



Yamaha FT9.9DE 2008

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

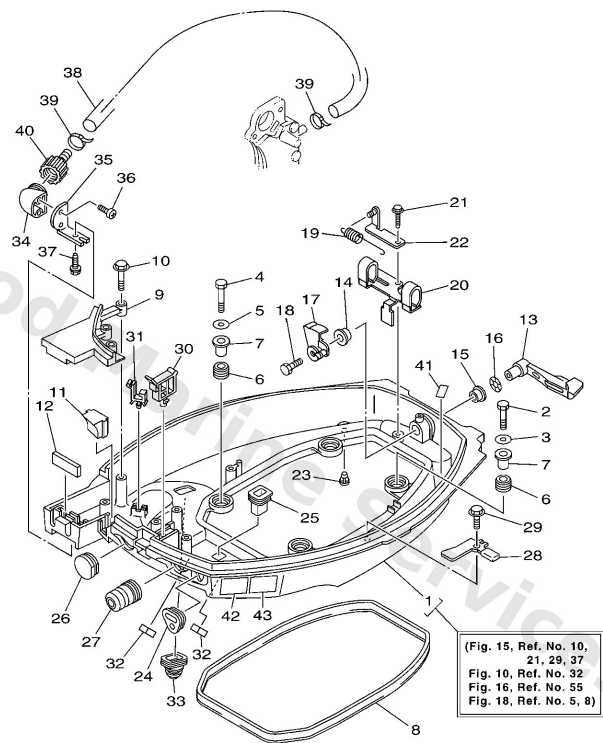
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	12
CONTROL	14
CRANKSHAFT & PISTON	17
CYLINDER & CRANKCASE 1	19
CYLINDER & CRANKCASE 2	22
ELECTRICAL 1	24
ELECTRICAL 2	26
FUEL	28
FUEL TANK	31
GENERATOR	32
INTAKE	33
LOWER CASING & DRIVE 1	35
LOWER CASING & DRIVE 2	39
OIL PAN	41
OIL PUMP	43
REMO CON ATTACHMENT	45
REMOTE CONTROL ASSY	47
REMOTE CONTROL BOX	52
REPAIR KIT 1	53
REPAIR KIT 2	55
REPAIR KIT 3	56
STARTER	58
STARTING MOTOR	61
STEERING	62
STEERING FRICTION	66
STEERING GUIDE	67
TOP COWLING	68
UPPER CASING	69
VALVE	70

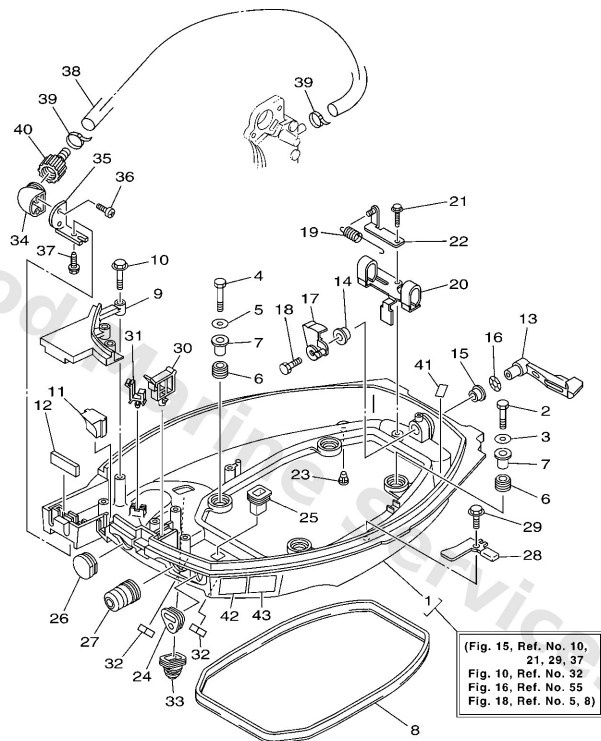
Bottom Cowling



D2

Ref	Part	
1	66M42710054D Bottom Cowling assembly WITH TAPPING BOLT	Buy now
2	9709506035 Bolt(j52)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9709506025 Bolt	Buy now
6	9048015M31 Grommet (6g1)	Buy now
7	9038706034 Collar (6g1)	Buy now
8	66M4271600 Rubber, seal 1	Buy now
9	66M42738004D Plate, fitting	Buy now
10	9010906M82 Bolt	Buy now
11	66M4272500 Grommet	Buy now
11	66M4272520 Grommet	Buy now
12	62Y4272700 Grommet	Buy now
12	65W4272700 Grommet	Buy now
13	6D442815004D Lever, clamp 1	Buy now
14	9038612M37 Bushing (6f5)	Buy now

Bottom Cowling

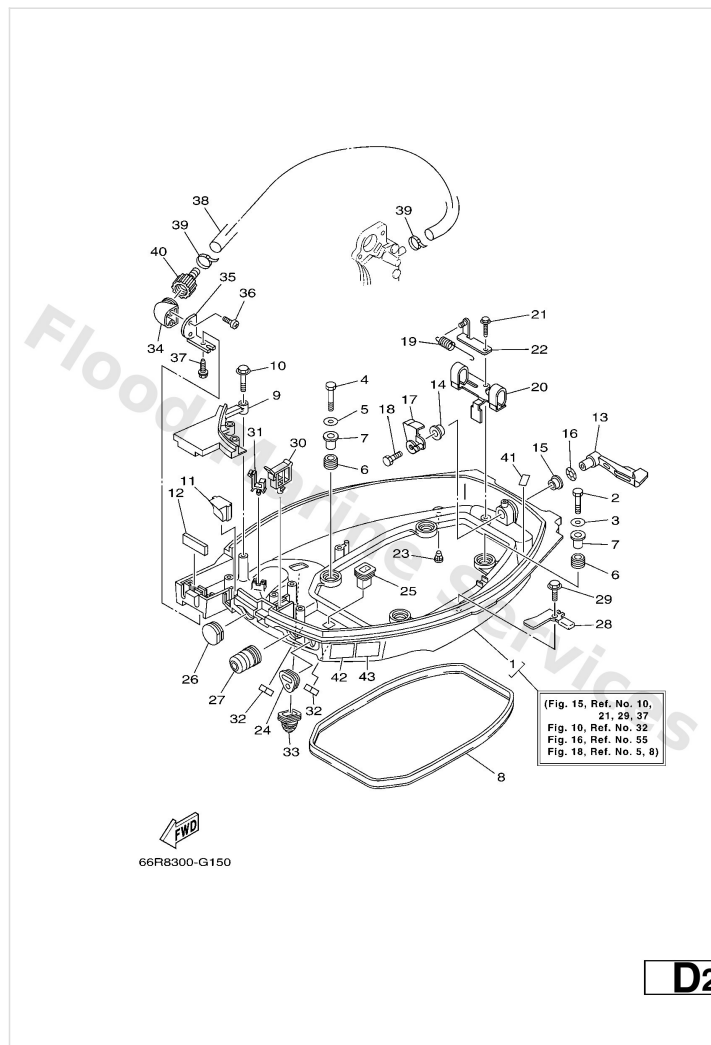


66R8300-G150

D2

Ref	Part	
15	9038612MA2 Bush	Buy now
16	9020612052 Washer, wave (666)	Buy now
17	6D44281600 Lever, Clamp	Buy now
18	9709506012 Bolt(gh1)	Buy now
19	9050618010 Spring Tension	Buy now
20	6D44276600 Bracket 2	Buy now
21	9010906M81 Bolt	Buy now
22	6D44314400 Hook Spring	Buy now
23	6H34439101 Nipple, hose	Buy now
24	65W2632610 Grommet	Buy now
24	66M2632600 Grommet	Buy now
25	6824272700 Grommet	Buy now
26	6824272400 Grommet	Buy now
27	65W4272600 Grommet	Buy now
27	65W4272610 Grommet	Buy now

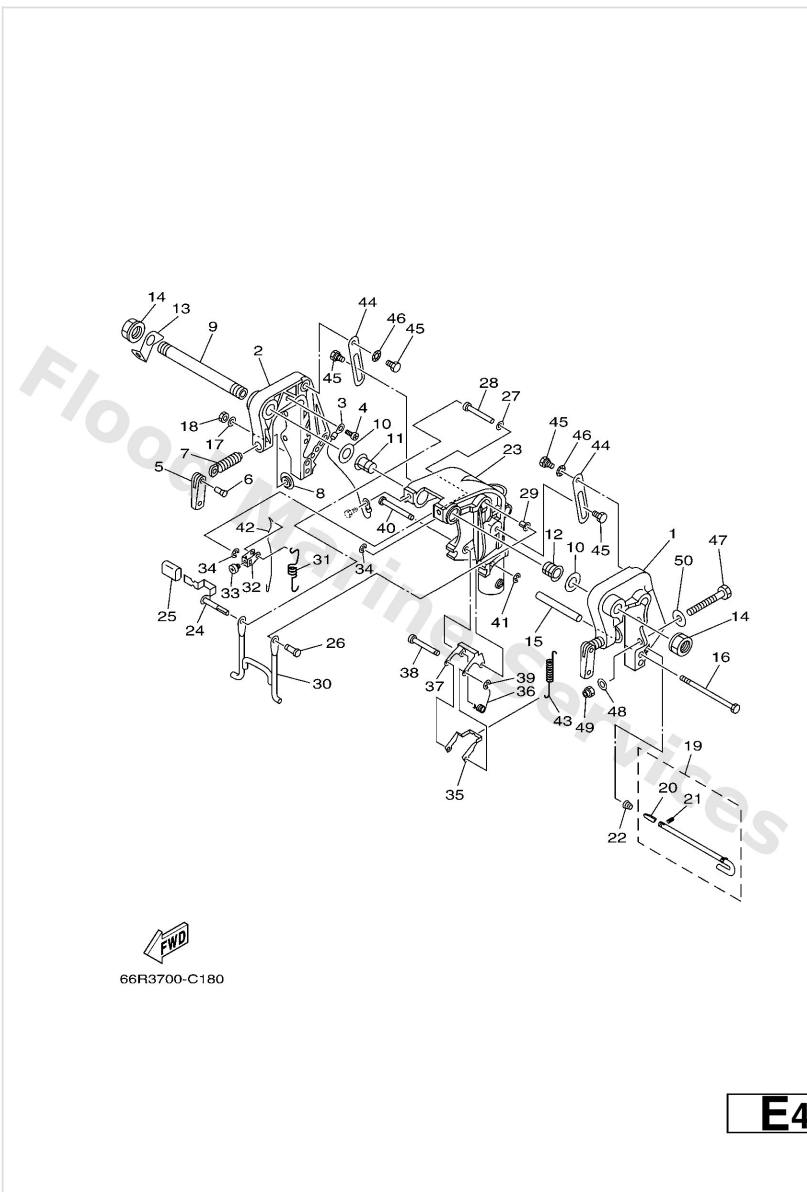
Bottom Cowling



D2

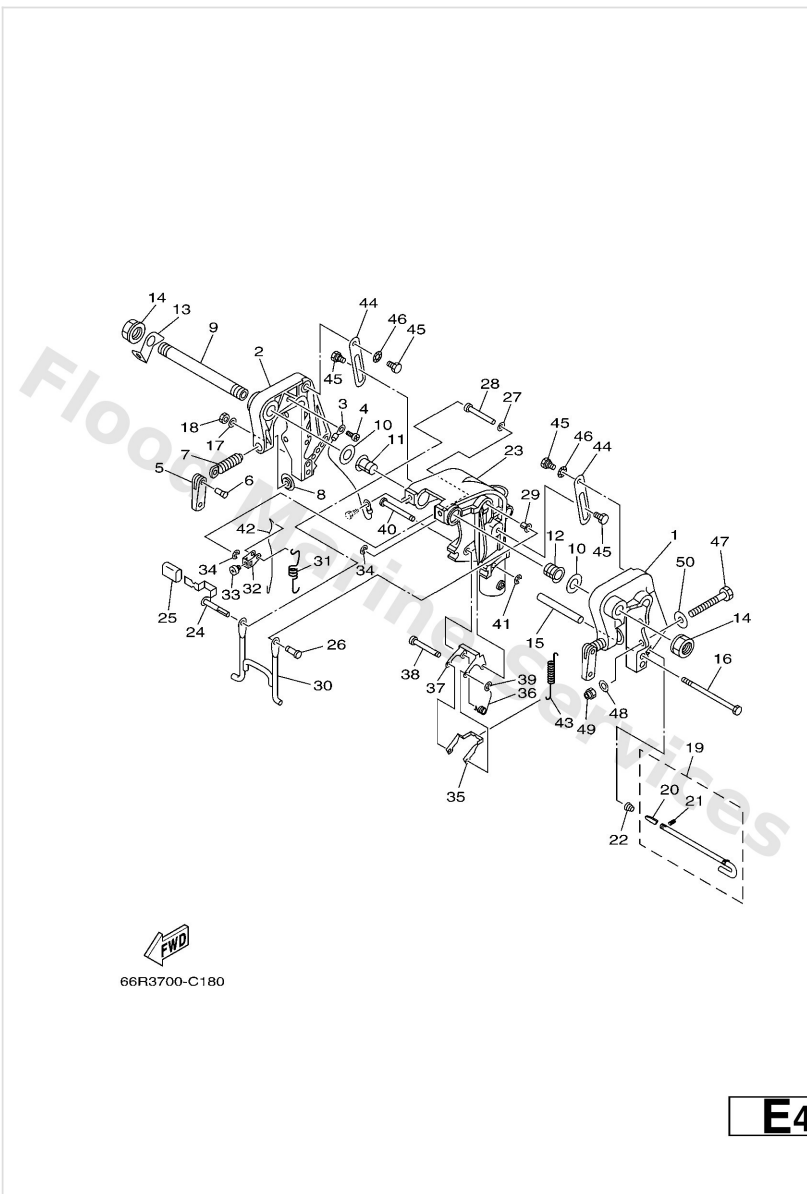
Ref	Part	
28	66M4274300 Bracket	Buy now
37	9010906M86 Bolt FLUSHING KIT	Buy now
30	9046525M57 Clamp(63v)	Buy now
31	9046409M13 Clamp (6h1)	Buy now
32	66R4453200 Stopper Upper Mount	Buy now
33	6884272610 Grommet FLUSHING KIT	Buy now
34	68T1257200 Adapter FLUSHING KIT	Buy now
35	69W1253500 Plate FLUSHING KIT	Buy now
36	9016706002 Screw, tapping FLUSHING KIT	Buy now
38	66M1248100 Pipe 1 FLUSHING KIT	Buy now
39	9046511M10 Clamp FLUSHING KIT	Buy now
40	6R31258000 Joint assembly FLUSHING KIT	Buy now
41	62Y8237700 Label	Buy now
42	6AH4279440 Label, warning (ge	Buy now
43	6AH4279450 Label, warning (ge	Buy now

Bracket 1



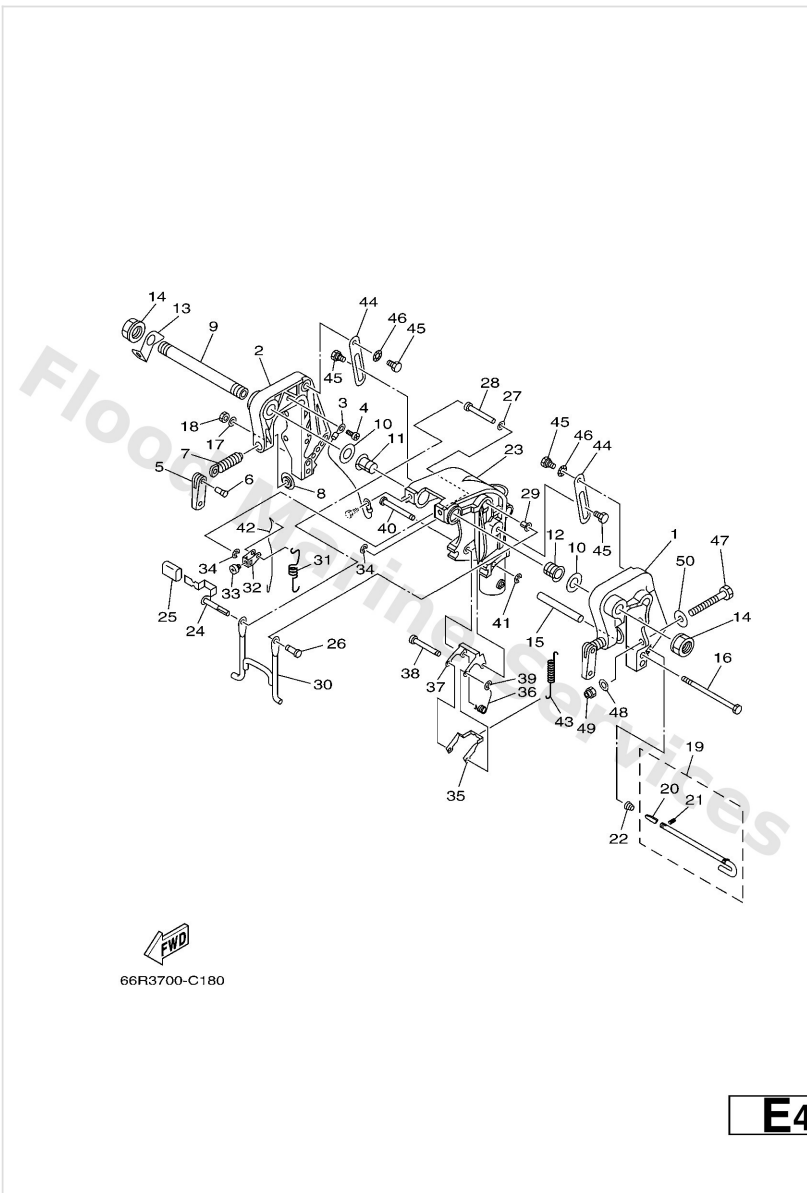
Ref	Part	
1	63V43111074D Bracket, clamp 1	Buy now
2	63V43112084D Bracket, clamp 2	Buy now
3	66M8214800 Wire, lead 4	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6E04311801 Handle, transom clamp	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	6E74311600 Screw, transom clamp	Buy now
8	6484311401 Pad, transom clamp	Buy now
9	63W4313110 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
10	9020222M54 Washer, plate(63v)	Buy now
11	9038622M94 Bush(63v)	Buy now
13	66R4311300 Plate, clamp bracket	Buy now
14	9018522043 Nut, self-locking	Buy now
15	9038706M13 Collar(6h6)	Buy now
16	9010106M29 Bolt, hexagon (682)	Buy now

Bracket 1



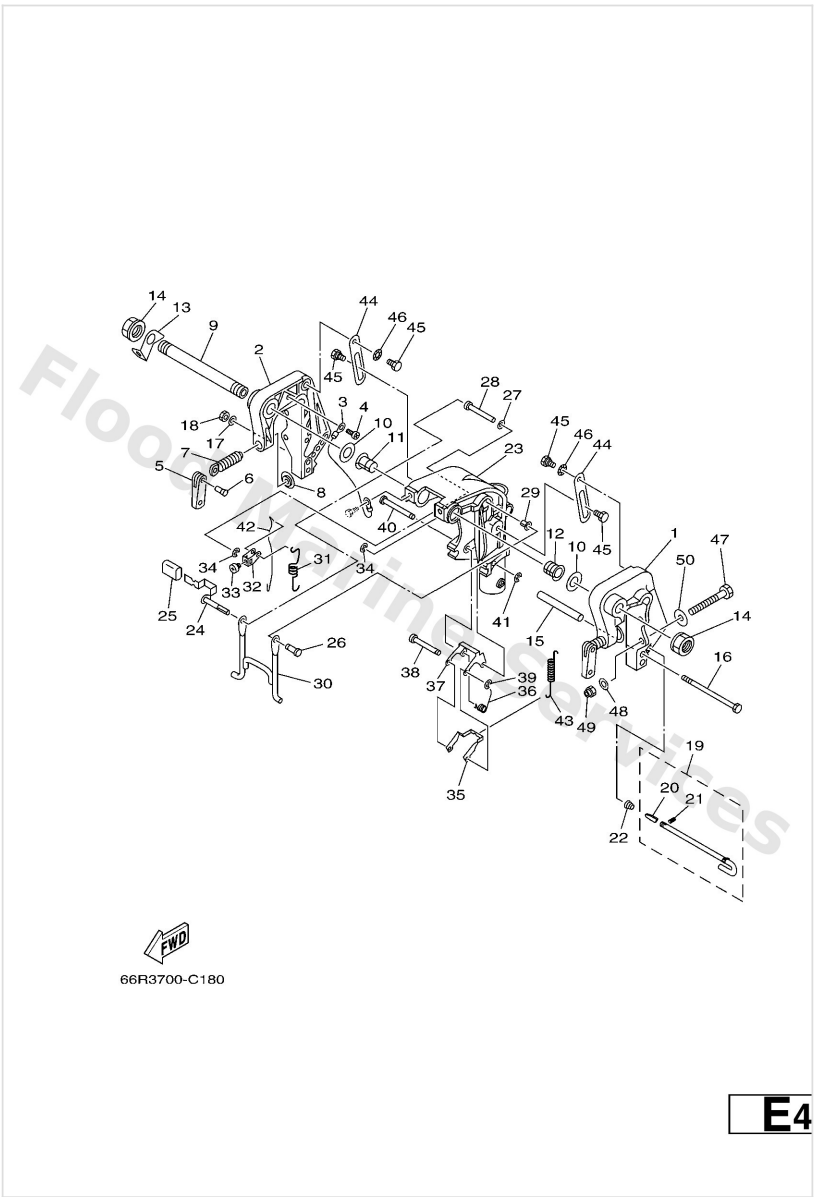
Ref	Part	
17	9299506600 Washer, plain (646)	Buy now
18	9538006700 Nut	Buy now
19	66M4316001 Tilt rod assembly	Buy now
20	6894316500 Plate, tilt lock	Buy now
21	9169030008 Pin. spring(656)	Buy now
22	9050210M07 Spring, conical(6k3)	Buy now
23	66M43311104D Bracket, swivel 1	Buy now
24	66M4363001 Tilt lever assembly	Buy now
25	6824331801 Cover	Buy now
26	63V4319100 Shaft, stopper	Buy now
27	9020207M60 Washer, plate	Buy now
28	9038707M07 Collar	Buy now
29	9038607M95 Bush(63v)	Buy now
30	66M4335001 Receiver assembly	Buy now
31	9050720M00 Spring, tension(63v)	Buy now

