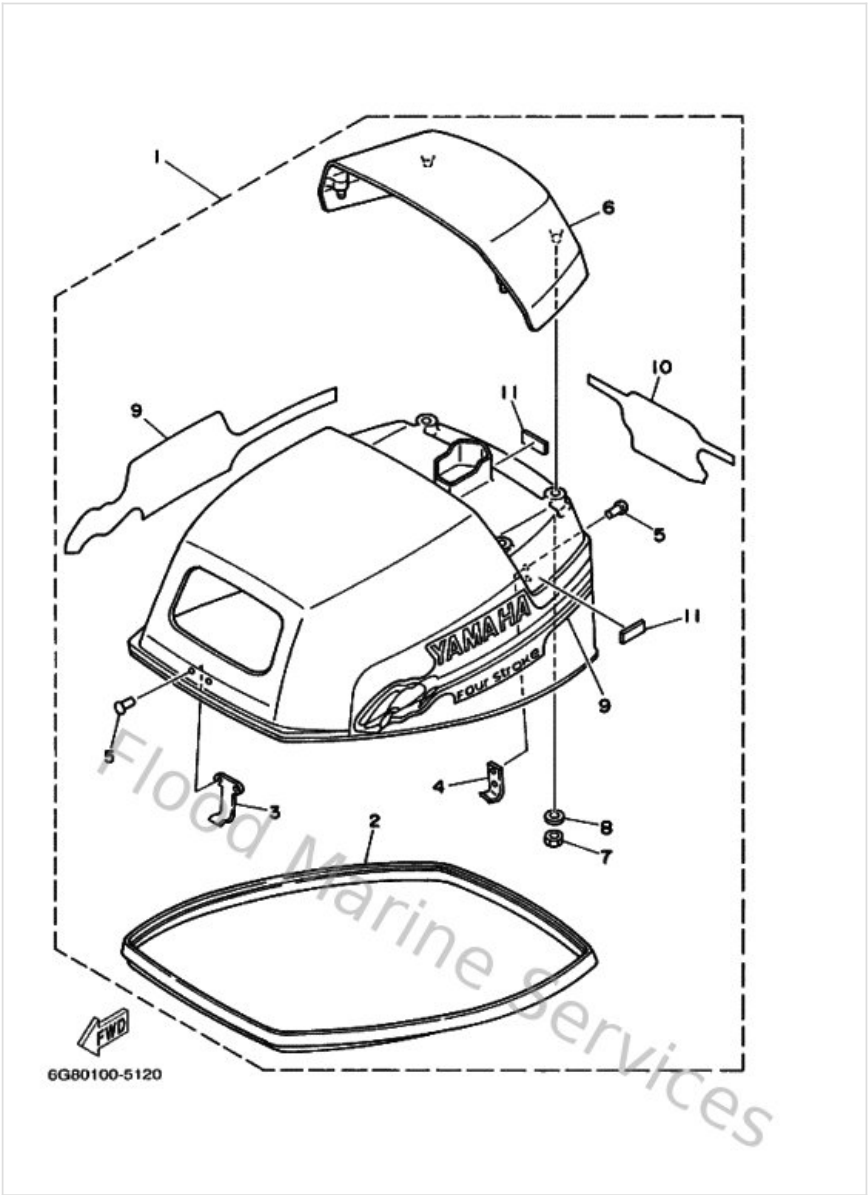
Ref	Part	
1	6G842111014D Handle Steering	Buy now
2	6G842112024D Handle Steering	Buy now
3	987800501600 Ybs53-516 screw,flat head	Buy now
4	6G8441910000 Indicator, shift	Buy now
5	9370006M0300 Nipple, grease(6a1)	Buy now
6	663451190000 Cap, grease nipple	Buy now
7	6G8421470100 Spring	Buy now
8	970950501200 Bolt, hexagon	Buy now
9	929950560000 Washer, plain (646)	Buy now
10	6H4427250000 Grommet 2	Buy now
11	970950602500 Bolt	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	970950604000 Bolt (682)	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6G8421260194 Friction, steering handle grip	Buy now

