



Yamaha L250BETO 1998

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

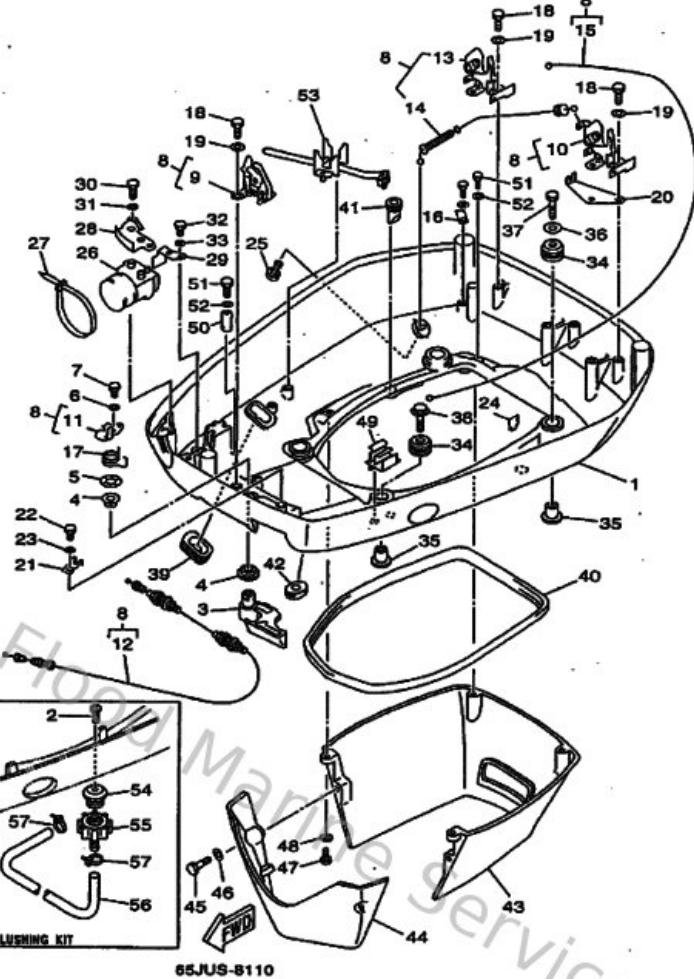
Authorised Yamaha Dealers



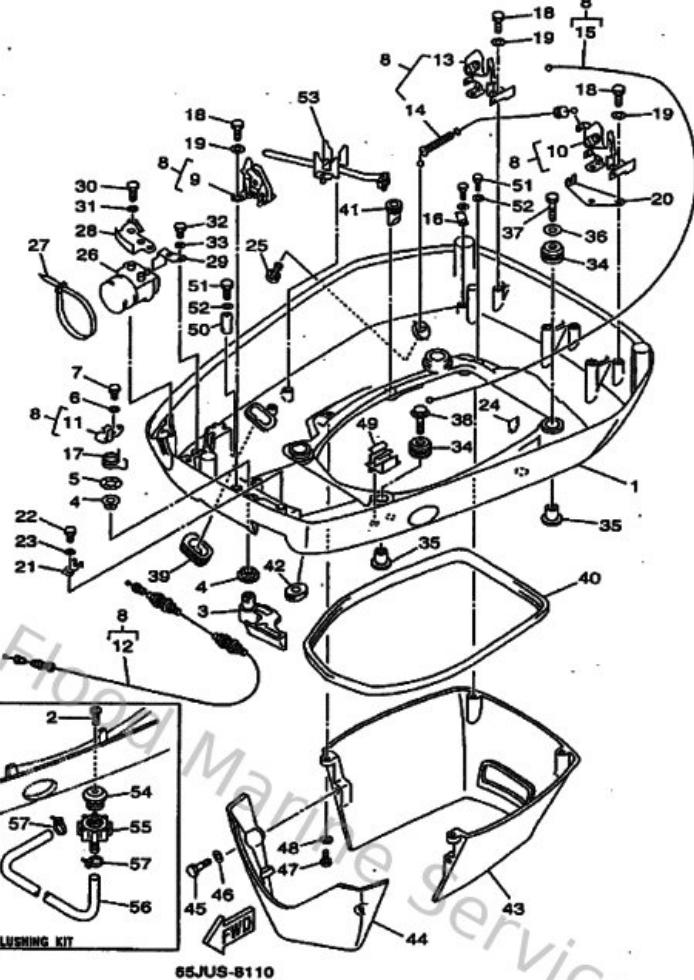
Contents

Bottom Cowling	3
Bracket 1	7
Bracket 2	10
Control	13
Crankshaft & Piston	17
Cylinder. Crankcase 1	19
Cylinder. Crankcase 2	22
Electrical 1	24
Electrical 2	26
Electrical 3	29
Electrical 4	33
Fuel	34
Fuel Injection Nozzle	38
Fuel Injection Pump	40
Intake	43
Lower Casing. Drive 1	45
Lower Casing. Drive 2	50
Lower Casing. Drive 3	52
Lower Casing. Drive 4	58
Magneto	60
Oil Pump	62
Oil Tank	64
Power Trim & Tilt Assy 1	67
Repair Kit 1	74
Repair Kit 2	76
Starting Motor	78
Top Cowling	80
Upper Casing	82

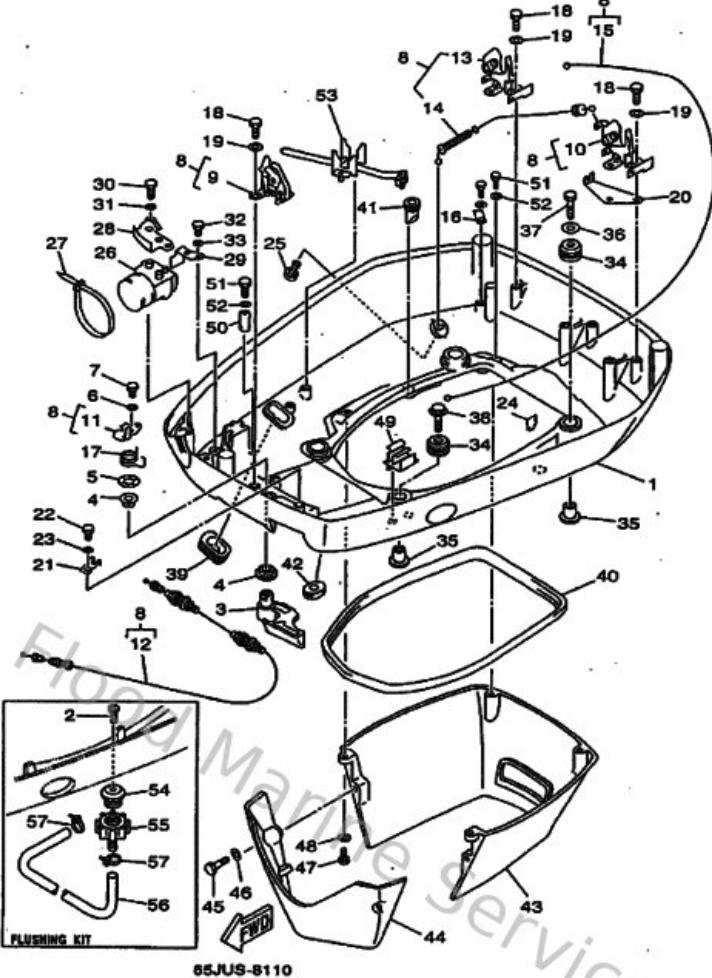
Bottom Cowling



Bottom Cowling

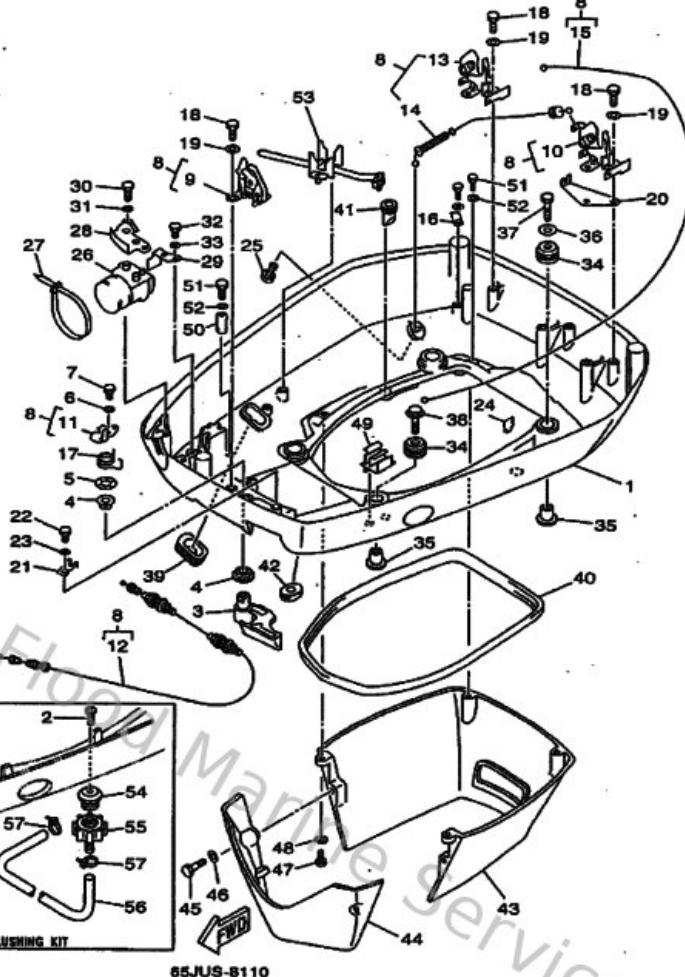


Bottom Cowling

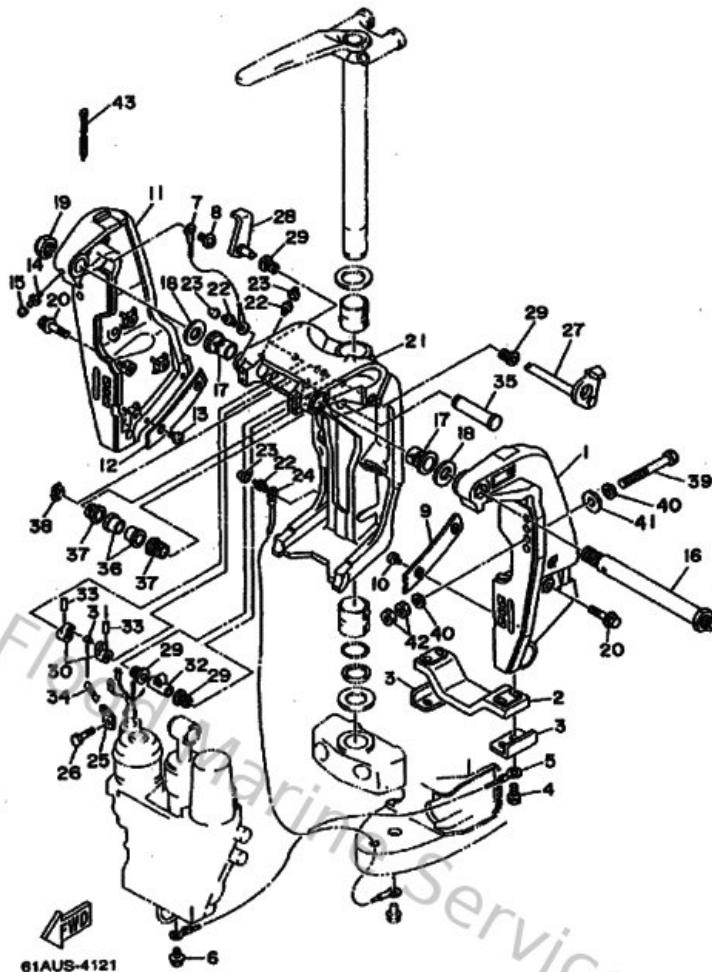


Ref	Part	
36	9020108M5400 Washer, plate (6e5)	Buy now
37	970750803500 Bolt(70w)	Buy now
38	9011908M2200 Bolt, with washer	Buy now
39	688427261000 Grommet	Buy now
40	61A427160000 Rubber seal 1	Buy now
41	61A427170000 Rubber, seal 2	Buy now
42	61A427270000 Grommet	Buy now
43	61A42741018D Apron	Buy now
44	61A42771018D Apron	Buy now
45	970950603000 Bolt(jf7)	Buy now
47	970950602000 Bolt(7u8)	Buy now
49	6E5825940000 Clamp	Buy now
50	6E5825880000 Plate	Buy now
53	688825940000 Clamp	Buy now
54	6R3125720000 Adapter	Buy now

Bottom Cowling

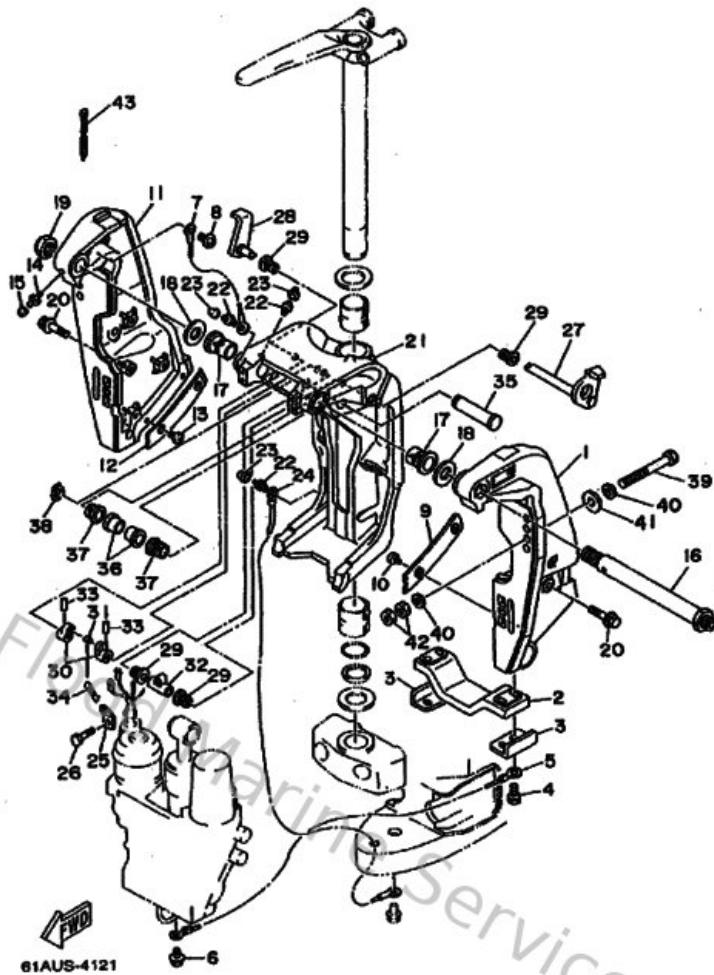


Bracket 1



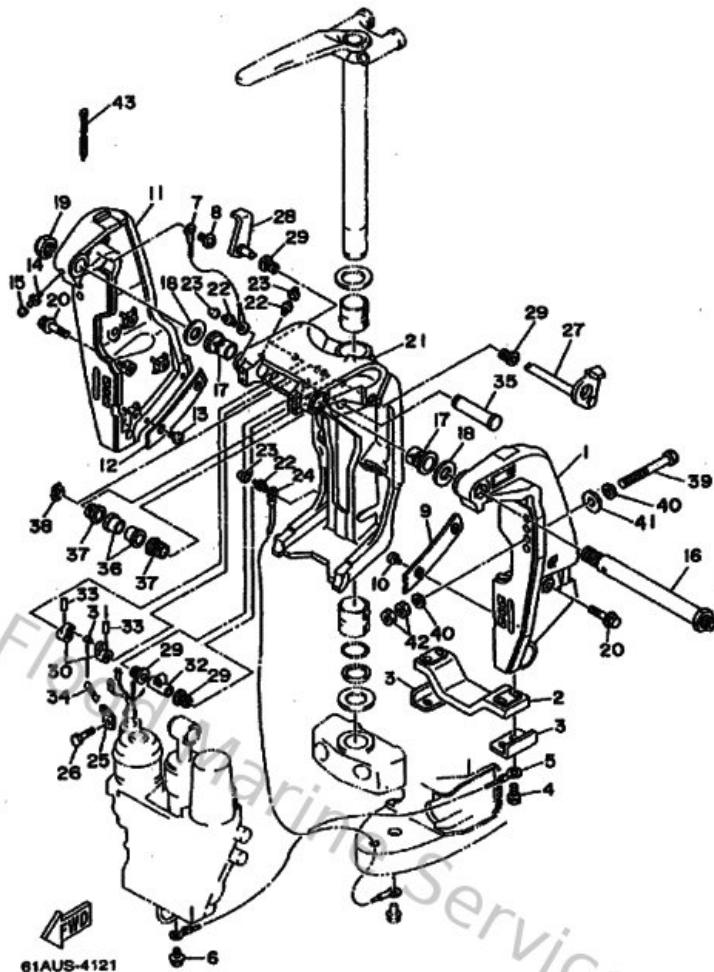
Ref	Part	
1	61A43111238D Bracket, Clamp 1	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	975950652500 Bolt, hexagon w/w deep recess	Buy now
5	6T4821170000 Wire, lead	Buy now
6	975950651000 Bolt, hexagon w/w deep recess	Buy now
7	6E5821480000 Wire, lead 5	Buy now
8	979850621200 Screw, with washer(6h3)	Buy now
9	61A431320000 Washer, friction	Buy now
10	979850621000 Screw pan head	Buy now
11	61A43112238D Bracket, clamp	Buy now
12	61A431330000 Washer, friction	Buy now
13	978850601000 Screw pan head	Buy now
14	9370006M0300 Nipple, grease(6a1)	Buy now
15	663451190000 Cap, grease nipple	Buy now

Bracket 1



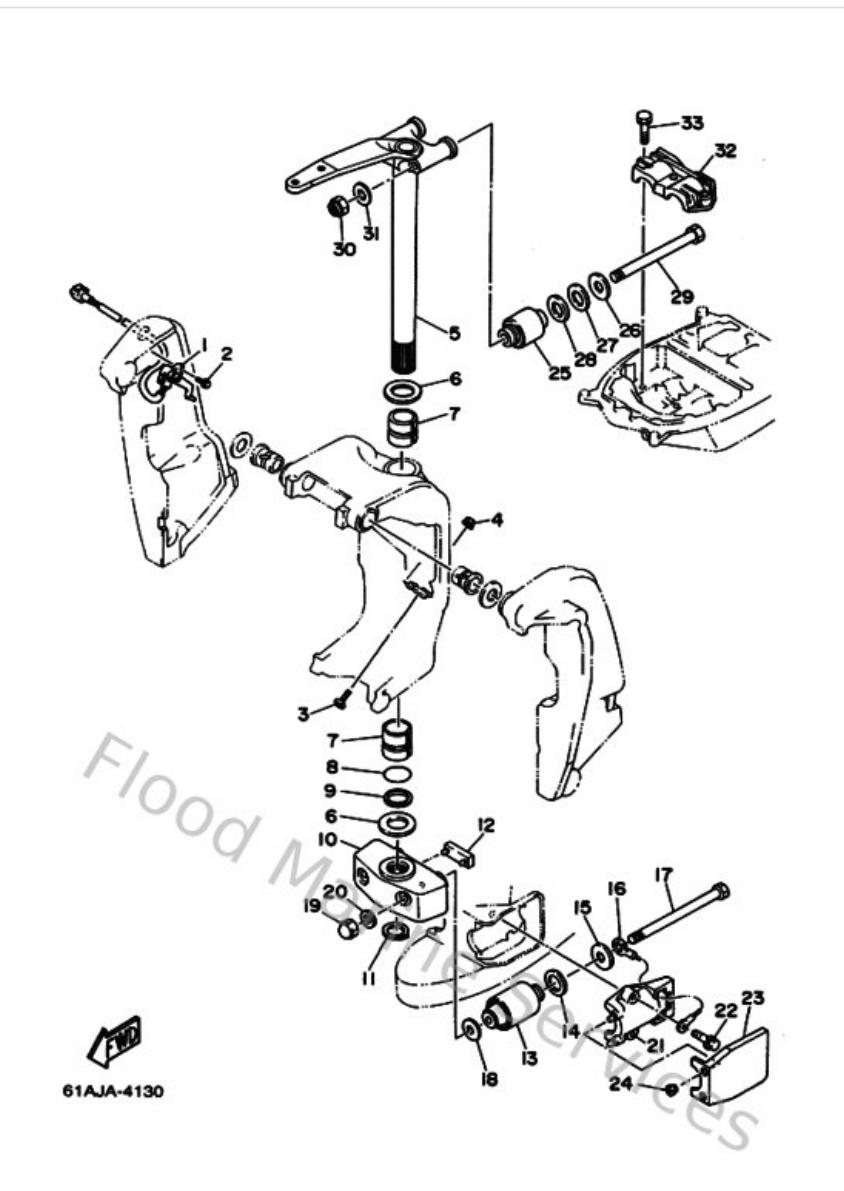
Ref	Part	
16	6R3431310000 Bolt, clamp bracket	Buy now
17	9038625M3100 Bushing (6e5)	Buy now
18	9020126M5900 Washer, plate (6e5)	Buy now
19	9018522M1100 Nut, self-locking	Buy now
20	975951064500 Bolt, hexagon w/w deep recess	Buy now
21	61A43311318D Bracket, swivel	Buy now
24	61A821472000 Wire, lead 5	Buy now
25	6G5431440000 Hook, spring	Buy now
26	970850601000 Bolt	Buy now
27	61A431810100 Lever, tilt stop 1	Buy now
28	6G5431850200 Lever, tilt stop 2	Buy now
29	9038610M1600 Bushing (688)	Buy now
30	6G5431480000 Collar, distance	Buy now
31	9024906M1900 Pin(6e5)	Buy now
32	9038710M0200 Collar(6e5)	Buy now

Bracket 1



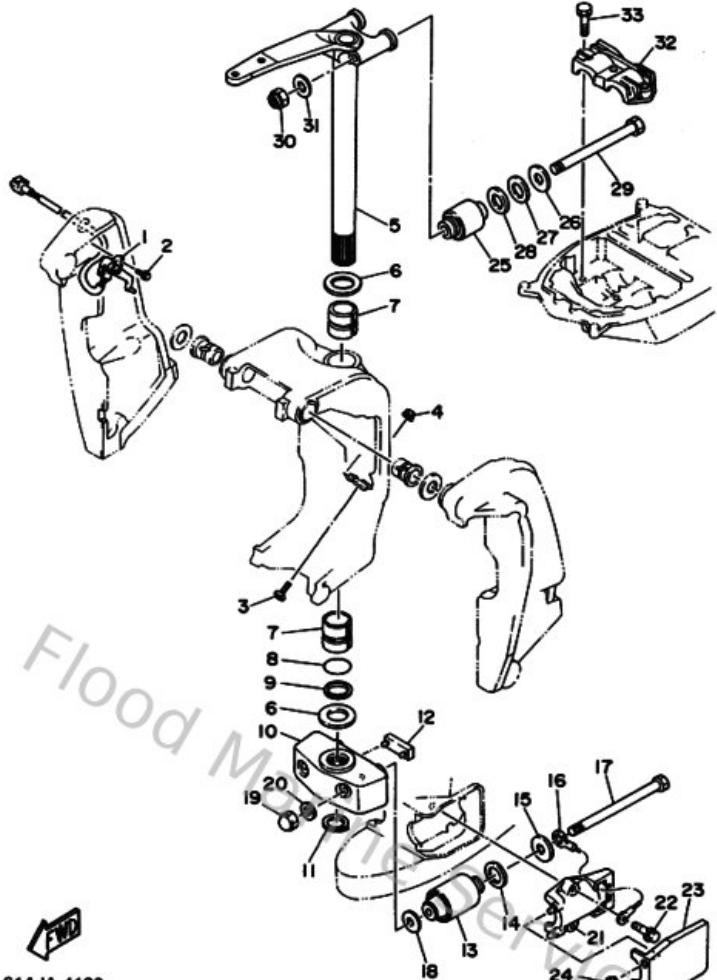
Ref	Part	
33	916903002000 Pin, spring (6h4)	Buy now
34	9050614M2400 Spring, tension(6e5)	Buy now
35	6E5431260200 Pin, upper shock mount	Buy now
36	9038618M6300 Bush(6e5)	Buy now
37	9038618M1400 Bushing (6e5)	Buy now
38	9341018M0200 Circlip (6f2)	Buy now
39	9010112M0500 Bolt (l:130mm)	Buy now
40	9020113M0100 Washer, plate(6e5)	Buy now
41	9020112M0500 Washe, plate(663)	Buy now
42	953801260000 Nut (707)	Buy now
43	9046511M1000 Clamp	Buy now

Bracket 2



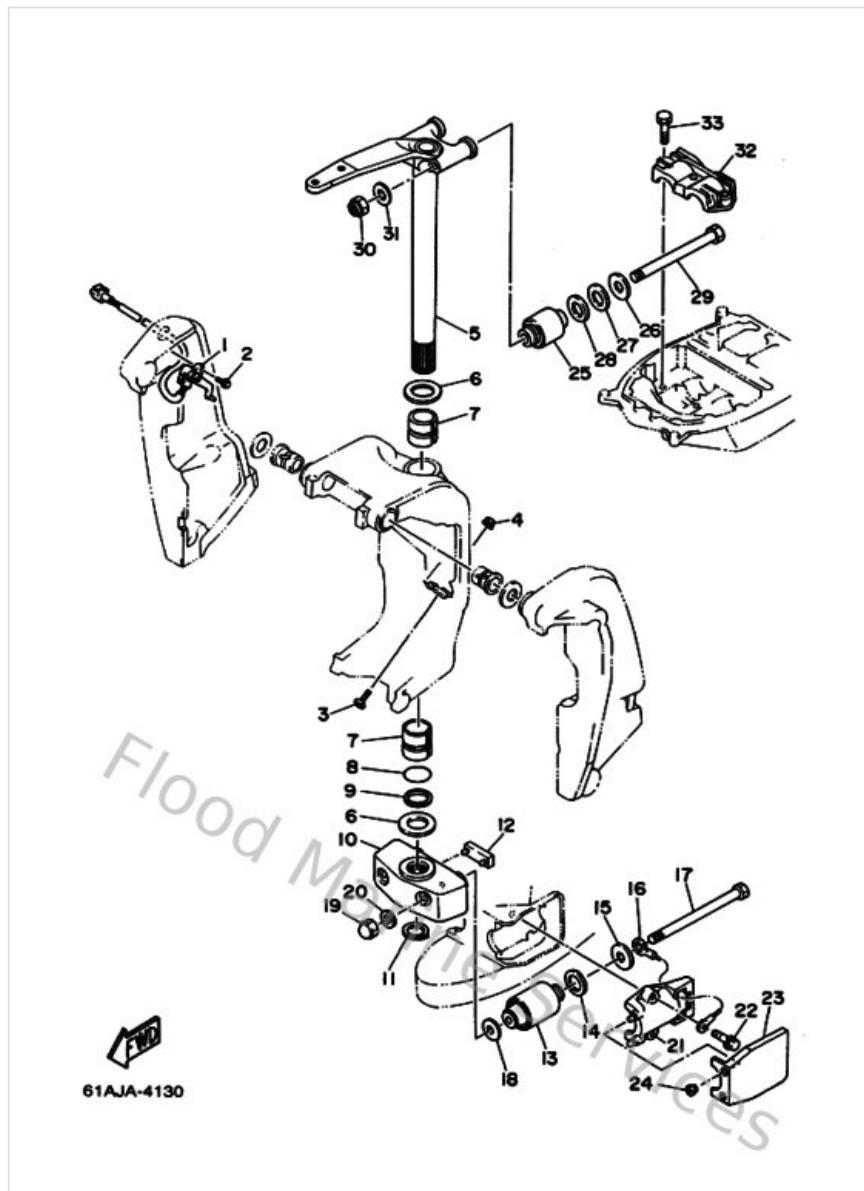
Ref	Part	
1	61A836720100 Trim Sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	61A433760000 Bolt, thrust receiver	Buy now
4	957801030000 Nut, nylon (6e5)	Buy now
5	61A42510218D Steering Bracket assembly	Buy now
6	9020140M0000 Washer, plate(61a)	Buy now
7	9038639M8900 Bush(61a)	Buy now
8	932103532100 O-ring (3m7)	Buy now
9	9020240M4700 Washer, plate(61a)	Buy now
10	61A44551018D Housing, lower mount rubber	Buy now
11	9341037M0400 Circlip (6e5)	Buy now
12	61A445750000 Damper, lower mount rubber	Buy now
13	61A445550100 Mount damper, lower side	Buy now
14	9020232M1900 Washer, plate (6e5)	Buy now
15	9020116M5500 Washer, plate (6e5)	Buy now

