



Yamaha VZ200TR2 2005

Parts Manual

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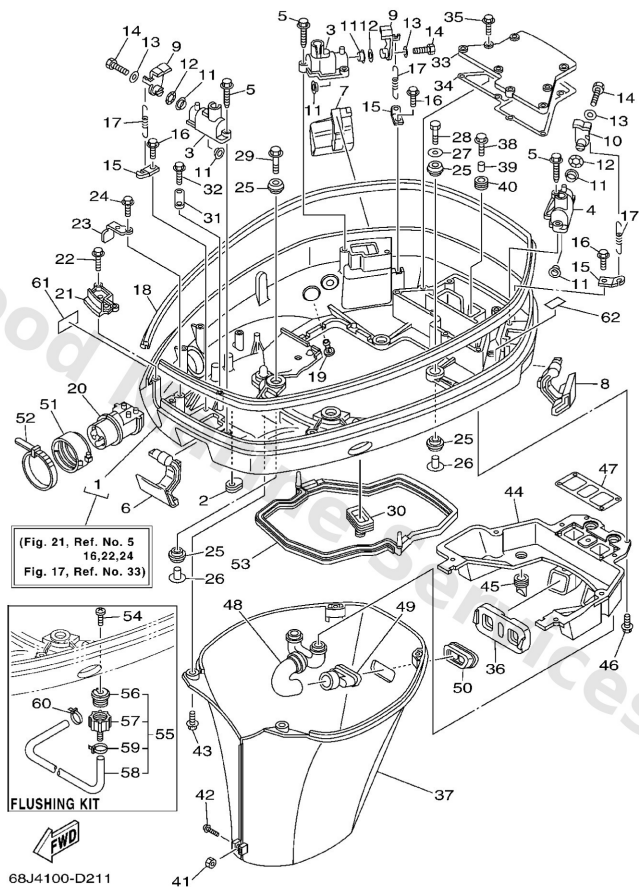
Authorised Yamaha Dealers



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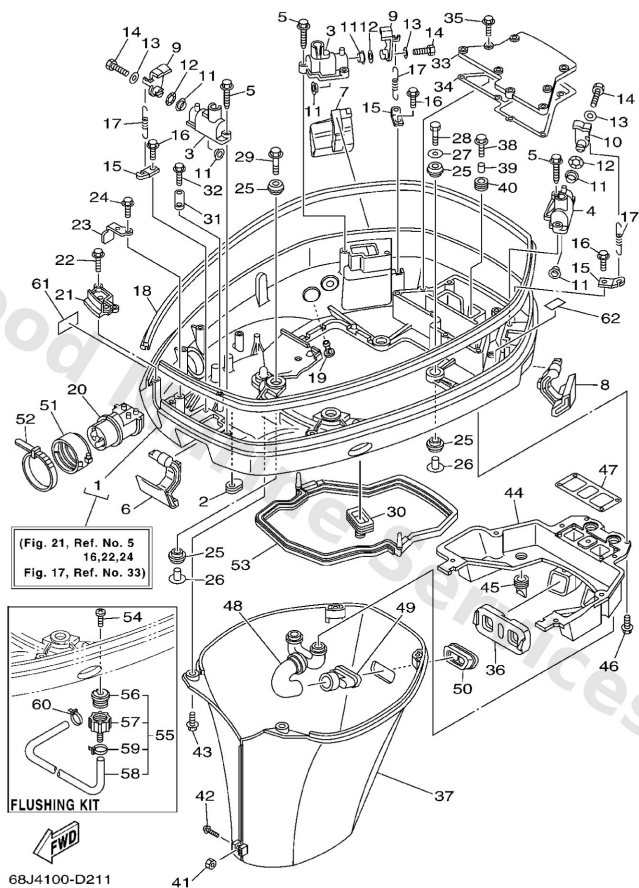
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Bottom Cowling



Ref	Part	
1	68F42710108D Bottom Cowling assembly	Buy now
2	61A4272700 Grommet	Buy now
3	68F428280094 Plate, clamp	Buy now
4	68F428281094 Plate, clamp	Buy now
5	9010906M82 Bolt	Buy now
6	68F42815008D Lever, clamp	Buy now
7	68F42816008D Lever, clamp	Buy now
8	68F42817008D Lever, clamp	Buy now
9	68F4281801 Lever, clamp	Buy now
10	6D84281800 Lever, clamp	Buy now
11	9038615M73 Bush(6I2)	Buy now
12	9020615M18 Washer, wave(6I2)	Buy now
13	9020106068 Washer,plate (6k8)	Buy now
14	9709506016 Bolt, hexagon deep recess	Buy now
15	64D4314400 Hook, spring	Buy now

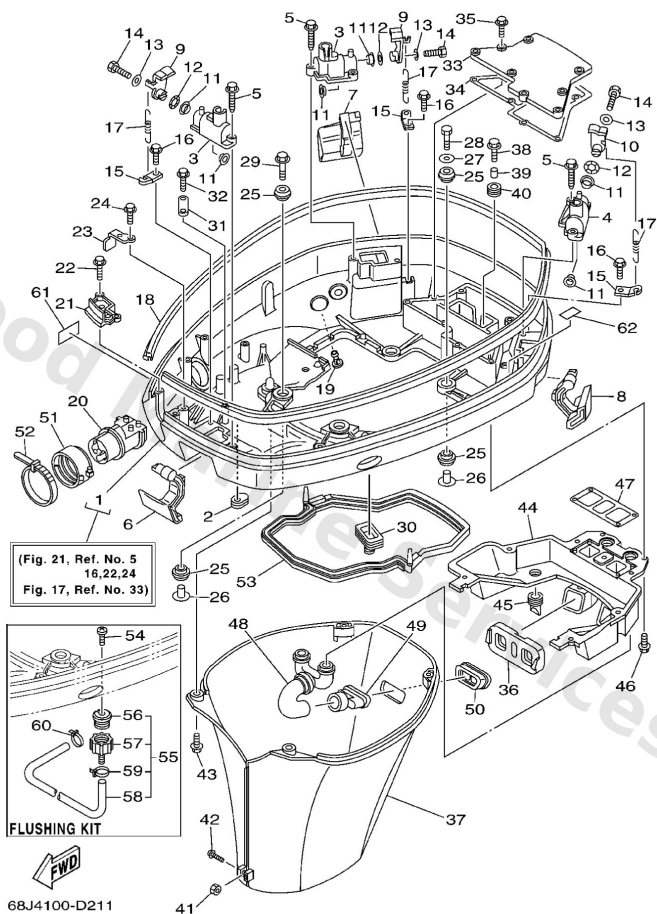
Bottom Cowling



F4

Ref	Part	
16	9010906M80 Bolt	Buy now
17	9050616M34 Spring, tension(64d)	Buy now
18	68F4261500 Seal	Buy now
19	6E54439100 Nipple, hose	Buy now
20	68F4272501 Grommet	Buy now
21	68F42738005B Plate, fitting	Buy now
22	9010906M86 Bolt	Buy now
23	64D42738105B Plate, fitting	Buy now
25	9048022M81 Grommet	Buy now
26	9038708M37 Collar (6e5)	Buy now
27	9020108M54 Washer, plate (6e5)	Buy now
28	9707508035 Bolt(70w)	Buy now
29	9011908M22 Bolt, with washer	Buy now
30	6884272610 Grommet	Buy now
31	6E58258800 Plate	Buy now

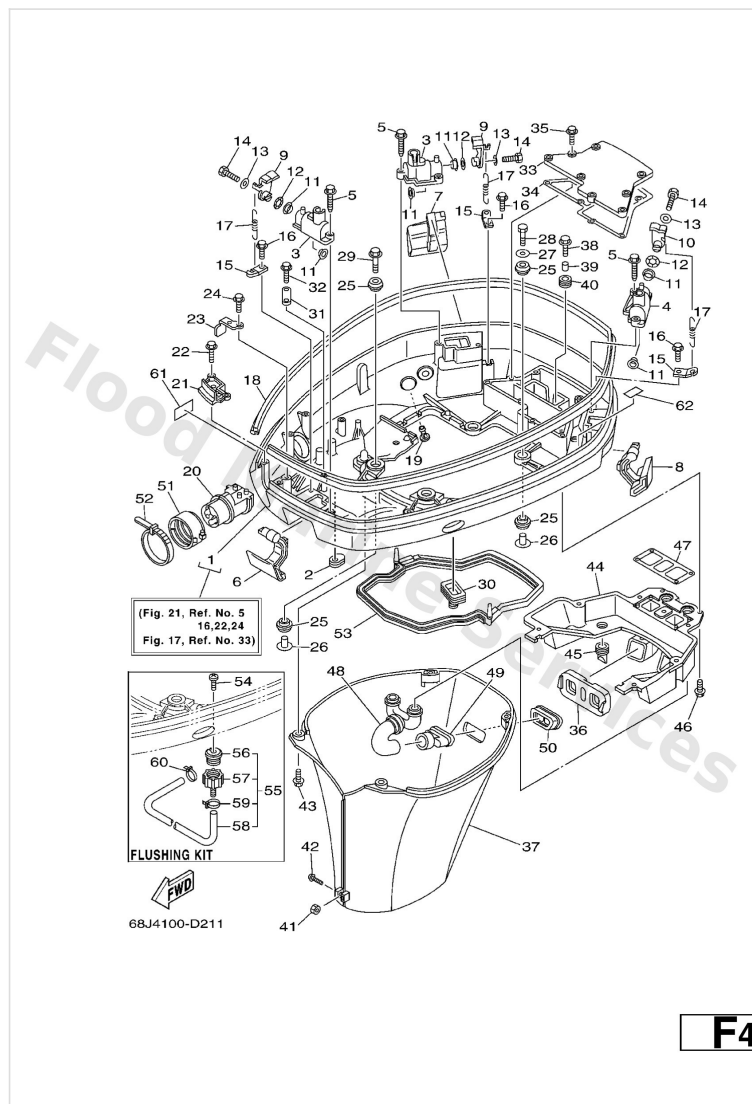
Bottom Cowling



F4

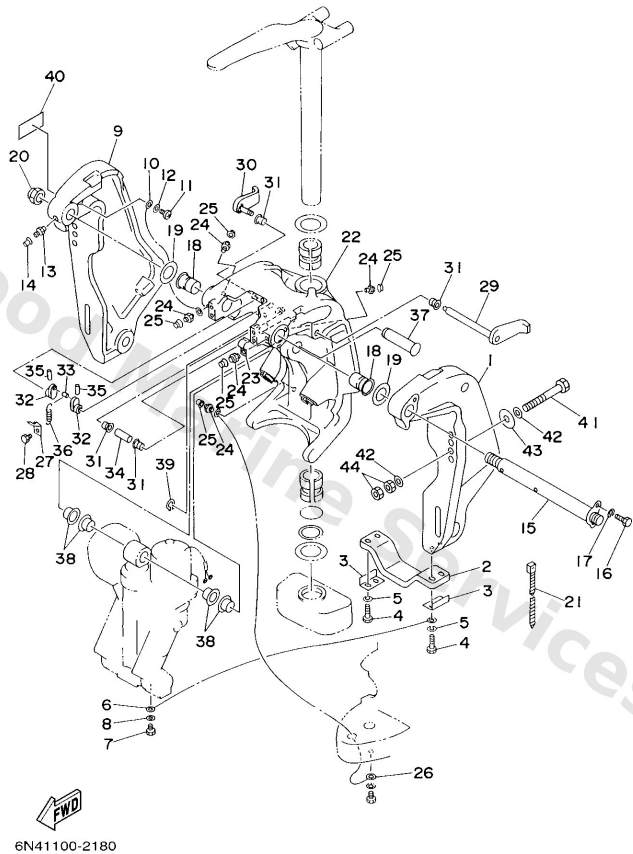
Ref	Part	
32	9589506020 Bolt, flange(jk3)	Buy now
33	68F427230094 Cover, bottom	Buy now
34	68F4272100 Gasket 1	Buy now
36	68F4276900 Seal Rubber	Buy now
37	68F42741004D Apron L	Buy now
38	9011906077 Bolt, with washer	Buy now
39	9038706M43 Coller (6e9)	Buy now
40	9048013M24 Grommet (6e9)	Buy now
41	9538006600 Nut(661)	Buy now
42	9015906M03 Screw (6g5)	Buy now
43	9589506016 Bolt, flange deep recess	Buy now
44	68F4277100 Apron	Buy now
45	61A4271700 Rubber, seal 2	Buy now
47	68F4272200 Gasket 2	Buy now
48	68F1257700 Hose 2 L	Buy now

Bottom Cowling



Ref	Part	
49	68F1258201 Joint, hose 2 L	Buy now
50	68F4271800 Rubber, seal 3	Buy now
51	68F4275300 Fastner AP	Buy now
52	9046420258 Clamp AP	Buy now
53	6E54271610 Rubber seal 1	Buy now
54	9016905M00 Screw truss head tapping	Buy now
55	6R3Y125J70 Flushing kit	Buy now
56	6R31257200 Adapter	Buy now
57	6R31258000 Joint assembly	Buy now
58	9044511M35 Hose (I700)	Buy now
59	9046511M10 Clamp	Buy now
61	68F2415E40 Label, Caution FOR USA,OCE	Buy now
61	68F2415E60 Label Caution FOR CAN	Buy now
62	68F4279101 Mark 1	Buy now
62	68H4279101 Mark 1	Buy now

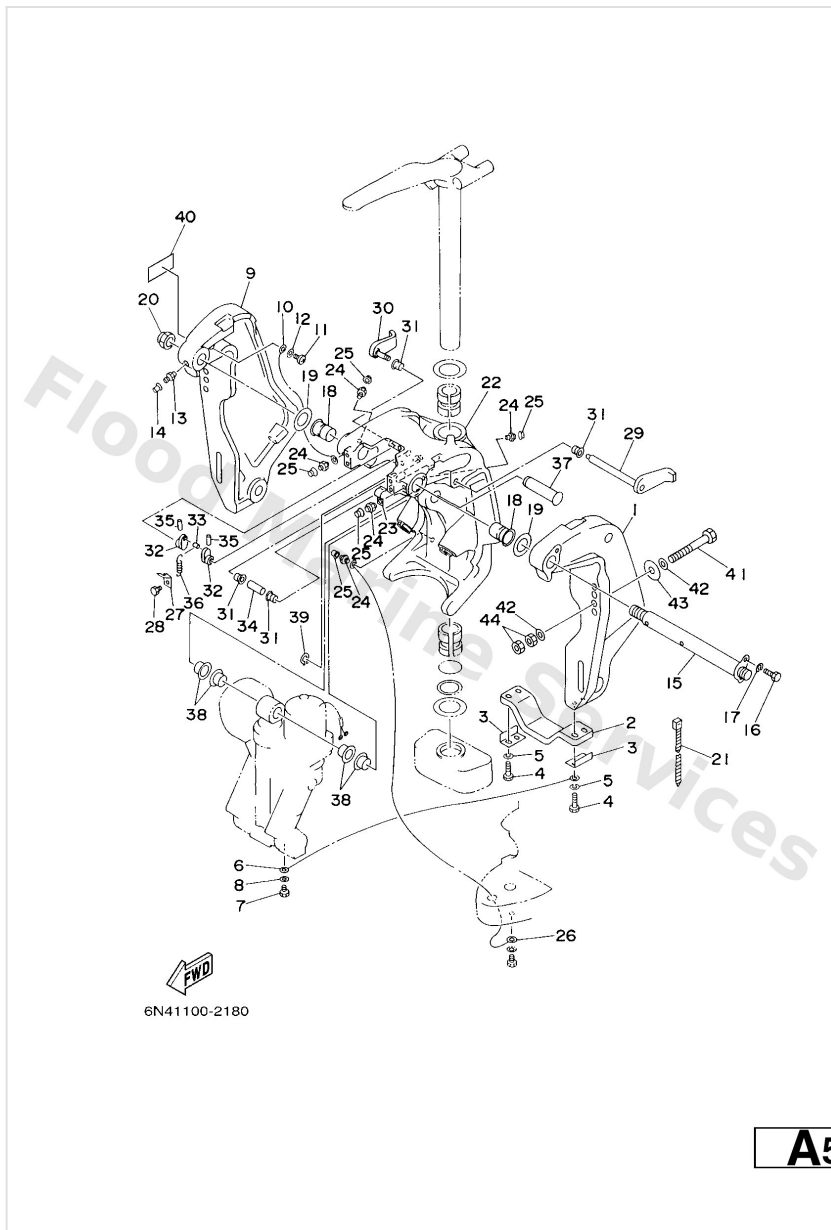
Bracket 1



A5

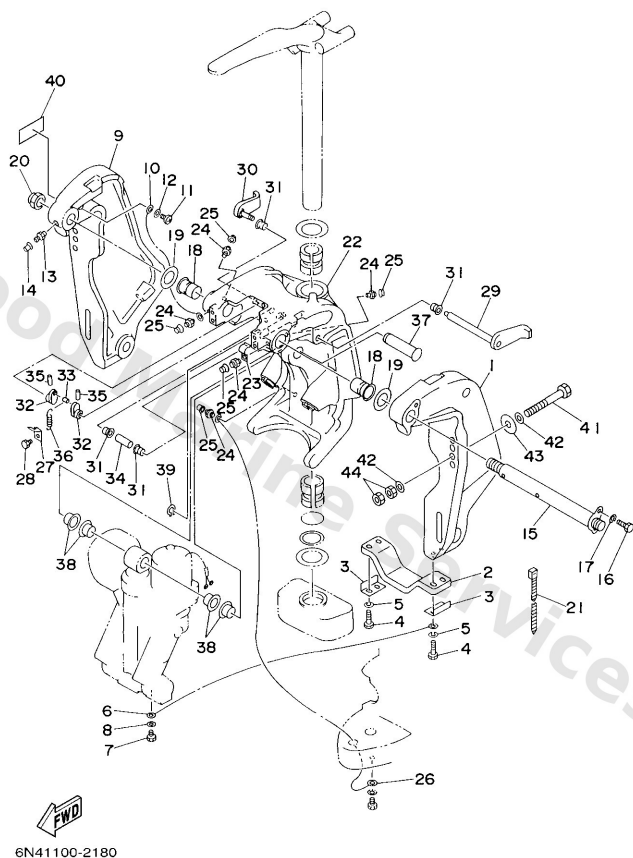
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	9788006012 Screw, pan head(62j)	Buy now
12	9299006600 Washer, plain (646)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	6634511900 Cap, grease nipple AP	Buy now
15	64E4313101 Bolt, clamp bracket	Buy now
16	9709508020 Bolt, hexagon	Buy now

Bracket 1



Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	9038625M31 Bushing (6e5)	Buy now
19	9020126M59 Washer, plate (6e5)	Buy now
20	9018522M11 Nut, self-locking	Buy now
21	9046511M10 Clamp	Buy now
22	64E43311108D Bracket, swivel L	Buy now
23	9046508M63 Clamp(61u)	Buy now
26	6E58214700 Wire, lead 5 L	Buy now
27	6G54314400 Hook, spring	Buy now
29	6G54318102 Lever, tilt stop 1	Buy now
30	6G54318502 Lever, tilt stop 2	Buy now
31	9038610M16 Bushing (688)	Buy now
32	6G54314800 Collar, distance	Buy now
33	9024906M19 Pin(6e5)	Buy now
34	9038710M05 Collar(6e5)	Buy now

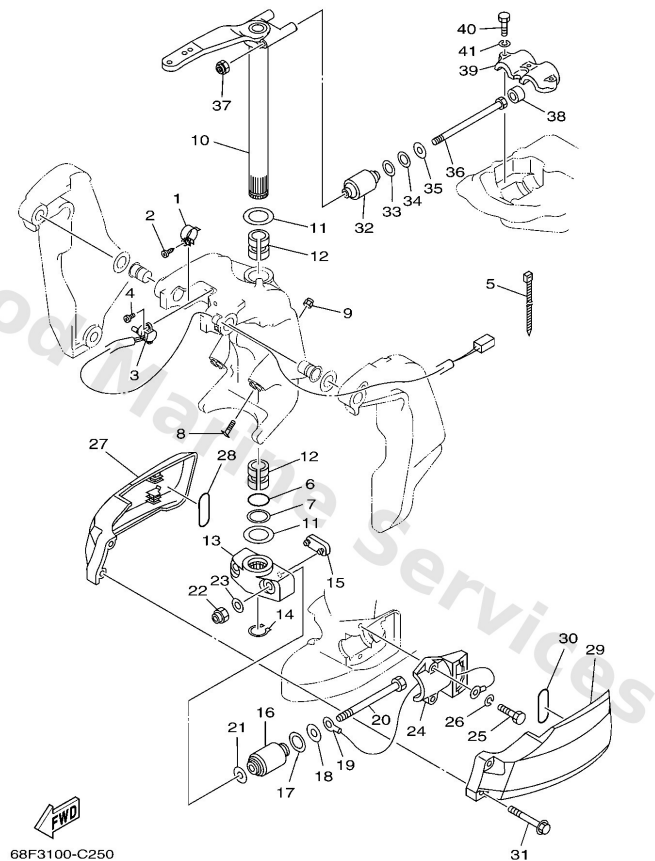
Bracket 1



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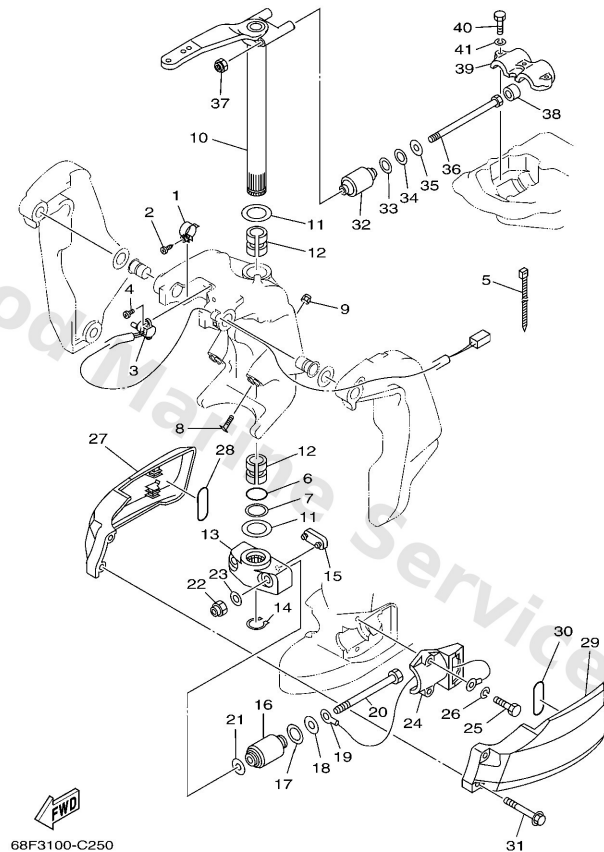
Ref	Part	
35	9169030020 Pin, spring (6h4)	Buy now
36	9050614M24 Spring, tension(6e5)	Buy now
37	64E4312600 Pin, upper shock mount	Buy now
38	9038622M98 Bush(61u)	Buy now
39	9341022M11 Circlip(61u)	Buy now
40	63V8237750 Label (Spark, Ignition) FOR CAN	Buy now
41	9010112M03 Bolt (l:115mm) FOR CAN	Buy now
41	9010112M05 Bolt (l:130mm) FOR USA,OCE	Buy now
41	9010112M77 Bolt (l:150mm) FOR USA,OCE	Buy now
42	9020113M01 Washer, plate(6e5)	Buy now
43	9020112M05 Washer, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now

Bracket 2



Ref	Part	
1	64E4313902 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	64E8367202 Trim sender FOR OCE	Buy now
3	67H8367200 Trim sender FOR USA,CAN	Buy now
4	9788506016 Screw, pan head(6b0)	Buy now
5	9046511M10 Clamp	Buy now
6	9321037MH7 O-ring(61u)	Buy now
7	9020240M47 Washer, plate(61a)	Buy now
8	61A4337600 Bolt, thrust receiver	Buy now
9	9578010300 Nut, nylon (6e5)	Buy now
10	68F42510A08D Steering bracket assembly L	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9038638M32 Bush(6e5)	Buy now
13	68F44551008D Housing, lower mount rubber	Buy now
14	9341037M04 Circlip (6e5)	Buy now

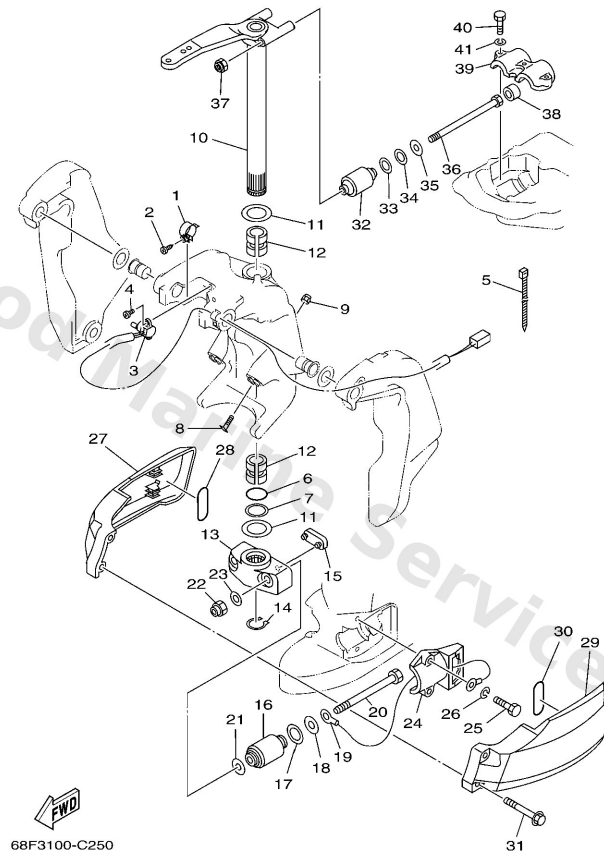
Bracket 2



A7

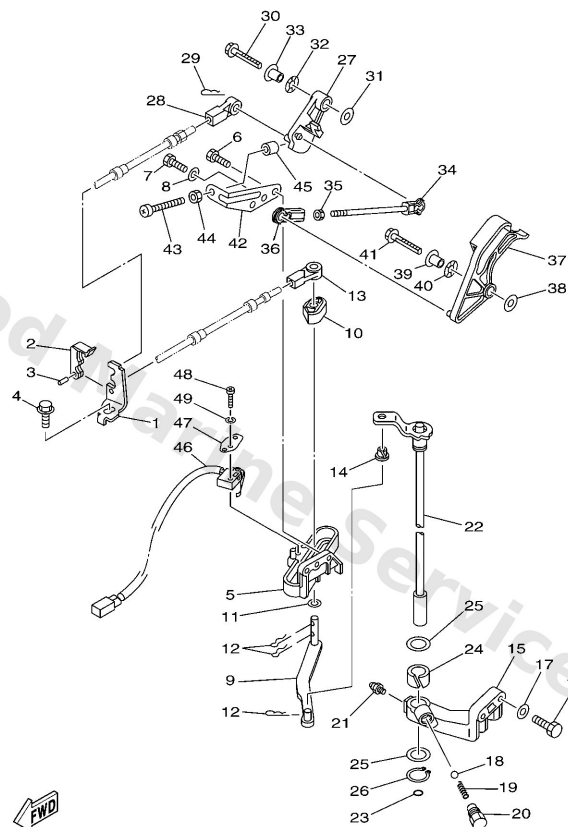
Ref	Part	
15	6E54457500 Damper, lower mount rubber	Buy now
16	6J9445550094 Mount damper, lower side	Buy now
17	9020232M19 Washer, plate (6e5)	Buy now
18	9020116M55 Washer, plate (6e5)	Buy now
19	6E58214900 Wire, lead 3	Buy now
20	9010914006 Bolt	Buy now
21	9020115M58 Washer, plate (6e5)	Buy now
22	9018514M00 Nut, self-locking(61a)	Buy now
23	9299514600 Washer (6e5)	Buy now
24	68F44552008D Housing, lower mount rubber	Buy now
25	9709510045 Bolt(64d)	Buy now
26	9299510100 Ybs67-10 washer, spring	Buy now
27	68F44553004D Cover, lower mount	Buy now
28	9321041042 O-ring (132)	Buy now
29	68F44556004D Cover, lower mount 2	Buy now

Bracket 2



Ref	Part	
31	9011906MA8 Bolt, with washer	Buy now
32	6J9445140094 Mount damper, upper side	Buy now
33	9020126M57 Washer, plate (6e5)	Buy now
34	9020226M18 Washer, plate (6e5)	Buy now
35	9020114M56 Washer, plate (6e5)	Buy now
36	9010912007 Bolt	Buy now
37	9018512M12 Nut, self-locking(6e5)	Buy now
38	6634457500 Damper, lower mount rubber	Buy now
39	6E544511005B Cover, upper mount	Buy now

Control

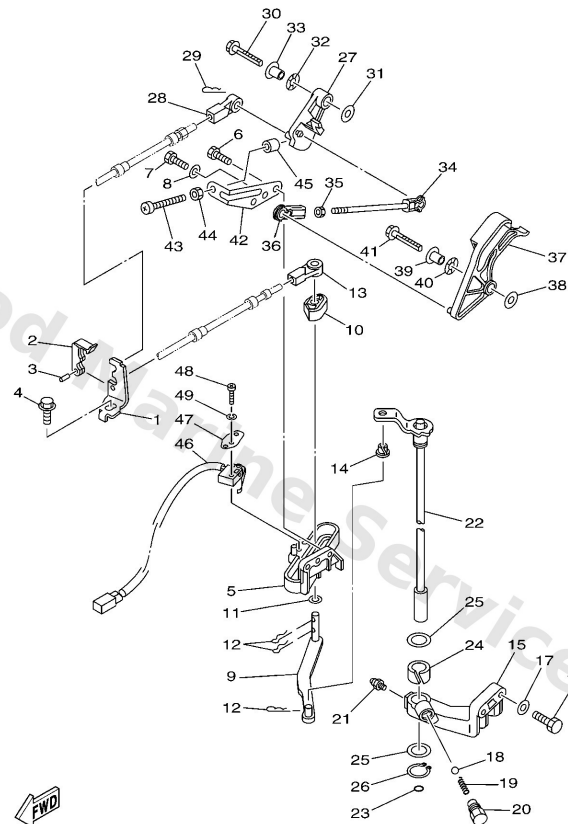


68F3100-C230

F7

Ref	Part	
1	68F4853110 -	Buy now
2	6634853800 Clamp, cable 1	Buy now
3	9169030010 Pin, spring (663)	Buy now
4	9010906M80 Bolt	Buy now
5	68F44117011S Bracket	Buy now
6	9709506020 Bolt(7u8)	Buy now
7	9701306012 Bolt(gh1)	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	68F4412100 Lever, shift rod	Buy now
10	68J4412201 Bushing, shift rod lever	Buy now
11	9020208M20 Washer, plate (6e5)	Buy now
12	9046818008 Clip 620436610000	Buy now
13	6E54834400 Cable end, remote control	Buy now
14	9038606M12 Bushing (688)	Buy now
15	6E544118011S Bracket 2	Buy now