Bracket 1



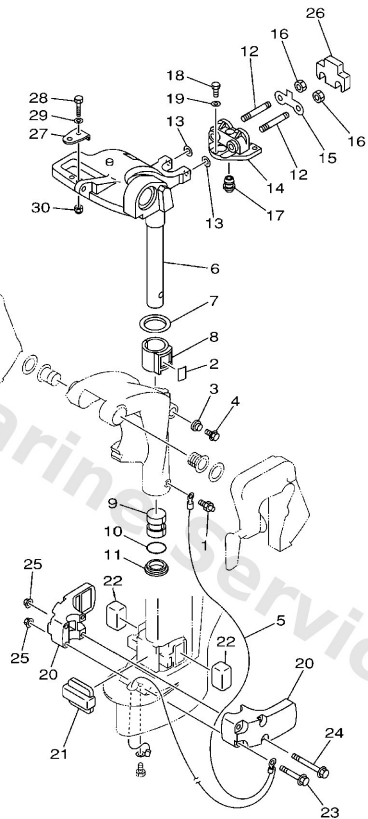
Ref	Part	
32	63V4364101 Lever, tilt	Buy now
33	9015705014 Screw, pan head	Buy now
34	9908005600 Circlip(22k)	Buy now
35	66R4361400 Plate, tilt lock	Buy now
36	9050818M41 Spring, torsion	Buy now
37	66R4361500 Plate, tilt lock	Buy now
38	66R4361100 Shaft, tilt lock	Buy now
39	9343004M03 Circlip (eu0)	Buy now
40	63V4365900 Shaft, reverse lock	Buy now
42	66R4361700 Rod, tilt lock	Buy now
43	9050626M38 Spring, reverse lock 1	Buy now
44	63V4318100 Lever, tilt stop 1	Buy now
45	9010906M84 Bolt	Buy now
46	9020610M24 Washer, wave	Buy now
47	9010108M88 Bolt (6g8)	Buy now

Bracket 1



Ref	Part	
48	9299008600 Washer, plain (663)	Buy now
49	9018508057 Nut, nylon (6j8)	Buy now
50	9020108MA4 Washer, plate (6g8)	Buy now

Bracket 2

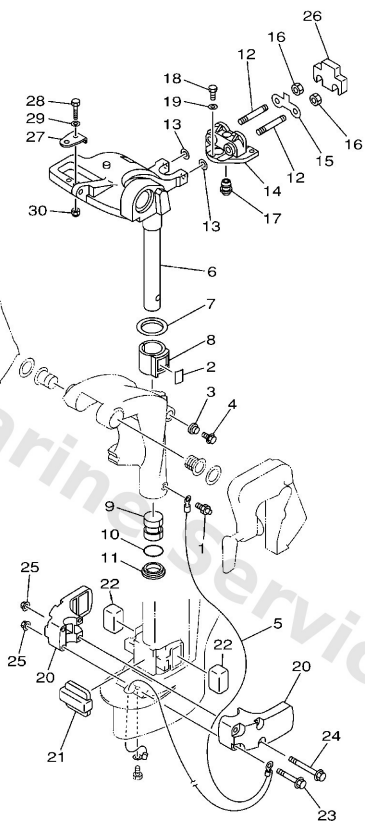


66R0010-1220

E6

Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	63V4252800 Plate, friction	Buy now
3	6894337301 Seal, damper	Buy now
4	9010506M07 Bolt (689)	Buy now
5	66M8212700 Wire, Lead 2	Buy now
6	66M42511114D Bracket, steering	Buy now
7	9020940008 Washer	Buy now
8	65F4253700 Bushing, pivot shaft	Buy now
9	9038630048 Bush	Buy now
10	9321029M94 O-ring(6h1)	Buy now
11	9038630M60 Bush(6j8)	Buy now
12	9011608M54 Bolt, stud(63v)	Buy now
13	9020108M06 Washer, plate	Buy now
14	66M44514004D Mount damper, upper side	Buy now
15	66M4452600 Plate	Buy now

Bracket 2

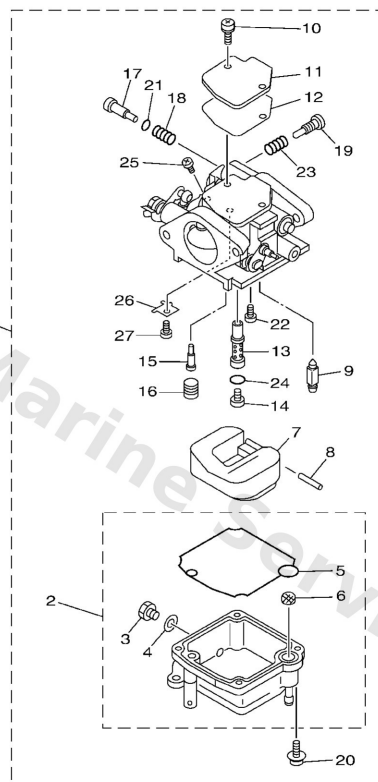


66R0010-1220

E6

Ref	Part	
16	9538008600 Nut (661)	Buy now
17	66M4436600 Damper, water seal	Buy now
18	9707506025 Bolt	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	66M44551004D Housing, lower mount rubber 1	Buy now
21	66M4455700 Mount damper, lower front	Buy now
22	6824455530 Mount damper, lower side	Buy now
23	9011908M45 Bolt, with washer	Buy now
24	9011908M46 Bolt, with washer	Buy now
25	9017908M34 Nut	Buy now
26	66R4453300 Damper, upper mount rubber	Buy now
27	63V4851101 Hook, steering	Buy now
28	9707508035 Bolt(70w)	Buy now
29	9299508600 Washer, plain (663)	Buy now
30	9018508057 Nut, nylon (6j8)	Buy now

Carburetor

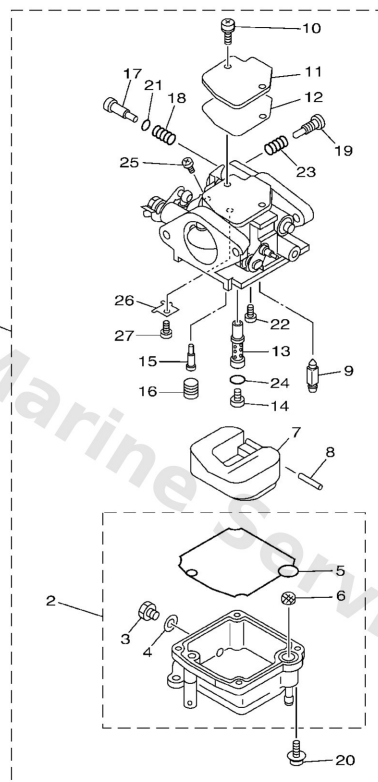



66R4700-D070

B5

Ref	Part	
1	66R1430100 Carburetor assembly 1	Buy now
2	66N1438100 Body, Float Chamber	Buy now
3	62Y1438300 Screw, drain	Buy now
4	66M1439800 Gasket	Buy now
5	66M1438400 Gasket, float chamber	Buy now
6	66M1482700 Filter	Buy now
7	6L21438500 Float	Buy now
8	6E51438601 Pin, float	Buy now
9	6L21439200 Valve, needle	Buy now
10	9798004110 Screw, pan head (e56)	Buy now
11	6L21415700 Cover, mixing	Buy now
12	62Y1439900 Gasket	Buy now
13	66N1434100 Nozzle, main	Buy now
14	66N1434334 Jet, main (#68)	Buy now
15	66M1434223 Jet, pilot (#45)	Buy now

Carburetor

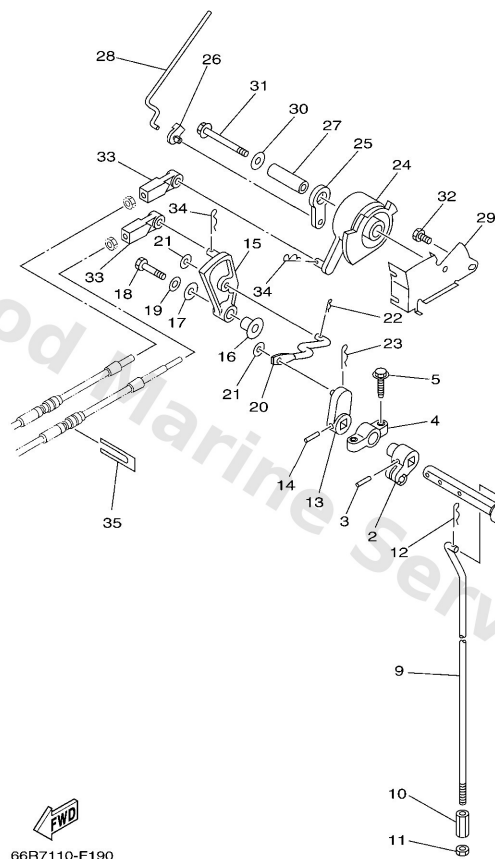


66R4700-D070

B5

Ref	Part	
16	62Y1435500 Plug	Buy now
17	5H01432300 Pilot screw set	Buy now
18	30X1433400 Spring, air adjusting	Buy now
19	62Y1452100 Screw, adjust	Buy now
20	9798004112 Screw, pan head (686)	Buy now
21	62Y1439700 O-ring	Buy now
22	9898004006 Screw, bind(6l2)	Buy now
23	6461421201 Spring, pilot adjusting	Buy now
24	6F51439700 O-ring	Buy now
25	9789004005 Screw, pan head(6g8)	Buy now
26	66M1415700 Cover Mixing	Buy now
27	9858003005 Screw, pan head(78g)	Buy now

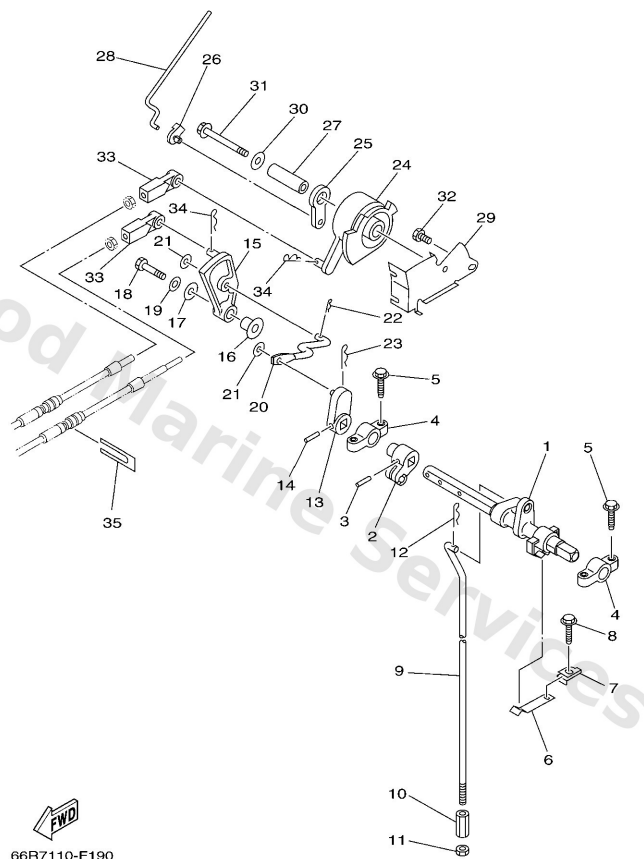
Control



E1

Ref	Part	
1	65W4412100 Lever, shift rod	Buy now
2	66M4412200 Bushing, shift rod lever	Buy now
3	9025403M05 Pin, spring	Buy now
4	6F54166200 Bracket 2	Buy now
5	9010906M81 Bolt	Buy now
6	65W4411600 Spring	Buy now
7	66R4411700 Bracket	Buy now
8	9010906M86 Bolt	Buy now
9	66M4414310 Rod, shift	Buy now
10	9017006015 Connector, shift rod	Buy now
11	9538006700 Nut	Buy now
12	9046818008 Clip 620436610000	Buy now
13	65W4414200 Joint	Buy now
15	65W4412500 Lever, shift rod	Buy now
16	9038706M29 Collar (6a0)	Buy now

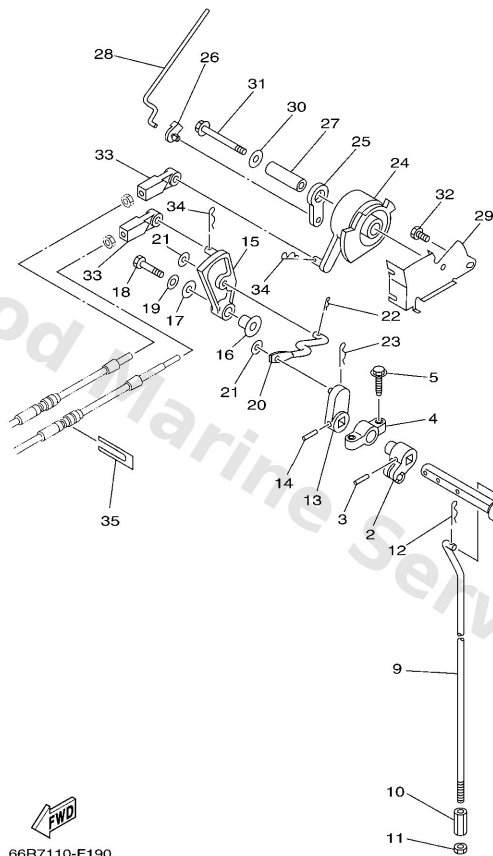
Control



E1

Ref	Part	
17	9020106M31 Washer (6a0)	Buy now
18	9709506025 Bolt	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	66M4419200 Joint, rod 1	Buy now
21	9020105M06 Washer, plate(61u)	Buy now
22	9046810005 Pin, hair 6264123500	Buy now
24	65W4163800 Pulley	Buy now
25	65W4128300 Lever, free accel.	Buy now
26	6614126202 Joint, choke lever	Buy now
27	9038706064 Collar	Buy now
28	66M4121100 Link, accel.	Buy now
29	65W1449701 Stay, Throttle Wire	Buy now
31	9759506555 Bolt, hexagon w/w deep recess	Buy now
32	9709506010 Bolt	Buy now
33	6634834400 Cable end, remote control	Buy now

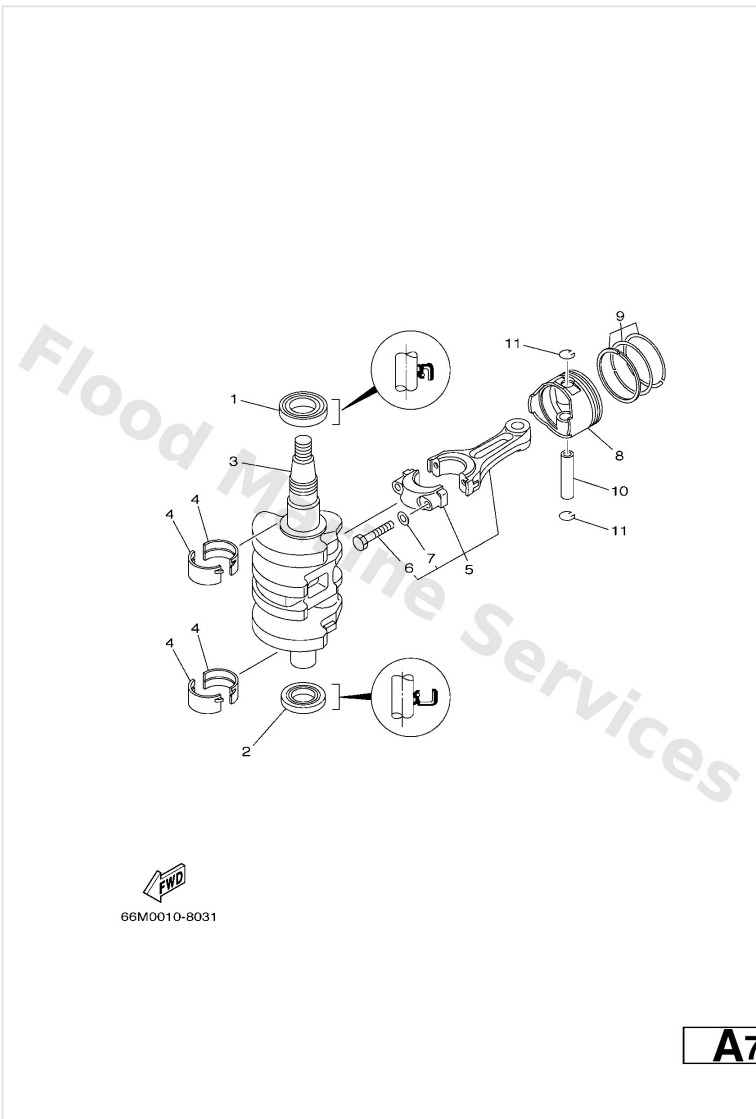
Control



E1

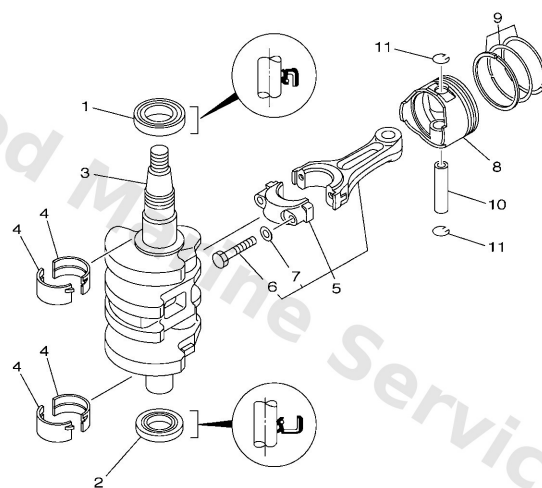
Ref	Part	
35	6H34853800 Clamp, cable	Buy now

Crankshaft & Piston



Ref	Part	
1	9310235M51 Oil seal	Buy now
2	9310225M52 Oil seal	Buy now
3	66M1141100 Crankshaft	Buy now
4	66M1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	66M1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	66M1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	66M1165000 Connecting rod kit	Buy now
6	66M1165400 Bolt, connecting rod	Buy now
7	9020107M01 Washer, plate	Buy now
8	66M116310096 Piston (std)	Buy now
8	66M1163500 Piston (0.25mm o/s) AP	Buy now
8	66M1163600 Piston (0.50Mm O/S) AP	Buy now
9	66N1160300 Piston ring set (std)	Buy now
9	66N1160400 Piston ring set (0.25mm o/s) AP	Buy now
9	66N1160500 Piston ring set (0.50mm o/s) AP	Buy now