Bracket 2



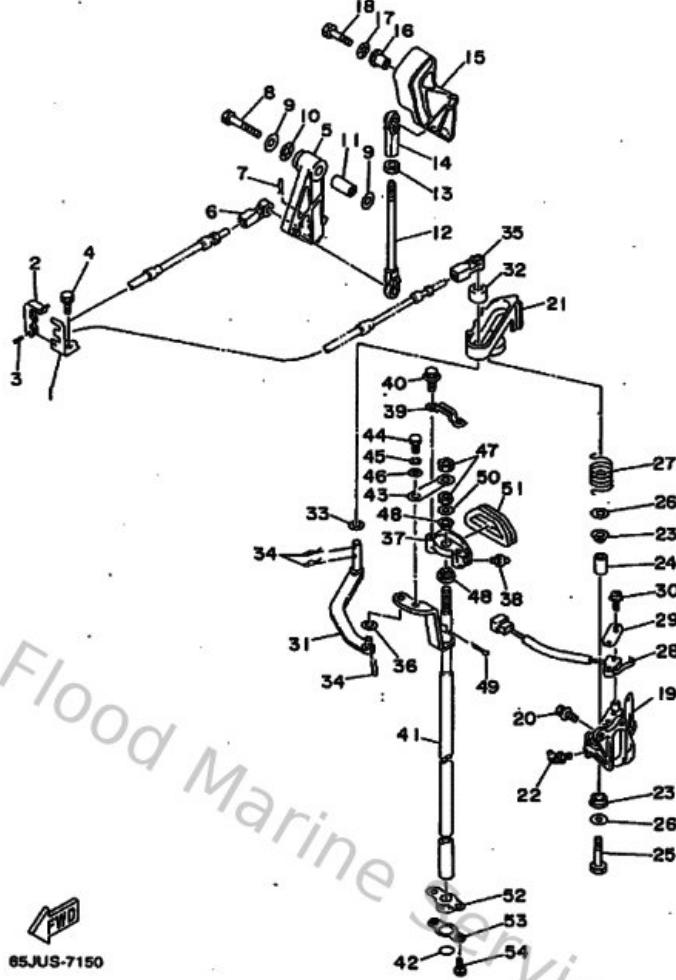
Ref	Part	
16	6E5821490000 Wire, lead 3	Buy now
17	9010914M4800 Bolt	Buy now
18	9020115M5800 Washer, plate (6e5)	Buy now
19	953801480000 Nut, crown (6e5)	Buy now
20	929951460000 Washer (6e5)	Buy now
21	61A445520194 Housing, lower mount rubber	Buy now
22	975951054500 Bolt, hexagon w/w deep recess	Buy now
23	61A44553008D Cover, lower mount	Buy now
24	6A0157890000 Damper	Buy now
25	61A445140000 HSNG,LWR	Buy now
26	9020116M0100 Washer, plate(61a)	Buy now
27	9020228M4600 Washer, plate(61a)	Buy now
28	9020128M0100 Washer, plate(61a)	Buy now
29	9010914M1000 Bolt	Buy now
30	9018514M0000 Nut, self-locking(61a)	Buy now

Bracket 2



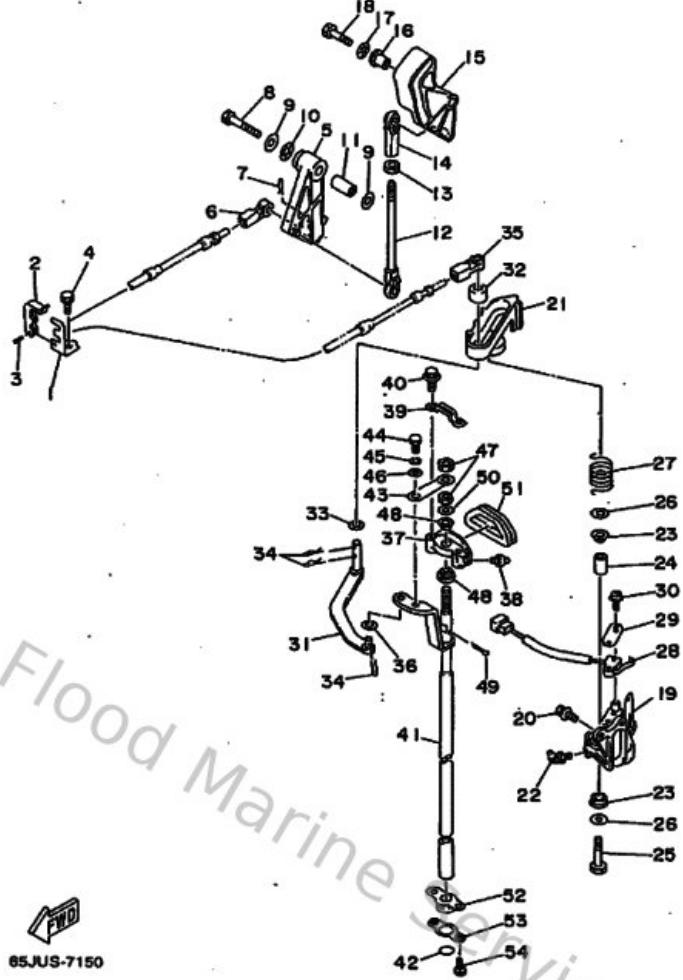
Ref	Part	
32	61A445110094 Cover, upper mount	Buy now

Control



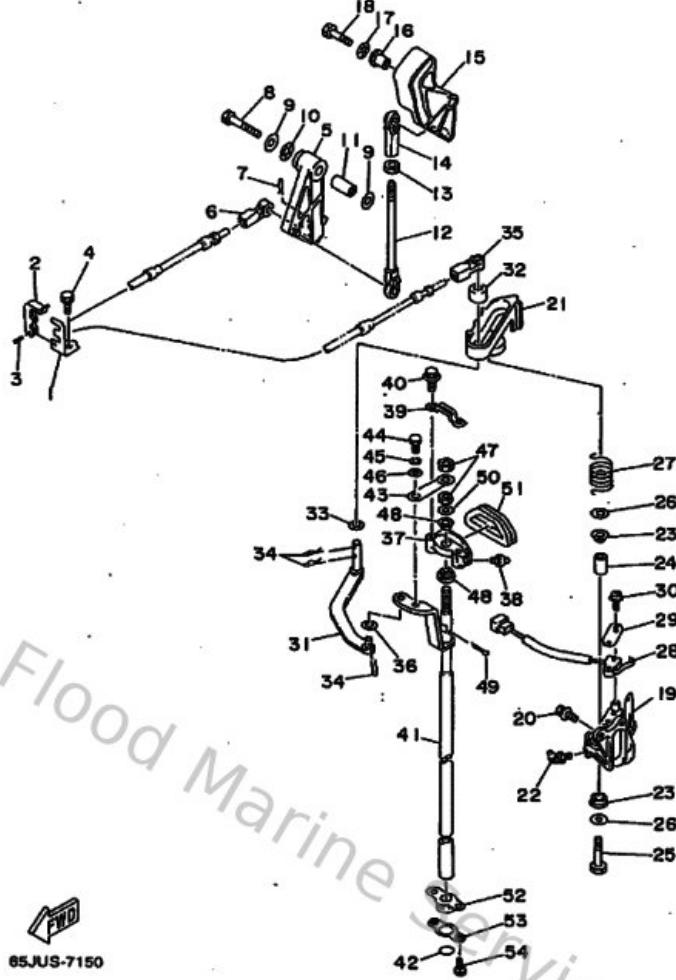
Ref	Part	
1	65L485310000 Bracket Remote Control 1	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	975950842000 Bolt, With Washer	Buy now
5	65L416320100 Lever, magneto control	Buy now
6	6E5483440000 Cable end, remote control	Buy now
7	904681800800 Clip 620436610000	Buy now
8	970130804500 Bolt	Buy now
9	929900820000 Ybs66-8 washer, plain	Buy now
10	9020612M0000 Washer, wave (676)	Buy now
11	9038708M1600 Collar	Buy now
12	61A412370000 Joint, link	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	682412370000 Joint, link 2	Buy now
15	65L412130000 Cam, Accel	Buy now

Control



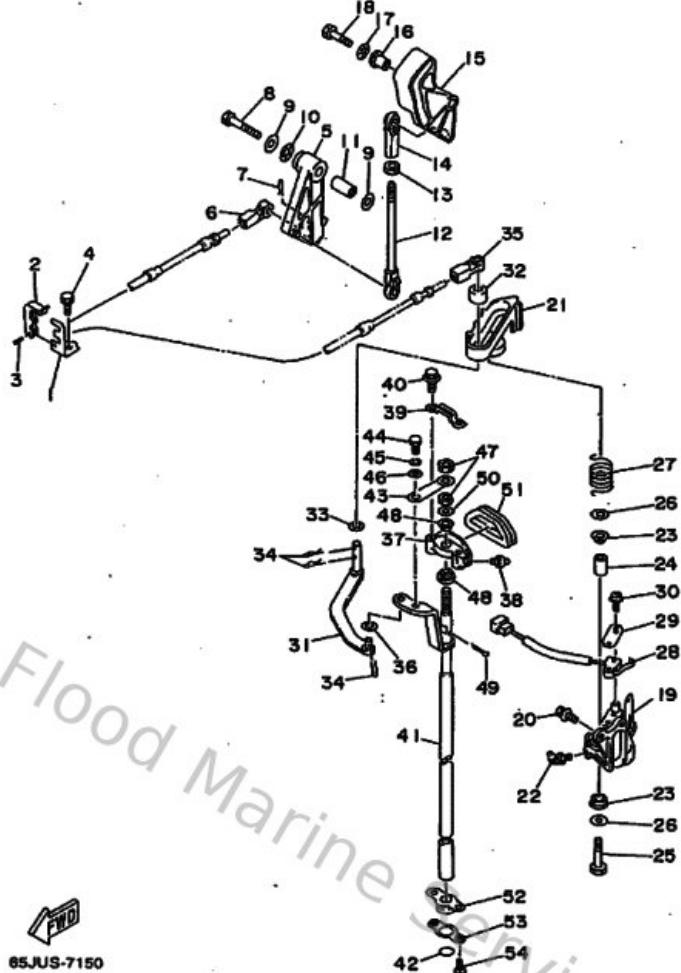
Ref	Part	
16	9038706M2900 Coller (6a0)	Buy now
17	9020610M0400 Washer, wave (676)	Buy now
18	9011906M5600 Bolt, with washer	Buy now
19	61A44117008D Bracket	Buy now
20	975950651600 Bolt, with washer(6r6)	Buy now
21	61A44176008D Bracket	Buy now
22	9370006M0100 Nipple, grease(61a)	Buy now
23	903861206900 Bush(666)	Buy now
24	9038708M0900 Collar(61a)	Buy now
25	970950803500 Bolt(70w)	Buy now
26	929950820000 Ybs66-8 washer, plain	Buy now
27	9050820M3100 Spring, torsion(61a)	Buy now
28	61A8259F0000 Switch assembly	Buy now
29	61A825880100 Plate	Buy now
31	61A441210000 Lever, shift rod	Buy now

Control



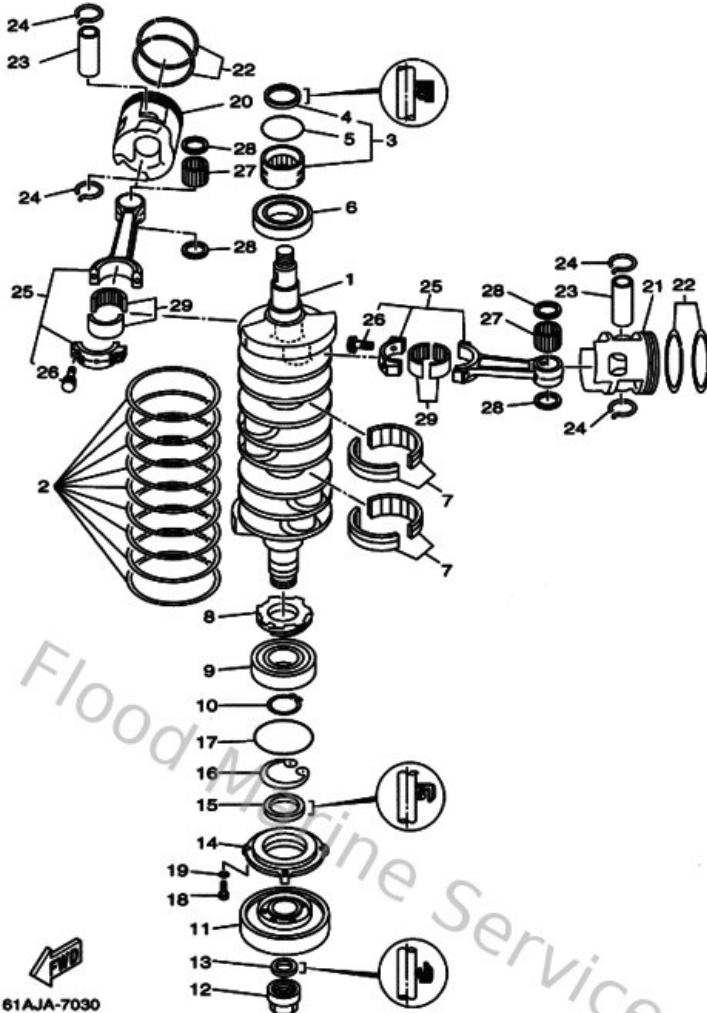
Ref	Part	
32	6E5441220000 Bushing, shift rod lever	Buy now
33	9020208M2000 Washer, plate (6e5)	Buy now
36	902020600700 Washer plate 626441880000	Buy now
37	61A441180094 Bracket	Buy now
38	9370006M0300 Nipple, grease(6a1)	Buy now
39	61A441160000 Spring	Buy now
40	975950663000 Bolt, hexagon w/w deep recess	Buy now
41	61A441202200 Handle gear shift assembly	Buy now
42	932100935000 O-ring	Buy now
43	61A441120000 Stay, handle gear shift	Buy now
44	970130601200 Bolt(gh1)	Buy now
45	929030610000 Washer(6a1)	Buy now
46	929030660000 Washer, plain (646)	Buy now
47	953330860000 Nut(6l2)	Buy now
48	9038690M9000 Bush(61a)	Buy now

Control



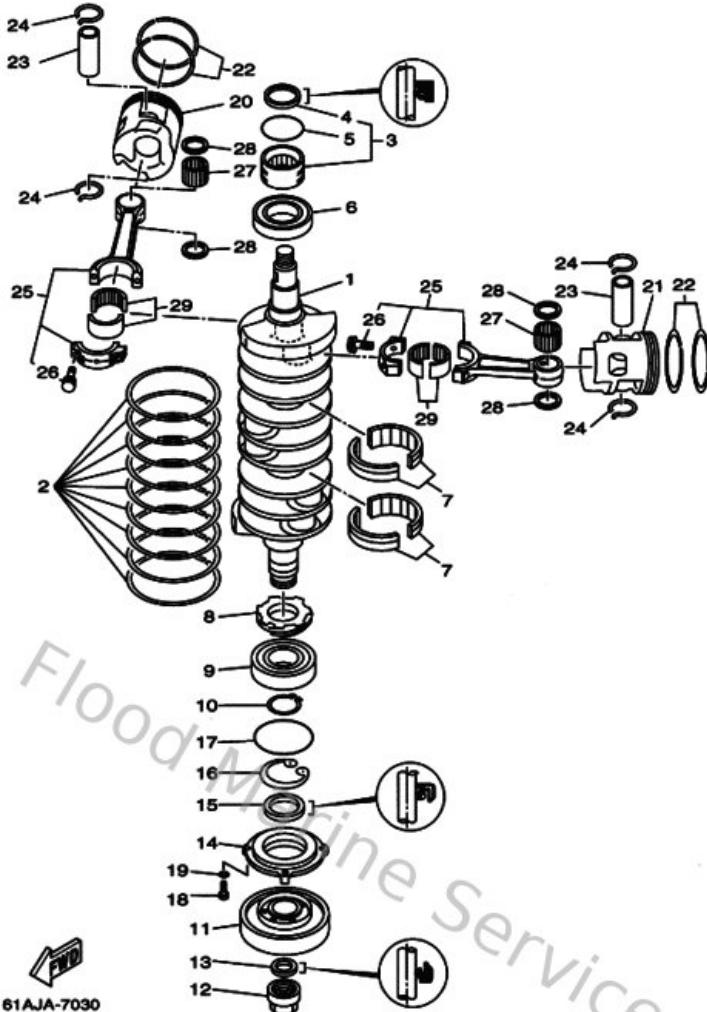
Ref	Part	
49	914902001200 Pin, cotter (648)	Buy now
50	9020109M0200 Washer, plate(61a)	Buy now
51	61A153150000 Seal, crankcase	Buy now
52	61A427240000 Grommet	Buy now
53	61A441380000 Washer	Buy now
54	978850600800 Screw, pan head(6a3)	Buy now

Crankshaft & Piston



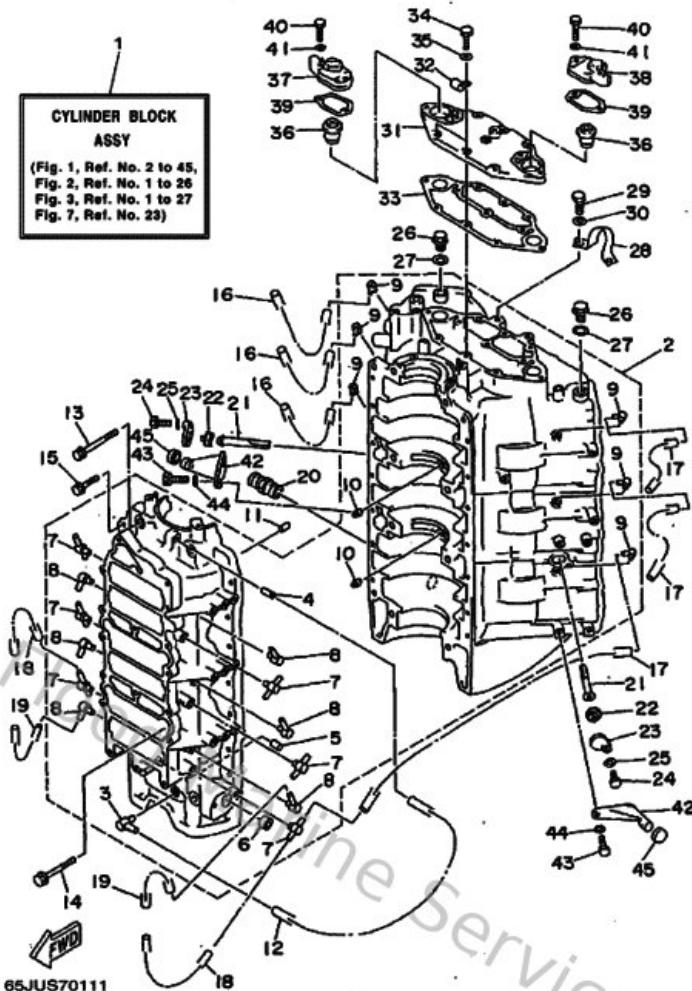
Ref	Part	
1	61A114110000 Crankshaft	Buy now
2	61A114470000 Seal, crank	Buy now
3	93311940V000 Bearing, cylindrical(61a)	Buy now
4	9310240M3800 Oil seal(61a)	Buy now
5	9321054M5400 O-ring (6g1)	Buy now
6	93306209U100 Bearing(61a)	Buy now
7	93310959U000 Bearing, cylindrical(61a)	Buy now
8	61A115360000 Gear, drive	Buy now
9	93306308U000 Bearing(61a)	Buy now
10	9341040M0300 Circlip(n02)	Buy now
11	61A115860100 Pulley, crankshaft balance	Buy now
12	60V115550000 Nut, crankshaft 1	Buy now
13	9310422M0700 Oil seal(61a)	Buy now
14	61A153590094 Housing, oil seal	Buy now
15	9310240M3600 Oil seal	Buy now

Crankshaft & Piston



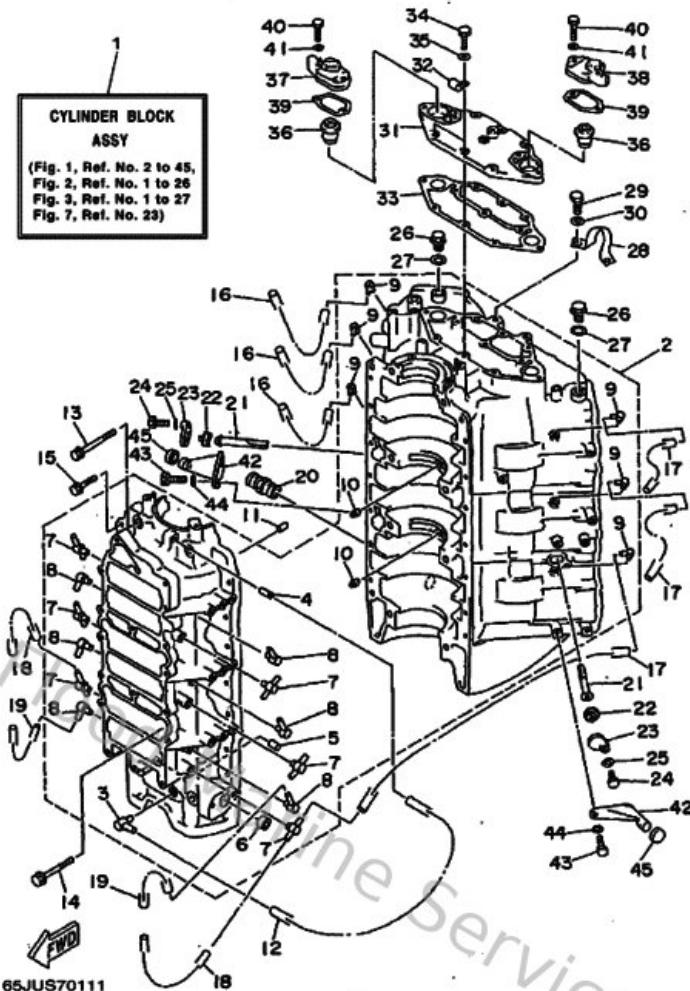
Ref	Part	
16	9342061M0700 Circlip(61a)	Buy now
17	9321081MA600 O-ring(61a)	Buy now
18	970950602000 Bolt(7u8)	Buy now
19	929950610000 Washer(6a1)	Buy now
20	69L116360000 Piston (0.50mm o/s)	Buy now
21	69L116460000 Piston 2 (0.50mm o/s)	Buy now
22	64D116050200 Piston ring set (0.50mm o/s)	Buy now
23	61A116330200 Pin, piston	Buy now
24	61A116340000 Clip, piston pin	Buy now
25	61A116500000 Connecting Rod assembly	Buy now
26	901090900100 Bolt	Buy now
27	93310326V400 Bearing, cylindrical(61a)	Buy now
28	9020126M0300 Washer, plate(61a)	Buy now
29	93310840V800 Bearing	Buy now

Cylinder. Crankcase 1

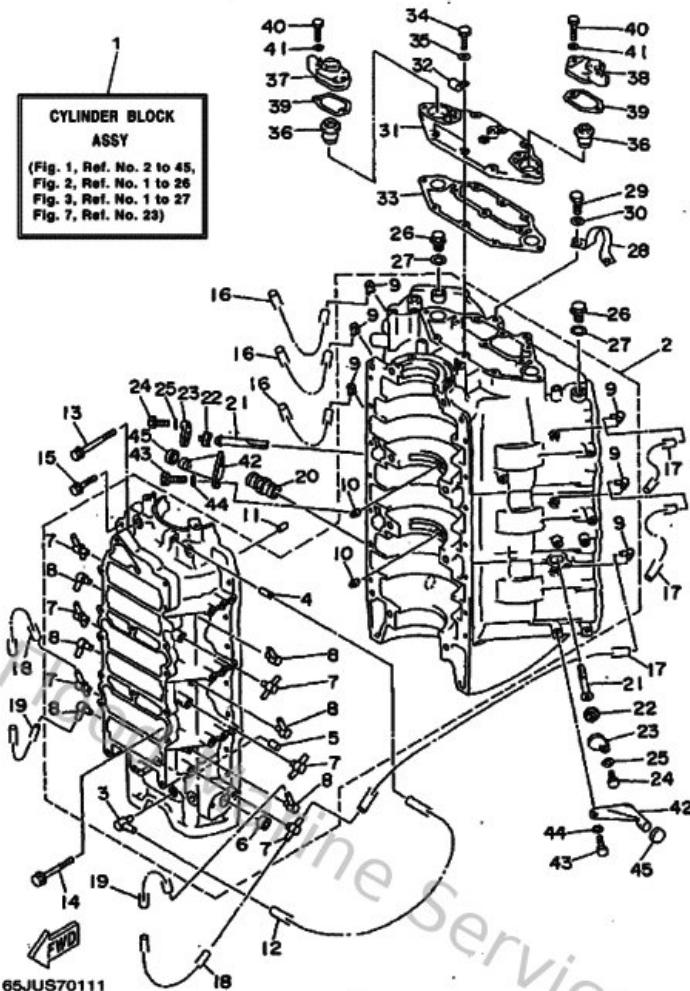


Ref	Part	
1	65LW0090104D Crank Cylinder Assembly	Buy now
2	65J151000094 Crankcase Assembly	Buy now
3	6E5113720100 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	9038406M0700 Bush, bimetal formed(6r3)	Buy now
6	9038316M0100 Bush, formed(61a)	Buy now
7	6F6113720000 Nipple, hose	Buy now
8	650113720000 Nipple, hose	Buy now
10	663115180100 Lock, bearing	Buy now
11	936081206300 Pin, dowel (626)	Buy now
12	9044507M1100 Hose (I770)	Buy now
13	9010510M6200 Bolt, washer based(61a)	Buy now
14	9010510M7500 Bolt, washer based(65j)	Buy now
15	9011906M1300 Bolt, with washer (682)	Buy now
16	9044507M9000 Hose (I390)	Buy now

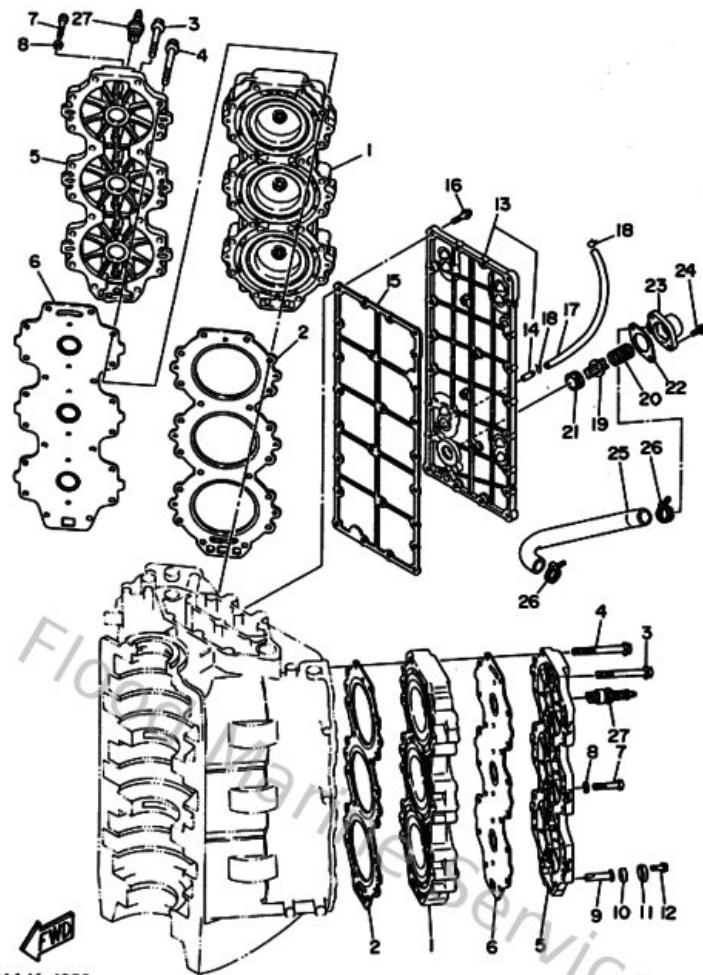
Cylinder. Crankcase 1



Cylinder. Crankcase 1

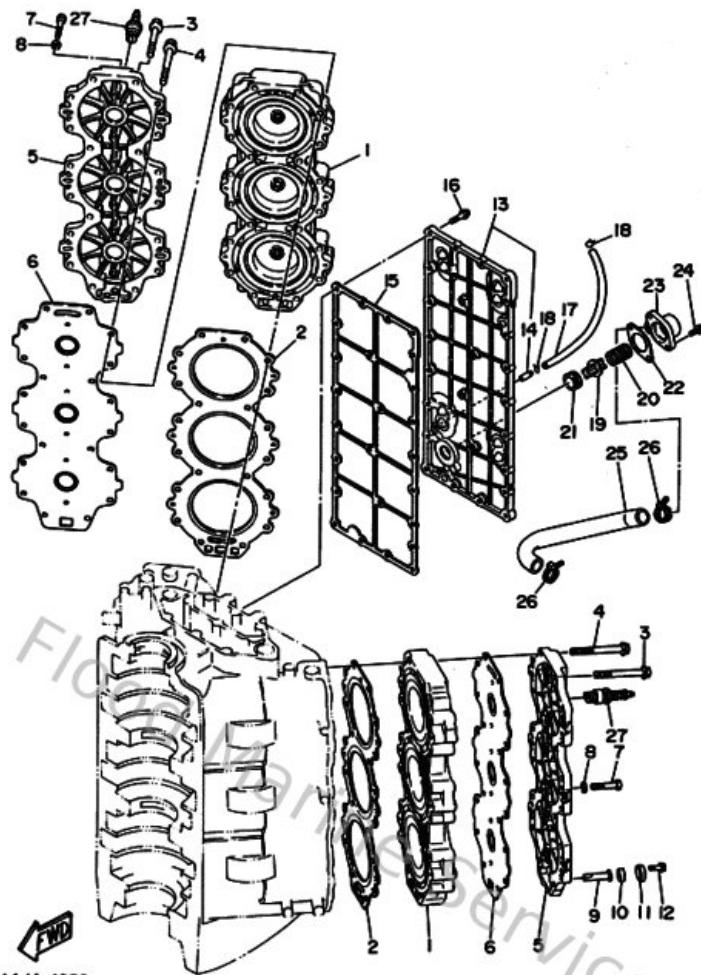


Cylinder. Crankcase 2



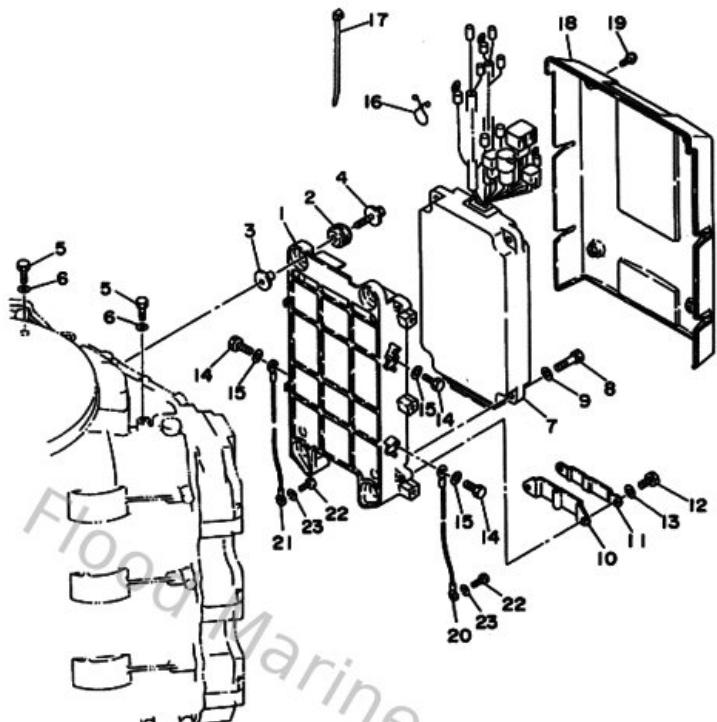
Ref	Part	
1	62J111110194 Head, cylinder 1	Buy now
2	61A11181A100 Gasket, cylinder head 1	Buy now
3	9011908M0900 Bolt (6f5)	Buy now
4	9011908M3500 Bolt, with washer	Buy now
5	61A11191009M Cover, cylinder head 1	Buy now
6	61A11193A200 Gasket, head cover 1	Buy now
7	970130603500 Bolt(3rv)	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	6J8113250000 Anode	Buy now
10	6H3113280000 Grommet, anode	Buy now
11	6H3113270094 Cover, anode	Buy now
12	975130651600 Bolt, hexagon deep recess	Buy now
13	61A41113001S Outer cover, exhaust	Buy now
14	650243780000 Pipe, joint 2	Buy now
16	975130652500 Bolt, with washer(61b)	Buy now