Control

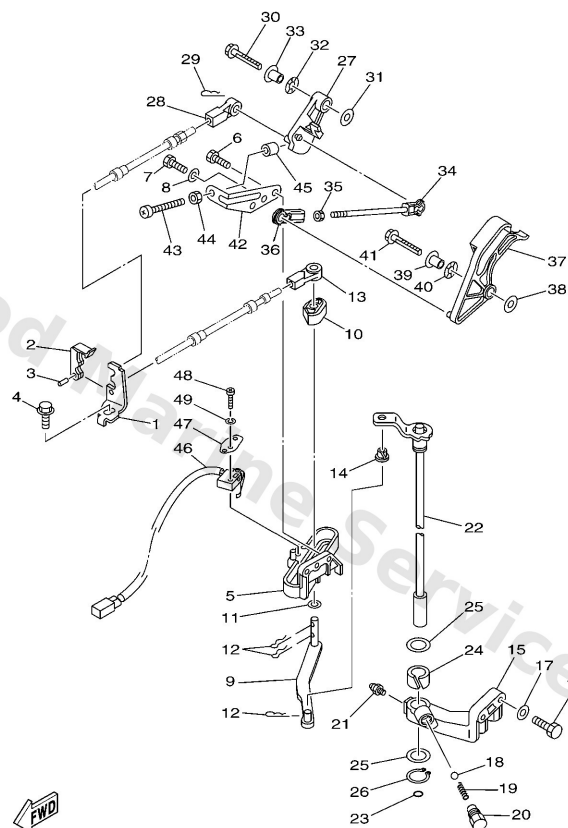


68F3100-C230

F7

Ref	Part	
16	9701308030 Bolt	Buy now
17	9290308600 Washer, plain (663)	Buy now
18	9350104M02 Ball (697)	Buy now
19	9050112082 Spring 6484411600	Buy now
20	6484271500 Bushing 2	Buy now
21	9370006M03 Nipple, grease(6a1)	Buy now
22	6E54412003 Handle gear shift assembly L	Buy now
23	9321009165 O-ring	Buy now
24	9038616M66 Bush(6e5)	Buy now
25	9020216061 Washer, plate(663)	Buy now
26	9341016006 Circlip	Buy now
27	67H4163200 Lever, magneto control	Buy now
30	9011906MA4 Bolt, with washer	Buy now
31	9020106M31 Washer (6a0)	Buy now
32	9020610M04 Washer, wave (676)	Buy now

Control

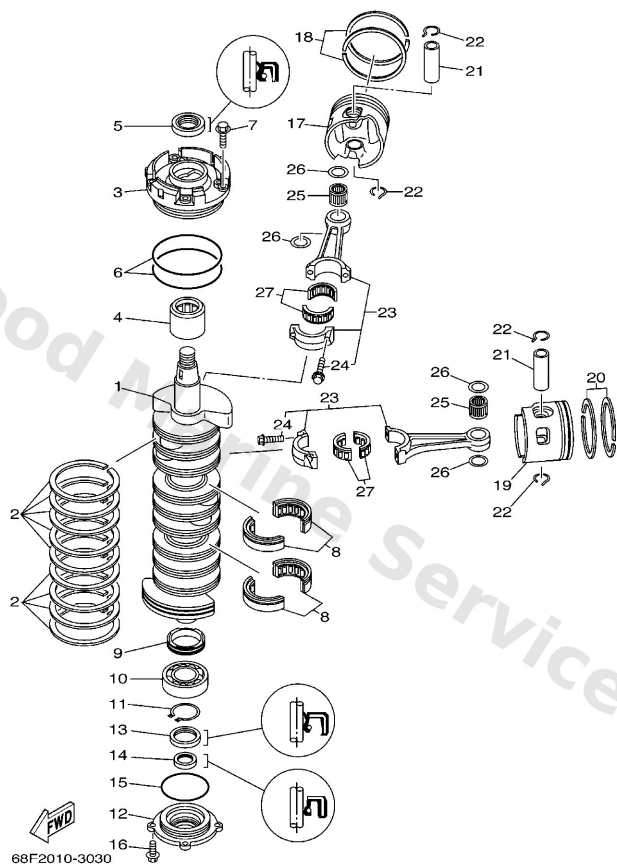


68F3100-C230

F7

Ref	Part	
33	9038706M29 Coller (6a0)	Buy now
34	61A4123700 Joint, link	Buy now
35	9538005600 Nut, hexagon (663)	Buy now
36	6824123700 Joint, link 2	Buy now
37	68F4121300 Cam, accel.	Buy now
42	68F4274400 Stay	Buy now
43	9015706M11 Screw, pan head(697)	Buy now
44	9538006600 Nut(661)	Buy now
45	6884419400 Cap	Buy now
46	60V8259F00 Switch assembly	Buy now
47	61A8258801 Plate	Buy now
48	9788504016 Screw, panhead (796)	Buy now
49	9299504100 Ybs67-4 washer, spring	Buy now

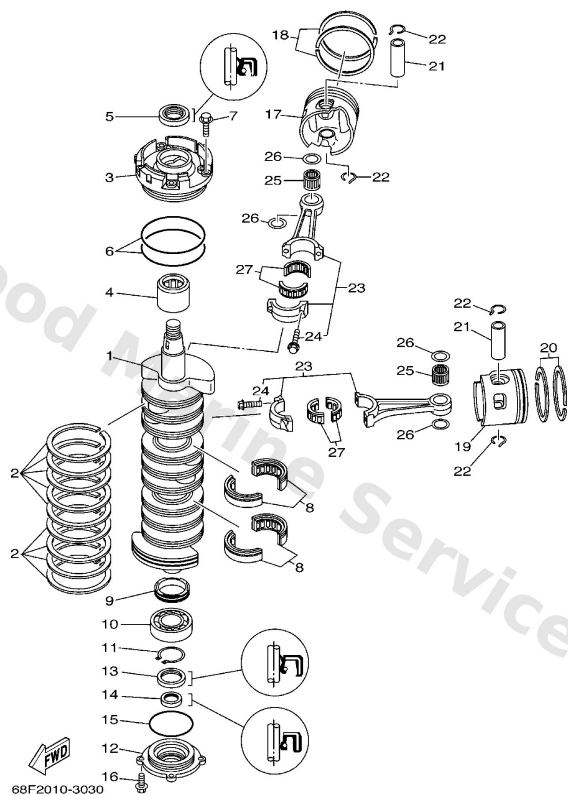
Crankshaft & Piston



B1

Ref	Part	
1	68F1141101 Crankshaft	Buy now
2	6E51144700 Seal, ring	Buy now
3	68F151630094 Housing, bearing 1	Buy now
4	93311940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M14 Oil seal(61a)	Buy now
6	9321104001 O-ring	Buy now
7	9011906MA3 Bolt, with washer	Buy now
8	93310954U1 Bearing, cylindrical(64c)	Buy now
9	6R31153600 Gear, drive	Buy now
10	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M03 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M61 Oil seal	Buy now
14	9310122M15 Oil seal (6e5)	Buy now
15	9321074M35 O-ring (6e5)	Buy now

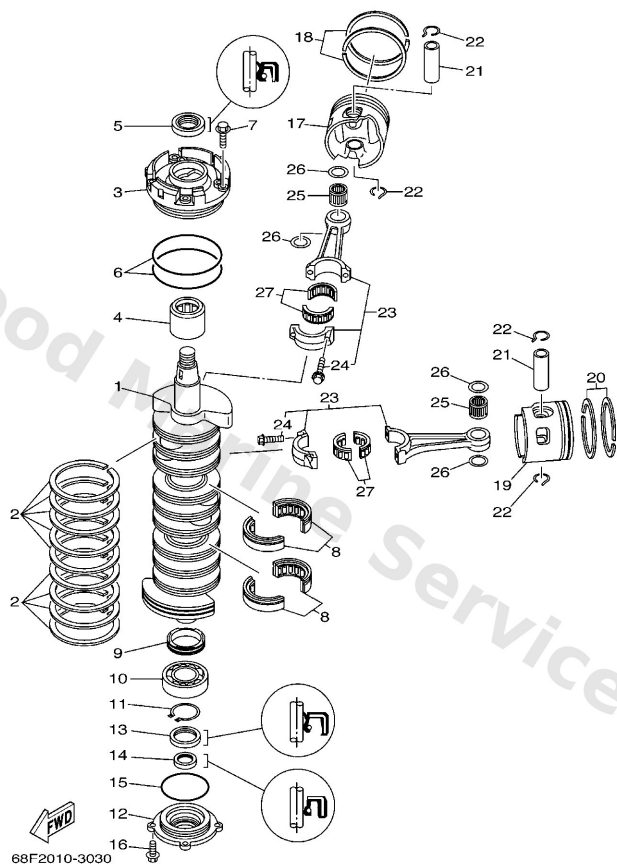
Crankshaft & Piston



B1

Ref	Part	
16	9011906MA2 Bolt, with washer	Buy now
17	68F116310185 Piston (std)	Buy now
17	68F1163501 Piston (0.25mm o/s) AP	Buy now
17	68F1163601 Piston (0.50mm o/s) AP	Buy now
18	68F1160302 Piston ring set (std)	Buy now
18	68F1160402 Piston ring set (0.25mm o/s) AP	Buy now
18	68F1160502 Piston ring set (0.50mm o/s) AP	Buy now
19	68F116420185 Piston 2 (std)	Buy now
19	68F1164501 Piston 2 (0.25mm o/s) AP	Buy now
19	68F1164601 Piston 2 (0.50mm o/s) AP	Buy now
21	6R51163310 Pin, piston	Buy now
22	6R51163410 Clip, piston pin	Buy now
23	68L1165000 Connecting rod assembly	Buy now
23	6R51165010 Connecting kit	Buy now
24	9010908022 Bolt	Buy now

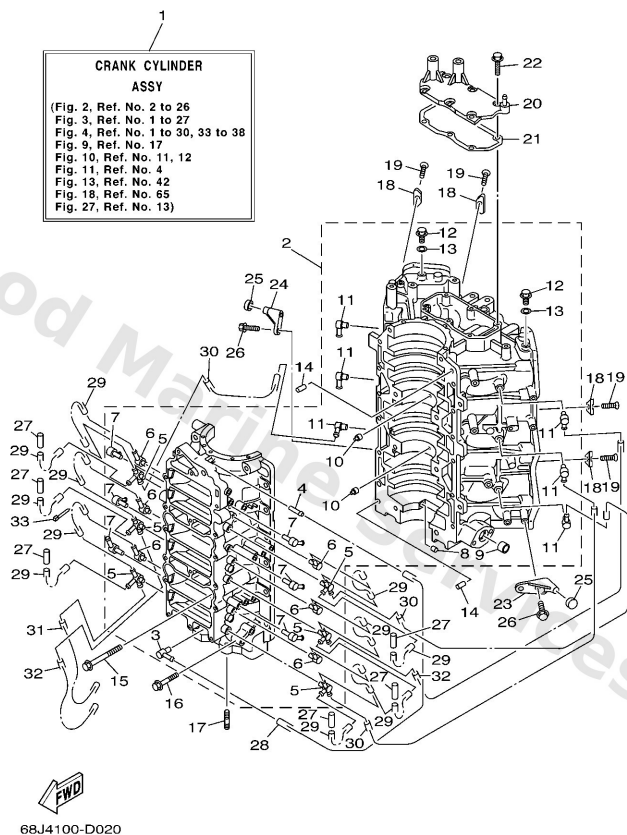
Crankshaft & Piston



B1

Ref	Part	
25	9331032337 Bearing	Buy now
26	9020123M01 Washer, plate(6g6)	Buy now
27	93310836U0 Bearing, cylindrical(61u)	Buy now

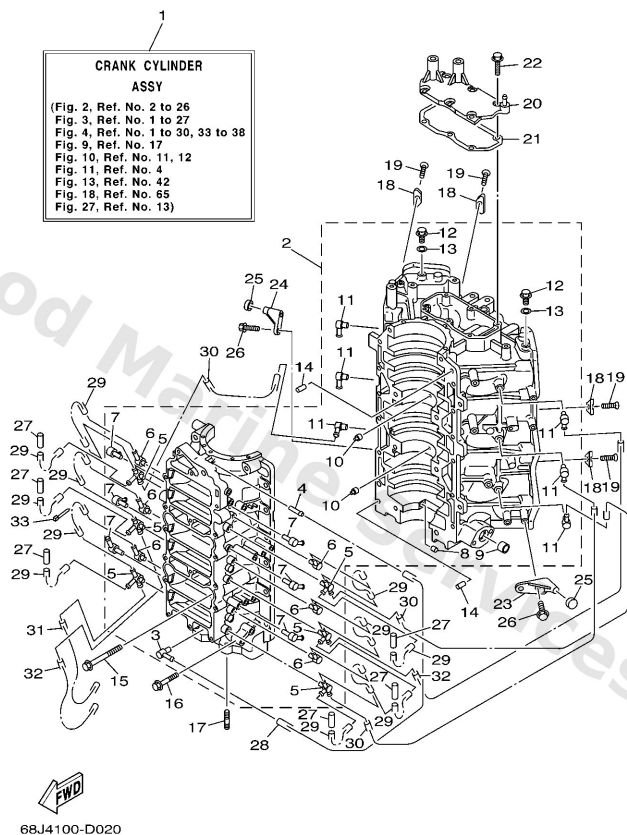
Cylinder & Crankcase 1



A6

Ref	Part	
1	60FW0090121S Crank cylinder assembly	Buy now
1	68HW0090141S Crank cylinder assembly	Buy now
1	68LW0090131S Crank cylinder assembly	Buy now
2	60F15100001S Crankcase assembly	Buy now
2	68H15100001S Crankcase assembly	Buy now
2	68L15100001S Crankcase assembly	Buy now
3	6E51137201 Nipple, hose	Buy now
4	6241448500 Pipe, joint	Buy now
5	68F1137201 Nipple, hose	Buy now
6	6501137001 Check valve assembly	Buy now
7	68F1355200 Nozzle	Buy now
8	9038406M07 Bush, bimetal formed(6r3)	Buy now
9	9038414M09 Bush, bimetal formed(6r3)	Buy now
10	6631151801 Lock, bearing	Buy now
11	6461137001 Check valve assembly	Buy now

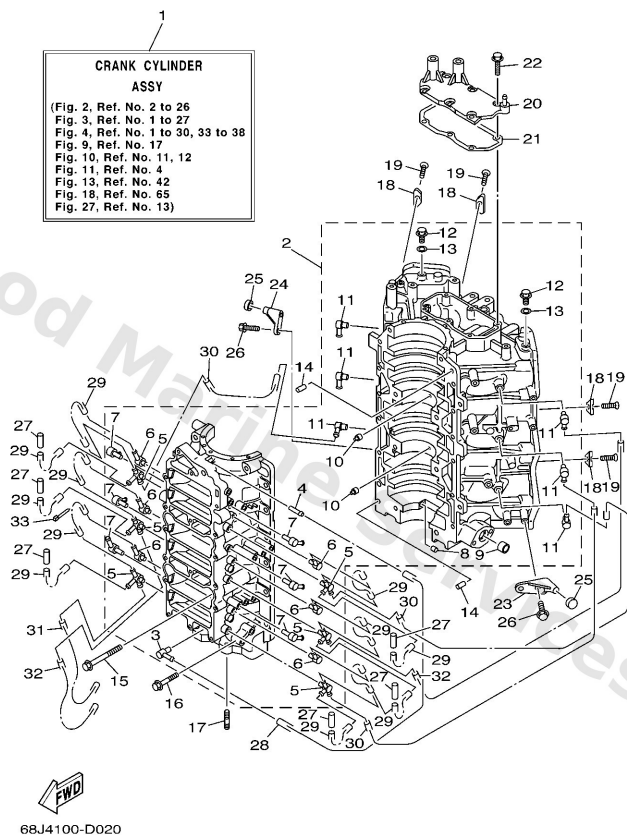
Cylinder & Crankcase 1



A6

Ref	Part	
12	9034014M00 Plug, straight screw(62y)	Buy now
13	9043014115 Gasket (663)	Buy now
14	9360812063 Pin, dowel (626)	Buy now
15	9010510M20 Bolt (6e5)	Buy now
16	9011908M94 Bolt, with washer	Buy now
17	9011608M45 Bolt, stud (6e5)	Buy now
18	6E51132500 Anode	Buy now
19	9878004015 Screw, flat head(ga5)	Buy now
20	68F11371001S Cover	Buy now
21	68F1138100 Gasket 1	Buy now
22	9011906MA2 Bolt, with washer	Buy now
23	6E542761001S Stopper	Buy now
24	6E542762001S Stopper	Buy now
25	68F4453300 Damper, upper mount rubber	Buy now
27	9044507M03 Hose (I200)	Buy now

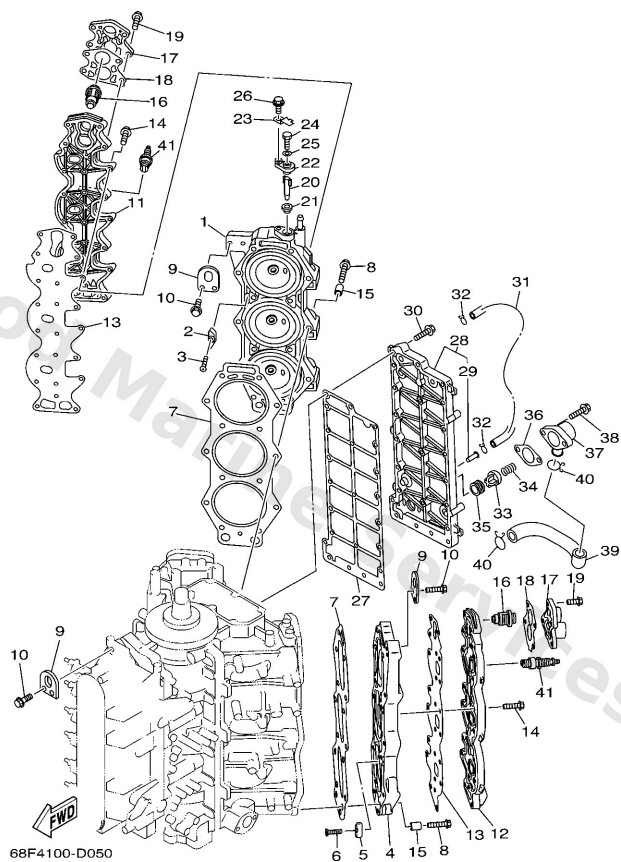
Cylinder & Crankcase 1



A6

Ref	Part	
28	9044507M10 Hose (L770)	Buy now
29	9044507MA6 Hose (I200)	Buy now
30	9044507MA4 Hose (I390)	Buy now
31	9044507M45 Hose (I390)	Buy now
32	9044507M27 Hose (I390)	Buy now
33	9046407M20 Clamp(6h0)	Buy now

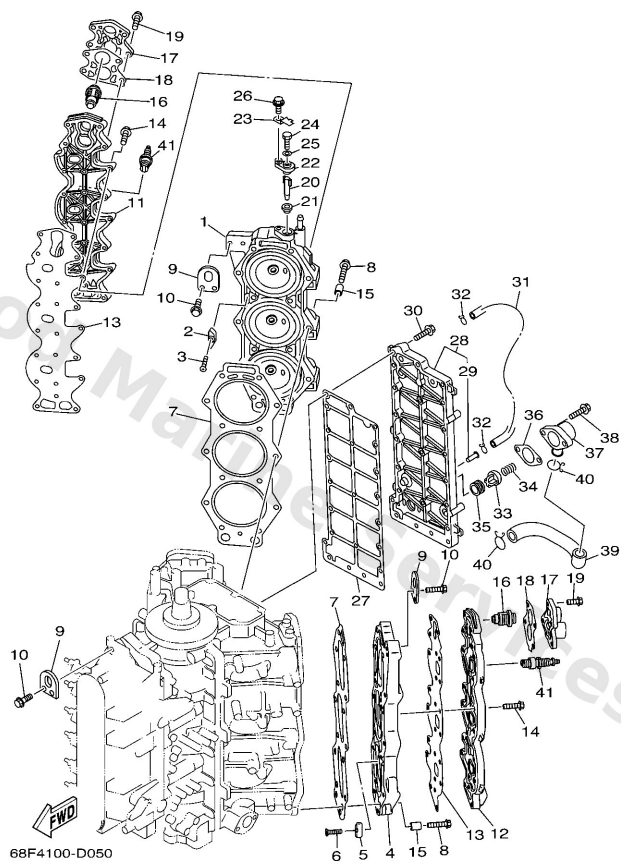
Cylinder & Crankcase 2



B3

Ref	Part	
1	68F111110094 Head, cylinder 1	Buy now
2	6E51132500 Anode	Buy now
3	9878004015 Screw, flat head(ga5)	Buy now
4	68F111210094 Head, cylinder 2	Buy now
7	68F1118100 Gasket, cylinder head 1	Buy now
8	9011908MA8 Bolt, with washer	Buy now
9	68F1111900 Hanger, engine	Buy now
10	9011906MA2 Bolt, with washer	Buy now
11	68F11191001S Cover, cylinder head 1	Buy now
12	68F11192001S Cover, cylinder head 2	Buy now
13	68F1119301 Gasket, head cover 1	Buy now
14	9011906MA4 Bolt, with washer	Buy now
15	9959010114 Pin, dowel	Buy now
16	6E51241130 Thermostat	Buy now
17	68812413001S Cover, thermostat	Buy now

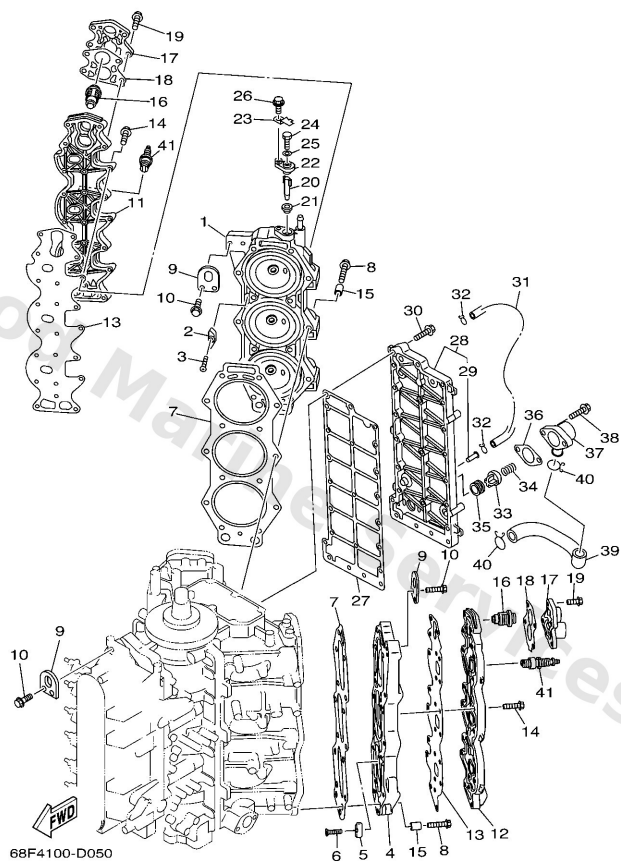
Cylinder & Crankcase 2



B3

Ref	Part	
18	68812414A1 Gasket, cover	Buy now
19	9011906MA6 Bolt, with washer	Buy now
20	62Y1132500 Anode	Buy now
21	66M1132800 Grommet, anode	Buy now
22	66M113270094 Cover, anode	Buy now
23	66M1253500 Plate	Buy now
24	9709505012 Bolt, hexagon	Buy now
25	9299505600 Washer, plain (646)	Buy now
27	68F4111400 Gasket, exhaust outer cover	Buy now
28	68F41113101S Outer cover, exhaust	Buy now
29	6502437800 Pipe, joint 2	Buy now
31	9044509M25 Hose (I1500)	Buy now
32	9046708M18 Clip	Buy now
33	60H1241600 Valve, pressure control	Buy now
34	9050116M11 Spring, compression (688)	Buy now

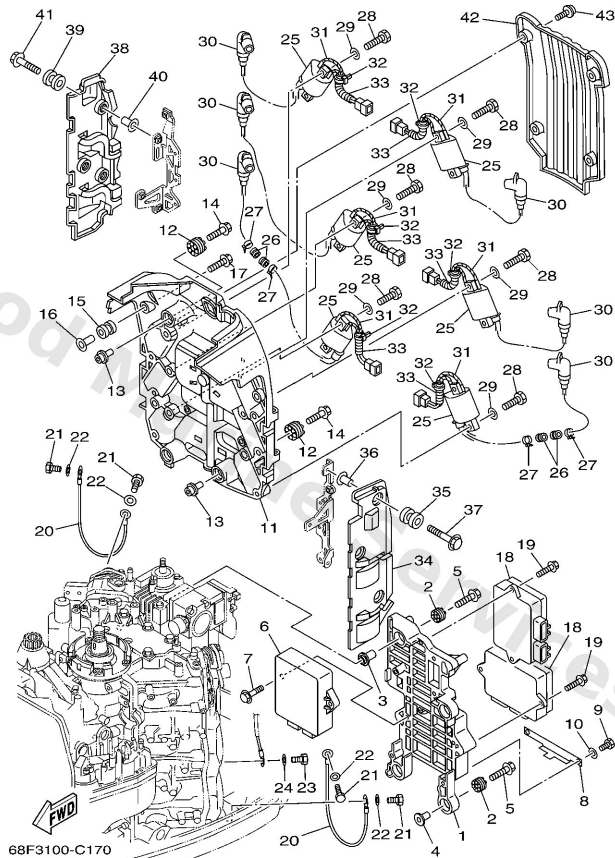
Cylinder & Crankcase 2



B3

Ref	Part	
35	9048020M05 Grommet (688)	Buy now
36	6G511382A1 Gasket 2	Buy now
37	6G511372001S Cover, bypass 2	Buy now
39	68F1257600 Hose 1	Buy now
40	9046723M16 Clip	Buy now
41	9470200404 Plug, spark (bkr7eku)	Buy now
41	9470200405 Plug, spark (bkr6eku)	Buy now

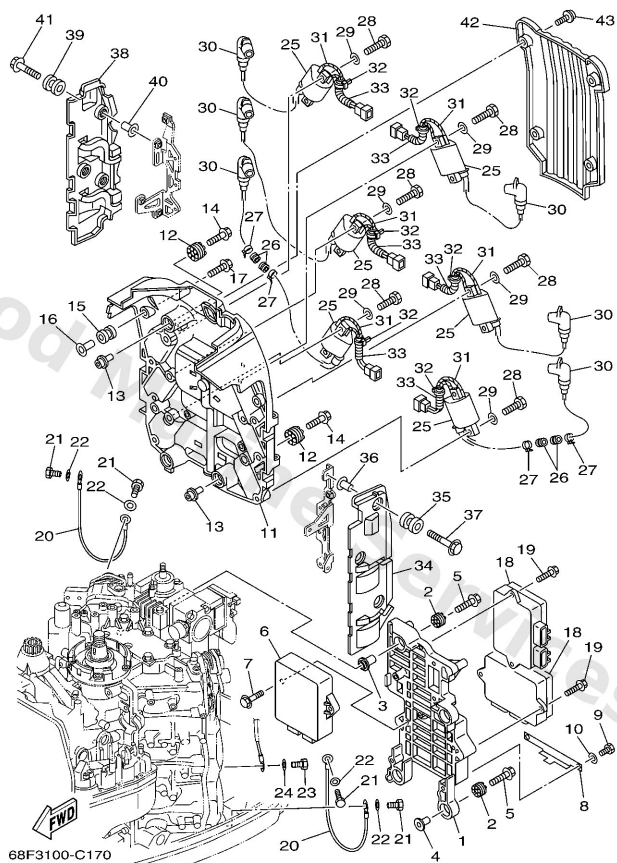
Electrical 1



E1

Ref	Part	
1	60V855420194 Bracket	Buy now
2	68F8556400 Grommet	Buy now
3	68F8612900 Collar	Buy now
4	68F8612910 Collar	Buy now
5	68F8511900 Bolt	Buy now
6	60F8591A20 Engine control unit assembly	Buy now
6	68J8591A30 Engine control unit assembly	Buy now
6	68M8591A30 Engine Control Unit assembly	Buy now
7	9011906MA3 Bolt, with washer	Buy now
8	60V8554800 Holder	Buy now
9	9701306014 Bolt(gj3)	Buy now
10	9290306600 Washer, plain (646)	Buy now
11	68F8231600 Bracket, ignition coil	Buy now
12	68F8551601 Spacer	Buy now
15	6A08231700 Damper, ignition coil	Buy now

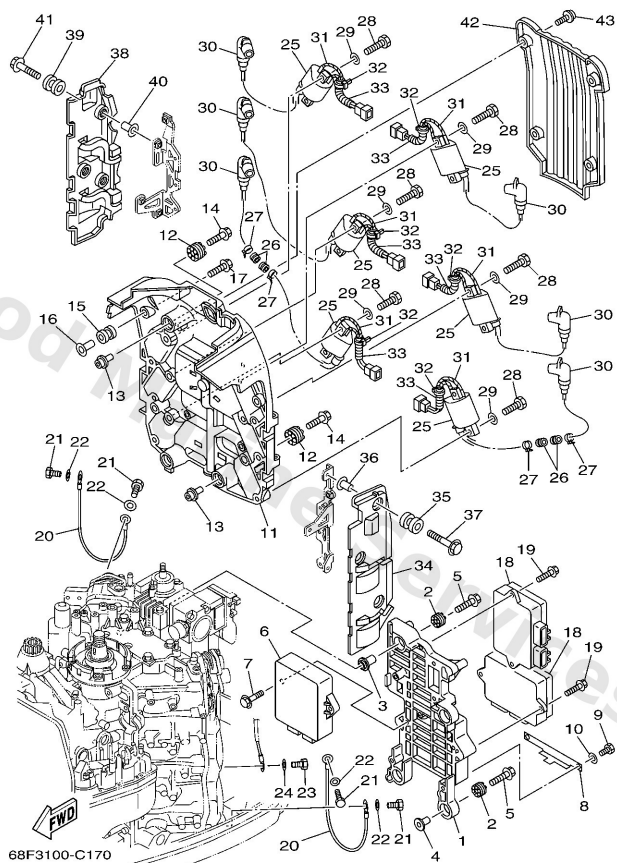
Electrical 1



E1

Ref	Part	
16	6244254200 Collar	Buy now
17	9011906M88 Bolt, with washer	Buy now
18	60V8591B00 Driver, injector assembly	Buy now
19	9011906MA2 Bolt, with washer	Buy now
20	6G08251900 Wire, earth lead	Buy now
21	9709506012 Bolt(gh1)	Buy now
22	9299506600 Washer, plain (646)	Buy now
25	68F8231001 Ignition coil assembly	Buy now
26	9048022M15 Grommet (6e5)	Buy now
27	9046511M10 Clamp	Buy now
28	9701305020 Bolt, hexagon	Buy now
29	9290305600 Washer, plain (646)	Buy now
30	68F8237001 Plug cap assembly	Buy now
31	9044803001 Hose, with union	Buy now
33	9044707007 Hose, with spring	Buy now