Crankshaft & Piston

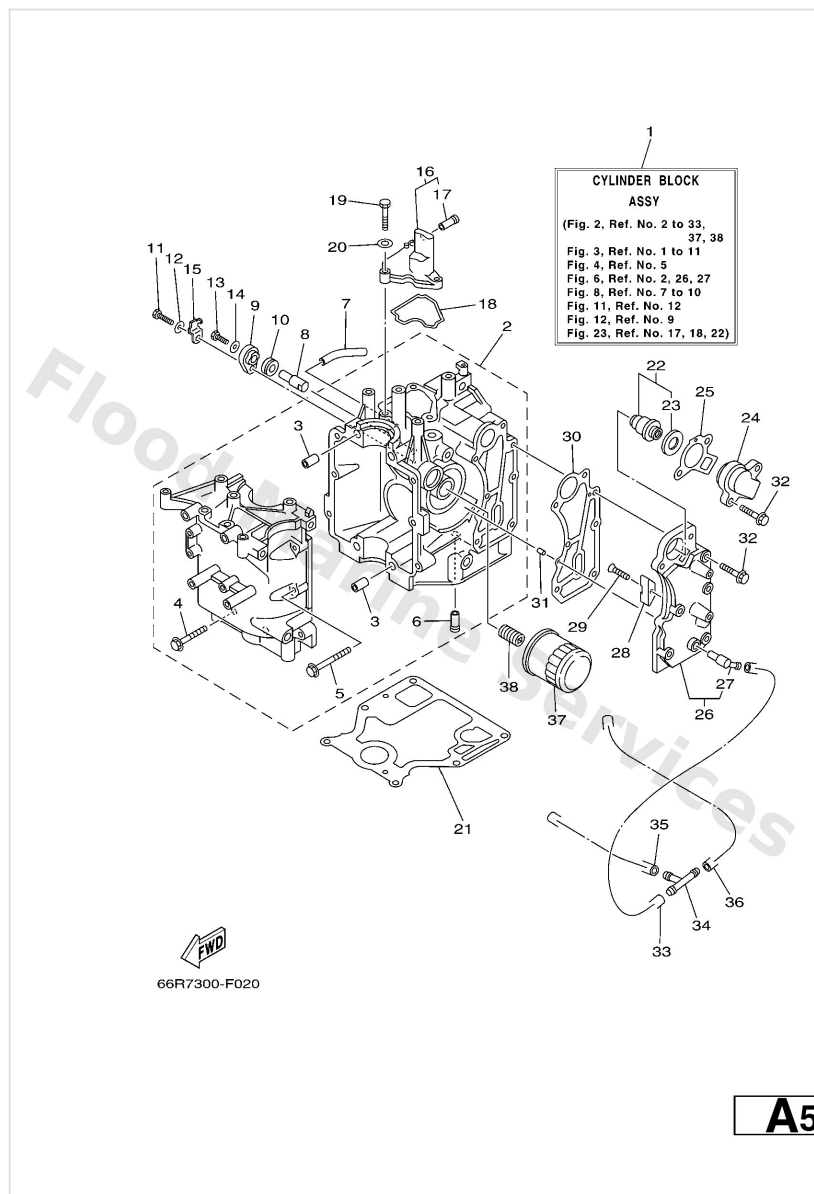



66M0010-8031

A7

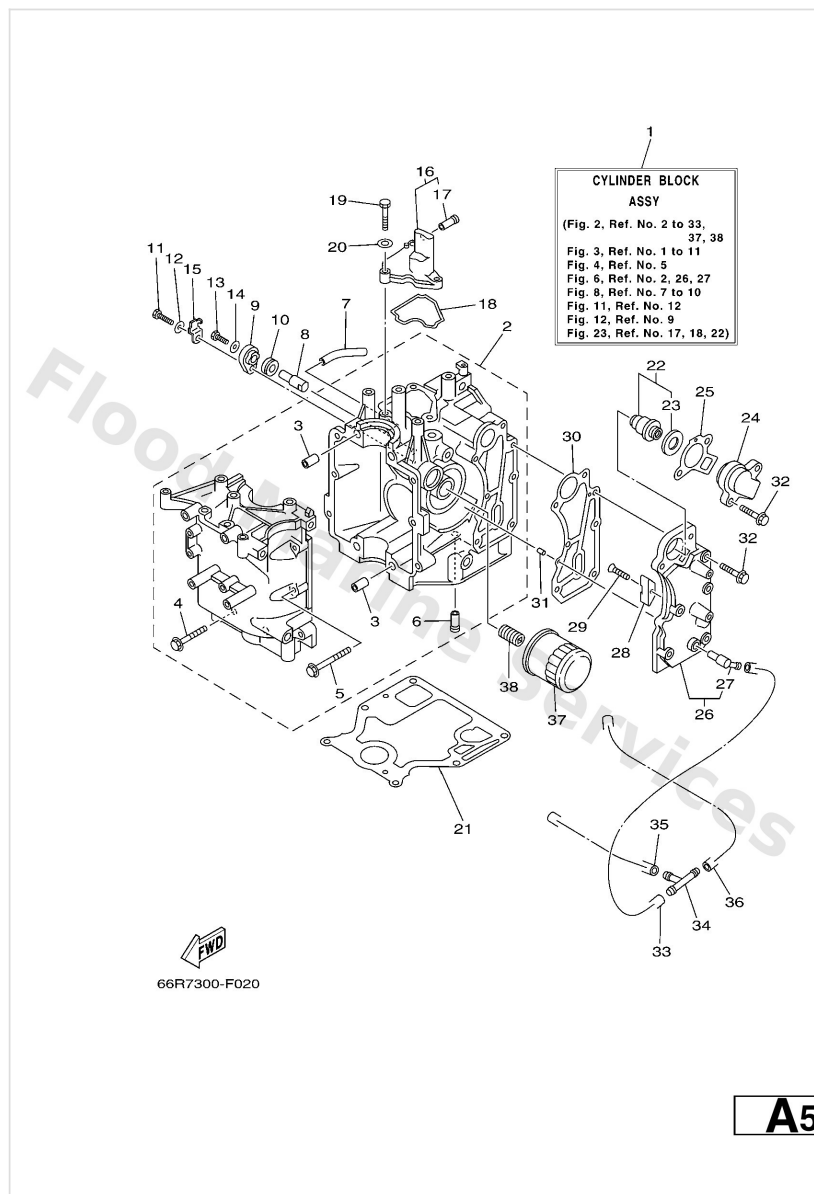
Ref	Part	
10	6341163300 Pin, piston	Buy now
11	9345015023 Circlip 131116340000	Buy now

Cylinder & Crankcase 1



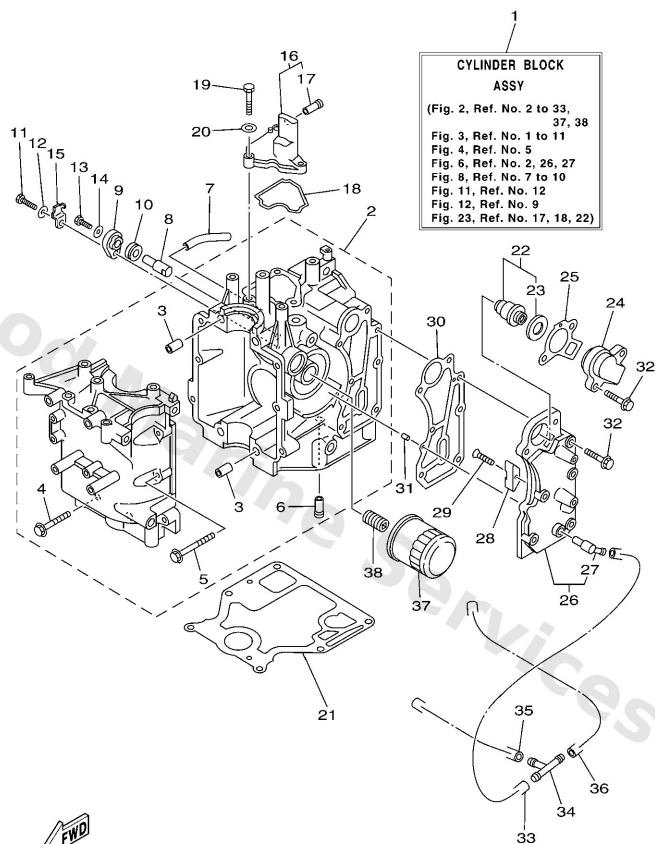
Ref	Part	
1	66MW009B131S Cylinder block assembly (with reli FLUSHING KIT	Buy now
2	66M15100031S Crankcase assembly	Buy now
3	9951010114 Pin, dowel(3vd)	Buy now
4	9011908M66 Bolt, with washer	Buy now
5	9011906M14 Bolt, with washer (677)	Buy now
6	6E52437700 Pipe, joint	Buy now
7	9044510M46 Hose (I200)	Buy now
8	66M1132500 Anode	Buy now
9	66M113270094 Cover, anode	Buy now
10	66M1132800 Grommet, anode	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9709505012 Bolt, hexagon	Buy now
14	9299505600 Washer, plain (646)	Buy now
15	66M1253500 Plate	Buy now

Cylinder & Crankcase 1



Ref	Part	
16	66M11168001S Cover Breather	Buy now
18	66M1135700 Seal, cylinder 3	Buy now
21	66M1135110 Gasket, cylinder	Buy now
22	66M1241101 Thermostat	Buy now
23	6881241200 Seal, thermostat	Buy now
24	6H312413001S Cover, thermostat	Buy now
25	62Y1241400 Gasket, cover	Buy now
26	66M41113301S Outer Cover, Exhaust FLUSHING KIT	Buy now
27	6761137200 Nipple, hose	Buy now
28	6E51132500 Anode	Buy now
29	9878004015 Screw, flat head(ga5)	Buy now
30	66M4111401 Gasket, exhaust outer cover	Buy now
31	9360412M07 Pin, dowel (688)	Buy now
32	9011906MA4 Bolt, with washer	Buy now
33	9044509061 Hose (L65)	Buy now

Cylinder & Crankcase 1

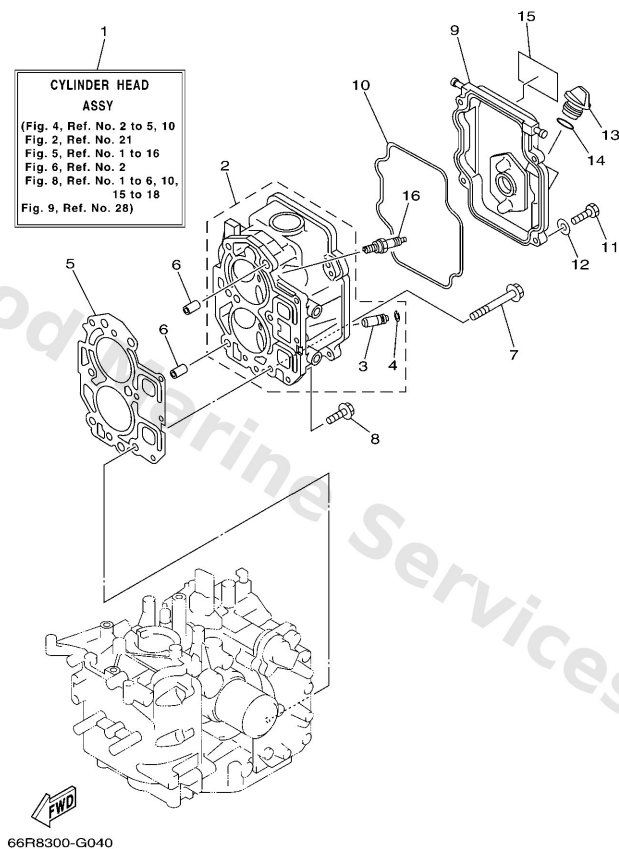


66R7300-F020

A5

Ref	Part	
34	6882437800 Pipe, joint	Buy now
35	9044509086 Hose (I1500)	Buy now
36	9044509104 Hose (I1500)	Buy now
37	5GH1344000 Element assembly, oil cleaner	Buy now
38	9040120M00 Bolt, union(62y)	Buy now

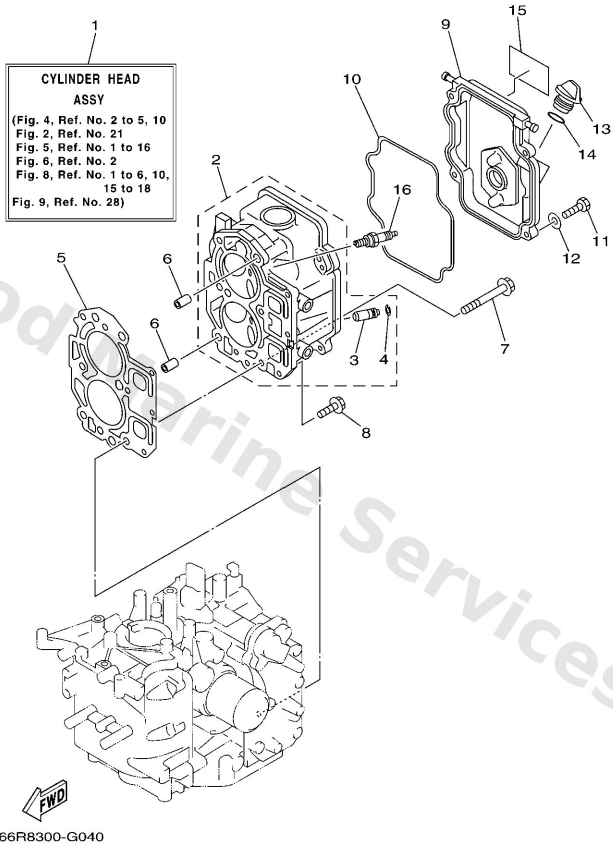
Cylinder & Crankcase 2



B1

Ref	Part	
1	66MW009A131S Cylinder Head assembly	Buy now
2	66M1111011S Head, cylinder 1	Buy now
3	66M1113329 Guide Valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	66M1118110 Gasket, cylinder head 1	Buy now
6	9951010114 Pin, dowel(3vd)	Buy now
7	9010508M78 Bolt, washer based	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	66M11191001S Cover Cylinder Head 1	Buy now
10	66M1135600 Seal, cylinder 2	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	6G81536300 Plug, oil	Buy now
14	9321024M79 O-ring	Buy now
15	66M1213860 Mark Caution	Buy now

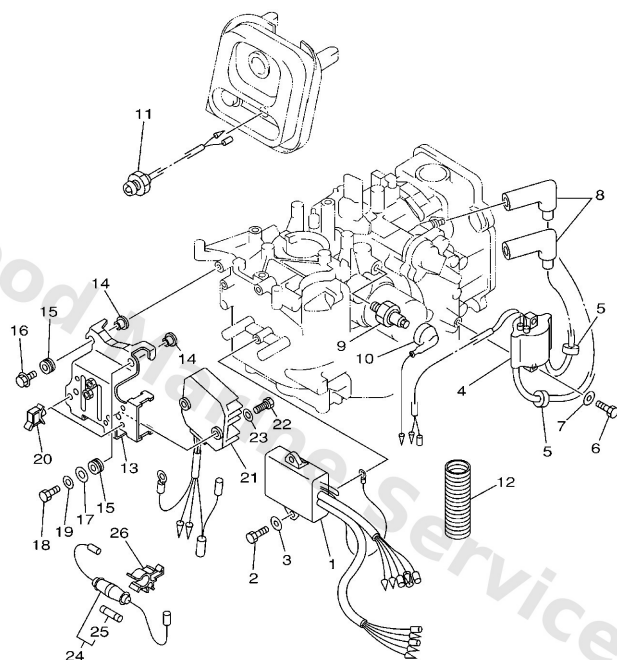
Cylinder & Crankcase 2



B1

Ref	Part	
16	9470100375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1

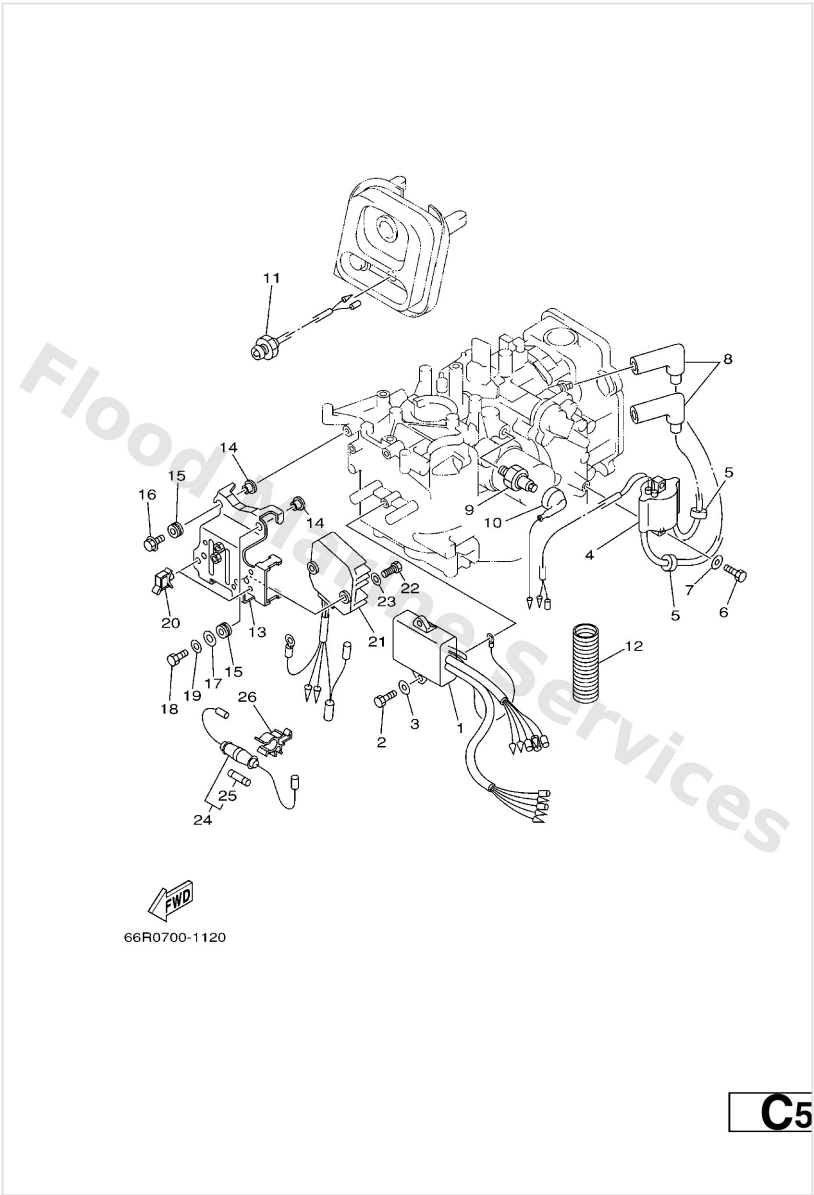


66R0700-1120

C5

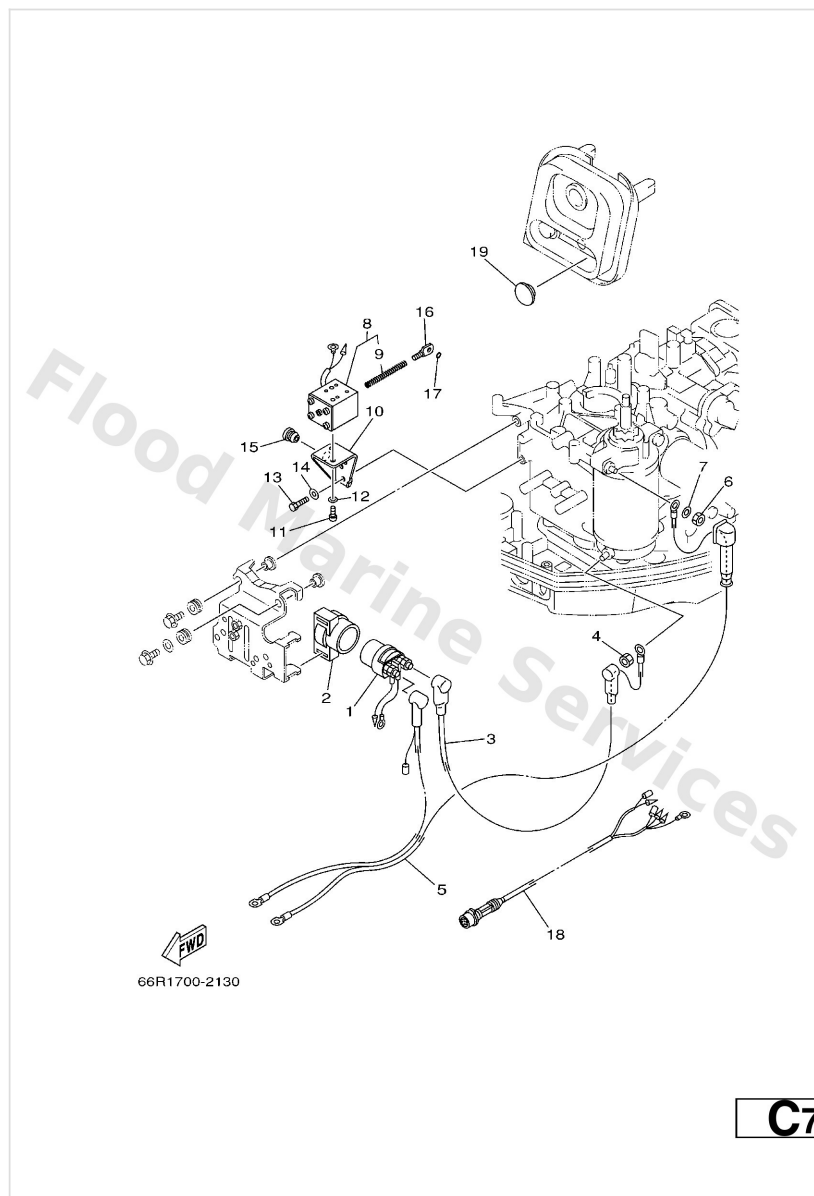
Ref	Part	
1	66M8554001 C.d.i. Unit assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	66M8557000 Ignition coil assembly	Buy now
5	9048025161 Grommet(656)	Buy now
8	6G88237030 Plug cap assembly	Buy now
9	62Y8250410 Oil pressure switch assembly	Buy now
10	66M8212710 Wire, lead 2	Buy now
11	65W8541001 Emergency signal light assembly	Buy now
12	6H18355700 Tube	Buy now
13	66M8554210 Bracket	Buy now
14	9038706M05 Collar(6h4)	Buy now
15	9048013M24 Grommet (6e9)	Buy now
16	9589506020 Bolt, flange(jk3)	Buy now
17	9020106M05 Washer, plate(6e3)	Buy now