Steering



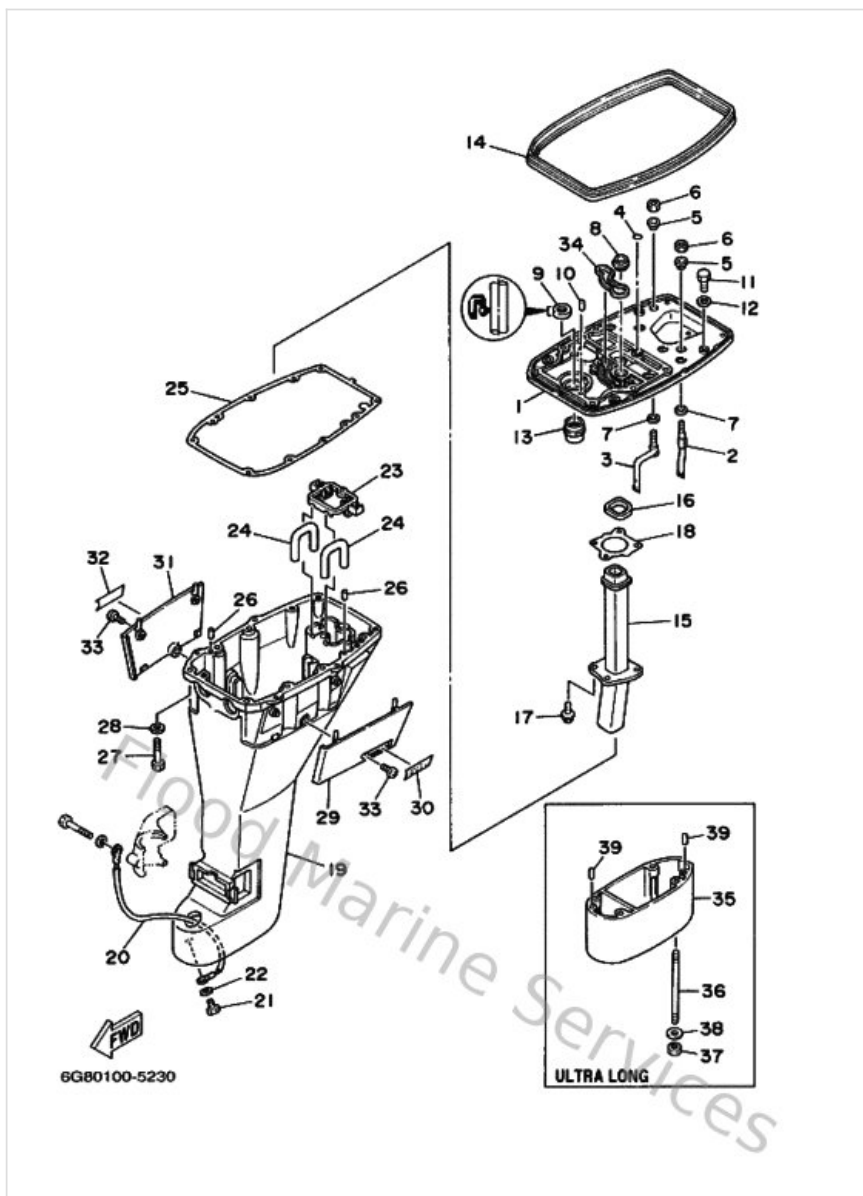
Ref	Part	
16	9050123M4200 Spring, compression (6g8)	Buy now
17	978850603000 Screw, pan head(6e0)	Buy now
18	902010604900 Washer, plate(j41)	Buy now
19	902020600700 Washer plate 626441880000	Buy now
20	953800670000 Nut	Buy now
21	6G8421190000 Grip, steering handle	Buy now
22	6G8421370100 Indicator, throttle	Buy now
23	9026902M0900 Rivet(6I5)	Buy now
24	6G8421770000 Rubber, handle	Buy now
25	6G842113024D Handle, steering 3	Buy now
26	9038633M5600 Bushing (6g8)	Buy now
27	9020620M1400 Washer, wave (6g8)	Buy now
28	9020120M0000 Washer, plate(6g8)	Buy now
29	9018520M0300 Nut, self-locking(6g8)	Buy now
30	9020220M3300 Washer (6g8)	Buy now