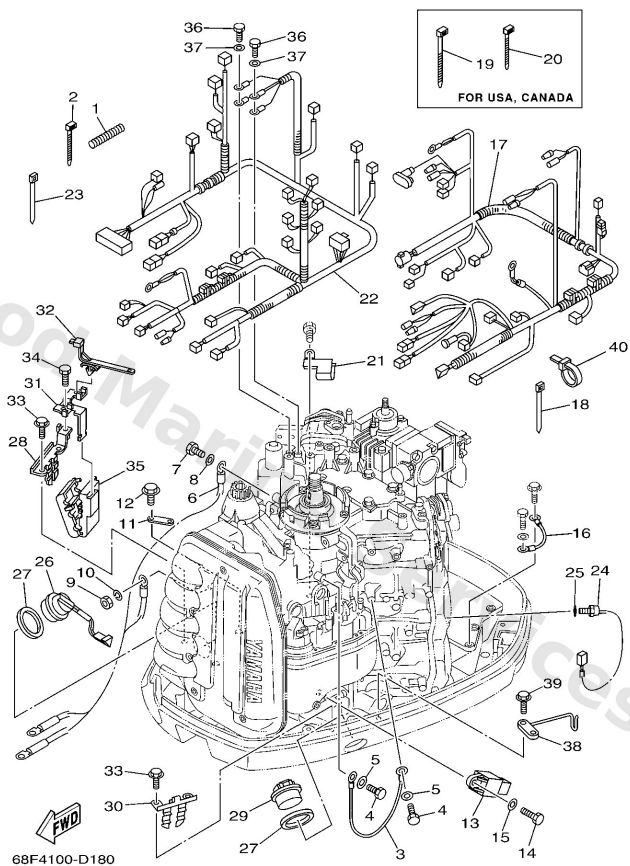
Electrical 1



E1

Ref	Part	
34	68F8252U20 Cover	Buy now
38	68F8252U30 Cover	Buy now
42	68F8357900 Cover, meter 2	Buy now
43	9011106034 Bolt,hex. socket button	Buy now

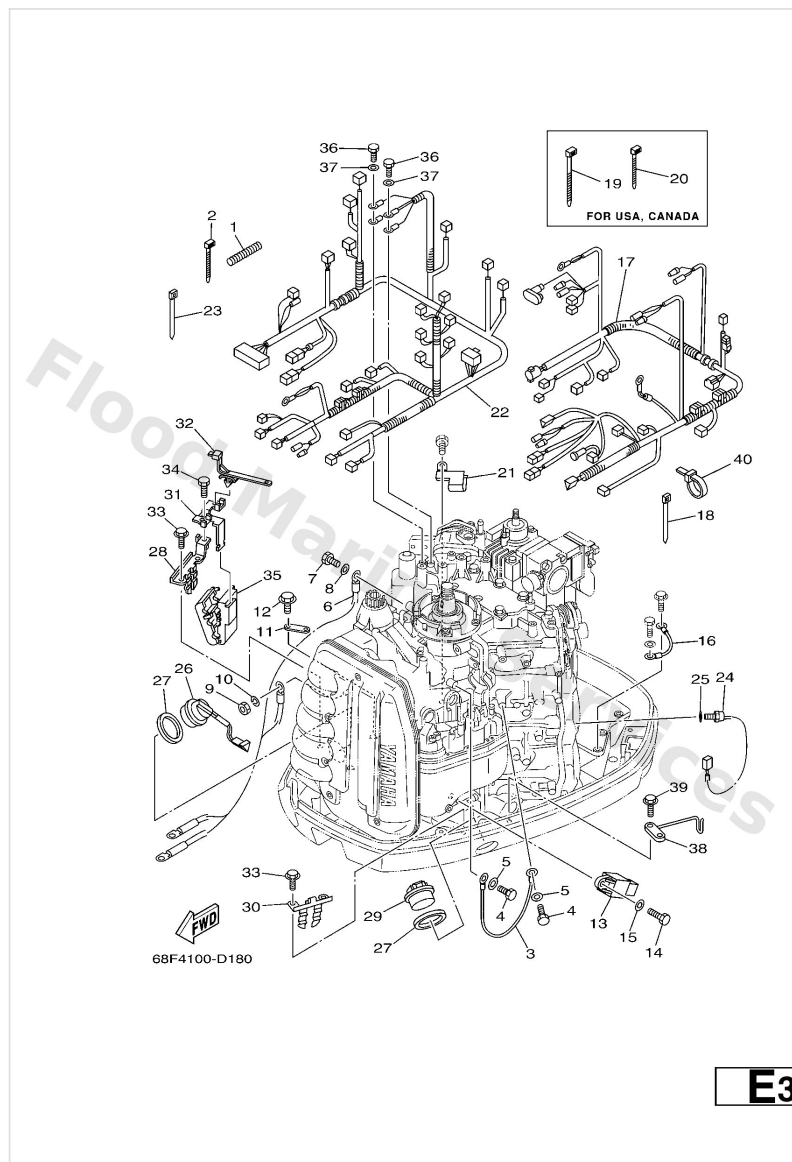
Electrical 2



E3

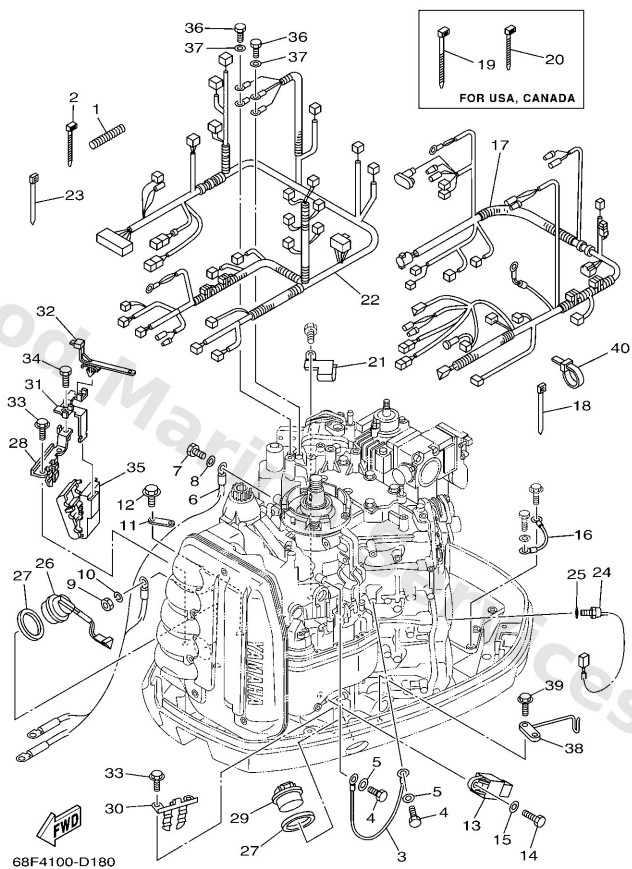
Ref	Part	
1	9044707011 Hose, with spring	Buy now
20	9046511M10 Clamp FOR USA,CAN	Buy now
3	6H28194911 Wire, lead	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	68F8210500 Battery cable	Buy now
7	9709508016 Bolt, hexagon deep recess	Buy now
8	9299508600 Washer, plain (663)	Buy now
9	9533308600 Nut(6l2)	Buy now
10	9290308100 Ybs67-8 washer, spring	Buy now
11	6E58258800 Plate	Buy now
12	9589506020 Bolt, flange(jk3)	Buy now
13	68V8195000 Relay assembly	Buy now
14	9709506016 Bolt, hexagon deep recess	Buy now
16	6E58253110 Wire, lead	Buy now

Electrical 2



Ref	Part	
17	68F8259060 Wire Harness assembly FOR OCE	Buy now
17	68F8259070 Wire Harness assembly FOR USA,CAN	Buy now
18	9046511M52 Clamp(6e7)	Buy now
19	9046513M18 Clamp FOR USA,CAN	Buy now
21	68F8391900 Clamp, harness	Buy now
22	68F8259M40 Wire Harness assembly 2 FOR OCE	Buy now
22	68F8259M60 Wire Harness assembly 2 FOR USA,CAN	Buy now
24	61A8579000 Thermosensor assembly	Buy now
25	9299010600 Washer, plate	Buy now
26	6R38256300 Trim & tilt switch assembly	Buy now
27	6E58258700 Gasket	Buy now
28	68F8361400 Bracket	Buy now
29	68F42723108D Cover, bottom	Buy now
30	68F8361410 Bracket	Buy now
31	68F8363500 Bracket	Buy now

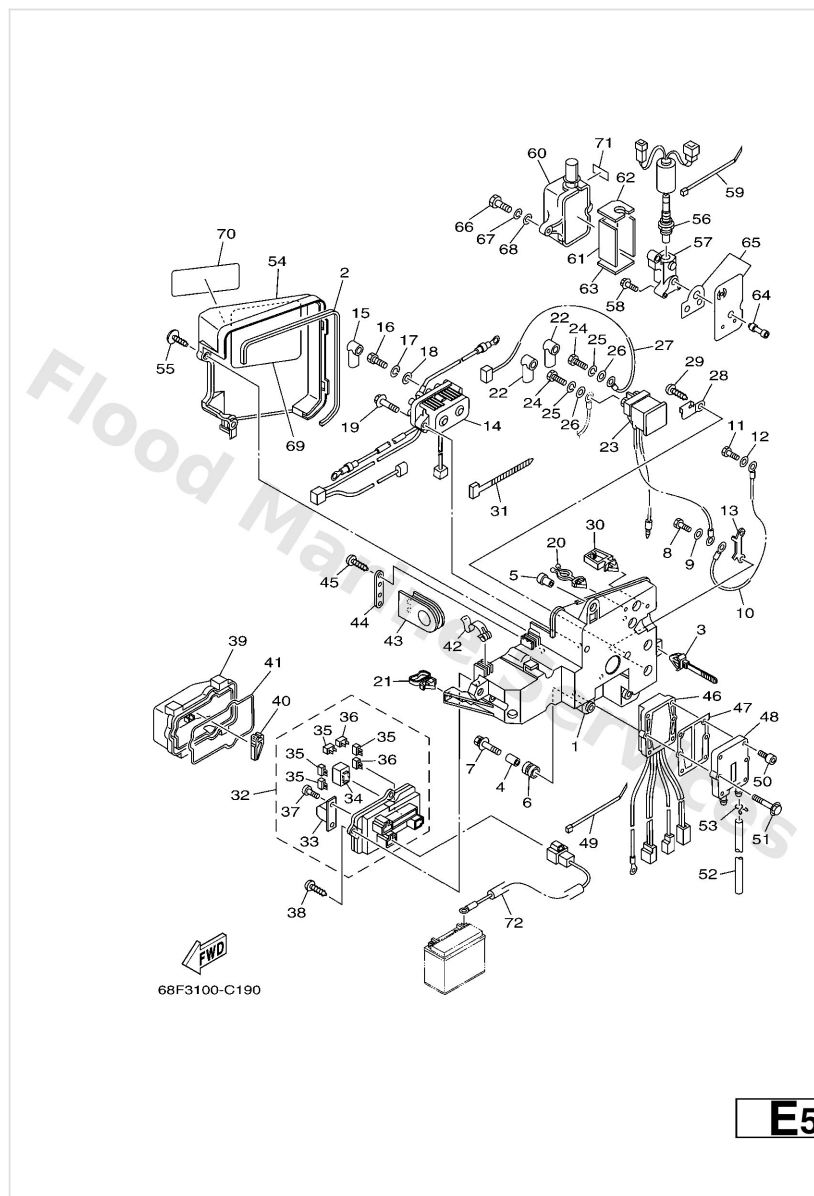
Electrical 2



E3

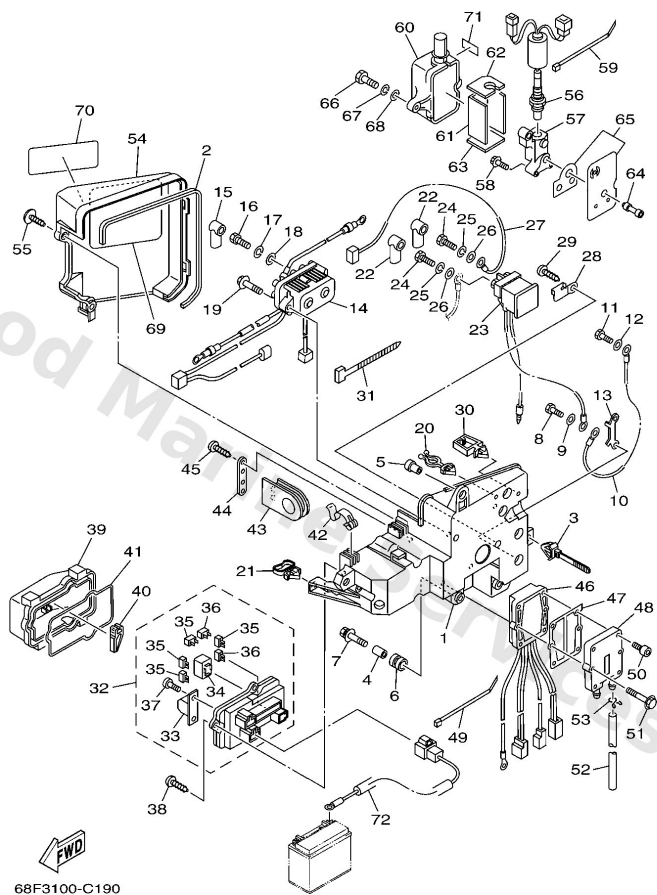
Ref	Part	
32	9046420213 Clamp(4kj)	Buy now
33	9010906M80 Bolt	Buy now
34	9709506014 Bolt(gj3)	Buy now
35	68F8363400 Grommet	Buy now
38	6K78258800 Plate	Buy now
40	9046411008 Clamp	Buy now

Electrical 3



Ref	Part	
1	68F8194801 Bracket	Buy now
2	68F8253500 Grommet	Buy now
3	9046512M56 Clamp(62t)	Buy now
4	6244254200 Collar	Buy now
5	9038706M91 Collar	Buy now
6	6A08231700 Damper, ignition coil	Buy now
7	9011906M65 Bolt, with washer	Buy now
8	9709506012 Bolt(gh1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	68F8194920 Wire, lead	Buy now
13	61A8714900 Connector	Buy now
14	68F8195001 Relay assembly	Buy now
15	6828211901 Cover, lead wire	Buy now
16	9709506010 Bolt	Buy now
17	9299506100 Washer(6a1)	Buy now

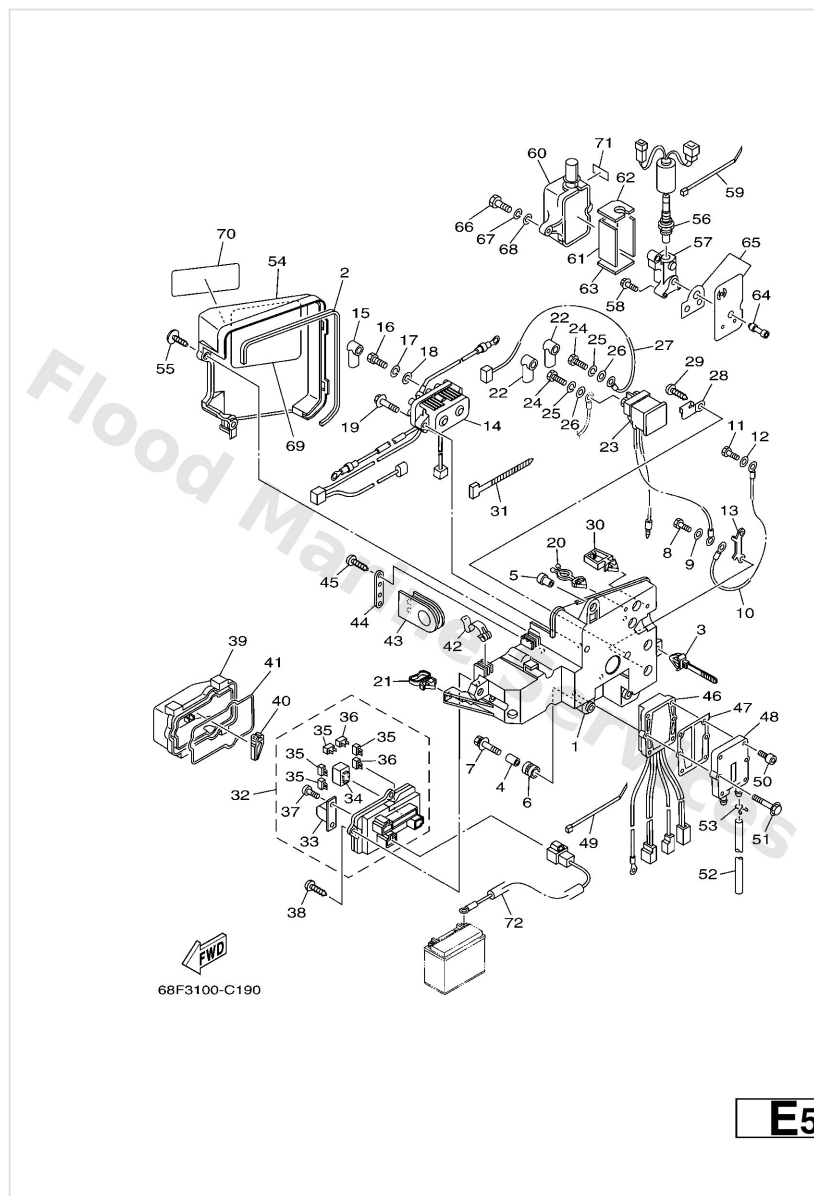
Electrical 3



E5

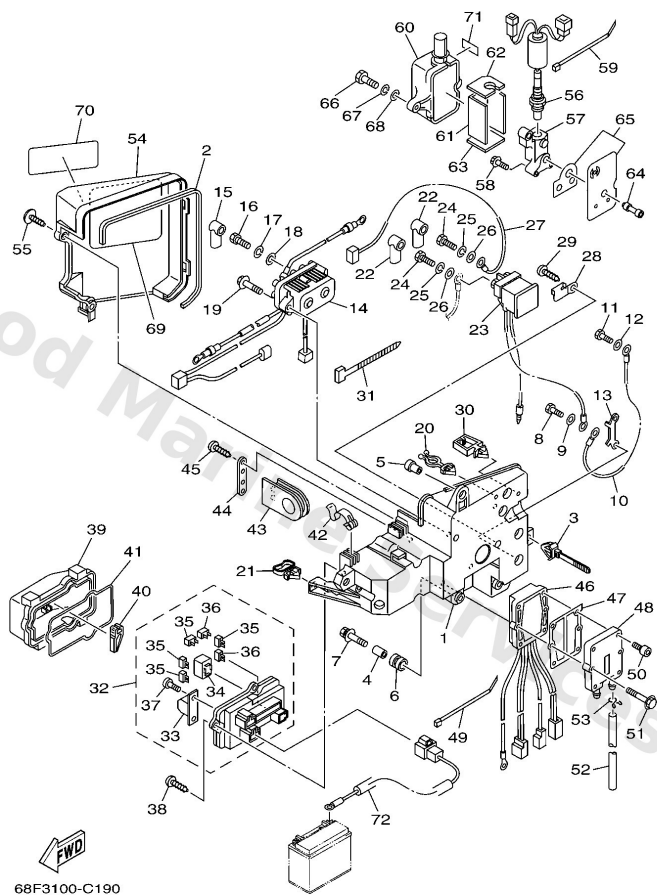
Ref	Part	
19	9011906MA4 Bolt, with washer	Buy now
20	9046418M46 Clamp(65j)	Buy now
21	9046423199 Clamp(4hm)	Buy now
23	68V8194A00 Relay	Buy now
27	68F8211700 Wire, lead	Buy now
28	68V8195300 Stay, relay	Buy now
29	9778060620 Screw, tapping(6k8)	Buy now
30	9046405141 Clamp(7ly)	Buy now
31	9046511M52 Clamp(6e7)	Buy now
32	68F8217000 Fuse box assembly Go to P/N) PE0-OM-070039	Buy now
33	68F8215100 Fuse (80A) Go to P/N) PE0-OM-070039	Buy now
34	68F8195A00 Relay assembly	Buy now
35	67F8215100 Fuse	Buy now
36	67F8215110 Fuse	Buy now
37	68F8284600 Screw, pan head (m5)	Buy now

Electrical 3



Ref	Part	
38	9778050620 Screw, tapping	Buy now
39	68F8554400 Case	Buy now
40	67F2812A00 Puller, fuse	Buy now
41	68F8217600 Damper	Buy now
42	68F8572S00 Spring	Buy now
43	68F8133600 Grommet	Buy now
44	68F8112800 Clamp	Buy now
45	9778050616 Screw, pan head tapping (ak5)	Buy now
46	68F8196001 Rectifier & regulator assembly	Buy now
47	69J81975A0 Plate, rectifier fitting	Buy now
48	69J81972011S Cover, rectifier	Buy now
49	9046513M18 Clamp	Buy now
50	9011006M07 Bolt, hexagon socket head	Buy now
52	9044509097 Hose (l1500)	Buy now
53	9046708M18 Clip	Buy now

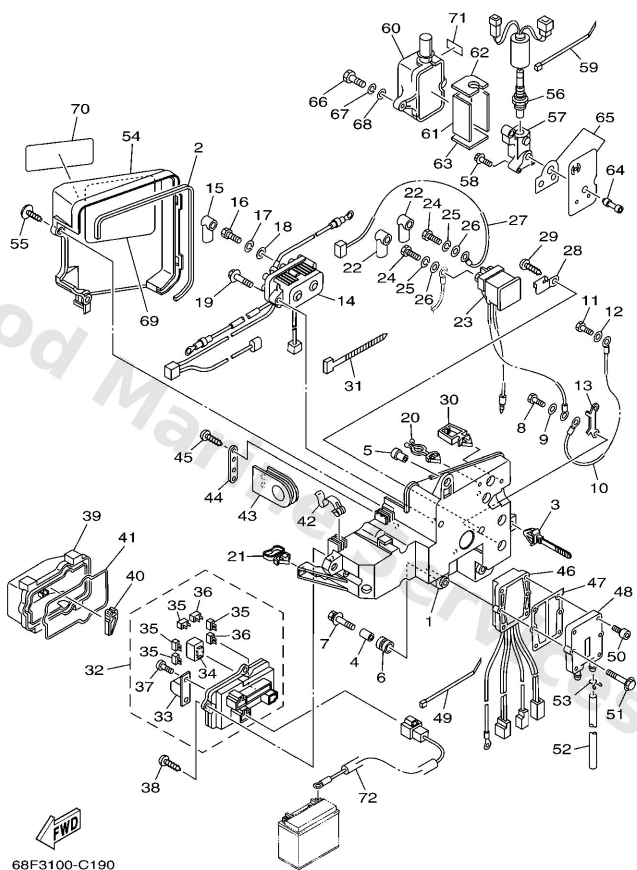
Electrical 3



E5

Ref	Part	
54	68F8194200 Cover	Buy now
55	9016905M00 Screw truss head tapping	Buy now
56	68F8592A00 Sensor	Buy now
57	65L1139500 Holder	Buy now
58	9011906M74 Bolt, with washer(63m)	Buy now
60	65L8583200 Case, under	Buy now
61	65L1135400 Gasket	Buy now
62	65L1131N00 Gasket, holder	Buy now
63	65L1139600 Gasket, holder	Buy now
64	68F1135300 Joint	Buy now
65	68FW113500 Seal, cylinder	Buy now
66	9709506030 Bolt(jf7)	Buy now
69	68F8191920 Graphic, regulator	Buy now
70	68F8191900 Graphic, Regulator Go to P/N) PE0-OM-070039	Buy now
71	65L8362540 Mark 5 FOR USA,OCE	Buy now

Electrical 3

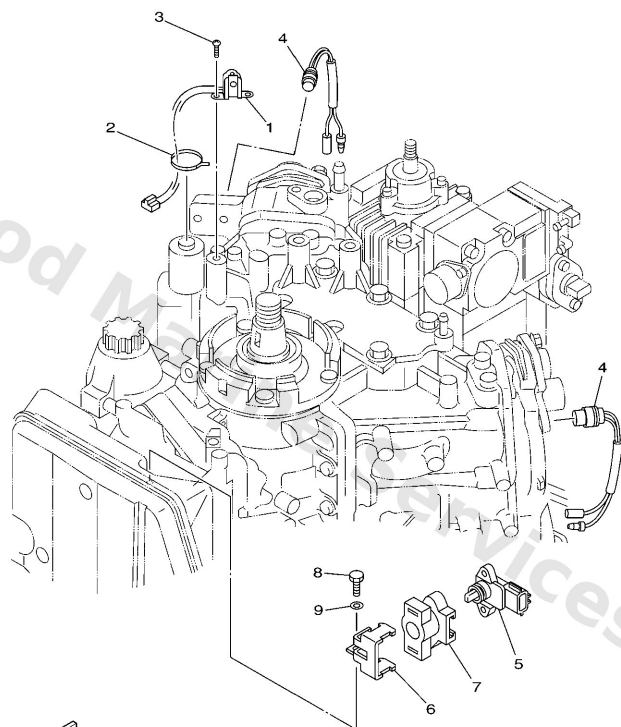


68F3100-C190

E5

Ref	Part	
71	65L8362550 Mark 5 FOR CAN	Buy now
72	68F8194900 Wire, lead AP	Buy now

Electrical 4

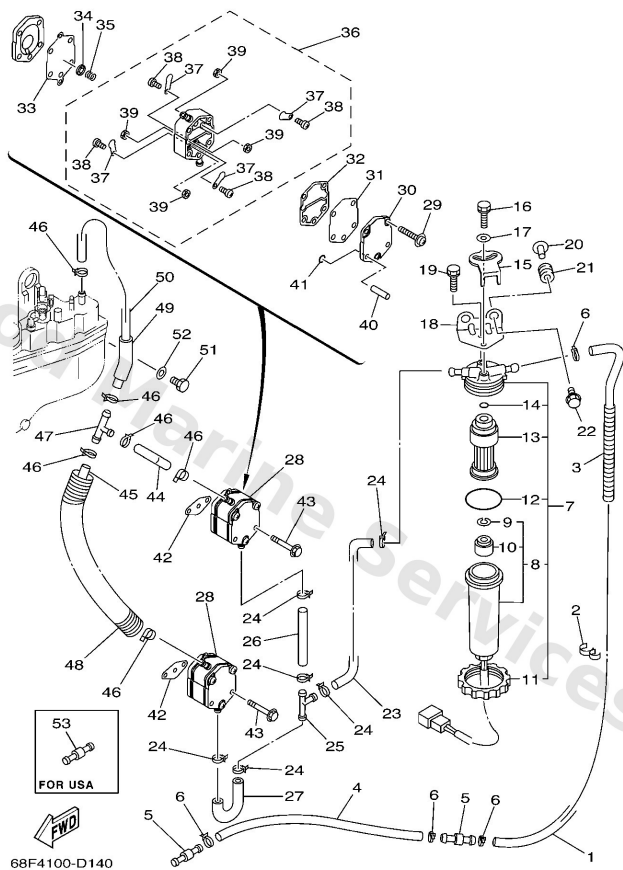


68F3100-C200

F1

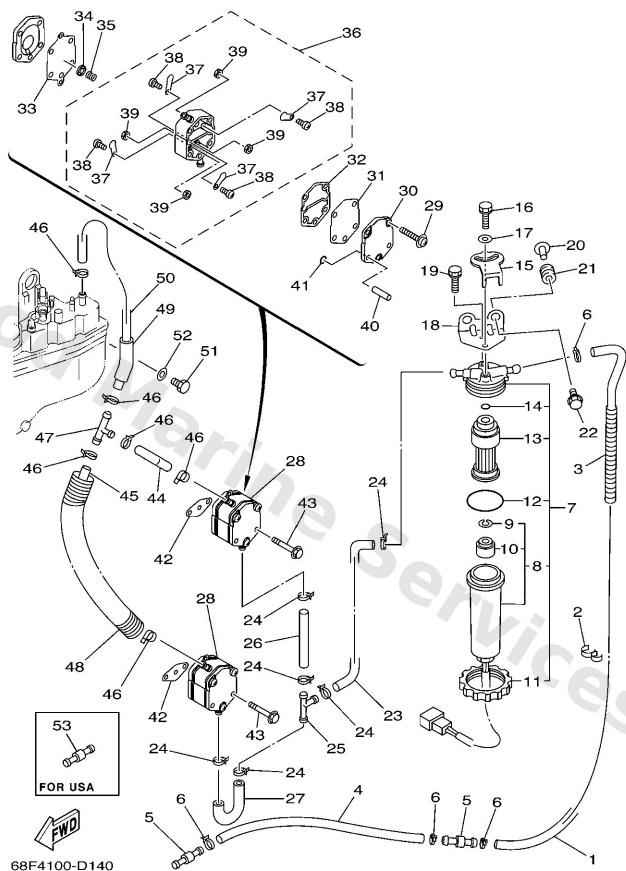
Ref	Part	
1	61A8589500 Crank position sender	Buy now
2	9046513M18 Clamp	Buy now
3	9788505012 Screw,pan head (646)	Buy now
4	6888256010 Thermo switch assembly	Buy now
5	68F8368800 Sensor assembly	Buy now
6	68F8431R10 Stay, setting	Buy now
7	68F8435200 Grommet	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
9	9299506600 Washer, plain (646)	Buy now

Fuel 1



Ref	Part	
1	61A2431300 Pipe 3	Buy now
2	9046413M34 Clamp(6r3)	Buy now
3	9044713008 Hose, with spring	Buy now
4	9044513M17 Hose(l2700)	Buy now
5	6R32437700 Pipe, joint 3 FOR USA	Buy now
6	9046511M10 Clamp	Buy now
7	68F2456010 Filter assembly	Buy now
8	68F2456210 Cup, filter	Buy now
9	68F2451910 Clip	Buy now
10	68F2446910 Float Water Level	Buy now
11	65L2453101 Nut	Buy now
12	61A2456400 O-ring	Buy now
13	68F2456310 Element, filter	Buy now
14	65L2456400 Gasket	Buy now
15	60H2455800 Holder, filter	Buy now

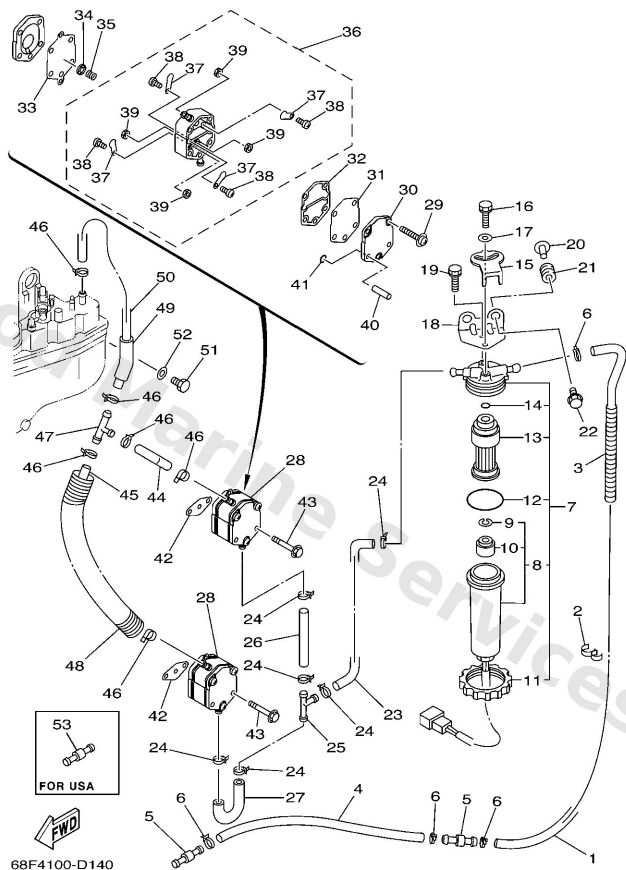
Fuel 1



D4

Ref	Part	
16	9759506416 Bolt, with washer(62x)	Buy now
17	9020106068 Washer,plate (6k8)	Buy now
18	68F2456600 Bracket, filter	Buy now
19	9759506514 Bolt(gj3)	Buy now
20	9038706M60 Collar (6h3)	Buy now
21	9048010M23 Grommet(6k7)	Buy now
22	9011906M88 Bolt, with washer	Buy now
23	68F2431100 Pipe, Fuel 1	Buy now
25	6E52437800 Pipe, joint 3	Buy now
26	9044513M31 Hose (L85)	Buy now
27	67H2431100 Pipe, fuel 1	Buy now
28	6E52441004 Fuel pump assembly	Buy now
29	6E52444401 Screw	Buy now
30	6E52441301 Body 2	Buy now
31	6E52447101 Diaphragm	Buy now