Electrical 1



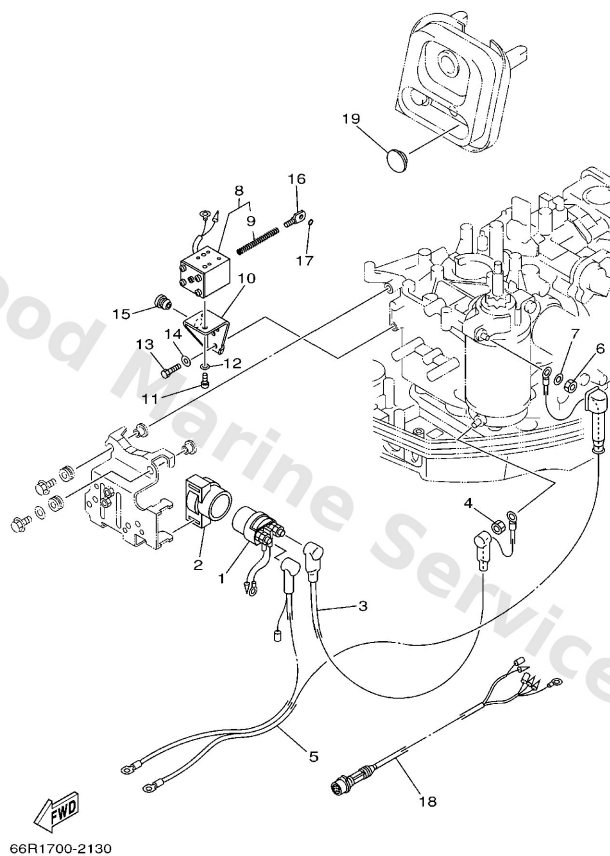
Ref	Part	
18	9709506025 Bolt	Buy now
20	9046409M13 Clamp (6h1)	Buy now
21	6G881960A1 Rectifier & regulator assembly	Buy now
22	9709506016 Bolt, hexagon deep recess	Buy now
24	6G88215000 Fuse holder assembly	Buy now
25	6638215100 Fuse	Buy now
26	6G58215200 Holder, fuse	Buy now

Electrical 2



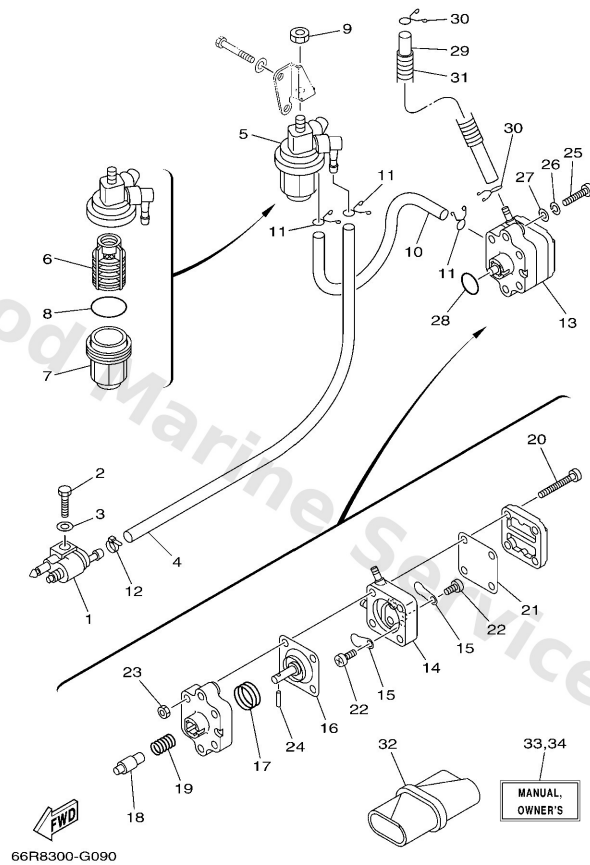
Ref	Part	
1	6G18194110 Starter relay	Buy now
2	6G18195200 Holder, relay	Buy now
3	66M8211700 Wire, lead	Buy now
4	65W8182B00 Nut, special	Buy now
5	66R8210500 Battery cable	Buy now
6	9538008700 Nut(661)	Buy now
7	9299008600 Washer, plain (663)	Buy now
8	66M8611100 Coil, solenoid	Buy now
9	66M8611600 Wire, Pull	Buy now
10	66M8611200 Stay Solenoid	Buy now
11	9788005008 Screw, with washer	Buy now
12	9299005600 Washer, plain (646)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9048010M13 Grommet (6e0)	Buy now

Electrical 2



Ref	Part	
16	66M8611700 Hook, wire pull	Buy now
17	9321003261 O-ring (663)	Buy now
18	66M8259000 Wire Harness assembly	Buy now
19	6G14272500 Grommet	Buy now

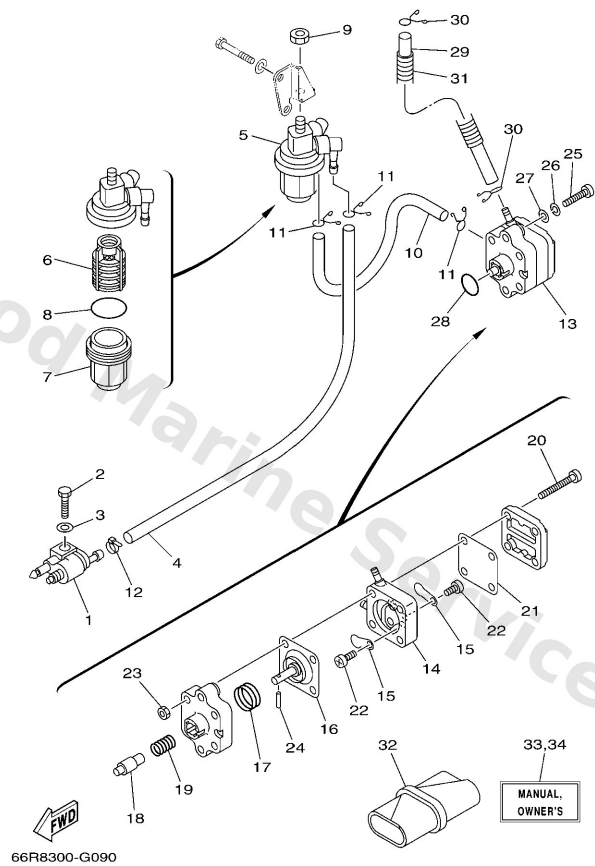
Fuel



B7

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044510M19 Hose (l590)	Buy now
5	61N2456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	9538008600 Nut (661)	Buy now
10	9044510M15 Hose (l400)	Buy now
11	9046709M17 Clip(6k8)	Buy now
12	9046511M10 Clamp	Buy now
13	66M2441011 Fuel pump assembly	Buy now
14	66M2441301 Body 2	Buy now
15	6A02442101 Valve, check	Buy now

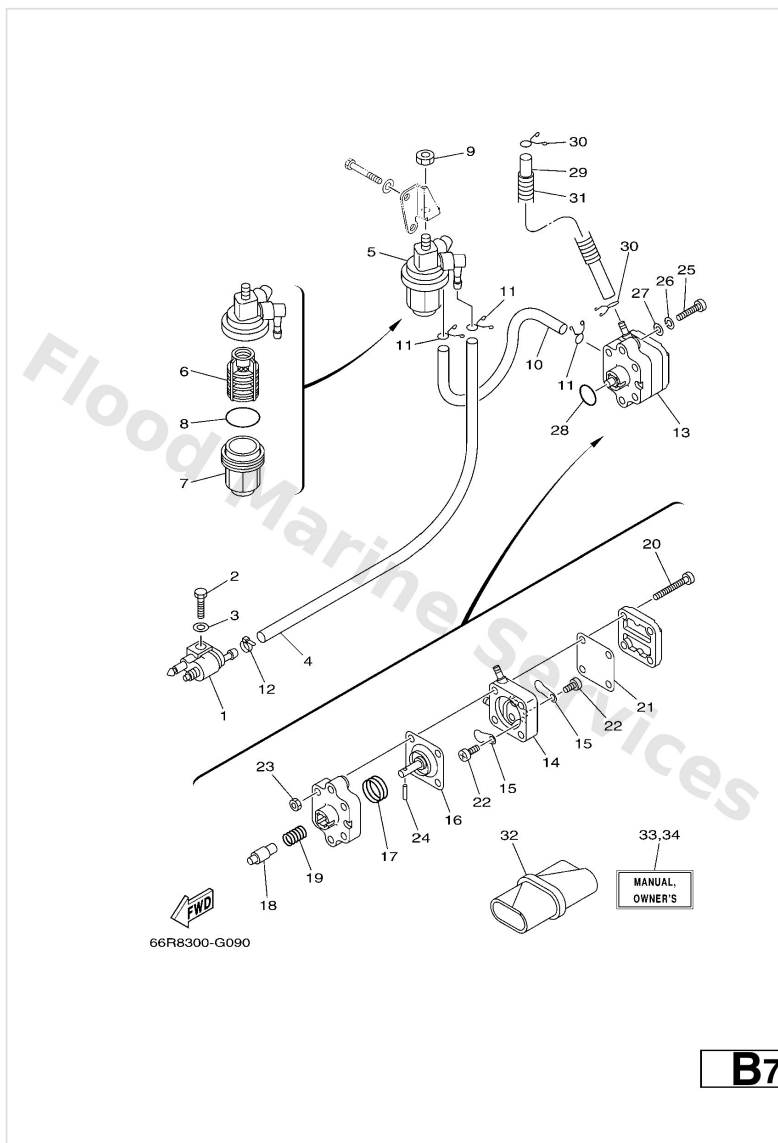
Fuel



B7

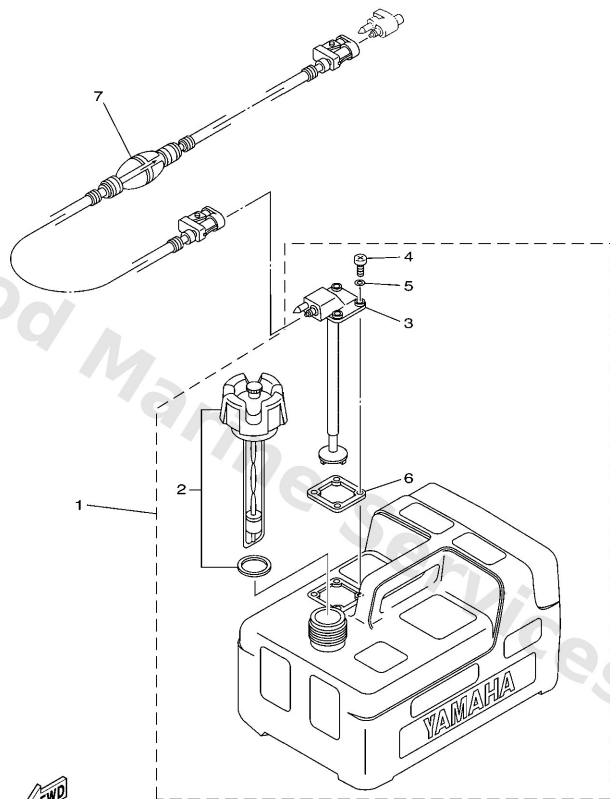
Ref	Part	
16	66M2441111 Diaphragm	Buy now
17	66M2442300 Spring, diaphragm	Buy now
18	66M1313110 Plunger	Buy now
19	66M2445400 Spring	Buy now
20	66M2444400 Screw	Buy now
21	66M2447101 Diaphragm	Buy now
22	6E71432500 Screw, pan head	Buy now
23	9538004600 Nut, hex	Buy now
24	66M2437400 Pin	Buy now
25	9788006030 Screw, pan head(6e0)	Buy now
26	9299006100 Washer(6a1)	Buy now
27	9299006600 Washer, plain (646)	Buy now
28	9321020M65 O-ring	Buy now
29	9044510M93 Hose (I400)	Buy now
31	9044614M51 Hose(6tc)	Buy now

Fuel



Ref	Part	
32	62Y2810000 Tool kit	Buy now
33	66M281997CD0 O/m f15a/f9.9c/ft9.9d '08 UR (NL)	Buy now
33	66M281997CE0 O/m f15a/f9.9c/ft9.9d '08 UR (E)	Buy now
33	66M281997CF0 O/m f15a/f9.9c/ft9.9d '08 UR (F)	Buy now
33	66M281997CG0 O/m f15a/f9.9c/ft9.9d '08 UR (D)	Buy now
33	66M281997CH0 O/m f15a/f9.9c/ft9.9d '08 UR (I)	Buy now
33	66M281997CS0 O/m f15a/f9.9c/ft9.9d '08 UR (ES)	Buy now
34	66M281998DK0 O/m f15a/f9.9c/ft9.9d '08 UR (DK)	Buy now
34	66M281998DL0 O/m f15a/f9.9c/ft9.9d '08 UR (SF)	Buy now
34	66M281998DM0 O/m f15a/f9.9c/ft9.9d '08 UR (S)	Buy now
34	66M281998DN0 O/m f15a/f9.9c/ft9.9d '08 UR (N)	Buy now
34	66M281998DP0 O/m f15a/f9.9c/ft9.9d '08 UR (P)	Buy now
34	66M281998DR0 O/m f15a/f9.9c/ft9.9d '08 UR (GR)	Buy now

Fuel Tank

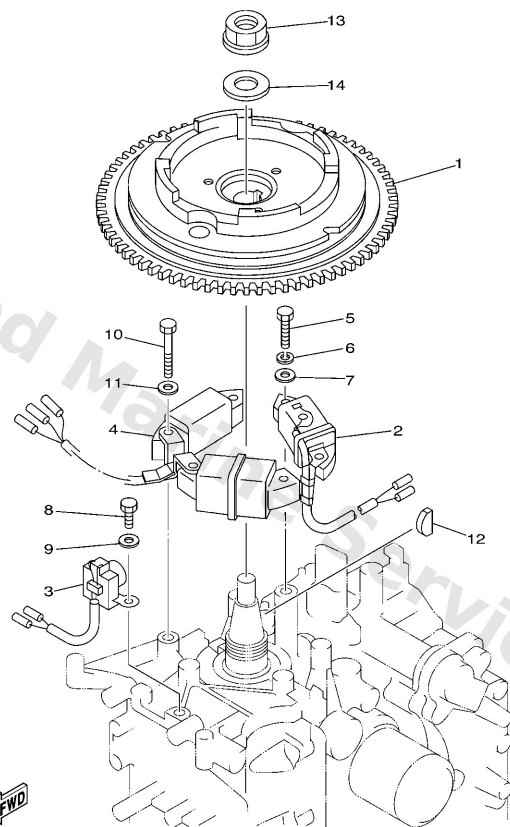


66M4100-D270

F7

Ref	Part	
1	6YL2420104 - AP	Buy now
2	6YL2461001 Cap assembly	Buy now
3	6YL2426001 Fuel meter assembly	Buy now
4	9015705M16 Screw, pan head	Buy now
5	6YL2432900 Seal	Buy now
6	6YL2426801 Gasket, fuel meter	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator

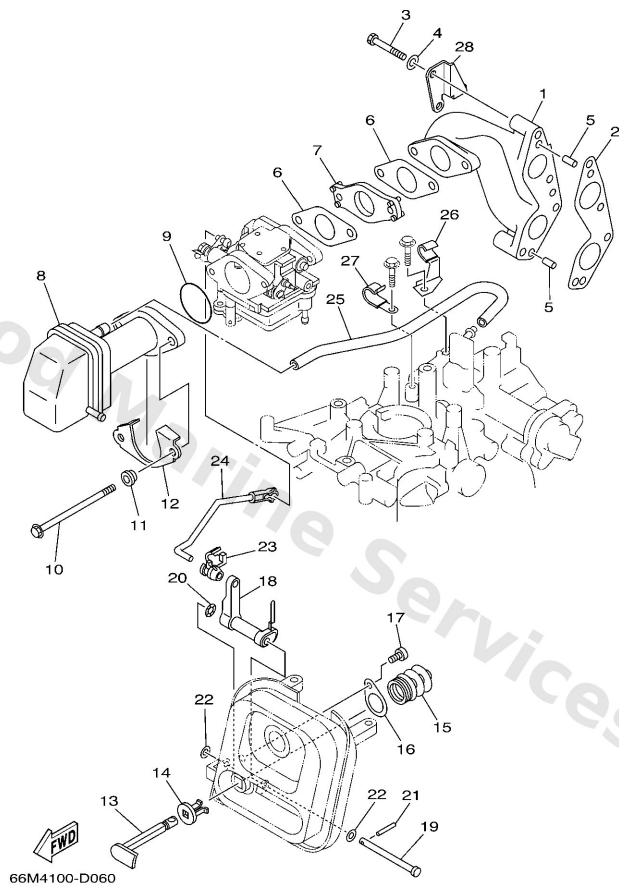


69B0010-0110

C4

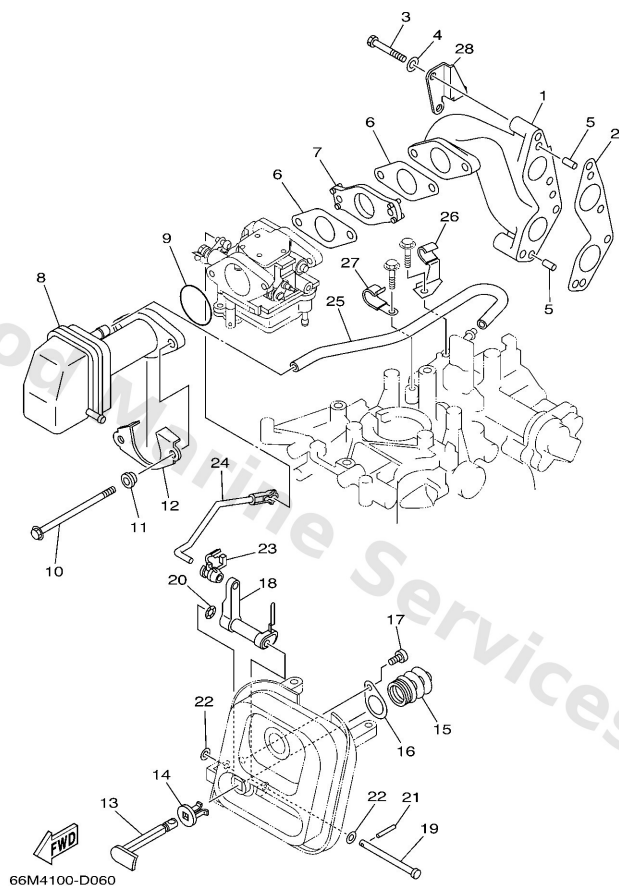
Ref	Part	
1	66M8555000 Rotor assembly	Buy now
1	66M8555010 Rotor assembly	Buy now
2	66M8552000 Coil, charge	Buy now
3	66M8558000 Coil, pulser	Buy now
4	66M8553310 Coil, Lighting 10A	Buy now
5	9709506025 Bolt	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
10	9709506040 Bolt (682)	Buy now
12	9028005013 Key, woodruff	Buy now
13	9017916M05 Nut (689)	Buy now
14	9020116M44 Washer (689)	Buy now

Intake



Ref	Part	
1	66M136411094 Manifold 1	Buy now
2	66M1364500 Gasket, manifold 1	Buy now
3	9709506040 Bolt (682)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	66M1364600 Gasket, manifold 2	Buy now
7	66M1427100 Insulator	Buy now
8	66M1444000 Silencer assembly, intake	Buy now
9	9321035M86 O-ring(6l2)	Buy now
10	9011906M76 Bolt, with washer	Buy now
11	9038706M79 Collar	Buy now
12	66M1447700 Plate	Buy now
13	66M4127100 Knob, choke	Buy now
14	6894127300 Grommet	Buy now
15	66M4129200 Bush 2	Buy now