Cylinder. Crankcase 2



Ref	Part	
17	90445090F600 Hose (I1500)	Buy now
18	904670800400 Clip, pipe 6162435600	Buy now
19	6G5124160000 Valve, pressure control	Buy now
20	9050116M1100 Spring, compression (688)	Buy now
21	9048020M0500 Grommet (688)	Buy now
22	6G511382A100 Gasket 2	Buy now
24	975130652000 Bolt, with washer(61b)	Buy now
25	61A125760000 Hose 1	Buy now
26	9046513M3000 Clamp	Buy now
27	947020030900 Plug, spark (br9hs-10)	Buy now

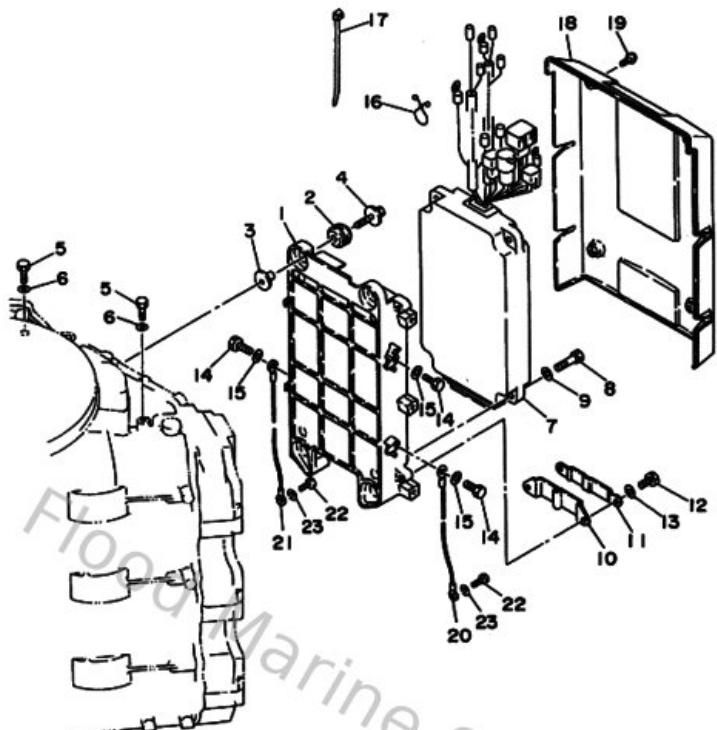
Electrical 1



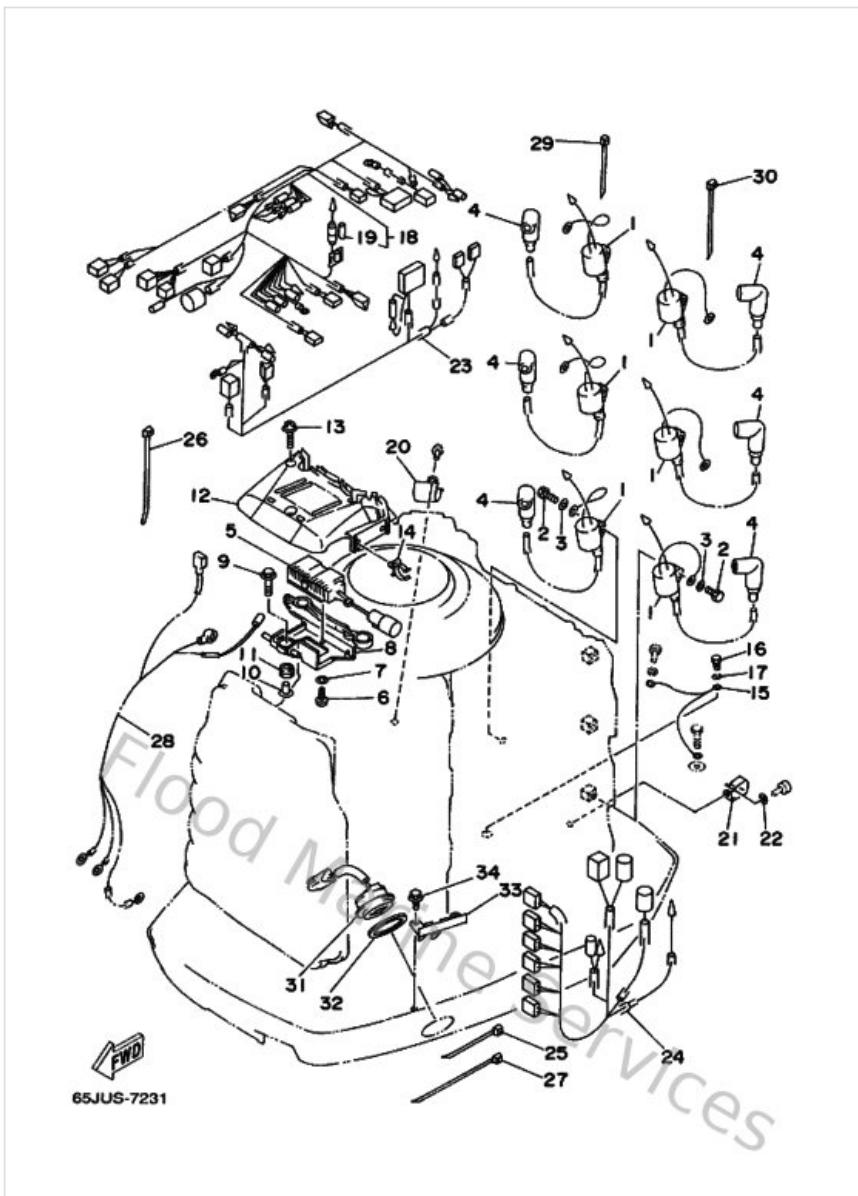
65JUS-7221

Ref	Part	
1	61A855420194 Bracket	Buy now
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M0800 Bolt, with washer	Buy now
5	970130601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	65L855400100 C.d.i. Unit Assembly	Buy now
8	970130602500 Bolt(62y)	Buy now
10	61A855480000 Holder	Buy now
11	61A855250000 Cover	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
14	970130601400 Bolt(gj3)	Buy now
15	929030660000 Washer, plain (646)	Buy now
16	9046415M1100 Clamp (3y2)	Buy now
17	9046511M5200 Clamp(6e7)	Buy now

Electrical 1

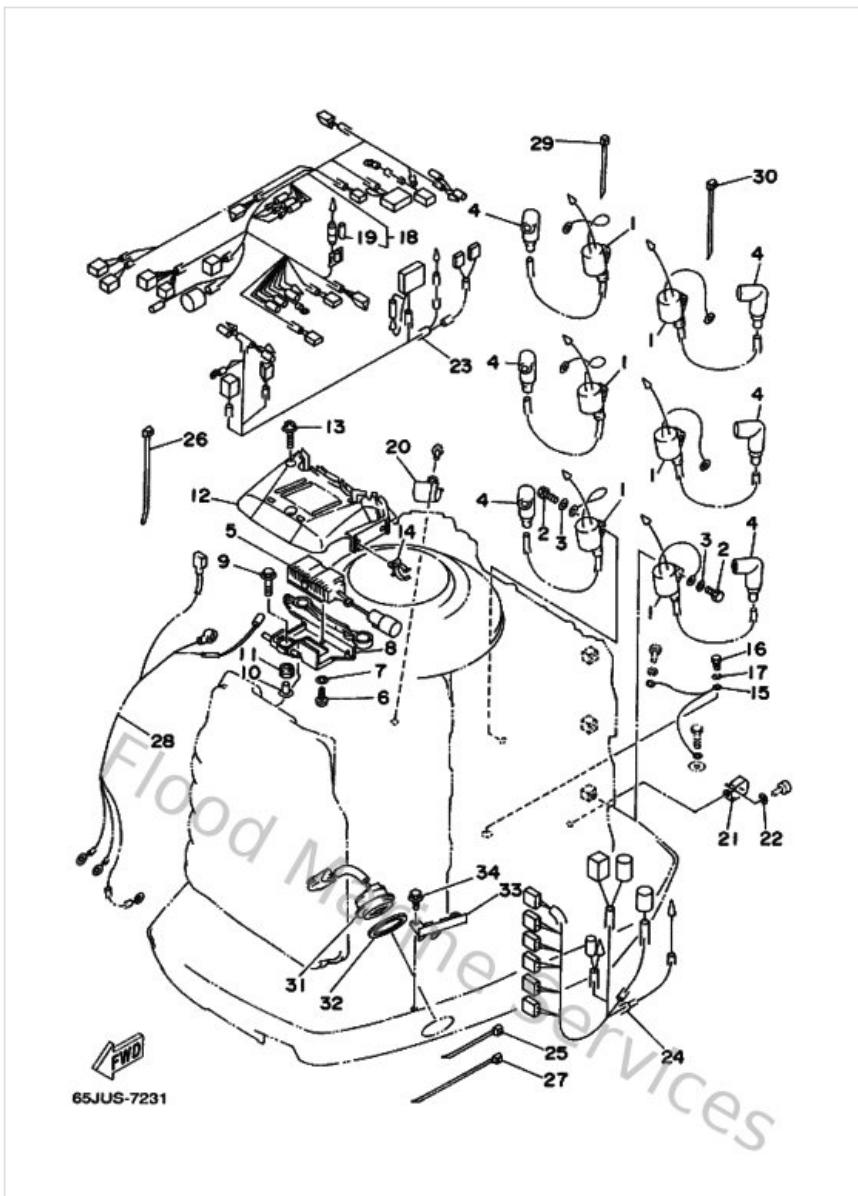


Electrical 2



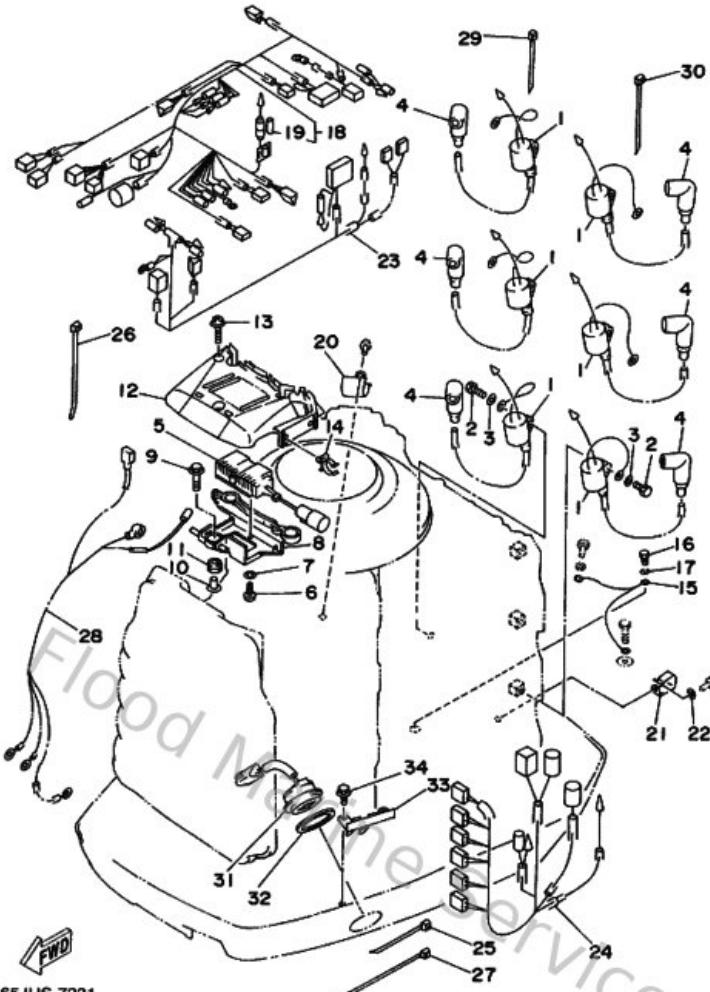
Ref	Part	
1	61A855700000 Ignition coil assembly	Buy now
2	970130602000 Bolt(62y)	Buy now
3	929030660000 Washer, plain (646)	Buy now
4	6E3823702000 Plug cap assembly	Buy now
5	65L853700000 Resistor assembly	Buy now
6	978850501000 Screw, pan head(62x)	Buy now
7	929950560000 Washer, plain (646)	Buy now
8	65L819150000 Plate, Regulator Fitting	Buy now
9	9011906M6500 Bolt, with washer	Buy now
10	9038706M6000 Collar (6h3)	Buy now
11	9048010M2300 Grommet(6k7)	Buy now
12	65L819160000 Cover, Terminal	Buy now
13	9015906M0300 Screw (6g5)	Buy now
14	9046419M4500 Clamp(65j)	Buy now
15	61A825310000 Wire, lead	Buy now

Electrical 2



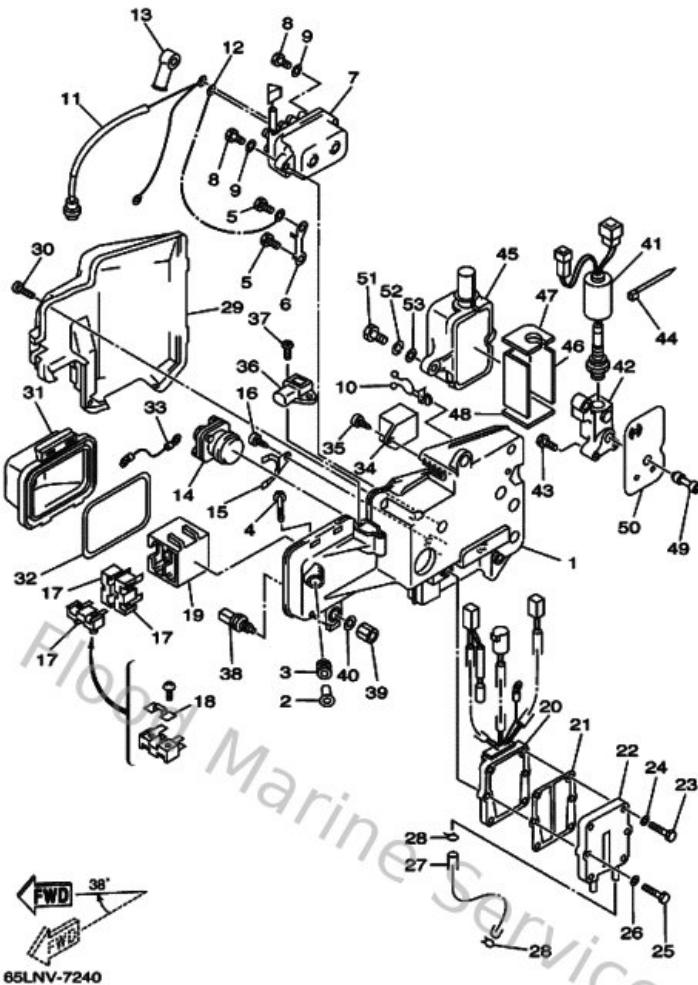
Ref	Part	
16	970800601200 Bolt(gh1)	Buy now
17	929030610000 Washer(6a1)	Buy now
18	65L825900000 Wire Harness assembly	Buy now
19	682821510000 Fuse	Buy now
20	9046510M1400 Clamp	Buy now
21	9046508M3300 Clamp(6t4)	Buy now
23	65L8259M0000 Wire Harness assembly 2	Buy now
24	65L8259N2000 Wire Harness Assembly 3	Buy now
25	904651009800 Clamp	Buy now
26	9046511M5200 Clamp(6e7)	Buy now
27	9046513M1800 Clamp	Buy now
28	61A821050100 CASE	Buy now
29	9046511M1000 Clamp	Buy now
31	6R3825630100 Trim & tilt switch assembly	Buy now
32	6E5825870000 Gasket	Buy now

Electrical 2



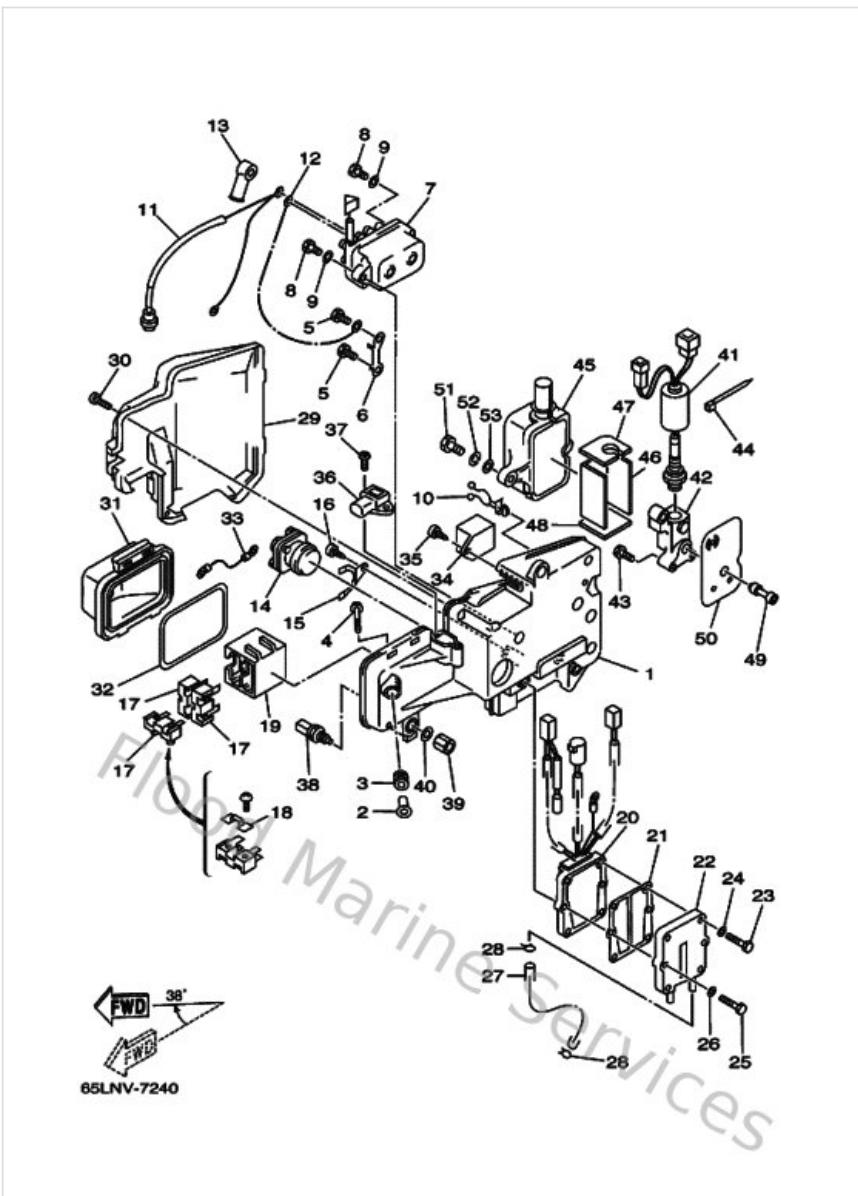
Ref	Part	
33	61A836140000 Bracket	Buy now
34	970950601200 Bolt(gh1)	Buy now

Electrical 3



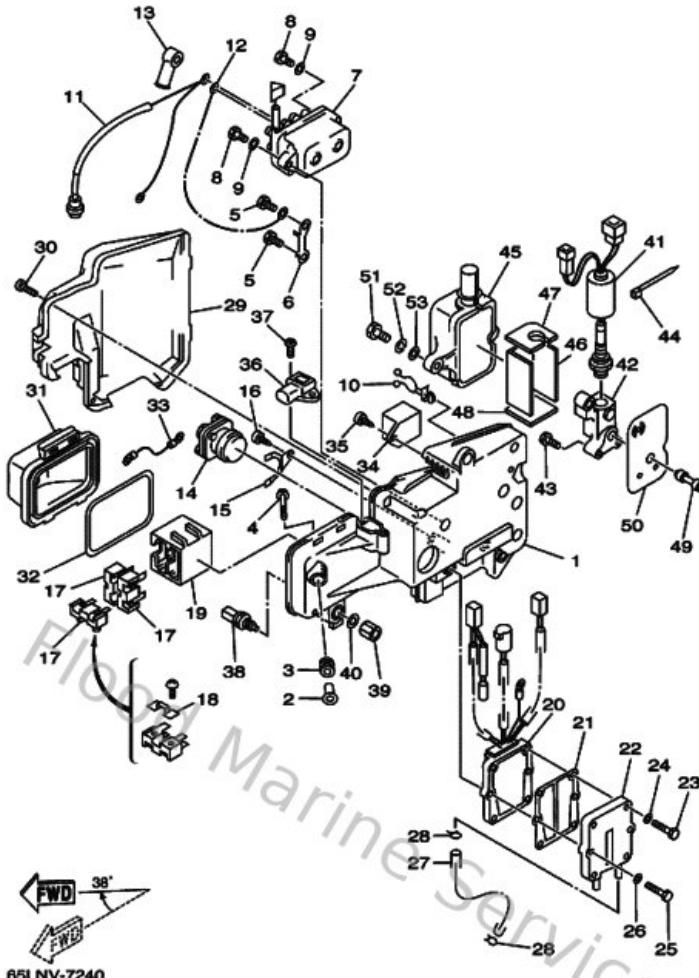
Ref	Part	
1	65L819480000 Bracket	Buy now
2	624425420000 Collar	Buy now
3	6A0823170000 Damper, ignition coil	Buy now
4	9011906M9500 Bolt, with washer	Buy now
5	970130601400 Bolt(gj3)	Buy now
6	61A871490000 Connector	Buy now
7	61A819500100 Relay assembly	Buy now
8	970130603000 Bolt	Buy now
9	929030660000 Washer, plain (646)	Buy now
10	9046418M4600 Clamp(65j)	Buy now
11	61A819491000 Wire, lead	Buy now
12	61A819490000 Wire, lead	Buy now
13	6G5821191000 Cover, lead wire	Buy now
14	61A819410000 Starter relay assembly	Buy now
15	61A819520000 Holder, relay	Buy now

Electrical 3



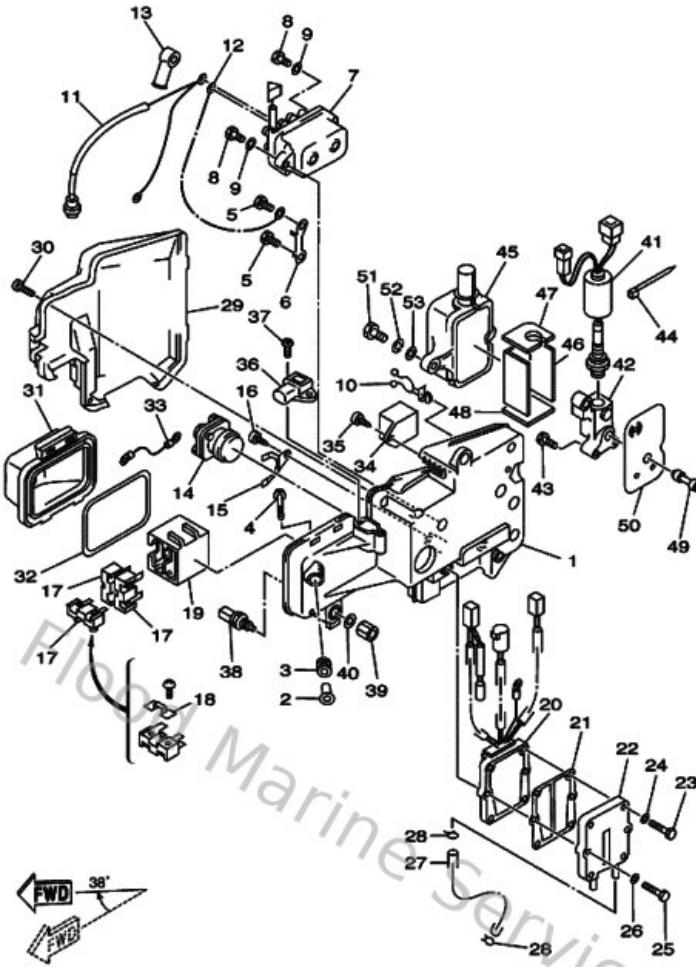
Ref	Part	
16	977805061200 Screw, tapping(61a)	Buy now
17	61A821500100 Fuse holder assembly	Buy now
18	61A821510000 Fuse(12v-80a)	Buy now
19	61A821530000 Stay, fuse holder	Buy now
20	61A819600100 Rectifier & regulator assembly	Buy now
21	69J81975A000 Plate, rectifier fitting	Buy now
22	61A81972009M Cover, rectifier	Buy now
23	970130602500 Bolt(62y)	Buy now
26	929900660000 Washer, plain (646)	Buy now
27	904450922400 Hose (I1500)	Buy now
28	904670800400 Clip, pipe 6162435600	Buy now
29	65L819420000 Cover	Buy now
30	9016905M0000 Screw truss head tapping	Buy now
31	61A821540100 Case	Buy now
32	61A821760000 Damper	Buy now

Electrical 3



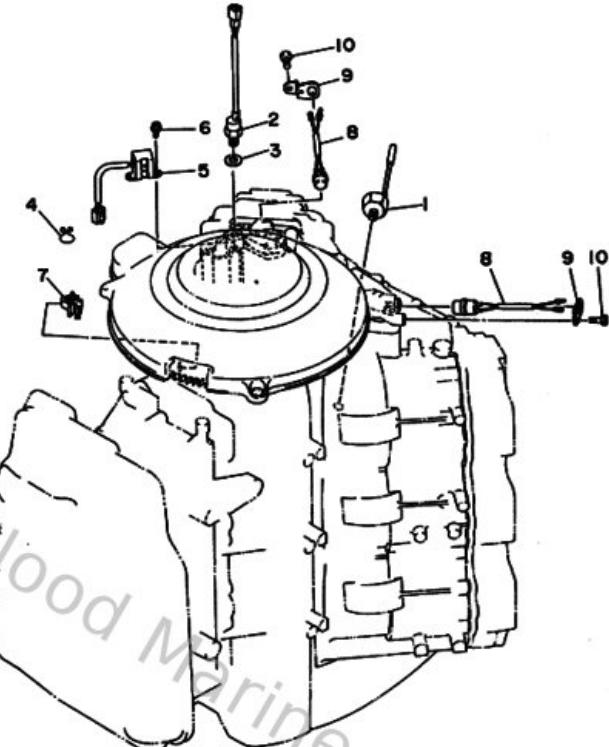
Ref	Part	
33	61A821170000 Wire, lead	Buy now
34	65L819500900 Relay assembly	Buy now
35	977806062500 Screw, tapping(65j)	Buy now
36	65L823800000 Sensor, pressure	Buy now
38	65L858860000 Thermosensor	Buy now
39	9017012M3600 Nut	Buy now
40	9020112M3400 Washer (692)	Buy now
41	65L8592A0100 Sensor	Buy now
42	65L113950000 Holder	Buy now
43	9011906M7400 Bolt, with washer(63m)	Buy now
44	9046513M3000 Clamp	Buy now
45	65L858320000 Case, under	Buy now
46	65L113540000 Gasket	Buy now
47	65L1131N0000 Gasket, holder	Buy now
48	65L113960000 Gasket, holder	Buy now

Electrical 3



Ref	Part	
49	65L113530000 Joint	Buy now
50	65L113570000 Seal, cylinder	Buy now
51	970800603000 Bolt(jf7)	Buy now
52	929950610000 Washer(6a1)	Buy now
53	929950660000 Washer, plain (646)	Buy now