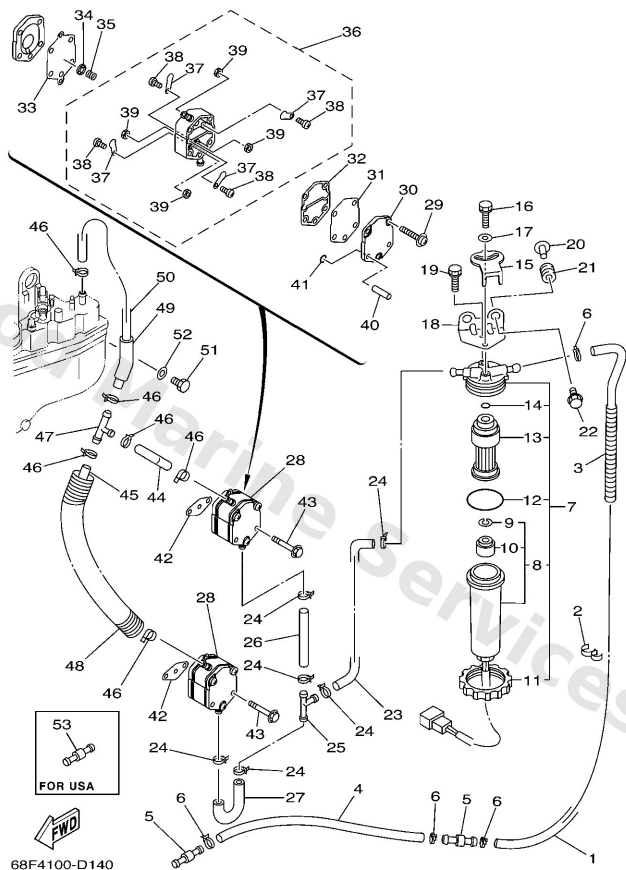
Fuel 1



D4

Ref	Part	
32	6E52443501 Gasket, body 2	Buy now
33	6E52441101 Diaphragm	Buy now
34	6482442400 Seat,spring	Buy now
35	6E52442300 Spring, diaphragm	Buy now
36	6E52441211 Body 1	Buy now
37	6A02442101 Valve, check	Buy now
38	6A01432500 Screw, pan head	Buy now
39	9538003600 Nut (6g8)	Buy now
40	6E52449200 Bush, fuel pump	Buy now
41	6E52448600 O-ring	Buy now
42	65024431A0 Gasket,fuel pump	Buy now
43	9759506550 Bolt, hexagon w/w deep recess	Buy now
44	61U2431600 Pipe 6	Buy now
45	6E52431300 Pipe 3	Buy now
48	6H18355700 Tube	Buy now

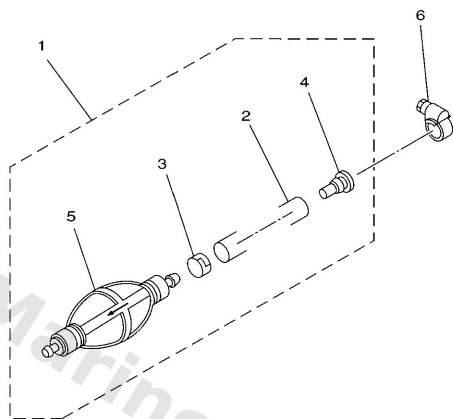
Fuel 1



D4

Ref	Part	
49	9044615M07 Hose(6g4)	Buy now
50	9044513M12 Hose (L235)	Buy now
51	9709506012 Bolt(gh1)	Buy now
52	9299506600 Washer, plain (646)	Buy now
53	6R32437710 Pipe, joint 3 FOR USA	Buy now

Fuel 2

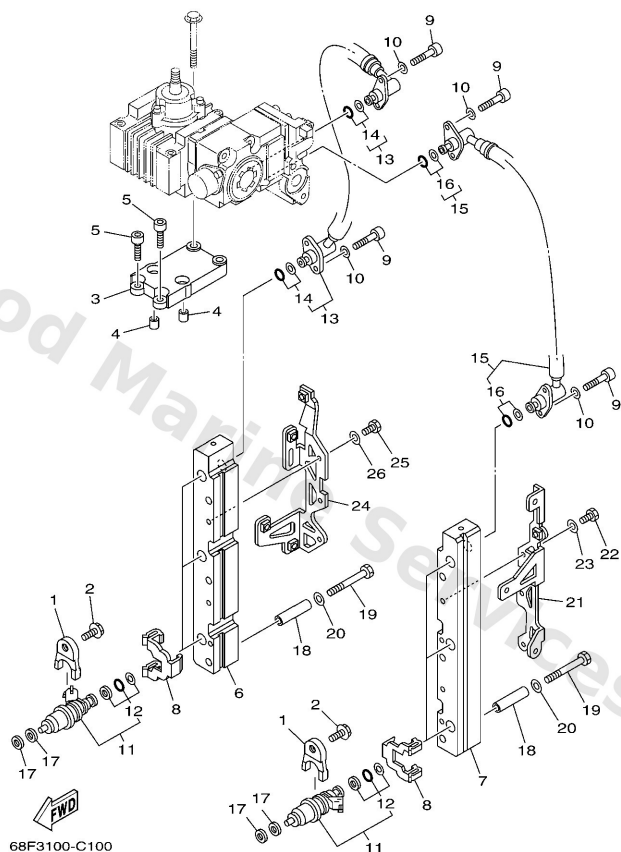



61A0200-0110

D6

Ref	Part	
1	6Y22430750 Fuel pipe comp. 2 AP FOR OCE	Buy now
2	9044513M01 Hose (I2050)	Buy now
3	6E52435151 Band 1	Buy now
4	9048006M19 Grommet (6e3)	Buy now
5	6Y22436060 Primer pump assembly	Buy now
6	9045010M07 Hose, clamp AP FOR OCE	Buy now

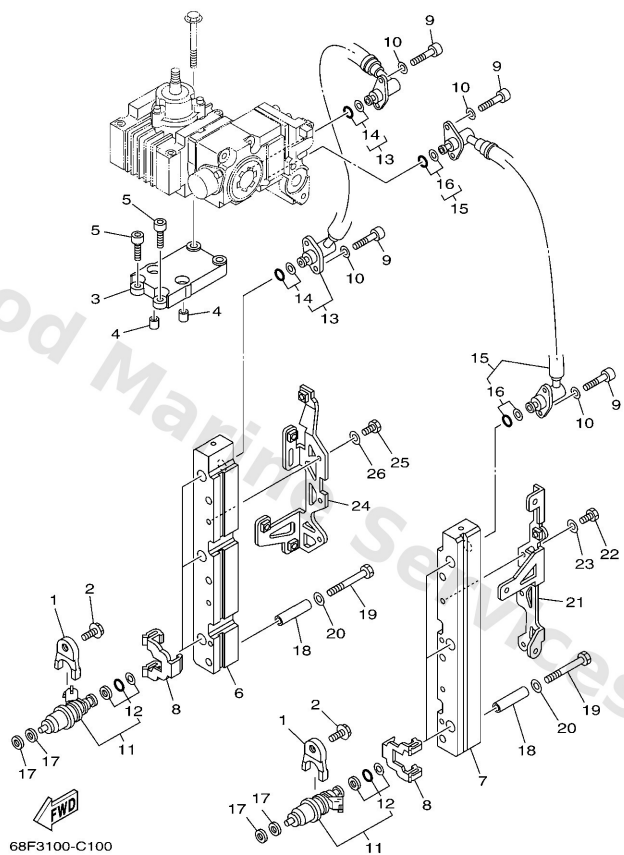
Fuel Injection Nozzle



C5

Ref	Part	
1	68F1376700 Cap, injector	Buy now
2	9011908M60 Bolt (682)	Buy now
3	60V1378200 Stay	Buy now
4	9038708M31 Collar	Buy now
5	9011008M04 Bolt, hexagon socket head	Buy now
6	68F1316110 Pipe, delivery 1	Buy now
7	68F1317110 Pipe, delivery 2	Buy now
8	60V1389810 Holder	Buy now
9	68F2455100 Bolt, joint	Buy now
10	68F2457600 Washer	Buy now
11	68F1376100 Injector assembly	Buy now
12	68F1410B00 Packing kit	Buy now
13	68F1397310 Pipe, fuel 3	Buy now
14	68F2466A00 Packing kit	Buy now
15	68F1397410 Pipe, fuel 4	Buy now

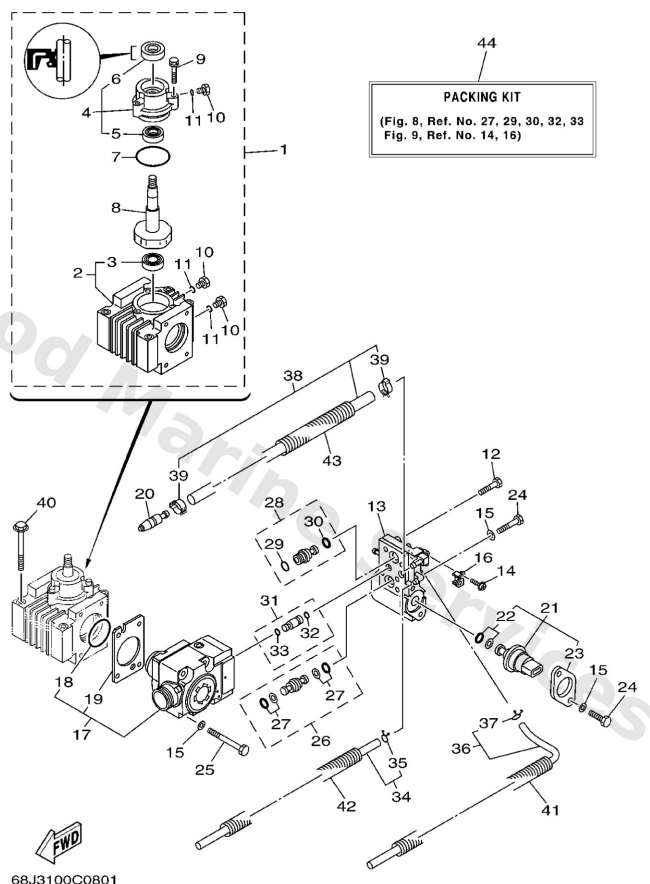
Fuel Injection Nozzle



C5

Ref	Part	
17	68F1376400 Gasket (t=2.2)	Buy now
18	68F1371600 Collar	Buy now
19	9701308055 Bolt, hexagon	Buy now
20	9290308600 Washer, plain (663)	Buy now
21	68F8254410 Clamp	Buy now
22	9701306014 Bolt(gj3)	Buy now
23	9290306600 Washer, plain (646)	Buy now
24	68F8254420 Clamp	Buy now

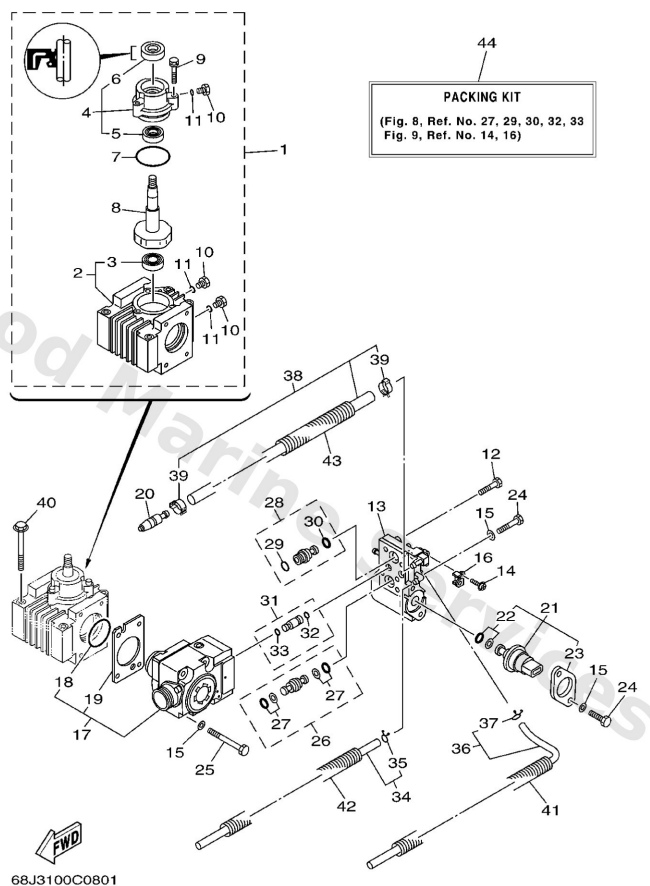
Fuel Injection Pump



C3

Ref	Part	
1	68F1217010 Camshaft assembly 1	Buy now
2	68F1242410 Plate, cartridge inner	Buy now
3	9330600001 Brg,r-b 6000 26mm 19g ky	Buy now
4	68F1217300 Cap, camshaft 1	Buy now
5	93306001U0 Bearing	Buy now
6	68F1222300 Seal	Buy now
7	68F1243900 O-ring	Buy now
8	68F1217100 Camshaft 1	Buy now
9	68F1222800 Bolt	Buy now
10	68F1345500 Plug	Buy now
11	68F1347300 O-ring	Buy now
13	68F1399310 Cover, control rack	Buy now
14	65L1456500 Screw	Buy now
15	68F2457900 Washer 2	Buy now
16	60V1385400 Plate 4	Buy now

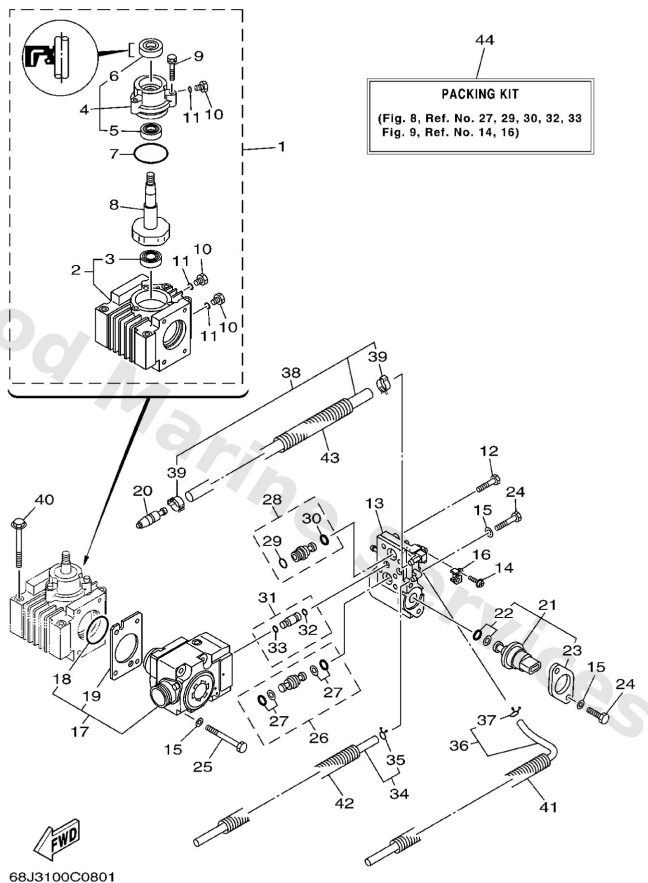
Fuel Injection Pump



C3

Ref	Part	
17	68F1391010 Fuel pump assembly	Buy now
18	60V1400500 Ring, seal	Buy now
19	60V1412600 Gasket	Buy now
20	68F2430000 Fuel pipe joint	Buy now
21	68F8238001 Sensor, pressure	Buy now
22	68F8238400 Packing kit	Buy now
23	68F8238800 Plate	Buy now
24	60V2417800 Bolt 3	Buy now
25	60V2417600 Bolt 1	Buy now
26	68F1381510 Joint 1	Buy now
27	68F2466A00 Packing kit	Buy now
28	68F1381610 Joint 2	Buy now
29	68F2448600 O-ring	Buy now
30	68F2432900 Seal	Buy now
31	68F1375810 Pipe, joint	Buy now

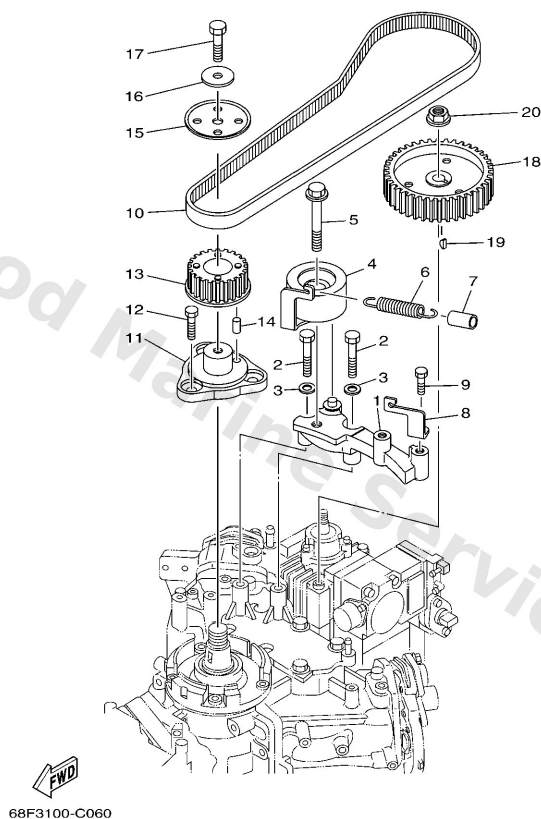
Fuel Injection Pump



C3

Ref	Part	
33	60V1347300 Seal	Buy now
34	68F2431210 Pipe 2	Buy now
35	68F2435600 Clip, pipe 1	Buy now
36	68F2431310 Pipe 3	Buy now
38	68F1397210 Pipe Fuel 2	Buy now
39	65L2438700 Clip	Buy now
40	9751308570 Bolt, with washer	Buy now
41	9044617M72 Hose	Buy now
42	9044713007 Hose, with spring	Buy now
43	9044620MF5 Hose	Buy now
44	68F2466A10 -	Buy now

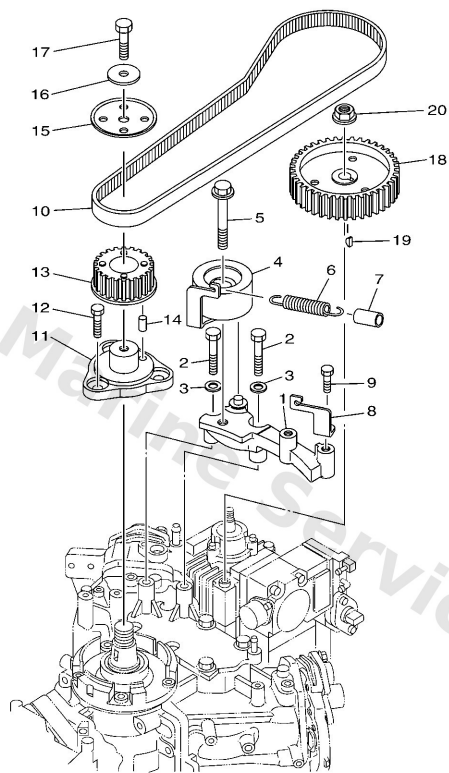
Fuel Pump Drive Gear



B5

Ref	Part	
1	68F115980094 Bracket, tensioner	Buy now
2	9701308045 Bolt	Buy now
3	9290308600 Washer, plain (663)	Buy now
4	68F1159000 Tensioner assembly	Buy now
5	9011910M72 Bolt, with washer(6m6)	Buy now
6	9050616M39 Spring, tension	Buy now
7	9044515M03 Hose (I23)	Buy now
8	68F1159510 Plate, valve	Buy now
9	9701308012 Bolt(62e)	Buy now
10	68F4624110 Belt	Buy now
11	68F115790194 Coupling, flywheel	Buy now
13	68F115360094 Gear, drive	Buy now
14	9360510108 Pin, dowel (8g8)	Buy now
15	60V1155700 Washer 1	Buy now
16	9020108M00 Washer, plate(6e0)	Buy now

Fuel Pump Drive Gear

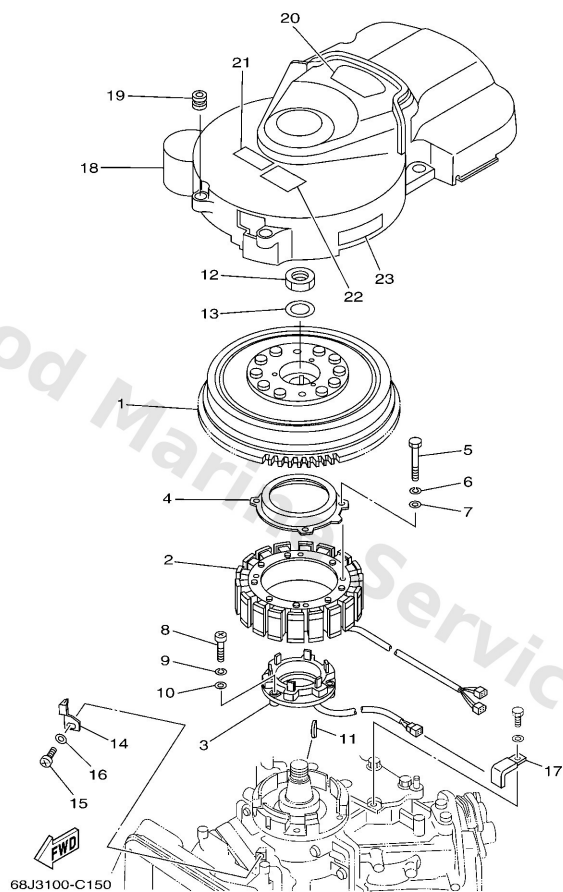


68F3100-C060

B5

Ref	Part	
17	9709508025 Bolt (62g)	Buy now
18	68F115370094 Gear, driven	Buy now
19	9028003M01 Key woodruff 146115450000	Buy now
20	9570708600 Nut, flange(jn5)	Buy now

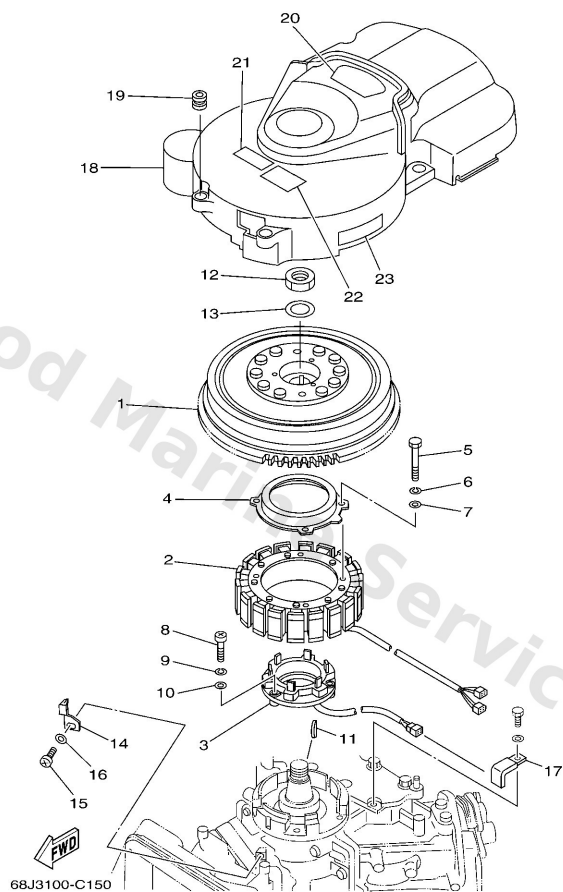
Generator



D7

Ref	Part	
1	68F8145000 Rotor assembly	Buy now
2	68F8141000 Stator assembly	Buy now
3	60V8558000 Coil, pulser	Buy now
4	61A8372100 Cover	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306100 Washer(6a1)	Buy now
7	9290306600 Washer, plain (646)	Buy now
8	9788505030 Ybs86-530 screw,panhead	Buy now
9	9299505100 Ybs67-5 washer, spring	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9028005015 Key, woodruff	Buy now
12	9017024M22 Nut(61a)	Buy now
13	9020125M02 Washer, plate(61a)	Buy now
14	6E58133200 Plate, timing	Buy now
15	9788506010 Screw pan head	Buy now

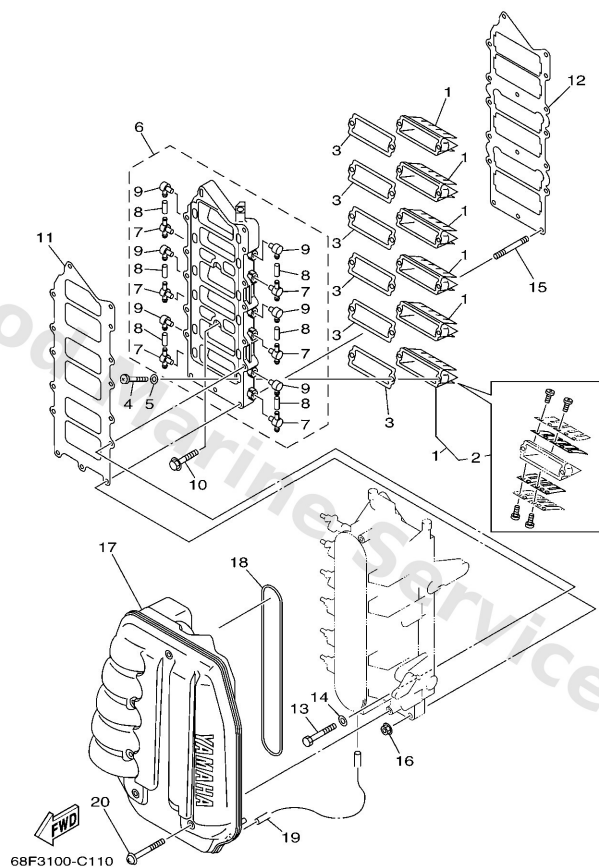
Generator



D7

Ref	Part	
16	9299506600 Washer, plain (646)	Buy now
17	9046508M23 Clamp (6h3)	Buy now
18	68F8133710 Cover Flywheel	Buy now
19	6638231701 Damper, ignition coil	Buy now
20	68F1448800 Label, caution	Buy now
21	6A18362541 Mark 5	Buy now
22	6A18362551 Mark 5 FOR CAN	Buy now
23	6E58571140 Mark, Caution FOR USA, OCE	Buy now
23	6E58571150 Mark, Caution FOR CAN	Buy now

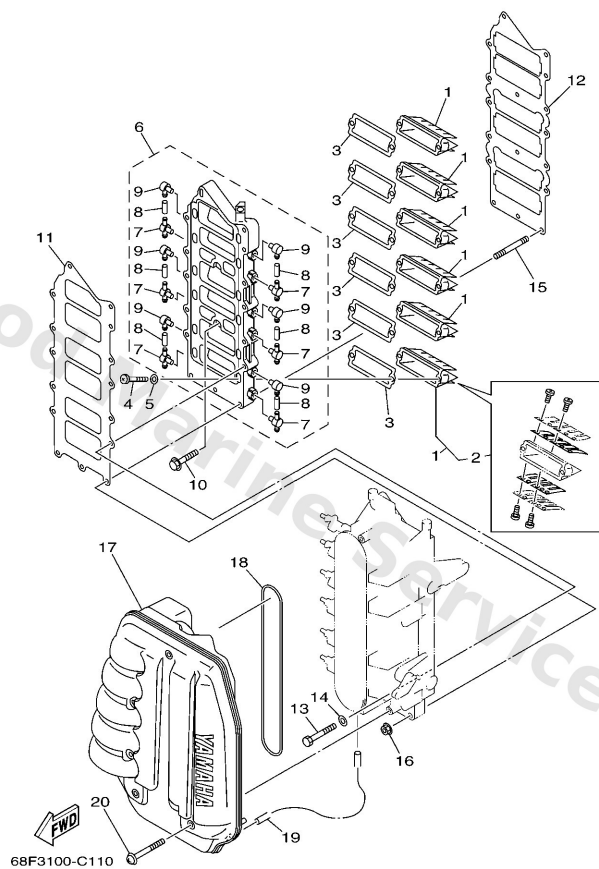
Intake



C6

Ref	Part	
1	68H1361000 Reed valve assembly	Buy now
2	65JW000401 Reed set	Buy now
3	61A13621A0 Gasket, valve seat	Buy now
4	9788005016 Screw, pan head(6b0)	Buy now
5	9299005600 Washer, plain (646)	Buy now
6	68F13624001S Plate,reed valve	Buy now
7	6F61137201 Nipple, hose	Buy now
8	9044507M03 Hose (I200)	Buy now
9	6501137001 Check valve assembly	Buy now
10	9010506028 Bolt, washer based	Buy now
11	65L1364600 Gasket, manifold 2	Buy now
12	65L1364500 Gasket, manifold 1	Buy now
13	9701306060 Bolt, hexagon	Buy now
14	9290306600 Washer, plain (646)	Buy now
15	9567006660 Bolt, stud	Buy now

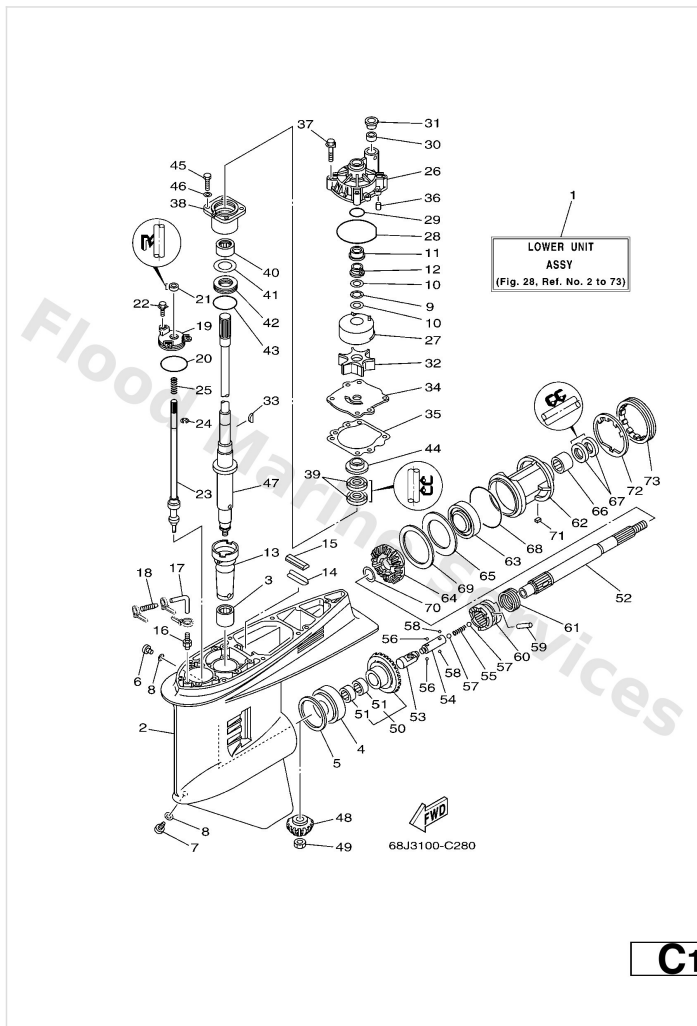
Intake



C6

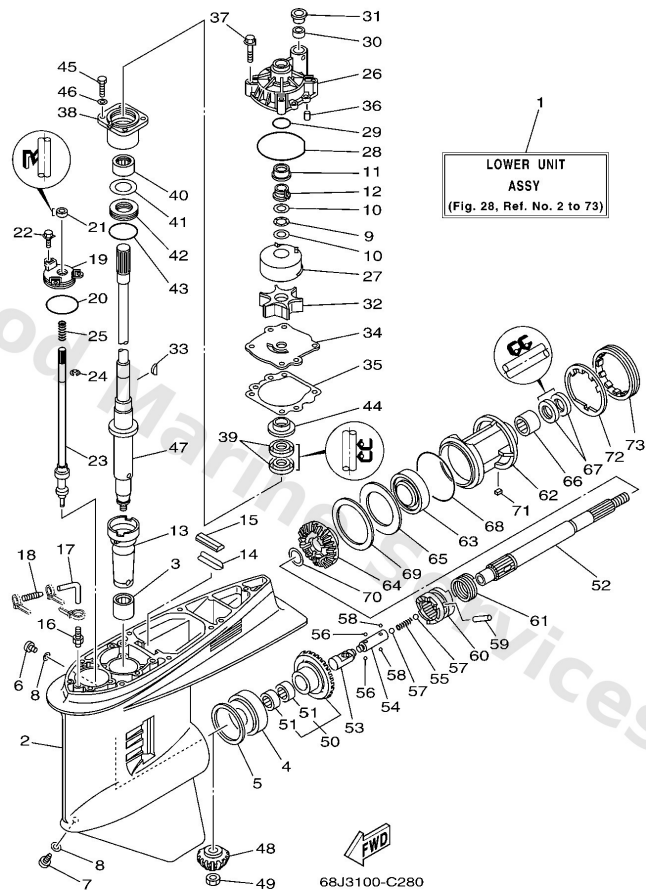
Ref	Part	
16	9017906M24 Nut(6j8)	Buy now
17	60V1444000 Silencer assembly, intake	Buy now
18	60V1447600 Seal	Buy now
19	9044507M44 Hose (I390)	Buy now
20	9015906M16 Screw, with washer(61a)	Buy now