Top Cowling



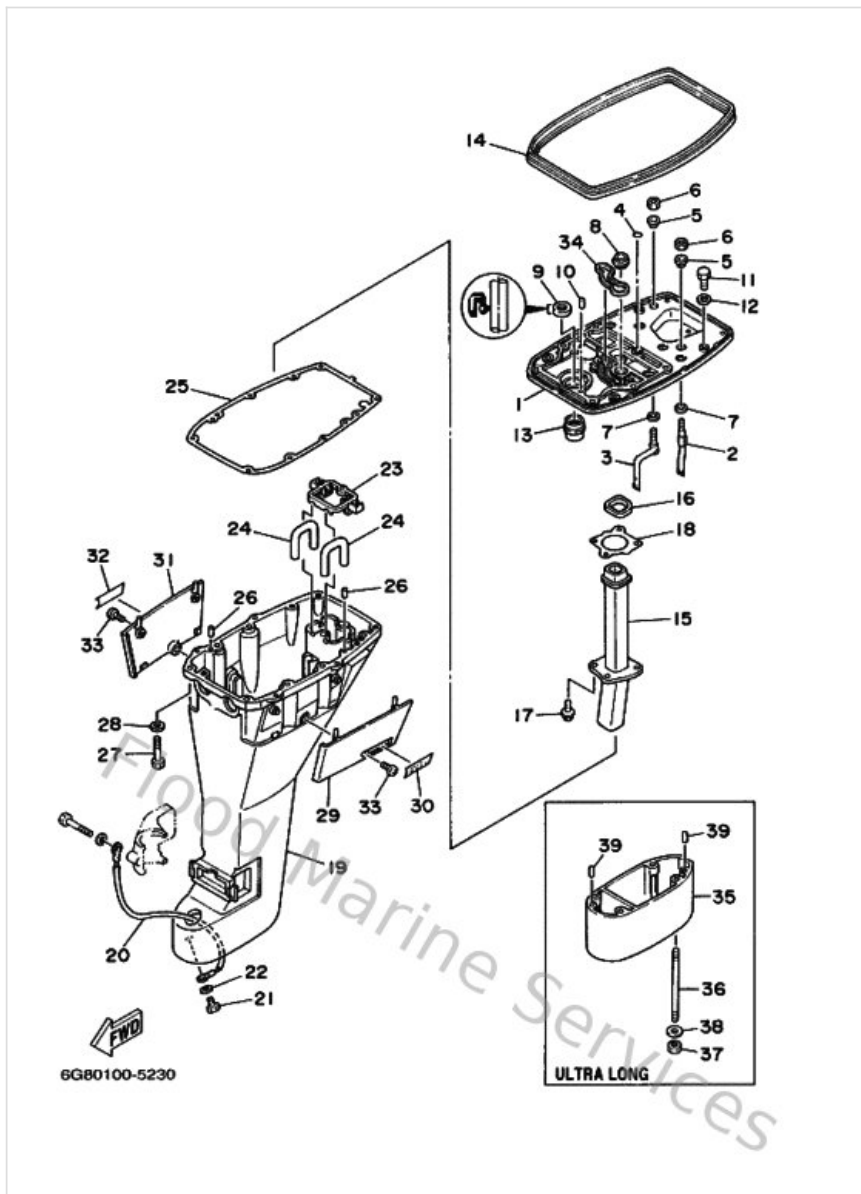
Ref	Part	
1	6G842610514D Top cowling assembly	Buy now
2	6G8426150100 Seal	Buy now
3	6G8426510000 Hook 1	Buy now
4	6G8426520000 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	6G842613014D Molding, air duct	Buy now
7	953800670000 Nut	Buy now
8	929030620000 Ybs66-6 washer, plain	Buy now
9	6G9W00701300 Graphic Set	Buy now
10	6G8426785100 Graphic Rear	Buy now
11	6G8426620000 Damper	Buy now