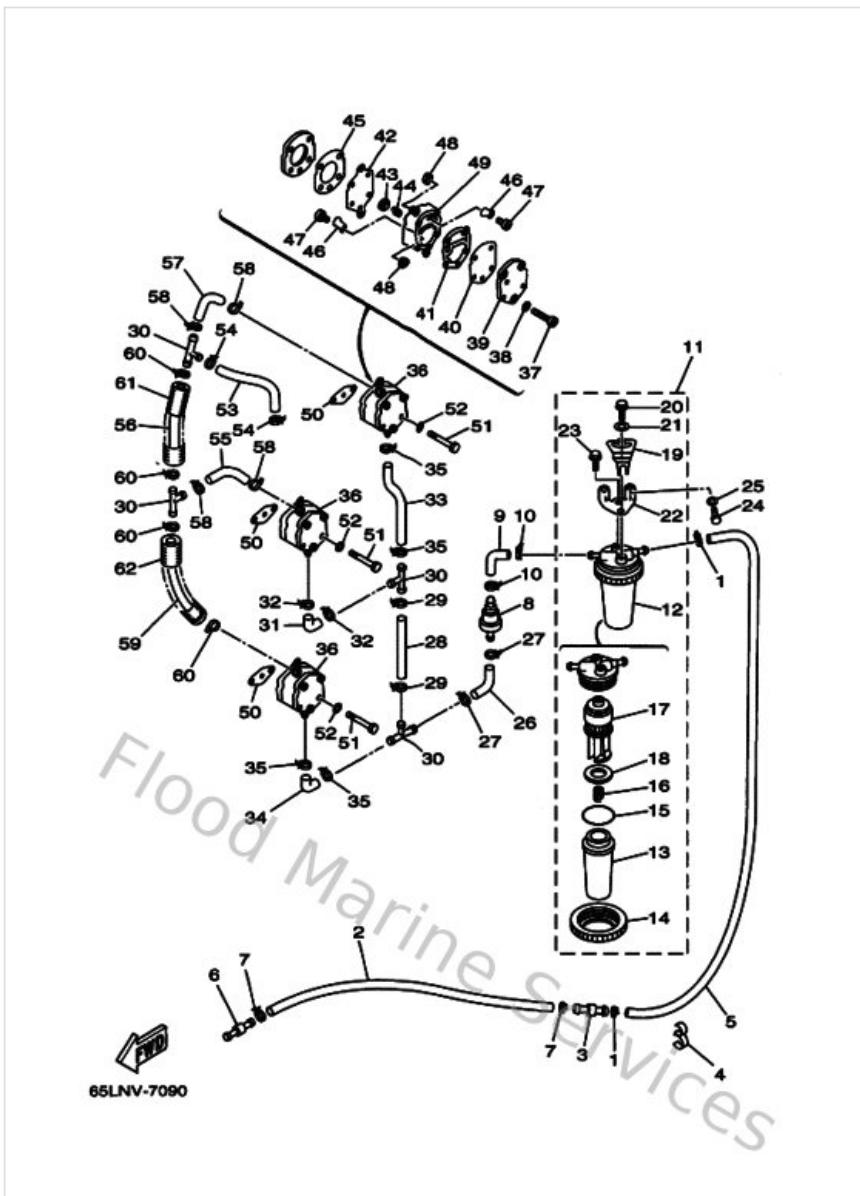
Electrical 4



65JUS-7250

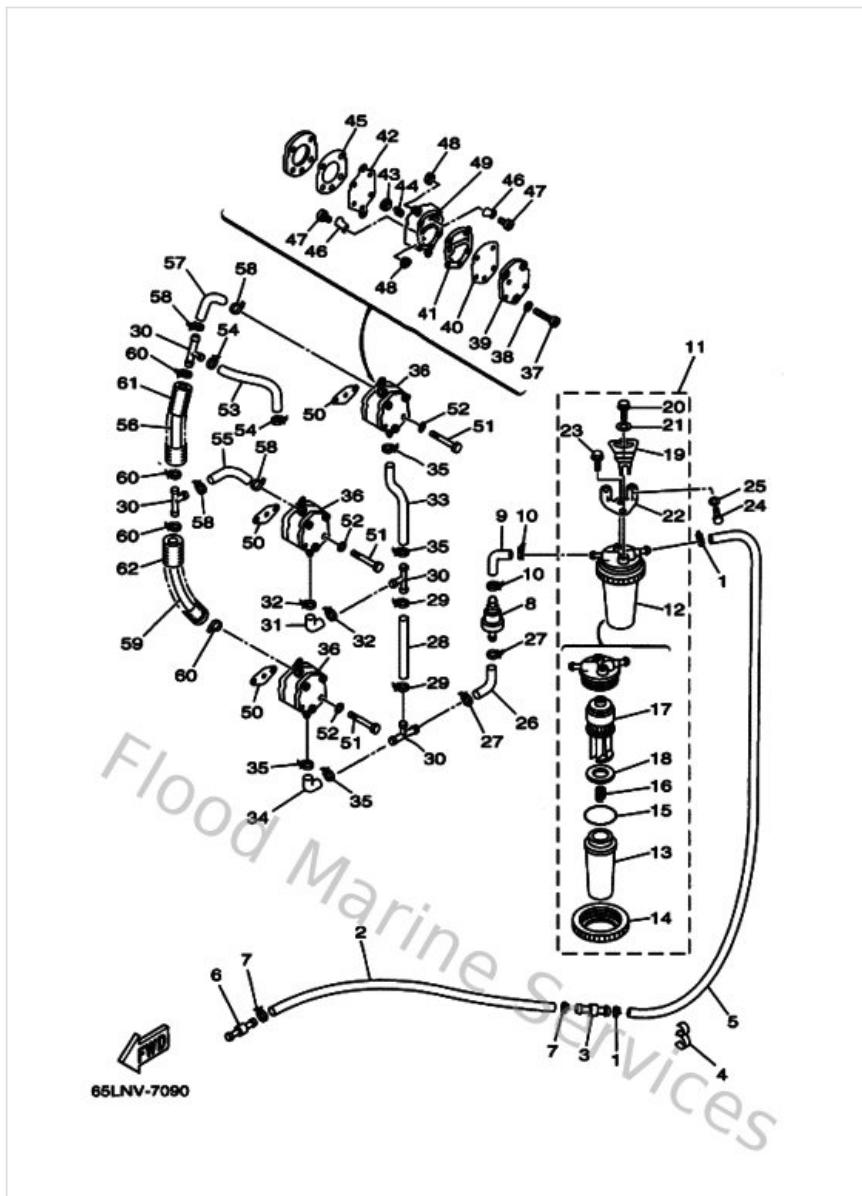
Ref	Part	
1	61A857800000 Sensor, knock	Buy now
2	61A857900000 Thermosensor assembly	Buy now
3	929901060000 Washer, plate	Buy now
4	9046412M4800 Clamp	Buy now
5	61A858950000 Crank position sender	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	9046409M4700 Clamp(65j)	Buy now
8	61A825600000 Thermo switch assembly	Buy now
9	61A8252U0000 Cover	Buy now
10	970800601200 Bolt(gh1)	Buy now

Fuel



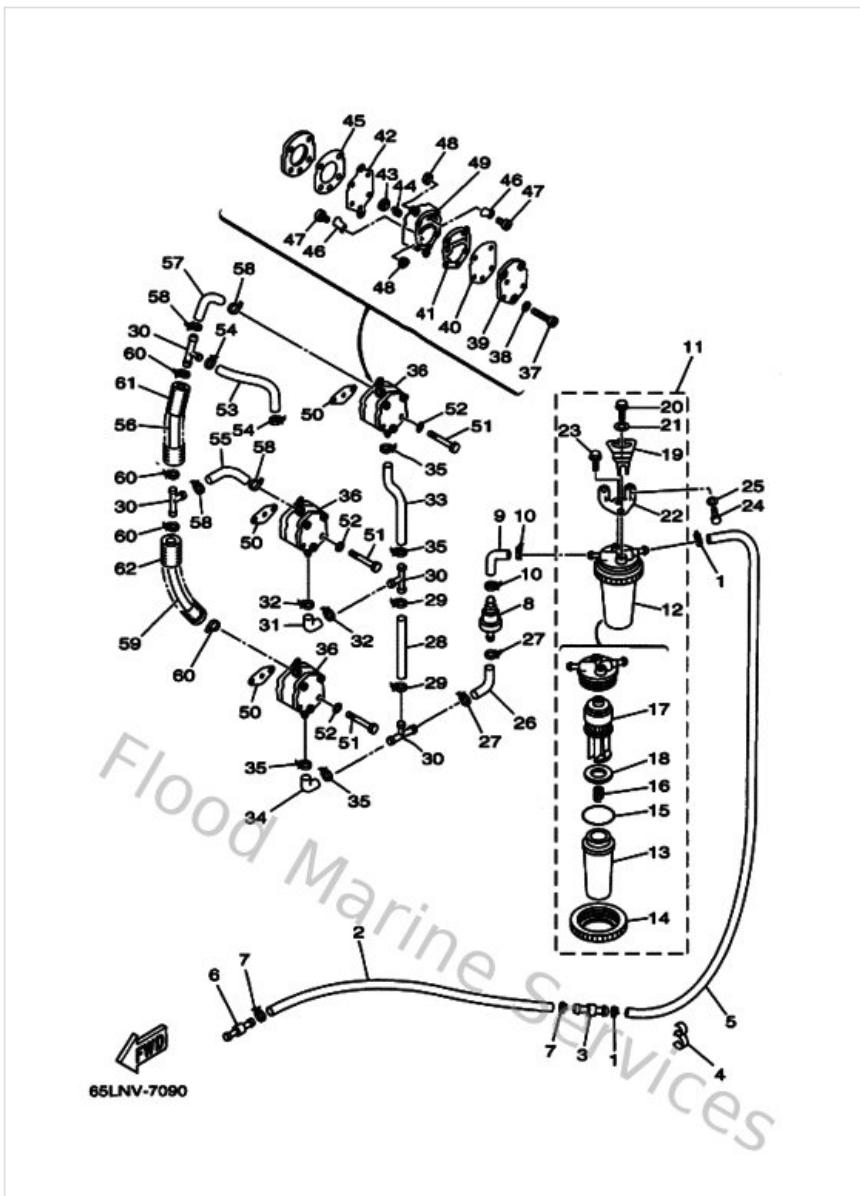
Ref	Part	
1	9046511M1000 Clamp	Buy now
2	9044513M1700 Hose(l2700)	Buy now
3	6R3243770000 Pipe, joint 3	Buy now
4	9046413M3400 Clamp(6r3)	Buy now
5	61A243131000 Pipe 3	Buy now
8	6R5244080000 Fuel feed assembly	Buy now
9	61A243110000 Pipe, fuel 1	Buy now
11	65L244090000 Water Separator Assembly	Buy now
12	6P3245600700 Filter assembly	Buy now
13	61A245210000 Cup, filter	Buy now
14	61A245310000 Nut	Buy now
15	61A245640000 O-ring	Buy now
16	65L245770000 Spring	Buy now
17	65L245630000 Element, filter	Buy now
18	61A244690000 Float, water level	Buy now

Fuel



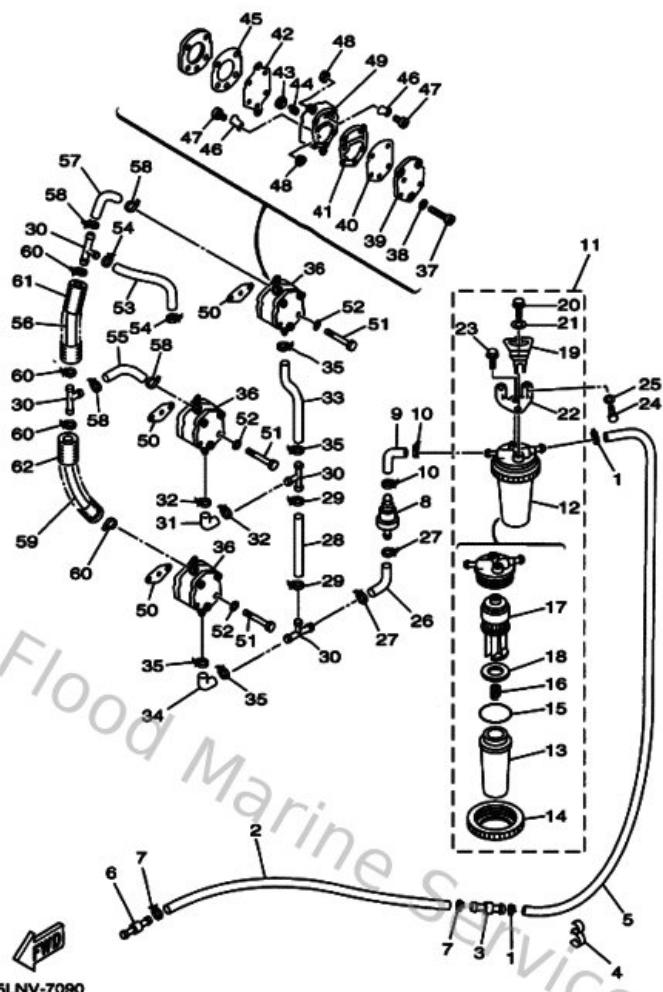
Ref	Part	
19	65L245580000 Holder, filter	Buy now
20	975950641600 Bolt, with washer(62x)	Buy now
21	902010606800 Washer,plate (6k8)	Buy now
22	61A245660100 Bracket, filter	Buy now
23	975950651400 Bolt(gj3)	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
25	929900660000 Washer, plain (646)	Buy now
28	6G5243170100 Pipe 7	Buy now
29	904651009800 Clamp	Buy now
30	6E5243780000 Pipe, joint 3	Buy now
31	6E5243150000 Pipe 5	Buy now
33	6G5243150000 Pipe 5	Buy now
36	6E5244100300 Fuel pump assembly	Buy now
37	985030503500 Screw, pan head (686)	Buy now
38	929030560000 Washer, plain (646)	Buy now

Fuel



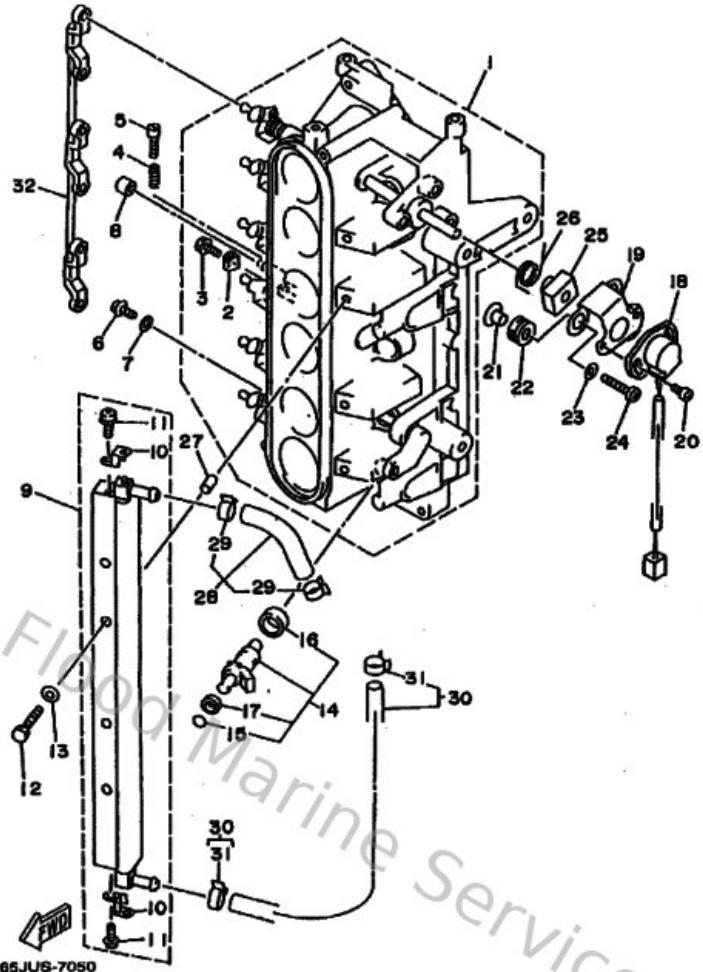
Ref	Part	
39	6E5244130000 Body 2	Buy now
40	6E5244710000 Diaphragm	Buy now
41	6E5244350000 Gasket, body 2	Buy now
42	6E5244110000 Diaphragm	Buy now
43	648244240000 Seat, spring	Buy now
44	6E5244230000 Spring, diaphragm	Buy now
45	6E5244340200 Gasket, body	Buy now
46	62Y244210100 Valve, check	Buy now
47	6A0143250000 Screw, pan head	Buy now
48	953800360000 Nut (6g8)	Buy now
49	6E5244120200 Body 1	Buy now
50	65024431A000 Gasket, fuel pump	Buy now
51	970800605000 Bolt(jf7)	Buy now
52	929950660000 Washer, plain (646)	Buy now
55	6G5243161000 Pipe 6	Buy now

Fuel



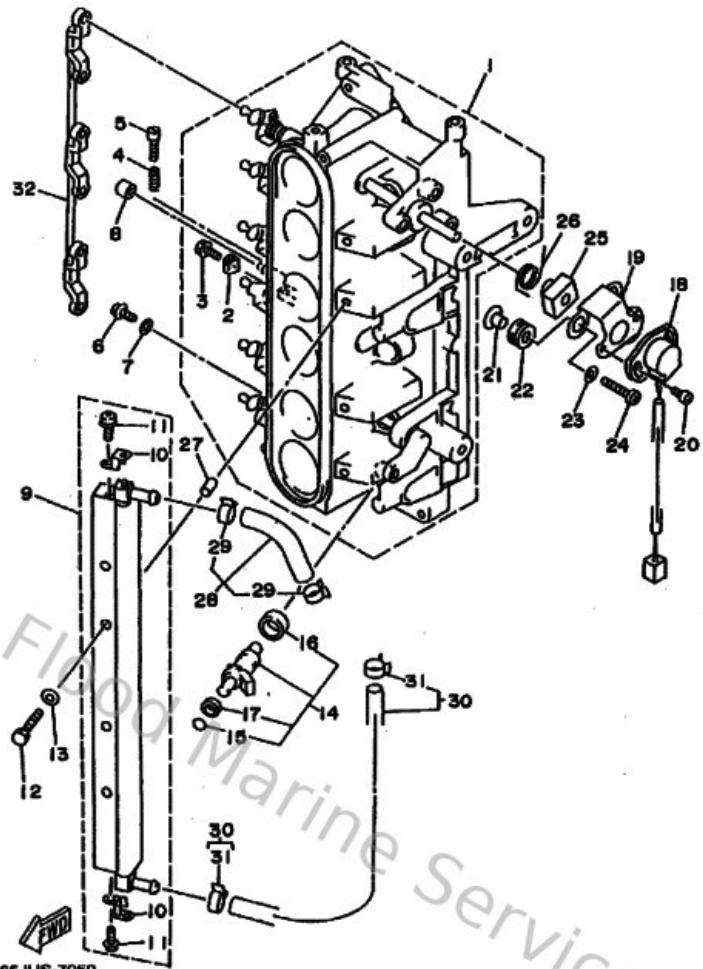
Ref	Part	
56	9044513M1400 Hose (I90)	Buy now
59	6E5243130000 Pipe 3	Buy now
61	6E9835577000 Tube	Buy now
62	65L835570000 Tube	Buy now

Fuel Injection Nozzle



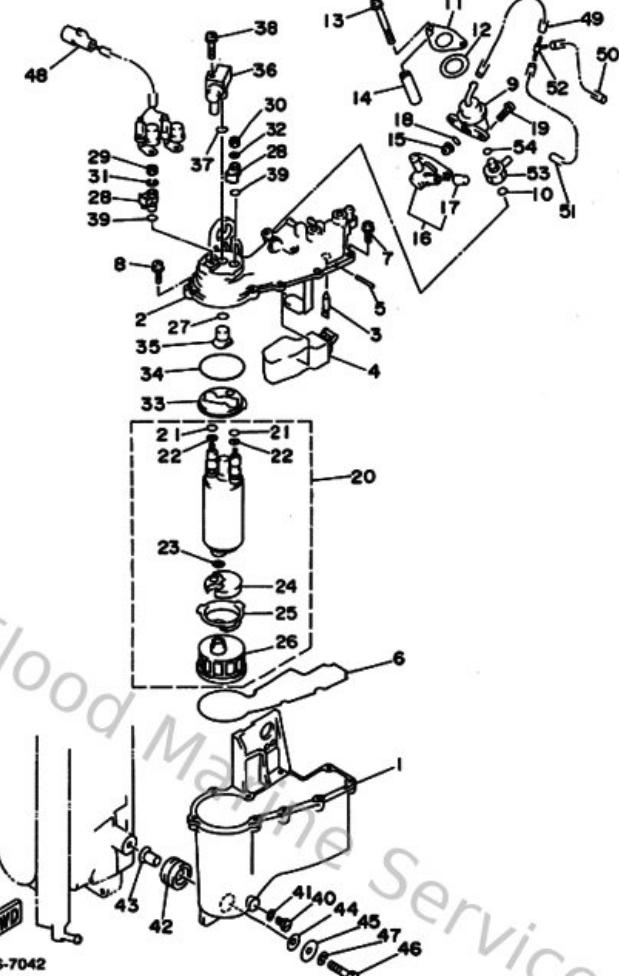
Ref	Part	
1	65L137510000 Body, Throttle 1	Buy now
2	65L145270000 Plate	Buy now
3	65L145650000 Screw	Buy now
4	65L143340000 Spring, air adjusting	Buy now
5	65L145230000 Screw, stop	Buy now
6	6K5145920000 Screw	Buy now
7	902010555200 Washer, plate(65j)	Buy now
8	6H2145780000 Collar	Buy now
10	65L138980000 Plate 4	Buy now
12	65L135730000 Bolt 1	Buy now
13	65L139950000 Washer	Buy now
14	65L137610000 Injector assembly	Buy now
15	65L137690000 O-ring	Buy now
16	65L137640000 Gasket	Buy now
17	65L137660000 Rubber, injector	Buy now

Fuel Injection Nozzle



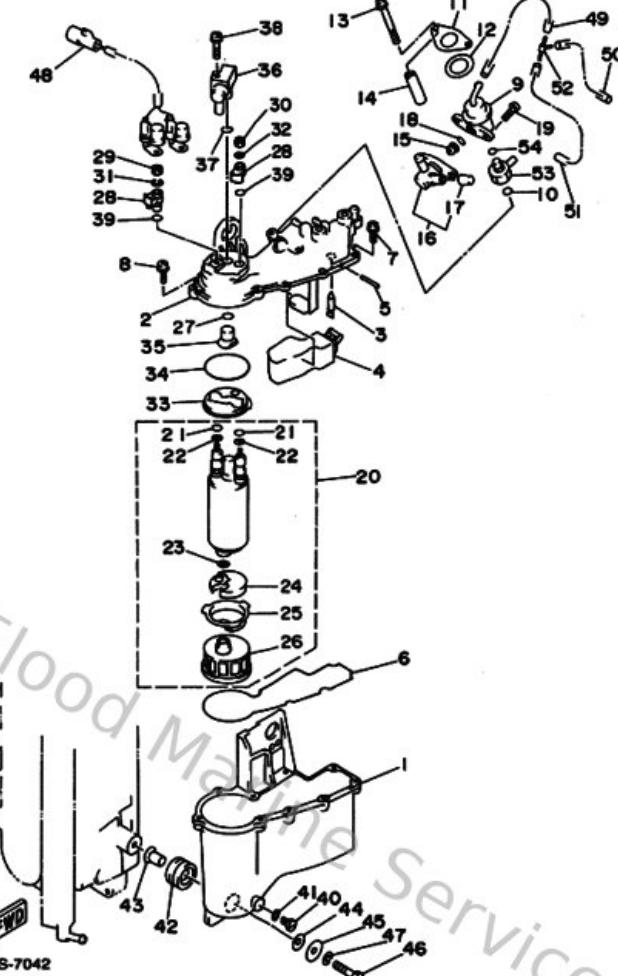
Ref	Part	
18	61A858850000 Throttle sensor assembly	Buy now
19	6K7858860000 Bracket	Buy now
20	979850521200 Screw, with washer(6g7)	Buy now
21	9038705M0000 Collar(6k7)	Buy now
22	9048010M2300 Grommet(6k7)	Buy now
23	65L145960000 Washer	Buy now
24	979850533000 Screw, with washer(61b)	Buy now
25	65L145730000 Lever	Buy now
26	65L145790000 Spring	Buy now
27	65L139960000 Insert	Buy now
28	65L139710000 Pipe, Fuel 1	Buy now
29	65L243870000 Clip	Buy now
30	65L139720000 Pipe, Fuel 2	Buy now
32	65L412170000 Rod, accel. lever	Buy now

Fuel Injection Pump



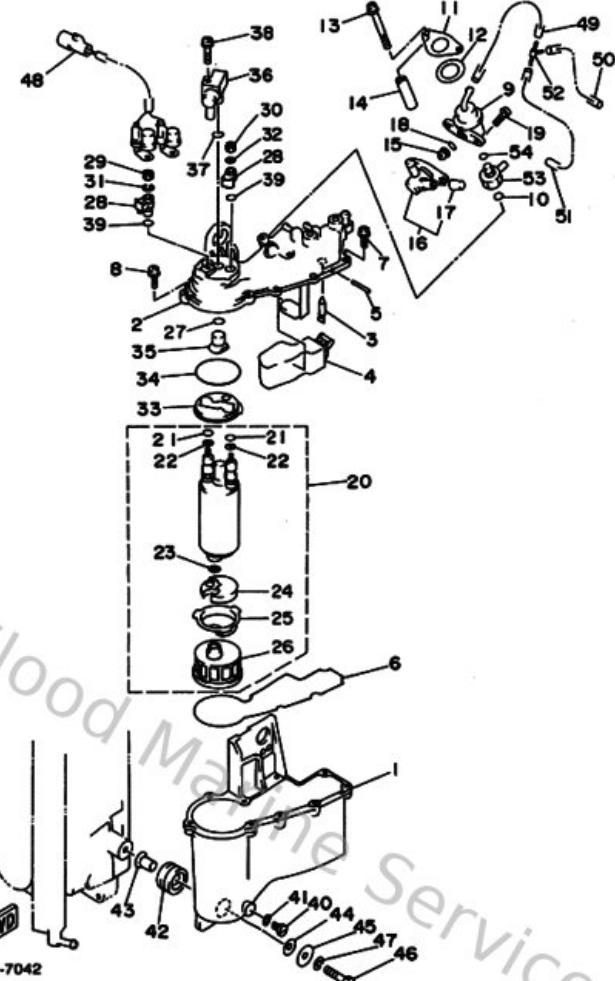
Ref	Part	
1	65L149800000 Body, Float Chamber	Buy now
3	65L145460000 Valve, needle	Buy now
4	65L149850000 Float	Buy now
5	65L145480000 Pin, Float Arm	Buy now
6	65L149840000 Gasket, float chamber	Buy now
7	65L141250000 Screw	Buy now
8	65L142160000 Screw	Buy now
9	65L139060000 Regulator, Pressure	Buy now
10	65L244790000 O-Ring, Separator 1	Buy now
12	65L142390000 Seal	Buy now
15	65L139050000 Filter comp	Buy now
17	65L149660000 Cap	Buy now
18	65L244860000 O-ring	Buy now
20	65L139070000 Fuel pump comp.	Buy now
21	65L142270000 Washer	Buy now

Fuel Injection Pump



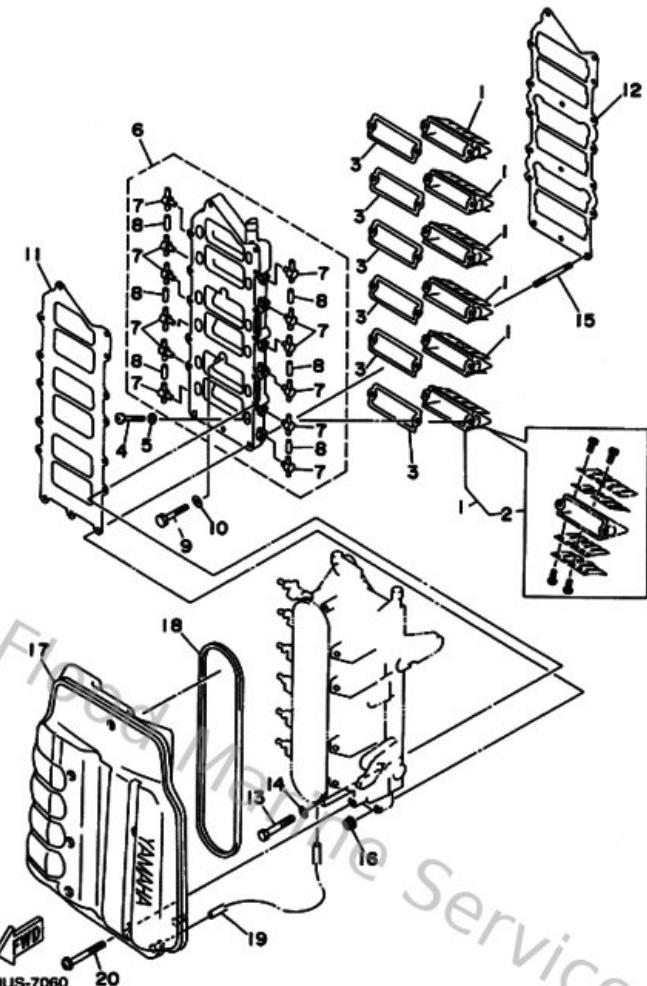
Ref	Part	
22	67C143980000 Washer	Buy now
23	65L141590000 Clip	Buy now
26	65L139150000 Filter	Buy now
27	65L1416A0000 O-ring	Buy now
28	65L142710000 Insulator	Buy now
29	65L8182A0000 Nut	Buy now
30	65L8182K0000 Nut	Buy now
31	65L8182E0000 Washer	Buy now
32	65L8182F0000 Washer	Buy now
33	65L138430000 Plate 1	Buy now
34	65L141470000 O-ring	Buy now
35	65L142740000 Connector	Buy now
38	65L244440000 Screw	Buy now
39	65L143970000 O-ring	Buy now
40	65L149920000 Screw, drain	Buy now