Lower Casing & Drive 1



Ref	Part	
1	64K4530002NA Lower unit assembly L	Buy now
1	64M4530002NA Lower unit assembly L	Buy now
2	6J94530105NA Casing, lower	Buy now
3	93311928U5 Bearing, needle (6g5)	Buy now
4	93332000V3 Bearing, taper roller (6g5)	Buy now
5	6G54556701 Shim (t:0.10mm) UR	Buy now
5	6G54556710 Shim (t:0.12mm) UR	Buy now
5	6G54556720 Shim (t:0.15mm) UR	Buy now
5	6G54556730 Shim (t:0.18mm) UR	Buy now
5	6G54556740 Shim (t:0.30mm) UR	Buy now
5	6G54556750 Shim (t:0.40mm) UR	Buy now
5	6G54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now

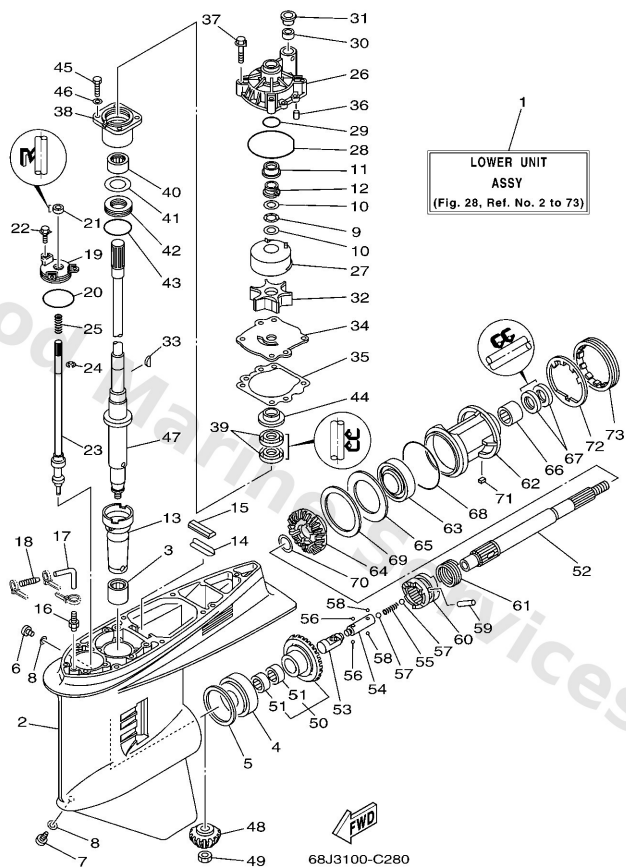
Lower Casing & Drive 1



C1

Ref	Part	
9	9020622M19 Washer, wave(61a)	Buy now
10	9020122M01 Washer, plate(61a)	Buy now
11	61A4552700 Collar, drive shaft	Buy now
12	61A4553800 Spacer, 1	Buy now
13	6G54553601 Sleeve, drive shaft	Buy now
14	663453760094 Guide, seal damper L	Buy now
15	6884537500 Damper, seal 2	Buy now
16	6E54537800 Nipple, hose	Buy now
17	9044507ME8 Hose (l250) L	Buy now
18	6E58355810 End, nipple	Buy now
19	6E54532100 Plate	Buy now
20	9321058144 O-ring(47x)	Buy now
21	9310609014 Oil seal	Buy now
22	9011906M10 Bolt, with washer	Buy now
23	6G54415002 Shift cam assembly	Buy now

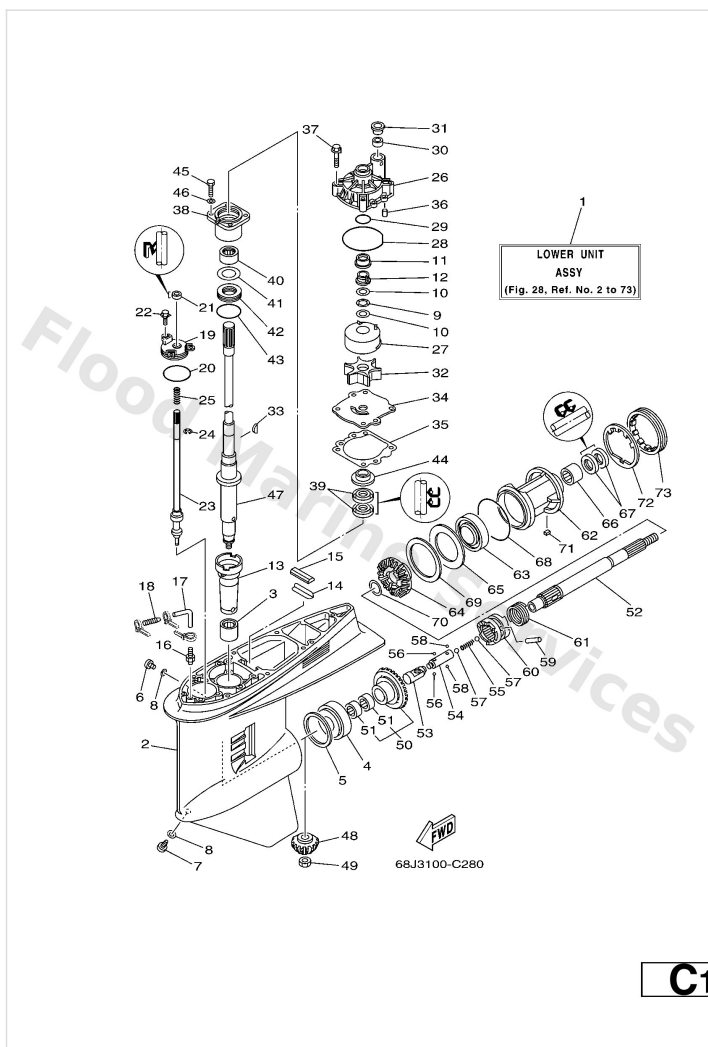
Lower Casing & Drive 1



C1

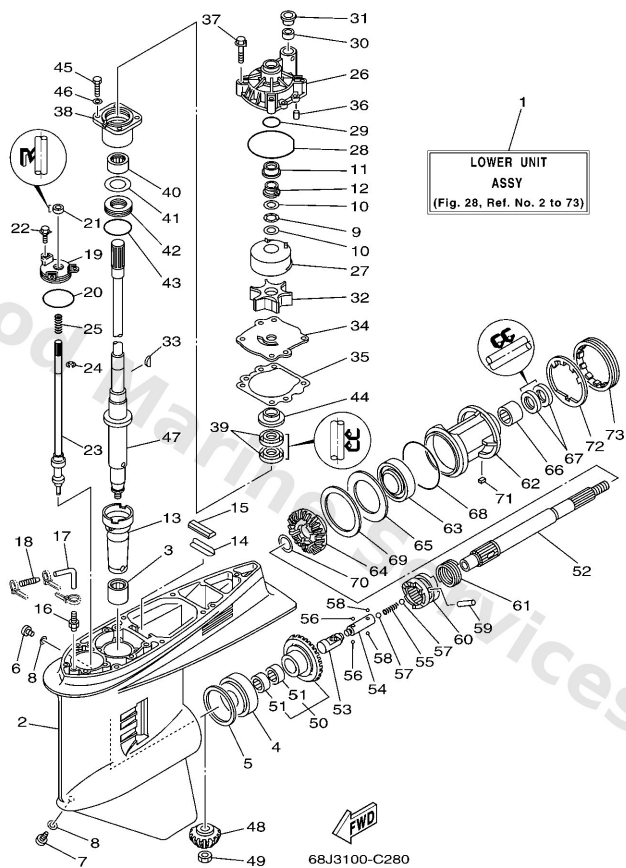
Ref	Part	
24	9900108600 Circlip(2r6)	Buy now
25	9050111M10 Spring, compression (663)	Buy now
26	61A4431101 Housing, water pump	Buy now
27	61A4432202 Insert, cartridge	Buy now
28	9321086M38 O-ring (6e5)	Buy now
29	9321037160 O-ring (6g8)	Buy now
30	6E54436500 Damper, water seal 1	Buy now
31	6E54431200 Cover, water pump housing	Buy now
32	6E54435201 Impeller	Buy now
33	9028004M05 Key, woodruff (6e5)	Buy now
34	6G54432300 Outer plate, cartridge	Buy now
35	6E544315A0 Gasket,water pump	Buy now
36	9360612019 Pin, dowel (614)	Buy now
37	9011908M14 Bolt, with washer	Buy now
38	6E5453310094 Housing, bearing	Buy now

Lower Casing & Drive 1



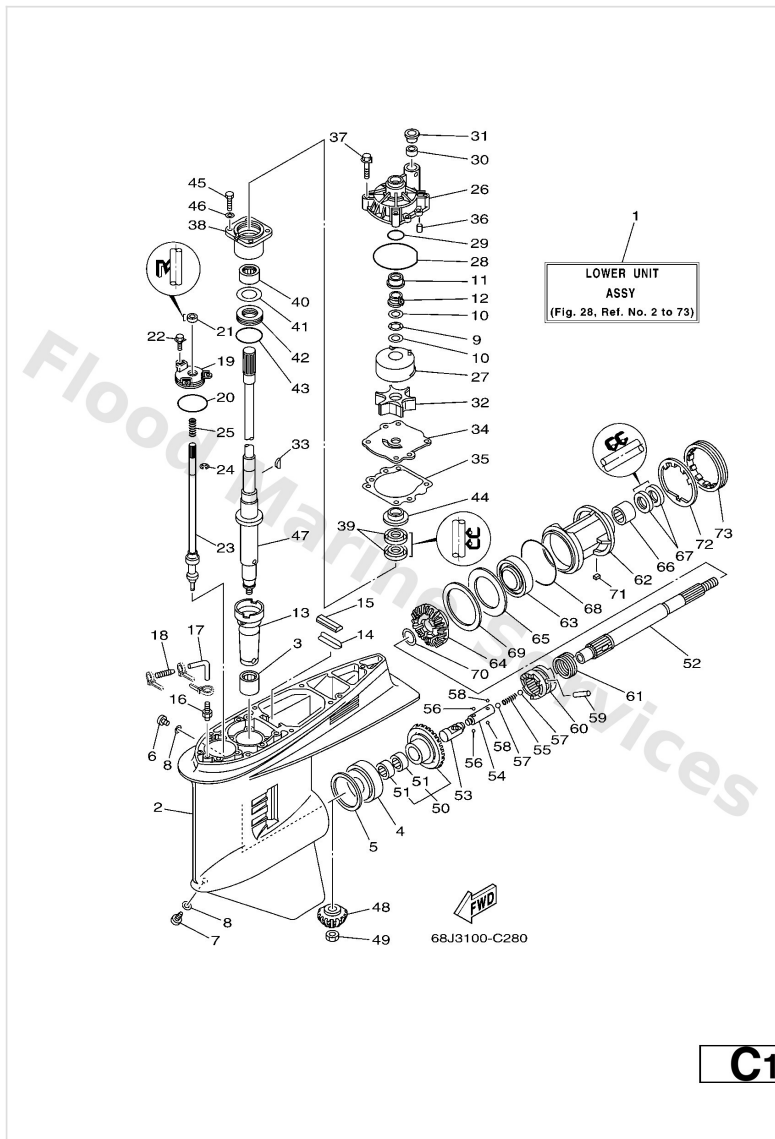
Ref	Part	
39	9310128M16 Oil seal (6e5)	Buy now
40	93317330U2 Bearing, cylindrical(6k0)	Buy now
41	6E54558701 Shim (t:0.10mm) UR	Buy now
41	6E54558710 Shim (t:0.12mm) UR	Buy now
41	6E54558720 Shim (t:0.15mm) UR	Buy now
41	6E54558730 Shim (t:0.18mm) UR	Buy now
41	6E54558740 Shim (t:0.30mm) UR	Buy now
41	6E54558750 Shim (t:0.40mm) UR	Buy now
41	6E54558760 Shim (t:0.50mm) UR	Buy now
42	93341930V2 Bearing, thrust(64d)	Buy now
43	9321055M14 O-ring (70e)	Buy now
44	6E54534400 Cover, oil seal	Buy now
45	9709508025 Bolt (62g)	Buy now
46	9299508600 Washer, plain (663)	Buy now
47	6G54550101 Drive shaft comp. L	Buy now

Lower Casing & Drive 1



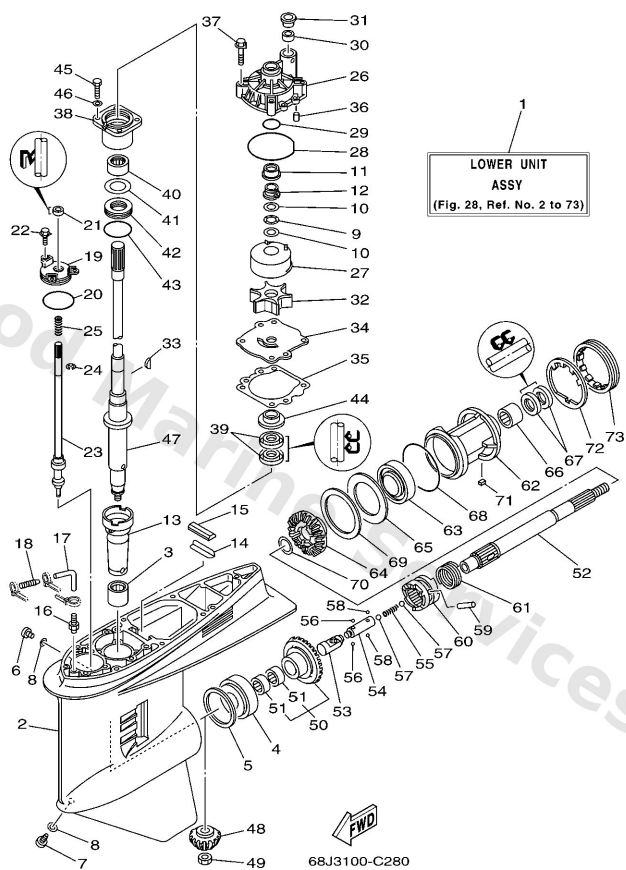
Ref	Part	
48	61H4555100 Pinion	Buy now
48	6J94555101 Pinion	Buy now
49	9017016M01 Nut, hexagon (688)	Buy now
50	61H4556000 Gear	Buy now
50	6J94556003 Gear	Buy now
51	93315425V3 Bearing, needle (6g5)	Buy now
52	6J94561101 Shaft, propeller	Buy now
53	6E54564103 Shifter	Buy now
54	6E54563401 Slide, shift	Buy now
55	9050116M37 Spring (6g5)	Buy now
56	9350732009 Ball (12r)	Buy now
57	9351132017 Ball (498)	Buy now
58	9350316003 Ball	Buy now
59	9025008M07 Pin, straight (6g5)	Buy now
60	6G54563110 Clutch, dog	Buy now

Lower Casing & Drive 1



Ref	Part	
61	6E54563301 Ring, cross pin	Buy now
62	6J9453320094 Housing, bearing	Buy now
63	93306209U0 Bearing (6g5)	Buy now
64	61H4557101 Gear	Buy now
64	6J94557102 Gear	Buy now
65	6G54557610 Washer, thrust 2	Buy now
66	9331543061 Bearing	Buy now
67	9310130M17 Oil seal (6e5)	Buy now
68	9321097M55 O-ring (6g5)	Buy now
69	6G54557702 Shim (t:0.10mm) UR	Buy now
69	6G54557710 Shim (t:0.12mm) UR	Buy now
69	6G54557720 Shim (t:0.15mm) UR	Buy now
69	6G54557730 Shim (t:0.18mm) UR	Buy now
69	6G54557740 Shim (t:0.30mm) UR	Buy now
69	6G54557750 Shim (t:0.40mm) UR	Buy now

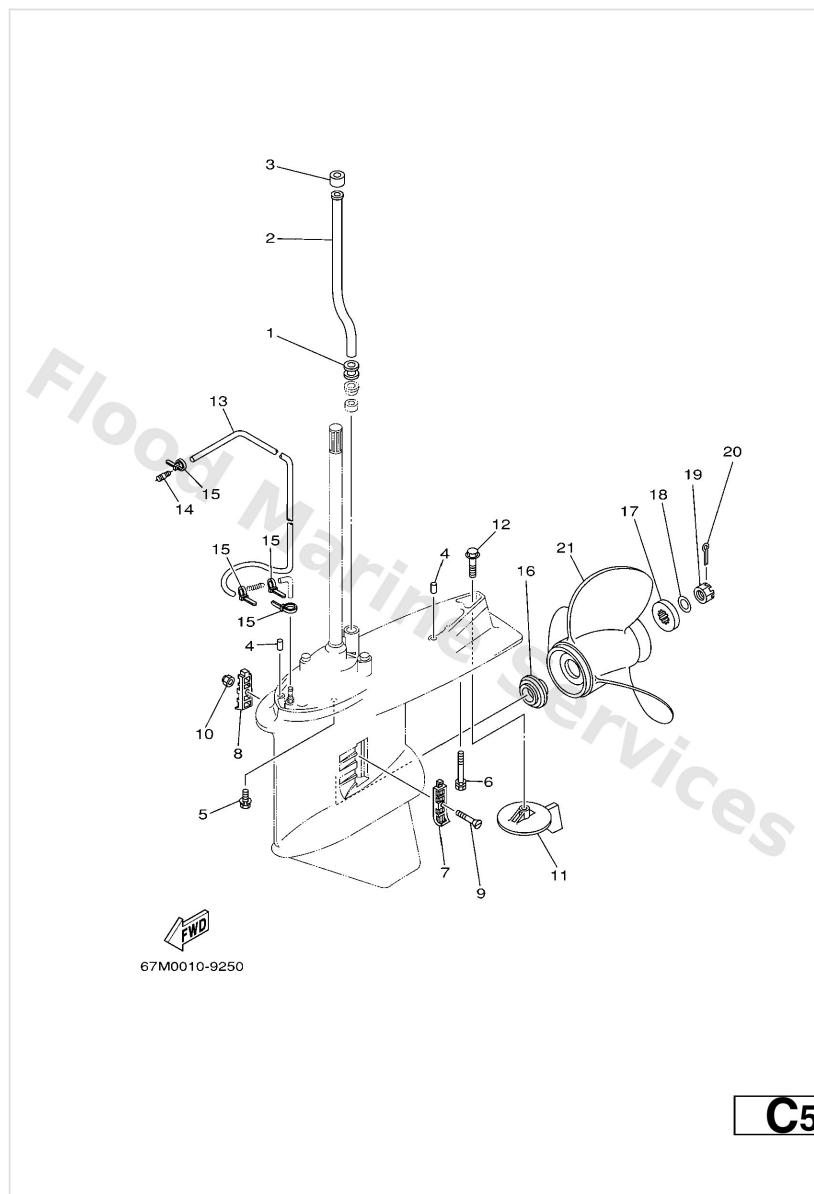
Lower Casing & Drive 1



C1

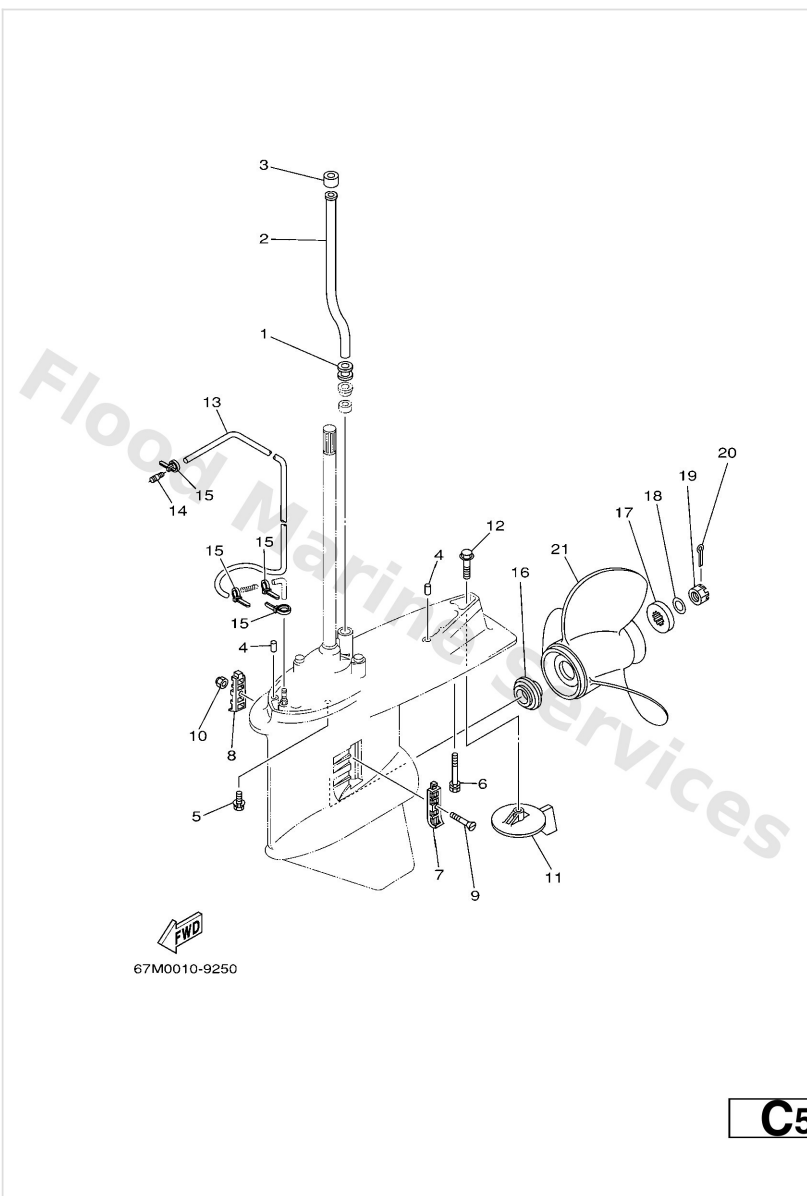
Ref	Part	
69	6G54557760 Shim (t:0.50mm) UR	Buy now
70	9020130M92 Washer (6g5)	Buy now
71	9028204M00 Key, straight(6g5)	Buy now
72	6G54538301 Washer, claw	Buy now
73	6G54538400 Nut	Buy now

Lower Casing & Drive 2



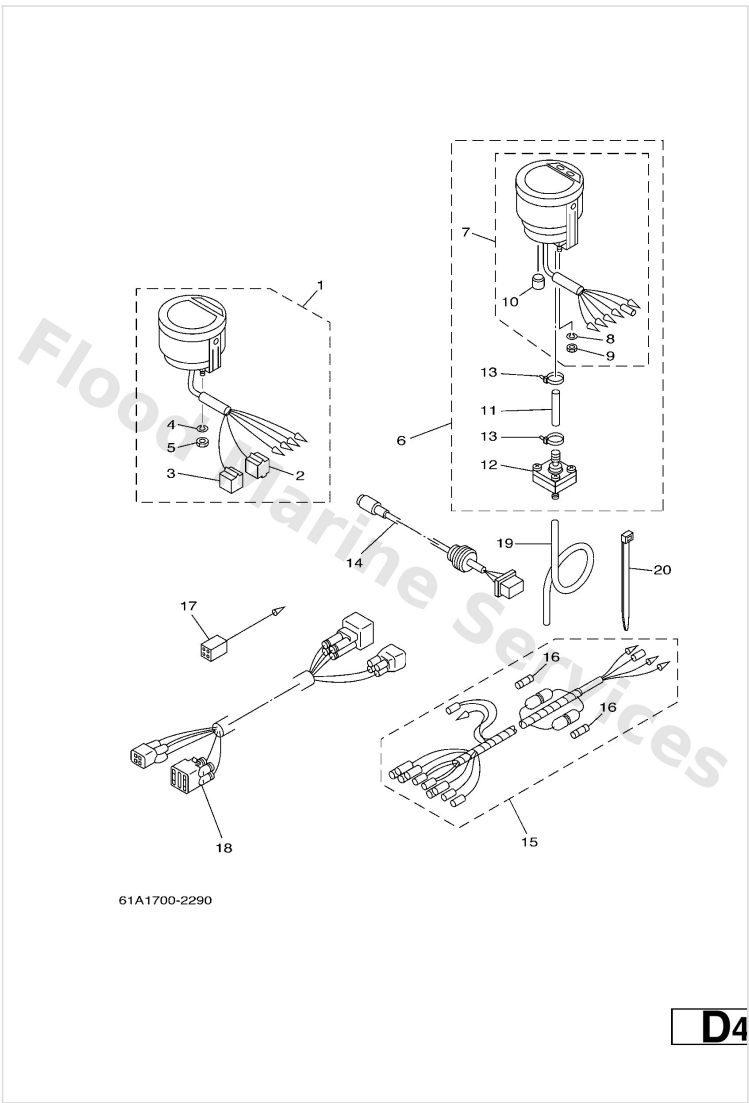
Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6E54436100 Tube, water L	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9010110M70 Bolt(6j9)	Buy now
6	9011910M89 Bolt, with washer	Buy now
7	6J94521400 Cover, water inlet	Buy now
8	6J94521500 Cover, water inlet	Buy now
9	9015205M08 Screw, countersunk	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	6J94537101 Tab-trim	Buy now
12	9010510M00 Bolt, hexagon (663)	Buy now
13	9044507M33 Hose (L1080)	Buy now
14	6E58355800 End, nipple	Buy now
15	9046511M10 Clamp	Buy now

Lower Casing & Drive 2



Ref	Part	
16	6E54598701 Spacer 1	Buy now
17	6884599701 Spacer 2	Buy now
18	9299018200 Washer (6e5)	Buy now
19	9017118M04 Nut, castle (6e5)	Buy now
20	9149040030 Pin, cotter (663)	Buy now
21	66K45970B0 Propeller (3X14-1/2"x27") UR	Buy now
21	66K45972B0 Prop (3X14-1/2"x25"-M2) UR	Buy now
21	6G5459780398 Propeller (3x13-3/4"x17"-m2) UR	Buy now
21	6J94597010 Propeller (3X14-1/2"x25"-M) UR	Buy now
21	6J94597210 Propeller (3X14-1/2"x23"-M) UR	Buy now
21	6J94597410 Propeller (Ss 3X14-1/2"x27"-M1) UR	Buy now
21	6J94597610 Propeller (3X14-1/2"x21"-M1) UR	Buy now

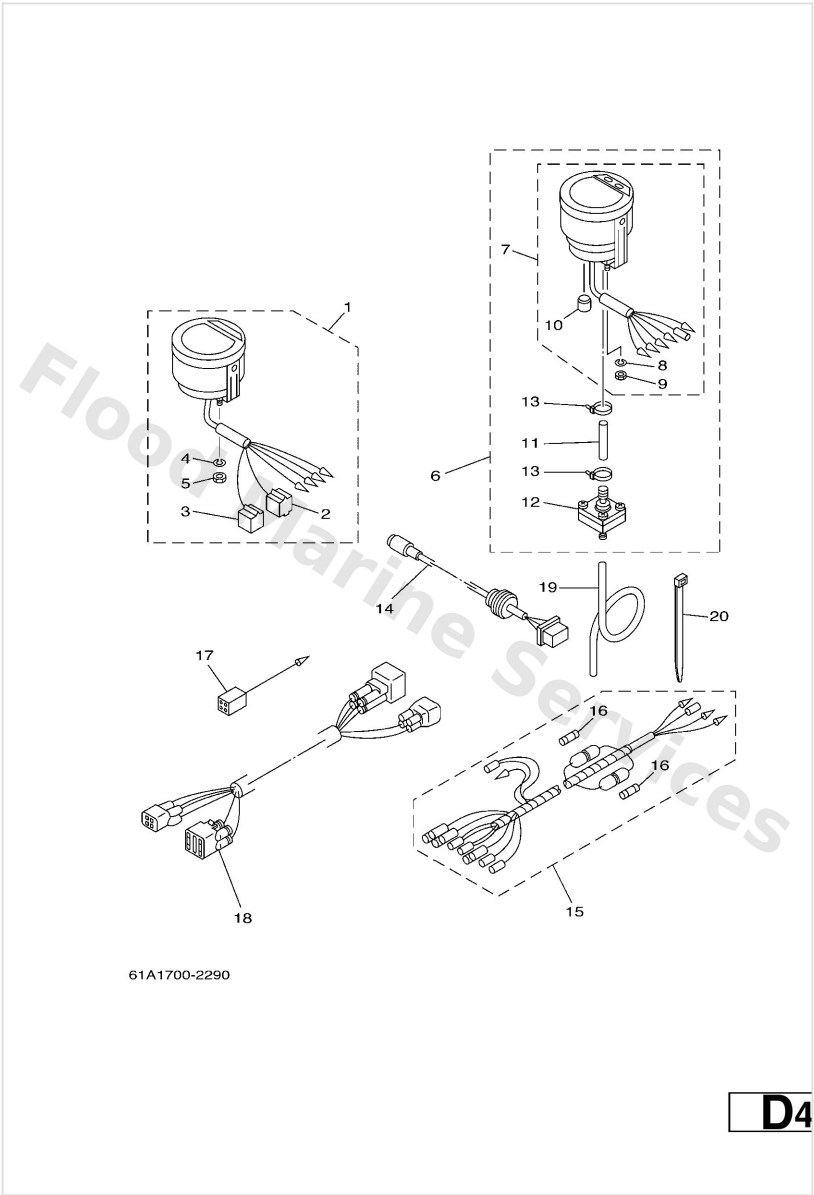
Meter



D4

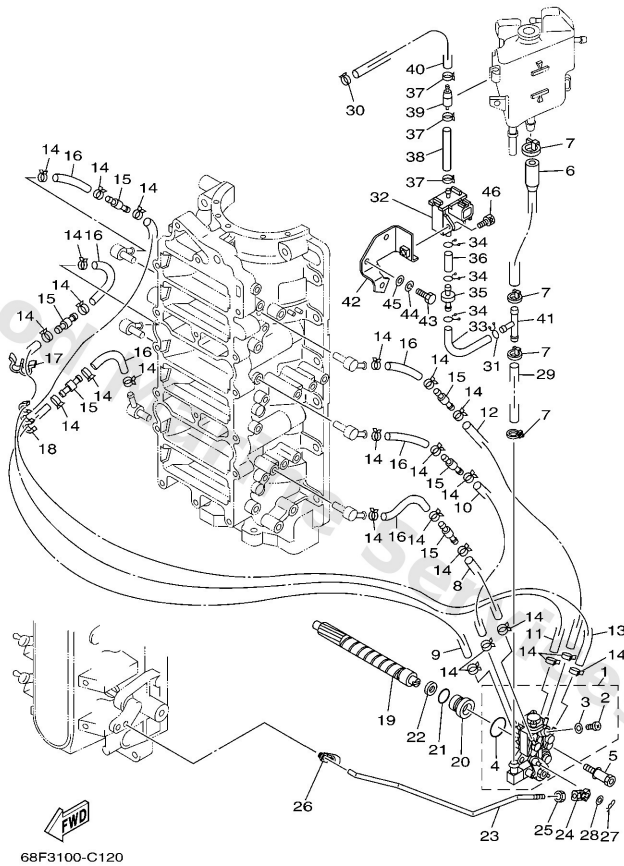
Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP FOR OCE	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y583500S5 Meter assembly AP FOR OCE	Buy now
7	6Y583570S5 Speedometer assembly	Buy now
10	6Y583533T2 Grommet	Buy now
11	6Y58355731 Tube	Buy now
12	6Y58372800 Connector assembly	Buy now
20	9046511M10 Clamp AP FOR OCE	Buy now
14	6Y587122S0 Cord assembly 1 AP FOR OCE	Buy now
15	6Y583553M0 Wire, lead (l=2.5m) AP FOR OCE	Buy now
16	1E68215100 Fuse (10a)	Buy now
17	6Y58211700 Wire, lead AP FOR OCE	Buy now