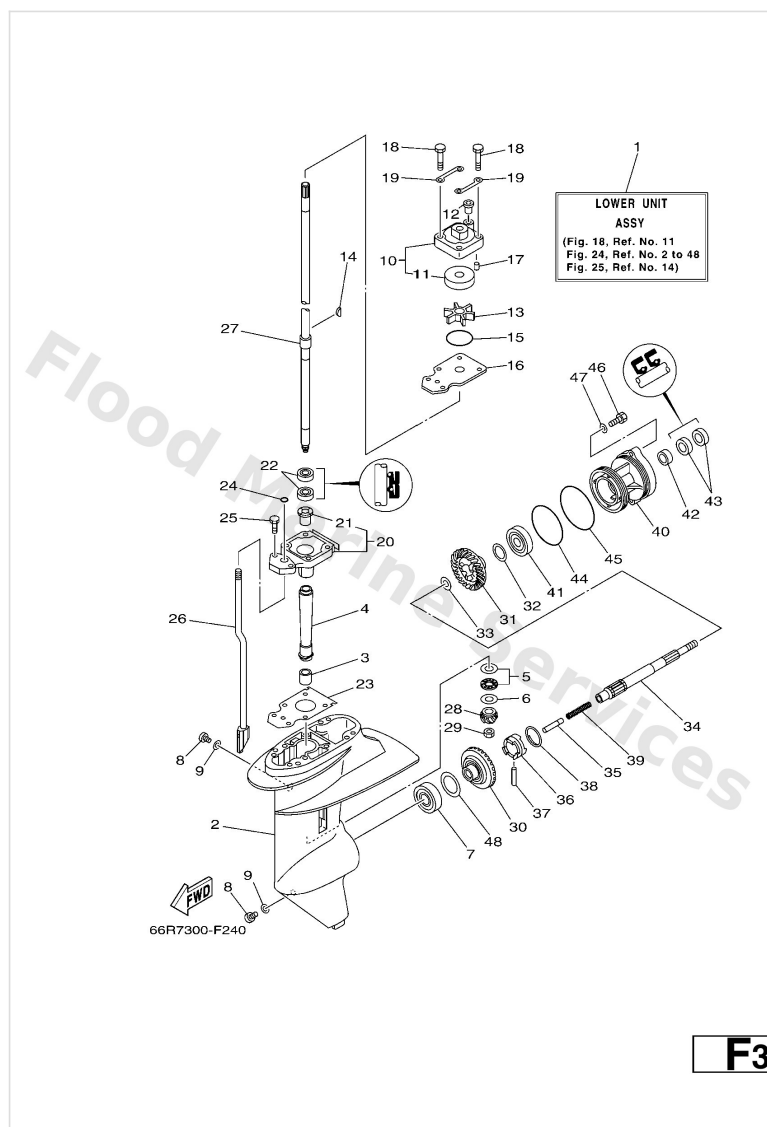
Intake



B3

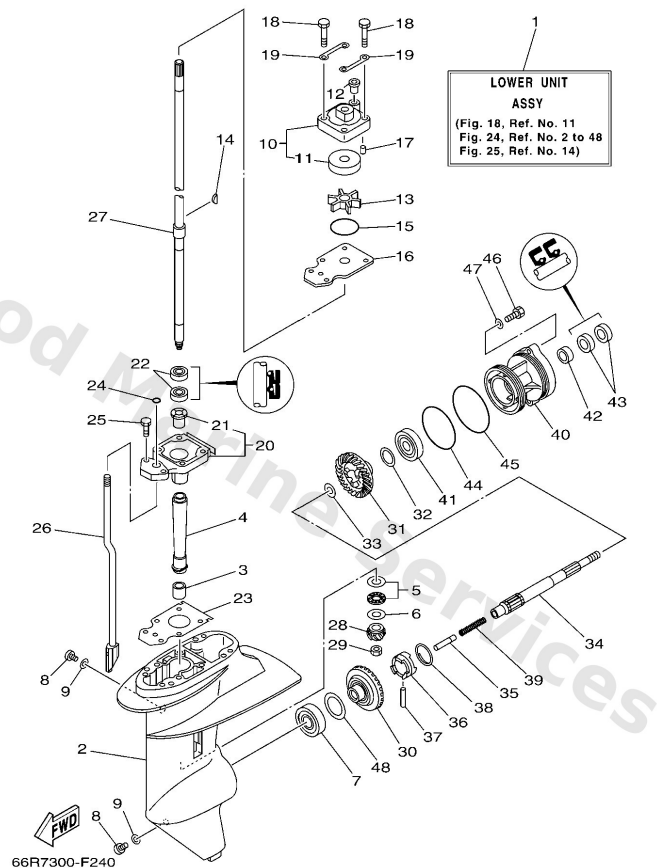
Ref	Part	
16	66M4129800 Washer 2	Buy now
17	9778050510 Screw, tapping(6u1)	Buy now
18	66M4125200 Lever, choke 1	Buy now
19	9024005M20 Pin, clevis	Buy now
20	9020605005 Washer, wave(656)	Buy now
21	9169020016 Pin, spring (677)	Buy now
22	9020205088 Washer, plate (666)	Buy now
23	6R54123700 Joint, link	Buy now
24	66M4125600 Rod, choke 1	Buy now
25	66M1537300 Pipe, breather	Buy now
26	9046508M82 Clamp	Buy now
27	9046508M83 Clamp	Buy now
28	6D42456600 Bracket Filter	Buy now

Lower Casing & Drive 1



Ref	Part	
1	66R45300124D Lower Unit assembly L(22.3")	Buy now
1	66R45300224D Lower unit assembly X(25.0")	Buy now
2	66R45311014D Casing, lower	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	66R4553600 Sleeve, drive shaft	Buy now
5	9334141416 Bearing	Buy now
6	66R4558700 Shim (t:1.13mm) UR	Buy now
6	66R4558710 Shim (t:1.2mm) UR	Buy now
7	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
8	9034008002 Plug, straight screw	Buy now
9	9043008020 Gasket	Buy now
10	63V4430100 Water pump housing comp.	Buy now
11	63V4432200 Insert, cartridge	Buy now
12	6474436600 Damper, water seal 2	Buy now
13	63V4435201 Impeller	Buy now

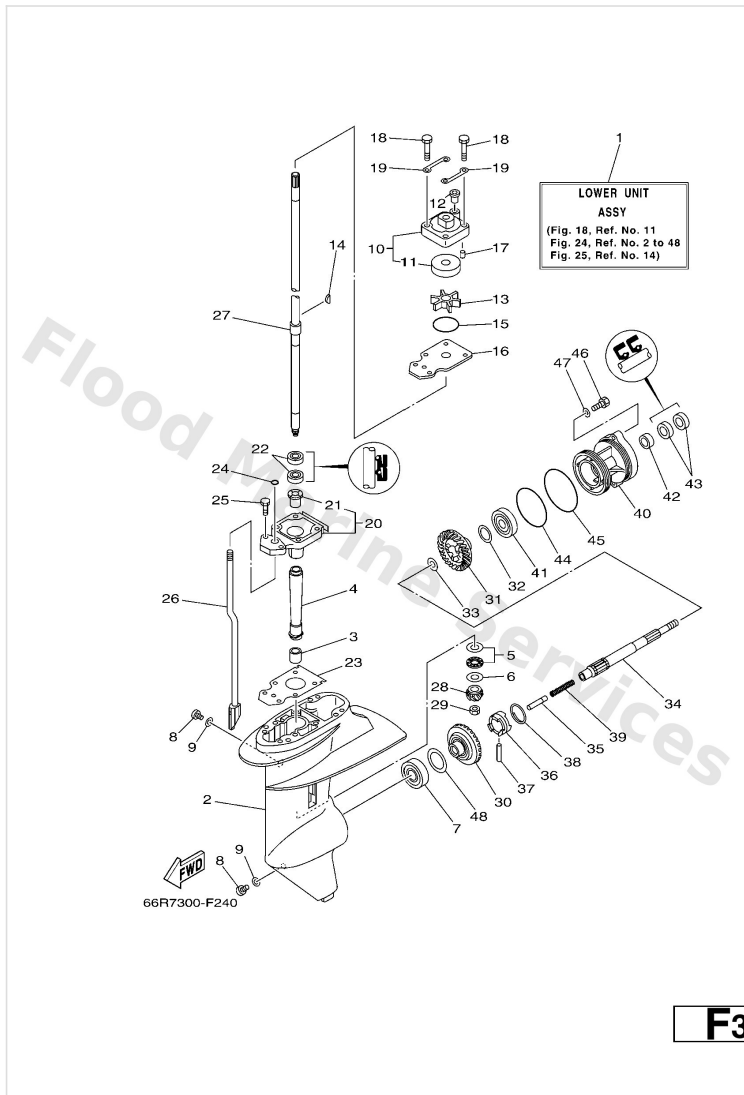
Lower Casing & Drive 1



F3

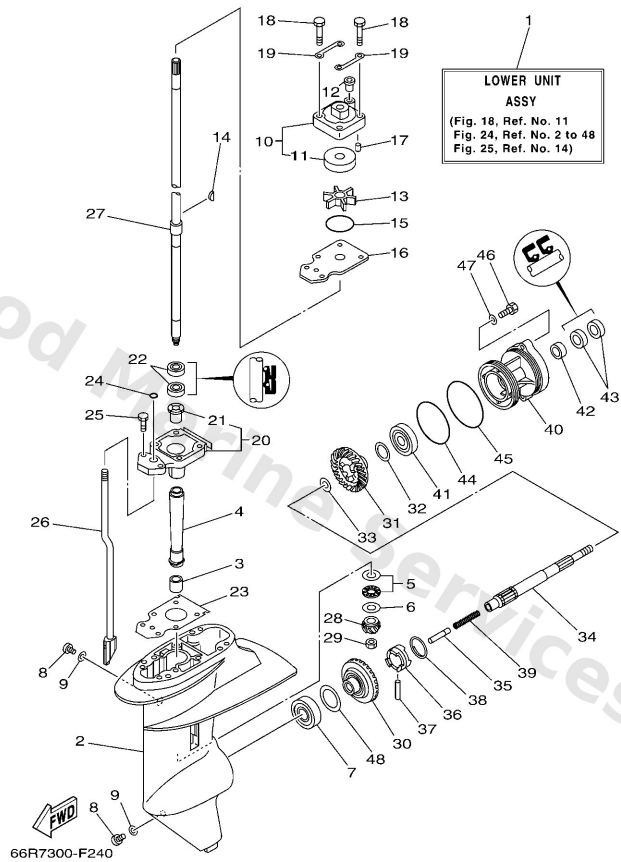
Ref	Part	
14	6644433800 Key, woodruff	Buy now
15	9321044398 O-ring(55x)	Buy now
16	63V4432300 Outer plate, cartridge	Buy now
17	9360412M07 Pin, dowel (688)	Buy now
18	9708008045 Bolt, hexagon	Buy now
19	63V4432800 Plate	Buy now
20	63V45331005B Housing, bearing	Buy now
21	6264531609 Bushing, drive shaft 1	Buy now
22	9310120001 Oil seal	Buy now
23	63V45315A0 Packing, lower casing	Buy now
24	9321006ME6 O-ring	Buy now
25	9708008025 Screw, bind(j36)	Buy now
26	66R4415010 Shift cam assembly L(22.3")	Buy now
26	66R4415020 - X(25.0")	Buy now
27	66R4551010 Drive Shaft assembly L(22.3")	Buy now

Lower Casing & Drive 1



Ref	Part	
27	66R4551020 Drive Shaft assembly X(25.0")	Buy now
28	66R4555100 Pinion	Buy now
29	9017908M06 Nut (6e7)	Buy now
30	66R4556001 Gear	Buy now
31	66R4557100 Gear	Buy now
32	6264557700 Shim (t:0.10mm) UR	Buy now
32	6264557710 Shim (t:0.20mm) UR	Buy now
32	6264557720 Shim (t:0.30mm) UR	Buy now
32	6264557730 Shim (t:0.40mm) UR	Buy now
32	6264557740 Shim (t:0.50mm) UR	Buy now
33	9020117682 Washer, plate (2k7)	Buy now
34	6834561100 Shaft propeller	Buy now
35	6504563500 Plunger, shift	Buy now
36	6824563100 Clutch, dog	Buy now
37	9025005010 Pin straight 648456320000	Buy now

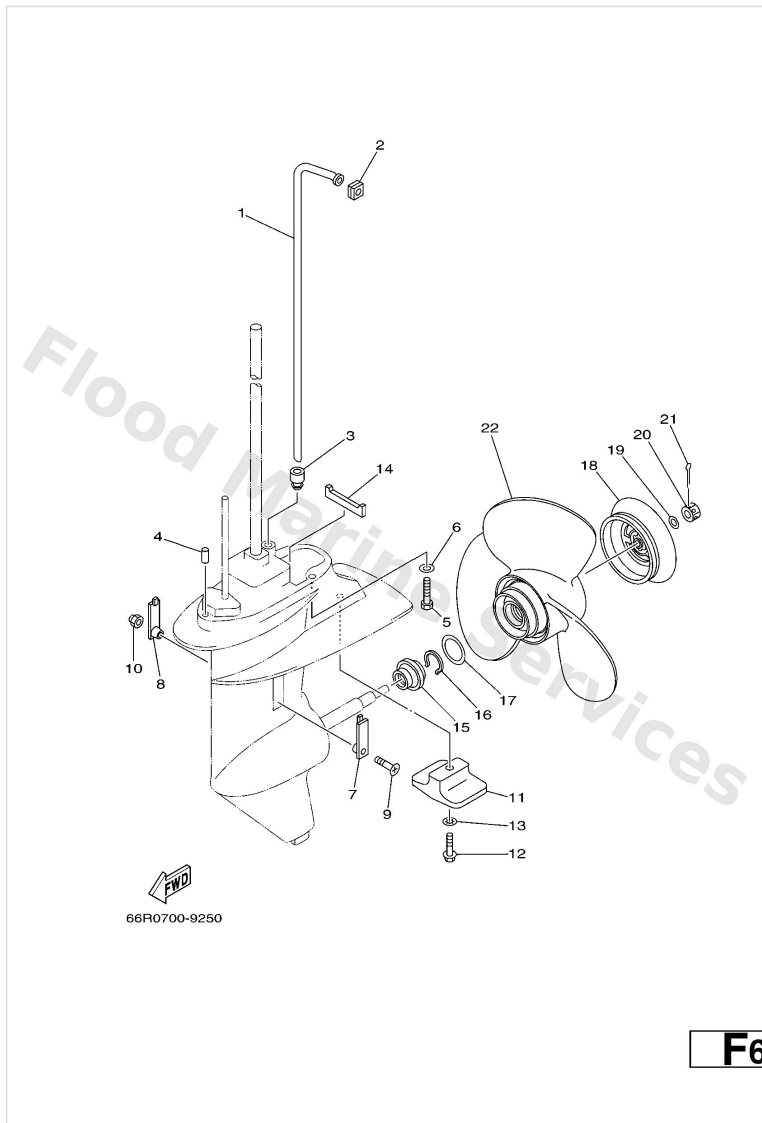
Lower Casing & Drive 1



F3

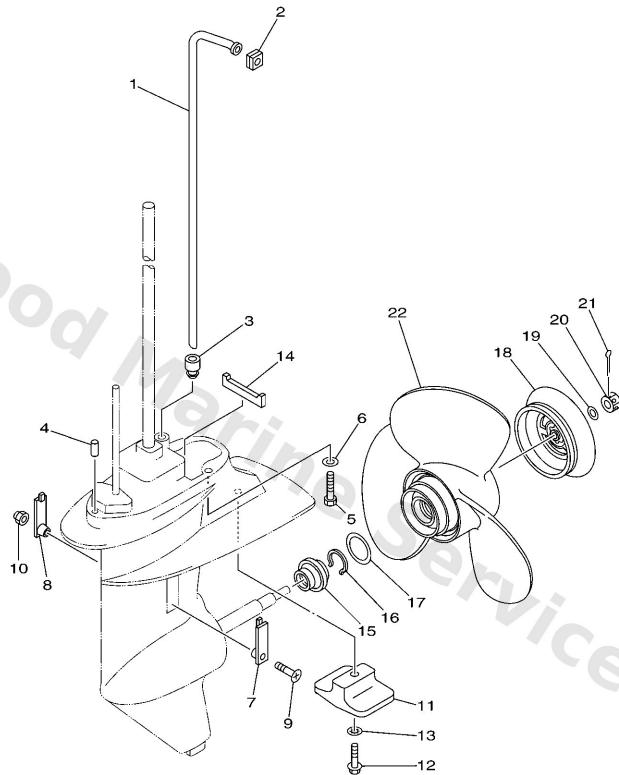
Ref	Part	
38	6484563300 Ring, cross pin	Buy now
39	9050114M09 Spring, compression	Buy now
40	66R45361004D Cap, lower casing	Buy now
41	9330600501 Bearing(1ff)	Buy now
42	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
43	9310117054 Oil seal (17x30x6-650)	Buy now
44	9321074M68 O-ring (6g8)	Buy now
45	9321074316 O-ring (1j7)	Buy now
46	9709506025 Bolt	Buy now
47	9299506600 Washer, plain (646)	Buy now

Lower Casing & Drive 2



Ref	Part	
1	66M4436110 Tube, water L(22.3")	Buy now
1	66R4436120 Tube Water X(25.0")	Buy now
2	63V4436510 Damper, water seal 1	Buy now
3	63V4436800 Rubber, water seal 4	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	9707508035 Bolt(70w) L(22.3")	Buy now
6	9299508600 Washer, plain (663) L(22.3")	Buy now
7	6G14521400 Cover, water inlet	Buy now
8	63V4521500 Cover, water inlet	Buy now
9	9015205M04 Screw, countersunk	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	61N4525101 Anode	Buy now
12	9589506030 Bolt, flange deep recess	Buy now
13	9299006300 Washer, tooth	Buy now
14	63V4537500 Damper, seal	Buy now

Lower Casing & Drive 2

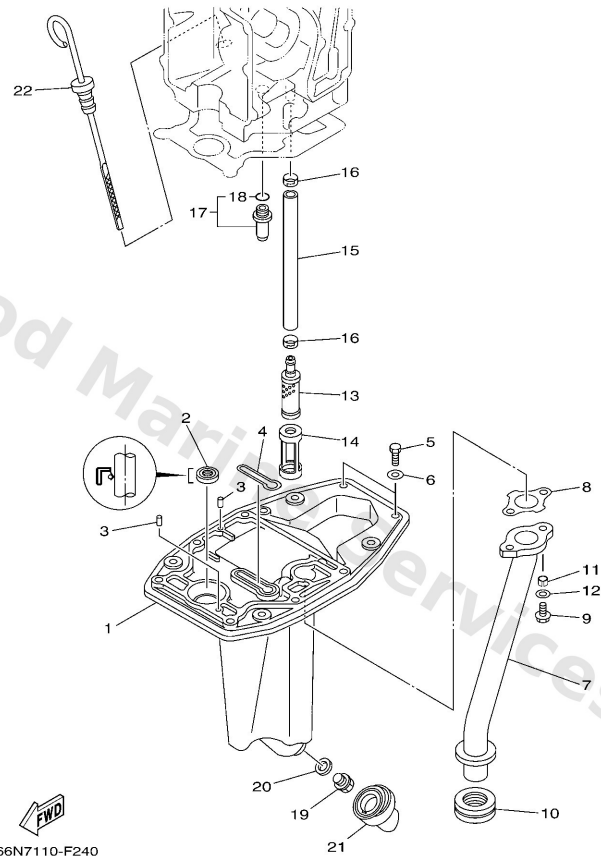


FWD
66R0700-9250

F6

Ref	Part	
15	6G84598702 Spacer	Buy now
16	9345010M04 Circlip(6g8)	Buy now
17	9020131MA3 Washer, plate (6g8)	Buy now
18	6G84598600 Ring, deflector	Buy now
19	9020110M02 Washer, plate(6g9)	Buy now
20	9017110M07 Nut, castle(6g8)	Buy now
21	9149030025 Pin cotter	Buy now
22	6G84594100 Propeller (pa 3x11-3/4"x11"-r) UR	Buy now
22	6G84594300 Propeller (pa 3x11-3/4"x9-1/4" UR	Buy now
22	6G84594500 Propeller (pa 3x11-3/4"x12-1/4" UR	Buy now
22	6G84594700EL Propeller (3x11-3/4"x9-1/4"-r) UR ALUMINIUM	Buy now

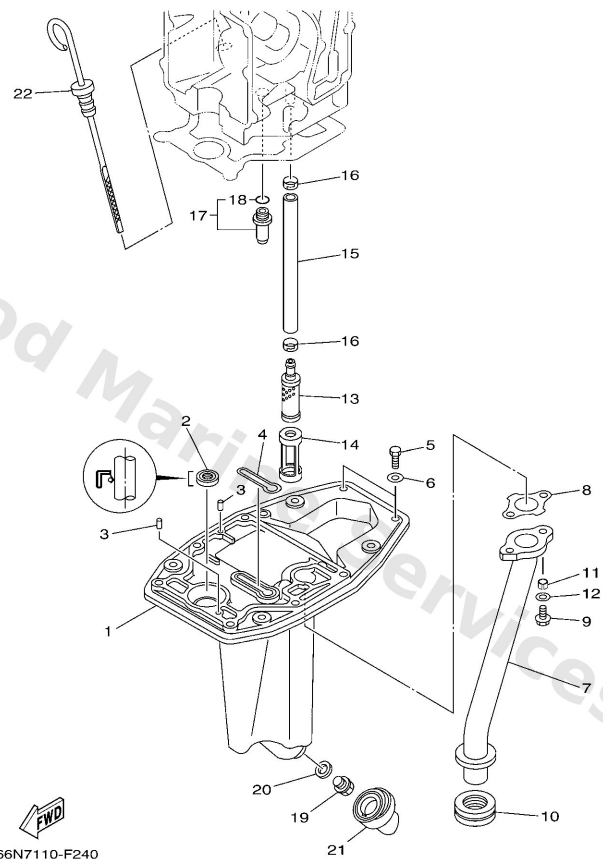
Oil Pan



F2

Ref	Part	
1	66M41137005B Guide, exhaust	Buy now
2	9310112M63 Oil seal	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	66M1135500 Seal, cylinder 1	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6D4411310094 Manifold, Ext. 1	Buy now
8	66M4113301 Gasket, exhaust manifold 1	Buy now
9	9011906090 Bolt, With Washer	Buy now
10	6D44113800 Seal, ext. 1	Buy now
11	9038705008 -	Buy now
12	9020106015 Washer, plate	Buy now
13	66M1342100 Strainer 2	Buy now
14	66M1341700 Cover, Strainer	Buy now
15	66M1341600 Pipe Oil 1	Buy now