Upper Casing



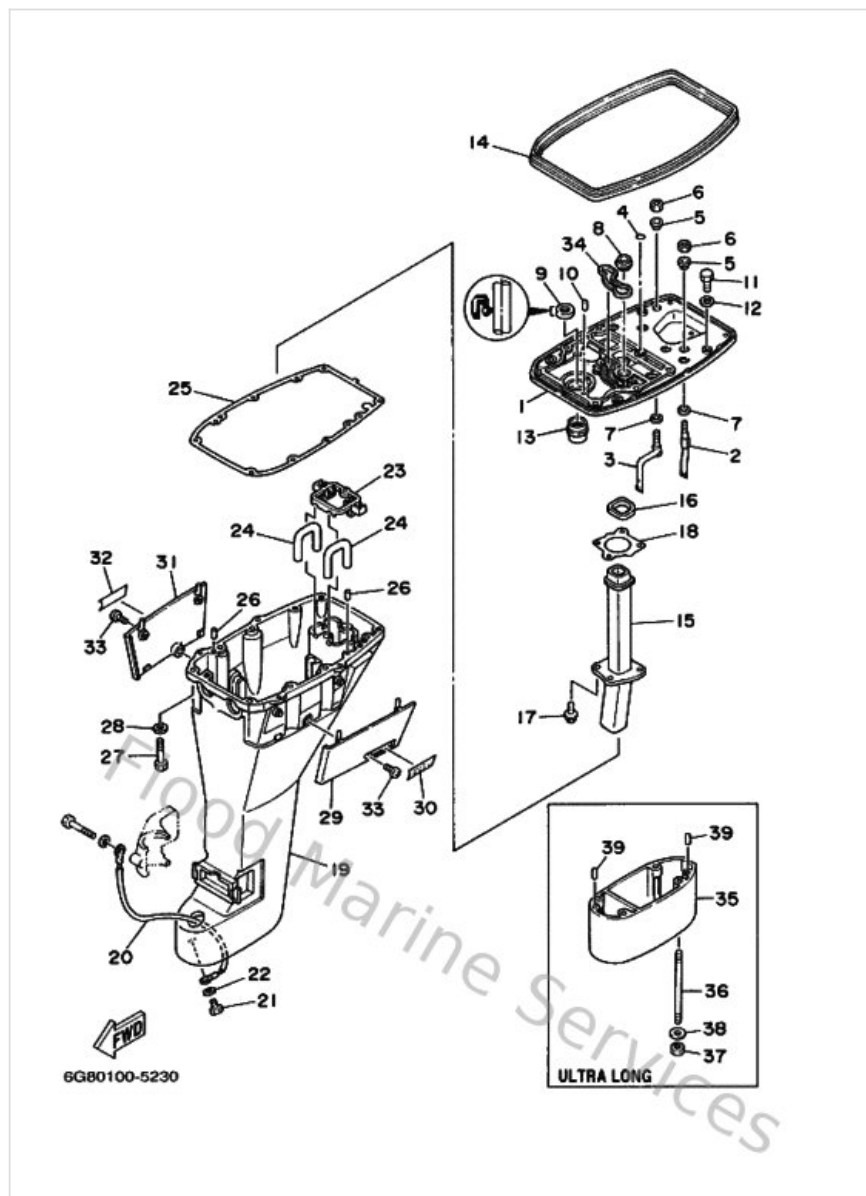
Ref	Part	
1	6G8411370494 Guide, exhaust	Buy now
2	6G8124830000 Pipe 3	Buy now
3	6G8124840000 Pipe 4	Buy now
4	9321008M6000 O-ring (6g8)	Buy now
5	9038610M7000 Bush(6g8)	Buy now
6	953801070000 Nut (682)	Buy now
7	9020210M0300 Washer, plate (683)	Buy now
8	6G8443670000 Rubber, water seal 3	Buy now
9	9310113M2700 Oil seal (6g8)	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	970130602000 Bolt(62y)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	6G8451350000 Pipe 1	Buy now
14	6G8427160000 Seal	Buy now
15	6G8411310100 Manifold, ext. 1	Buy now

Upper Casing



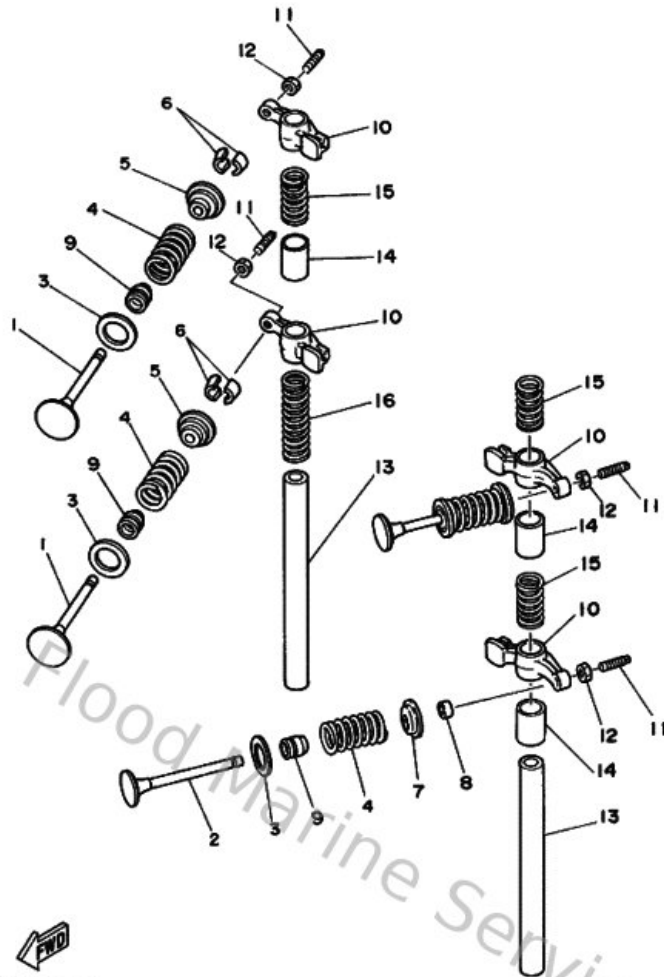
Ref	Part	
16	6G8411380000 Seal, exhaust 1	Buy now
17	9010506M3300 Bolt (6g8)	Buy now
18	6G841133A000 Gasket,exhaust manifold 1	Buy now
19	6G845111134D Casing, upper	Buy now
20	6G8821490000 Wire, lead 3	Buy now
21	970800601200 Bolt(gh1)	Buy now
22	929950660000 Washer, plain (646)	Buy now
23	6G8451511000 Cover, upper casing	Buy now
24	6G8451360000 Pipe	Buy now
25	6G845113A100 Gasket, upper casing	Buy now
27	970950804000 Bolt, hexagon	Buy now
28	929950860000 Washer, plain (663)	Buy now
29	6G842741004D Apron	Buy now
30	6G8427910000 Mark 1	Buy now
31	6G842771004D Apron	Buy now