Fuel Injection Pump



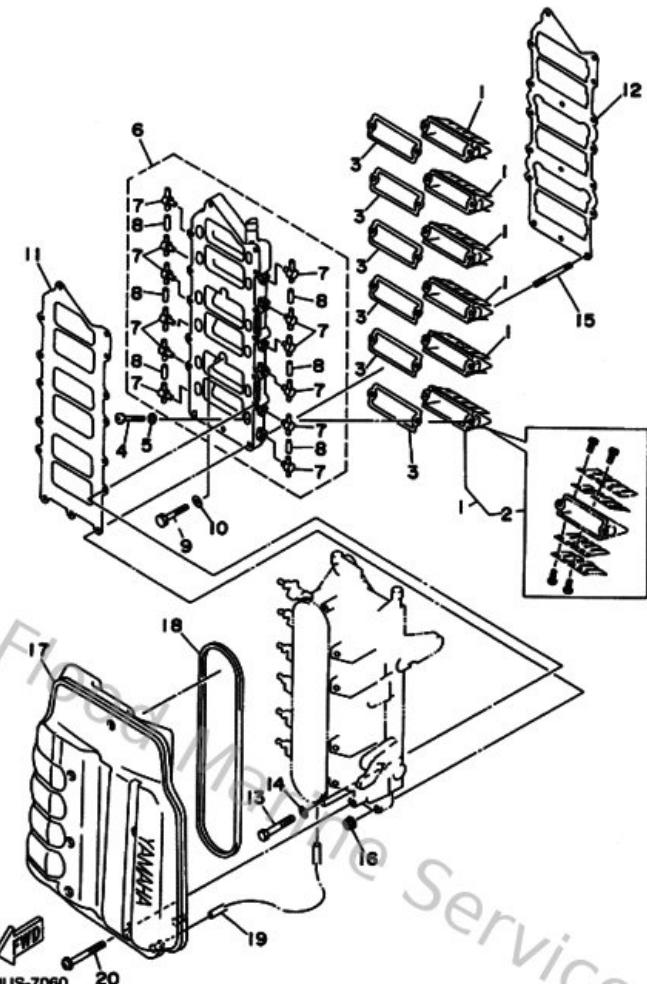
Ref	Part	
41	65L149970000 Seal	Buy now
42	65L243750000 Grommet	Buy now
43	65L243970000 Collar	Buy now
44	65L245760000 Washer	Buy now
45	65L245790000 Washer 2	Buy now
46	65L245920000 Bolt	Buy now
47	65L241690000 Washer, lock	Buy now
48	65L825070000 Wire, Lead	Buy now
52	65L244610000 Pipe, joint 4	Buy now
53	65L243790000 Pipe, Joint 4	Buy now
54	65L246480000 O-Ring	Buy now

Intake



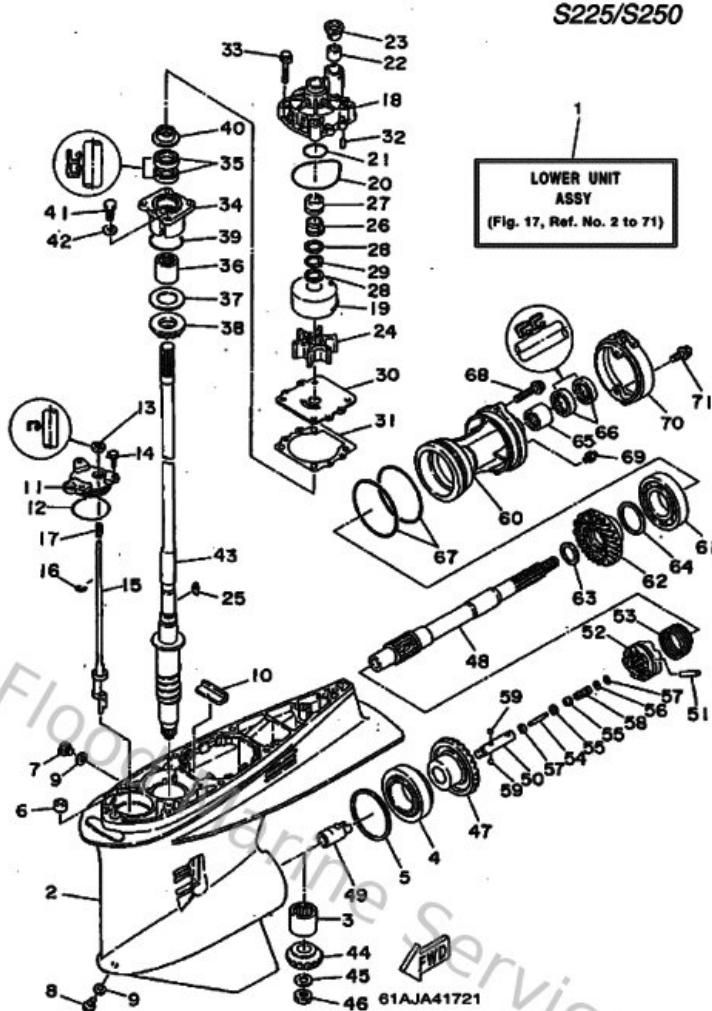
Ref	Part	
1	65L13610000 Reed valve assembly	Buy now
2	65LW00040000 Reed Set	Buy now
4	978850501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	65L136240000 Plate,reed Valve	Buy now
7	6F6113720000 Nipple, hose	Buy now
8	9044507M0300 Hose (l200)	Buy now
9	970800603000 Bolt(jf7)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	65L136460000 Gasket, manifold 2	Buy now
12	65L136450000 Gasket, manifold 1	Buy now
13	970130606000 Bolt, hexagon	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	956700665500 Bolt, Stud	Buy now
16	9017906M2400 Nut(6j8)	Buy now

Intake



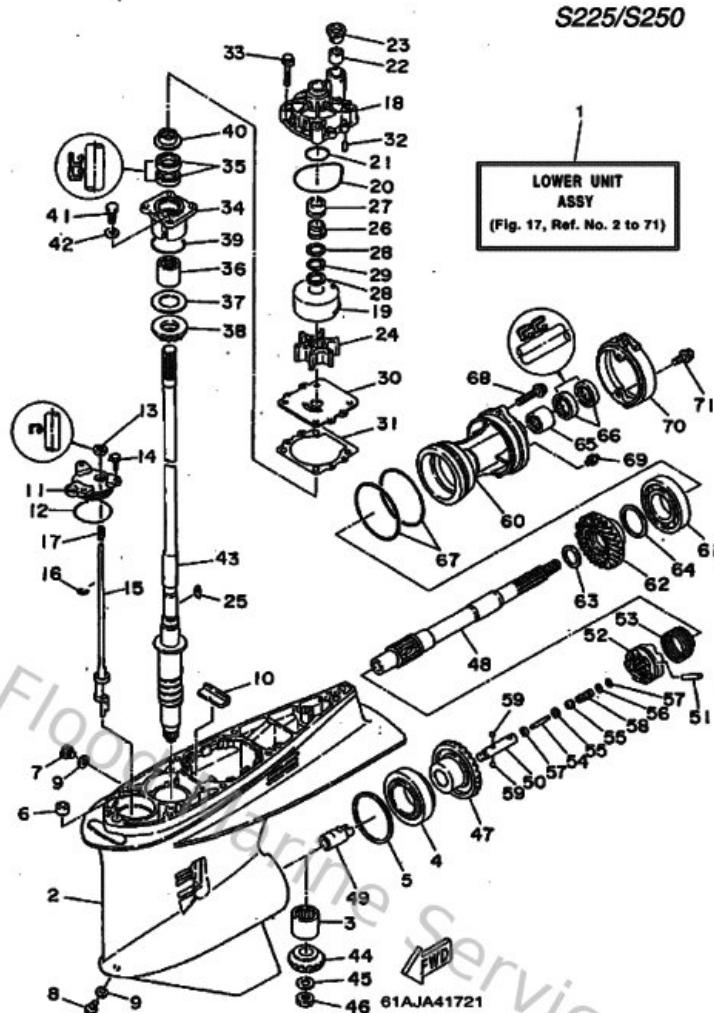
Ref	Part	
17	65L144400000 Silencer assembly, intake	Buy now
18	65L144830000 Gasket	Buy now
19	9044507M4400 Hose (I390)	Buy now
20	9015906M1600 Screw, with washer(61a)	Buy now

Lower Casing. Drive 1



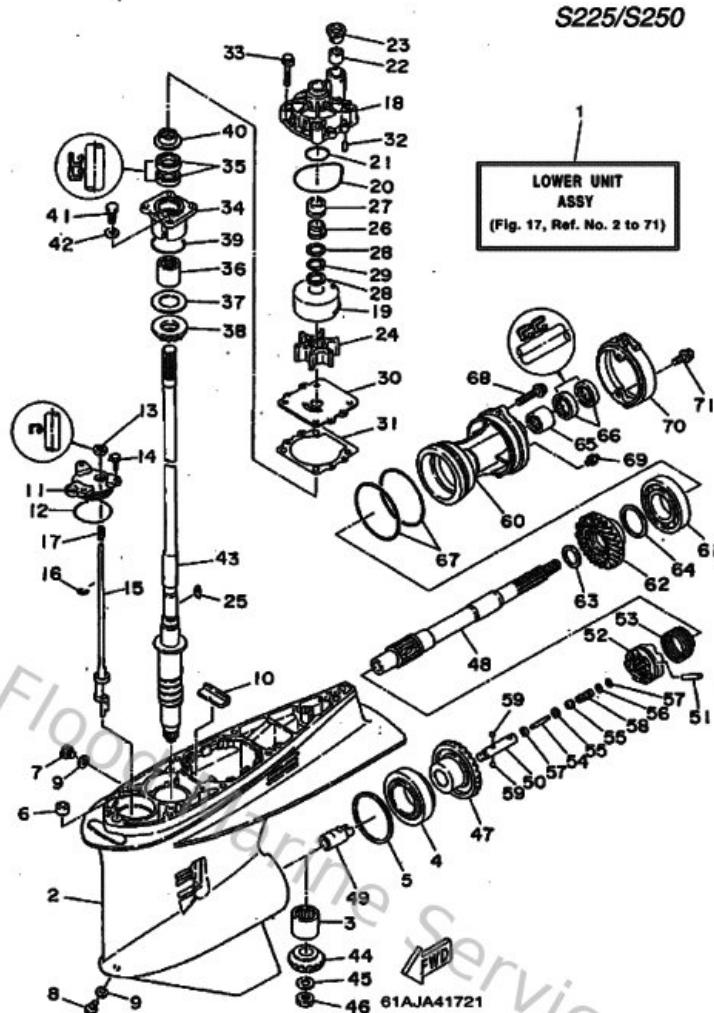
Ref	Part	
1	65J45300208D Lower Unit assembly	Buy now
2	61A45301038D Casing, lower	Buy now
3	93311832V200 Ball bearing	Buy now
4	93332000W100 Bearing(61a)	Buy now
5	61A455676000 Shim (t:0.50mm)	Buy now
6	663443660000 Damper, water seal 2	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	688453411000 Plug, drain	Buy now
9	904300802000 Gasket	Buy now
10	61A453760094 Guide, seal damper	Buy now
11	61A453210100 Plate	Buy now
12	932106448800 93210-64488	Buy now
13	931060901400 Oil seal	Buy now
14	9011906M1000 Bolt, with washer	Buy now
15	61A441500100 Shift cam assembly	Buy now

Lower Casing. Drive 1



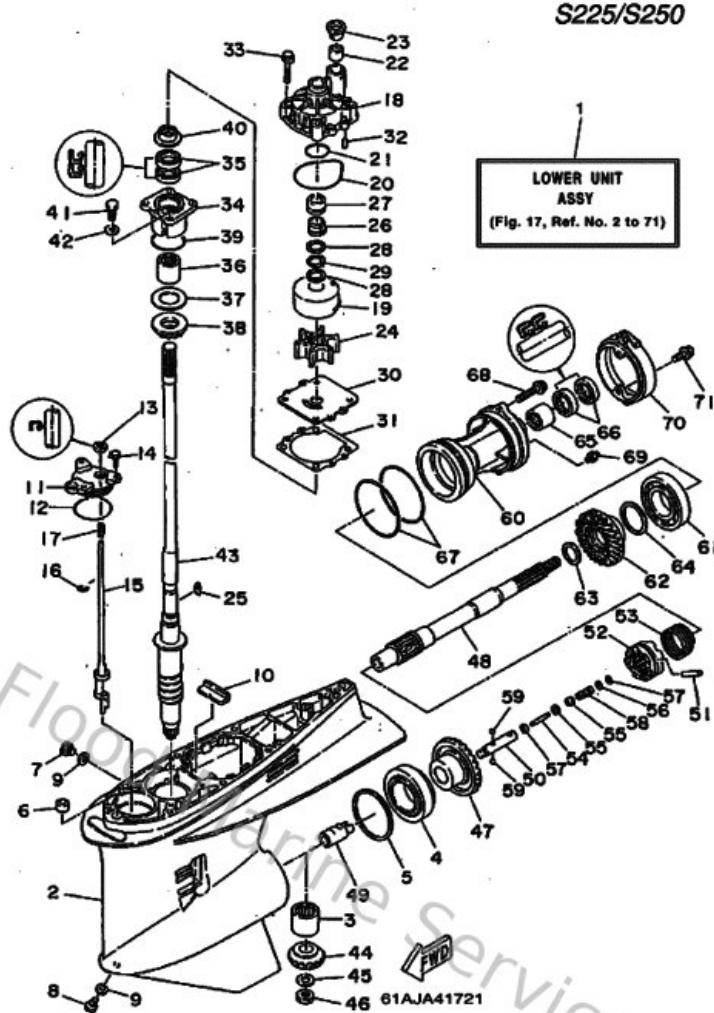
Ref	Part	
16	934300800600 Circlip(2r6)	Buy now
17	9050111M1000 Spring, compression (663)	Buy now
18	61A443110100 Housing, water pump	Buy now
19	61A443220100 Insert, cartridge	Buy now
20	9321086M3800 O-ring (6e5)	Buy now
21	9321037M6700 O-ring (6g8)	Buy now
22	6E5443650000 Damper, water seal 1	Buy now
23	6E5443120000 Cover, water pump housing	Buy now
24	6E5443520000 Impeller	Buy now
25	9028004M0500 Key, woodruff (6e5)	Buy now
26	61A455380000 Spacer, 1	Buy now
27	61A455270000 Collar, drive shaft	Buy now
28	9020122M0100 Washer, plate(61a)	Buy now
29	9020622M1900 Washer, wave(61a)	Buy now
30	6G5443230000 Outer plate, cartridge	Buy now

Lower Casing. Drive 1



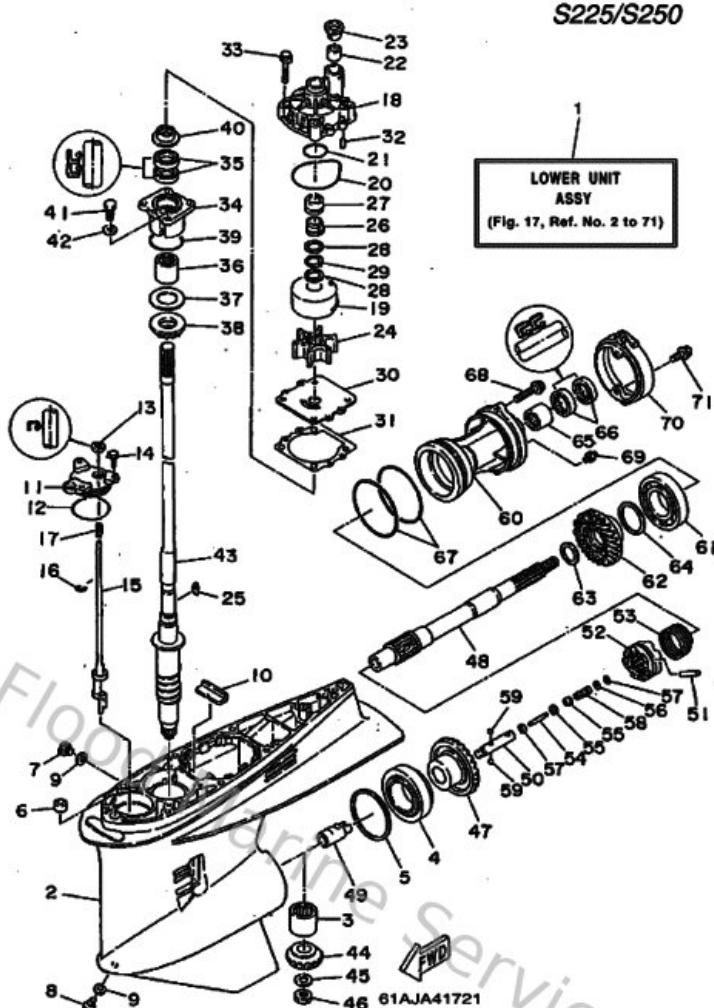
Ref	Part	
31	6E544315A000 Gasket,water pump	Buy now
32	936061201900 Pin, dowel (614)	Buy now
33	9011908M1400 Bolt, with washer	Buy now
34	61A453310094 Housing, bearing	Buy now
35	9310128M1600 Oil seal (6e5)	Buy now
36	93315430V500 Bearing, cylindrical(6k0)	Buy now
37	61A455876000 Shim (t:0.50mm)	Buy now
38	933419302000 Bearing	Buy now
39	9321055M1400 O-ring (70e)	Buy now
40	6E5453440000 Cover, oil seal	Buy now
41	970950802500 Bolt (62g)	Buy now
42	929950860000 Washer, plain (663)	Buy now
43	61A455013000 Drive shaft comp.	Buy now
44	61A455510100 Pinion	Buy now
45	9020116M0000 Washer, plate(6t5)	Buy now

Lower Casing. Drive 1



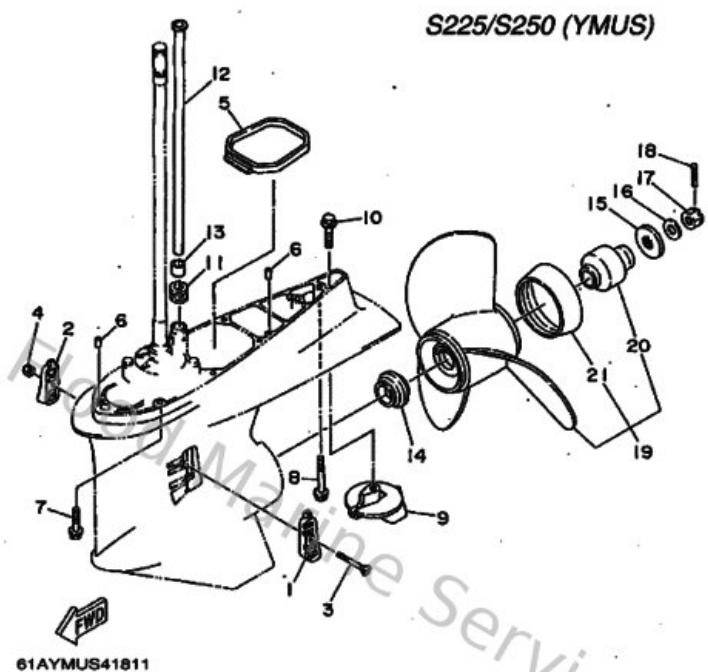
Ref	Part	
46	9017016M1900 Nut(6t5)	Buy now
47	61A455600200 Gear	Buy now
48	69J456110000 Shaft, propeller	Buy now
49	61A456410100 Shifter	Buy now
50	61A456340100 Slide, shift	Buy now
51	61A456320000 Pin, cross	Buy now
52	61A456310200 Clutch, dog	Buy now
53	61A456330000 Ring, cross pin	Buy now
54	6H1456680000 Shaft, free 1	Buy now
55	61A456350000 Plunger, shift	Buy now
56	9020102M0000 Washer, plate(61a)	Buy now
57	9018302M0300 Nut, spring (6h1)	Buy now
58	9050110M7700 Spring, compression(61a)	Buy now
59	935010401100 Ball	Buy now
60	61A453320294 Housing, bearing	Buy now

Lower Casing. Drive 1



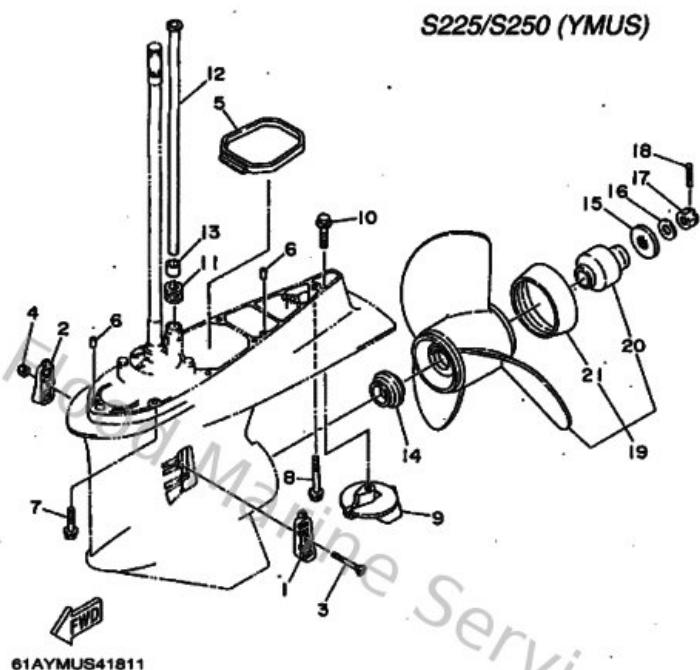
Ref	Part	
61	93306210U000 Bearing(61a)	Buy now
62	61A455710000 Gear	Buy now
63	9020131M0000 Washer, plate(61a)	Buy now
64	61A455776000 Shim (t:0.50mm)	Buy now
65	933154306100 Bearing	Buy now
66	9310130M1700 Oil seal (6e5)	Buy now
67	932110438400 O-ring (705)	Buy now
68	9010508M4800 Bolt, Flange	Buy now
69	9370009M0000 Nipple, grease(6t4)	Buy now
70	61A45361015B Cap, lower casing	Buy now
71	975950852000 Bolt(6td)	Buy now

Lower Casing. Drive 2



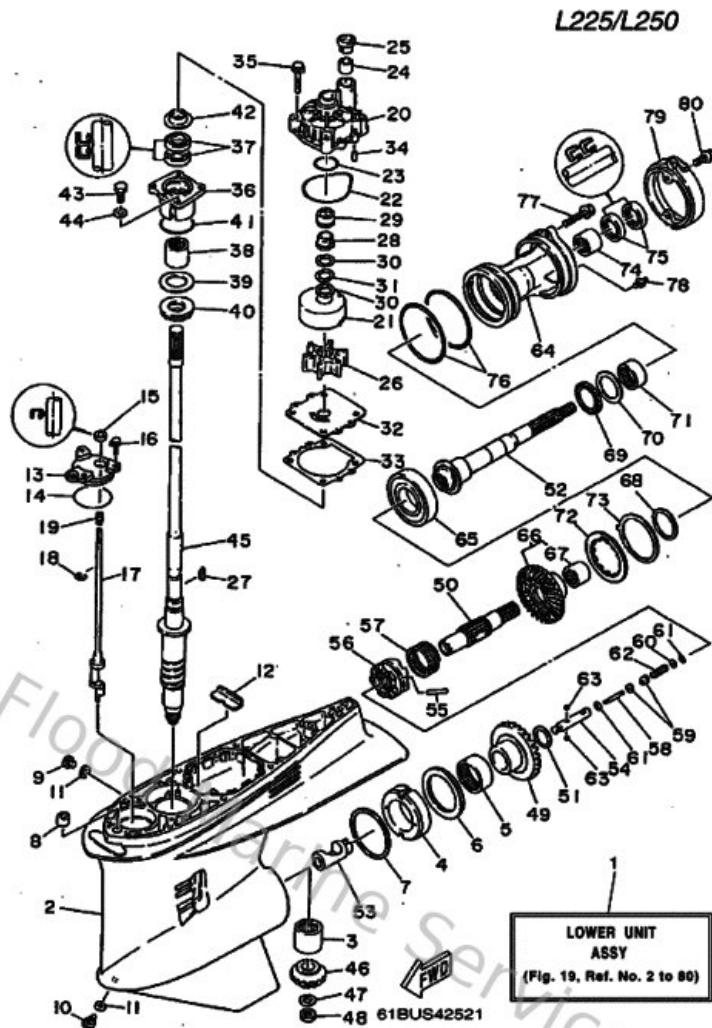
Ref	Part	
1	61A452140000 Cover, water inlet	Buy now
2	61A452150000 Cover, water inlet	Buy now
3	9014205M0400 Screw, countersunk	Buy now
4	901850590400 Nut nylon (sus)(ex4)	Buy now
5	61A453750000 Damper, seal	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	970751004500 Bolt(64d)	Buy now
8	9011910MA200 Bolt, with washer	Buy now
9	61A453710000 Anode	Buy now
10	9010510M0000 Bolt, hexagon (663)	Buy now
11	6E5443660000 Damper, water seal 2	Buy now
12	61A443612000 Tube, water	Buy now
13	6E5443650000 Damper, water seal 1	Buy now
14	6E5459870100 Spacer 1	Buy now
15	688459970100 Spacer 2	Buy now

Lower Casing, Drive 2



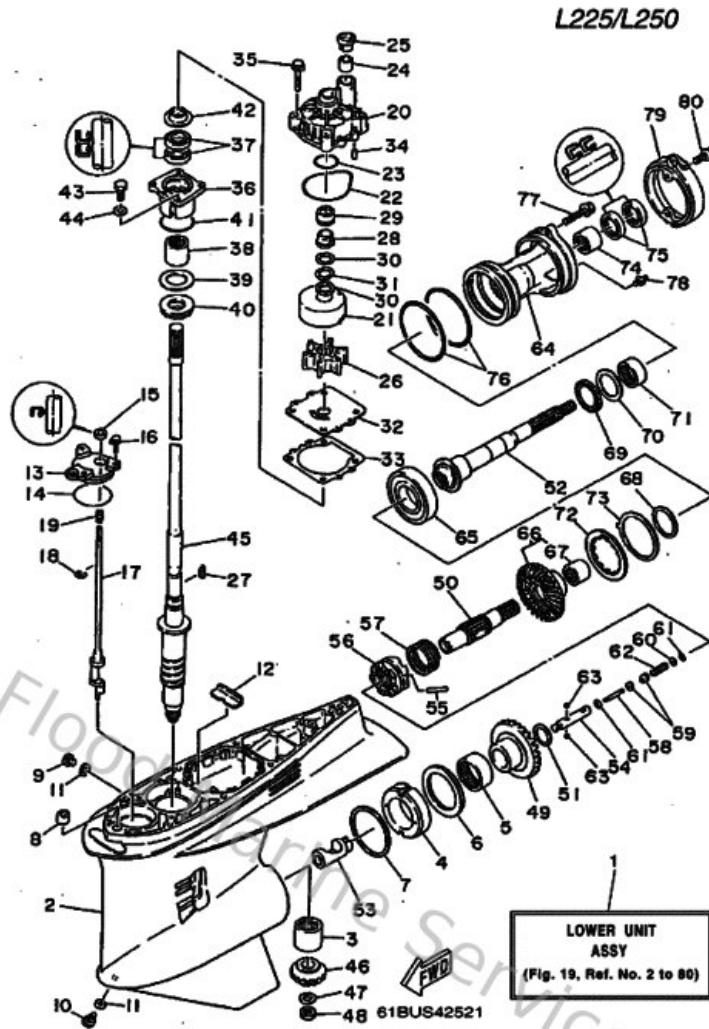
Ref	Part	
16	929901820000 Washer (6e5)	Buy now
17	9017118M0400 Nut, castle (6e5)	Buy now
18	914904003000 Pin, cotter (663)	Buy now
19	61A459780098 Propeller (3x15"x17"-t)	Buy now
20	6G5459810000 Damper Rubber, Propeller	Buy now
21	6G5459860094 Reflector Ring	Buy now
14	63P459870000 Spacer 1	Buy now