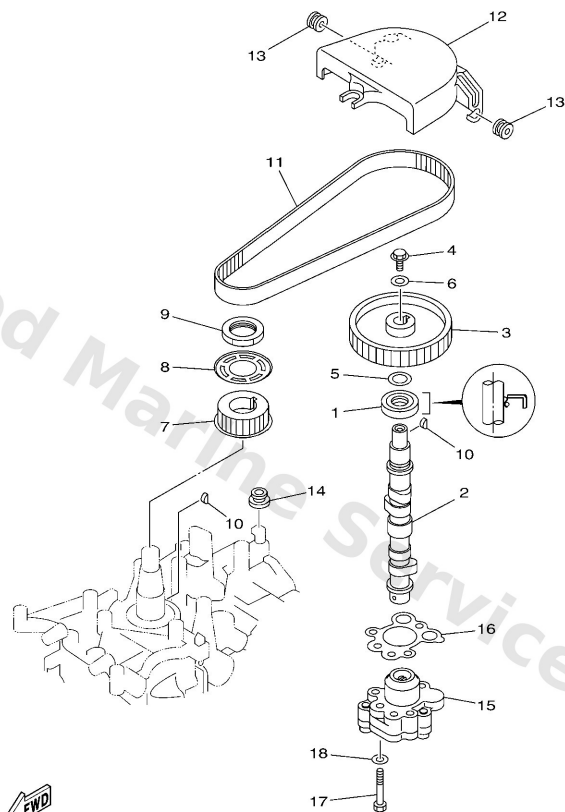
Oil Pan



F2

Ref	Part	
16	66M2435100 Band 1	Buy now
17	6G81157500 Relief valve ass'y	Buy now
18	9321012M62 O-ring (6g8)	Buy now
19	9034014M06 Plug, straight screw(62y)	Buy now
20	9043014M09 Gasket	Buy now
21	66M1531600 Damper 1	Buy now
22	66M1536200 Plug, Oil Level	Buy now

Oil Pump

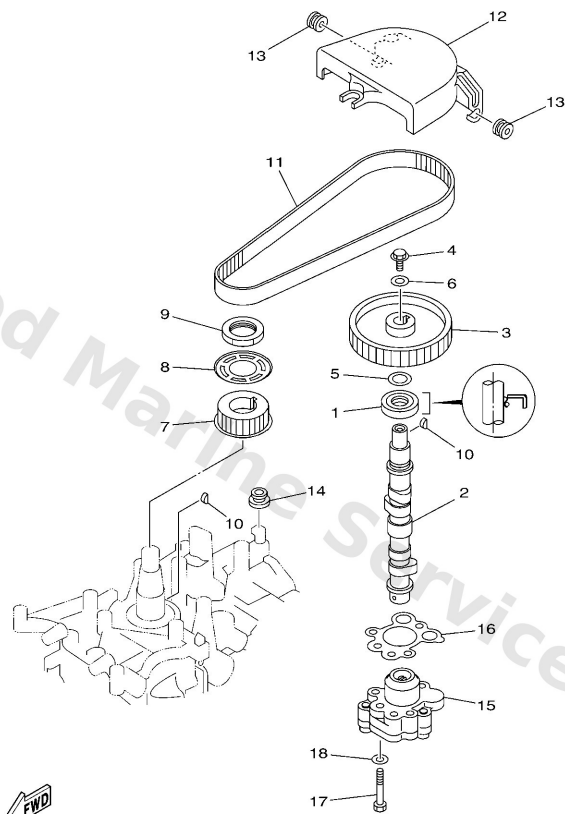


66R4300-D080

B6

Ref	Part	
1	9310218M21 Oil seal (6g8)	Buy now
2	66M1217000 Camshaft assembly 1	Buy now
2	66M1217110 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	9010506M14 Bolt (6e0)	Buy now
5	9020113201 Washer 6474283300	Buy now
6	9020106M94 Washer (6g8)	Buy now
7	66M1153610 Gear, drive	Buy now
8	66M1155700 Washer 1	Buy now
9	9017028M37 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	66M4624100 Belt	Buy now
12	66M4629700 Cover, dust	Buy now
13	9048010M16 Grommet(6j8)	Buy now
14	9048012072 Grommet(53y)	Buy now

Oil Pump

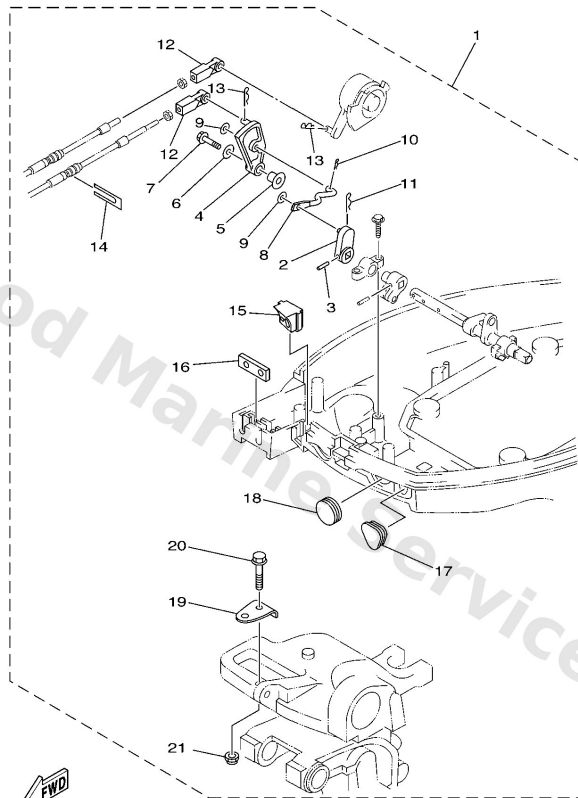


66R4300-D080

B6

Ref	Part	
15	66M1330010 Oil Pump assembly	Buy now
16	66M1332910 Gasket, pump cover	Buy now
17	9709506035 Bolt(j52)	Buy now
18	9299506600 Washer, plain (646)	Buy now

Remo Con Attachment

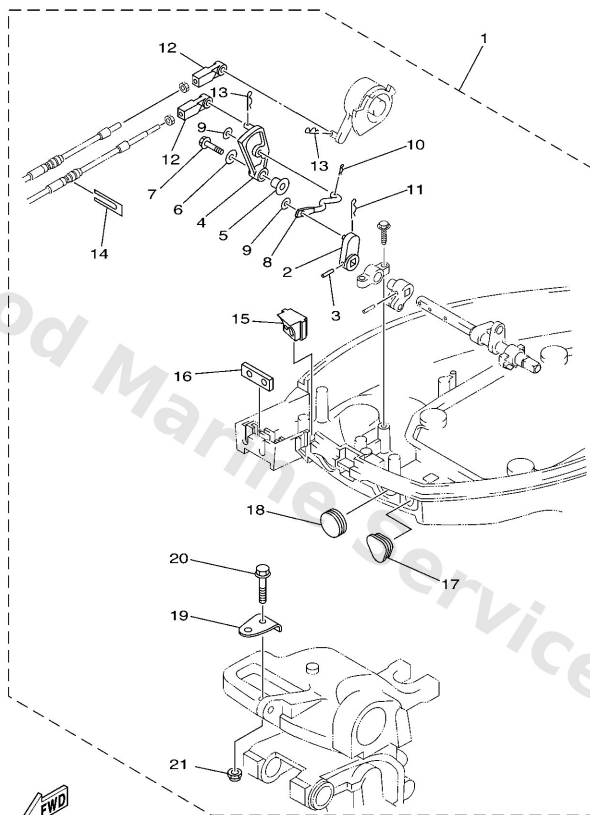


66M0010-9190

E3

Ref	Part	
1	66M4850100 Remote cont. attachment assembly. AP	Buy now
2	65W4414200 Joint	Buy now
3	9025403M05 Pin, spring	Buy now
4	65W4412500 Lever, shift rod	Buy now
5	9038706M29 Collar (6a0)	Buy now
6	9020106M31 Washer (6a0)	Buy now
7	9759506525 Bolt, hexagon w/w deep recess	Buy now
8	66M4419200 Joint, rod 1	Buy now
9	9020105M06 Washer, plate(61u)	Buy now
10	9046810005 Pin, hair 6264123500	Buy now
11	9046818008 Clip 620436610000	Buy now
12	6634834400 Cable end, remote control	Buy now
14	6H34853800 Clamp, cable	Buy now
15	66M4272520 Grommet	Buy now
16	62Y4272700 Grommet	Buy now

Remo Con Attachment

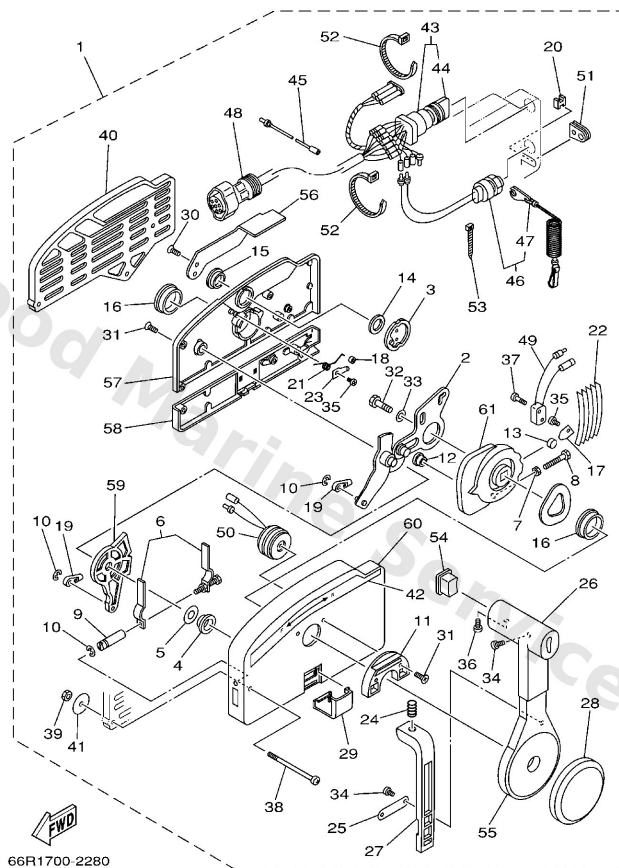


66M0010-9190

E3

Ref	Part	
17	65W2632610 Grommet	Buy now
18	65W4272610 Grommet	Buy now
19	63V4851101 Hook, steering	Buy now
20	9757508535 Bolt(70w)	Buy now
21	9018508057 Nut, nylon (6j8)	Buy now

Remote Control Assy

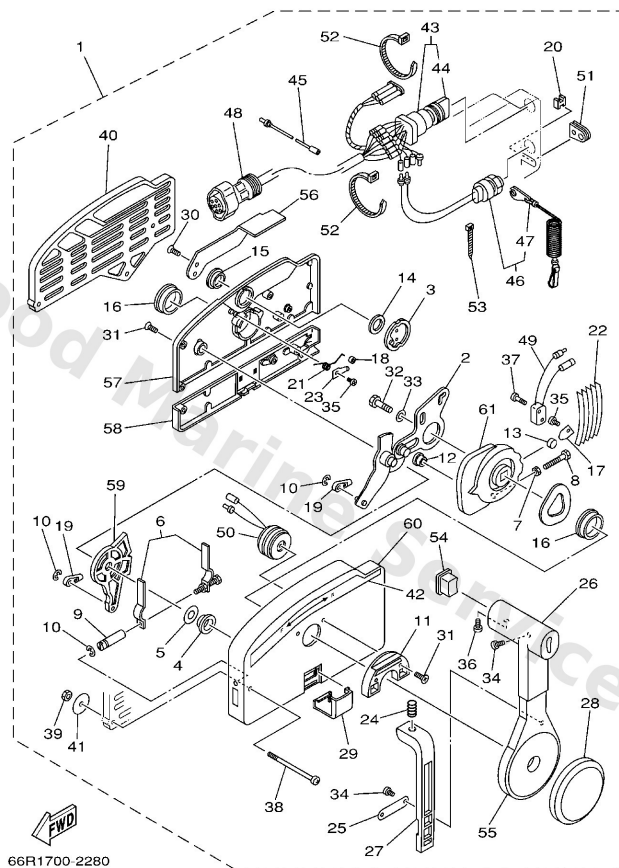


66R1700-2280

A6

Ref	Part	
1	7034820315 Remote control assembly (7p) AP	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

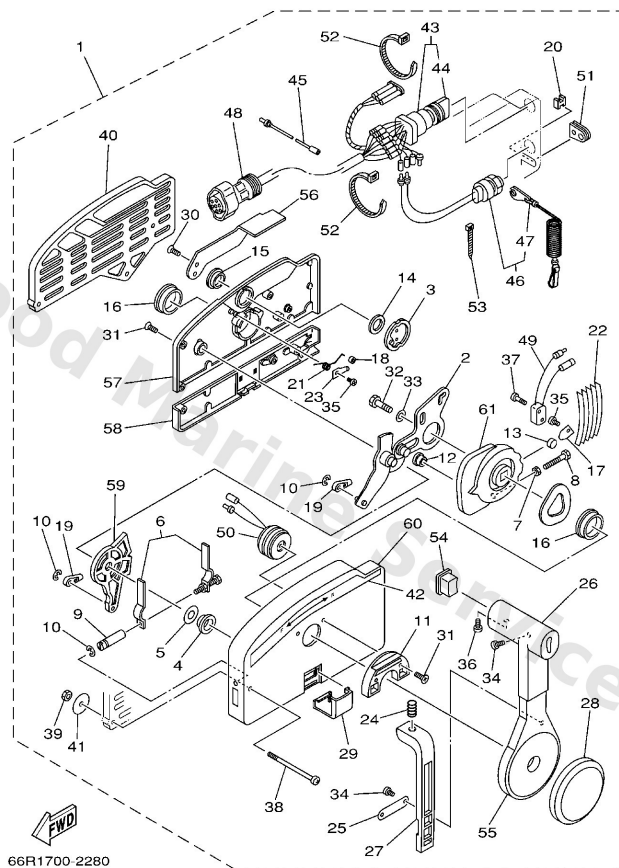
Remote Control Assy



A6

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7034822600 Plate, stopper	Buy now
26	7034822200 Grip, control lever SINGLE	Buy now
27	7034822300 Lock, neutral	Buy now
28	7034822500 Cover	Buy now
29	7034821900 Cover, lead	Buy now
30	7034828100 Screw, flat head	Buy now

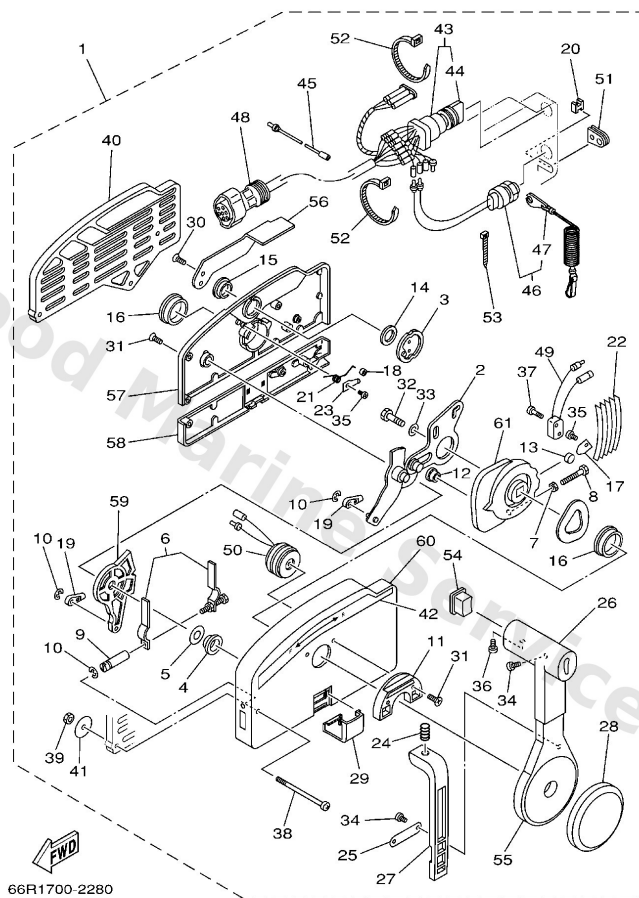
Remote Control Assy



A6

Ref	Part	
31	7034828200 Screw	Buy now
32	9738008030 Bolt, hexagon (fj1)	Buy now
33	9299008600 Washer, plain (663)	Buy now
34	9858004010 Screw, pan head (e56)	Buy now
35	9858004006 Screw, pan head (7h3)	Buy now
36	9858005010 Screw, pan head(62x)	Buy now
37	9858003015 Screw, pan head (n151)	Buy now
38	7034829110 Screw	Buy now
39	9538006600 Nut(661)	Buy now
40	7034829310 Spacer, remote control SINGLE	Buy now
41	7014828700 Washer 1	Buy now
42	7034821500 Graphic	Buy now
43	7038251033 Main switch assembly	Buy now
44	7038257700 Cap, key	Buy now
45	7038253100 Wire, lead	Buy now

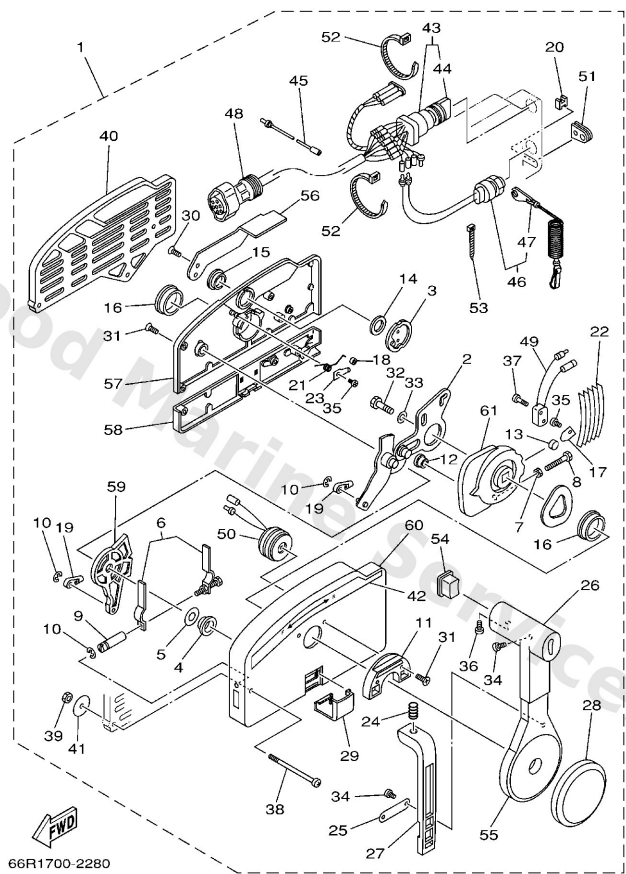
Remote Control Assy



A6

Ref	Part	
46	6888257501 Engine stop switch assembly	Buy now
47	6828255600 Lanyard, stop switch	Buy now
48	6888258621 Extension, wire harness (7P)	Buy now
49	7038254000 Neutral switch assembly	Buy now
50	7038338302 Buzzer	Buy now
51	7034828400 Grommet	Buy now
52	7038259100 Band	Buy now
53	7038259200 Band	Buy now
54	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7034822100 Grip	Buy now
56	7034815200 Knob, free accel	Buy now
57	7034821200 Rear housing	Buy now
58	7034821300 Back, panel	Buy now
59	7034827100 Arm, shift	Buy now
60	7034821101 Housing,1	Buy now

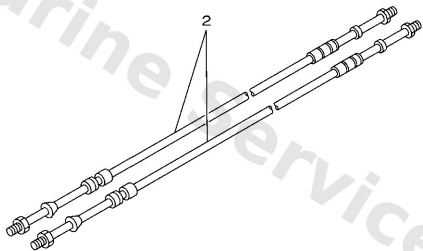
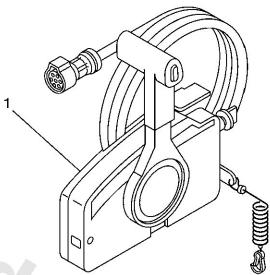
Remote Control Assy