Upper Casing



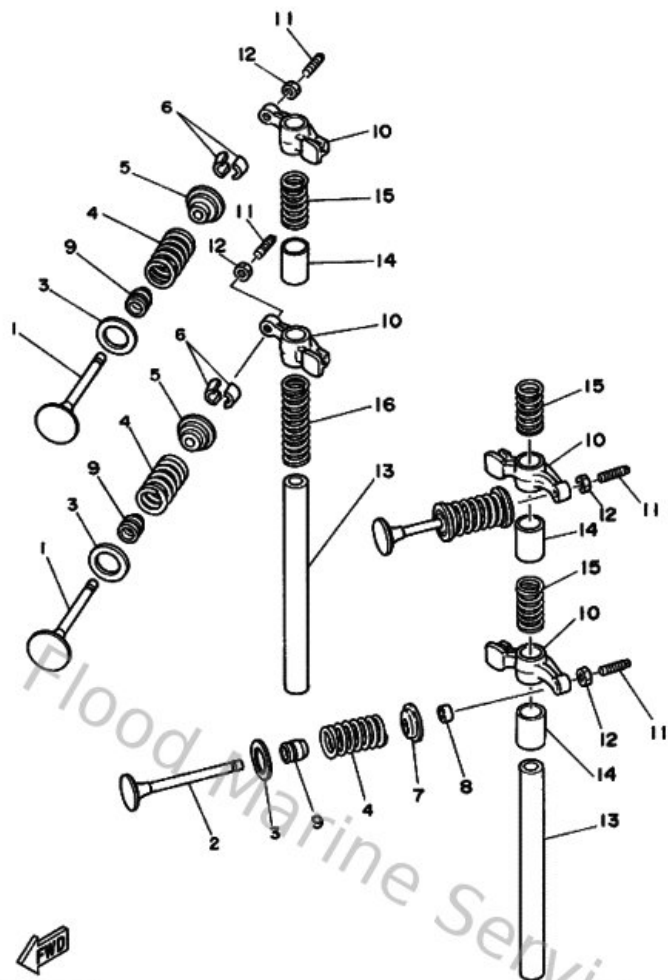
Ref	Part	
32	6G8427920000 Mark 2	Buy now
33	9015706M0400 Screw, pan head(62j)	Buy now
34	6G8113550000 Seal, cylinder	Buy now
35	6G845211204D Extension	Buy now
36	9011608M1900 Bolt, stud (6g8)	Buy now
37	953800860000 Nut (661)	Buy now
38	929900860000 Washer, plain (663)	Buy now

Valve



Ref	Part	
1	6G8121110000 Valve, intake	Buy now
2	6G8121210100 Valve, exhaust	Buy now
3	6G8121160000 Seat, Valve Spring	Buy now
4	6G8121130000 Spring, Valve Inner	Buy now
5	6G8121170000 Retainer, Valve Spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6G8121171000 Retainer, Valve Spring	Buy now
8	6G8121530000 Lifter, valve	Buy now
9	6EEE21190000 Seal, valve stem	Buy now
10	6G8121510000 Arm, Valve Rocker	Buy now
11	6G8121590000 Screw, valve adjusting	Buy now
12	6G8121580000 Nut, lock	Buy now
13	6G8121460000 Shaft, Rocker	Buy now
14	9038713M5600 Collar (6g8)	Buy now
15	9050112M4000 Spring, compression (6g8)	Buy now

Valve



Ref	Part	
16	9050112M4100 Spring Compression (6G8)	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.