Lower Casing. Drive 3



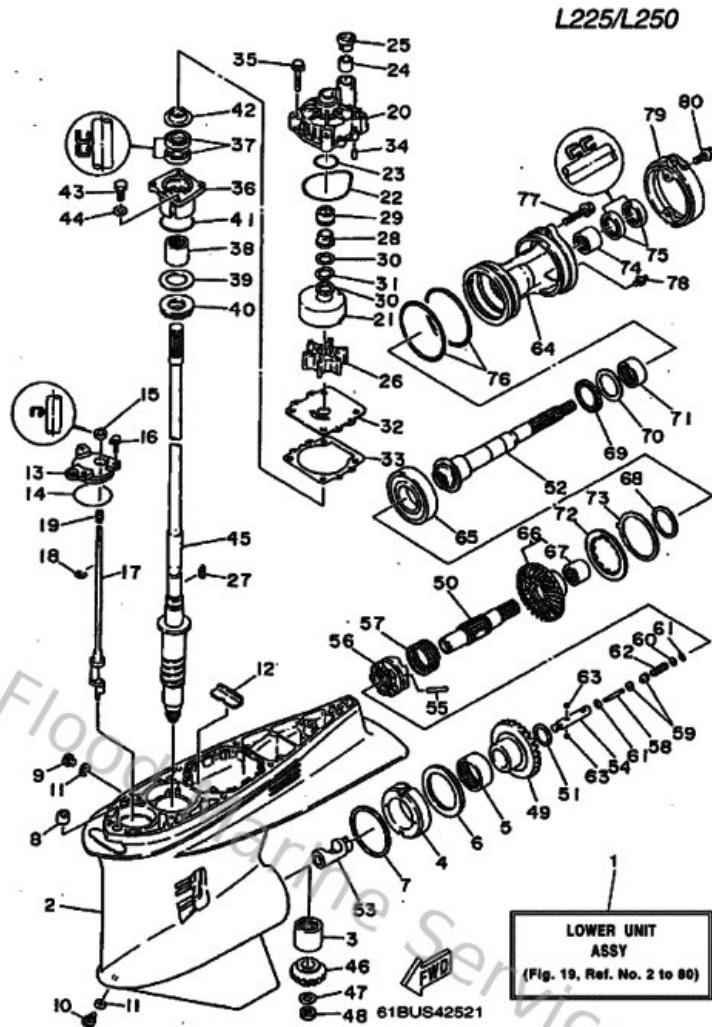
Ref	Part	
1	65K45300208D Lower Unit assembly	Buy now
2	61A45301038D Casing, lower	Buy now
3	93311832V200 Ball bearing	Buy now
4	61B455380100 Spacer 1	Buy now
5	93315660W300 Bearing, cylindrical(61b)	Buy now
6	93341670V000 Bearing, thrust (61b)	Buy now
7	61A455676000 Shim (t:0.50mm)	Buy now
8	663443660000 Damper, water seal 2	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	688453411000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	61A453760094 Guide, seal damper	Buy now
13	61A45321015B Plate	Buy now
14	932106448800 93210-64488	Buy now
15	931060901400 Oil seal	Buy now

Lower Casing. Drive 3



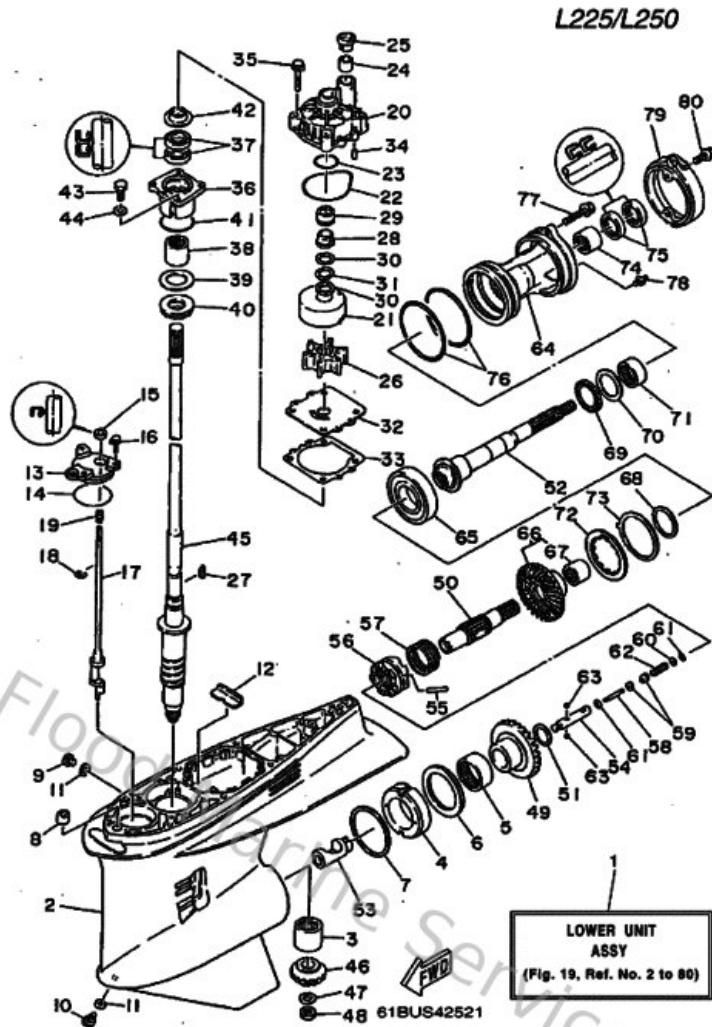
Ref	Part	
16	9011906M1000 Bolt, with washer	Buy now
17	61B441500000 Shift cam assembly	Buy now
18	934300800600 Circlip(2r6)	Buy now
19	9050111M1000 Spring, compression (663)	Buy now
20	61A443110100 Housing, water pump	Buy now
21	61A443220100 Insert, cartridge	Buy now
22	9321086M3800 O-ring (6e5)	Buy now
23	932103716000 O-ring (6g8)	Buy now
24	6E5443650000 Damper, water seal 1	Buy now
25	6E5443120000 Cover, water pump housing	Buy now
26	6E5443520000 Impeller	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61A455380000 Spacer, 1	Buy now
29	61A455270000 Collar, drive shaft	Buy now
30	9020122M0100 Washer, plate(61a)	Buy now

Lower Casing. Drive 3



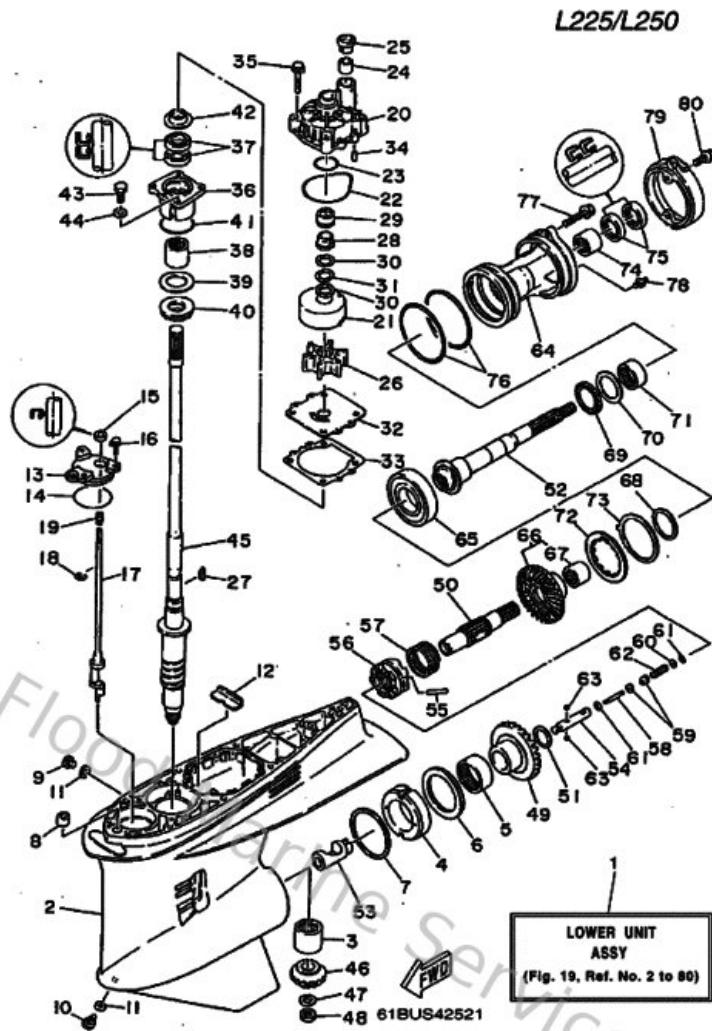
Ref	Part	
31	9020622M1900 Washer, wave(61a)	Buy now
32	6G5443230000 Outer plate, cartridge	Buy now
33	6E544315A000 Gasket,water pump	Buy now
34	936061201900 Pin, dowel (614)	Buy now
35	9011908M1400 Bolt, with washer	Buy now
36	61A453310094 Housing, bearing	Buy now
37	9310128M1600 Oil seal (6e5)	Buy now
38	93315430V500 Bearing, cylindrical(6k0)	Buy now
39	61A455876000 Shim (t:0.50mm)	Buy now
40	93341930U900 Bearing	Buy now
41	9321055M1400 O-ring (70e)	Buy now
42	6E5453440000 Cover, oil seal	Buy now
43	970950802500 Bolt (62g)	Buy now
44	929950860000 Washer, plain (663)	Buy now
45	61A455013000 Drive shaft comp.	Buy now

Lower Casing. Drive 3



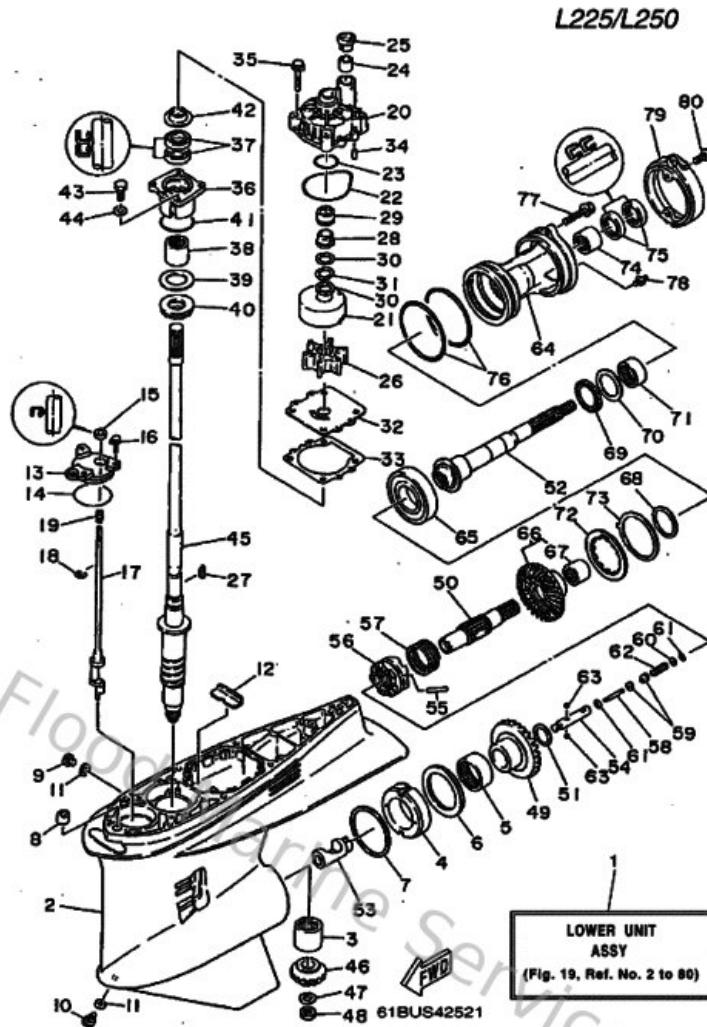
Ref	Part	
46	61A455510300 Pinion	Buy now
47	9020116M0000 Washer, plate(6t5)	Buy now
48	9017016M1900 Nut(6t5)	Buy now
49	61B455600100 Gear	Buy now
50	61B456110100 Shaft, propeller	Buy now
51	9020129M0100 Washer, plate(61b)	Buy now
52	61B456112000 Shaft, propeller	Buy now
53	61B456410000 Shifter	Buy now
54	61A456340100 Slide, shift	Buy now
55	61A456320000 Pin, cross	Buy now
56	61A456310200 Clutch, dog	Buy now
57	61A456330000 Ring, cross pin	Buy now
58	6H1456680000 Shaft, free 1	Buy now
59	61A456350000 Plunger, shift	Buy now
60	9020102M0000 Washer, plate(61a)	Buy now

Lower Casing. Drive 3



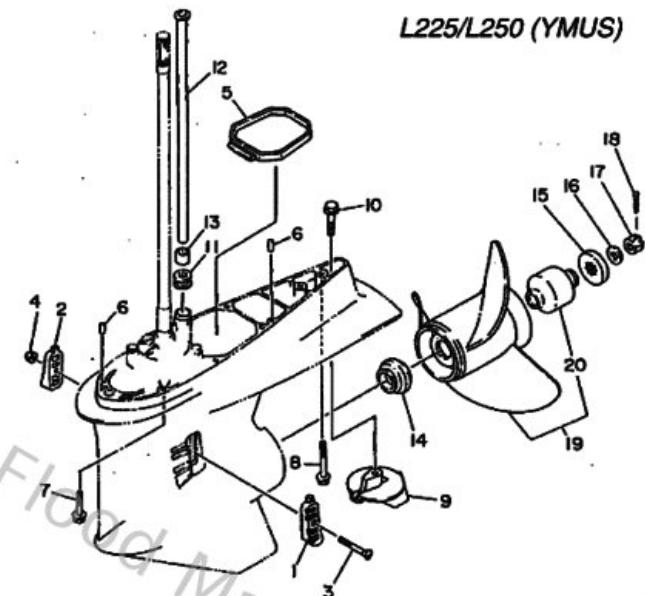
Ref	Part	
61	9018302M0300 Nut, spring (6h1)	Buy now
62	9050110M7700 Spring, compression(61a)	Buy now
63	935010401100 Ball	Buy now
64	61B4533201CA Housing, bearing	Buy now
65	93332000W200 Bearing(61b)	Buy now
66	61B455700100 Gear	Buy now
67	933154306100 Bearing	Buy now
68	61A455776000 Shim (t:0.50mm)	Buy now
69	93341440U500 Bearing, thrust (6k0)	Buy now
70	6K1455786000 Shim (t:0.50mm)	Buy now
71	93315440V600 Bearing, cylindrical(6k0)	Buy now
72	61B453840000 Nut	Buy now
73	61B453830000 Washer, claw	Buy now
75	9310130M1700 Oil seal (6e5)	Buy now
76	932110438400 O-ring (705)	Buy now

Lower Casing. Drive 3



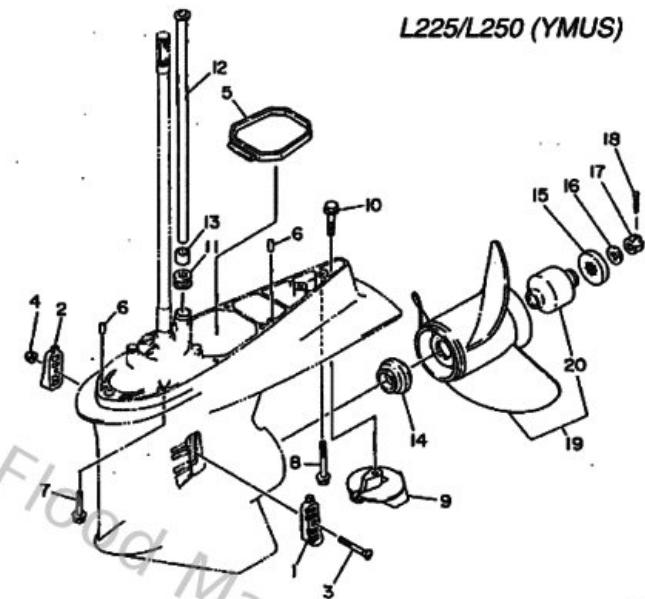
Ref	Part	
77	9010508M4800 Bolt, Flange	Buy now
78	9370009M0000 Nipple, grease(6t4)	Buy now
79	61A45361015B Cap, lower casing	Buy now
80	975950852000 Bolt(6td)	Buy now

Lower Casing. Drive 4



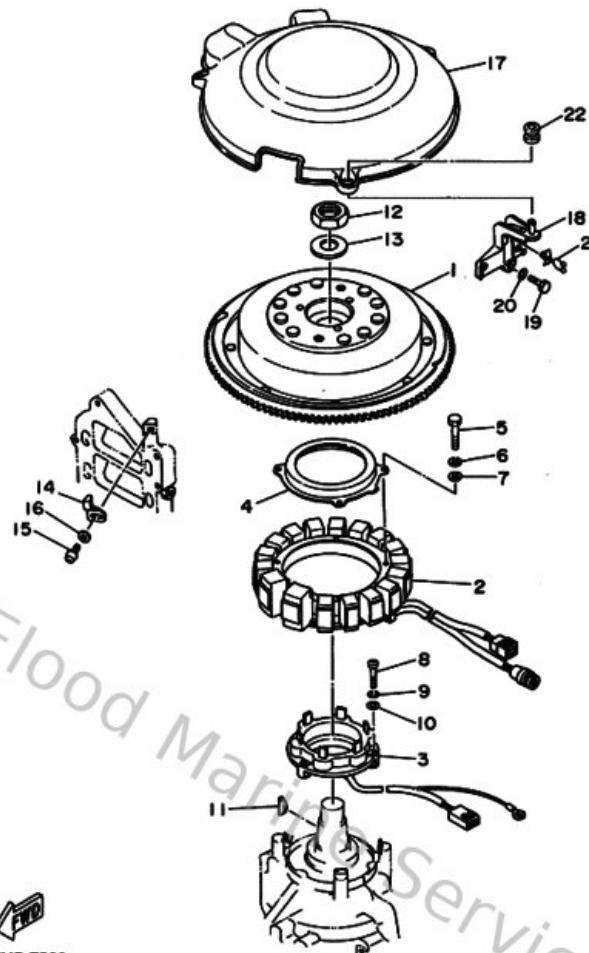
Ref	Part	
1	61A452140000 Cover, water inlet	Buy now
2	61A452150000 Cover, water inlet	Buy now
3	9014205M0400 Screw, countersunk	Buy now
4	901850590400 Nut nylon (sus)(ex4)	Buy now
5	61A453750000 Damper, seal	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	970751004500 Bolt(64d)	Buy now
8	9011910MA200 Bolt, with washer	Buy now
9	61A453710000 Anode	Buy now
10	9010510M0000 Bolt, hexagon (663)	Buy now
11	6E5443660000 Damper, water seal 2	Buy now
12	61A443612000 Tube, water	Buy now
13	6E5443650000 Damper, water seal 1	Buy now
14	63P459870000 Spacer 1	Buy now
15	688459970100 Spacer 2	Buy now

Lower Casing. Drive 4



Ref	Part	
16	929901820000 Washer (6e5)	Buy now
17	9017118M0400 Nut, castle (6e5)	Buy now
18	914904003000 Pin, cotter (663)	Buy now
19	6K1459700100 Propeller (3x15-1/4"x15"-ml)	Buy now
20	6G5459810000 Damper Rubber, Propeller	Buy now
14	6E5459870100 Spacer 1	Buy now
19	61B459740098 Propeller (3x14-1/2"x19"-tl)	Buy now

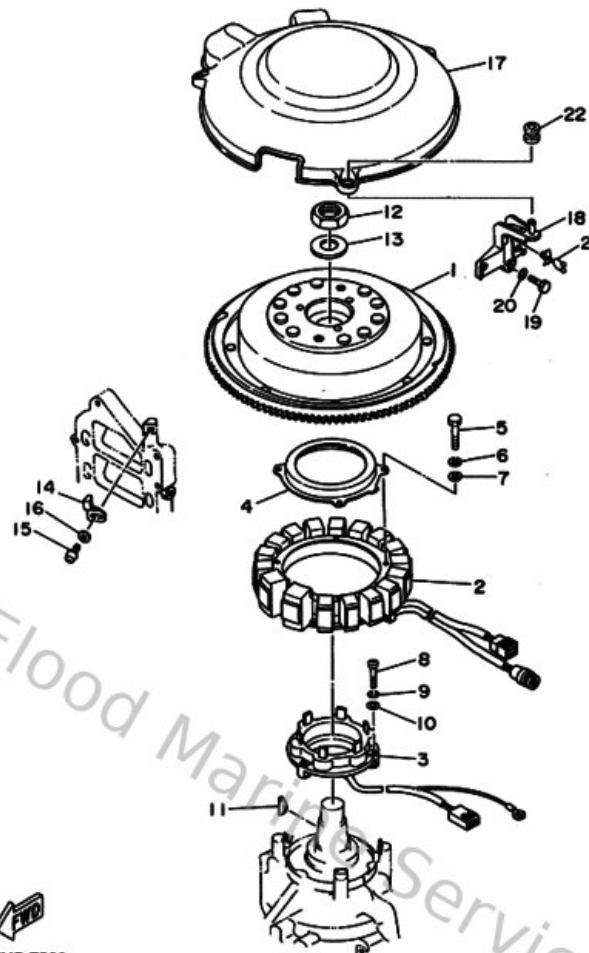
Magneto



65JUS-7200

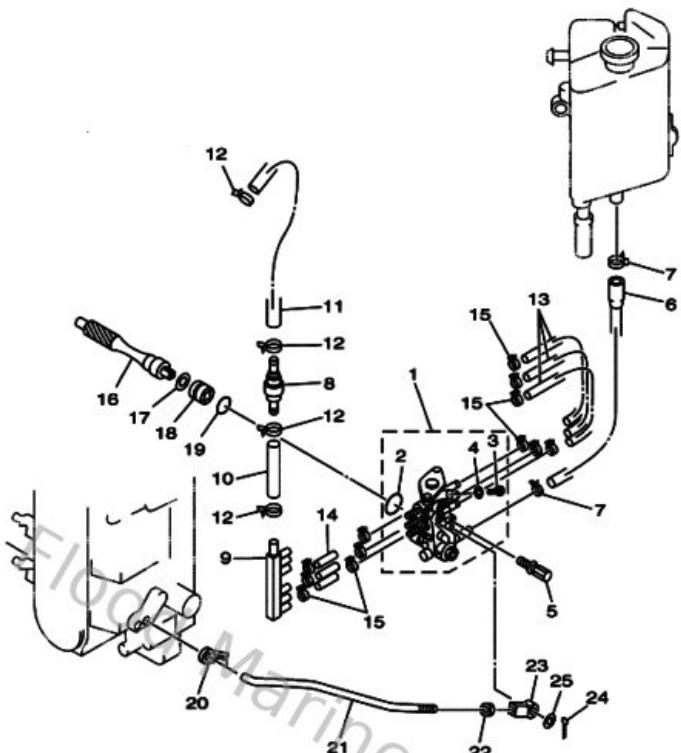
Ref	Part	
1	61A855500100 Rotor assembly	Buy now
2	61A855100200 Stator assembly	Buy now
3	61A855800000 Coil, pulser	Buy now
4	61A837210000 Cover	Buy now
5	970130603500 Bolt(3rv)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929030660000 Washer, plain (646)	Buy now
8	978850503000 Ybs86-530 screw,panhead	Buy now
9	929950510000 Ybs67-5 washer, spring	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	902800501500 Key, woodruff	Buy now
12	9017024M2200 Nut(61a)	Buy now
13	9020125M0200 Washer, plate(61a)	Buy now
14	6E5813320000 Plate, timing	Buy now
15	978850601000 Screw pan head	Buy now

Magneto



Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	61A813370100 Cover, flywheel	Buy now
18	65L813380000 Clamp, Lead	Buy now
19	970130602500 Bolt(62y)	Buy now
21	9046418M4600 Clamp(65j)	Buy now
22	663823170100 Damper, ignition coil	Buy now

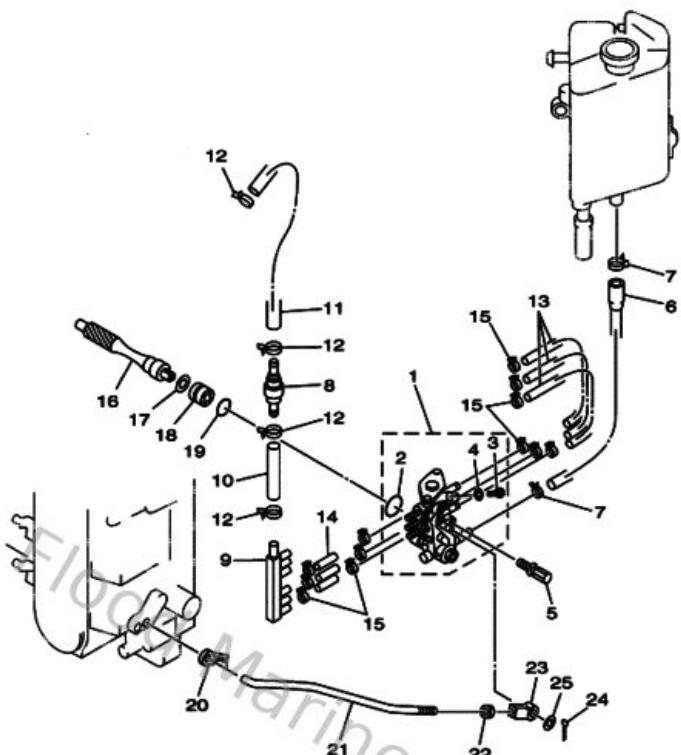
Oil Pump



65LNV-7070

Ref	Part	
1	65L132000000 Oil injection pump assembly	Buy now
2	9321019M8200 O-ring(6j8)	Buy now
3	985800400600 Screw, pan head (7h3)	Buy now
4	6L2134750000 Gasket, breather bolt	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	61A134160000 Pipe Oil 1	Buy now
7	904651009800 Clamp	Buy now
8	65L131830000 Valve, check	Buy now
9	65L243780000 Pipe, joint 4	Buy now
10	904450922000 Hose (l1500)	Buy now
11	9044609M6900 Hose(65j)	Buy now
13	9044507M0200 Hose (l200)	Buy now
14	9044507M0300 Hose (l200)	Buy now
15	9046807M0200 Clip (6e5)	Buy now
16	61A115370000 Gear, driven	Buy now

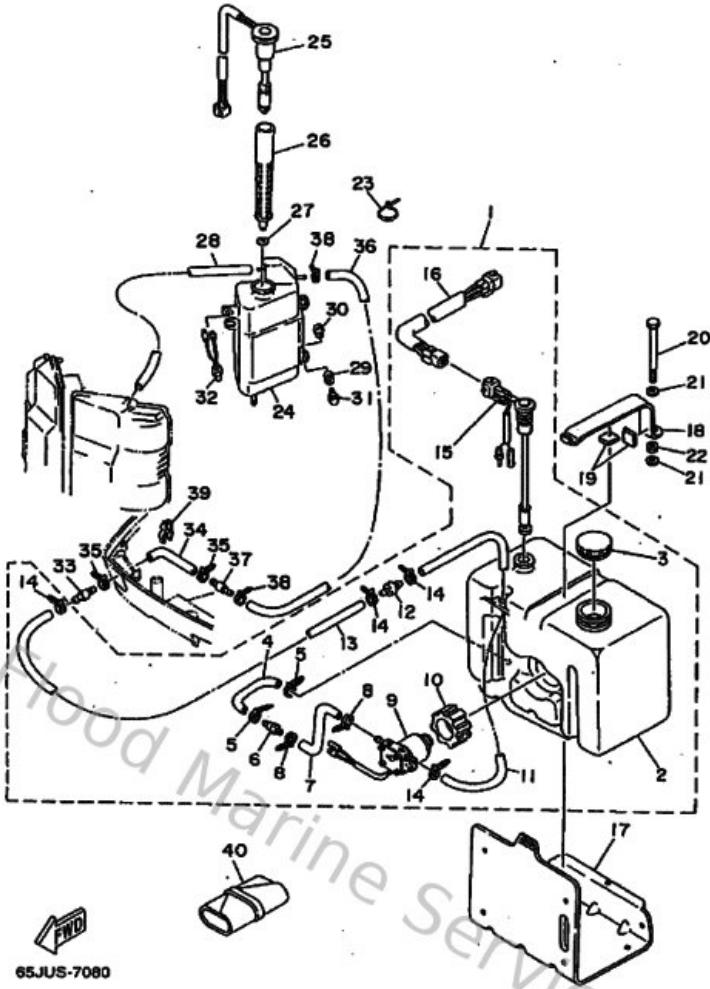
Oil Pump



65LNV-7070

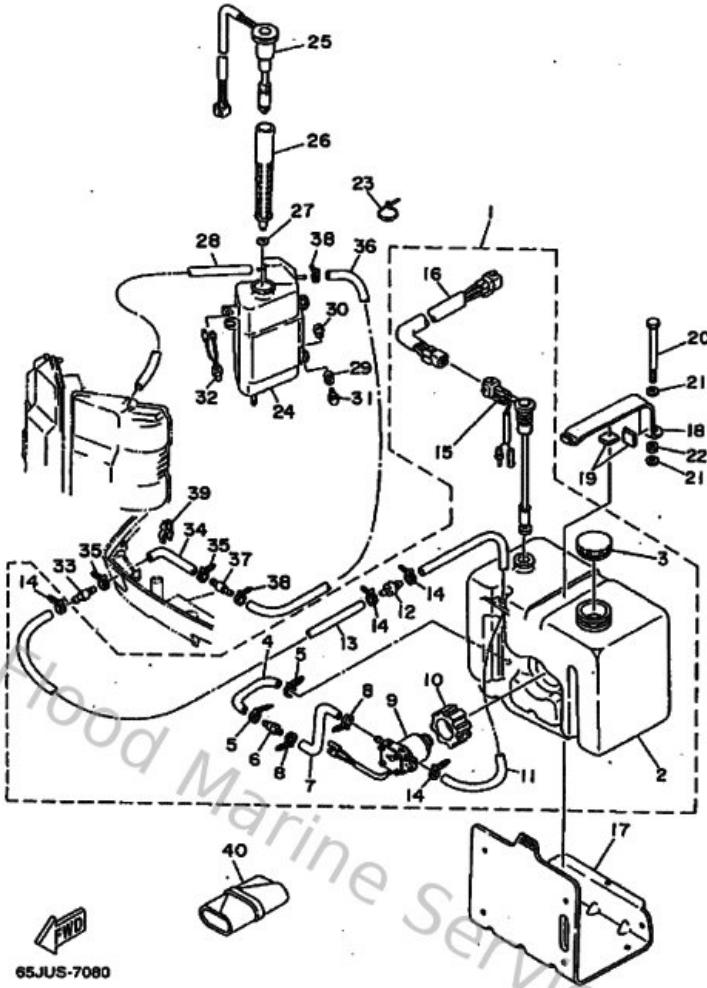
Ref	Part	
17	9020109M0100 Washer, plate(61b)	Buy now
18	61A131170000 Collar, distance	Buy now
19	9321018MA900 O-ring(61a)	Buy now
20	6R5412370000 Joint, link	Buy now
21	65L412410000 Rod, Link	Buy now
22	953800560000 Nut, hexagon (663)	Buy now
23	6H1412370000 Joint, link	Buy now
24	914901201200 Pin, cotter (6g8)	Buy now
25	902020508800 Washer, plate (666)	Buy now