Meter



Ref	Part	
18	68F8255380 Extension, wire lead (8m) AP FOR OCE	Buy now
19	6Y58355710 Tube (8m) AP FOR OCE	Buy now

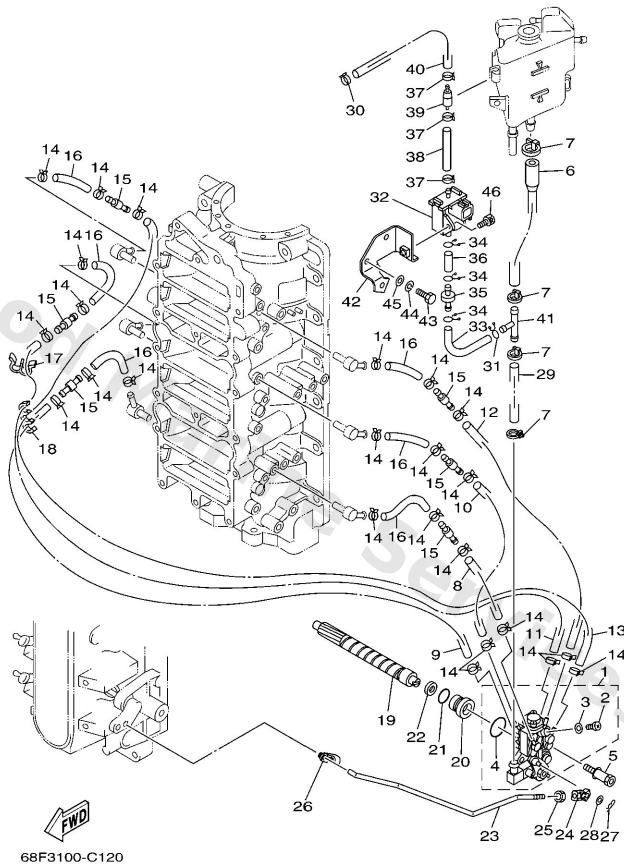
Oil Pump



C7

Ref	Part	
1	68F1320001 Oil injection pump assembly	Buy now
1	68H1320001 Oil injection pump assembly	Buy now
1	68L1320001 Oil injection pump assembly	Buy now
2	6R31347100 Screw	Buy now
3	6L21347500 Gasket, breather bolt	Buy now
4	9321019M82 O-ring(6j8)	Buy now
5	9010906M40 Bolt(6h0)	Buy now
6	6G51341600 Pipe, oil 1	Buy now
7	9046511M10 Clamp	Buy now
8	9044507M00 Hose (I200)	Buy now
9	9044507M09 Hose (I390)	Buy now
10	9044507MA5 Hose (I200)	Buy now
11	9044507M10 Hose (L770)	Buy now
12	9044507MA4 Hose (I390)	Buy now
13	9044507M80 Hose (I770)	Buy now

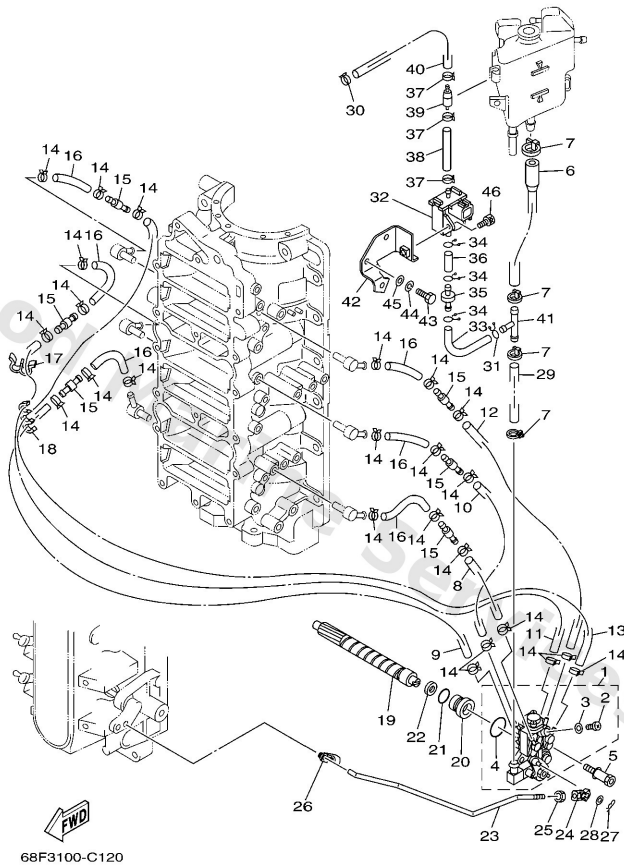
Oil Pump



C7

Ref	Part	
14	9046807M02 Clip (6e5)	Buy now
15	6R31318310 Valve, check	Buy now
16	9044507M04 Hose(62t)	Buy now
17	9046407M20 Clamp(6h0)	Buy now
18	9046407M05 Clamp (6g5)	Buy now
19	6R31153700 Gear, driven	Buy now
20	6R31311700 Collar, distance	Buy now
21	9321013M04 93210-13m04	Buy now
22	9020208M44 Washer, plate(6r3)	Buy now
23	67H4124100 Rod, link	Buy now
24	6H14123700 Joint, link	Buy now
25	9538005600 Nut, hexagon (663)	Buy now
26	6R54123700 Joint, link	Buy now
27	9046805M03 Clip(6j8)	Buy now
28	9020205088 Washer, plate (666)	Buy now

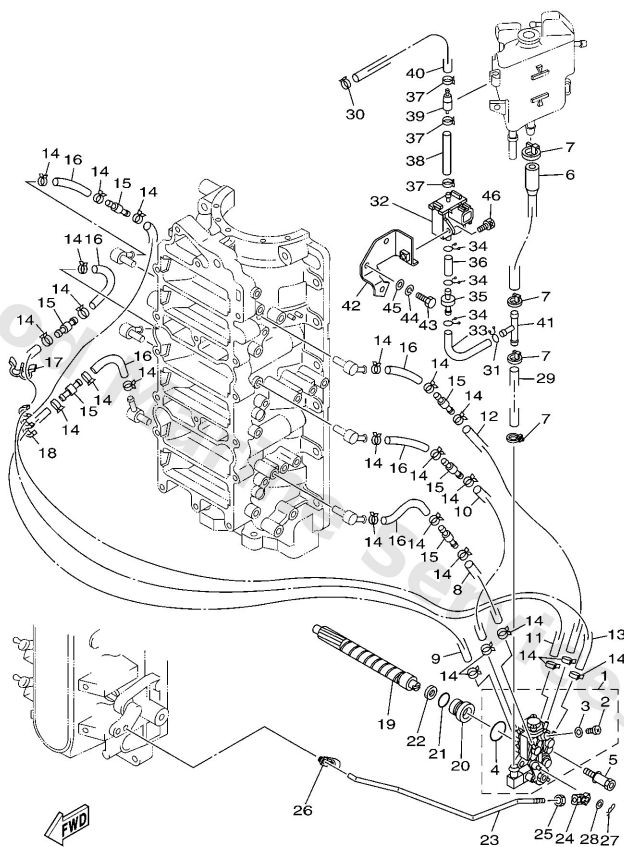
Oil Pump



C7

Ref	Part	
29	9044512M14 Hose (I50)	Buy now
31	9046708M18 Clip	Buy now
32	68F1310000 Solenoid pump assembly	Buy now
33	68F1341800 Hose 4	Buy now
34	68F1318400 Spring, oil pipe	Buy now
35	68F1344000 Filter assembly	Buy now
36	68F1316F00 Hose 1	Buy now
37	68F1313300 Clip	Buy now
38	68F1316G00 Hose 2	Buy now
39	68F1316A00 Check Valve assembly	Buy now
40	68F1341600 Hose 3	Buy now
41	68F1448500 Pipe, joint	Buy now
42	68F1319K10 Plate	Buy now
43	9709506020 Bolt(7u8)	Buy now
44	9299506100 Washer(6a1)	Buy now

Oil Pump

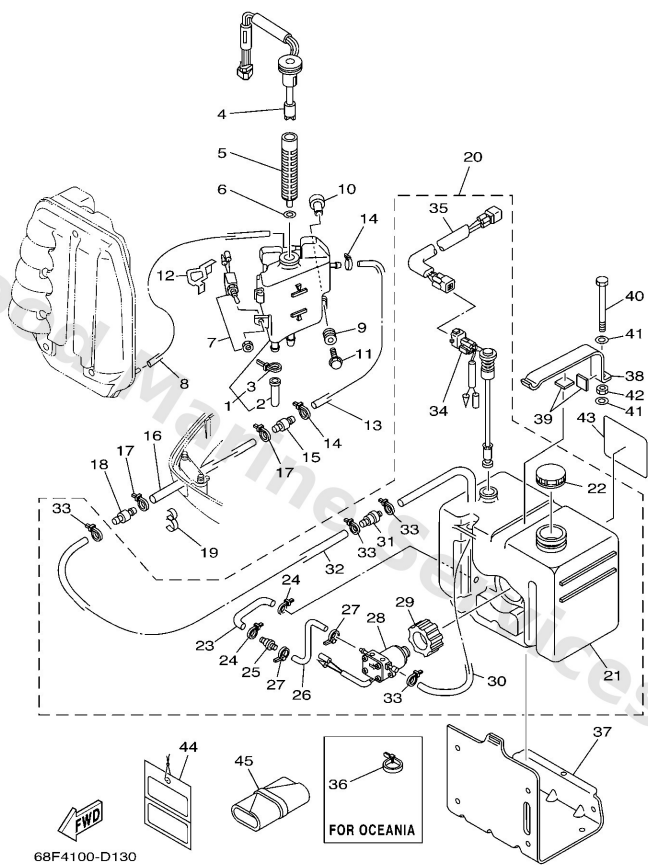


68F3100-C120

C7

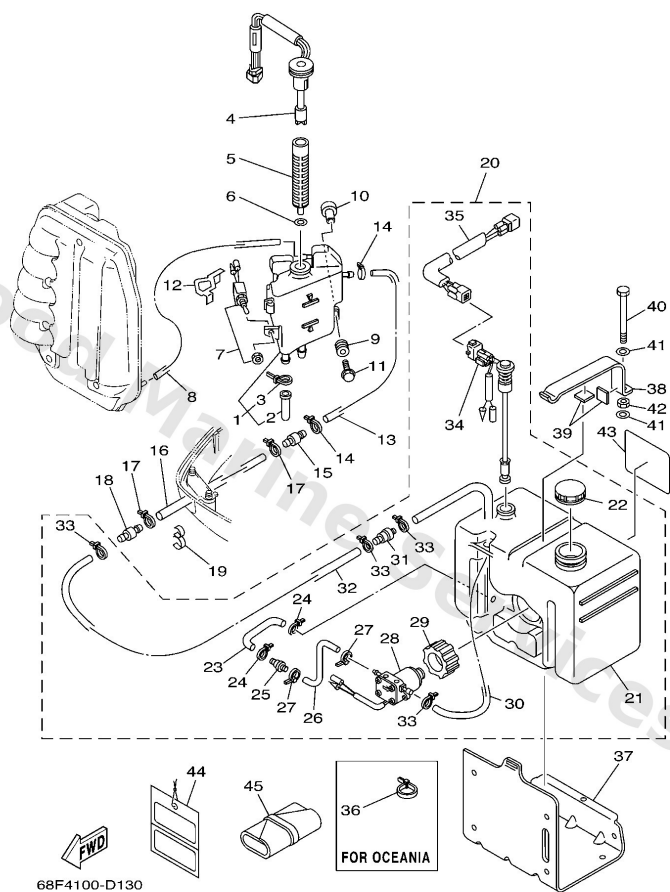
Ref	Part	
45	9299506600 Washer, plain (646)	Buy now
46	9011006M06 Bolt, hexagon socket head	Buy now

Oil Tank



Ref	Part	
1	68F2175000 Oil tank assembly	Buy now
2	6E51344800 Cap, oil tank	Buy now
36	9046513M11 Clamp (6e5) FOR OCE	Buy now
4	67H8573001 Oil level gauge assembly	Buy now
5	6E51341100 Strainer, oil	Buy now
6	6E51341400 Gasket, strainer cover	Buy now
7	6R38259E00 Switch assembly	Buy now
8	9044507M43 Hose (I600)	Buy now
9	6A08231700 Damper, ignition coil	Buy now
10	9038706M91 Collar	Buy now
11	9011906M65 Bolt, with washer	Buy now
12	68F2174E00 Stay, side cover 2	Buy now
13	6E52432300 Pipe 12	Buy now
14	9046511M10 Clamp	Buy now
15	6E52437900 Pipe, joint 4	Buy now

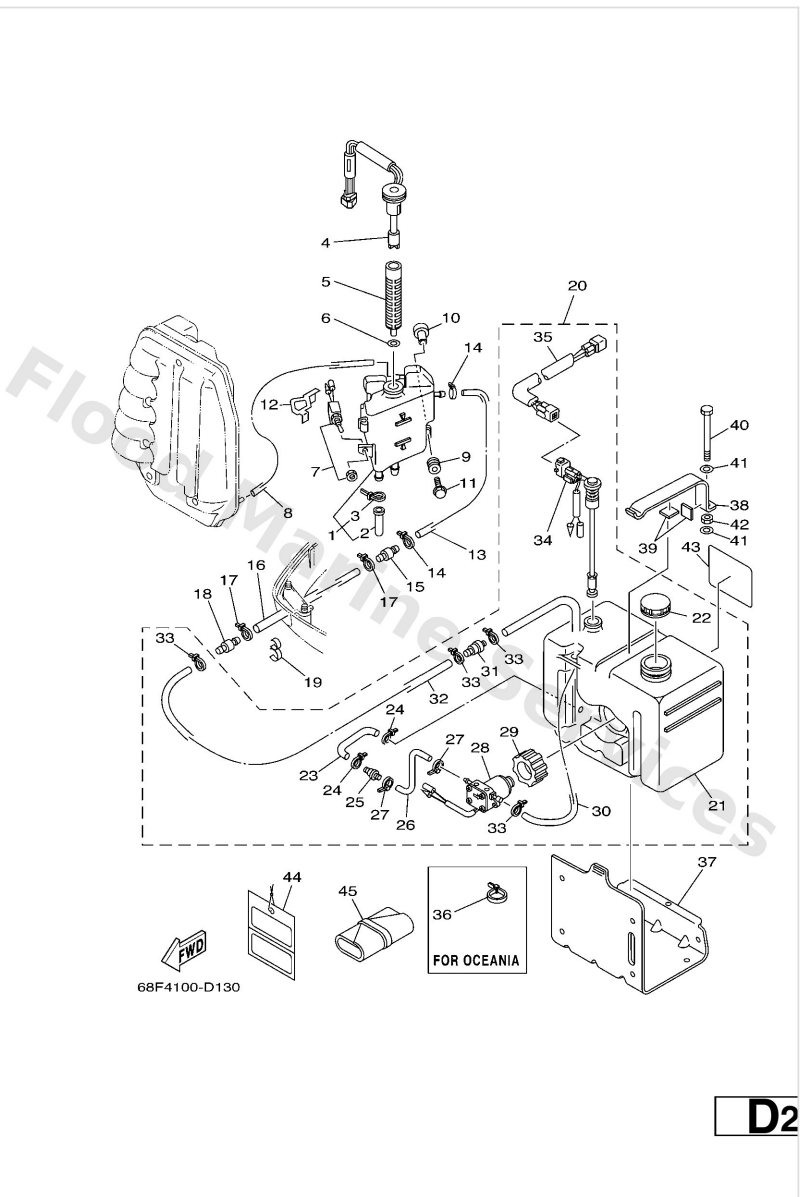
Oil Tank



D2

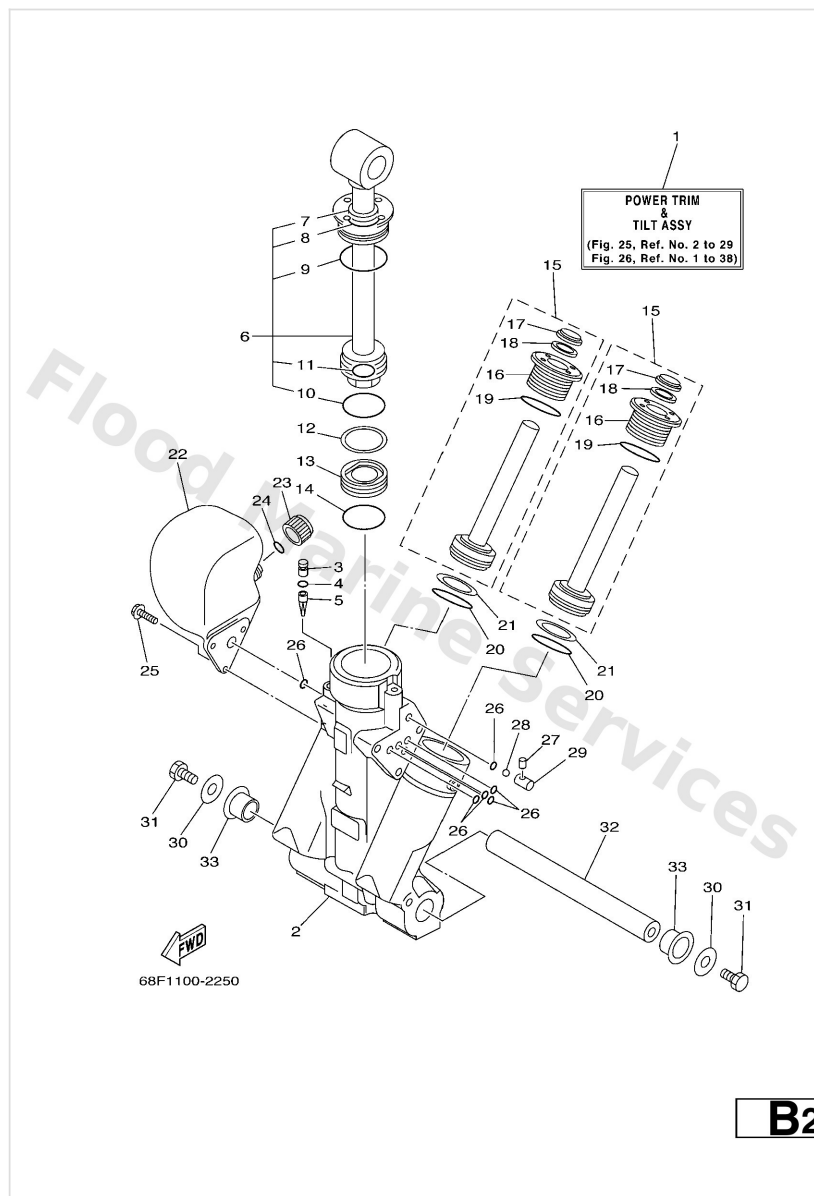
Ref	Part	
16	9044512207 Hose (I3000)	Buy now
19	9046413M34 Clamp(6r3)	Buy now
20	61A2170820 Sub oil tank assembly. FOR OCE	Buy now
21	6E52173320 Sub tank, oil (10.5l)	Buy now
22	6E52177003 Oil tank cap assembly	Buy now
23	6E52432200 Pipe 11	Buy now
25	6462425102 Strainer 1	Buy now
26	6E52431901 Pipe, oil	Buy now
28	6E58190001 Oil feed pump assembly	Buy now
29	6E58192200 Grommet	Buy now
30	6E52432101 Pipe 10	Buy now
32	9044511M26 Hose (I8000)	Buy now
34	6E58572005 Oil level gauge assembly	Buy now
35	6R38572180 Wire, lead	Buy now
37	6E5217340133 Holder, oil sub tank FOR OCE	Buy now

Oil Tank



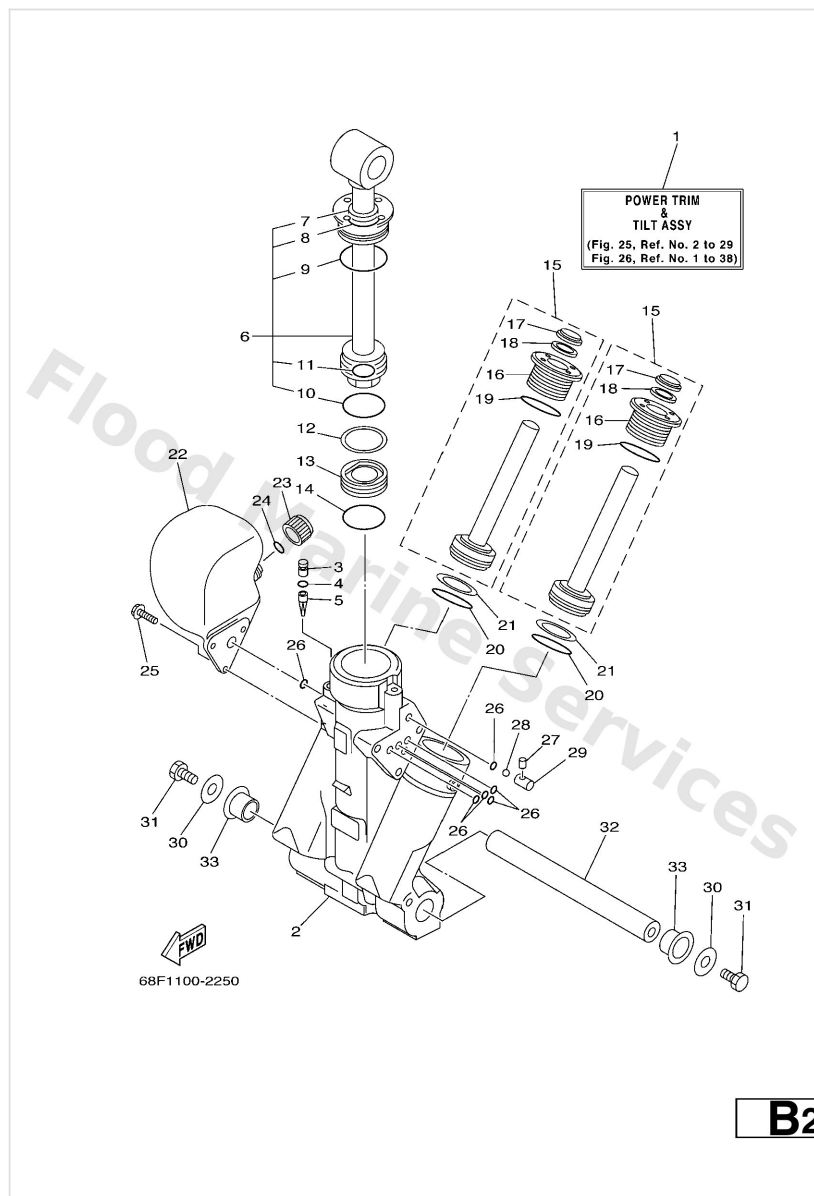
Ref	Part	
38	6E5217980133 Bracket, damper FOR OCE	Buy now
39	6E52174600 Damper FOR OCE	Buy now
40	9708006100 Bolt, hexagon FOR OCE	Buy now
41	9299006600 Washer, plain (646) FOR OCE	Buy now
42	9538006600 Nut(661) FOR OCE	Buy now
43	6E51343743 Mark, Caution FOR OCE	Buy now
44	61H2819R31 Tag Warning	Buy now
45	68F2810000 Tool kit AP	Buy now

Power Trim & Tilt Assy 1



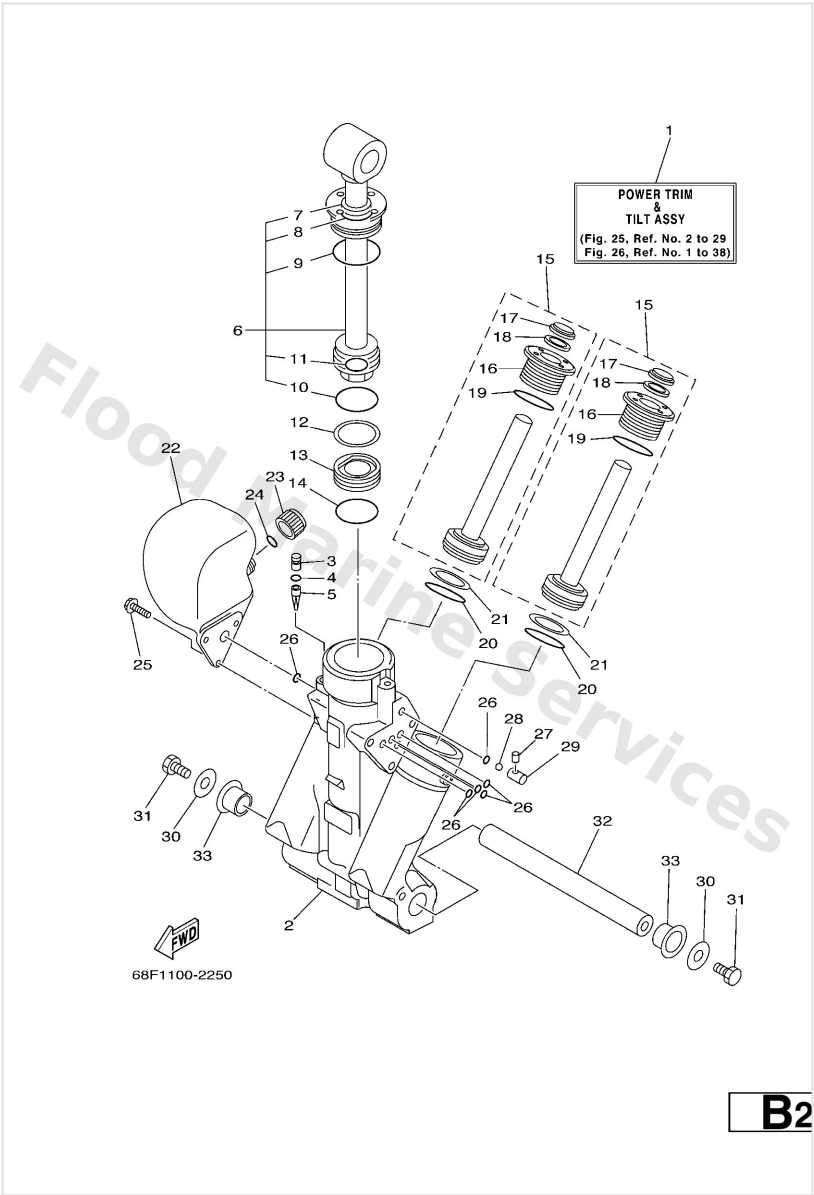
Ref	Part	
1	63P43800004D Power trim & tilt assembly	Buy now
2	64E4382501 Housing Trim & Tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	63P4381000 Tilt Piston Sub assembly	Buy now
7	64E4389800 Seal, dust 2	Buy now
8	64E4386700 O-ring 7	Buy now
9	64E4386600 O-ring 6	Buy now
10	6E54386200 O-ring 2	Buy now
11	64E4388300 O-ring 10	Buy now
12	6E54387200 Ring, back-up 2	Buy now
13	6E54381402 Piston, free	Buy now
15	64E4382000 Trim piston sub assembly	Buy now
16	64E4382100 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



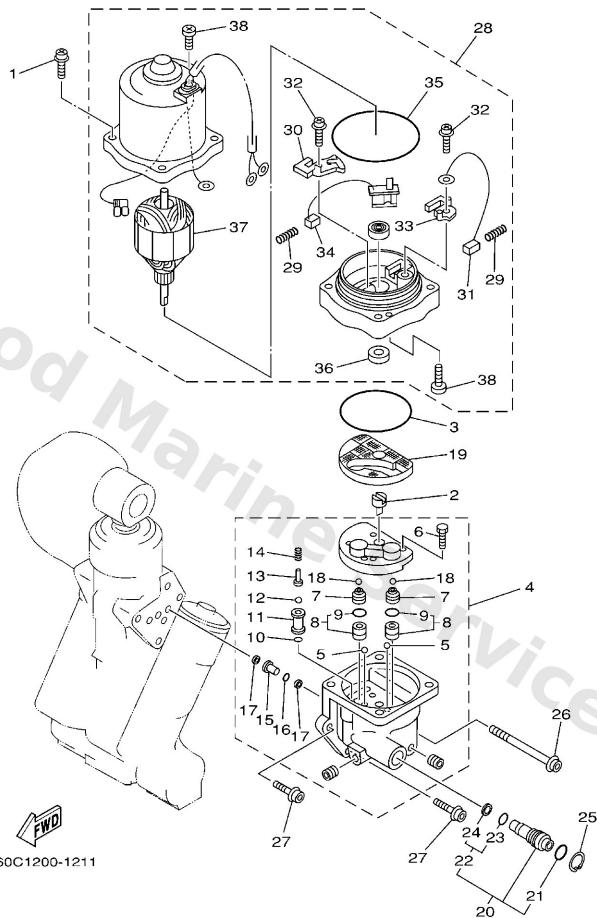
Ref	Part	
17	64E4382200 Seal, trim dust	Buy now
18	64E4384J00 Seal, trim down	Buy now
19	6G54386400 O-ring 4	Buy now
20	6E54386400 O-ring 4	Buy now
21	6E54387401 Ring, back-up 4	Buy now
22	64E4382800 Body, reservoir	Buy now
23	64E4382900 Plug, reservoir	Buy now
24	64E4389700 O-ring	Buy now
25	64E4388E00 Bolt ,screw (l:14mm)	Buy now
26	64E4386900 O-ring 9	Buy now
27	64E4381G00 Pin 1	Buy now
28	6E54385800 Ball 1	Buy now
29	64E4382G00 Valve seat	Buy now
30	9020108M14 Washer, plate	Buy now
31	9708008016 Bolt	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
32	64E4381801 Lower shock mount pin set	Buy now
33	9038622M98 Bush(61u)	Buy now