A6

Ref	Part	
61	7034823200 Drive gear	Buy now

Remote Control Box

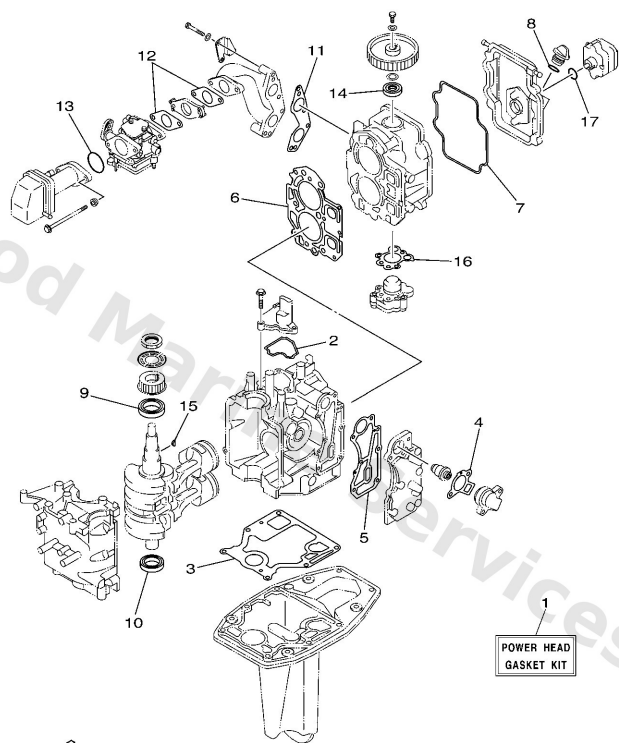



67M0100-8280

A5

Ref	Part	
1	7034820315 Remote control assembly (7p) AP	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1

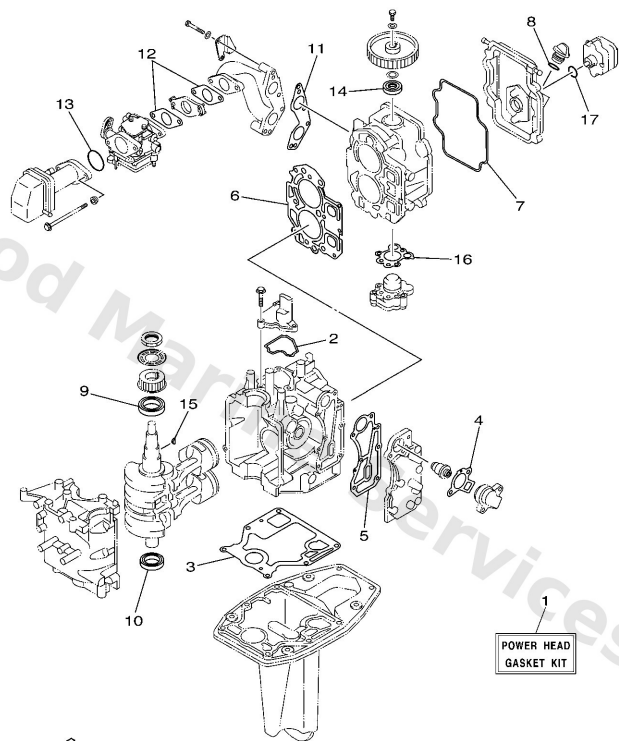


6D41200-C280

B2

Ref	Part	
1	66MW000102 Power head gasket kit	Buy now
2	66M1135700 Seal, cylinder 3	Buy now
3	66M1135110 Gasket, cylinder	Buy now
4	62Y1241400 Gasket, cover	Buy now
5	66M4111401 Gasket, exhaust outer cover	Buy now
6	66M1118110 Gasket, cylinder head 1	Buy now
7	66M1135600 Seal, cylinder 2	Buy now
8	9321024M79 O-ring	Buy now
9	9310235M51 Oil seal	Buy now
10	9310225M52 Oil seal	Buy now
11	66M1364500 Gasket, manifold 1	Buy now
12	66M1364600 Gasket, manifold 2	Buy now
13	9321035M86 O-ring(6l2)	Buy now
14	9310218M21 Oil seal (6g8)	Buy now
15	9028003M01 Key woodruff 146115450000	Buy now

Repair Kit 1

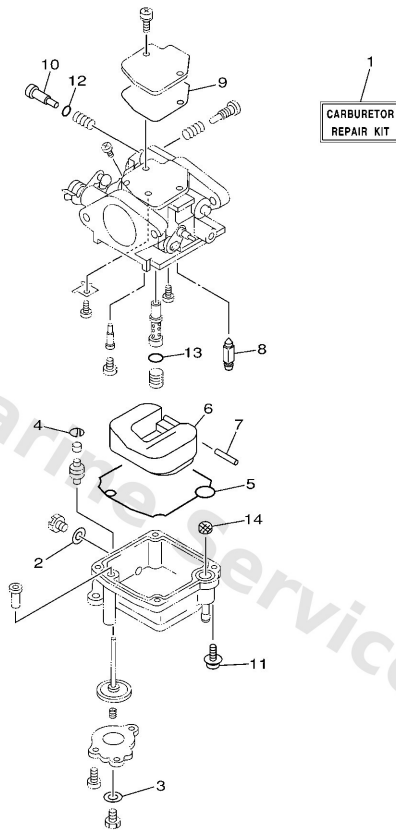


6D41200-C280

B2

Ref	Part	
16	66M1332910 Gasket, pump cover	Buy now
17	9321020M65 O-ring	Buy now

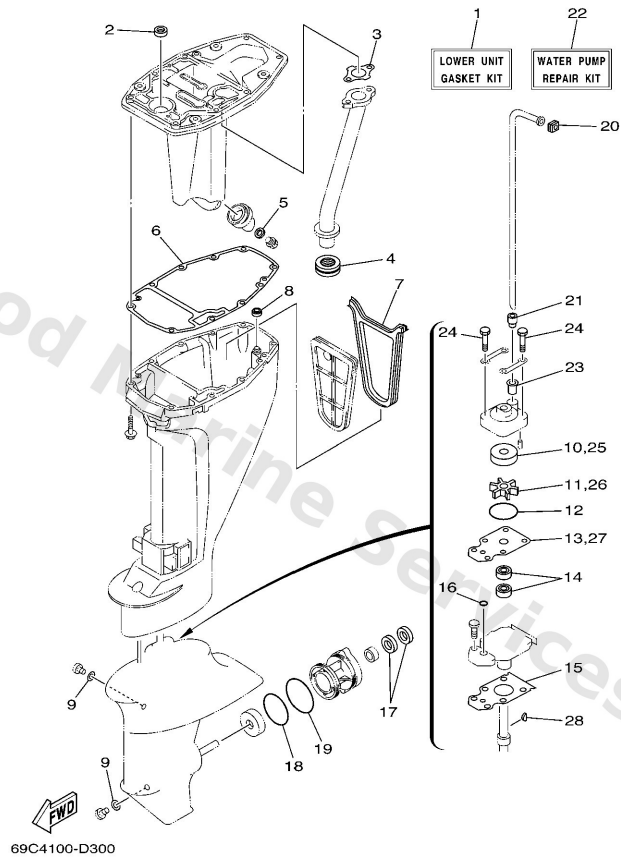
Repair Kit 2



B3

Ref	Part	
1	66MW009301 Carburetor repair kit	Buy now
2	66M1439800 Gasket	Buy now
3	6L21439800 Gasket	Buy now
4	66M1437700 Stopper	Buy now
5	66M1438400 Gasket, float chamber	Buy now
6	6L21438500 Float	Buy now
7	6E51438601 Pin, float	Buy now
8	6L21439200 Valve, needle	Buy now
9	62Y1439900 Gasket	Buy now
10	5H01432300 Pilot screw set	Buy now
11	9798004112 Screw, pan head (686)	Buy now
12	62Y1439700 O-ring	Buy now
13	6F51439700 O-ring	Buy now
14	66M1482700 Filter	Buy now

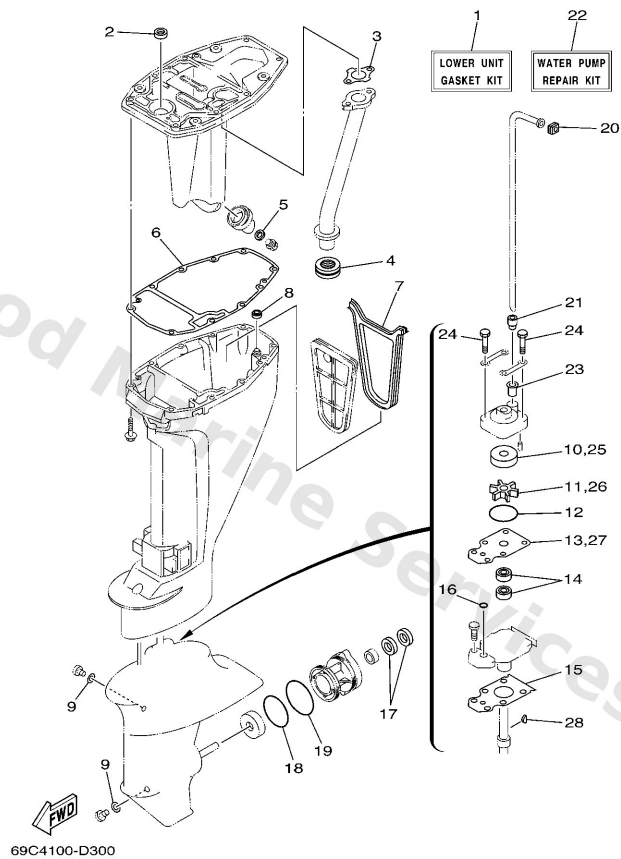
Repair Kit 3



B4

Ref	Part	
1	66RW000121 Lower Unit Gasket Kit	Buy now
2	9310112M63 Oil seal	Buy now
3	66M4113301 Gasket, exhaust manifold 1	Buy now
4	6D44113800 Seal, ext. 1	Buy now
5	9043014M09 Gasket	Buy now
6	66M4511300 Gasket, upper casing	Buy now
7	66M4511500 Gasket, upper casing	Buy now
8	66M4512800 Seal 2	Buy now
9	9043008020 Gasket	Buy now
10	63V4432200 Insert, cartridge	Buy now
11	63V4435201 Impeller	Buy now
12	9321044398 O-ring(55x)	Buy now
13	63V4432300 Outer plate, cartridge	Buy now
14	9310120001 Oil seal	Buy now
15	63V45315A0 Packing, lower casing	Buy now

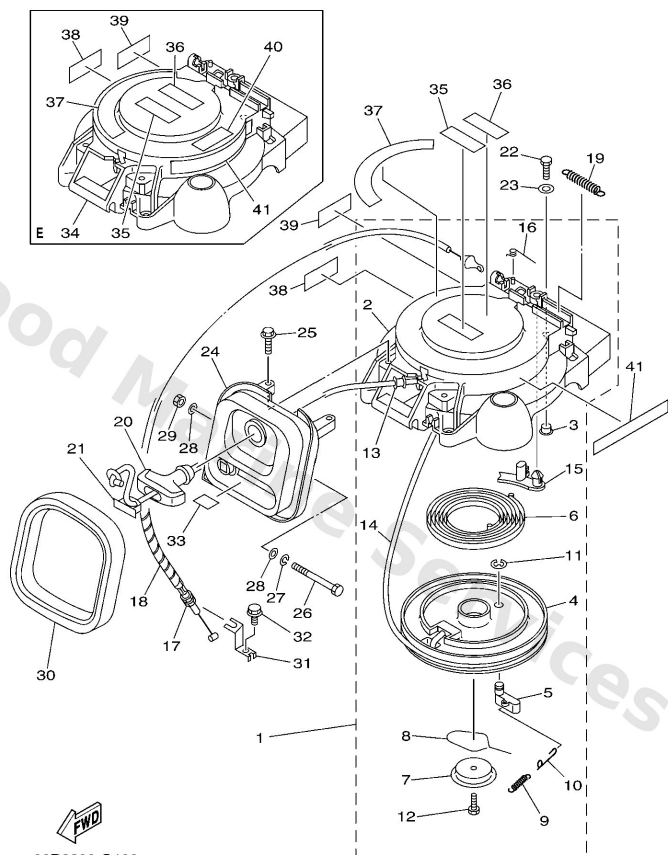
Repair Kit 3



B4

Ref	Part	
16	9321006ME6 O-ring	Buy now
17	9310117054 Oil seal (17x30x6-650)	Buy now
18	9321074M68 O-ring (6g8)	Buy now
19	9321074316 O-ring (1j7)	Buy now
20	63V4436510 Damper, water seal 1	Buy now
21	63V4436800 Rubber, water seal 4	Buy now
22	63VW007800 Water pump repair kit	Buy now
23	6474436600 Damper, water seal 2	Buy now
24	9708008045 Bolt, hexagon	Buy now
28	6644433800 Key, woodruff	Buy now

Starter



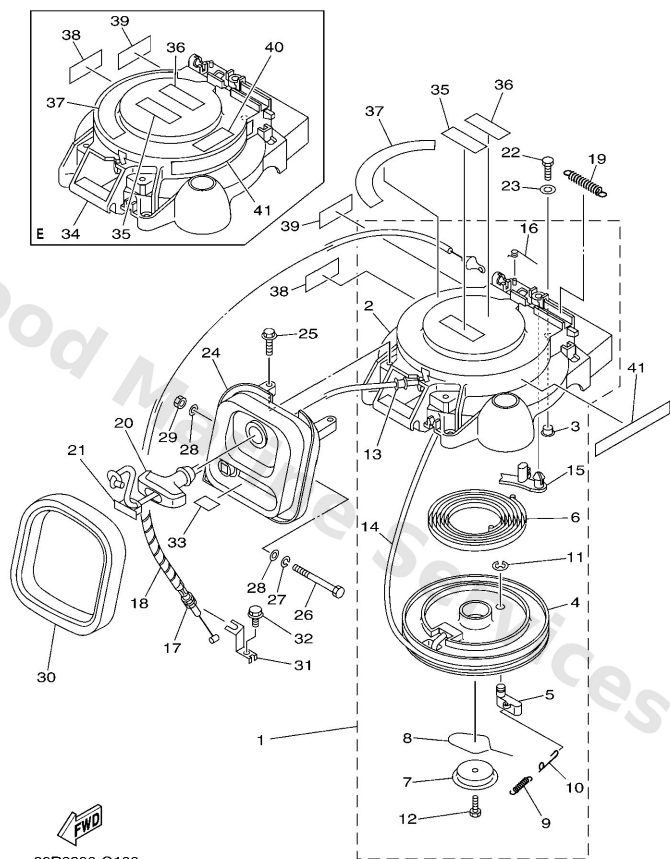
66R8300-G100

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M
*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

C2

Ref	Part	
1	66M1571002 Starter assembly	Buy now
2	66M1571101 Case, starter	Buy now
3	9038706M05 Collar(6h4)	Buy now
4	63V1571400 Drum, sheave	Buy now
5	63V1574100 Pawl, drive	Buy now
6	63V1571300 Spring, starter	Buy now
7	63V1571600 Plate, drive	Buy now
8	63V1570501 Spring, drive pawl	Buy now
9	63V1576701 Spring	Buy now
10	63V1578401 Spring, return	Buy now
11	63V1574400 Circlip	Buy now
12	63V1576800 Screw	Buy now
13	63V1576400 Collar 1	Buy now
14	* item_description *1	Buy now
15	66T1579400 Stopper	Buy now

Starter



66R8300-G100

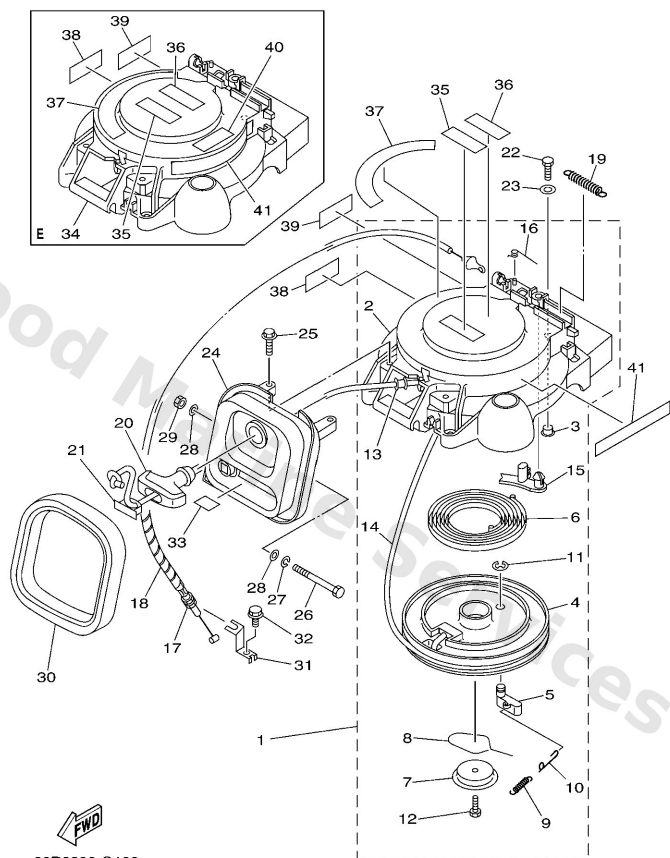
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

C2

Ref	Part	
16	66T1573400 Spring, return	Buy now
17	66M1577000 Cable comp., starter stop	Buy now
18	9044606M90 Hose	Buy now
19	66T1573100 Retainer, spring	Buy now
20	6G11575500 Handle, starter	Buy now
21	6G11577900 Cover	Buy now
22	9709506020 Bolt(7u8)	Buy now
23	9299506600 Washer, plain (646)	Buy now
24	66M1575800 Guide, Rope	Buy now
24	66M1575810 Guide, Rope	Buy now
25	9011906M59 Bolt, with washer	Buy now
26	9709506090 Bolt(62y)	Buy now
27	9299506100 Washer(6a1)	Buy now
28	9020106M05 Washer, plate(6e3)	Buy now
29	9538006700 Nut	Buy now

Starter



66R8300-G100

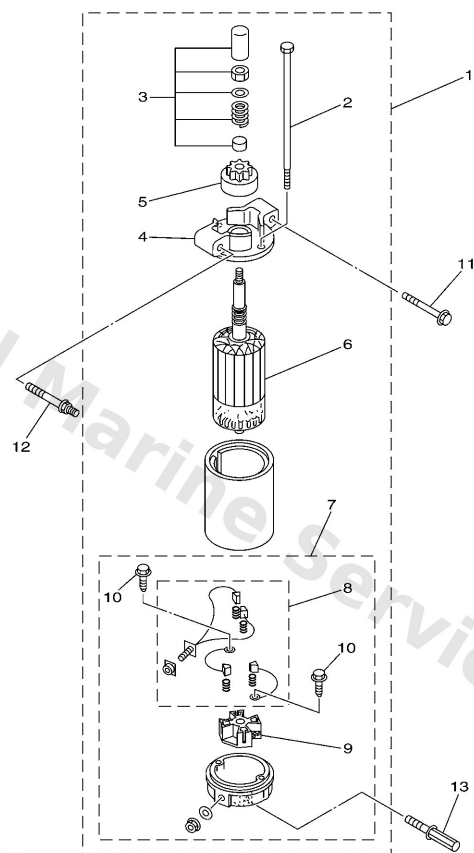
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

C2

Ref	Part	
30	66M1576200 Seal Rubber 2	Buy now
31	66M1577400 Stay 4	Buy now
32	9010906M86 Bolt	Buy now
33	66M8434200 Seat, Emblem	Buy now
34	66M1571110 Case, starter	Buy now
35	6AH8199540 Label, warning	Buy now
36	6AH8199550 Label, warning	Buy now
37	66M1442760 Label Instruction	Buy now
38	6AH8199440 Label, safety	Buy now
39	6AH8199450 Label, safety	Buy now
40	6AG8199600 Mark	Buy now
41	6G81343765 Mark Caution	Buy now

Starting Motor

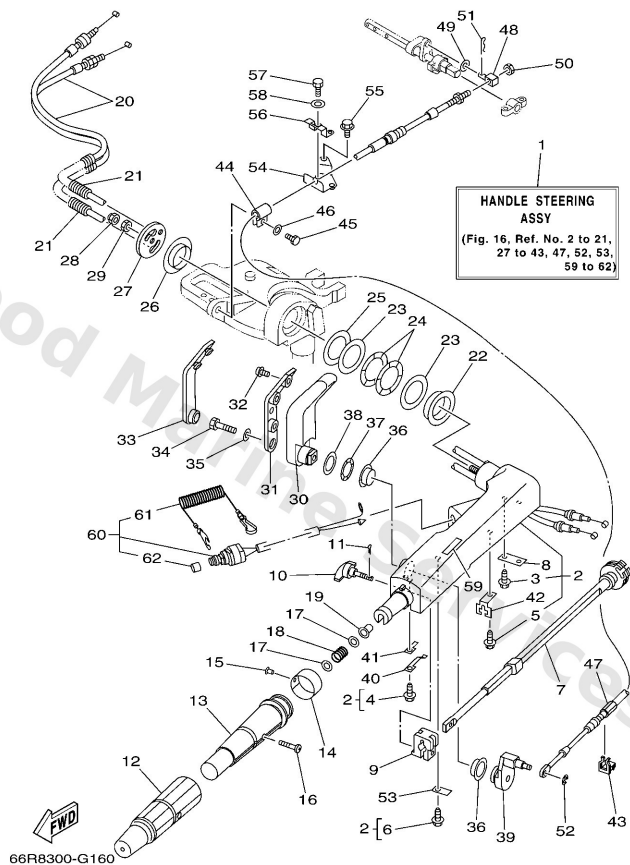


66M0010-0140

D1

Ref	Part	
1	66M8180002 Starting motor assembly	Buy now
2	65W8182600 Bolt	Buy now
3	65W8185701 Retainer	Buy now
4	66M8183000 Front bracket assembly	Buy now
5	65W8180700 Gear assembly, starting motor	Buy now
6	65W8185001 Armature assembly	Buy now
7	66M8182000 Rear bracket assembly	Buy now
8	65W8180100 Brush set	Buy now
9	65W8184000 Brush holder assembly	Buy now
10	65W8182S00 Screw	Buy now
11	9011908M39 Bolt, with washer	Buy now
12	9010908M78 Bolt	Buy now
13	9010908M85 Bolt	Buy now