Oil Tank



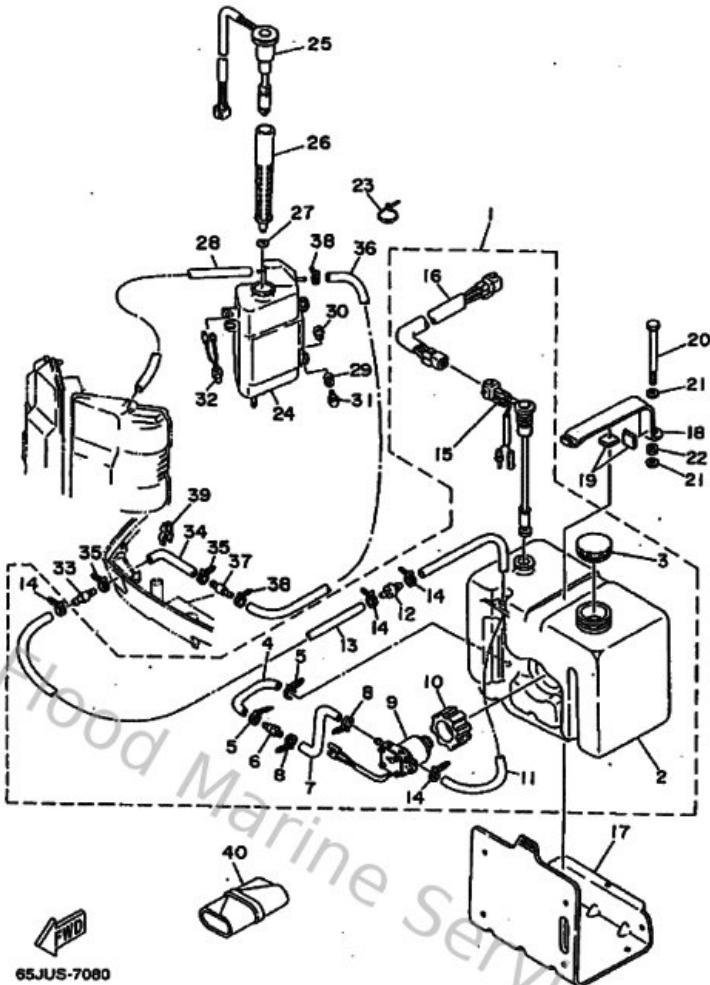
Ref	Part	
1	61A217080300 Sub oil tank assembly.	Buy now
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	904651009800 Clamp	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
8	9046511M1000 Clamp	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M2600 Hose (l8000)	Buy now
15	6E5857200400 Oil level gauge assembly	Buy now
16	6R3857218000 Wire, lead	Buy now

Oil Tank



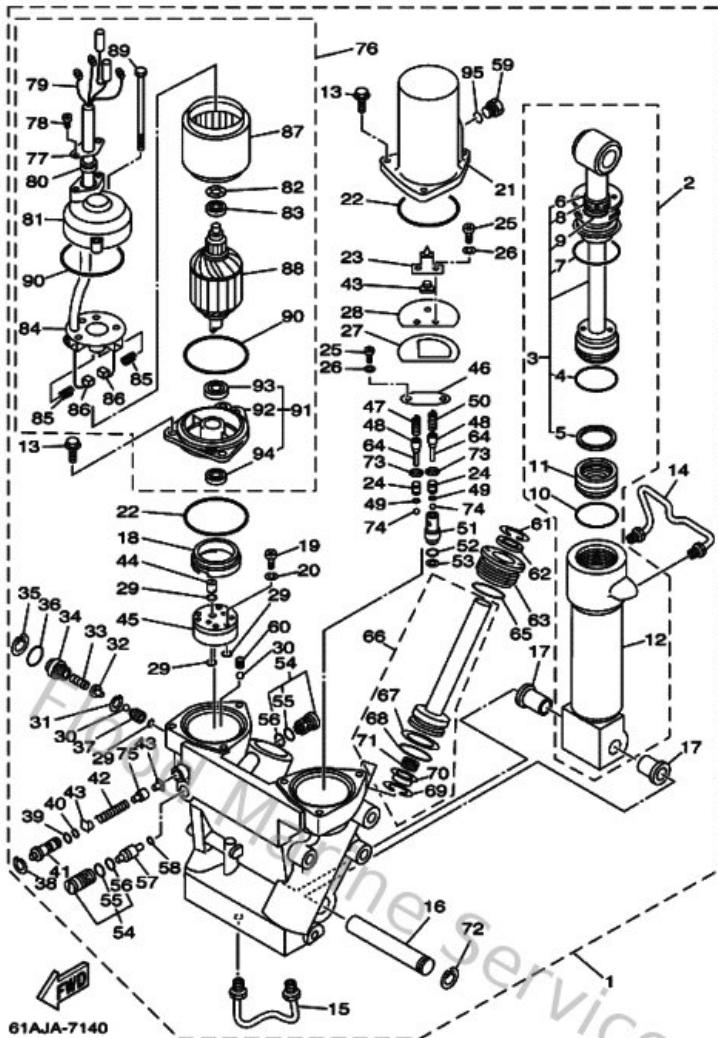
Ref	Part	
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now
19	6E5217460000 Damper	Buy now
20	970800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	9046513M1100 Clamp (6e5)	Buy now
24	61A217500000 Oil tank assembly	Buy now
25	61A857300000 Oil level gauge assembly	Buy now
26	61A134110000 Strainer, oil	Buy now
27	6E5134140000 Gasket, strainer cover	Buy now
28	9044505M0700 Hose (I700)	Buy now
30	624425420000 Collar	Buy now
31	9011906M6500 Bolt, with washer	Buy now
32	6R38259E0000 Switch assembly	Buy now

Oil Tank



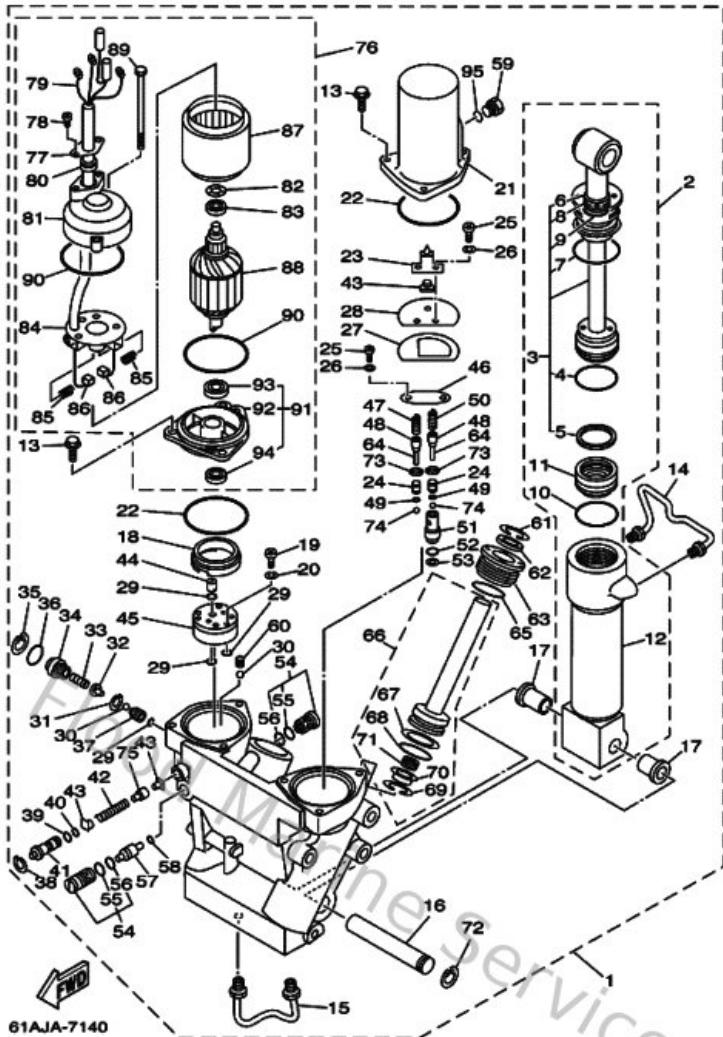
Ref	Part	
34	9044512M0400 Hose (I3000)	Buy now
36	6E5243230000 Pipe 12	Buy now
39	9046413M3400 Clamp(6r3)	Buy now

Power Trim & Tilt Assy 1



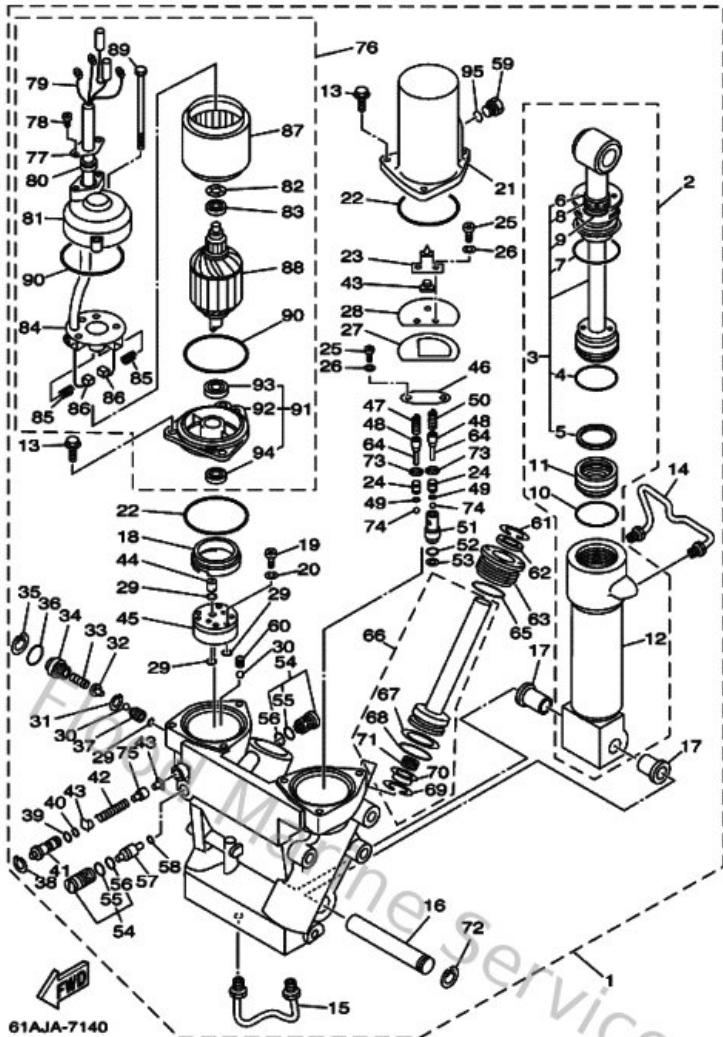
Ref	Part	
1	61A43800254D Power trim & tilt assembly	Buy now
2	61A438400100 Power tilt assembly	Buy now
3	61A438100000 Tilt piston sub assembly	Buy now
4	6H1438611000 O-ring	Buy now
5	61A438710000 Ring, back up	Buy now
6	9310619N5000 Oil seal	Buy now
7	6H1438610000 O-ring	Buy now
8	6H1438721000 Ring, back up	Buy now
9	61A4389H0000 O-ring	Buy now
10	61A438610000 O-ring	Buy now
11	6H1438141100 Piston, free	Buy now
12	61A438130100 Cylinder, tilt	Buy now
13	975950642000 Bolt(7u8)	Buy now
14	61A438350100 Pipe	Buy now
15	61A438330100 Pipe	Buy now

Power Trim & Tilt Assy 1



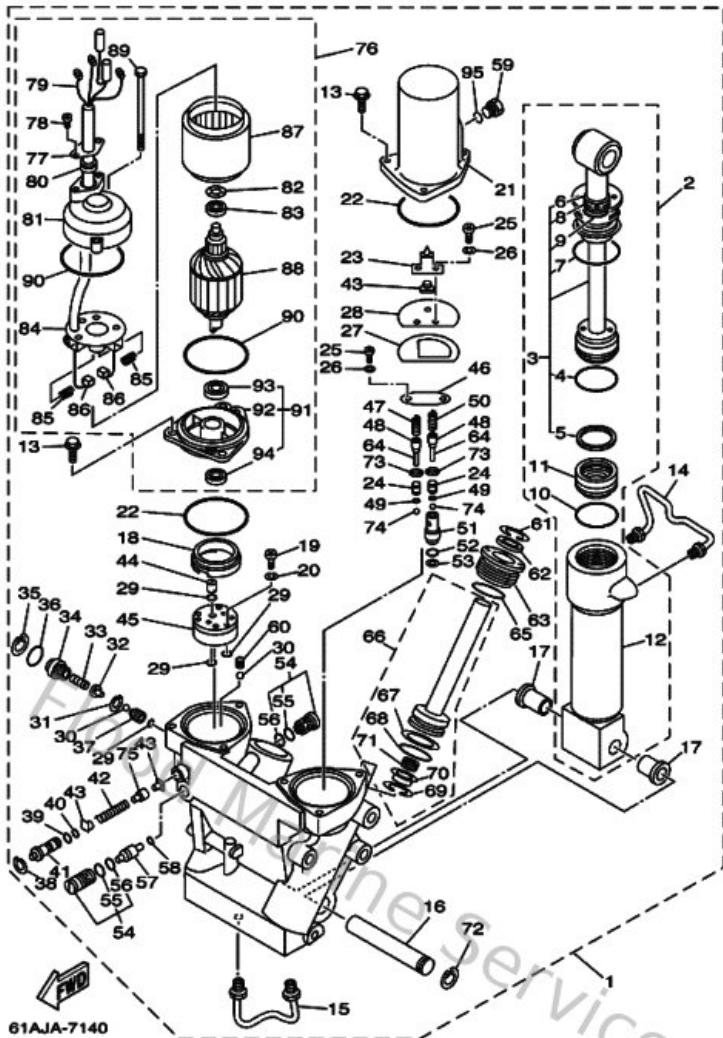
Ref	Part	
16	61A438180000 Pin, lower shock mount	Buy now
17	9038618M1400 Bushing (6e5)	Buy now
18	6H1438170000 Filter 2	Buy now
19	985110403000 Screw, Pan Head	Buy now
20	929010410000 Ybs67-4 washer, spring	Buy now
21	61A438280000 Body, reservoir	Buy now
22	6H1438690000 O-ring	Buy now
23	61A4384L0000 Spring Trim Down	Buy now
24	6T4438510000 Seat, relief valve	Buy now
25	985010501000 Screw, pan head(62x)	Buy now
26	929010510000 Ybs67-5 washer, spring	Buy now
27	61A4384K0000 Plate, trim down	Buy now
28	61A4384J0000 Seal, trim down	Buy now
29	93210064A500 O-ring(61a)	Buy now
30	935053203800 Ball(7fk)	Buy now

Power Trim & Tilt Assy 1



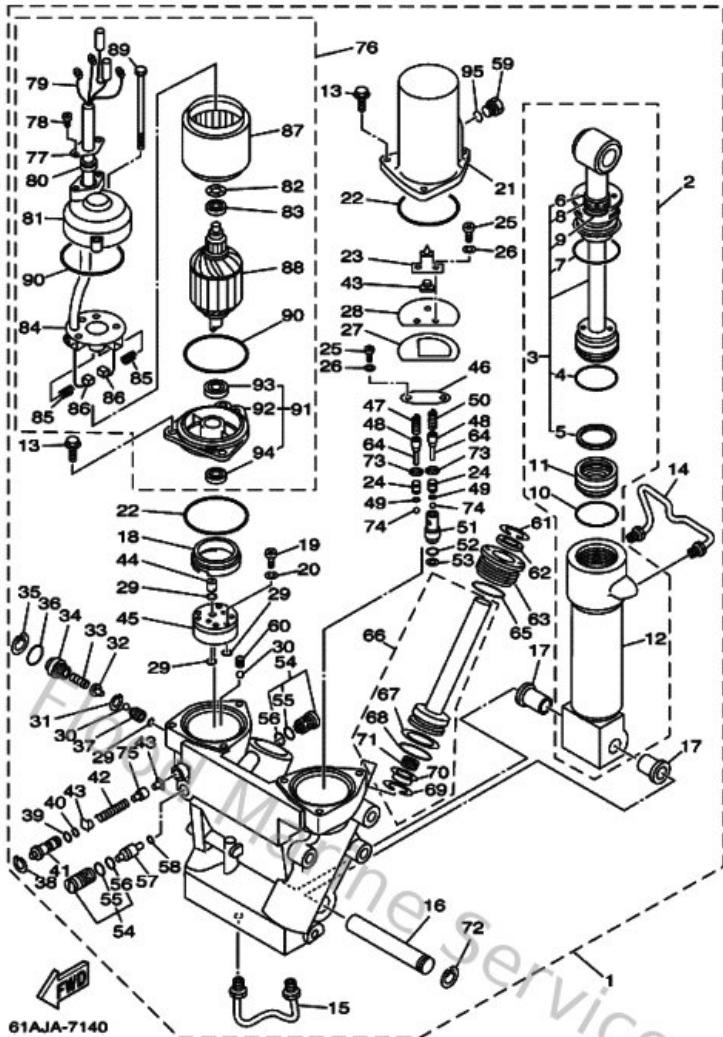
Ref	Part	
31	61A438750000 Ring, snap	Buy now
32	61A438480000 Rod, manual release	Buy now
33	61A438540000 Spring, manual release	Buy now
34	61A438450000 Screw, manual release	Buy now
35	6H1438750000 Ring, snap	Buy now
36	932101839700 O-ring (6g5)	Buy now
37	61A438470000 Seat, manual valve	Buy now
38	6T4438760000 Ring, snap	Buy now
39	932100700300 O-ring (11m)	Buy now
40	932100663200 O-ring (26h)	Buy now
41	6T4438490000 Pin, valve support	Buy now
42	61A4385H0000 Spring, seal	Buy now
43	6H14384F1000 Seal, main valve	Buy now
44	6H1438310000 Connector, shaft	Buy now
45	6T4438300000 Gear pump assembly	Buy now

Power Trim & Tilt Assy 1



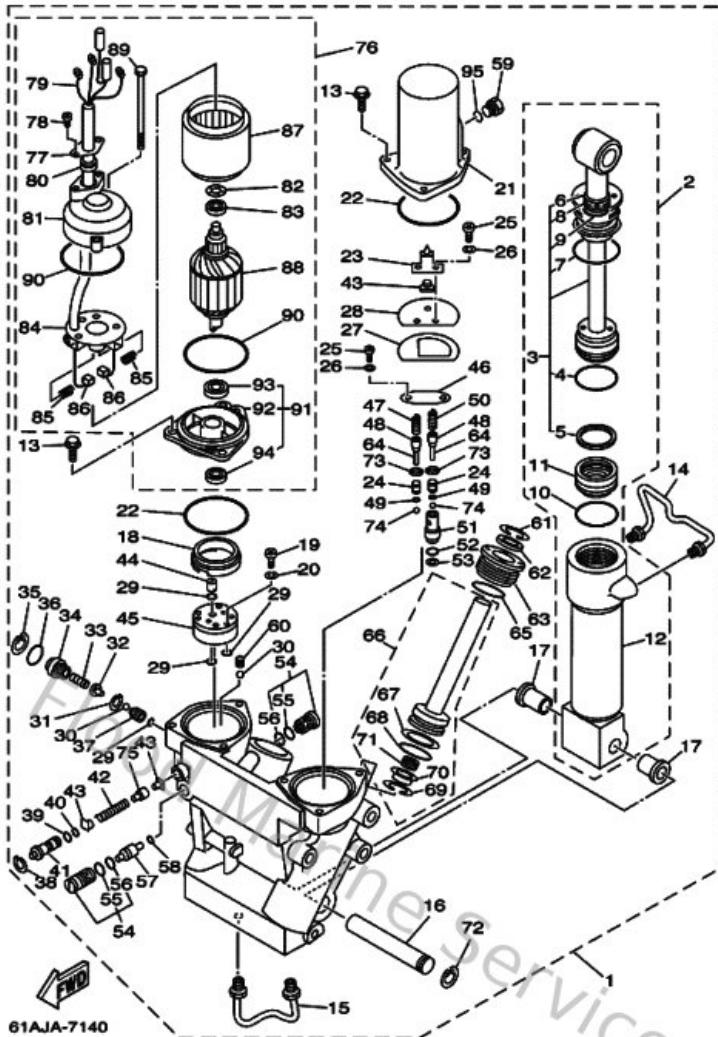
Ref	Part	
46	61A4382K0000 Cap, relief valve	Buy now
47	6H1438561000 Spring, down relief	Buy now
48	6T4438440000 Pin, valve support	Buy now
49	6T44384G0000 Seal, relief valve	Buy now
50	6T4438550000 Spring, up relief	Buy now
51	6T4438950000 Seat, relief valve	Buy now
52	9321010M7400 O-ring	Buy now
53	6H1438160000 Filter 1	Buy now
54	6T4438020300 Valve sub assembly	Buy now
55	6H1438660000 O-ring	Buy now
56	6H1438670000 O-ring	Buy now
57	6T4438410100 Piston, Shuttle	Buy now
58	932100935000 O-ring	Buy now
59	6H1438290000 Plug, reservoir	Buy now
60	61A438780000 Bolt, socket	Buy now

Power Trim & Tilt Assy 1



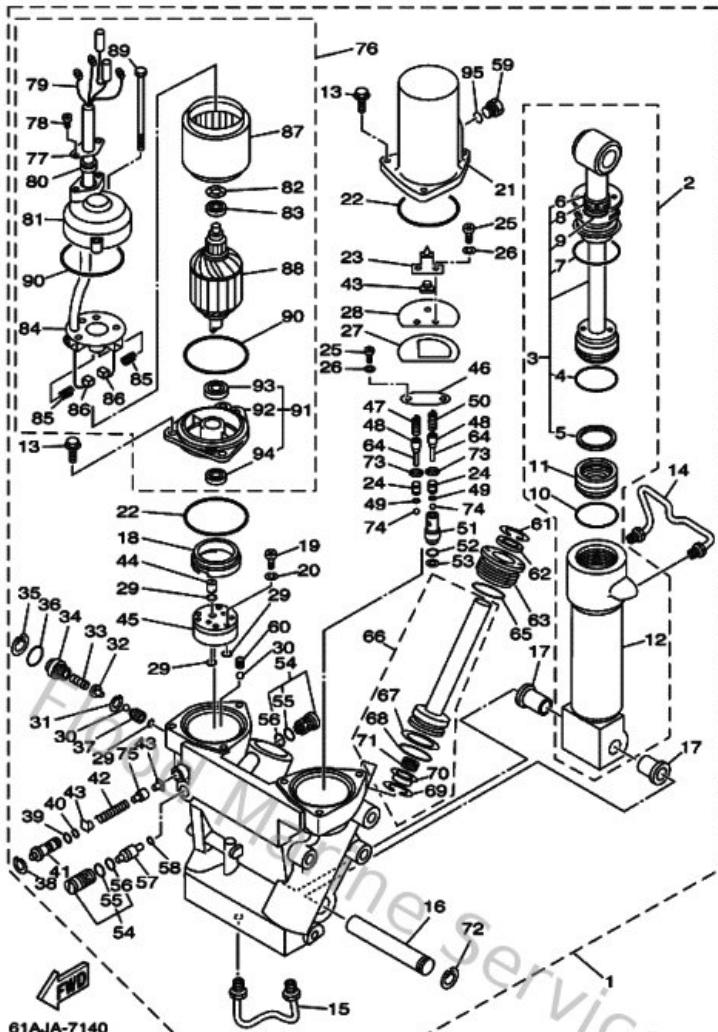
Ref	Part	
61	6T4438750000 Ring, snap	Buy now
62	61A438220000 Seal, trim dust	Buy now
63	61A438210100 Screw, trim cylinder end	Buy now
64	916091001400 Pin, spring(61a)	Buy now
66	61A438201000 Trim piston sub assembly	Buy now
67	61A438740000 Ring, back up	Buy now
68	61A438640000 O-ring	Buy now
69	61A438751000 Ring, snap	Buy now
70	61A4383H1000 Hose, oil 5	Buy now
71	6H14384H1000 Spring	Buy now
72	61A438760000 Ring, snap	Buy now
73	6T4438930000 Washer	Buy now
74	935010800100 Ball	Buy now
75	61A4382A0000 Adaptor 1	Buy now
76	61A438800200 Motor assembly	Buy now

Power Trim & Tilt Assy 1



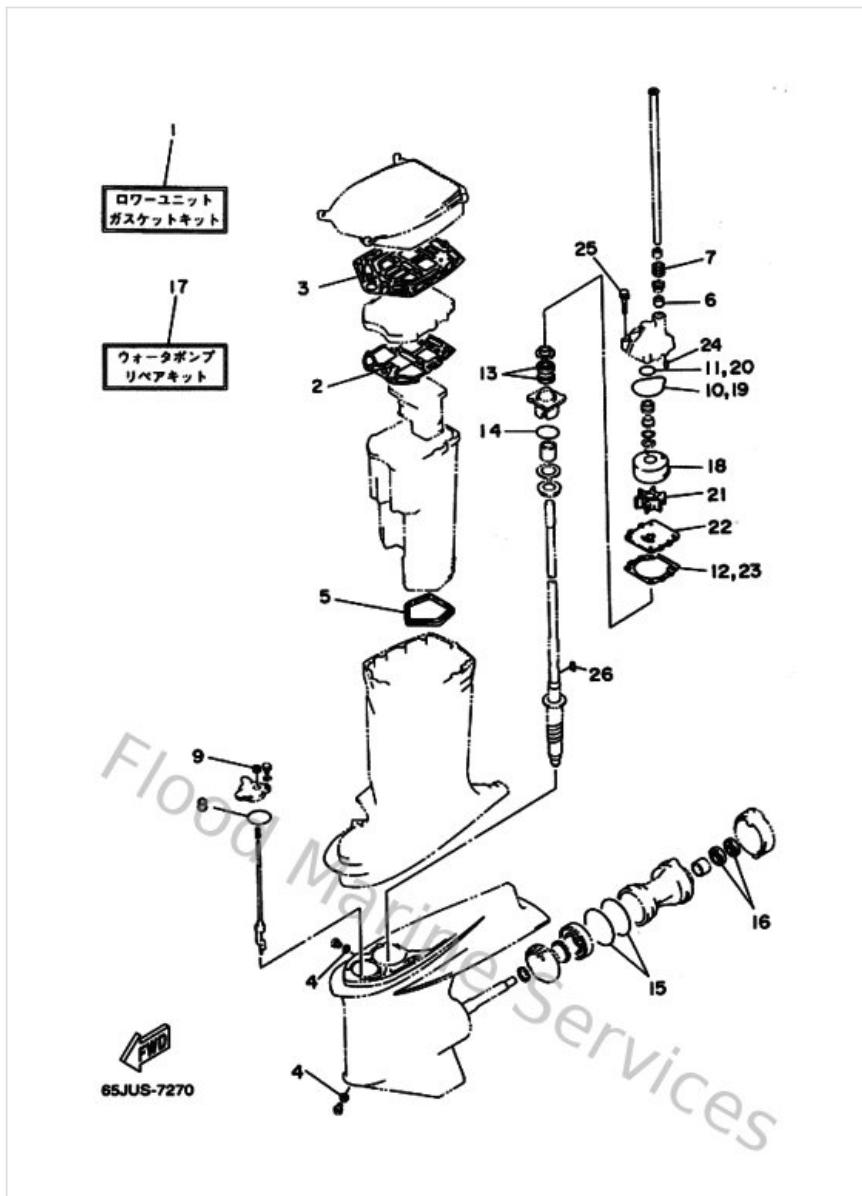
Ref	Part	
77	6T44386J0000 Washer, special	Buy now
78	901570510700 Screw, pan head(61a)	Buy now
79	61A438070000 Wire sub assembly	Buy now
80	6T4438850000 Grommet	Buy now
81	61A438840100 Frame, commutator end	Buy now
82	902061408600 Washer, wave(6t4)	Buy now
83	933006082000 Bearing(6t4)	Buy now
84	61A438060000 Brush holder assembly	Buy now
85	61A4386K0000 Spring, brush	Buy now
86	61A438910000 Brush	Buy now
87	61A438040100 Stator assembly	Buy now
88	61A438050100 Armature assembly	Buy now
89	61A438870000 Bolt, through	Buy now
90	932107278900 O-ring(61a)	Buy now
91	61A438810100 Frame, end	Buy now