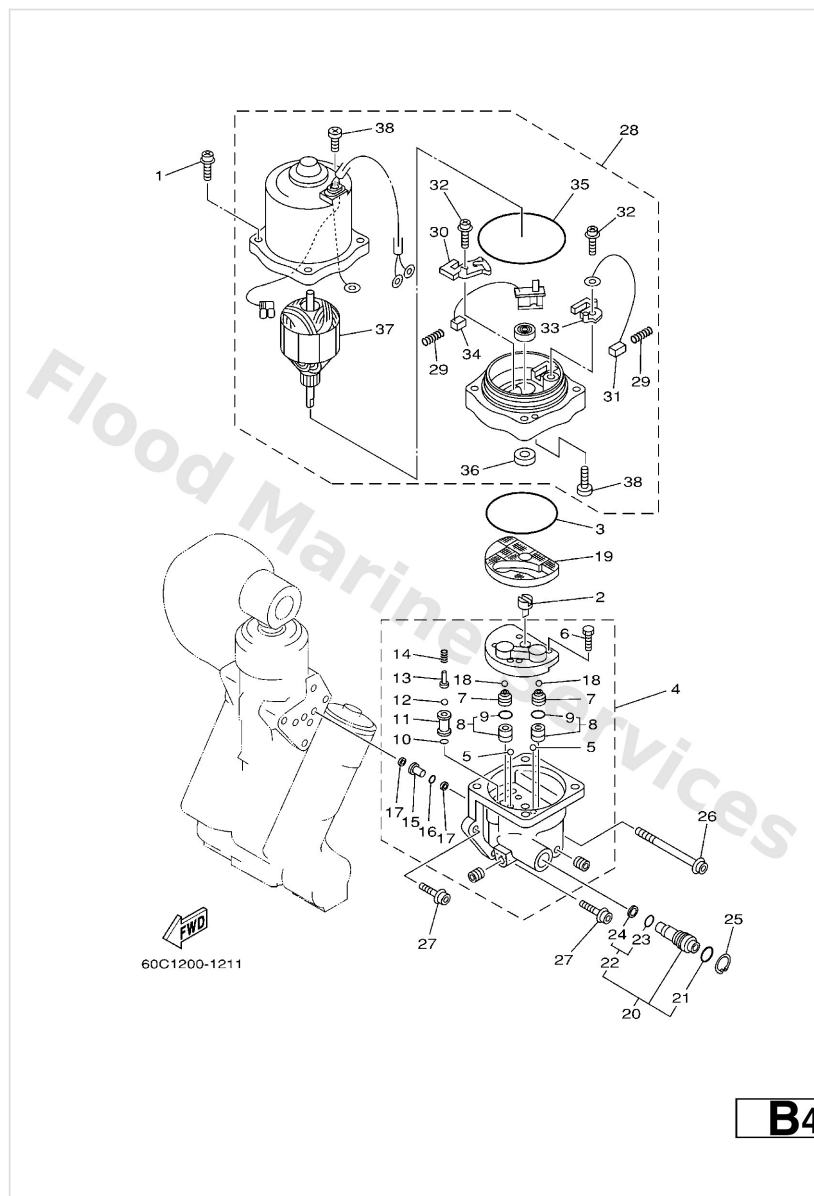
Power Trim & Tilt Assy 2



B4

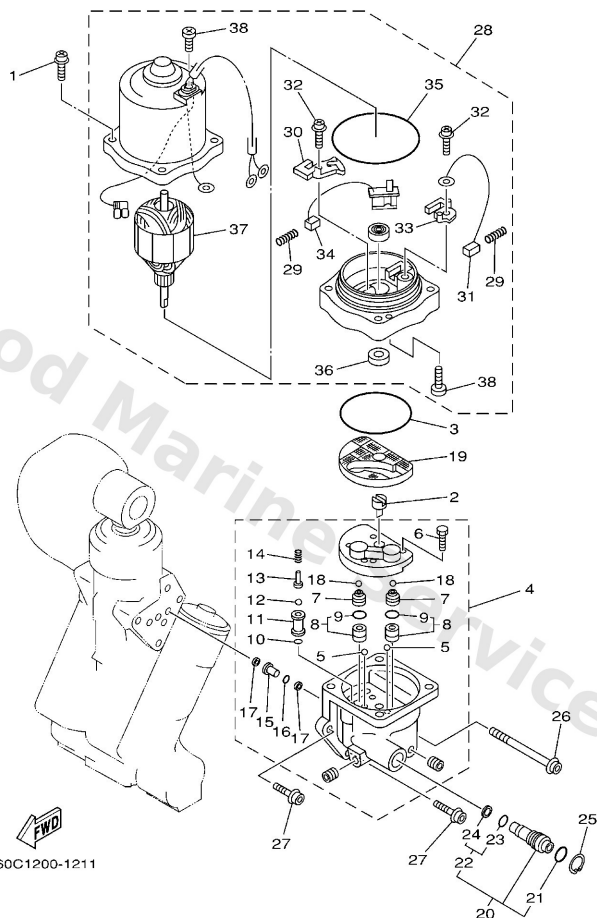
Ref	Part	
1	64E4388E10 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	64E4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	64E4385100 Seat, Relief Valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	64E4385500 Spring, up relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
19	64E4381710 Filter 2	Buy now
20	64E4386000 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	64E4387500 Ring, snap	Buy now
26	64E4387910 Screw, with washer	Buy now
27	64E4387900 Screw, with washer	Buy now
28	67H4388001 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now
31	64E4389100 Brush 1	Buy now

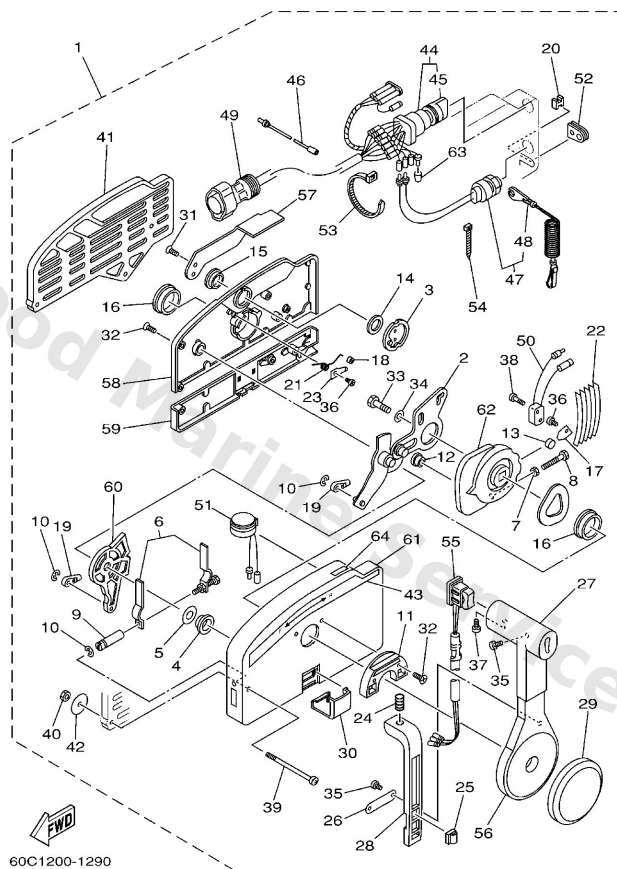
Power Trim & Tilt Assy 2



B4

Ref	Part	
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386500 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380500 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

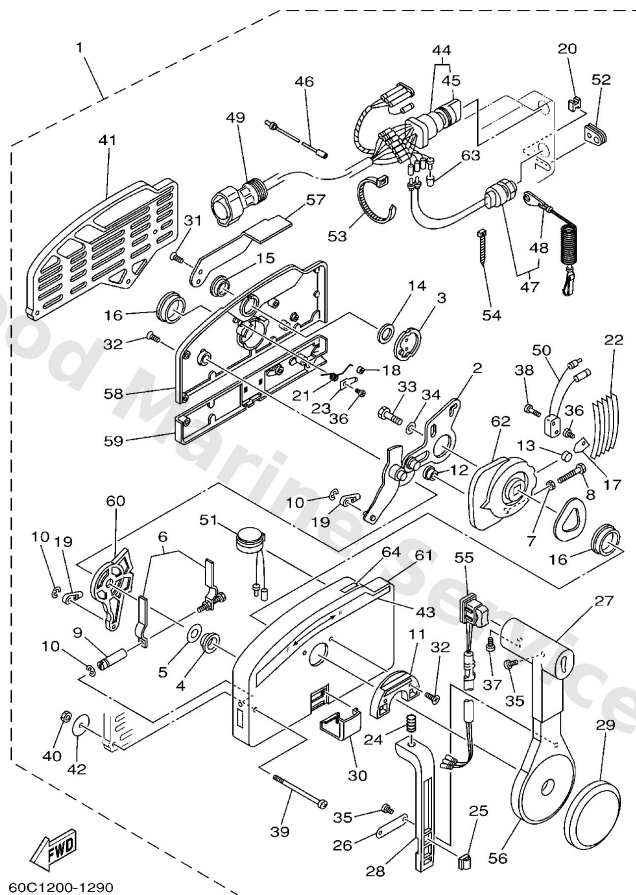
Remote Control Assy



D1

Ref	Part	
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

Remote Control Assy

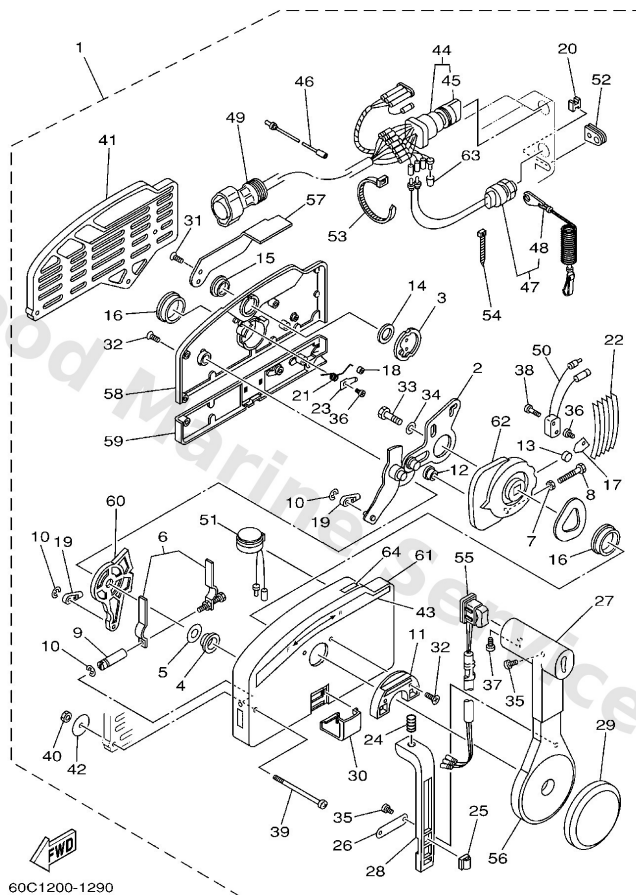


60C1200-1290

D1

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

Remote Control Assy

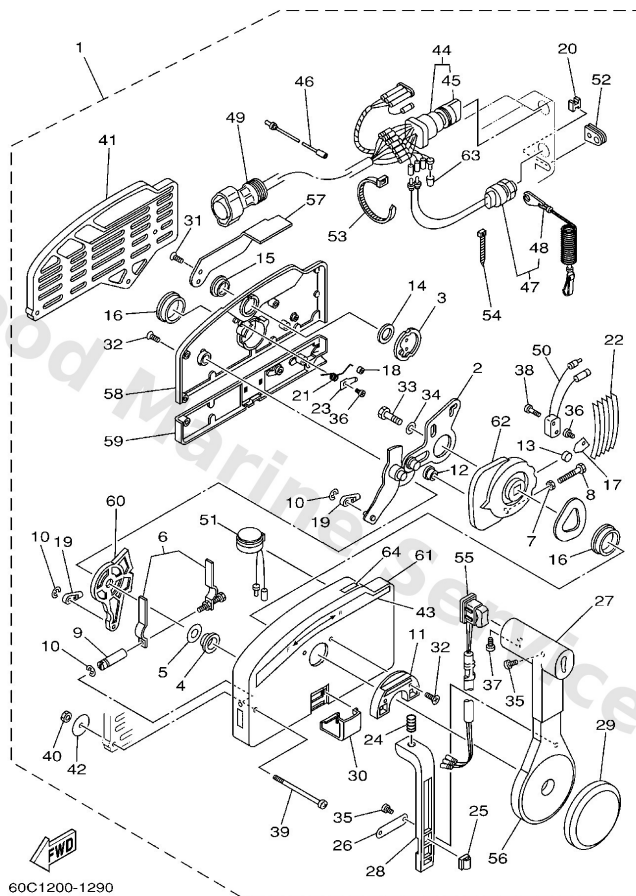


60C1200-1290

D1

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251012 Main switch assembly PRIME START	Buy now
45	6768257700 Cap, key	Buy now

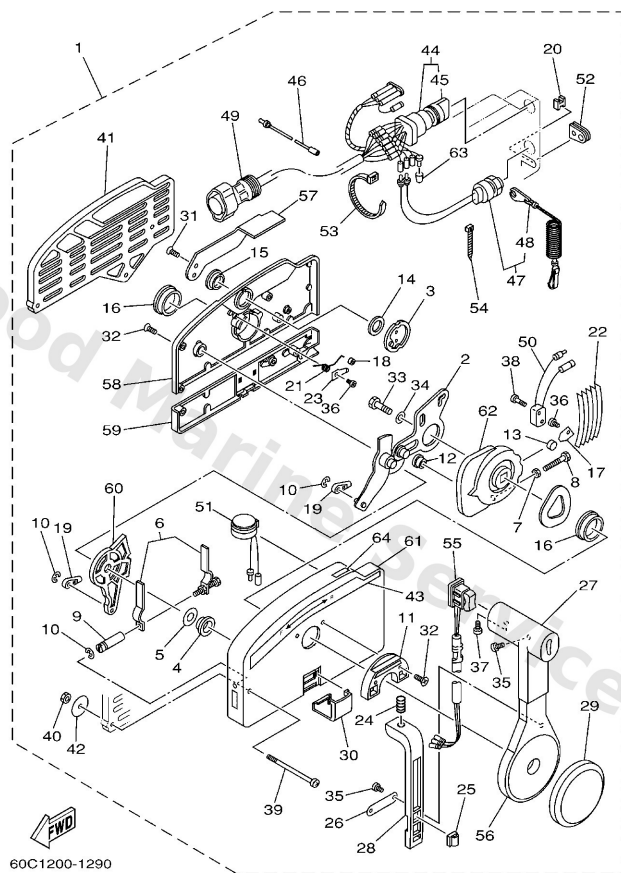
Remote Control Assy



D1

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	70383383B0 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

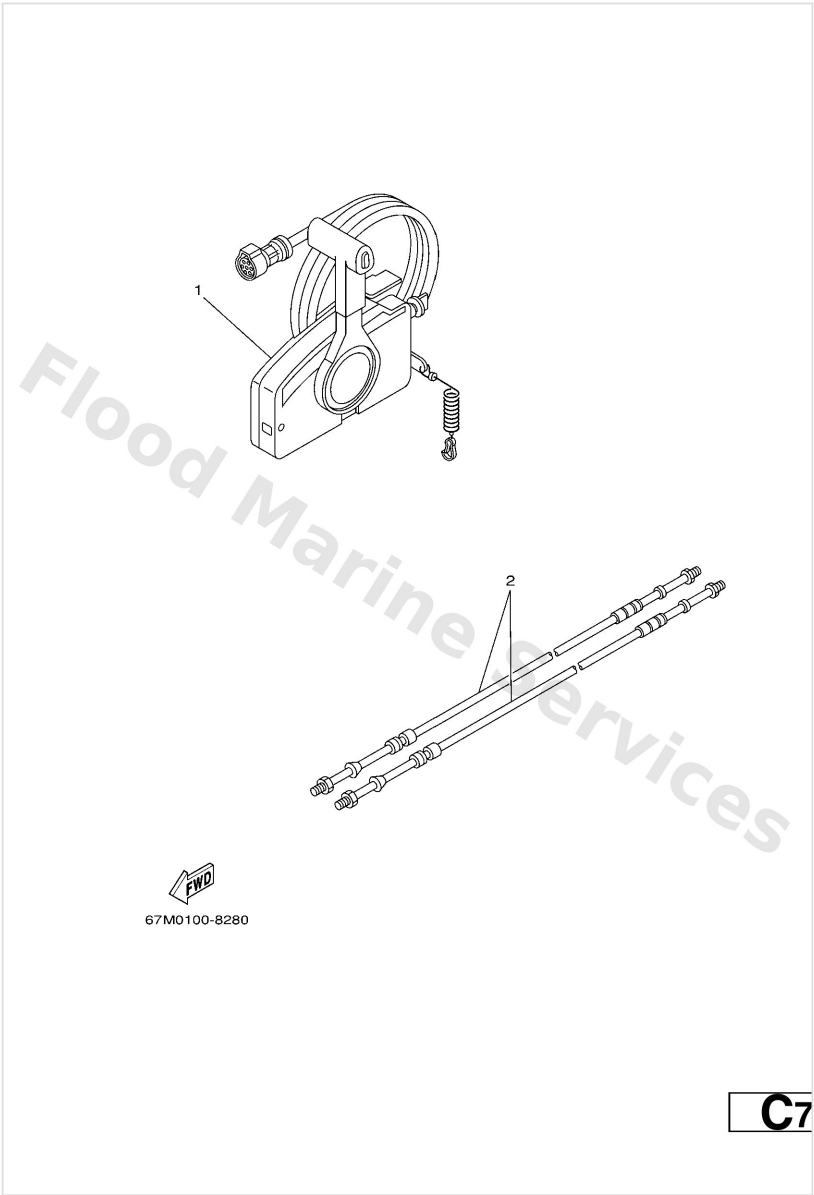
Remote Control Assy



D1

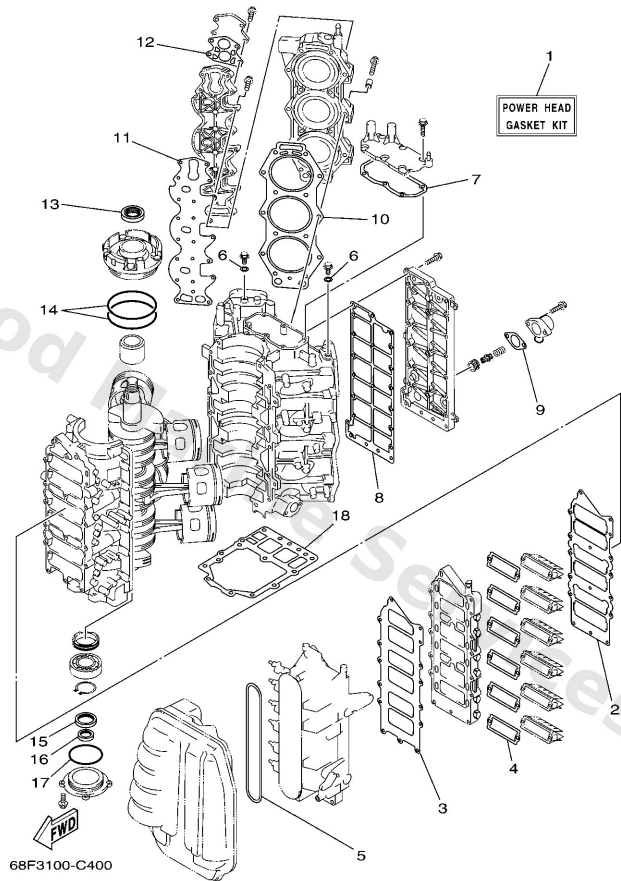
Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now
63	7038254200 Cap	Buy now
64	7034821800 Graphic	Buy now

Remote Control Box



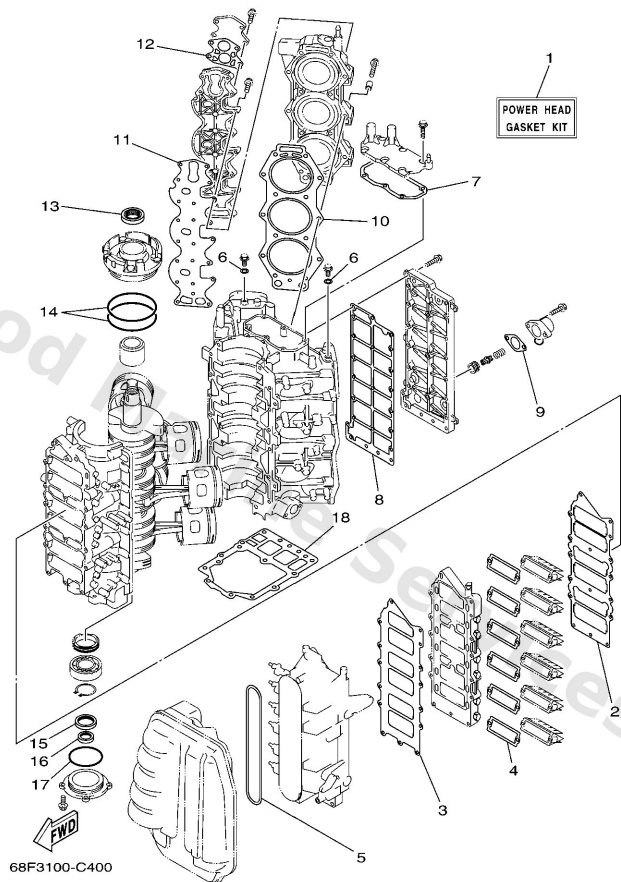
Ref	Part	
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now
2	7014835020 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



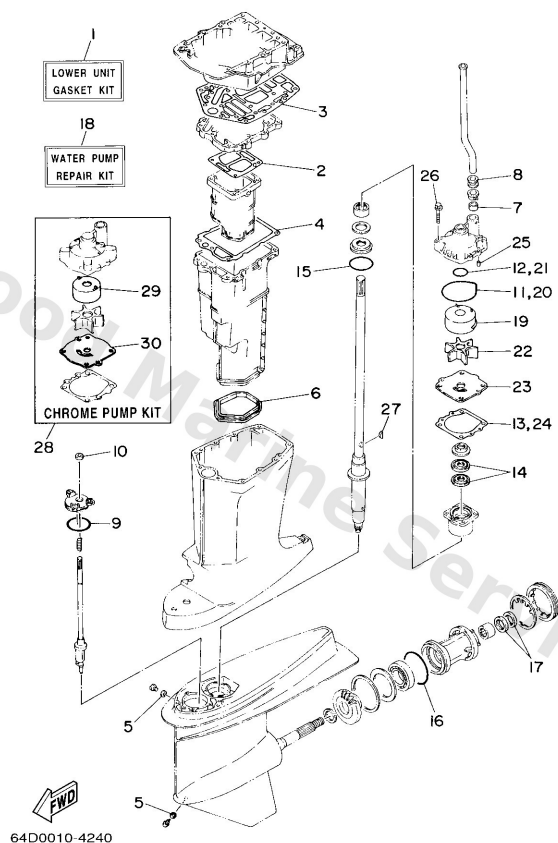
Ref	Part	
1	68FW000101 Power head gasket kit	Buy now
2	65L1364500 Gasket, manifold 1	Buy now
3	65L1364600 Gasket, manifold 2	Buy now
4	61A13621A0 Gasket, valve seat	Buy now
5	60V1447600 Seal	Buy now
6	9043014115 Gasket (663)	Buy now
7	68F1138100 Gasket 1	Buy now
8	68F4111400 Gasket, exhaust outer cover	Buy now
9	6G511382A1 Gasket 2	Buy now
10	68F1118100 Gasket, cylinder head 1	Buy now
11	68F1119301 Gasket, head cover 1	Buy now
12	68812414A1 Gasket, cover	Buy now
13	9310240M14 Oil seal(61a)	Buy now
14	9321104001 O-ring	Buy now
15	9310235M61 Oil seal	Buy now

Repair Kit 1



Ref	Part	
16	9310122M15 Oil seal (6e5)	Buy now
17	9321074M35 O-ring (6e5)	Buy now
18	68F4511300 Gasket, upper casing	Buy now

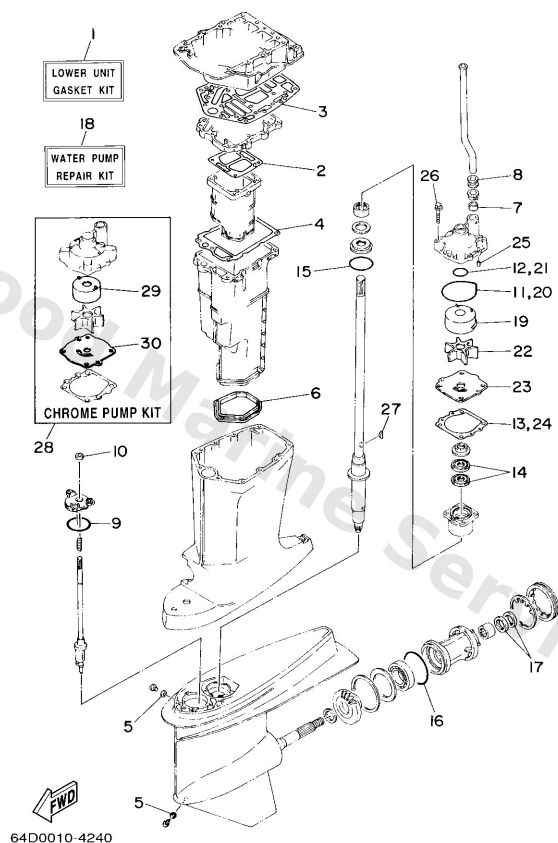
Repair Kit 2



D6

Ref	Part	
1	6G5W0001C1 Lower unit gasket kit	Buy now
2	6G541134A1 Gasket, exhaust manifold	Buy now
3	6G545114A1 Gasket, upper casing	Buy now
4	6E541135A0 Gasket, exhaust manifold	Buy now
5	9043008020 Gasket	Buy now
6	6E54512300 Gasket, muffler	Buy now
7	6E54436500 Damper, water seal 1	Buy now
8	6E54436600 Damper, water seal 2	Buy now
9	9321058144 O-ring(47x)	Buy now
10	9310609014 Oil seal	Buy now
11	9321086M38 O-ring (6e5)	Buy now
12	9321037160 O-ring (6g8)	Buy now
13	6E544315A0 Gasket,water pump	Buy now
14	9310128M16 Oil seal (6e5)	Buy now
15	9321055M14 O-ring (70e)	Buy now

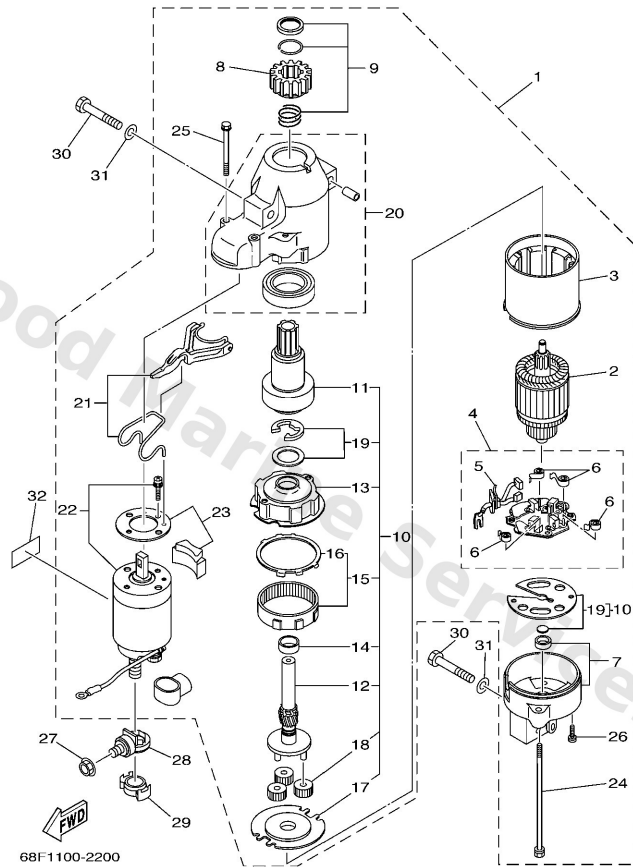
Repair Kit 2



D6

Ref	Part	
16	9321097M55 O-ring (6g5)	Buy now
17	9310130M17 Oil seal (6e5)	Buy now
18	61AW0078A3 Water pump repair kit	Buy now
19	61A4432202 Insert, cartridge	Buy now
22	6E54435201 Impeller	Buy now
23	6G54432300 Outer plate, cartridge	Buy now
25	9360612019 Pin, dowel (614)	Buy now
26	9011908M14 Bolt, with washer	Buy now
27	9028004M05 Key, woodruff (6e5)	Buy now
28	61AW00782A Chrome pump kit	Buy now
29	6R34432242 Insert, cartridge	Buy now
30	6G54432340 Outer plate, cartridge	Buy now

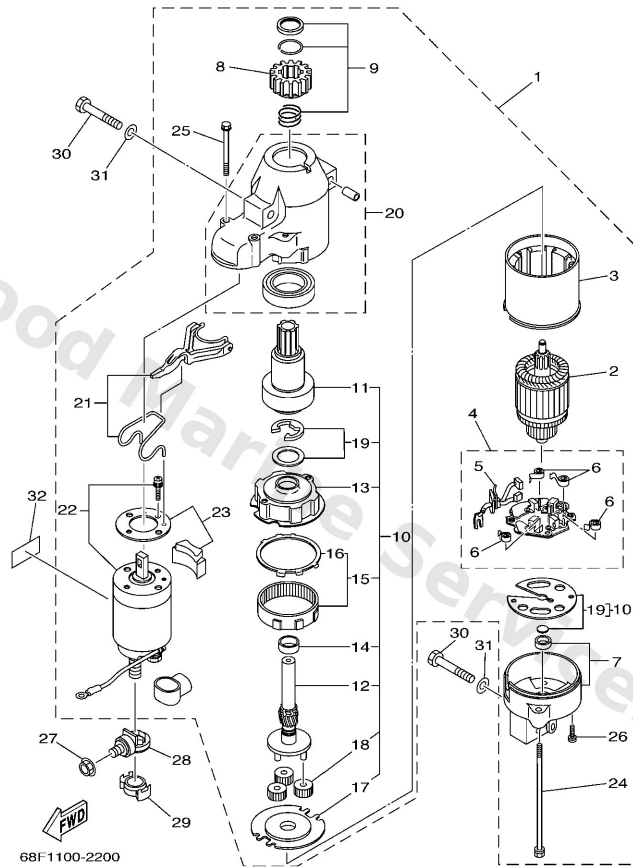
Starting Motor



F2

Ref	Part	
1	68F8180001 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	68F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	68F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