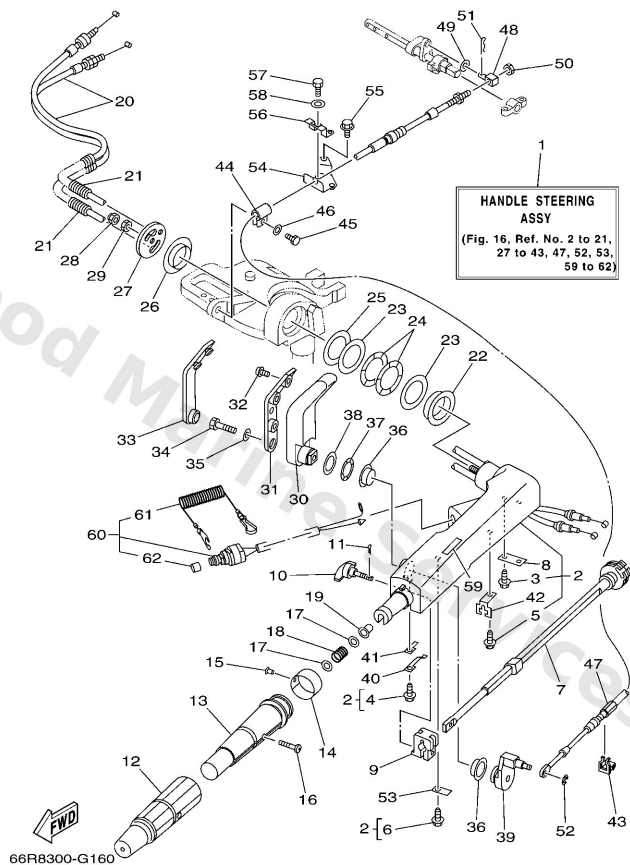
Steering



D4

Ref	Part	
1	66RW0084014D Handle steering assembly	Buy now
2	66R42101014D Handle, steering	Buy now
3	9010906M86 Bolt	Buy now
4	9010906M80 Bolt	Buy now
7	66R4213800 Lever, Throttle	Buy now
8	65W4215900 Stay	Buy now
9	6G14212600 Piece, friction	Buy now
10	65W4212500 Bolt, friction adjusting	Buy now
11	9149016010 Pin, cotter	Buy now
12	66M4217700 Rubber, handle	Buy now
13	66M4211900 Grip, steering handle	Buy now
14	6894213720 Indicator, Throttle	Buy now
15	9026902M09 Rivet(6I5)	Buy now
16	9014905M13 Screw, countersunk	Buy now
17	9020110M02 Washer, plate(6g9)	Buy now

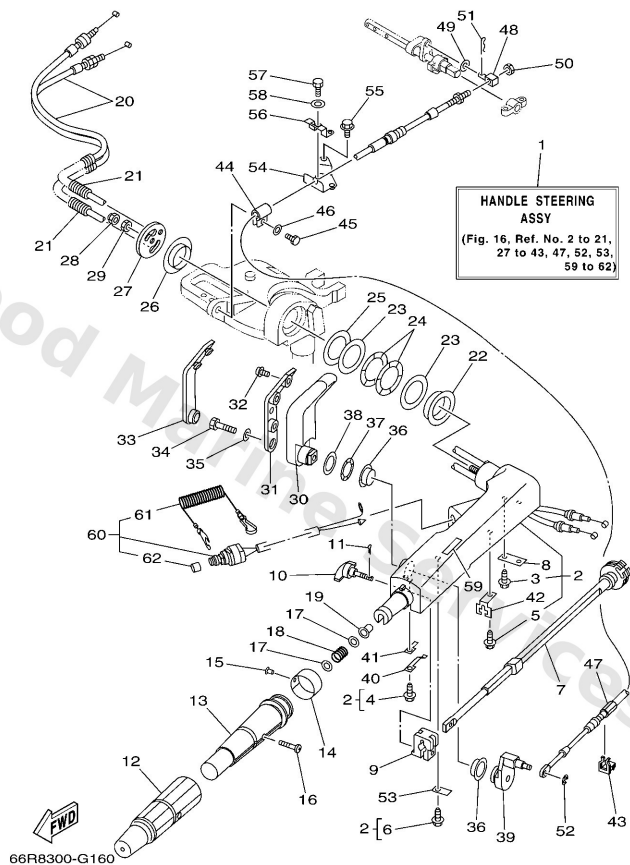
Steering



D4

Ref	Part	
18	9050123215 Spring (655)	Buy now
19	9038608032 Bushing (650)	Buy now
20	66M2631100 Cable, throttle 1	Buy now
21	9044610M87 Hose	Buy now
22	66R4217100 Bushing	Buy now
23	9020143M00 Washer, plate	Buy now
24	9020643M22 Washer, wave	Buy now
25	9020243M57 Washer, plate	Buy now
26	9038640M99 Bush	Buy now
27	66M4213101 Cover, handle steering	Buy now
28	9578010300 Nut, nylon (6e5)	Buy now
29	9538010700 Nut (682)	Buy now
30	66R44111004D Handle, gear shift	Buy now
31	66R4417300 Lever, shift control	Buy now
32	9015906M18 Screw, with washer(6b0)	Buy now

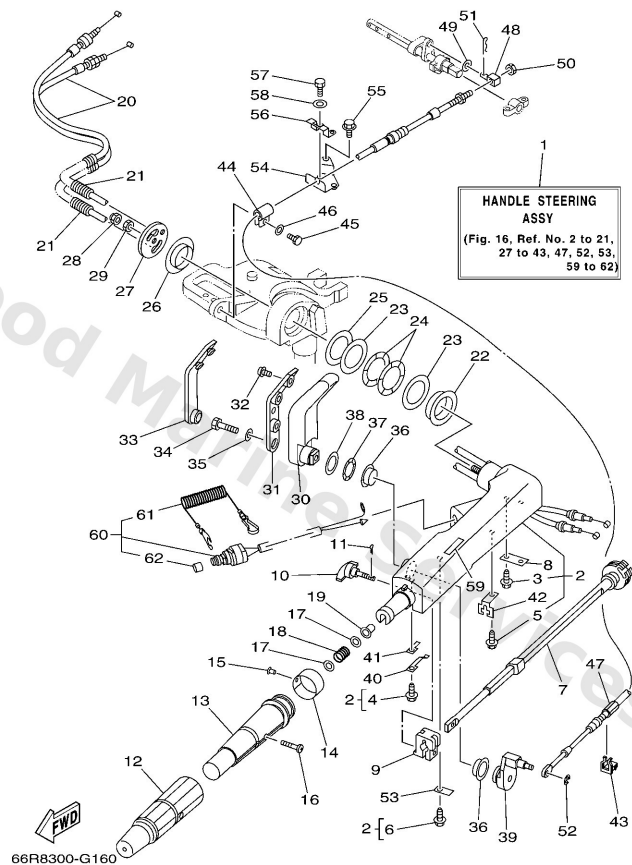
Steering



D4

Ref	Part	
33	66R4212900 Bushing, rubber	Buy now
34	9709508030 Bolt, hexagon (fj1)	Buy now
35	9299508600 Washer, plain (663)	Buy now
36	9038626MA3 Bush	Buy now
37	9020626M25 Washer, wave	Buy now
38	9020226M59 Washer, plate	Buy now
39	66R4411301 Cam plate, handle	Buy now
40	66R4411600 Spring	Buy now
41	66R4411800 Bracket	Buy now
42	66R4853800 Clamp, cable 1	Buy now
43	63D4853800 Clamp, cable 1	Buy now
44	9046508M79 Clamp	Buy now
45	9709506012 Bolt(gh1)	Buy now
46	9299506600 Washer, plain (646)	Buy now
47	66R4832100 Cable	Buy now

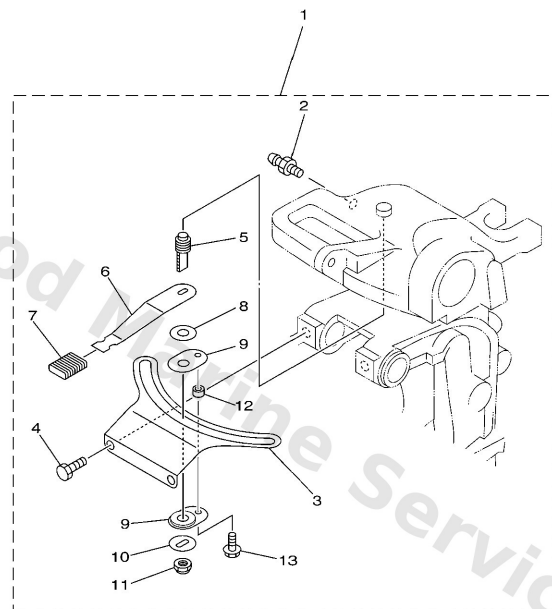
Steering



D4

Ref	Part	
48	66R4834400 Cable end, remote control	Buy now
49	9020106M31 Washer (6a0)	Buy now
50	9017005M38 Nut	Buy now
51	9046818008 Clip 620436610000	Buy now
52	9908004600 Circlip (eu0)	Buy now
53	66R4411400 Stopper	Buy now
54	66R4853100 Bracket Remote Control 1	Buy now
56	66R4853200 Bracket, remote control 2	Buy now
57	9709506010 Bolt	Buy now
59	6E04419111 Indicator, shift	Buy now
60	65W8257501 Engine stop switch assembly	Buy now
61	6828255600 Lanyard, stop switch	Buy now
62	6898257Y00 Cap	Buy now

Steering Friction

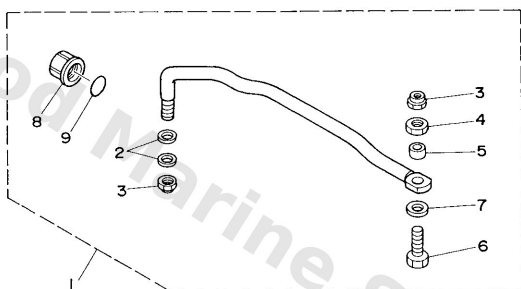


66M0010-8170

D7

Ref	Part	
1	66M4250801 Steering friction assembly	Buy now
2	9370006M03 Nipple, grease(6a1)	Buy now
3	66M4252700 Plate, friction	Buy now
4	9010908M91 Bolt, hexagon deep recess	Buy now
5	65W4256200 Shaft, steering lock	Buy now
6	66M4256100 Knob Steering Lock	Buy now
7	6894363300 Cover, tilt lever	Buy now
8	9020210M56 Washer, plate	Buy now
9	65W4252800 Plate, friction	Buy now
10	9020910M26 Washer	Buy now
11	9018510M14 Nut, self-locking	Buy now
12	9038705M11 Collar	Buy now
13	9011905M03 Bolt With Washer	Buy now

Steering Guide

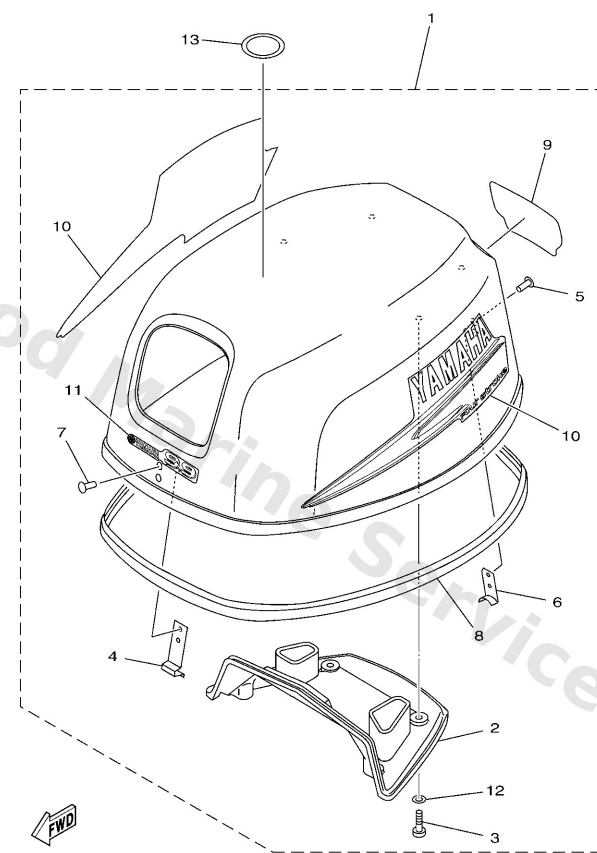


63V0100-5210

A4

Ref	Part	
1	63V6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

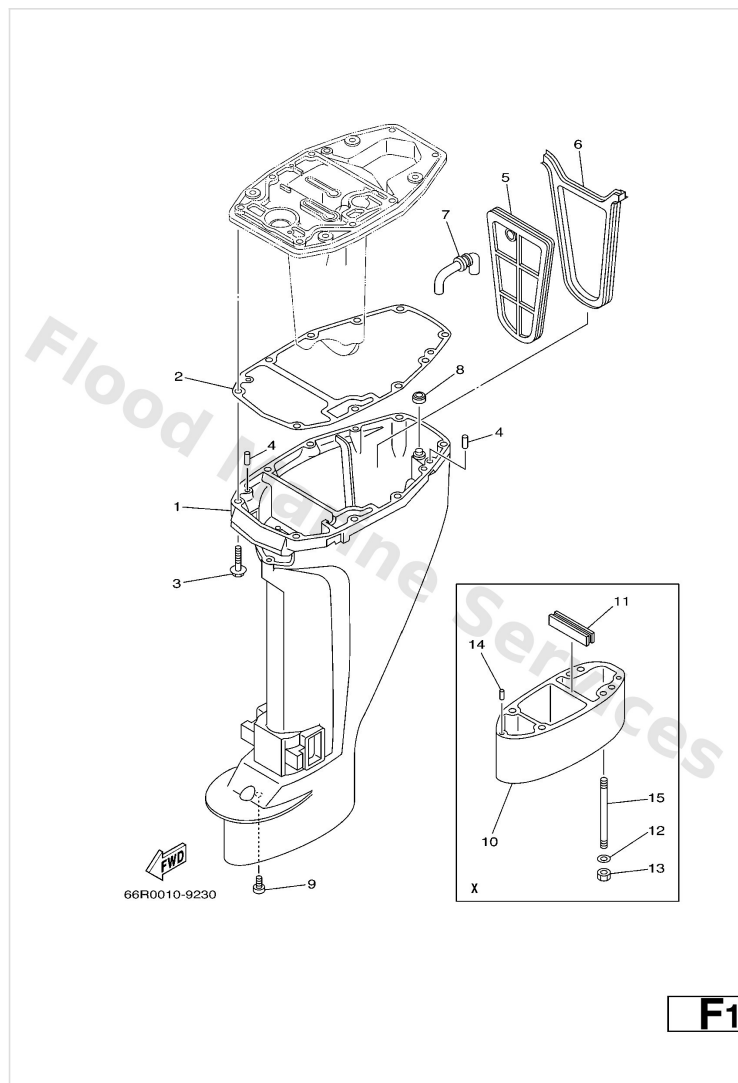
Top Cowling



A4

Ref	Part	
1	66R42610124D Top Cowling assembly	Buy now
2	66M4261300 Molding Air Duct	Buy now
3	9778060520 Screw, tapping(6k8)	Buy now
4	65W4265101 Hook	Buy now
5	9026606M02 Rivet (697)	Buy now
6	66M4265200 Hook	Buy now
8	6D44261500 Seal	Buy now
9	66R4267820 Graphic, rear	Buy now
10	66MW007020 Graphic set	Buy now
11	66N4267700 Graphic, Front	Buy now
12	9020205M38 Washer, plate(6I2)	Buy now
13	67F1343403 □□□, □□□□□	Buy now

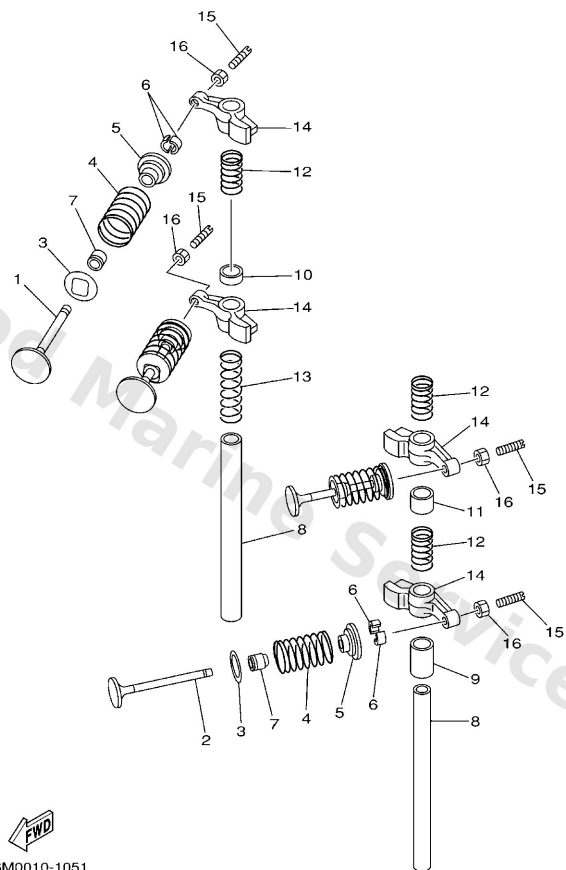
Upper Casing



F1

Ref	Part	
1	66M45111104D Casing, upper	Buy now
2	66M4511300 Gasket, upper casing	Buy now
3	9757508545 Bolt, hexagon w/w deep recess	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	66M4512600 Plate, Seal Damper	Buy now
6	66M4511500 Gasket, upper casing	Buy now
7	66M4513600 Pipe	Buy now
8	66M4512800 Seal 2	Buy now
9	9015706M06 Screw, pan head(6m7)	Buy now
10	66R45211204D Extension X(25.0")	Buy now
11	63V4512700 Seal X(25.0")	Buy now
12	9299008600 Washer, plain (663) X(25.0")	Buy now
13	9538008600 Nut (661) X(25.0")	Buy now
14	9360412M07 Pin, dowel (688) X(25.0")	Buy now
15	9011608M62 Bolt, stud X(25.0")	Buy now

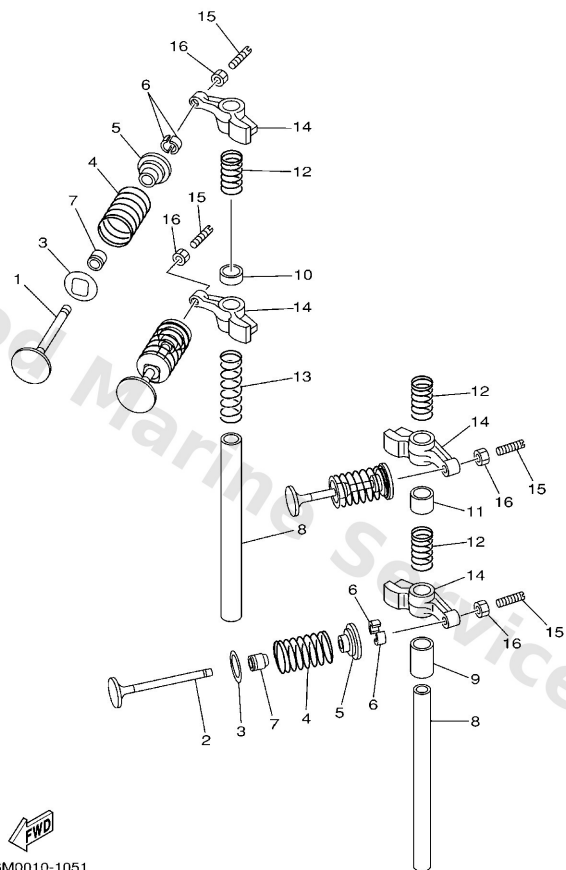
Valve



B2

Ref	Part	
1	66M1211100 Valve, intake	Buy now
2	66M1212100 Valve, exhaust	Buy now
3	66M1211600 Seat, valve spring	Buy now
4	66M1211300 Spring, valve inner	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	66M1214600 Shaft, rocker	Buy now
9	9038713M56 Collar (6g8)	Buy now
10	9038713001 Collar	Buy now
11	9038713002 Collar	Buy now
12	9050112M40 Spring, compression (6g8)	Buy now
13	9050112M41 Spring Compression (6G8)	Buy now
14	66M1215110 Arm, Valve Rocker	Buy now
15	62Y1215900 Screw Valve Adjusting	Buy now

Valve



Ref	Part	
16	62Y1215800 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.