Power Trim & Tilt Assy 1



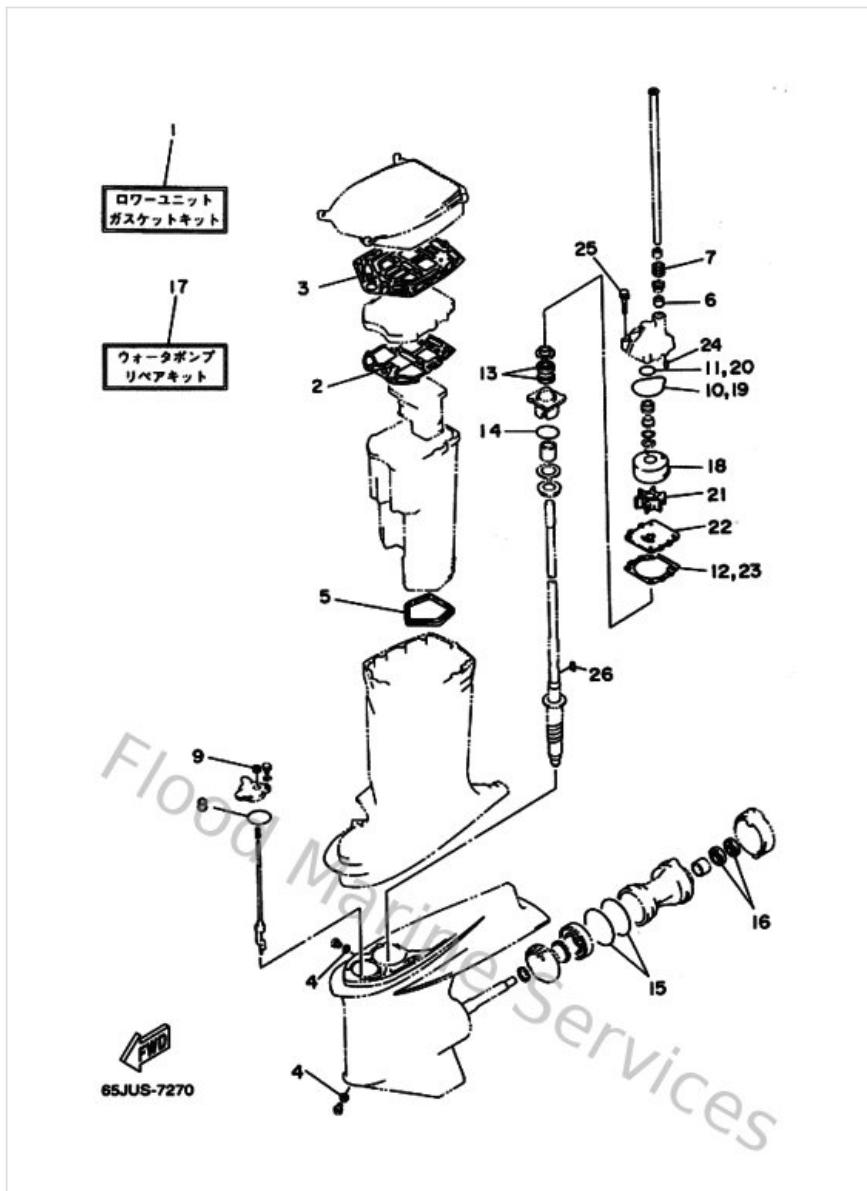
Ref	Part	
92	61A438811100 Frame, End	Buy now
94	931020841400 Oil seal(61a)	Buy now

Repair Kit 1



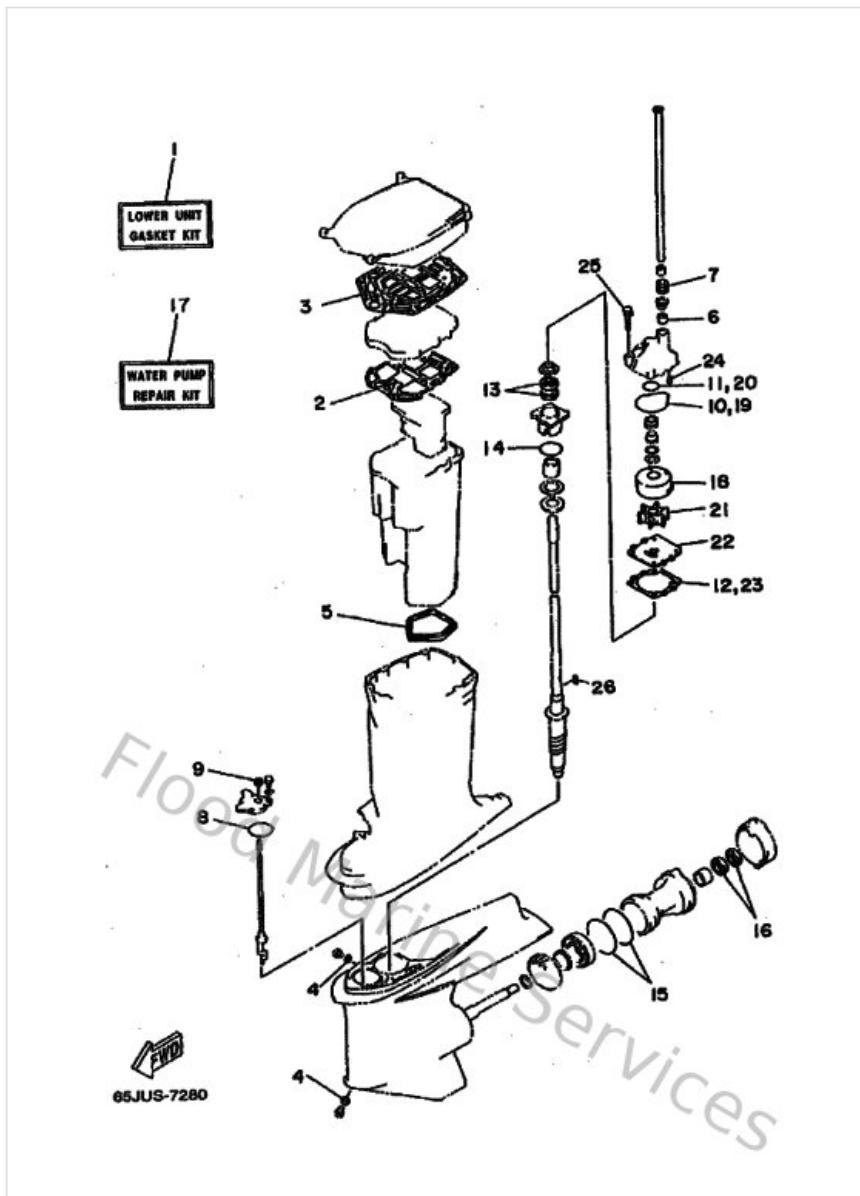
Ref	Part	
1	65LW00010000 Power head gasket kit	Buy now
2	61A11381A000 Gasket 1	Buy now
3	61A11181A100 Gasket, cylinder head 1	Buy now
4	61A11193A200 Gasket, head cover 1	Buy now
5	61A12414A000 Gasket, cover	Buy now
6	61A41112A000 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M3800 Oil seal(61a)	Buy now
9	9321054M5400 O-ring (6g1)	Buy now
10	9310422M0700 Oil seal(61a)	Buy now
11	9310240M3600 Oil seal	Buy now
12	9321081MA600 O-ring(61a)	Buy now
13	65L136450000 Gasket, manifold 1	Buy now
14	61A45113A000 Gasket, upper casing	Buy now
15	65L136460000 Gasket, manifold 2	Buy now

Repair Kit 1



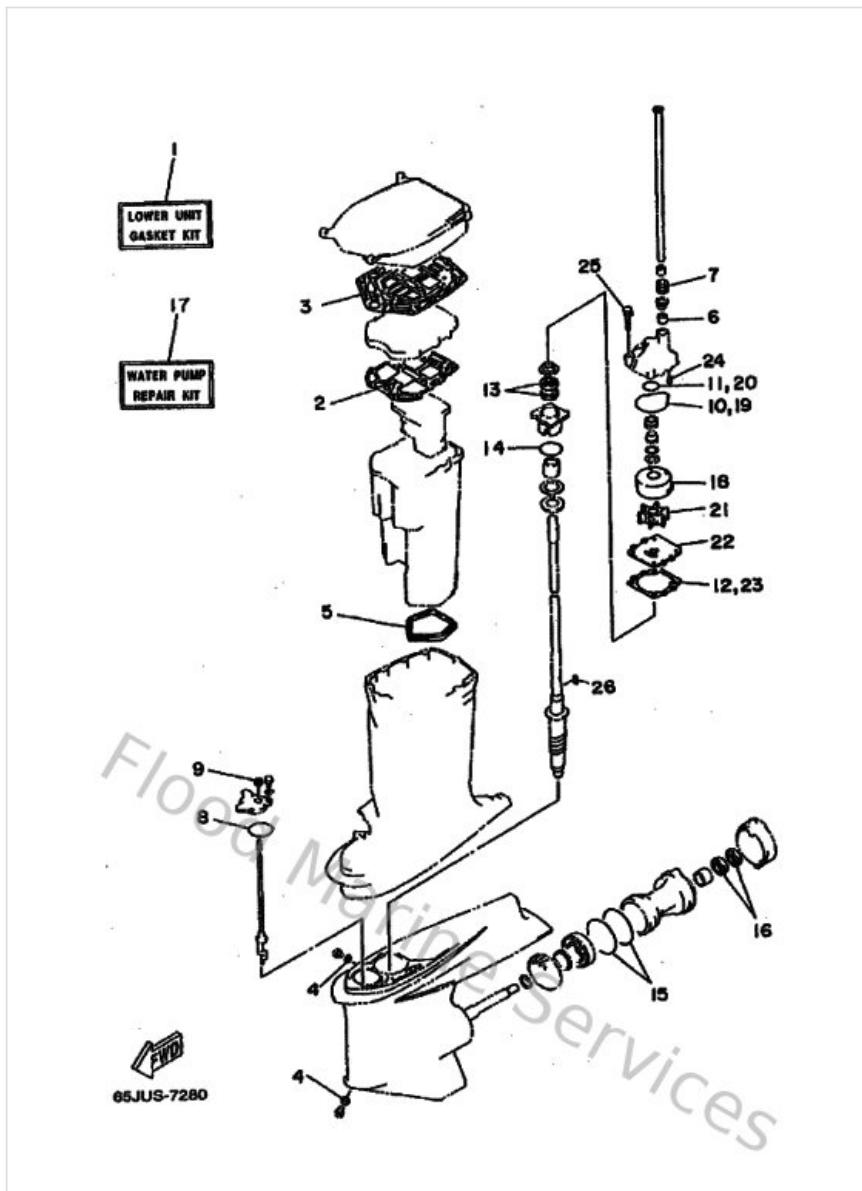
Ref	Part	
16	65024431A000 Gasket,fuel pump	Buy now
17	61A13621A000 Gasket, valve seat	Buy now
18	65L144830000 Gasket	Buy now

Repair Kit 2



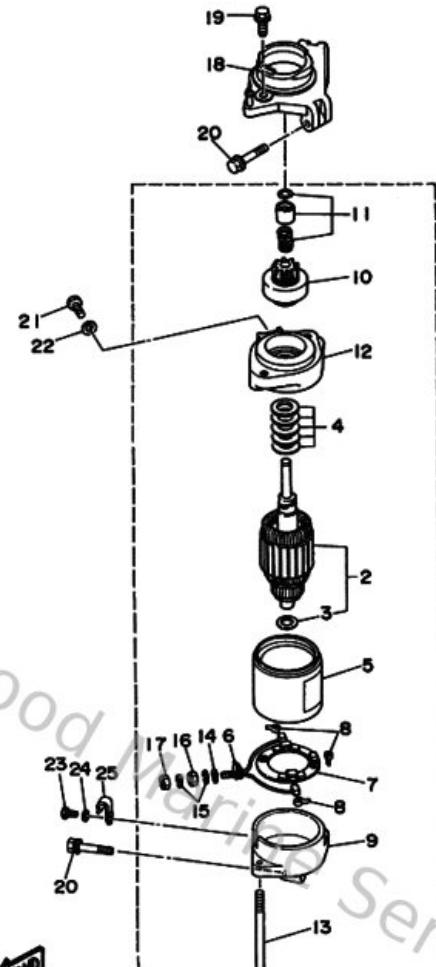
Ref	Part	
1	65LW0001C000 Gasket kit	Buy now
2	61A41134A000 Gasket, exhaust manifold	Buy now
3	61A45114A000 Gasket, upper casing	Buy now
4	904300800300 Gasket	Buy now
5	61A451230100 Gasket, muffler	Buy now
6	6E5443650000 Damper, water seal 1	Buy now
7	6E5443660000 Damper, water seal 2	Buy now
8	932106575200 O-ring(2hj)	Buy now
9	931060901400 Oil seal	Buy now
10	9321086M3800 O-ring (6e5)	Buy now
11	932103716000 O-ring (6g8)	Buy now
12	6E544315A000 Gasket,water pump	Buy now
13	9310128M1600 Oil seal (6e5)	Buy now
14	932105453400 O-ring (70e)	Buy now
15	932110438400 O-ring (705)	Buy now

Repair Kit 2



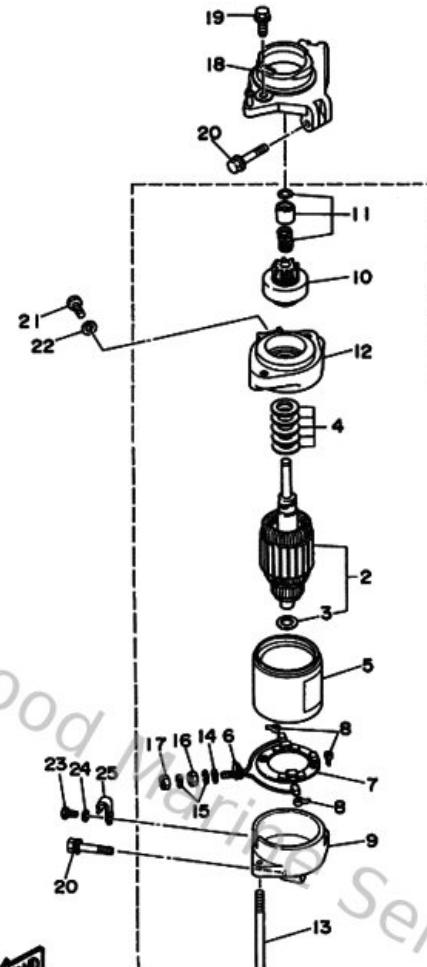
Ref	Part	
16	9310130M1700 Oil seal (6e5)	Buy now
17	65LW0078A000 Water pump repair kit	Buy now
18	61A443220100 Insert, cartridge	Buy now
20	9321037M6700 O-ring (6g8)	Buy now
21	6E5443520000 Impeller	Buy now
22	6G5443230000 Outer plate, cartridge	Buy now
24	936061201900 Pin, dowel (614)	Buy now
25	9011908M1400 Bolt, with washer	Buy now
26	9028004M0500 Key, woodruff (6e5)	Buy now

Starting Motor



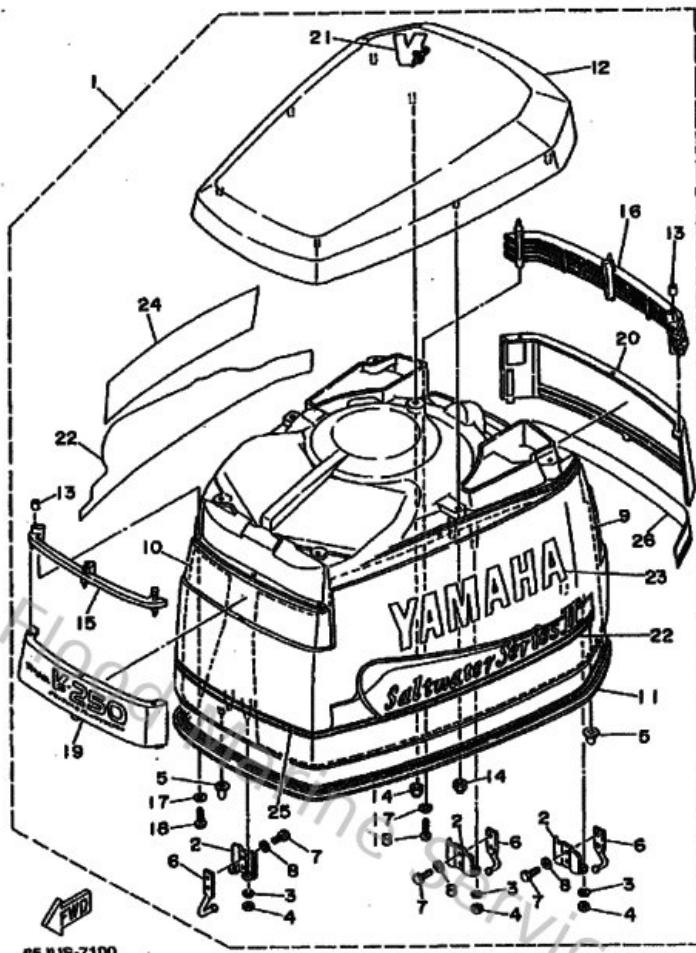
Ref	Part	
1	61A818000100 Starting motor assembly	Buy now
2	61A818500100 Armature assembly	Buy now
3	61A818240000 Washer 2	Buy now
4	61A818090000 Washer kit	Buy now
6	6K7818011000 Brush Set	Buy now
7	61A818400000 Brush holder assembly	Buy now
8	6E5818131000 Spring Brush	Buy now
9	61A818200000 Rear Bracket assembly	Buy now
10	61A818070000 Gear assembly Starting Motor	Buy now
11	61H818570000 Retainer	Buy now
12	61A818300000 Front Bracket assembly	Buy now
13	6K7818261000 Bolt	Buy now
14	6E58182E1000 Washer, spring	Buy now
15	6E58182F1000 Washer,plain	Buy now
16	6E58182A1000 Nut	Buy now

Starting Motor



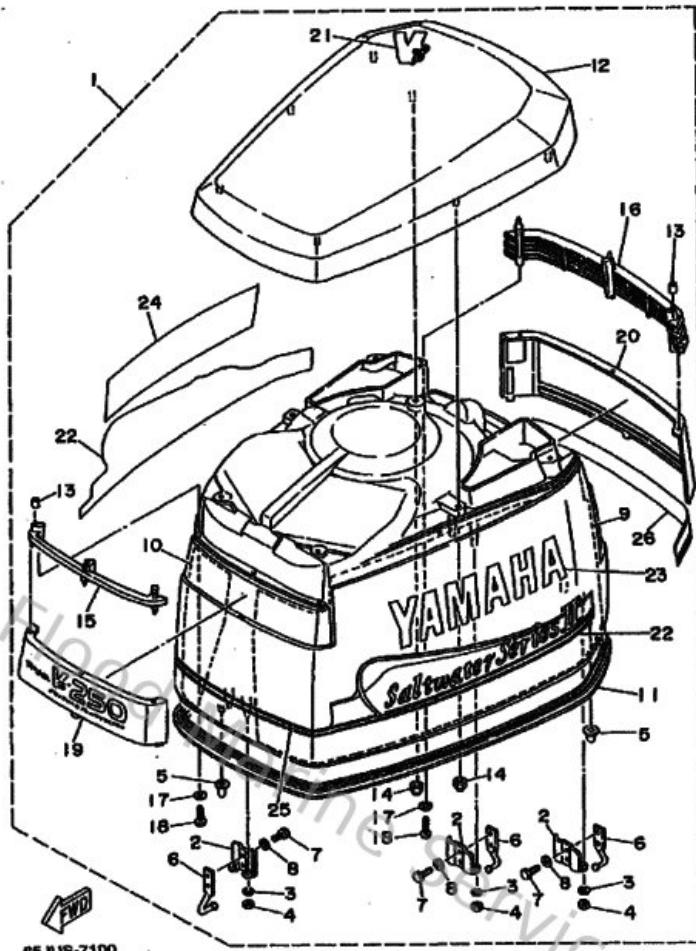
Ref	Part	
17	6E58182K1000 Nut	Buy now
18	61A818220094 Bracket, starting motor	Buy now
19	9011908M7600 Bolt, with washer(6e5)	Buy now
20	9011908M7700 Bolt, with washer(6e5)	Buy now
21	970950801600 Bolt, hexagon deep recess	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	970950601200 Bolt(gh1)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	9046508M0700 Clamp (1e6)	Buy now

Top Cowling



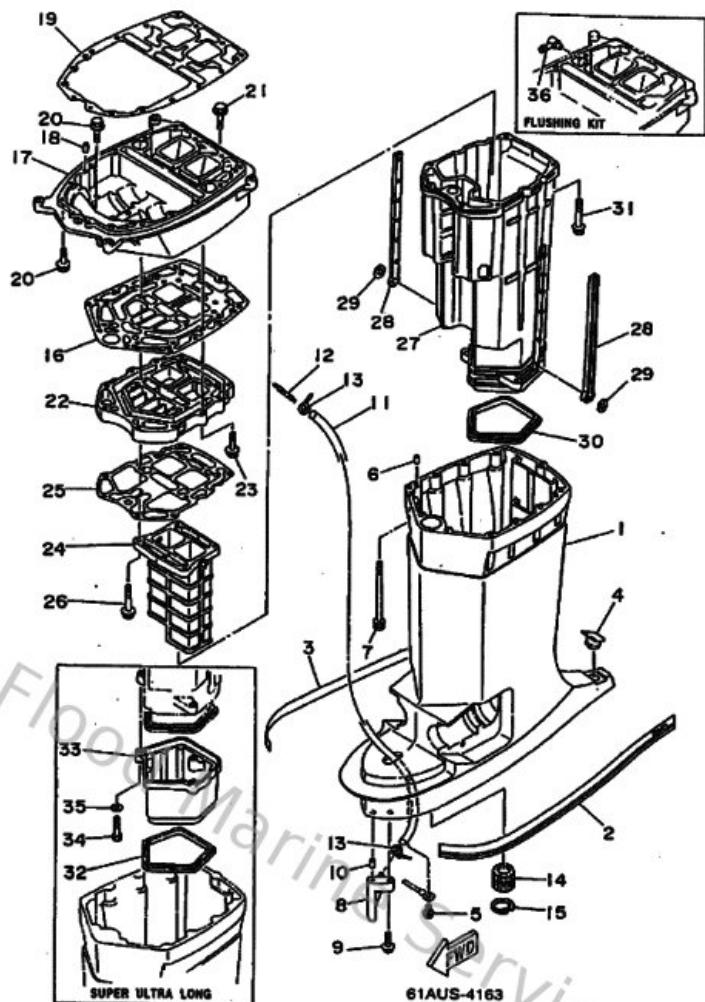
Ref	Part	
2	6R3426470000 Holder, clamp band	Buy now
3	929900610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	6R3428140000 Hook, clamp	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	61A426190200 Damper, Form	Buy now
10	61A426270200 Damper Form	Buy now
11	61A426150100 Seal	Buy now
12	61A42613014D Molding Air Duct	Buy now
13	9038504M0500 Bush(6r2)	Buy now
14	9017906M2400 Nut(6j8)	Buy now
15	61A426260000 Louver, 1	Buy now
16	61A426360000 Louver, 2	Buy now

Top Cowling



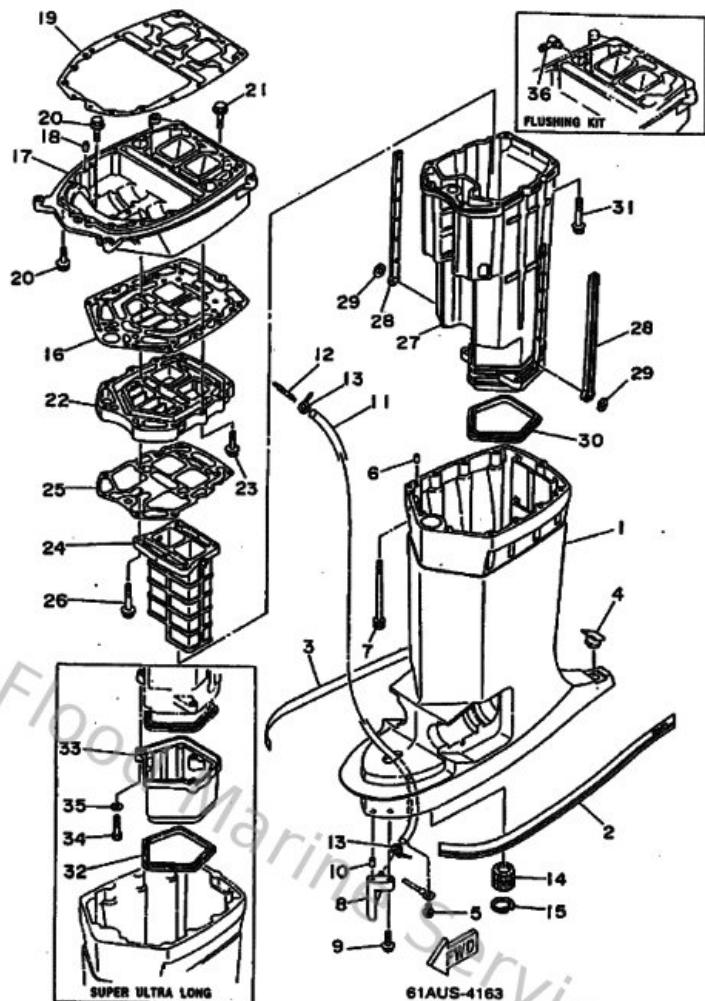
Ref	Part	
17	929900460000 Washer, plain (646)	Buy now
18	977804052000 Ybs83-420 screw,panh,tapping	Buy now
22	61AW0070S100 Graphic Set	Buy now
23	992410032000 Emblem, yamaha	Buy now
24	61A42682S100 Mark, Cowling	Buy now
25	61A42677S100 Graphic Front	Buy now
26	61A4267AS100 Graphic, Rear 2	Buy now

Upper Casing



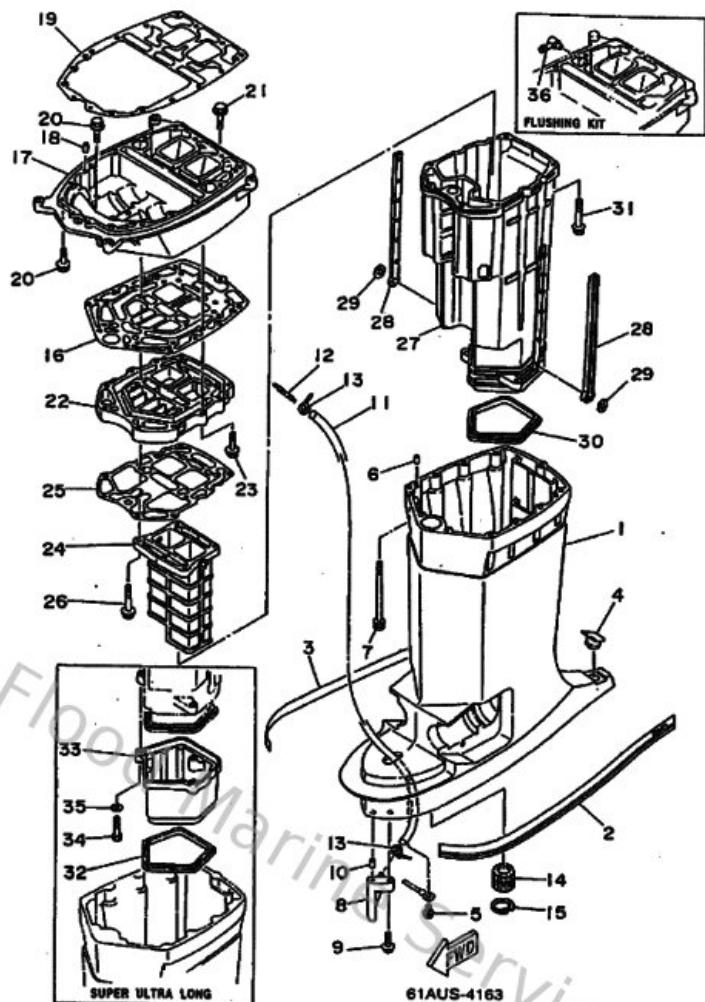
Ref	Part	
1	61A45111218D Casing, Upper	Buy now
2	61A42791S000 Mark 1	Buy now
3	61A42792S000 Mark	Buy now
4	61A451550000 Cap	Buy now
5	975950651000 Bolt, hexagon w/w deep recess	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	9011908M7800 Bolt, with washer	Buy now
8	61A453780000 Nipple, hose	Buy now
9	9011906M4900 Bolt, with washer	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	9044507MF000 Hose (l1160)	Buy now
12	6E5835580000 End, nipple	Buy now
13	904651009800 Clamp	Buy now
14	6E5453180000 Bushing, drive shaft 3	Buy now
15	9342036M0100 Circlip (6a0)	Buy now

Upper Casing



Ref	Part	
16	61A45114A000 Gasket, upper casing	Buy now
17	61A411371194 Guide, Exhaust	Buy now
19	61A45113A000 Gasket, upper casing	Buy now
20	9011908M7900 Bolt, hexagon (fj1)	Buy now
21	975950853500 Bolt, hexagon w/w deep recess	Buy now
22	61A41131005B Manifold, ext. 1	Buy now
24	61A41132015B Manifold, exhaust	Buy now
25	61A41134A000 Gasket, exhaust manifold	Buy now
26	975950855000 Bolt, With Washer	Buy now
27	61A1471130CA Muffler 1	Buy now
28	6E5147370000 Damper, muffler	Buy now
29	9018305M0200 Nut, spring (6e5)	Buy now
30	61A451230100 Gasket, muffler	Buy now
31	9011908M7400 Bolt, with washer(61a)	Buy now
33	61A1472130CA Muffler 2	Buy now

Upper Casing



Ref	Part	
34	970950603500 Bolt(j52)	Buy now
35	929900660000 Washer, plain (646)	Buy now
36	6H1113720000 Nipple, hose	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.