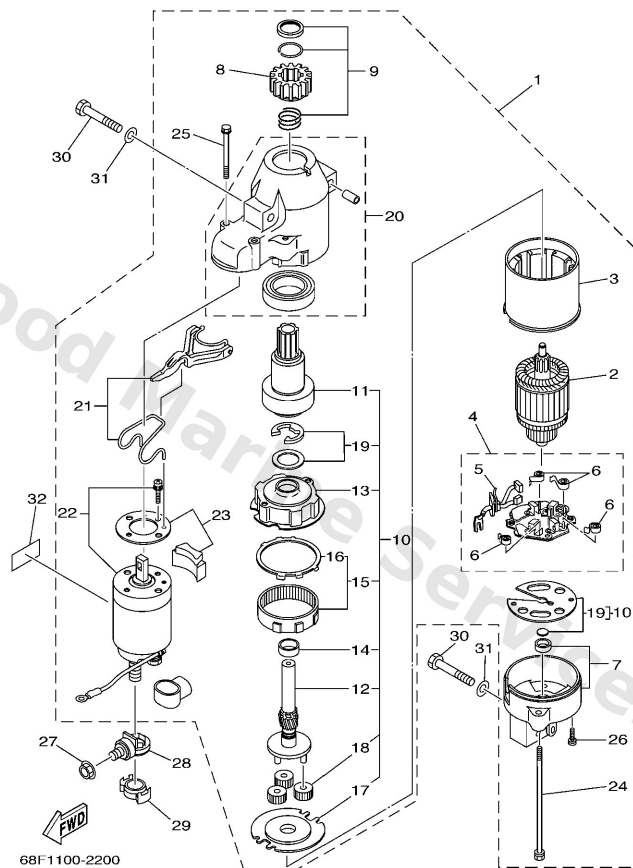
Starting Motor



F2

Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	68F8194101 Starter Relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182610 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9017908003 Nut	Buy now
28	60V8192500 Terminal	Buy now
29	68F8258200 Cover, wire harness	Buy now
30	9701308045 Bolt	Buy now

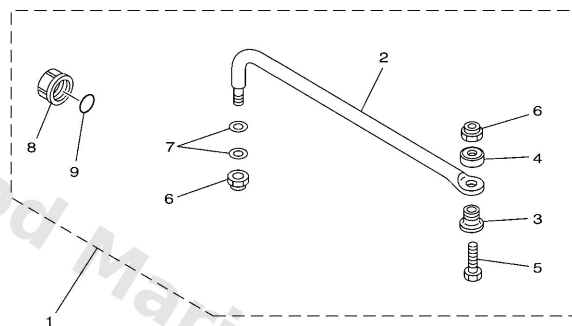
Starting Motor



F2

Ref	Part	
31	9290308600 Washer, plain (663)	Buy now
32	67F8362701 Label, caution 7 FOR USA	Buy now

Steering Guide

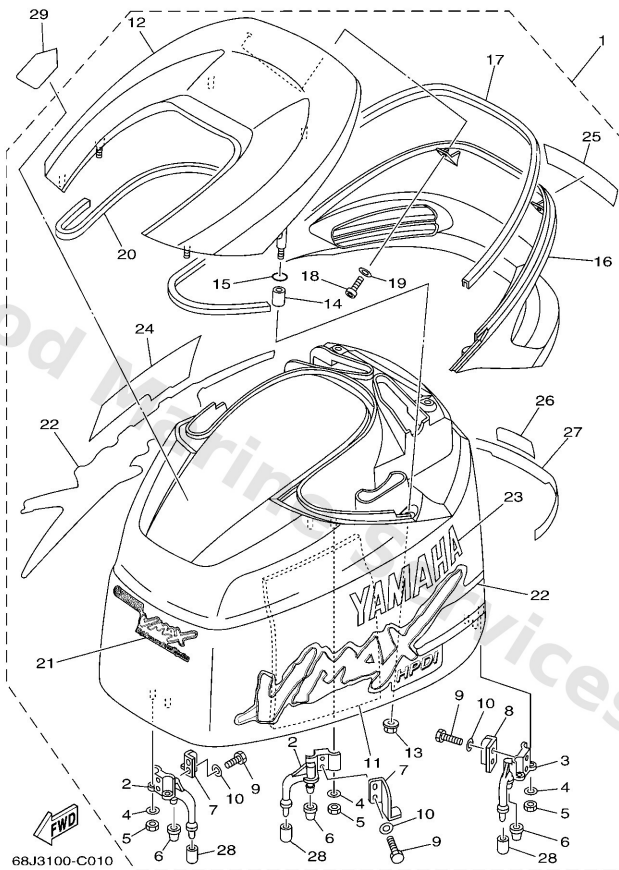


67H0100-9290

C6

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

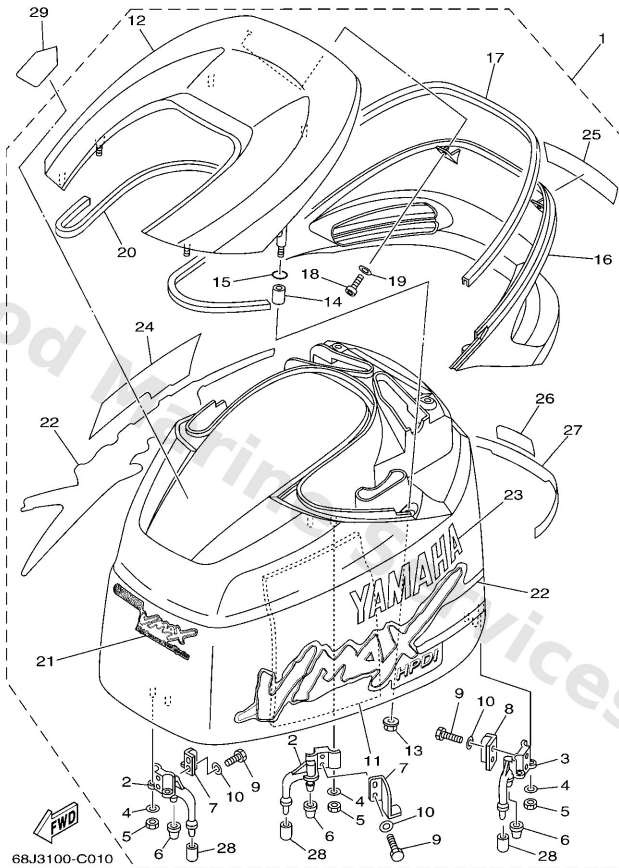
Top Cowling



A4

Ref	Part	
1	60F42610N1NA Top cowling assembly	Buy now
1	68J42610N1NA Top cowling assembly	Buy now
1	68M42610N1NA -	Buy now
2	68F426470194 Holder, clamp band	Buy now
3	68F426480194 Holder, clamp band	Buy now
4	9299006100 Washer(6a1)	Buy now
5	9538006600 Nut(661)	Buy now
6	68F4266300 Damper 2	Buy now
7	60V4265101 Hook	Buy now
8	60V4265200 Hook	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	68F4261900 Damper, form	Buy now
12	68J42613003P Molding, air duct	Buy now
13	9017906M24 Nut(6j8)	Buy now

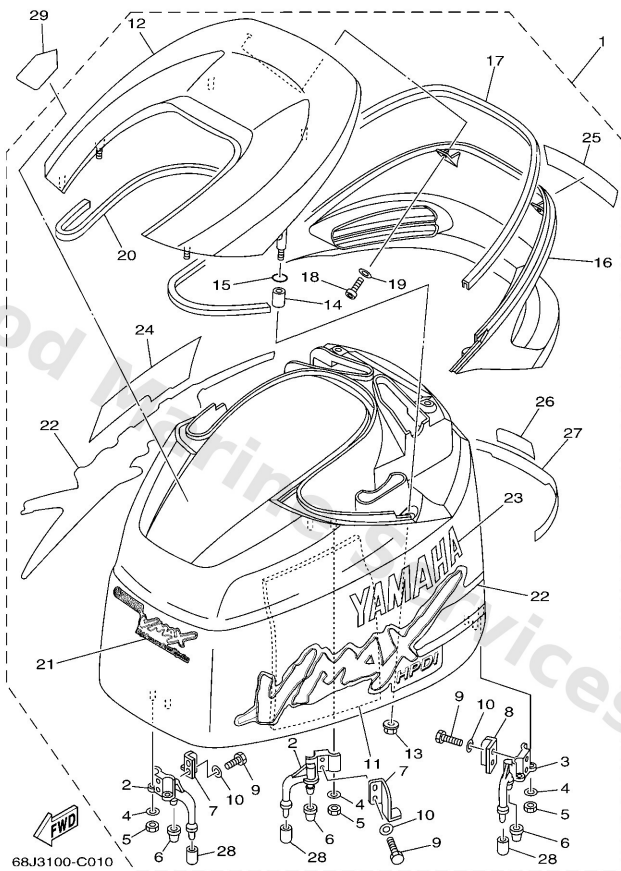
Top Cowling



A4

Ref	Part	
14	9038706011 Collar	Buy now
15	9321006270 O-ring	Buy now
16	68J42636003P Louver 2	Buy now
17	68J4266200 Damper	Buy now
18	9778050616 Screw, pan head tapping (ak5)	Buy now
19	9299005200 Ybs66-5 washer, plain	Buy now
20	68F4266200 Damper	Buy now
21	68J42677N0 Graphic, front	Buy now
22	68JW0070N0 Graphic set	Buy now
23	68J42681N0 Mark, cowling	Buy now
24	68J42682N0 Mark, cowling	Buy now
25	68J42683N0 Mark, cowling	Buy now
26	60F42678N0 Graphic, front	Buy now
26	68J42678N0 Graphic, rear	Buy now
26	68M42678N0 Graphic, rear	Buy now

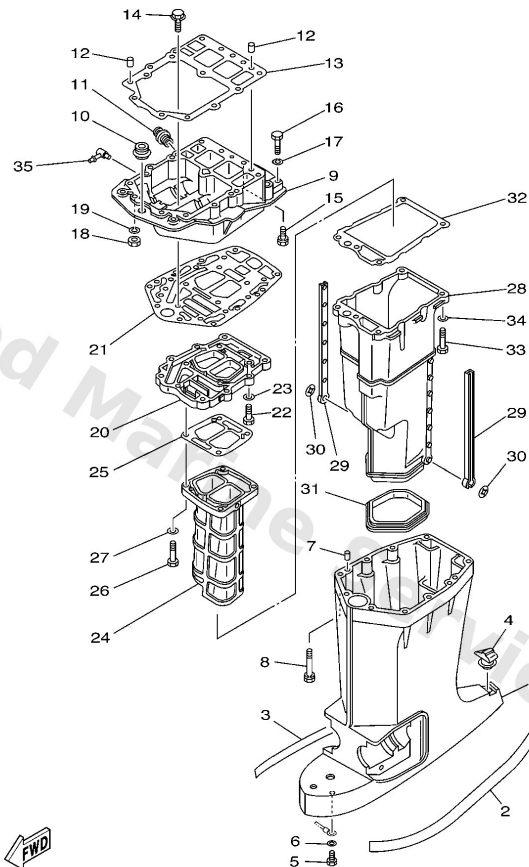
Top Cowling



A4

Ref	Part	
27	68J4267AN0 Graphic, rear 2	Buy now
28	67F1344800 Cap	Buy now
29	68F1343400 Label, Caution	Buy now

Upper Casing

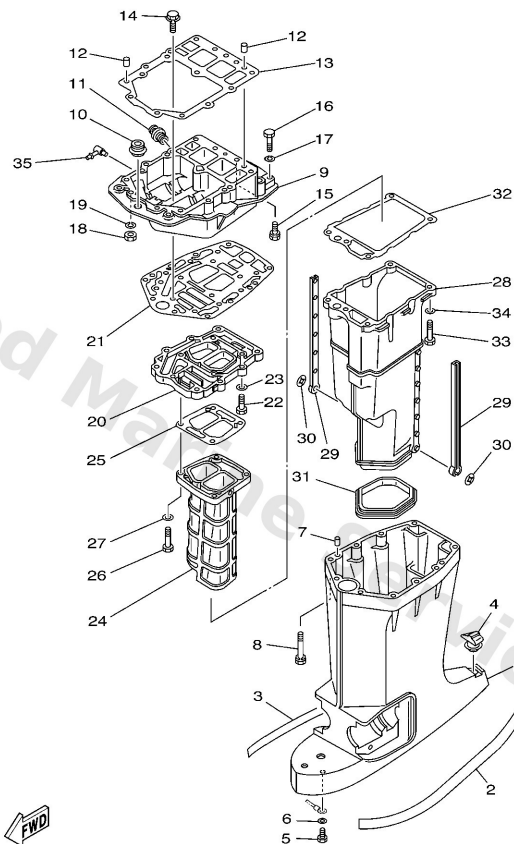


68J4100-D270

B6

Ref	Part	
1	6E545111028D Casing, upper L	Buy now
2	6N94279140 Mark 1	Buy now
3	6N94279240 Mark 2	Buy now
4	6E54515500 Cap	Buy now
5	9709506010 Bolt	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9360812M05 Pin, dowel b (6e5)	Buy now
8	9011908078 Bolt, with washer	Buy now
9	6G5411371194 Guide, exhaust FLUSHING KIT	Buy now
10	6E54272400 Grommet	Buy now
11	6G51258100 Joint, hose	Buy now
13	68F4511300 Gasket, upper casing	Buy now
14	9011908M79 Bolt, hexagon (fj1)	Buy now
15	9011908077 Bolt, with washer	Buy now
16	9709508045 Bolt, hexagon	Buy now

Upper Casing

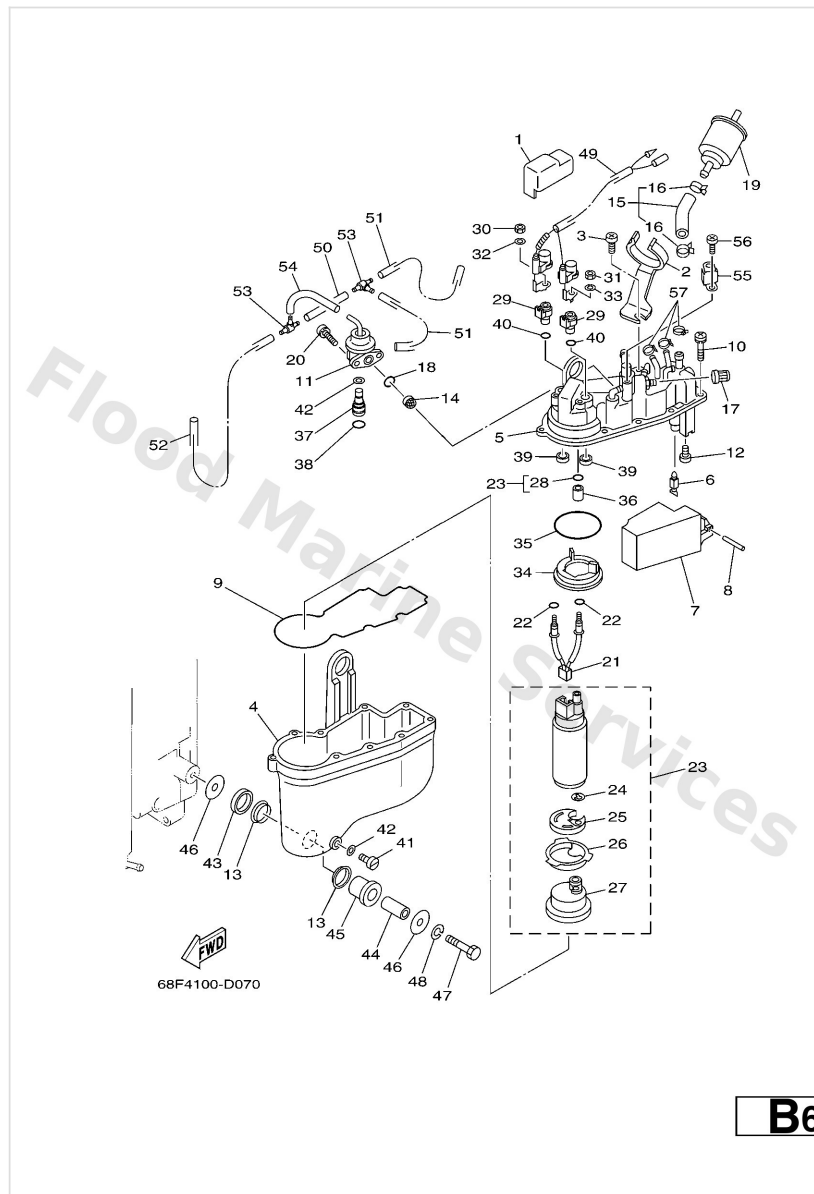


68J4100-D270

B6

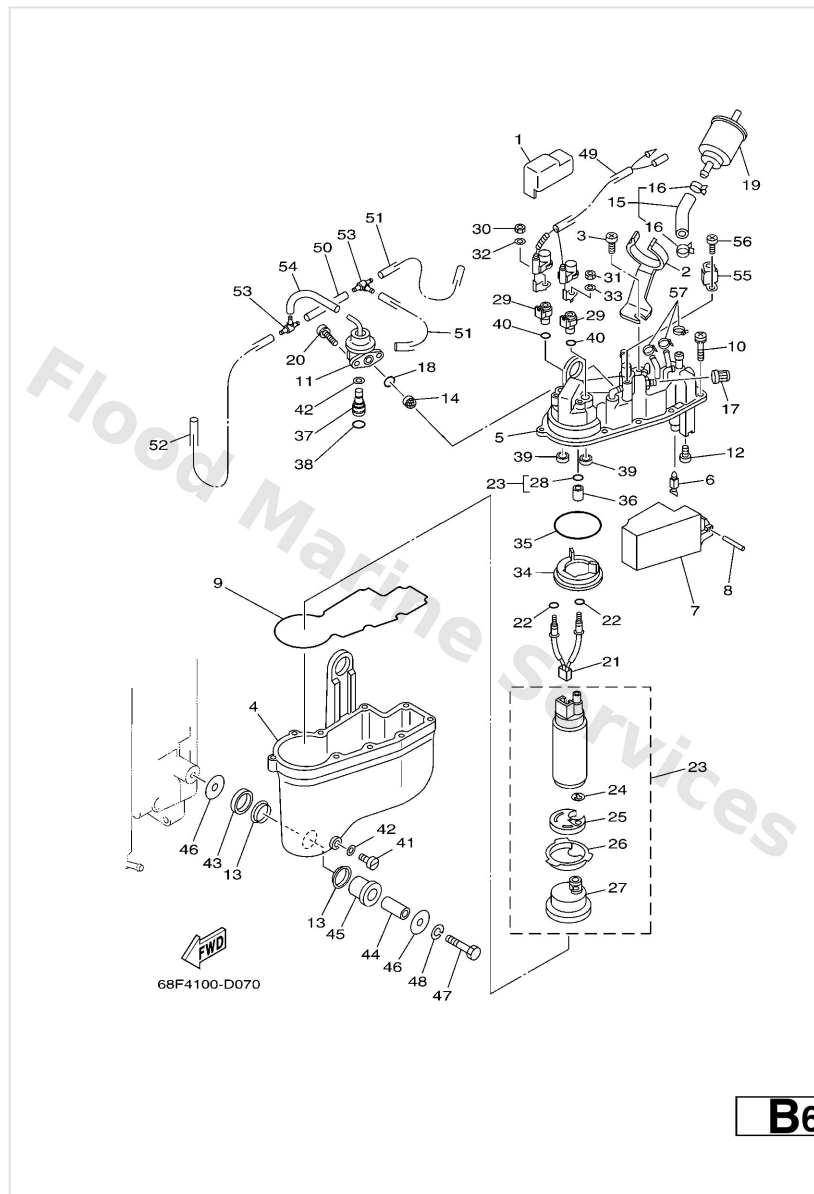
Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	9538008700 Nut(661)	Buy now
20	6G541131015B Manifold, ext. 1	Buy now
21	6G545114A1 Gasket, upper casing	Buy now
22	9709508030 Bolt, hexagon (fj1)	Buy now
23	9299508600 Washer, plain (663)	Buy now
24	64D41132005B Manifold, exhaust	Buy now
25	6G541134A1 Gasket, exhaust manifold	Buy now
28	6E514711015B Muffler 1	Buy now
29	6E51473700 Damper, muffler	Buy now
30	9018305M02 Nut, spring (6e5)	Buy now
31	6E54512300 Gasket, muffler	Buy now
32	6E541135A0 Gasket, exhaust manifold	Buy now
35	6H11137200 Nipple, hose FLUSHING KIT	Buy now

Vapor Separator 1



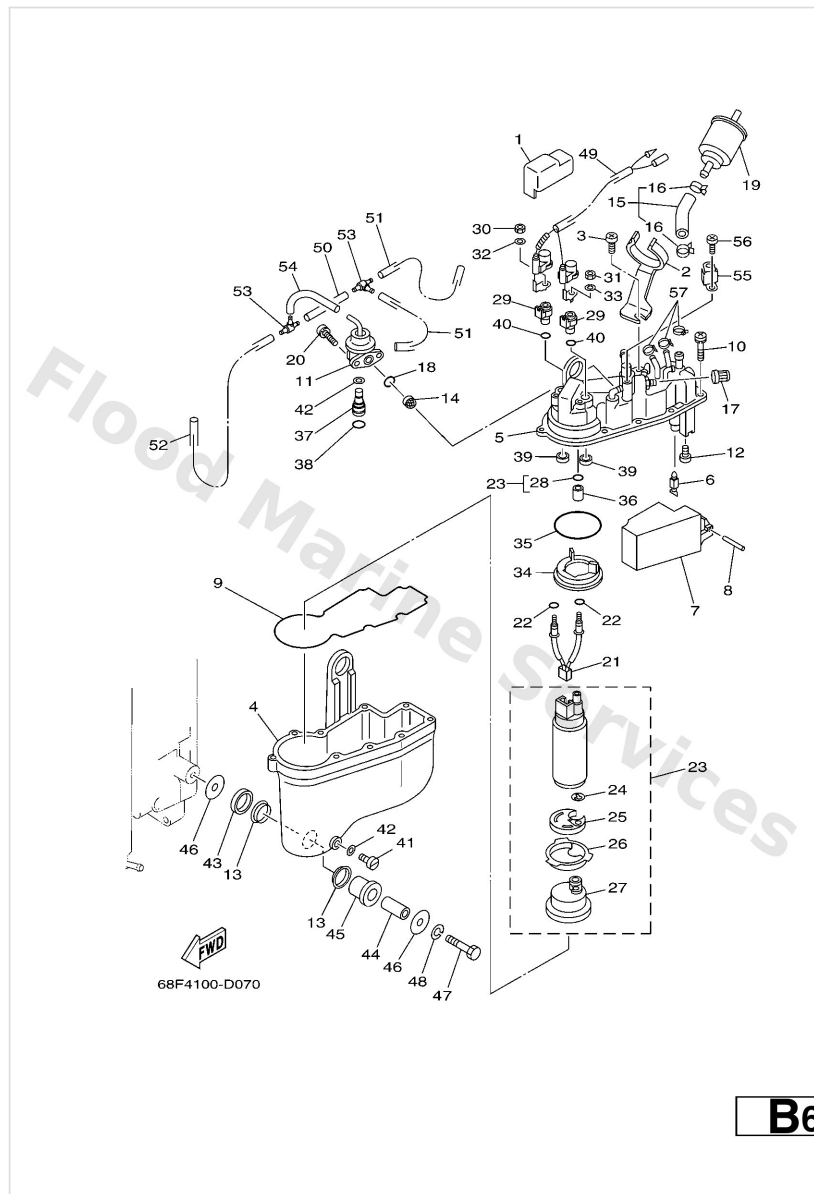
Ref	Part	
1	68F1378400 Cover, pump	Buy now
2	60V2421600 Stay	Buy now
3	6D02447300 Screw	Buy now
4	60V1498000 Body, float chamber	Buy now
5	68F1418201 Cover, float chamber	Buy now
6	65L1454600 Valve, needle	Buy now
7	66K1498500 Float	Buy now
8	66K1454801 Pin, float arm	Buy now
9	66K1498400 Gasket, float chamber	Buy now
10	65L1412500 Screw	Buy now
11	68F1390600 Regulator, pressure	Buy now
12	66K1432501 Screw, pan head	Buy now
13	60V1416300 Spacer	Buy now
14	65L1390500 Filter comp	Buy now
15	68F1397100 Pipe, fuel 1	Buy now

Vapor Separator 1



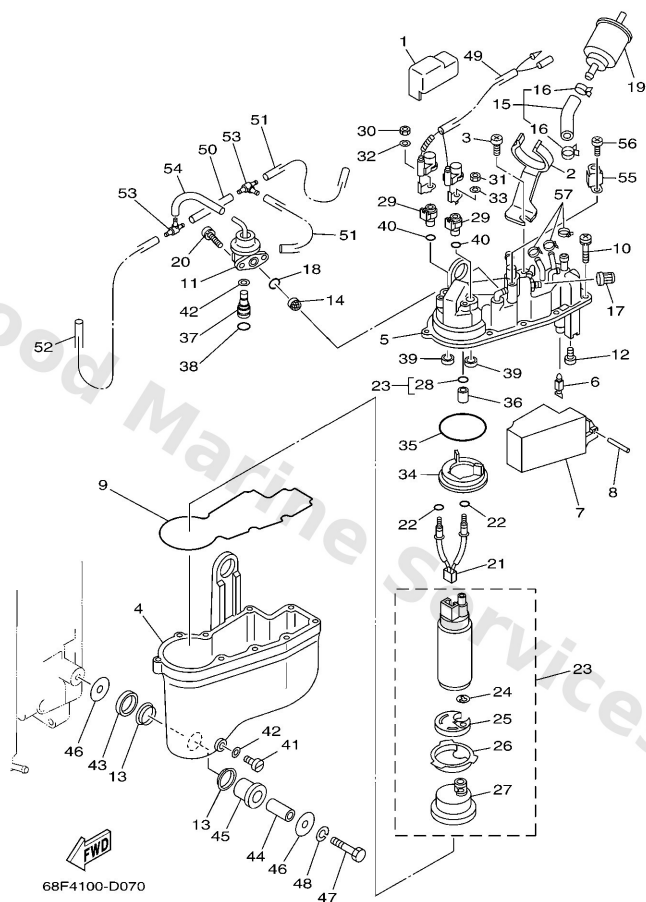
Ref	Part	
16	65L2438700 Clip	Buy now
17	65L1496600 Cap	Buy now
18	65L2448600 O-ring	Buy now
19	60V2425100 Strainer 1	Buy now
20	66K1424500 Screw, guide	Buy now
21	68F8250901 Wire, sub lead	Buy now
22	65L1422700 Washer	Buy now
23	68F1390701 Fuel pump comp.	Buy now
24	65L1415900 Clip	Buy now
25	68F1378100 Damper, pump	Buy now
26	68F1384400 Plate 2	Buy now
27	68F1391500 Filter	Buy now
28	65L1416A00 O-ring	Buy now
29	66K1427100 Insulator	Buy now
30	65L8182A00 Nut	Buy now

Vapor Separator 1



Ref	Part	
31	65L8182K00 Nut	Buy now
32	65L8182E00 Washer	Buy now
33	65L8182F00 Washer	Buy now
34	68F1384300 Plate 1	Buy now
35	65L1414700 O-ring	Buy now
36	68F1427400 Connector	Buy now
37	66K2437600 Pipe, joint 1	Buy now
38	66K2448900 O-ring	Buy now
39	68F1427100 Insulator	Buy now
40	65L1439700 O-ring	Buy now
41	65L1499200 Screw, drain	Buy now
42	65L1499700 Seal	Buy now
43	60V2437500 Grommet	Buy now
44	60V2439701 Collar	Buy now
45	60V2433900 Grommet	Buy now

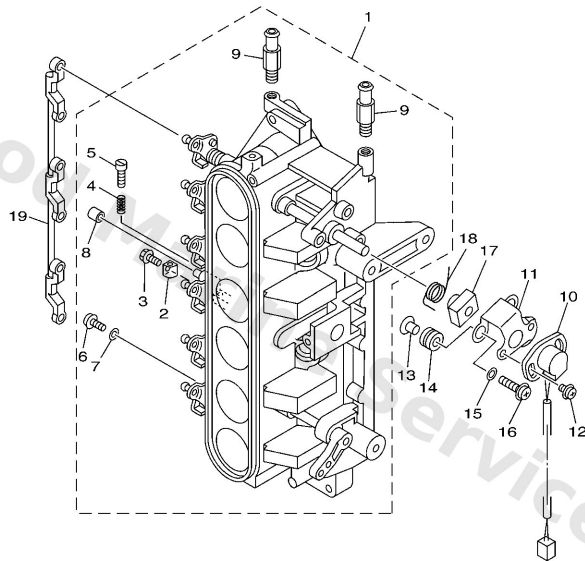
Vapor Separator 1



B6

Ref	Part	
46	66K2457900 Washer 2	Buy now
47	65L2459200 Bolt	Buy now
48	65L2416900 Washer, lock	Buy now
49	68F8250700 Wire, lead	Buy now
50	66K1354200 Hose, vacuum sensing 1	Buy now
51	66K1354400 Hose, Vacuum Sensing 2	Buy now
52	66K1353200 Hose, vacuum sensing 3	Buy now
53	65L2446100 Pipe,joint 4	Buy now
54	66K1353300 Hose, vacuum sensing 4	Buy now
55	65L1389800 Plate 4	Buy now
56	65L1456500 Screw	Buy now
57	9046511M10 Clamp	Buy now

Vapor Separator 2

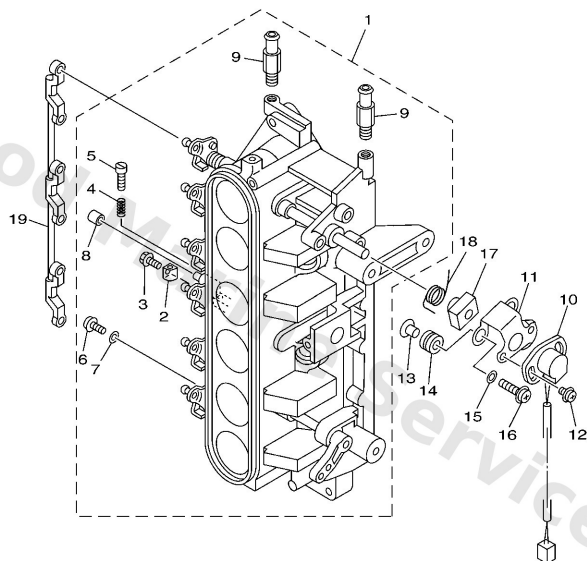



68F2010-3070

C2

Ref	Part	
1	68F1375100 Body, throttle 1	Buy now
2	65L1452700 Plate	Buy now
3	65L1456500 Screw	Buy now
4	65L1433400 Spring, air adjusting	Buy now
5	65L1452300 Screw, stop	Buy now
6	6K51459200 Screw	Buy now
7	9020105552 Washer, plate(65j)	Buy now
8	65L1457800 Collar	Buy now
9	68F1356800 Stud	Buy now
10	61A8588500 Throttle sensor assembly	Buy now
11	6K78588601 Bracket	Buy now
12	9798505212 Screw, with washer(6g7)	Buy now
13	9038705M00 Collar(6k7)	Buy now
14	9048010M23 Grommet(6k7)	Buy now
15	65L1459600 Washer	Buy now

Vapor Separator 2



FWD
68F2010-3070

C2

Ref	Part	
16	9798505330 Screw, with washer(61b)	Buy now
17	65L1457300 Lever	Buy now
18	65L1457900 Spring	Buy now
19	65L4121700 Rod, accel. lever	Buy now

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